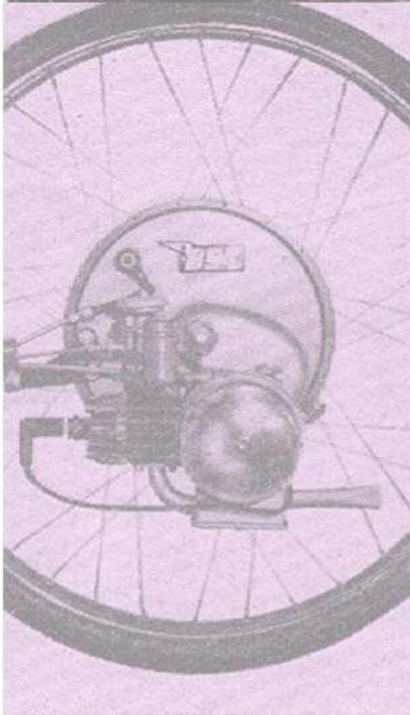


IceniCAM Information Service



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P0609J

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Steyr-Daimler-Puch (Great Britain) Ltd.

Steyr-Puch House
211 Lower Parliament Street
Nottingham NG 1 1 FZ
ENGLAND

Telephone: Nottingham (0 6 02) 56 5 21
Telex 37197



England

MS 50 D

Spare-Parts Catalogue

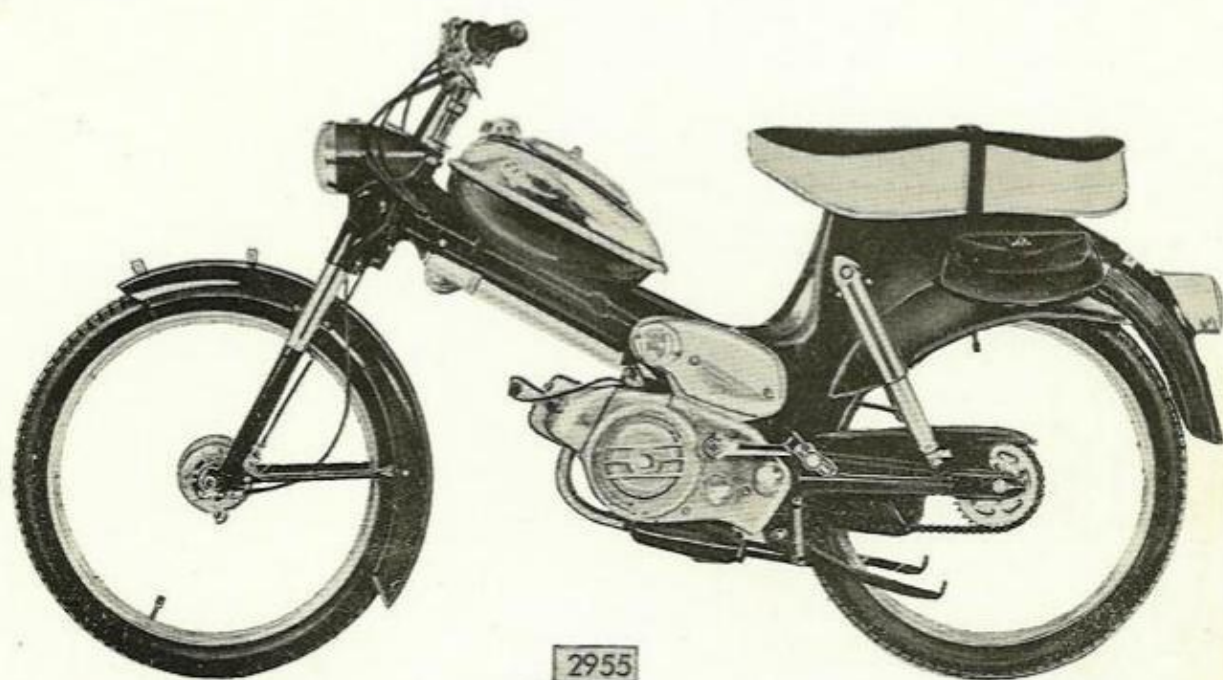
Edition March 1971

Supplementary - Edition to the Spare - Parts - Catalogues

MS 50 V/VKH and VS 50 D/DKH - Edition April 1968

PUCH MS 50 D

England



Model Puch MS 50 D - View l.h.s.

MS 50 D England Supplementary List

to the spare-parts-catalogues MS 50 V/VKH and VS 50 D/DKH England Edition April 1968.
Deviating parts for MS 50 D against over the mentioned model above. The Ref. Nos. refer to the stated spare-part-catalogue (MS 50 V/VKH or VS 50 D/DKH) after every group.

Ref. No.	Part-No.	Description	Required No.
3	360.6.10.035.9	Crankcase cover compl.	1 until Ma.7 816 780
3	360.6.10.035.0	Crankcase cover compl.	1 from Ma.7 816 781
5	360.1.10.034.1	Stud Bolt (M6, 103 long)	4
6	328.1.10.731.1	Crankcase Gasket (replacement for 050.10.1031)	1
7	360.2.10.032.0	Crankcase compl. (replacement for 360.1.10.032.0)	1
12	350.2.10.076.1	Screw (M6, 50 long) (replacement for 050.2.1076)	1
12b	350.2.10.030.1	Screw (M6, 90 long) (replacement for 350.1.10.030.1)	1
18	900.1206	Fillister Head Screw M6x30 DIN 84	6
	900.1319	Fillister Head Screw M6x35 DIN 84	1
18	900.1637	Oval Countersunk Head Screw M6x70 DIN 91	4
	900.1653	Oval Countersunk Head Screw M6x50 DIN 91	2
	900.1614	Oval Countersunk Head Screw M6x45 DIN 91	1

All other parts - please see in the spare-part-catalogue VS 50 D / DKH

2. BLOWER

10	350.4.10.061.2 ^x	Blower Base Plate (with Felt Washer)	1 until Ma...
10	350.5.10.061.1 ^{xx}	Blower Base Plate (without Felt Washer)	1 from Ma...
11	050.1.1087 ^x	Felt Washer for blower base plate	1 until Ma...
14	350.4.10.072.1 ^x	Blower Fan Wheel	1 until Ma...
14	350.5.10.072.1 ^{xx}	Blower Fan Wheel	1 from Ma...

^xVersion with screwed chain safety bow and felt washer-sealing for generator

^{xx}Version with casting chain safety bow and Labyrinth-sealing for generator

All other parts - please see in the spare-part-catalogue VS 50 D/DKH

3. CYLINDER

6	350.2.10.205.0 ^x	Cylinder with compl. piston 364.1.10.506.0 38 mm dia., wrist pin and wire lock washers	1
6	350.2.10.205.6 ^x	Cylinder with compl. piston 364.1.10.506.4 38,5 mm dia., wrist pin and wire lock washers	1

^xFor crankshaft with connecting rod boss 10 mm dia.

3. CYLINDER (Forts.)

Ref. No.	Part-No.	Description	Required No.
6	350.1.10.305.0 ^{xx}	Cylinder with compl. piston 350.1.10.006.0 38 mm dia., wrist pin and wire lock washers	1
6	350.1.10.305.6 ^{xx}	Cylinder with compl. piston 350.1.10.006.4 38,5 mm dia., wrist pin and wire lock washers	1

from Ma.7 816 981

^{xx}For crankshaft with connecting rod boss 12 mm dia.

All other parts - please see in the spare-part catalogue VS 50 D/DKH

4. ENGINE PARTS

(3)	364.1.10.506.0/03	Piston compl. (parts 1÷3), normal 38 mm dia. sort. 1	1	} until Ma.7 816 980 for connecting rod boss 10 mm dia.
(3)	364.1.10.506.0/04	Piston compl. (parts 1÷3), normal 38 mm dia. sort. 2	1	
(3)	364.1.10.506.4/03	Piston compl. (parts 1÷3) oversize 1 38,5 mm dia. sort. 1	-	
(3)	364.1.10.506.4/04	Piston compl. (parts 1÷3) oversize 1 38,5 mm dia. sort. 2	-	
4	900.4714	Wire Lock Washer B10 DIN 73123	2	} until Ma.7 816 980 for connecting rod boss 10 mm dia.
5	050.1011/10	Wrist Pin 10 mm dia. 32 mm long sort. white	1	
5	050.1011/30	Wrist Pin 10 mm dia. 32 mm long sort. black	1	
6	050.1052	Bushing for connecting rod 12/9,4/13	1	
6	050.1052.3	Bushing (for repair)	as req.	} from Ma.7 816 981 for connecting rod boss 12 mm dia.
14	360.7.10.015.0	Crankshaft compl. with connecting rod	1	
(3)	350.1.10.006.0/03	Piston compl. (parts 1÷3), normal 38 mm dia. sort. 1	1	
(3)	350.1.10.006.0/04	Piston compl. (parts 1÷3), normal 38 mm dia. sort. 2	1	
(3)	350.1.10.006.4/03	Piston compl. (parts 1÷3) oversize 1 38,5 mm dia. sort. 1	1	} from Ma.7 816 981 for connecting rod boss 12 mm dia.
(3)	350.1.10.006.4/04	Piston compl. (parts 1÷3) oversize 1 38,5 mm dia. sort. 2	1	
4	901.4701	Wire Lock Washer B 12 DIN 73123	2	
5	331.1.10.011.1/12	Wrist Pin 12 mm dia. 31 mm long sort. 2 (white)	1	
5	331.1.10.011.1/13	Wrist Pin 12 mm dia. 31 mm long sort. 3 (blue)	1	} from Ma.7 816 981 for connecting rod boss 12 mm dia.
6	349.1.10.021.1	Bushing for connecting rod 14/11,6/12	1	
6	349.1.10.021.3	Bushing (for repair)	as req.	
14	360.2.10.115.0	Crankshaft compl. with connecting rod	1	

All other parts - please see in the spare-part catalogue VS 50 D/DKH

5. CLUTCH

Ref. No.	Part-No.	Description	Required No.	
3	350.1.12.019.1	Covering Plate (plastic) (replacement for 050.1219 and 050.1221)	1	
5a	350.1.12.029.1 ^x	Spring Guide	1	
7	350.3.12.028.1	Declutching Shaft (replacement for 350.2.12.028.1)	1	
8	050.1.1229	Screw (M5x18)	1	until Ma.7 816 780
8a	900.4693 ^x	Seeger-C-Ring H10x1	1	from Ma.7 816 781
16	900.3265	Serrated Lock Washer A8,4 DIN 6798 (replacement for 050.1214)	1	

^xThese parts are not illustrated!

All other parts - see in the spare-part-catalogue VS 50 D/DKH

6. GEARBOX

4	050.1.1310	Roller Race 28 mm dia. (for main- and countershaft) (replaceable by 329.1.13.010.1, 329.1.13.009.1 and 329.2.13.009.1)	1	until Ma...
4a	329.1.13.010.1 ^x	Roller Race 28 mm dia.	1	} replacement for 050.1.1310 from Ma...
4b	329.1.13.009.1 ^x	Bearing Washer 27,8/16/1	1	
4c	329.2.13.009.1 ^x	Bearing Washer 27,8/16/1,5	1	
13a	350.1.13.018.1	Securing Plate for main shaft	1	until Ma...
14	24787	Hexagon Nut M12x1 (for main- and countershaft) (for countershaft)	2 1	until Ma... from Ma...
14a	900.4616 ^x	Snap Ring Sg 16x1 DIN 471 (for main shaft)	1	from Ma...
15	050.1.1365	Roller Race 32 mm dia. (for main shaft) (replaceable by 329.1.13.065.1, 329.1.13.066.1 and 329.2.13.066.1)	1	until Ma...
15a	329.1.13.065.1 ^x	Roller Race 32 mm dia.	1	} replacement for 050.1.1365 from Ma...
15b	329.1.13.066.1 ^x	Bearing Washer 31,7/20/1,5	1	
15c	329.2.13.066.1 ^x	Bearing Washer 31,7/20/1	1	
25	360.3.13.011.1	First-Speed Gear (39 teeth)	1	
27	360.1.13.020.1	Main Shaft, 114 long (replaceable by 360.2.13.020.1 by using of 1 piece snap ring 900.4616)	1	until Ma...
27a	360.2.13.020.1 ^x	Main Shaft, 107 long (replacement for 360.1.13.020.1 by using for 1 piece snap ring 900.4616)	1	from Ma...

^xThese parts are not illustrated!

All other parts - please see in the spare-part-catalogue VS50D/DKH

7. CRANKS, PEDALS, STARTER MECHANISM

Ref. No.	Part-No.	Description	Required No.
3	050.1333	Bearing Bushing 19/14/9,5 - Not for the model MS 50 D	1
27	360.1.13.033.1	Bushing 17/14/10 for countershaft, right and left	2

All other parts - please see in the spare-part-catalogue VS 50 D/DKH

8. STARTER MECHANISM**8a. KICK - STARTER**

} not requiring for the model MS 50 D !

9. GEARSHIFT

All parts - please see in the spare-part-catalogue VS 50 D/DKH

10. CARBURETTOR

--	360.6.15.500.0/54	Carburettor compl. with tickler, without air filter Bing 1/12/..., Jet No. 54	1
9	900.3218	Spring Washer	1
10	360.1.15.552.1	Neck Screw	1
17	360.1.15.553.2	Choke Valve	1
24	360.1.15.501.2	Carburettor body	1

All other parts - please see in the spare-part-catalogue VS 50 D/DKH

11. INTAKE SILENCER

36	357.1.15.079.1	Gasket for cover (replacement for 050.10.1579)	1
39	900.9516	Slotted Pan Head Tapping Screw A4x13 DIN 7971	2

All other parts - please see in the spare-part-catalogue VS 50 D/DKH

12. EXHAUST

1	050.3.1600.0	Exhaust Silencer compl. (with end pipes)	1
2	050.1.1620.2	Exhaust Pipe	1

All other parts - please see in the spare-part-catalogue MS 50 V/VKH

13. FUEL TANK

12a	350.3.22.020.1	Filler Cap (separate) (replacement for 050.7.2220)	1
14	350.8.22.026.0	Transfer Picture l.h.s. / r.h.s. pro pair	1

All other parts - please see in the spare-part-catalogue MS 50 V/VKH

14. FRAME

Ref. No.	Part-No.	Description	Required No.
1	350.3.20.100.0	Frame compl. (with bearings shells)	1
2	364.2.30.052.1	Grommet (black)	3
3	320.2.57.001.8	Perforated Cable Clip (black) (250 mm long)	p.m.
4	320.2.57.002.1	Knob for cable clip (black)	1
11	360.1.20.733.1	Nomenclature Plate	1
13	350.6.20.025.1	Transfer Picture	1

All other parts - please see in the spare-part-catalogue VS 50 D/DKH

14. MUDGUARD

19	350.1.27.102.1	Mudguard Holder (replacement for 050.2.2702)	1
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All other parts - please see in the spare-part-catalogue MS 50 V/VKH

15. FOOT REST CARRIER, FOOT BRAKE, FOOT RESTS

Not requiring for the model MS 50 D

16. TWIN SEAT, SIDE BOXES, LUGGAGE CARRIER

11	357.1.33.000.0	Twin Seat compl.	1
--	357.1.33.202.1	Bracket for twin seat (not illustrated)	1

All other parts - please see in the spare-part-catalogue VS 50 D/DKH

16. LEGSHIELD

All parts - please see in the spare-part-catalogue MS 50 V/VKH

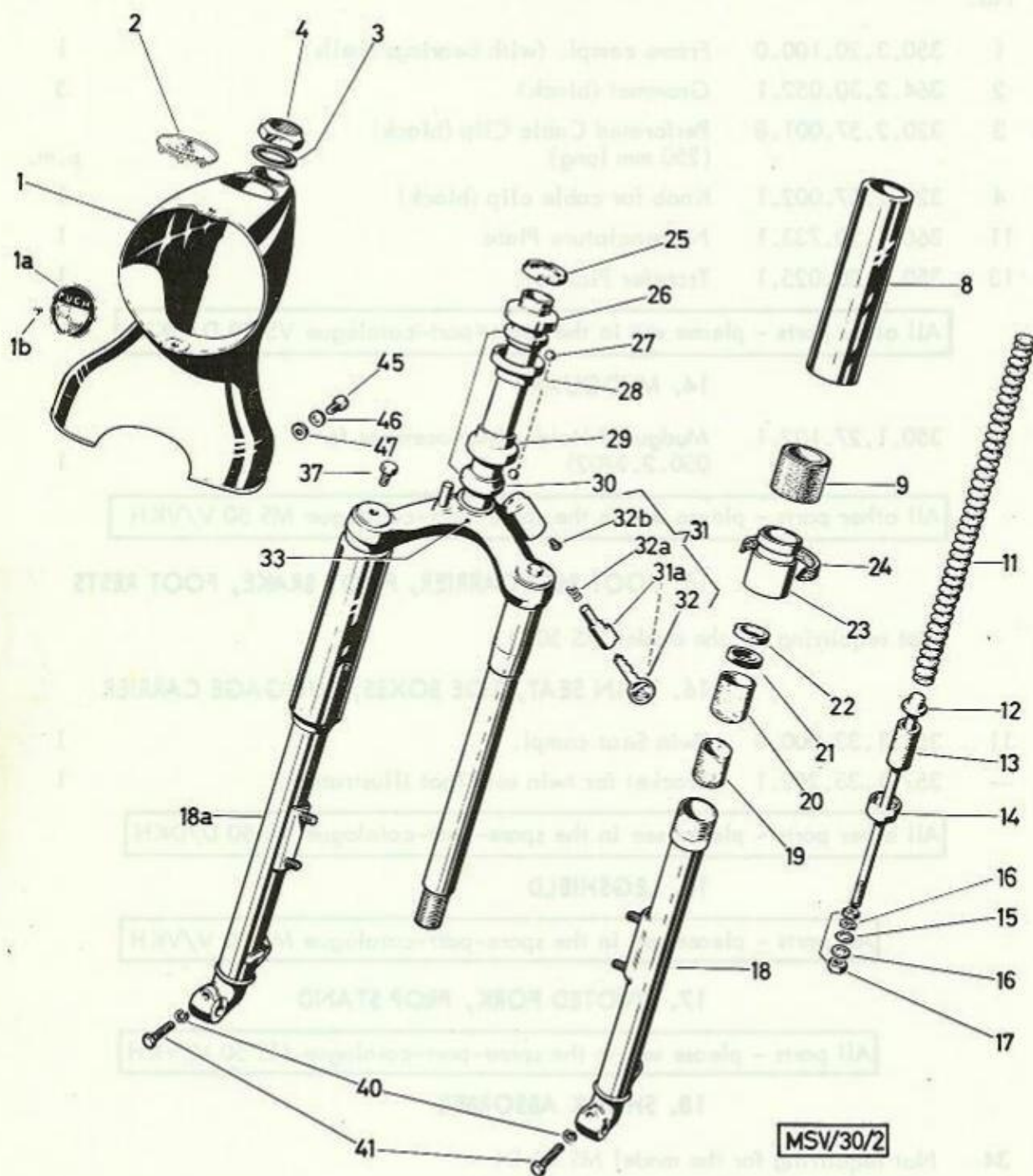
17. PIVOTED FORK, PROP STAND

All parts - please see in the spare-part-catalogue MS 50 V/VKH

18. SHOCK ABSORBER

34	Not requiring for the model MS 50 D!		
36	050.2.2113	Bolt (M8, 172 long)	1

All other parts - please see in the spare-part-catalogue MS 50 V/VKH



19. FRONT FORK WITH STEERING

version 2 - this version is also to be worth for
MS 50 V from Ma. 6, 047.960 and for
MS 50 VKH from Ma. 7, 443.900

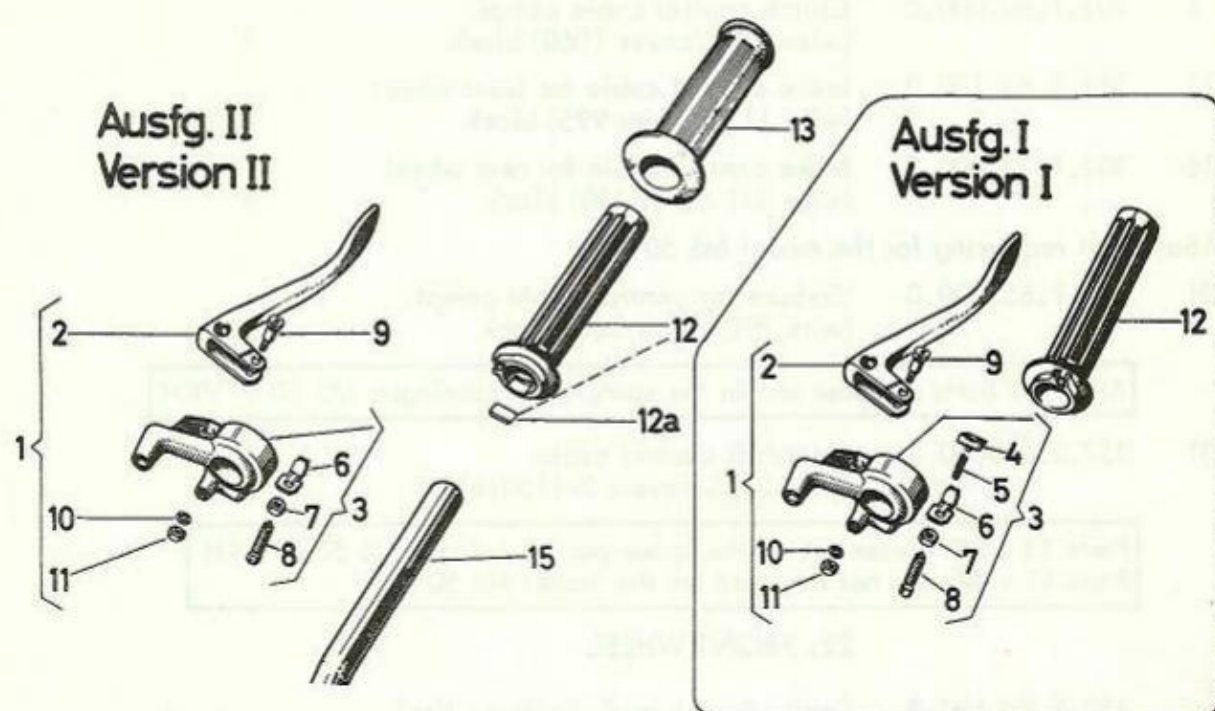
Ref. No.	Part-No.	Description	Required No.
--	350.1.30.100.0	Front Fork compl.	1
1	350.5.30.043.2	Head-Lamp Carrier	1
1a	050.5.3046	Name Plate "PUCH" - neutral	1
1b	900.4052	Al-Round Head Rivet 2,6 ϕ x6 DIN 660	N 2
2	050.3045	Handlebar for opening the tacho	as req.
3	050.3033	Connecting Washer	1
4	3759	Fork Tube Nut	1
8	050.3037	Outer Tube	2
9	050.3036	Rubber Buffer 35,5/24,5/32	2
11	350.1.30.134.1	Spring (14 mm dia, 263 long)	2
12	350.2.30.130.1	Spring Rod (134 long)	2
13	350.1.30.132.1	Stop Rubber 17/8/32	2
14	350.1.30.110.1	Lower Cap	2
15	900.3883	Gasket RS 6-9-1,5	2
16	24804	Washer 6,4 DIN 433	N 4
17	900.2106	Hexagon Nut M6 DIN 555	N 4
18	350.1.30.115.2	Fork Slider l.h.s., 28 mm dia., 244 long	1
18a	350.1.30.116.2	Fork Slider r.h.s., 28 mm dia., 244 long	1
19	050.3009	Lower Guide Bush 25,7/20,5/26	2
20	050.3026	Top Guide Bush 27,6/22/26	2
21	050.3029	Rubber Sleeve (average dia. 29 mm)	2
22	050.3049	Felt Ring 29/22/6	2
23	350.1.30.127.1	Grooved Bush	2
24	350.1.30.139.1	Felt Strip 9x3,2, 102 long	2
25	250.3104	Slotted Circular Nut	2
26	25222	Dust Protector	1
27	25226	Ball 5 mm dia.	42
28 } 29 }	25221	Ball Sleeve	2
30	25220	Tapered Ring	2
31	330.1.20.052.0/10	Lock compl. (Neiman II) with tension spring and Al-notched rivet	as req.
31a	330.1.20.052.0	Lock compl. (Neiman II) (with 2 keys)	as req.
32	350.2.30.023.1	Spare Key (please quote key-number!)	-

19. FRONT FORK WITH STEERING

version 2 - this version is also to be worth for
MS 50 V from Ma. 6, 047.960 and for
MS 50 VKH from Ma. 7, 443.900
(Forts.)

Ref. No.	Part-No.	Description	Required No.
32a	330.1.20.059.1	Tension Spring	1
32b	330.1.20.060.1	Al-Notched Rivet	1
33	350.1.30.106.2	Fork Yoke	1
37	900.1122	Hexagon Screw M6x6 DIN 933	N 2
40	29189	Spring Ring B7 DIN 127	N 2
41	900.1128	Hexagon Screw M7x20 DIN 933	N 2
45	900.1513	Lens Head Screw M5x10 DIN 85	N 2
46	24803	Washer 5,3 DIN 433	N 2
47	21526	Fibre Gasket 9/5,3/1	2

20. HANDLEBAR, GEARSHIFT AND THROTTLE TWIST GRIPS



Ref. No.	Part-No.	Description	Required No.
3	350.1.32.121.0 ^x	Housing for throttle twist grip compl. (with parts 4 ÷ 8)	1 { version 1 until Ma...
3	350.2.32.121.0	Housing for throttle twist grip compl. (with parts 6 ÷ 8)	1 { version 2 from Ma...
12	350.2.32.126.0 ^x	Throttle twist grip rotor sleeve compl. (with part 12a) (replacement for 350.1.32.126.1)	1 { version 2 from Ma...
12a	349.1.32.009.1	Brake spring	1 { version 2 from Ma...
13	360.2.32.016.1	Twist grip cover (black) 24 mm dia.	2
15	050.4.3200.2	Handlebar	1
Version 1:	with brake block in housing for throttle twist grip without brake block in housing for throttle twist grip but with brake spring in throttle twist grip rotor sleeve		
Version 2:			

^x By using the throttle twist grip rotor sleeve 350.2.32.126.0 to housing for throttle twist grip 350.1.32.121.0 (version 1) the brake spring 349.1.32.009.1 must be taken out.

All other parts - please see in the spare-part-catalogue VS 50 D/DKH

21. BOWDEN CABLES FOR NEW MAGURA HANDLEBAR ARMATURES

Ref. No.	Part-No.	Description	Required No.
1	302.1.62.000.0	Clutch control cable compl. (wire 1175/cover 1060) black	1
11	364.3.63.100.0	Brake control cable for front wheel (wire 1120/cover 995) black	1
16	302.1.25.000.2	Brake control cable for rear wheel (wire 571 cover 380) black	1
16a	Not requiring for the model MS 50 D		
21	360.1.65.500.0	Carburettor control cable compl. (wire 890/cover 760) black	1

All other parts - please see in the spare-part-catalogue MS 50 V/VKH

31	357.3.66.000.2	Gearshift control cable (wire 2415/covers 2x1150) black	1
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Parts 33 ÷ 38 please see in the spare-part-catalogue VS 50 D/DKH
Parts 41 ÷ 44 are not required for the model MS 50 D

22. FRONT WHEEL

-	350.1.40.100.0	Front wheel compl. (without tire) (replacement for 350.6.40.000.0)	1	} version 1 until Ma... (replaceable common by version 2)
23	050.2.4030	Spoke, long 2,5 mm dia.x204 thread 2,8 dia.x48 speed/inch	18	
23	050.2.4031	Spoke, short 2,5 mm dia.x196 thread 2,8 dia.x48 speed/inch	18	
24	600.4007	Nipple 48 turns p.in.	36	
28	050.2.4033	Rim 19" for tire 23" - 2,25	1	
23	350.5.40.030.1	Spoke, long 2,65 mm dia.x204 thread M3	18	} version 2 from Ma... (common replacement for the version 1)
23	350.3.40.031.1	Spoke, short 2,65 mm dia.x196 thread M3	18	
24	365.1.40.031.1	Nipple M3 DIN 74 371	N 36	
28	350.6.40.033.1	Rim for tires 23" - 2,25	1	
27	901.0866	Chafing strip 19" (replacement for 900.0840)	1	

All other parts - please see in the spare-part-catalogue MS 50 V/VKH

23. SPEEDOMETER WITH DRIVE

8	350.2.30.159.1	Holder for driving shaft	1
9	29189	Spring ring B7 DIN 127	1
10	900.1110	Hexagon head screw M7x12 DIN 933	N 1

All other parts - please see in the spare-part-catalogue MS 50 V/VKH

25. REAR WHEEL DRIVING CHAIN

Ref. No.	Part-No.	Description	Required No.
-	350.1.41.100.0	Rear wheel compl. (without tire) (replacement for 350.4.41.000.0)	1
16	050.4118.0	Chain tension adjuster compl. with thread M5 (with part 17 and 18) (replaceable by 350.1.41.018.0)	2 until Ma...
17	24803	Washer 5,3 DIN 433	N 2 } for chain tension
18	900.2105	Hexagon nut M5 DIN 555	N 2 } adjuster 050.4118.0
16	350.1.41.018.0	Chain tension adjuster compl. with thread M6 (with part 17 and 18) (replacement for 050.4118.0)	2 from Ma...
17	24804	Washer 6,4 DIN 433	N 2 } for chain tension
18	900.2106	Hexagon nut M6 DIN 555	N 2 } adjuster 350.1.41.018.0
32	907.1.28.094.0	Driving Chain compl. (1/2"x3/16"x7,75) 94 roller, replacement for 050.4.2810.0	1
33	907.1.28.001.0	Filler link compl. for driving chain 907.1.28.094.0	1
36	-----	No spare part	
--	050.2.4030	Spoke, long 2,5 mm dia.x204 thread 2,8 dia. 48 speed/inch	18 } version 1
--	350.1.41.031.1	Spoke, short 2,5 mm dia.x198 thread 2,8 dia. 48 speed/inch	18 } until Ma...
--	600.4007	Nipple 48 turns p.in.	36 } (replaceable
--	050.2.4033	Rim for tires 23" - 2,25	1 } common by
--	350.5.40.030.1	Spoke, long 2,65 mm dia.x204 thread M3	18 } version 2
--	350.2.41.031.1	Spoke, short 2,65 mm dia.x198 thread M3	18 } from Ma...
--	365.1.40.031.1	Nipple M3 DIN 74371	N 36 } (common
--	350.6.40.033.1	Rim for tires 23" - 2,25	1 } replacement
--	901.0866	Chafing strip 19" (replacement for 900.0840)	1 } for the version 1)

All other parts - please see in the spare-part-catalogue MS 50 V/VKH

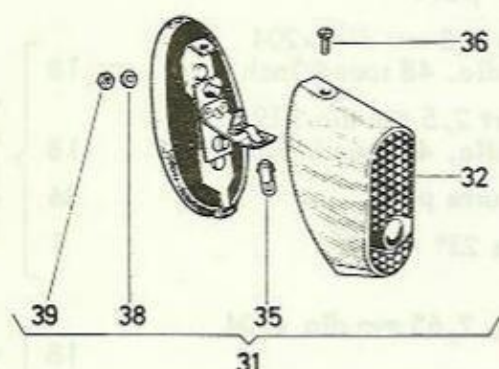
26. GENERATOR

8	901.3941	Washer 8/4,2/1 (replacement for 900.3951)	3
20	This part is no longer applicable by using of the Hexagon nut 901.2943		
21	901.2943	Hexagon nut (M10x1)-8G (replacement for 900.2011)	1

All other parts - please see in the spare - part - catalogue MS 50 V / VKH

27. HEADLAMP, TAIL-STOP LIGHT, HORN, ELECTRICAL EQUIPMENT

Ref. No.	Part-No.	Description	Required No.
10	350.5.53.000.0	Headlamp interior parts compl. 85 mm dia. (with bulb holder, without bulb)	1 } Wachter
11	050.5303	Headlamp rim	1
12	350.5.53.004.1	Headlamp glass	1
13	350.4.53.006.1	Rubber ring	1 } Version Wachter
14	350.4.53.008.1	Reflector	1
15	350.4.53.009.1	Clip	1
16	320.5.53.019.0	Bulb Holder	1
22	357.1.53.117.0	Combined switch compl. (replacement for 357.1.53.017.0)	1
24	902.0750	Connecting cable (6 rows, 670 long)	p.m.
30	902.0772	Horn (Hella with faston plug connector)	1



31	350.3.55.000.0	Tail-stop-light compl. (ZKW M 1378 M/I)	1	} from Ma...
32	349.3.55.000.2	Housing for tail-stop-light	1	
35	901.0765	Bulb HL 6V 2W BA 9s	1	
36	349.3.55.003.1	Retaining Bolt (M4x12)	1	
38	900.3255	Serrated lock washer A5,3 DIN 6798	N 2	
39	24772	Hexagon nut M5 DIN 934	N 2	

All other parts - please see in the spare-part-catalogue MS 50 V/VKH

28. TOOLS, PUMP

13	900.0271/10	Touch-up paint, green RAL 6005, 1/8 kg (0,276 lbs)	as req.
13	900.0251/10	Touch-up paint, beige RAL 1001, 1/8 kg (0,276 lbs)	as req.

All other parts - please see in the spare-part-catalogue MS 50 V/VKH



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/005

DISTRIBUTOR

DATE April 1972

PAGE 1

Spare parts catalogue (model) England				Re: New lighting specifications for Great Britain: Modified magneto and crankshaft				
x MS50V/VKH Edition April 1968								
xx MS50D Edition March 1971								
Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks As from	M	Designation
1	x 17	14	350.7.10.015.0		MS50V/VKH	→ 6066143		Crankshaft compl.
2	- -	--	350.2.10.115.0		MS50V/VKH	{ 6066144 → → 6088815 → 7818241		Crankshaft compl.
3	xx 6	14	360.2.10.115.0		MS50D			Crankshaft compl.
4					350.3.10.115.0	6088816 →	1	Crankshaft compl.
5					360.3.10.115.0	7818242 →	1	Crankshaft compl.
6	x 77	--	360.4.50.000.0					Flywheel magneto generator compl.
7	x 77	7	360.2.50.012.2					Ignition-armature
8	x 77	10	302.1.50.013.2					Condenser
9	x 77	11	360.2.50.011.2		MS50V/VKH	→ 6088815		Light-armature
10	x 77	18	360.2.50.010.2		MS50D	→ 7818241		Flywheel
11	x 81	17	900.0721					Bulb Bilux 6V 15/15W
12	x 81	22	357.1.53.017.0					Combined switch compl.
13	x 81	27	350.8.57.000.0					Cable compl.
14	x82 xx16 x50 xx35		901.0765					Bulb 6V/2W
15					360.5.50.000.0		1	Flywheel magneto generator compl.
16					364.4.50.512.2		1	Bosch 0 212 122 027
17					500.2.50.013.2		1	Ignition-armature
18					360.5.50.014.2		1	(Bosch 2 204 211 030)
19					364.4.50.510.2	6088816 → 7818242 →	1	Condenser
20					903.0751		1	(Bosch 1 237 330 037)
21				O	357.3.53.117.0		1	Light-armature
22					350.6.57.100.0		1	(Bosch 1 214 210 153)
23					902.0712		1	Flywheel
24				O	360.5.50.017.0		1	(Bosch 1 215 254 089)
							1	Bulb Bilux 6V 18/18W
							1	Combined switch compl.
							1	ZKW 1337/II
							1	Cable compl.
							1	Bulb 6V/3W
							1	Parts-Set for flywheel magneto generator
								Bosch 1 217 010 007

O = Old part to be used up, new part applicable to both types.
X = Part omitted, must no longer be used.
→ 5007 up to Engine-No.
5008 → from Engine-No.
→ 2480 up to Chassis-No.
2481 → from Chassis-No.

M = Motive of Modification: 1) New feature/New part 2) Change in dimension
3) Change in quality 4) Change in shape 5) Change in part No. only

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Spare parts - Modification notice



Service Graz

Order No. 2.60.45/008

DISTRIBUTOR

DATE May 1972

PAGE 1

Spare parts catalogue (model) England
Maxi Edition June 1971

Re: Manifold alteration

Line	Page Group	Ref. No. Pos.	Old spare part No.	O X	New spare part No.	Remarks As from	M	Designation
1	19	32	349.1.15.030.1	}				Carburetor connecting sleeve H=50
2	19	33a	349.1.15.022.1			→ 9957979		Paper gasket
3	19	34	349.1.15.021.1			→ 5220127		Gasket (3m/m thick)
4	11	47a	902.1968					Fixing stud M6x18 DIN 835-8G
5					349.1.15.130.1		1	Carburetor connecting sleeve H=53
6					349.1.15.122.1	→ 9957980	1	Gasket (hard paper 0,5m/m thick)
						→ 9969000		
7					900.1915	→ 5600000	2	Fixing stud M6x15 DIN 835-8G
						→ 5220128		

Spare parts catalogue (model) England
MS50D Edition March 1971
VS50D/DKH Edition April 1968

Re: Replacement of rubber stop against damping spring

8	11	13	350.1.30.132.1	MSD	→ 7818301			
				MSV	→ 6089697			Stop rubber
9	63	13	350.1.30.132.1	VSD	→ 9118883			Stop rubber
				350.1.30.131.1	→ 7818302	1		Damping spring
					→ 6089698			
					→ 9118884			



The new manifold in connection with the new gasket
replaces that manifold used up to now.

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applicable to both types.

X = Part omitted, must no longer
be used.

→ 5007 up to Engine-No.

5008 → from Engine-No.

→ 2480 up to Chassis-No.

2481 → from Chassis-No.

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Service Graz

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PAGE 1

Spare parts catalogue (model) England

MS50D, MS50V

Edition April 1968

Re: Combined switch alteration

Line	Page Group	Ref. No. Pos.	Old spare part No.	O X	New spare part No.	Remarks As from	M	Designation
1	81	22	357.1.53.017.0		MS50D MS50V	→ 7818451 → 5500632		Combined switch compl.
2				O	357.3.53.117.0	7818452 → 5500633 →	1	Combined switch compl.

Spare parts catalogue (model)

MS50D England

Edition March 1971

Re: Carburettor-alteration

3	8	—	360.6.15.500.0/54			→ 7820741		Carburettor HD 54
4	8	—	050.1509/54					Main Jet No. 54
5				O	360.2.15.500.0/50			Carburettor HD 50
6					050.1509/50	7820742 →		Main Jet No. 50
7					05011509/48			Main Jet No. 48 as req.

Spare parts catalogue (model)

Maxi England

Edition Juni 1971

Re: Nomenclature plate alteration

8	30	54	349.2.20.533.1			→ 5228249		Nomenclature plate Maxi-S
9				O	349.3.20.533.1	5228250 →		Nomenclature plate Maxi-S year of construction - 19.. Model

Spare parts catalogue (model)

VS 50 Sport

Edition May 1972

Re: New Ring Valve for suspension unit

10	47	11	367.1.30.151.1			→ 9254937		Ring valve 0,3 strong for each suspension unit 2 pieces
11				O	367.2.30.151.1	9254938 →	1	Ring valve 0,5 strong for each suspension unit 1 pieces

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→ 5007 up to Engine-No.

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→ 2480 up to Chassis-No.

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Spare parts - Modification notice



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Spare parts catalogue (model) VS50 Sport England Edition May 1972				Re: Change in material of layshaft			
Line	Page Group	Ref. No. Pos.	Old spare part No.	O X	New spare part No.	Remarks As from	M Designation
1	19	22 23 24	360.2.13.001.2			→ 6138397	Layshaft z= 11/17/19
2				O	360.7.13.001.2	6138398 →	3 Layshaft * z= 11/17/19
* Marked with an identification groove next to the gear having 11 teeth							
Spare parts catalogue (model) VS50 Sport England Edition May 1972				Re: New thrust washer			
3	19	16	329.1.13.066.1			→ 6138397	Bearing washer 31,7/20/1,5
4	19	28	360.1.13.013.1				Gear 3rd speed (24 teeth)
5				O	329.3.13.066.1		3 Bearing washer (tempered) 31,7/20/1,5
6				O	368.1.13.013.1	6138398 →	1 Gear 3rd speed (24 teeth)
7					368.1.13.066.1		1 Thrust washer 32/21, 1/2, 2 (bronze) *
* The new parts used jointly replace the previous ones.							
Spare parts catalogue (model) VS50 Sport England Edition May 1972				Re: New exhaust flange gasket to compensate displaced flanges			
8	29	32	050.1615			→ 6138477	Exhaust-flange-gasket
9				O	368.1.16.815.1	6138478 →	1 Exhaust-flange-gasket *
* Interchangeability not applicable to model VS 50 Sport							
* MS50V de luxe Edition Sept. 1972 ** MS50D Edition March 1971				New Bearing Washer (tempered)			
10	*21**7	*15a**15b	329.1.13.066.1		MS50V	→ 5511979	Bearing Washer
					MS50D	→ 7827074	31,7/20/1,5
11				O	329.3.13.066.1	5511980 →	3 Bearing washer
						7827075 →	31,7/20/1,5 (tempered)
O = Old part to be used up, new part applicable to both types. X = Part omitted, must no longer be used. → 5007 up to Engine-No. 5008 → from Engine-No. → 2480 up to Chassis-No. 2481 → from Chassis-No.				M = Motive of Modification: 1) New feature New part 2) Change in dimension 3) Change in quality 4) Change in shape 5) Change in part No. only			
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