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Single-Speed-Automatic

England

Models 'N' and 'S'

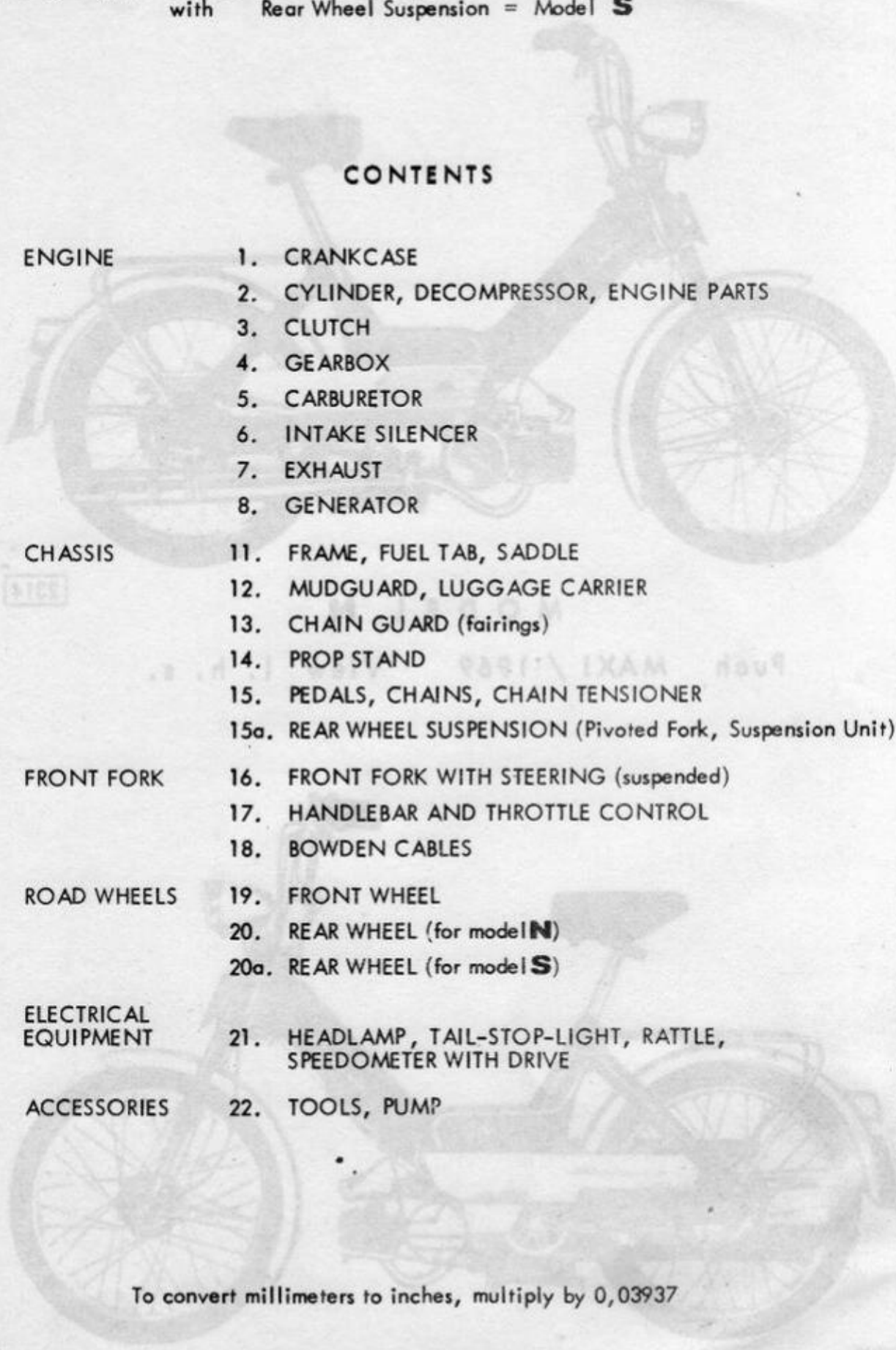
MAXI Spare-Parts Catalogue

Edition October 1973

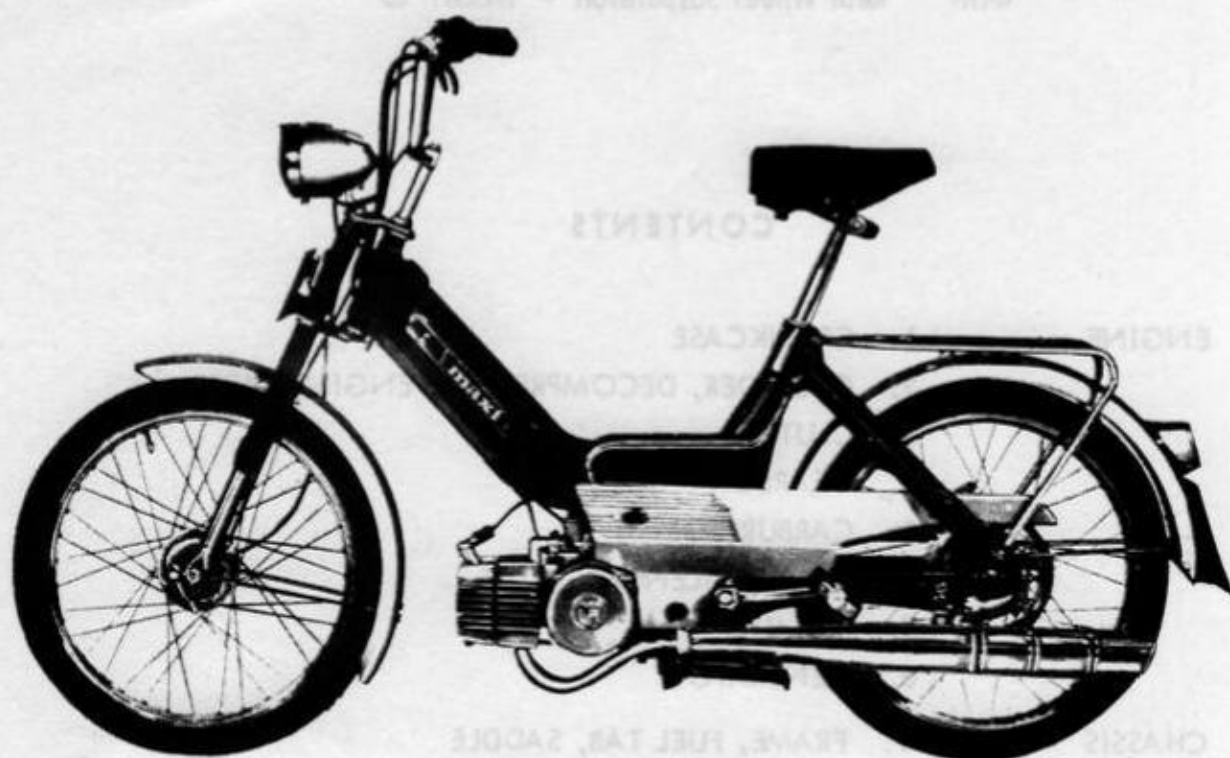
This edition replaces all editions circulating at present.

Puch Maxi England without Rear Wheel Suspension = Model **N**
with Rear Wheel Suspension = Model **S**

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To convert millimeters to inches, multiply by 0,03937



2314

MODEL N

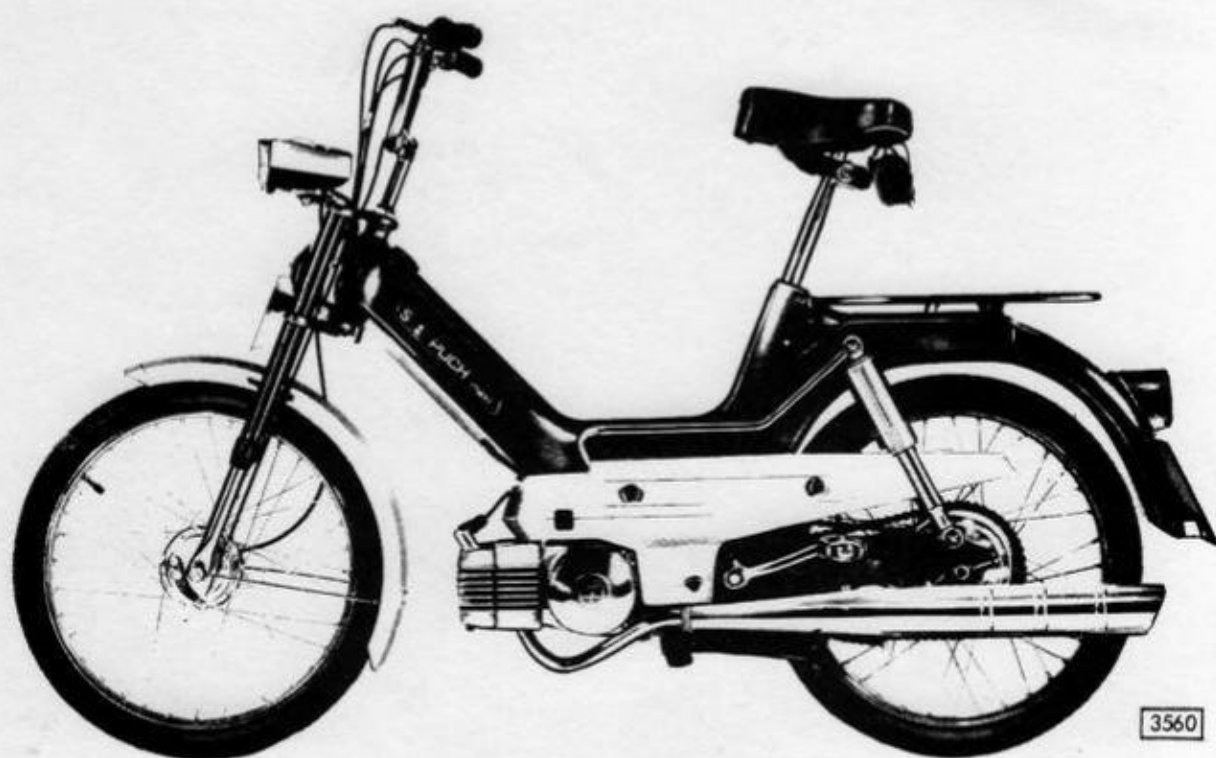
Puch MAXI / 1969 View l. h. s.



2313

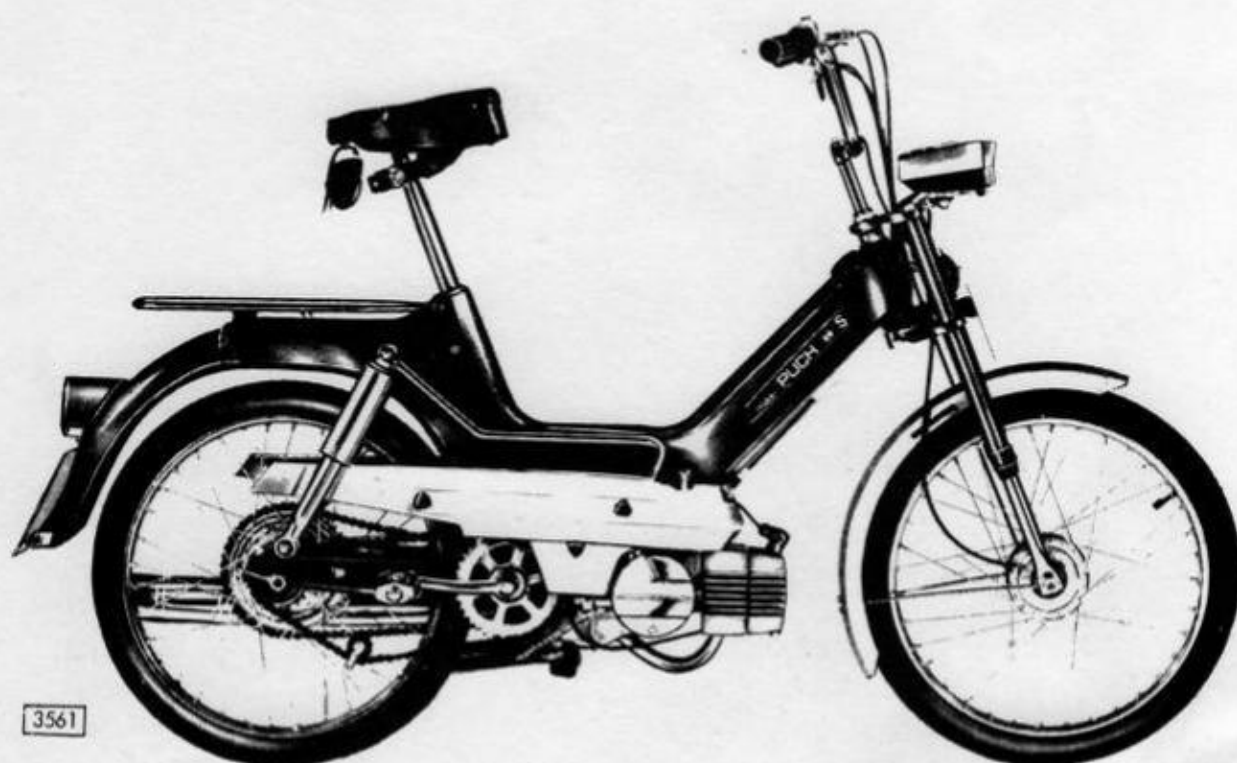
MODEL N

Puch MAXI / 1969 View r. h. s.



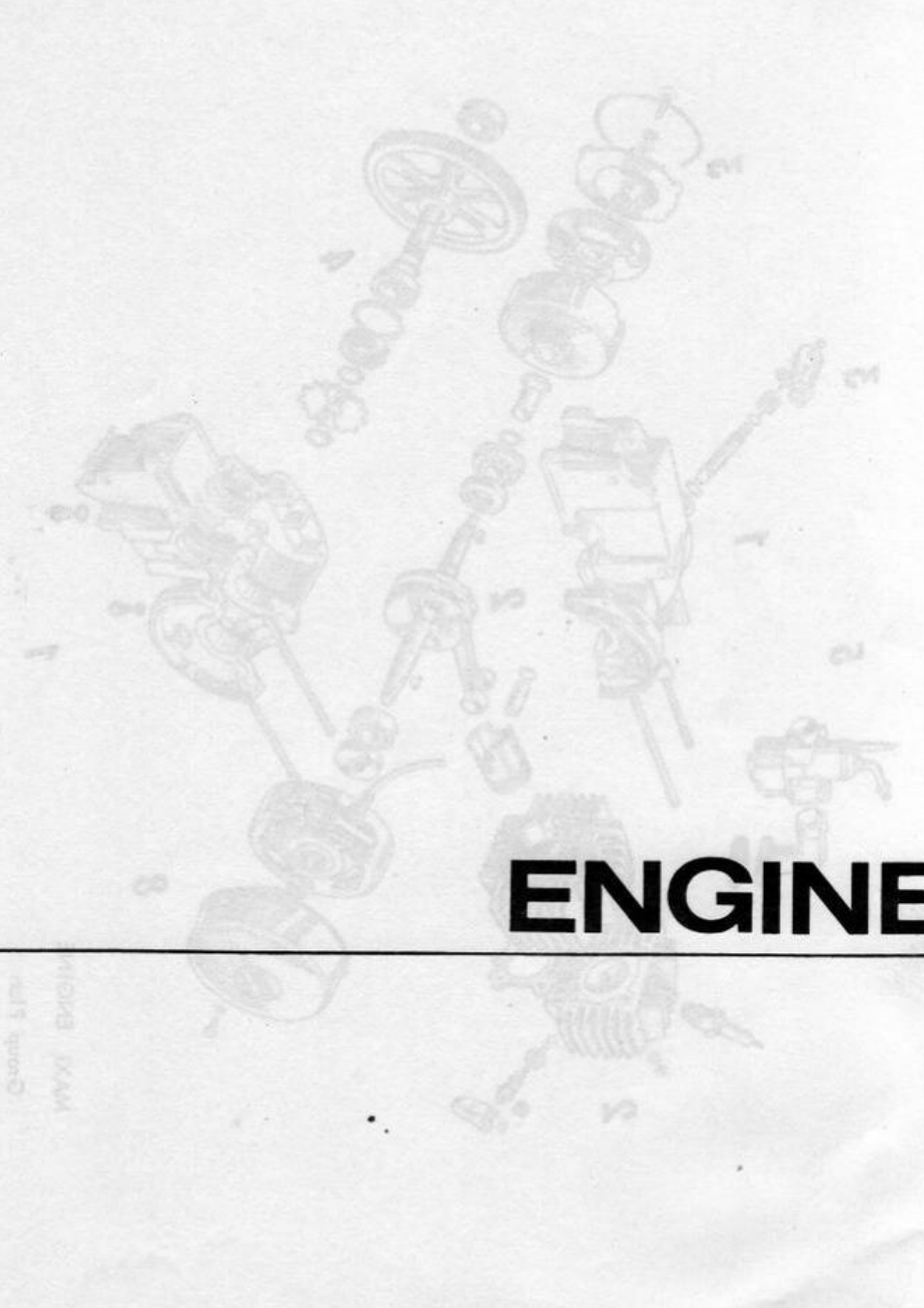
MODEL S

Puch MAXI / 1971 View l. h. s.



MODEL S

Puch MAXI / 1971 View r. h. s.

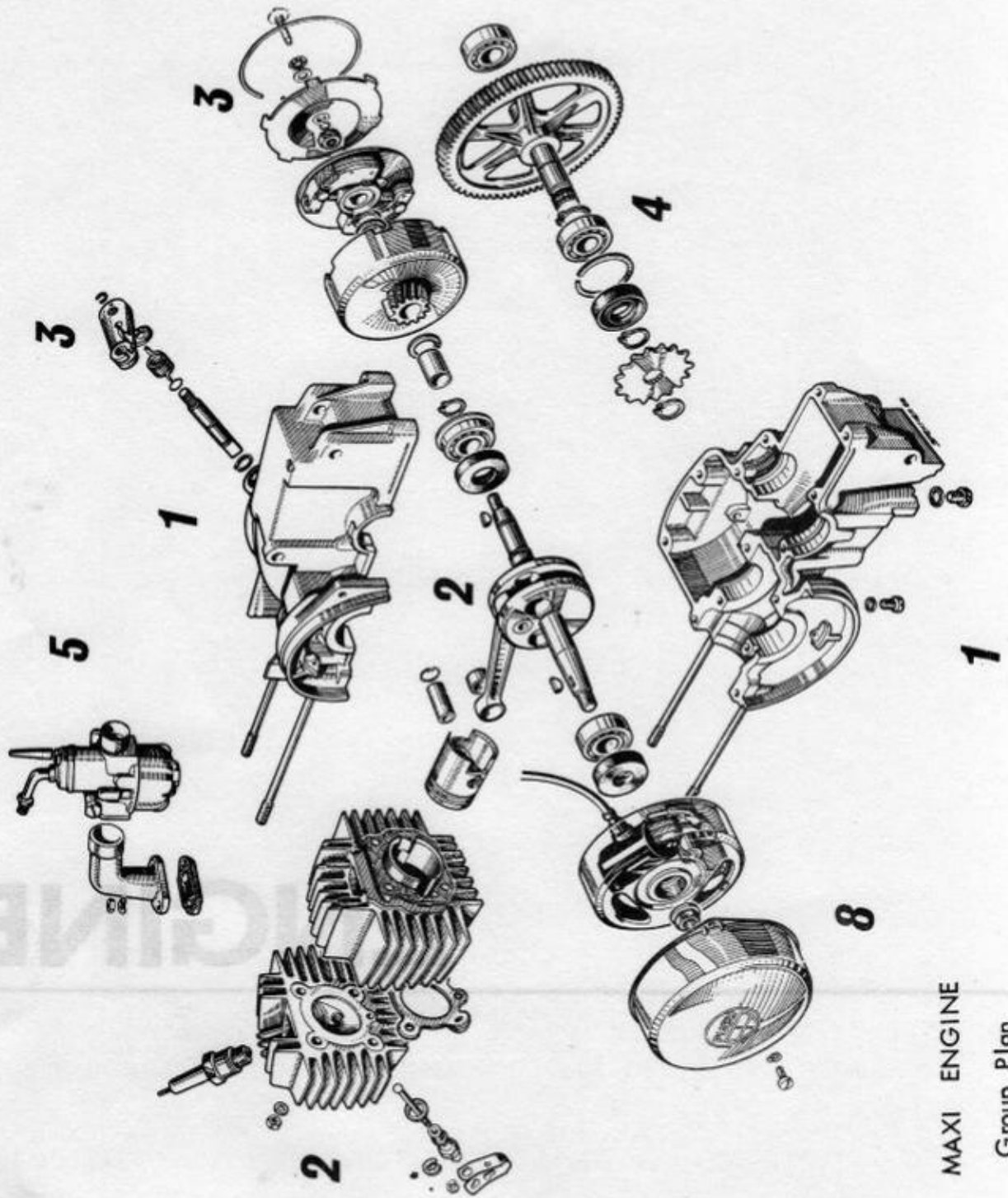


The background of the page features a detailed exploded view diagram of a Puch-Maxi scooter. The diagram shows the engine, transmission, rear wheel assembly, front wheel assembly, and various smaller components like the carburetor, air filter, and handlebars, all arranged in their relative positions as they would be assembled. The word 'ENGINE' is printed in large, bold, black capital letters over the lower right portion of this diagram.

ENGINE

Quota 1/100

MAXI ENGINE



MAXI ENGINE

Group Plan

Puch Maxi England without Rear Wheel Suspension = Model **N**
with Rear Wheel Suspension = Model **S**

IMPORTANT!

To get a quick and correct settlement of your spare parts orders following statements are necessary:

1. Exact statement of vehicle
2. Engine no.
3. Spare parts no.
4. Description
5. Colour
6. Required quantity
7. Wanted way of delivery

Beside this our general terms of sale and delivery are valuable.

Please direct your orders to:

place for stamp

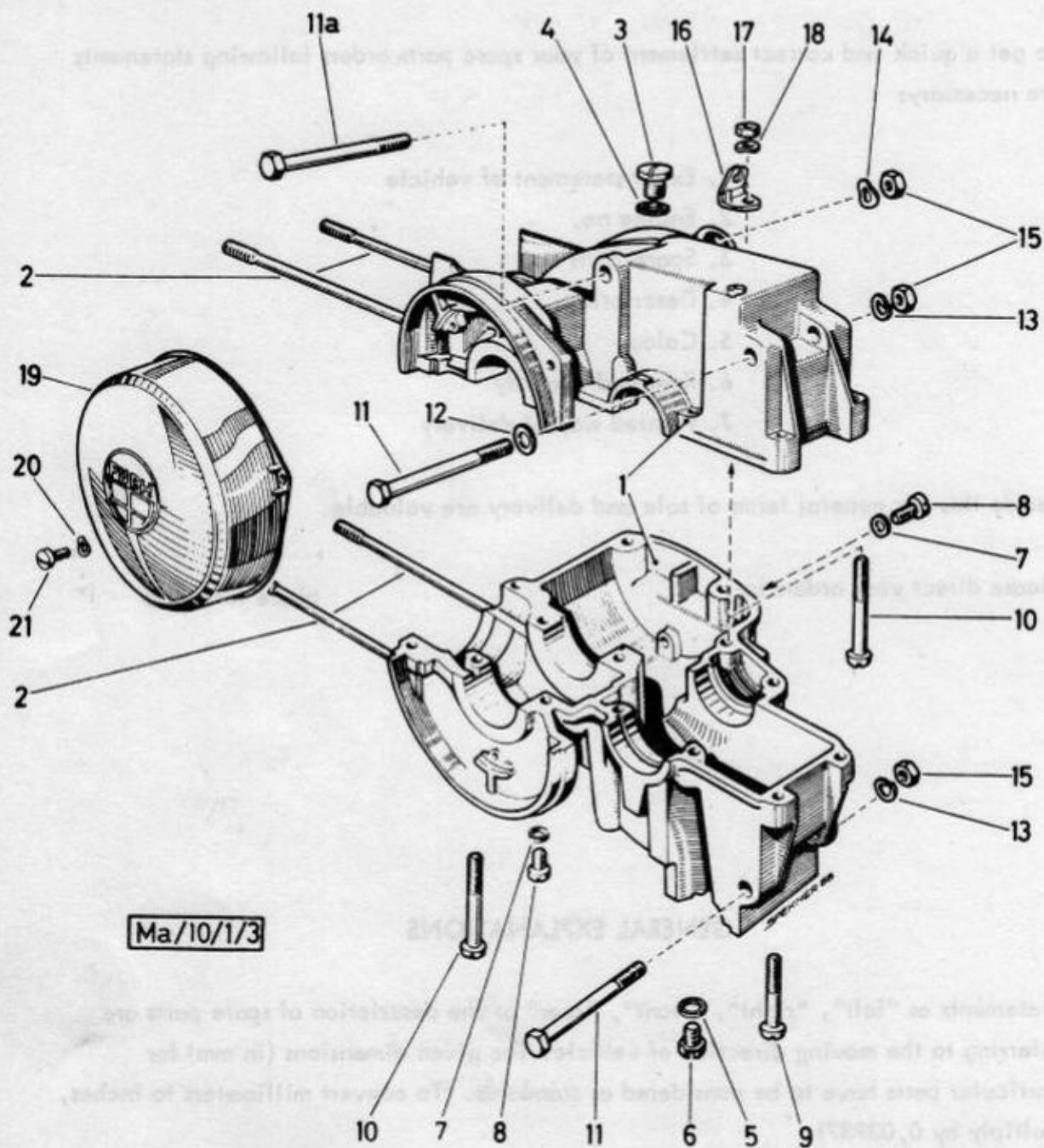
GENERAL EXPLANATIONS

Statements as "left", "right", "front", "rear" at the description of spare parts are referring to the moving direction of vehicle. The given dimensions (in mm) for particular parts have to be considered as standards. (To convert millimeters to inches, multiply by 0,03937).

A ref.no. within brackets before a spare part means, that the said part is only similar to the illustration.

A "N" before the statement of reqd. quantity is marking a standard part. The abbreviation "as reqd." means "as required"; the abbreviation "p.m." means "per meter".

The content of the present manual is not obliging for delivery and equipment of vehicle.



Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

1. CRANKCASE

Ref. No.	Part-No.	Description	Requid. No.
			NS
1	349.1.10.032.0	CRANKCASE compl.	1 1
2	360.1.10.034.1	STUD BOLT M6, 103 long	4 4
3	364.1.10.660.1	OIL FILLER PLUG (M10)	1 1
4	27071	SEAL WASHER A10x14 DIN 7603	N 1 1
5	26482	SEAL WASHER A8x14 DIN 7603	N 1 1
6	901.1053	HEXAGON HEAD SCREW M8x10 Sz DIN 933	N 1 1
7	24365	SEAL WASHER A6x12 DIN 7603	N 2 2
8	900.1305	CHEESE HEAD SCREW M6x8 DIN 84	N 2 2
9	900.1216	CHEESE HEAD SCREW M6x30 DIN 84-8G	N 9 - until ma.9914183 N 10 - from ma.9914184 N - 10
10	901.1308	CHEESE HEAD SCREW CM6x50 DIN 84-8G	N 5 - until ma.9914183 N 4 - from ma.9914184 N - 4
11	900.1162	HEXAGON BOLT M8x1x80 DIN 960-8G	N 2 -
11	901.1001	HEXAGON BOLT M8x1x75 DIN 960-8G	N - 2
11a	901.1002	HEXAGON BOLT M8x1x90 DIN 960-8G	N 1 1
12	24797	PLAIN WASHER 8,4 DIN 125	N 1 -
13	26819	SPRING RING B8 DIN 127	N 1 -
14	900.3211	SPRING WASHER B8 DIN 137	N 1 2
15	900.2021	HEXAGON NUT M8x1 DIN 934	N 2 2
(15)	902.2914	HEXAGON NUT (self-locking) M8x1 DIN 985	N 1 1
16	349.1.10.022.1 ^x	CABLE BRACKET	1 -
17	24773 ^x	HEXAGON NUT M6 DIN 934	N 1 -
18	900.3212 ^x	SPRING WASHER A6 DIN 137	N 1 -
19	349.1.10.034.1	GENERATOR COVER	1 1
20	900.3202	SPRING WASHER A4 DIN 137	N 2 2
21	900.1509	LENS HEAD SCREW AM4x10 DIN 85	N 2 2

for oil drain

for oil control and crankcase bleeding

for crankcase assembly

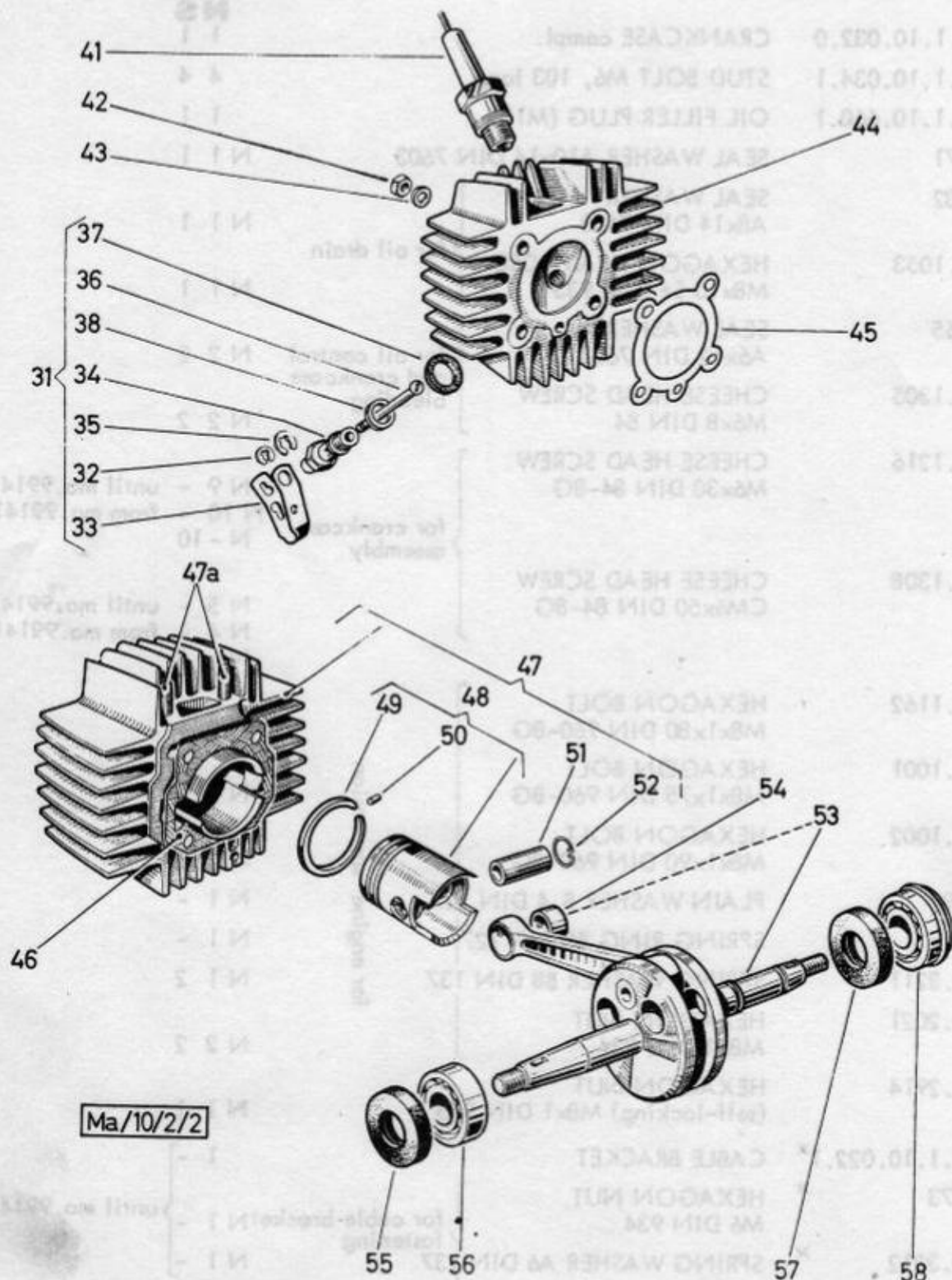
for engine suspension

for cable bracket fastening

for generator cover fastening

until ma.9914183

^xFrom ma. 9914184 the parts 16 - 18 will not more used, as the cable bracket and crankcase upper part are monobloc.



Ma/10/2/2

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**
2. CYLINDER, DECOMPRESSOR, ENGINE PARTS

Ref. No.	Part-No.	Description	Requd. No.
			NS
31	349.1.10.040.0	DECOMPRESSOR compl. (with parts 32+38)	1 1
32	900.4604	TAB WASHER 4 DIN 6799	N 1 1
33	349.1.10.046.1	LEAF TYPE SPRING	1 1
34	349.1.10.040.1	VALVE GUIDE	1 1
35	900.4607	TAB WASHER 7 DIN 6799	N 1 1
36	349.1.10.045.1	VALVE	1 1
37	349.1.10.043.1	SEAL RING 18/13,5/2	1 1
38	050.6.1051	SEAL RING 14/10,5/1	1 1
41	902.0726	SPARK PLUG W 145 T 1	1 - until ma. 5621698 - 1 until ma. 5243383
41	902.0724	SPARK PLUG W 175 T 1	1 - from ma. 5621699 - 1 from ma. 5243384
42	900.2014	HEXAGON NUT M6 DIN 934	N 4 4
43	24804	WASHER 6,4 DIN 433	N 4 4
44	349.1.10.001.1	CYLINDER COVER	1 - until ma. 5621698 - 1 until ma. 5243383
(44)	349.1.10.101.1	CYLINDER COVER	1 - from ma. 5621699 - 1 from ma. 5243384
45	349.1.10.004.1	CYLINDER COVER GASKET (Alu-foil 4-rows)	1 - until ma. 5621698 - 1 until ma. 5243383
45	349.2.10.004.1	CYLINDER COVER GASKET (Alu-foil 2-rows)	1 - from ma. 5621699 - 1 from ma. 5243384
46	349.1.10.013.1	CYLINDER BASE FLANGE GASKET (1mm thick)	1 1
47	349.1.10.005.0	CYLINDER compl. (with piston, wrist pin and wire retaining ring)	1 1
47a	902.1968	FIXING STUD M6x18 DIN 835-8G (for exhaust- and carburettor fastening)	N 4 - until ma. 9977979 N - 4 until ma. 5220127
47a	900.1915	FIXING STUD M6x15 DIN 835-8G (for exhaust- and carburettor fastening)	N 4 - from ma. 9977980 N - 4 from ma. 5220128
48	349.1.10.106.0/21	PISTON compl. 38 mm dia. sort. 1	1 1
48	349.1.10.106.0/22	PISTON compl. 38 mm dia. sort. 2	1 1
48	349.1.10.106.0/23	PISTON compl. 38 mm dia. sort. 3	1 1
48	349.1.10.106.0/24	PISTON compl. 38 mm dia. sort. 4	1 1
48	349.1.10.106.0/25	PISTON compl. 38 mm dia. sort. 5	1 1
48	349.1.10.106.0/26	PISTON compl. 38 mm dia. sort. 6	1 1
49	331.1.10.160.1	PISTON RING (square ring FS 2-38/35x2 fz ka ki DIN 24919 with rounded edges for Alu-cylinder)	N 2 2
50	900.4855	NOTCHED LOCKING PIN 2x6 DIN 1473	N 2 2
51	331.1.10.011.1/12	GUDGEON PIN 12 mm dia., 31 long sort. 2 (white)	1 1
51	331.1.10.011.1/13	GUDGEON PIN 12 mm dia., 31 long sort. 3 (blue)	1 1
52	901.4701	WIRE RETAINING RING B12 DIN 73123	N 2 2

as requd.

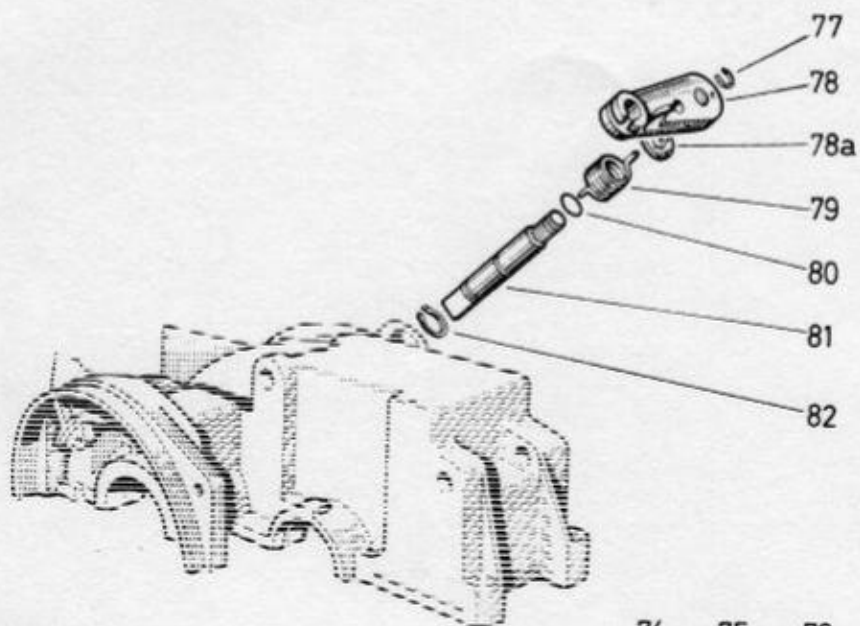
as requd.

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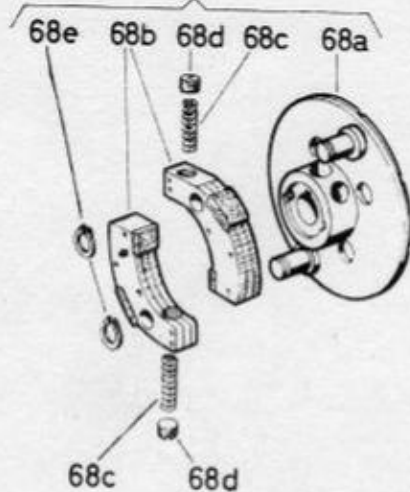
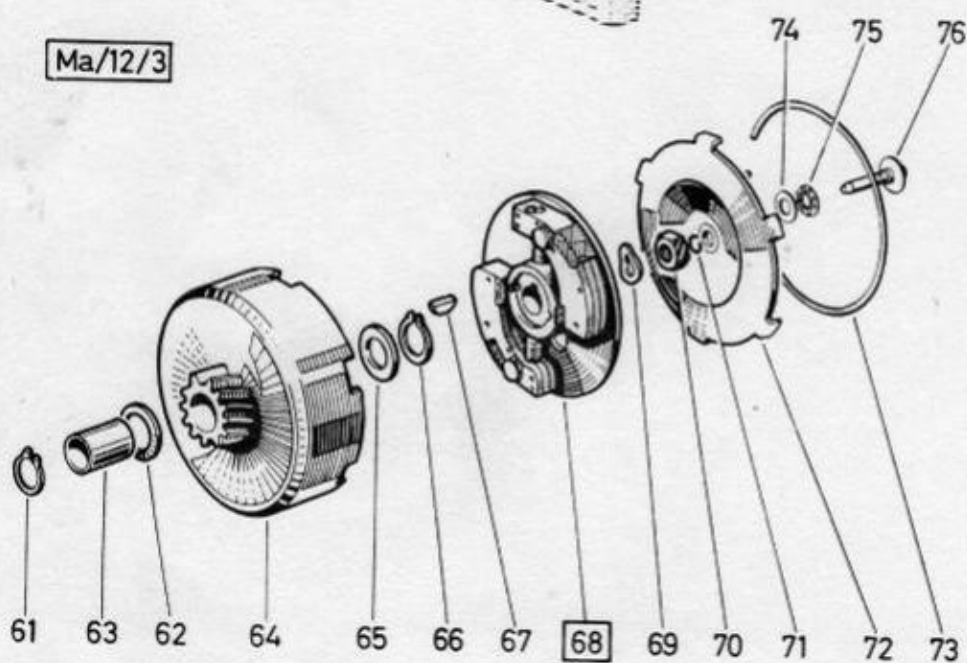
2. CYLINDER, DECOMPRESSION, ENGINE PARTS (cont.)

Ref. No.	Part-No.	Description	Requid. No.
			NS
53	349.1.10.015.0 ^x	CRANKSHAFT compl. with connecting rod, 12 mm dia. with bevel 1 : 5	1 - until ma.9606164
53	349.1.10.115.0 ^{xx}	CRANKSHAFT compl. with connecting rod, 12mm dia. with bevel 1:5 (replacement for 349.2.10.015.0 and 349.3.10.015.0)	1 - from ma.9606165 - 1
54	349.1.10.021.1	BUSH for connecting rod 14/11,6/12	1 1
54	349.1.10.021.3	BUSH for connecting rod (for repair)	as req.
55	901.3801	SEAL RING BA 40/17/7 DIN 3760	for crankshaft mounting l.h.s. N 1 1
56	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625	
57	901.3827	SEAL RING A40/22/7 DIN 3760	for crankshaft mounting r.h.s. N 1 1
58	900.6219	DEEP ROW BALL BEARING 40/17/12 Steyr 6203 NR	

^xFor flywheel magneto generator 349.1.50.000.0 (Bosch 0 212 112 061 RBl - 6V 17W)
^{xx}For flywheel magneto generator 349.2.50.000.0 (Bosch 0 212 112 062 RBl - 6V 17W) and
 349.4.50.000.0 (Bosch 0 212 122 028 RBl - 6V 17/5W)



Ma/12/3



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3. CLUTCH

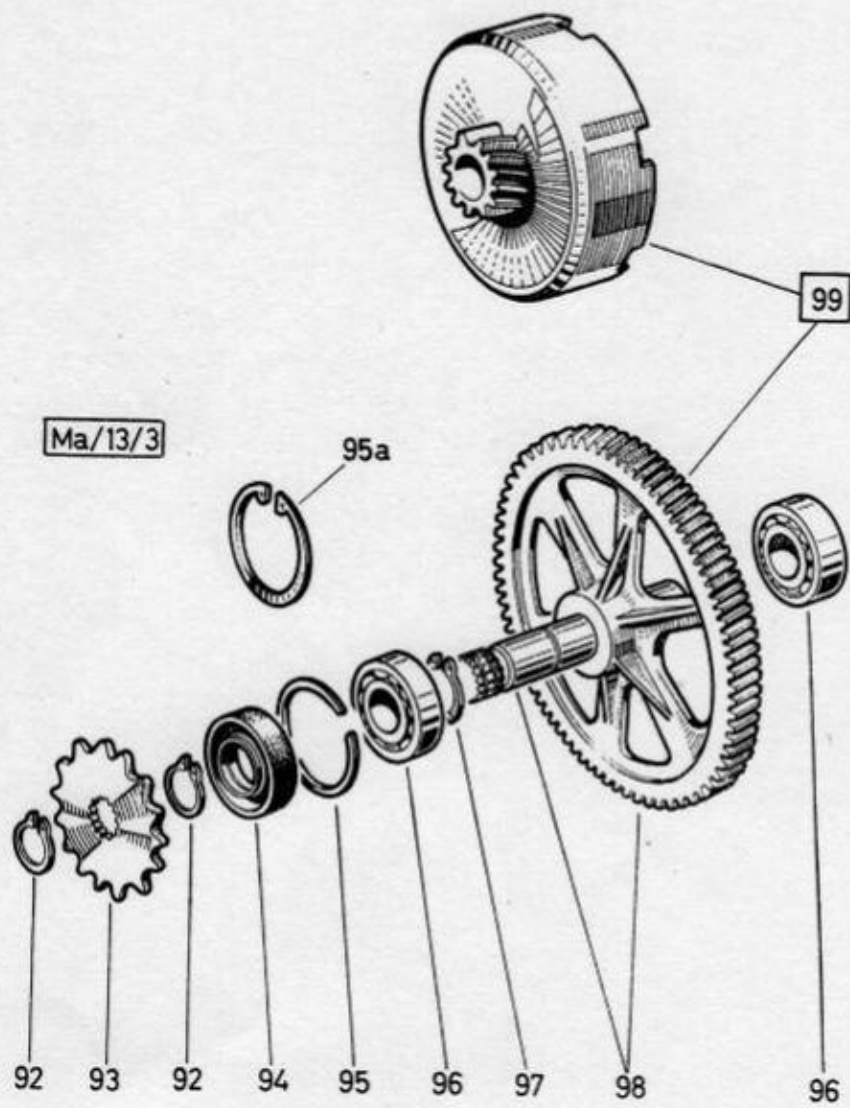
Ref.- No.	Part-No.	Description	Requd. No.
			NS
61	900.4617	CIRCLIP Sg 17x1 DIN 471	N 1 1
62	901.3927	WASHER 24/17/1,3	1 1
62	901.3923	WASHER 24/17/1,5	1 1
62	901.3928	WASHER 24/17/1,7	1 1
63	349.1.12.011.1	BEARING BUSHING 17/15/22	1 1
64	-----	CLUTCH DRUM will not to give off loose ! see primary drive compl. group 4. gearbox	- -
65	901.3943	WASHER 22/15/1,1	1 1
65	901.3929	WASHER 22/15/1,3	1 1
65	901.3924	WASHER 22/15/1,5	1 1
65	901.3930	WASHER 22/15/1,7	1 1
65	901.3942	WASHER 22/15/1,9	1 1
65	901.3949	WASHER 22/15/2,1	1 1
66	900.4619	CIRCLIP Sg 15x1 DIN 471	N 1 1
67	23340	WOODRUFF KEY 3x5 DIN 6888	N 1 1
68	349.1.12.004.0	CLUTCH HUB compl. (replaceable by 349.1.12.504.0)	1 - until ma.5666640 - 1 until ma.5284180
68	349.1.12.504.0	CLUTCH HUB compl. (replacement for 349.1.12.004.0)	1 - from ma.5666641 - 1 from ma.5284181
68a	349.1.12.004.2 ^x	CLUTCH HUB loose	1 - until ma.5666640 - 1 until ma.5284180
(68a)	349.1.12.504.2 ^x	CLUTCH HUB loose	1 - from ma.5666641 - 1 from ma.5284181
68b	349.1.12.005.0 ^x	PAIR OF CLUTCH SHOE with glued lining	1 - until ma.5666640 - 1 until ma.5284180
(68b)	349.1.12.505.0 ^x	PAIR OF CLUTCH SHOE with glued lining	1 - from ma.5666641 - 1 from ma.5284181
68c	349.1.12.006.1 ^x	THRUST SPRING for clutch shoe	2 2
68d	349.1.12.007.1 ^x	ADJUSTING SCREW (M10x1x7,5)	2 2
68e	900.4610	SNAP RING Sg 10x1 DIN 471	N 2 2
69	900.3210	SPRING WASHER B10 DIN 137	N 1 1
70	900.2011	HEXAGON NUT M10x1 DIN 934	N 1 1
71	900.4635	SPRING RING 5 DIN 9045	N 1 1

^x It is only possible to use special tools by adjusting the clutch shoes.
 By missing the special tools please use only the stated clutch hub compl.
 under Ref.No.68.

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3. CLUTCH (cont.)

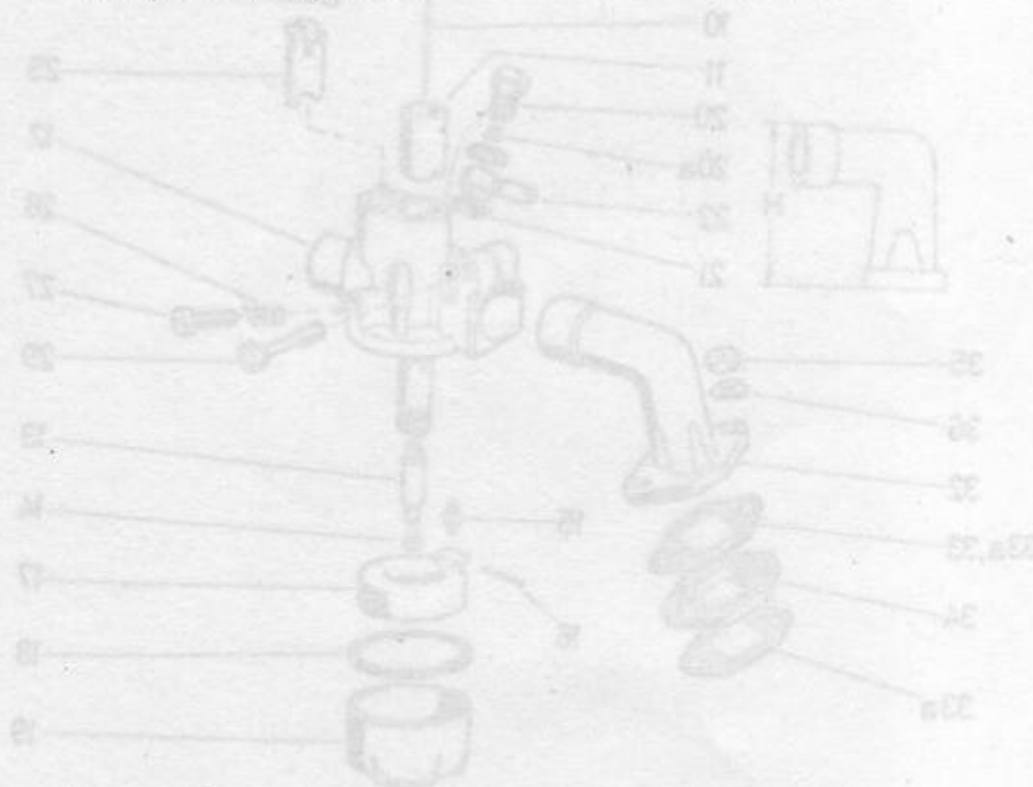
Ref.- No.	Part-No.	Description	Requd. No.
			NS
72	349.1.12.008.1	CLUTCH COVER	1 1
73	349.1.12.009.1	RETAINING SPRING	1 1
74	349.1.12.015.1	THRUST WASHER 15/5/1	1 1
75	900.6840	AXIAL NEEDLE BEARING 6,4x17,2x1,984	1 - until ma.5652370 - 1 until ma.5272387
(75)	349.1.12.016.1	THRUST WASHER 15/5/1 (bronze)	2 - from ma.5652371 - 2 from ma.5272388
76	349.1.12.014.1	THRUST BOLT	1 - until ma.5652370 - 1 until ma.5272387
76	349.2.12.014.1	THRUST BOLT	1 - from ma.5652371 - 1 from ma.5272388
77	900.4606	BZ-CIRCLIP 6 DIN 6799	N 1 1
78	349.1.12.031.1	DECLUTCHING LEVER	1 1
78a	050.1221	RUBBER WASHER 20/7,8/2	1 - from ma.9908014 - 1
79	349.2.12.022.1	RETURN SPRING	1 1
80	900.3883	RUBBER SEAL RS 6-9-1,5	1 1 as requd.
81	349.1.12.028.1	DECLUTCHING SHAFT	1 1
82	900.4693	C-RING H10x1	1 1



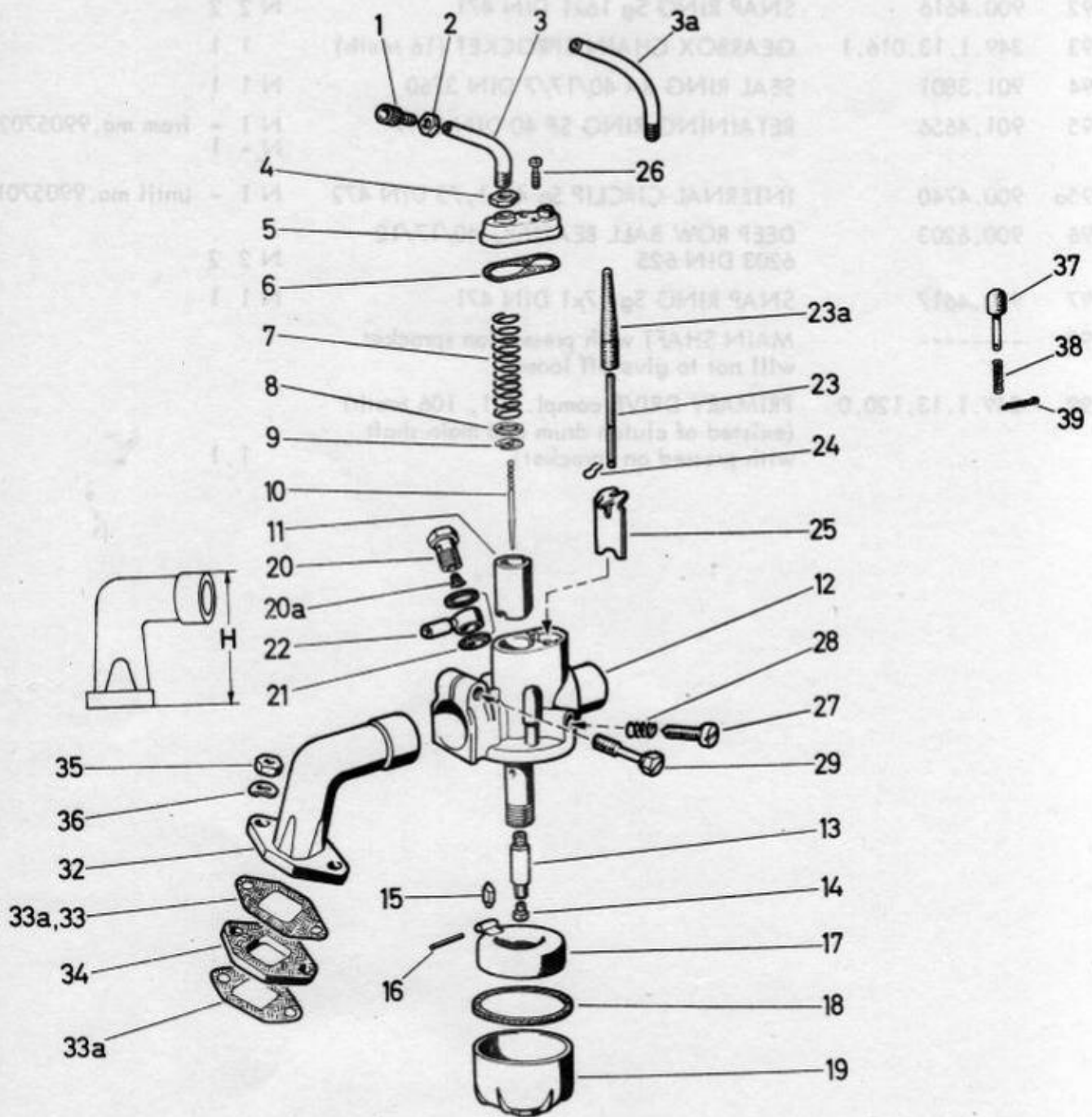
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4. GEARBOX

Ref. No.	Part-No.	Description	Requd. No.
			NS
92	900.4616	SNAP RING Sg 16x1 DIN 471	N 2 2
93	349.1.13.016.1	GEARBOX CHAIN SPROCKET (16 teeth)	1 1
94	901.3801	SEAL RING BA 40/17/7 DIN 3760	N 1 1
95	901.4656	RETAINING RING SP 40 DIN 5417	N 1 - from ma.9905702 N - 1
95a	900.4740	INTERNAL CIRCLIP Sg 40x1,75 DIN 472	N 1 - until ma.9905701
96	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625	N 2 2
97	900.4617	SNAP RING Sg 17x1 DIN 471	N 1 1
98	-----	MAIN SHAFT with pressed on sprocket will not to give off loose!	
99	349.1.13.120.0	PRIMARY DRIVE compl. (21, 106 teeth) (existed of clutch drum and main shaft with pressed on sprocket)	1 1



Ma/15/1/5



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5. CARBURETOR

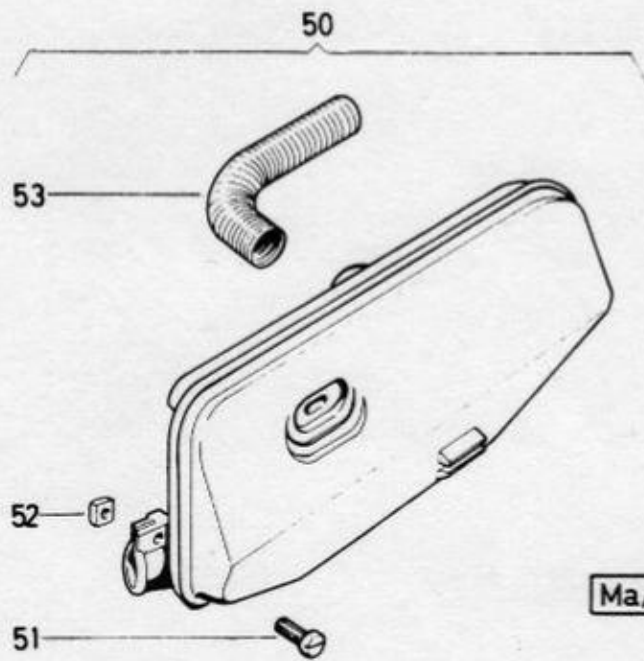
Ref. No.	Part-No.	Description	Requid. No.
			NS
--	349.6.15.000.0/66	CARBURETOR compl., Bing 1/14/139, jet-no.66	1 - until ma.5621698 - 1 until ma.5243383
--	349.7.15.000.0/64	CARBURETOR compl., Bing 1/14/140, jet-no.64	1 - from ma.5621699 - 1 from ma.5243384
1	050.1520	BOWDEN CABLE ADJUSTING (M5)	1 1
2	900.2115	NUT BM5 DIN 439 for bowden cable adjusting screw	N 1 1
3	350.1.15.018.1 ^{xx}	PIPE ELBOW	1 - until ma..... - 1 until ma.....
3a	349.1.15.018.1 ^{xxx}	PIPE ELBOW	1 - from ma..... - 1 from ma.....
4	26779	NUT BM6x0,75 similar DIN 934 for pipe elbow	1 1
5	349.1.15.019.1	CARBURETOR COVER	1 1
6	349.1.15.029.1	GASKET to carburetor cover	1 1
7	362.2.15.031.1	THRUST SPRING for throttle slide (increased)	1 1
8	362.1.15.014.1	DISC 13 mm dia., 0,5 strong	1 1
9	362.1.15.013.1	CLAMP SPRING	1 1
10	364.4.15.516.1	JET NEEDLE (36,5 long)	1 1
11	349.1.15.015.1	THROTTLE SLIDE No. 24	1 1
12	349.1.15.001.2	CARBURETOR HOUSING	1 1
13	349.1.15.008.1/20	NEEDLE JET 2,20	1 1
14	362.1.15.009.1/66	MAIN JET No.66	1 - until ma.5621698 - 1 until ma.5243383
14	362.1.15.009.1/64	MAIN JET No.64	1 - from ma.5621699 - 1 from ma.5243384
14	362.1.15.009.1/. ^x	MAIN JET No.... ^x	- -
15	349.1.15.026.1	FLOAT NEEDLE (suspended) (replacement for 362.1.15.026.1)	1 1
16	362.1.15.027.1	PIN for ring float (1,5 mm dia., 17 long)	1 1
17	362.1.15.025.2	RING FLOAT	1 1
18	362.1.15.028.1	GASKET for float 45/41/1,5	1 1
19	362.1.15.024.1	FLOAT	1 1
20	320.1.15.039.1	FIXING SCREW	1 1
20a	362.1.15.037.2	SIEVE	as req.
21	900.3702	FIBRE WASHER A8x12 DIN 7603	N 2 2
22	320.1.15.038.1	HOSE SWIVEL CONNECTOR	1 1
23	349.1.15.063.1	THRUST PIN for start slide	1 1
23a	349.1.15.047.1	EXTENDING for thrust pin	1 1
24	362.1.15.064.1	CLAMP SPRING for thrust pin	1 1
25	349.1.15.065.1	START SLIDE	1 1
26	050.1535	HEAD SCREW to carburetor cover	2 2

^x Please state jet-no. ! ^{xx} Pipe elbow for carburetor cable 349.1.65.000.0
^{xxx} Pipe elbow for carburetor cable 349.2.65.000.0

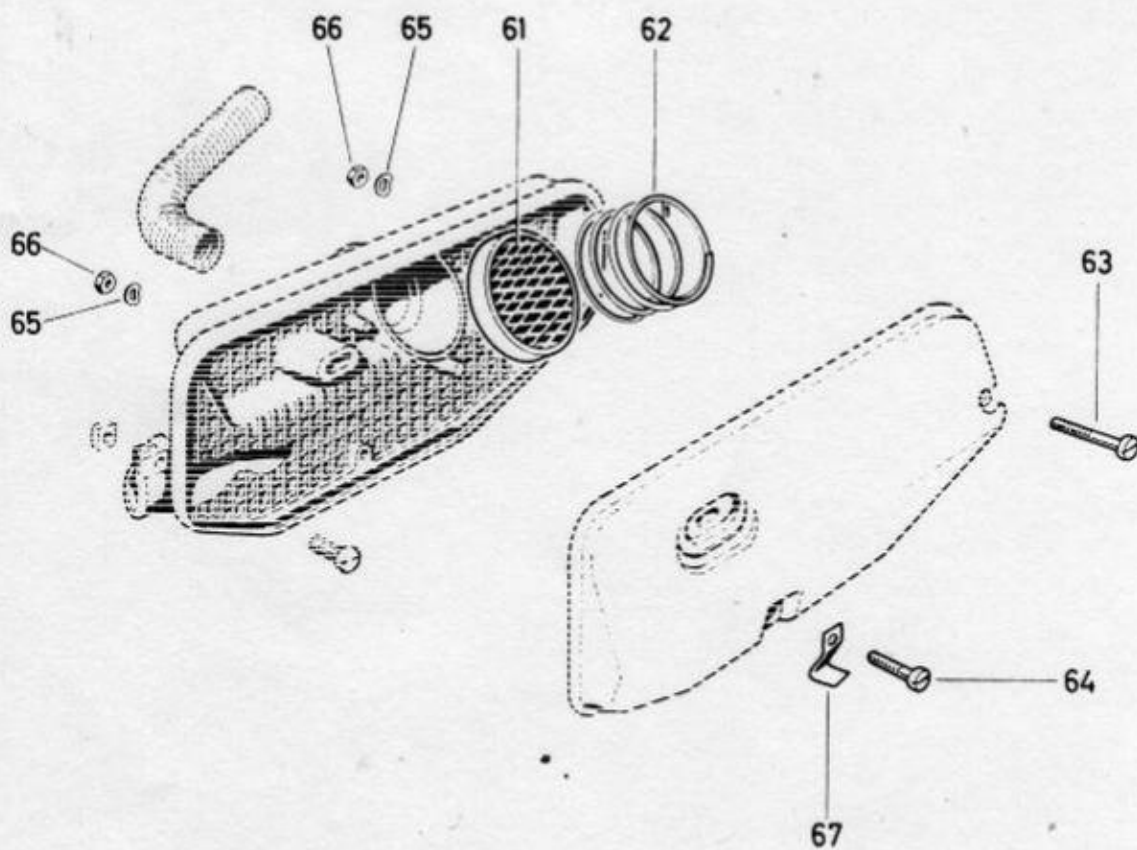
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5. CARBURETOR (cont.)

Ref.- No.	Part-No.	Description	Requid. No.
			N S
27	349.1.15.011.1	ADJUSTING SCREW for throttle piston	1 1
28	349.1.15.012.1	THRUST SPRING for adjusting screw	1 1
29	349.1.15.013.1	CLAMP SCREW (M6)	1 1
32	349.1.15.030.1	CARBURETOR CONNECTING SLEEVE (with measure H=50mm)	1 - until ma.9977979 - 1 until ma.5220127
32	349.1.15.130.1	CARBURETOR CONNECTING SLEEVE (with measure H=53mm)	1 - from ma.9977980 - 1 from ma.5220128
33	349.1.15.122.1	GASKET (hard paper 0,5mm thick)	1 - from ma.9977980 - 1 from ma.5220128
33a	349.1.15.022.1	PAPER GASKET	2 - until ma.9977979 - 2 until ma.5220127
34	349.1.15.021.1	GASKET (3mm thick)	1 - until ma.9977979 - 1 until ma.5220127
35	24773	HEXAGON NUT M6 DIN 934	N 2 2
36	900.3212	CURVED WASHER A6 DIN 137	N 2 2
37	{ 328.1.15.036.2 364.1.15.036.2	PRESSURE (with plastic-cap) PRESSURE (with metal-cap)	1 1 } as required 1 1 }
38	364.1.15.033.1	SPRING for pressure	1 1
39	364.1.15.034.1	SPLIT PIN	1 1



Ma/15/2/2

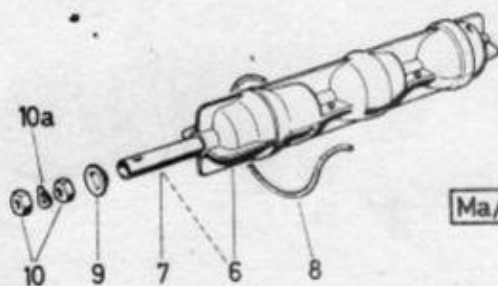
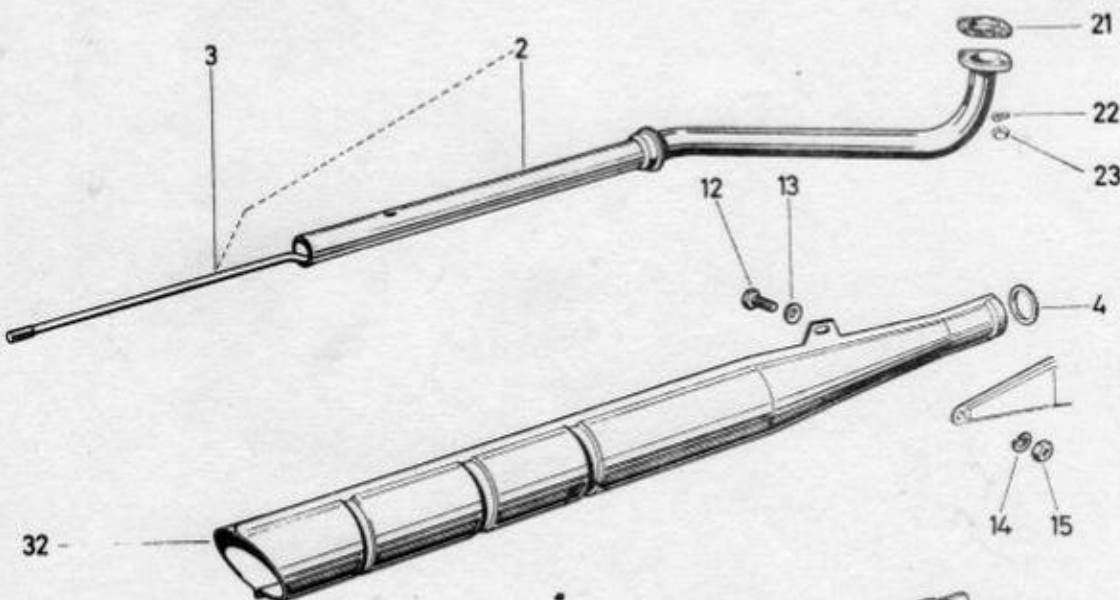
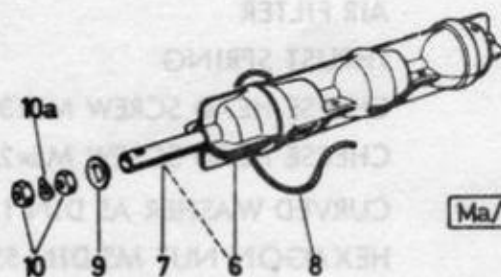
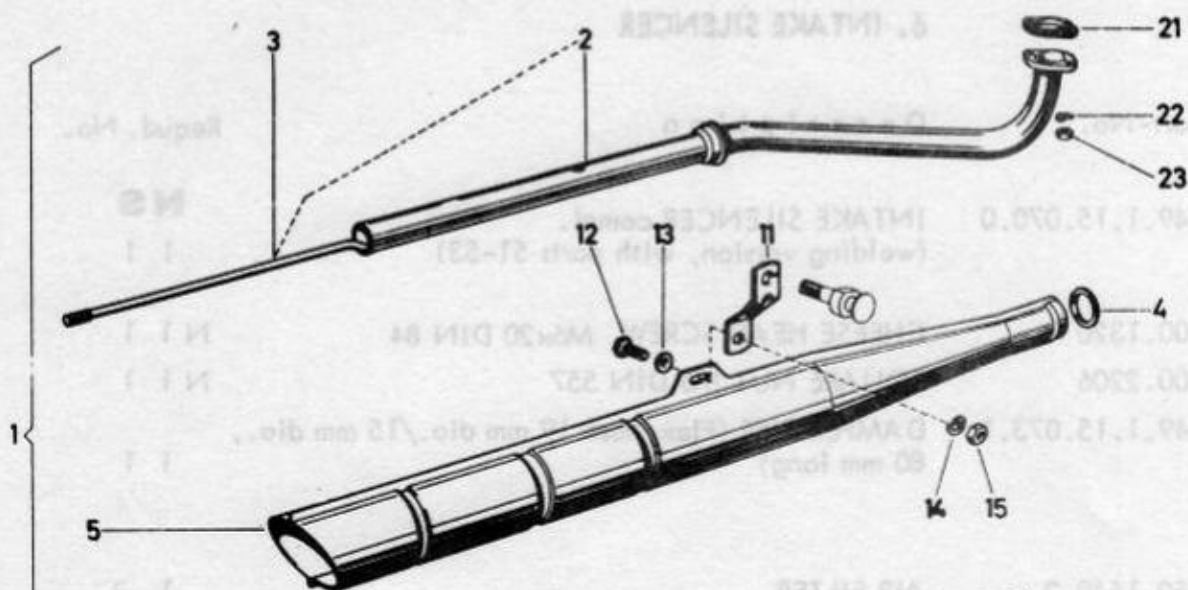


Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

6. INTAKE SILENCER

Ref. No.	Part-No.	Description	Requd. No.
50	349.1.15.070.0	INTAKE SILENCER compl. (welding version, with parts 51-53)	NS 1 1
51	900.1320	CHEESE HEAD SCREW M6x20 DIN 84	N 1 1
52	900.2206	SQUARE NUT M6 DIN 557	N 1 1
53	349.1.15.073.1	DAMPER PIPE (Flex-hose 19 mm dia./15 mm dia., 80 mm long)	1 1
61	050.1540.2	AIR FILTER	1 -
62	250.1327	THRUST SPRING	1 -
63	900.1330	CHEESE HEAD SCREW M5x30 DIN 84	N 1 -
64	18156	CHEESE HEAD SCREW M5x25 DIN 84	N 1 -
65	900.3205	CURVED WASHER A5 DIN 137	N 2 -
66	900.2105	HEXAGON NUT M5 DIN 555	N 2 -
67	349.1.63.005.1	CLAMP (for brake cable fixing)	1 -

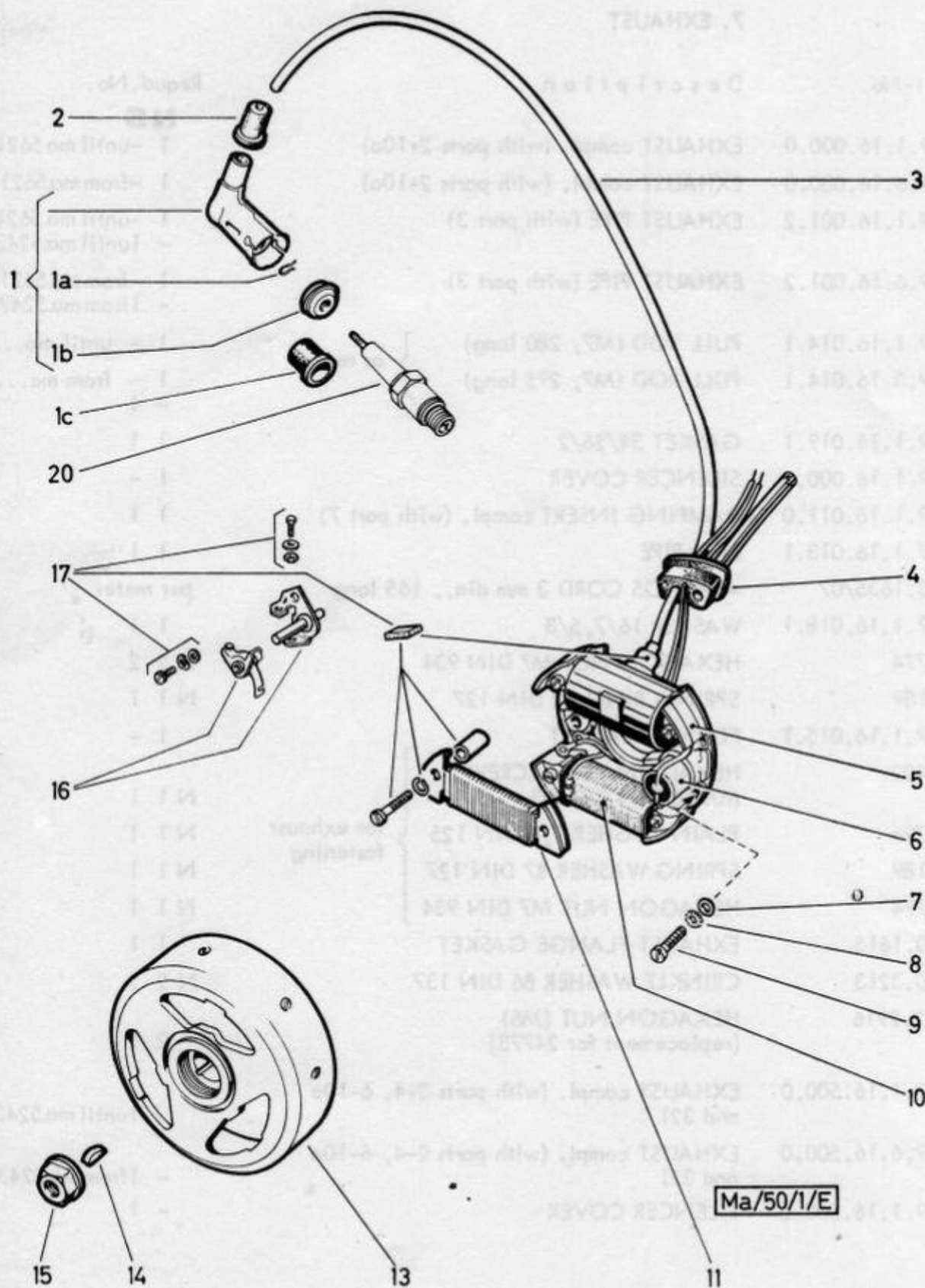
until ma.
9900100



Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

7. EXHAUST

Ref. No.	Part-No.	Description	Requd. No.	
			NS	
1	349.1.16.000.0	EXHAUST compl. (with parts 2+10a)	1 -until ma.5621698	
1	349.6.16.000.0	EXHAUST compl. (with parts 2+10a)	1 -from ma.5621699	
2	349.1.16.001.2	EXHAUST PIPE (with part 3)	1 -until ma.5621698 - 1until ma.5243383	
2	349.6.16.001.2	EXHAUST PIPE (with part 3)	1 -from ma.5621699 - 1from ma.5243384	
3	349.1.16.014.1	PULL ROD (M7, 280 long)	} as requd.	1 - until ma....
3	349.3.16.014.1	PULL ROD (M7, 295 long)		1 - from ma.... - 1
4	349.1.16.019.1	GASKET 34/26/2		1 1
5	349.1.16.000.2	SILENCER COVER		1 -
6	349.1.16.011.0	DAMPING INSERT compl. (with part 7)		1 1
7	349.1.16.013.1	END PIPE		1 1
8	253.1635/07	ASBESTOS CORD 3 mm dia., 165 long		per meter
9	349.1.16.018.1	WASHER 16/7, 5/3		1 1
10	24774	HEXAGON NUT M7 DIN 934		N 2 2
(10a)	29189	SPRING RING B7 DIN 127		N 1 1
11	349.1.16.015.1	FIXING BRACKET		1 -
12	26422	HEXAGON HEAD SCREW M7x16 DIN 933-8G	} for exhaust fastening	N 1 1
13	24796	PLAIN WASHER 7,4 DIN 125		N 1 1
14	29189	SPRING WASHER B7 DIN 127		N 1 1
15	24774	HEXAGON NUT M7 DIN 934		N 1 1
21	050.1615	EXHAUST FLANGE GASKET		1 1
22	900.3213	CRINKLE WASHER B6 DIN 137		N 2 2
(23)	902.2916	HEXAGON NUT (M6) (replacement for 24773)		2 2
31	349.1.16.500.0	EXHAUST compl. (with parts 2-4, 6-10a and 32)		- 1until ma.5243383
31	349.6.16.500.0	EXHAUST compl. (with parts 2-4, 6-10a and 32)		- 1from ma.5243384
32	349.1.16.500.2	SILENCER COVER		- 1



Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

8. GENERATOR

Ref.- No.	Part-No.	Description	Requd.No.
--	349.1.50.000.0 ^x	Flywheel magneto generator compl. (Bosch 0 212 112 061 RB1-6V 17W)	NS 1 - until ma.9606164
--	349.2.50.000.0 ^{xx}	Flywheel magneto generator compl. (Bosch 0 212 112 062 RB1-6V 17W)	1 - from ma.9606165 - 1 - until ma.9950741 - 1 until ma.5214273
--	349.4.50.000.0 ^{xxx}	Flywheel magneto generator compl. (Bosch 0 212 122 028 RB1-6V 17W/5W)	1 - from ma.9950742 - 1 from ma.5214274
1	350.7.52.005.0	SUPPRESSOR CABLE PLUG compl. (Messrs. Bosch) (replacement for 350.3.52.005.0)	1 1
or			
(1)	350.8.52.005.0	SUPPRESSOR CABLE PLUG compl. (Messrs. Gabriel)	1 1
or			
(1)	350.6.52.005.0	SUPPRESSOR CABLE PLUG compl. (Messrs. Merit)	1 1
1a	050.5206	SECURING SPRING	1 1
1b	350.7.52.006.1	SEAL RING (for suppressor cable plug 350.7.52.005.0)	1 1
1c	350.1.52.006.1	RUBBER COVER for spark plug (for suppressor cable plug 350.3.52.005.0, 350.6.52.005.0 and 350.8.52.005.0)	1 1
2	350.1.52.007.1	RUBBER CAP for ignition cable sealing (for suppressor 350.3.52.005.0 and 350.7.52.005.0)	1 1
2	350.2.52.007.1	RUBBER CAP for ignition cable sealing (for suppressor 350.6.52.005.0)	1 1
3	050.5207/07	IGNITION CABLE 5mm dia. (290mm long) per meter	1 - until ma.5621698 - 1 until ma.5243383
3	050.5207/07	IGNITION CABLE 5mm dia. (350mm long) per meter	1 - from ma.5621699 - 1 from ma.5243384
4	349.1.10.010.0	RUBBER SOCKET compl.	1 1
5	331.1.50.012.2	IGNITION ARMATURE (Bosch 2 204 211 035)	1 - until ma.9950741 - 1 until ma.5214273
5	364.4.50.512.2	IGNITION ARMATURE (Bosch 2 204 211 030)	1 - from ma.9950742 - 1 from ma.5214274

^xfor crankshaft 349.1.10.015.0

^{xx}for crankshaft 349.2.10.015.0, 349.3.10.015.0 and
349.1.10.115.0

^{xxx}for crankshaft 349.3.10.015.0 and 349.1.10.115.0

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

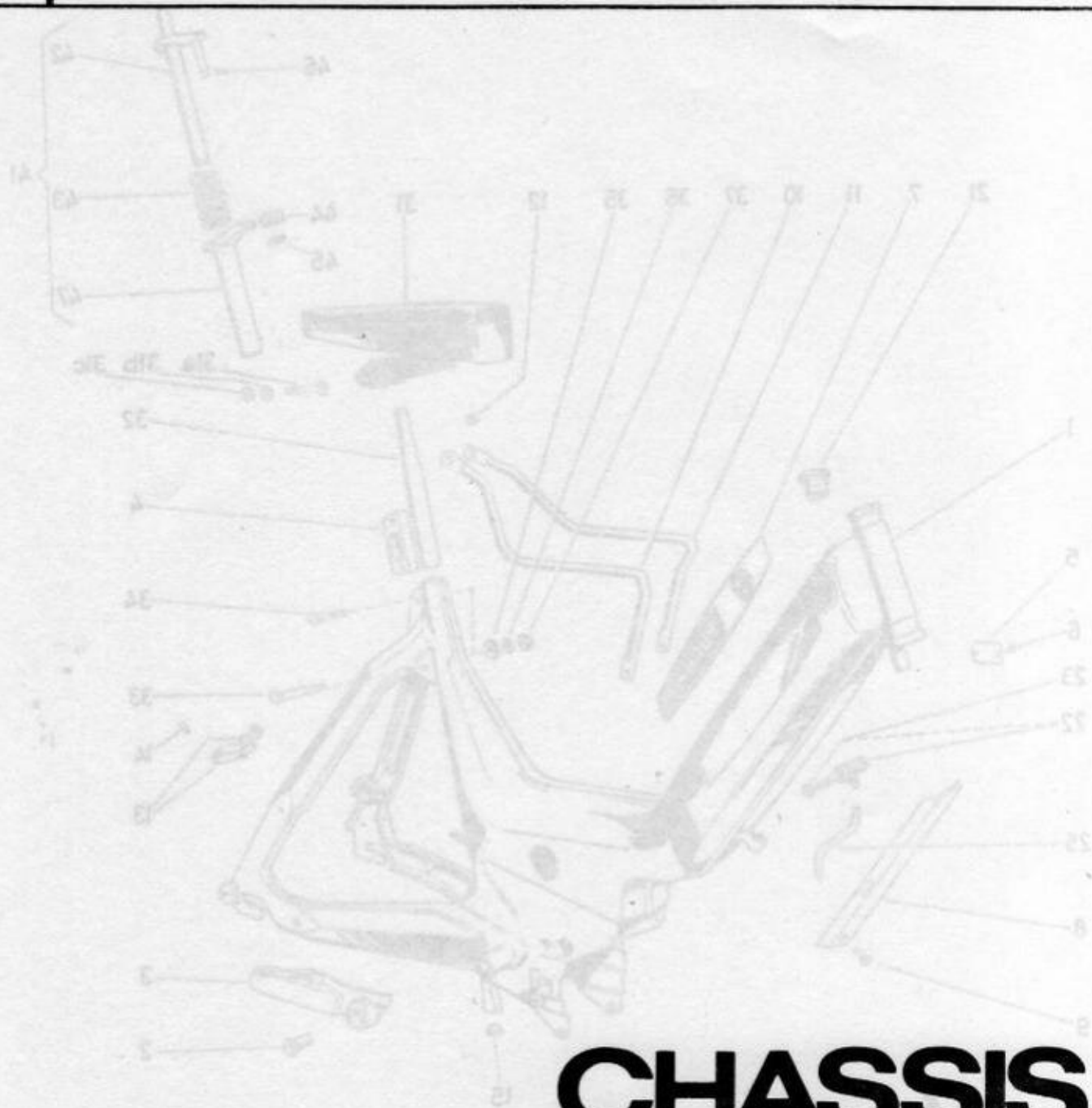
8. GENERATOR (cont.)

Ref.- No.	Part-No.	Description	Requd.No.
6	364.4.50.513.2	CONDENSER (Bosch 1 237 330 035)	NS 1 - until ma.9950741
	302.1.50.013.2	CONDENSER (Bosch 2 677 330 100)	
	500.2.50.013.2	CONDENSER (Bosch 1 237 330 037)	- 1 until ma.5214273
7	901.3941	WASHER 8/4,2/1	1 - from ma.9950742 - 1 from ma.5214274
8	900.3253	SERRATED LOCK WASHER J4,3 DIN 6798N	3 3
9	27458	LENS HEAD SCREW AM4x15 DIN 85	N 3 3
10	360.2.50.011.2	GENERATOR ARMATURE (Bosch 1 214 210 042)	1 1
11	360.5.50.014.2	GENERATOR ARMATURE (Bosch 1 214 210 153)	1 - from ma.9950742 - 1 from ma.5214274
13	349.1.50.010.2 ^x	FLYWHEEL (for flywheel magneto generator 349.1.50.000.0) (Bosch 1 215 254 337)	1 - until ma.9606164
13	349.2.50.010.2 ^{xx}	FLYWHEEL (for flywheel magneto generator 349.2.50.000.0) (Bosch 1 215 254 422)	1 - from ma.9606165 - 1 - until ma.9950741 - 1 until ma.5214273
13	349.4.50.010.2 ^{xxx}	FLYWHEEL (for flywheel magneto generator 349.4.50.000.0) (Bosch 1 215 254 447)	1 - from ma.9950742 - 1 from ma.5214274
14	900.4503	WOODRUFF-KEY 3x3,7 DIN 6888	N 1 1
15	901.2943	HEXAGON NUT with band M10x1-8G	1 1
16	302.3.50.015.0	CONTACT-SET (Bosch 1 217 013 021) (replacement for 302.2.50.015.0)	1 1
17	360.5.50.017.0	SET OF PARTS compl. (Bosch 1 217 010 007)	1 1
20	-----	PLUG - please see group cylinder, engine parts	
		Parts not identified by a number are not available singly from Messrs. Bosch	

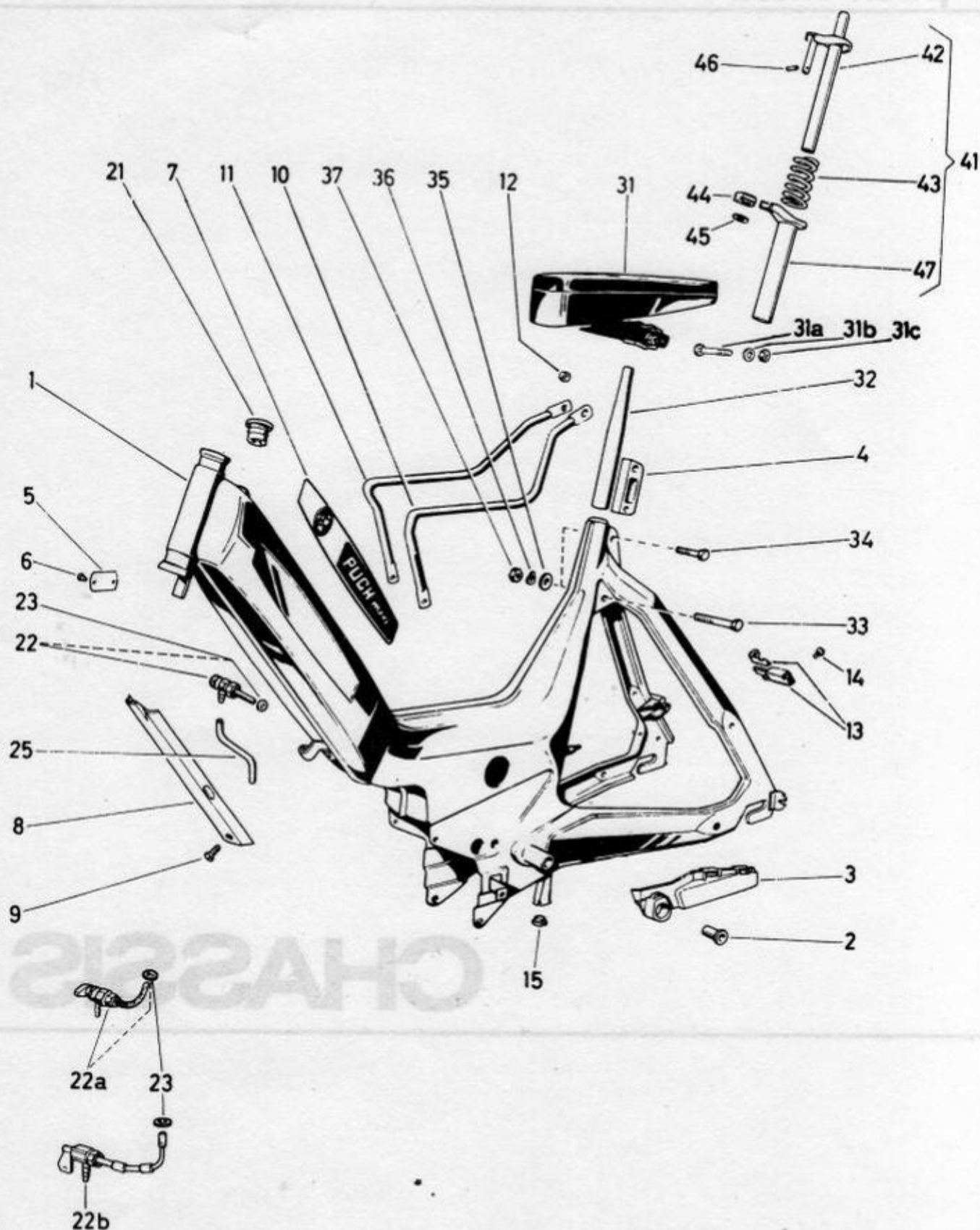
^xfor crankshaft 349.1.10.015.0

^{xx}for crankshaft 349.2.10.015.0, 349.3.10.015.0 and
349.1.10.115.0

^{xxx}for crankshaft 349.3.10.015.0 and 349.1.10.115.0



CHASSIS



Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

11. FRAME, FUEL TAB, SADDLE

Ref. No.	Part-No.	Description	Requd. No.
1	349.2.20.000.0 ^x	FRAME compl. (with bearing shells and bearing bushings) (for lock 600.1.67.003.0)	NS 1 - until ma.9630786
(1)	349.3.20.000.0 ^{xx}	FRAME compl. (with bearing shells and bearing bushings) (for lock 330.1.20.052.0)	1 - from ma.9630787
2	349.1.42.005.1	BEARING BUSHING 20/16/19 for pedal spindle	2 2
3	349.1.20.035.1	CHAIN GUIDE	1 -
4	349.1.20.028.1	CLAMPING PIECE	1 1
5	349.1.20.033.1	NOMENCLATURE PLATE	1 -
6	365	TEE HEAD BOLT 2x3,2	2 2
7	349.2.20.037.0	TRANSFER PICTURE l.h.s. and r.h.s.	p. pair -
8	349.1.20.029.1	FAIRING for bowden cables	1 1
9	900.1412	COUNTERSUNK SCREW M5x12 DIN 63 (replacement for 27918)	N 1 1
10	349.1.20.023.1	CARRYING HANDLE l.h.s.	1 -
11	349.1.20.024.1	CARRYING HANDLE r.h.s.	1 -
12	349.1.20.025.1	SPACER 12/8,6/7,5	2 -
13	600.1.67.003.0 ^x	LOCK compl.	1 - } to use only by frame
14	23020	CHEESE HEAD SCREW M5x6 DIN 84	N 1 - } 349.2.20.000.0
15	050.1.2123	RUBBER BUFFER for stand stop	1 1
21	349.1.22.020.1	FILLER CAP	1 1
22	349.1.22.030.0	FUEL TAB compl. (without reserve) Messrs. Orlandi	1 -
or			
(22a)	349.4.22.030.0	FUEL TAB compl. (with reserve) Messrs. Karcoma (replacement for 349.2.22.030.0)	1 1
or			
22b	349.3.22.030.0	FUEL TAB compl. (with reserve) Messrs Orlandi	1 1
23	349.1.22.031.1	SEAL RING 10,5/8,5/1	1 1
25	900.0902/07	FUEL HOSE 9/5 mm dia. 110 long	p. m.
31	349.1.23.000.0	SADDLE compl. (Messrs. Giuliani)	1 1 } as required
31	349.2.23.000.0	SADDLE compl. (Messrs. Denfeld)	1 1 }
31	349.1.23.500.0	SADDLE compl. (Messrs. Giuliani, with hook for tool bag)	- 1
31	349.3.23.000.0	SADDLE compl. (Messrs. Denfeld, with hook for tool bag)	1 1 as required
31a	902.1987	CUP SQUARE BOLT M8x60 DIN 603	N 1 1
31b	501.1.8405	WASHER 25/8,5/2,5	1 1
31c	900.2016	HEXAGON NUT M8 DIN 934	N 1 1
32	349.1.23.008.1	BRACKET for saddle	1 1
33	24858	HEXAGON HEAD SCREW M8x55 DIN 931-8GN	1 -
34	27397	HEXAGON HEAD SCREW M8x40 DIN 931-8GN	1 1
35	24806	WASHER 8,4 DIN 433	N2 2

^x Modification 1969

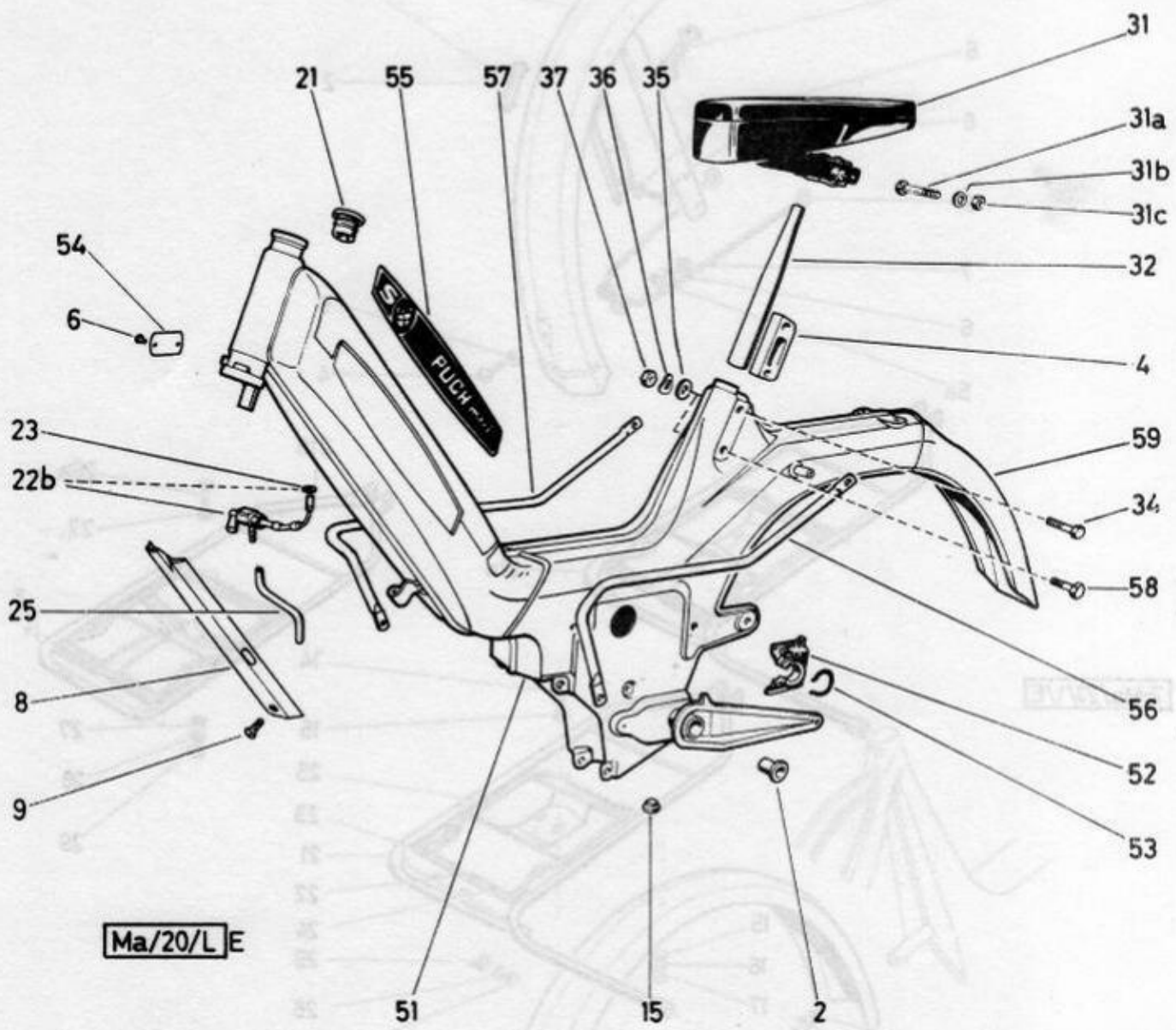
^{xx} Modification 1970

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

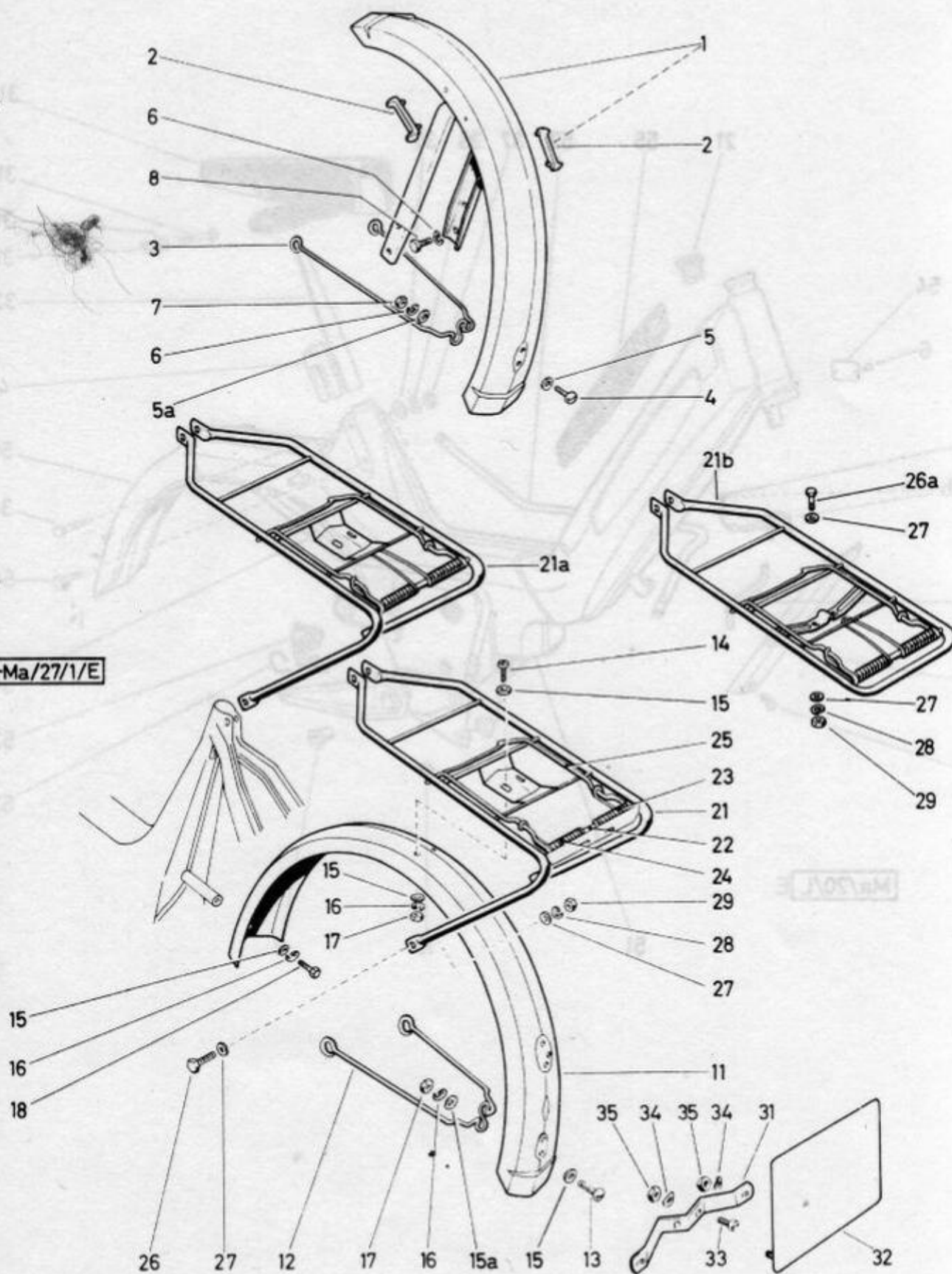
11. FRAME, FUEL TAB, SADDLE (cont.)

Ref. No.	Part-No.	Description	Requid. No.
			NS
36	900.3211	SPRING WASHER B8 DIN 137	N 2 2
37	900.2016	HEXAGON NUT M8 DIN 934	N 2 2
41	349.1.23.108.0	SUSPENDED SADDLE SUPPORT compl. (with parts 42 ÷ 47)	1 -
42	349.1.23.108.2	SADDLE SUPPORT loose	1 -
43	349.1.23.109.1	TENSION SPRING	1 -
44	349.1.23.110.1	SLIDE BUSH	1 -
45	900.3915	PLAIN WASHER 20/10, 1/1, 5	1 -
46	900.4841	SLOTTED HOLLOW PIN 3x20 DIN 1481	N 1 -
47	349.1.23.107.2	CONDUIT TUBE	1 -
			as requid.
51	349.2.20.500.0	FRAME compl. (with bearing shells and bearing bushings)	- 1
52	349.1.20.535.1	CHAIN GUIDE	- 1
53	349.1.20.536.1	RETAINING RING for chain guide	- 1
54	349.3.20.533.1	NOMENCLATURE PLATE (Maxi-S) (replacement for 349.2.20.533.1)	- 1
55	349.2.20.537.0	TRANSFER PICTURE l.h.s. and r.h.s. (Maxi-S) - per pair	- 1
56	349.1.20.525.1	CARRYING HANDLE l.h.s.	- 1
57	349.1.20.526.1	CARRYING HANDLE r.h.s.	- 1
58	900.1048	HEXAGON SCREW M8x35 DIN 931-8G	N - 1
59	349.1.20.510.2	FRAME MUDGUARD (unvarnished, as required for repair)	- -

License Plate Rear and Accessories for Model **S** -
 see group 12. Mudguard, Luggage Carrier.



2-Ma/27/1/E

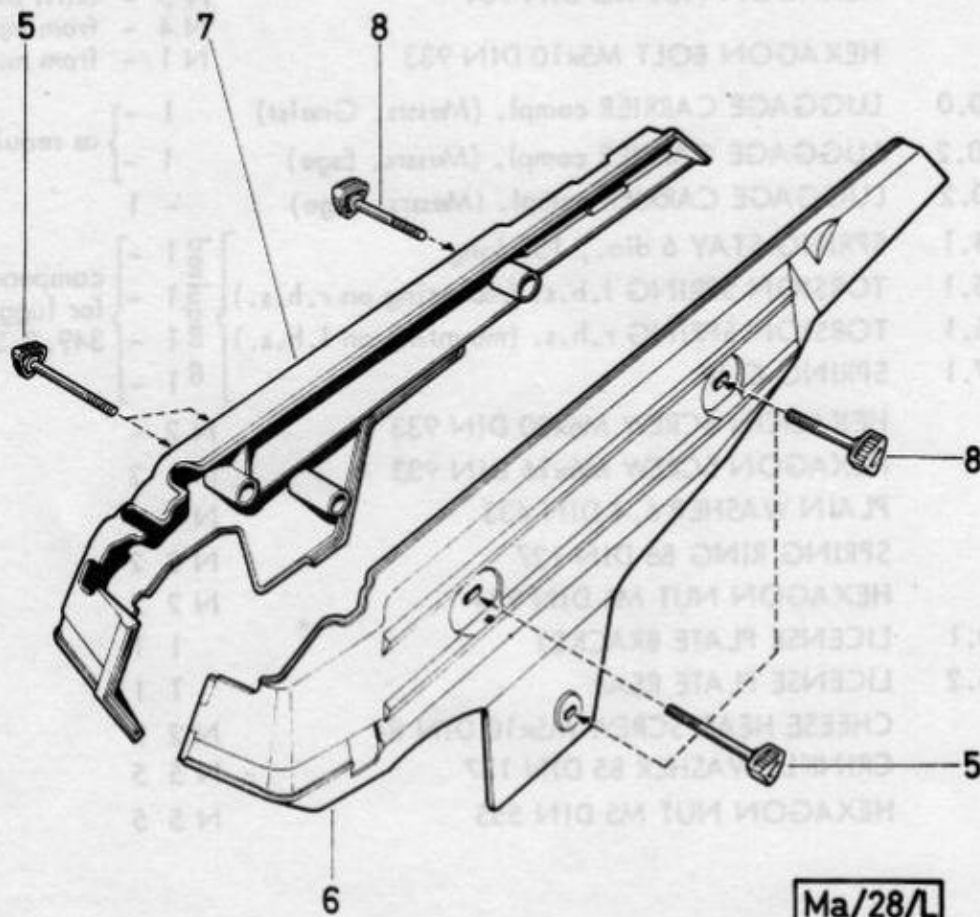
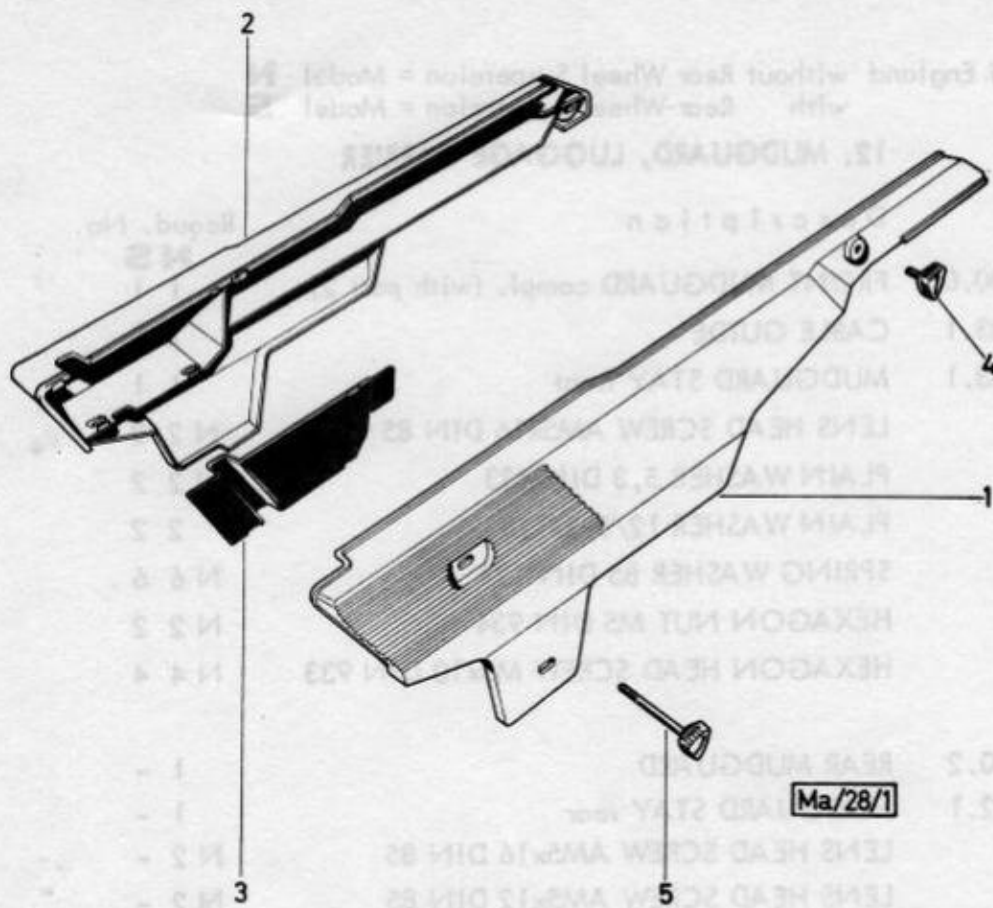


Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

12. MUDGUARD, LUGGAGE CARRIER

Ref. No.	Part-No.	Description	Requd. No.
			NS
1	349.2.27.100.0	FRONT MUDGUARD compl. (with part 2)	1 1
2	350.1.27.003.1	CABLE GUIDE	2 2
3	349.2.27.003.1	MUDGUARD STAY front	1 1
4	900.1505	LENS HEAD SCREW AM5x16 DIN 85	N 2 2
5	24803	PLAIN WASHER 5,3 DIN 433	N 2 2
5a	900.3921	PLAIN WASHER 12/5,3/1,5	2 2
6	29190	SPRING WASHER B5 DIN 127	N 6 6
7	24772	HEXAGON NUT M5 DIN 934	N 2 2
8	26509	HEXAGON HEAD SCREW M5x10 DIN 933	N 4 4
11	349.3.27.010.2	REAR MUDGUARD	1 -
12	349.2.27.012.1	MUDGUARD STAY rear	1 -
13	900.1505	LENS HEAD SCREW AM5x16 DIN 85	N 2 -
14	25429	LENS HEAD SCREW AM5x12 DIN 85	N 2 -
15	24803	PLAIN WASHER 5,3 DIN 433	N 7 -
15a	900.3921	PLAIN WASHER 12/5,3/1,5	2 -
16	29190	SPRING WASHER B5 DIN 127	N 5 -
17	24772	HEXAGON NUT M5 DIN 934	N 5 - until ma.5703386
			N 4 - from ma.5703387
18	26509	HEXAGON BOLT M5x10 DIN 933	N 1 - from ma.5703387
21	349.2.29.000.0	LUGGAGE CARRIER compl. (Messrs. Gneist)	1 -
21a	349.3.29.000.2	LUGGAGE CARRIER compl. (Messrs. Esge)	1 -
21b	349.1.29.500.2	LUGGAGE CARRIER compl. (Messrs. Esge)	- 1
22	349.2.29.024.1	SPRING STAY 6 dia., 150 long	as required 1 - 1 - 1 - 1 -
23	367.2.29.025.1	TORSION SPRING l.h.s. (mounting on r.h.s.)	
24	367.2.29.026.1	TORSION SPRING r.h.s. (mounting on l.h.s.)	
25	349.2.29.027.1	SPRING CLIP	
26	900.1108	HEXAGON SCREW M6x20 DIN 933	N 2 -
26a	24928	HEXAGON SCREW M6x16 DIN 933	N - 2
27	24804	PLAIN WASHER 6,4 DIN 433	N 4 4
28	26834	SPRING RING B6 DIN 127	N 2 2
29	24773	HEXAGON NUT M6 DIN 934	N 2 2
31	349.1.27.020.1	LICENSE PLATE BRACKET	1 1
32	349.1.27.025.2	LICENSE PLATE REAR	1 1
33	900.1312	CHEESE HEAD SCREW M5x10 DIN 84	N 2 2
34	900.3217	CRINKLE WASHER B5 DIN 137	N 5 5
35	900.2105	HEXAGON NUT M5 DIN 555	N 5 5

component parts
for luggage carrier
349.2.29.000.0



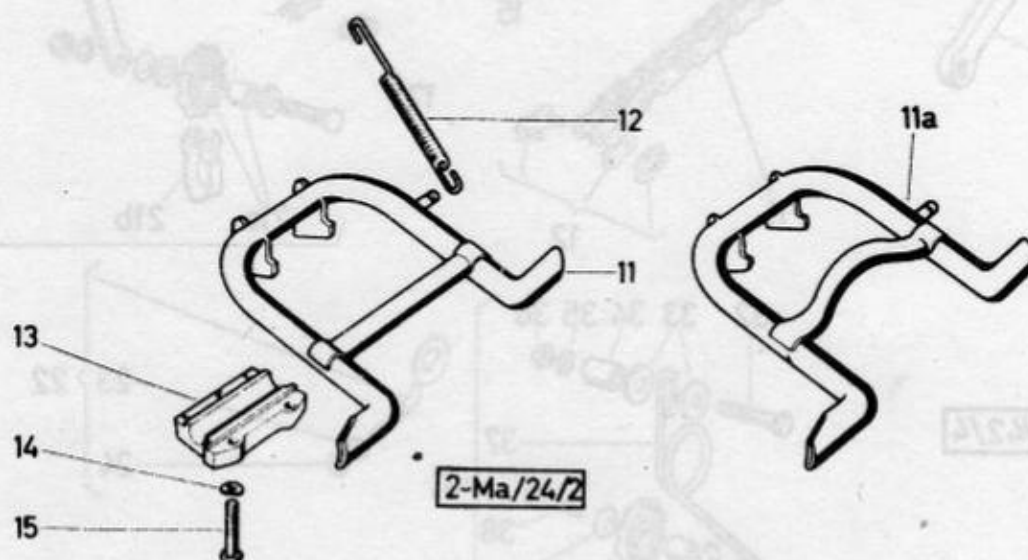
Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

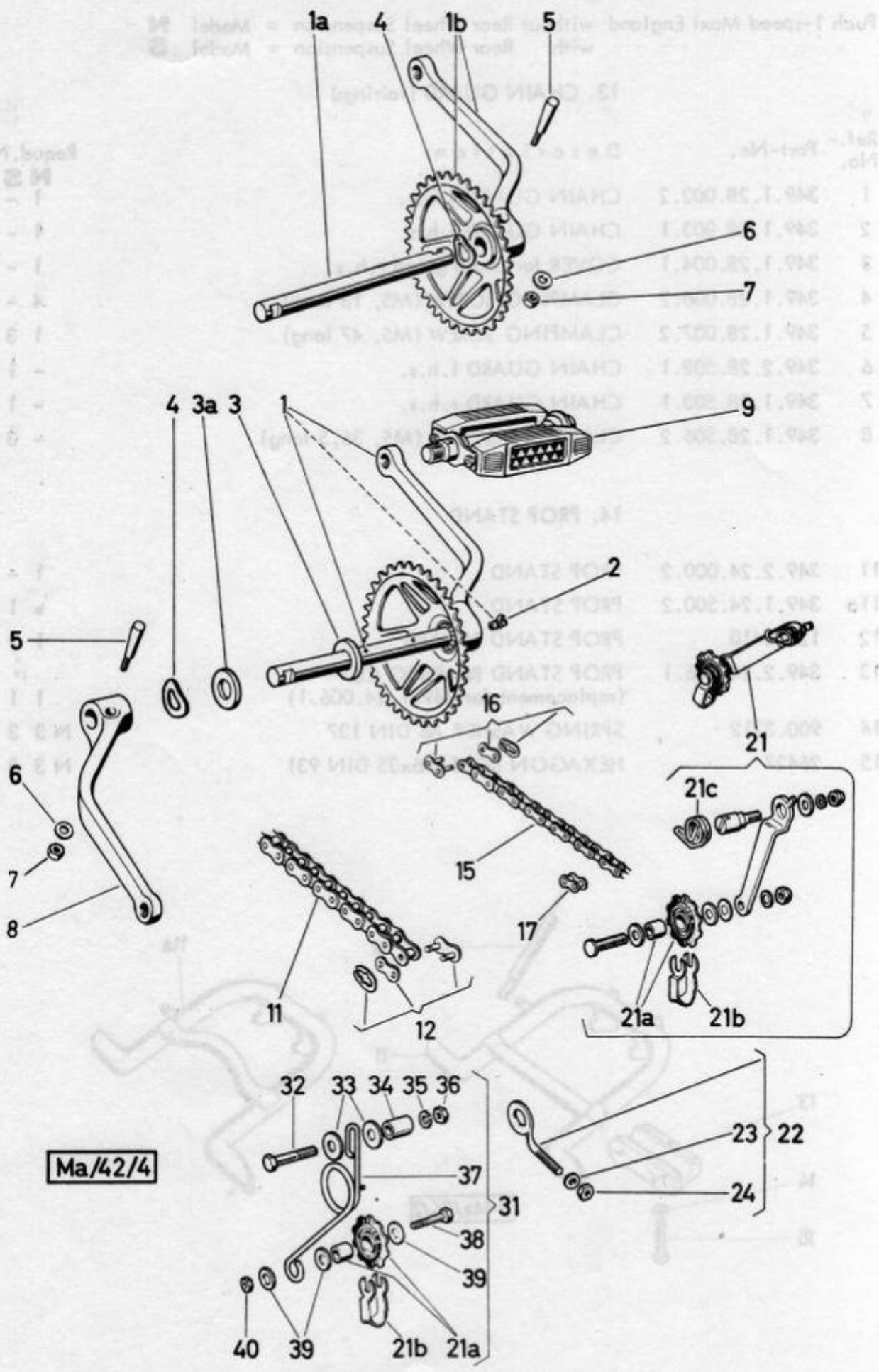
13. CHAIN GUARD (fairings)

Ref.- No.	Part-No.	Description	Requd. No.
			NS
1	349.1.28.002.2	CHAIN GUARD l.h.s.	1 -
2	349.1.28.003.1	CHAIN GUARD r.h.s.	1 -
3	349.1.28.004.1	COVER for chain guard r.h.s.	1 -
4	349.1.28.006.2	CLAMPING SCREW (M5, 13 long)	4 -
5	349.1.28.007.2	CLAMPING SCREW (M5, 47 long)	1 3
6	349.2.28.502.1	CHAIN GUARD l.h.s.	- 1
7	349.1.28.503.1	CHAIN GUARD r.h.s.	- 1
8	349.1.28.506.2	CLAMPING SCREW (M5, 36,5 long)	- 3

14. PROP STAND

11	349.2.24.000.2	PROP STAND	1 -
11a	349.1.24.500.2	PROP STAND	- 1
12	128.2410	PROP STAND SPRING	1 1
13	349.2.24.006.1	PROP STAND BEARING CUP (replacement for 349.1.24.006.1)	1 1
14	900.3212	SPRING WASHER A6 DIN 137	N 3 3
15	26427	HEXAGON BOLT M6x35 DIN 931	N 3 3





Ma/42/4

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

15. PEDALS, CHAINS, CHAIN TENSIONER

Ref.- No.	Part-No.	Description	Requd. No.
1	349.1.42.103.0	CRANK r.h.s. compl. (37 teeth, with pedal spindle welded and part 2) (replacement for 349.2.42.003.2 and 349.3.42.003.2 with additional use of spacer 349.1.42.105.1)	NS 1 - from ma.5654121 - 1 from ma.5274324
1a	349.1.42.001.1	PEDAL SPINDLE (196 long)	1 - until ma.5654120 - 1 until ma.5274323
1b	349.2.42.003.2	CRANK r.h.s. (36 teeth) (replaceable by 349.1.42.103.0 with additional use of spacer 349.1.42.105.1)	1 - until ma.9610282
1b	349.3.42.003.2	CRANK r.h.s. (37 teeth) (replaceable by 349.1.42.103.0 with additional use of spacer 349.1.42.105.1)	1 - from ma.9610283 - 1 - until ma.5654120 - 1 until ma.5274323
2	360.1.40.011.1	GREASE NIPPLE	1 - from ma.5654121 - 1 from ma.5274324
3	349.1.42.105.1	SPACER 33/16/5	1 - from ma.5654121 - 1 from ma.5274324
3a	-----	NOT FOR THESE MODELS	- -
4	900.3994	SPRING WASHER 30/17/0,5	2 - until ma.5654120 1 - from ma.5654121 - 2 until ma.5274323 - 1 from ma.5274324
5	605.1313	COTTER	2 - until ma.5654120 1 - from ma.5654121 - 2 until ma.5274323 - 1 from ma.5274324
6	900.3926	WASHER 14/6,5/2	2 - until ma.5654120 1 - from ma.5654121 - 2 until ma.5274323 - 1 from ma.5274324
7	900.2909	HEXAGON NUT 1/4" (26Gg/inch)	2 - until ma.5654120 1 - from ma.5654121 - 2 until ma.5274323 - 1 from ma.5274324
8	320.2.42.002.1	CRANK l.h.s.	1 1
9	600.1.18.054.0	PEDAL compl. (with rear reflector)	per pair
11	907.1.28.106.0	DRIVING CHAIN compl. (1/2"x3/16"x7,75) 106 rollers	1 -
11	907.1.28.099.0	DRIVING CHAIN compl. (1/2"x3/16"x7,75) 99 rollers	- 1
12	907.1.28.001.0	CHAIN MASTER LINK compl.	1 1

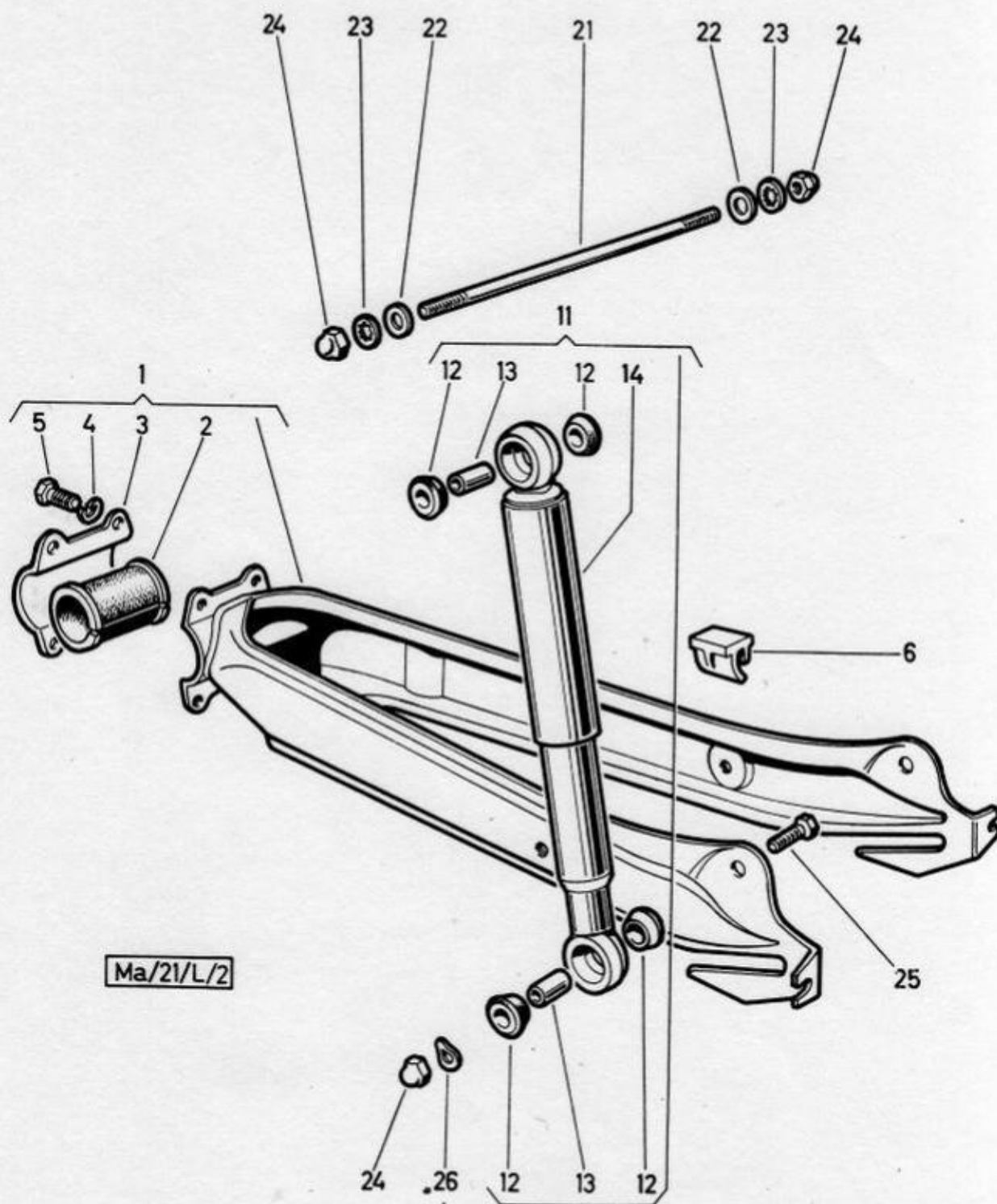
Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

15. PEDALS, CHAINS, CHAIN TENSIONER (cont.)

Ref.- No.	Part-No.	Description	Requd.No.
			NS
15	600.1.15.087.0 ^x	CHAIN for pedals (1/2"x1/8") 87 rollers	1 -
or	600.6.15.087.0 ^x	CHAIN for pedals (1/2"x1/8") 87 rollers	1 -
15	600.1.15.088.0 ^{xx}	CHAIN for pedals (1/2"x1/8") 88 rollers	1 -
or	600.6.15.088.0 ^{xx}	CHAIN for pedals (1/2"x1/8") 88 rollers	1 -
15	600.1.15.080.0	CHAIN for pedals (1/2"x1/8") 80 rollers	- 1
or	600.6.15.080.0	CHAIN for pedals (1/2"x1/8") 80 rollers	- 1
16	1140.0	CHAIN MASTER LINK compl.	1 1
17	1141	BLOCK (for lengthen the chain for pedals)	as req.
21	349.1.28.020.0	CHAIN TENSIONER compl. for pedal chain	1 -
21a	349.1.28.021.0	CHAIN TENSIONER ROLLER compl.	1 1
21b	349.1.28.022.1	CHAIN GUIDE CLIP	1 1
21c	349.1.28.023.1	TORSION SPRING for chain tensioner	1 -
22	349.1.41.011.0	CHAIN TENSIONER compl. (with parts 23 and 24)	2 2
23	24804	PLAIN WASHER 6,4 DIN 433	N 2 2
24	900.2014	HEXAGON NUT M6 DIN 934	N 2 2
31	349.1.28.520.0	CHAIN TENSIONER compl. for pedal chain with parts 21a, 21b, and 32 ÷ 40	- 1
32	27397	HEXAGON BOLT M8x40 DIN 931-8G	N - 1
33	128.2318	PLAIN WASHER 21/8, 1/1, 75	- 2
34	349.1.28.534.1	TENSION CLIP 15/9, 2/22	- 1
35	26819	SPRING RING B8 DIN 127	N - 1
36	24775	HEXAGON NUT M8 DIN 934	N - 1
37	349.1.28.525.1	TENSION SPRING	- 1
38	900.1002	HEXAGON BOLT M6x22 DIN 931	N - 1
39	900.3076	PLAIN WASHER A6,4 DIN 9021	N - 3
40	24773	HEXAGON NUT M6 DIN 934	N - 1

^x Chain for crank r.h.s. 349.2.42.003.2 with 36 teeth

^{xx} Chain for crank r.h.s. 349.3.42.003.2 and
 349.1.42.103.0 with 37 teeth



Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

16. FRONT FORK WITH STEERING (suspended)

Ref. No.	Part-No.	Description	Requid. No.
			NS
1	349.5.30.100.0 ^{xx}	FRONT FORK compl. (with parts 2-6 and 7-20)	1 - from ma.9630787 - 1
1a	349.2.30.100.0 ^x	FRONT FORK compl. (with parts 2-5 and 6a-20)	1 - until ma.9630786
2	900.1104	HEXAGON HEAD SCREW M8x25 DIN 933	N 2 2
3	128.2318	WASHER 21/8, 1/1, 75	2 2
4	700.1.85.059.1	GROMMET	1 - until ma.
5	349.1.30.007.1	TOP BRIDGE FOR FORK	1 1
6	349.5.30.106.2 ^{xx}	BOTTOM BRIDGE FOR FORK (for front fork 349.5.30.100.0)	1 - from ma.9630787 - 1
6a	349.2.30.106.2 ^x	BOTTOM BRIDGE FOR FORK (for front fork 349.2.30.100.0)	1 - until ma.9630786
7	349.1.30.135.1	THREADED COUPLING	2 2
8	349.1.30.117.1	DAMPING STOP 27/19, 2/10	2 2
9	349.2.30.134.1	THRUST SPRING 19 mm dia., 184 long, wire 3 mm dia.	2 2
10	367.1.30.031.1	WASHER for thrust spring	4 4
11	349.1.30.126.1	GUIDE BUSHING 27/22, 8/30	4 4
12	349.1.30.137.1	GROOVED SHELL	2 2
13	349.1.30.115.2	SLIDING TUBE	2 2
14	349.1.30.018.1	FORK SHAFT NUT	1 1
15	900.3987 ^{xxx}	WASHER 38/27/2, 5	1 - until ma.9681671
15a	901.3935	WASHER 32/26, 2/2, 5	1 - from ma.9955614 - 1 from ma.5218122
16	3530 ^{xxxx}	TOP GUIDE BUSHING	1 - until ma.9955613 - 1 until ma.5218121
16	600.1.33.007.1	TOP GUIDE BUSHING	1 - from ma.9955614 - 1 from ma.5218122
17	3298 ^{xxxx}	BALL RETAINER	2 2
18	349.1.30.011.1	BEARING CUP	2 - until ma.9955613 - 2 until ma.5218121

^xFor Model **N** (Modification 1969).

^{xx}For Model **N** (Modification 1970) and Model **S**

^{xxx}

from ma.9681672 the washer 900.3987 is not requirable, as the fork shaft nut 349.1.30.018.1 is supplied with a band.

^{xxxx}

Steering bearing cups, top guide bush and bottom guide bush needed for model **N** up to machine no.9955613 and model **S** up to machine no.5218121 must be replaced jointly with:

- 1 each washer 901.3935
- 1 each top guide bush 600.1.33.007.1
- 1 each bottom guide bush 600.2.33.006.1
- 2 each bearing cups 600.2.33.005.1

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

16. FRONT FORK WITH STEERING (suspended) (cont.)

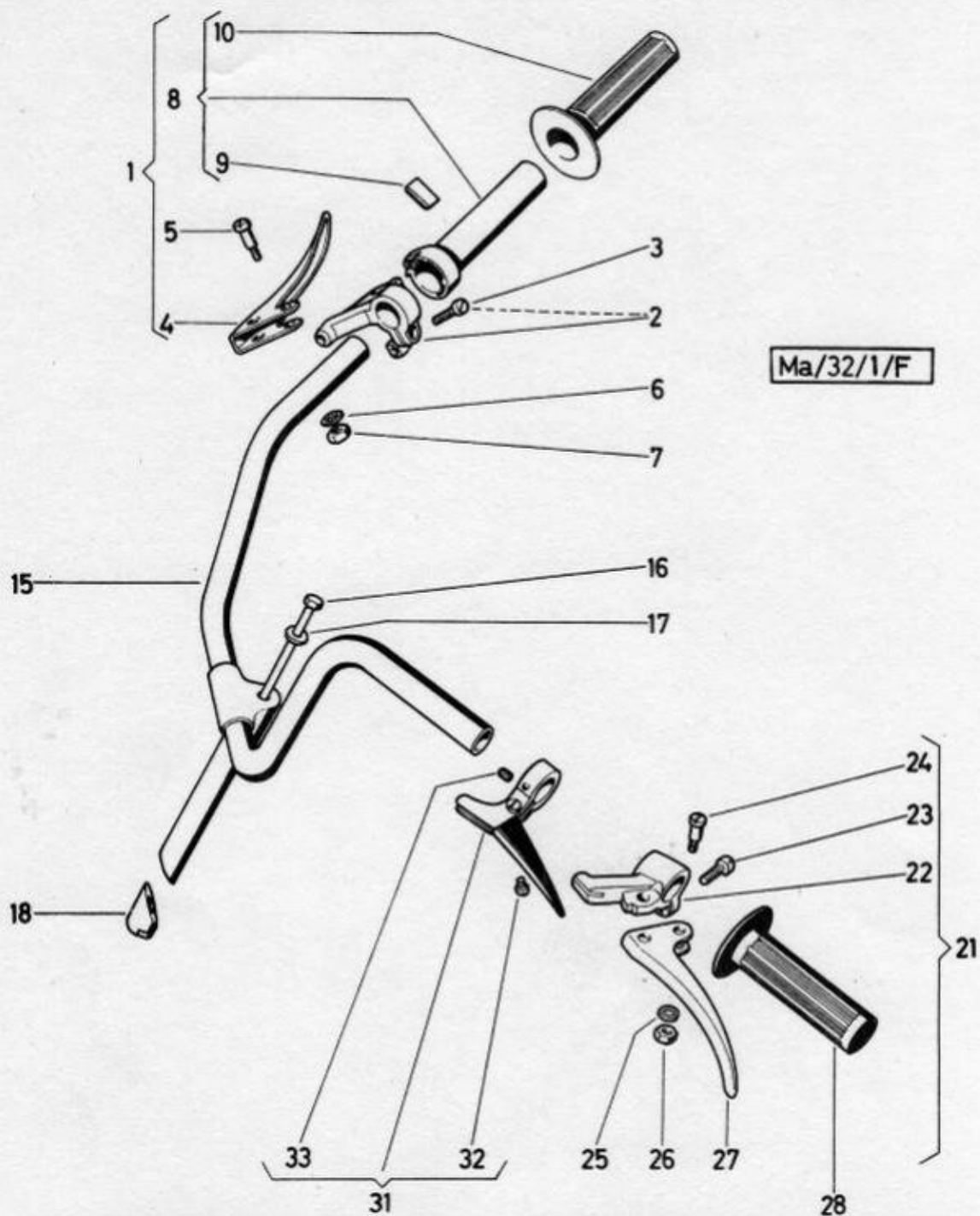
Ref.- No.	Part-No.	Description	Requd.No.
			NS
18	600.2.33.005.1	BEARING CUP	2 - from ma.9955614 - 2 from ma.5218122
19	3300	xxxxx BOTTOM GUIDE BUSHING	1 - until ma.9955613 - 1 until ma.5218121
19	600.2.33.006.1	BOTTOM GUIDE BUSHING	1 - from ma.9955614 - 1 from ma.5218122
20	349.1.30.015.1	SPRING STRAP	1 1
21	330.1.20.052.0/10	LOCK compl. version "Neiman" No.2 (with parts 21a-24)	1 1
21a	330.1.20.052.0 ^{xx}	LOCK compl. (with 2 keys)	1 1
22	350.2.30.023.1 ^{xx}	SPARE KEY (please quote key-number !)	- -
23	330.1.20.059.1 ^{xx}	THRUST SPRING	1 1
24	330.1.20.060.1 ^{xx}	AL-NOTCHED RIVET	1 1
25	349.1.31.000.0	STEERING SET compl.	1 1 as required
31	349.1.27.005.2	FRONT LICENSE PLATE	1 1
32	900.3217	CRINKLE WASHER B5 DIN 137	N 2 2
33	900.2105	HEXAGON NUT M5 DIN 555	N 2 2

^{xx} for Model **N** (Modification 1970)
 and Model **S**

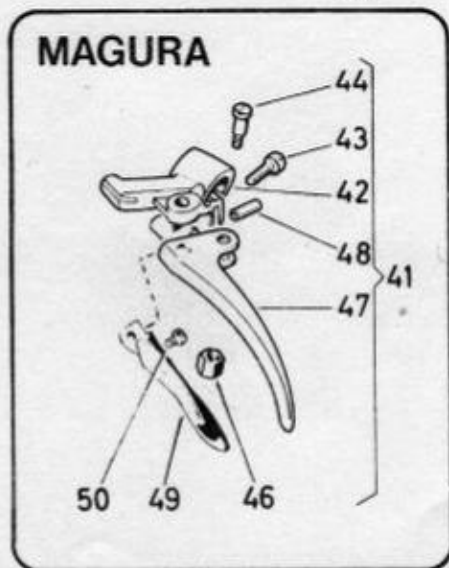
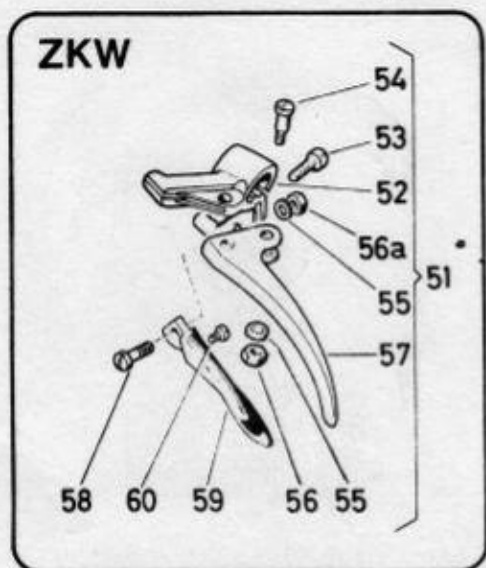
xxxxx

Steering bearing cups, top guide bush and bottom guide bush needed
 for model **N** up to machine no.9955613 and model **S** up to machine no.
 5218121 must be replaced jointly with:

1 each washer 901.3935
 1 each top guide bush 600.1.33.007.1
 1 each bottom guide bush 600.2.33.006.1
 2 each bearing cups 600.2.33.005.1



Ma/32/1/F



Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

17. HANDLEBAR AND THROTTLE CONTROL

Ref. No.	Part-No.	Description	Requid. No.
			NS
1	349.1.32.005.0 ^x	<u>THROTTLE TWIST GRIP compl.</u> (with parts 2-10)	1 1
1	349.2.32.005.0 ^{xx}	<u>THROTTLE TWIST GRIP compl.</u> (with parts 2-10)	1 1
2	349.1.32.007.0 ^x	HOUSING for throttle grip compl. (with part 3)	1 1
2	349.2.32.007.0 ^{xx}	HOUSING for throttle grip compl. (with part 3)	1 1
3	050.3222 ^x	LENS HEAD SCREW (M6x15)	1 1
3	349.2.32.023.1 ^{xx}	LENS HEAD SCREW (M6x15)	1 1
4	349.1.32.006.1 ^x	BRAKE LEVER	1 1
4	349.2.32.006.1 ^{xx}	BRAKE LEVER	1 1
5	050.3227 ^x	LEVER BOLT (M5)	1 1
5	349.2.32.027.1 ^{xx}	LEVER BOLT (M5)	1 1
6	22803	TOOTHED LOCK WASHER J5,3 DIN 6797	N 1 1
7	24772	HEXAGON NUT M5 DIN 934	N 1 1
8	349.1.32.008.0 ^x	THROTTLE TWIST GRIP TUBE compl. (with parts 9 and 10)	1 1
8	349.2.32.008.0 ^{xx}	THROTTLE TWIST GRIP TUBE compl. (with parts 9 and 10)	1 1
9	349.1.32.009.1 ^x	BRAKE SPRING	1 1
9	349.2.32.009.1 ^{xx}	BRAKE SPRING	1 1
10	360.2.32.016.1 ^x	TWIST GRIP COVER 24 mm dia. (black)	1 1
10	349.2.32.024.1 ^{xx}	TWIST GRIP COVER 24 mm dia. (black)	1 1
15	349.2.32.000.0	HANDLEBAR compl.	1 1
16	349.1.32.051.1	CLAMPING SPINDLE (M8x1) 184 long - 8G	1 1
17	186	WASHER 20/8,4/3,5	1 1
18	349.1.32.022.1	CLAMP WEDGE	1 1
21	349.1.32.017.0 ^x	<u>BRAKE LEVER compl.</u> (with parts 22-27)	1 -
21	349.2.32.017.0 ^{xx}	<u>BRAKE LEVER compl.</u> (with parts 22-27)	1 -
22	357.1.32.018.1 ^x	JOINT	1 -
22	349.2.32.018.1 ^{xx}	JOINT	1 -
23	050.3222 ^x	LENS HEAD SCREW (M6x15)	1 -
23	349.2.32.023.1 ^{xx}	LENS HEAD SCREW (M6x15)	1 -
24	050.3227 ^x	LEVER BOLT (M5)	1 -
24	349.2.32.027.1 ^{xx}	LEVER BOLT (M5)	1 -
25	22803	TOOTHED LOCK WASHER J5,3 DIN 6797	N 1 -
26	24772	HEXAGON NUT M5 DIN 934	N 1 -
27	349.1.32.017.1 ^x	HAND LEVER for brake	1 -
27	349.2.32.017.1 ^{xx}	HAND LEVER for brake	1 -

^x manufacture by Magura
^{xx} manufacture by ZKW

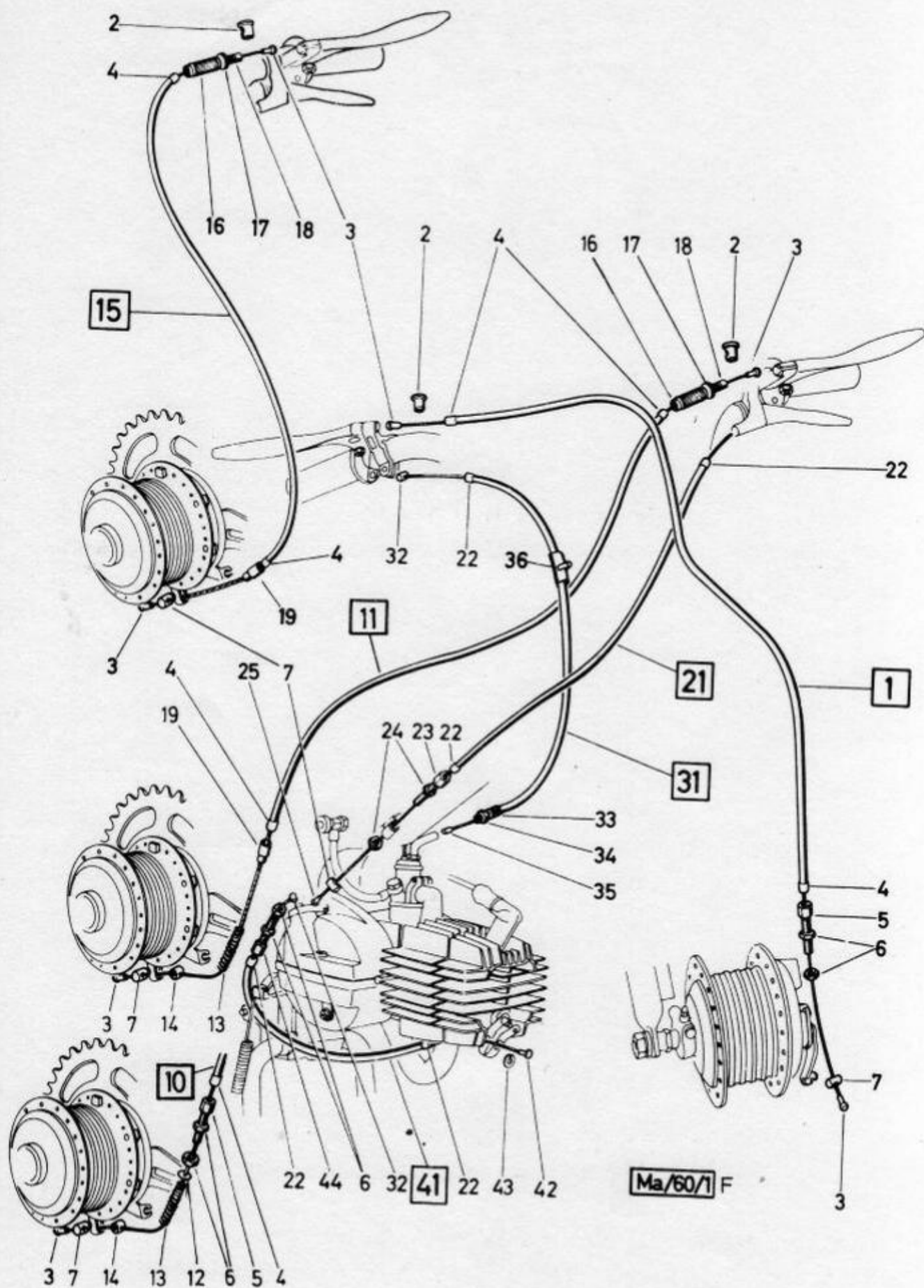
All parts are interchangeable

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

17. HANDLEBAR AND THROTTLE CONTROL (cont.)

Ref.- No.	Part-No.	Description	Requd. No.
			NS
28	350.3.32.016.1 ^x	DUMMY RUBBER GRIP 22 dia. (black)	1 1
28	349.2.32.016.1 ^{xx}	DUMMY RUBBER GRIP 22 dia. (black)	1 1
31	349.1.32.030.0	<u>ACTUATING LEVER compl.</u> (with parts 32-33) for starter clutch and decompressor	1 -
31	349.2.32.030.0 ^{xx}	<u>ACTUATING LEVER compl.</u> (with parts 32-33) for starter clutch and decompressor	1 -
32	349.1.32.031.1 ^x	CABLE CLAMPING SCREW (M4x10)	1 -
32	349.2.32.031.1 ^{xx}	CABLE CLAMPING SCREW (M4x8)	1 -
33	901.1941	GRUB SCREW M5x6 (similar DIN 553)	2 -
41	349.3.32.017.0	<u>BRAKE- and ACTUATING LEVER compl.</u> (with parts 42-50) Ets. Magura	- 1
42	349.3.32.018.1	SHACKLE	- 1
43	050.3222	LENS HEAD SCREW (M6x15)	- 1
44	050.3227	LEVER BOLT (M5)	- 1
46	349.3.32.028.1	PLASTIC NUT (for thread M5)	- 1
47	349.1.32.017.1	HAND LEVER for brake	- 1
48	902.4809	SPIRAL PIN 4,7x12 DIN 7343	N - 1
49	349.3.32.032.1	HAND LEVER for starter clutch and decompressor	- 1
50	349.1.32.031.1	CABLE CLAMPING SCREW (M4x10)	- 1
51	349.4.32.017.0	<u>BRAKE- and ACTUATING LEVER compl.</u> (with parts 52 - 60) Ets. ZKW	- 1
52	349.4.32.018.1	SHACKLE	- 1
53	349.2.32.023.1	LENS HEAD SCREW (M6x15)	- 1
54	349.2.32.027.1	LEVER BOLT (M5)	- 1
55	22803	TOOTHED LOCK WASHER J5,3 DIN 6797	N - 1
56	24772	HEXAGON NUT M5 DIN 934	N - 1
56a	900.2115	HEXAGON LOCK NUT BM5 DIN 439	N - 1
57	349.2.32.017.1	HAND LEVER for brake	- 1
58	349.4.32.033.1	LENS HEAD SCREW (M5x16)	- 1
59	349.4.32.032.1	HAND LEVER for starter clutch and decompressor	- 1
60	349.2.32.031.1	CABLE CLAMPING SCREW (M4x8)	- 1

^x manufacture by Magura
^{xx} manufacture by ZKW } All parts are interchangeable



Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

18. BOWDEN CABLES

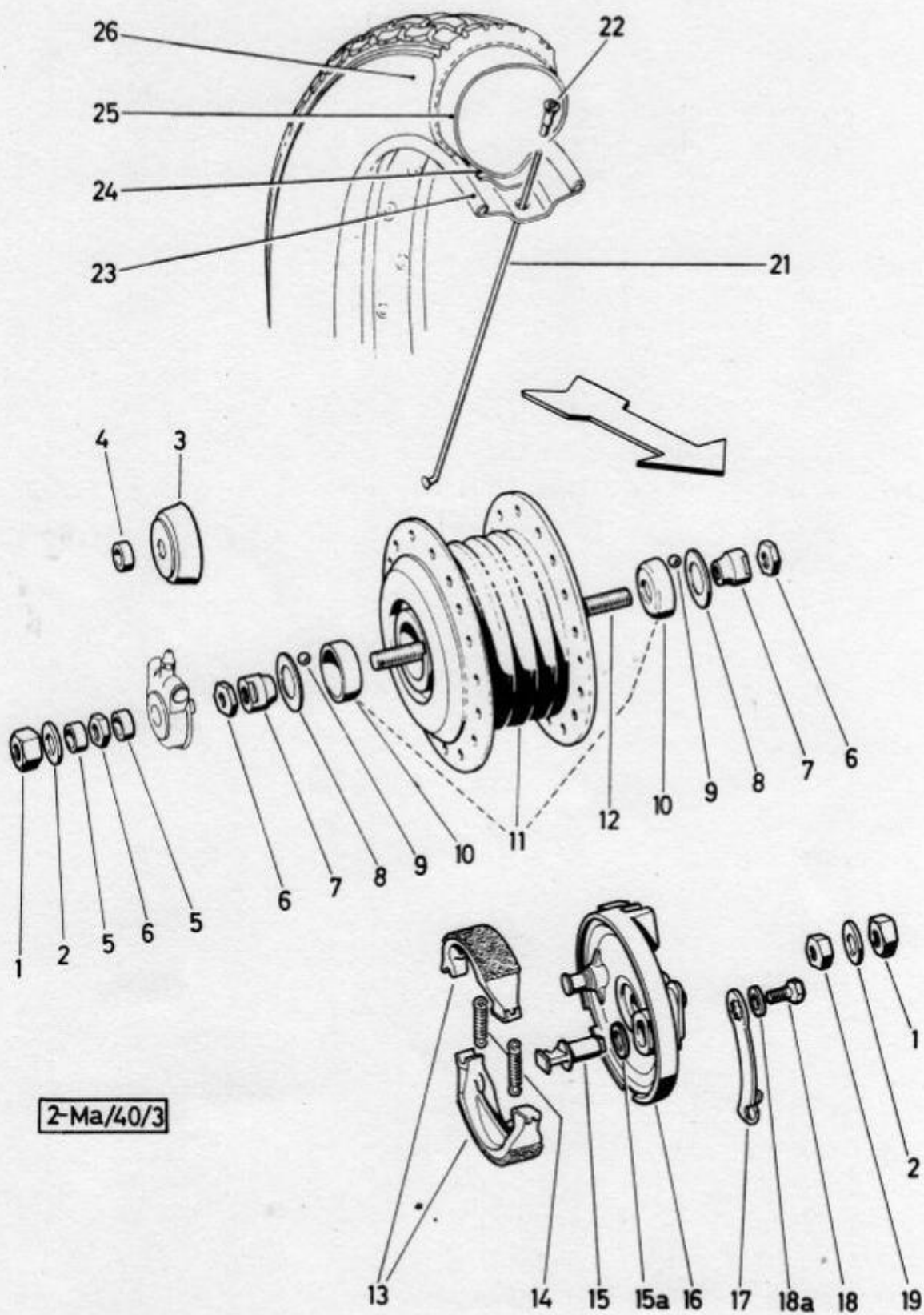
Ref. No.	Part-No.	Description	Requd. No.
1	349.1.63.000.0	<u>BRAKE CONTROL CABLE for front wheel compl.</u> (wire 1010/cover 900)	NS 1 1
2	050.1.3208	NIPPLE HOLDER	2 2
3	360.1.62.015.1	SOLDERING NIPPLE	4 4
4	25483	SHELL	4 4
5	350.2.60.510.1	ADJUSTING SCREW (M6, 45 long)	2 1
6	900.2311	HEXAGON LOCK NUT BM6 DIN 439	N 6 4
7	24384	NIPPLE HOLDER	3 3
10	349.1.63.010.0	<u>BRAKE CONTROL CABLE for rear wheel compl.</u> (wire 1622/cover 1500) (replaceable by 349.3.63.010.0)	1 - until ma. 9940404
11	349.3.63.010.0	<u>BRAKE CONTROL CABLE for rear wheel compl.</u> (wire 1645/cover 1500) (replacement for 349.1.63.010.0)	1 - from ma. 9940405
12	900.3102	PLAIN WASHER 2, 2 DIN 433	N 1 - {until ma. 9940404
13	349.1.63.014.1	RESTORING SPRING	1 -
14	349.1.63.011.0	CLAMPING NIPPLE compl.	1 -
15	349.2.63.010.0	<u>BRAKE CONTROL CABLE for rear wheel compl.</u> (wire 1639/cover 1500)	- 1
16	910.0.10.007.1	LOCATING NUT (M6x0,75, 30 long)	1 1
17	910.0.16.002.1	KNURLED NUT (M6x0,75)	1 1
18	910.0.10.006.1	LOCATING SCREW (M6x0,75, 33 long)	1 1
19	910.0.09.010.1	SUPPORTING SLEEVE	1 1
21	349.1.62.000.0	<u>CLUTCH CONTROL CABLE compl.</u> (wire 1055/cover 800)	1 1
22	050.2.6203	SHELL	5 5
23	250.6010	ADJUSTING SCREW (M7)	1 1
24	24774	HEXAGON NUT M7 DIN 934	N 2 2
25	050.1419	SOLDERING NIPPLE	1 1
31	349.1.65.000.0	<u>CARBURETOR CONTROL CABLE compl.</u> (wire 1026/cover 900) (replaceable by 349.2.65.000.0 with additional use of pipe elbow 349.1.15.018.1)	1 - until ma..... - 1 until ma.....
31	349.2.65.000.0	<u>CARBURETOR CONTROL CABLE compl.</u> (wire 1026/cover 895) (replacement for 349.1.65.000.0 with additional use of pipe elbow 349.1.15.018.1)	1 - from ma..... - 1 from ma.....
32	360.1.32.007.1	SOLDERING NIPPLE	2 2
33	050.1520	CABLE ADJUSTING SCREW (M5)	1 1
34	900.2115	HEXAGON LOCK NUT BM5 DIN 439	N 1 1
35	050.2.6505	SOLDERING NIPPLE	1 1
36	366.1.62.010.0	OILER	as req.

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

18. BOWDEN CABLES (cont.)

Ref.- No.	Part-No.	Description	Requd.No.
41	349.1.67.000.2 ^x	<u>DECOMPRESSOR CONTROL CABLE</u> (wire 430/cover 280)	NS 1 - until ma. 9914183
41	349.2.67.000.2 ^{xx}	<u>DECOMPRESSOR CONTROL CABLE</u> (wire 465/cover 280)	1 - from ma. 9914184
42	350.1.62.015.1	SOLDERING NIPPLE	1 1
43	349.1.67.005.1	WASHER slotted	1 1
44	350.1.63.010.1	ADJUSTING SCREW (M6, 27 long)	1 1

^xUseable for screwed on cable support
^{xx}Useable for integral cable support

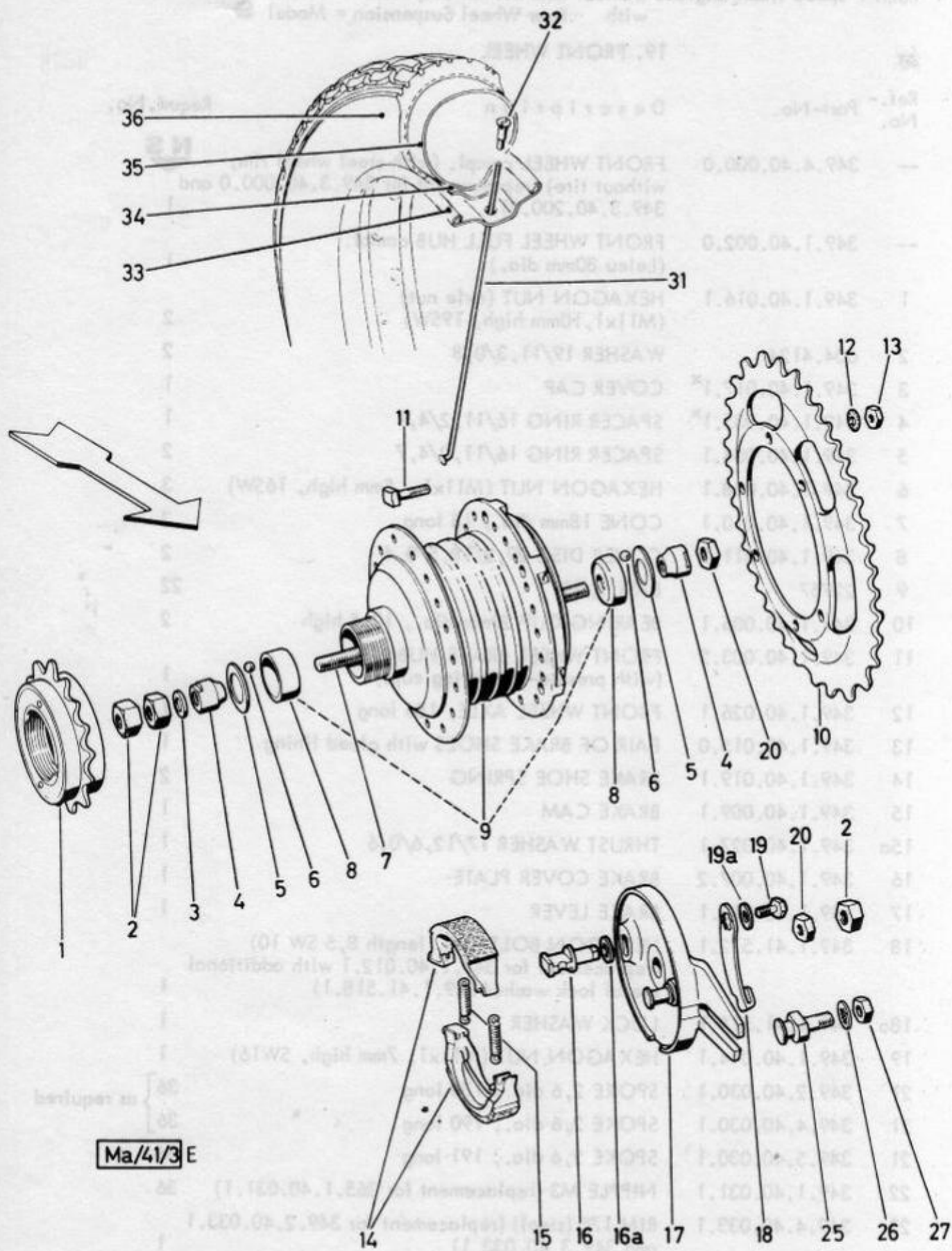


Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

19. FRONT WHEEL

Ref.- No.	Part-No.	Description	Requd.No.
			NS
--	349.4.40.000.0	FRONT WHEEL compl. (with steel wheel rim, without tire) (replacement for 349.3.40.000.0 and 349.3.40.200.0)	1
--	349.1.40.002.0	FRONT WHEEL FULL HUB compl. (Leleu 80mm dia.)	1
1	349.1.40.016.1	HEXAGON NUT (axle nut) (M11x1, 10mm high, 19SW)	2
2	604.4124	WASHER 19/11, 3/0, 8	2
3	349.1.40.017.1 ^x	COVER CAP	1
4	349.1.40.005.1 ^x	SPACER RING 16/11, 2/4, 1	1
5	349.1.40.004.1	SPACER RING 16/11, 2/4, 7	2
6	349.1.40.008.1	HEXAGON NUT (M11x1, 5mm high, 16SW)	3
7	349.1.40.010.1	CONE 18mm dia., 13 long	2
8	349.1.40.011.1	COVER DISC 29, 2/18, 5/0, 4	2
9	22757	BALL 7/32"	22
10	349.1.40.006.1	BEARING CUP 29mm dia., 10, 5 high	2
11	349.1.40.003.2	FRONT WHEEL BRAKE HUB (with pressed-in bearing cups)	1
12	349.1.40.026.1	FRONT WHEEL AXLE, 156 long	1
13	349.1.40.015.0	PAIR OF BRAKE SHOES with glued lining	1
14	349.1.40.019.1	BRAKE SHOE SPRING	2
15	349.1.40.009.1	BRAKE CAM	1
15a	349.1.40.027.1	THRUST WASHER 17/12, 6/0, 6	1
16	349.1.40.007.2	BRAKE COVER PLATE	1
17	349.1.40.013.1	BRAKE LEVER	1
18	349.1.41.512.1	HEXAGON BOLT (M6, length 8, 5 SW 10) (replacement for 349.1.40.012.1 with additional use of lock washer 349.1.41.518.1)	1
18a	349.1.41.518.1	LOCK WASHER	1
19	349.1.40.014.1	HEXAGON NUT (M11x1, 7mm high, SW16)	1
21	349.2.40.030.1	SPOKE 2,6 dia., 188 long	36
21	349.4.40.030.1	SPOKE 2,6 dia., 190 long	36
21	349.5.40.030.1	SPOKE 2,6 dia., 191 long	36
22	349.1.40.031.1	NIPPLE M3 (replacement for 365.1.40.031.1)	36
23	349.4.40.033.1	RIM 17" (steel) (replacement for 349.2.40.033.1 and 349.3.40.033.1)	1
24	901.0894	CHAFING STRIP	1
25	901.0863	INNER TUBE 21"x2"	1
26	901.0862	TIRE 21"x2"	1

as required



Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

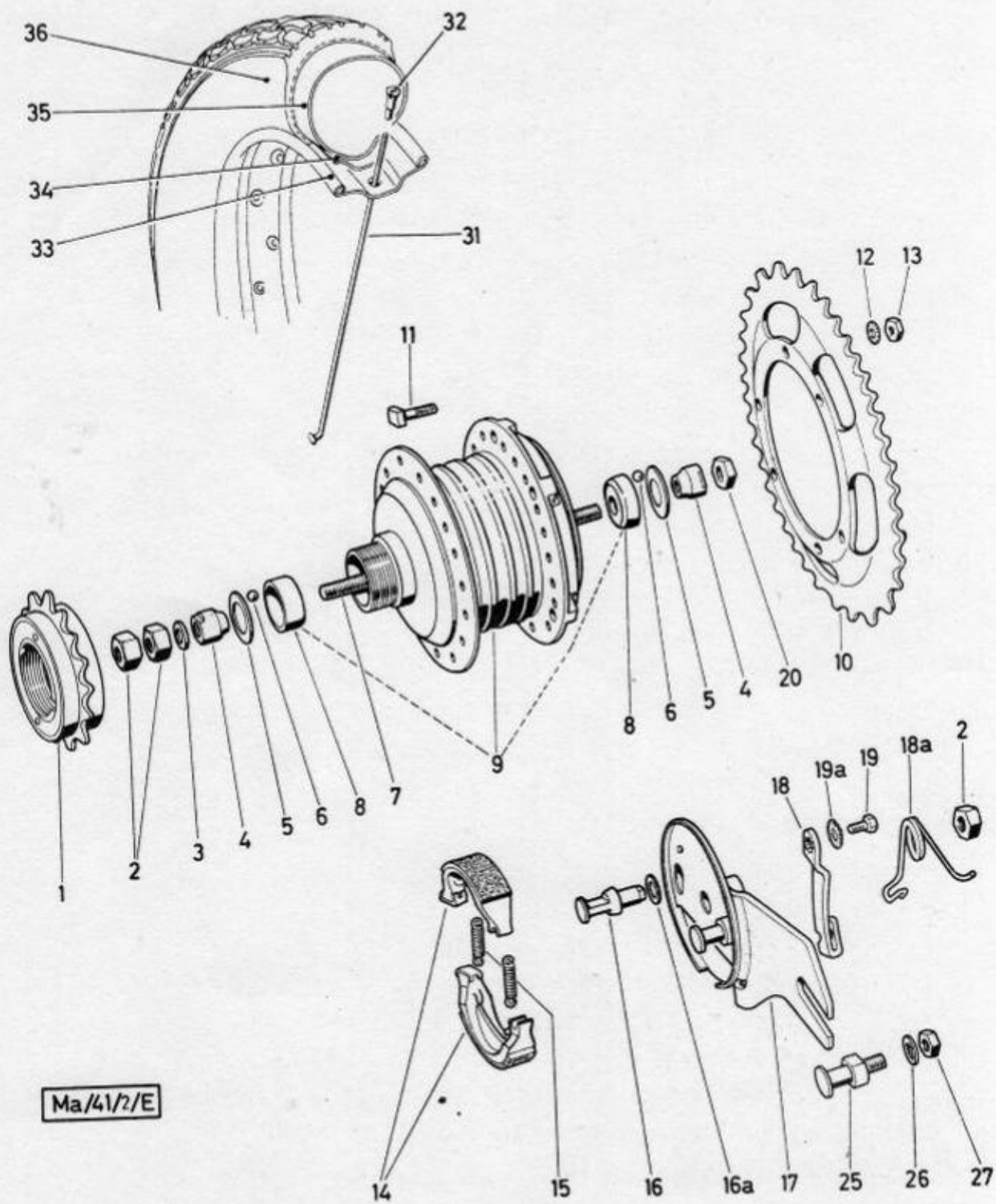
20. REAR WHEEL

Ref.- No.	Part-No.	Description	Requd. No.
			N ▼
--	349.6.41.100.0	REAR WHEEL compl. (45 and 20 teeth) (with steel wheel rim, without tire) (replacement for 349.7.41.000.0 and 349.7.41.200.0)	1
--	349.2.41.002.0	REAR WHEEL HUB compl. (Leleu 80mm dia.) (with 45 toothed chain sprocket, without idle gear sprocket)	1
1	349.1.41.020.0	IDLE GEAR SPROCKET compl. (20 teeth)	1
2	25015	HEXAGON NUT M12x1 DIN 934	N 3
3	350.1.13.078.1	WASHER 18/12,5/1,8	1
4	349.1.41.010.1	CONE 20mm dia., 13,5 long	2
5	349.1.41.004.1	COVER DISC 29,2/21/0,4	2
6	22754	BALL 3/16"	26
7	349.1.41.026.1	REAR WHEEL AXLE, 180 long	1
8	349.1.41.006.1	BEARING CUP 29mm dia.	2
9	349.1.41.003.2	REAR WHEEL BRAKE HUB (with pressed-in bearing cups)	1
10	349.1.41.045.1	CHAIN SPROCKET (45 teeth)	1
11	349.1.41.005.1	RETAINING BOLT (M6)	6
12	900.3267	SERRATED LOCK WASHER A6,4 DIN 6798	N 6
13	24773	HEXAGON NUT M6 DIN 934	N 6
14	349.1.40.015.0	PAIR OF BRAKE SHOES with glued lining	1
15	349.1.40.019.1	BRAKE SHOE SPRING	2
16	349.1.41.009.1	BRAKE CAM	1
16a	349.1.40.027.1	THRUST WASHER 17/12,6/0,6	1
17	349.1.41.007.2	BRAKE COVER PLATE	1
18	349.1.41.013.1	BRAKE LEVER	1
19	349.1.41.512.1	HEXAGON BOLT (M6, lenght 8,5 SW 10) (replacement for 349.1.40.012.1 with additional use of lock washer 349.1.41.518.1)	1
19a	349.1.41.518.1	LOCK WASHER	1
20	349.1.41.014.1	HEXAGON NUT (M12x1, 5mm high, 19 SW)	2
25	349.1.41.008.1	BRAKE SUPPORTING BOLT	1
26	22806	TOOTHED LOCK WASHER J10,5 DIN 6797	N 1
27	24789	HEXAGON NUT M10x1 DIN 934	N 1
31	349.4.40.030.1	SPOKE 2,6mm dia., 190 long	36 as required
31	349.5.40.030.1	SPOKE 2,6mm dia., 191 long	36
32	349.1.40.031.1	NIPPLE M3 (replacement for 365.1.40.031.1)	36

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

20. REAR WHEEL (cont.)

Ref.- No.	Part-No.	Description	Requd. No.
33	349.4.40.033.1	RIM 17" (steel) (replacement for 349.2.40.033.1 and 349.3.40.033.1)	N 1
34	901.0894	CHAFING STRIP	1
35	901.0863	INNER TUBE 21"x2"	1
36	901.0862	TIRE 21"x2"	1
		HEXAGON NUT M16x1 DIN 934	2
		WASHER 16x12,5x1,8	3
		COIL 20mm dia., 13,5 long	4
		COVER DISC 29,2x17,8x4	5
		BEEL 2x16"	6
		REAR WHEEL AXLE, 160 long	7
		BEARING CUP 25mm dia.	8
		REAR WHEEL BRAKE HUB (with pressed-in bearing cups)	9
		CHAIN SPROCKET (45 teeth)	10
		RETAINING BOLT (M6)	11
		SEPARATED LOCK WASHER A6, 4 DIN 6798	12
		HEXAGON NUT M6 DIN 934	13
		PAIR OF BRAKE SHOES with glued lining	14
		BRAKE SHOE SPRING	15
		BRAKE CAM	16
		THRUST WASHER 12x12,5x0,8	16a
		BRAKE COVER PLATE	17
		BRAKE LEVER	18
		HEXAGON BOLT (M6, length 8,5 SW 10) (replacement for 349.1.40.012.1 with additional use of lock washer 349.1.41.218.1)	19
		LOCK WASHER	19a
		HEXAGON NUT (M6x1, 2mm high, 19 SW)	20
		BRAKE SUPPORTING BOLT	21
		TOOTHED LOCK WASHER 110,2 DIN 6797	22
		HEXAGON NUT M16x1 DIN 934	23
		SPOKE 2,6mm dia., 190 long	31
		SPOKE 2,6mm dia., 191 long	31a
		NIPPLE W/6 (replacement for 349.1.40.031.1)	32



Ma/41/2/E

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

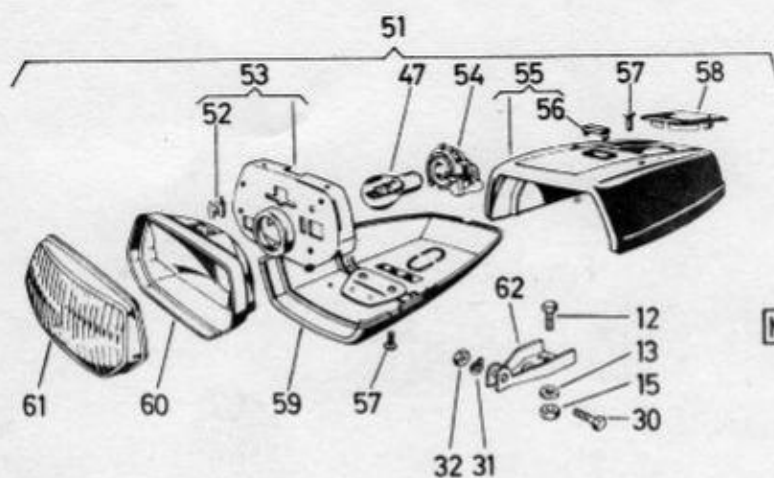
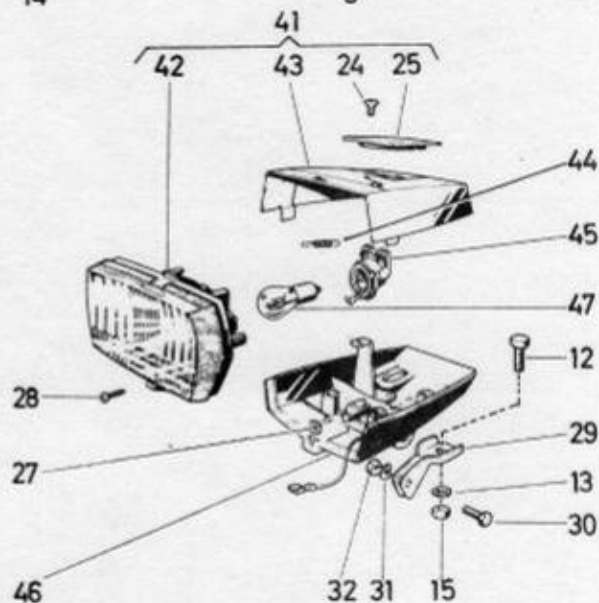
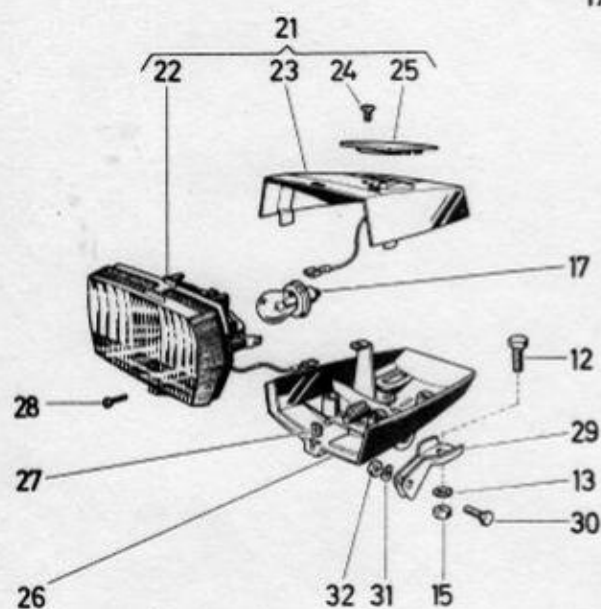
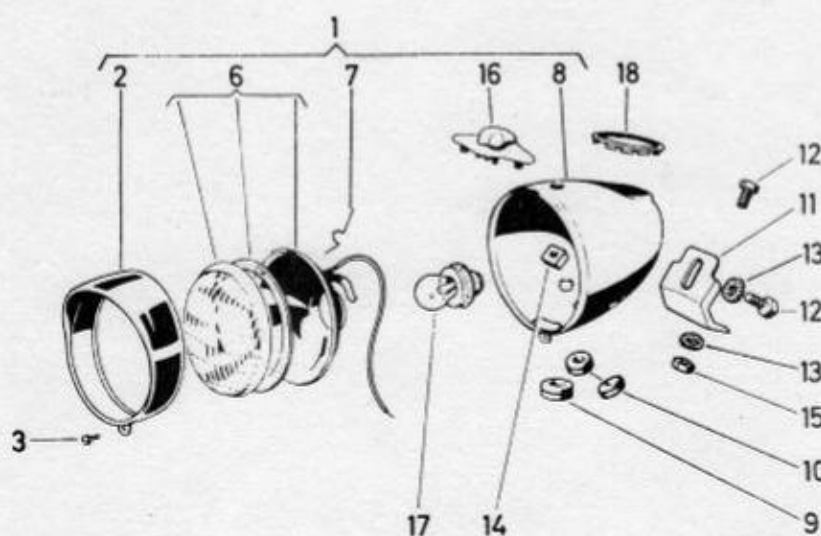
20a. REAR WHEEL

Ref.- No.	Part-No.	Description	Requid. No.
--	349.7.41.500.0	REAR WHEEL compl. (45 and 20 teeth) (with steel wheel rim, without tire) (replacement for 349.1.41.500.0 and 349.2.41.500.0)	S ▼ 1
--	349.1.41.502.0	REAR WHEEL HUB compl. (Leleu 80mm dia.) (with 45 toothed chain sprocket, without idle gear sprocket)	1
1	349.1.41.020.0	IDLE GEAR SPROCKET compl. (20 teeth)	1
2	25015	HEXAGON NUT M12x1 DIN 934	N 3
3	350.1.13.078.1	WASHER 18/12,5/1,8	1
4	349.1.41.010.1	CONE 20mm dia., 13,5 long	2
5	349.1.41.004.1	COVER DISC 29,2/21/0,4	2
6	22754	BALL 3/16"	26
7	349.1.41.026.1	REAR WHEEL AXLE, 180 long	1
8	349.1.41.006.1	BEARING CUP 29mm dia.	2
9	349.1.41.003.2	REAR WHEEL BRAKE HUB (with pressed-in bearing cups)	1
10	349.1.41.045.1	CHAIN SPROCKET (45 teeth)	1
11	349.1.41.005.1	RETAINING BOLT (M6)	6
12	900.3267	SERRATED LOCK WASHER A6,4 DIN 6798	N 6
13	24773	HEXAGON NUT M6 DIN 934	N 6
14	349.1.40.015.0	PAIR OF BRAKE SHOES with glued lining	1
15	349.1.40.019.1	BRAKE SHOE SPRING	2
16	349.1.41.509.1	BRAKE CAM	1
16a	349.1.41.517.1	THRUST WASHER 20/12,6/0,6	1
17	349.1.41.507.2	BRAKE COVER PLATE	1
18	349.1.41.513.1	BRAKE LEVER	1
18a	349.1.41.515.1	RETURN SPRING	1
19	349.1.41.512.1	HEXAGON BOLT (M6, lenght 8,5 SW 10)	1
19a	349.1.41.518.1	LOCK WASHER	1
20	349.1.41.014.1	HEXAGON NUT (M12x1, 5mm hoch, 19SW)	1
25	349.1.41.508.1	BRAKE SUPPORTING BOLT	1
26	22806	TOOTHED LOCK WASHER 10,5	1
27	24789	HEXAGON NUT M10x1 DIN 934	N 1
31	349.4.40.030.1	SPOKE 2,6mm dia., 190 long	36 as required
31	349.5.40.030.1	SPOKE 2,6mm dia., 191 long	36

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

20a. REAR WHEEL (cont.)

Ref.- No.	Part-No.	Description	Requd. No.
			S
32	349.1.40.031.1	NIPPLE M3 (replacement for 365.1.40.031.1)	36
33	349.4.40.033.1	RIM 17" (steel) (replacement for 349.2.40.033.1 and 349.3.40.033.1)	1
34	901.0894	RIM BAND	1
35	901.0863	INNER TUBE 21"x2"	1
36	901.0862	TIRE 21"x2"	1



Ma/53/4E

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE

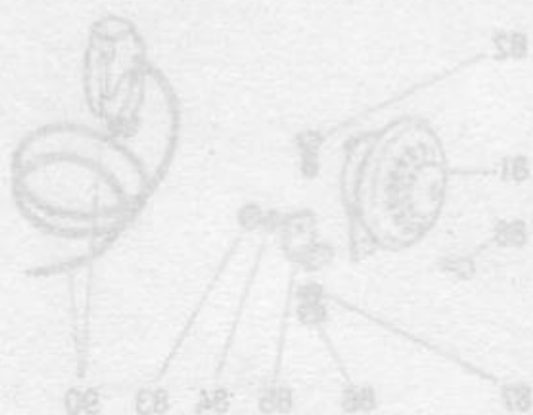
Ref.- No.	Part-No.	Description	Requd.No.
			NS
1	349.1.53.000.0 ^x	HEADLAMP compl. (ZKW M 1311 M IX, with perpetually tipped head lamp)	1 - until ma.....
1	349.4.53.000.0 ^{xx}	HEADLAMP compl. (ZKW M 1311 M, with perpetually tipped head lamp)	1 - from ma..... 1 - until ma. 9630786
2	320.2.53.103.2	HEADLAMP RIM	1 -
3	900.1540	RAISED CHEESE HEAD SCREW M3,5x10 DIN 85	N 1 -
6	349.1.53.008.0	REFLECTOR compl. (with glued headlamp glass)	1 -
7	320.2.53.107.1	SPRING for reflector	4 -
8	349.1.53.001.2	HEADLAMP BODY	1 -
9	320.5.53.005.1	GROMMET	1 -
10	320.2.53.105.1	GROMMET	2 -
11	349.1.53.010.1	HEADLAMP BRACKET	1 -
12	25585	HEXAGON HEAD SCREW M8x16 DIN 933	N 2 1
13	900.3265	SERRATED LOCK WASHER A8,5 DIN 6798	N 2 1
14	900.2208	SQUARE NUT M8 DIN 557	N 1 -
15	24775	HEXAGON NUT M8 DIN 934	N 1 1
16	050.5317.0 ^x	COMBINED SWITCH compl.	1 - until ma.....
(16)	349.1.53.017.0 ^{xx}	COMBINED SWITCH compl.	1 - from ma.....
17	902.0769	BULB T 6V 15W DIN 72601 socket P26s	N 1 - until ma.....
18	050.3045	COVER for speedometer opening	as req.
21	349.3.53.000.0	HEADLAMP compl. (Aprilia with perpetually tipped head lamp) (with parts 22 - 28)	1 - from ma. 9630787 - 1 - until ma.
22	349.3.53.002.2	HEADLAMP INSERT	1 -
23	349.3.53.003.2	TOP HEADLAMP PART	1 -
24	900.9108	RAISED CHEESE HEAD SCREW AM4x6 DIN 7985	N 1 1
25	349.3.53.005.1	COVER for speedometer opening	as req.
26	349.3.53.004.2	UNDER HEADLAMP PART	1 -
27	900.2203	SQUARE NUT M3 DIN 562	N 1 1
28	901.1311	CHEESE HEAD SCREW AM3x12 DIN 84	N 1 1

^xfor screw connection
^{xx}for faston plug connection

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

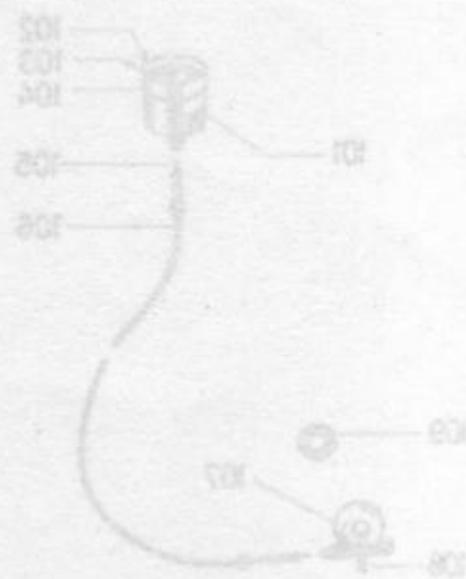
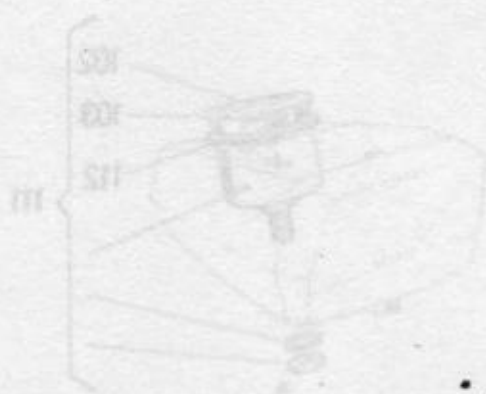
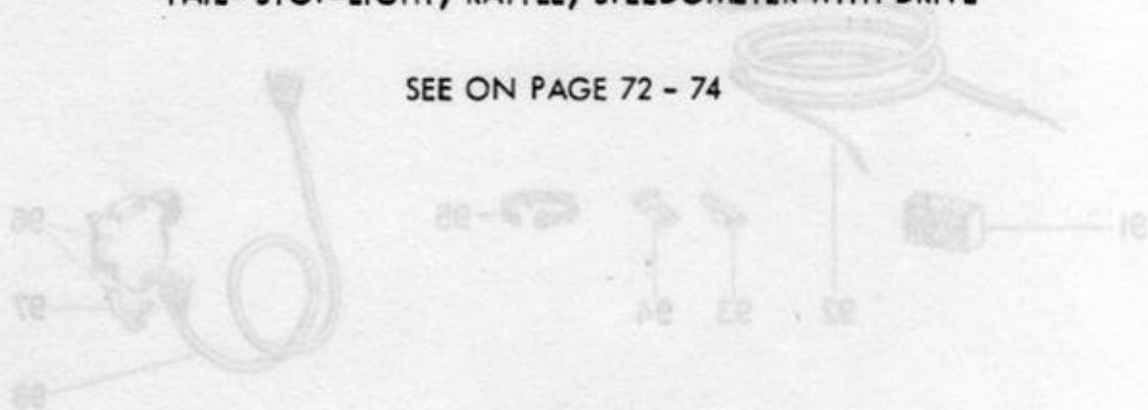
21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE (cont.)

Ref.- No.	Part-No.	Description	Requd. No.
			NS
29	349.2.53.010.1	HEADLAMP BRACKET	1 - from ma.9630787 - 1 - until ma.5629573 - 1 until ma.5252170
30	24928	HEXAGON SCREW M6x16 DIN 933	N 1 1
31	900.3213	SPRING WASHER B6 DIN 137	N 1 1
32	24773	HEXAGON NUT M6 DIN 934	N 1 1
41	349.2.53.100.0	HEADLAMP compl. (Aprilia with far beam and passing beam) (with parts 24, 25, 27, 28 and 42 - 46)	1 - from ma..... 1 - until ma.5629573 - 1 until ma.5252170
42	349.2.53.102.2	HEADLAMP INSERT	1 1
43	349.2.53.103.2	TOP HEADLAMP PART	1 1
44	349.2.53.109.1	SPRING for bulb socket	1 1
45	349.2.53.119.0	BULB SOCKET compl.	1 1
46	349.2.53.104.2	UNDER HEADLAMP PART	1 1
47	900.0721	BULB C 6V 15/15W DIN 72601 socket BA 15d/1	1 - from ma..... 1 - until ma.9950741 - 1 until ma.5214273
47	903.0751	BULB 6V 18/18W (Alite SBC) socket BA 15d/1	1 - from ma.9950742 - 1 from ma.5214274
51	349.3.53.100.0	HEADLAMP compl. (Messrs. Pagani, with parts 52+61) (headlamp socket dia. 15)	1 - from ma.5629574 - 1 from ma.5252171
52	349.3.53.107.1	RETAINING SPRING for bulb holder	1 1
53	349.3.53.106.0	HEADLAMP BRACKET PLATE compl. (with part 52)	1 1
54	349.3.53.109.2	BULB SOCKET	1 1
55	349.3.53.102.0	TOP HEADLAMP PART (with part 56)	1 1
56	349.3.53.103.1	LIGHT CONTROLLING GLASS	1 1
57	900.9117	RAISED CHEESE HEAD SCREW AM4x8 DIN 7985	N 4 4
58	349.3.53.105.1	COVER for speedometer opening	as req.
59	349.3.53.101.2	UNDER HEADLAMP PART	1 1
60	349.3.53.108.1	REFLECTOR	1 1
61	349.3.53.104.1	HEADLAMP GLASS	1 1
62	349.3.53.010.1	HEADLAMP BRACKET	1 - from ma.5629574 - 1 from ma.5252171

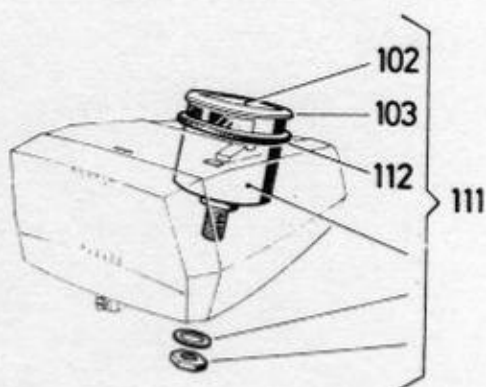
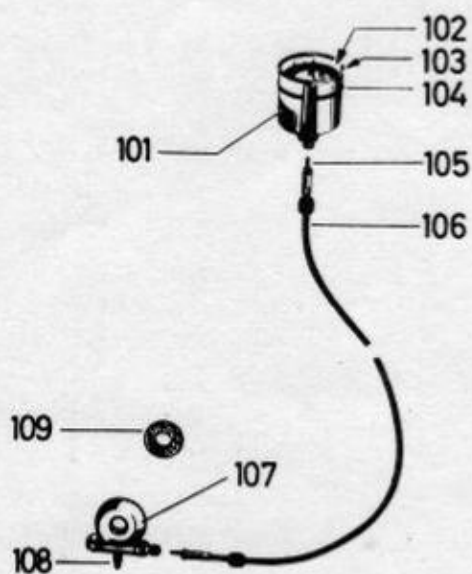
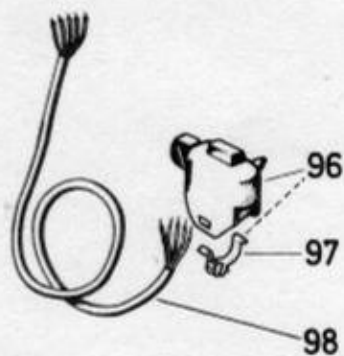
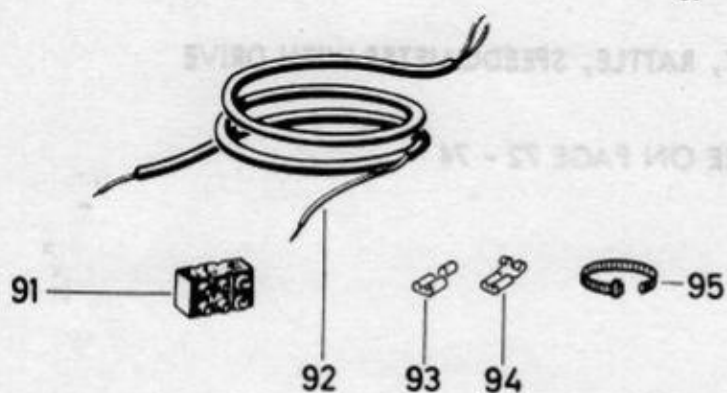
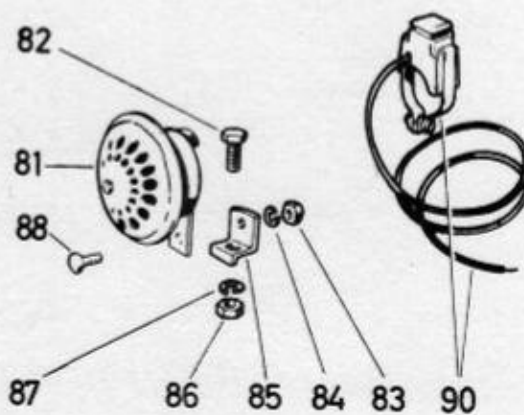
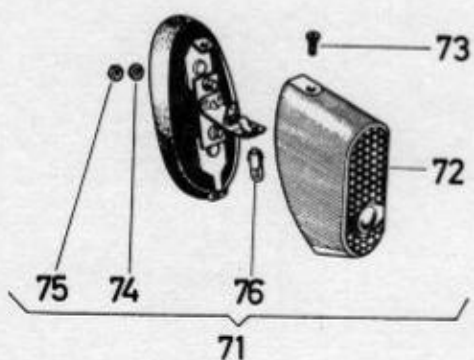


TAIL- STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE

SEE ON PAGE 72 - 74



3 1/2" x 5 1/2" x 1 1/2"



Ma/53/5 E

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

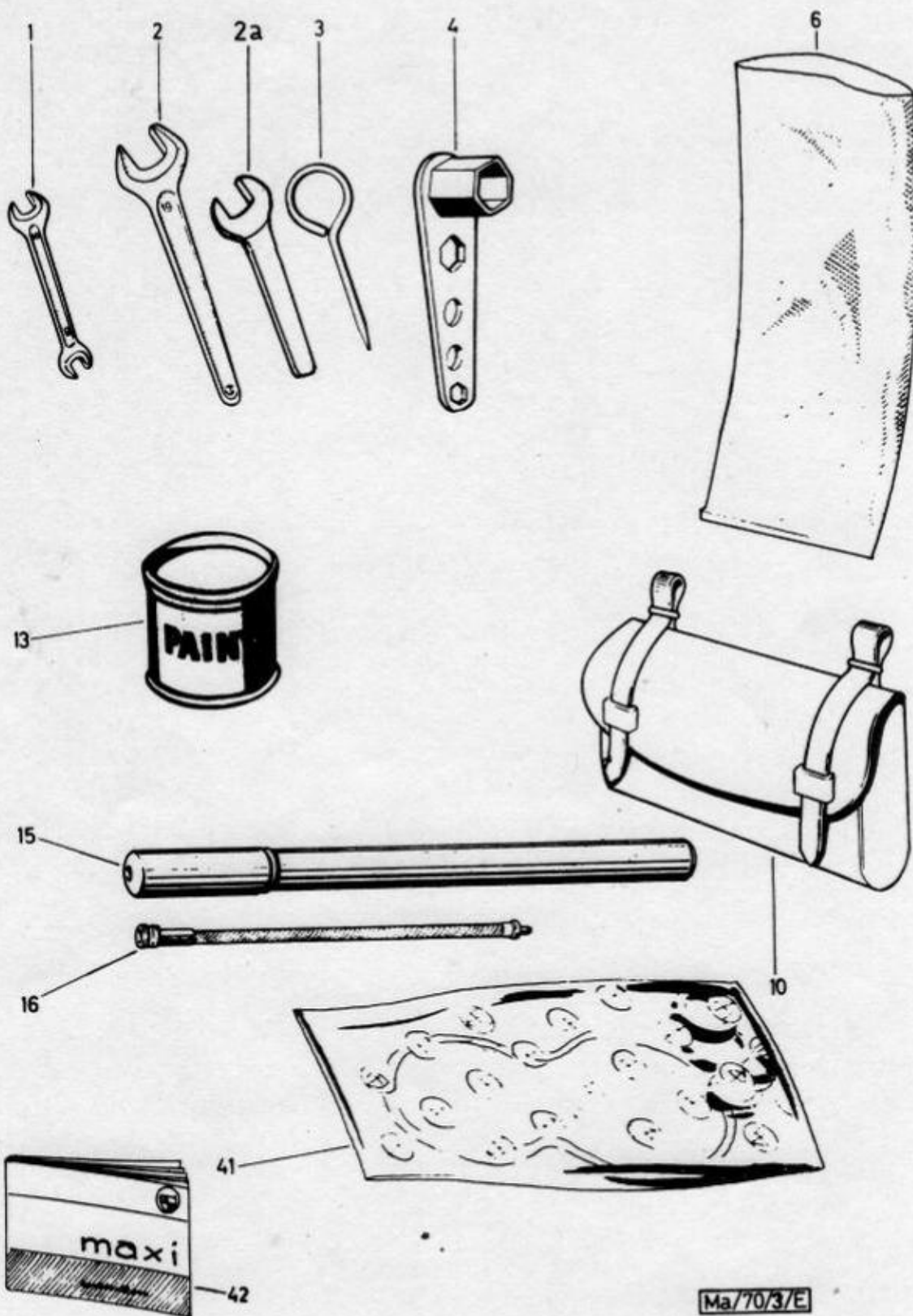
21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE (cont.)

Ref.- No.	Part-No.	Description	Requd.No.	
			NS	
71	349.3.55.000.0	TAIL-STOP-LIGHT compl. (ZKW M 1378 M IV K)	1 1	
72	349.3.55.000.2	HOUSING for tail-stop-light	1 1	
73	349.3.55.003.1	RETAINING BOLT (M4x12)	1 1	
74	900.3255	SERRATED LOCK WASHER A5,3 DIN 6798N 2	2 2	
75	24772	HEXAGON NUT M5 DIN 934	N 2 2	
76	901.0765	BULB H 6V 2W Ba 9s	1 -	until ma.9950741
			- 1	until ma.5214273
76	902.0712	BULB 6V 3W Ba 9s	1 -	from ma.9950742
			- 1	from ma.5214274
81	902.0772	RATTLE (Hella with faston plug connector)	1 1	
82	25585	HEXAGON HEAD SCREW M8x16 DIN 933N 1	1 1	
83	900.2106	HEXAGON NUT M6 DIN 555	N 1 1	
84	26834	SPRING WASHER B6 DIN 127	N 1 1	
85	349.1.56.001.1	RATTLE BRACKET	1 1	
86	900.2108	HEXAGON NUT M8 DIN 555	N 1 1	
87	26819	SPRING WASHER B8 DIN 127	N 1 1	
88	24927	HEXAGON HEAD SCREW M6x12 DIN 933 N 1	1 1	
90	349.1.56.010.0	PRESS BUTTON compl. for rattle	1 -	until ma.....
91	170.5703	SOFT RUBBER TERMINAL (3 rows)	1 1	
92	349.2.57.000.0	HARNESS compl.	1 -	until ma.9630786
92	349.6.57.000.0	HARNESS compl.	1 -	from ma.9630787 -
			1 -	until ma.....
92	349.3.57.100.0	HARNESS compl.	1 -	from ma.....
			1 -	until ma.9950741
			- 1	until ma.5214273
92	349.6.57.100.0	HARNESS compl.	1 -	from ma.9950742 -
			1 -	until ma.5629573
			- 1	from ma.5214274 -
			- 1	until ma.5252170
92	349.8.57.100.0	HARNESS compl.	1 -	from ma.5629574
			- 1	from ma.5252171
93	501.1.85.083.1	FASTON PLUG TUBE	2 2	
94	902.0771	FASTON PLUG TUBE	1 1	
95	364.1.53.226.1	CABLE BINDER	1 1	
96	357.1.53.017.0	ELECTR. COMBINATION SWITCH compl. (Messrs. Merit)	1 -	from ma.....
or			- 1	
(96)	357.3.53.117.0	ELECTR. COMBINATION SWITCH compl. (Messrs. ZKW)	1 -	from ma.....
			- 1	

Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE (cont.)

Ref.- No.	Part-No.	Description	Requd. No. NS
97	357.1.53.018.0	CLAMP compl. (for switch 357.1.53.017.0)	1 1
98	902.0752/07	CONNECTING CABLE (5 rows, 670 long)	1 1
101	050.2.5324	SPEEDOMETER 48mm dia. (45 miles)	1 - until ma.9630786
102	050.1.5322	SPEEDOMETER GLASS 51mm dia.	1 1
103	050.1.5323	RUBBER RING 1,3 ϕ x40 for inside of speedometer glass	1 1
104	050.5327	RUBBER RING 49/44/1,5 for outside of speedometer	1 - until ma.9630786
105	050.1.5325	DRIVING SHAFT alone (core)	1 - until ma.5629573 - 1 until ma.5252170
106	360.1.53.525.0	DRIVING SHAFT compl., 600 long (black)	1 - until ma.5629573 - 1 until ma.5252170
106	328.1.53.025.0	DRIVING SHAFT compl., 625 long (black)	1 - from ma.5629574 - 1 from ma.5252171
107	349.2.40.050.0	SPEEDOMETER DRIVE compl.	1 1
108	26821	GREASE NIPPLE	1 1
109	050.3.4051	SEALING RING (Moltopren) 36/18/5	1 1
111	349.2.53.024.9	SPEEDOMETER 48mm dia. (45 miles)	1 - from ma.9630787 - 1
112	900.3878	RUBBER SEAL RS 38-44-3 (replacement for 349.1.53.027.1)	1 - from ma.9630787 - 1



Ma/70/3/E

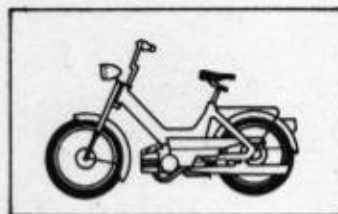
Puch 1-speed Maxi England without Rear Wheel Suspension = Model **N**
 with Rear Wheel Suspension = Model **S**

22. TOOLS, PUMP

Ref. No.	Part-No.	Description	Requd. No.
			NS
--	349.1.70.000.0	SET OF TOOLS compl.	1 -
--	349.1.70.500.0	SET OF TOOLS compl.	- 1
1	10181	WRENCH 8/10 DIN 895	N 1 1
2	900.7010	SINGLE ENDED SPANNER 19 DIN 894	N 1 -
2a	900.7022	SINGLE ENDED SPANNER 19	- 1
3	050.2.7021	SCREW DRIVER	1 1
4	050.7001.2	SOCKET WRENCH for spark plug	1 1
6	366.1.70.003.1	TOOL BAG (plastic sack)	1 1
10	600.4.64.004.0	TOOL BAG compl.	- 1
	900.0212/10	TOUCH-UP PAINT, poppy-red (RAL 3002) (0,276 lbs)	as requd.
	900.0260/10	TOUCH-UP PAINT, blue (RAL 5010) (0,276 lbs)	as requd.
13	900.0261/10	TOUCH-UP PAINT, silver (RAL 9006) (0,276 lbs)	as requd.
	900.0284/10	TOUCH-UP PAINT, purple (Puch 4054 M) (0,276 lbs)	as requd.
	900.0265/10	TOUCH-UP PAINT, orange (RAL 2004) (0,276 lbs)	as requd.
15	050.7024.0	TIRE PUMP compl.	1 1
16	050.7023.2	TIRE PUMP TUBE 200 long	1 1
41	349.1.10.110.0	SET OF GASKET	1 1
42	907.1.71.096.1	INSTRUCTIONS	1 -
42	907.1.71.141.1	INSTRUCTIONS	- 1



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/048

DISTRIBUTOR ENGLAND

DATE December 1975

PAGE 1

Spare parts catalogue (model)
MAXI England Model "N"
Edition October 1973

Re: New front fork, new headlamp with lateral bracketing,
new driving shaft and new chain guard

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	33	8	349.1.20.029.1					Fairing(for bowden cables) (grey)
2	39	1	349.1.28.002.2					Chain guard l.h.s. (grey)
3	39	2	349.1.28.003.1					Chain guard r.h.s. (grey)
4	47	1	349.5.30.100.0					Front fork compl.
5	47	5	349.1.30.007.1					Top bridge for fork
6	47	6	349.5.30.106.2		→ 6523207			Bottom bridge for fork
7	48	31	349.1.27.005.2					Front license plate
8	70	51	349.3.53.100.0					Headlamp compl. (Pagni) with parts 52-61
9								
10	70	62	349.3.53.010.1					Headlamp bracket
11	74	106	328.1.53.025.0					Driving shaft compl. (625mm long)
12	73	92	349.8.57.100.0					Harness compl.
13			349.2.20.029.1				1	Fairing(for bowden cables)(black)
14			349.2.28.002.2				1	Chain guard l.h.s. (black)
15			349.3.28.003.1				1	Chain guard r.h.s. (black)
16			349.6.30.100.0				1	Front fork compl.
17			349.1.30.207.1				1	Top bridge for fork
18			320.1.30.706.2				1	Bottom bridge for fork
19			349.6.53.100.0				1	Headlamp compl. (Wachter)
20			349.4.53.102.0		6523208 →		1	Top headlamp part
21			349.7.53.001.1				1	Under headlamp part
22			349.4.53.104.1				1	Headlamp glass
23			349.4.53.106.0				1	Headlamp bracket plate compl.
24			349.6.53.108.1				1	Reflector (Makralon)
25			349.1.53.525.0				1	Driving shaft compl. (520mm long)
26			349.6.57.500.0				1	Harness compl.

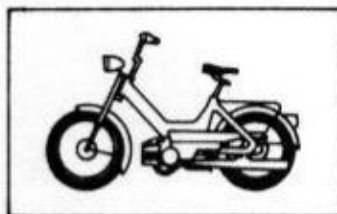
O = Old part to be used up, new part applicable to both types.
X = Part omitted, must no longer be used.
No symbol : Applicable to numbers quoted under remarks
SPE = Spare part engine
→ 5007 up to Engine-No.
5008 → from Engine-No.
→ 2480 up to Chassis-No.
2481 → from Chassis-No.

M = Motive of Modification: 1) New feature/New part 2) Change in dimension
3) Change in quality 4) Change in shape 5) Change in part No. only

Signature In spare parts catalogue In spare parts index In spare parts store



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/047

DISTRIBUTOR ENGLAND

DATE December 1975

PAGE 1

Spare parts catalogue (model)

Maxi England Edition october 1973

Maxi sport England Edition January 1975

Re: Centrifugal clutch: Rechange from thrust washer (bronze) to axial needle bearing

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	16	76	349.2.12.014.1	X	Maxi "N"	→ 5758412		Thrust bolt
2	16	75	349.1.12.016.1		Maxi "S"	→ 8303658		Thrust washer (2pieces) bronze
					Maxi sport	→ 3001900		
3					900.6840			3 Axial needle bearing(6,4x17,2x1,984
4					349.1.12.014.1	5758413 →		1 Thrust bolt 25 mm long
5					349.5.12.014.1	8303659 →		1 Thrust bolt 24,5 mm long
6					349.6.12.014.1	3001901 →		1 Thrust bolt 23,4 mm long
7					Note new numerical range!			
8					Numerical order for Maxi models ends with number 5760000 or 8189899. The new numerical range			
9					begins with number 6510001 or 8302000.			

Spare parts catalogue (model)

MAXI "N" + "S" England Edition October 1973

MAXI-2 Edition July 1973, MAXI sport Edition January 1975

Re: New generator cover with 3 louvers and plastic panel

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
10	9	19	349.1.10.034.1		Maxi "N"	→ 6519382		Generator cover
11					Maxi "S"	→ 8323921		
12	9	24	349.1.10.034.1		Maxi-2	→ 5307269		Generator cover
13	9	19	349.1.10.034.1		Maxi sport	→ 3003043		Generator cover
14				O	349.2.10.034.2	6519383 →		1 Generator cover
15						8323922 →		
16						5307270 →		
17					349.1.10.036.1	3003044 →		1 Plastic panel

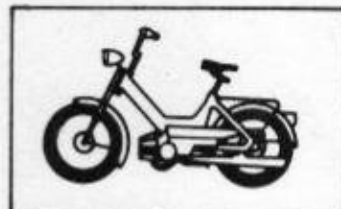
O = Old part to be used up, new part applicable to both types.
 X = Part omitted, must no longer be used.
 No symbol : Applicable to numbers quoted under remarks
 SPE = Spare part engine
 → 5007 up to Engine-No.
 5008 → from Engine-No.
 → 2480 up to Chassis-No.
 2481 → from Chassis-No.

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Signature in spare parts catalogue in spare parts index in spare parts store



Spare parts - Modification notice



Service Graz

DISTRIBUTOR ENGLAND

DATE APRIL 1974

Order No. 2.60.45/029

PAGE 1

Spare parts catalogue (model)
MAXI ENGLAND
EDITION OCTOBER 1973

Re: NEW MAXI - CRANKS WITH LONGER PEDAL SPINDLE

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	41	-	349.1.42.103.0					Crank r.h.s.compl. (37 teeth
2						→ 8115540		with pedal spindle welded
3								170,5 long)
4	41	4	320.2.42.002.1			→ 5712392		Crank l.h.s.
5								
6								
7				O	349.3.42.103.0	8115541 →	1	Crank r.h.s.compl. (37 teeth
8					900.3017	5712393 →	1	with pedal spindle welded
9					349.2.42.102.1		1	<u>173,5 long)</u>
								Shim 17/30/3
								Crank l.h.s.
10			The new crank 349.3.42.103.0 used together with shim 900.3017 replaces the					
11			old crank 349.1.42.103.0.					

Spare parts catalogue (model)
Maxi England
Edition October 1973

Re: New front brake cable adjustable
at the throttle twist grip

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
12	55	1	349.1.63.000.0	O		→ 8128952		Front brake cable compl.
13						→ 5729021		wire 1010/cover 900
14				O	349.2.63.000.0	8128953 →	1	Front brake cable compl.
15						5729022 →		wire 1010/cover 860

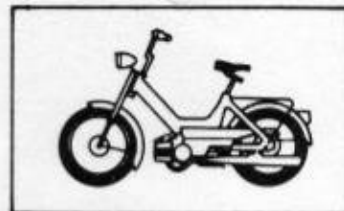
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Signature in spare parts catalogue in spare parts index in spare parts store



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/031

DISTRIBUTOR ENGLAND

DATE JUNE 1974

PAGE 1

Spare parts catalogue (model)
Maxi England
Edition October 1973

Re: New oil filler plug
(made of steel instead of plastic)

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	9	-	349.1.10.335.1	S P E		→ 5733080		Crankcase cover
2						→ 5761965		
3	9	3	364.2.10.660.1			→ 8137931		Oil filler plug
4					349.3.10.335.1	5733081 →	1	Crankcase cover
5					364.1.10.660.1	5761966 →	1	Oil filler plug
6					27071	8137932 →	1	Seal washer A10x14 DIN 7603
7	The new crankcase cover 349.3.10.335.1 used along with oil filler plug 364.1.10.660.1 and							
8	oil seal 27071 replaces crankcase cover 349.1.10.335.1 as used up to date.							

Spare parts catalogue (model)
Maxi England
Edition October 1973

Re: New primary drive (transferred oil hole in the pinion of the clutch drum and bearing bush)

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
9	15	63	349.1.12.011.1	S P E		→ 5730754		Bearing bushing
10						→ 5778969		
11	19	99	349.1.13.120.0			→ 8133785		Primary drive compl.
12					349.2.12.011.1	5730755 →	1	Bearing bushing
13						5778970 →		
14				O	349.2.13.120.0	8133786 →	1	Primary drive compl.
15								(existed of clutch drum,
16								bearing bush and main shaft
17								with pressed on sprocket)
18	Because of the displaced oil hole, the primary drive 349.1.13.120.0 as used until now, can be							
19	used only with machines up to the above quoted engine numbers.							

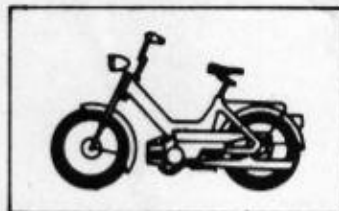
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Signature in spare parts catalogue in spare parts index in spare parts store



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/032

DISTRIBUTOR ENGLAND

DATE August 1974

PAGE 1

Spare parts catalogue (model)

Maxi England

Edition October 1973

Re:

New prop stand and wider stand bearing
(prevents rubbing against the crankcase)

Section October 1978

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	39	11a	349.2.24.500.2	O		→ 8143796		Prop stand
2	39	13	349.2.24.006.1					Prop stand bearing cup
3	39	11	349.4.24.000.2	O		→ 5739455		Prop stand
4	39	13	349.2.24.006.1					Prop stand bearing cup
5			O { 349.3.24.500.2 349.3.24.006.1 }			8143797 →		1 Prop stand
6								1 Prop stand bearing cup
7			O { 349.5.24.000.2 349.3.24.006.1 }			5739456 →		1 Prop stand
8								1 Prop stand bearing cup
9	In future the new prop stand will be supplied only complete including the new bearing bush							
10	as per part-no. 349.3.24.500.0 or 349.5.24.000.0.							

O = Old part to be used up, new part applicable to both types.
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5008 → from Engine-No.
→ 2480 up to Chassis-No.
2481 → from Chassis-No.

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Signature in spare parts catalogue in spare parts index in spare parts store



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/044

DISTRIBUTOR ENGLAND

DATE March 1975

PAGE 1

Spare parts catalogue (model)

MAXI England

Edition October 1973

Re:

NEW CARBURETOR

(Float needle with VITON-point)

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	21	-	349.7.15.000.0					Carburetor compl.(Bing 1/14/140)
2	21	12	-----		→ 5754399			Carburetor housing +)
3	21	15	349.1.15.026.1		→ 8179648			Suspended float needle
4	21	17	362.1.15.025.2					Ring float
5			349.4.15.500.0					1 Carburetor compl.(Bing 1/14/152)
6			-----					Carburetor housing +)
7			362.2.15.026.2		5754400 →			1 Float needle (Bing 47-032)
8					8179649 →			(with Viton-point)
9			362.2.15.025.2					1 Ring float (Bing 35-218)
10								
11								
12								

+) Is no longer supplied from the manufacturer.

Further details with reference to fitting and interchange ability see
service bulletin No 27-26000/0019.

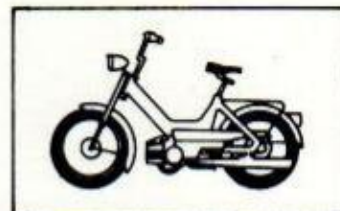
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Signature in spare parts catalogue in spare parts index in spare parts store



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/047

DISTRIBUTOR ENGLAND

DATE December 1975

PAGE 1

Spare parts catalogue (model)

Maxi England Edition october 1973

Maxi sport England Edition January 1975

Re: Centrifugal clutch: Rechange from thrust washer (bronze) to axial needle bearing

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	16	76	349.2.12.014.1	X	Maxi "N"	→ 5758412		Thrust bolt
2	16	75	349.1.12.016.1		Maxi "S"	→ 8303658		Thrust washer (2pieces) bronze
					Maxi sport	→ 3001900		
3					900.6840			3 Axial needle bearing (6,4x17,2x1,984)
4					349.1.12.014.1	→ 5758413		1 Thrust bolt 25 mm long
5					349.5.12.014.1	→ 8303659		1 Thrust bolt 24,5 mm long
6					349.6.12.014.1	→ 3001901		1 Thrust bolt 23,4 mm long
7					Note new numerical range!			
8					Numerical order for Maxi models ends with number 5760000 or 8189899. The new numerical range			
9					begins with number 6510001 or 8302000.			

Spare parts catalogue (model)

MAXI "N" + "S" England Edition October 1973

MAXI-2 Edition July 1973, MAXI sport Edition January 1975

Re:

New generator cover with 3 louvers and plastic panel

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
10	9	19	349.1.10.034.1		Maxi "N"	→ 6519382		Generator cover
11					Maxi "S"	→ 8323921		
12	9	24	349.1.10.034.1		Maxi-2	→ 5307269		Generator cover
13	9	19	349.1.10.034.1		Maxi sport	→ 3003043		Generator cover
14				O	349.2.10.034.2	→ 6519383		1 Generator cover
15						→ 8323922		
16						→ 5307270		
17					349.1.10.036.1	→ 3003044		1 Plastic panel

O = Old part to be used up, new part applicable to both types.
 X = Part omitted, must no longer be used.
 No symbol : Applicable to numbers quoted under remarks
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 5008 → from Engine-No.
 → 2480 up to Chassis-No.
 2481 → from Chassis-No.

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 3) Change in quality 4) Change in shape 5) Change in part No. only

Signature

in spare parts catalogue

in spare parts index

in spare parts store

STEYR-DAIMLER-PUCH AG.
 WERKE GRAZ, P. O. Box 423 A 8011 GRAZ

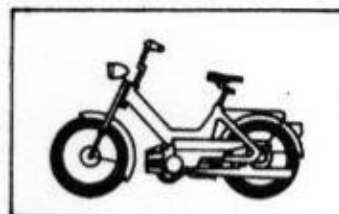
TELEPHONE:
 GRAZ (03122) 42 5 21

CABLE:
 STEYRPUCH GRAZ

TELEX:
 31 3 15 STDPWG A



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/049

DISTRIBUTOR ENGLAND

DATE December 1975

PAGE 1

Spare parts catalogue (model)

MAXI England Model "S"

Edition October 1973

Re: New handlebar (Front license plate is omitted)

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	51	15	321.1.32.201.0					Handlebar compl.
2	48	31	321.1.27.205.1		→ 8332126			Front license plate
3	48	31a	900.9507					Cheese head screw B 4,8x16
4	48		24803					Washer Ø 5,3
5					321.1.32.100.0	8332127 → 1		Handlebar compl.

Spare parts catalogue (model)

MAXI-sport England

Edition January 1975

Re: New Handlebar (Front license plate is omitted)

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
6	49	15	321.1.32.201.0					Handlebar compl.
7	49	55	321.1.27.205.1		→ 3003293			Front license plate
8	49	56	900.9507					Cheese head screw B 4,8x16
9	49	57	24803					Washer Ø 5,3
10					321.1.32.100.0	3003294 → 1		Handlebar compl.

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Signature In spare parts catalogue In spare parts index In spare parts store

STEYR-DAIMLER-PUCH AG.
WERKE GRAZ, P. O. Box 423 A 8011 GRAZ

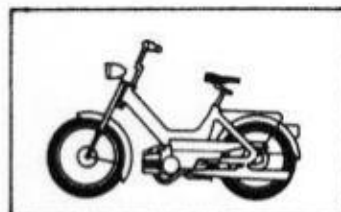
TELEPHONE:
GRAZ (03122) 42 5 21

CABLE:
STEYRPUCH GRAZ

TELEX:
31 3 15 STDPWG A



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/051

DISTRIBUTOR ENGLAND

DATE December 1975

PAGE 1

Spare parts catalogue (model)
MAXI "S" and "N" England Edition October 1973
MAXI SPORT Edition January 1975

Re: New Crankcase cover and reinforced
starting clutch shaft

Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	9	-		349.3.10.335.1			Crankcase cover
2	16	79		349.2.12.022.1			Return spring
3	16	80		900.3883			Rubber seal
4	16	81		349.1.12.028.1			Declutching shaft Ø 10mm
5	16	82		900.4693			C-Ring H10x1
6				349.5.10.335.1		1	Crankcase cover
7				349.3.12.022.1	8338084 →	1	Return spring
8				900.3793	6526358 →	1	Rubber seal(RDR 9,3x2,4 DIN 3770)
9				349.3.12.028.1	3003495 →	1	Declutching shaft Ø 14mm
10				900.4766		1	C-Ring 14x1
11	After exhaustion of the stock, the old crankcase cover will no longer be available.						
12	The new parts used jointly replace the previous ones.						

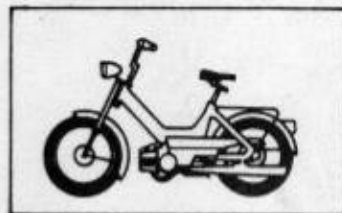
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5008 → from Engine-No.
→ 2480 up to Chassis-No.
2481 → from Chassis-No.

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3) Change in quality 4) Change in shape 5) Change in part only

Signature in spare parts catalogue in spare parts index in spare parts store



Spare parts - Modification notice



Service Graz

Order No. 2. 60. 45/053

DISTRIBUTOR ENGLAND

DATE January 1976

PAGE 1-2

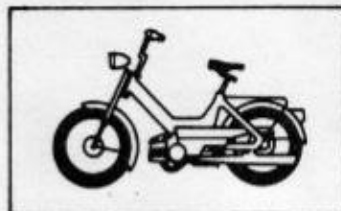
Spare parts catalogue (model)
MAXI Models "S" and "N" England
Edition October 1973

Re: Change to ignition system with external H. T. coil,
and new crankcase

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
1	9	-	349.1.10.332.0					Crankcase compl.
2	39	7	349.4.28.503.1			only for model "S" → 8343697		Chain guard r.h.s.
3	29	-	349.4.50.000.0					Flywheel magneto generator compl. (Bosch 0 212 122 028)
4								
5	29	1	350.6.52.005.0		Maxi "S" → 8343697			Suppressor cable plug compl.
6	29	2	350.2.52.007.1		Maxi "N" → 6529632			Rubber cap
7	29	3	050.5207/07					Ignition cable 5mm dia. 350 long
8	29	4	349.1.10.010.0					Rubber socket compl.
9	29	5	364.4.50.512.2					Ignition armature
10	30	13	349.4.50.010.2					Flywheel
11								
12								
13								
14								
15								
16								
17								
18								
19								
20								
21								
22								
23								
24								
25								
26								
27								
O = Old part to be used up, new part applicable to both types. X = Part omitted, must no longer be used. No symbol : Applicable to numbers quoted under remarks SPE = Spare part engine 5007 → up to Engine-No. 5008 → from Engine-No. 2480 → up to Chassis-No. 2481 → from Chassis-No.				M = Motive of Modification: 1) New feature/New part 2) Change in dimension 3) Change in quality 4) Change in shape 5) Change in part No. only				
				Signature	in spare parts catalogue	in spare parts index	in spare parts store	



Spare parts - Modification notice



Service Graz

Order No. 2.60.45/053

DISTRIBUTOR ENGLAND

DATE January 1976

PAGE 2

Spare parts catalogue (model)

MAXI Models "S" and "N" England

Edition October 1973

Re: Change to ignition system with external H. T. coil,
and new crankcase

Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks up to ... as from ...	M	Designation
28			only for model "S"		900.1058			1 Hexagon screw M 5x25 DIN 931
29					900.3257	8343698 →		1 Washer J 5,3 DIN 6798
30					349.1.52.023.2			1 Fixing bracket (for H. T. coil)
31					900.1043			1 Hexagon screw M5x20 DIN 931
32			only for model "N"		900.2105	6529633 →		1 Hexagon nut M5 DIN 555
33					29190			1 Spring ring B5 DIN 127
34					349.6.57.600.0			1 H. T. cable

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5008 → from Engine-No.
→ 2480 up to Chassis-No.
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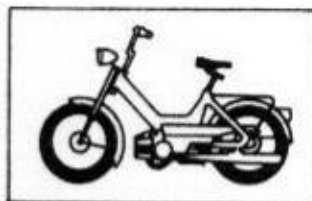
M = Motive of Modification: 1) New feature/New part 2) Change in dimension
3) Change in quality 4) Change in shape 5) Change in part No. only

Signature	in spare parts catalogue	in spare parts index	in spare parts store
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Spare parts - Modification notice

Service Graz



ORDER-NO. 2.60.45/064

DISTRIBUTOR ENGLAND

DATE August 1976

PAGE 1

Spare parts catalogue (model)

MAXI England Model "S"

Edition October 1973

Re.: Improved handlebar clamping for handlebars spare parts No.

321.1.32.100.0 (Also see Order No. 2.60.45/049)

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
1	51	16	349.1.32.051.1	O	{ 349.2.32.051.1 349.1.32.122.1 }	up to	Clamping spindle (M8x1) 184 mm long
2	51	18	349.1.32.022.1			8360228	Clamp wedge (54°)
3						as from	Clamping spindle (M8x1) 194 mm long
4						8360229	Clamp wedge (60°)

Spare parts catalogue (model)

MAXI England model "S" and "N"

Edition October 1973

Re.:

New deep row ball bearing with dust cover

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
5	12	58	900.6219	O		up to	Deep row ball bearing
6					model "S"	8429329	(40/17/12 Steyr 6203 NR)
7					model "N"	6552996	
8				O	900.6233	as from	Deep row ball bearing
9						8429330	(40/17/12 Steyr 6203 Z N R)
10						6552997	

Spare parts catalogue (model)

MAXI-Sport England

Edition January 1975

Re.:

Improved handlebar clamping for handlebar spare parts
No.321.1.32.100.0 (Also see Order No.2.60.45/049)

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation		
11	49	16	349.1.32.051.1	O	{ 349.2.32.051.1 349.1.32.122.1 }	up to	Clamping spindle (M8x1) 184 mm long		
12	49	18	349.1.32.022.1			3004049	Clamp wedge (54°)		
13						as from	Clamping spindle (M8x1) 194 mm long		
14						3004050	Clamp wedge (60°)		
15	Note new numerical range! Numerical order for MAXI models "S" ends with number 8361000.								
16	The new numerical range begins with number 8420001.								

O = OLD PART to be used up
X = NEW PART applicable to both types
X = Part omitted

Processing notes:

in spare parts catalogue
noted town;

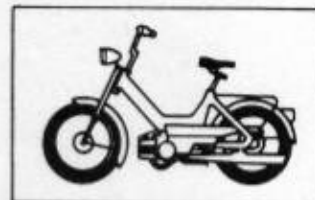
in spare parts index
changed;

in spare parts store
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Spare parts - Modification notice

Service Graz



ORDER-NO. 2.60.45/067

DISTRIBUTOR ENGLAND

DATE October 1976

PAGE 1

Spare parts catalogue (model)
MAXI England
Edition October 1973

Re.: Conversion to new clamped design handlebars

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
1	47	1	349.6.30.100.0	}			Front fork compl.
2	47	5	349.1.30.207.1			up to	Top bridge for fork
3	47	14	349.1.30.018.1		Maxi "S"....	8434387	Fork shaft nut
4	51	15	321.1.32.100.0		Maxi "N"....	6556221	Handlebar compl.
5					349.4.30.500.0		Front fork compl.
6					349.1.30.507.2		Top bridge for fork
7					349.1.30.518.1	as from	Fork shaft nut
8					321.1.32.301.1	8434388	Handlebar tube
9					349.2.30.502.1	6556222	Clamp
10					900.1374		Allen screw M 7x35

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X = Part omitted

Processing notes:

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noted town;

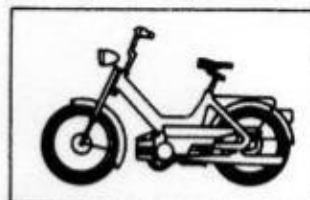
in spare parts index
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Spare parts - Modification notice

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ORDER-NO. 2.60.45/069

DISTRIBUTOR ENGLAND

DATE November 1976

PAGE 1

Spare parts catalogue (model)
MAXI-Sport England
Edition January 1975

Re.: New pedals (with rear reflector)

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
1	41	4	600.1.18.060.0			up to	Pedal compl. r.h.s. and l.h.s.
2						3004751	
3					600.1.18.067.0	as from	Pedal compl. r.h.s. and l.h.s.
4						3004752	
5			Due to optical reasons pedals are interchangeable only in pairs.				

Spare parts catalogue (model)
MAXI "S" England
Edition October 1973

Re.: New return spring

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
6	65	18a	349.1.41.515.1			up to	Return spring
7						8440475	
8							
9				O	349.3.41.515.1	as from	Return spring
						8440476	

Spare parts catalogue (model)
MAXI "N" England
Edition October 1973

Re.: New rear wheel brake cable-to be used together with new return spring

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
10	55	11	349.3.63.010.0			up to	Brake control cable(for rear wheel compl.)
11						6553610	(wire 1645/cover1500)
12				O	910.8.10.005.0	as from 6553611	Brake control cable (for rear wheel compl.) (wire 1648/cover 1500)
13							
14					349.3.41.515.1		Return spring
15			*) Be sure to use both new parts together.				

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O = NEW PART applicable to both types
X = Part omitted

Processing notes:

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noted town;

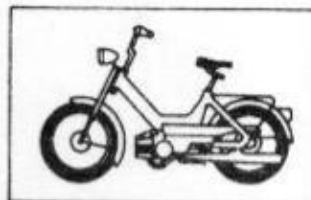
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Spare parts - Modification notice

Service Graz



ORDER-NO. 2.60.45/071

DISTRIBUTOR ENGLAND

DATE January 1977

PAGE 1

Spare parts catalogue (model) Re.: Modified swinging arm with part number unchanged
MAXI "S" Edition October 1973 MAXI-Sport (brake stop bolt weldet to swinging arm)
MAXI-2 "S" Edition July 1973 Edition January 1975

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
1	65	25	349.1.41.508.1	}	MAXI "S".....	up to 8446632	Brake supporting bolt
2	65	26	22806			Toothed lock washer 10, 5	
3	65	27	24789			Hexagon nut M 10x1	
4	56	45	349.1.41.508.1	}	MAXI-2 "S".....	up to 5307869	Brake supporting bolt
5	56	46	22806			Toothed lock washer J 10, 5	
6	56	47	24789			Hexagon nut M 10x1	
7	55	25	349.1.41.508.1	}	MAXI-Sport	up to 3004651	Brake supporting bolt
8	55	26	22806			Toothed lock washer J 10, 5	
9	55	27	24789			Hexagon nut M 10x1	
10	From serial No 8446633 resp. 5307870 resp. 3004652 the brake supporting bolt is weldet to the						
11	swinging arm and therefore is no longer furnished as spare part.						

Spare parts catalogue (model) Re.: New Rim (KROMAG)
MAXI-Super Edition October 1974
MAXI-Sport Edition January 1975

Line	Page Group	Ref. No. Pos.	OLD SPARE PART NO.	O X	NEW SPARE PART NO.	Remarks up to ... as from...	Designation
12	55	33	321.1.40.133.1	O		up to	Rim 1,35x17" (Radelli)
13					MAXI-Super	8446067	
14					MAXI-Sport.....	3004651	
15				O	321.2.40.133.1	as from	Rim 1,35x17" (KROMAG)
16						8446068	
17						3004652	

O = OLD PART to be used up
O = NEW PART applicable to both types
X = Part omitted

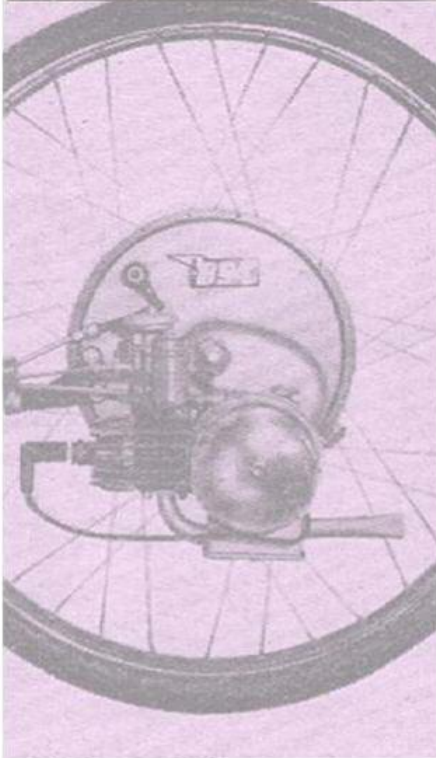
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