



BAYERISCHE MOTOREN WERKE
AKTIENGESELLSCHAFT

Rundschreiben der Abteilung Kundendienst

Motorcycles: Group Engine No. 3/63 (203) en.

München, July 18, 1963
KV2 er/ba/wi

Piston fitting clearance model R 27

Please take note that the piston fitting (piston to bore) clearance on the model R 27 has been increased, this modification being in force on our assembling line from frame No. 379 495 onwards.

<u>Fitting clearance</u>	<u>new</u>	<u>previous</u>
Normal (solo)	.0020"	.0016"
For public authorities or sidecar operation	.0024"	.0020"

Obviously, these new fitting clearances apply in repair cases to all R 27 machines.

The hitherto used part numbers remain in force.

Yours faithfully,
BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

[Signature]
ppa. Herbstreit

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p.v. Makowitzki