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1-Speed-Automatic

England

MAXI-SPORT

Spare-Parts Catalogue

Edition January 1975

X30N-1AH

TS 907.1.71.375.4

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The content of the present manuel is not obliged
for delivery and equipment of vehicle

To convert millimeters to inches, multiply by 0,03937



PUCH MAXI - SPORT/1975 VIEW l.h.s.

This model is available in the following colour :

yellow	P1060	colour combination 67 (code number)
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On ordering laquered parts, please do not forget to state the matching colour number along with spare-part -number.

e.g. 321.1.20.200.0/67.

IMPORTANT I

To get a quick and correct settlement of your spare parts orders following statements are necessary:

1. Exact statement of vehicle
2. Engine no.
3. Spare parts no.
4. Description
5. Colour
6. Required quantity
7. Wanted way of delivery

Beside this our general terms of sale and delivery are valuable.

Please direct your orders to:

place for stamp

GENERAL EXPLANATIONS

Statements as "left", "right", "front", "rear" at the description of spare parts are referring to the moving direction of vehicle. The given dimensions (in mm) for particular parts have to be considered as standards. (To convert millimeters to inches, multiply by 0,03937).

A ref.no. within brackets before a spare part means, that the said part is only similar to the illustration.

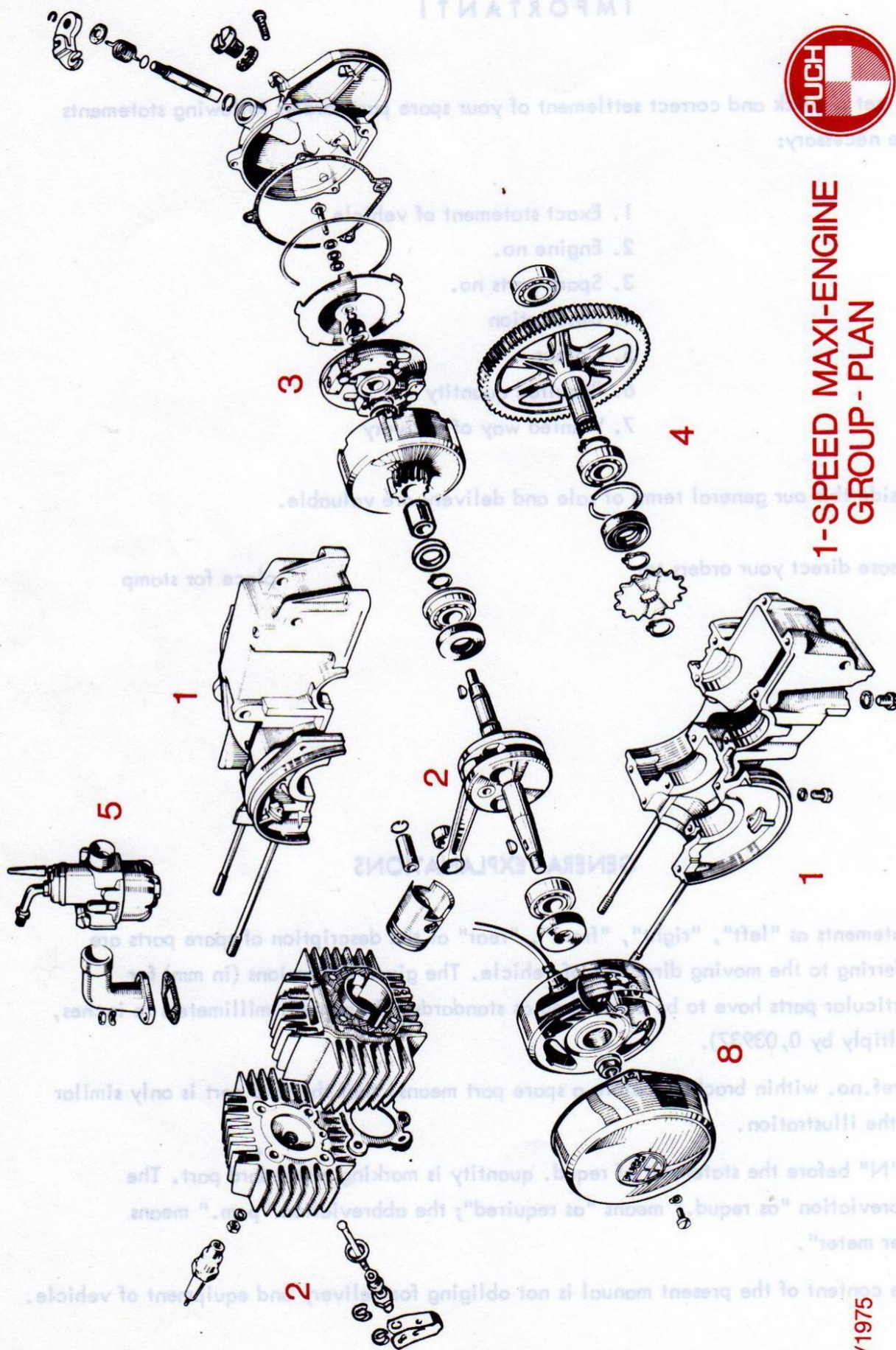
A "N" before the statement of reqd. quantity is marking a standard part. The abbreviation "as reqd." means "as required"; the abbreviation "p.m." means "per meter".

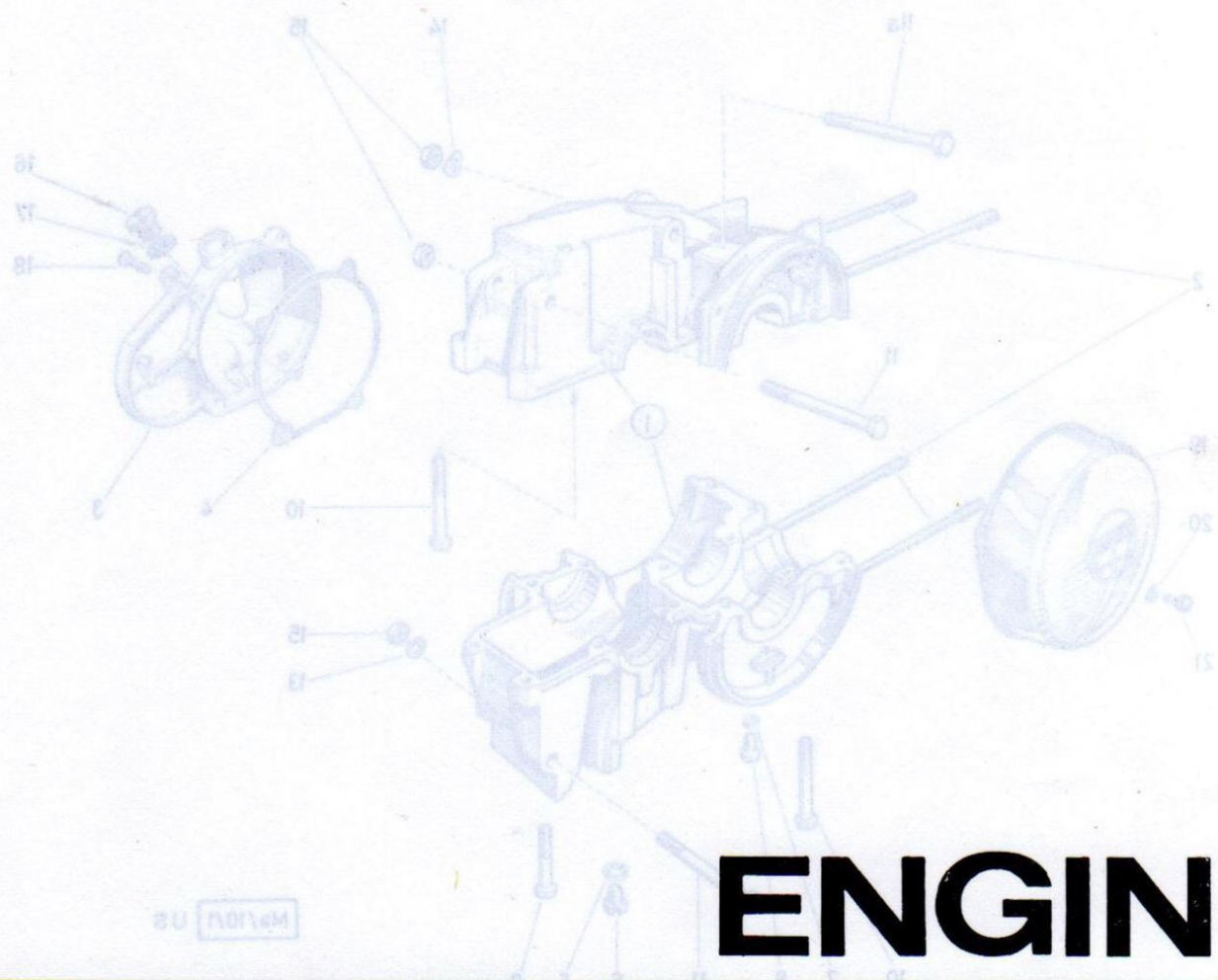
The content of the present manual is not obliging for delivery and equipment of vehicle.



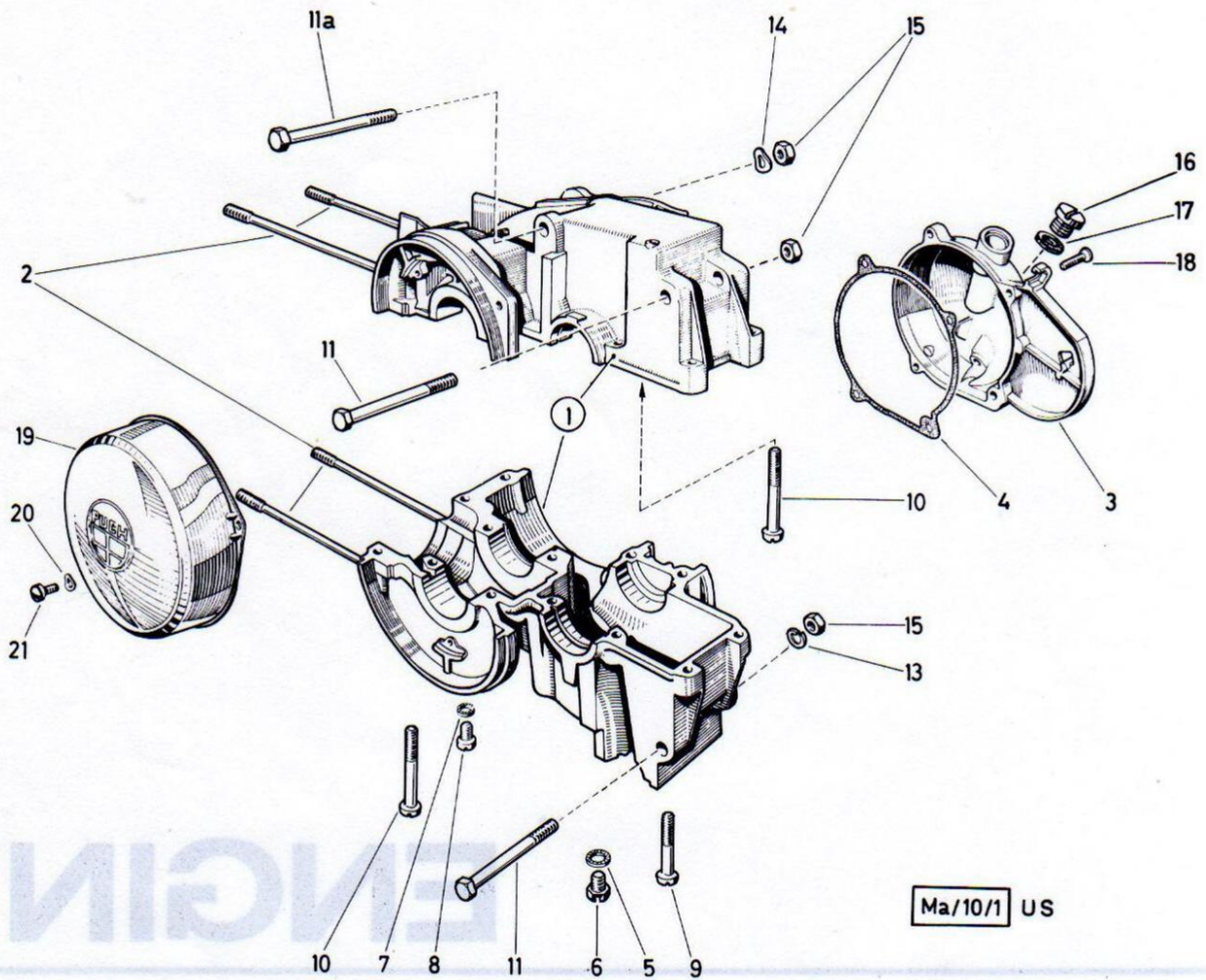
1-SPEED MAXI-ENGINE GROUP - PLAN

1/1975





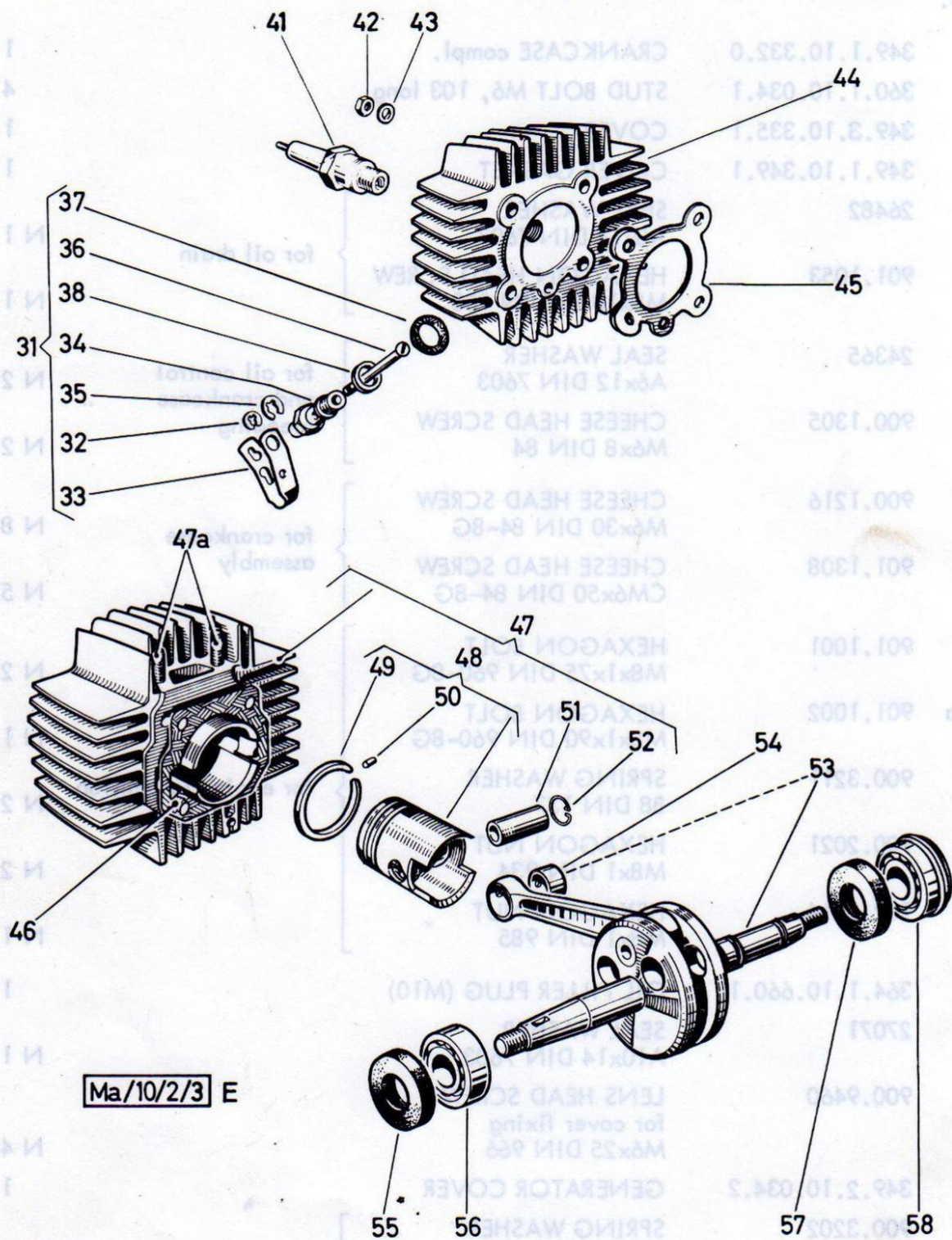
ENGINE



Ma/10/1 US

1. CRANKCASE

Ref.- No.	Part-No.	Description	Requd. No.
1	349.1.10.332.0	CRANKCASE compl.	1
2	360.1.10.034.1	STUD BOLT M6, 103 long	4
3	349.3.10.335.1	COVER	1
4	349.1.10.349.1	COVER GASKET	1
5	26482	SEAL WASHER A8x14 DIN 7603	N 1 for oil drain
6	901.1053	HEXAGON HEAD SCREW M8x10 Sz DIN 933	
7	24365	SEAL WASHER A6x12 DIN 7603	N 2 for oil control and crankcase bleeding
8	900.1305	CHEESE HEAD SCREW M6x8 DIN 84	
9	900.1216	CHEESE HEAD SCREW M6x30 DIN 84-8G	N 8 for crankcase assembly
10	901.1308	CHEESE HEAD SCREW CM6x50 DIN 84-8G	
11	901.1001	HEXAGON BOLT M8x1x75 DIN 960-8G	N 2 for engine suspension
11a	901.1002	HEXAGON BOLT M8x1x90 DIN 960-8G	
14	900.3211	SPRING WASHER B8 DIN 137	
15	900.2021	HEXAGON NUT M8x1 DIN 934	
15	902.2914	HEXAGON NUT M8x1 DIN 985	
16	364.1.10.660.1	OIL FILLER PLUG (M10)	1
17	27071	SEAL WASHER A10x14 DIN 7603	N 1
18	900.9460	LENS HEAD SCREW for cover fixing M6x25 DIN 966	N 4
19	349.2.10.034.2	GENERATOR COVER	1
20	900.3202	SPRING WASHER A4 DIN 137	N 2 for generator cover fastening
21	900.1509	LENS HEAD SCREW AM4x10 DIN 85	



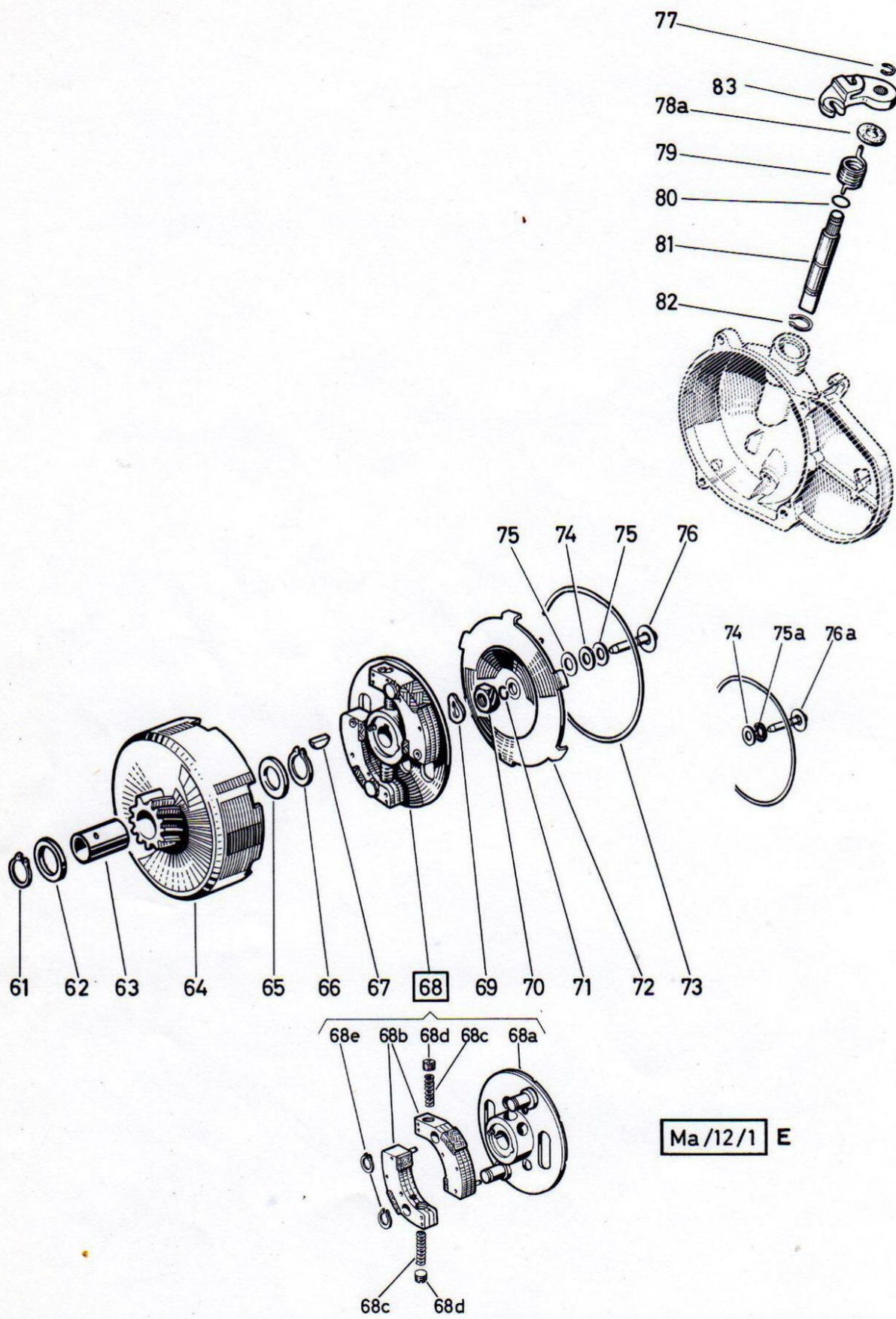
Ma/10/2/3 E

2. CYLINDER, ENGINE PARTS

Ref.- No.	Part-No.	Description	Requd.No.
31	349.1.10.040.0	DECOMPRESSOR compl. (with parts 32÷38)	1
32	900.4604	TAB WASHER 4 DIN 6799	N 1
33	349.1.10.046.1	LEAF TYPE SPRING	1
34	349.1.10.040.1	VALVE GUIDE	1
35	900.4607	TAB WASHER 7 DIN 6799	N 1
36	349.1.10.045.1	VALVE	1
37	349.1.10.043.1	SEAL RING 18/13,5/2	1
38	050.6.1051	SEAL RING 14/10,5/1	1
41	902.0724	SPARK PLUG Bosch W175 T1	1
or			
41	902.0767	SPARK PLUG Champion L86	1
42	900.2014	HEXAGON NUT M6 DIN 934	N 4
43	24804	WASHER 6,4 DIN 433	N 4
44	349.1.10.101.1	CYLINDER COVER	1
45	349.2.10.004.1	CYLINDER COVER GASKET (Alu-foil 2-rows)	1
46	349.1.10.013.1	CYLINDER BASE FLANGE GASKET (1mm thick)	1
47	349.1.10.005.0	CYLINDER compl. (with piston, wrist pin and wire retaining ring)	1
47a	900.1915	FIXING STUD M6x15 DIN 835-8G (for exhaust- and carburettor fastening)	N 4
48	349.1.10.106.0/21	PISTON compl. 38mm dia. sort.1	1
	349.1.10.106.0/22	PISTON compl. 38mm dia. sort.2	1
	349.1.10.106.0/23	PISTON compl. 38mm dia. sort.3	1
	349.1.10.106.0/24	PISTON compl. 38mm dia. sort.4	1
	349.1.10.106.0/25	PISTON compl. 38mm dia. sort.5	1
	349.1.10.106.0/26	PISTON compl. 38mm dia. sort.6	1
		as required	
49	331.1.10.160.1	PISTON RING (square ring FS 2-38/35x2 fz ka ki DIN 24919 with rounded edges for Alu-cylinder)	N 2
50	900.4855	NOTCHED LOCKING PIN 2x6 DIN 1473	N 2

2. CYLINDER, ENGINE PARTS (cont.)

Ref.- No.	Part-No.	Description	Requd.No.
51	331.1.10.011.1/12	GUDGEON PIN Ø12x31, sort.2 (white), 31 long	1 as required
51	331.1.10.011.1/13	GUDGEON PIN Ø12x31, sort.3 (blue), 31 long	
52	901.4701	WIRE RETAINING RING B12 DIN 73123	N 2
53	349.1.10.115.0	CRANKSHAFT compl. with connecting rod, dia.12mm, with bevel 1:5	1
54	349.1.10.021.1	BUSH for connecting rod 14/11,6/12	1
54	349.1.10.021.3	BUSH for connecting rod (for repair)	as req.
55	902.3839	SEAL RING A17/40/7 FP N05043	1 for crankshaft mounting l.h.s.
56	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625	
57	902.3835	SEAL RING A22/40/7 FP N05043	1 for crankshaft mounting r.h.s.
58	900.6219	DEEP ROW BALL BEARING 40/17/12 Steyr 6203 NR	



Ma/12/1 E

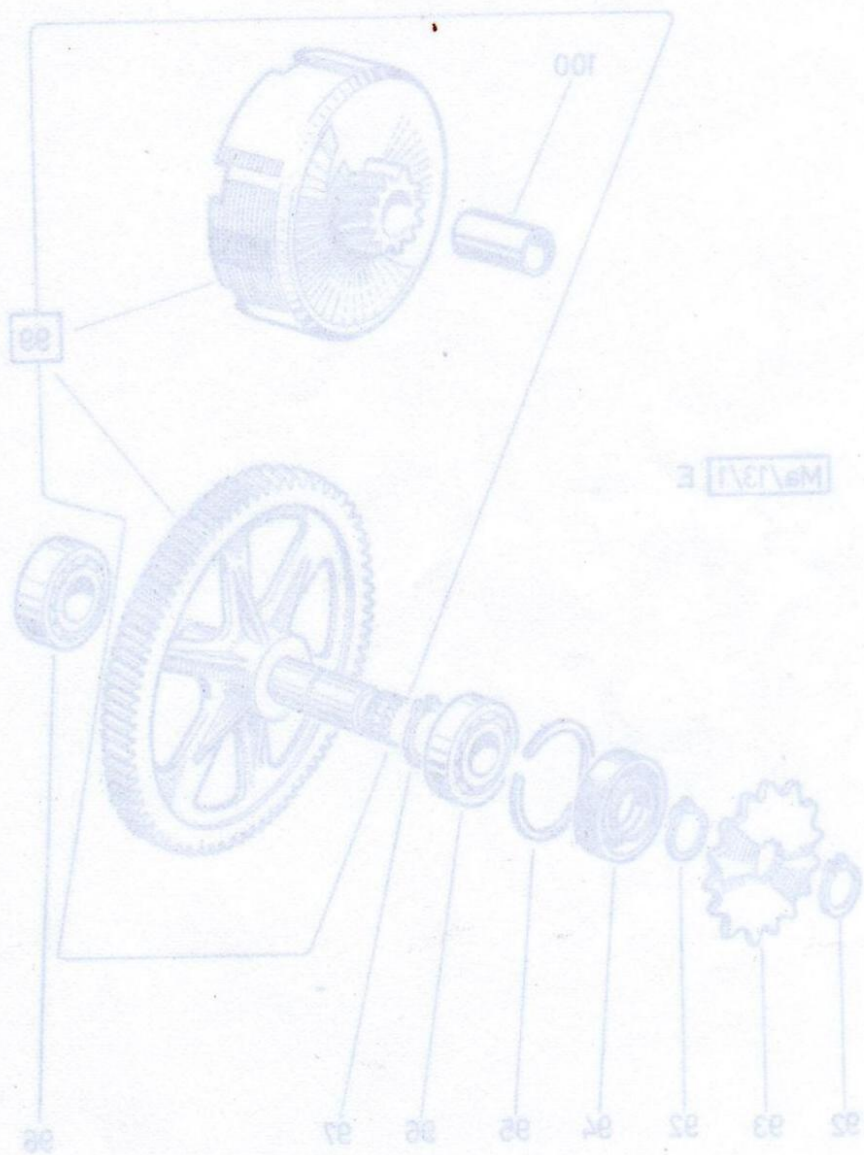
3. CLUTCH

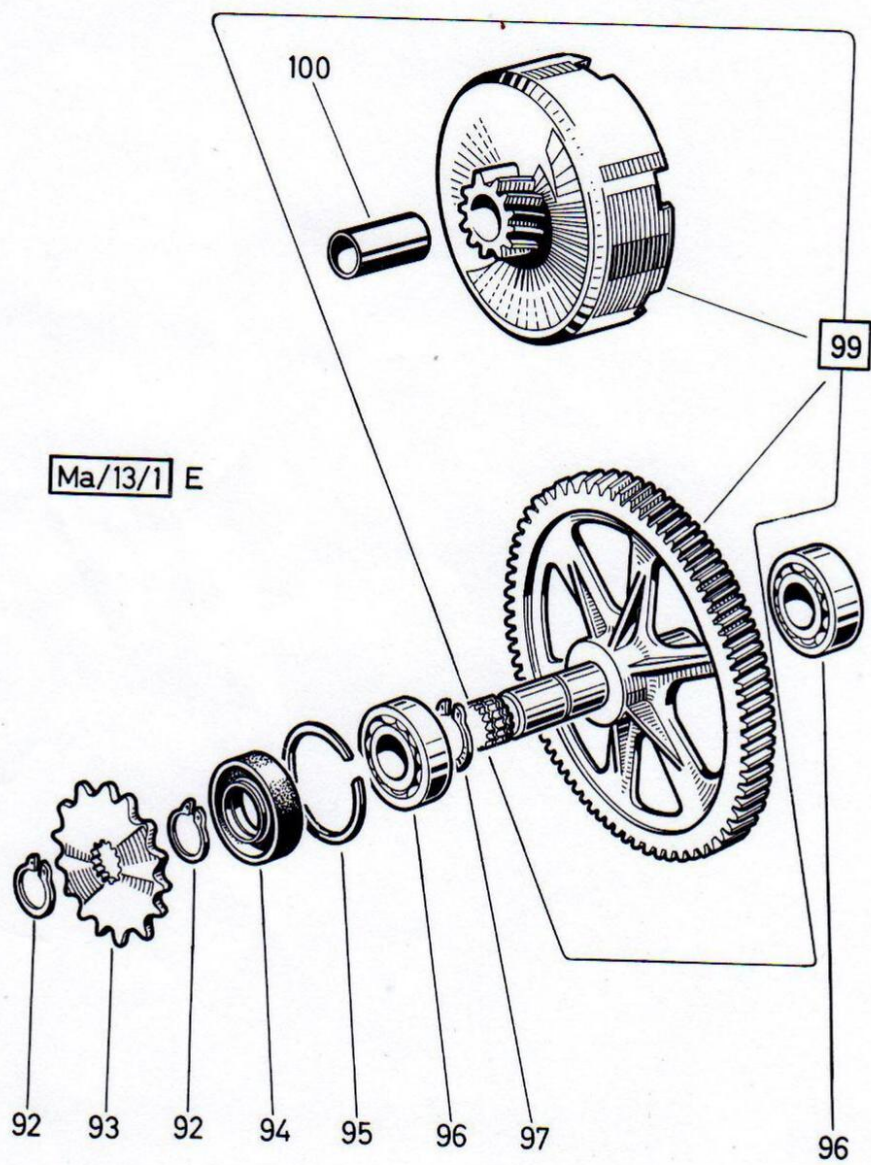
Ref.- No.	Part-No.	Description	Requd. No.
61	900.4617	CIRCLIP Sg17x1 DIN 471	N 1
62	901.3943	WASHER 24/17/1,1	1
	901.3927	WASHER 24/17/1,3	1
	901.3923	WASHER 24/17/1,5	1
	901.3928	WASHER 24/17/1,7	1
as required			
63	349.2.12.011.1	BEARING BUSHING 17/15/21,5	1
64	-----	no spare part	-
65	901.3929	WASHER 22/15/1,3	1
	901.3924	WASHER 22/15/1,5	1
	901.3930	WASHER 22/15/1,7	1
	900.3028	WASHER 22/15/1,8	1
	901.3942	WASHER 22/15/1,9	1
	901.3949	WASHER 22/15/2,1	1
as required			
66	900.4619	CIRCLIP Sg15x1 DIN 471	N 1
67	23340	WOODRUFF KEY 3x5 DIN 6888	N 1
68	349.1.12.504.0	CLUTCH HUB compl.	1
68a	349.1.12.504.2 ^x	CLUTCH HUB loose	1
68b	349.1.12.505.0 ^x	PAIR OF CLUTCH SHOE	1
68c	349.1.12.006.1 ^x	THRUST SPRING for clutch hub	2
68d	349.1.12.007.1 ^x	ADJUSTING SCREW (M10x1x7,5)	2
68e	900.4610	SNAP RING Sg10x1 DIN 471	N 2

^xIt is only possible to use special tools by adjusting the clutch shoes. By missing the special tools please use only the stated clutch hub compl. under Ref.-No.68.

3. CLUTCH (cont.)

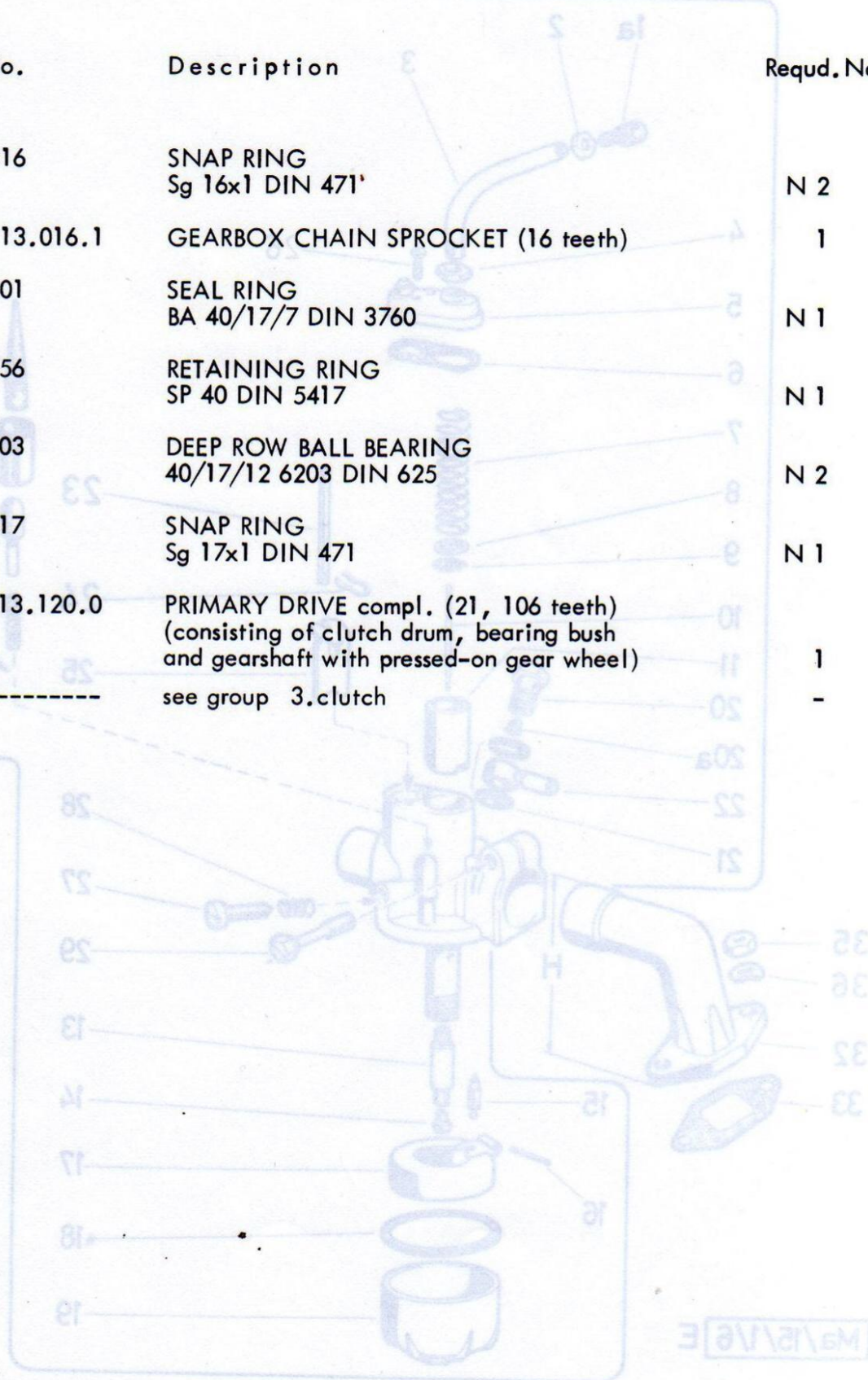
Ref.- No.	Part-No.	Description	Requd.No.
69	900.3210	SPRING WASHER B10 DIN 137	N 1
70	900.2011	HEXAGON NUT M10x1 DIN 934	N 1
71	900.4635	SPRING RING 5 DIN 9045	N 1
72	349.1.12.008.1	CLUTCH COVER	1
73	349.1.12.009.1	RETAINING SPRING	1
74	349.1.12.015.1	THRUST WASHER 15/5/1	1
75	349.1.12.016.1	THRUST WASHER 15/5/1 (bronze)	2 up to ma...
75a	900.6840	AXIAL NEEDLE BEARING 6,4x17,2x1,984	1 from ma...
76	349.2.12.014.1	THRUST BOLT 25 long	1 up to ma...
76	349.3.12.014.1	THRUST BOLT 23,5 long	as req. up to ma...
76	349.4.12.014.1	THRUST BOLT 24,5 long	as req. up to ma...
76a	349.1.12.014.1	THRUST BOLT 25 long	1 from ma...
76a	349.5.12.014.1	THRUST BOLT 24,5 long	as req. from ma...
76a	349.6.12.014.1	THRUST BOLT 23,4 long	as req. from ma...
78a	050.1221	RUBBER WASHER 20/7,8/2	1
79	349.2.12.022.1	RETURN SPRING	1
80	900.3883	RUBBER SEAL RS 6-9-1,5	1
81	349.1.12.028.1	DECLUTCHING SHAFT	1
82	900.4693	C-RING H10x1	1
83	349.1.12.331.1	DECLUTCHING LEVER	1





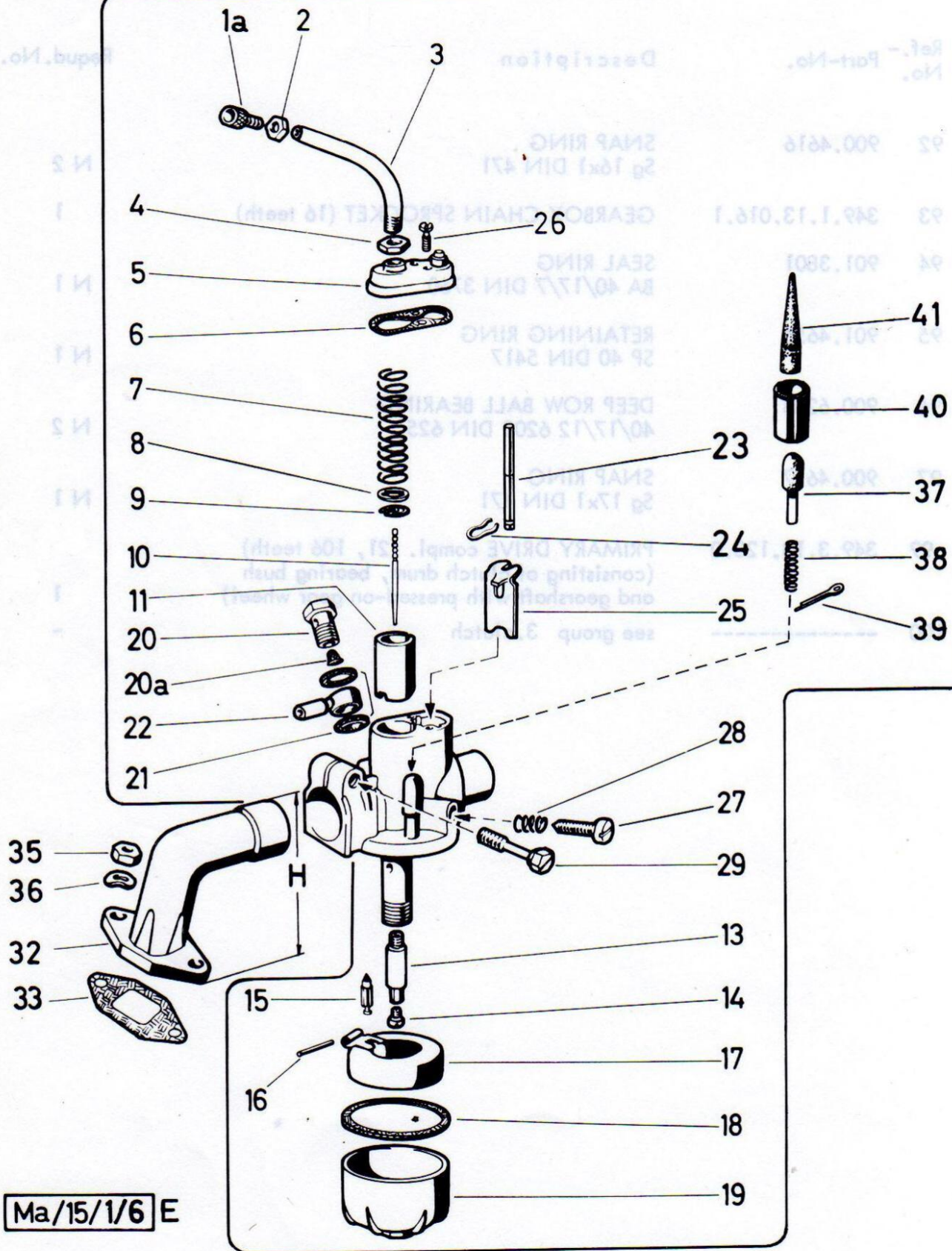
4. GEARBOX

Ref.- No.	Part-No.	Description	Requd. No.
92	900.4616	SNAP RING Sg 16x1 DIN 471'	N 2
93	349.1.13.016.1	GEARBOX CHAIN SPROCKET (16 teeth)	1
94	901.3801	SEAL RING BA 40/17/7 DIN 3760	N 1
95	901.4656	RETAINING RING SP 40 DIN 5417	N 1
96	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625	N 2
97	900.4617	SNAP RING Sg 17x1 DIN 471	N 1
99	349.3.13.120.0	PRIMARY DRIVE compl. (21, 106 teeth) (consisting of clutch drum, bearing bush and gearshaft with pressed-on gear wheel)	1
100	-----	see group 3.clutch	-



1

GEARBOX



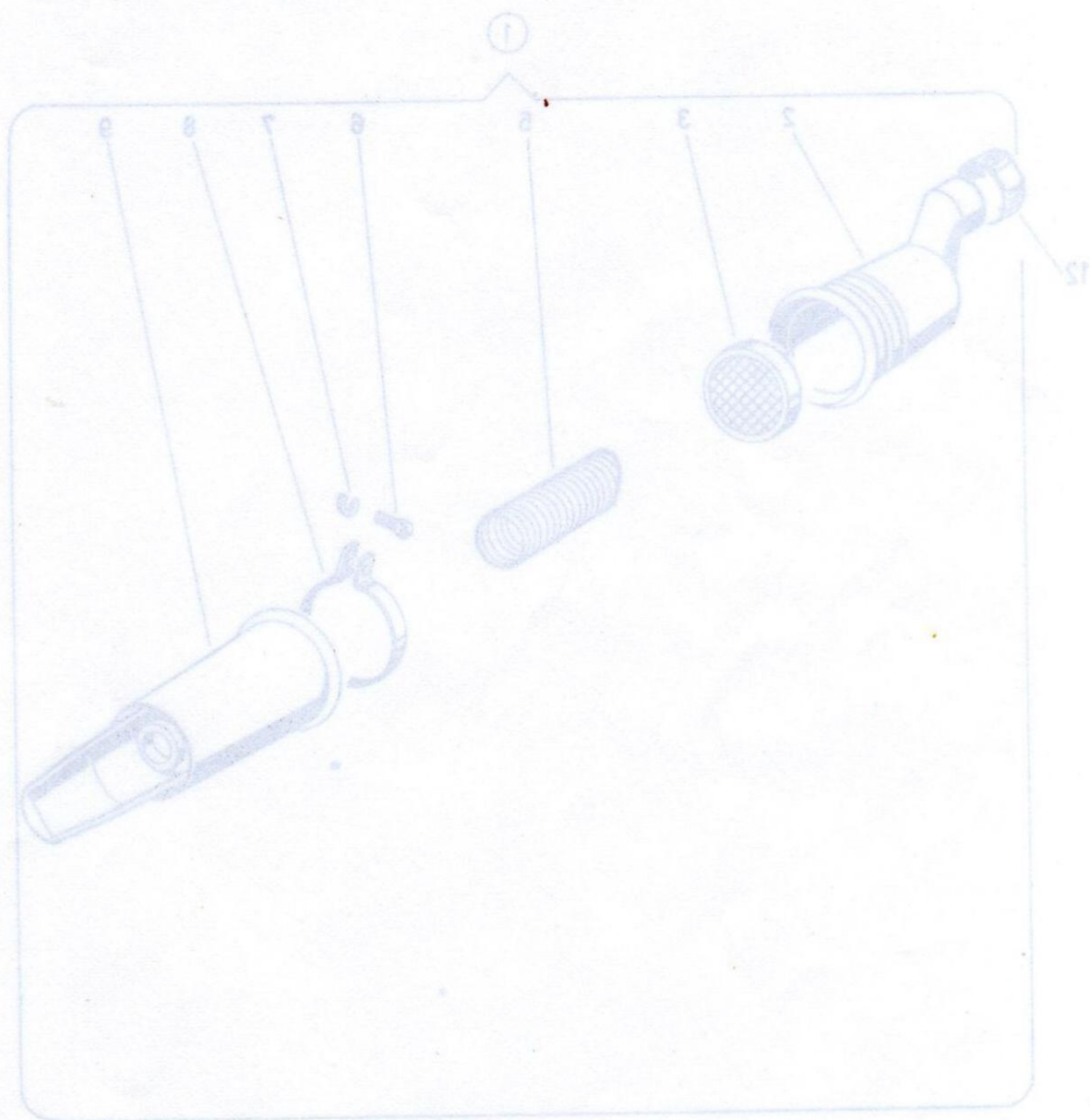
5. CARBURETTOR

Ref.- No.	Part-No.	Description	Requd.No.
1	349.2.15.401.0	CARBURETTOR compl. with tickler lengthening (Bing 1/14/157)	1
1a	050.1520	BOWDEN CABLE ADJUSTING SCREW (M5)	1
2	900.2115	NUT BM5 DIN 439 for bowden cable adjusting screw	N 1
3	349.2.15.018.1	PIPE ELBOW	1
4	26779	NUT BM6x0,75 similar DIN 934 for pipe elbow	1
5	349.1.15.019.1	CARBURETTOR COVER	1
6	349.1.15.029.1	GASKET for carburettor cover	1
7	362.2.15.031.1	THRUST SPRING for throttle slide (reinforced)	1
8	362.1.15.014.1	DISC Ø13x0,5	1
9	362.1.15.013.1	CLAMP SPRING	1
10	364.4.15.516.1	JET NEEDLE No. (36,5 long)	1
11	349.1.15.015.1	THROTTLE SLIDE	1
13	349.1.15.008.1/17 ^x	NEEDLE JET No. 2,17	1
14	362.1.15.009.1/72 ^x	MAIN JET No. 72	1
14	362.1.15.009.1/.. ^x	MAIN JET No. ... ^x	-
15	362.2.15.026.2	FLOAT NEEDLE (with point of Viton)	1
16	362.1.15.027.1	PIN for ring float (Ø1,5x17)	1
17	362.2.15.025.2	RING FLOAT	1
18	362.1.15.028.1	GASKET 45/41/1,5 for float	1
19	362.1.15.024.1	FLOAT	1
20	320.1.15.039.1	FIXING SCREW	1
20a	362.1.15.037.2	SIEVE	as req.
21	900.3702	FIBRE WASHER A8x12 DIN 7603	N 2
22	320.1.15.038.1	HOSE SWIVEL CONNECTOR	1
23	349.1.15.063.1	THRUST PIN for start slide	1
24	362.1.15.064.1	CLAMP SPRING for pressure pin	1
25	349.1.15.065.1	START SLIDE	1
26	050.1535	HEAD SCREW (for carburettor cover)	2
27	349.1.15.011.1	ADJUSTING SCREW for throttle slide	1
28	349.1.15.012.1	THRUST SPRING for adjusting screw	1
29	349.1.15.013.1	CLAMP SCREW (M6)	1
32	349.1.15.130.1	CARBURETTOR CONNECTING SLEEVE (with measure H = 53mm)	1

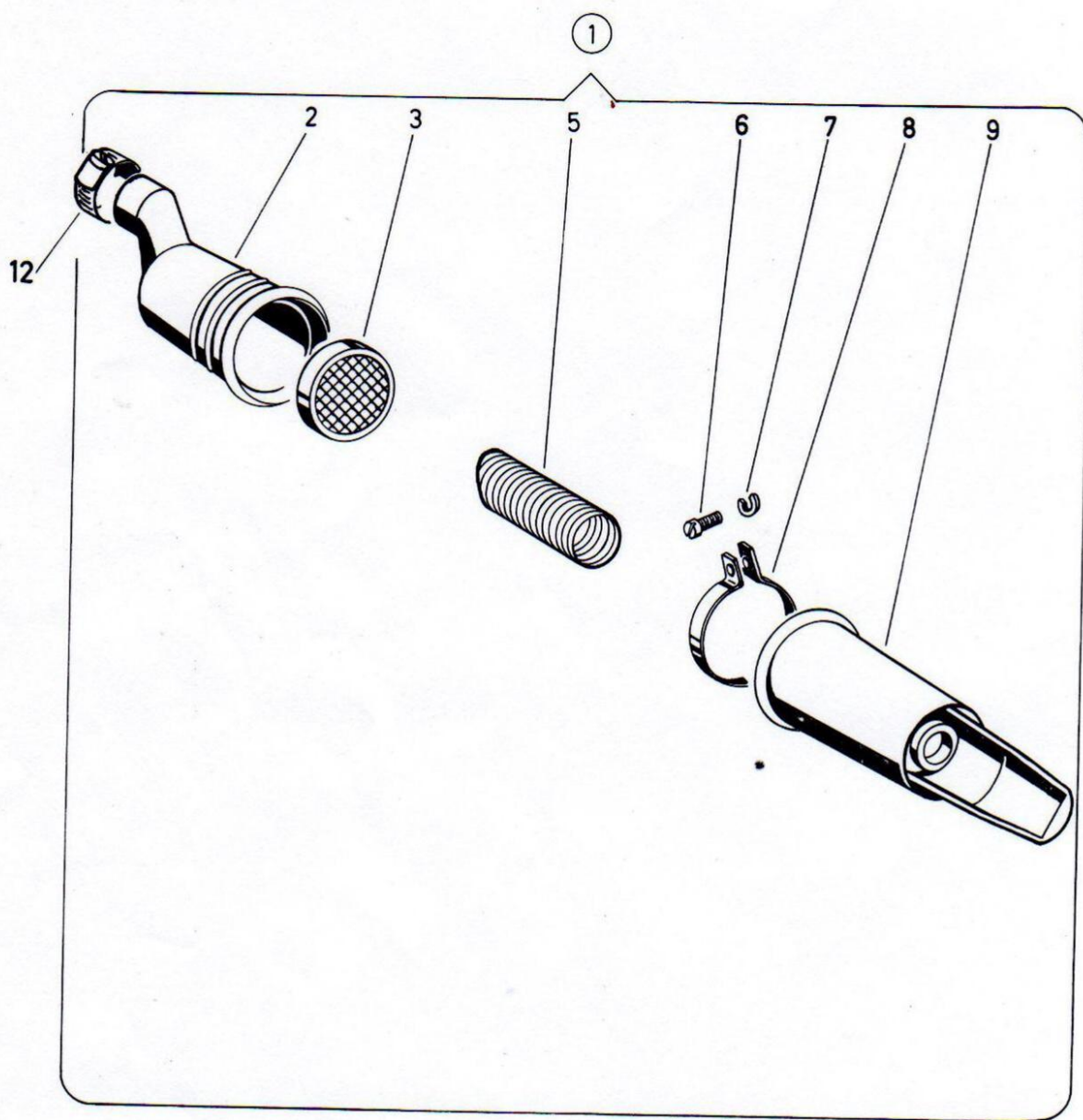
^x Please indicate engraved number

5. CARBURETTOR (Cont.)

Ref.- No.	Part-No.	Description	Requd. No.
33	349.1.15.122.1	PAPER GASKET (hard paper 0,5mm thick)	1
35	24773	HEXAGON NUT M6 DIN 934	N 2
36	900.3212	CURVED WASHER A6 DIN 137	N 2
37	328.1.15.036.2	PRESSURE (with plastic-cap)	} as required 1
37	364.1.15.036.2	PRESSURE (with metal-cap)	
38	364.1.15.033.1	SPRING FOR PRESSURE	1
39	364.1.15.034.1	PLIT PIN	1
40	320.1.15.846.1	LENGTHENING BUSH	1
41	349.1.15.047.1	LENGTHENING	1



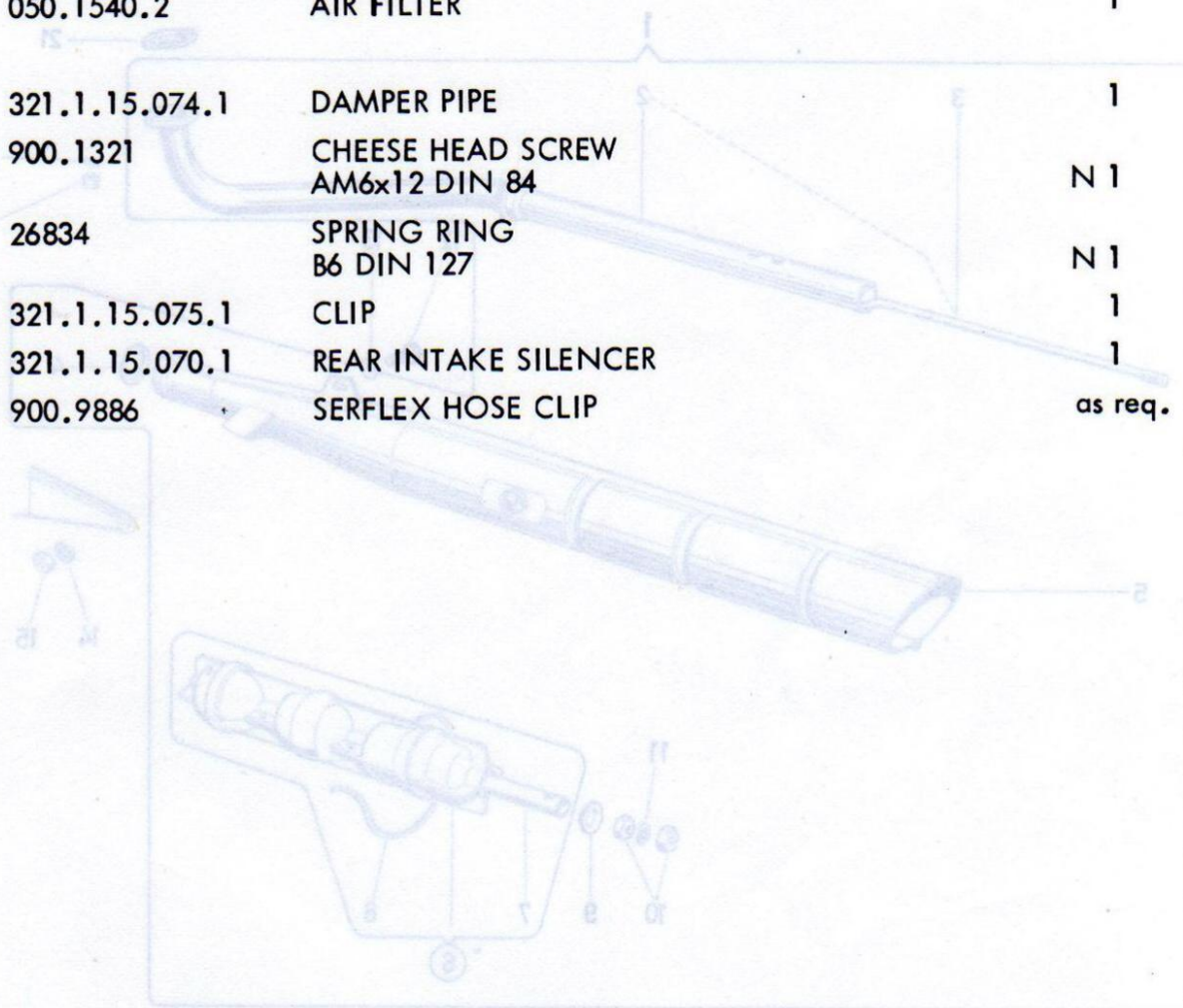
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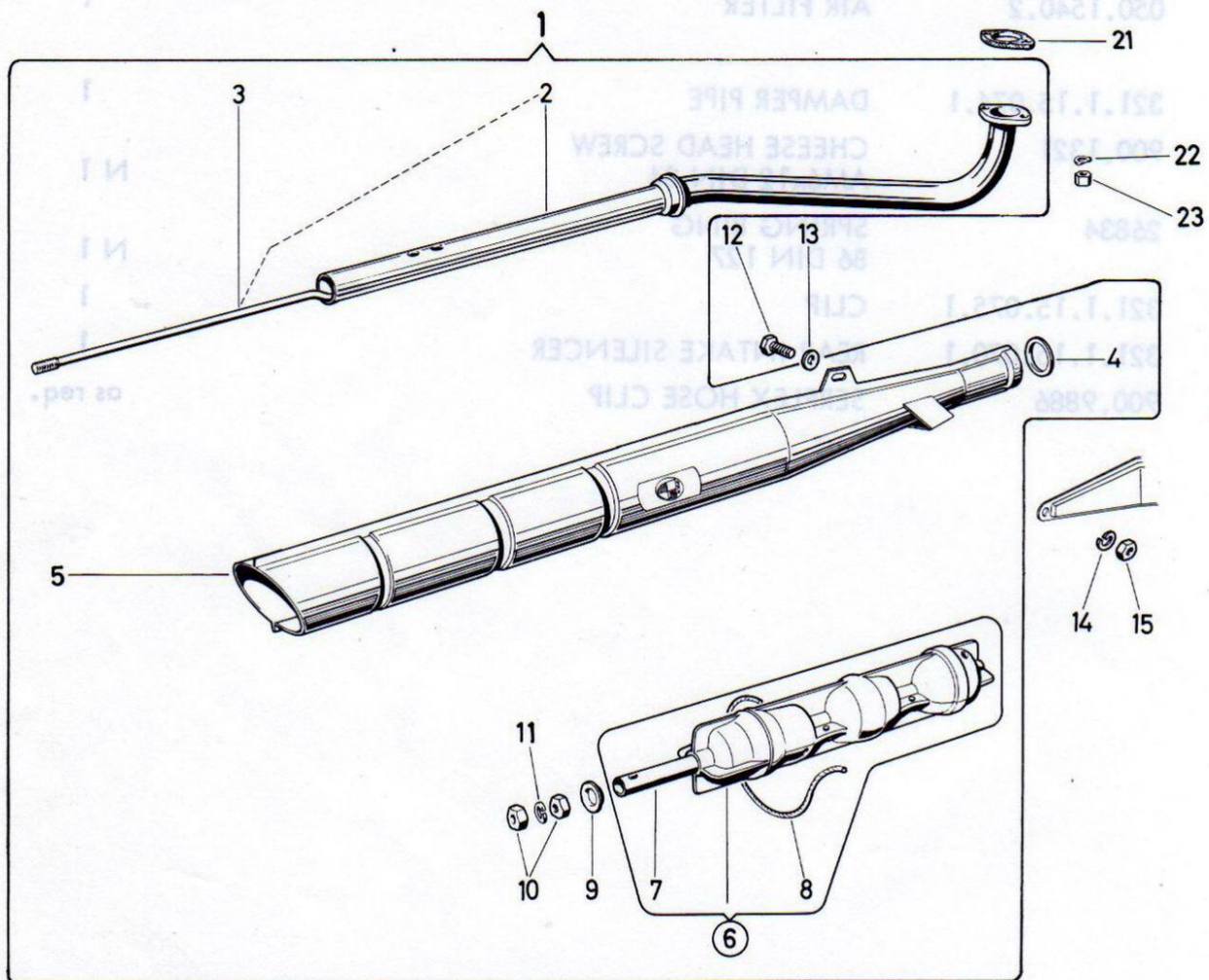


Ma/15/5 E

7. INTAKE SILENCER

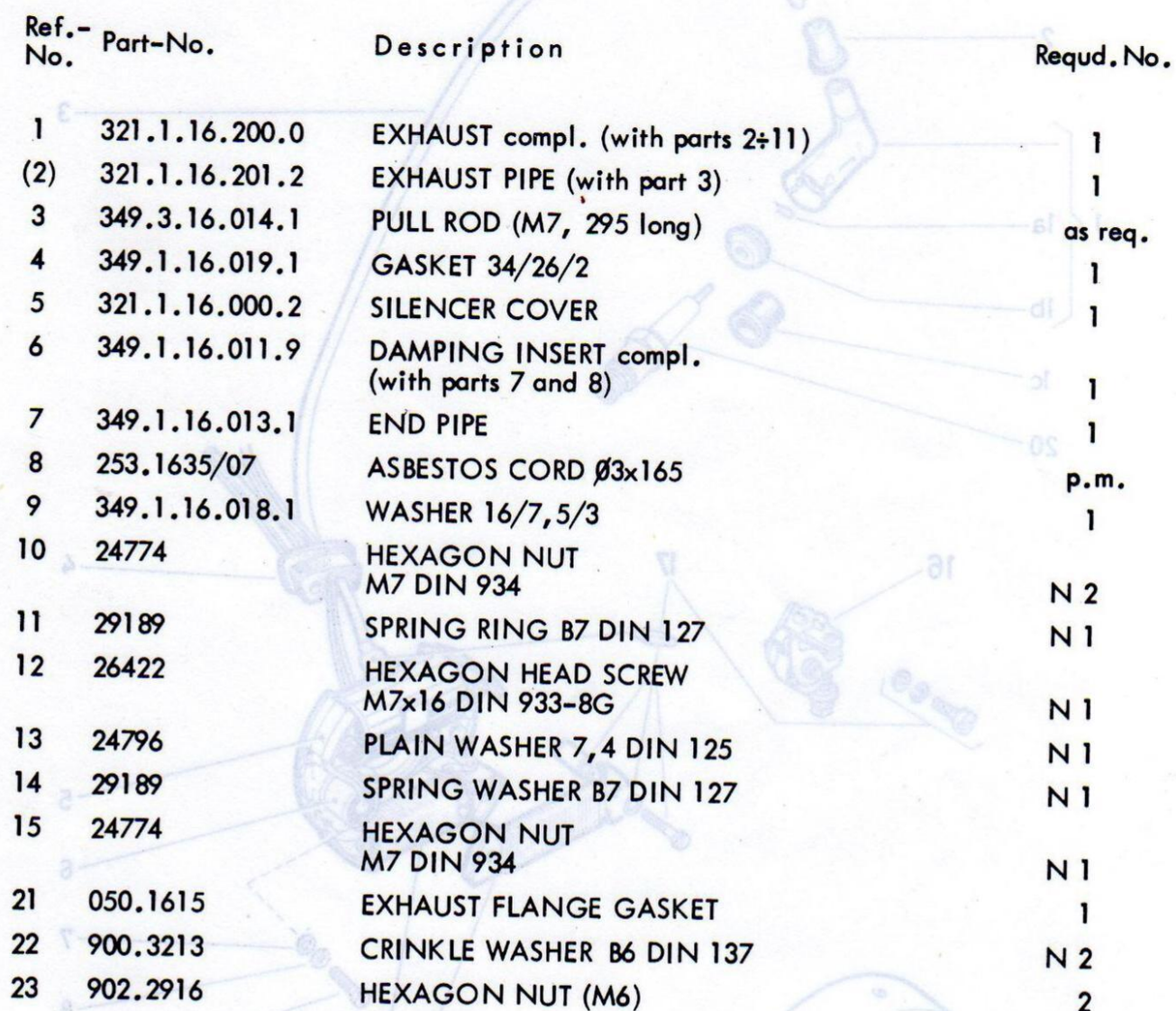
Ref. - No.	Part-No.	Description	Requd. No.
1	321.1.15.270.0	INTAKE SILENCER compl.	1
2	321.1.15.271.1	FRONT INTAKE SILENCER	1
3	050.1540.2	AIR FILTER	1
5	321.1.15.074.1	DAMPER PIPE	1
6	900.1321	CHEESE HEAD SCREW AM6x12 DIN 84	N 1
7	26834	SPRING RING B6 DIN 127	N 1
8	321.1.15.075.1	CLIP	1
9	321.1.15.070.1	REAR INTAKE SILENCER	1
12	900.9886	SERFLEX HOSE CLIP	as req.



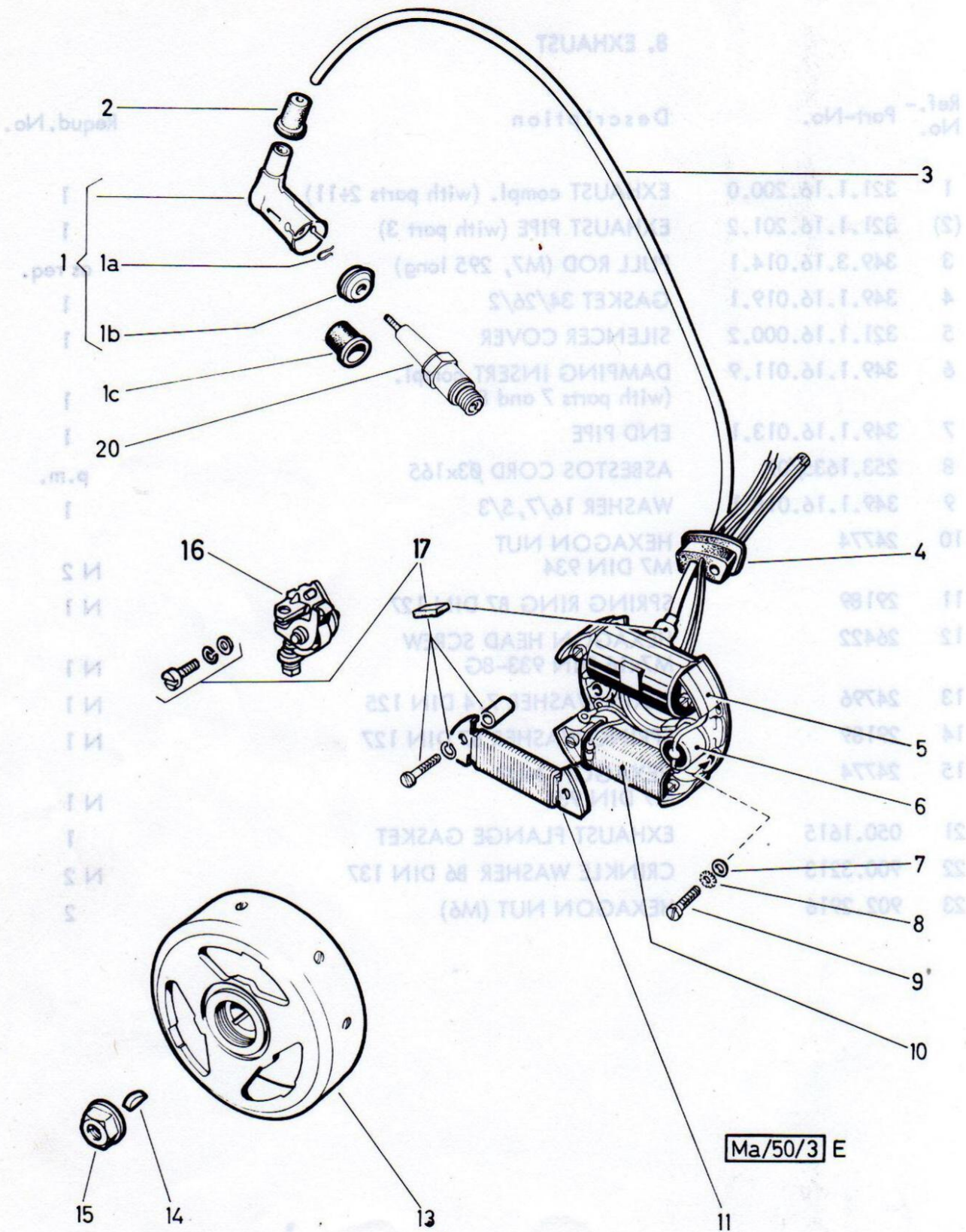


Ma/16/2 E

8. EXHAUST



Ref.- No.	Part-No.	Description	Requd. No.
1	321.1.16.200.0	EXHAUST compl. (with parts 2÷11)	1
(2)	321.1.16.201.2	EXHAUST PIPE (with part 3)	1
3	349.3.16.014.1	PULL ROD (M7, 295 long)	as req.
4	349.1.16.019.1	GASKET 34/26/2	1
5	321.1.16.000.2	SILENCER COVER	1
6	349.1.16.011.9	DAMPING INSERT compl. (with parts 7 and 8)	1
7	349.1.16.013.1	END PIPE	1
8	253.1635/07	ASBESTOS CORD Ø3x165	p.m.
9	349.1.16.018.1	WASHER 16/7,5/3	1
10	24774	HEXAGON NUT M7 DIN 934	N 2
11	29189	SPRING RING B7 DIN 127	N 1
12	26422	HEXAGON HEAD SCREW M7x16 DIN 933-8G	N 1
13	24796	PLAIN WASHER 7,4 DIN 125	N 1
14	29189	SPRING WASHER B7 DIN 127	N 1
15	24774	HEXAGON NUT M7 DIN 934	N 1
21	050.1615	EXHAUST FLANGE GASKET	1
22	900.3213	CRINKLE WASHER B6 DIN 137	N 2
23	902.2916	HEXAGON NUT (M6)	2



9. GENERATOR

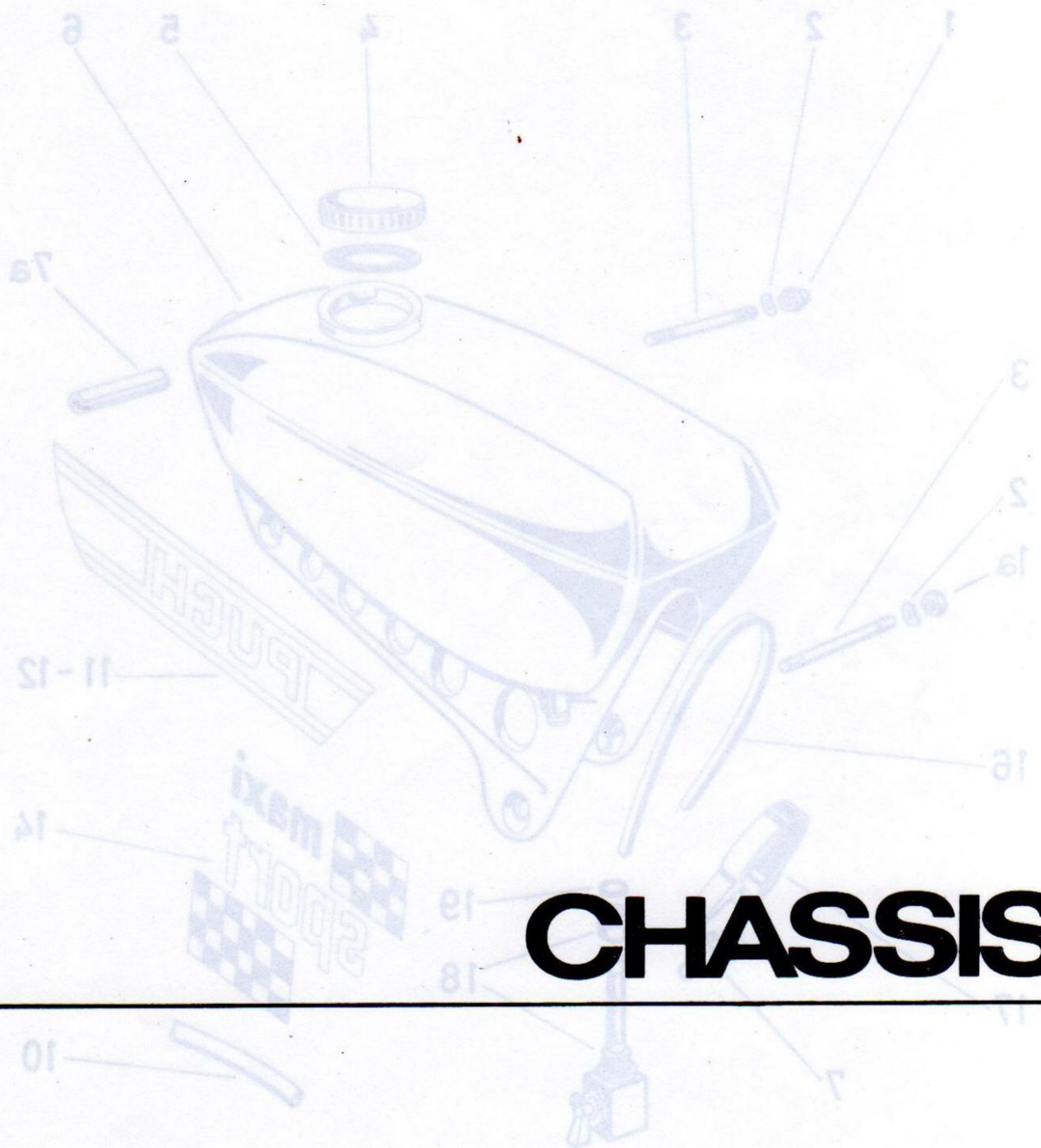
Ref. No.	Part-No.	Description	Requd. No.
--	349.4.50.000.0 ^x	FLYWHEEL MAGNETO GENERATOR compl. (Bosch 0 212 122 028 RB1-6V 17W/5W)	1
1	350.7.52.005.0	SUPPRESSOR CABLE PLUG compl. (Messrs. Bosch)	1
or			
(1)	350.8.52.005.0	SUPPRESSOR CABLE PLUG compl. (Messrs. Gabriel)	1
or			
(1)	350.9.52.005.0	SUPPRESSOR CABLE PLUG compl. (Messrs. Merit)	1
1a	050.5206	SECURING SPRING	1
1b	350.7.52.006.1	SEAL RING (for suppressor cable plug 350.7.52.005.0)	1
1c	350.1.52.006.1	RUBBER COVER for spark plug (for suppressor cable plug 350.9.52.005.0, 350.6.52.005.0 and 350.8.52.005.0)	1
2	350.1.52.007.1	RUBBER CAP for ignition cable sealing (for suppressor 350.7.52.005.0)	1
2	350.2.52.007.1	RUBBER CAP for ignition cable sealing (for suppressor 350.9.52.005.0)	1
3	050.5207/07	IGNITION CABLE $\varnothing 5 \times 350$	p.m.
4	349.1.10.010.0	RUBBER SOCKET compl.	1
5	364.4.50.512.2	IGNITION ARMATURE (Bosch 2 204 211 030)	1
6	500.2.50.013.2	CONDENSER (Bosch 1 237 330 037)	1
7	901.3941	WASHER 8/4, 2/1	3
8	900.3253	SERRATED LOCK WASHER J4, 3 DIN 6798	N 3
9	27458	LENS HEAD SCREW AM4x15 DIN 85	N 3
10	360.2.50.011.2	GENERATOR ARMATURE (Bosch 1 214 210 042)	1
11	360.5.50.014.2	GENERATOR ARMATURE (Bosch 1 214 210 153)	1
13	349.4.50.010.2 ^x	FLYWHEEL (for flywheel magneto generator 349.4.50.000.0) (Bosch 1 215 254 447)	1

^xfor crankshaft 349.1.10.115.0

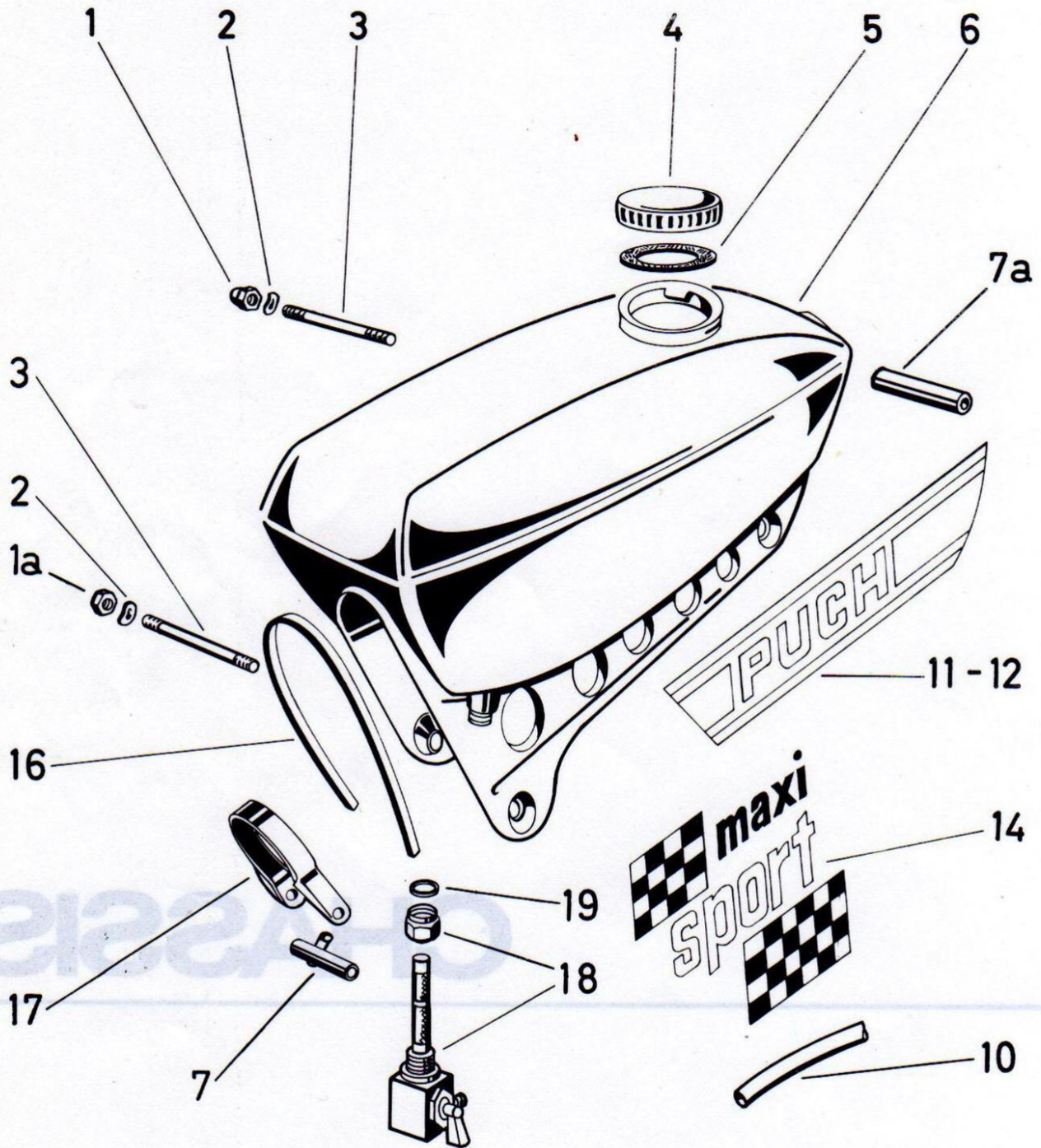
9. GENERATOR (cont.)

Ref. No.	Part-No.	Description	Requd. No.
14	900.4503	WOODRUFF-KEY 3x3,7 DIN 6888	1
15	901.2943	HEXAGON NUT with band M10x1-8G	1
16	302.3.50.015.0	CONTACT-SET (Bosch 1 217 013 021) (replacement for 302.2.50.015.0)	1
17	360.5.50.017.0	SET OF PARTS compl. (Bosch 1 217 010 007)	1
20	-----	PLUG - please see group cylinder, engine parts	-

Parts not identified by a number are not available singly from Messrs. Bosch.



CHASSIS

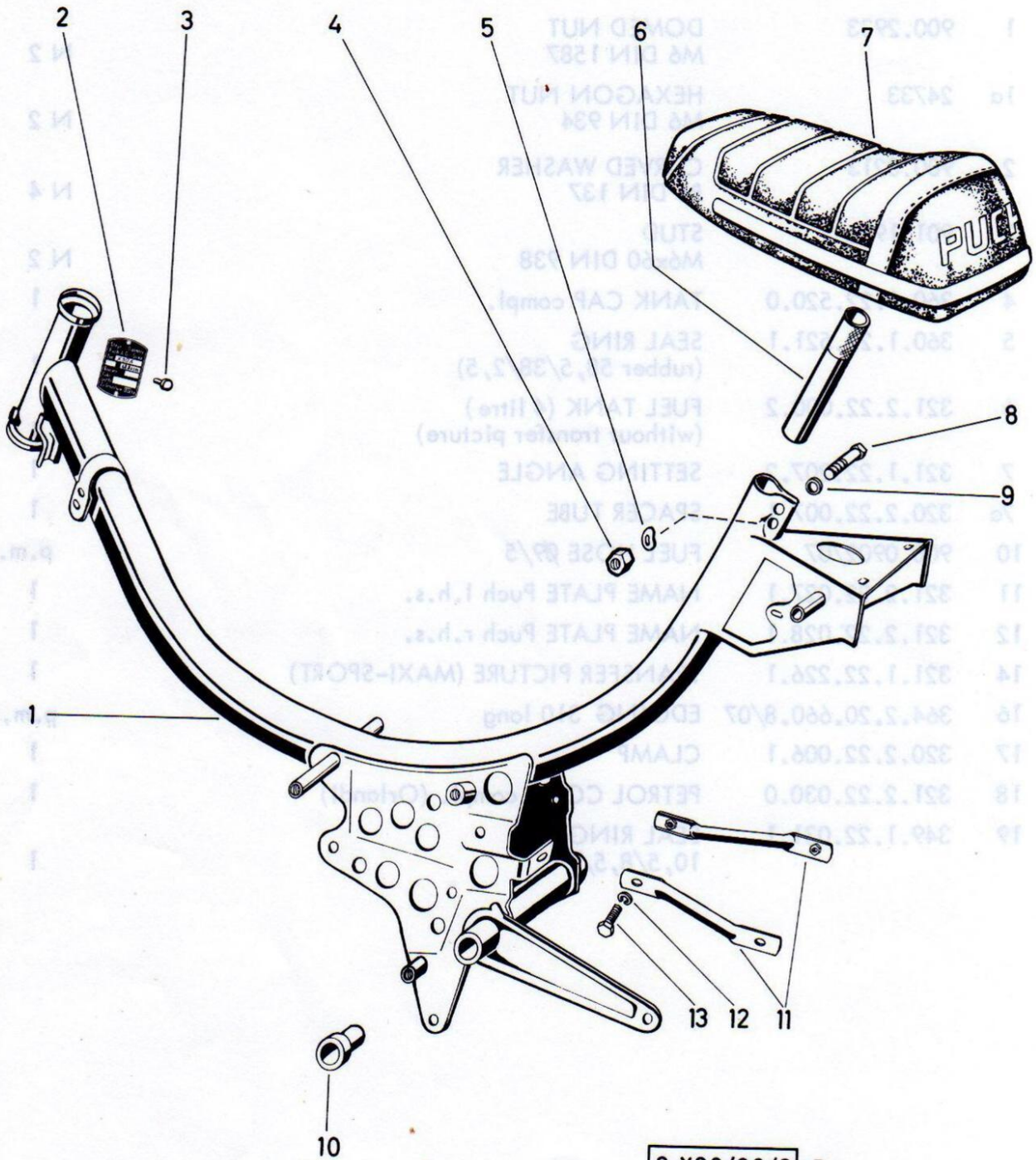


X 30N/22 E

10. FUEL TANK, PETROL COCK

Ref.- No.	Part-No.	Description	Requd.No.
1	900.2933	DOMED NUT M6 DIN 1587	N 2
1a	24733	HEXAGON NUT M6 DIN 934	N 2
2	900.3213	CURVED WASHER B6 DIN 137	N 4
3	901.1976	STUD M6x60 DIN 938	N 2
4	360.1.22.520.0	TANK CAP compl.	1
5	360.1.22.521.1	SEAL RING (rubber 58,5/38/2,5)	1
6	321.2.22.000.2	FUEL TANK (4 litre) (without transfer picture)	1
7	321.1.22.207.2	SETTING ANGLE	1
7a	320.2.22.007.1	SPACER TUBE	1
10	900.0902/07	FUEL HOSE $\varnothing 9/5$	p.m.
11	321.2.22.027.1	NAME PLATE Puch l.h.s.	1
12	321.2.22.028.1	NAME PLATE Puch r.h.s.	1
14	321.1.22.226.1	TRANSFER PICTURE (MAXI-SPORT)	1
16	364.2.20.660.8/07	EDGING 310 long	p.m.
17	320.2.22.006.1	CLAMP	1
18	321.2.22.030.0	PETROL COCK compl. (Orlandi)	1
19	349.1.22.031.1	SEAL RING 10,5/8,5/1	1

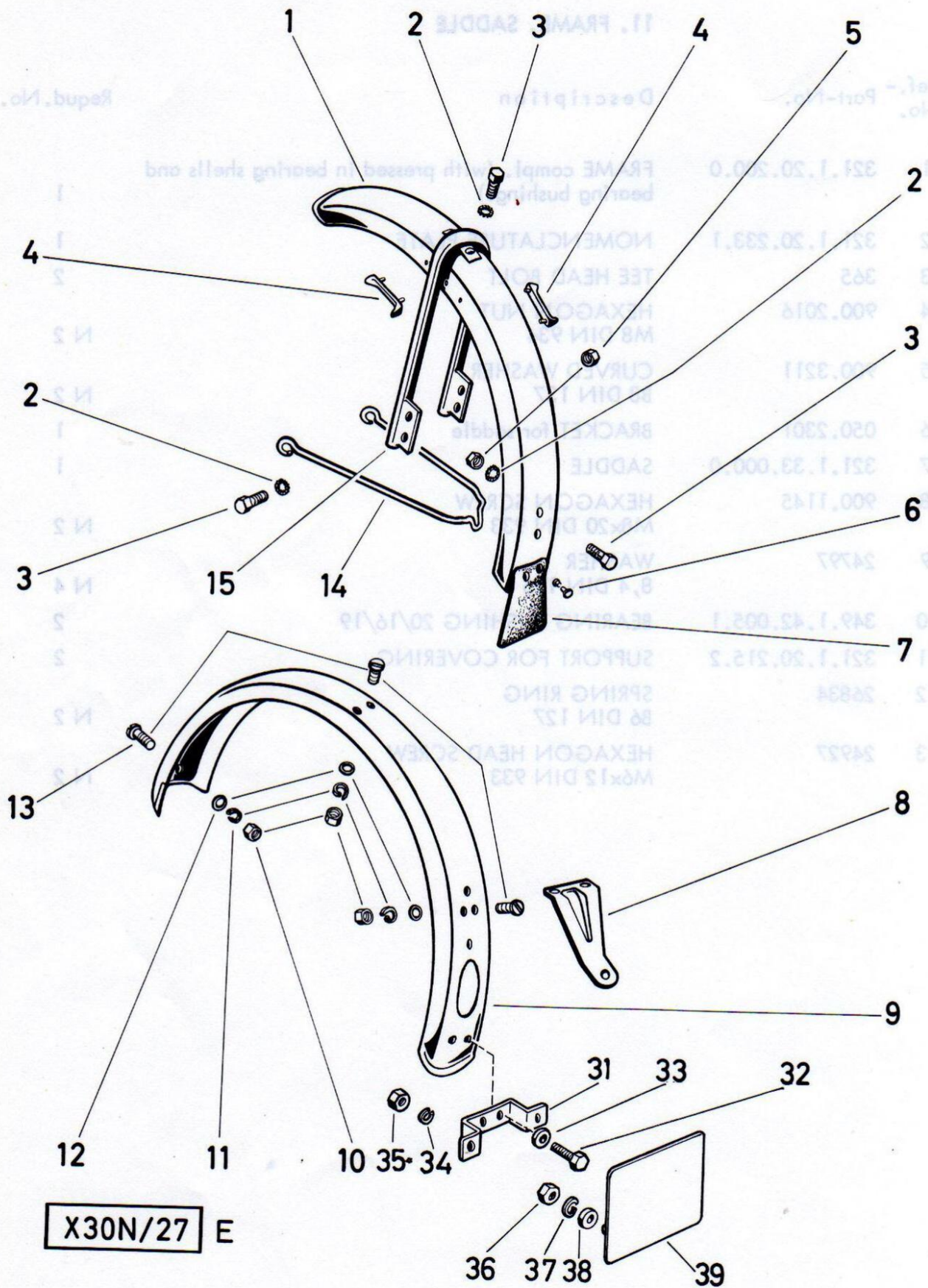
10. FUEL TANK, PETROL COCK



2-X30/20/2 D

11. FRAME, SADDLE

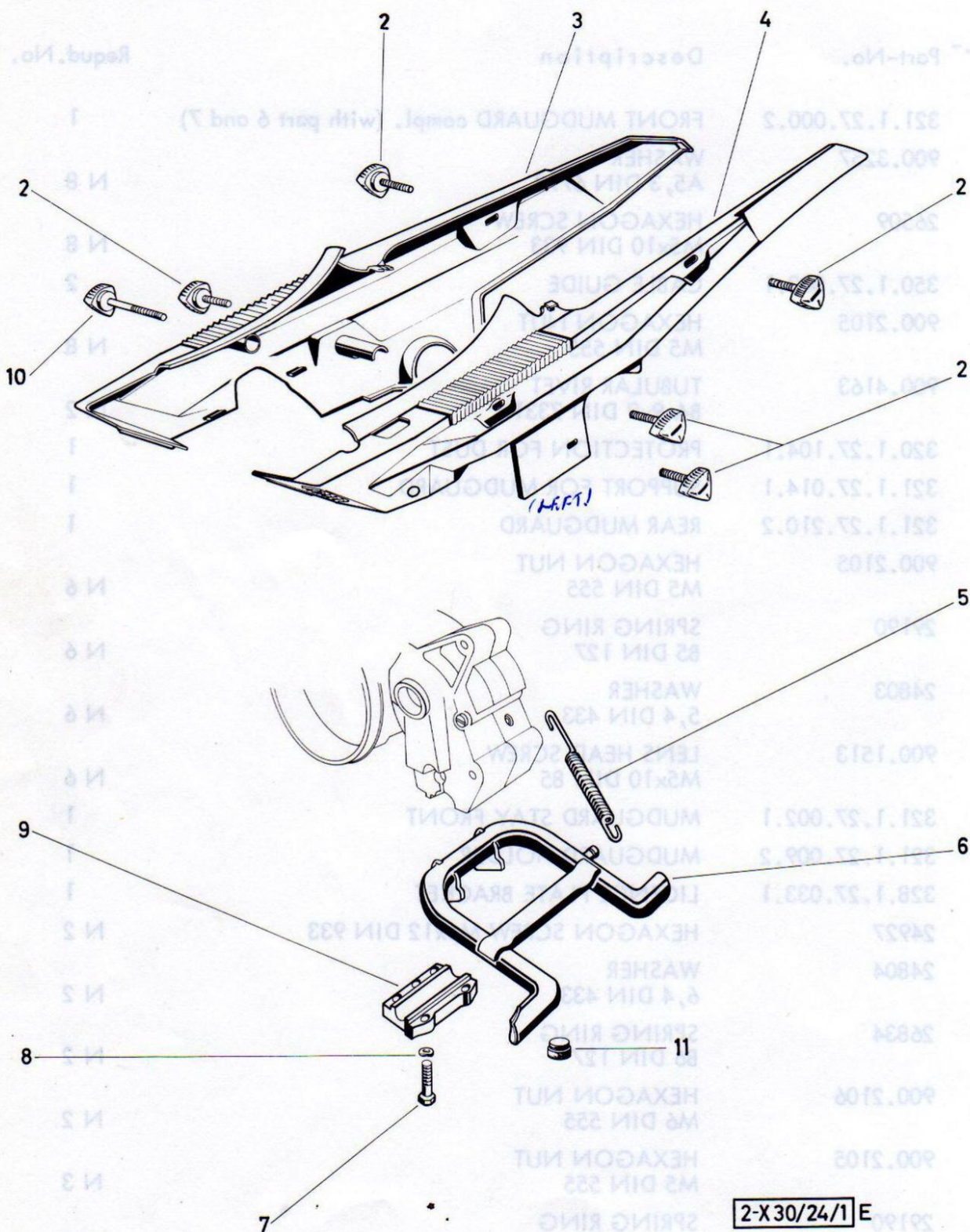
Ref.- No.	Part-No.	Description	Requd.No.
1	321.1.20.200.0	FRAME compl. (with pressed in bearing shells and bearing bushings).	1
2	321.1.20.233.1	NOMENCLATURE PLATE	1
3	365	TEE HEAD BOLT	2
4	900.2016	HEXAGON NUT M8 DIN 934	N 2
5	900.3211	CURVED WASHER B8 DIN 137	N 2
6	050.2301	BRACKET for saddle	1
7	321.1.33.000.0	SADDLE	1
8	900.1145	HEXAGON SCREW M8x20 DIN 933	N 2
9	24797	WASHER 8,4 DIN 125	N 4
10	349.1.42.005.1	BEARING BUSHING 20/16/19	2
11	321.1.20.215.2	SUPPORT FOR COVERING	2
12	26834	SPRING RING B6 DIN 127	N 2
13	24927	HEXAGON HEAD SCREW M6x12 DIN 933	N 2



X30N/27 E

12. MUDGUARD

Ref.- No.	Part-No.	Description	Requd.No.
1	321.1.27.000.2	FRONT MUDGUARD compl. (with part 6 and 7)	1
2	900.3257	WASHER A5,3 DIN 6798	N 8
3	26509	HEXAGON SCREW M5x10 DIN 933	N 8
4	350.1.27.003.1	CABLE GUIDE	2
5	900.2105	HEXAGON NUT M5 DIN 555	N 8
6	900.4163	TUBULAR RIVET B4x9x9 DIN 7331	N 2
7	320.1.27.104.1	PROTECTION FOR DUST	1
8	321.1.27.014.1	SUPPORT FOR MUDGUARD	1
9	321.1.27.210.2	REAR MUDGUARD	1
10	900.2105	HEXAGON NUT M5 DIN 555	N 6
11	29190	SPRING RING B5 DIN 127	N 6
12	24803	WASHER 5,4 DIN 433	N 6
13	900.1513	LENS HEAD SCREW M5x10 DIN 85	N 6
14	321.1.27.002.1	MUDGUARD STAY FRONT	1
15	321.1.27.009.2	MUDGUARD HOLDER	1
31	328.1.27.033.1	LICENCE PLATE BRACKET	1
32	24927	HEXAGON SCREW M6x12 DIN 933	N 2
33	24804	WASHER 6,4 DIN 433	N 2
34	26834	SPRING RING B6 DIN 127	N 2
35	900.2106	HEXAGON NUT M6 DIN 555	N 2
36	900.2105	HEXAGON NUT M5 DIN 555	N 3
37	29190	SPRING RING B5 DIN 127	N 3
38	24803	WASHER 5,4 DIN 433	N 3
39	321.1.27.225.2	LICENCE PLATE REAR	1

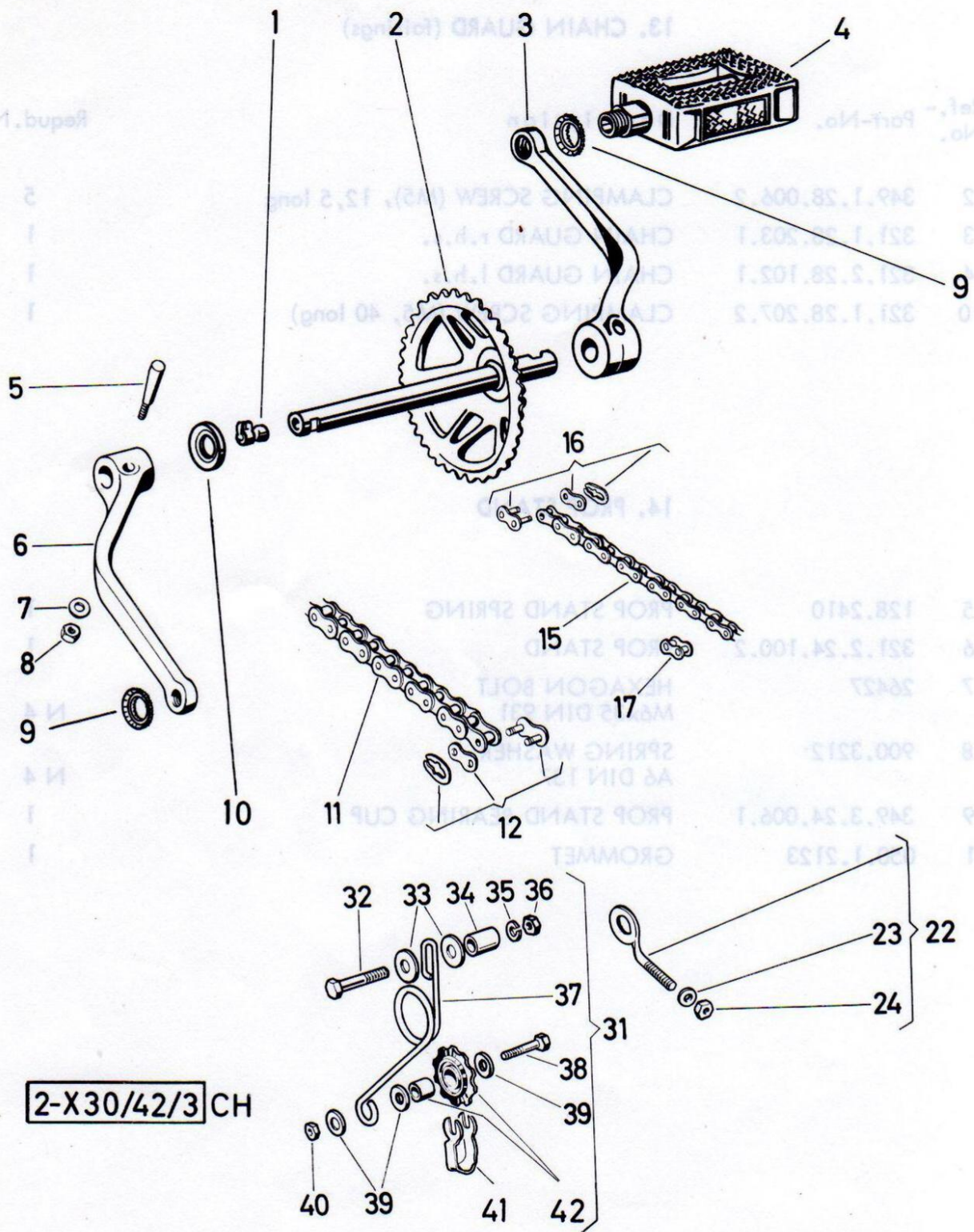


13. CHAIN GUARD (fairings)

Ref.- No.	Part-No.	Description	Requd.No.
2	349.1.28.006.2	CLAMPING SCREW (M5), 12,5 long	5
3	321.1.28.203.1	CHAIN GUARD r.h.s.	1
4	321.2.28.102.1	CHAIN GUARD l.h.s.	1
10	321.1.28.207.2	CLAMPING SCREW (M5, 40 long)	1

14. PROP STAND

5	128.2410	PROP STAND SPRING	
6	321.2.24.100.2	PROP STAND	1
7	26427	HEXAGON BOLT M6x35 DIN 931	1
8	900.3212	SPRING WASHER A6 DIN 137	N 4
9	349.3.24.006.1	PROP STAND BEARING CUP	N 4
11	050.1.2123	GROMMET	1



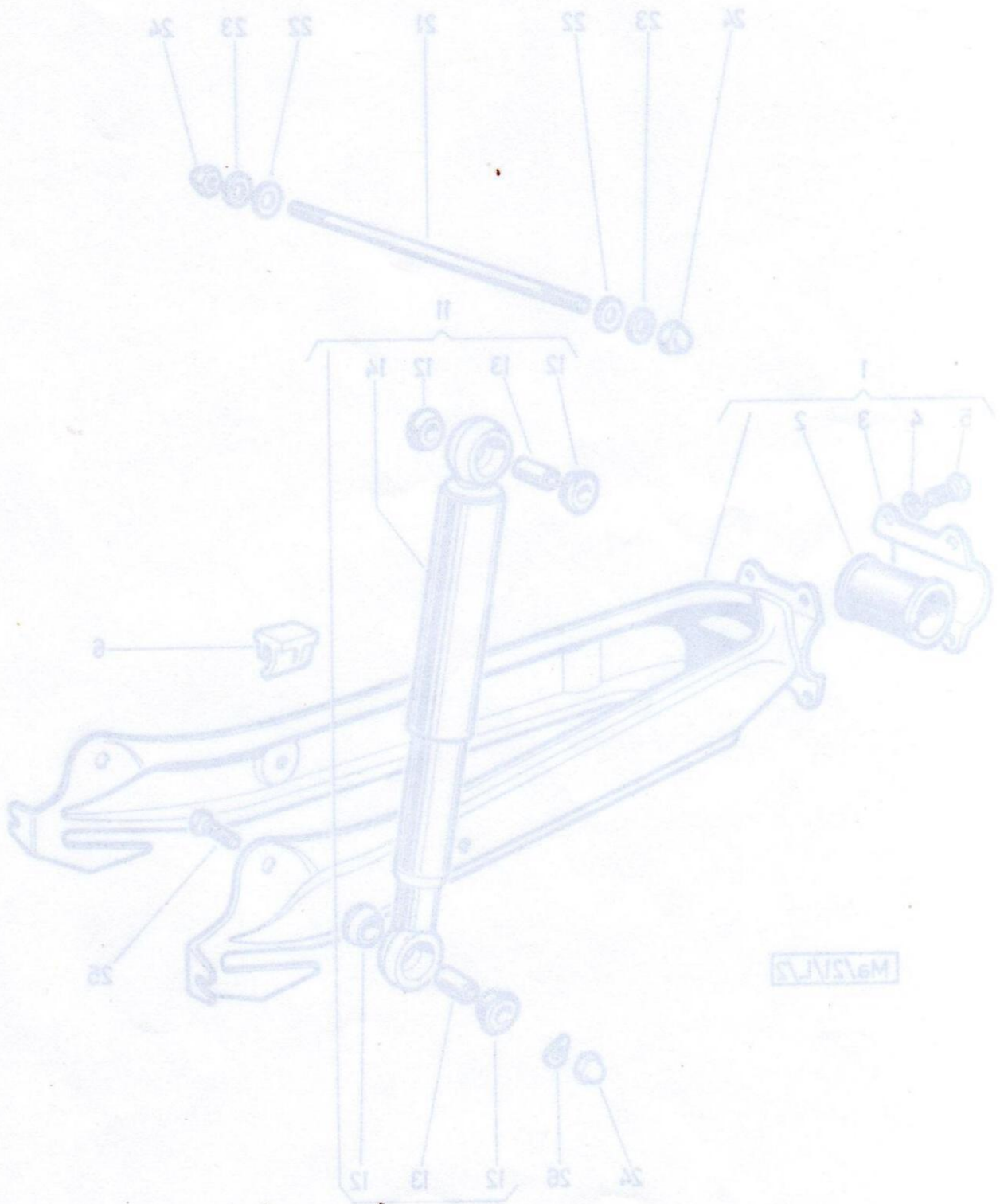
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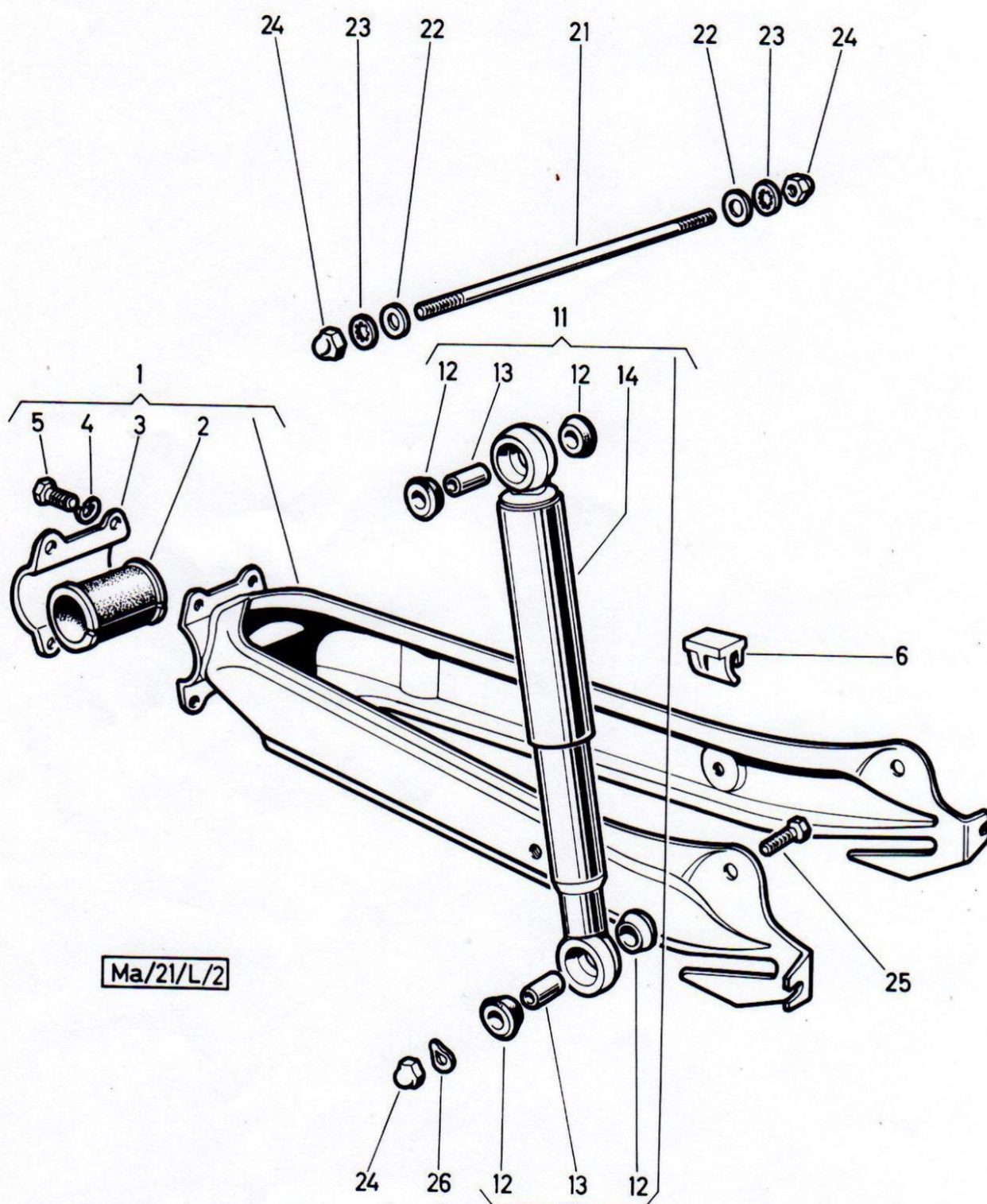
15. PEDALS, CHAINS, CHAIN TENSIONER

Ref.- No.	Part-No.	Description	Requid.No.
1	360.1.40.011.1	GREASE NIPPLE	1
2	321.1.42.001.0	PEDAL SPINDLE (207 long) compl. (with part 1) (37 teeth)	1
3	349.2.42.203.1	CRANK r.h.s.	1
4	600.1.18.060.0	PEDAL compl. (with rear reflector)	per pair
5	605.1313	COTTER	2
6	320.2.42.002.1	CRANK l.h.s.	1
7	900.3926	WASHER 14/6,5/2	2
8	900.2909	HEXAGON NUT 1/4", 26Gg/Zoll	2
9	-----	NOT FOR THIS MODEL	-
10	349.1.42.105.1	SPACER	1
11	907.1.28.099.0	DRIVING CHAIN compl. (1/2"x3/16"x7,75) 99 rollers	1
12	907.1.28.001.0	CHAIN MASTER LINK compl.	1
15	600.1.15.080.0	CHAIN for pedals (1/2"x1/8") 80 rollers	1
16	1140.0	CHAIN MASTER LINK compl.	1
17	1141	BLOCK (for lengthening of chain for pedals)	as req.
22	349.1.41.011.0	CHAIN TENSIONER compl. (with parts 23 and 24)	2
23	24804	WASHER 6,4 DIN 433	N 2
24	900.2014	HEXAGON NUT M6 DIN 934	N 2
31	349.1.28.520.0	CHAIN TENSIONER compl. for chain for pedals (with parts 32+42)	1
32	27397	HEXAGON SCREW M8x40 DIN 931-8G	N 1
33	128.2318	WASHER 21/8,1/1,75	2
34	349.1.28.534.1	TENSION CLIP 15/9,2/22	1
35	26819	SPRING RING B8 DIN 127	N 1
36	24775	HEXAGON NUT M8 DIN 934	N 1
37	349.1.28.525.1	TENSION SPRING	1
38	900.1003	HEXAGON SCREW M6x25 DIN 931	N 1
39	900.3076	WASHER A6,4 DIN 9021	N 3

15. PEDALS, CHAINS, CHAIN TENSIONER (cont.)

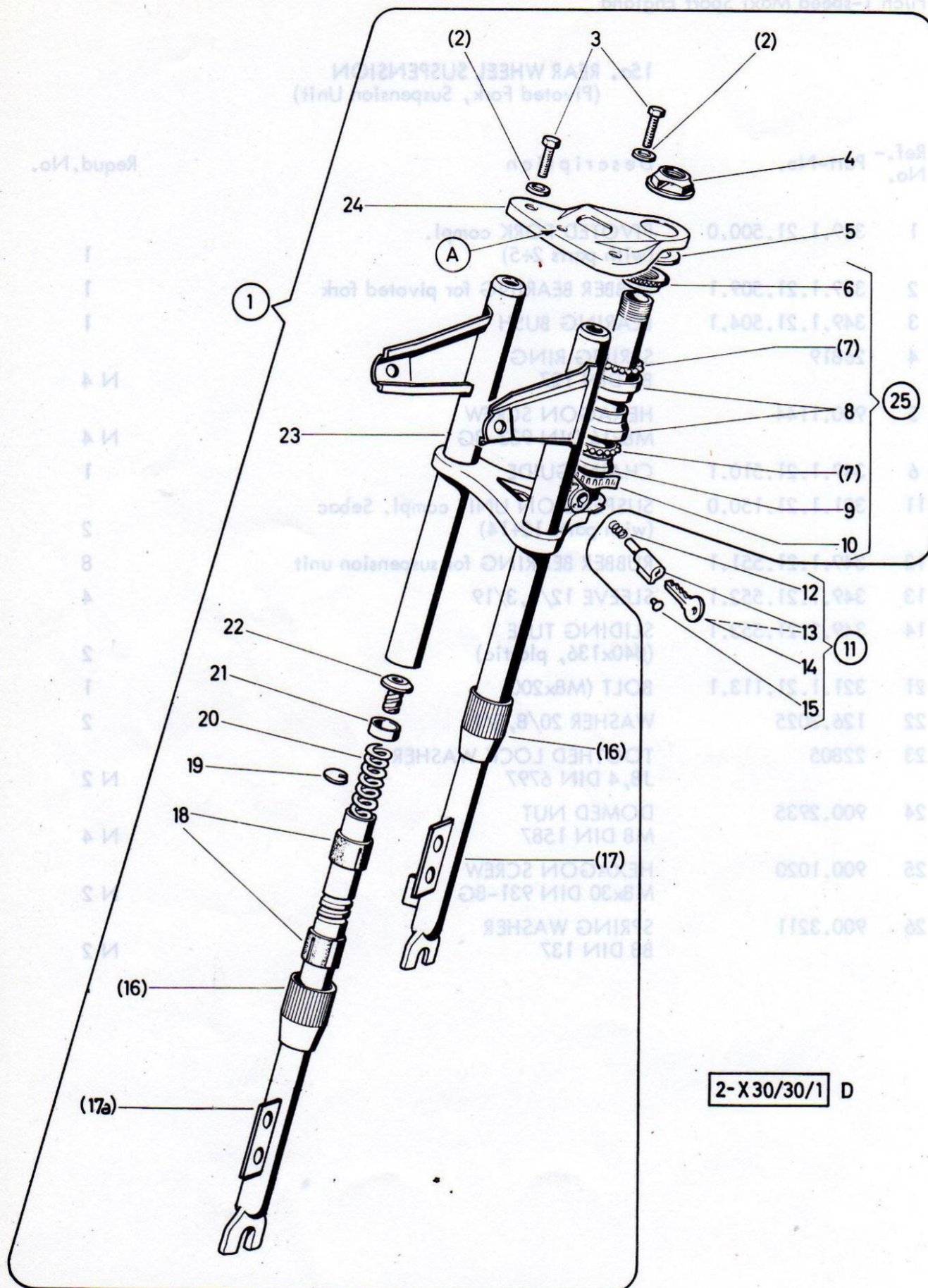
Ref.- No.	Part-No.	Description	Requid. No.
40	24773	HEXAGON NUT M6 DIN 934	1
41	349.1.28.022.1	CHAIN GUIDE CLIP	1
42	349.1.28.021.0	CHAIN TENSIONER ROLLER compl.	1
		COTTER	2
		CRANK 1 h.s.	6
		WASHER 14/6, 5/2	7
		HEXAGON NUT 1/4", 25G 201	8
		NOT FOR THIS MODEL	9
		SPACER	10
		DRIVING CHAIN compl. (1 1/2"x3 1/2"x7, 75) 99 rollers	11
		CHAIN MASTER LINK compl.	12
		CHAIN for pedals (1 1/2"x1 1/8") 80 rollers	15
		CHAIN MASTER LINK compl.	16
		BLOCK (for lengthening of chain for pedals)	17
		CHAIN TENSIONER compl. (with parts 23 and 24)	22
		WASHER 6, 4 DIN 433	23
		HEXAGON NUT M6 DIN 934	24
		CHAIN TENSIONER compl. for chain for pedals (with parts 32+42)	31
		HEXAGON SCREW M6x40 DIN 931-80	32
		WASHER 21/8, 1 1/2	33
		TENSION CLIP 12/9, 2/22	34
		SPRING RING 88 DIN 127	35
		HEXAGON NUT M8 DIN 934	36
		TENSION SPRING	37
		HEXAGON SCREW M6x25 DIN 931	38
		WASHER A6, 4 DIN 9021	39





15a. REAR WHEEL SUSPENSION
(Pivoted Fork, Suspension Unit)

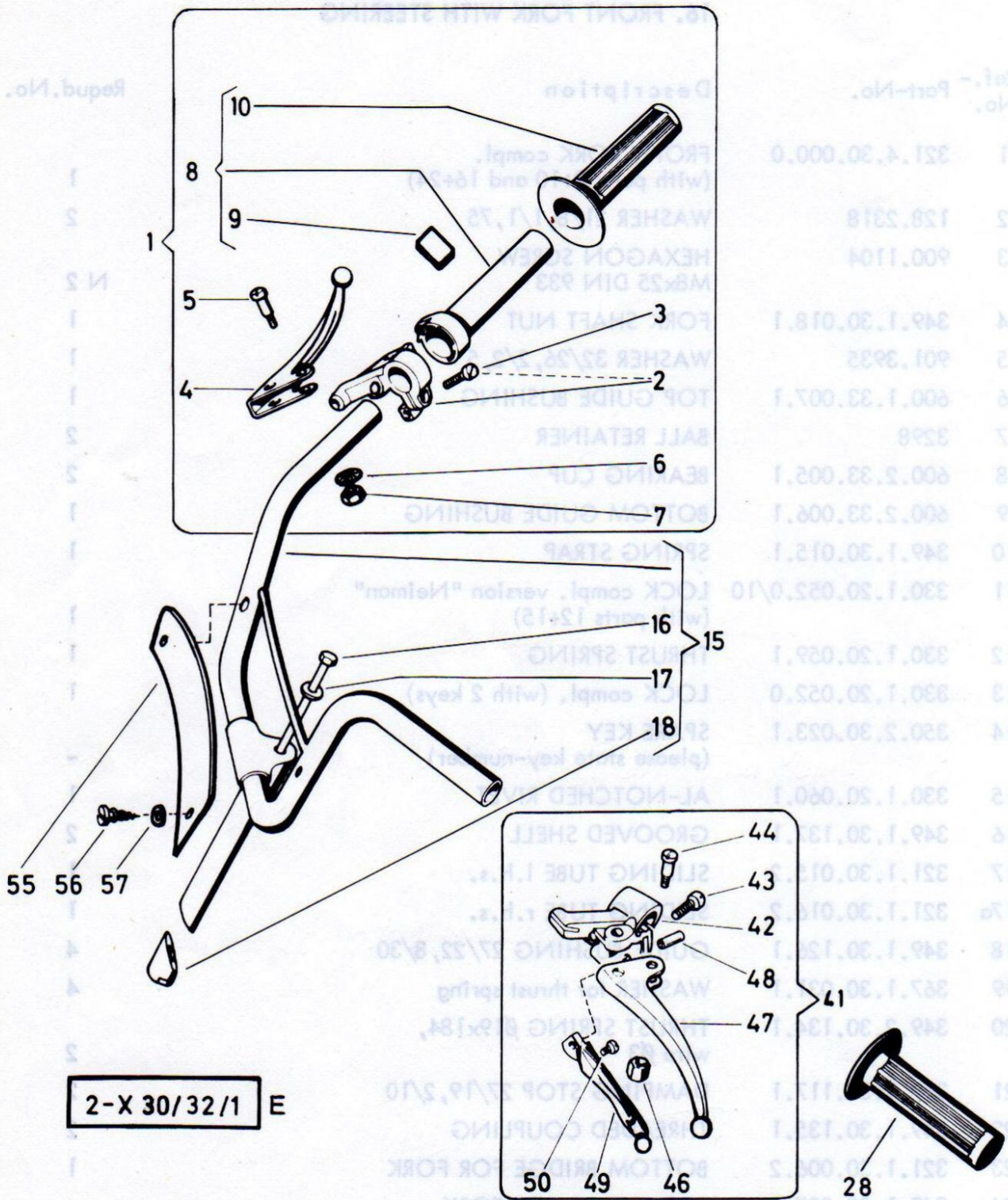
Ref.- No.	Part-No.	Description	Requd.No.
1	349.1.21.500.0	PIVOTED FORK compl. (with parts 2÷5)	1
2	349.1.21.509.1	RUBBER BEARING for pivoted fork	1
3	349.1.21.504.1	BEARING BUSH	1
4	26819	SPRING RING B8 DIN 127	N 4
5	900.1144	HEXAGON SCREW M8x16 DIN 933-8G	N 4
6	349.1.21.510.1	CHAIN GUIDE	1
11	321.1.21.150.0	SUSPENSION UNIT compl. Sebac (with parts 12÷14)	2
12	349.1.21.551.1	RUBBER BEARING for suspension unit	8
13	349.1.21.552.1	SLEEVE 12/8,3/19	4
14	349.2.21.553.1	SLIDING TUBE (Ø40x136, plastic)	2
21	321.1.21.113.1	BOLT (M8x200)	1
22	126.3025	WASHER 20/8,5/1	2
23	22805	TOOTHED LOCK WASHER J8,4 DIN 6797	N 2
24	900.2935	DOMED NUT M8 DIN 1587	N 4
25	900.1020	HEXAGON SCREW M8x30 DIN 931-8G	N 2
26	900.3211	SPRING WASHER B8 DIN 137	N 2



2-X 30/30/1 D

16. FRONT FORK WITH STEERING

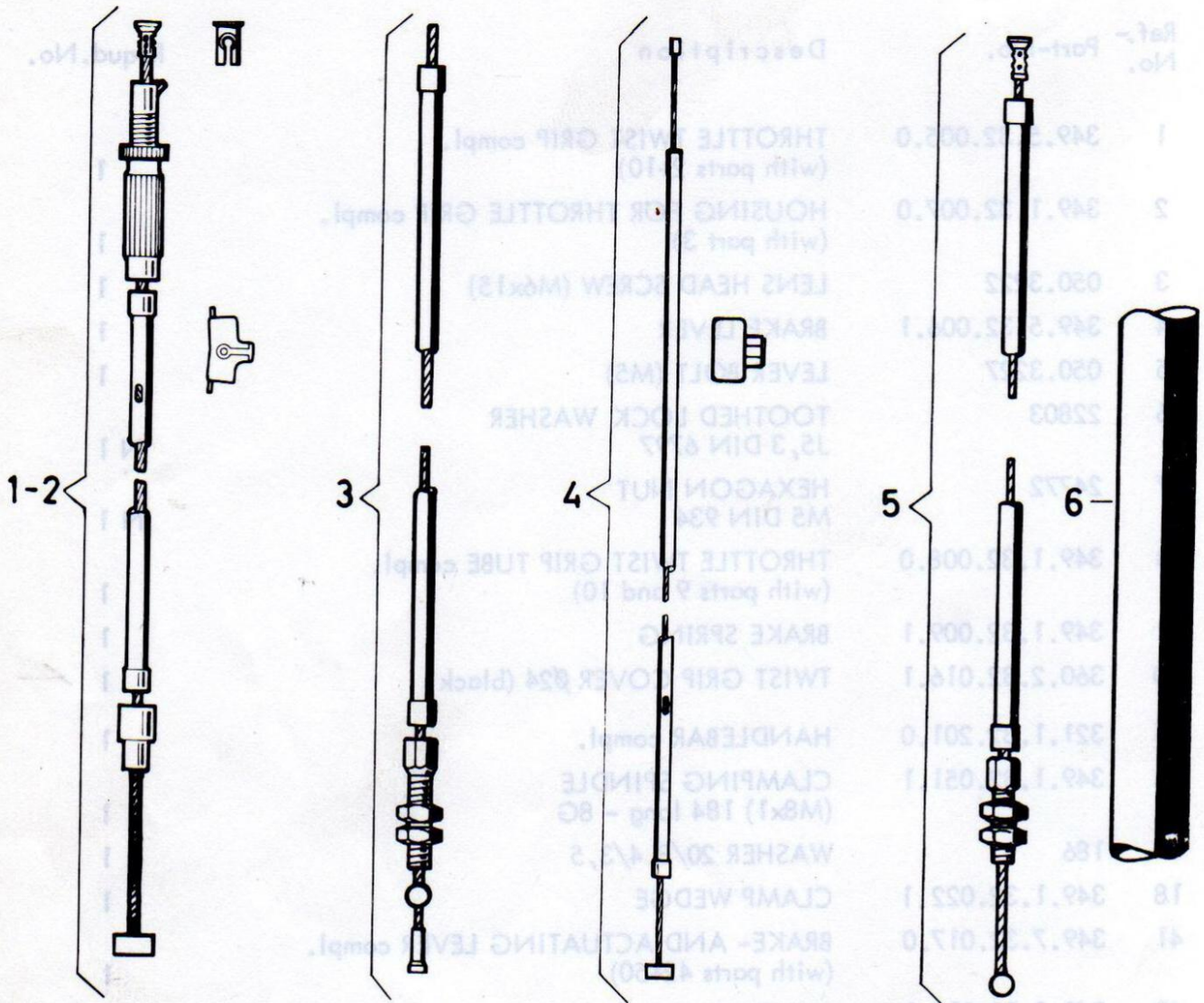
Ref.- No.	Part-No.	Description	Requd.No.
1	321.4.30.000.0	FRONT FORK compl. (with parts 2÷10 and 16÷24)	1
2	128.2318	WASHER 21/8, 1/1, 75	2
3	900.1104	HEXAGON SCREW M8x25 DIN 933	N 2
4	349.1.30.018.1	FORK SHAFT NUT	1
5	901.3935	WASHER 32/26, 2/2, 5	1
6	600.1.33.007.1	TOP GUIDE BUSHING	1
7	3298	BALL RETAINER	2
8	600.2.33.005.1	BEARING CUP	2
9	600.2.33.006.1	BOTTOM GUIDE BUSHING	1
10	349.1.30.015.1	SPRING STRAP	1
11	330.1.20.052.0/10	LOCK compl. version "Neiman" (with parts 12÷15)	1
12	330.1.20.059.1	THRUST SPRING	1
13	330.1.20.052.0	LOCK compl. (with 2 keys)	1
14	350.2.30.023.1	SPARE KEY (please state key-number)	-
15	330.1.20.060.1	AL-NOTCHED RIVET	1
16	349.1.30.137.1	GROOVED SHELL	2
17	321.1.30.015.2	SLIDING TUBE l.h.s.	1
17a	321.1.30.016.2	SLIDING TUBE r.h.s.	1
18	349.1.30.126.1	GUIDE BUSHING 27/22, 8/30	4
19	367.1.30.031.1	WASHER for thrust spring	4
20	349.2.30.134.1	THRUST SPRING $\varnothing 19 \times 184$, wire $\varnothing 3$	2
21	349.1.30.117.1	DAMPING STOP 27/19, 2/10	2
22	349.1.30.135.1	THREADED COUPLING	2
23	321.1.30.006.2	BOTTOM BRIDGE FOR FORK	1
24	349.1.30.007.1	TOP BRIDGE FOR FORK (with hole by "A")	1
25	349.1.31.000.0	STEERING SET compl.	as req.



17. HANDLEBAR AND THROTTLE CONTROL

Ref.- No.	Part-No.	Description	Requd.No.
1	349.5.32.005.0	THROTTLE TWIST GRIP compl. (with parts 2+10)	1
2	349.1.32.007.0	HOUSING FOR THROTTLE GRIP compl. (with part 3)	1
3	050.3222	LENS HEAD SCREW (M6x15)	1
4	349.5.32.006.1	BRAKE LEVER	1
5	050.3227	LEVER BOLT (M5)	1
6	22803	TOOTHED LOCK WASHER J5,3 DIN 6797	N 1
7	24772	HEXAGON NUT M5 DIN 934	N 1
8	349.1.32.008.0	THROTTLE TWIST GRIP TUBE compl. (with parts 9 and 10)	1
9	349.1.32.009.1	BRAKE SPRING	1
10	360.2.32.016.1	TWIST GRIP COVER Ø24 (black)	1
15	321.1.32.201.0	HANDLEBAR compl.	1
16	349.1.32.051.1	CLAMPING SPINDLE (M8x1) 184 long - 8G	1
17	186	WASHER 20/8,4/3,5	1
18	349.1.32.022.1	CLAMP WEDGE	1
41	349.7.32.017.0	BRAKE- AND ACTUATING LEVER compl. (with parts 42+50)	1
42	349.3.32.018.1	SHACKLE	1
43	050.3222	LENS HEAD SCREW (M6x15)	1
44	050.3227	LEVER BOLT (M5)	1
46	349.3.32.028.1	PLASTIC NUT (self-locking for threading M5)	1
47	349.7.32.017.1	HANDLEVER for brake	1
48	902.4809	SPIRAL PIN 4,7x12 DIN 7343	N 1
49	349.3.32.032.1	HAND LEVER for starter clutch and decompressor	1
50	349.1.32.031.1	CLAMPING SCREW (M4x10)	1
55	321.1.27.205.1	LICENCE PLATE front	1
56	900.9507	CHEESE HEAD SCREW B4,8x16 DIN 7971	N 2
57	24803	WASHER Ø5,3 DIN 433	N 2

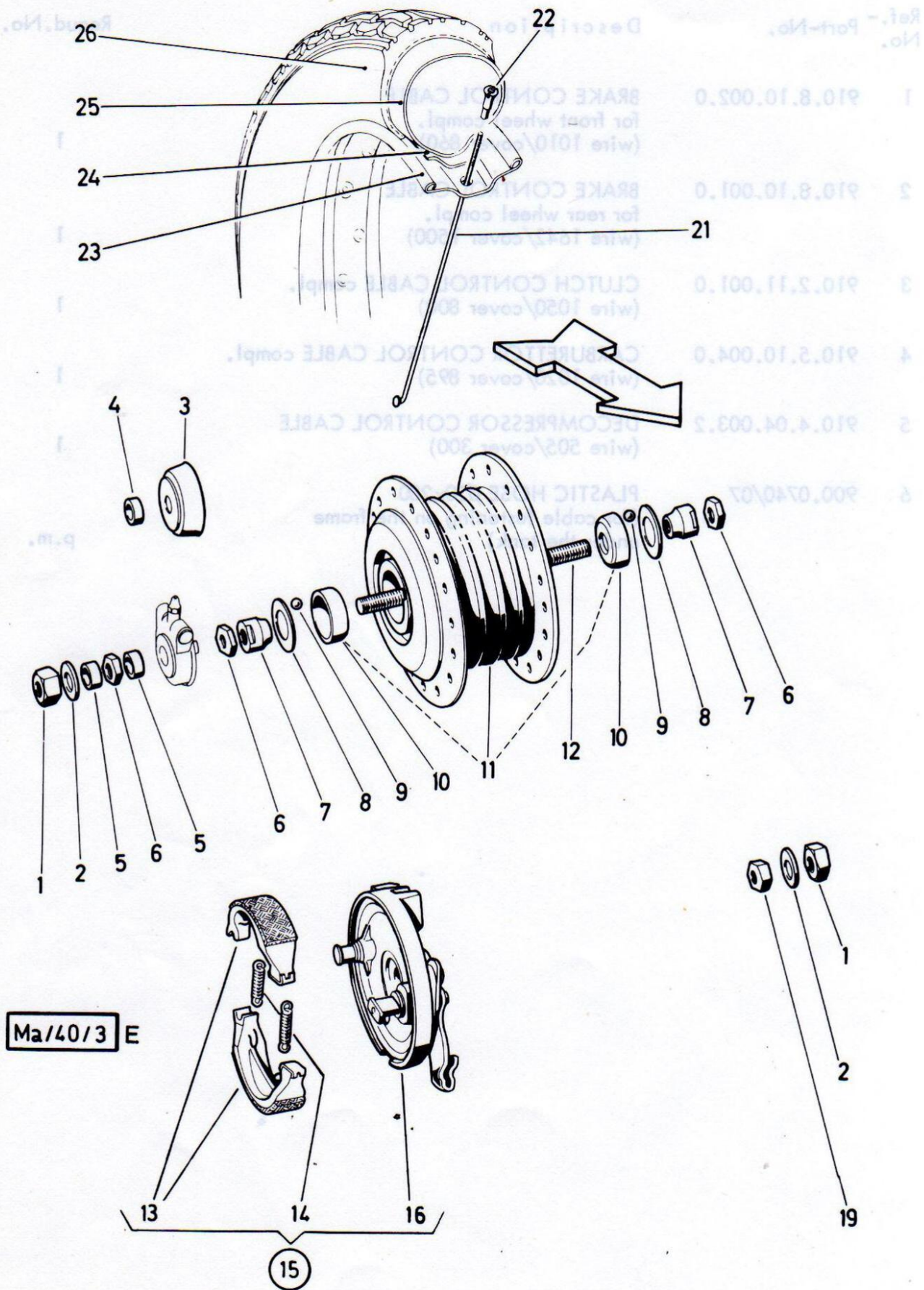
17. HANDLEBAR AND THROTTLE CONTROL



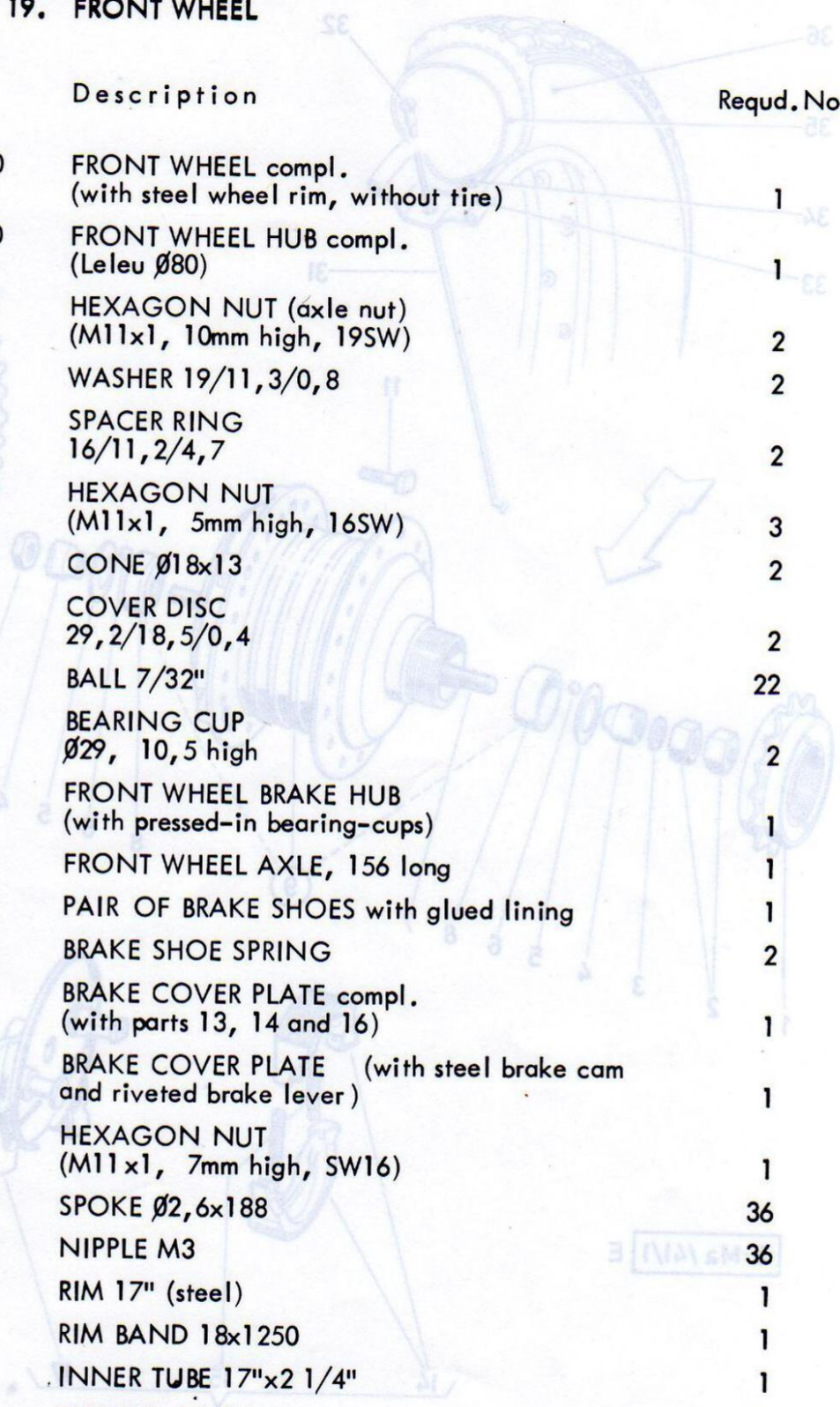
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18. BOWDEN CABLES

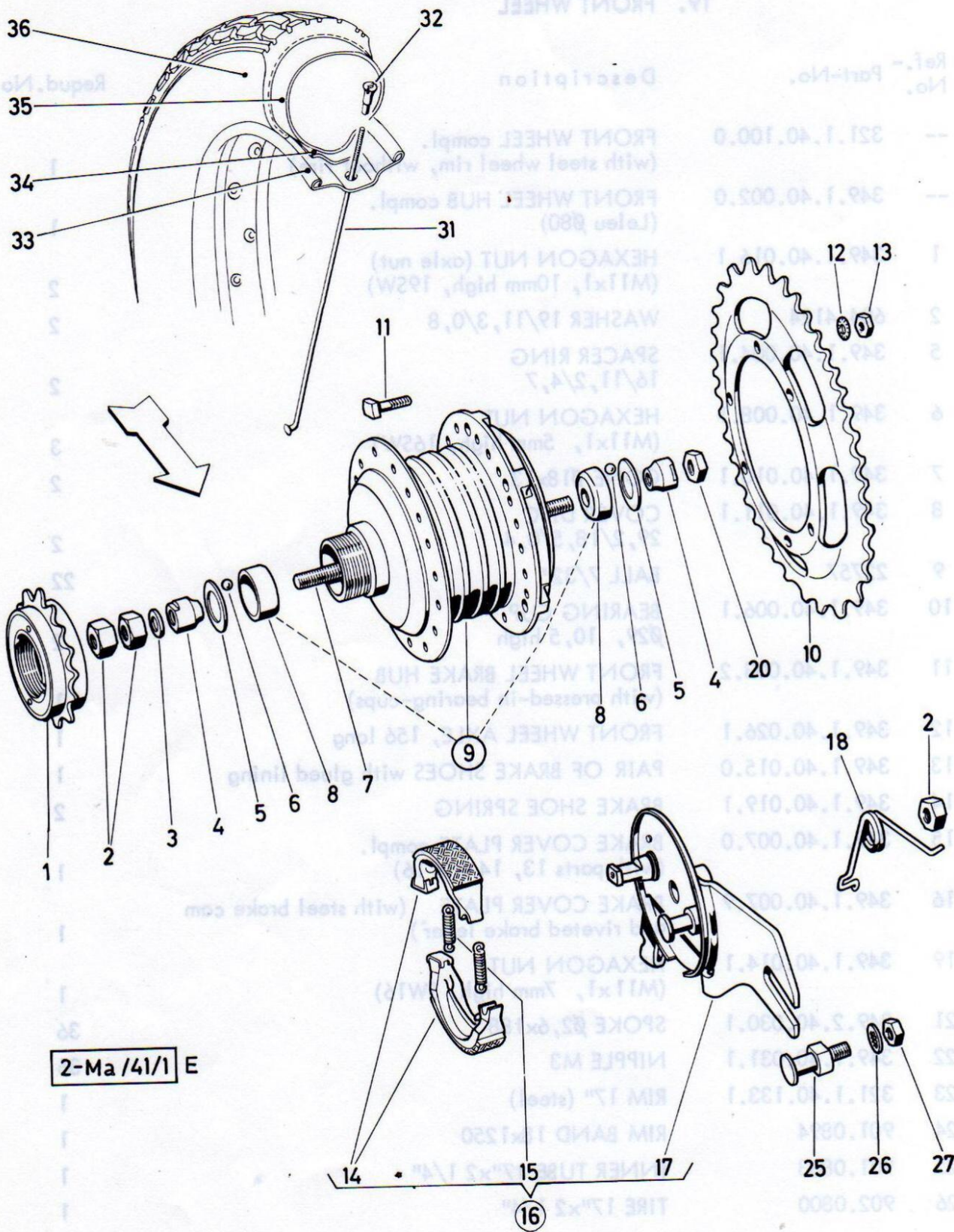
Ref.- No.	Part-No.	Description	Requd.No.
1	910.8.10.002.0	BRAKE CONTROL CABLE for front wheel compl. (wire 1010/cover 860)	1
2	910.8.10.001.0	BRAKE CONTROL CABLE for rear wheel compl. (wire 1642/cover 1500)	1
3	910.2.11.001.0	CLUTCH CONTROL CABLE compl. (wire 1050/cover 800)	1
4	910.5.10.004.0	CARBURETTOR CONTROL CABLE compl. (wire 1020/cover 895)	1
5	910.4.04.003.2	DECOMPRESSOR CONTROL CABLE (wire 505/cover 300)	1
6	900.0740/07	PLASTIC HOSE $\varnothing 20 \times 280$ (for cable fastening on the frame under the tank)	p.m.



19. FRONT WHEEL



Ref.- No.	Part-No.	Description	Requd.No.
--	321.1.40.100.0	FRONT WHEEL compl. (with steel wheel rim, without tire)	1
--	349.1.40.002.0	FRONT WHEEL HUB compl. (Leleu Ø80)	1
1	349.1.40.016.1	HEXAGON NUT (axle nut) (M11x1, 10mm high, 19SW)	2
2	604.4124	WASHER 19/11,3/0,8	2
5	349.1.40.004.1	SPACER RING 16/11,2/4,7	2
6	349.1.40.008.1	HEXAGON NUT (M11x1, 5mm high, 16SW)	3
7	349.1.40.010.1	CONE Ø18x13	2
8	349.1.40.011.1	COVER DISC 29,2/18,5/0,4	2
9	22757	BALL 7/32"	22
10	349.1.40.006.1	BEARING CUP Ø29, 10,5 high	2
11	349.1.40.003.2	FRONT WHEEL BRAKE HUB (with pressed-in bearing-cups)	1
12	349.1.40.026.1	FRONT WHEEL AXLE, 156 long	1
13	349.1.40.015.0	PAIR OF BRAKE SHOES with glued lining	1
14	349.1.40.019.1	BRAKE SHOE SPRING	2
15	349.1.40.007.0	BRAKE COVER PLATE compl. (with parts 13, 14 and 16)	1
16	349.1.40.007.9	BRAKE COVER PLATE (with steel brake cam and riveted brake lever)	1
19	349.1.40.014.1	HEXAGON NUT (M11x1, 7mm high, SW16)	1
21	349.2.40.030.1	SPOKE Ø2,6x188	36
22	349.1.40.031.1	NIPPLE M3	36
23	321.1.40.133.1	RIM 17" (steel)	1
24	901.0894	RIM BAND 18x1250	1
25	901.0863	INNER TUBE 17"x2 1/4"	1
26	902.0800	TIRE 17"x2 1/4"	1



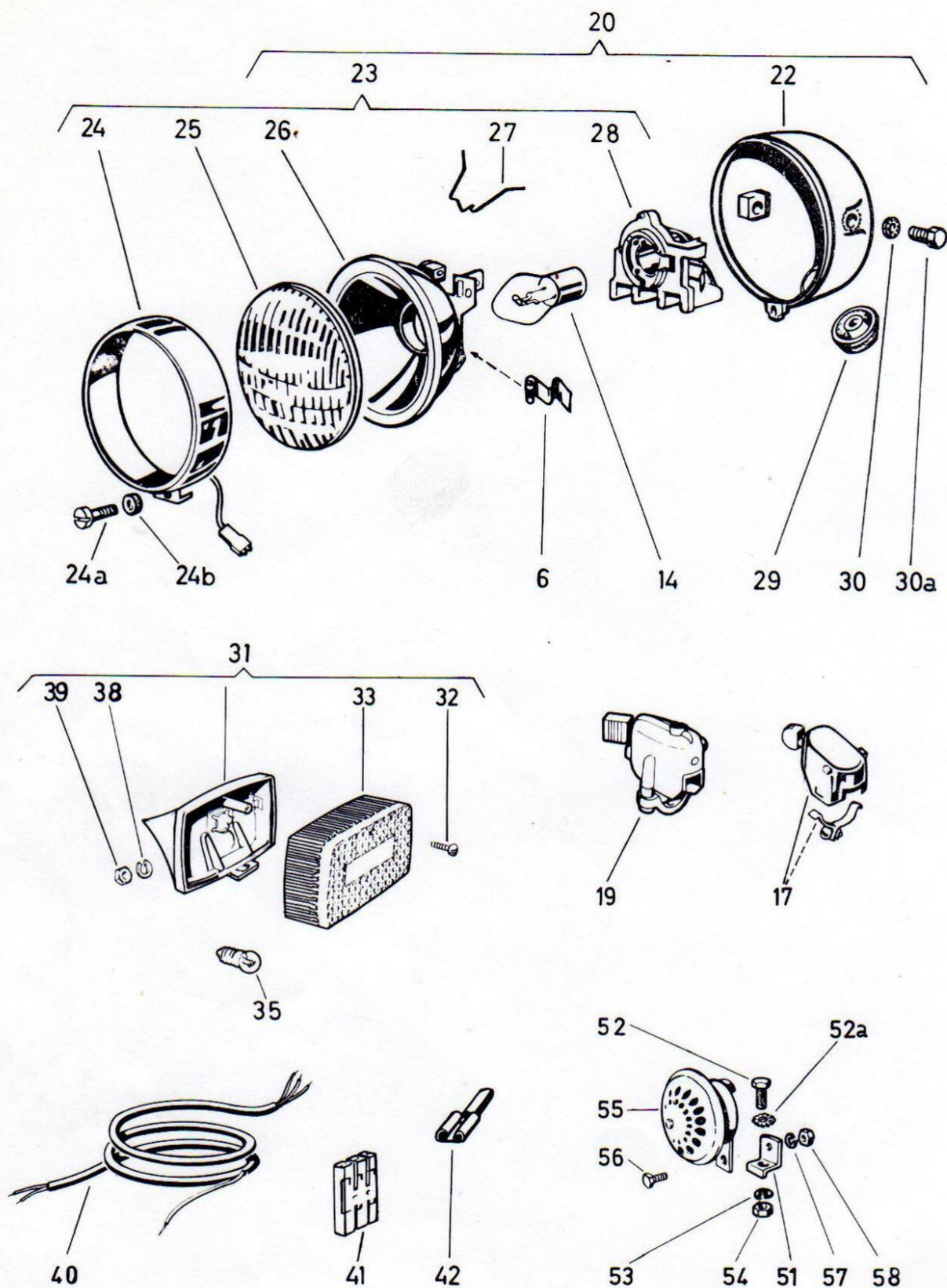
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20. REAR WHEEL

Ref.- No.	Part-No.	Description	Requd.No.
--	321.1.41.200.0	REAR WHEEL compl. (20/45 teeth) (without tire)	1
--	349.1.41.502.0	REAR WHEEL HUB compl. (Leleu Ø80) (45 teeth)	1
1	349.1.41.020.0	IDLE GEAR SPROCKET (20 teeth)	1
2	25015	HEXAGON NUT M12x1 DIN 934	N 3
3	350.1.13.078.1	WASHER 18/12,5/1,8	1
4	349.1.41.010.1	CONE Ø20x13,5	2
5	349.1.41.004.1	COVER DISC 29,2/21/0,4	2
6	22754	BALL 3/16"	26
7	349.1.41.026.1	REAR WHEEL AXLE, 180 long	1
8	349.1.41.006.1	BEARING CUP Ø29	2
9	349.1.41.003.2	REAR WHEEL BRAKE HUB (with pressed-in bearing cups)	1
10	349.1.41.045.1	CHAIN SPROCKET (45 teeth)	1
11	349.1.41.005.1	RETAINING BOLT (M6)	6
12	900.3267	SERRATED LOCK WASHER A6,4 DIN 6798	N 6
13	900.2014	HEXAGON NUT M6 DIN 934	N 6
14	349.1.40.015.0	PAIR OF BRAKE SHOES with glued lining	1
15	349.1.40.019.1	BRAKE SHOE SPRING	2
16	349.1.41.507.0	BRAKE COVER PLATE compl. (with parts 14,15 and 17)	1
17	349.1.41.507.9	BRAKE COVER PLATE	1
18	349.1.41.515.1	RETURN SPRING	1
20	349.1.41.014.1	HEXAGON NUT (M12x1,5mm high, 19 SW)	1
25	349.1.41.508.1	BRAKE SUPPORTING BOLT	1
26	22806	TOOTHED LOCK WASHER J10,5 DIN 6797	N 1
27	24789	HEXAGON NUT M10x1 DIN 934	N 1
31	349.2.40.030.1	SPOKE Ø2,6x188	36
32	349.1.40.031.1	NIPPLE M3	36
33	321.1.40.133.1	RIM 17" (steel)	1
34	901.0894	RIM BAND	1

20. REAR WHEEL (cont.)

Ref.- No.	Part-No.	Description	Requd.No.
35	901.0863	INNER TUBE 21"x2"	1
36	902.0800	TIRE 2 1/4 - 17"	1
1		REAR WHEEL (without tire)	1
1		REAR WHEEL (with tire)	1
1		IDLE GEAR SPROCKET (20 teeth)	1
1		HEXAGON NUT	2
1		WASHER 18x12, 2 1/8	3
2		CONE 320x13, 2	4
2		COVER DISC 29, 2 1/2x10, 4	5
20		BALL 3/16"	6
1		REAR WHEEL AXLE, 180 long	7
2		BEARING-CUP 829	8
1		REAR WHEEL BRAKE HUB	9
1		(with pressed-in bearing cups)	
1		CHAIN SPROCKET (45 teeth)	10
6		RETAINING BOLT (M6)	11
1		SEPARATED LOCK WASHER	12
1		AD, 4 DIN 6298	
1		HEXAGON NUT	13
1		M6 DIN 934	
1		PAIR OF BRAKE SHOES	14
2		with glued lining	
2		BRAKE SHOE SPRING	15
1		BRAKE COVER PLATE compl.	16
1		(with parts 14, 15 and 17)	
1		BRAKE COVER PLATE	17
1		RETURN SPRING	18
1		HEXAGON NUT	20
1		(M12x1, 2mm high, 19 SW)	
1		BRAKE SUPPORTING BOLT	22
1		TOOTHED LOCK WASHER	26
1		110, 5 DIN 6297	
1		HEXAGON NUT	27
1		M10x1 DIN 934	
36		SPOKE 32, 6x188	31
36		NIPPLE M3	32
1		RIM 17" (steel)	33
1		RIM BAND	34



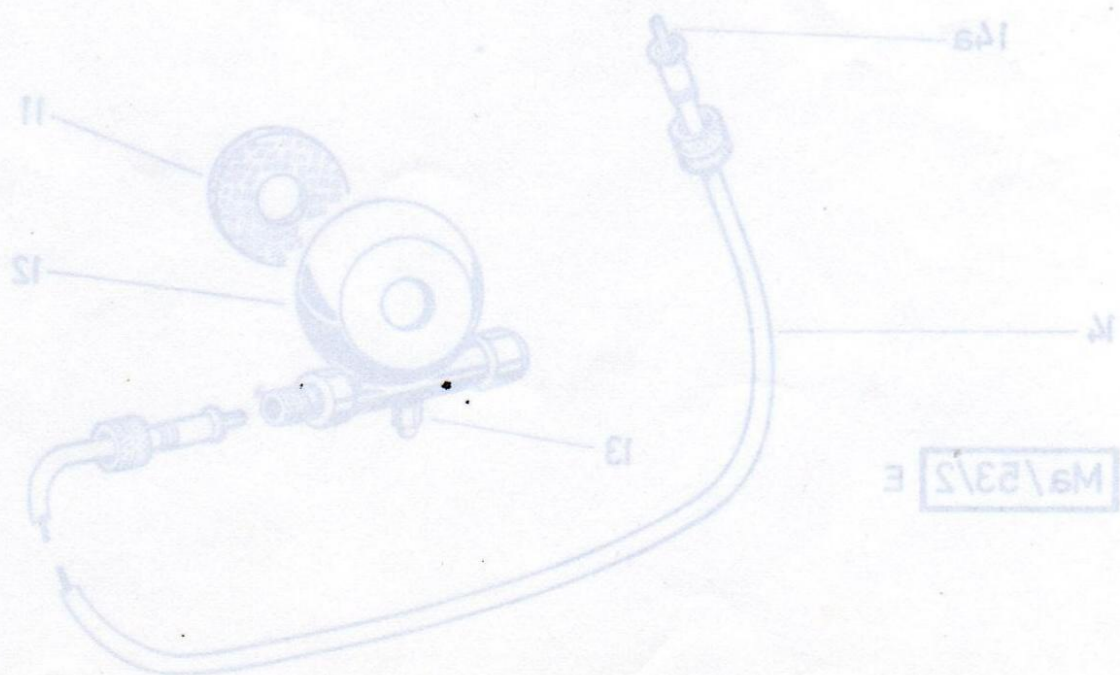
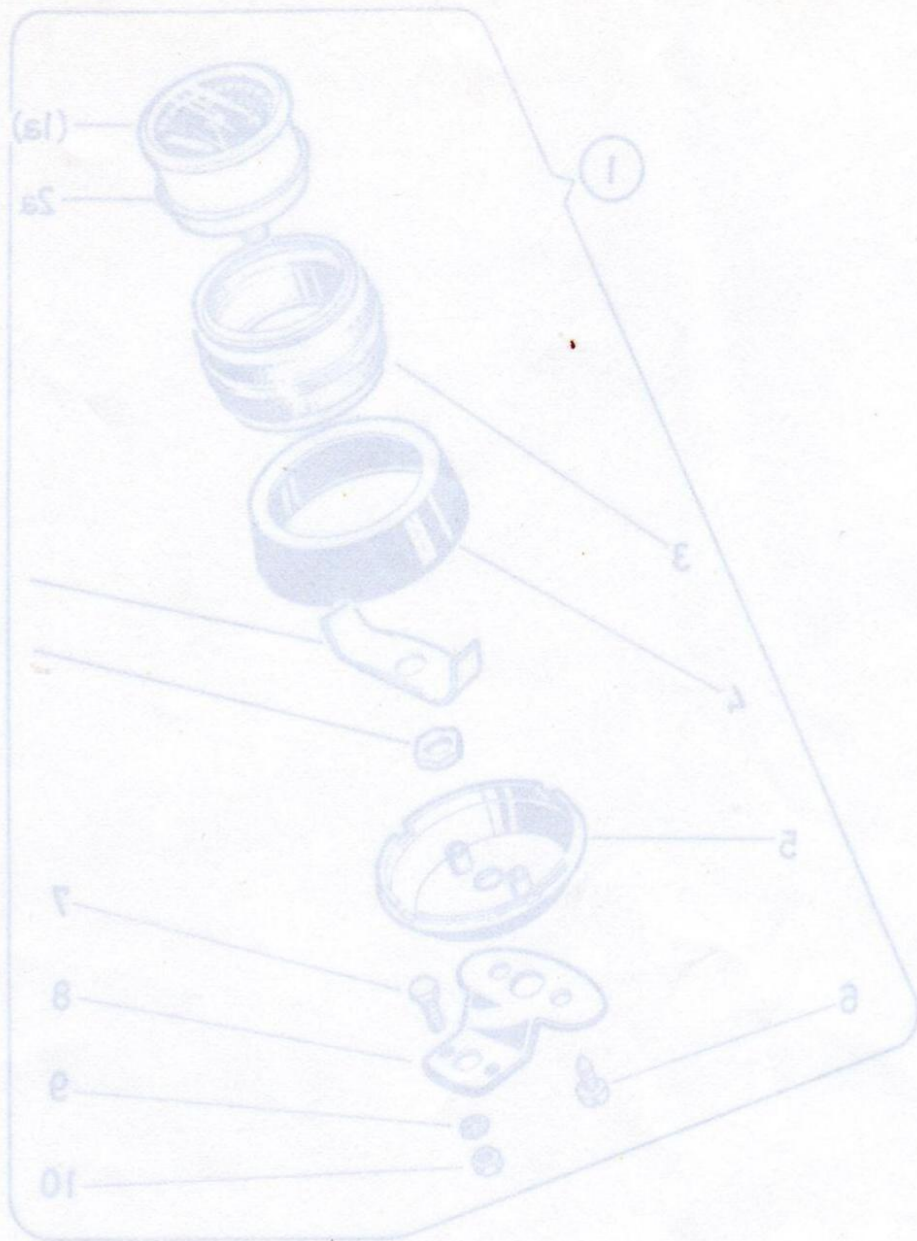
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21. HEADLAMP, TAIL-LIGHT

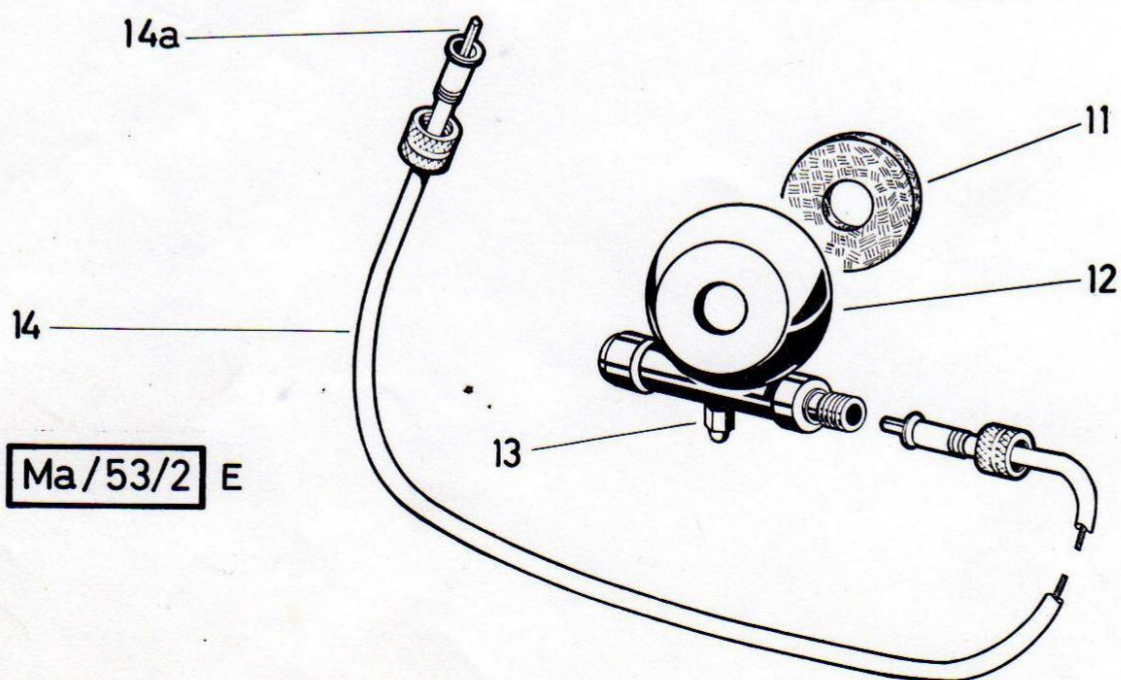
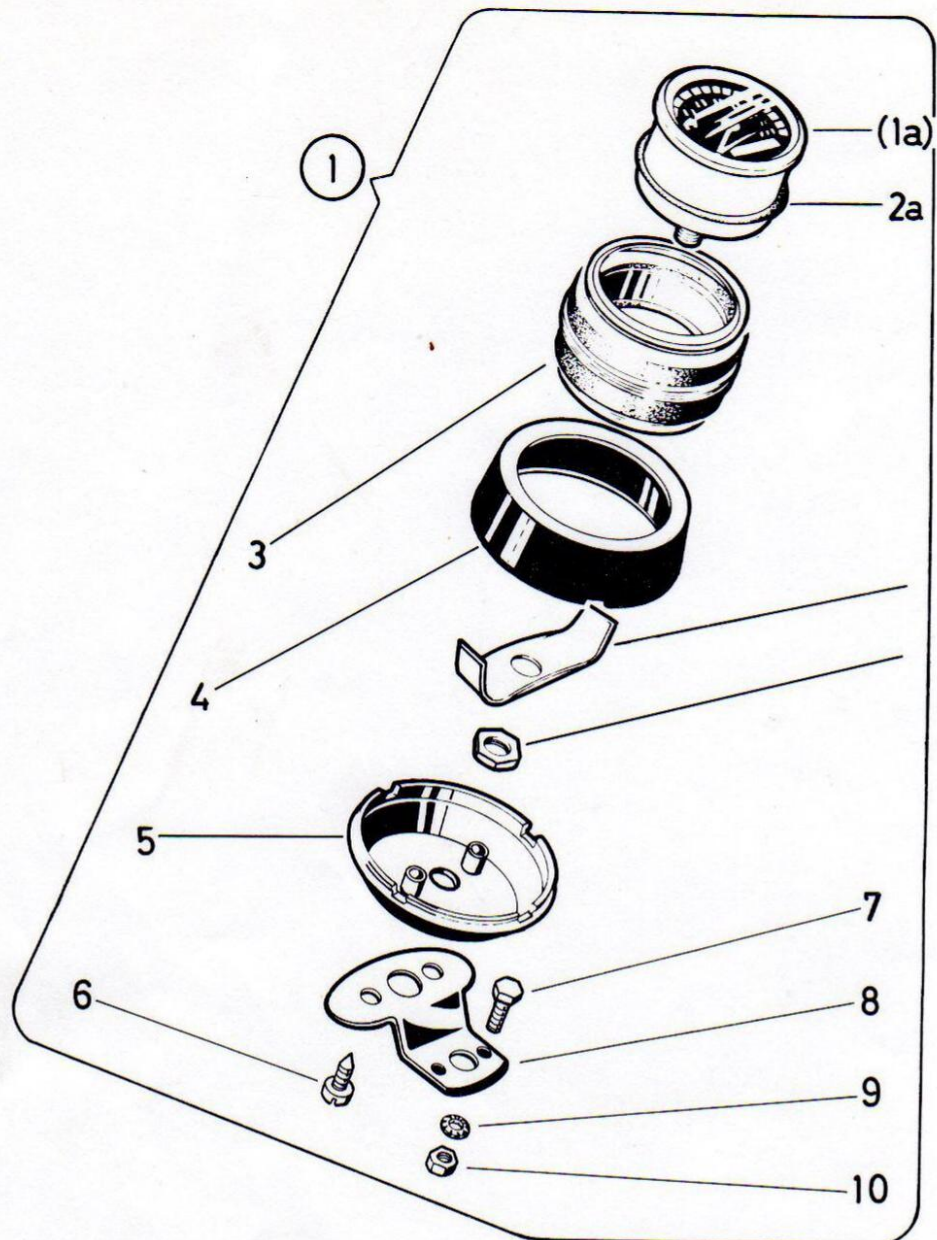
Ref.- No.	Part-No.	Description	Requd.No.
6	349.3.53.107.1	SPRING for bulb socket	2
14	903.0751	BULB 6V 18/18W BA 15d	1
17	357.1.53.017.0	ELECTR. COMBINATION SWITCH compl. (Merit)	} as required
19	357.3.53.117.0	ELECTR. COMBINATION SWITCH compl. (ZKW 1337/1)	
20	321.3.53.000.0	HEADLAMP compl. (CEV Messrs. Pagani)	1
22	321.3.53.001.2	HEADLAMP BODY	1
23	321.1.53.002.0	HEADLAMP INSERT compl. (parts 24÷28)	1
24	321.1.53.003.2	HEADLAMP RIM (with ground cable)	1
24a	900.1505	CHEESE HEAD SCREW AM5x16 DIN 85	N 1
24b	28547	RUBBER RING 8/4/2	1
25	321.3.53.004.1	HEADLAMP GLASS	1
26	321.1.53.008.0	REFLECTOR (with part 6)	1
27	321.1.53.009.1	SPRING for reflector	6
28	321.1.53.019.2	BULB SOCKET compl.	1
29	321.3.53.005.1	GROMMET	1
30	900.3271	SERRATED LOCK WASHER A6,4 DIN 6797	N 2
30a	24928	HEXAGON SCREW M6x16 DIN 933	N 2
31	321.1.55.100.0	TAIL-LIGHT compl. (ULO 22364)	1
32	320.1.55.901.1	COUNTERSUNK SCREW (ULO)	1
33	321.1.55.102.2	HOUSING for tail - light	1
35	902.0712	BULB 6V 3W BA 9s	1
38	29190	SPRING RING Ø5 DIN 127	N 1
39	900.2105	HEXAGON NUT M5 DIN 555	N 1
40	321.1.57.200.0	HARNESS compl.	1
41	328.1.57.001.2	SOFT RUBBER TERMINAL (3-pole)	1
42	501.1.85.083.1	FASTON PLUG TUBE	10

21. HEADLAMP, TAIL-LIGHT (cont.)

Ref.- No.	Part-No.	Description	Requd.No.
51	349.1.56.001.1	RATTLE BRACKET	1
52	25585	HEXAGON HEAD SCREW M8x16 DIN 933	N 1
52a	900.3267	SERRATED LOCK WASHER A6, 4 DIN 6798	N 1
53	26819	SPRING WASHER B8 DIN 127	N 1
54	900.2108	HEXAGON NUT M8 DIN 555	N 1
55	902.0772	RATTLE (Hella with faston plug connector)	1
56	24927	HEXAGON HEAD SCREW M6x12 DIN 933	N 1
57	26834	SPRING WASHER B6 DIN 127	N 1
58	900.2106	HEXAGON NUT M6 DIN 555	N 1
1		HEADLAMP GLASS	1
1		REFLECTOR (with part 6)	1
6		SPRING for reflector	1
1		BULB SOCKET compl.	1
1		GROMMET	1
1		SERRATED LOCK WASHER A6, 4 DIN 6797	1
N 2		HEXAGON SCREW M6x16 DIN 933	1
N 2		TAIL-LIGHT compl. (ULO 22364)	1
1		COUNTERSUNK SCREW (ULO)	1
1		HOUSING for tail - light	1
1		BULB 6V 3W BA 9s	1
N 1		SPRING RING B6 DIN 127	1
N 1		HEXAGON NUT M6 DIN 555	1
1		HARNES compl.	1
1		SOFT RUBBER TERMINAL (3-pole)	1
10		FASTON PLUG TUBE	10



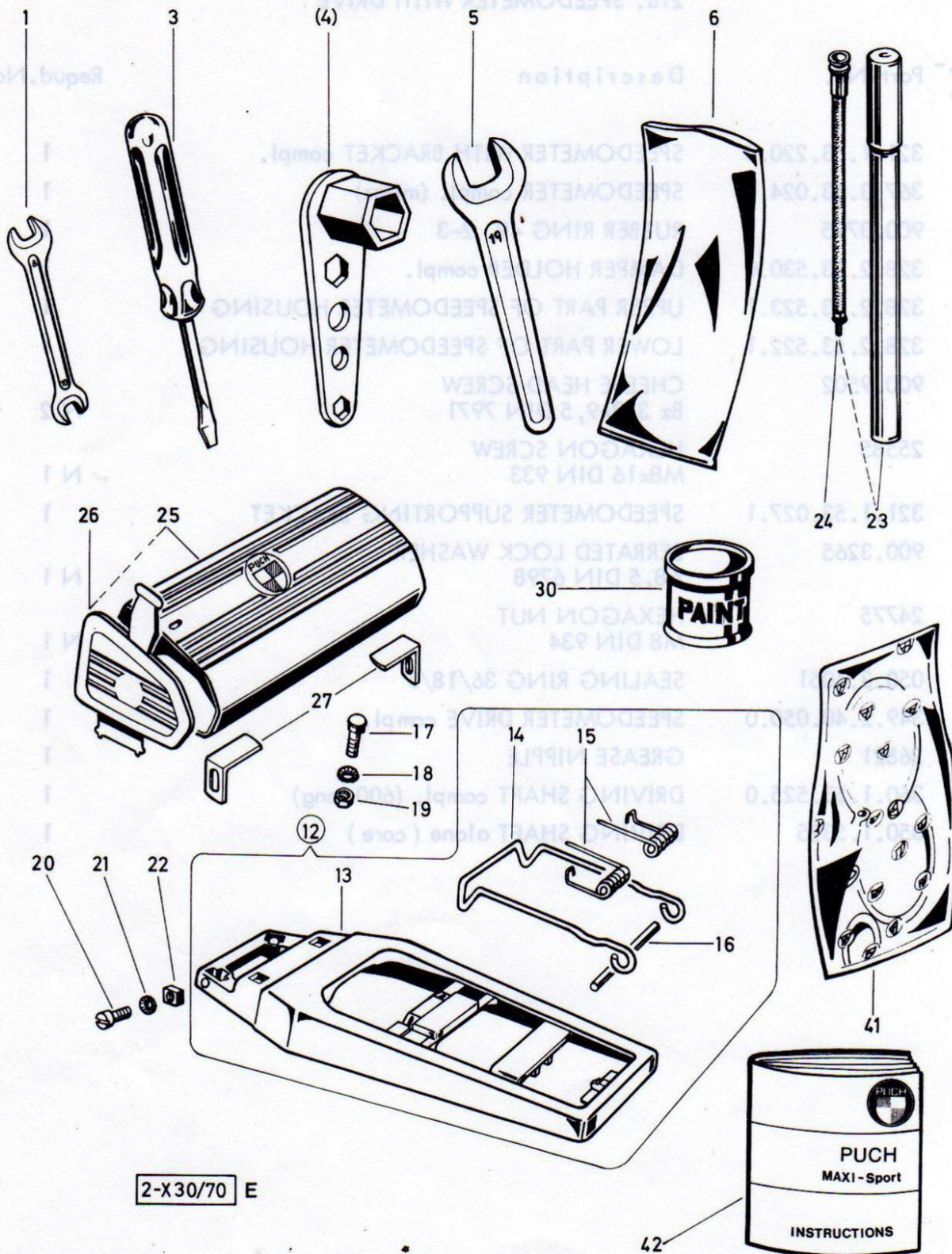
M9\23\5 E



Ma/53/2 E

21a. SPEEDOMETER WITH DRIVE

Ref.- No.	Part-No.	Description	Requd.No.
1	321.1.53.220.0	SPEEDOMETER WITH BRACKET compl.	1
1a	367.3.53.024.0	SPEEDOMETER compl. (miles)	1
2a	900.3795	RUBBER RING 49, 2-3	1
3	328.2.53.530.0	DAMPER HOLDER compl.	1
4	328.2.53.523.1	UPPER PART OF SPEEDOMETER HOUSING	1
5	328.2.53.522.1	LOWER PART OF SPEEDOMETER HOUSING	1
6	900.9502	CHEESE HEAD SCREW Bz 3,9x9,5 DIN 7971	N 2
7	25585	HEXAGON SCREW M8x16 DIN 933	N 1
8	321.1.53.027.1	SPEEDOMETER SUPPORTING BRACKET	1
9	900.3265	SERRATED LOCK WASHER A8,5 DIN 6798	N 1
10	24775	HEXAGON NUT M8 DIN 934	N 1
11	050.3.4051	SEALING RING 36/18/5	1
12	349.2.40.050.0	SPEEDOMETER DRIVE compl.	1
13	26821	GREASE NIPPLE	1
14	360.1.53.525.0	DRIVING SHAFT compl. (600 long)	1
14a	050.1.5325	DRIVING SHAFT alone (core)	1



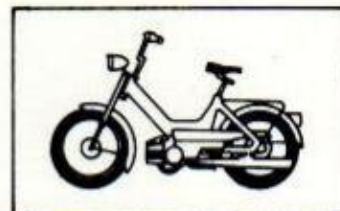
2-X30/70 E

22. TOOLS, LUGGAGE CARRIER

Ref.- No.	Part-No.	Description	Requd.No.
--	349.1.70.500.0	SET OF TOOLS compl.	1
1	10181	WRENCH 8/10 DIN 895	N 1
3	050.2.7021	SCREW DRIVER	1
4	050.7001.2	SOCKET WRENCH	1
5	900.7022	SINGLE ENDED SPANNER 19	1
6	366.1.70.003.1	TOOL BAG	as req.
12	321.2.29.051.0	LUGGAGE CARRIER compl. (with parts 13÷16)	1
13	321.2.29.051.1	LUGGAGE CARRIER (AL)	1
14	321.1.29.009.1	SPRING CLIP	1
15	321.1.29.011.1	TORSION SPRING l.h.s.	1
15	321.1.29.012.1	TORSION SPRING r.h.s.	1
16	321.1.29.008.1	SPRING STAY	1
17	902.1995	MUSHROOM HEAD SCREW M8x40 DIN 603	N 2
18	900.3467	SCHNORR-LOCKING WASHER 8,4	2
19	900.2016	HEXAGON NUT M8 DIN 934	N 2
20	900.1538	LENS HEAD SCREW M6x12 DIN 85	N 2
21	900.3466	SCHNORR-LOCK WASHER 6,4	2
22	900.2206	SQUARE NUT M6 DIN 557	N 2
23	050.7024.0	TIRE PUMP compl.	1
24	050.7023.2	TIRE PUMP TUBE	1
25	321.1.70.200.0	TOOL BOX compl. (with part 26)	1
26	321.1.70.201.1	TOOL BOX COVER	as req.
27	321.1.70.212.1	TOOL BOX BRACKET	2
30	900.0280/10	TOUCH-UP PAINT (P 1060 yellow, 0,276 lbs)	as req.
41	349.1.10.110.0	SET OF GASKET	1
42	907.1.71.370.1	INSTRUCTIONS	1



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/047

DISTRIBUTOR ENGLAND

DATE December 1975

PAGE 1

Spare parts catalogue (model)

Maxi England Edition october 1973

Maxi sport England Edition January 1975

Re: Centrifugal clutch: Rechange from thrust washer (bronze) to axial needle bearing

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	16	76	349.2.12.014.1	X	Maxi "N"	→ 5758412		Thrust bolt
2	16	75	349.1.12.016.1		Maxi "S"	→ 8303658		Thrust washer (2pieces) bronze
					Maxi sport	→ 3001900		
3					900.6840			3 Axial needle bearing (6,4x17,2x1,984)
4					349.1.12.014.1	→ 5758413		1 Thrust bolt 25 mm long
5					349.5.12.014.1	→ 8303659		1 Thrust bolt 24,5 mm long
6					349.6.12.014.1	→ 3001901		1 Thrust bolt 23,4 mm long
7					Note new numerical range!			
8					Numerical order for Maxi models ends with number 5760000 or 8189899. The new numerical range			
9					begins with number 6510001 or 8302000.			

Spare parts catalogue (model)

MAXI "N" + "S" England Edition October 1973

MAXI-2 Edition July 1973, MAXI sport Edition January 1975

Re:

New generator cover with 3 louvers and plastic panel

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
10	9	19	349.1.10.034.1		Maxi "N"	→ 6519382		Generator cover
11					Maxi "S"	→ 8323921		
12	9	24	349.1.10.034.1		Maxi-2	→ 5307269		Generator cover
13	9	19	349.1.10.034.1		Maxi sport	→ 3003043		Generator cover
14				O	349.2.10.034.2	→ 6519383		1 Generator cover
15						→ 8323922		
16						→ 5307270		
17					349.1.10.036.1	→ 3003044		1 Plastic panel

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SPE = Spare part engine
→ 5007 up to Engine-No.
5008 → from Engine-No.
→ 2480 up to Chassis-No.
2481 → from Chassis-No.

M = Motive of Modification: 1) New feature/New part 2) Change in dimension
3) Change in quality 4) Change in shape 5) Change in part No. only

Signature

in spare parts catalogue

in spare parts index

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STEYR-DAIMLER-PUCH AG.
WERKE GRAZ, P. O. Box 423 A 8011 GRAZ

TELEPHONE:
GRAZ (03122) 42 5 21

CABLE:
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TELEX:
31 3 15 STDPWG A



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/049

DISTRIBUTOR ENGLAND

DATE December 1975

PAGE 1

Spare parts catalogue (model)
MAXI England Model "S"
Edition October 1973

Re: New handlebar (Front license plate is omitted)

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	51	15	321.1.32.201.0					Handlebar compl.
2	48	31	321.1.27.205.1		→ 8332126			Front license plate
3	48	31a	900.9507					Cheese head screw B 4,8x16
4	48		24803					Washer Ø 5,3
5					321.1.32.100.0	8332127 → 1		Handlebar compl.

Spare parts catalogue (model)
MAXI-sport England
Edition January 1975

Re: New Handlebar (Front license plate is omitted)

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
6	49	15	321.1.32.201.0					Handlebar compl.
7	49	55	321.1.27.205.1		→ 3003293			Front license plate
8	49	56	900.9507					Cheese head screw B 4,8x16
9	49	57	24803					Washer Ø 5,3
10					321.1.32.100.0	3003294 → 1		Handlebar compl.

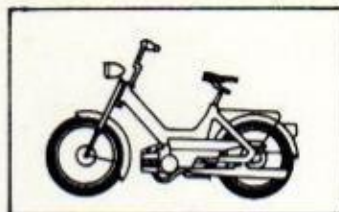
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5008 → from Engine-No.
→ 2480 up to Chassis-No.
2481 → from Chassis-No.

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3) Change in quality 4) Change in shape 5) Change in part No. only

Signature in spare parts catalogue in spare parts index in spare parts store



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/051

DISTRIBUTOR ENGLAND

DATE December 1975

PAGE 1

Spare parts catalogue (model)
MAXI "S" and "N" England Edition October 1973
MAXI SPORT Edition January 1975

Re: New Crankcase cover and reinforced
starting clutch shaft

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	9	-	349.3.10.335.1					Crankcase cover
2	16	79	349.2.12.022.1		Maxi "S" → 8338083			Return spring
3	16	80	900.3883		Maxi "N" → 6526357			Rubber seal
4	16	81	349.1.12.028.1		Maxi Sport → 3003494			Declutching shaft Ø 10mm
5	16	82	900.4693					C-Ring H10x1
6					349.5.10.335.1		1	Crankcase cover
7					349.3.12.022.1	8338084 →	1	Return spring
8					900.3793	6526358 →	1	Rubber seal(RDR 9,3x2,4 DIN 3770)
9					349.3.12.028.1	3003495 →	1	Declutching shaft Ø 14mm
10					900.4766		1	C-Ring 14x1
11								After exhaustion of the stock, the old crankcase cover will no longer be available.
12								The new parts used jointly replace the previous ones.

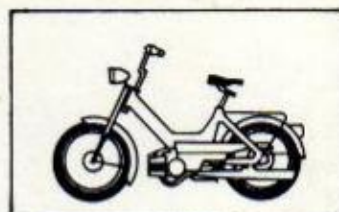
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No symbol : Applicable to numbers quoted under remarks
SPE = Spare part engine
→ 5007 up to Engine-No.
5008 → from Engine-No.
→ 2480 up to Chassis-No.
2481 → from Chassis-No.

M = Motive of Modification: 1) New feature/New part 2) Change in dimension
3) Change in quality 4) Change in shape 5) Change in part No only

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Spare parts - Modification notice



Service Graz

Order No. 2.60.45/054

DISTRIBUTOR ENGLAND

DATE February 1976

PAGE 1

Spare parts catalogue (model)
MAXI Sport England
Edition January 1975

Re: Change to ignition system with external H.T. coil

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	29	-	349.4.50.000.0					Flywheel magneto generator compl.
2								(Bosch 0 212 122 028)
3	29	1	350.9.52.005.0					Suppressor cable plug compl.
4	29	2	350.1.52.007.1					Rubber cap
5	29	3	050.5207/07					Ignition cable 5mm dia. 350 long
6	29	4	349.1.10.010.0					Rubber socket compl.
7	29	5	364.4.50.512.2			→ 3003594		ignition armature
8	29	6	500.2.50.013.2					Condenser
9	29	11	360.5.50.014.2					Generator armature
10	29	13	349.4.50.010.2					Flywheel
11	59	40	321.1.57.200.0					Harness compl.
12					349.2.50.300.0		1	Flywheel magneto generator compl.
13								(Bosch 212 126 005)
14					349.2.50.310.2		1	Flywheel (Bosch 1 215 254 610)
15					349.2.50.312.2		1	Ignition armature (Bosch 1 214 210 504)
16					700.1.09.006.1		1	Rubber boot (Bosch 1 230 522 011)
17					902.0745		1	Rubber boot (Bosch 2 200 522 002)
18					900.0717/07		1	Ignition cable 7mm dia. 150 long
19					325.1.52.005.0		1	Suppressor cable plug compl.
20					349.1.10.810.0		1	Rubber socket
21					102.1.28.342.1	3003595 -	1	Rubber stopper (for 349.1.10.810.0)
22					364.4.50.513.2		1	Condenser (Bosch 1 237 330 035)
23					904.0759		1	External H.T.coil (Bosch 0 212 940 003)
24					320.3.22.006.1		1	Fixing bracket (for H.T. coil)
25					321.1.52.007.1		1	Spacer tube 10/1/17
26					900.1336		1	Cheese head screw AM 5x55 DIN 84
27					900.2955		1	Hexagon nut M5 DIN 985
28					321.4.57.000.0		1	Harness compl. (H.T. cable)

O = Old part to be used up, new part applicable to both types.
X = Part omitted, must no longer be used.
No symbol : Applicable to numbers quoted under remarks
SPE = Spare part engine
→ 5007 up to Engine-No.
5008 → from Engine-No.
→ 2480 up to Chassis-No.
2481 → from Chassis-No.

M = Motive of Modification: 1) New feature/New part 2) Change in dimension
3) Change in quality 4) Change in shape 5) Change in part No. only

Signature in spare parts catalogue in spare parts index in spare parts store



Spare parts - Modification notice

Service Graz



ORDER-NO. 2.60.45/064

DISTRIBUTOR ENGLAND

DATE August 1976

PAGE 1

Spare parts catalogue (model)
MAXI England Model "S"
Edition October 1973

Re.: Improved handlebar clamping for handlebars spare parts No.
321.1.32.100.0 (Also see Order No. 2.60.45/049)

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
1	51	16	349.1.32.051.1	}		up to	Clamping spindle (M8x1) 184 mm long
2	51	18	349.1.32.022.1			8360228	Clamp wedge (54°)
3				O {	349.2.32.051.1	as from	Clamping spindle (M8x1) 194 mm long
4					349.1.32.122.1	8360229	Clamp wedge (60°)

Spare parts catalogue (model)
MAXI England model "S" and "N"
Edition October 1973

Re.: New deep row ball bearing with dust cover

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
5	12	58	900.6219	O		up to	Deep row ball bearing
6					model "S"	8429329	(40/17/12 Steyr 6203 NR)
7					model "N"	6552996	
8				O	900.6233	as from	Deep row ball bearing
9						8429330	(40/17/12 Steyr 6203 Z N R)
10						6552997	

Spare parts catalogue (model)
MAXI-Sport England
Edition January 1975

Re.: Improved handlebar clamping for handlebar spare parts
No.321.1.32.100.0 (Also see Order No.2.60.45/049)

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
11	49	16	349.1.32.051.1	}		up to	Clamping spindle (M8x1) 184 mm long
12	49	18	349.1.32.022.1			3004049	Clamp wedge (54°)
13				O {	349.2.32.051.1	as from	Clamping spindle (M8x1) 194 mm long
14					349.1.32.122.1	3004050	Clamp wedge (60°)
15							Note new numerical range! Numerical order for MAXI models "S" ends with number 8361000.
16							The new numerical range begins with number 8420001.

O = OLD PART to be used up
O = NEW PART applicable to both types
X = Part omitted

Processing notes:

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changed;

in spare parts store
noted town;



Spare parts- Modification notice

Service Graz



ORDER-NO. 2.60.45/069

DISTRIBUTOR ENGLAND

DATE November 1976

PAGE 1

Spare parts catalogue (model)
MAXI-Sport England
Edition January 1975

Re.: New pedals (with rear reflector)

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
1	41	4	600.1.18.060.0			up to	Pedal compl. r.h.s. and l.h.s.
2						3004751	
3					600.1.18.067.0	as from	Pedal compl. r.h.s. and l.h.s.
4						3004752	
5			Due to optical reasons pedals are interchangeable only in pairs.				

Spare parts catalogue (model)
MAXI "S" England
Edition October 1973

Re.:
New return spring

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
6	65	18a	349.1.41.515.1			up to	Return spring
7						8440475	
8							
9				O	349.3.41.515.1	as from	Return spring
						8440476	

Spare parts catalogue (model)
MAXI "N" England
Edition October 1973

Re.: New rear wheel brake cable-to be used together with new return spring

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
10	55	11	349.3.63.010.0			up to	Brake control cable(for rear wheel compl.)
11						6553610	(wire 1645/cover1500)
12				O	910.8.10.005.0	as from 6553611	Brake control cable (for rear wheel compl.)
13							(wire 1648/cover 1500)
14					349.3.41.515.1		Return spring
15			*) Be sure to use both new parts together.				

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O = NEW PART applicable to both types
X = Part omitted

Processing notes:

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Spare parts - Modification notice

Service Graz



ORDER-NO. 2.60.45/071

DISTRIBUTOR ENGLAND

DATE January 1977

PAGE 1

Spare parts catalogue (model) Re.: Modified swinging arm with part number unchanged
MAXI "S" Edition October 1973 MAXI-Sport (brake stop bolt weldet to swinging arm)
MAXI-2 "S" Edition July 1973 Edition January 1975

Line	Page Group	Ref. No. Rev.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
1	65	25	349.1.41.508.1	}	MAXI "S".....	up to	Brake supporting bolt
2	65	26	22806			8446632	Toothed lock washer 10, 5
3	65	27	24789				Hexagon nut M 10x1
4	56	45	349.1.41.508.1	}	MAXI-2 "S".....	up to	Brake supporting bolt
5	56	46	22806			5307869	Toothed lock washer J 10. 5
6	56	47	24789				Hexagon nut M 10x1
7	55	25	349.1.41.508.1	}	MAXI-Sport	up to	Brake supporting bolt
8	55	26	22806			3004651	Toothed lock washer J 10, 5
9	55	27	24789				Hexagon nut M 10x1
10	From serial No 8446633 resp. 5307870 resp. 3004652 the brake supporting bolt is weldet to the						
11	swinging arm and therefore is no longer furnished as spare part.						

Spare parts catalogue (model) Re.: New Rim (KROMAG)
MAXI-Super Edition October 1974
MAXI-Sport Edition January 1975

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
12	55	33	321.1.40.133.1	O	MAXI-Super	up to	Rim 1, 35x17" (Radelli)
13						8446067	
14						3004651	
15				O	321.2.40.133.1	as from	Rim 1, 35x17" (KROMAG)
16						8446068	
17						3004652	

O = OLD PART to be used up
O = NEW PART applicable to both types
X = Part omitted

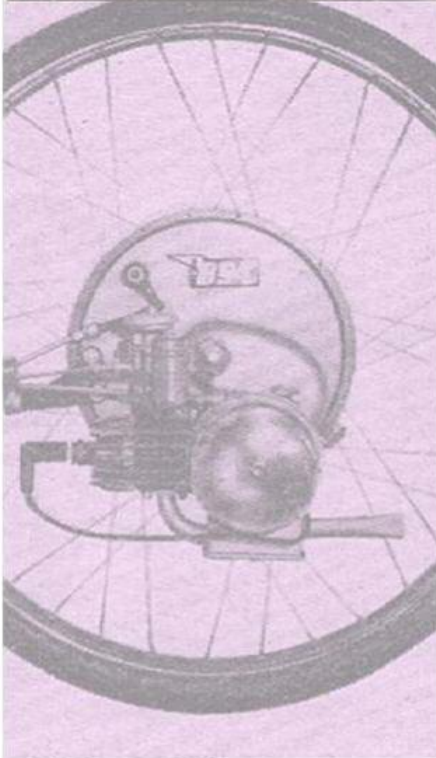
Processing notes:

in spare parts catalogue
noted town:

in spare parts index
changed:

in spare parts store
noted town:

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