



Service-Information

Cust.Serv.-Techn.Office
VKT er/na/wi/mb

Motorcycle type R 27
Group: Frame

München, 21-5-1965
Nr. 2/65 (221) en.

Re.: Fastening of Saddle Spring R 27

Dear Sirs,

Commencing with frame No. 384 115 the production machines of the R 27 type feature a new saddle spring mounting arrangement on saddle support and frame, by means of new bolts with castle nuts, cotter pins.

New arrangement

1 Hex.-head bolt M 8 x 1 x 35 pho. SW.	99 14 061
1 Hex.-head bolt M 8 x 1 x 50 pho. SW.	99 14 075
4 flat washers 8.4 pho. SW.	99 31 066
2 Castle nuts M 8 pho. SW.	99 23 240
2 Cotter pins 2 x 20 cad.	99 45 111

When installing, be sure two flat washers are installed each time, one below the bolt head and another below the castle nut.

We would ask you to kindly recommend to your R 27-customers the installation of these secured bolts.

With friendly greetings

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

ppa.

i.A.

Makowitzki

Hohmann

Kennnis genommen	Betriebsleitung	Werkstatt	KD-Annahme	Gewährleistungs- Sachbearbeiter	E-Teildienst	Ablage	Betriebsleitung
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