

Norton
REGD. TRADE MARK

**SPARE PARTS
LIST**

ALL MODELS

PRICE 1/-

NORTON MOTORS LTD.
BRACEBRIDGE STREET
BIRMINGHAM 6, England

TELEPHONE
ASTON CROSS 0776 (3 Lines)
PRIVATE BRANCH EXCHANGE

TELEGRAMS
"NORTOMO"
BIRMINGHAM "

PRINTED BY—
DREW & HORWOOD LTD.
BIRMINGHAM, 3

tag.norton.com

CONTENTS.

	Page No.	Illustration Page No.
Instructions for ordering Spare Parts	2	—
Crankcases, Flywheels, Main Bearings, etc. ..	3, 4	I
Crankcase Bolts	4, 5	—
Timing Gear and Tappet Parts, etc.	5	I.
Push Rods and Fittings	5, 6	I. & II.
O.H.C. Vertical Shaft Drive and Rocker Box, etc.	6, 7	II.
Magneto and Magdyno Driving Parts	7, 8	II.
Lucas Magdyno Parts	8	II.
Dry Sump Oil Pump and Drive Parts	8	II.
Cylinders, Valves, etc.	8, 9	III. & IV.
Connecting Rod and Piston Assembly	9, 10	IV.
AMAL Carburetters	10, 11, 12	IV.
Exhaust Pipes and Silencers	12, 13	V.
Norton Forks and Steering Damper	13, 14	V.
Handlebars and Fittings	14, 15, 16	VI.
Petrol and Oil Tanks	16, 17, 18	VI.
Gear Box (Four Speed)	18, 19, 20	VII.
Gear Box Gate-Change Control Parts	20, 21	VII.
Positive Stop Foot Change Parts	21	VII.
Wheel and Hub Parts	21, 22	VIII.
Transmission	22, 23	VIII. & IX.
Rear Brake Parts	23, 24	IX.
Footrests and Footboards	24	IX.
Frames, Mudguards, Stands, etc.	24, 25	IX. & X.
Tools	26	—
Legshields	26	X.

INSTRUCTIONS FOR ORDERING SPARE PARTS.

This Spare Parts List deals with replacement parts for all Models subsequent to 1933.

It is most essential that the Engine and Frame Number of the machine is stated. The Engine Number is to be found on the transmission side of the Crankcase, and the Frame Number is stamped on the Head Lug of the Frame, below the steering damper anchor plate. It is always advisable to order parts on a separate sheet, and not to include on the same sheet other matter of a different nature; this facilitates prompt despatch.

It is found in a number of instances that money orders and postal orders are sent in parcels containing patterns; this is inadvisable. We strongly recommend parts as patterns being despatched separately, and a covering letter sent containing the remittance for replacement parts.

RETURNING MACHINES FOR OVERHAULING.

When returning machines or parts for repair or overhaul, these should be sent carriage paid, and with the sender's name and address in full **securely** attached. It is also advisable to state on the tally that a letter has been sent respecting the parts, and giving the date. All easily detached fittings should be removed, such as Lamps, Horns, Tool Bags, Speedometers, etc., these are liable to be lost or damaged in transit, and the Company cannot accept any responsibility for them.

ESTIMATES FOR REPAIRING MACHINES.

We are always prepared to give approximate estimates for the cost of repairs; it is quite impossible to give a firm quotation. Additional parts may be found necessary during the process of repair, unforeseen when preparing an estimate. Should our estimate for repair not be accepted, a charge may be made in accordance with work entailed in dismantling and re-assembling. When we give an estimate for the cost of repairs, and this is curtailed by the owner, we cannot accept any responsibility for the performance of the machine, it is always preferable to accept our estimate in full.

TERMS OF BUSINESS.

Our terms are strictly nett cash with order, or cash against repayment invoice. The exact amount, including postage, must be remitted, or when the cost of the parts required is unknown, a sum likely to cover the cost should be enclosed, if the amount remitted is more than the cost of the parts that are ordered, the balance will either be placed to a credit account or returned at our clients' option. Cheques and Postal Orders should be made payable to "Norton Motors Ltd." and crossed Barclays Bank Ltd. Prices quoted in this list do not include the cost of carriage or fitting. We reserve the right to alter prices or specification of any parts at any time without notice. Where parts are urgently required, remittance may be sent by Telegraphic Money Order, **but it is absolutely essential that the sender fill in his name and address in the space provided on the Post Office Money Order Form.** Unless this is done, the Post Office do not give us the information in the telegram. It is necessary that all orders given by wire or phone should be confirmed by letter at the earliest opportunity.

DEPOSIT ACCOUNT.

We strongly recommend riders of our machines to open a deposit account; this can be done by depositing with us not less than £4. This will ensure goods to that value being despatched with the least possible delay. When ordering by 'phone, wire or post, this often avoids great inconvenience, and for the benefit of the depositor, a monthly statement of account is rendered, showing credit balance. Under no circumstances whatever, can parts be despatched without remittance covering same, has been sent, unless a deposit account is opened. Should the machine be disposed of at a later date, we are always prepared to remit any amount that may be remaining.

PARTS BY C.O.D. SYSTEM.

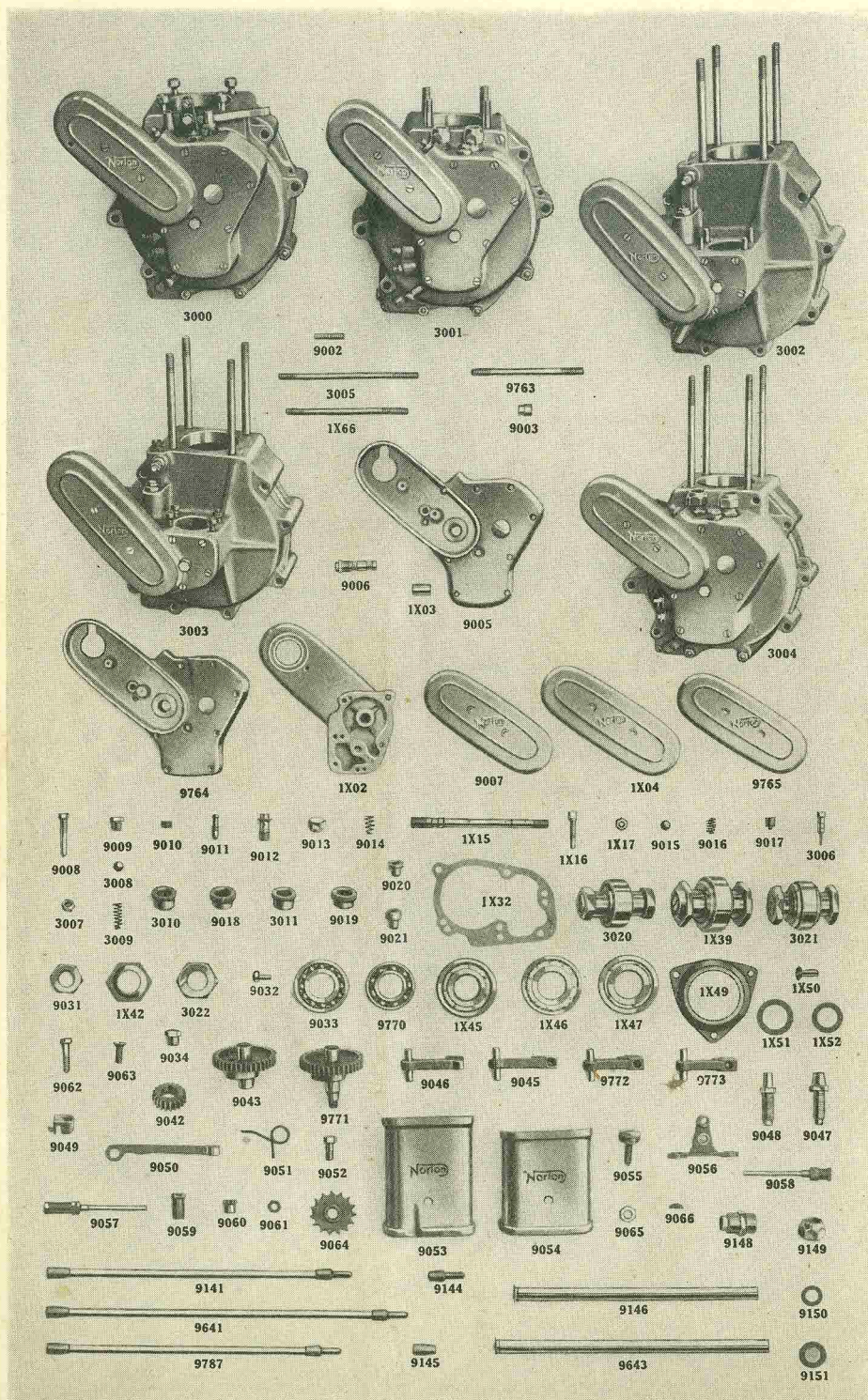
Unless remittance is received with order, parts are despatched by C.O.D. System or against pro-forma invoice at our discretion.

CRANKCASES, FLYWHEELS, MAIN BEARINGS, ETC.

Part No.		For Models	£	s.	d.
3000	Crankcase with Timing Cover, Magneto Chain Cover, Bushes, Studs, Bolts and Nuts complete ...	1 & 16H ...	6	6	0
3001	Crankcase with Timing Cover, Magneto Chain Cover, Bushes, Studs, Bolts and Nuts complete ...	18, 19, 20, ES2 ...	6	6	0
3002	Crankcase with Timing Cover, Magneto Chain Cover, Bushes, Studs, Bolts and Nuts complete ...	CS1 & 30 ...	8	10	0
3003	Crankcase with Timing Cover, Magneto Chain Cover, Bushes, Studs, Bolts, and Nuts complete ...	CJ & 40 ...	8	10	0
3004	Crankcase with Timing Cover, Magneto Chain Cover, Bushes, Studs, Bolts and Nuts complete ...	50 & 55 ...	6	6	0
9002	Crankcase Cylinder Stud ...	1, 16H, 18, 20, ES2 ...			6
3005	Crankcase Cylinder Stud ...	19 ...			6
1X66	Crankcase Cylinder Stud ...	CS1, 30, CJ, 40 ...			6
9763	Crankcase Cylinder Stud ...	50 & 55 ...			6
9003	Crankcase Cylinder Stud Nut ...	1, 16H, 18, 20, ES2 ...			10
9005	Crankcase Timing Cover with Bushes ...	1, 16H, 18, 19, 20 & ES2 ...	1	5	0
9764	Crankcase Timing Cover with Bushes ...	50 & 55 ...	1	5	0
1X02	Crankcase Bevel Cover with Bush ...	CS1, CJ, 30 & 40 ...	1	2	6

NOTE.—WHEN ORDERING REPLACEMENT CRANKCASE TIMING OR BEVEL COVERS IT IS ESSENTIAL TO RETURN THE REMAINDER OF CRANKCASE FOR FITTING OF NEW COVER

9006	Oil Pump, Tell Tale complete ...	All models ...	6	0	
1X03	Crankcase Bevel Cover Bush ...	CS1, CJ, 30 & 40 ...	3	0	
9007	Magneto Chain Cover ...	1, 16H, 18, 19, 20 & ES2 ...	8	0	
1X04	Magneto Chain Cover ...	CS1, CJ, 30 & 40 ...	8	0	
9765	Magneto Chain Cover ...	50 & 55 ...	8	0	
9008	Cylinder Feed Lubrication Adjuster Screw ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...			9
9009	Cylinder Feed Lubrication Adjuster Screw Locknut ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...			6
9010	Cylinder Feed Lubrication Adjuster Leather Washer ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...			1
9011	Timing Cover and Mainshaft Oil Connection Jet ...	All Models ...	2	6	
9012	Timing Cover and Mainshaft Oil Connection Jet Holder ...	All Models ...	2	0	
9013	Timing Cover and Mainshaft Oil Connection Jet Nut ...	All Models ...			6
9014	Timing Cover and Mainshaft Oil Connection Jet Spring ...	All Models ...			2
1X15	Cylinder Feed Lubrication Crankcase Bolt ...	CS1, CJ, 30 & 40 ...	3	6	
1X16	Cylinder Feed Lubrication Adjuster Screw ...	CS1, CJ, 30 & 40 ...	1	0	
1X17	Cylinder Feed Lubrication Adjuster Screw Locknut ...	CS1, CJ, 30 & 40 ...			2
9015	Timing Gear Lubrication Ball ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...			1
9016	Timing Gear Lubrication Ball Spring ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...			1
9017	Timing Gear Lubrication Ball Spring Screw ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...			4
3006	Pressure Release Adjusting Screw ...	CS1, CJ, 30 & 40 ...	1	0	
3007	Pressure Release Adjusting Screw Locknut ...	CS1, CJ, 30 & 40 ...			2
3008	Pressure Release Ball ...	CS1, CJ, 30 & 40 ...			1
3009	Pressure Release Ball Spring ...	CS1, CJ, 30 & 40 ...			1
3010	Camshaft Bush (Crankcase), Inlet ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	2	6	
9018	Camshaft Bush (Crankcase), Exhaust ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	2	6	
3011	Camshaft Bush (Timing Cover), Inlet ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	2	6	
9019	Camshaft Bush (Timing Cover), Exhaust ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	2	6	
9020	Rocker Shaft Bush (Crankcase) ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	2	3	
9021	Rocker Shaft Bush (Timing Cover) ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	2	3	
1X32	Bevel Cover Paper Washer ...	CS1, CJ, 30 & 40 ...			5



CRANKCASES, FLYWHEELS, MAIN BEARINGS, ETC.—continued

Part No.		For Models	£	s.	d.
3012	Oil Filter for Crankcase Bevel Chamber (not illustrated) ...	CS1, CJ, 30 & 40	2	6	
9022	Flywheels complete with Shafts, Crankpin Bearing and Connecting Rod (not illustrated) ...	1 ...	5	11	6
9023	Flywheels complete with Shafts, Crankpin Bearing and Connecting Rod (not illustrated) ...	18, 20 & ES2 ...	5	11	6
9024	Flywheels complete with Shafts, Crankpin Bearing and Connecting Rod (not illustrated) ...	16H ...	5	11	6
9635	Flywheels complete with Shafts, Crankpin Bearing and Connecting Rod (not illustrated) ...	19 ...	5	11	6
9767	Flywheels complete with Shafts, Crankpin Bearing and Connecting Rod (not illustrated) ...	50 & 55 ...	5	11	6
1X33	Flywheels complete with Shafts, Crankpin Bearing and Connecting Rod (not illustrated) ...	CS1 & 30 ...	6	10	0
3013	Flywheels complete with Shafts, Crankpin Bearing and Connecting Rod (not illustrated) ...	CJ & 40 ...	6	10	0
9025	Flywheel Timing Side with Shaft only (not illustrated) ...	1 ...	1	14	0
3014	Flywheel Timing Side with Shaft only (not illustrated) ...	18, 20, ES2 ...	1	14	0
3015	Flywheel Timing Side with Shaft only (not illustrated) ...	16H ...	1	14	0
9636	Flywheel Timing Side with Shaft only (not illustrated) ...	19 ...	1	14	0
9768	Flywheel Timing Side with Shaft only (not illustrated) ...	50 & 55 ...	1	14	0
1X35	Flywheel Timing Side with Shaft only (not illustrated) ...	CS1 & 30 ...	1	17	6
3016	Flywheel Timing Side with Shaft only (not illustrated) ...	CJ & 40 ...	1	17	6
9027	Flywheel Driving Side with Shaft only (not illustrated) ...	1 ...	1	14	0
3017	Flywheel Driving Side with Shaft only (not illustrated) ...	18, 20, ES2 ...	1	14	0
3018	Flywheel Driving Side with Shaft only (not illustrated) ...	16H ...	1	14	0
9637	Flywheel Driving Side with Shaft only (not illustrated) ...	19 ...	1	14	0
9769	Flywheel Driving Side with Shaft only (not illustrated) ...	50 & 55 ...	1	14	0
1X36	Flywheel Driving Side with Shaft only (not illustrated) ...	CS1 & 30 ...	1	15	0
3019	Flywheel Driving Side with Shaft only (not illustrated) ...	CJ & 40 ...	1	15	0
3020	Crankpin Bearing with Nuts ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	1	8	0
1X39	Crankpin Bearing with Nuts ...	CS1 & 30 ...	1	18	0
3021	Crankpin Bearing with Nuts ...	CJ & 40 ...	1	18	0
9031	Crankpin Bearing Nut ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...			8
1X42	Crankpin Bearing Nut ...	CS1 & 30 ...			8
3022	Crankpin Bearing Nut ...	CJ & 40 ...			8
9032	Crankpin Bearing Nut Locking Screw ...	All Models ...			1

NOTE.—CRANKPIN SPARE PARTS CANNOT BE SUPPLIED SEPARATELY, EACH OUTER RACE HAS ITS INDIVIDUAL PIN.

9033	Mainshaft Ball Bearing ...	1, 16H, 18, 19, 20 & ES2 ...	11	0	
9770	Mainshaft Ball Bearing ...	50 & 55 ...	11	0	
1X45	Mainshaft Bearing Timing Side ...	CS1, CJ, 30 & 40 ...	11	6	
1X46	Mainshaft Bearing Driving Side (Roller) ...	CS1, CJ, 30 & 40 ...	18	0	
1X47	Mainshaft Bearing Driving Side (Ball) ...	CS1, CJ, 30 & 40 ...	11	6	
1X49	Mainshaft Bearing Securing Plate ...	CS1, CJ, 30 & 40 ...	1	9	
1X50	Mainshaft Bearing Securing Plate Screw ...	CS1, CJ, 30 & 40 ...			1
1X51	Mainshaft Packing Washer between Mainshaft Bearing and Flywheel, Timing Side ...	CS1, CJ, 30 & 40 ...			1
1X52	Mainshaft Packing Washer between Mainshaft Bearing and Flywheel, Driving Side ...	CS1, CJ, 30 & 40 ...			1
9062	Timing Cover Screw (Cheesehead) ...	All Models ...			3
9063	Timing Cover Screw (Countersunk) ...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...			3
9034	Crankcase or Chaincase Drain Plug ...	All Models ...			6

CRANKCASE BOLTS (not illustrated)

NOTE.—LENGTH OF ALL BOLTS WITH HEADS IS MEASURED UNDER HEAD.

3023	Crankcase Engine Plate Bolt	$\frac{7}{16} \times 4\frac{3}{32}$...	For Models	1	3
3024	Crankcase Engine Plate Bolt	$\frac{7}{16} \times 4\frac{3}{32}$...	CS1 & 30 ...		
			1, 16H, 18, 19, 20 & ES2 ...	1	3

CRANKCASE BOLTS.—continued

Part No.			For Models	£	s.	d.
3025	Crankcase Engine Plate Bolt	$\frac{7}{16}'' \times 3\frac{1}{2}''$	1, 16H, 18, 19, 20 & ES2...	1	3	
3026	Crankcase Engine Plate Bolt	$\frac{3}{8}'' \times 4\frac{1}{2}''$	CJ & 40 ...	1	3	
3027	Crankcase Engine Plate Bolt	$\frac{3}{8}'' \times 3\frac{3}{8}''$	50 & 55 ...	1	3	
3028	Crankcase Engine Plate Bolt	$\frac{3}{8}'' \times 3\frac{3}{8}''$	CS1, CJ, 30 & 40	1	3	
3029	Crankcase Engine Plate Bolt	$\frac{5}{16}'' \times 3\frac{3}{8}''$	1, 16H, 18, 19, 20	1	3	
3030	Crankcase Engine Cradle Bolt	$\frac{5}{16}'' \times 4\frac{3}{8}''$	ES2, CS1, CJ, 30 & 40 ...	1	3	
3031	Crankcase Top Rear Bolt	$\frac{3}{8}'' \times 4\frac{3}{8}''$	18, 19, 20, ES2, 50 & 55 ...	1	3	
3032	Crankcase Front Bottom Bolt	$\frac{3}{8}'' \times 2\frac{7}{8}''$	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	1	3	
3033	Crankcase Top Front Bolt	$\frac{3}{8}'' \times 3\frac{3}{8}''$	CS1, CJ, 30 & 40	1	3	
3034	Crankcase Top Front Bolt	$\frac{5}{16}'' \times 2\frac{3}{4}''$	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	1	3	
3035	Crankcase Top Rear Bolt	$\frac{5}{16}'' \times 2\frac{3}{8}''$	1 & 16H ...	1	3	
3036	Crankcase Bottom Bolt	$\frac{5}{16}'' \times 3\frac{3}{8}''$	1, 16H, 18, 19, 20 50 & 55 ...	1	3	
9038	Magneto Base Plate Bolt	$\frac{7}{16}'' \times 4\frac{3}{8}''$	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	1	3	

NOTE.—PRICES QUOTED ARE WITH NUTS COMPLETE.

TIMING GEAR AND TAPPET PARTS, ETC.

9042	Half Time Pinion	...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	5	0	
9043	Exhaust Cam Wheel complete	...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	1	3	6
9771	Inlet Cam Wheel complete	...	1, 16H, 18, 19, 20 ES2, 50 & 55 ...	1	5	0
9046	Rocker, Inlet or Exhaust (Crankcase)	...	1 & 16H ...	4	6	
9045	Rocker, Inlet or Exhaust (Crankcase)	...	18, 19, 20 & ES2	4	6	
9772	Rocker, Inlet (Crankcase)	...	50 & 55 ...	4	6	
9773	Rocker, Exhaust (Crankcase)	...	50 & 55 ...	4	6	
9047	Tappet Guide, Inlet	...	1 & 16H ...	2	6	
9048	Tappet Guide, Exhaust	...	1 & 16H ...	2	6	
9049	Valve Lifter Sleeve	...	1 & 16H ...	2	0	
9050	Valve Lifter Lever, (Crankcase)	...	1 & 16H ...	3	3	
9051	Valve Lifter Lever Return Spring	...	1 & 16H ...		6	
9052	Valve Lifter Lever Securing Bolt	...	1 & 16H ...	1	0	
9053	Valve Cover	...	1 ...	7	6	
9054	Valve Cover	...	16H ...	6	0	
9055	Valve Cover Knurled Nut	...	1 & 16H ...	1	9	
9056	Valve Cover Securing Lug	...	1 & 16H ...	2	3	
9057	Tappet Adjustable, Inlet or Exhaust	...	1 ...	3	6	
9058	Tappet Adjustable, Inlet or Exhaust	...	16H ...	3	6	
9059	Tappet Head	...	1 ...	1	6	
9060	Tappet Head	...	16H ...	1	0	
9061	Tappet Head Locknut	...	1 & 16H ...		3	
9064	Magneto Sprocket (Engine)	...	All Models	4	3	
9065	Magneto Sprocket Locking Nut	...	All Models		4	
9066	Magneto Sprocket Key	...	All Models		1	

PUSH RODS AND FITTINGS.

9141	Push Rod complete, Inlet or Exhaust	...	18, 20 & ES2 ...	7	6	
9641	Push Rod complete, Inlet or Exhaust	...	19 ...	7	6	
9787	Push Rod complete, Inlet or Exhaust	...	50 & 55 ...	7	6	
9144	Push Rod Bottom	...	18, 19, 20, ES2, 50 & 55 ...	2	9	
9145	Push Rod Top	...	18, 19, 20, ES2, 50 & 55 ...	2	0	
9146	Push Rod Cover	...	18, 20, ES2, 50, 55	3	6	
9643	Push Rod Cover	...	19 ...	3	6	
9148	Push Rod Cover Crankcase Union	...	18, 19, 20, ES2, 50 & 55 ...	2	6	

PUSH RODS AND FITTINGS.—continued

Part No.			For Models	£	s.	d.
9149	Push Rod Cover Crankcase Union Nut	...	18, 19, 20, ES2, 50 & 55 ...	1	9	
9150	Push Rod Cover Bottom Sealing Washer	...	18, 19, 20, ES2, 50 & 55 ...		3	
9151	Push Rod Cover Top Oil Retaining Washer	...	18, 19, 20, ES2, 50 & 55 ...		2	
9152	Rocker Box with Cover only	...	18, 19, 20, ES2, 50 & 55 ...	2	15	0
9153	Rocker Box Cover only	...	18, 19, 20, ES2, 50 & 55 ...	15	0	
9154	Rocker Box Bush	...	18, 19, 20, ES2, 50 & 55 ...	2	6	
9155	Rocker Box Cork Washer	...	18, 19, 20, ES2, 50 & 55 ...		2	
9156	Rocker Box Securing Bolt, long	...	18, 19, 20, ES2, 50 & 55 ...		9	
9157	Rocker Box Securing Bolt, short	...	18, 19, 20, ES2, 50 & 55 ...		6	
9158	Top Rocker with Shaft, Inlet	...	18, 19, 20, ES2, 50 & 55 ...	18	0	
9159	Top Rocker with Shaft, Exhaust	...	18, 19, 20, ES2, 50 & 55 ...	18	0	
9160	Top Rocker Ball End	...	18, 19, 20, ES2, 50 & 55 ...	1	9	
9161	Valve Rocker Arm, Inlet	...	18, 19, 20, ES2, 50 & 55 ...	4	0	
9162	Valve Rocker Arm, Exhaust	...	18, 19, 20, ES2, 50 & 55 ...	4	0	
9163	Valve Rocker Adjusting Screw with Locknut	...	18, 19, 20, ES2, 50 & 55 ...	2	0	
9164	Valve Rocker Key	...	18, 19, 20, ES2, 50 & 55 ...		2	
9165	Valve Rocker Securing Nut	...	18, 19, 20, ES2, 50 & 55 ...		2	
9166	Exhaust Lifter Cam Lever	...	18, 19, 20, ES2, CS1 CJ, 30, 40, 50 & 55	4	9	
9167	Exhaust Lifter Cam	...	18, 19, 20, ES2, 50 & 55 ...	1	9	
2X16	Exhaust Lifter Cam	...	CS1, CJ, 30 & 40	1	9	
9168	Exhaust Lifter Return Spring	...	18, 19, 20, ES2, CS1 CJ, 30, 40, 50 & 55	1	3	
9169	Exhaust Lifter Cam Lever Bolt	...	18, 19, 20, ES2, CS1 CJ, 30, 40, 50 & 55	3		
9170	Exhaust Lifter Cam Spindle	...	18, 19, 20, ES2, 50 & 55 ...	9		
9171	Exhaust Lifter Cam Spindle Nut	...	18, 19, 20, ES2, 50 & 55 ...		2	
9172	Exhaust Lifter Cam Spindle Cotter Pin	...	18, 19, 20, ES2, 50 & 55 ...		1	

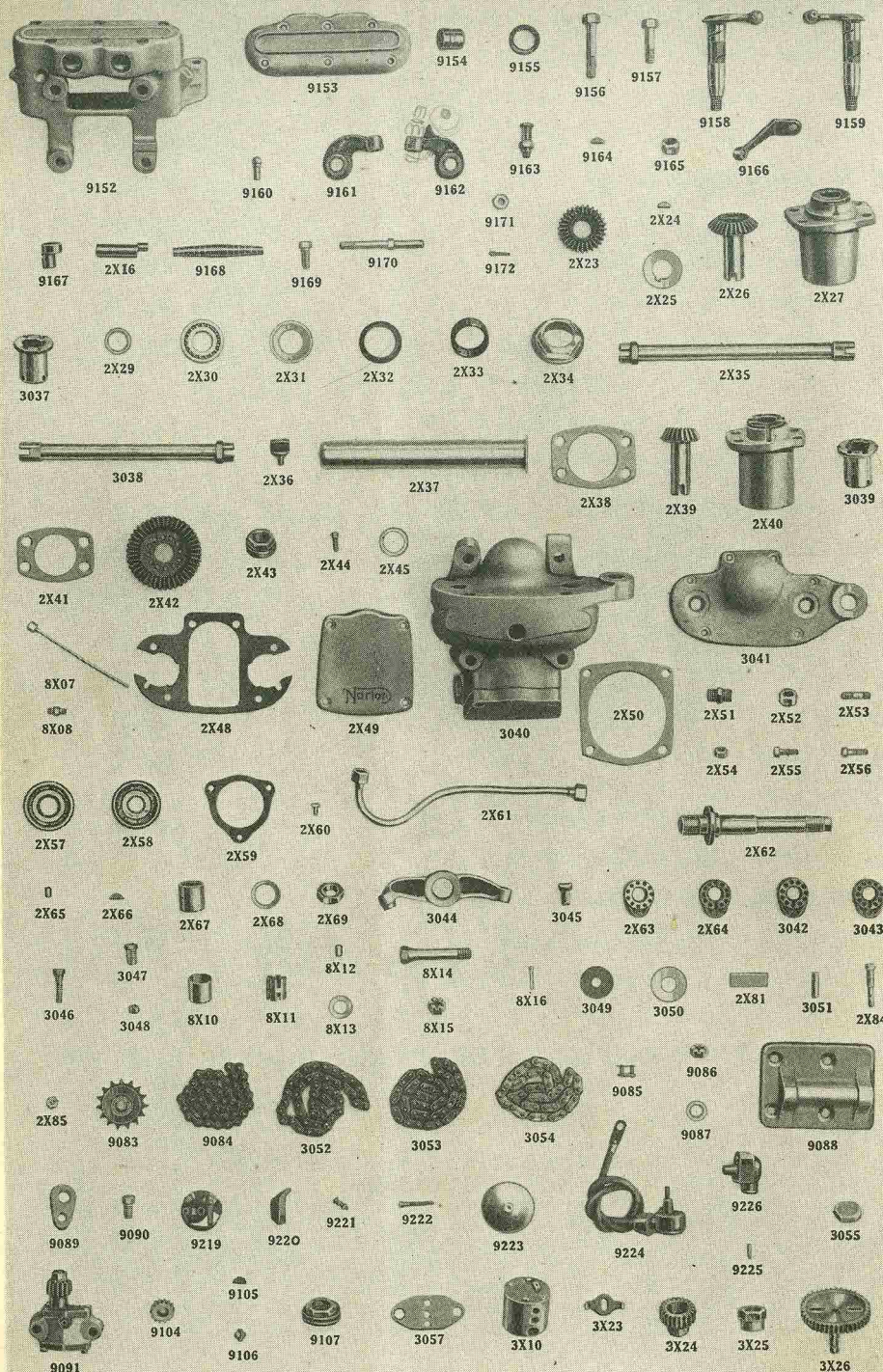
O.H.C. VERTICAL SHAFT DRIVE AND ROCKER BOX, ETC.

2X23	Mainshaft Bevel	...	CS1, CJ, 30 & 40	1	10	0
2X24	Mainshaft Bevel Key	...	CS1, CJ, 30 & 40		2	
2X25	Mainshaft Bevel Washer	...	CS1, CJ, 30 & 40		2	
2X26	Vertical Shaft Bottom Bevel	...	CS1, CJ, 30 & 40	2	10	0
2X27	Vertical Shaft Bottom Bevel Housing with Bush	...	CS1, CJ, 30 & 40	1	7	6
3037	Vertical Shaft Bottom Bevel Bush	...	CS1, CJ, 30 & 40		6	6
2X29	Vertical Shaft Top or Bottom Bevel Collar	...	CS1, CJ, 30 & 40		3	
2X30	Vertical Shaft Top or Bottom Bearing	...	CS1, CJ, 30 & 40	11	6	
2X31	Vertical Shaft Bottom Bearing Dished Washer	...	CS1, CJ, 30 & 40		6	
2X32	Vertical Shaft Top or Bottom Rubber Ring, Steel Cup	...	CS1, CJ, 30 & 40	1	3	
2X33	Vertical Shaft Top or Bottom Rubber Ring	...	CS1, CJ, 30 & 40		9	
2X34	Vertical Shaft Tube Top or Bottom Union Nut	...	CS1, CJ, 30 & 40		3	6
2X35	Vertical Shaft	...	CS1 & 30	1	15	0
3038	Vertical Shaft	...	CJ & 40 ...	1	15	0
2X36	Vertical Shaft Top or Bottom Coupling	...	CS1, CJ, 30 & 40		2	3
2X37	Vertical Shaft Tube	...	CS1, CJ, 30 & 40		3	6

Part No.	For Models	£	s.	d.
2X38 Vertical Shaft Bottom Bearing Housing Packing Washer	CS1, CJ, 30 & 40	2	0	0
2X39 Vertical Shaft Top Bevel	CS1, CJ, 30 & 40	1	7	6
2X40 Vertical Shaft Top Bevel Housing with Bush	CS1, CJ, 30 & 40	6	6	3
3039 Vertical Shaft Top Bevel Bush	CS1, CJ, 30 & 40	1	15	0
2X41 Vertical Shaft Top Bevel Housing Washer	CS1, CJ, 30 & 40	2	0	0
2X42 Camshaft Bevel	CS1, CJ, 30 & 40	1	2	6
2X43 Camshaft Bevel Securing Nut	CS1, CJ, 30 & 40	4	0	0
2X44 Camshaft Bevel Locating Peg	CS1, CJ, 30 & 40	1	2	6
2X45 Camshaft Bevel Packing Washer	CS1, CJ, 30 & 40	18	19	20
3040 Rocker Box with Cover	ES2, CS1			
3041 Rocker Box Panel Cover	CJ, 30, 40, 50 & 55			
8X07 Valve Guide Lubrication Pipe	CS1, CJ, 30 & 40	9		
8X08 Valve Guide Lubrication Pipe Union	18, 19, 20, ES2, CS1			
2X48 Rocker Box Panel Cover Paper Washer	CJ, 30, 40, 50 & 55	1	0	
2X49 Rocker Box Inspection Cover	CS1, CJ, 30 & 40	2	6	
2X50 Rocker Box Inspection Cover Paper Washer	CS1, CJ, 30 & 40	4		
2X51 Rocker Box Oil Union	CS1, CJ, 30 & 40	1	3	
2X52 Rocker Box Oil Union Nut	CS1, CJ, 30 & 40	8		
2X53 Vertical Shaft Top or Bottom Bevel Housing Studs	CS1, CJ, 30 & 40	3		
2X54 Vertical Shaft Top or Bottom Bevel Housing Stud Nuts	CS1, CJ, 30 & 40	2		
2X55 Rocker Box Inspection Cover Screws	CS1, CJ, 30 & 40	2		
2X56 Rocker Box Bevel Cover Screws	CS1, CJ, 30 & 40	2		
2X57 Camshaft Bearing (Rocker Box)	CS1, CJ, 30 & 40	18	0	
2X58 Camshaft Bearing (Panel Cover)	CS1, CJ, 30 & 40	11	6	
2X59 Camshaft Bearing (Rocker Box) Retaining Washer	CS1, CJ, 30 & 40	1	9	
2X60 Camshaft Bearing (Rocker Box) Retaining Washer Screws	CS1, CJ, 30 & 40	2		
2X61 Rocker Box Oil Pipe	CS1, CJ, 30 & 40	3	9	
2X62 Camshaft	CS1, CJ, 30 & 40	8	6	
2X63 Cam (Inlet)	CS1 & CJ	12	6	
3042 Cam (Inlet)	30 & 40	15	0	
2X64 Cam (Exhaust)	CS1 & CJ	12	6	
3043 Cam (Exhaust)	30 & 40	15	0	
2X65 Cam Securing Roller	CS1, CJ, 30 & 40	2		
2X66 Cam Key	CS1, CJ, 30 & 40	2		
2X67 Camshaft Slotted Bush	CS1, CJ, 30 & 40	1	9	
2X68 Camshaft Packing Washers	CS1, CJ, 30 & 40	1		
2X69 Camshaft Nut (Left-hand thread) Panel Cover End	CS1, CJ, 30 & 40	4		
3044 Cam Rocker (Inlet or Exhaust)	CS1, CJ, 30 & 40	18	6	
3045 Cam Rocker Pad (Inlet or Exhaust)	CS1, CJ, 30 & 40	2	6	
3046 Rocker Adjusting Screw	CS1, CJ, 30 & 40	2	3	
3047 Rocker Adjusting Screw Sleeve	CS1, CJ, 30 & 40	1	9	
3048 Rocker Adjusting Screw Locknut	CS1, CJ, 30 & 40	3		
8X10 Cam Rocker Bush	CS1, CJ, 30 & 40	2	6	
8X11 Cam Rocker Roller Cage	CS1, CJ, 30 & 40	8	6	
8X12 Cam Rocker Rollers (per rocker)	CS1, CJ, 30 & 40	2	6	
8X13 Cam Rocker Roller Retaining Washer	CS1, CJ, 30 & 40	1		
8X14 Cam Rocker Pivot Bolt	CS1, CJ, 30 & 40	3	6	
8X15 Cam Rocker Pivot Bolt Nut	CS1, CJ, 30 & 40	4		
8X16 Cam Rocker Pivot Bolt Cotter Pin	CS1, CJ, 30 & 40	1		
3049 Cam Rocker Cork Washer	CS1, CJ, 30 & 40	2		
3050 Cam Rocker Steel Washer	CS1, CJ, 30 & 40	2		
2X81 Rocker Box Felt Pad	CS1, CJ, 30 & 40	4		
3051 Rocker Box Felt Pad Roller	CS1, CJ, 30 & 40	3		
2X84 Rocker Box Felt Pad Bottom Adjusting Screw	CS1, CJ, 30 & 40	2		
2X85 Rocker Box Felt Pad Bottom Adjusting Screw Nut	CS1, CJ, 30 & 40	1		

MAGNETO AND MAGDYNO DRIVING PARTS.

9083 Magneto or Magdyno Sprocket	...	...	All Models	4	3
9084 Magneto or Magdyno Chain	...	...	1, 16H, 18, 19, 20 & ES2	2	9
3052 Magneto or Magdyno Chain	...	...	CS1 & 30	2	9



MAGNETO AND MAGDYNO DRIVING PARTS.—continued

Part No.		For Models	£	s.	d.
3053	Magneto or Magdyno Chain	CJ & 40	2	9	
3054	Magneto or Magdyno Chain	50 & 55	2	9	
9085	Magneto or Magdyno Chain Spring Link	All Models	11		
9086	Magneto or Magdyno Sprocket Securing Nut	All Models	4		
9087	Magneto or Magdyno Sprocket Securing Nut Washer	All Models	1		
9088	Magneto or Magdyno Platform	1, 16H, 18, 19, 20 ES2, 50 & 55	3	0	
9089	Magneto or Magdyno Platform Locking Plate	1, 16H, 18, 19, 20 ES2, 50 & 55	1	0	
9090	Magneto or Magdyno Platform Locking Plate Pin	1, 16H, 18, 19, 20 ES2, 50 & 55	2		

LUCAS MAGDYNO PARTS.

9219	Contact Breaker complete	All Models	1	5	0
9220	Bell Crank Lever with Platinum Screw	All Models	7	6	
9221	Long Platinum Screw with Locknut	All Models	6	0	
9222	Contact Breaker Centre Screw	All Models	6		
9223	Contact Breaker Cover	All Models	4		
9224	H.T. Cable complete with Brush Holder, Brush and Spring	All Models	4	0	
9225	H.T. Carbon Brush with Spring	All Models	8		
9226	H.T. Carbon Brush Holder	All Models	2	4	
3055	Dynamo End Cover Nut	All Models	10		
3056	Dynamo Armature (not illustrated)	All Models	1	12	0

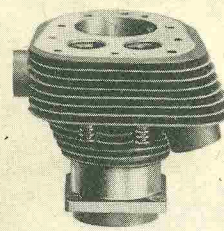
DRY SUMP OIL PUMP AND DRIVE PARTS.

9091	Dry Sump Gear Pump complete	1, 16H, 18, 19, 20 ES2, 50 & 55	1	10	0
9104	Dry Sump Gear Pump Spindle Worm Gear Wheel... ..	1, 16H, 18, 19, 20 ES2, 50 & 55	3	3	
9105	Dry Sump Gear Pump Spindle Worm Gear Wheel Key	1, 16H, 18, 19, 20 ES2, 50 & 55	1		
9106	Dry Sump Gear Pump Body and Timing Cover Connection Bush	1, 16H, 18, 19, 20 ES2, 50 & 55	4		
9107	Engine Mainshaft Pump Driving Worm	1, 16H, 18, 19, 20 ES2, 50 & 55	3	9	
3057	Oil Pump Crankcase Face Washer	1, 16H, 18, 19, 20 ES2, 50 & 55	1		
3X10	Dry Sump Gear Pump complete	CS1, CJ, 30 & 40	1	12	6
3X23	Dry Sump Gear Pump Spindle Driving Plate	CS1, CJ, 30 & 40	9		
3X24	Engine Mainshaft Pump Driving Pinion	CS1, CJ, 30 & 40	5	6	
3X25	Engine Mainshaft Pump Driving Pinion Nut	CS1, CJ, 30 & 40	1	0	
3X26	Pump and Magneto Drive Gear Wheel	CS1, CJ, 30 & 40	12	6	

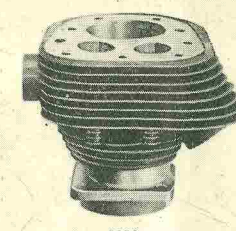
NOTE.—DRY SUMP PUMP PARTS CANNOT BE SUPPLIED SEPARATELY, IT IS NECESSARY TO RETURN THE COMPLETE PUMP TO THE WORKS FOR ATTENTION.

CYLINDERS, VALVES, ETC.

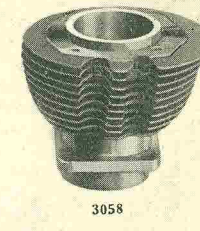
9108	Cylinder Barrel with Valve Guides	1	3	12	6
9109	Cylinder Barrel with Valve Guides	16H	3	10	0
3058	Cylinder Barrel	ES2, 18 & 20	2	10	0
9638	Cylinder Barrel	19	2	15	0
3059	Cylinder Barrel	CS1	2	15	0
3060	Cylinder Barrel	30	3	2	6
3061	Cylinder Barrel	CJ	2	15	0
3062	Cylinder Barrel	40	3	0	0
3063	Cylinder Barrel	50 & 55	2	10	0
9110	Cylinder Head	1	1	10	0
9111	Cylinder Head	16H	1	10	0
9112	Cylinder Head Copper Washer	1	3	6	
9113	Cylinder Head Copper Washer	16H	3	6	
9114	Cylinder Head with Valve Guides	18 & ES2	3	10	0



9108



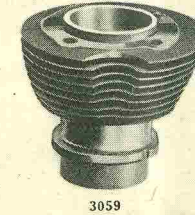
9109



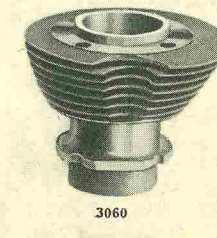
3058



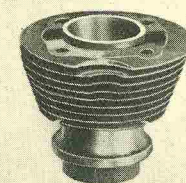
9638



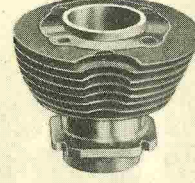
3059



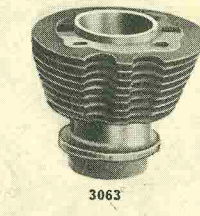
3060



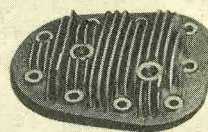
3061



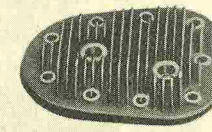
3062



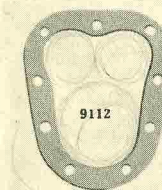
3063



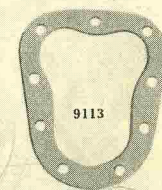
9110



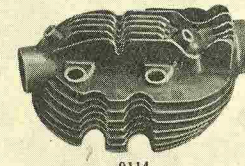
9111



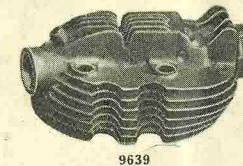
9112



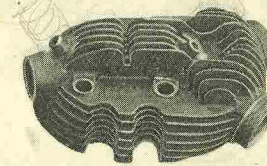
9113



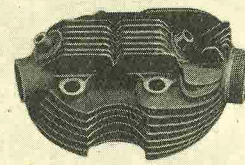
9114



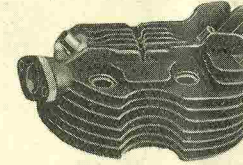
9639



9116



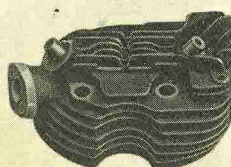
3064



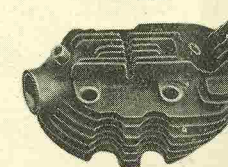
3065



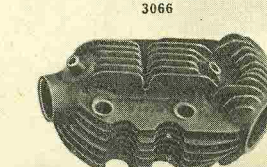
3066



3067



9774



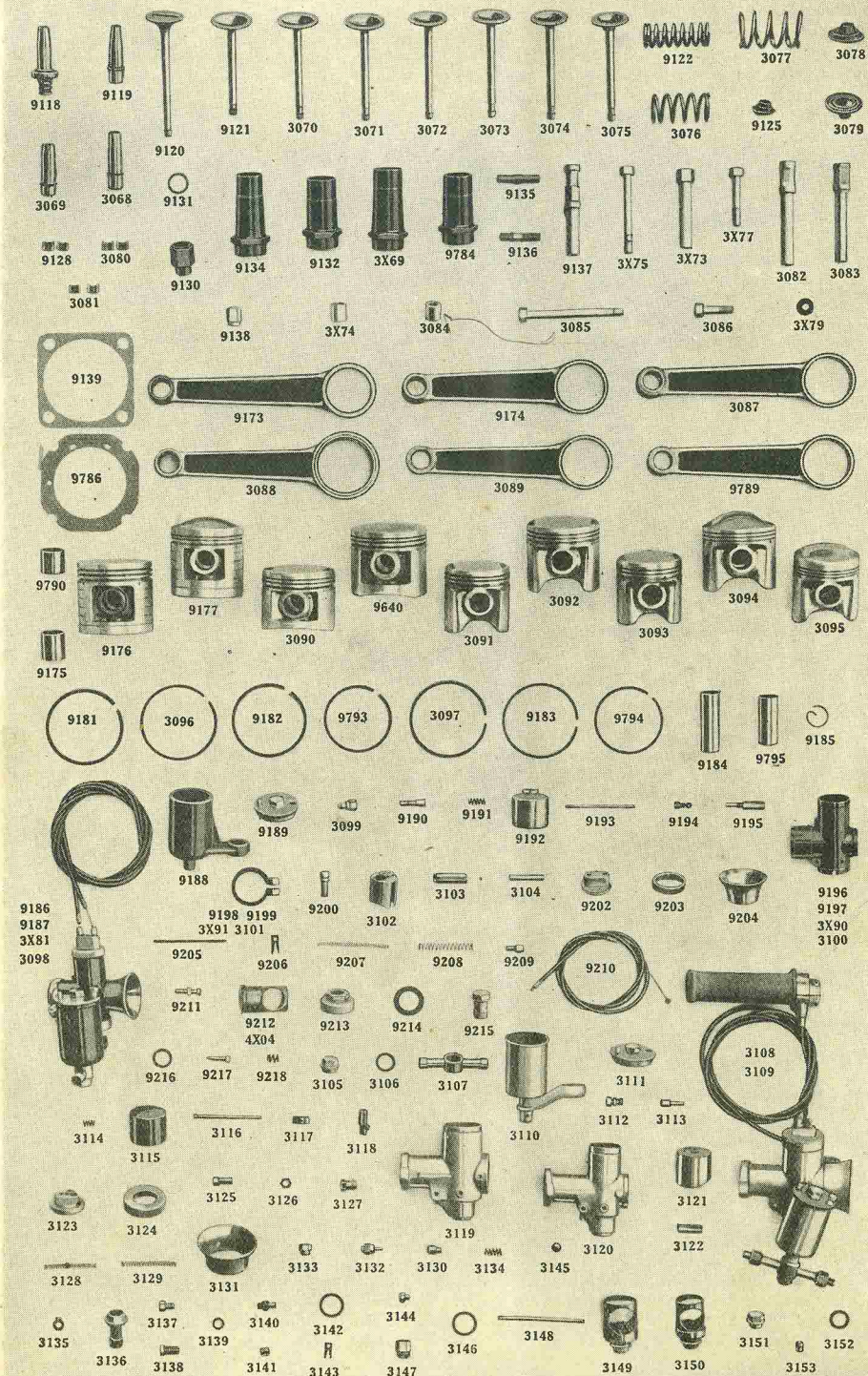
9776

CYLINDERS, VALVES, ETC.—continued

Part No.		For Models	£	s.	d.
9639	Cylinder Head with Valve Guides	19	3	10	0
9116	Cylinder Head with Valve Guides	20	4	15	0
3064	Cylinder Head with Valve Guides	CS1	3	15	6
3065	Cylinder Head with Valve Guides	30	3	18	0
3066	Cylinder Head with Valve Guides	CJ	3	15	6
3067	Cylinder Head with Valve Guides	40	3	18	0
9774	Cylinder Head with Valve Guides	50	3	10	0
9776	Cylinder Head with Valve Guides	55	4	15	0
9118	Valve Guides (Inlet or Exhaust)	1 & 16H	3	3	
9119	Valve Guides (Inlet or Exhaust)	18, 19, 20 & ES2			
	Valve Guide (Exhaust only)	CS1, CJ, 50 & 55	3	3	
3068	Valve Guide (Inlet)	CS1, CJ, 30, 40, 50 & 55	4	0	
3069	Valve Guide (Exhaust)	30 & 40	6	0	
9120	Valve only (Inlet or Exhaust)	1 & 16H	6	0	
9121	Valve only (Inlet or Exhaust)	18, 19, 20 & ES2	6	0	
3070	Valve only (Inlet)	CS1 & 30	9	9	
3071	Valve only (Exhaust)	CS1 & 30	9	9	
3072	Valve only (Inlet)	CJ & 40	9	9	
3073	Valve only (Exhaust)	CJ & 40	9	9	
3074	Valve only (Inlet)	50 & 55	6	0	
3075	Valve only (Exhaust)	50 & 55	6	0	
9122	Valve Spring (Inlet or Exhaust)	1 & 16H	6		
3076	Valve Spring, Small Inner (Inlet or Exhaust)	18, 19, 20, ES2, CS1 CJ, 30, 40, 50 & 55	6		
3077	Valve Spring, Outer (Inlet or Exhaust)	18, 19, 20, ES2, CS1 CJ, 30, 40, 50 & 55	1	0	
9125	Valve Spring Cup Bottom	1 & 16H	1	0	
3078	Valve Spring Cup Top	18, 19, 20, ES2, CS1 CJ, 30, 40, 50 & 55	2	9	
3079	Valve Spring Bottom Collar	18, 19, 20, ES2, CS1 CJ, 30, 40, 50 & 55	6		
9128	Valve Split Cotter (per valve)	1, 16H, 18, 19, 20 & ES2	6		
3080	Valve Split Cotter, Inlet (per valve)	CS1, CJ, 30, 40, 50 & 55	6		
3081	Valve Split Cotter, Exhaust (per valve)	CS1, CJ, 30, 40, 50 & 55	6		
9130	Compression Plug	1 & 16H	2	9	
9131	Compression Plug Copper Asbestos Washer	1 & 16H	3		
9134	Carburettor Adaptor	1 & 16H	4	9	
9132	Carburettor Adaptor	18, 19, 20 & ES2	4	9	
3X69	Carburettor Adaptor	CS1	4	9	
9784	Carburettor Adaptor	CJ, 50 & 55	4	9	
9135	Cylinder Head Holding Down Stud	18, 20 & ES2	6		
9136	Cylinder Head Holding Down Stud	1 & 16H	6		
9137	Cylinder Head Holding Down Stud Sleeve Nut	18, 19, 20, ES2, 50 & 55	1	0	
3X73	Cylinder Head Holding Down Stud Sleeve Nut	CS1 & CJ	1	3	
3082	Cylinder Head Holding Down Stud Sleeve Nut	30	1	3	
3083	Cylinder Head Holding Down Stud Sleeve Nut	40	1	3	
9138	Cylinder Head Holding Down Stud Nut	1 & 16H	10		
3X74	Cylinder Head Sleeve Nut Distance Piece	CS1	3		
3084	Cylinder Head Sleeve Nut Distance Piece	CJ	3		
3X75	Rocker Box Bolt, long	CS1 & CJ	9		
3085	Rocker Box Bolt, long	30 & 40	9		
3X77	Rocker Box Bolt, short	CS1 & CJ	6		
3086	Rocker Box Bolt, short	30 & 40	6		
3X79	Rocker Box Bolt Washer	CS1, CJ, 30 & 40	2		
9139	Cylinder Base Paper Washer	1, 16H, 18, 19, 20 ES2, CS1 & 30	3		
9786	Cylinder Base Paper Washer	CJ, 40, 50 & 55	3		

CONNECTING ROD AND PISTON ASSEMBLY.

9173	Connecting Rod with Small End Bush	1 & 16H	1	2	0
9174	Connecting Rod with Small End Bush	18, 20 & ES2	1	2	0
3087	Connecting Rod with Small End Bush	19	1	2	0



CONNECTING ROD AND PISTON ASSEMBLY.—continued

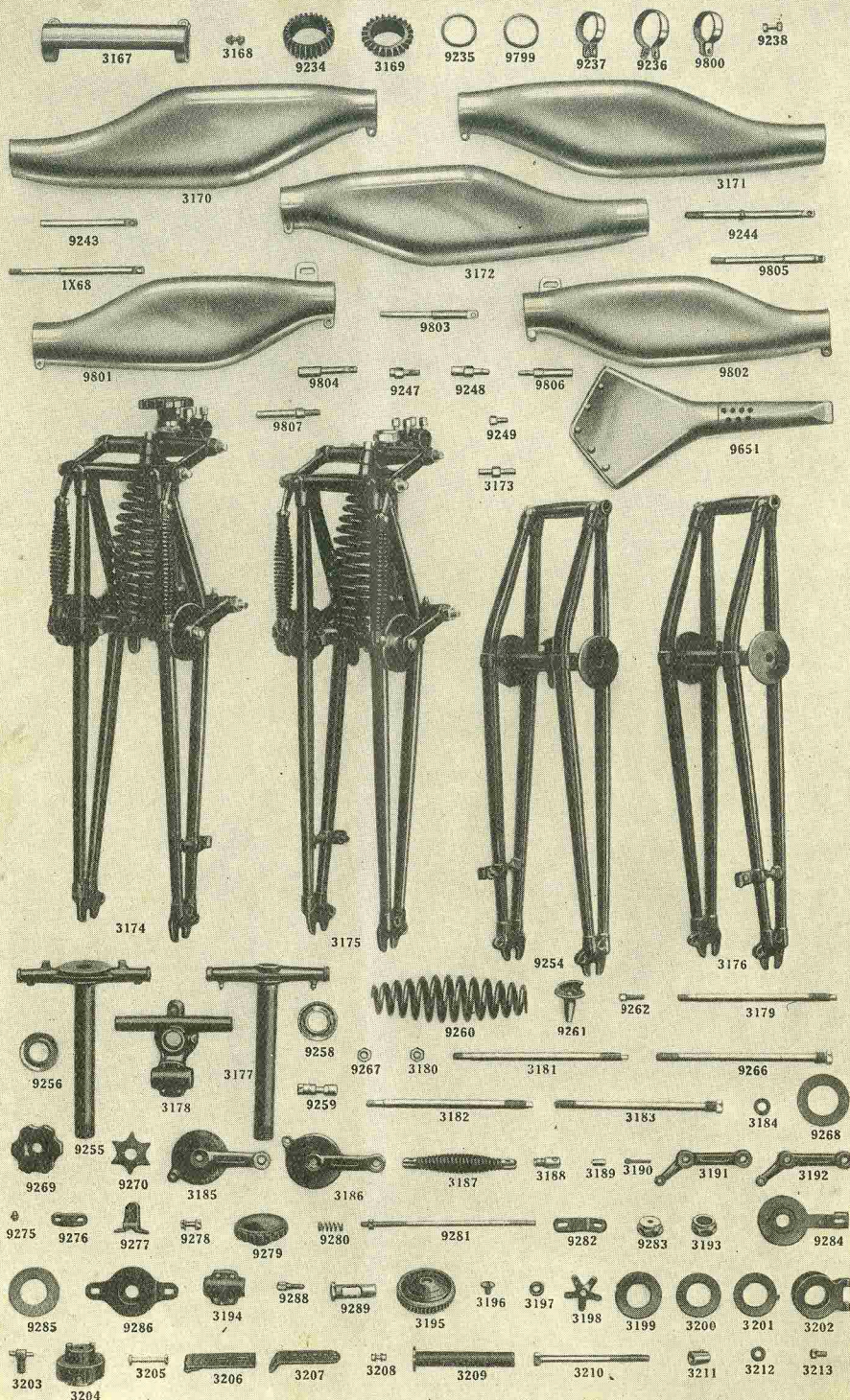
Part No.		For Models	£	s.	d.
3088	Connecting Rod with Small End Bush	CS1 & 30	1	2	0
3089	Connecting Rod with Small End Bush	CJ & 40	1	2	0
9789	Connecting Rod with Small End Bush	50 & 55	1	2	0
9175	Small End Bush	1, 16H, 18, 19, 20 ES2, CS1 & 30	3	6	
9790	Small End Bush	CJ, 40, 50 & 55	3	6	
9176	Piston only	1	1	9	0
9177	Piston only	16H	1	7	6
3090	Piston only	18, 20, ES2 & CS1	1	7	6
9640	Piston only	19	1	7	6
3091	Piston only	CJ, 50 & 55	1	7	6
3092	Piston only	30	1	7	6
3093	Piston only	40	1	7	6
3094	Piston only, High Compression (for use with alcohol fuels)	CS1 & 30	1	12	6
3095	Piston only, High Compression (for use with alcohol fuels)	CJ & 40	1	12	6
9181	Piston Ring	1	1	8	
3096	Piston Ring	19	1	8	
9182	Piston Ring	16H, 18, 20, ES2 CS1 & 30	1	6	
9793	Piston Ring	CJ, 40, 50 & 55	1	6	
3097	Scraper Piston Ring	1 & 19	2	0	
9183	Scraper Piston Ring	16H, 18, 20, ES2 CS1 & 30	2	0	
9794	Scraper Piston Ring	CJ, 40, 50 & 55	2	0	
9184	Gudgeon Pin	1, 16H, 18, 19, 20 ES2, CS1 & 30	5	0	
9795	Gudgeon Pin	CJ, 40, 50 & 55	5	0	
9185	Gudgeon Pin Circlip	All Models	3		

AMAL CARBURETTERS.

9186	AMAL Norton Variable Jet Carburetter complete	1 & 16H	2	4	0
9187	AMAL Norton Variable Jet Carburetter complete	18, 19, 20 & ES2	2	6	9
3X81	AMAL Norton Variable Jet Carburetter complete	CS1	2	14	6
3098	AMAL Norton Variable Jet Carburetter complete	CJ, 50 & 55	2	6	9
9188	Float Chamber Body	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	15	0	
9189	Float Chamber Cap with Tickler	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	4	3	
3099	Float Chamber Cap Locking Pin	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	3		
9190	Tickler Plunger	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	7		
9191	Plunger Spring and Cotter	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	3		
9192	Float	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	3	6	
9193	Float Needle	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2	6	
9194	Jet	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	7		
9195	Jet Holder	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	1	9	
9196	Spraying Chamber Body	1 & 16H	13	2	
9197	Spraying Chamber Body	18, 19, 20 & ES2	13	2	
3X90	Spraying Chamber Body	CS1	15	6	
3100	Spraying Chamber Body	CJ, 50 & 55	13	2	
9198	Spraying Chamber Clip Ring	1 & 16H	1	9	
9199	Spraying Chamber Clip Ring	18, 19, 20 & ES2	1	9	
3X91	Spraying Chamber Clip Ring	CS1	1	9	
3101	Spraying Chamber Clip Ring	CJ, 50 & 55	1	9	
9200	Spraying Chamber Clip Ring Pin	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	6		
3102	Spraying Chamber Throttle Slide	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	4	3	

AMAL CARBURETTERS.—continued

Part No.		For Models	£	s.	d.
3103	Spraying Chamber Air Slide	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2	9	
3104	Spraying Chamber Air Slide Cable Guide	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2		
9202	Spraying Chamber Cap	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	1	11	
9203	Spraying Chamber Cap Ring	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	1	11	
9204	Extension Pipe (Air)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2	9	
9205	Jet Taper Needle	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	1	4	
9206	Jet Taper Needle Fixing Clip	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	4		
9207	Valve Spring for Air Slide	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	4		
9208	Valve Spring for Throttle Slide	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	4		
9209	Cable Adjuster	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	4		
9210	Cable complete (Air or Throttle)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2	3	
9211	Throttle Slide Stop Pin and Nut	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	8		
9212	Jet Block and Barrel	1, 16H, 18, 19, 20, ES2 CJ, 50 & 55	5	6	
4X04	Jet Block and Barrel	CS1	7	0	
9213	Mixing Chamber Union Nut	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	1	6	
9214	Mixing Chamber Union Nut Fibre Washer	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2		
9215	Spraying Chamber Holding Bolt	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2	2	
9216	Spraying Chamber Holding Bolt Fibre Washer	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2		
9217	Pilot Jet Adjusting Screw	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	7		
9218	Pilot Jet Adjusting Screw Spring	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2		
3105	Float Chamber Union Nut	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	6		
3106	Float Chamber Union Nut Fibre Washer	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2		
3107	Float Chamber Petrol Feed Banjo Connection	All Models	5	0	
3108	AMAL Norton Down-Draught Carburetter complete	30	3	15	0
3109	AMAL Norton Down-Draught Carburetter complete	40	3	8	6
3110	Float Chamber Body	30 & 40	16	0	
3111	Float Chamber Cap with Tickler	30 & 40	4	3	
3112	Float Chamber Cap Locking Pin	30 & 40	3		
3113	Tickler Plunger	30 & 40	7		
3114	Plunger Spring and Cotter	30 & 40	3		
3115	Float	30 & 40	3	6	
3116	Float Needle	30 & 40	2	6	
3117	Float Needle Clip	30 & 40	3		
3118	Jet (state size when ordering)	30 & 40	1	2	
3119	Spraying Chamber Body	30	18	9	
3120	Spraying Chamber Body	40	14	0	
3121	Throttle Slide	30 & 40	4	9	
3122	Air Slide	30 & 40	1	2	
3123	Spraying Chamber Cap	30 & 40	2	6	
3124	Spraying Chamber Cap Ring	30 & 40	2	6	
3125	Cable Adjuster (Air)	30 & 40	4		
3126	Cable Adjuster Locknut	30 & 40	2		
3127	Jet Choke Tube	30 & 40	2	0	
3128	Air Slide Spring	30 & 40	3		
3129	Throttle Slide Spring	30 & 40	3		
3130	Air Barrel Top	30 & 40	8		
3131	Air Intake	30 & 40	3	3	



AMAL CARBURETTERS.—continued

Part No.		For Models	£	s.	d.
3132	Pilot Needle	30 & 40	1	2	
3133	Pilot Needle Insert	30 & 40	1	2	
3134	Pilot Needle Spring	30 & 40		2	
3135	Pilot Needle Catch	30 & 40		2	
3136	Jet Holder	30 & 40	1	11	
3137	Lock Plunger Adjuster, for Spraying Chamber Cap	30 & 40		2	
3138	Throttle Cable Adjuster	30 & 40		4	
3139	Throttle Cable Adjuster Locknut	30 & 40		2	
3140	Needle Jet (state size when ordering)	30 & 40	1	11	
3141	Nipple Holder for Air Slide	30 & 40		2	
3142	Jet Holder Washer	30 & 40		2	
3143	Jet Needle Clip	30 & 40		4	
3144	Locking Screw for Air Intake	30 & 40		2	
3145	Spraying Chamber Body Plug Screw	30 & 40		2	
3146	Float Chamber Lug Washer	30 & 40		2	
3147	Jet Holder Plug	30 & 40	1	11	
3148	Jet Taper Needle	30 & 40		6	
3149	Choke Adaptor	30	5	6	
3150	Choke Adaptor	40	5	6	
3151	Float Chamber Union Nut	30 & 40		7	
3152	Float Chamber Union Washer	30 & 40		2	
3153	Choke Adaptor Retaining Screw	30 & 40		2	

EXHAUST PIPES AND SILENCERS.

9644	Exhaust Pipe only with Baffle (not illustrated)	1 & 16H	12	6	
9646	Exhaust Pipe with Flange Nut (not illustrated)	18, 19 & ES2	16	6	
3154	Exhaust Pipe with Flange Nut, Upswept type (not illustrated)	18, 19 & ES2	16	6	
8X19	Exhaust Pipe with Flange Nut (not illustrated)	CS1	16	6	
3155	Exhaust Pipe with Flange Nut, Upswept type (not illustrated)	CS1	16	6	
3156	Exhaust Pipe with Flange Nut (not illustrated)	CJ	16	6	
3157	Exhaust Pipe with Flange Nut, Upswept type (not illustrated)	CJ	16	6	
3158	Exhaust Pipe with Flange Nut (not illustrated)	30	16	6	
3159	Exhaust Pipe with Flange Nut, Upswept type (not illustrated)	30	16	6	
3160	Exhaust Pipe with Flange Nut (not illustrated)	40	16	6	
3161	Exhaust Pipe with Flange Nut, Upswept type (not illustrated)	40	16	6	
9796	Exhaust Pipe with Flange Nut (not illustrated)	50	16	6	
3162	Exhaust Pipe with Flange Nut, Upswept type (not illustrated)	50	16	6	
9647	Exhaust Pipe with Flange Nut, left-hand (not illustrated)	20	16	6	
9648	Exhaust Pipe with Flange Nut, right-hand (not illustrated)	20	16	6	
3163	Exhaust Pipe with Flange Nut, Upswept type, left-hand (not illustrated)	20	16	6	
3164	Exhaust Pipe with Flange Nut, Upswept type, right-hand (not illustrated)	20	16	6	
9797	Exhaust Pipe with Flange Nut, left-hand (not illustrated)	55	16	6	
9798	Exhaust Pipe with Flange Nut, right-hand (not illustrated)	55	16	6	
3165	Exhaust Pipe with Flange Nut, Upswept type, left-hand (not illustrated)	55	16	6	
3166	Exhaust Pipe with Flange Nut, Upswept type, right-hand (not illustrated)	55	16	6	
3167	Upswept Exhaust Pipe Leg-guard	All Models	2	6	
3168	Upswept Exhaust Pipe Leg-guard Attachment Pin and Nut	All Models		3	
9234	Exhaust Pipe Flange Locking Nut (Cylinder Head)	18, 19, 20, ES2 & CS1	4	0	
3169	Exhaust Pipe Flange Locking Nut (Cylinder Head)	CJ, 30, 40, 50 & 55	4	0	
9235	Exhaust Pipe Flange Washer (Cylinder Head)	18, 19, 20, ES2 & CS1		3	

EXHAUST PIPES AND SILENCERS.—continued

Part No.	For Models	£	s.	d.
9799 Exhaust Pipe Flange Washer (Cylinder Head) ...	CJ, 30, 40, 50 & 55	1	3	3
9237 Exhaust Pipe Clip (for Crankcase Bolt Attachment) ...	1 & 16H ...	1	3	3
9236 Exhaust Pipe Clip (for Crankcase Bolt Attachment) ...	18, 19, ES2 & CS1	1	3	3
9800 Exhaust Pipe Clip (for Crankcase Bolt Attachment) ...	20, CJ, 50 & 55 ...	1	3	9
9238 Exhaust Pipe Clip Pin and Nut ...	All Models ...	2	2	0
3170 Silencer ...	18, 19 & ES2 ...	2	2	0
3171 Silencer ...	1, 16H, CS1 & 30	2	2	0
3172 Silencer ...	CJ & 40 ...	2	2	0
9801 Silencer ...	50 & ...	2	2	0
	(R.H. only) 20 & 55 ...	2	2	0
9802 Silencer, left-hand ...	20 & 55 ...	2	2	0
9243 Exhaust Pipe Attachment Bolt (front) ...	1 & 16H ...	1	6	9
9244 Exhaust Pipe Attachment Bolt (front) ...	18, 19 & ES2 ...	1	9	9
1X68 Exhaust Pipe Attachment Bolt (front) ...	CS1 & CJ ...	1	9	9
9805 Exhaust Pipe Attachment Bolt (front) ...	50 ...	1	9	9
9803 Exhaust Pipe Attachment Bolt (front) left-hand ...	20 & 55 ...	1	9	9
9804 Exhaust Pipe Attachment Sleeve Bolt (front) right-hand ...	20 & 55 ...	1	9	9
9247 Silencer Frame Attachment Sleeve Nut ...	1, 16H, CS1, CJ	3	6	6
	30, 40 & 50 ...	3	6	6
9248 Silencer Frame Attachment Sleeve Nut ...	18, 19 & ES2 ...	3	6	6
9806 Silencer Frame Attachment Sleeve Nut, right-hand ...	20 & 55 ...	3	6	6
9807 Silencer Frame Attachment Sleeve Nut, left-hand ...	20 & 55 ...	3	6	6
9249 Silencer Attachment Sleeve Nut Bolt ...	All Models ...	3	6	6
3173 Silencer Mudguard Stay Attachment Sleeve Nut (for use with Upswept Exhaust Pipe) ...	All Models ...	3	6	6
9651 Fish Tail with Baffle ...	All Models ...	5	6	6

NORTON FORKS AND STEERING DAMPER.

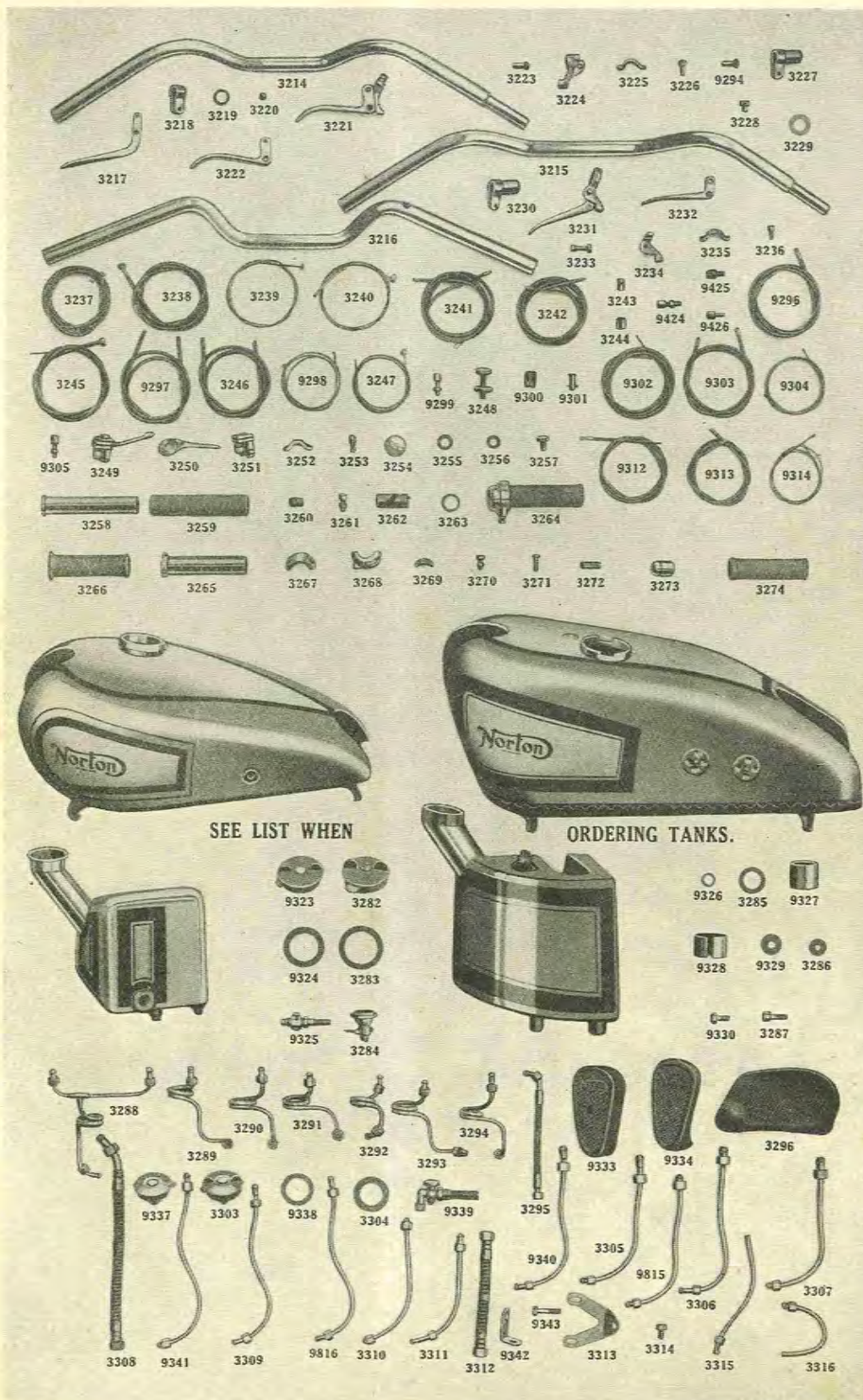
3174 Norton Front Forks complete with Steering Damper and Shock Absorber ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	6	7	6
3175 Norton Front Forks complete with Shock Absorbers ...	30 & 40 ...	6	7	6
9254 Front Fork Girder ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	4	10	0
3176 Front Fork Girder ...	30 & 40 ...	4	10	0
9255 Front Fork Steering Crown and Column ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	17	0	0
3177 Front Fork Steering Crown and Column ...	30 & 40 ...	17	0	0
9256 Front Fork Steering Crown and Column Ball Race ...	All Models ...	1	6	6
3178 Front Fork Top Clip ...	All Models ...	12	0	0
9258 Front Fork Top Clip Ball Race ...	All Models ...	1	6	6
9259 Front Fork Top Clip Bolt and Nut ...	All Models ...	1	2	2
9260 Front Fork Spring ...	All Models ...	8	6	6
9261 Front Fork Spring Lug ...	All Models ...	2	0	0
9262 Front Fork Spring Attachment Pin ...	All Models ...	7	7	7
3179 Front Fork Top Spindle ...	All Models ...	3	6	6
9267 Front Fork Top or Bottom Spindle Nut, $\frac{1}{16}$ " ...	All Models ...	7	7	7
3180 Front Fork Top or Bottom Spindle Nut, $\frac{1}{16}$ " ...	All Models ...	7	7	7
3181 Front Fork Bottom Spindle, Rear ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	3	6	6
9266 Front Fork Bottom Spindle, Front ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	3	6	6
3182 Front Fork Bottom Spindle, Rear ...	30 & 40 ...	3	6	6
3183 Front Fork Bottom Spindle, Front ...	30 & 40 ...	3	6	6
3184 Front Fork Spindle Knurled Adjusting Washers ...	All Models ...	3	3	3
9268 Front Fork Shock Absorber Friction Disc ...	All Models ...	1	11	11
9269 Front Fork Shock Absorber Adjusting Wheel ...	All Models ...	3	0	0
9270 Front Fork Shock Absorber Adjuster Star Washer ...	All Models ...	7	7	7
3185 Front Fork Bottom Link (right-hand) ...	All Models ...	6	0	0
3186 Front Fork Bottom Link (left-hand) ...	All Models ...	6	0	0
3187 Front Fork Rebound Spring ...	All Models ...	3	6	6
3188 Front Fork Rebound Spring Jaw Joint ...	All Models ...	1	6	6
3189 Front Fork Rebound Spring Jaw Joint Pin ...	All Models ...	4	4	4

NORTON FORKS AND STEERING DAMPER.—continued

Part No.	For Models	£	s.	d.
3190 Front Fork Rebound Spring Jaw Joint Split Pin ...	All Models ...	1	1	1
3191 Front Fork Top Link (right-hand) ...	All Models ...	2	9	9
3192 Front Fork Top Link (left-hand) ...	All Models ...	2	9	9
9275 Front Fork Grease Nipple ...	All Models ...	7	7	7
9276 Front Fork Mudguard Bracket Plate ...	All Models ...	7	7	7
9277 Front Fork Mudguard Bracket ...	All Models ...	1	6	6
9278 Front Fork Mudguard Bracket Plate Bolt and Nut ...	All Models ...	9	9	9
9279 Front Fork Steering Damper Adjuster ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	3	0	0
9280 Front Fork Steering Damper Adjuster Spring ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	6	6	6
9281 Front Fork Steering Damper Rod ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	1	0	0
9282 Front Fork Steering Damper Anchor Bracket ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	1	0	0
9283 Front Fork Steering Column Lock Nut ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	1	5	5
3193 Front Fork Steering Column Lock Nut ...	30 & 40 ...	1	5	5
9284 Front Fork Steering Damper Friction Plate ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	2	3	3
9285 Front Fork Steering Damper Friction Plate Disc ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	1	11	11
9286 Front Fork Steering Damper Bottom Plate ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	1	8	8
3194 Front Fork Half Clip (Handlebar) ...	All Models ...	2	0	0
9288 Front Fork Half Clip Pin (Handlebar) ...	All Models ...	3	3	3
9289 Front Fork Steering Damper Bottom Lug ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	1	6	6
3195 Front Fork Steering Damper Wheel ...	30 & 40 ...	4	0	0
3196 Front Fork Steering Damper Wheel Locking Screw ...	30 & 40 ...	9	9	9
3197 Front Fork Steering Damper Wheel Spring Washer ...	30 & 40 ...	1	1	1
3198 Front Fork Steering Damper Wheel Star Washer ...	30 & 40 ...	1	0	0
3199 Front Fork Steering Damper Top Plate ...	30 & 40 ...	1	6	6
3200 Front Fork Steering Damper Disc ...	30 & 40 ...	1	11	11
3201 Front Fork Steering Damper Friction Plate ...	30 & 40 ...	1	0	0
3202 Front Fork Steering Damper Twin Friction Plate ...	30 & 40 ...	5	0	0
3203 Front Fork Steering Damper Screwed "T" Piece ...	30 & 40 ...	1	6	6
3204 Front Fork Steering Damper Body ...	30 & 40 ...	7	6	6
3205 Front Fork Steering Damper Top Clip Bolt and Nut ...	30 & 40 ...	1	6	6
3206 Front Fork Steering Damper Strap, Top Portion ...	30 & 40 ...	1	0	0
3207 Front Fork Steering Damper Strap, Bottom Portion ...	30 & 40 ...	1	0	0
3208 Front Fork Steering Damper Strap Bolts and Nuts ...	30 & 40 ...	6	6	6
3209 Front Fork Steering Damper Adaptor ...	30 & 40 ...	2	0	0
3210 Front Fork Steering Damper Adaptor Centre Bolt ...	30 & 40 ...	1	0	0
3211 Front Fork Steering Damper Adaptor Centre Bolt Cone ...	30 & 40 ...	1	0	0
3212 Front Fork Steering Damper Adaptor Centre Bolt Washer ...	30 & 40 ...	1	1	1
3213 Front Fork Steering Damper Strap Tank Attachment Pin ...	30 & 40 ...	4	4	4

HANDLEBARS AND FITTINGS.

3214 Handlebar Bend only, with Twist Grip Adaptor, T.T. ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	18	0	0
---	---	----	---	---



HANDLEBARS AND FITTINGS.—continued

Part No.		For Models	£ s. d.
3215	Handlebar Bend only, with Twist Grip Adaptor, Semi T.T. ...	1, 16H, 18, 19, 20, ES2	
3216	Handlebar Bend only ...	CS1, CJ, 50 & 55 ...	18 0
3217	Front Brake or Exhaust Valve Lifter Lever ...	30 & 40 ...	18 0
3218	Exhaust Valve Lifter Lever ...	1, 16H, 18, 19, 20, ES2	
3219	Front Brake Lever Clip Ring ...	CS1, CJ, 50 & 55 ...	2 6
3220	Front Brake Lever Clip Ring Distance Piece ...	30 & 40 ...	
3221	Front Brake Lever Clip Ring Screw ...	1, 16H, 18, 19, 20, ES2	
3222	Front Brake or Clutch Lever complete ...	CS1, CJ, 50 & 55 ...	1 6
3223	Front Brake or Clutch Lever only ...	1, 16H, 18, 19, 20, ES2	
3224	Front Brake or Clutch Lever Fulcrum Pin and Nut ...	CS1, CJ, 50 & 55 ...	1 0
3225	Front Brake or Clutch Lever Body only ...	1, 16H, 18, 19, 20, ES2	
3226	Front Brake or Clutch Lever Body Half Clip Fixing Pin ...	CS1, CJ, 50 & 55 ...	1
9294	Front Brake or Exhaust Lever Fulcrum Pin and Nut ...	30 & 40 ...	10 3
3227	Exhaust Valve Lifter Lever Fulcrum ...	30 & 40 ...	4 6
3228	Exhaust Valve Lifter Lever Fulcrum Securing Screw ...	30 & 40 ...	
3229	Exhaust Valve Lifter Lever Fulcrum Cap ...	1, 16H, 18, 19, 20, ES2	
3230	Exhaust Valve Lifter Lever Fulcrum ...	CS1, CJ, 50 & 55 ...	2 6
3231	Clutch Lever complete, less Cable ...	1, 16H, 18, 19, 20, ES2	
3232	Clutch Lever only ...	CS1, CJ, 50 & 55 ...	1 0
3233	Clutch Lever Fulcrum Pin and Nut ...	30 & 40 ...	2 6
3234	Clutch Lever Body only ...	1, 16H, 18, 19, 20, ES2	
3235	Clutch Lever Body Half Clip ...	CS1, CJ, 50 & 55 ...	8 9
3236	Clutch Lever Body Half Clip Fixing Pin ...	1, 16H, 18, 19, 20, ES2	
3237	Clutch Control Cable (Inner and Outer) ...	CS1, CJ, 50 & 55 ...	3 6
3238	Clutch Control Cable (Inner and Outer) ...	1, 16H, 18, 19, 20, ES2	
3239	Clutch Control Cable (Inner Wire only) ...	CS1, CJ, 50 & 55 ...	6
3240	Clutch Control Cable (Inner Wire only) ...	1, 16H, 18, 19, 20, ES2	
3241	Clutch Control Cable (Outer Cable only) ...	CS1, CJ, 50 & 55 ...	3 0
3242	Clutch Control Cable (Outer Cable only) ...	1, 16H, 18, 19, 20, ES2	
3243	Clutch Control Cable Nipple ...	CS1, CJ, 50 & 55 ...	1 3
3244	Clutch Control Cable Nipple ...	1, 16H, 18, 19, 20, ES2	
9424	Clutch Control Cable Adjuster ...	CS1, CJ, 50 & 55 ...	3
9425	Clutch Control Cable Stop Stud ...	1, 16H, 18, 19, 20, ES2	
9426	Clutch Worm Lever Cable Stop ...	CS1, CJ, 50 & 55 ...	4 3
9296	Front Brake Control Cable (Inner and Outer) ...	30 & 40 ...	4 3
3245	Front Brake Control Cable (Inner and Outer) ...	1, 16H, 18, 19, 20, ES2	
9297	Front Brake Control Cable (Outer) ...	CS1, CJ, 50 & 55 ...	1 9
3246	Front Brake Control Cable (Outer) ...	1, 16H, 18, 19, 20, ES2	
9298	Front Brake Control Cable (Inner) ...	CS1, CJ, 50 & 55 ...	1 9
3247	Front Brake Control Cable (Inner) ...	1, 16H, 18, 19, 20, ES2	
9299	Front Brake Cable Adjuster ...	CS1, CJ, 50 & 55 ...	2 6

HANDLEBARS AND FITTINGS.—continued

Part No.	For Models	£	s.	d.
3248 Front Brake Cable Adjuster	30 & 40	2	6	
9300 Front Brake Cable 'U' Clip	All Models		3	
9301 Front Brake Cable 'U' Clip Pin and Split Cotter	All Models		1	
9302 Exhaust Lifter Cable (Inner and Outer) ...	All Models	3	6	
9303 Exhaust Lifter Cable (Outer)	All Models	2	0	
9304 Exhaust Lifter Cable (Inner)	All Models	1	6	
9305 Exhaust Lifter Cable Adjuster	All Models	10		
3249 Magneto or Air Control Lever complete (state which when ordering)	All Models	4	9	
3250 Magneto or Air Control Lever only	All Models	2	6	
3251 Magneto or Air Control Lever Body with Clip	All Models	3	0	
3252 Magneto or Air Control Lever Body Half Clip	All Models	1	3	
3253 Magneto or Air Control Lever Body Half Clip Pin	All Models		1	
3254 Magneto or Air Control Lever Cap	All Models		9	
3255 Magneto or Air Control Lever Cap Spring Washer	All Models		1	
3256 Magneto or Air Control Lever Cap Spring Washer Locking Ring	All Models		3	
3257 Magneto or Air Control Lever Cap Centre Screw	All Models		6	
9312 Magneto Control Cable (Inner and Outer) ...	All Models	3	6	
9313 Magneto Control Cable (Outer)	All Models	2	0	
9314 Magneto Control Cable (Inner)	All Models	1	6	
3258 Twist Grip Control Barrel	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	2	9	
3259 Twist Grip Control Rubbers (per pair) ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	4	6	
3260 Twist Grip Throttle Cable Slide	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	1	6	
3261 Twist Grip Throttle Cable Slide Peg	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		3	
3262 Twist Grip Slotted Brass Sleeve	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	3	6	
3263 Twist Grip Pen Steel Packing Washer ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		1	
3264 Twist Grip complete (state left or right-hand when ordering)	30 & 40	7	9	
3265 Twist Grip Barrel	30 & 40	3	6	
3266 Twist Grip Rubber	30 & 40	2	3	
3267 Twist Grip Top Half Clip	30 & 40	3	0	
3268 Twist Grip Bottom Half Clip	30 & 40	3	0	
3269 Twist Grip Bottom Half Clip Adjusting Spring	30 & 40		6	
3270 Twist Grip Bottom Half Clip Adjusting Plate Screw and Nut	30 & 40		6	
3271 Twist Grip Clip Fixing Pins	30 & 40		3	
3272 Twist Grip Throttle Cable Stop	30 & 40		4	
3273 Twist Grip Handlebar Aluminium End Plug	30 & 40	1	6	
3274 Dummy Grip to match Twist Grip	30 & 40	2	3	

PETROL AND OIL TANKS

9653 Petrol Tank, less all fittings	1, 16H, 18, 20 & ES2	6	2	6
9654 Petrol Tank, less all fittings (Panel type) ...	1, 16H, 18, 20 & ES2	6	2	6
3275 Petrol Tank, less all fittings, Gate Change ...	1, 16H, 18, 20 & ES2	6	2	6
3276 Petrol Tank, less all fittings, Gate Change (Panel type)	1, 16H, 18, 20 & ES2	6	2	6
9655 Petrol Tank, less all fittings	19, CS1 & CJ ...	6	2	6
9656 Petrol Tank, less all fittings (Panel type) ...	19, CS1 & CJ ...	6	2	6
3277 Petrol Tank, less all fittings, Gate Change ...	19, CS1 & CJ ...	6	2	6
3278 Petrol Tank, less all fittings, Gate Change (Panel type)	19, CS1 & CJ ...	6	2	6
9811 Petrol Tank, less all fittings	50 & 55	6	2	6
9812 Petrol Tank, less all fittings (Panel type) ...	50 & 55	6	2	6
3279 Petrol Tank, less all fittings, Gate Change ...	50 & 55	6	2	6
3280 Petrol Tank, less all fittings, Gate Change (Panel type)	50 & 55	6	2	6

PETROL AND OIL TANKS.—continued

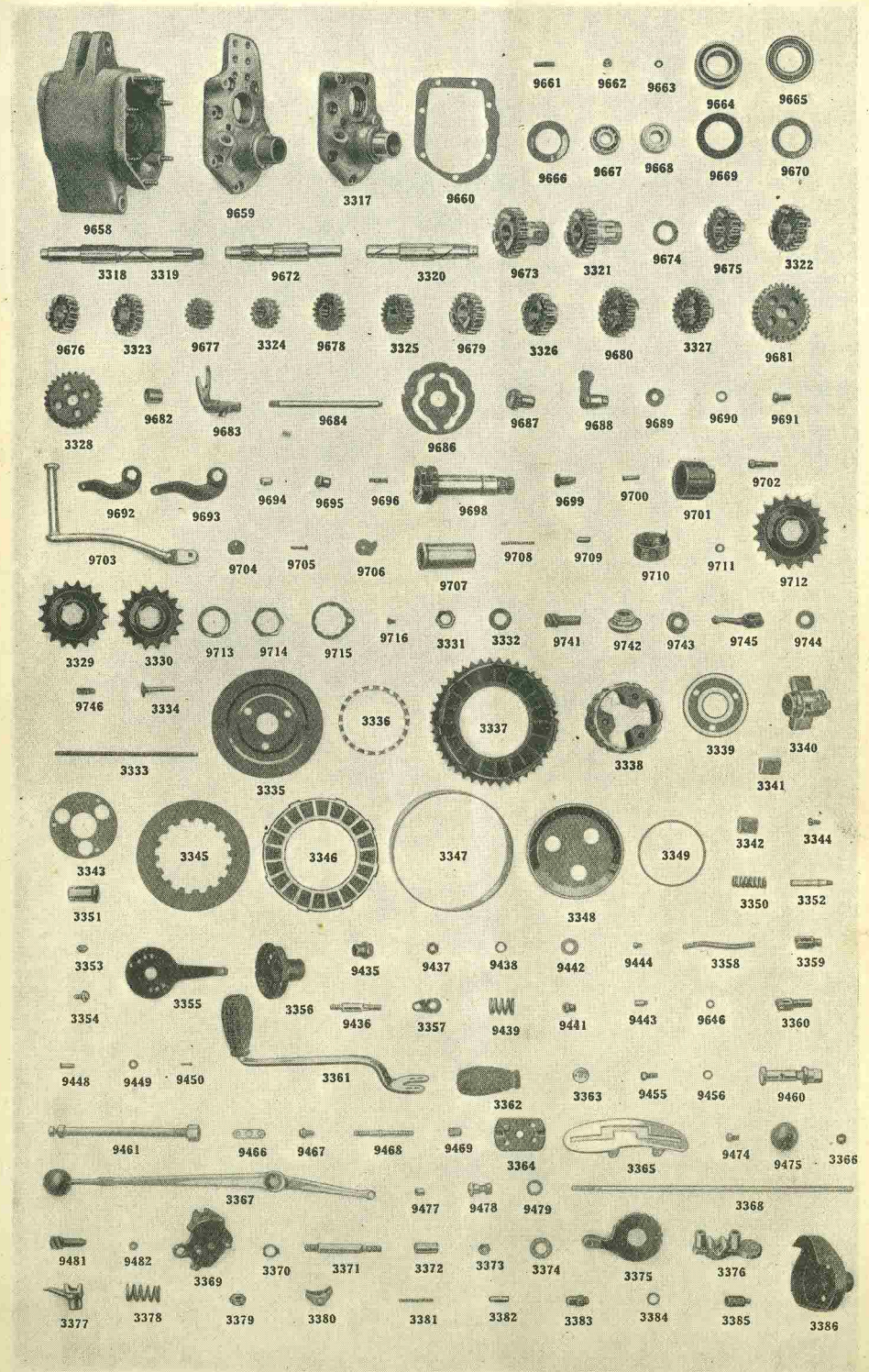
Part No.	For Models	£	s.	d.
3281 Petrol Tank, less all fittings	30 & 40	6	17	6
9323 Petrol Tank Filler Cap	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		8	6
3282 Petrol Tank Filler Cap	30 & 40		8	6
9324 Petrol Tank Filler Cap Leather Washer ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		1	0
3283 Petrol Tank Filler Cap Leather Washer ...	30 & 40		1	0
9325 Petrol Tap	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		2	0
3284 Petrol Tap	30 & 40		3	6
9326 Petrol Tap Washer	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...			1
3285 Petrol Tap Washer	30 & 40			4
9327 Petrol Tank Packing Rubber (Top Tube, thin)	All Models		1	0
9328 Petrol Tank Packing Rubber (Top Tube, thick)	All Models		1	3
9329 Petrol Tank Platform Packing Washers ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...			5
3286 Petrol Tank Platform Packing Washers ...	30 & 40			5
9330 Petrol Tank Fixing Pin	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...			4
3287 Petrol Tank Fixing Pin	30 & 40			4
3288 Petrol Feed Pipe complete with Union Nuts and Nipples	1 & 16H		5	6
3289 Petrol Feed Pipe complete with Union Nuts and Nipples, left-hand	18, 20, ES2, CS1, 50, 55		3	3
3290 Petrol Feed Pipe complete with Union Nuts and Nipples, right-hand	18, 20, ES2, CS1, 50, 55		3	3
3291 Petrol Feed Pipe complete with Union Nuts and Nipples, left-hand	19		3	3
3292 Petrol Feed Pipe complete with Union Nuts and Nipples, right-hand	19		3	3
3293 Petrol Feed Pipe complete with Union Nuts and Nipples, left-hand	CJ		3	3
3294 Petrol Feed Pipe complete with Union Nuts and Nipples, right-hand	CJ		3	3
3295 Petrol Feed Pipe complete with Union Nuts and Nipples (Flexible type)	30 & 40		5	6
9333 Knee Grips (per pair)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		6	6
9334 Knee Grip, right-hand, for Gate Change ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		3	3
3296 Knee Grips (per pair)	30 & 40		8	6
3297 Oil Tank, less all fittings	1, 16H, 18, 19 & 20 ...	2	5	0
3298 Oil Tank, less all fittings	CS1, & ES2	2	5	0
3299 Oil Tank, less all fittings	CJ	2	5	0
3300 Oil Tank, less all fittings	50 & 55	2	5	0
3301 Oil Tank, less all fittings	30 & 40	2	15	0
3302 Oil Tank, less all fittings (Racing type) ...	30 & 40	2	17	6
9337 Oil Tank Filler Cap	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		8	6
3303 Oil Tank Filler Cap	30 & 40		8	6
9338 Oil Tank Filler Cap Leather Washer ...	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		1	0
3304 Oil Tank Filler Cap Leather Washer ...	30 & 40		1	0
9339 Oil Tank Tap and Filter	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		4	3
9340 Oil Tank Delivery Pipe with Union Nuts and Nipples	1, 16H, 18, 19 & 20 ...		3	9
3305 Oil Tank Delivery Pipe with Union Nuts and Nipples	ES2		3	9
9815 Oil Tank Delivery Pipe with Union Nuts and Nipples	50 & 55		3	9
3306 Oil Tank Delivery Pipe with Union Nuts and Nipples	CS1		3	9
3307 Oil Tank Delivery Pipe with Union Nuts and Nipples	CJ		3	9

PETROL AND OIL TANKS.—continued

Part No.		For Models	£	s.	d.
3308	Oil Tank Delivery Pipe with Union Nuts and Nipples (Flexible type)	30 & 40	8	6	
9341	Oil Tank Return Feed Pipe with Union Nuts and Nipples	1, 16H, 18, 19 & 20	3	9	
3309	Oil Tank Return Feed Pipe with Union Nuts and Nipples	ES2	3	9	
9816	Oil Tank Return Feed Pipe with Union Nuts and Nipples	50 & 55	3	9	
3310	Oil Tank Return Feed Pipe with Union Nuts and Nipples	CS1	3	9	
3311	Oil Tank Return Feed Pipe with Union Nuts and Nipples	CJ	3	9	
3312	Oil Tank Return Feed Pipe with Union Nuts and Nipples (Flexible type)	30 & 40	6	6	
9342	Oil Tank Attachment Clip (Mudguard Bridge)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	9		
9343	Oil Tank Attachment Clip Pin (Mudguard Bridge)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50, 55, 30, 40	5		
3313	Oil Tank Attachment Clip (Mudguard Bridge)	30 & 40	1	6	
3314	Oil Tank Platform Pin and Nut	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50, 55, 30, 40	5		
3315	Oil Tank Air Release Pipe	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2	0	
3316	Oil Tank Air Release Pipe	30 & 40	2	0	

GEAR BOX (FOUR SPEED).

9658	Gear Box Shell	All Models	3	9	6
9659	Gear Box Cover (Foot-Change)	All Models	17	6	
3317	Gear Box Cover (Gate-Change)	All Models	17	6	
9660	Paper Washer	All Models	2		
9661	Gear Box Cover Stud	All Models	3		
9662	Gear Box Cover Stud Nut	All Models	1		
9663	Gear Box Cover Spring Washer	All Models	1		
9664	Main Gear Wheel Bearing complete	All Models	8	3	
9665	Oil Retaining Steel Washer, fitted between Main Bearing and Main Gear Wheel	All Models	1		
9666	Oil Retaining Washer, fitted between Shell and Main Bearing	All Models	1		
9667	R.L.5 'Skefko' Bearing	All Models	5	0	
9668	Layshaft L.H. Bearing	All Models	1	2	
9669	Leather Oil Retaining Washer	All Models	2		
9670	Felt Oil Retaining Washer	All Models	2		
3318	Main Axle	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	14	3	
3319	Main Axle	30 & 40	17	6	
9672	Layshaft	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	13	9	
3320	Layshaft	30 & 40	15	0	
9673	Main Gear Wheel, with Bronze Bush fitted	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	17	6	
3321	Main Gear Wheel, with Bronze Bush fitted	30 & 40	1	2	6
9674	Main Axle Thrust Washer	All Models	1	8	
9675	Main Axle Sliding Pinion	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	11	0	
3322	Main Axle Sliding Pinion	30 & 40	13	4	
9676	Main Axle Free Pinion	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	8	3	
3323	Main Axle Free Pinion	30 & 40	10	0	
9677	Main Axle Pinion	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	4	6	
3324	Main Axle Pinion	30 & 40	5	3	
9678	Layshaft Pinion	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	5	6	
3325	Layshaft Pinion	30 & 40	6	6	
9679	Layshaft Free Pinion	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	8	3	



GEAR BOX (FOUR SPEED).—continued

Part No.		For Models	£	s.	d.
3326	Layshaft Free Pinion	30 & 40	10	0	
9680	Layshaft Sliding Pinion	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	12	6	
3327	Layshaft Sliding Pinion	30 & 40	15	6	
9681	Low Gear and Kickstarter Wheel, with Bronze Bush fitted	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	11	0	
3328	Low Gear and Kickstarter Wheel, with Bronze Bush fitted	30 & 40	13	4	
9682	Bronze Bush for Low Gear and Kickstarter Wheel	All Models		10	
9683	Striker Fork	All Models	3	3	
9684	Striker Fork Shaft	All Models	1	8	
9686	Cam Plate	All Models	8	3	
9687	Cam Plate Spindle	All Models	3	3	
9688	Cam Plate Quadrant with Spindle	All Models	6	6	
9689	Cam Plate Spindle Washer	All Models	3		
9690	Cam Plate Spring Washer	All Models	1		
9691	Cam Plate Spindle Bolt	All Models	1		
9692	Cam Plate Quadrant Lever	All Models	2	9	
9693	Cam Plate Quadrant Lever (Gate Control)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	2	9	
9694	Indexing Plunger	All Models		3	
9695	Indexing Plunger Bush	All Models	1	2	
9696	Indexing Plunger Spring	All Models		2	
9698	Kickstarter Axle with Bronze Bush fitted	All Models	13	9	
9699	Kickstarter Pawl	All Models	1	4	
9700	Kickstarter Pawl Pin	All Models		4	
9701	Kickstarter Return Spring Cover	All Models	1	2	
9702	Kickstarter Crank Bolt	All Models		3	
9703	Kickstarter Crank	All Models	13	6	
9704	Kickstarter Cam	All Models		4	
9705	Kickstarter Rivet	All Models		1	
9706	Kickstarter Stop Piece	All Models		5	
9707	Kickstarter Bush	All Models	2	3	
9708	Kickstarter Pawl Spring	All Models		2	
9709	Kickstarter Pawl Spring Plunger	All Models		4	
9710	Kickstarter Return Spring	All Models	1	2	
9711	Spring Washer for Kickstarter Crank Bolt	All Models		1	
9712	Axle Sprocket, 19T	1, 16H, 18, 19, 20, ES2 CS1 & 30	11	0	
3329	Axle Sprocket, 17T	CJ, 40, 50 & 55	11	0	
3330	Axle Sprocket, 16T (for use with Sidecar)	CJ, 40, 50 & 55	11	0	
9713	Axle Sprocket Distance Washer	All Models		7	
9714	Axle Sprocket Locking Nut	All Models		10	
9715	Axle Sprocket Locking Plate	All Models		5	
9716	Axle Sprocket Locking Screw	All Models		1	
3331	Axle Nut	All Models		6	
3332	Axle Nut Lock Washer	All Models		1	
9741	Clutch Worm	All Models	2	0	
9742	Clutch Worm Nut	All Models		5	
9743	Clutch Worm Nut Dust Cap	All Models		1	
9744	Felt Washer for Clutch Nut	All Models		2	
9745	Clutch Worm Lever	All Models	2	9	
9746	Clutch Worm Lever Bolt	All Models		2	
3333	Clutch Rod	All Models		11	
3334	Thrust Pin	All Models		11	
3335	Clutch Back Plate	All Models	2	3	
3336	Clutch Roller Cage, with rollers	All Models	3	6	
3337	Clutch Sprocket with Inserts	All Models	1	2	
3338	Clutch Body	All Models	18	6	
3339	Clutch Body Back Cover Plate	All Models	2	3	
3340	Clutch Body Centre	All Models	8	6	
3341	Clutch Body Centre Rubber Buffers, large (per set)	All Models	3	0	
3342	Clutch Body Centre Rubber Buffers, small (per set)	All Models	3	0	
3343	Clutch Body Front Cover Plate	All Models	3	0	

GEAR BOX (FOUR SPEED).—continued

Part No.		For Models	£	s.	d.
3344	Clutch Body Front Cover Plate Retaining Screw	All Models		1	
3345	Clutch Plate	All Models	2	9	
3346	Clutch Friction Plate with Inserts	All Models	5	6	
3347	Clutch Plate Cover	All Models	3	0	
3348	Clutch Outer Plate	All Models	2	9	
3349	Clutch Plate Retaining Clip Ring	All Models		9	
3350	Clutch Spring	All Models		4	
3351	Clutch Spring Box	All Models		6	
3352	Clutch Spring Stud	All Models		9	
3353	Clutch Spring Stud Nut	All Models		2	
3354	Clutch Spring Screw	All Models		1	
3355	Gear Box Control Quadrant	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	5	6	
3356	Gear Box Control Quadrant Cover	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	2	6	
9435	Gear Box Control Quadrant Bush	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	1	2	
9436	Gear Box Control Quadrant Stud	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	1	8	
9437	Gear Box Control Quadrant Stud Nut	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		6	
3357	Gear Box Control Quadrant Stud Nut Locking Plate	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	1	0	
9438	Gear Box Control Quadrant Stud Spring Washer	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		1	
9439	Gear Box Control Quadrant Spring	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		6	
9441	Gear Box Control Quadrant Spring Nut	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		7	
9442	Gear Box Control Quadrant Spring Nut Washer	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		1	
9443	Gear Box Control Quadrant Stop Peg	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		3	
9444	Gear Box Index Plate Securing Peg	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		3	
3358	Gear Box Control Rod	All Models	1	2	
9646	Gear Box Control Rod Nut	All Models		2	
3359	Gear Box Control Rod Top Connection	All Models		1	
3360	Gear Box Control Rod Bottom Connection	All Models		1	
9448	Gear Box Control Rod Connection Pin	All Models		2	
9449	Gear Box Control Rod Connection Washer	All Models		1	
9450	Gear Box Control Rod Connection Split Pin	All Models		1	
3361	Gear Box Control Lever with Rubber	All Models	6	8	
3362	Gear Box Control Lever Rubber	All Models	1	0	
3363	Gear Box Control Lever Rubber Fixing Nut	All Models		1	
9455	Gear Box Control Lever Bolt	All Models		3	
9456	Gear Box Control Lever Spring Washer	All Models		1	
9460	Gear Box Suspension Bolt and Nut	All Models	3	0	
9461	Gear Box Bottom Bolt and Nuts	All Models	1	6	
9466	Gear Box Front Chain Adjuster Plate	All Models		1	
9467	Gear Box Front Chain Adjuster Plate Pin	All Models		6	
9468	Gear Box Front Chain Adjuster Plate Stud	All Models	1	0	
9469	Gear Box Front Chain Adjuster Plate Nut	All Models		4	
3364	Gear Box Control Index Plate	All Models	3	6	

GEAR BOX GATE-CHANGE CONTROL PARTS

3365	Gear Box Change Speed Lever Quadrant	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	4	0	
9474	Gear Box Change Speed Lever Quadrant Fixing Pins	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		3	
9475	Gear Box Change Speed Lever Knob	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		10	
3366	Gear Box Change Speed Lever Knob Washer	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...		2	
3367	Gear Box Change Speed Lever with Knob	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55 ...	8	6	

GEAR BOX GATE-CHANGE CONTROL PARTS.—continued

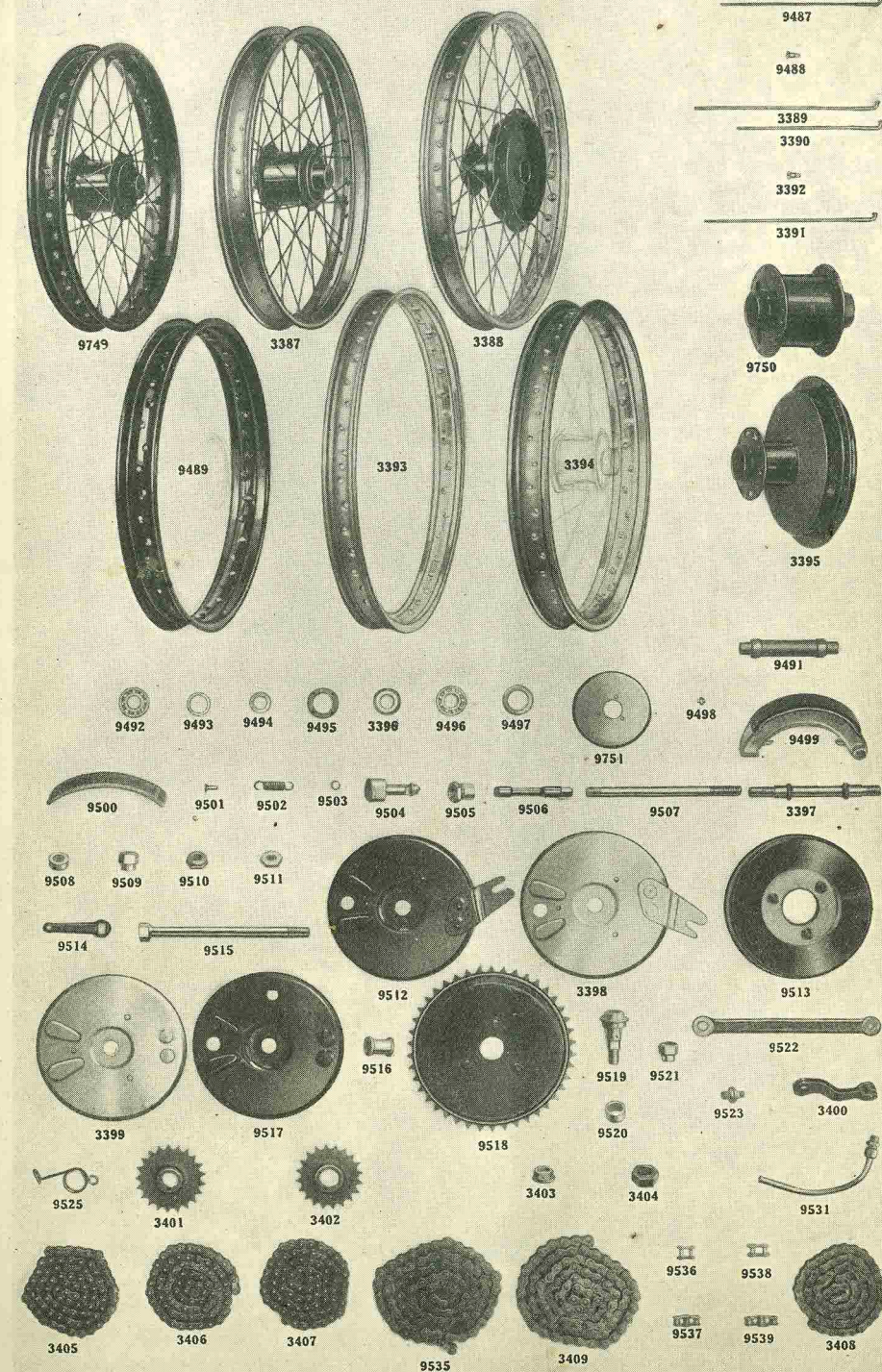
Part No.		For Models	£	s.	d.
9477	Gear Box Change Speed Lever Knob Fixing Screw	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55		2	
9478	Gear Box Change Speed Lever Fulcrum Pin and Nut	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55		9	
9479	Gear Box Change Speed Lever Fulcrum Pin Spring Washer	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55		2	
3368	Gear Box Control Rod	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	1	2	
9481	Gear Box Control Rod Connection with Pin and Split Cotter (Top or Bottom)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	1	2	
9482	Gear Box Control Rod Connection Locknuts	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55		2	

POSITIVE STOP FOOT CHANGE PARTS

3369	Control Back Plate	30 & 40	5	6	
3370	Tab Washer for Plunger Box on Back Plate	30 & 40		1	
3371	Control Spindle	30 & 40	1	2	
3372	Control Spindle Bush	30 & 40	1	2	
3373	Control Spindle Locknut	30 & 40		2	
3374	Control Spindle Locknut Spacing Washer	30 & 40		1	
3375	Control Quadrant with Connection	30 & 40	5	6	
3376	Spring Plunger Lever with Pawl Spindle and Spacing Studs	30 & 40	8	3	
3377	Spring Plunger and Arm	30 & 40	5	6	
3378	Spring	30 & 40		7	
3379	Spring Nut	30 & 40		6	
3380	Pawl	30 & 40	1	4	
3381	Pawl Plunger Spring	30 & 40		4	
3382	Pawl Plunger	30 & 40		4	
3383	Pawl Plunger Box	30 & 40		9	
3384	Pawl Plunger Box Washer	30 & 40		1	
3385	Spacing Stud (Rivettted to Spring Plunger Lever)	30 & 40		7	
3386	Control Cover	30 & 40	2	6	

WHEEL AND HUB PARTS

9749	Wheel, complete with Hub Shell only	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2	8	0
3387	Rear Wheel, complete with Hub Shell only	30 & 40	2	18	6
3388	Front Wheel, complete with Hub Shell and Brake Drum	30 & 40	3	2	6
9487	Wheel Spokes, Front or Rear (per set)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	4	0	
9488	Wheel Nipples, Front or Rear (per set)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	2	3	
3389	Wheel Spokes, Front, Near-side (per set)	30 & 40	3	3	
3390	Wheel Spokes, Front, Brake-side (per set)	30 & 40	3	3	
3391	Wheel Spokes, Rear (per set)	30 & 40	6	6	
3392	Wheel Nipples, Front or Rear (per set)	30 & 40	2	3	
9489	Wheel Rim, 26" x 3.25" (Front or Rear)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	9	0	
3393	Wheel Rim, 27" x 3" (Front)	30 & 40	12	6	
3394	Wheel Rim, 27" x 3.25" (Rear)	30 & 40	12	6	
9750	Wheel Hub Shell only (Front or Rear)	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	18	6	
3395	Front Wheel Hub Shell with Brake Drum only	30 & 40	1	3	6
9491	Hub Shell Bearing Sleeve	1, 16H, 18, 19, 20, ES2 CS1, CJ, 50 & 55	3	0	
9492	Hub Bearing, Off-side (Front or Rear)	30 & 40			
9493	Hub Bearing, Near-side (Front only)	All Models	7	0	
9494	Hub Bearing Oil Retaining Felt Washer, Off-side (Front or Rear)	All Models	4		
	Off-side (Front or Rear)	All Models	7		



WHEEL AND HUB PARTS.—continued

Part No.		For Models	£	s.	d.
3396	Hub Bearing Oil Retaining Felt Washer Cup, Near-side (Front only) ...	30 & 40 ...		9	
9495	Hub Bearing Locking Washer, Off-side (Front or Rear) ...	All Models ...	1	0	
9496	Hub Bearing, Near-side (Front or Rear) ...	1, 16H, 18, 19, 20, ES2 } CS1, CJ, 50 & 55 ... }	8	6	
9497	Hub Bearing, Near-side (Rear only) ...	30 & 40 ...			
9497	Hub Bearing Dust Cap, Near-side (Front or Rear) ...	All Models ...		9	
9751	Wheel Hub End Cap ...	All Models ...	2	6	
9498	Hub Grease Nipple (Front or Rear) ...	All Models ...		7	
9499	Hub Brake Shoe and Lining (Front or Rear) (per pair) ...	All Models ...	18	0	
9500	Hub Brake Shoe Lining (Front or Rear) per pair ...	All Models ...	6	0	
9501	Hub Brake Shoe Lining Rivets (Front or Rear) per set ...	All Models ...		6	
9502	Hub Brake Shoe Return Spring (Front or Rear) ...	All Models ...		6	
9503	Hub Brake Shoe Circlip (Front or Rear) ...	All Models ...		3	
9504	Hub Brake Cam with Nut and Washer (Front or Rear) ...	All Models ...	3	6	
9505	Hub Brake Cam Bush and Locknut (Front or Rear) ...	All Models ...	1	0	
9506	Wheel Sleeve Nut (Front or Rear) ...	1, 16H, 18, 19, 20, ES2 } CS1, CJ, 50 & 55 ... }	1	6	
9507	Wheel Sleeve Nut (Rear only) ...	30 & 40 ...			
9507	Front Hub Spindle ...	1, 16H, 18, 19, 20, ES2 } CS1, CJ, 50 & 55 ... }	2	6	
3397	Front Hub Spindle ...	30 & 40 ...	5	6	
9508	Front Hub Spindle Distance Piece ...	1, 16H, 18, 19, 20, ES2 } CS1, CJ, 50 & 55 ... }		6	
9509	Front Hub Spindle Nut ...	All Models ...	1	1	
9510	Front Hub Brake Plate Spacing Nut ...	1, 16H, 18, 19, 20, ES2 } CS1, CJ, 50 & 55 ... }	4		
9511	Front Hub Brake Plate Locking Nut ...	All Models ...		6	
9512	Front Hub Brake Plate ...	1, 16H, 18, 19, 20, ES2 } CS1, CJ, 50 & 55 ... }	7	9	
3398	Front Hub Brake Plate ...	30 & 40 ...	10	0	
9513	Front Hub Brake Drum ...	1, 16H, 18, 19, 20, ES2 } CS1, CJ, 50 & 55 ... }	18	0	
9514	Front Hub Brake Cam Lever ...	All Models ...	1	0	
9515	Rear Hub Spindle ...	All Models ...	3	6	
9516	Rear Hub Spindle Distance Piece ...	All Models ...	1	0	
9517	Rear Hub Brake Plate ...	1, 16H, 18, 19, 20, ES2 } CS1, CJ, 50 & 55 ... }	7	9	
3399	Rear Hub Brake Plate ...	30 & 40 ...	10	0	
9518	Rear Hub Brake Drum and Sprocket ...	All Models ...	1	10	0
9519	Rear Hub Brake Drum and Sprocket Sleeve Fork End Attachment ...	All Models ...	4	0	
9520	Rear Hub Brake Drum and Sprocket Sleeve Distance Piece ...	All Models ...	1	0	
9521	Rear Hub Brake Drum and Sprocket Sleeve Nut ...	All Models ...	1	1	
9522	Rear Brake Plate Torque Arm ...	All Models ...	2	9	
9523	Rear Brake Plate Torque Arm Stud ...	All Models ...	2	0	
3400	Rear Brake Cam Lever ...	All Models ...	1	6	
9525	Rear Brake Cam Lever Return Spring ...	All Models ...		6	

TRANSMISSION

3401	Engine Sprocket ...	1, 16H, 18, 19, 20, ES2 } 50 & 55 ... }	11	0	
3402	Engine Sprocket ...	CS1, CJ, 30 & 40 ...	11	0	

NOTE.—PLEASE STATE SIZE SPROCKET REQUIRED WHEN ORDERING.

TRANSMISSION.—continued

Part No.		For Models	£	s.	d.
3403	Engine Sprocket Locknut	1, 16H, 18, 19, 20, ES2			
		50 & 55			6
3404	Engine Sprocket Locknut	CS1, CJ, 30 & 40			6
9531	Crankcase Breather, complete with Pipe	All Models		1	9
3405	Front Driving Chain	1 & 16H		12	6
3406	Front Driving Chain	18, 19, 20 & 40		12	6
3407	Front Driving Chain	ES2, CS1 & 30		12	6
3408	Front Driving Chain	CJ, 50 & 55		12	6
9535	Rear Driving Chain	1, 16H, 18, 19, 20, ES2			
		CS1 & 30	1	1	6
3409	Rear Driving Chain	CJ, 40, 50 & 55	1	1	6
9536	Front Chain Spring Link	All Models			11
9537	Front Chain Cranked Link	All Models		1	6
9538	Rear Chain Spring Link	All Models			11
9539	Rear Chain Cranked Link	All Models		1	6
3410	Front Chaincase, Inner Portion	1, 16H, 18, 19, 20, 50			
		& 55	1	12	0
3411	Front Chaincase, Inner Portion	ES2	1	12	0
3412	Front Chaincase, Inner Portion	CS1, CJ, 30 & 40	1	12	0
3413	Front Chaincase, Outer Portion	1, 16H, 18, 19 & 20	1	15	0
3414	Front Chaincase, Outer Portion	ES2	1	15	0
3415	Front Chaincase, Outer Portion	CS1, CJ, 30 & 40	1	15	0
3416	Front Chaincase, Outer Portion	50 & 55	1	15	0
3417	Front Chaincase Rubber Sealing Washer	All Models		4	6
3418	Front Chaincase Drain Plug and Washer	All Models			7
9542	Front Chaincase Inspection Disc	All Models		1	0
3419	Front Chaincase Inspection Disc Rubber Washer	All Models			9
3420	Front Chaincase Inner Portion Crankcase Attachment Pin	All Models			4
3421	Front Chaincase Inner Portion Attachment Nut (for engine plate)	1, 16H, 18, 19, 20, 50 & 55		1	9
3422	Front Chaincase Inner Portion Attachment Stud (for engine plate)	ES2, CS1, CJ, 30 & 40		1	9
3423	Front Chaincase Inner Portion Attachment Bolt for above	All Models			4
3424	Front Chaincase Inner Portion Attachment Bolt Washer	All Models			1
3425	Front Chaincase Inner Portion Crankcase Rubber Washer	All Models		1	0
3426	Front Chaincase Inner Portion Gear Box Felt Washer	All Models			4
3427	Front Chaincase Inner Portion Footrest Tube Felt Washer	All Models			2
3428	Front Chaincase Outer Portion Securing Nut (Footrest Attachment)	All Models		1	2
3429	Front Chaincase Outer Portion Securing Nut Washer	All Models			1 0
3430	Rear Chainguard	1, 16H, 18, 19 & 20		14	0
3431	Rear Chainguard	ES2, CS1 & 40		14	0
3432	Rear Chainguard	30		14	0
3433	Rear Chainguard	CJ		14	0
3434	Rear Chainguard	50 & 55		14	0
3435	Front Chaincase and Rear Chainguard Securing Pin	All Models			3
3436	Front Chaincase and Rear Chainguard Securing Pin Cup Washer	All Models			2
9547	Rear Chainguard Rear Attachment Pin	All Models			3

REAR BRAKE PARTS

3437	Rear Brake Pedal ...	All Models ...	12	0	
9549	Rear Brake Pedal Grease Nipple ...	All Models ...		7	
9550	Rear Brake Pedal Adjuster and Locknut ...	All Models ...		9	
3438	Rear Brake Pedal Pivot Bolt with Nut and Washer ...	1, 16H, 18, 19, 20, ES2 } CS1, CJ, 50 & 55 ... }	1	0	
3439	Rear Brake Pedal Pivot Bolt with Nut and Washer ...	30 & 40 ...	1	6	

REAR BRAKE PARTS.—continued

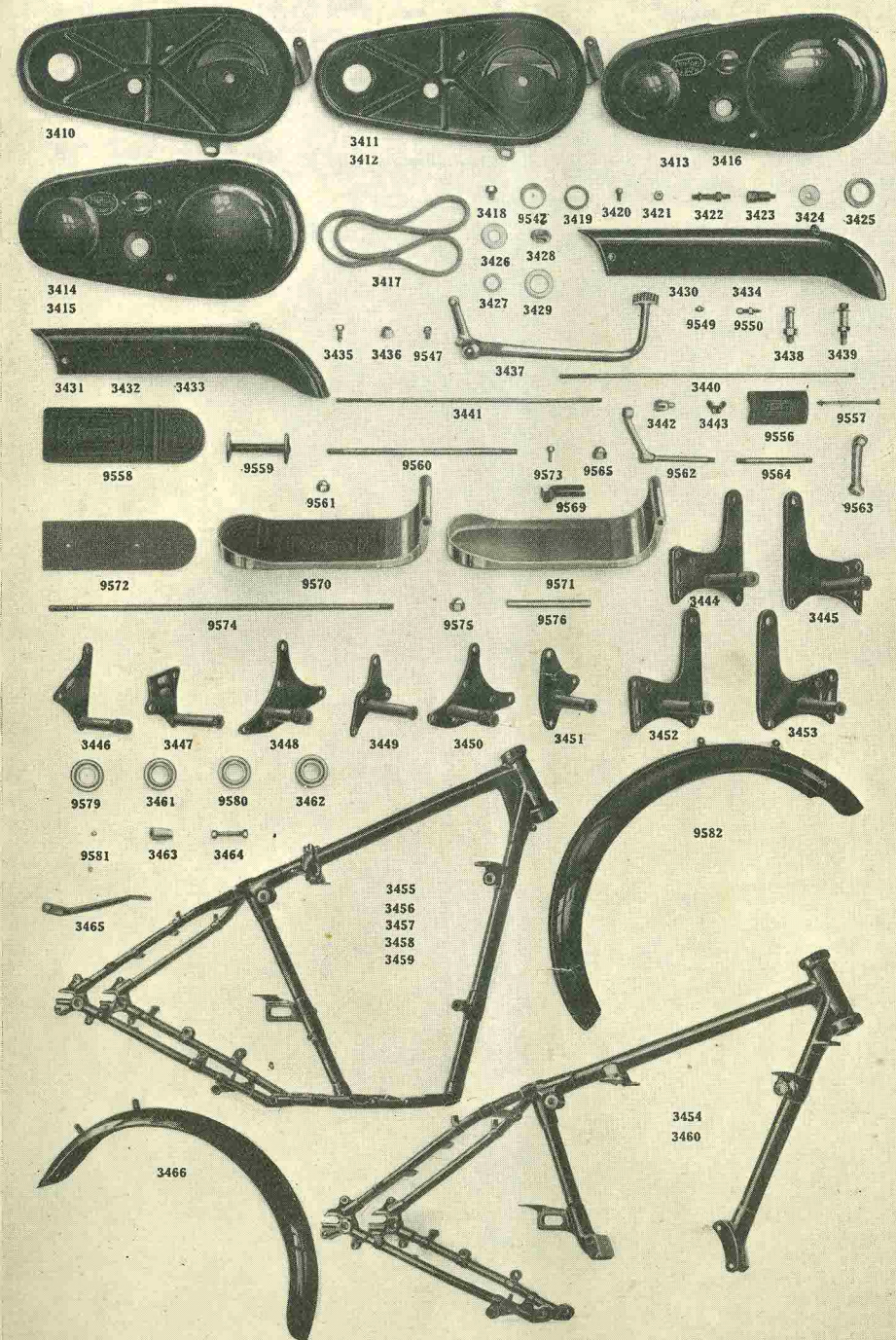
Part No.		For Models	£	s.	d.
3440	Rear Brake Rod	1, 16H, 18, 19, 20, ES2			
		CS1	3	0	
3441	Rear Brake Rod	CJ, 30, 40, 50 & 55	3	0	
3442	Rear Brake Pedal Jaw Joint with Pin and Split Cotter	All Models	2	3	
3443	Rear Brake Adjuster	All Models	1	6	

FOOTRESTS AND FOOTBOARDS

9556	Footrest Rubber	16H, 18, 19, 20, ES2	1	3	
		CS1, CJ, 50, 55, 30, 40			
9557	Footrest Rubber Securing Bolt and Nut	16H, 18, 19, 20, ES2		5	
		CS1, CJ, 50, 55, 30, 40			
9558	Footboard Rubber Mat (state left or right-hand)	1	4	6	
9559	Footrest Pad Holder	16H, 18, 19, 20, ES2	2	9	
		CS1, CJ, 30, 40, 50, 55	2	0	
9560	Footrest or Footboard Rod	All Models	2	0	
9561	Footrest or Footboard Rod Nut	All Models		5	
9562	Footrest or Footboard Serrated Hanger with Pad Holder Spindle	All Models	6	0	
9563	Footrest or Footboard Serrated Hanger only	All Models	4	10	
9564	Footrest or Footboard Serrated Hanger Spindle only	All Models	1	2	
9565	Footrest or Footboard Serrated Hanger Spindle Nut	All Models		3	
9569	Footboard Attachment Plate	1	2	6	
9570	Footboard complete with Pneumatic Mat	1	15	0	
9571	Footboard only, less Mat	1	10	6	
9572	Footboard Pneumatic Mat Plate	1	1	0	
9573	Footboard Pneumatic Mat Plate Attachment Screws	1		3	
9574	Footboard Front Support Rod	1	3	6	
9575	Footboard Front Support Rod Nut	1		5	
9576	Footboard Front Support Rod Distance Tube	1	1	0	
3444	Rear Engine Plate, left-hand, with Footrest or Footboard Tube	1, 16H, 18, 19 & 20	9	6	
3445	Rear Engine Plate, right-hand, with Footrest or Footboard Tube	1, 16H, 18, 19 & 20	9	6	
3446	Rear Engine Plate, left-hand, with Footrest Tube	ES2	9	6	
3447	Rear Engine Plate, right-hand, with Footrest Tube	ES2	9	6	
3448	Rear Engine Plate, left-hand, with Footrest Tube	CS1 & 30	9	6	
3449	Rear Engine Plate, right-hand, with Footrest Tube	CS1 & 30	9	6	
3450	Rear Engine Plate, left-hand, with Footrest Tube	CJ & 40	9	6	
3451	Rear Engine Plate, right-hand, with Footrest Tube	CJ & 40	9	6	
3452	Rear Engine Plate, left-hand, with Footrest Tube	50 & 55	9	6	
3453	Rear Engine Plate, right-hand, with Footrest Tube	50 & 55	9	6	

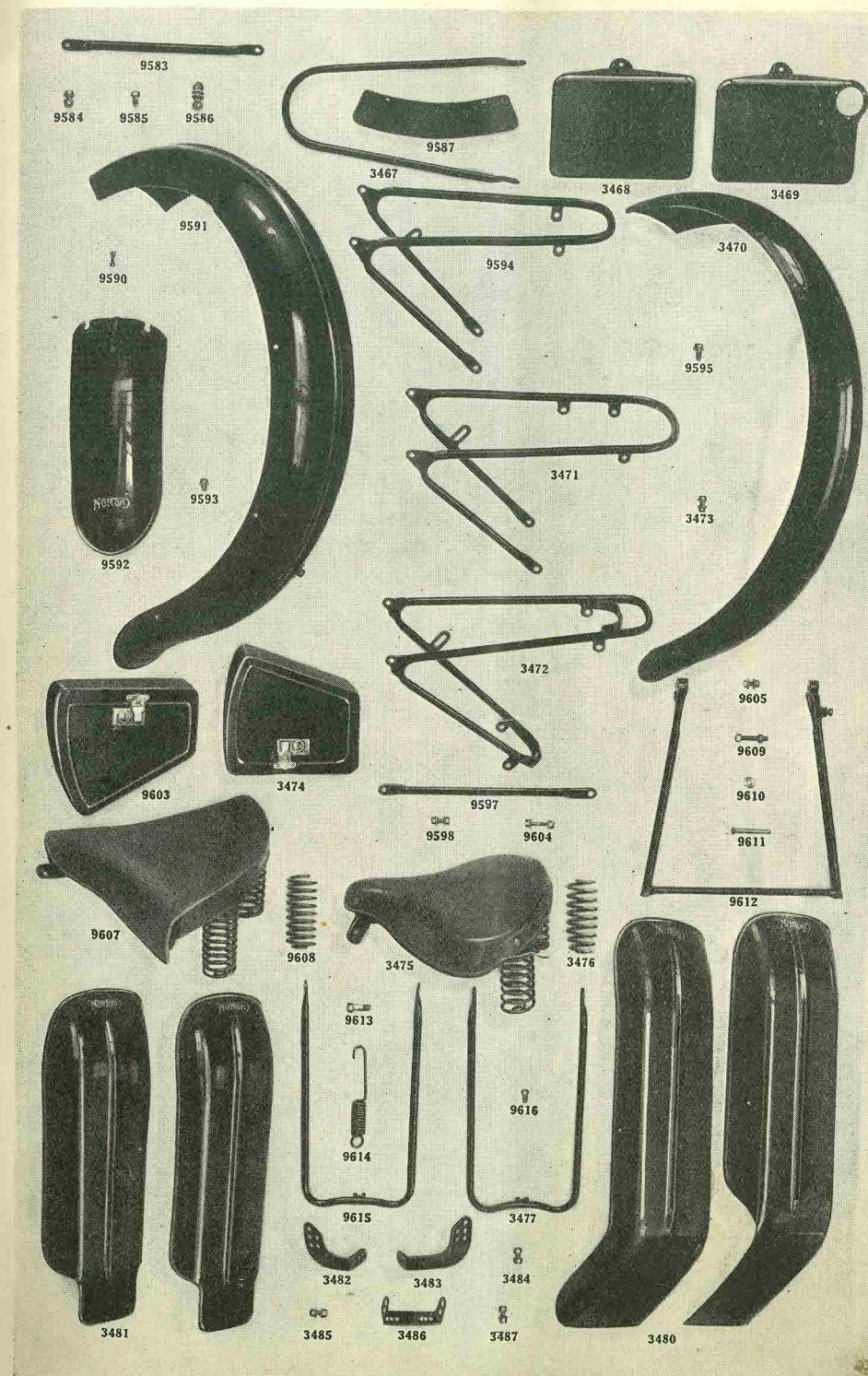
FRAMES, MUDGUARDS, STANDS, Etc.

3454	Frame only with Ball Races	1, 16H, 18, 19 & 20	12	0	0
3455	Frame only with Ball Races	ES2	15	0	0
3456	Frame only with Ball Races	CS1	15	0	0
3457	Frame only with Ball Races	CJ	15	0	0
3458	Frame only with Ball Races	30	15	0	0
3459	Frame only with Ball Races	40	15	0	0
3460	Frame only with Ball Races	50 & 55	12	0	0
9579	Frame Head Race, Top	1, 16H, 18, 19, 20, ES2	1	6	
		CS1, CJ, 50 & 55			



FRAMES, MUDGUARDS, STANDS, ETC.—continued

Part No.	For Models	£	s.	d.
3461	Frame Head Race, Top 30 & 40	1	6	
9580	Frame Head Race, Bottom 1, 16H, 18, 19, 20, ES2	1	6	
	CS1, CJ, 50 & 55	1	6	
3462	Frame Head Race, Bottom 30 & 40	1	6	
9581	Frame Head Balls (per set) All Models	2	0	
3463	Frame Taper Lug Aluminium Plug 30 & 40	1	6	
3464	Frame Taper Lug Aluminium Plug Bolt and Nut 30 & 40	9		
3465	Frame Cylinder Head Stay, left or right-hand 30 & 40	1	9	
9582	Front Mudguard only with Front Number Plate Studs 1, 16H, 18, 19, 20, ES2	10	0	
	CS1, CJ, 50 & 55	10	0	
3466	Front Mudguard only with Front Number Plate Studs 30 & 40	10	0	
9583	Front Mudguard Stay, left or right-hand 1, 16H, 18, 19, 20, ES2	1	9	
	CS1, CJ, 50 & 55	6	0	
3467	Front Mudguard Stay 30 & 40	5		
9584	Front Mudguard Stay Mudguard Attachment Pin with Nut and Washer All Models	3		
9585	Front Mudguard Stay Fork Attachment Pin All Models	6		
9586	Front Mudguard Stand Attachment Bolt and Nut All Models	1	0	
9587	Front Number Plate All Models	2	6	
3468	Rear Number Plate All Models	2	6	
3469	Rear Number Plate for Lucas Electric Rear Lamp All Models	2	6	
9590	Front Number Plate Attachment Pin and Nut All Models	2		
9591	Rear Mudguard complete 1, 16H, 18, 19, 20, ES2	10	0	
	CS1, CJ, 50 & 55	10	0	
3470	Rear Mudguard 30 & 40	10	0	
9592	Rear Mudguard Bottom Portion 1, 16H, 18, 19, 20, ES2	3	0	
	CS1, CJ, 50 & 55	5		
9593	Rear Mudguard Bottom Portion Fixing Pins (each) 1, 16H, 18, 19, 20, ES2	10	0	
	CS1, CJ, 50 & 55	10	0	
9594	Rear Mudguard Stays and Lifting Handle 1, 16H, 18, 19, 20, ES2	6		
	CS1, CJ, 50 & 55	10	0	
3471	Rear Mudguard Stays and Lifting Handle (with Lug for Upswept Exhaust Pipe) 1, 16H, 18, 19, 20, ES2	10	0	
	CS1, CJ, 50 & 55	6		
9595	Rear Mudguard Stays and Lifting Handle Stud and Nut, Frame Attachment 30 & 40	10	0	
3472	Rear Mudguard Stays and Lifting Handle 30 & 40	6		
3473	Rear Mudguard Stays and Lifting Handle Attachment Pin and Nut 1, 16H, 18, 19, 20, ES2	1	9	
	CS1, CJ, 50 & 55	5		
9597	Rear Mudguard Stay, left or right-hand 1, 16H, 18, 19, 20, ES2	12	6	
	CS1, CJ, 50 & 55	4		
9598	Rear Mudguard Stay Pin and Nut, Mudguard Attachment All Models	4		
9603	Tool Box All Models	1	5	0
3474	Tool Box (for use with Upswept Exhaust Pipe) 1, 16H, 18, 19, 20, ES2	4	6	
	CS1, CJ, 50 & 55	1	10	0
9604	Tool Box Frame Attachment Bolt and Nut, Top 30 & 40	4	6	
	All Models	7		
9605	Tool Box Frame Attachment Bolt and Nut, Bottom All Models	1		
9607	Saddle All Models	4		
9608	Saddle Spring 1, 16H, 18, 19, 20, ES2	1	5	0
	CS1, CJ, 50 & 55	4	6	
3475	Saddle 30 & 40	1	10	0
3476	Saddle Spring 30 & 40	4	6	
9609	Saddle Spring Stud with Nuts All Models	7		
9610	Saddle Spring Pin Plain Washer All Models	1		
9611	Saddle Front Anchor Bolt All Models	4		
9612	Rear Stand All Models	1	1	0
9613	Rear Stand Attachment Bolt All Models	6		
9614	Rear Stand Spring All Models	1	6	
9615	Front Stand 1, 16H, 18, 19, 20, ES2	10	0	
	CS1, CJ, 50 & 55	10	0	
3477	Front Stand 30 & 40	5		
9616	Front Stand Attachment Pin All Models			



TOOLS (not illustrated)

Part No.		For Models	£	s.	d.
9617	Tyre Inflator with Connection	All Models	4	0	
9618	Tyre Inflator Connection	All Models	1	9	
9619	Tool Roll complete with Tools	1 & 16H	1	5	3
9620	Tool Roll complete with Tools	18, 19, 20, ES2, 50 & 55	1	8	9
7X91	Tool Roll complete with Tools	CS1, CJ, 30 & 40	1	8	9
9621	6" Adjustable Spanner	All Models	3	6	
9622	3/4" Box Spanner and Tommy Bar	1 & 16H	1	4	
9623	Double Ended Spanner	All Models	1	0	
9624	Screwdriver	All Models	1	3	
9625	Tappet Adjusting Spanners (per pair)	1 & 16H	1	0	
9626	Rocker Adjusting Spanners (per pair)	18, 19, 20, ES2, 50 & 55	1	0	
3478	Rocker Adjusting Spanners (per pair)	CS1, CJ, 30 & 40	1	0	
9627	Valve Spring Compressing Tool	18, 19, 20, ES2, CS1 CJ, 30, 40, 50 & 55	7	6	
9628	Chain Rivet Extractor	All Models	3	3	
9629	Cylinder Head Nut Box Spanner	1 & 16H	1	9	
9630	Wheel Nut Box Spanner	All Models	1	0	
3479	Sparking Plug Spanner	18, 19, 20, ES2, CS1 CJ, 30, 40, 50 & 55	2	0	

LEGSIELDS

3480	Legshields complete with fittings (per set)	1	1	0	
3481	Legshields complete with fittings (per set)	16H, 18, 19, 20, ES2 CS1, CJ, 30, 40, 50, 55	1	1	0
3482	Legshield Tank Attachment Plate, left-hand	All Models	1	0	
3483	Legshield Tank Attachment Plate, right-hand	All Models	1	0	
3484	Legshield Tank Attachment Plate Pin and Nut	All Models	5		
3485	Legshield Footboard Attachment Pin and Nut	1	5		
3486	Legshield Footrest Attachment Plate	16H, 18, 19, 20, ES2 CS1, CJ, 30, 40, 50, 55	9		
3487	Legshield Footrest Attachment Plate Pin and Nut	16H, 18, 19, 20, ES2 CS1, CJ, 30, 40, 50, 55	5		