

# **Steyr-Daimler-Puch (Great Britain) Ltd.**

Steyr-Puch House  
211 Lower Parliament Street  
Nottingham NG 1 1 FZ  
ENGLAND

Telephone: Nottingham (0 6 02) 56 5 21  
Telex 37197



Single-Speed-Automatic

England

Models 'N' and 'S'

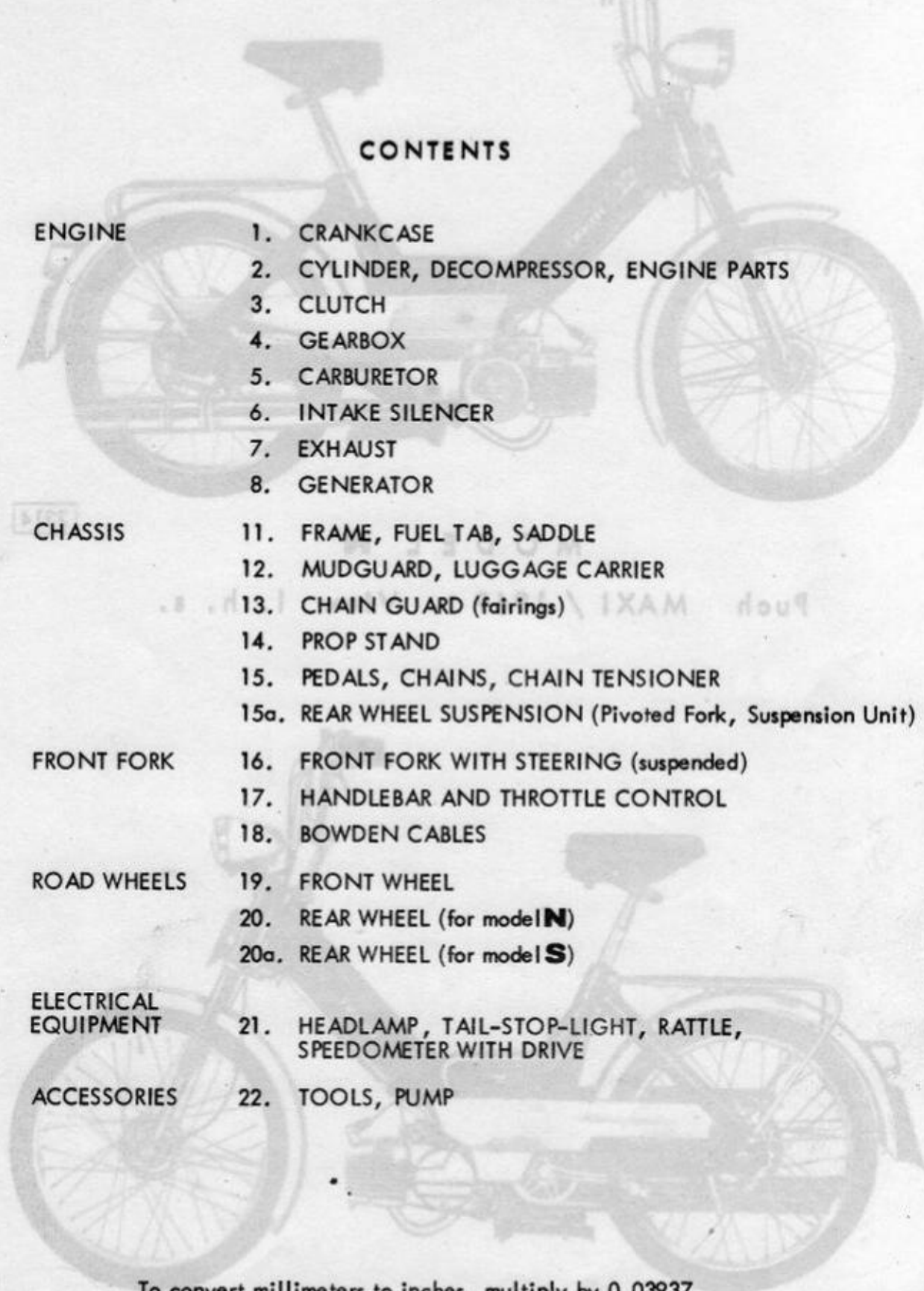
# **MAXI Spare-Parts Catalogue**

Edition June 1971

This edition replaces all editions circulating at present.

Puch Maxi England without Rear Wheel Suspension = Model **N**  
with Rear Wheel Suspension = Model **S**

## CONTENTS

- 
- |                      |                                                               |
|----------------------|---------------------------------------------------------------|
| ENGINE               | 1. CRANKCASE                                                  |
|                      | 2. CYLINDER, DECOMPRESSOR, ENGINE PARTS                       |
|                      | 3. CLUTCH                                                     |
|                      | 4. GEARBOX                                                    |
|                      | 5. CARBURETOR                                                 |
|                      | 6. INTAKE SILENCER                                            |
|                      | 7. EXHAUST                                                    |
|                      | 8. GENERATOR                                                  |
| CHASSIS              | 11. FRAME, FUEL TANK, SADDLE                                  |
|                      | 12. MUDGUARD, LUGGAGE CARRIER                                 |
|                      | 13. CHAIN GUARD (fairings)                                    |
|                      | 14. PROP STAND                                                |
|                      | 15. PEDALS, CHAINS, CHAIN TENSIONER                           |
|                      | 15a. REAR WHEEL SUSPENSION (Pivoted Fork, Suspension Unit)    |
| FRONT FORK           | 16. FRONT FORK WITH STEERING (suspended)                      |
|                      | 17. HANDLEBAR AND THROTTLE CONTROL                            |
|                      | 18. BOWDEN CABLES                                             |
| ROAD WHEELS          | 19. FRONT WHEEL                                               |
|                      | 20. REAR WHEEL (for model <b>N</b> )                          |
|                      | 20a. REAR WHEEL (for model <b>S</b> )                         |
| ELECTRICAL EQUIPMENT | 21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE |
| ACCESSORIES          | 22. TOOLS, PUMP                                               |

To convert millimeters to inches, multiply by 0,03937



2314

## MODEL N

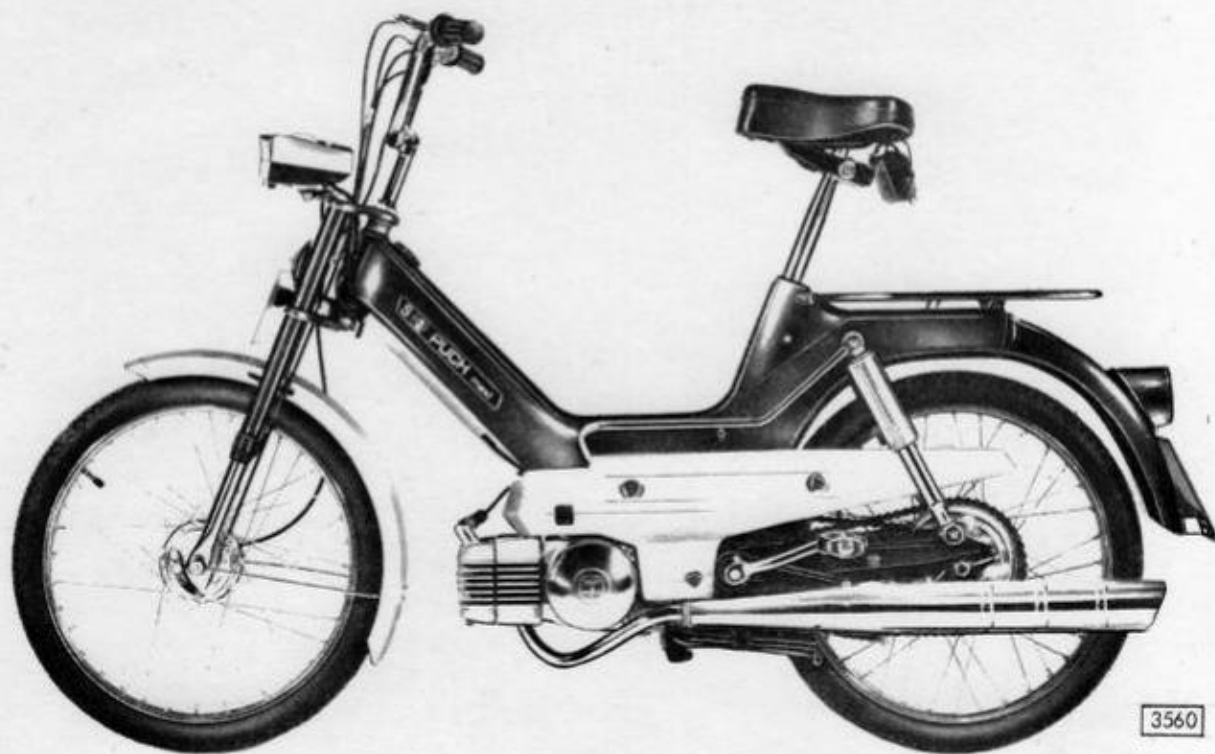
Puch MAXI / 1969 View l. h. s.



2313

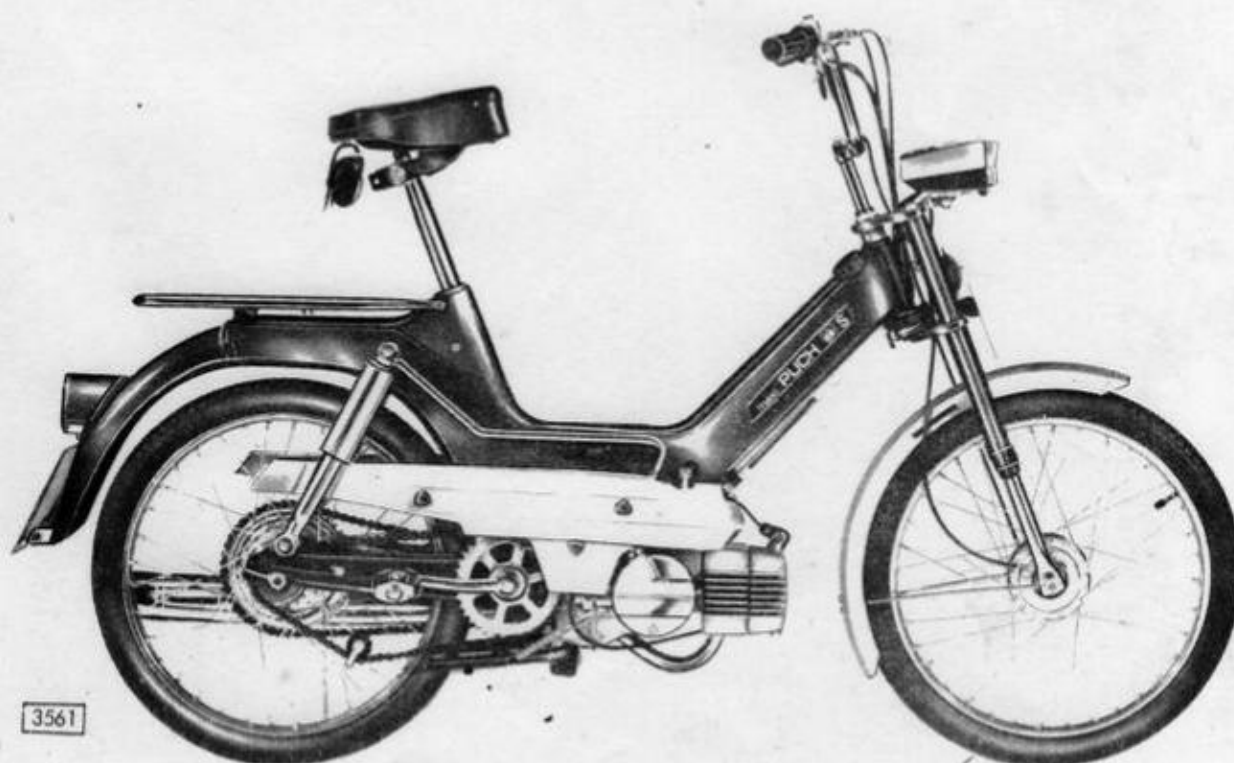
## MODEL N

Puch MAXI / 1969 View r. h. s.



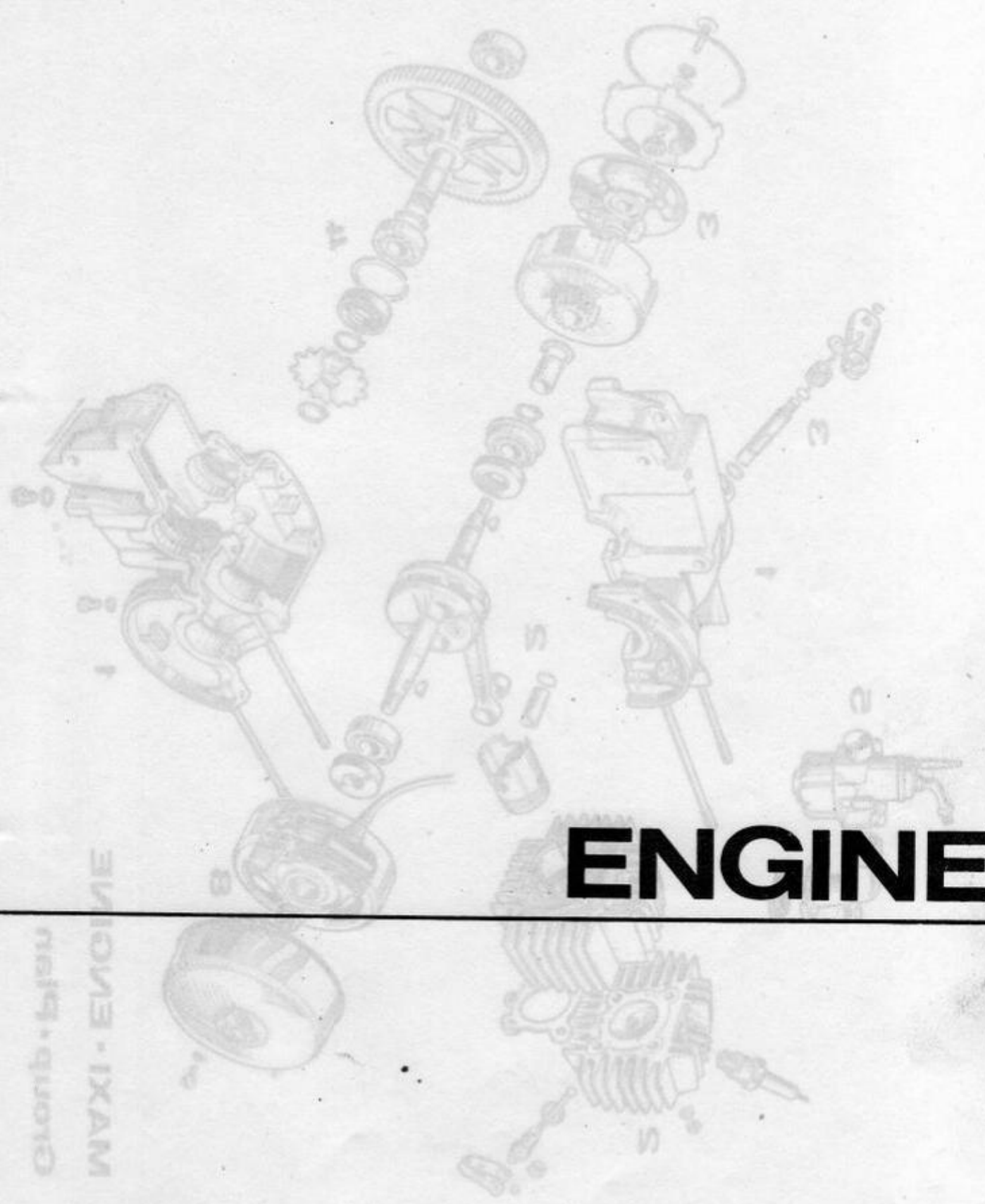
## MODEL S

Puch MAXI / 1971 View l. h. s.



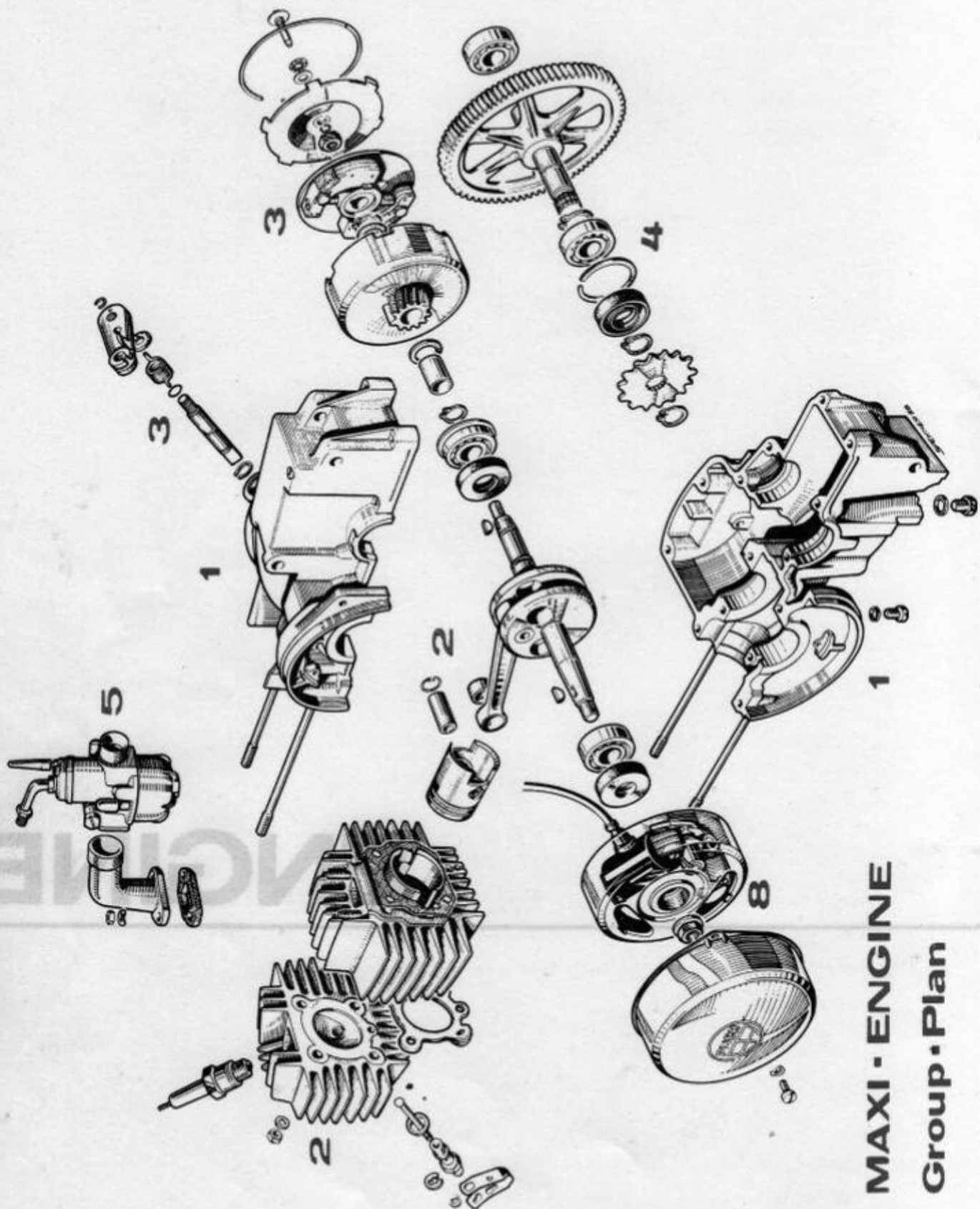
## MODEL S

Puch MAXI / 1971 View r. h. s.



The background of the page features a detailed exploded view diagram of a Puch-Maxi scooter. The diagram shows the engine assembly at the bottom, including the cylinder, piston, and crankshaft. Above the engine is the chassis, which includes the frame, swingarm, rear wheel, and front fork assembly. Various components are numbered, indicating their sequence in the assembly process. The word 'ENGINE' is prominently displayed in large, bold, black capital letters across the middle of the diagram.

# ENGINE

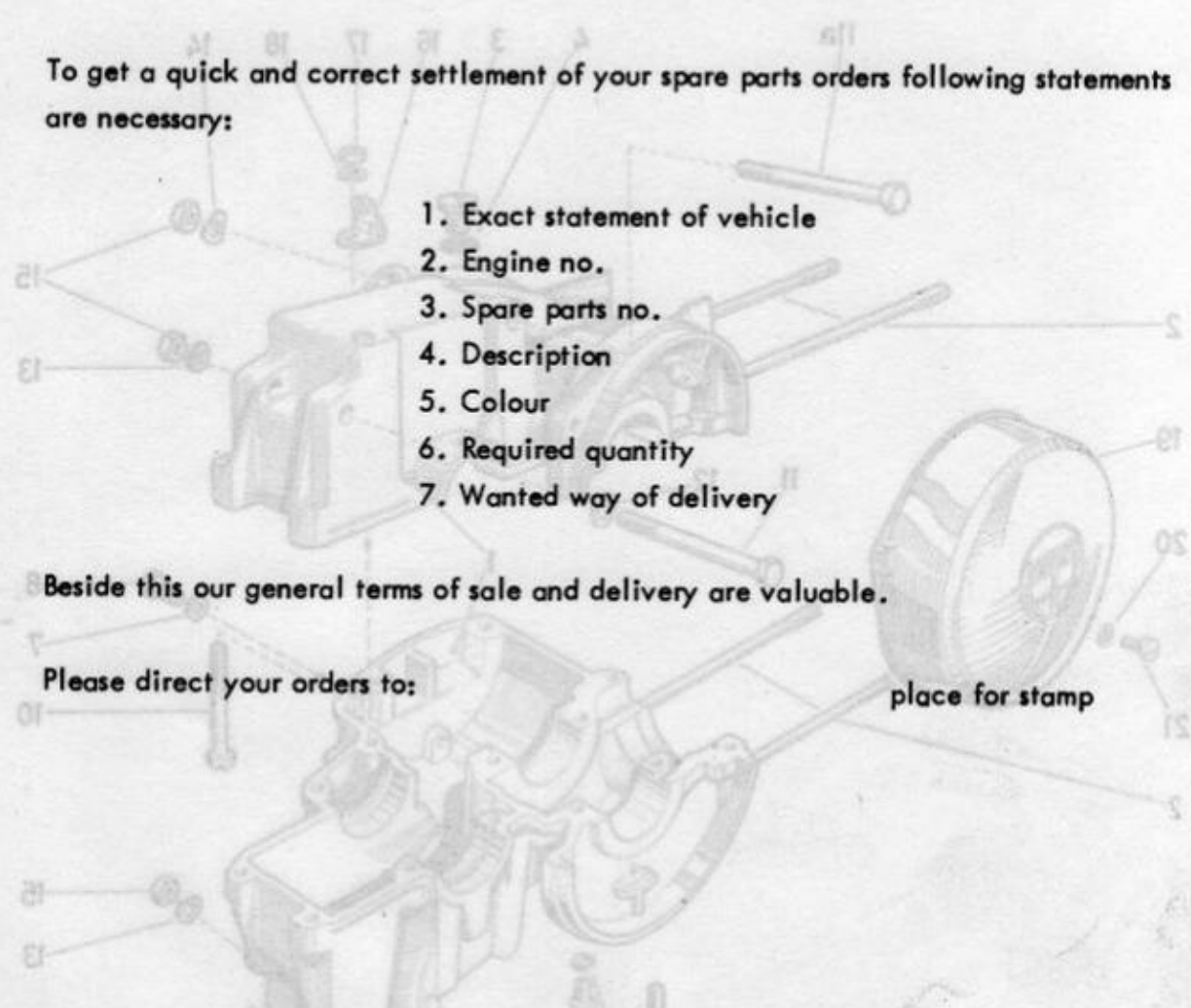


**MAXI - ENGINE**  
**Group - Plan**

Puch Maxi England without Rear Wheel Suspension = Model **N**  
with Rear Wheel Suspension = Model **S**

## IMPORTANT I

To get a quick and correct settlement of your spare parts orders following statements are necessary:

- 
1. Exact statement of vehicle
  2. Engine no.
  3. Spare parts no.
  4. Description
  5. Colour
  6. Required quantity
  7. Wanted way of delivery

Beside this our general terms of sale and delivery are valuable.

Please direct your orders to:

place for stamp

## GENERAL EXPLANATIONS

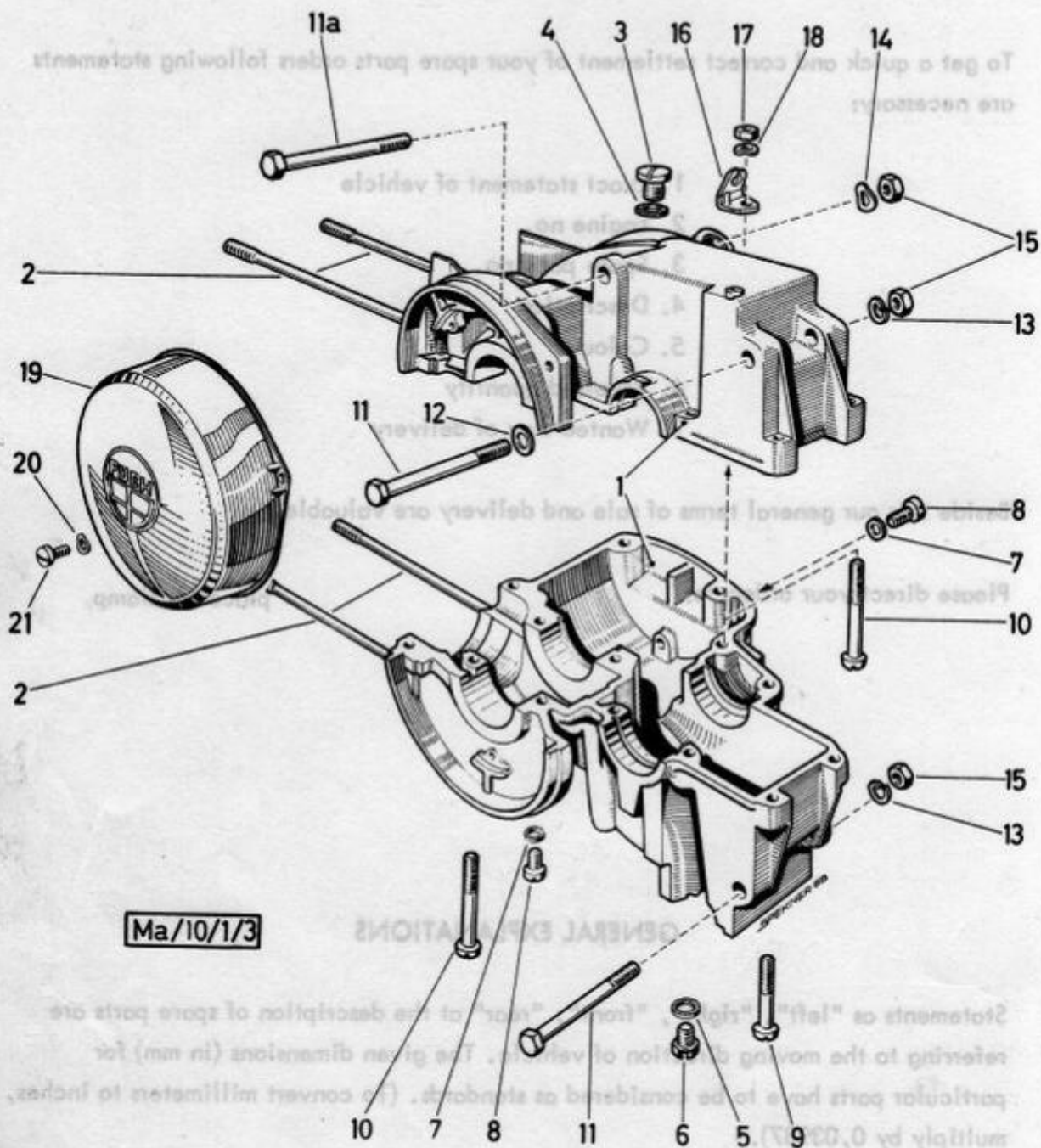
Statements as "left", "right", "front", "rear" at the description of spare parts are referring to the moving direction of vehicle. The given dimensions (in mm) for particular parts have to be considered as standards. (To convert millimeters to inches, multiply by 0,03937).

A ref.no. within brackets before a spare part means, that the said part is only similar to the illustration.

A "N" before the statement of reqd. quantity is marking a standard part. The abbreviation "as reqd." means "as required"; the abbreviation "p.m." means "per meter".

The content of the present manual is not obliging for delivery and equipment of vehicle.

# IMPORTANT!



Ma/10/1/3

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

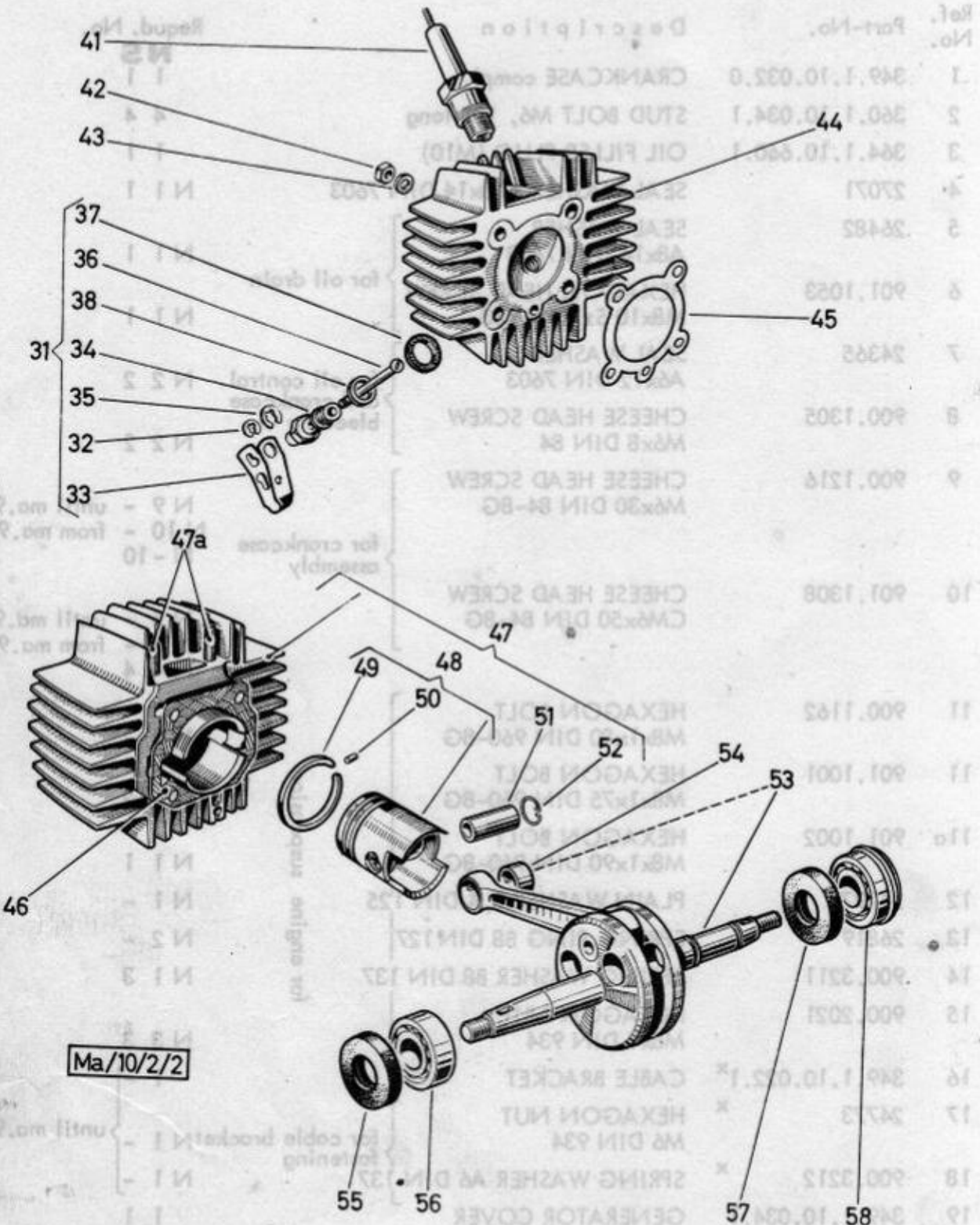
## 1. CRANKCASE

| Ref. No. | Part-No.                    | Description                         | Requd. No.                                                 |
|----------|-----------------------------|-------------------------------------|------------------------------------------------------------|
|          |                             |                                     | <b>NS</b>                                                  |
| 1        | 349.1.10.032.0              | CRANKCASE compl.                    | 1 1                                                        |
| 2        | 360.1.10.034.1              | STUD BOLT M6, 103 long              | 4 4                                                        |
| 3        | 364.1.10.660.1              | OIL FILLER PLUG (M10)               | 1 1                                                        |
| 4        | 27071                       | SEAL WASHER A10x14 DIN 7603         | N 1 1                                                      |
| 5        | 26482                       | SEAL WASHER A8x14 DIN 7603          | N 1 1                                                      |
| 6        | 901.1053                    | HEXAGON HEAD SCREW M8x10 Sz DIN 933 | N 1 1                                                      |
| 7        | 24365                       | SEAL WASHER A6x12 DIN 7603          | N 2 2                                                      |
| 8        | 900.1305                    | CHEESE HEAD SCREW M6x8 DIN 84       | N 2 2                                                      |
| 9        | 900.1216                    | CHEESE HEAD SCREW M6x30 DIN 84-8G   | N 9 - until ma.9914183<br>N 10 - from ma.9914184<br>N - 10 |
| 10       | 901.1308                    | CHEESE HEAD SCREW CM6x50 DIN 84-8G  | N 5 - until ma.9914183<br>N 4 - from ma.9914184<br>N - 4   |
| 11       | 900.1162                    | HEXAGON BOLT M8x1x80 DIN 960-8G     | N 2 -                                                      |
| 11       | 901.1001                    | HEXAGON BOLT M8x1x75 DIN 960-8G     | N - 2                                                      |
| 11a      | 901.1002                    | HEXAGON BOLT M8x1x90 DIN 960-8G     | N 1 1                                                      |
| 12       | 24797                       | PLAIN WASHER 8,4 DIN 125            | N 1 -                                                      |
| 13       | 26819                       | SPRING RING B8 DIN 127              | N 2 -                                                      |
| 14       | 900.3211                    | SPRING WASHER B8 DIN 137            | N 1 3                                                      |
| 15       | 900.2021                    | HEXAGON NUT M8x1 DIN 934            | N 3 3                                                      |
| 16       | 349.1.10.022.1 <sup>x</sup> | CABLE BRACKET                       | 1 -                                                        |
| 17       | 24773 <sup>x</sup>          | HEXAGON NUT M6 DIN 934              | N 1 -                                                      |
| 18       | 900.3212 <sup>x</sup>       | SPRING WASHER A6 DIN 137            | N 1 -                                                      |
| 19       | 349.1.10.034.1              | GENERATOR COVER                     | 1 1                                                        |
| 20       | 900.3202                    | SPRING WASHER A4 DIN 137            | N 2 2                                                      |
| 21       | 900.1509                    | LENS HEAD SCREW AM4x10 DIN 85       | N 2 2                                                      |

<sup>x</sup>From ma. 9914184 the parts 16 - 18 will not more used, as the cable bracket and crankcase upper part are monobloc.

Pugh Model England without Rear Wheel Suspension = Model B  
 with Rear Wheel Suspension = Model S

# 1. CRANKCASE



Ma/10/2/2

\*From ma. 9914184 the parts 16 - 18 will not more used, as the cable bracket and crankcase upper part are monobloc.

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 2. CYLINDER, DECOMPRESSOR, ENGINE PARTS

| Ref. No. | Part-No.          | Description                                                                                         | Requd. No.          |
|----------|-------------------|-----------------------------------------------------------------------------------------------------|---------------------|
|          |                   |                                                                                                     | <b>NS</b>           |
| 31       | 349.1.10.040.0    | DECOMPRESSOR compl. (with parts 32+38)                                                              | 1 1                 |
| 32       | 900.4604          | TAB WASHER 4 DIN 6799                                                                               | N 1 1               |
| 33       | 349.1.10.046.1    | LEAF TYPE SPRING                                                                                    | 1 1                 |
| 34       | 349.1.10.040.1    | VALVE GUIDE                                                                                         | 1 1                 |
| 35       | 900.4607          | TAB WASHER 7 DIN 6799                                                                               | N 1 1               |
| 36       | 349.1.10.045.1    | VALVE                                                                                               | 1 1                 |
| 37       | 349.1.10.043.1    | SEAL RING 18/13,5/2                                                                                 | 1 1                 |
| 38       | 050.6.1051        | SEAL RING 14/10,5/1                                                                                 | 1 1                 |
| 41       | 902.0726          | SPARK PLUG W 145 T1                                                                                 | 1 1                 |
| 42       | 900.2014          | HEXAGON NUT M6 DIN 934                                                                              | N 4 4               |
| 43       | 24804             | WASHER 6,4 DIN 433                                                                                  | N 4 4               |
| 44       | 349.1.10.001.1    | CYLINDER COVER                                                                                      | 1 1                 |
| 45       | 349.1.10.004.1    | CYLINDER COVER GASKET (Alu-foil 4-rows)                                                             | 1 1                 |
| 46       | 349.1.10.013.1    | CYLINDER BASE FLANGE GASKET<br>(1 mm thick)                                                         | 1 1                 |
| 47       | 349.1.10.005.0    | CYLINDER compl. (with piston, wrist pin<br>and wire circlip)                                        | 1 1                 |
| 47a      | 902.1968          | FIXING STUD M6x18 DIN 835-8G<br>(for exhaust- and carburetor fastening)                             | N 4 4 until ma..... |
| 47a      | 900.1915          | FIXING STUD M6x15 DIN 835-8G<br>(for exhaust- and carburetor fastening)                             | N 4 4 from ma.....  |
| 48       | 349.1.10.106.0/21 | PISTON compl. 38 mm dia. sort.1                                                                     | 1 1                 |
| 48       | 349.1.10.106.0/22 | PISTON compl. 38 mm dia. sort.2                                                                     | 1 1                 |
| 48       | 349.1.10.106.0/23 | PISTON compl. 38 mm dia. sort.3                                                                     | 1 1                 |
| 48       | 349.1.10.106.0/24 | PISTON compl. 38 mm dia. sort.4                                                                     | 1 1                 |
| 48       | 349.1.10.106.0/25 | PISTON compl. 38 mm dia. sort.5                                                                     | 1 1                 |
| 48       | 349.1.10.106.0/26 | PISTON compl. 38 mm dia. sort.6                                                                     | 1 1                 |
| 49       | 331.1.10.160.1    | PISTON RING (square ring FS 2-38/35x2<br>fz ka ki DIN 24919 with rounded edges for<br>Alu-cylinder) | N 2 2               |
| 50       | 900.4855          | NOTCHED LOCKING PIN 2x6 DIN 1473                                                                    | N 2 2               |
| 51       | 331.1.10.011.1/12 | GUDGEON PIN 12 mm dia., 31 long<br>sort.2 (white)                                                   | 1 1                 |
| 51       | 331.1.10.011.1/13 | GUDGEON PIN 12 mm dia., 31 long<br>sort.3 (blue)                                                    | 1 1                 |
| 52       | 901.4701          | WIRE LOCK WASHER B12 DIN 73123                                                                      | N 2 2               |

as requd.

as requd.

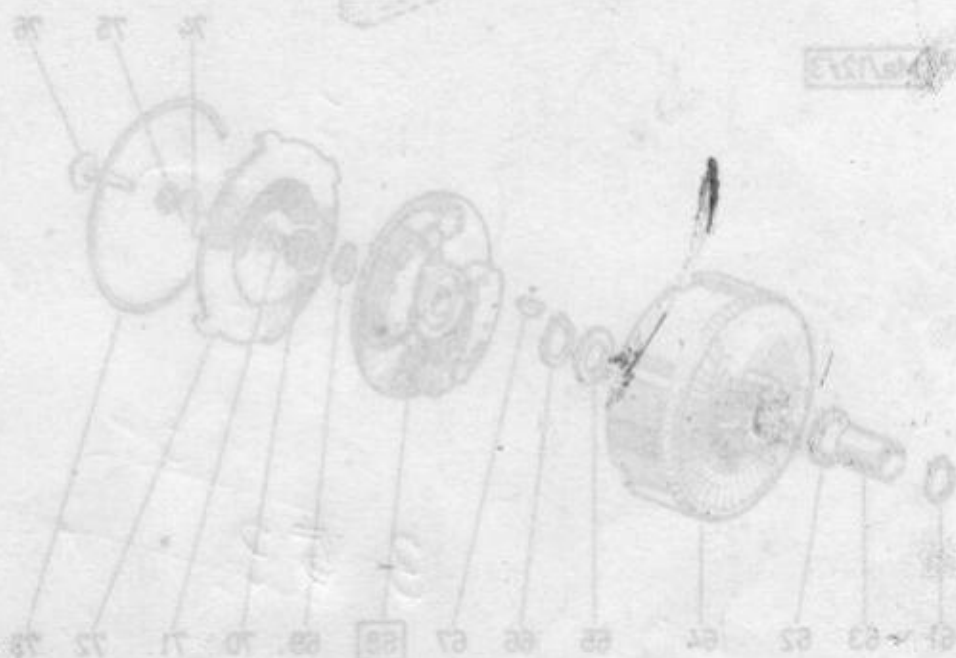
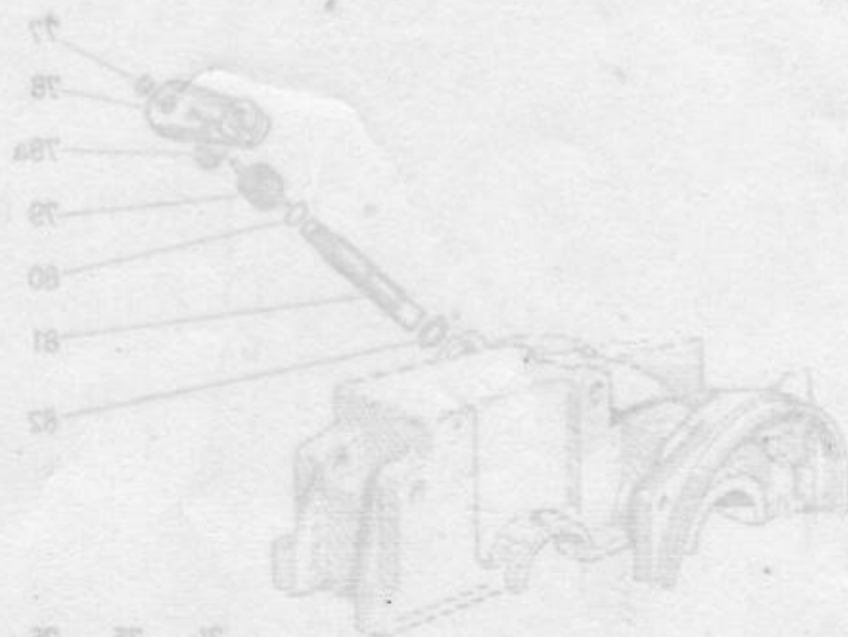
Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

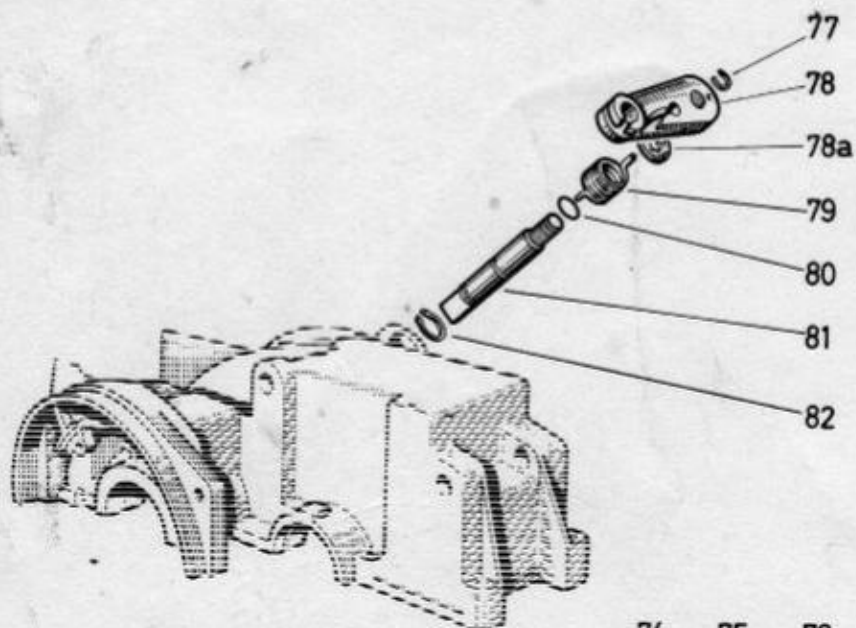
## 2. CYLINDER, DECOMPRESSION, ENGINE PARTS (cont.)

| Ref. No. | Part-No.                     | Description                                                        | Requd. No.                           |
|----------|------------------------------|--------------------------------------------------------------------|--------------------------------------|
|          |                              |                                                                    | <b>NS</b>                            |
| 53       | 349.1.10.015.0 <sup>x</sup>  | CRANKSHAFT compl. with connecting rod, 12 mm dia. with bevel 1 : 5 | 1 - until ma.9606164                 |
| 53       | 349.2.10.015.0 <sup>xx</sup> | CRANKSHAFT compl. with connecting rod, 12 mm dia. with bevel 1 : 5 | 1 - from ma.9606165<br>- 1           |
| 54       | 349.1.10.021.1               | BUSH for connecting rod 14/11,6/12                                 | 1 1                                  |
| 54       | 349.1.10.021.3               | BUSH for connecting rod (for repair)                               | as req.                              |
| 55       | 901.3801                     | SEAL RING<br>BA 40/17/7 DIN 3760                                   | for crankshaft mounting l.h.s. N 1 1 |
| 56       | 900.6203                     | DEEP ROW BALL BEARING<br>40/17/12 6203 DIN 625                     |                                      |
| 57       | 901.3827                     | SEAL RING<br>A40/22/7 DIN 3760                                     | for crankshaft mounting r.h.s. N 1 1 |
| 58       | 900.6219                     | DEEP ROW BALL BEARING<br>40/17/12 Steyr 6203 NR                    |                                      |

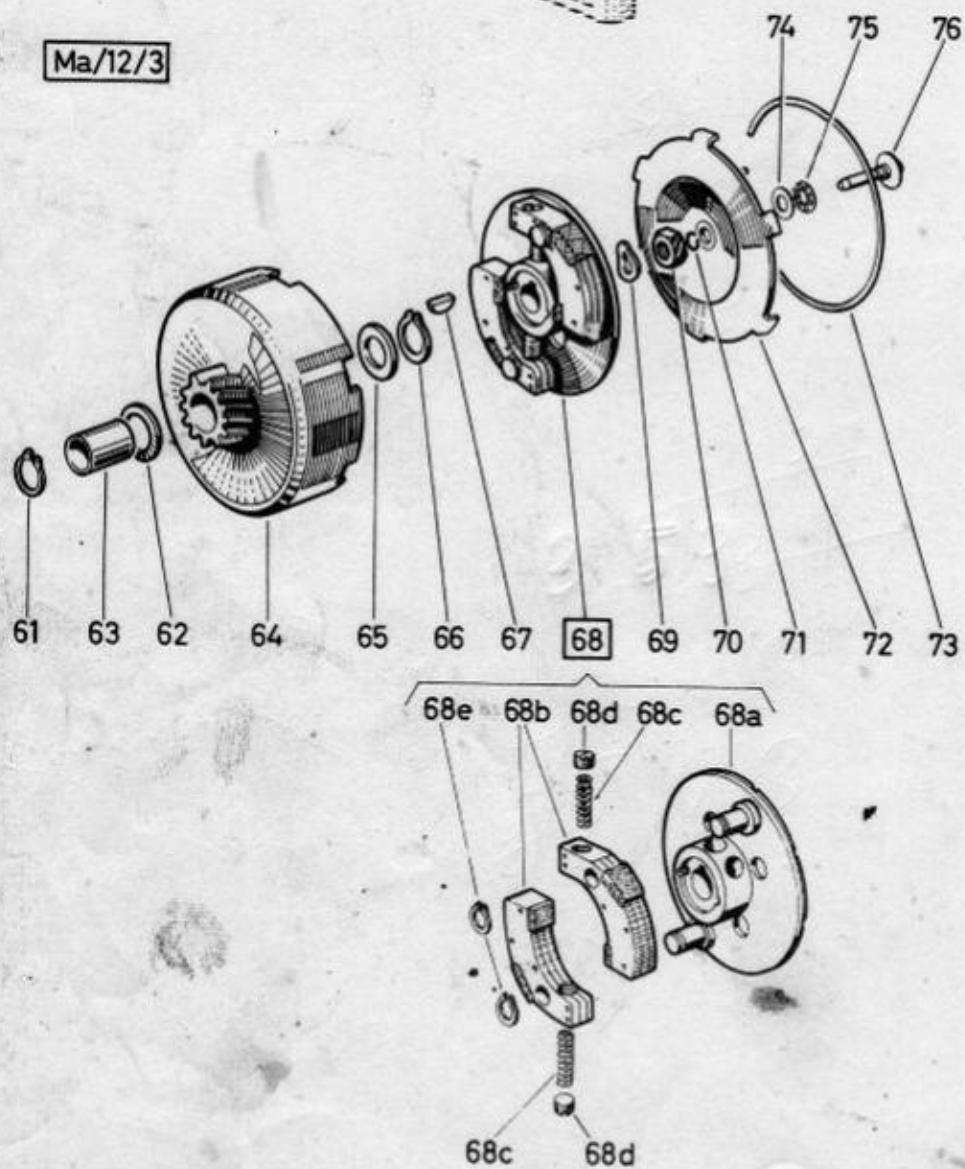
<sup>x</sup>For flywheel magneto generator 349.1.50.000.0 (Bosch 0 212 112 061 RB1 - 6V 17W)

<sup>xx</sup>For flywheel magneto generator 349.2.50.000.0 (Bosch 0 212 112 062 RB1 - 6V 17W)





Ma/12/3

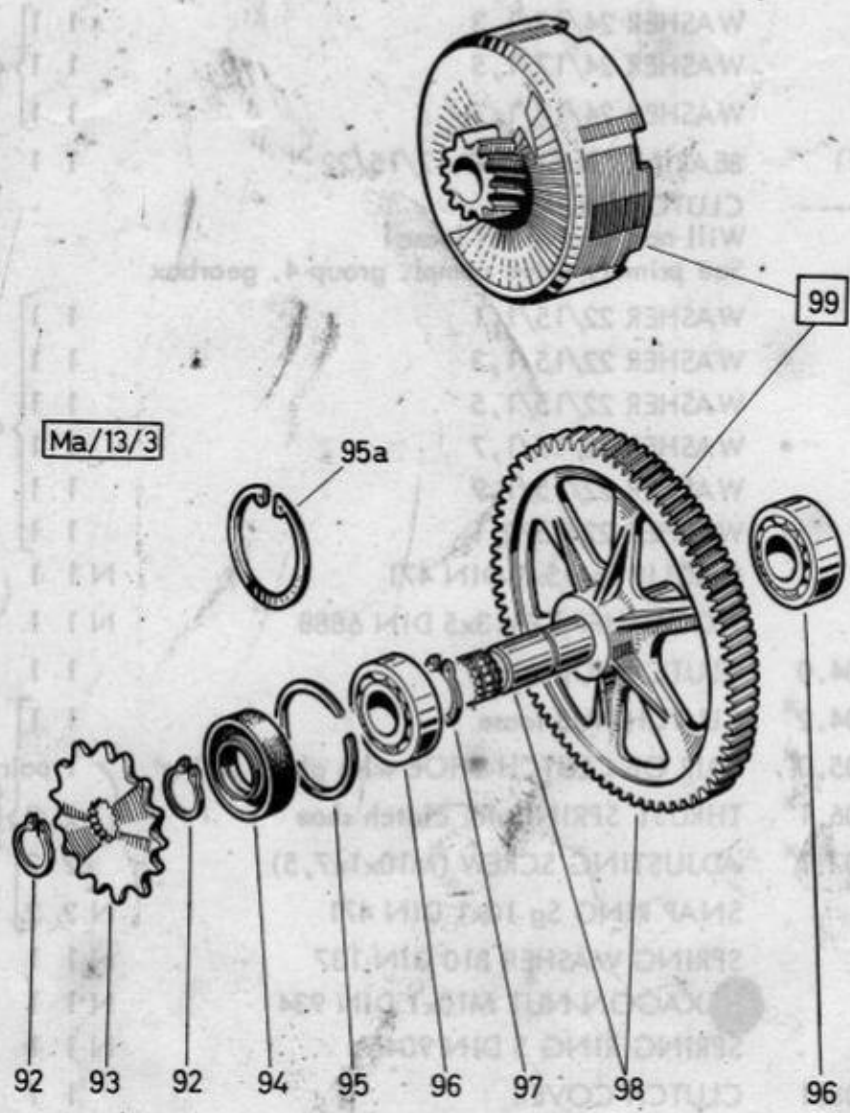


Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

### 3. CLUTCH

| Ref. No. | Part-No.                    | Description                                                                             | Requd. No.          |
|----------|-----------------------------|-----------------------------------------------------------------------------------------|---------------------|
|          |                             |                                                                                         | <b>NS</b>           |
| 61       | 900.4617                    | CIRCLIP Sg 17x1 DIN 471                                                                 | N 1 1               |
| 62       | 901.3927                    | WASHER 24/17/1,3                                                                        | 1 1                 |
| 62       | 901.3923                    | WASHER 24/17/1,5                                                                        | 1 1                 |
| 62       | 901.3928                    | WASHER 24/17/1,7                                                                        | 1 1                 |
| 63       | 349.1.12.011                | BEARING BUSHING 17/15/22                                                                | 1 1                 |
| 64       | -----                       | CLUTCH DRUM<br>Will not to give off loose!<br>See primary drive compl. group 4. gearbox |                     |
| 65       | 901.3943                    | WASHER 22/15/1,1                                                                        | 1 1                 |
| 65       | 901.3929                    | WASHER 22/15/1,3                                                                        | 1 1                 |
| 65       | 901.3924                    | WASHER 22/15/1,5                                                                        | 1 1                 |
| 65       | 901.3930                    | WASHER 22/15/1,7                                                                        | 1 1                 |
| 65       | 901.3942                    | WASHER 22/15/1,9                                                                        | 1 1                 |
| 65       | 901.3949                    | WASHER 22/15/2,1                                                                        | 1 1                 |
| 66       | 900.4619                    | CIRCLIP Sg 15x1 DIN 471                                                                 | N 1 1               |
| 67       | 23340                       | WOODRUFF KEY 3x5 DIN 6888                                                               | N 1 1               |
| 68       | 349.1.12.004.0              | CLUTCH HUB compl.                                                                       | 1 1                 |
| 68a      | 349.1.12.004.2 <sup>x</sup> | CLUTCH HUB loose                                                                        | 1 1                 |
| 68b      | 349.1.12.005.0 <sup>x</sup> | PAIR OF CLUTCH SHOE with glued lining                                                   | 1 pair              |
| 68c      | 349.1.12.006.1 <sup>x</sup> | THRUST SPRING for clutch shoe                                                           | 2 2                 |
| 68d      | 349.1.12.007.1 <sup>x</sup> | ADJUSTING SCREW (M10x1x7,5)                                                             | 2 2                 |
| 68e      | 900.4610                    | SNAP RING Sg 10x1 DIN 471                                                               | N 2 2               |
| 69       | 900.3210                    | SPRING WASHER B10 DIN 137                                                               | N 1 1               |
| 70       | 900.2011                    | HEXAGON NUT M10x1 DIN 934                                                               | N 1 1               |
| 71       | 900.4635                    | SPRING RING 5 DIN 9045                                                                  | N 1 1               |
| 72       | 349.1.12.008.1              | CLUTCH COVER                                                                            | 1 1                 |
| 73       | 349.1.12.009.1              | RETAINING SPRING                                                                        | 1 1                 |
| 74       | 349.1.12.015.1              | THRUST WASHER 15/5/1                                                                    | 1 1                 |
| 75       | 900.6840                    | AXIAL NEEDLE BEARING 6,4x17,2x1,984                                                     | 1 1                 |
| 76       | 349.1.12.014.1              | THRUST BOLT                                                                             | 1 1                 |
| 77       | 900.4606                    | Bz-CIRCLIP 6 DIN 6799                                                                   | N 1 1               |
| 78       | 349.1.12.031.1              | DECLUTCHING LEVER                                                                       | 1 1                 |
| 78a      | 050.1221                    | RUBBER WASHER 20/7,8/2                                                                  | 1 1 from ma.9908014 |
| 79       | 349.2.12.022.1              | RETURN SPRING                                                                           | 1 1                 |
| 80       | 900.3883                    | RUBBER SEAL RS 6-9-1,5                                                                  | 1 1 as requd.       |
| 81       | 349.1.12.028.1              | DECLUTCHING SHAFT                                                                       | 1 1                 |
| 82       | 900.4693                    | C-RING H10x1                                                                            | 1 1                 |

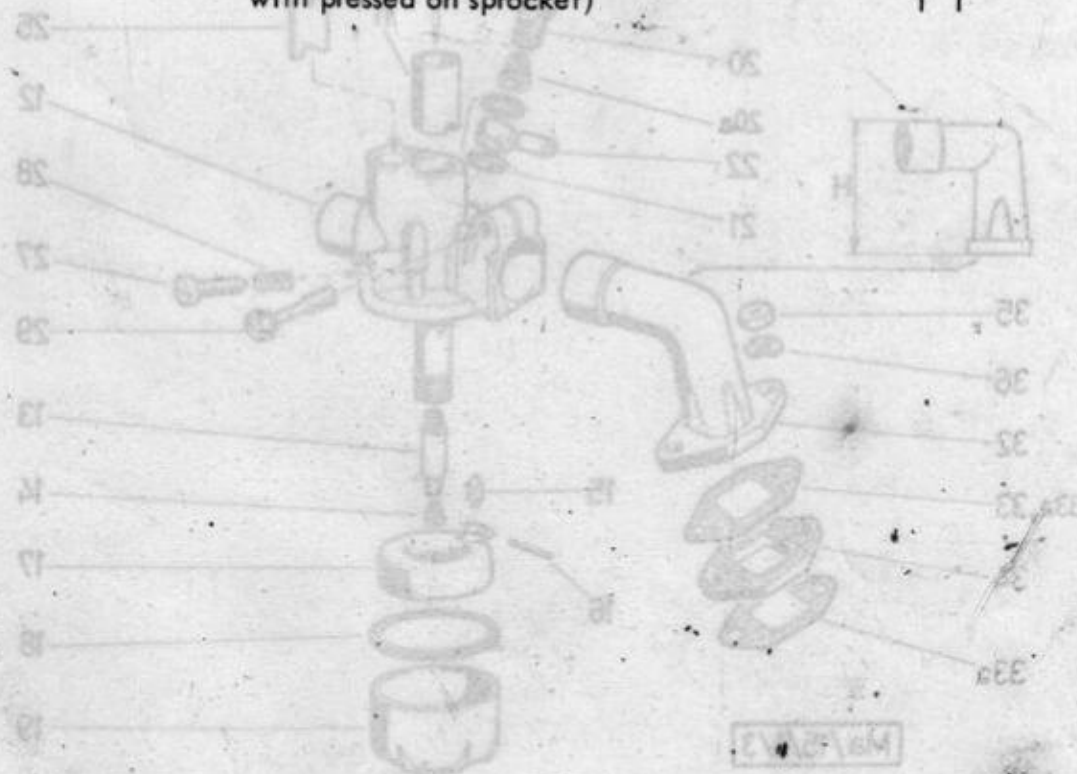
<sup>x</sup>It is only possible to use special tools by adjusting the clutch shoes.  
 By missing the special tools please use only the stated clutch hub compl. under Ref.No.68.



Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

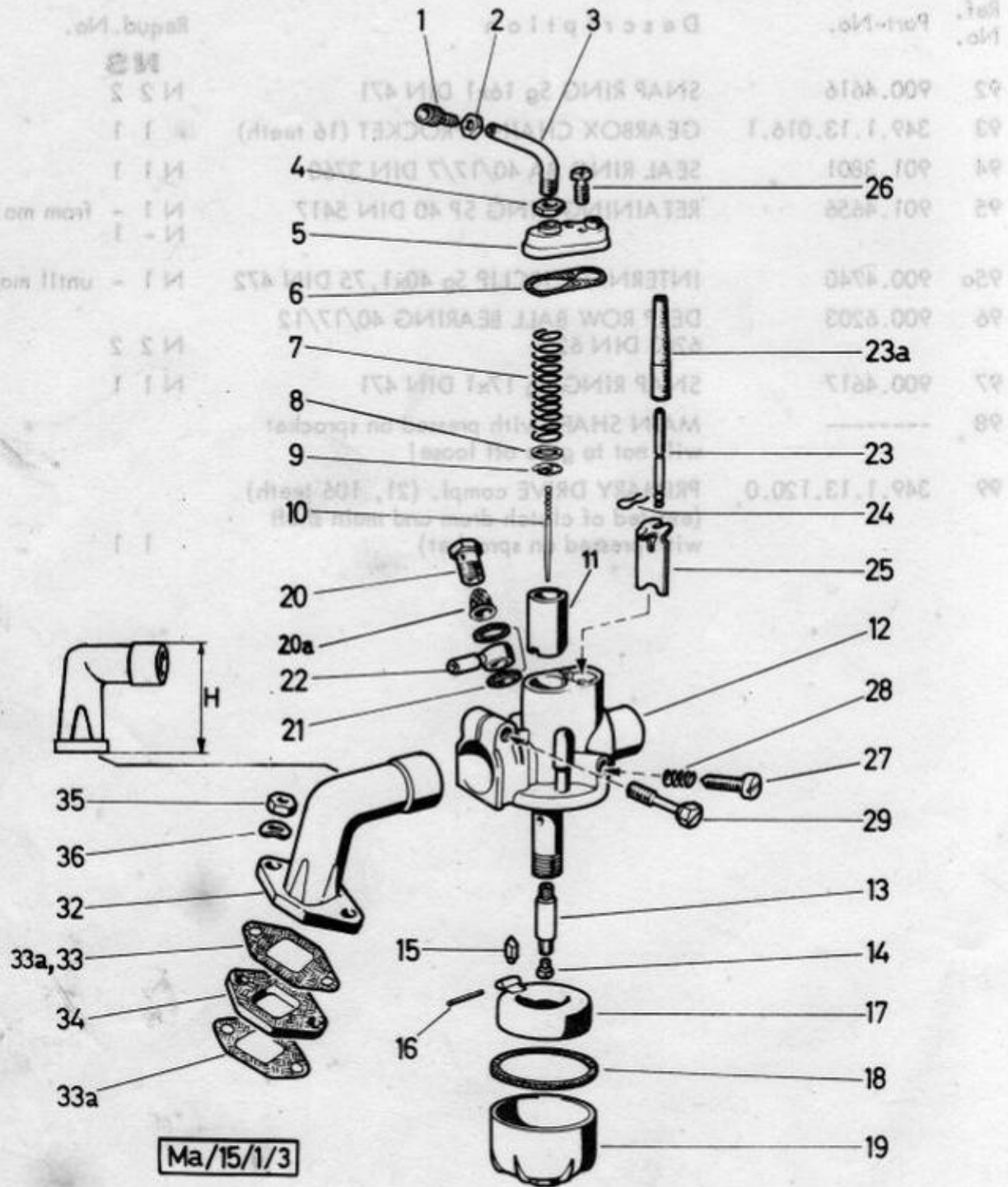
#### 4. GEARBOX

| Ref. No. | Part-No.       | Description                                                                                           | Requd. No.                     |
|----------|----------------|-------------------------------------------------------------------------------------------------------|--------------------------------|
|          |                |                                                                                                       | <b>NS</b>                      |
| 92       | 900.4616       | SNAP RING Sg 16x1 DIN 471                                                                             | N 2 2                          |
| 93       | 349.1.13.016.1 | GEARBOX CHAIN SPROCKET (16 teeth)                                                                     | 1 1                            |
| 94       | 901.3801       | SEAL RING BA 40/17/7 DIN 3760                                                                         | N 1 1                          |
| 95       | 901.4656       | RETAINING RING SP 40 DIN 5417                                                                         | N 1 - from ma.9905702<br>N - 1 |
| 95a      | 900.4740       | INTERNAL CIRCLIP Sg 40x1,75 DIN 472                                                                   | N 1 - until ma.9905701         |
| 96       | 900.6203       | DEEP ROW BALL BEARING 40/17/12 6203 DIN 625                                                           | N 2 2                          |
| 97       | 900.4617       | SNAP RING Sg 17x1 DIN 471                                                                             | N 1 1                          |
| 98       | -----          | MAIN SHAFT with pressed on sprocket will not to give off loose!                                       |                                |
| 99       | 349.1.13.120.0 | PRIMARY DRIVE compl. (21, 106 teeth) (existed of clutch drum and main shaft with pressed on sprocket) | 1 1                            |



Puch Maxi England without Rear Wheel Suspension = Model M  
 with Rear Wheel Suspension = Model S

# 4. GEARBOX



Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

### 5. CARBURETOR

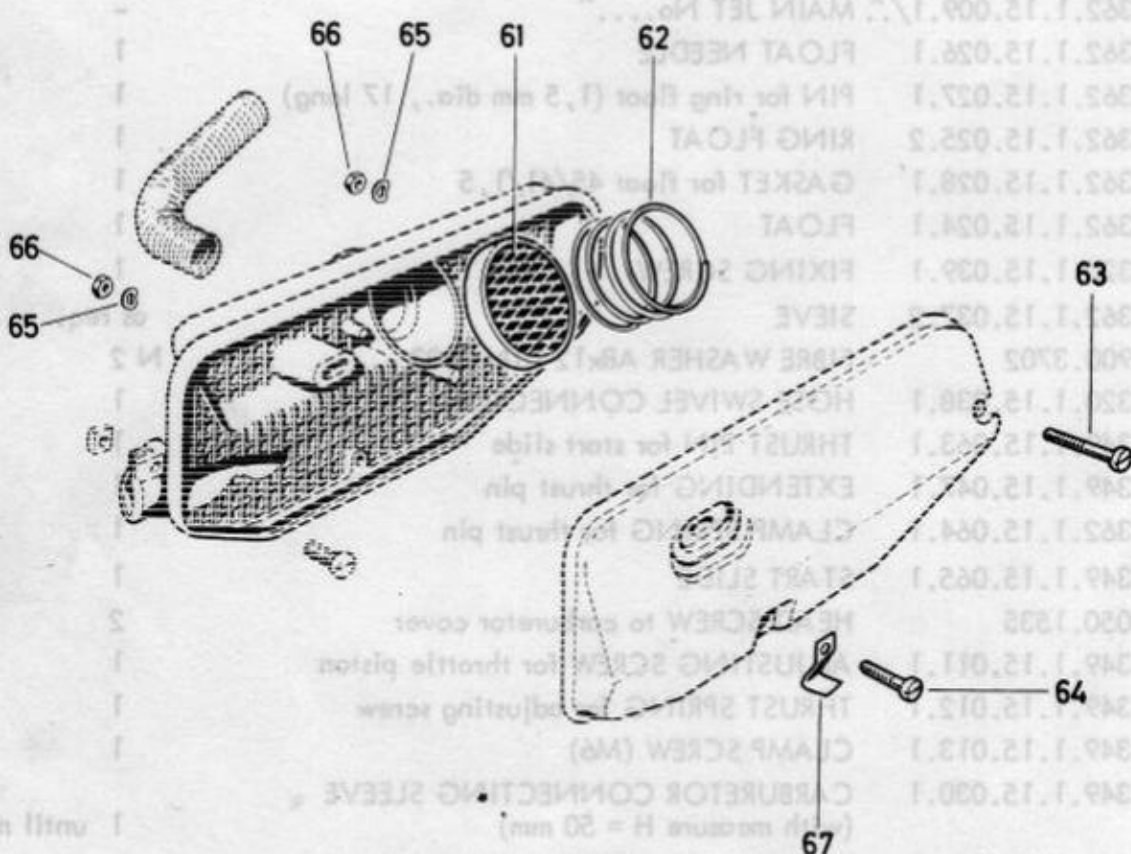
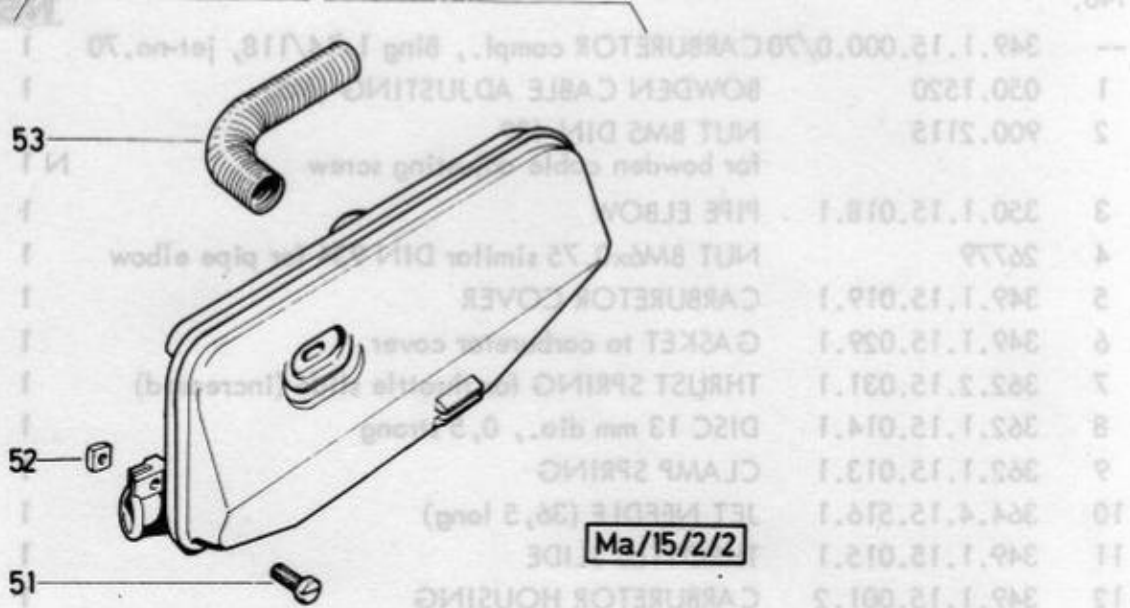
| Ref. No. | Part-No.          | Description                                              | Requid. No.     |
|----------|-------------------|----------------------------------------------------------|-----------------|
|          |                   |                                                          | <b>NS</b>       |
| --       | 349.1.15.000.0/70 | CARBURETOR compl., Bing 1/14/118, jet-no.70              | 1               |
| 1        | 050.1520          | BOWDEN CABLE ADJUSTING (M5)                              | 1               |
| 2        | 900.2115          | NUT BM5 DIN 439<br>for bowden cable adjusting screw      | N 1             |
| 3        | 350.1.15.018.1    | PIPE ELBOW                                               | 1               |
| 4        | 26779             | NUT BM6x0,75 similar DIN 934 for pipe elbow              | 1               |
| 5        | 349.1.15.019.1    | CARBURETOR COVER                                         | 1               |
| 6        | 349.1.15.029.1    | GASKET to carburetor cover                               | 1               |
| 7        | 362.2.15.031.1    | THRUST SPRING for throttle slide (increased)             | 1               |
| 8        | 362.1.15.014.1    | DISC 13 mm dia., 0,5 strong                              | 1               |
| 9        | 362.1.15.013.1    | CLAMP SPRING                                             | 1               |
| 10       | 364.4.15.516.1    | JET NEEDLE (36,5 long)                                   | 1               |
| 11       | 349.1.15.015.1    | THROTTLE SLIDE                                           | 1               |
| 12       | 349.1.15.001.2    | CARBURETOR HOUSING                                       | 1               |
| 13       | 349.1.15.008.1/20 | NEEDLE JET 2,20                                          | 1               |
| 14       | 362.1.15.009.1/70 | MAIN JET No. 70                                          | 1               |
| 14       | 362.1.15.009.1/.x | MAIN JET No....x                                         | -               |
| 15       | 362.1.15.026.1    | FLOAT NEEDLE                                             | 1               |
| 16       | 362.1.15.027.1    | PIN for ring float (1,5 mm dia., 17 long)                | 1               |
| 17       | 362.1.15.025.2    | RING FLOAT                                               | 1               |
| 18       | 362.1.15.028.1    | GASKET for float 45/41/1,5                               | 1               |
| 19       | 362.1.15.024.1    | FLOAT                                                    | 1               |
| 20       | 320.1.15.039.1    | FIXING SCREW                                             | 1               |
| 20a      | 362.1.15.037.2    | SIEVE                                                    | as req.         |
| 21       | 900.3702          | FIBRE WASHER A8x12 DIN 7603                              | N 2             |
| 22       | 320.1.15.038.1    | HOSE SWIVEL CONNECTOR                                    | 1               |
| 23       | 349.1.15.063.1    | THRUST PIN for start slide                               | 1               |
| 23a      | 349.1.15.047.1    | EXTENDING for thrust pin                                 | 1               |
| 24       | 362.1.15.064.1    | CLAMP SPRING for thrust pin                              | 1               |
| 25       | 349.1.15.065.1    | START SLIDE                                              | 1               |
| 26       | 050.1535          | HEAD SCREW to carburetor cover                           | 2               |
| 27       | 349.1.15.011.1    | ADJUSTING SCREW for throttle piston                      | 1               |
| 28       | 349.1.15.012.1    | THRUST SPRING for adjusting screw                        | 1               |
| 29       | 349.1.15.013.1    | CLAMP SCREW (M6)                                         | 1               |
| 32       | 349.1.15.030.1    | CARBURETOR CONNECTING SLEEVE<br>(with measure H = 50 mm) | 1 until ma..... |
| 32       | 349.1.15.130.1    | CARBURETOR CONNECTING SLEEVE<br>(with measure H = 53 mm) | 1 from ma.....  |
| 33       | 349.1.15.122.1    | GASKET (hard paper 0,5 mm thick)                         | 1 from ma.....  |
| 33a      | 349.1.15.022.1    | PAPER GASKET                                             | 2 until ma..... |
| 34       | 349.1.15.021.1    | GASKET (3 mm thick)                                      | 1 until ma..... |
| 35       | 24773             | HEXAGON NUT M6 DIN 934                                   | N 2             |
| 36       | 900.3212          | CURVED WASHER A6 DIN 137                                 | N 2             |

xPlease state jet-no.!

Fuch Maxi England without Rear Wheel Suspension = Model M  
with Rear Wheel Suspension = Model S

# 5. CARBURETOR

| Ref. No. | Part-No. | Description | Part No. |
|----------|----------|-------------|----------|
|----------|----------|-------------|----------|



|   |           |                                                       |                |     |
|---|-----------|-------------------------------------------------------|----------------|-----|
| 1 | until mo. | CARBURETOR CONNECTING SLEEVE (with measure H = 50 mm) | 349.1.15.030.1 | 32  |
| 1 | from mo.  | CARBURETOR CONNECTING SLEEVE (with measure H = 53 mm) | 349.1.15.130.1 | 32  |
| 1 | from mo.  | GASKET (hard paper 0,5 mm thick)                      | 349.1.15.123.1 | 33  |
| 2 | until mo. | PAPER GASKET                                          | 349.1.15.032.1 | 33a |
| 1 | until mo. | GASKET (3 mm thick)                                   | 349.1.15.031.1 | 34  |
| 1 | IN 2      | HEXAGON NUT M8 DIN 934                                | 24773          | 35  |
| 1 | IN 2      | CURVED WASHER A6 DIN 137                              | 900.3212       | 36  |

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

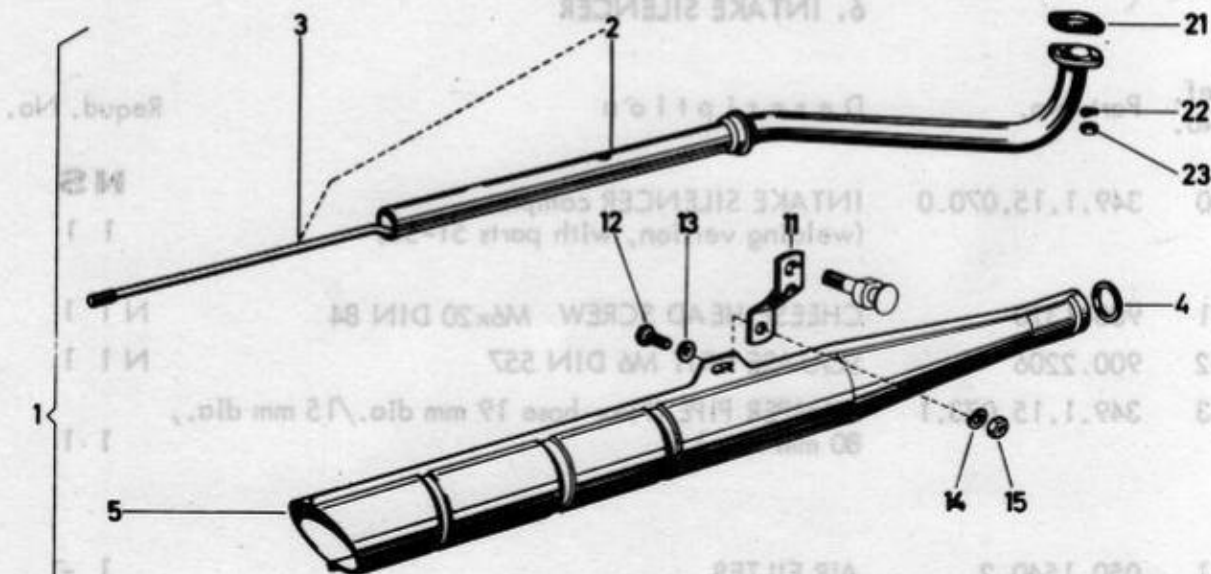
## 6. INTAKE SILENCER

| Ref. No. | Part-No.       | Description                                                   | Requd. No.       |
|----------|----------------|---------------------------------------------------------------|------------------|
| 50       | 349.1.15.070.0 | INTAKE SILENCER compl.<br>(welding version, with parts 51-53) | <b>NS</b><br>1 1 |
| 51       | 900.1320       | CHEESE HEAD SCREW M6x20 DIN 84                                | N 1 1            |
| 52       | 900.2206       | SQUARE NUT M6 DIN 557                                         | N 1 1            |
| 53       | 349.1.15.073.1 | DAMPER PIPE (Flex-hose 19 mm dia./15 mm dia.,<br>80 mm long)  | 1 1              |
| 61       | 050.1540.2     | AIR FILTER                                                    | 1 -              |
| 62       | 250.1327       | THRUST SPRING                                                 | 1 -              |
| 63       | 900.1330       | CHEESE HEAD SCREW M5x30 DIN 84                                | N 1 -            |
| 64       | 18156          | CHEESE HEAD SCREW M5x25 DIN 84                                | N 1 -            |
| 65       | 900.3205       | CURVED WASHER A5 DIN 137                                      | N 2 -            |
| 66       | 900.2105       | HEXAGON NUT M5 DIN 555                                        | N 2 -            |
| 67       | 349.1.63.005.1 | CLAMP (for brake cable fixing)                                | 1 -              |

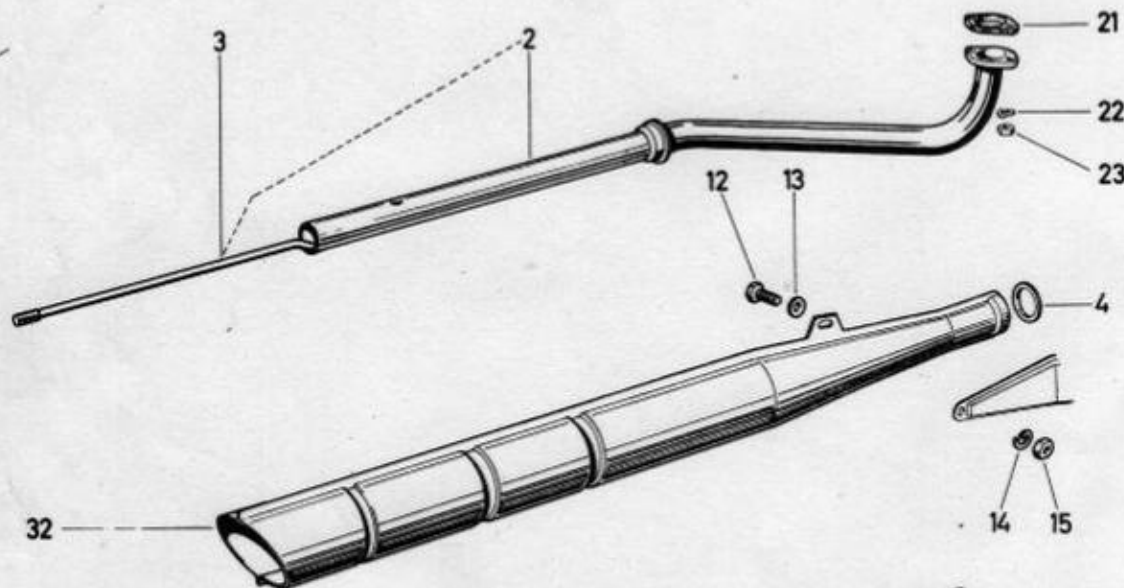
until ma.  
9900100

Puch Maxi England without Rear Wheel Suspension = Model N  
 with Rear Wheel Suspension = Model S

# 6. INTAKE SILENCER



Ma/16/1E



Ma/16/L E

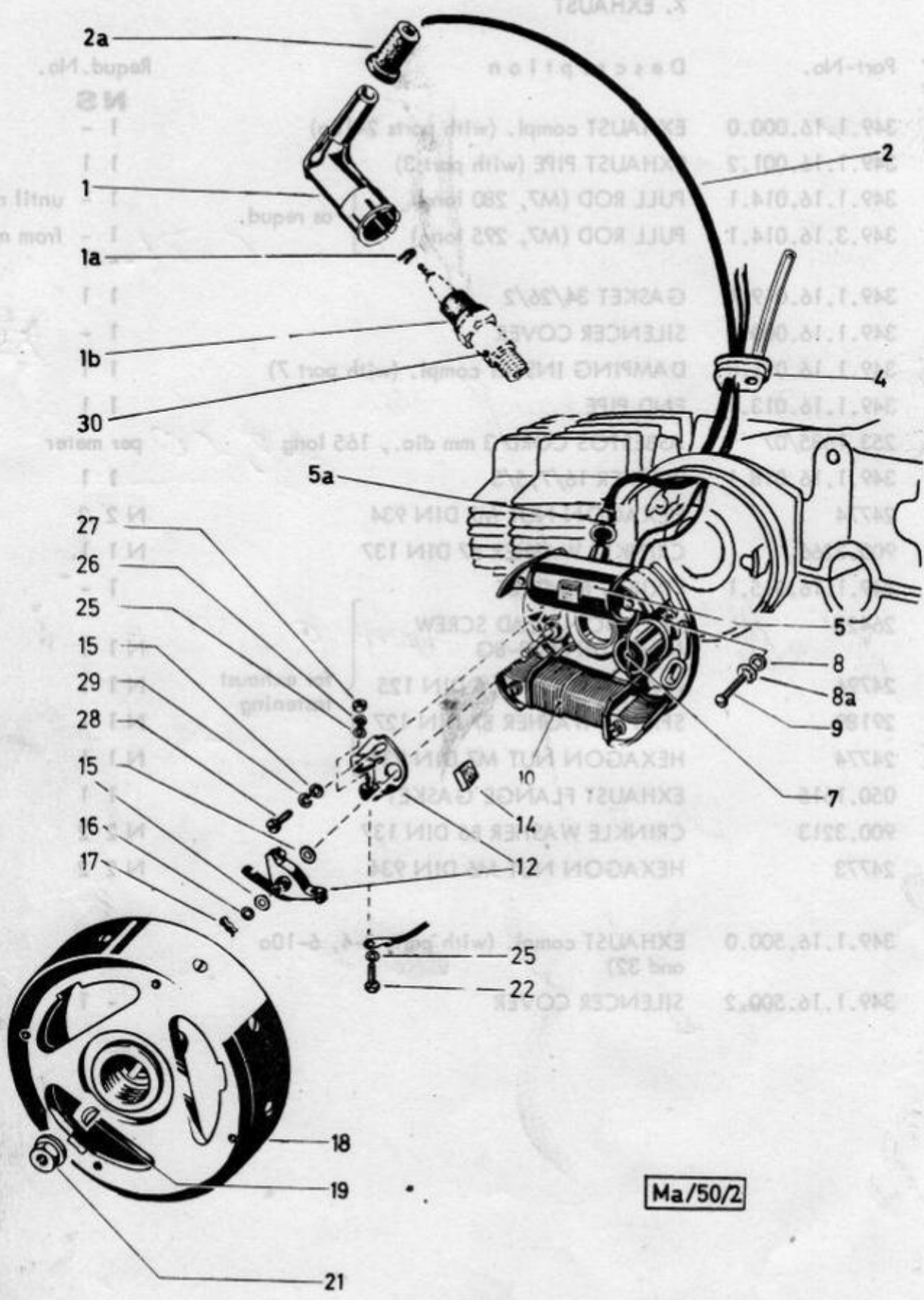
Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 7. EXHAUST

| Ref. No. | Part-No.       | Description                                   | Requd. No.       |
|----------|----------------|-----------------------------------------------|------------------|
|          |                |                                               | <b>NS</b>        |
| 1        | 349.1.16.000.0 | EXHAUST compl. (with parts 2+10a)             | 1 -              |
| 2        | 349.1.16.001.2 | EXHAUST PIPE (with part 3)                    | 1 1              |
| 3        | 349.1.16.014.1 | PULL ROD (M7, 280 long)                       | 1 - until ma.... |
| 3        | 349.3.16.014.1 | PULL ROD (M7, 295 long)                       | 1 - from ma....  |
|          |                | } as requd.                                   | - 1              |
| 4        | 349.1.16.019.1 | GASKET 34/26/2                                | 1 1              |
| 5        | 349.1.16.000.2 | SILENCER COVER                                | 1 -              |
| 6        | 349.1.16.011.0 | DAMPING INSERT compl. (with part 7)           | 1 1              |
| 7        | 349.1.16.013.1 | END PIPE                                      | 1 1              |
| 8        | 253.1635/07    | ASBESTOS CORD 3 mm dia., 165 long             | per meter        |
| 9        | 349.1.16.018.1 | WASHER 16/7,5/3                               | 1 1              |
| 10       | 24774          | HEXAGON NUT M7 DIN 934                        | N 2 2            |
| 10a      | 900.3266       | CRINKLE WASHER B7 DIN 137                     | N 1 1            |
| 11       | 349.1.16.015.1 | FIXING BRACKET                                | 1 -              |
| 12       | 26422          | HEXAGON HEAD SCREW<br>M7x16 DIN 933-8G        | N 1 1            |
| 13       | 24796          | PLAIN WASHER 7,4 DIN 125                      | N 1 1            |
| 14       | 29189          | SPRING WASHER B7 DIN 127                      | N 1 1            |
| 15       | 24774          | HEXAGON NUT M7 DIN 934                        | N 1 1            |
|          |                | } for exhaust fastening                       |                  |
| 21       | 050.1615       | EXHAUST FLANGE GASKET                         | 1 1              |
| 22       | 900.3213       | CRINKLE WASHER B6 DIN 137                     | N 2 2            |
| 23       | 24773          | HEXAGON NUT M6 DIN 934                        | N 2 2            |
| 31       | 349.1.16.500.0 | EXHAUST compl. (with parts 2-4, 6-10a and 32) | - 1              |
| 32       | 349.1.16.500.2 | SILENCER COVER                                | - 1              |

Fuchs Maxi England without Rear Wheel Suspension = Model N  
 with Rear Wheel Suspension = Model S

# EXHAUST



Ma/50/2

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 8. GENERATOR

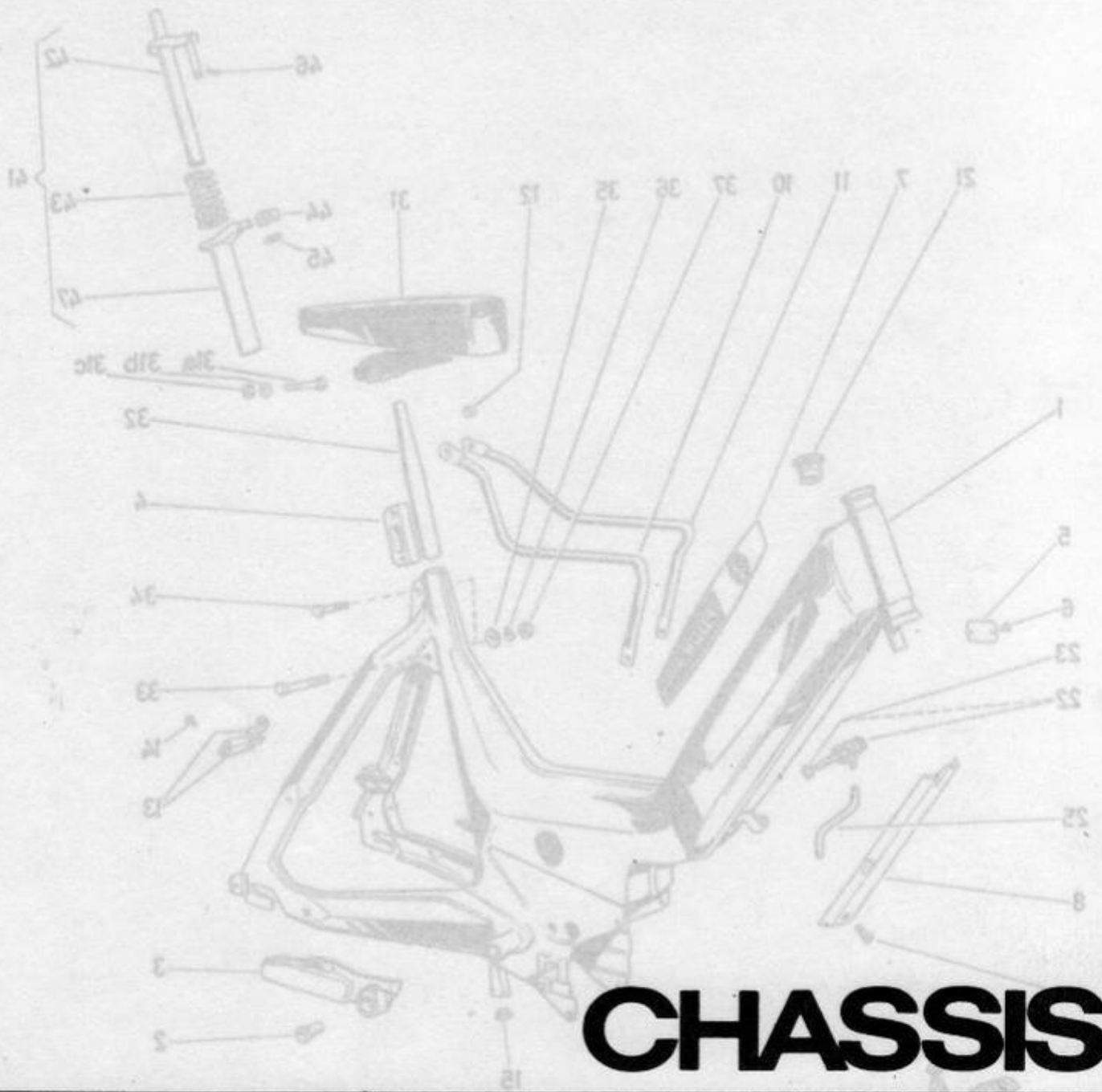
| Ref. No. | Part-No.                           | Description                                                             | Requd. No.                 |
|----------|------------------------------------|-------------------------------------------------------------------------|----------------------------|
|          |                                    |                                                                         | <b>NS</b>                  |
| --       | 349.1.50.000.0 <sup>x</sup>        | FLYWHEEL MAGNETO GENERATOR compl.<br>(Bosch 0 212 112 061 RB1 - 6V 17W) | 1 - until ma.9606164       |
| --       | 349.2.50.000.0 <sup>xx</sup>       | FLYWHEEL MAGNETO GENERATOR compl.<br>(Bosch 0 212 112 062 RB1 - 6V 17W) | 1 - from ma.9606165<br>- 1 |
| 1        | 350.3.52.005.0                     | SUPRESSOR CABLE PLUG compl.<br>(Bosch, ignition cable 5 mm dia.)        | 1 1                        |
| 1a       | 050.5206                           | SECURING SPRING                                                         | 1 1                        |
| 1b       | 350.1.52.006.1                     | RUBBER COVER for spark plug                                             | 1 1                        |
| 2        | 050.5207                           | IGNITION CABLE 5 mm dia. (290 mm long)                                  | - - per meter              |
| 2a       | 350.1.52.007.1                     | RUBBER CAP for ignition cable sealing                                   | 1 1                        |
| 4        | 349.1.10.010.0                     | RUBBER SOCKET compl.                                                    | 1 1                        |
| 5        | 331.1.50.012.2                     | IGNITION ARMATURE                                                       | 1 1                        |
| 5a       | 360.2.50.019.1                     | RUBBER CAP                                                              | 1 1                        |
| 7        | { 364.4.50.513.2<br>302.1.50.013.2 | CONDENSER (Bosch 1 237 330 035)<br>CONDENSER (Bosch 2 677 330 110)      | { 1 1<br>1 1 } identic     |
| 8        | 901.3941                           | WASHER 8/4, 2/1                                                         | 3 3                        |
| 8a       | 900.3253                           | SERRATED STAR WASHER J4,3 DIN 6798                                      | N 3 3                      |
| 9        | 27458                              | LENS HEAD SCREW AM4x15 DIN 85                                           | N 3 3                      |
| 10       | 360.2.50.011.2                     | LIGHT ARMATURE                                                          | 1 1                        |
| 12       | 302.2.50.015.0                     | SET OF CONTACTS compl.                                                  | 1 1                        |
| 14       | 364.4.50.618.1                     | LUBRICATOR FELT PAD                                                     | 1 1                        |
| 15       | 24802                              | WASHER 4,3 DIN 433                                                      | N 3 3                      |
| 16       | 900.3946                           | SPACER SHIM 8/4, 2/0, 1                                                 | - - } as requd.            |
| 16       | 900.3946.2                         | SPACER SHIM 8/4, 3/0, 2                                                 | - - }                      |
| 17       | 100.5599                           | SECURING SPRING                                                         | 1 1                        |
| 18       | 349.1.50.010.2 <sup>x</sup>        | FLYWHEEL (for flywheel magneto generator<br>349.1.50.000.0)             | 1 - until ma.9606164       |
| 18       | 349.2.50.010.2 <sup>xx</sup>       | FLYWHEEL (for flywheel magneto generator<br>349.2.50.000.0)             | 1 - from ma.9606165<br>- 1 |
| 19       | 900.4503                           | WOODRUFF KEY 3x3,7 DIN 6888                                             | N 1 1                      |
| 21       | 901.2943                           | HEXAGON NUT with band M10x1 - 8G                                        | 1 1                        |
| 22       | 900.1133                           | HEXAGON HEAD SCREW M3x10 DIN 933                                        | N 1 1                      |
| 25       | 900.3003                           | PLAIN WASHER 3,7 DIN 125                                                | as requd.                  |

<sup>x</sup> for crankshaft 349.1.10.015.0  
<sup>xx</sup> for crankshaft 349.2.10.015.0

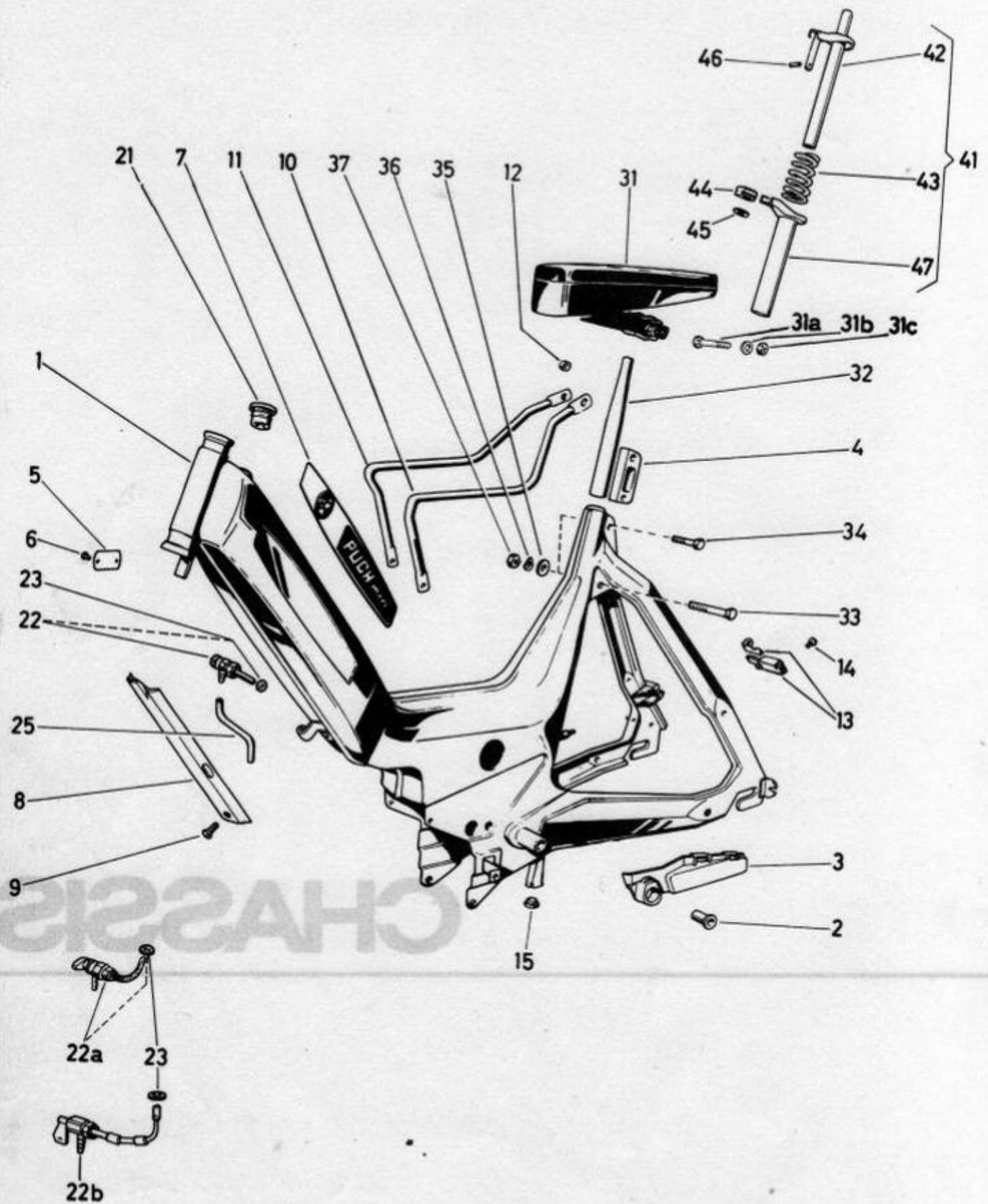
Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 8. GENERATOR (cont.)

| Ref. No. | Part-No. | Description                                                    | Requid. No. | Ref. No. |
|----------|----------|----------------------------------------------------------------|-------------|----------|
|          |          |                                                                | <b>NS</b>   |          |
| 26       | 900.3203 | SPRING WASHER B3 DIN 127                                       | N 1 1       | --       |
| 27       | 24770    | HEXAGON NUT M3 DIN 934                                         | N 1 1       | --       |
| 28       | 28881    | CHEESE HEAD SCREW M4x10 DIN 84                                 | N 1 1       | --       |
| 29       | 22796    | SPRING WASHER B4 DIN 127                                       | N 1 1       | --       |
| 30       | -----    | SPARK PLUG (see group 2. cylinder, decompressor, engine parts) |             |          |
|          |          | RUBBER COVER for spark plug                                    |             |          |
|          |          | IGNITION CABLE 3 mm dia. (390 mm long)                         |             |          |
|          |          | RUBBER CAP for ignition cable sealing                          |             |          |
|          |          | RUBBER SOCKET compl.                                           |             |          |
|          |          | IGNITION ARMATURE                                              |             |          |
|          |          | RUBBER CAP                                                     |             |          |
|          |          | CONDENSER (Boch 1 337 330 032)                                 |             |          |
|          |          | CONDENSER (Boch 2 677 330 110)                                 |             |          |
|          |          | WASHER B4, 2x1                                                 |             |          |
|          |          | SEPARATED STAR WASHER J4, 3 DIN 6798                           |             |          |
|          |          | LENS HEAD SCREW AMK15 DIN 82                                   |             |          |
|          |          | LIGHT ARMATURE                                                 |             |          |
|          |          | SET OF CONTACTS compl.                                         |             |          |
|          |          | LUBRICATOR FELT PAD                                            |             |          |
|          |          | WASHER 4, 3 DIN 433                                            |             |          |
|          |          | SPACER SHIM B4, 2x0,1                                          |             |          |
|          |          | SPACER SHIM B4, 3x0,2                                          |             |          |
|          |          | SECURING SPRING                                                |             |          |
|          |          | FLYWHEEL (for flywheel magneto generator)                      |             |          |
|          |          | FLYWHEEL (for flywheel magneto generator)                      |             |          |
|          |          | WOODRUFF KEY 3x3, 7 DIN 6888                                   |             |          |
|          |          | HEXAGON NUT with lock M10x1 - BG                               |             |          |
|          |          | HEXAGON HEAD SCREW M4x10 DIN 933                               |             |          |
|          |          | PLAIN WASHER 3, 7 DIN 125                                      |             |          |



# CHASSIS



Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 11. FRAME, FUEL TAB, SADDLE

| Ref. No. | Part-No.                     | Description                                                                       | Requd. No.                     |
|----------|------------------------------|-----------------------------------------------------------------------------------|--------------------------------|
| 1        | 349.2.20.000.0 <sup>x</sup>  | FRAME compl. (with bearing shells and bearing bushings) (for lock 600.1.67.003.0) | <b>NS</b> 1 - until ma.9630786 |
| (1)      | 349.3.20.000.0 <sup>xx</sup> | FRAME compl. (with bearing shells and bearing bushings) (for lock 330.1.20.052.0) | 1 - from ma.9630787            |
| 2        | 349.1.42.005.1               | BEARING BUSHING 20/16/19 for pedal spindle                                        | 2 2                            |
| 3        | 349.1.20.035.1               | CHAIN GUIDE                                                                       | 1 -                            |
| 4        | 349.1.20.028.1               | CLAMPING PIECE                                                                    | 1 1                            |
| 5        | 349.1.20.033.1               | NOMENCLATURE PLATE                                                                | 1 -                            |
| 6        | 365                          | TEE HEAD BOLT 2x3,2                                                               | 2 2                            |
| 7        | 349.2.20.037.0               | TRANSFER PICTURE l.h.s. and r.h.s.                                                | p. pair -                      |
| 8        | 349.1.20.029.1               | FAIRING for bowden cables                                                         | 1 1                            |
| 9        | 900.1412                     | COUNTERSUNK SCREW M5x12 DIN 63 (replacement for 27918)                            | N 1 1                          |
| 10       | 349.1.20.023.1               | CARRYING HANDLE l.h.s.                                                            | 1 -                            |
| 11       | 349.1.20.024.1               | CARRYING HANDLE r.h.s.                                                            | 1 -                            |
| 12       | 349.1.20.025.1               | SPACER 12/8,6/7,5                                                                 | 2 -                            |
| 13       | 600.1.67.003.0 <sup>x</sup>  | LOCK compl.                                                                       | 1 - } to use only by frame     |
| 14       | 23020                        | CHEESE HEAD SCREW M5x6 DIN 84                                                     | N 1 - } 349.2.20.000.0         |
| 15       | 050.1.2123                   | RUBBER BUFFER for stand stop                                                      | 1 1                            |
| 21       | 349.1.22.020.1               | FILLER CAP                                                                        | 1 1                            |
| 22       | 349.1.22.030.0               | FUEL TAB compl. (without reserve) Messrs. Orlandi                                 | 1 -                            |
| or       |                              |                                                                                   |                                |
| 22a      | 349.2.22.030.0               | FUEL TAB compl. (with reserve) Messrs. Karco                                      | 1 1                            |
| or       |                              |                                                                                   |                                |
| 22b      | 349.3.22.030.0               | FUEL TAB compl. (with reserve) Messrs Orlandi                                     | 1 1                            |
| 23       | 349.1.22.031.1               | SEAL RING 10,5/8,5/1                                                              | 1 1                            |
| 25       | 900.0902/07                  | FUEL HOSE 9/5 mm dia. 110 long                                                    | p. m.                          |
| 31       | 349.1.23.000.0               | SADDLE compl. (Messrs. Giuliani)                                                  | 1 1 } as required              |
| 31       | 349.2.23.000.0               | SADDLE compl. (Messrs. Denfeld)                                                   | 1 1 }                          |
| 31       | 349.1.23.500.0               | SADDLE compl. (Messrs. Giuliani, with hook for tool bag)                          | - 1                            |
| 31a      | 902.1987                     | CUP SQUARE BOLT M8x60 DIN 603                                                     | N 1 1                          |
| 31b      | 501.1.8405                   | WASHER 25/8,5/2,5                                                                 | 1 1                            |
| 31c      | 900.2016                     | HEXAGON NUT M8 DIN 934                                                            | N 1 1                          |
| 32       | 349.1.23.008.1               | BRACKET for saddle                                                                | 1 1                            |
| 33       | 24858                        | HEXAGON HEAD SCREW M8x55 DIN931-8GN1                                              | -                              |
| 34       | 27397                        | HEXAGON HEAD SCREW M8x40 DIN931-8GN1                                              | 1                              |
| 35       | 24806                        | WASHER 8,4 DIN 433                                                                | N2 2                           |

<sup>x</sup>Modification 1969

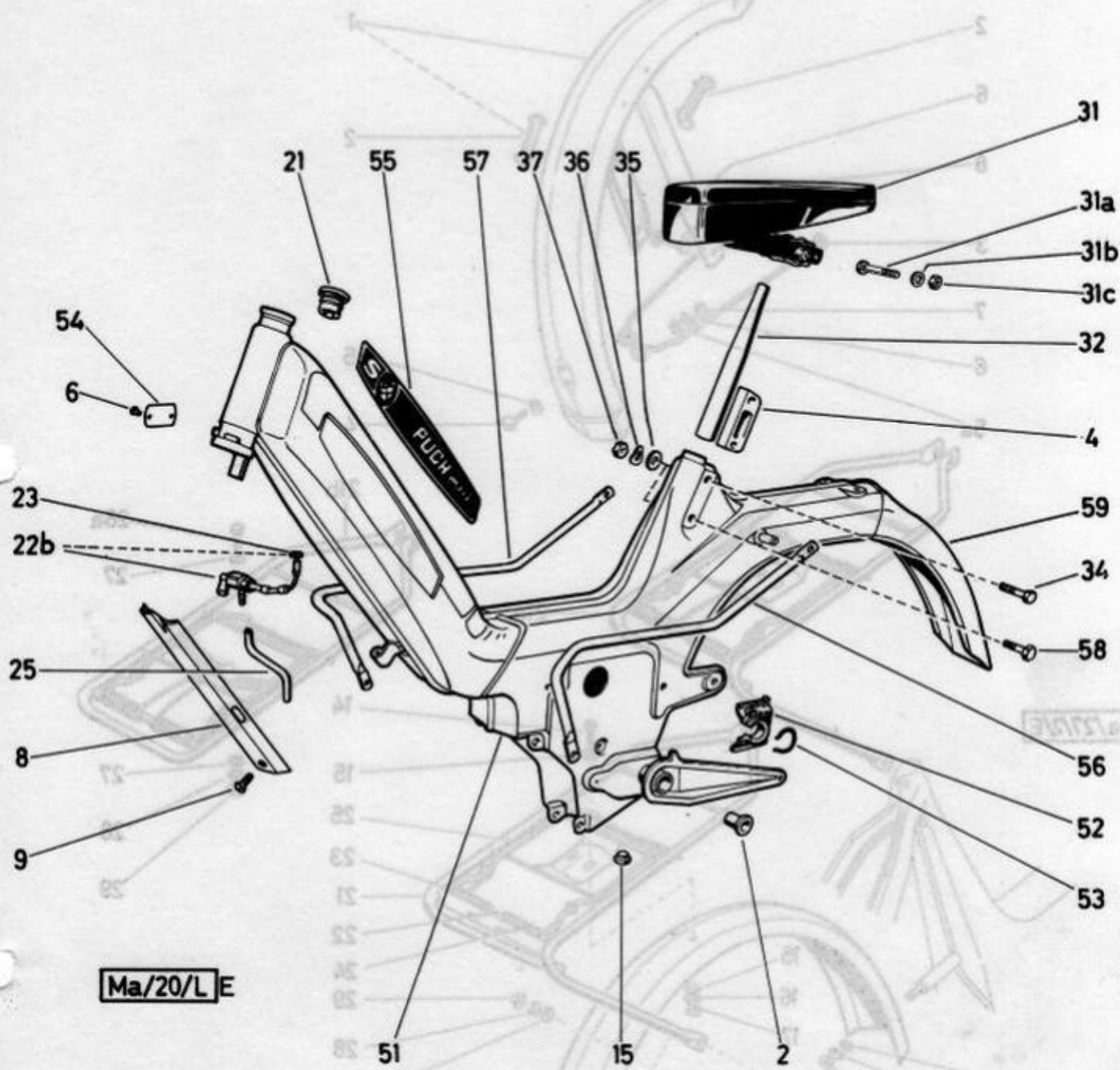
<sup>xx</sup>Modification 1970

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

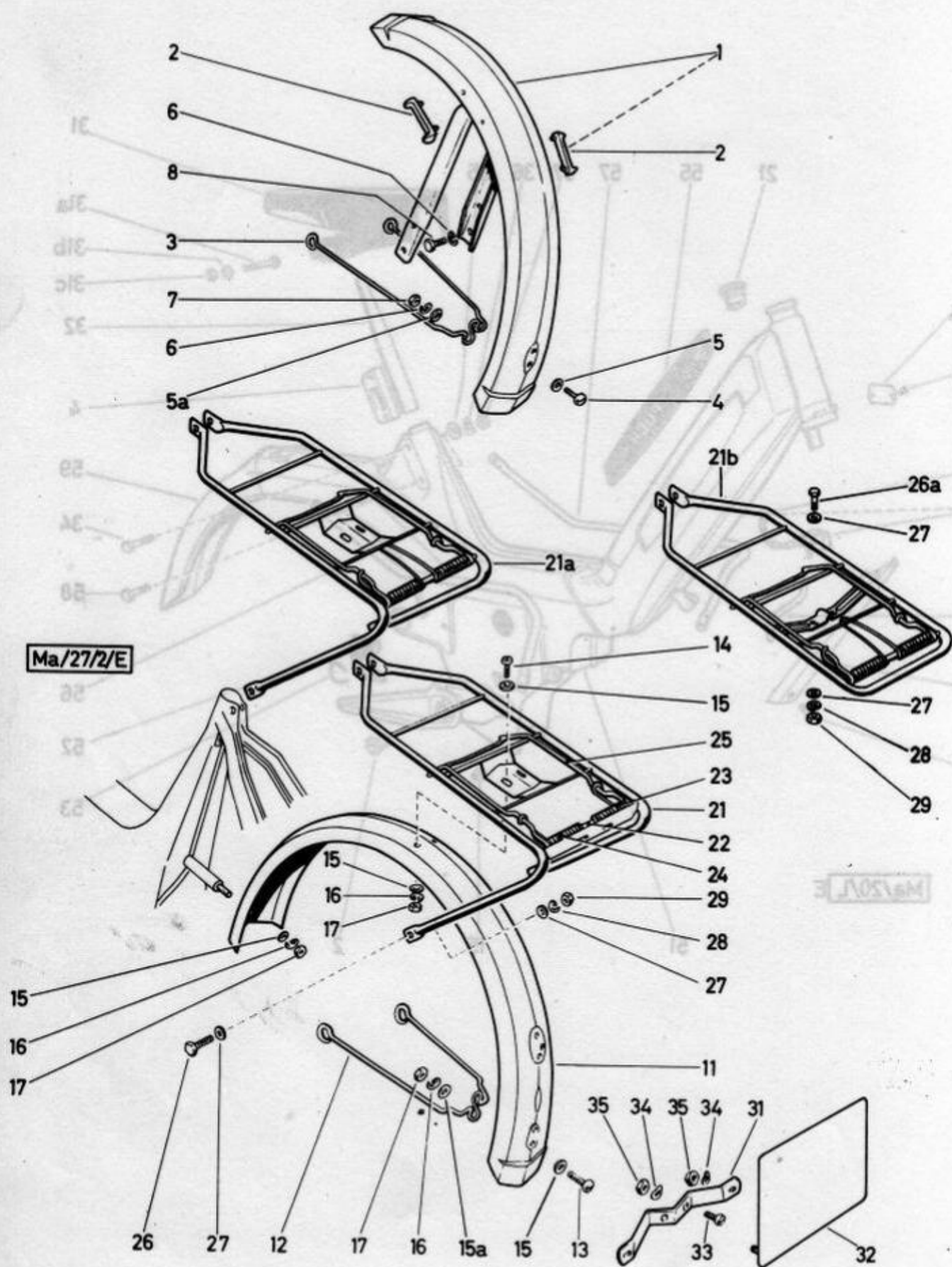
# 11. FRAME, FUEL TAB, SADDLE (cont.)

| Ref. No. | Part-No.       | Description                                             | Requd. No. |
|----------|----------------|---------------------------------------------------------|------------|
|          |                |                                                         | <b>NS</b>  |
| 36       | 900.3211       | SPRING WASHER B8 DIN 137                                | N 2 2      |
| 37       | 900.2016       | HEXAGON NUT M8 DIN 934                                  | N 2 2      |
| 41       | 349.1.23.108.0 | SUSPENDED SADDLE SUPPORT compl.<br>(with parts 42 ÷ 47) | 1 -        |
| 42       | 349.1.23.108.2 | SADDLE SUPPORT loose                                    | 1 -        |
| 43       | 349.1.23.109.1 | TENSION SPRING                                          | 1 -        |
| 44       | 349.1.23.110.1 | SLIDE BUSH                                              | 1 -        |
| 45       | 900.3915       | PLAIN WASHER 20/10, 1/1, 5                              | 1 -        |
| 46       | 900.4841       | SLOTTED HOLLOW PIN 3x20 DIN 1481                        | N 1 -      |
| 47       | 349.1.23.107.2 | CONDUIT TUBE                                            | 1 -        |
|          |                |                                                         | as requd.  |
| 51       | 349.2.20.500.0 | FRAME compl. (with bearing shells and bearing bushings) | - 1        |
| 52       | 349.1.20.535.1 | CHAIN GUIDE                                             | - 1        |
| 53       | 349.1.20.536.1 | RETAINING RING for chain guide                          | - 1        |
| 54       | 349.2.20.533.1 | NOMENCLATURE PLATE (Maxi-S)                             | - 1        |
| 55       | 349.2.20.537.0 | TRANSFER PICTURE l.h.s. and r.h.s. (Maxi-S)             | - per pair |
| 56       | 349.1.20.525.1 | CARRYING HANDLE l.h.s.                                  | - 1        |
| 57       | 349.1.20.526.1 | CARRYING HANDLE r.h.s.                                  | - 1        |
| 58       | 900.1048       | HEXAGON SCREW M8x35 DIN 931-8G                          | N - 1      |
| 59       | 349.1.20.510.1 | FRAME MUDGUARD (unvarnished,<br>as required for repair) | - -        |

License Plate Rear and Accessories for Model **S** -  
 see group 12. Mudguard, Luggage Carrier.



Ma/20/L E



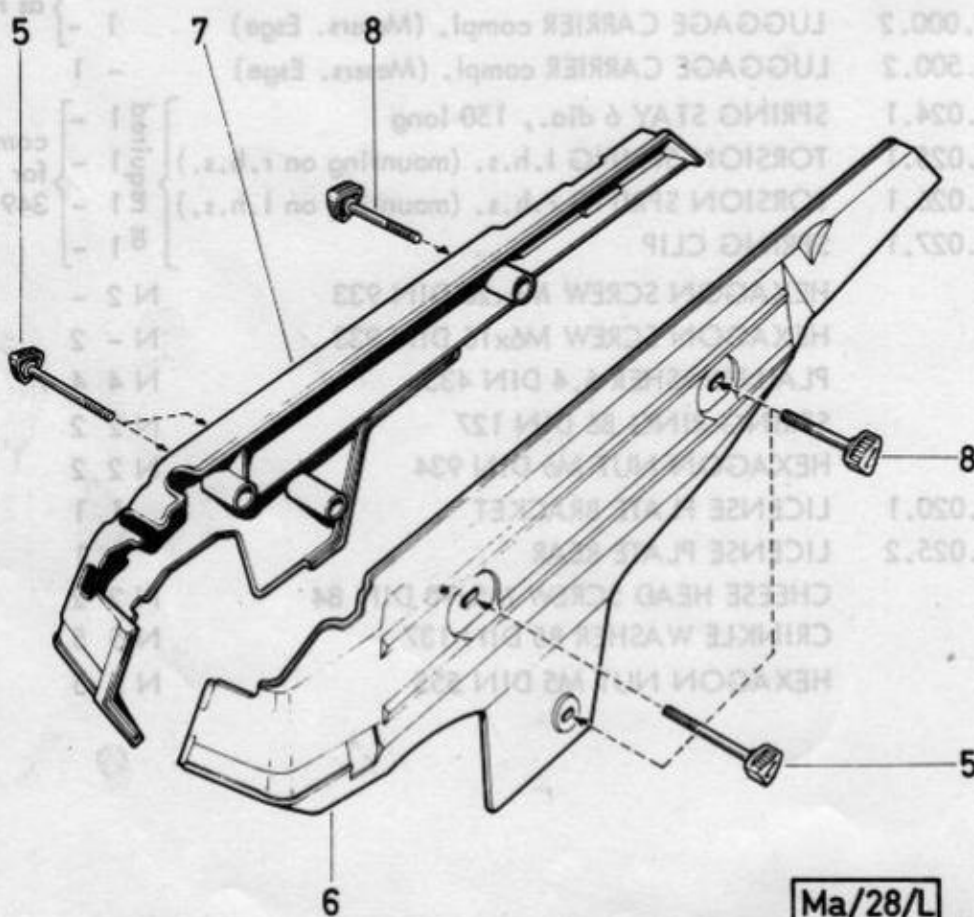
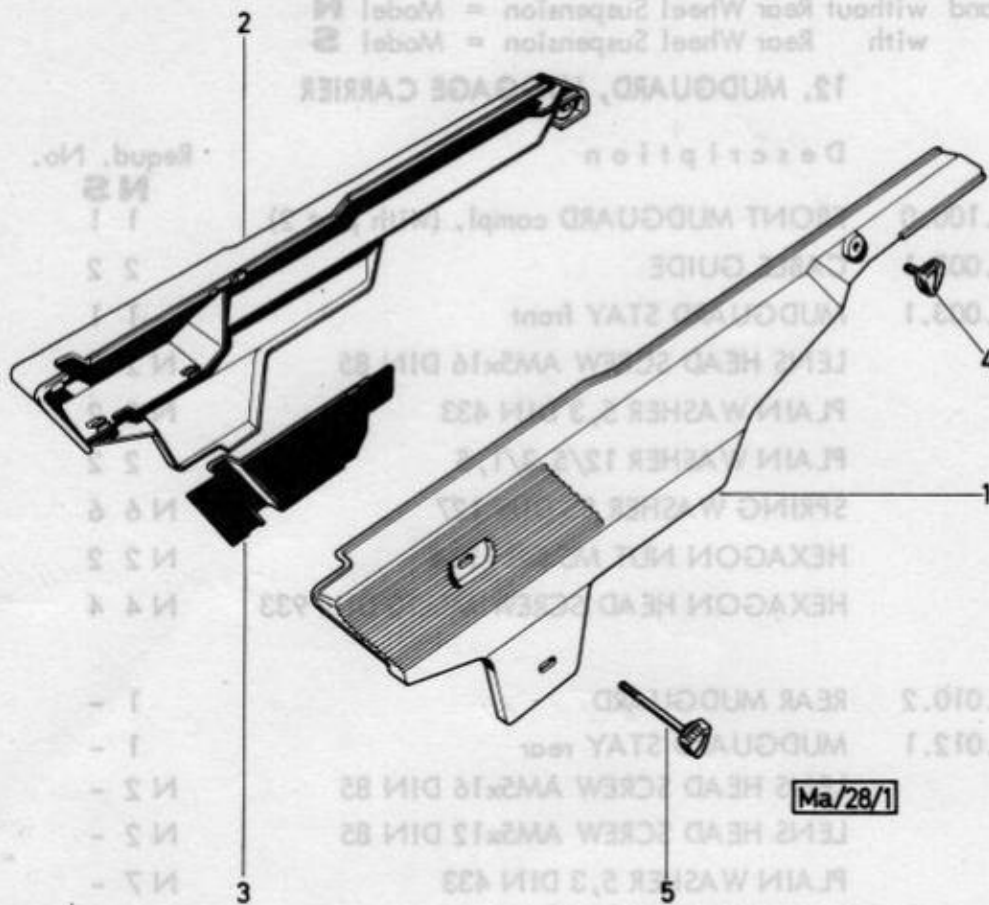
Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 12. MUDGUARD, LUGGAGE CARRIER

| Ref. No. | Part-No.       | Description                                | Requd. No.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|----------|----------------|--------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |                |                                            | <b>NS</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| 1        | 349.2.27.100.0 | FRONT MUDGUARD compl. (with part 2)        | 1 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 2        | 350.1.27.003.1 | CABLE GUIDE                                | 2 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 3        | 349.2.27.003.1 | MUDGUARD STAY front                        | 1 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 4        | 900.1505       | LENS HEAD SCREW AM5x16 DIN 85              | N 2 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 5        | 24803          | PLAIN WASHER 5,3 DIN 433                   | N 2 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 5a       | 900.3921       | PLAIN WASHER 12/5,3/1,5                    | 2 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 6        | 29190          | SPRING WASHER B5 DIN 127                   | N 6 6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 7        | 24772          | HEXAGON NUT M5 DIN 934                     | N 2 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 8        | 26509          | HEXAGON HEAD SCREW M5x10 DIN 933           | N 4 4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 11       | 349.3.27.010.2 | REAR MUDGUARD                              | 1 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 12       | 349.2.27.012.1 | MUDGUARD STAY rear                         | 1 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 13       | 900.1505       | LENS HEAD SCREW AM5x16 DIN 85              | N 2 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 14       | 25429          | LENS HEAD SCREW AM5x12 DIN 85              | N 2 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 15       | 24803          | PLAIN WASHER 5,3 DIN 433                   | N 7 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 15a      | 900.3921       | PLAIN WASHER 12/5,3/1,5                    | 2 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 16       | 29190          | SPRING WASHER B5 DIN 127                   | N 5 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 17       | 24772          | HEXAGON NUT M5 DIN 934                     | N 5 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 21       | 349.2.29.000.0 | LUGGAGE CARRIER compl. (Messrs. Gneist)    | 1 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 21a      | 349.3.29.000.2 | LUGGAGE CARRIER compl. (Messrs. Esge)      | 1 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 21b      | 349.1.29.500.2 | LUGGAGE CARRIER compl. (Messrs. Esge)      | - 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 22       | 349.2.29.024.1 | SPRING STAY 6 dia., 150 long               | <div style="display: inline-block; vertical-align: middle;"> <div style="writing-mode: vertical-rl; transform: rotate(180deg);">Required</div> <div style="display: flex; align-items: center;"> <div style="margin-right: 5px;">1</div> <div style="margin-right: 5px;">-</div> <div style="margin-right: 5px;">1</div> <div style="margin-right: 5px;">-</div> <div style="margin-right: 5px;">1</div> <div style="margin-right: 5px;">-</div> <div style="margin-right: 5px;">1</div> <div style="margin-right: 5px;">-</div> </div> </div> |
| 23       | 367.2.29.025.1 | TORSION SPRING l.h.s. (mounting on r.h.s.) |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| 24       | 367.2.29.026.1 | TORSION SPRING r.h.s. (mounting on l.h.s.) |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| 25       | 349.2.29.027.1 | SPRING CLIP                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| 26       | 900.1108       | HEXAGON SCREW M6x20 DIN 933                | N 2 -                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 26a      | 24928          | HEXAGON SCREW M6x16 DIN 933                | N - 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 27       | 24804          | PLAIN WASHER 6,4 DIN 433                   | N 4 4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 28       | 26834          | SPRING RING B6 DIN 127                     | N 2 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 29       | 24773          | HEXAGON NUT M6 DIN 934                     | N 2 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 31       | 349.1.27.020.1 | LICENSE PLATE BRACKET                      | 1 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 32       | 349.1.27.025.2 | LICENSE PLATE REAR                         | 1 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 33       | 900.1312       | CHEESE HEAD SCREW M5x10 DIN 84             | N 2 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 34       | 900.3217       | CRINKLE WASHER B5 DIN 137                  | N 5 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 35       | 900.2105       | HEXAGON NUT M5 DIN 555                     | N 5 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |

as required

component parts  
for luggage carrier  
349.2.29.000.0



12. MUDGUARD, CARGO CARRIER  
with Rear Wheel Suspension = Model S  
Fuch Maxi England without Rear Wheel Suspension = Model M

Redub. No.

MS

1 1

2 2

3 3

4 4

5 5

6 6

7 7

8 8

9 9

10 10

11 11

12 12

13 13

14 14

15 15

16 16

17 17

18 18

19 19

20 20

21 21

22 22

23 23

24 24

25 25

26 26

27 27

28 28

29 29

30 30

31 31

32 32

33 33

34 34

35 35

36 36

37 37

38 38

39 39

40 40

41 41

42 42

43 43

44 44

Edition June 1977

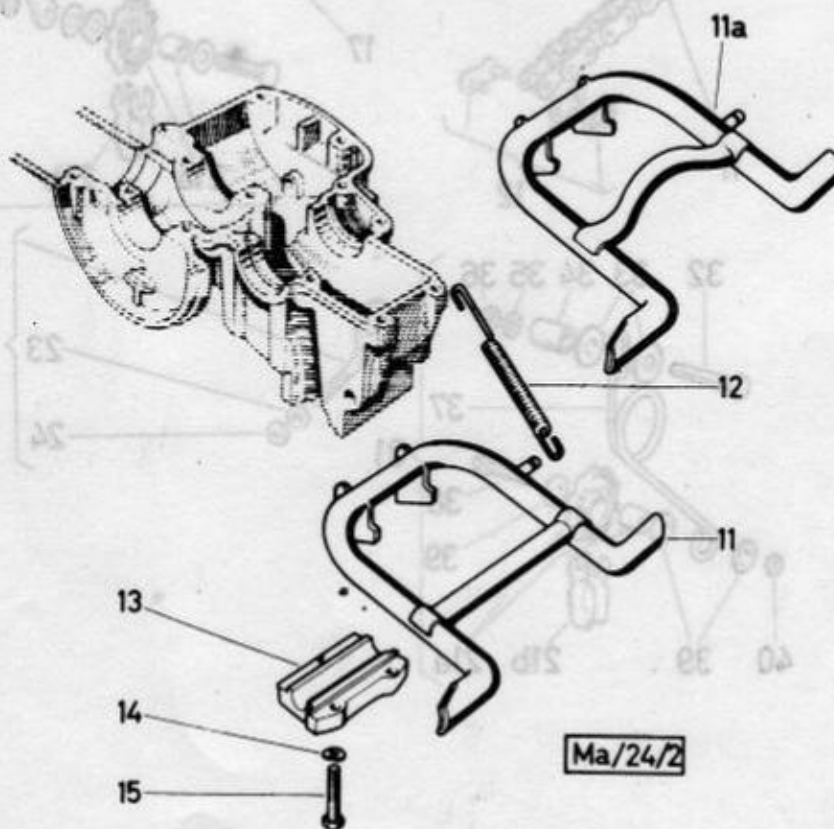
Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

### 13. CHAIN GUARD (fairings)

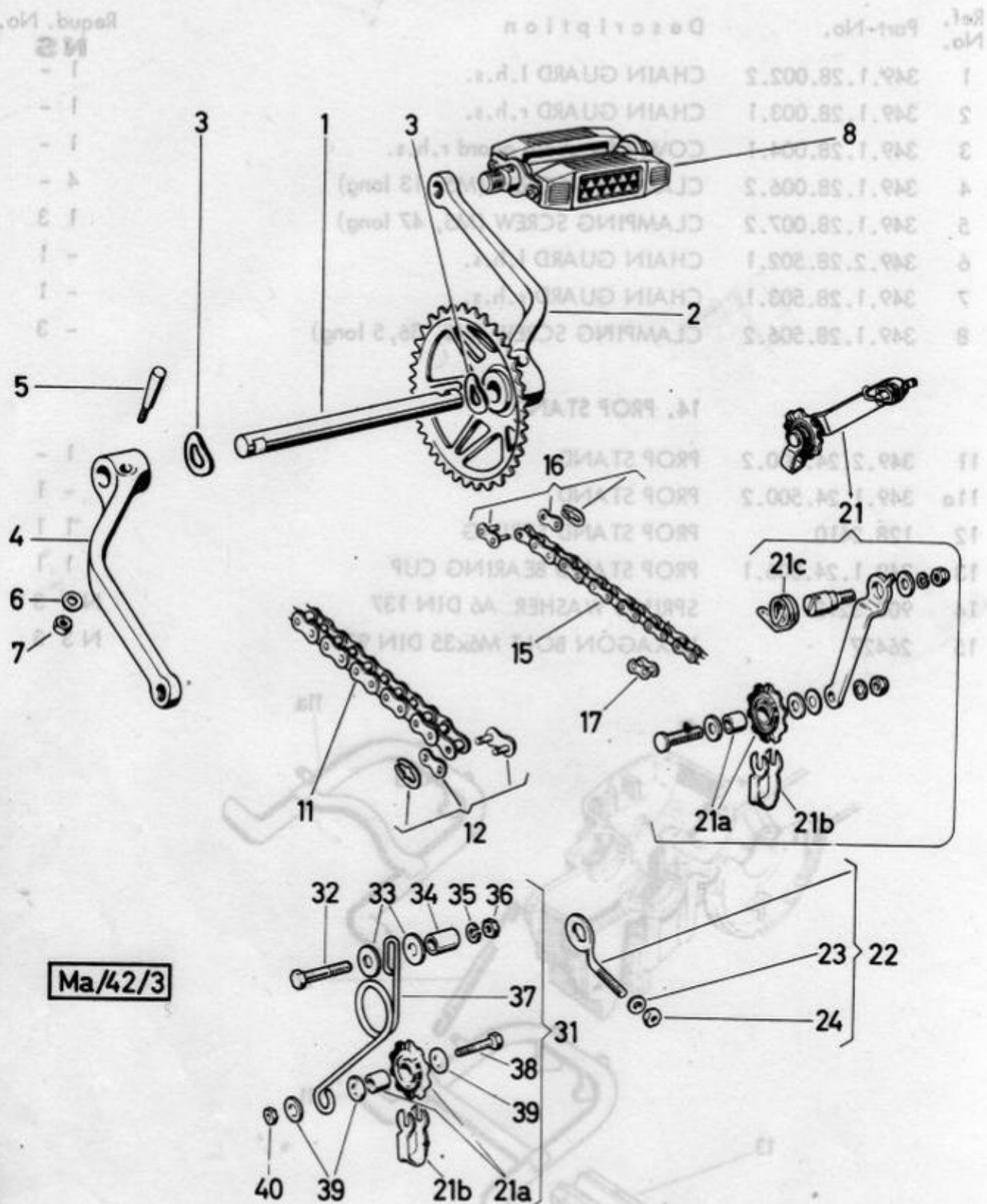
| Ref. No. | Part-No.       | Description                    | Requd. No. |
|----------|----------------|--------------------------------|------------|
|          |                |                                | <b>NS</b>  |
| 1        | 349.1.28.002.2 | CHAIN GUARD l.h.s.             | 1 -        |
| 2        | 349.1.28.003.1 | CHAIN GUARD r.h.s.             | 1 -        |
| 3        | 349.1.28.004.1 | COVER for chain guard r.h.s.   | 1 -        |
| 4        | 349.1.28.006.2 | CLAMPING SCREW (M5, 13 long)   | 4 -        |
| 5        | 349.1.28.007.2 | CLAMPING SCREW (M5, 47 long)   | 1 3        |
| 6        | 349.2.28.502.1 | CHAIN GUARD l.h.s.             | - 1        |
| 7        | 349.1.28.503.1 | CHAIN GUARD r.h.s.             | - 1        |
| 8        | 349.1.28.506.2 | CLAMPING SCREW (M5, 36,5 long) | - 3        |

### 14. PROP STAND

|     |                |                            |       |
|-----|----------------|----------------------------|-------|
| 11  | 349.2.24.000.2 | PROP STAND                 | 1 -   |
| 11a | 349.1.24.500.2 | PROP STAND                 | - 1   |
| 12  | 128.2410       | PROP STAND SPRING          | 1 1   |
| 13  | 349.1.24.006.1 | PROP STAND BEARING CUP     | 1 1   |
| 14  | 900.3212       | SPRING WASHER A6 DIN 137   | N 3 3 |
| 15  | 26427          | HEXAGON BOLT M6x35 DIN 931 | N 3 3 |



# 13. CHAIN GUARD (fairings)



Ma/42/3

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 15. PEDALS, CHAINS, CHAIN TENSIONER

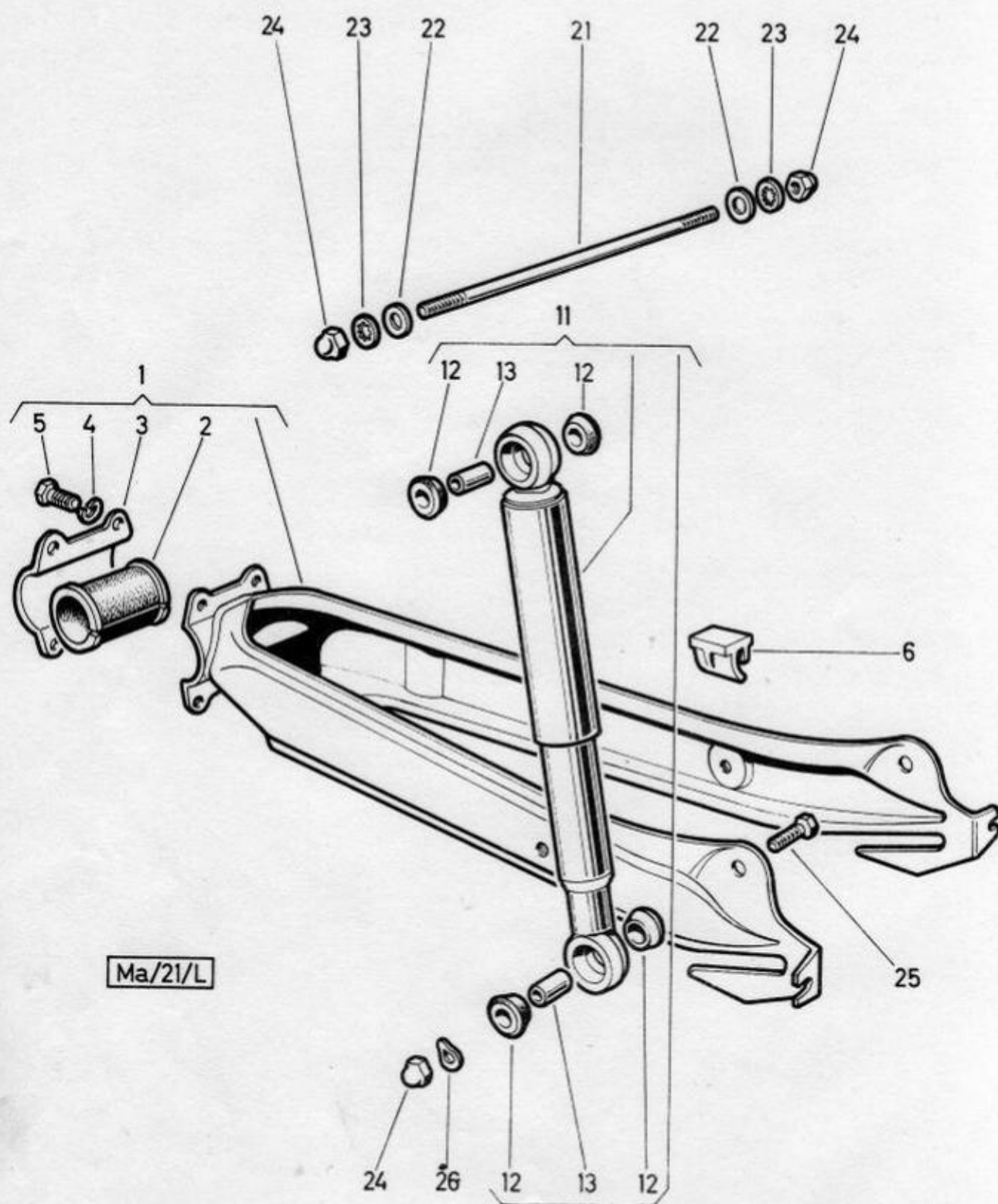
| Ref. No. | Part-No.                     | Description                                                           | Requd. No.           |
|----------|------------------------------|-----------------------------------------------------------------------|----------------------|
|          |                              |                                                                       | <b>NS</b>            |
| 1        | 349.1.42.001.1               | PEDAL SPINDLE (196 long)                                              | 1 1                  |
| 2        | 349.2.42.003.2               | CRANK r.h.s. (36 teeth) (replaceable by 349.3.42.003.2)               | 1 - until ma.9610282 |
| 2        | 349.3.42.003.2               | CRANK r.h.s. (37 teeth) (replacement for 349.2.42.003.2)              | 1 - from ma.9610283  |
| 3        | 900.3994                     | SPRING WASHER 30/17/0,5                                               | 2 2                  |
| 4        | 320.2.42.002.1               | CRANK l.h.s.                                                          | 1 1                  |
| 5        | 605.1313                     | COTTER                                                                | 2 2                  |
| 6        | 900.3926                     | WASHER 14/6,5/2                                                       | 2 2                  |
| 7        | 900.2909                     | HEXAGON NUT 1/4" 26 Gg/Zoll                                           | 2 2                  |
| 8        | 600.1.18.054.0               | PEDAL compl. (with rear reflector)                                    | per pair             |
| 11       | 907.1.28.106.0               | DRIVING CHAIN compl. (1/2"x3/16"x7,75) 106 rollers                    | 1 -                  |
| 11       | 907.1.28.099.0               | DRIVING CHAIN compl. (1/2"x3/16"x7,75) 99 rollers                     | - 1                  |
| 12       | 907.1.28.001.0               | CHAIN MASTER LINK compl.                                              | 1 1                  |
| 15       | 600.1.15.087.0 <sup>x</sup>  | CHAIN for pedals (1/2"x1/8") 87 rollers                               | 1 -                  |
| or       | 600.6.15.087.0 <sup>x</sup>  | CHAIN for pedals (1/2"x1/8") 87 rollers                               | 1 -                  |
| 15       | 600.1.15.088.0 <sup>xx</sup> | CHAIN for pedals (1/2"x1/8") 88 rollers                               | 1 -                  |
| or       | 600.6.15.088.0 <sup>xx</sup> | CHAIN for pedals (1/2"x1/8") 88 rollers                               | 1 -                  |
| 15       | 600.1.15.080.0               | CHAIN for pedals (1/2"x1/8") 80 rollers                               | - 1                  |
| or       | 600.6.15.080.0               | CHAIN for pedals (1/2"x1/8") 80 rollers                               | - 1                  |
| 16       | 1140.0                       | CHAIN MASTER LINK compl.                                              | 1 1                  |
| 17       | 1141                         | BLOCK (for lengthen the chain for pedals)                             | as req.              |
| 21       | 349.1.28.020.0               | CHAIN TENSIONER compl. for pedal chain                                | 1 -                  |
| 21a      | 349.1.28.021.0               | CHAIN TENSIONER ROLLER compl.                                         | 1 1                  |
| 21b      | 349.1.28.022.1               | CHAIN GUIDE CLIP                                                      | 1 1                  |
| 21c      | 349.1.28.023.1               | TORSION SPRING for chain tensioner                                    | 1 -                  |
| 22       | 349.1.41.011.0               | CHAIN TENSIONER compl. (with parts 23 and 24)                         | 2 2                  |
| 23       | 24804                        | PLAIN WASHER 6,4 DIN 433                                              | N 2 2                |
| 24       | 900.2014                     | HEXAGON NUT M6 DIN 934                                                | N 2 2                |
| 31       | 349.1.28.520.0               | CHAIN TENSIONER compl. for pedal chain with parts 21a, 21b, and 32-40 | - 1                  |

<sup>x</sup>Chain for crank r.h.s. 349.2.42.003.2 with 36 teeth  
<sup>xx</sup>Chain for crank r.h.s. 349.3.42.003.2 with 37 teeth

## 15. PEDALS, CHAINS, CHAIN TENSIONER (cont.)

| Ref. No. | Part-No.       | Description                                                           | Requid. No.    |
|----------|----------------|-----------------------------------------------------------------------|----------------|
|          |                |                                                                       | <b>NS</b>      |
| 32       | 27397          | HEXAGON BOLT M8x40 DIN 931-8G                                         | N - 1          |
| 33       | 128.2318       | PLAIN WASHER 21/8, 1/1, 75                                            | - 2            |
| 34       | 349.1.28.534.1 | TENSION CLIP 15/9, 2/22                                               | - 1            |
| 35       | 26819          | SPRING RING B8 DIN 127                                                | N - 1          |
| 36       | 24775          | HEXAGON NUT M8 DIN 934                                                | N - 1          |
| 37       | 349.1.28.525.1 | TENSION SPRING                                                        | - 1            |
| 38       | 900.1002       | HEXAGON BOLT M6x22 DIN 931                                            | N - 1          |
| 39       | 900.3076       | PLAIN WASHER A6, 4 DIN 9021                                           | N - 3          |
| 40       | 24773          | HEXAGON NUT M6 DIN 934                                                | N - 1          |
|          |                | PEDAL compl. (with rear reflector)                                    | 600.1.18.024.0 |
|          |                | DRIVING CHAIN compl. (1/2"x3/8"x7,75)                                 | 907.1.28.106.0 |
|          |                | DRIVING CHAIN compl. (1/2"x3/8"x7,75)                                 | 907.1.28.099.0 |
|          |                | CHAIN MASTER LINK compl.                                              | 907.1.28.001.0 |
|          |                | CHAIN for pedals (1/2"x1/8") 87 rollers                               | 600.1.12.087.0 |
|          |                | CHAIN for pedals (1/2"x1/8") 87 rollers                               | 600.1.12.087.0 |
|          |                | CHAIN for pedals (1/2"x1/8") 88 rollers                               | 600.1.12.088.0 |
|          |                | CHAIN for pedals (1/2"x1/8") 88 rollers                               | 600.1.12.088.0 |
|          |                | CHAIN for pedals (1/2"x1/8") 80 rollers                               | 600.1.12.080.0 |
|          |                | CHAIN for pedals (1/2"x1/8") 80 rollers                               | 600.1.12.080.0 |
|          |                | CHAIN MASTER LINK compl.                                              | 1140.0         |
|          |                | BLOCK (for lengthen the chain for pedals)                             | 1141           |
|          |                | CHAIN TENSIONER compl. for pedal chain                                | 349.1.28.020.0 |
|          |                | CHAIN TENSIONER ROLLER compl.                                         | 349.1.28.021.0 |
|          |                | CHAIN GUIDE CLIP                                                      | 349.1.28.022.1 |
|          |                | TORSION SPRING for chain tensioner                                    | 349.1.28.023.1 |
|          |                | CHAIN TENSIONER compl. (with parts 23 and 24)                         | 349.1.41.011.0 |
|          |                | PLAIN WASHER 6, 4 DIN 433                                             | 24804          |
|          |                | HEXAGON NUT M6 DIN 934                                                | 900.2014       |
|          |                | CHAIN TENSIONER compl. for pedal chain with parts 21a, 21b, and 32-40 | 349.1.28.220.0 |





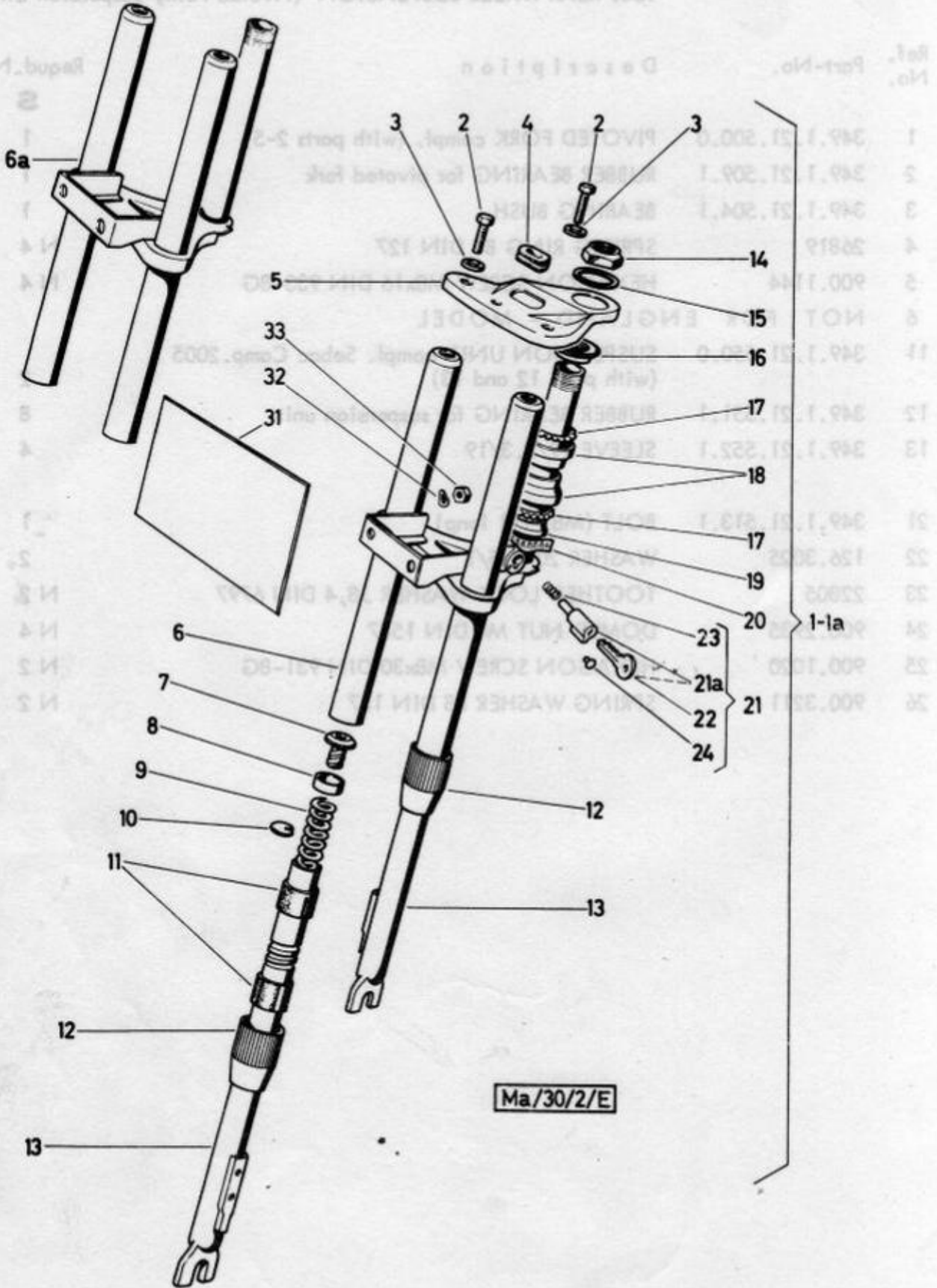
Ma/21/L

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

### 15a. REAR WHEEL SUSPENSION (Pivoted Fork, Suspension Unit)

| Ref. No. | Part-No.                | Description                                                    | Requd. No. |
|----------|-------------------------|----------------------------------------------------------------|------------|
|          |                         |                                                                | <b>S</b>   |
| 1        | 349.1.21.500.0          | PIVOTED FORK compl. (with parts 2-5)                           | 1          |
| 2        | 349.1.21.509.1          | RUBBER BEARING for pivoted fork                                | 1          |
| 3        | 349.1.21.504.1          | BEARING BUSH                                                   | 1          |
| 4        | 26819                   | SPRING RING B8 DIN 127                                         | N 4        |
| 5        | 900.1144                | HEXAGON SCREW M8x16 DIN 933-8G                                 | N 4        |
| 6        | NOT FOR ENGLAND - MODEL |                                                                |            |
| 11       | 349.1.21.550.0          | SUSPENSION UNIT compl. Sebac Camp. 2005 (with parts 12 and 13) | 2          |
| 12       | 349.1.21.551.1          | RUBBER BEARING for suspension unit                             | 8          |
| 13       | 349.1.21.552.1          | SLEEVE 12/8,3/19                                               | 4          |
| 21       | 349.1.21.513.1          | BOLT (M8, 191 long)                                            | 1          |
| 22       | 126.3025                | WASHER 20/8,5/1                                                | 2          |
| 23       | 22805                   | TOOTHED LOCK WASHER J8,4 DIN 6797                              | N 2        |
| 24       | 900.2935                | DOMED NUT M8 DIN 1587                                          | N 4        |
| 25       | 900.1020                | HEXAGON SCREW M8x30 DIN 931-8G                                 | N 2        |
| 26       | 900.3211                | SPRING WASHER B8 DIN 137                                       | N 2        |

15c. REAR WHEEL SUSPENSION (Pivoted Fork, Suspension Unit)



Ma/30/2/E

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

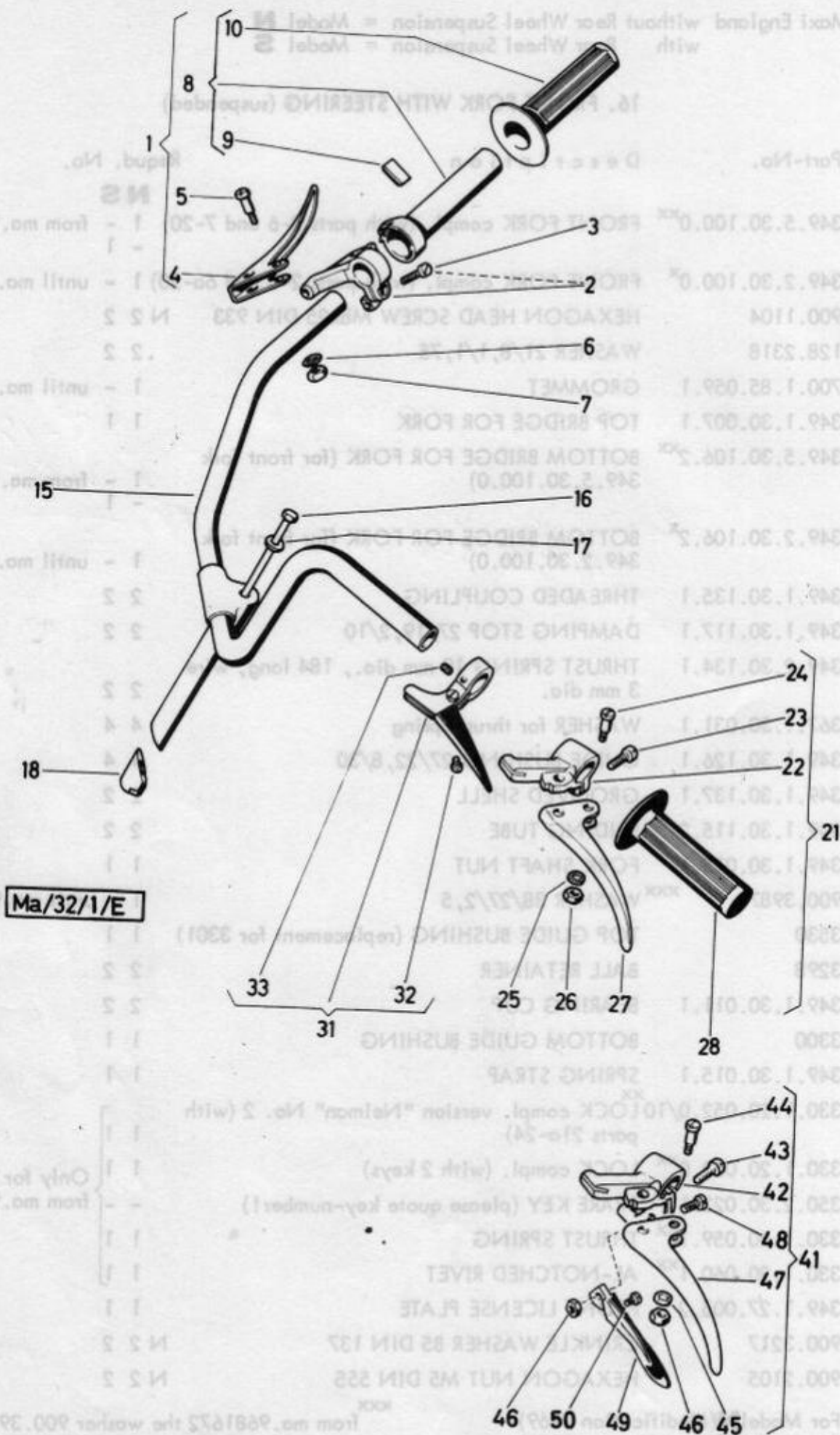
## 16. FRONT FORK WITH STEERING (suspended)

| Ref. No. | Part-No.                        | Description                                            | Requd. No. |                  |
|----------|---------------------------------|--------------------------------------------------------|------------|------------------|
|          |                                 |                                                        | <b>NS</b>  |                  |
| 1        | 349.5.30.100.0 <sup>xx</sup>    | FRONT FORK compl. (with parts 2-6 and 7-20)            | 1 -        | from ma.9630787  |
|          |                                 |                                                        | - 1        |                  |
| 1a       | 349.2.30.100.0 <sup>x</sup>     | FRONT FORK compl. (with parts 2-5 and 6a-20)           | 1 -        | until ma.9630786 |
| 2        | 900.1104                        | HEXAGON HEAD SCREW M8x25 DIN 933                       | N 2        | 2                |
| 3        | 128.2318                        | WASHER 21/8, 1/1, 75                                   | 2          | 2                |
| 4        | 700.1.85.059.1                  | GROMMET                                                | 1 -        | until ma. ....   |
| 5        | 349.1.30.007.1                  | TOP BRIDGE FOR FORK                                    | 1          | 1                |
| 6        | 349.5.30.106.2 <sup>xx</sup>    | BOTTOM BRIDGE FOR FORK (for front fork 349.5.30.100.0) | 1 -        | from ma.9630787  |
|          |                                 |                                                        | - 1        |                  |
| 6a       | 349.2.30.106.2 <sup>x</sup>     | BOTTOM BRIDGE FOR FORK (for front fork 349.2.30.100.0) | 1 -        | until ma.9630786 |
| 7        | 349.1.30.135.1                  | THREADED COUPLING                                      | 2          | 2                |
| 8        | 349.1.30.117.1                  | DAMPING STOP 27/19, 2/10                               | 2          | 2                |
| 9        | 349.2.30.134.1                  | THRUST SPRING 19 mm dia., 184 long, wire 3 mm dia.     | 2          | 2                |
| 10       | 367.1.30.031.1                  | WASHER for thrust spring                               | 4          | 4                |
| 11       | 349.1.30.126.1                  | GUIDE BUSHING 27/22, 8/30                              | 4          | 4                |
| 12       | 349.1.30.137.1                  | GROOVED SHELL                                          | 2          | 2                |
| 13       | 349.1.30.115.2                  | SLIDING TUBE                                           | 2          | 2                |
| 14       | 349.1.30.018.1                  | FORK SHAFT NUT                                         | 1          | 1                |
| 15       | 900.3987 <sup>xxx</sup>         | WASHER 38/27/2, 5                                      | 1 -        | until ma.9681671 |
| 16       | 3530                            | TOP GUIDE BUSHING (replacement for 3301)               | 1          | 1                |
| 17       | 3298                            | BALL RETAINER                                          | 2          | 2                |
| 18       | 349.1.30.011.1                  | BEARING CUP                                            | 2          | 2                |
| 19       | 3300                            | BOTTOM GUIDE BUSHING                                   | 1          | 1                |
| 20       | 349.1.30.015.1                  | SPRING STRAP                                           | 1          | 1                |
| 21       | 330.1.20.052.0/10 <sup>xx</sup> | LOCK compl. version "Neiman" No. 2 (with parts 21a-24) | 1          | 1                |
| 21a      | 330.1.20.052.0 <sup>xx</sup>    | LOCK compl. (with 2 keys)                              | 1          | 1                |
| 22       | 350.2.30.023.1 <sup>xx</sup>    | SPARE KEY (please quote key-number!)                   | -          | -                |
| 23       | 330.1.20.059.1 <sup>xx</sup>    | THRUST SPRING                                          | 1          | 1                |
| 24       | 330.1.20.060.1 <sup>xx</sup>    | AL-NOTCHED RIVET                                       | 1          | 1                |
| 31       | 349.1.27.005.2                  | FRONT LICENSE PLATE                                    | 1          | 1                |
| 32       | 900.3217                        | CRINKLE WASHER B5 DIN 137                              | N 2        | 2                |
| 33       | 900.2105                        | HEXAGON NUT M5 DIN 555                                 | N 2        | 2                |

<sup>x</sup>For Model **N** (Modification 1969)

<sup>xx</sup>For Model **N** (Modification 1970)  
 and Model **S**

<sup>xxx</sup>from ma.9681672 the washer 900.3987 is not  
 requirable, as the fork shaft nut 349.1.30.018.1  
 is supplied with a band.



Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 17. HANDLEBAR AND THROTTLE CONTROL

| Ref. No. | Part-No.                     | Description                                           | Requid. No. |
|----------|------------------------------|-------------------------------------------------------|-------------|
|          |                              |                                                       | <b>NS</b>   |
| 1        | 349.1.32.005.0 <sup>x</sup>  | THROTTLE TWIST GRIP compl. (with parts 2-10)          | 1 1         |
| 1        | 349.2.32.005.0 <sup>xx</sup> | THROTTLE TWIST GRIP compl. (with parts 2-10)          | 1 1         |
| 2        | 349.1.32.007.0 <sup>x</sup>  | HOUSING for throttle grip compl. (with part 3)        | 1 1         |
| 2        | 349.2.32.007.0 <sup>xx</sup> | HOUSING for throttle grip compl. (with part 3)        | 1 1         |
| 3        | 050.3222 <sup>x</sup>        | LENS HEAD SCREW (M6x15)                               | 1 1         |
| 3        | 349.2.32.023.1 <sup>xx</sup> | LENS HEAD SCREW (M6x15)                               | 1 1         |
| 4        | 349.1.32.006.1 <sup>x</sup>  | BRAKE LEVER                                           | 1 1         |
| 4        | 349.2.32.006.1 <sup>xx</sup> | BRAKE LEVER                                           | 1 1         |
| 5        | 050.3227 <sup>x</sup>        | LEVER BOLT (M5)                                       | 1 1         |
| 5        | 349.2.32.027.1 <sup>xx</sup> | LEVER BOLT (M5)                                       | 1 1         |
| 6        | 22803                        | TOOTHED LOCK WASHER J5,3 DIN 6797                     | N 1 1       |
| 7        | 24772                        | HEXAGON NUT M5 DIN 934                                | N 1 1       |
| 8        | 349.1.32.008.0 <sup>x</sup>  | THROTTLE TWIST GRIP TUBE compl. (with parts 9 and 10) | 1 1         |
| 8        | 349.2.32.008.0 <sup>xx</sup> | THROTTLE TWIST GRIP TUBE compl. (with parts 9 and 10) | 1 1         |
| 9        | 349.1.32.009.1 <sup>x</sup>  | BRAKE SPRING                                          | 1 1         |
| 9        | 349.2.32.009.1 <sup>xx</sup> | BRAKE SPRING                                          | 1 1         |
| 10       | 360.2.32.016.1 <sup>x</sup>  | TWIST GRIP COVER 24 mm dia. (black)                   | 1 1         |
| 10       | 349.2.32.024.1 <sup>xx</sup> | TWIST GRIP COVER 24 mm dia. (black)                   | 1 1         |
| 15       | 349.2.32.000.0               | HANDLEBAR compl.                                      | 1 1         |
| 16       | 349.1.32.051.1               | CLAMPING SPINDLE (M8x1) 184 long - 8G                 | 1 1         |
| 17       | 186                          | WASHER 20/8,4/3,5                                     | 1 1         |
| 18       | 349.1.32.022.1               | CLAMP WEDGE                                           | 1 1         |
| 21       | 349.1.32.017.0 <sup>x</sup>  | BRAKE LEVER compl. (with parts 22-27)                 | 1 -         |
| 21       | 349.2.32.017.0 <sup>xx</sup> | BRAKE LEVER compl. (with parts 22-27)                 | 1 -         |
| 22       | 357.1.32.018.1 <sup>x</sup>  | JOINT                                                 | 1 -         |
| 22       | 349.2.32.018.1 <sup>xx</sup> | JOINT                                                 | 1 -         |
| 23       | 050.3222 <sup>x</sup>        | LENS HEAD SCREW (M6x15)                               | 1 -         |
| 23       | 349.2.32.023.1 <sup>xx</sup> | LENS HEAD SCREW (M6x15)                               | 1 -         |
| 24       | 050.3227 <sup>x</sup>        | LEVER BOLT (M5)                                       | 1 -         |
| 24       | 349.2.32.027.1 <sup>xx</sup> | LEVER BOLT (M5)                                       | 1 -         |
| 25       | 22803                        | TOOTHED LOCK WASHER J5,3 DIN 6797                     | N 1 -       |
| 26       | 24772                        | HEXAGON NUT M5 DIN 934                                | N 1 -       |
| 27       | 349.1.32.017.1 <sup>x</sup>  | HAND LEVER for brake                                  | 1 -         |
| 27       | 349.2.32.017.1 <sup>xx</sup> | HAND LEVER for brake                                  | 1 -         |

<sup>x</sup> manufacture by Magura  
<sup>xx</sup> manufacture by ZKW

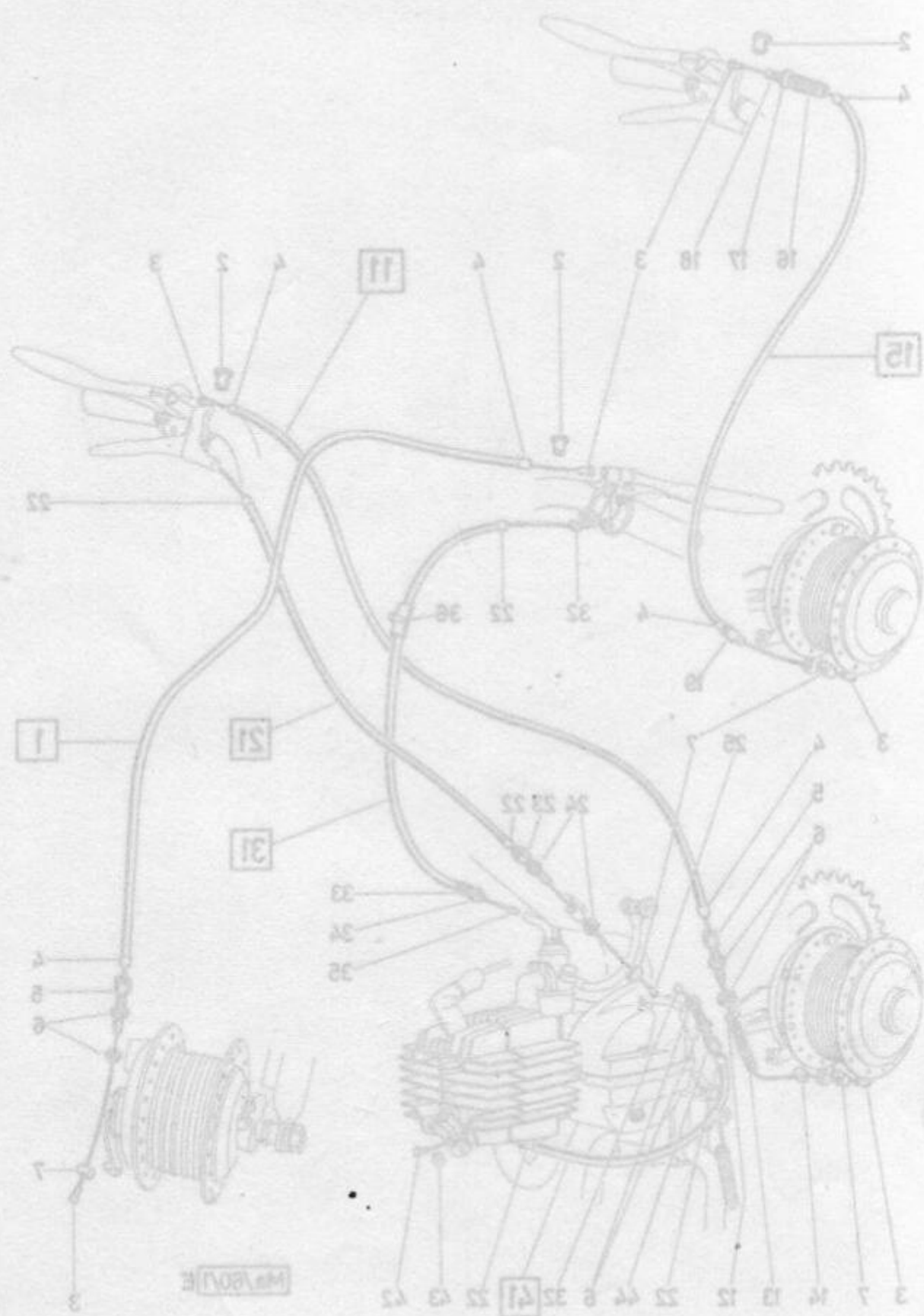
All parts are interchangeable

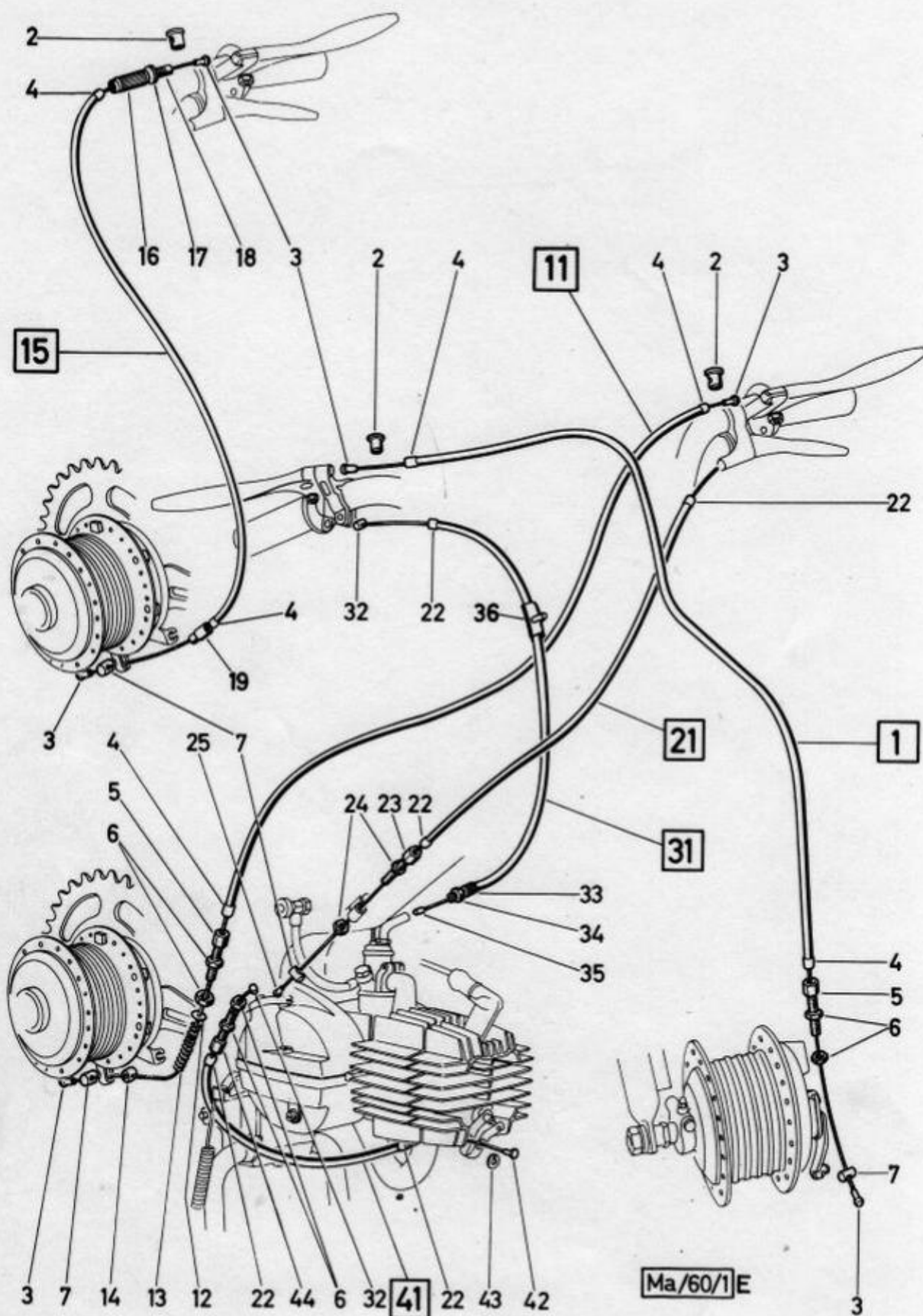
Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 17. HANDLEBAR AND THROTTLE CONTROL (cont.)

| Ref. No. | Part-No.                     | Description                                                                      | Requd. No. |
|----------|------------------------------|----------------------------------------------------------------------------------|------------|
|          |                              |                                                                                  | <b>NS</b>  |
| 28       | 350.3.32.016.1 <sup>x</sup>  | DUMMY RUBBER GRIP 22 dia. (black)                                                | 1 1        |
| 28       | 349.2.32.016.1 <sup>xx</sup> | DUMMY RUBBER GRIP 22 dia. (black)                                                | 1 1        |
| 31       | 349.1.32.030.0 <sup>x</sup>  | ACTUATING LEVER compl. (with parts 32-33)<br>for starter clutch and decompressor | 1 -        |
| 31       | 349.2.32.030.0 <sup>xx</sup> | ACTUATING LEVER compl. (with parts 32-33)<br>for starter clutch and decompressor | 1 -        |
| 32       | 349.1.32.031.1 <sup>x</sup>  | CABLE CLAMPING SCREW (M4x10)                                                     | 1 -        |
| 32       | 349.2.32.031.1 <sup>xx</sup> | CABLE CLAMPING SCREW (M4x8)                                                      | 1 -        |
| 33       | 901.1941                     | GRUB SCREW M5x6 (similar DIN 553)                                                | 2 -        |
| 41       | 349.3.32.017.0 <sup>x</sup>  | BRAKE- and ACTUATING LEVER compl.<br>(with parts 42-50)                          | - 1        |
| 41       | 349.4.32.017.0 <sup>xx</sup> | BRAKE- and ACTUATING LEVER compl.<br>(with parts 42-50)                          | - 1        |
| 42       | 349.3.32.018.1 <sup>x</sup>  | SHACKLE                                                                          | - 1        |
| 42       | 349.4.32.018.1 <sup>xx</sup> | SHACKLE                                                                          | - 1        |
| 43       | 050.3222 <sup>x</sup>        | LENS HEAD SCREW (M6x15)                                                          | - 1        |
| 43       | 349.2.32.023.1 <sup>xx</sup> | LENS HEAD SCREW (M6x15)                                                          | - 1        |
| 44       | 050.3227 <sup>x</sup>        | LEVER BOLT (M5)                                                                  | - 1        |
| 44       | 349.2.32.027.1 <sup>xx</sup> | LEVER BOLT (M5)                                                                  | - 1        |
| 45       | 22803                        | TOOTHED LOCK WASHER J5, 3 DIN 6797                                               | N - 1      |
| 46       | 24772                        | HEXAGON NUT M5 DIN 934                                                           | N - 2      |
| 47       | 349.1.32.017.1 <sup>x</sup>  | HAND LEVER for brake                                                             | - 1        |
| 47       | 349.2.32.017.1 <sup>xx</sup> | HAND LEVER for brake                                                             | - 1        |
| 48       | 349.3.32.033.1 <sup>x</sup>  | LENS HEAD SCREW (M5x15)                                                          | - 1        |
| 48       | 349.4.32.033.1 <sup>xx</sup> | LENS HEAD SCREW (M5x16)                                                          | - 1        |
| 49       | 349.3.32.032.1 <sup>x</sup>  | HAND LEVER for starter clutch and decompressor                                   | - 1        |
| 49       | 349.4.32.032.1 <sup>xx</sup> | HAND LEVER for starter clutch and decompressor                                   | - 1        |
| 50       | 349.1.32.031.1 <sup>x</sup>  | CABLE CLAMPING SCREW (M4x10)                                                     | - 1        |
| 50       | 349.2.32.031.1 <sup>xx</sup> | CABLE CLAMPING SCREW (M4x 8)                                                     | - 1        |

<sup>x</sup> manufacture by Magura } All parts are interchangeable  
<sup>xx</sup> manufacture by ZKW }



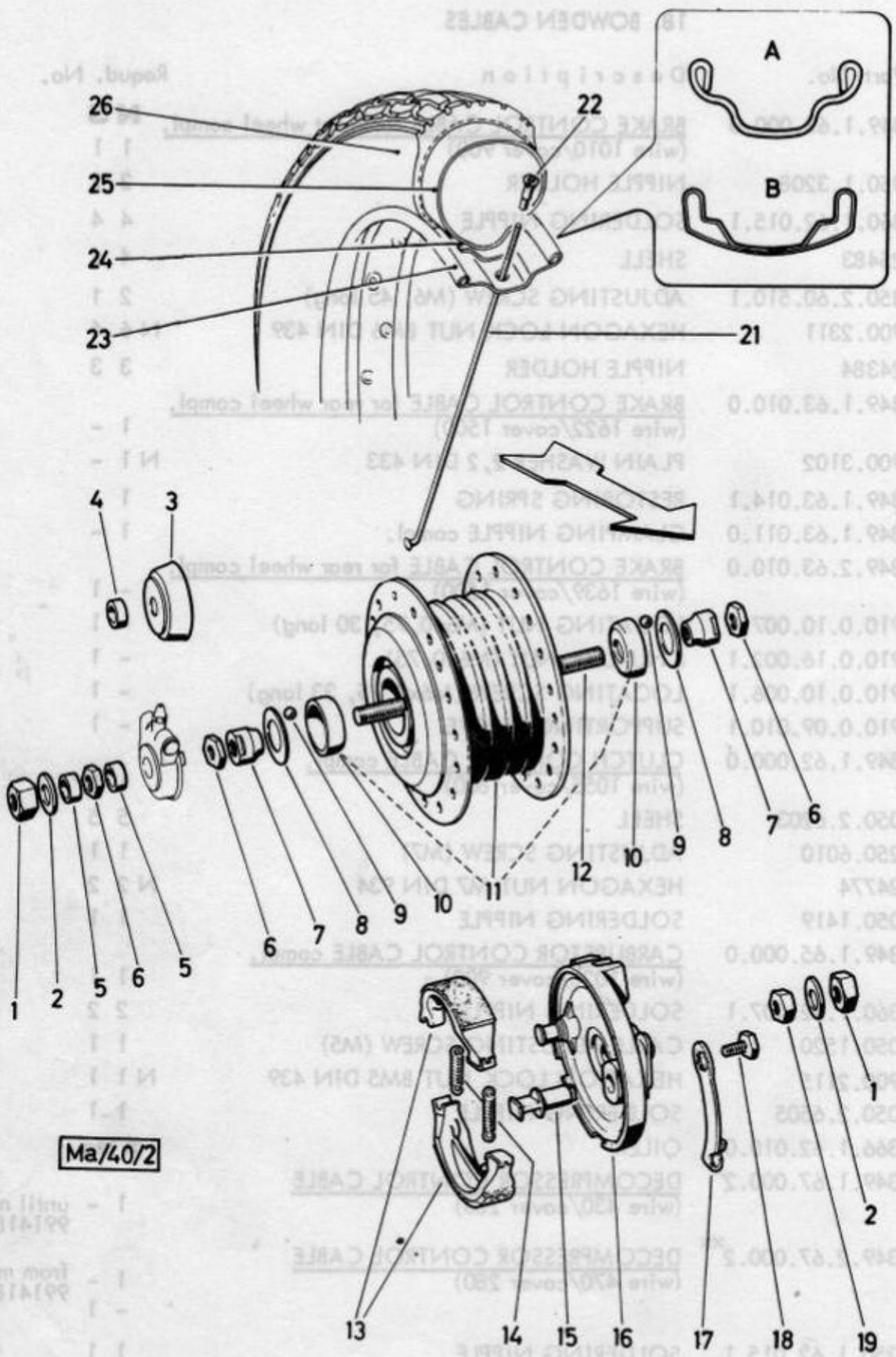


Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

### 18. BOWDEN CABLES

| Ref. No. | Part-No.                     | Description                                                                | Requid. No.                    |
|----------|------------------------------|----------------------------------------------------------------------------|--------------------------------|
| 1        | 349.1.63.000.0               | <u>BRAKE CONTROL CABLE for front wheel compl.</u><br>(wire 1010/cover 900) | <b>NS</b><br>1 1               |
| 2        | 050.1.3208                   | NIPPLE HOLDER                                                              | 2 2                            |
| 3        | 360.1.62.015.1               | SOLDERING NIPPLE                                                           | 4 4                            |
| 4        | 25483                        | SHELL                                                                      | 4 4                            |
| 5        | 350.2.60.510.1               | ADJUSTING SCREW (M6, 45 long)                                              | 2 1                            |
| 6        | 900.2311                     | HEXAGON LOCK NUT BM6 DIN 439                                               | N 6 4                          |
| 7        | 24384                        | NIPPLE HOLDER                                                              | 3 3                            |
| 11       | 349.1.63.010.0               | <u>BRAKE CONTROL CABLE for rear wheel compl.</u><br>(wire 1622/cover 1500) | 1 -                            |
| 12       | 900.3102                     | PLAIN WASHER 2,2 DIN 433                                                   | N 1 -                          |
| 13       | 349.1.63.014.1               | RESTORING SPRING                                                           | 1 -                            |
| 14       | 349.1.63.011.0               | CLAMPING NIPPLE compl.                                                     | 1 -                            |
| 15       | 349.2.63.010.0               | <u>BRAKE CONTROL CABLE for rear wheel compl.</u><br>(wire 1639/cover 1500) | - 1                            |
| 16       | 910.0.10.007.1               | LOCATING NUT (M6x0,75, 30 long)                                            | - 1                            |
| 17       | 910.0.16.002.1               | KNURLED NUT (M6x0,75)                                                      | - 1                            |
| 18       | 910.0.10.006.1               | LOCATING SCREW (M6x0,75, 33 long)                                          | - 1                            |
| 19       | 910.0.09.010.1               | SUPPORTING SLEEVE                                                          | - 1                            |
| 21       | 349.1.62.000.0               | <u>CLUTCH CONTROL CABLE compl.</u><br>(wire 1055/cover 800)                | 1 1                            |
| 22       | 050.2.6203                   | SHELL                                                                      | 5 5                            |
| 23       | 250.6010                     | ADJUSTING SCREW (M7)                                                       | 1 1                            |
| 24       | 24774                        | HEXAGON NUT M7 DIN 934                                                     | N 2 2                          |
| 25       | 050.1419                     | SOLDERING NIPPLE                                                           | 1 1                            |
| 31       | 349.1.65.000.0               | <u>CARBURETOR CONTROL CABLE compl.</u><br>(wire 1026/cover 900)            | 1 1                            |
| 32       | 360.1.32.007.1               | SOLDERING NIPPLE                                                           | 2 2                            |
| 33       | 050.1520                     | CABLE ADJUSTING SCREW (M5)                                                 | 1 1                            |
| 34       | 900.2115                     | HEXAGON LOCK NUT BM5 DIN 439                                               | N 1 1                          |
| 35       | 050.2.6505                   | SOLDERING NIPPLE                                                           | 1 1                            |
| 36       | 366.1.62.010.0               | OILER                                                                      | as req.                        |
| 41       | 349.1.67.000.2 <sup>x</sup>  | <u>DECOMPRESSOR CONTROL CABLE</u><br>(wire 430/cover 280)                  | 1 - until ma.<br>9914183       |
| 41       | 349.2.67.000.2 <sup>xx</sup> | <u>DECOMPRESSOR CONTROL CABLE</u><br>(wire 470/cover 280)                  | 1 - from ma.<br>9914184<br>- 1 |
| 42       | 350.1.62.015.1               | SOLDERING NIPPLE                                                           | 1 1                            |
| 43       | 349.1.67.005.1               | WASHER slotted                                                             | 1 1                            |
| 44       | 350.1.63.010.1               | ADJUSTING SCREW (M6, 27 long)                                              | 1 1                            |

<sup>x</sup>Useable for screwed on cable support      <sup>xx</sup>Useable for integral cable support



Ma/40/2

Fuch Maxi England without Rear Wheel Suspension = Model M  
 with Rear Wheel Suspension = Model S

TO BOWDEN CABLES

Ref. No.

Ref. No.

1 - until mo.  
 9914183

1 - from mo.  
 9914184

1 - until mo.  
 9914183

1 - from mo.  
 9914184

Useable for integral cable support

Edition June 1977

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

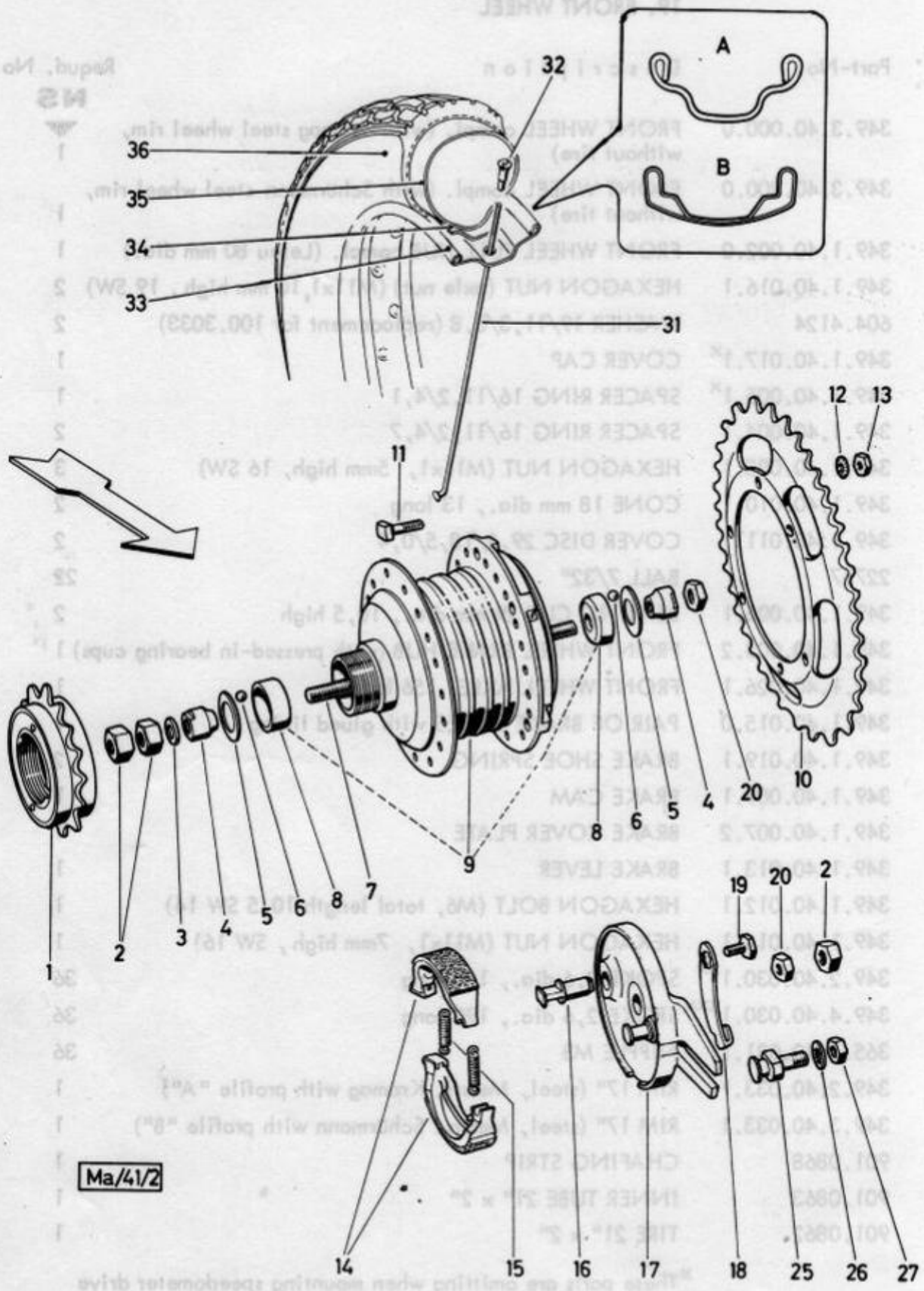
## 19. FRONT WHEEL

| Ref. No. | Part-No.                      | Description                                                       | Requd. No. |
|----------|-------------------------------|-------------------------------------------------------------------|------------|
|          |                               |                                                                   | <b>NS</b>  |
| --       | 349.3.40.000.0                | FRONT WHEEL compl. (with Kromag steel wheel rim, without tire)    | 1          |
| or       | 349.3.40.200.0                | FRONT WHEEL compl. (with Schürmann steel wheel rim, without tire) | 1          |
| --       | 349.1.40.002.0                | FRONT WHEEL FULL HUB compl. (Leleu 80 mm dia.)                    | 1          |
| 1        | 349.1.40.016.1                | HEXAGON NUT (axle nut) (M11x1, 10 mm high, 19 SW)                 | 2          |
| 2        | 604.4124                      | WASHER 19/11,3/0,8 (replacement for 100.3033)                     | 2          |
| 3        | 349.1.40.017.1 <sup>x</sup>   | COVER CAP                                                         | 1          |
| 4        | 349.1.40.005.1 <sup>x</sup>   | SPACER RING 16/11,2/4,1                                           | 1          |
| 5        | 349.1.40.004.1                | SPACER RING 16/11,2/4,7                                           | 2          |
| 6        | 349.1.40.008.1                | HEXAGON NUT (M11x1, 5mm high, 16 SW)                              | 3          |
| 7        | 349.1.40.010.1                | CONE 18 mm dia., 13 long                                          | 2          |
| 8        | 349.1.40.011.1                | COVER DISC 29,2/18,5/0,4                                          | 2          |
| 9        | 22757                         | BALL 7/32"                                                        | 22         |
| 10       | 349.1.40.006.1                | BEARING CUP 29 mm dia., 10,5 high                                 | 2          |
| 11       | 349.1.40.003.2                | FRONT WHEEL BRAKE HUB (with pressed-in bearing cups)              | 1          |
| 12       | 349.1.40.026.1                | FRONT WHEEL AXLE, 156 long                                        | 1          |
| 13       | 349.1.40.015.0                | PAIR OF BRAKE SHOES with glued lining                             | 1          |
| 14       | 349.1.40.019.1                | BRAKE SHOE SPRING                                                 | 2          |
| 15       | 349.1.40.009.1                | BRAKE CAM                                                         | 1          |
| 16       | 349.1.40.007.2                | BRAKE COVER PLATE                                                 | 1          |
| 17       | 349.1.40.013.1                | BRAKE LEVER                                                       | 1          |
| 18       | 349.1.40.012.1                | HEXAGON BOLT (M6, total length 10,5 SW 14)                        | 1          |
| 19       | 349.1.40.014.1                | HEXAGON NUT (M11x1, 7mm high, SW 16)                              | 1          |
| 21       | 349.2.40.030.1 <sup>xx</sup>  | SPOKE 2,6 dia., 188 long                                          | 36         |
| 21       | 349.4.40.030.1 <sup>xxx</sup> | SPOKE 2,6 dia., 190 long                                          | 36         |
| 22       | 365.1.40.031.1                | NIPPLE M3                                                         | 36         |
| 23       | 349.2.40.033.1                | RIM 17" (steel, Messrs. Kromag with profile "A")                  | 1          |
| 23       | 349.3.40.033.1                | RIM 17" (steel, Messrs. Schürmann with profile "B")               | 1          |
| 24       | 901.0868                      | CHAFING STRIP                                                     | 1          |
| 25       | 901.0863                      | INNER TUBE 21" x 2"                                               | 1          |
| 26       | 901.0862                      | TIRE 21" x 2"                                                     | 1          |

<sup>x</sup>These parts are omitting when mounting speedometer drive

<sup>xx</sup>Spoke for steel-rim - "Kromag"

<sup>xxx</sup>Spoke for steel-rim - "Schürmann"



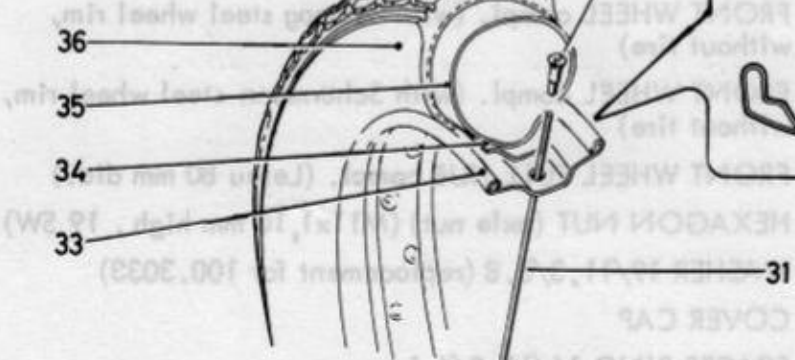
Ma/41/2

Push Moxl England without Rear Wheel Suspension = Model M  
with Rear Wheel Suspension = Model S

FRONT WHEEL

Part No.  
MS

Part No.



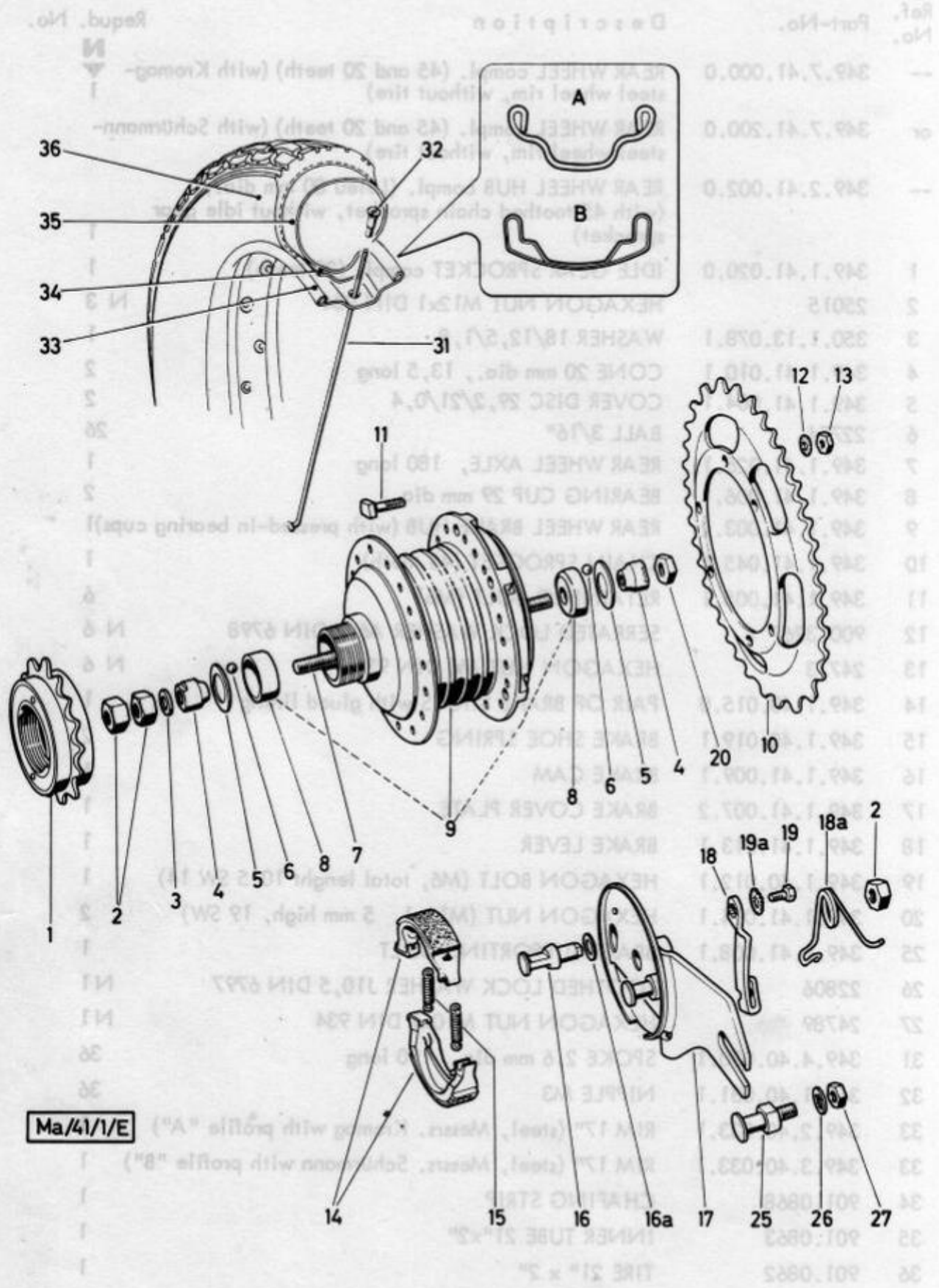
Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 20. REAR WHEEL

| Ref. No. | Part-No.       | Description                                                                                           | Requd. No.    |
|----------|----------------|-------------------------------------------------------------------------------------------------------|---------------|
| --       | 349.7.41.000.0 | REAR WHEEL compl. (45 and 20 teeth) (with Kromag-steel wheel rim, without tire)                       | <b>N</b><br>1 |
| or       | 349.7.41.200.0 | REAR WHEEL compl. (45 and 20 teeth) (with Schürmann-steel wheel rim, without tire)                    | 1             |
| --       | 349.2.41.002.0 | REAR WHEEL HUB compl. (Leleu 80 mm dia.) (with 45 toothed chain sprocket, without idle gear sprocket) | 1             |
| 1        | 349.1.41.020.0 | IDLE GEAR SPROCKET compl. (20 teeth)                                                                  | 1             |
| 2        | 25015          | HEXAGON NUT M12x1 DIN 934                                                                             | <b>N</b> 3    |
| 3        | 350.1.13.078.1 | WASHER 18/12,5/1,8                                                                                    | 1             |
| 4        | 349.1.41.010.1 | CONE 20 mm dia., 13,5 long                                                                            | 2             |
| 5        | 349.1.41.004.1 | COVER DISC 29,2/21/0,4                                                                                | 2             |
| 6        | 22754          | BALL 3/16"                                                                                            | 26            |
| 7        | 349.1.41.026.1 | REAR WHEEL AXLE, 180 long                                                                             | 1             |
| 8        | 349.1.41.006.1 | BEARING CUP 29 mm dia.                                                                                | 2             |
| 9        | 349.1.41.003.2 | REAR WHEEL BRAKE HUB (with pressed-in bearing cups)                                                   | 1             |
| 10       | 349.1.41.045.1 | CHAIN SPROCKET (45 teeth)                                                                             | 1             |
| 11       | 349.1.41.005.1 | RETAINING BOLT (M6)                                                                                   | 6             |
| 12       | 900.3267       | SERRATED LOCK WASHER A6,4 DIN 6798                                                                    | <b>N</b> 6    |
| 13       | 24773          | HEXAGON NUT M6 DIN 934                                                                                | <b>N</b> 6    |
| 14       | 349.1.40.015.0 | PAIR OF BRAKE SHOES with glued lining                                                                 | 1             |
| 15       | 349.1.40.019.1 | BRAKE SHOE SPRING                                                                                     | 2             |
| 16       | 349.1.41.009.1 | BRAKE CAM                                                                                             | 1             |
| 17       | 349.1.41.007.2 | BRAKE COVER PLATE                                                                                     | 1             |
| 18       | 349.1.41.013.1 | BRAKE LEVER                                                                                           | 1             |
| 19       | 349.1.40.012.1 | HEXAGON BOLT (M6, total lenght 10,5 SW 14)                                                            | 1             |
| 20       | 349.1.41.014.1 | HEXAGON NUT (M12x1, 5 mm high, 19 SW)                                                                 | 2             |
| 25       | 349.1.41.008.1 | BRAKE SUPPORTING BOLT                                                                                 | 1             |
| 26       | 22806          | TOOTHED LOCK WASHER J10,5 DIN 6797                                                                    | <b>N</b> 1    |
| 27       | 24789          | HEXAGON NUT M10x1 DIN 934                                                                             | <b>N</b> 1    |
| 31       | 349.4.40.030.1 | SPOKE 2,6 mm dia., 190 long                                                                           | 36            |
| 32       | 365.1.40.031.1 | NIPPLE M3                                                                                             | 36            |
| 33       | 349.2.40.033.1 | RIM 17" (steel, Messrs. Kromag with profile "A")                                                      | 1             |
| 33       | 349.3.40.033.1 | RIM 17" (steel, Messrs. Schürmann with profile "B")                                                   | 1             |
| 34       | 901.0868       | CHAFING STRIP                                                                                         | 1             |
| 35       | 901.0863       | INNER TUBE 21"x2"                                                                                     | 1             |
| 36       | 901.0862       | TIRE 21" x 2"                                                                                         | 1             |

Puch Maxi England without Rear Wheel Suspension = Model M  
 with Rear Wheel Suspension = Model S

# 30. REAR WHEEL

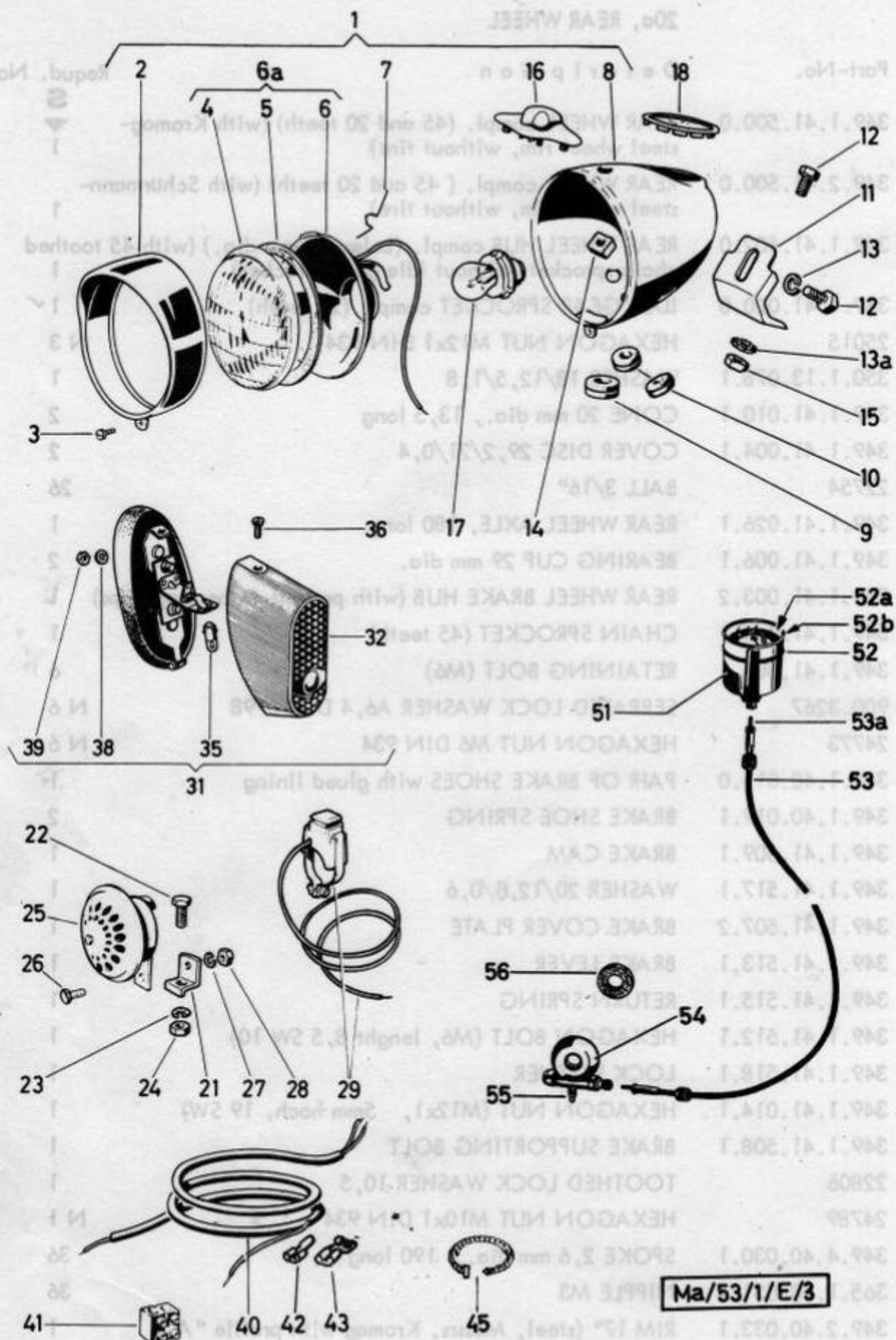


Ma/41/1/E

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 20a. REAR WHEEL

| Ref. No. | Part-No.       | Description                                                                                           | Requd. No.    |
|----------|----------------|-------------------------------------------------------------------------------------------------------|---------------|
| --       | 349.1.41.500.0 | REAR WHEEL compl. (45 and 20 teeth) (with Kromag-steel wheel rim, without tire)                       | <b>S</b><br>1 |
| or       | 349.2.41.500.0 | REAR WHEEL compl. (45 and 20 teeth) (with Schürmann-steel wheel rim, without tire)                    | 1             |
| --       | 349.1.41.502.0 | REAR WHEEL HUB compl. (Leleu 80 mm dia.) (with 45 toothed chain sprocket, without idle gear sprocket) | 1             |
| 1        | 349.1.41.020.0 | IDLE GEAR SPROCKET compl. (20 teeth)                                                                  | 1 ✓           |
| 2        | 25015          | HEXAGON NUT M12x1 DIN 934                                                                             | N 3           |
| 3        | 350.1.13.078.1 | WASHER 18/12,5/1,8                                                                                    | 1             |
| 4        | 349.1.41.010.1 | CONE 20 mm dia., 13,5 long                                                                            | 2             |
| 5        | 349.1.41.004.1 | COVER DISC 29,2/21/0,4                                                                                | 2             |
| 6        | 22754          | BALL 3/16"                                                                                            | 26            |
| 7        | 349.1.41.026.1 | REAR WHEEL AXLE, 180 long                                                                             | 1             |
| 8        | 349.1.41.006.1 | BEARING CUP 29 mm dia.                                                                                | 2             |
| 9        | 349.1.41.003.2 | REAR WHEEL BRAKE HUB (with pressed-in bearing cups)                                                   | 1             |
| 10       | 349.1.41.045.1 | CHAIN SPROCKET (45 teeth)                                                                             | 1             |
| 11       | 349.1.41.005.1 | RETAINING BOLT (M6)                                                                                   | 6             |
| 12       | 900.3267       | SERRATED LOCK WASHER A6,4 DIN 6798                                                                    | N 6           |
| 13       | 24773          | HEXAGON NUT M6 DIN 934                                                                                | N 6           |
| 14       | 349.1.40.015.0 | PAIR OF BRAKE SHOES with glued lining                                                                 | 1             |
| 15       | 349.1.40.019.1 | BRAKE SHOE SPRING                                                                                     | 2             |
| 16       | 349.1.41.509.1 | BRAKE CAM                                                                                             | 1             |
| 16a      | 349.1.41.517.1 | WASHER 20/12,6/0,6                                                                                    | 1             |
| 17       | 349.1.41.507.2 | BRAKE COVER PLATE                                                                                     | 1             |
| 18       | 349.1.41.513.1 | BRAKE LEVER                                                                                           | 1             |
| 18a      | 349.1.41.515.1 | RETURN SPRING                                                                                         | 1             |
| 19       | 349.1.41.512.1 | HEXAGON BOLT (M6, lenght 8,5 SW 10)                                                                   | 1             |
| 19a      | 349.1.41.518.1 | LOCK WASHER                                                                                           | 1             |
| 20       | 349.1.41.014.1 | HEXAGON NUT (M12x1, 5mm hoch, 19 SW)                                                                  | 1             |
| 25       | 349.1.41.508.1 | BRAKE SUPPORTING BOLT                                                                                 | 1             |
| 26       | 22806          | TOOTHED LOCK WASHER 10,5                                                                              | 1             |
| 27       | 24789          | HEXAGON NUT M10x1 DIN 934                                                                             | N 1           |
| 31       | 349.4.40.030.1 | SPOKE 2,6 mm dia., 190 long                                                                           | 36            |
| 32       | 365.1.40.031.1 | NIPPLE M3                                                                                             | 36            |
| 33       | 349.2.40.033.1 | RIM 17" (steel, Messrs. Kromag with profile "A")                                                      | 1             |
| 33       | 349.3.40.033.1 | RIM 17" (steel, Messrs. Schürmann with profile "B")                                                   | 1             |
| 34       | 901.0868       | RIM BAND                                                                                              | 1             |
| 35       | 901.0863       | INNER TUBE 21"x2"                                                                                     | 1             |
| 36       | 901.0862       | TIRE 21"x2"                                                                                           | 1             |



Ma/53/1/E/3

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE

| Ref. No. | Part-No.                     | Description                                                                                                | Requd. No. |                                                          |
|----------|------------------------------|------------------------------------------------------------------------------------------------------------|------------|----------------------------------------------------------|
|          |                              |                                                                                                            | <b>NS</b>  |                                                          |
| 1        | 349.1.53.000.0 <sup>x</sup>  | HEADLAMP compl. (ZKW M 1311 M IX, with perpetually tipped head lamp)                                       | 1 -        | until ma.....                                            |
| 1        | 349.4.53.000.0 <sup>xx</sup> | HEADLAMP compl. (ZKW M 1311 M, with perpetually tipped head lamp)                                          | 1 -        | from ma.....                                             |
| 2        | 320.2.53.103.2               | HEADLAMP RIM                                                                                               | 1 -        |                                                          |
| 3        | 900.1540                     | RAISED CHEESE HEAD SCREW M3,5x10DIN85 N1                                                                   | -          |                                                          |
| 4        | 349.1.53.004.1               | HEADLAMP GLASS                                                                                             | 1 -        | } replaceable<br>by<br>349.1.53.008.0<br>} until ma..... |
| 5        | 050.5306                     | RUBBER PACKING 95/85/1                                                                                     | 1 -        |                                                          |
| 6        | 349.1.53.008.2               | REFLECTOR                                                                                                  | 1 -        |                                                          |
| 6a       | 349.1.53.008.0               | REFLECTOR compl. (with glued headlamp glass) (replacement for 349.1.53.004.1, 050.5306 and 349.1.53.008.2) | 1 -        | from ma.....                                             |
| 7        | 320.2.53.107.1               | SPRING for reflector                                                                                       | 4 -        |                                                          |
| 8        | 349.1.53.001.2               | HEADLAMP BODY                                                                                              | 1 -        |                                                          |
| 9        | 320.5.53.005.1               | GROMMET                                                                                                    | 1 -        |                                                          |
| 10       | 320.2.53.105.1               | GROMMET                                                                                                    | 2 -        |                                                          |
| 11       | 349.1.53.010.1               | HEADLAMP BRACKET                                                                                           | 1 -        |                                                          |
| 12       | 25585                        | HEXAGON HEAD SCREW M8x16 DIN 933                                                                           | N 2 -      |                                                          |
| 13       | 26819                        | SPRING WASHER B8 DIN 127                                                                                   | N 1 -      |                                                          |
| 13a      | 900.3265                     | SERRATED LOCK WASHER A8,5 DIN 6798                                                                         | N 1 -      |                                                          |
| 14       | 900.2208                     | SQUARE NUT M8 DIN 557                                                                                      | N 1 -      |                                                          |
| 15       | 24775                        | HEXAGON NUT M8 DIN 934                                                                                     | N 1 -      |                                                          |
| 16       | 050.5317.0 <sup>x</sup>      | COMBINED SWITCH compl.                                                                                     | 1 -        | until ma.....                                            |
| (16)     | 349.1.53.017.0 <sup>xx</sup> | COMBINED SWITCH compl.                                                                                     | 1 -        | from ma.....                                             |
| 17       | 902.0769                     | BULB T 6V 15W DIN 72601 socket P 26s                                                                       | N 1 -      |                                                          |
| 18       | 050.3045                     | COVER for speedometer opening                                                                              | as req.    |                                                          |
| 21       | 349.1.56.001.1               | RATTLE BRACKET                                                                                             | 1 1        |                                                          |
| 22       | 25585                        | HEXAGON HEAD SCREW M8x16 DIN 933                                                                           | N 1 1      |                                                          |
| 23       | 26819                        | SPRING WASHER B8 DIN 127                                                                                   | N 1 1      |                                                          |
| 24       | 900.2108                     | HEXAGON NUT M8 DIN 555                                                                                     | N 1 1      |                                                          |
| 25       | 902.0772                     | RATTLE (Hella with faston plug connector)                                                                  | 1 1        |                                                          |
| 26       | 24927                        | HEXAGON HEAD SCREW M6x12 DIN 933                                                                           | N 1 1      |                                                          |
| 27       | 26834                        | SPRING WASHER B6 DIN 127                                                                                   | N 1 1      |                                                          |
| 28       | 900.2106                     | HEXAGON NUT M6 DIN 555                                                                                     | N 1 1      |                                                          |
| 29       | 349.1.56.010.0               | PRESS BUTTON compl. for rattle                                                                             | 1 -        |                                                          |
| 31       | 349.3.55.000.0               | TAIL-STOP-LIGHT compl. (ZKW M 1378 M IV K)                                                                 | 1 1        |                                                          |
| 32       | 349.3.55.000.2               | HOUSING for tail-stop-light                                                                                | 1 1        |                                                          |

<sup>x</sup>for screw connection

<sup>xx</sup>for faston plug connection

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

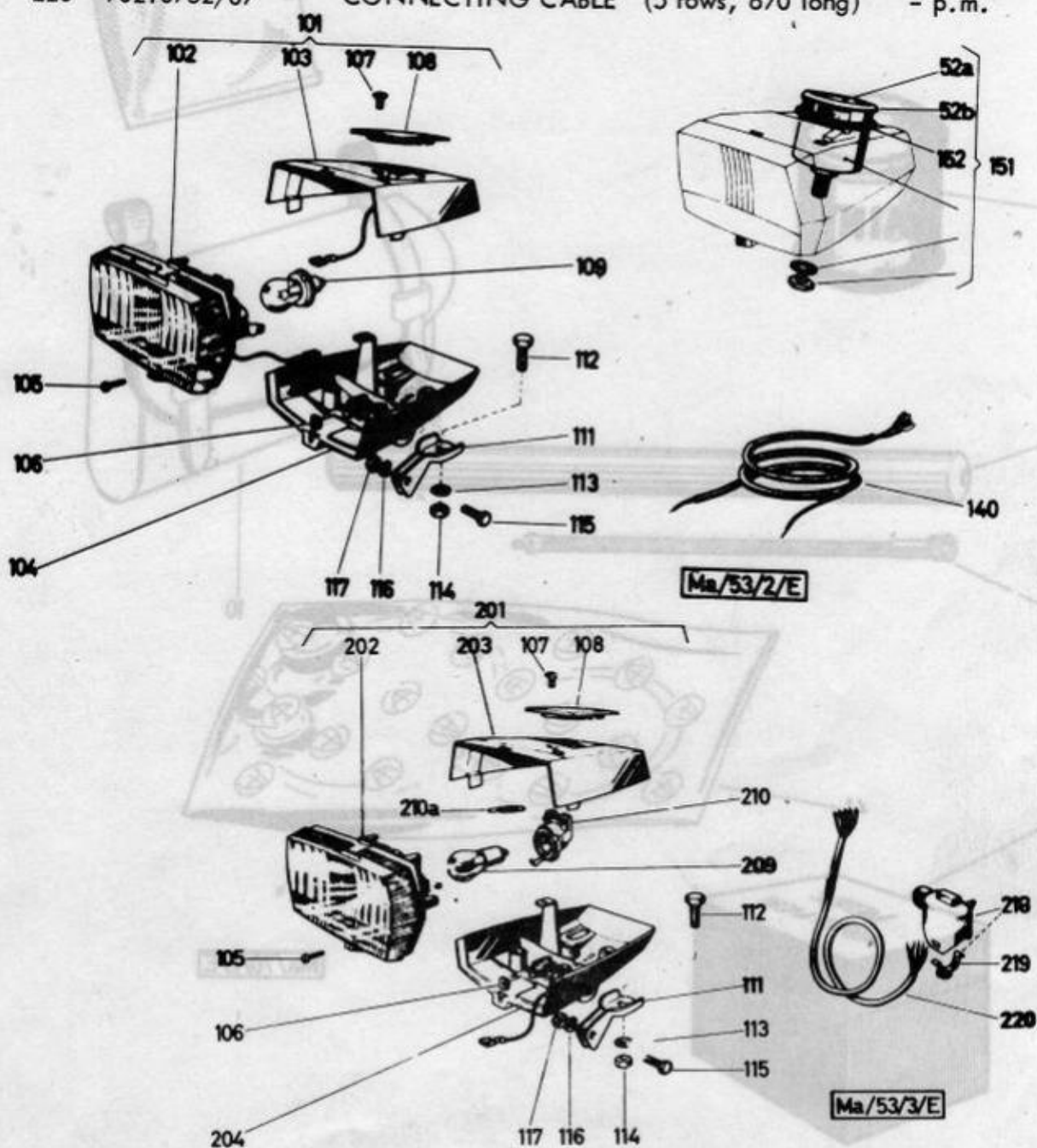
## 21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE (cont.)

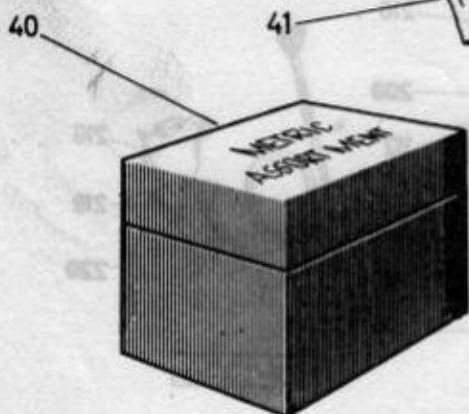
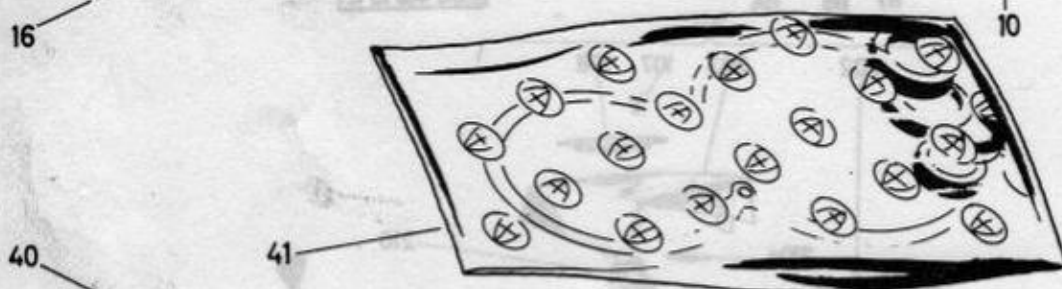
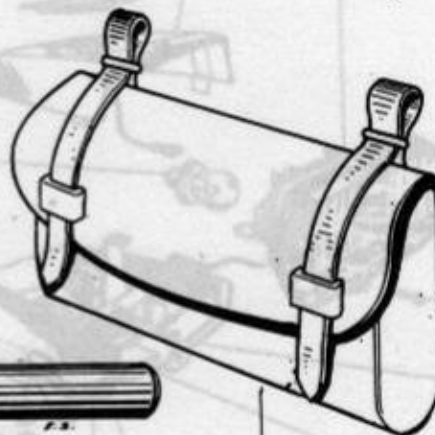
| Ref. No. | Part-No.         | Description                                                                   | Requd. No. |                 |
|----------|------------------|-------------------------------------------------------------------------------|------------|-----------------|
|          |                  |                                                                               | <b>NS</b>  |                 |
| 35       | 901.0765         | BULB H 6V 2W Ba 9s                                                            | 1 1        |                 |
| 36       | 349.3.55.003.1   | RETAINING BOLT (M4x12)                                                        | 1 1        |                 |
| 38       | 900.3255         | SERRATED LOCK WASHER A5,3 DIN 6798                                            | N 2 2      |                 |
| 39       | 24772            | HEXAGON NUT M5 DIN 934                                                        | N 2 2      |                 |
| 40       | 349.2.57.000.0   | HARNESS compl.                                                                | 1 -        |                 |
| 41       | 51.1.5703        | SOFT RUBBER TERMINAL (2 rows)                                                 | 1 1        |                 |
| 42       | 501.1.85.083.1   | FASTON PLUG TUBE                                                              | 2 2        |                 |
| 43       | 902.0771         | FASTON PLUG TUBE                                                              | 1 1        |                 |
| 45       | 364.1.53.226.1   | CABLE BINDER                                                                  | 1 1        |                 |
| (51)     | 050.2.5324       | SPEEDOMETER 48 mm dia. (45 miles)                                             | 1 -        |                 |
| 52       | 050.5327         | RUBBER RING 49/44/1,5 for outside of speedometer                              | 1 -        |                 |
| 52a      | 050.1.5322       | SPEEDOMETER GLASS 51 mm dia.                                                  | 1 1        |                 |
| 52b      | 050.1.5323       | RUBBER RING 1,3 $\frac{1}{2}$ x40 for inside of speedometer glass             | 1 1        |                 |
| 53       | 360.1.53.525.0   | DRIVING SHAFT compl., 600 long (black)                                        | 1 1        |                 |
| 53a      | 050.1.5325       | DRIVING SHAFT alone (core)                                                    | 1 1        |                 |
| 54       | 349.2.40.050.0   | SPEEDOMETER DRIVE compl.                                                      | 1 1        |                 |
| 55       | 26821            | GREASE NIPPLE                                                                 | 1 1        |                 |
| 56       | 050.3.4051       | SEALING RING (Moltopren) 36/18/5                                              | 1 1        |                 |
| 101      | 349.3.53.000.0   | HEADLAMP compl. (Aprilia with perpetually tipped head lamp) Modification 1970 | 1 -        | from Ma.9630787 |
| 102      | 349.3.53.002.2   | HEADLAMP INSERT                                                               | 1 -        |                 |
| 103      | 349.3.53.003.2   | TOP HEADLAMP PART                                                             | 1 -        |                 |
| 104      | 349.3.53.004.2   | UNDER HEADLAMP PART                                                           | 1 -        |                 |
| 105      | 901.1311         | CHEESE HEAD SCREW AM3x12 DIN 84                                               | N 1 1      |                 |
| 106      | 900.2203         | SQUARE NUT M3 DIN 562                                                         | N 1 1      |                 |
| 107      | 900.9108         | RAISED CHEESE HEAD SCREW AM4x6 DIN 7985                                       | N 1 1      |                 |
| 108      | 349.3.53.005.1   | COVER for speedometer opening                                                 | as requd.  |                 |
| 109      | 902.0769         | BULB 6V 15W DIN 72601 socket P 26s                                            | N 1 -      |                 |
| 111      | 349.2.53.010.1   | HEADLAMP BRACKET                                                              | 1 1        |                 |
| 112      | 25585            | HEXAGON SCREW M8x16 DIN 933                                                   | N 1 1      |                 |
| 113      | 900.3265         | SERRATED LOCK WASHER A8,5 DIN 6798                                            | N 1 1      |                 |
| 114      | 24775            | HEXAGON NUT M8 DIN 934                                                        | N 1 1      |                 |
| 115      | 24928            | HEXAGON SCREW M6x16 DIN 933                                                   | N 1 1      |                 |
| 116      | 900.3213         | SPRING WASHER B6 DIN 137                                                      | N 1 1      |                 |
| 117      | 24773            | HEXAGON NUT M6 DIN 934                                                        | N 1 1      |                 |
| 140      | 349.6.57.000.0   | HARNESS compl.                                                                | 1 -        |                 |
| 140      | 349.3.57.100.0   | HARNESS compl.                                                                | - 1        |                 |
| 151      | (349.2.53.024.9) | SPEEDOMETER 48 mm dia. (45 miles)                                             | 1 1        |                 |
| 152      | 349.1.53.027.1   | SPACER 50/43/3,5<br>(replacement for 367.1.53.027.1)                          | 1 1        |                 |

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

## 21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER with DRIVE (cont.)

| Ref. No. | Part-No.       | Description                                              | Requd. No. |
|----------|----------------|----------------------------------------------------------|------------|
|          |                |                                                          | <b>NS</b>  |
| 201      | 349.2.53.100.0 | HEADLAMP compl. (Aprilia with far beam and passing beam) | - 1        |
| 202      | 349.2.53.102.2 | HEADLAMP INSERT                                          | - 1        |
| 203      | 349.2.53.103.2 | TOP HEADLAMP PART                                        | - 1        |
| 204      | 349.2.53.104.2 | UNDER HEADLAMP PART                                      | - 1        |
| 209      | 900.0721       | BULB C 6V 15/15W DIN 72601 socket BA15d/1                | - 1        |
| 210      | 349.2.53.119.0 | BULB SOCKET compl.                                       | - 1        |
| 210a     | 349.2.53.109.1 | SPRING for bulb socket                                   | - 1        |
| 218      | 357.1.53.017.0 | ELECTR. COMBINATION SWITCH compl.                        | - 1        |
| 219      | 357.1.53.018.0 | CLAMP compl.                                             | - 1        |
| 220      | 902.0752/07    | CONNECTING CABLE (5 rows, 670 long)                      | - p.m.     |



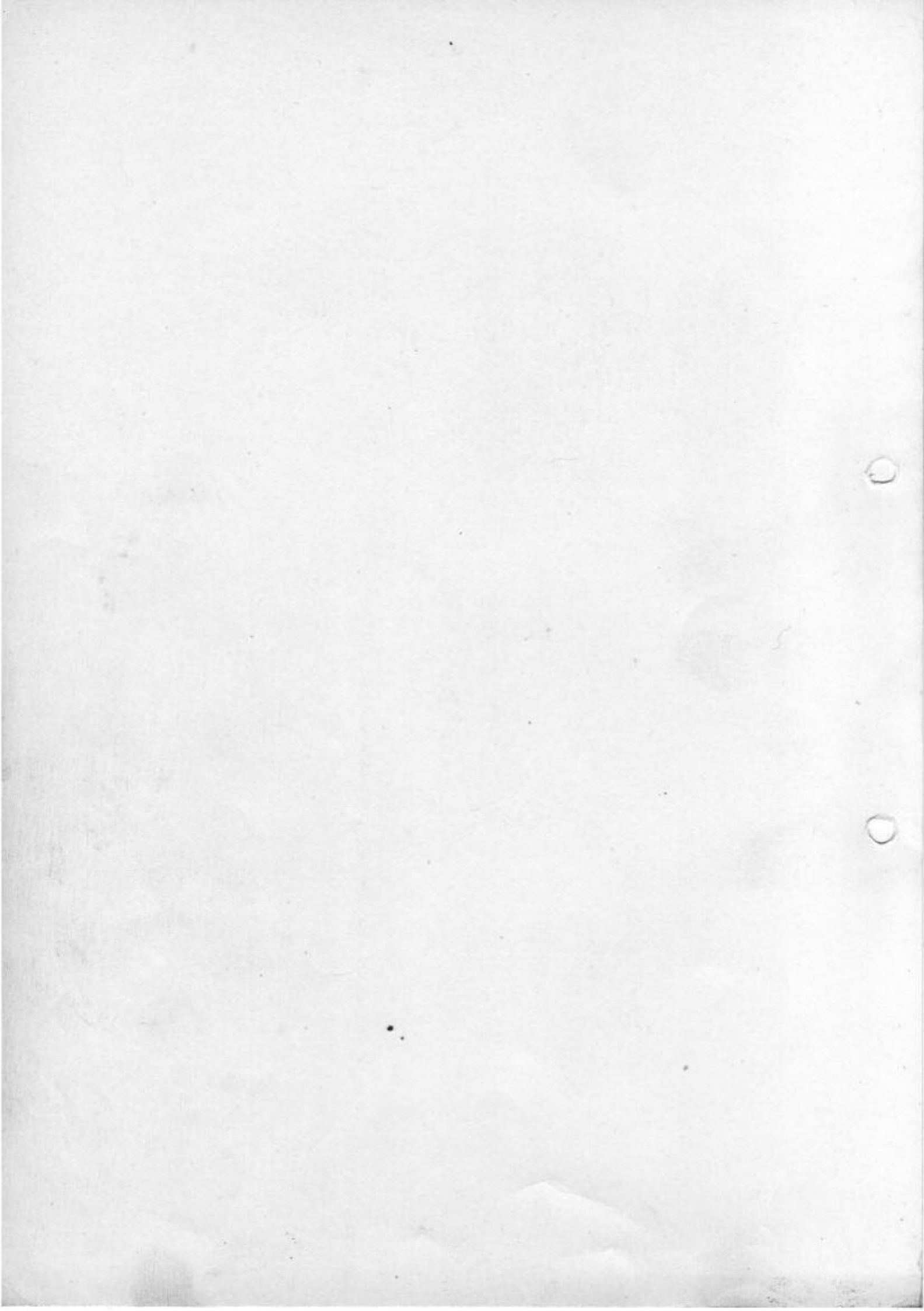


Ma/70/2/E

Puch Maxi England without Rear Wheel Suspension = Model **N**  
 with Rear Wheel Suspension = Model **S**

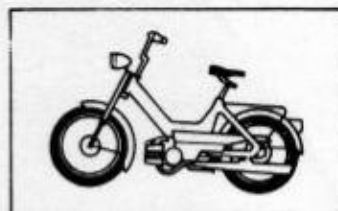
## 22. TOOLS, PUMP

| Ref. No. | Part-No.       | Description                                                          | Requd. No. |
|----------|----------------|----------------------------------------------------------------------|------------|
|          |                |                                                                      | <b>NS</b>  |
| --       | 349.1.70.000.0 | SET OF TOOLS compl.                                                  | 1 -        |
| --       | 349.1.70.500.0 | SET OF TOOLS compl.                                                  | - 1        |
| 1        | 10181          | WRENCH 8/10 DIN 895                                                  | N 1 1      |
| 2        | 900.7010       | SINGLE ENDED SPANNER 19 DIN 894                                      | N 1 -      |
| 2        | 900.7022       | SINGLE ENDED SPANNER 19                                              | - 1        |
| 3        | 050.2.7021     | SCREW DRIVER                                                         | 1 1        |
| 4        | 050.7001.2     | SOCKET WRENCH for spark plug                                         | 1 1        |
| 6        | 366.1.70.003.1 | TOOL BAG (plastic sack)                                              | 1 1        |
| 10       | 600.4.64.004.0 | TOOL BAG compl.                                                      | - 1        |
| 13       | 900.0212/10    | TOUCH-UP PAINT, poppy-red<br>(RAL 3002) (0,276 lbs)                  | as requd.  |
|          | 900.0260/10    | TOUCH-UP PAINT, blue<br>(RAL 5010) (0,276 lbs)                       | as requd.  |
|          | 900.0261/10    | TOUCH-UP PAINT, silver<br>(RAL 9006) (0,276 lbs)                     | as requd.  |
|          | 900.0284/10    | TOUCH-UP PAINT, purple<br>(Puch 4054 M) (0,276 lbs)                  | as requd.  |
| 15       | 050.7024.0     | TIRE PUMP compl.                                                     | 1 1        |
| 16       | 050.7023.2     | TIRE PUMP TUBE 200 long                                              | 1 1        |
| 40       | 810.000        | METRIC ASSORTIMENT (nut, bolt and screw<br>assortiment) not included | as requd.  |
| 41       | 349.1.10.110.0 | SET OF GASKET                                                        | 1 1        |





# Spare parts - Modification notice



Service Graz

Order No. 2.60.45/013

DISTRIBUTOR ENGLAND

DATE December 1972

PAGE 1

Spare parts catalogue (model)

Maxi England  
Edition June 1971

Re:

New suspension unit

| Line | Page Group | Ref.No. Pos. | Old spare part No. | O<br>X | New spare part No. | Remarks<br>As from .... | M | Designation                               |
|------|------------|--------------|--------------------|--------|--------------------|-------------------------|---|-------------------------------------------|
| 1    | 41         | 11           | 349.1.21.550.0     |        |                    | → 5249559               |   | Suspension unit dia.45<br>Sebac camp 2005 |
| 2    |            |              |                    | O      | 349.2.21.550.0     | 5249560 →               |   | 1 Suspension unit<br>Sebac No 75300.05    |
| 3    |            |              |                    | O      | 349.2.21.553.1     |                         |   | 1 Sliding tube dia.40<br>(plastic)        |

The new suspension unit differs from the old one with regard to the sliding tube. Function of both units is equal. Diameter of the old sliding tube dia.45mm.

Diameter of the new sliding tube dia.40mm.

Spare parts catalogue (model)

Maxi England  
Edition June 1971

Re: Carburettor with suspended float needle

|   |    |    |                   |   |                   |                        |  |                                             |
|---|----|----|-------------------|---|-------------------|------------------------|--|---------------------------------------------|
| 4 | 19 | 15 | 362.1.15.026.1    |   |                   | → 5252170              |  | Float needle                                |
| 5 | 19 | -- | 349.3.15.000.0/64 |   |                   | → 5631978              |  | Carburettor compl.<br>Bing 1/14/130         |
| 6 |    |    |                   | O | 349.7.15.000.0/64 | 5252171 →<br>5631979 → |  | 1 Carburettor compl.<br>Bing 1/14/140       |
| 7 |    |    |                   | O | 349.1.15.026.1    |                        |  | 1 Suspended float needle<br>Bing-No. 47-956 |

To avoid leakages to float needles carburettors are fitted with spring-suspended float needles.

## Note!

Correction: In The bottom line on page 1 of our spare-parts-modification-notice 2.60.45/014 Part-No.360.3.41.000.0 it should read correctly 360.3.41.100.0. The same correction is also required in the top line on the last page but one.

O = Old part to be used up, new part applicable to both types.

X = Part omitted, must no longer be used.

→ 5007 up to Engine-No.

5008 → from Engine-No.

→ 2480 up to Chassis-No.

2481 → from Chassis-No.

M = Motive of Modification: 1) New feature New part 2) Change in dimension  
3) Change in quality 4) Change in shape 5) Change in part No. only

Signature

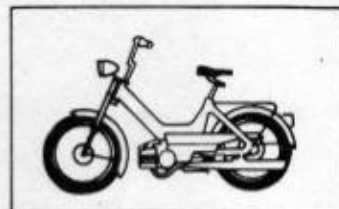
in spare parts catalogue

in spare parts index

in spare parts store



# Spare parts - Modification notice



Service Graz

Order No. 2.60.45/012

DISTRIBUTOR ENGLAND

DATE Dec.1972

PAGE 1

Spare parts catalogue (model)

Maxi England Edition June 1971

Re: New Headlamp for Maxi "N" and "S" - Models

| Line | Page Group | Ref.No. Pos. | Old spare part No. | O<br>X | New spare part No. | Remarks<br>As from .... | M | Designation                             |
|------|------------|--------------|--------------------|--------|--------------------|-------------------------|---|-----------------------------------------|
| 1    | 59         | 201          | 349.2.53.100.0     |        |                    |                         |   | Headlamp compl.                         |
| 2    | 58         | 111          | 349.2.53.010.0     |        |                    | → 5252170               |   | Headlamp-Bracket                        |
| 3    | 58         | 140          | 349.6.57.100.0     |        |                    | → 5629573               |   | Harness compl.                          |
| 4    | 58         | 152          | 349.1.53.027.1     |        |                    |                         |   | Intermediate ring                       |
| 5    | 58         | 53           | 360.1.53.525.0     |        |                    |                         |   | for speedometer                         |
|      |            |              |                    |        |                    |                         |   | Driving Shaft                           |
|      |            |              |                    |        |                    |                         |   | for speedometer 600mm                   |
| 6    |            |              |                    |        | 349.3.53.100.0     |                         | 1 | Headlamp compl.                         |
| 7    |            |              |                    |        | 349.3.53.104.1     |                         | 1 | Fa. Pagani with Bulb socket Ø15mm       |
| 8    |            |              |                    |        | 349.3.53.108.1     |                         | 1 | Headlamp glass                          |
| 9    |            |              |                    |        | 349.3.53.106.0     |                         | 1 | Reflector                               |
| 10   |            |              |                    |        | 349.3.53.107.1     |                         | 1 | Headlamp bracket plate                  |
|      |            |              |                    |        |                    |                         | 1 | Retaining spring for bulb holder        |
| 11   |            |              |                    |        | 349.3.53.101.2     | 5252171 →               | 1 | Under headlamp part                     |
| 12   |            |              |                    |        | 900.9117           | 5629574 →               | 1 | Raised cheese head screw AM4x8 DIN 7985 |
| 13   |            |              |                    |        | 349.3.53.109.2     |                         | 1 | Bulb socket                             |
| 14   |            |              |                    |        | 349.3.53.102.0     |                         | 1 | Top headlamp part                       |
| 15   |            |              |                    |        | 349.3.53.103.1     |                         | 1 | Light controlling glass                 |
| 16   |            |              |                    |        | 349.3.53.105.1     |                         | 1 | Cover for speedometer opening           |
| 17   |            |              |                    |        | 349.3.53.010.1     |                         | 1 | Headlamp bracket                        |
| 18   |            |              |                    |        | 349.8.57.100.0     |                         | 1 | Harness compl.                          |
| 19   |            |              |                    |        | 328.1.53.025.0     |                         | 1 | Driving shaft compl. (625mm long)       |

The suitable bulb for this new headlamp is the two-filament bulb 6V/18/18W part-No.903.0751.

## Rectification!

In our spare-parts-modification-notice No.2.60.45/007 a regrettable mistake has crept in, that is why line 8 must be cancelled.

In our spare-part-catalogue MS50V de Luxe England (Edition September 1972) Page 35, Ref.No.2 (Exhaust pipe) is an alteration.

The part-no. 356.3.16.201.2 is wrong,  
it must be named right 356.1.16.201.2.

O = Old part to be used up, new part applicable to both types.  
X = Part omitted, must no longer be used.  
→ 5007 up to Engine-No.  
5008 → from Engine-No.  
→ 2480 up to Chassis-No.  
2481 → from Chassis-No.

M = Motive of Modification: 1) New feature New part 2) Change in dimension  
3) Change in quality 4) Change in shape 5) Change in part No. only

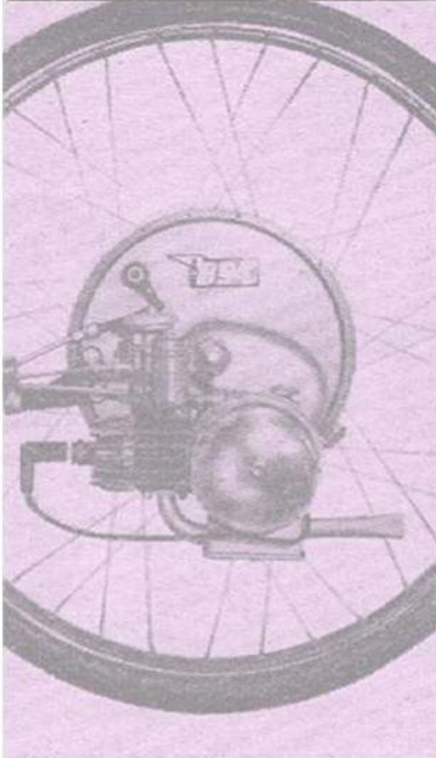
Signature

in spare parts catalogue

in spare parts index

in spare parts store

# IceniCAM Information Service



[www.icenicam.org.uk](http://www.icenicam.org.uk)