



BAYERISCHE MOTOREN WERKE
AKTIENGESELLSCHAFT

Kundendienst-Rundschreiben

Circular-Letter of the Service Department
Motorcycles: Group Rear-Wheel Drive No.2/55

Munich, September 23rd 1955
schä/gr/Dn/Pl

Dear Sirs,

Subject: Fitting of drive shaft housing cover on the
models R 50 and R 69 without disk spring and
groove key.

As of August there will only be used drive shaft housing covers in the serial production which do not feature groove keys. On complaints or repairs only these drive shaft housing covers without groove key must be used.

Fitting instructions:

Drive shafts with groove key can be assembled in cases of repair with drive shaft housing covers which do not have this groove key.

The drive shaft, no matter with or without groove key, must be fitted into the housing cover which does not have a groove key by using soft emery and must be cleaned thereafter with "TRI" (do not use fuel for this purpose). Thereupon the fixing nut between drive shaft housing cover and drive shaft must be tightened by means of a torque wrench at a setting of 17 mkg. (123 ft.lbs.).

Drive shaft housing covers with groove key may never be assembled with drive shafts which do not have groove keys.

Simultaneously we must point out once more that in cases of repair on drive shaft housing covers and drive shafts both featuring groove keys the assembly may only be done by means of disk spring (torque setting 13-15 mkg = 94-108 ft.lbs.).

We remain, dear Sirs,

Yours truly,

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

[Handwritten signature]