

**SPARE PARTS**  
*for*  
**JAMES**  
**"SUPERLUX"**  
**AUTOCYCLE**  
**Model J/I**  
**98 cc.**

---

Manufactured by :  
**THE JAMES CYCLE CO. LTD.**  
**GOUGH ROAD,**  
**BIRMINGHAM II - ENGLAND**

Telephone :  
VIC. 2211 (5 lines)

Telegrams :  
"Bicycles," Birmingham



**SPARE PARTS**

*for*

**JAMES**

**"SUPERLUX"**

**AUTOCYCLE**

**Model J/I**

**98 cc.**

---

Manufactured by :

**THE JAMES CYCLE CO. LTD.**

**GOUGH ROAD,**

**BIRMINGHAM 11 - ENGLAND**

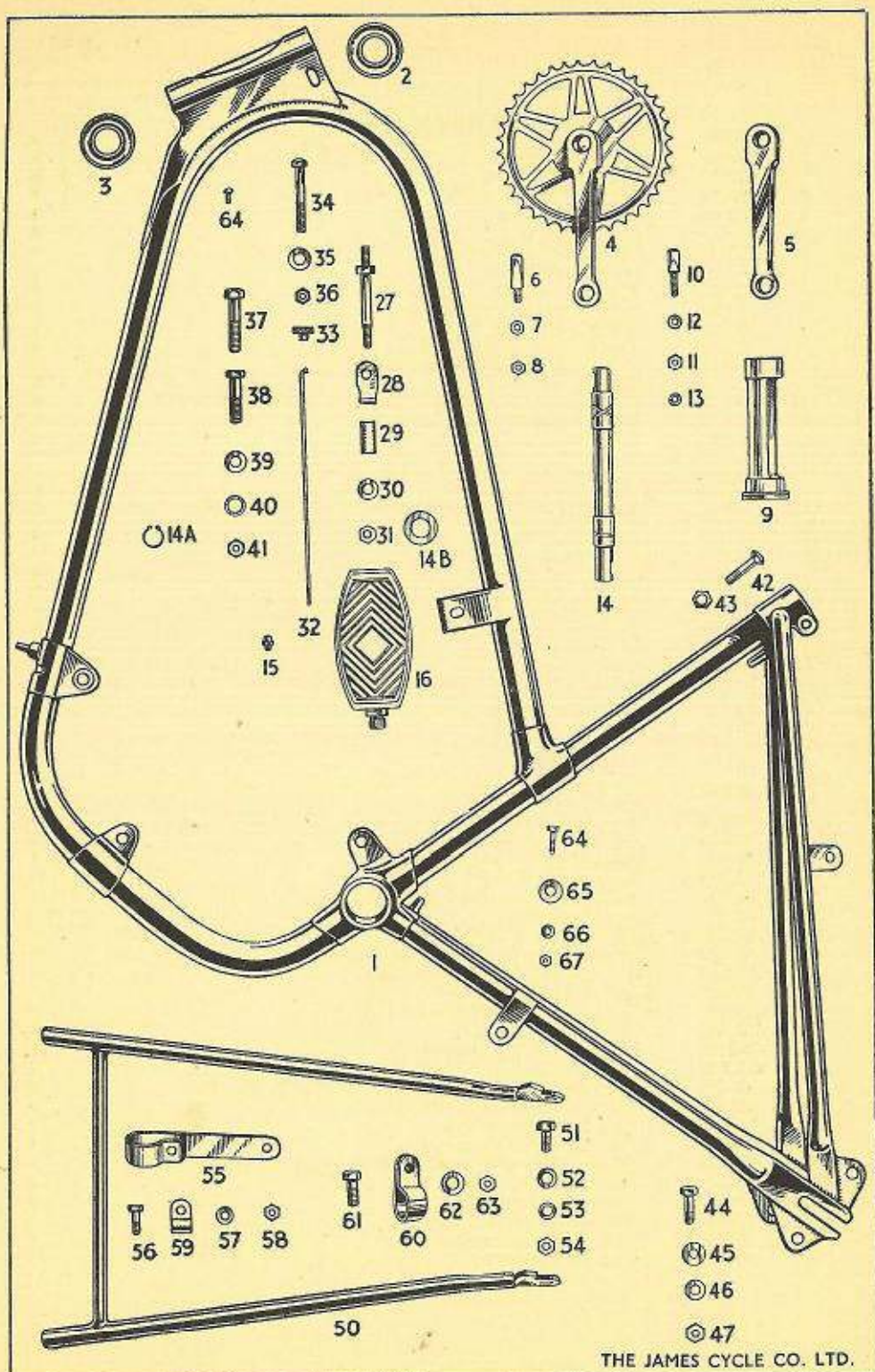
Telephone :  
**VIC. 2211 (5 lines)**

Telegrams :  
**"Bicycles," Birmingham**

SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE I.

| Illus.<br>No.                  | Part<br>No.                | DESCRIPTION                              | Price |
|--------------------------------|----------------------------|------------------------------------------|-------|
| <b>FRAME, STAND and PEDALS</b> |                            |                                          |       |
| 1                              | 000673                     | Frame complete                           | 7 0 0 |
| 2                              | 000086                     | Top Frame race                           | 1 6   |
| 3                              | 000087                     | Bottom Frame race                        | 2 0   |
| 4                              | 000519                     | Chain wheel and crank, right hand        | 11 6  |
| 5                              | 000520                     | Crank, left hand                         | 7 0   |
| 6                              |                            | Crank cotter                             | 4     |
| 7                              | 500539                     | Crank cotter washer                      | 1     |
| 8                              |                            | Crank cotter nut                         | 2     |
| 9                              | 000515                     | Bracket eccentric                        | 12 0  |
| 10                             | 900084                     | Bracket cotter (driving side)            | 5     |
| 11                             | 900016                     | Crank cotter nut                         | 2     |
| 12                             | 900022                     | Crank cotter washer (plain)              | 1     |
| 13                             | 900006                     | Crank cotter washer (shakeproof)         | 1     |
| 14                             | 000516                     | Bracket, axle                            | 6 0   |
| 14A                            | 000518                     | Bottom bracket circlip                   | 6     |
| 14B                            | 000517                     | Bottom bracket spindle washer            | 1     |
| 15                             | 000202                     | Grease nipple                            | 6     |
| 16                             | 500661 R.H.<br>500660 L.H. | Pedals (pair) (supplied in pairs only)   | 15 0  |
| 27                             | 000509                     | Rear tank fix bolt                       | 1 6   |
| 28                             | 000608                     | Choke rod clip                           | 5     |
| 29                             | 000714                     | Distance collar                          | 4     |
| 30                             | 900003                     | Shake proof washer                       | 1     |
| 31                             | 900000                     | Nut                                      | 2     |
| 32                             | 000258                     | Choke rod                                | 3     |
| 33                             | 000607                     | Choke rod knurled nut                    | 6     |
| 34                             | 900093                     | Front pin, tank fixing                   | 10    |
| 35                             | 900011                     | Washer, tank fixing                      | 1     |
| 36                             | 900017                     | Nut, tank fixing                         | 2     |
| 37                             | 900068                     | Pin, engine fixing, long                 | 4     |
| 38                             | 900069                     | Pin, engine fixing, short                | 4     |
| 39                             | 900011                     | Washer, plain                            | 1     |
| 40                             | 900002                     | Shake proof washer                       | 1     |
| 41                             | 900017                     | Nut, engine fixing                       | 2     |
| 42                             | 900048                     | Seat bolt                                | 6     |
| 43                             |                            | Seat nut                                 | 2     |
| 44                             | 900018                     | Pin, carrier fixing                      | 5     |
| 45                             | 000364                     | Washer (large) carrier fixing            | 1     |
| 46                             | 900022                     | Washer (small) carrier fixing            | 1     |
| 47                             | 900016                     | Nut, carrier fixing                      | 2     |
| 50                             | 000736                     | Rear stand (less pins, nuts and washers) | 17 6  |
|                                | 000235                     | Rear Stand Bush                          | 4     |
| 51                             | 900059                     | Pin, rear stand fixing                   | 4     |
| 52                             | 900003                     | Washer, rear stand fixing (shakeproof)   | 1     |
| 53                             | 900009                     | Washer, rear stand fixing (plain)        | 1     |
| 54                             | 900000                     | Nut, rear stand fixing                   | 2     |
| 55                             | 000488                     | Tailpipe attachment bracket              | 6     |
| 56                             | 900054                     | Pins, tailpipe fixing                    | 4     |
| 57                             | 900008                     | Washer, tailpipe fixing                  | 1     |
| 58                             | 900027                     | Nut, tailpipe fixing                     | 2     |
|                                | 900025                     | Pin Tailpipe Bracket Pinchbolt           | 2     |
| 59                             | 000601                     | Bracket, rear brake cable fixing         | 6     |
| 60                             | 000705                     | Rear brake anchor clip                   | 9     |
| 61                             | 900059                     | Pin, rear brake anchor plate             | 4     |
| 62                             | 900009                     | Washer, rear brake anchor plate          | 1     |
| 63                             | 900038                     | Nut, rear brake anchor plate             | 1     |
| 64                             | 900054                     | Pin, toolbox fixing                      | 2     |
| 65                             | 900045                     | Washer (large) toolbox fixing            | 1     |
| 66                             | 900008                     | Washer (small) toolbox fixing            | 1     |
| 67                             | 900027                     | Nut, toolbox fixing                      | 2     |

These prices are subject to 30% increase

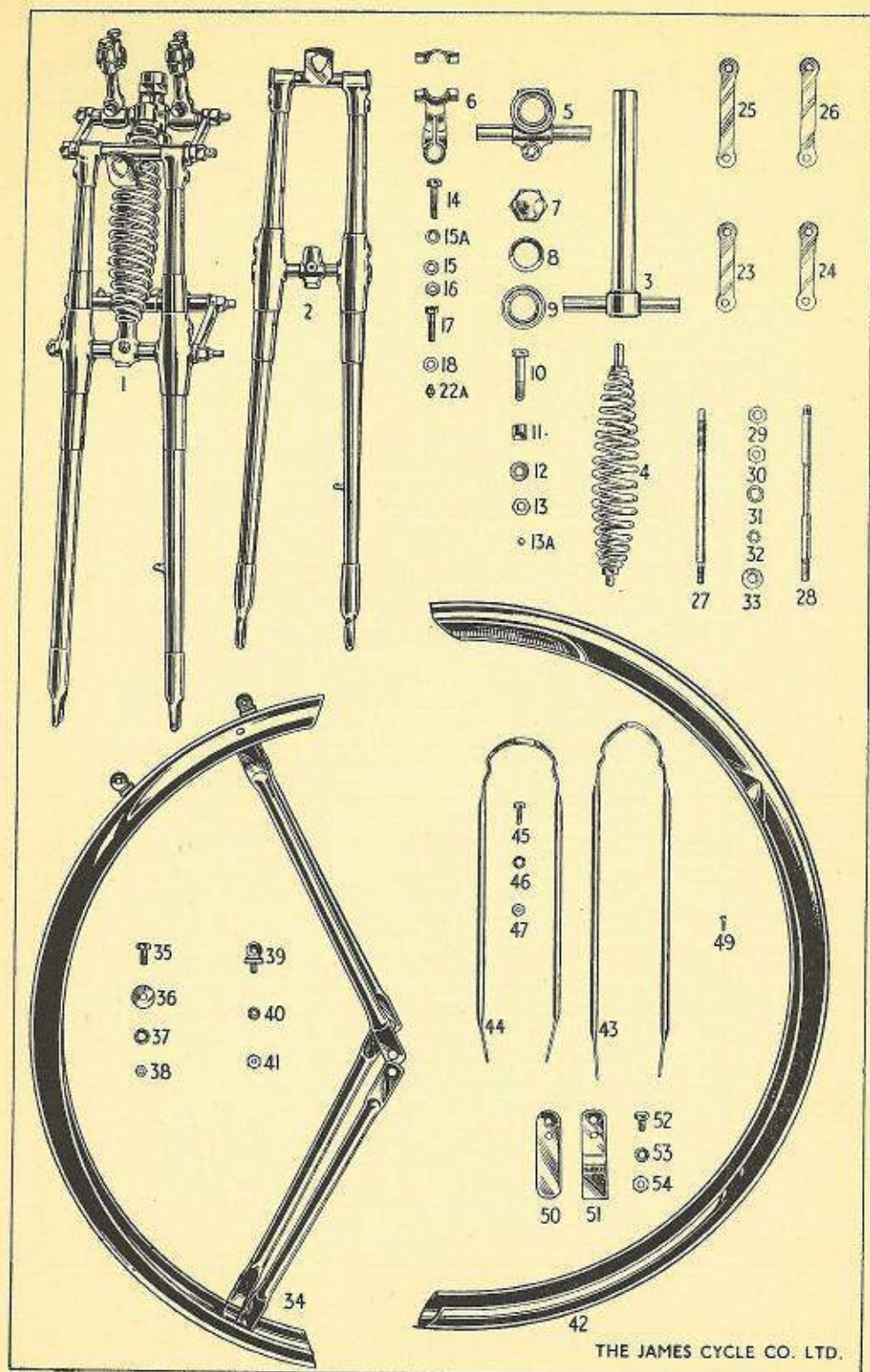


THE JAMES CYCLE CO. LTD.

SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE 2.

| Illus. No.                  | Part No. | DESCRIPTION                                                    | Price  |
|-----------------------------|----------|----------------------------------------------------------------|--------|
| <b>FORK &amp; MUDGUARDS</b> |          |                                                                |        |
| 1                           | 000679   | Fork, complete (including handlebar clips)                     | 6 0 0  |
| 2                           | 000680   | Fork girder                                                    | 3 10 0 |
| 3                           | 000681   | Fork column                                                    | 12 0 0 |
| 4                           | 000157   | Fork springs                                                   | 7 6 0  |
| 5                           | 000682   | Head clip                                                      | 10 0 0 |
| 6                           | 000272   | Handlebar clip                                                 | 7 6 0  |
| 7                           | 900062   | Head lock nut                                                  | 1 6 0  |
| 8                           | 000122   | Distance rings                                                 | 2 0 0  |
| 9                           | 000161   | Headclip race                                                  | 1 6 0  |
| 10                          | 000131   | Headclip clamping bolt                                         | 11 0 0 |
| 11                          | 000132   | Headclip clamping piece                                        | 1 0 0  |
| 12                          | 900011   | Headclip clamping washer                                       | 1 0 0  |
| 13                          | 900017   | Headclip clamping nut                                          | 2 0 0  |
| 13A                         | 000162   | Head bearings                                                  | 2 0 0  |
| 14                          | 900050   | Handlebar clip pin                                             | 6 0 0  |
| 15                          | 900003   | Handlebar clip washer (shake proof)                            | 1 0 0  |
| 15A                         | 900009   | Handlebar clip washer (plain)                                  | 1 0 0  |
| 16                          | 900000   | Handlebar clip nut                                             | 1 0 0  |
| 17                          | 900064   | Handlebar clamp pin                                            | 6 0 0  |
| 18                          | 900009   | Handlebar clamp washer                                         | 1 0 0  |
| 22A                         | 000106   | Grease nipple                                                  | 3 0 0  |
| 23                          | 000138   | Top fork link (near-side)                                      | 3 0 0  |
| 24                          | 000137   | Top fork link (off-side)                                       | 3 6 0  |
| 25                          | 000140   | Bottom fork link (near-side)                                   | 3 0 0  |
| 26                          | 000139   | Bottom fork link (off-side)                                    | 3 6 0  |
| 27                          | 000136   | Top fork shaft                                                 | 2 0 0  |
| 28                          | 000134   | Bottom fork shaft                                              | 2 3 0  |
| 29                          | 900020   | Fork shaft nut, large                                          | 2 0 0  |
| 30                          | 900037   | Fork shaft nut, small                                          | 2 0 0  |
| 31                          | 900002   | Fork shaft washer, (shakeproof) large                          | 1 0 0  |
| 32                          | 900003   | Fork shaft washer, (shakeproof) small                          | 1 0 0  |
| 33                          | 000141   | Fork shaft washer, (knurled)                                   | 3 0 0  |
| 34                          | 000707   | Front mudguard (complete with stays, number plate fixing lugs) | 12 6 0 |
| 35                          | 900054   | Front mudguard pin                                             | 2 0 0  |
| 36                          | 900045   | Front mudguard washer, large                                   | 1 0 0  |
| 37                          | 900004   | Front mudguard washer, small                                   | 1 0 0  |
| 38                          | 900027   | Front mudguard nut                                             | 2 0 0  |
| 39                          | 000432   | Front number plate fixing lug                                  | 6 0 0  |
| 40                          | 900022   | Front number plate fixing clip washer                          | 1 0 0  |
| 41                          | 900016   | Front number plate fixing clip nut                             | 2 0 0  |
| 42                          | 000656   | Rear mudguard, with stays                                      | 15 6 0 |
| 43                          | 000660   | Rear mudguard rear stays                                       | 1 6 0  |
| 44                          | 000658   | Rear mudguard front stays                                      | 1 6 0  |
| 45                          | 900046   | Rear mudguard front stay pin                                   | 2 0 0  |
| 46                          | 900008   | Rear mudguard front stay washer                                | 1 0 0  |
| 47                          | 900027   | Rear mudguard front stay nut                                   | 2 0 0  |
| 48                          | 000415   | Rear mudguard cable cover                                      | 2 3 0  |
| 49                          | 900152   | Rear mudguard cable cover fixing pin                           | 1 0 0  |
| 50                          | 000238   | Striking plate (rear stand)                                    | 3 0 0  |
| 51                          | 000231   | Retaining clip                                                 | 6 0 0  |
| 52                          | 900046   | Retaining clip pin                                             | 2 0 0  |
| 53                          | 900008   | Retaining clip washer                                          | 1 0 0  |
| 54                          | 900027   | Retaining clip nut                                             | 2 0 0  |

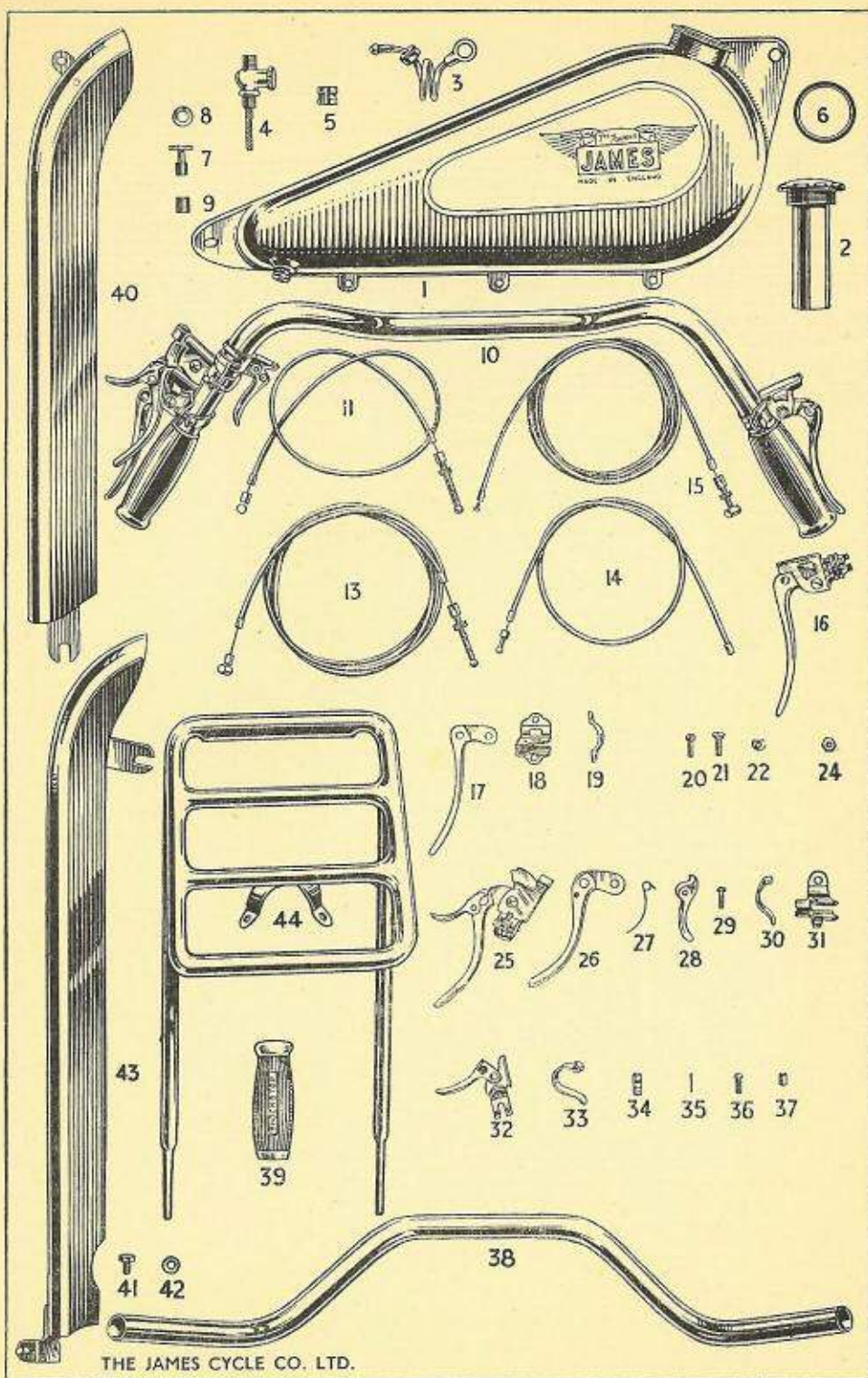
These prices are subject to 30% increase



SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE 3.

| Illus. No.                                      | Part No. | DESCRIPTION                                      | Price  |
|-------------------------------------------------|----------|--------------------------------------------------|--------|
| <b>TANK, HANDLEBAR, CHAIN COVER AND CARRIER</b> |          |                                                  |        |
| 1                                               | 000494   | Petrol tank ... ..                               | 4 10 0 |
| 2                                               | 000720   | Filler cap, complete with measure ... ..         | 6 6    |
| 3                                               | 000500   | Petrol pipe ... ..                               | 5 6    |
| 4                                               | 000767   | Petrol tap ... ..                                | 5 6    |
| 5                                               | 000648   | Cable clip ... ..                                | 3      |
| 6                                               | 900161   | Petrol cap washer ... ..                         | 3      |
| 7                                               | SD1434   | Petrol tap plunger ... ..                        | 2 6    |
| 8                                               | 900144   | Petrol tap fibre washer ... ..                   | 1      |
| 9                                               | SD1438   | Petrol tap cork ... ..                           | 4      |
| 10                                              | 000723   | Handlebar, complete with grips and levers ... .. | 3 10 0 |
| 11                                              | 000279   | Front brake cable ... ..                         | 5 6    |
| 13                                              | 000278   | Rear brake cable ... ..                          | 6 6    |
| 14                                              | 000276   | Release valve cable ... ..                       | 3 6    |
| 15                                              | 000277   | Clutch control cable ... ..                      | 5 0    |
| 16                                              | 000273   | Brake lever, complete ... ..                     | 6 6    |
| 17                                              | SD1395   | Brake lever, only ... ..                         | 2 9    |
| 18                                              | 000288   | Brake lever, saddle ... ..                       | 1 7    |
| 19                                              | 000289   | Brake lever, half saddle clip ... ..             | 6      |
| 20                                              | 900082   | Brake lever, half saddle clip pin ... ..         | 1      |
| 21                                              | 900083   | Brake lever, pivot pin ... ..                    | 2      |
| 22                                              | 900023   | Brake lever pivot pin, nut ... ..                | 1      |
| 24                                              | 900023   | Pivot pin nut ... ..                             | 1      |
| 25                                              | 000275   | Clutch lever, complete ... ..                    | 10 6   |
| 26                                              | SD1396   | Clutch lever only ... ..                         | 1 9    |
| 27                                              | SD1427   | Clutch trigger, control lever spring ... ..      | 4      |
| 28                                              | SD1425   | Clutch trigger control lever ... ..              | 1 3    |
| 29                                              | SD1426   | Clutch lever, trigger spring pin ... ..          | 1      |
| 30                                              | SD1428   | Clutch lever, half saddle clip ... ..            | 9      |
| 31                                              | SD1430A  | Clutch lever saddle ... ..                       | 6      |
| 32                                              | 000274   | Release valve lever, complete ... ..             | 3 6    |
| 33                                              | 000289   | Release valve lever, half clip ... ..            | 9      |
| 34                                              | 900083   | Release valve lever, pivot ... ..                | 1      |
| 35                                              | 601136A  | Release valve lever, cotter ... ..               | 1      |
| 36                                              | 900082   | Release valve lever, fixing pin ... ..           | 1      |
| 37                                              | 000290   | Release valve lever, pivot pin nut ... ..        | 1      |
| 38                                              | 000271   | Handlebar bend ... ..                            | 10 6   |
| 39                                              | 503450   | Handlebar grips ... .. pair                      | 1 6    |
| 40                                              | 000716   | Pedal chain cover ... ..                         | 8 6    |
| 41                                              | 000525   | Pedal chain cover pin ... ..                     | 2      |
| 42                                              | 900008   | Pedal chain cover washer ... ..                  | 1      |
| 43                                              | 000715   | Driving chain cover ... ..                       | 8 6    |
| 44                                              | 000738   | Rear carrier, less pins, nuts and washers ... .. | 1 5 0  |

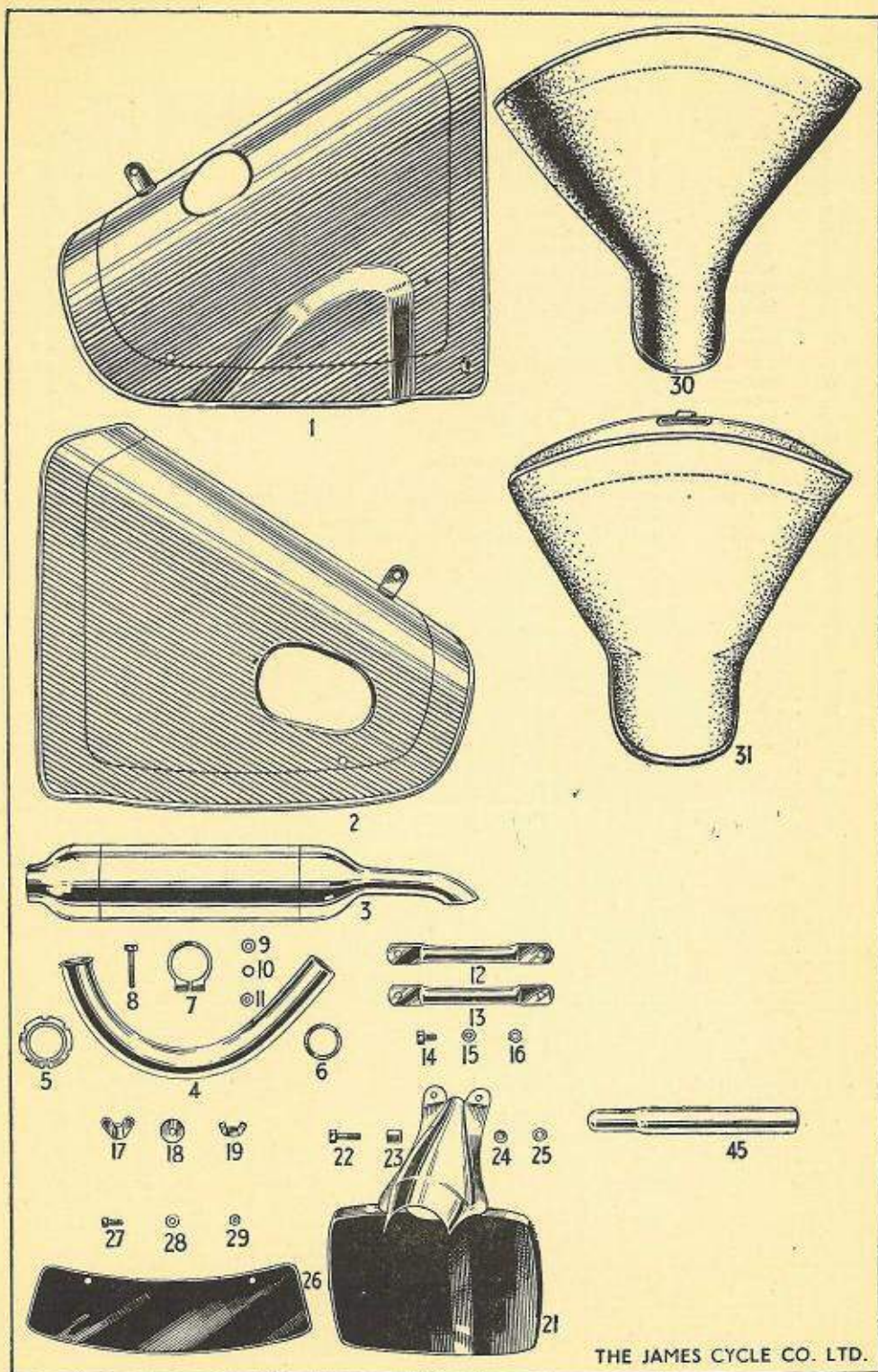
These prices are subject to 30% increase



SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE 4.

| Illus. No.                                | Part No. | DESCRIPTION                                                                    | Price  |
|-------------------------------------------|----------|--------------------------------------------------------------------------------|--------|
| <b>ENGINE SHIELD, SILENCER AND SADDLE</b> |          |                                                                                |        |
| 1                                         | 000741   | Engine shield, right hand ... ..                                               | 1 0 0  |
| 2                                         | 000740   | Engine shield, left hand ... ..                                                | 1 0 0  |
| 3                                         | 000708   | Exhaust silencer, complete ... ..                                              | 1 5 0  |
| 4                                         | 000467   | Exhaust pipe ... ..                                                            | 13 6   |
| 5                                         | 700064   | Exhaust pipe nut... ..                                                         | 1 2    |
| 6                                         | 700065   | Exhaust pipe washer ... ..                                                     | 3      |
| 7                                         | 000475   | Exhaust pipe clip ... ..                                                       | 1 9    |
| 8                                         | 900075   | Exhaust pipe pin ... ..                                                        | 9      |
| 9                                         | 900005   | Exhaust pipe clip washer, large ... ..                                         | 2      |
| 10                                        | 900004   | Exhaust pipe clip washer, shakeproof... ..                                     | 1      |
| 11                                        | 900027   | Exhaust pipe clip nut ... ..                                                   | 2      |
| 12                                        | 000526   | Engine shield fixing strap, left hand ... ..                                   | 9      |
| 13                                        | 000148   | Engine shield fixing strap, right hand ... ..                                  | 9      |
| 14                                        | 900046   | Engine shield fixing strap pin ... ..                                          | 2      |
| 15                                        | 900045   | Engine shield fixing strap washer ... ..                                       | 1      |
| 16                                        | 900027   | Engine shield fixing strap nut ... ..                                          | 2      |
| 17                                        | 900127   | Engine wing nut $\frac{1}{2}$ " ... ..                                         | 4      |
| 18                                        | 900045   | Engine shield, large washer ... ..                                             | 1      |
| 19                                        | 900128   | Engine shield wing nut ... ..                                                  | 4      |
| 21                                        | 000737   | Rear number plate, complete ... ..                                             | 7 6    |
| 22                                        | 900025   | Rear number plate fixing pins (mudguard fixing) ... ..                         | 2      |
| 23                                        | 000429   | Rear number plate fixing pin, fibre washer ... ..                              | 1      |
| 24                                        | 900003   | Rear number plate fixing pin washer ... ..                                     | 1      |
| 25                                        | 900027   | Rear number plate fixing pin nut ... ..                                        | 2      |
| 26                                        | 000431   | Front number plate ... ..                                                      | 1 6    |
| 27                                        | 900010   | Front number plate pin ... ..                                                  | 2      |
| 28                                        | 900022   | Front number plate washer ... ..                                               | 1      |
| 29                                        | 900016   | Front number plate nut ... ..                                                  | 2      |
| 30                                        | 000578   | Saddle, complete... ..                                                         | 1 15 0 |
| 31                                        | 000578A  | Saddle top ... ..                                                              | 12 6   |
| 45                                        | 000579   | Seat pillar ... ..                                                             | 3 6    |
| *                                         | 000525   | Guard fixing stud ... ..                                                       | 1 6    |
| *                                         | 000432   | Front number plate bracket, including fixing bolt, nut and plain washer ... .. | 6      |
| These prices are subject to 30% increase  |          |                                                                                |        |

\* Not illustrated

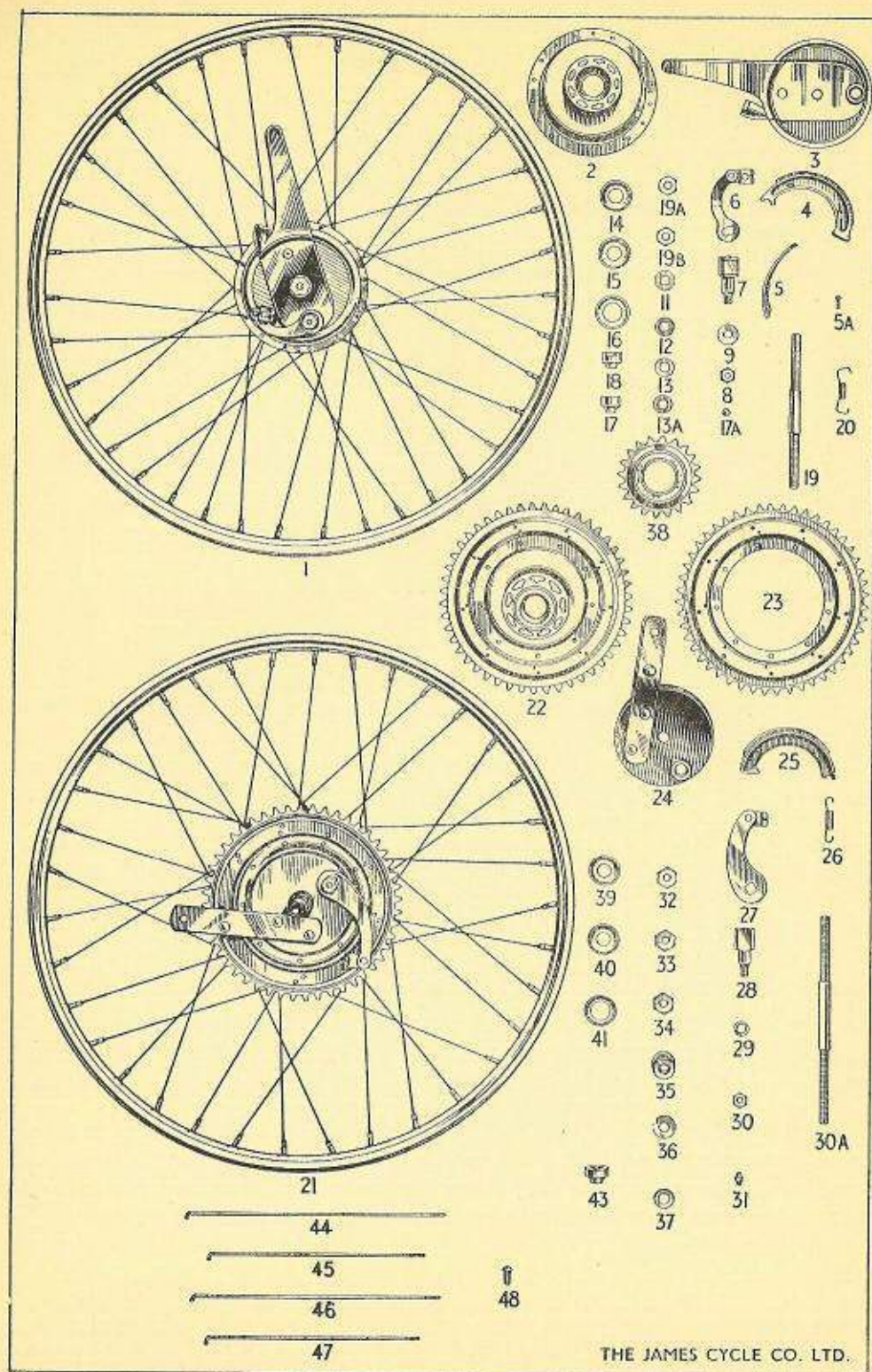


THE JAMES CYCLE CO. LTD.

SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE 5.

| Illus. No.             | Part No.   | DESCRIPTION                                            | Price  |
|------------------------|------------|--------------------------------------------------------|--------|
| <b>WHEELS AND HUBS</b> |            |                                                        |        |
| 1                      | 000684     | Front wheel, complete (less tyre and tube) ...         | 4 12 6 |
|                        | 000686     | Front hub, complete ...                                | 3 10 0 |
| 2                      | 000687     | Front hub shell, with cups ...                         | 17 6   |
| 3                      | 000689     | Front hub cover plate ...                              | 10 6   |
| 4                      | 000690     | Front hub brake shoe ...                               | 7 6    |
| 5                      | 000370     | Front hub brake lining ... pair                        | 3 0    |
| 5A                     | 900146     | Front hub brake lining rivet ... per set               | 6      |
| 6                      | 000694     | Front hub brake cam lever ...                          | 9      |
| 7                      | 000692     | Front hub brake cam (comprising 000353 and 000364) ... | 2 6    |
| 8                      | 900000     | Nut for brake cam lever ...                            | 2      |
| 9                      | 900166     | Washer for brake cam lever ...                         | 2      |
| 11                     | 000360     | Peg Washer for hub spindle ...                         | 1      |
| 12                     | 900159     | Packing Washer for hub spindle, brake side ...         | 1      |
| 13                     | 000362     | Distance Piece ...                                     | 1      |
| 13A                    | 900013     | Spindle washer ...                                     | 1      |
| 14                     | 000351     | Front hub cup, deep ...                                | 1 3    |
| 15                     | 000352     | Front hub cup, shallow ...                             | 1 3    |
| 16                     | 000353     | Front hub dust cap ...                                 | 4      |
| 17                     | 000358     | Front and rear hub cone, fixed ...                     | 1 3    |
| 17A                    | 000371     | Ball bearings ... set                                  | 9      |
| 18                     | 000359     | Front and rear hub cone, adjusting ...                 | 1 6    |
| 19                     | 000361     | Front hub spindle ...                                  | 2 6    |
| 19A                    | 900091     | Front hub spindle, end nut ...                         | 3      |
| 19B                    | 900035     | Locknut, adjusting, cone ...                           | 2      |
| 20                     | 000369     | Front hub brake shoe spring ...                        | 3      |
| 21                     | 000695     | Rear wheel, complete (less tyre and tube) ...          | 5 7 6  |
| 21A                    | 000697     | Rear hub complete ...                                  | 2 17 0 |
| 22                     | 000699     | Rear hub shell, complete with chain wheel ...          | 1 12 0 |
| 23                     | 000383     | Rear chain wheel ...                                   | 12 6   |
| 24                     | 000703     | Rear hub cover plate ...                               | 12 6   |
| 25                     | 000690     | Rear hub brake shoe ... pair                           | 10 0   |
| 26                     | 000369     | Rear hub brake shoe spring ...                         | 6      |
| 27                     | 000706     | Rear hub brake cam lever ...                           | 1 9    |
| 28                     | 000363     | Rear hub brake cam ...                                 | 2 0    |
| 29                     | 000364     | Split washer for brake cam ...                         | 2      |
| 30                     | 900000     | Nut for brake cam ...                                  | 2      |
| 30A                    | 000381     | Rear hub spindle ...                                   | 1      |
| 31                     | 000106     | Lubricator for hub shell ...                           | 4      |
| 32                     | 900091     | Rear hub spindle nut ...                               | 6      |
| 33                     | 900104     | Lock nut, adjusting cone ...                           | 3      |
| 34                     | 900034     | Lock nut, brake side ...                               | 3      |
| 35                     | 000379     | Distance collar for brake side ...                     | 3      |
| 36                     | 000360     | Peg washer ...                                         | 1      |
| 37                     | 900013     | Spindle washer ...                                     | 1      |
| 38                     | 500412     | Freewheel ...                                          | 5 6    |
| 39                     | 500377     | Rear hub cup, deep ...                                 | 1 6    |
| 40                     | 500351     | Rear hub cup, shallow ...                              | 1 6    |
| 41                     | 000353N.S. | Dust cap, enclosure (near side) ...                    | 6      |
|                        | 000713O.S. | Dust cap, enclosure (off-side) ...                     | 6      |
| 43                     | 000379     | Distance piece ...                                     | 3      |
| 44                     | 000261     | Front wheel spokes, plain ... set                      | 2 6    |
| 45                     | 000260     | Front wheel spokes, brake ... set                      | 2 3    |
| 46                     | 000265     | Rear wheel spokes, plain, rear ... set                 | 2 6    |
| 47                     | 000264     | Rear wheel spokes, brake, rear ... set                 | 2 3    |
| 48                     | 000266     | Spoke nipple ... set                                   | 2 0    |
| *                      | 000248     | Rim, front ...                                         | 13 0   |
| *                      | 000249     | Rim, rear ...                                          | 13 0   |

These prices are subject to 30% increase

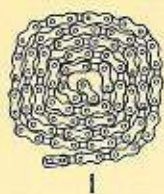


SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE 6.

| Illus.<br>No.               | Part<br>No. | DESCRIPTION                              | Price |
|-----------------------------|-------------|------------------------------------------|-------|
| <b>CHAINS AND EQUIPMENT</b> |             |                                          |       |
| 1                           | 000584      | Pedal chain ...                          | †     |
| 2                           | 000583      | Driving chain ...                        | †     |
| 11                          | 000704      | Chain adjuster eye ...                   | 9     |
| 12                          | 000600      | Chain adjuster cap ...                   | 3     |
| 13                          | 900136      | Chain adjuster washer ...                | 1     |
| 14                          | 900027      | Chain adjuster nut ...                   | 1     |
| 15                          | 000765      | Licence holder ...                       | 1     |
| 16                          | 000739      | Tool box ...                             | 12    |
| 17                          | 000641      | Tool box button ...                      | 3     |
| 18                          | 900054      | Tool box pin ...                         | 2     |
| 19                          | 900045      | Tool box washer ...                      | 1     |
| 20                          | 900027      | Tool box nut ...                         | 1     |
| 25                          | 000553      | Tool wallet ...                          | 3     |
| 26                          | 000548      | Single ended spanner $\frac{1}{8}$ " ... | 2     |
| 27                          | 000545      | Double ended spanner, small ...          | 3     |
| 28                          | 000546      | Double ended spanner, large ...          | 3     |
| 29                          | 000437      | Plug spanner ...                         | 1     |
| 30                          | 000547      | Exhaust pipe and cone spanner ...        | 3     |
| 32                          | 000544      | Tyre lever ...                           | 1     |
| 33                          | 000551      | Screw driver ...                         | 1     |
| 34                          | 000438      | Magneto spanner ...                      | 6     |
| 35                          | 000595      | Tyre pump ...                            | 7     |
| 36                          | 000605      | Bulb horn ...                            | 6     |
|                             | 000814      | Tool kit ...                             | 19    |

† Manufacturers' List Price

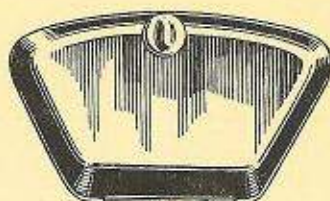
These prices are subject to 30% increase



1



2



16



11



12



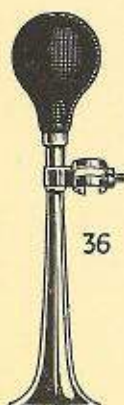
13



14



15



36



35



18



19



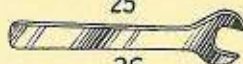
20



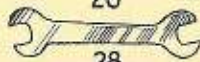
17



25



26



28



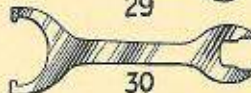
27



34



29



30



32



33

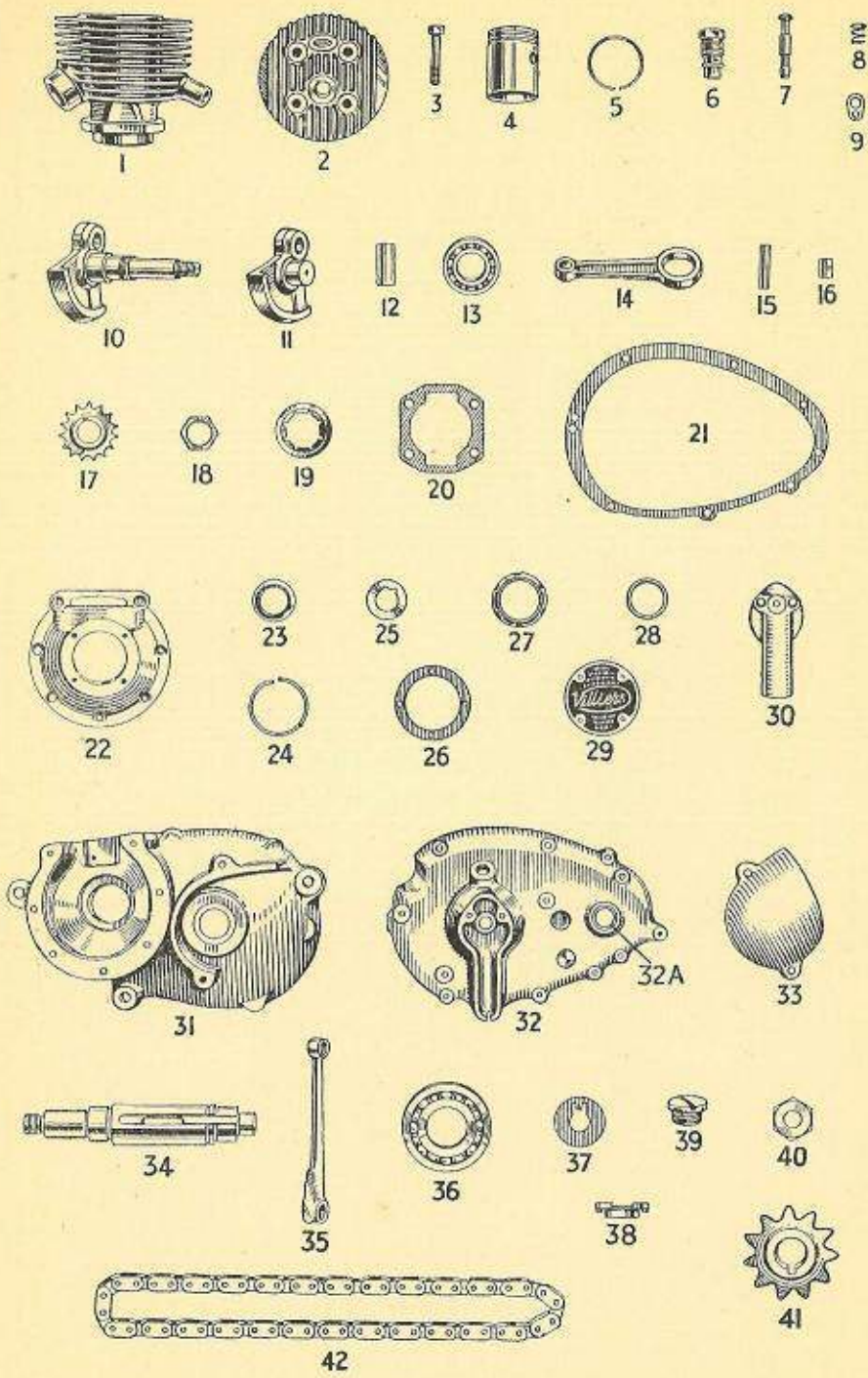
THE JAMES CYCLE CO. LTD.

SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE 7

| Illus. No.    | Part No. | DESCRIPTION                                            | Price  |
|---------------|----------|--------------------------------------------------------|--------|
| <b>ENGINE</b> |          |                                                        |        |
| 1             | 700053   | Cylinder ...                                           | 2 10 0 |
| 2             | 700054   | Cylinder Head ...                                      | 16 0   |
| 3             | 700003   | Cylinder head bolt ...                                 | 8      |
| 4             | 700004   | Piston, bushed, standard size                          | 1 0 0  |
| 5             | 700005   | Piston, ring, standard size                            | 1 9    |
|               | 700005A  | Piston, ring, .015" oversize                           | 1 9    |
|               | 700005B  | Piston, ring, .03" oversize                            | 1 9    |
|               | 700004A  | Piston + 15 ...                                        | 1 0 0  |
|               | 700004B  | Piston + 30 ...                                        | 1 0 0  |
| 6             | 700058   | Body, release valve ...                                | 3 0    |
| 7             | 700059   | Stem, release valve ...                                | 1 9    |
| 8             | 700060   | Spring, release valve ...                              | 5      |
| 9             | 700061   | Nut, release valve ...                                 | 3      |
| 10            | 700006   | Driving shaft, right hand                              | 1 10 0 |
| 11            | 700009   | Driving shaft, left hand ...                           | 12 0   |
| 12            | 700010   | Crankpin, .001" oversize                               | 4 6    |
| 13            | 700297   | Ball bearing, driving shaft                            | †      |
| 14            | 700012   | Con. rod, .001" oversize                               | 12 6   |
| 15            | 700015   | Gudgeon pin ...                                        | 2 6    |
| 16            | 700014   | Gudgeon pin, small end bush                            | 2 6    |
| 17            | 700026   | Engine sprocket ...                                    | 7 0    |
| 18            | 700295   | Engine sprocket, nut ...                               | 9      |
| 19            | 700024   | Crankcase gland spring ...                             | 1 0    |
| 20            | 700001   | Joint washer, cylinder base                            | 4      |
| 21            | 700062   | Clutch cover, washer ...                               | 4      |
| 22            | 700017   | Crankcase, left hand ...                               | 1 0 0  |
| 23            | 700025   | Crankcase, gland bush ...                              | 4 0    |
| 24            | 700018   | Crankcase bearing circlip                              | 6      |
| 25            | 700028   | Crankcase, bearing, lock washer                        | 4      |
| 26            | 700021   | Lock washer end plate ...                              | 3      |
| 27            | 700064   | Nut, exhaust pipe ...                                  | 1 3    |
| 28            | 700065   | Washer for nut ...                                     | 3      |
| 29            | 700022   | End plate ...                                          | 2 0    |
| 30            | 700066   | Clutch bridge ...                                      | 6 0    |
| 31            | 700067   | Crank and clutchcase ...                               | 2 0 0  |
| 32            | 700068   | Clutch cover ...                                       | 1 15 0 |
| 32A           | 700039   | Clutch cover bush ...                                  | 2 6    |
| 33            | 700069   | Chain cover ...                                        | 5 0    |
| 33A           | 700033   | Clutch cover bolt and drain screw (not illustrated)... | 6      |
| 34            | 700070   | Clutch shaft ...                                       | 10 0   |
| 35            | 700071   | Clutch lever ...                                       | 2 6    |
| 36            | 700213   | Clutch shaft, ball bearing                             | †      |
| 37            | 700072   | Clutch shaft, lockwasher                               | 4      |
| 38            | 700073   | Clutch cotter ...                                      | 10     |
| 39            | 700754   | Oil filler plug ...                                    | 10     |
| 40            | 700074   | Drive sprocket nut ...                                 | 6      |
| 41            | 700075   | Drive sprocket, 11 teeth                               | 6 6    |
| 42            | 700075A  | Primary chain, 54 pitches                              | †      |
|               | 700383   | Release valve complete ...                             | 6 0    |

† Manufacturers' List Price

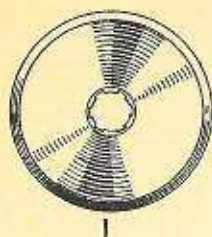
These prices are subject to 30% increase



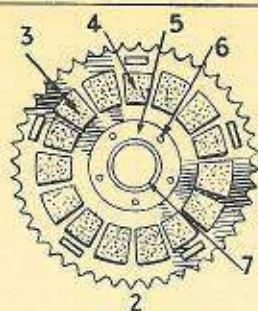
THE JAMES CYCLE CO. LTD.

SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE 8

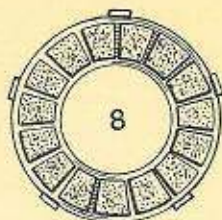
| Illus.<br>No.                            | Part<br>No. | DESCRIPTION                                                   | Price |
|------------------------------------------|-------------|---------------------------------------------------------------|-------|
|                                          |             | <b>ENGINE—Continued</b>                                       |       |
| 1                                        | 700122      | Clutch plate, outer ...                                       | 5 3   |
| 2                                        | 700109      | Clutch sprocket, assembly ...                                 | 11 6  |
| 3                                        | 700115      | Clutch cork, small ...                                        | 1 1   |
| 4                                        | 700116      | Clutch cork, large ...                                        | 1 1   |
| 5                                        | 700080      | Clutch sprocket side plate ...                                | 5 5   |
| 6                                        | 700081      | Rivet for side plate ... set                                  | 2 2   |
| 7                                        | 700082      | Sprocket ball race ...                                        | 2 3   |
| 8                                        | 700083      | Clutch plate, corked ...                                      | 5 9   |
| 9                                        | 700084      | Clutch plate, outer ...                                       | 5 3   |
| 10                                       | 700085      | Clutch plate, centre, dished ...                              | 5 3   |
| 11                                       | 700086      | Clutch spring ...                                             | 1 2   |
| 12                                       | 700087      | Clutch spring bush, short ...                                 | 1 6   |
| 13                                       | 700088      | Clutch spring bush, long ...                                  | 1 6   |
| 14                                       | 700089      | Clutch spring, circlip ...                                    | 9 9   |
| 15                                       | 700245      | Cylinder base stud ...                                        | 3 3   |
| 16                                       | 700091      | Nut for stud ...                                              | 2 2   |
| 17                                       | 700270      | Clamp, release valve ...                                      | 2 2   |
| 18                                       | 700271      | Clamp, screw, release valve ...                               | 2 2   |
| 19                                       | 700257      | Oil level plug ...                                            | 4 4   |
| 20                                       | 700023      | Screw, crankcase end plate ...                                | 2 2   |
| 21                                       | 700016      | Circlip, gudgeon pin ...                                      | 4 4   |
| 22                                       | 700370      | Key, drive sprocket ...                                       | 3 3   |
| 23                                       | 700272      | Joint washer, release valve ...                               | 2 2   |
| 24                                       | 700755      | Joint washer, oil filler plug ...                             | 2 2   |
| 25                                       | 700283      | Joint washer, level screw ...                                 | 1 1   |
| 26                                       | 700283      | Joint washer, crankcase drain screw ...                       | 1 1   |
| 27                                       | 700804      | Washer, cylinder head bolt ...                                | 2 2   |
| 28                                       | 700019      | Crankcase screw, $1\frac{5}{16}'' \times 90^\circ$ ...        | 5 5   |
| 29                                       | 700020      | Crankcase screw, $\frac{3}{4}'' \times 90^\circ$ ...          | 4 4   |
| 30                                       | 700887      | Clutch bridge screw, $\frac{3}{8}'' \times 60^\circ$ ...      | 3 3   |
| 31                                       | 700046      | Clutch cover screw, $1'' \times 90^\circ$ ...                 | 3 3   |
| 32                                       | 700633      | Clutch cover bolt and drain screw ...                         | 6 6   |
| 33                                       | 700841      | Stud, clutch cover $\frac{1}{4}'' \times 1\frac{5}{16}''$ ... | 3 3   |
| 34                                       | 700080      | Nut for stud, small hex... ..                                 | 2 2   |
| 35                                       | 700074      | Clutch operating rod ...                                      | 9 9   |
| 36                                       | 700036      | Clutch adjuster screw ...                                     | 6 6   |
| 36A                                      | 700664      | Nut for clutch adjuster screw ...                             | 2 2   |
| 37                                       | 700091A     | Spring washer, $\frac{5}{16}''$ ...                           | 2 2   |
| 38                                       | 900008      | Plain washer, $\frac{1}{4}''$ ...                             | 1 1   |
| 39                                       | 700030      | Dowel, clutch case ...                                        | 3 3   |
| 40                                       | 700029      | Dowel, crankcase ...                                          | 3 3   |
| 41                                       | 700011      | Crankpin roller ...                                           | 2 2   |
| 42                                       | 700027      | Key, engine sprocket ...                                      | 3 3   |
| These prices are subject to 30% increase |             |                                                               |       |



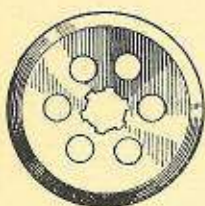
1



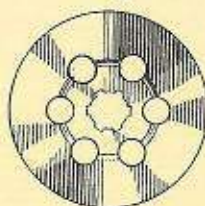
2



8



9



10



12



13



11



14



15



16



17



18



19



20



21



22



23



24



25



26



27



28



29



30



31



32



33



34



35



36



37



38



39



40



41



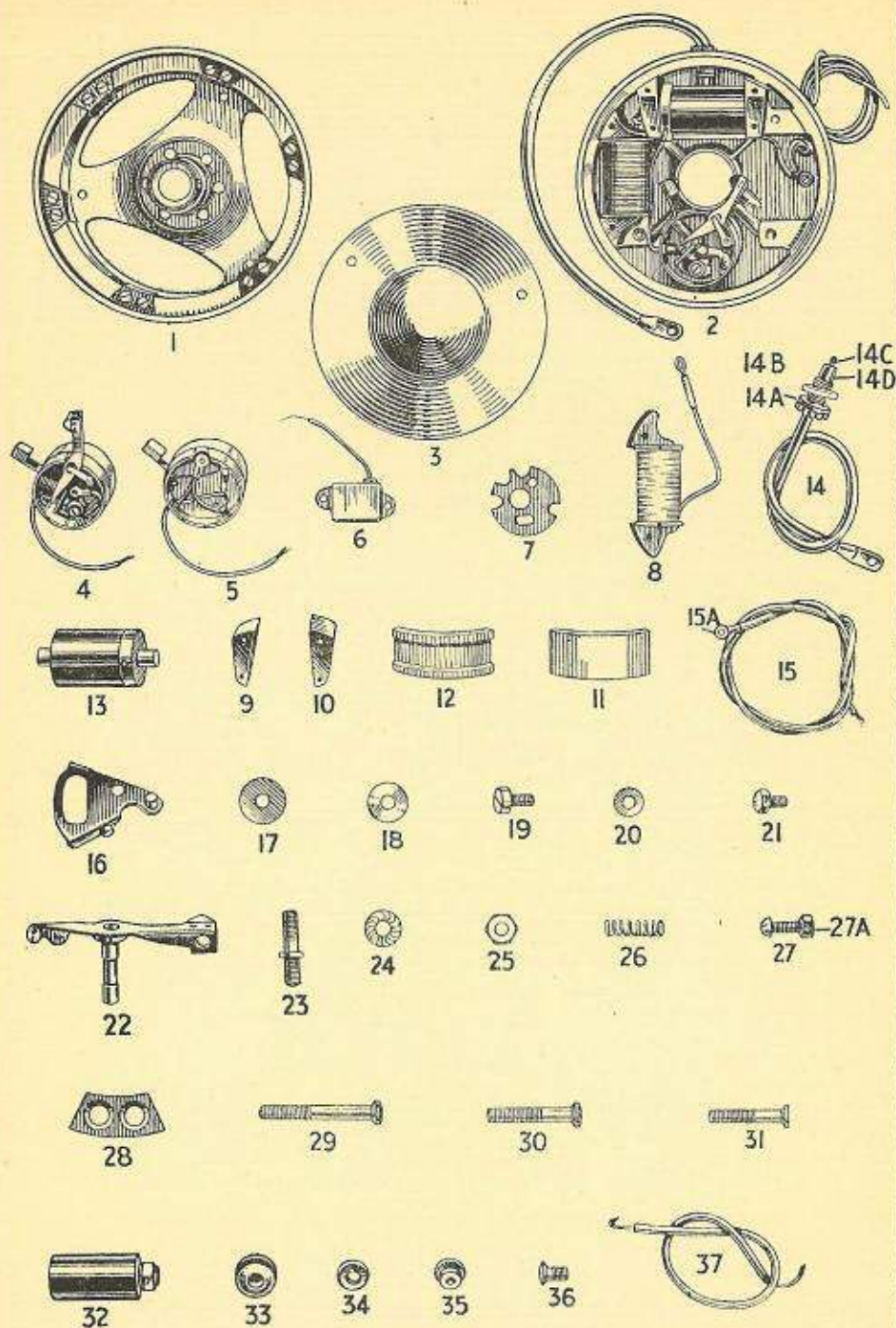
42

THE JAMES CYCLE CO. LTD.

SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE 9

| Illus. No.     | Part No. | DESCRIPTION                               | Price   |
|----------------|----------|-------------------------------------------|---------|
| <b>MAGNETO</b> |          |                                           |         |
| 1              | 703000   | Flywheel assembly, less cover             | 4 12 0  |
| 2              | 703091   | Armature plate assembly                   | 4 0 0   |
| 3              | 703002   | Flywheel cover                            | 4 0 0   |
| 4              | 703004   | Con. box assembly                         | 18 6 0  |
| 5              | 703005   | Con. box only with oil pad                | 5 0 0   |
| 6              | 703006   | Condenser                                 | 4 6 0   |
| 7              | 703007   | Insulating pad, con. box                  | 3 0 0   |
| 8              | 703098   | Lighting coil assembly                    | 12 0 0  |
| 9              | 703018   | Coil end, left hand                       | 3 0 0   |
| 10             | 703019   | Coil end, right hand                      | 3 0 0   |
| 11             | 703017   | Magnet                                    | 4 0 0   |
| 12             | 703106   | Dummy magnet                              | 2 0 0   |
| 13             | 703015   | H.T. coil                                 | 1 0 0 0 |
| 14             | 703109   | H.T. lead, complete                       | 4 6 0   |
| 14A            | 703010   | H.T. terminal                             | 1 0 0   |
| 14B            | 703011   | H.T. terminal, felt washer                | 3 0 0   |
| 14C            | 703012   | H.T. spring                               | 2 0 0   |
| 14D            | 703013   | H.T. spring pad                           | 2 0 0   |
| 14D            | 703014   | H.T. spring, screw (not illustrated)      | 2 0 0   |
| 15             | 703110   | Lighting lead                             | 7 0 0   |
| 15A            | 703021   | Lighting lead, terminal                   | 1 0 0   |
| 16             | 703022   | Point bracket                             | 2 3 0   |
| 17             | 703023   | Fibre washer                              | 2 0 0   |
| 18             | 703024   | Brass washer                              | 2 0 0   |
| 19             | 703025   | Locking screw, point bracket              | 4 0 0   |
| 20             | 703027   | Contact screw washer                      | 1 0 0   |
| 21             | 703026   | Contact screw, point bracket              | 2 0 0   |
| 22             | 703028   | Rocker arm with point and pad             | 4 6 0   |
| 23             | 703029   | Stud, con. box fixing                     | 3 0 0   |
| 24             | 703030   | Spring washer for stud                    | 2 0 0   |
| 25             | 703031   | Nut for stud                              | 2 0 0   |
| 26             | 703033   | Rocker arm spring                         | 3 0 0   |
| 27             | 703038   | Terminal screw                            | 3 0 0   |
| 27A            | 703039   | Nut for screw                             | 1 0 0   |
| 28             | 703034   | Top plate, pole shoe                      | 3 0 0   |
| 29             | 703036   | Fixing screw, pole shoe                   | 3 0 0   |
| 30             | 703035   | Fixing screw, arm plate and lighting coil | 3 0 0   |
| 31             | 703074   | Fixing screw, H.T. coil ends              | 3 0 0   |
| 32             | 703040   | Lighting lead connector                   | 7 0 0   |
| 33             | 703041   | Rubber grommet                            | 2 0 0   |
| 34             | 703042   | Terminal bush, inside                     | 3 0 0   |
| 35             | 703043   | Terminal bush, outside                    | 3 0 0   |
| 36             | 703032   | Screw, flywheel cover                     | 3 0 0   |
| 37             | 703044   | L.T. lead, H.T. coil to point bracket     | 6 0 0   |

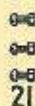
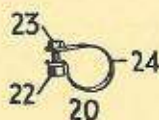
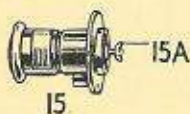
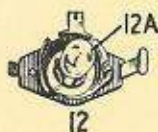
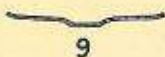
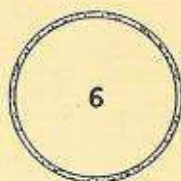
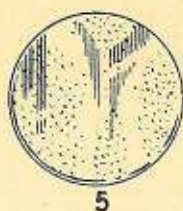
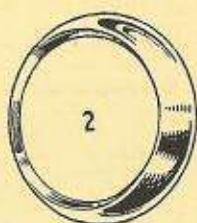
These prices are subject to 30% increase



THE JAMES CYCLE CO. LTD.

SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE 10

| Illus.<br>No. | Part<br>No. | DESCRIPTION                                                              | Price |
|---------------|-------------|--------------------------------------------------------------------------|-------|
|               |             | <b>LIGHTING SET</b>                                                      |       |
|               | 000721      | Complete lighting set with head lamp, tail lamp, bulbs and cables ... .. | 1 7 0 |
| 1             | 701582      | Head lamp complete with cables ... ..                                    | 1 2 9 |
| 2             | 701584      | Front rim ... ..                                                         | 2 6   |
| 3             | 701583      | Head lamp body assembly with bracket and cables ... ..                   | 8 0   |
| 4             | 701588      | Reflector ... ..                                                         | 2 0   |
| 5             | 701585      | Front glass ... ..                                                       | 8     |
| 6             | 701586      | Rubber packing for glass ... ..                                          | 1     |
| 7             | 701587      | Front rim clip ... ..                                                    | 6     |
| 8             | 701593      | Switch arm ... ..                                                        | 1     |
| 9             | 701587      | Rim clip retaining wire ... ..                                           | 1     |
| 10            | 701591      | Reflector retaining wire ... ..                                          | 1     |
| 11            | 701592      | Switch knob assembly ... ..                                              | 1 0   |
| 12            | 701590      | Main bulbholder assembly ... ..                                          | 1 6   |
| 12A           | 701633      | Main bulb 6V—12W headlamp... ..                                          | †     |
| 13            | 701589      | Pilot bulb holder ... ..                                                 | 4     |
| 13A           | 701632      | Pilot bulb 4V—3A screw cap ... ..                                        | †     |
| 14            | 701610      | Bulb holder assembly, tail ... ..                                        | 6     |
| 14A           | 701632      | Tail lamp bulb 4V—3A screw cap ... ..                                    | †     |
| 15            | 701601      | Tail lamp, complete, type V.T.31 ... ..                                  | 4 3   |
| 15A           | 701609      | Terminal nut ... ..                                                      | 2     |
| 16            | 701602      | Tail lamp body ... ..                                                    | 1 6   |
| 17            | 701607      | Fixing plate ... ..                                                      | 3     |
| 18            | 701594      | Switch spindle spring ... ..                                             | 2     |
| 19            | 701595      | Switch spindle spring washer ... ..                                      | 1     |
|               | 701597      | Cable, head to magneto, 23" ... ..                                       | 6     |
|               | 701598      | Cable, head to tail, 82" ... ..                                          | 1 8   |
|               | 701599      | Cable, head to earth, 29" ... ..                                         | 11    |
|               | 701600      | Resistance ... ..                                                        | 1 0   |
| 20            | 701603      | Tail lamp body clip ... ..                                               | 2     |
| 21            | 701608      | Tail lamp fixing screw and nut... .. set 3                               | 3     |
| 22            | 701604      | Clip screw ... ..                                                        | 2     |
| 23            | 701605      | Clip screw nut — (set) ... ..                                            | 1     |
| 24            | 701606      | Clip screw washer — ... ..                                               | 3     |
|               |             | † Manufacturers' List Price                                              |       |
|               |             | These prices are subject to 30% increase                                 |       |

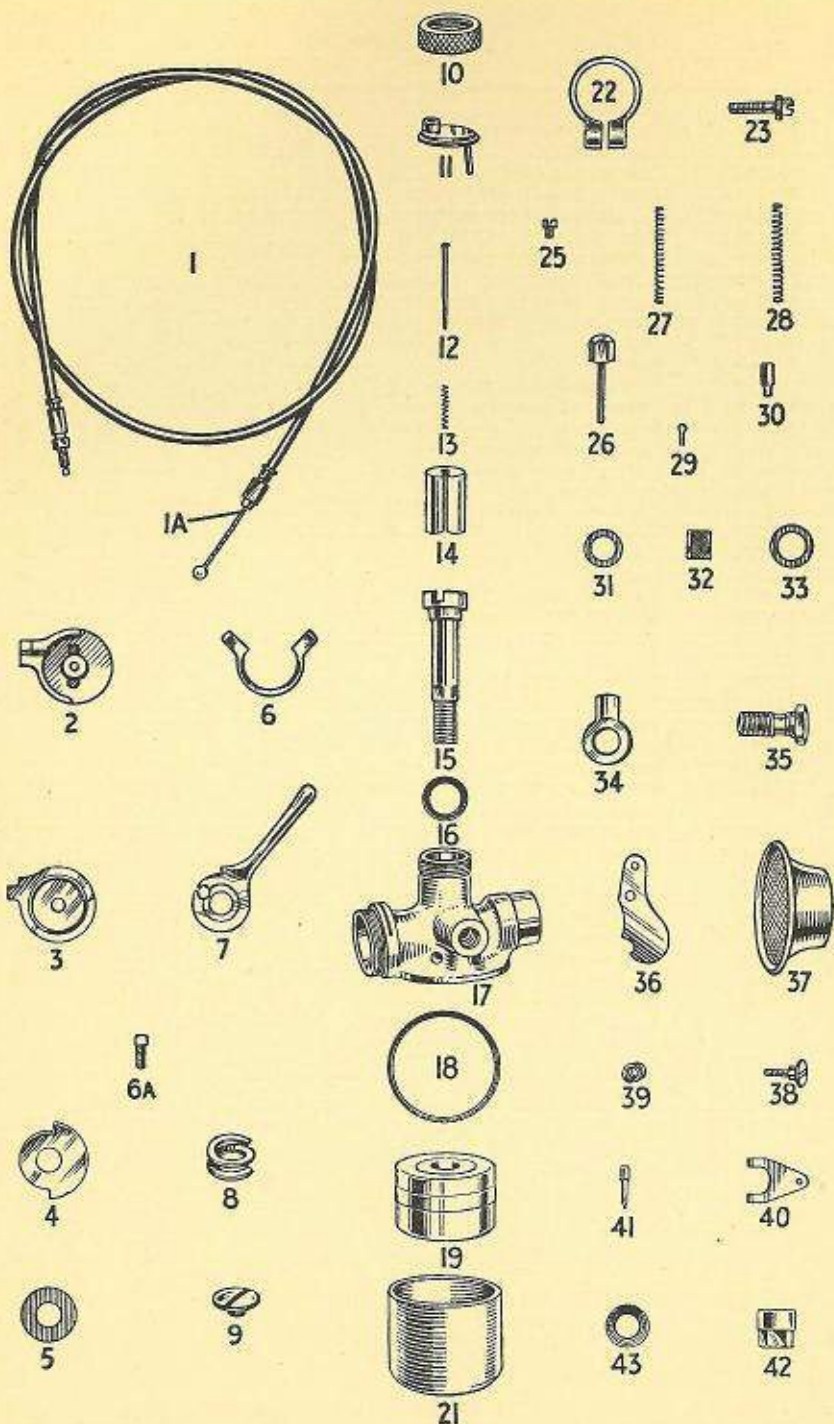


THE JAMES CYCLE CO. LTD.

SPARES LIST FOR SUPERLUX AUTOCYCLE  
PLATE 11

| Illus.<br>No. | Part<br>No. | DESCRIPTION                                 | Price |
|---------------|-------------|---------------------------------------------|-------|
| 1             | 702048      | Control cable, complete ... ..              | 4 6   |
| 2             | 702037      | Control body ... ..                         | 3 6   |
| 3             | 702042A     | Control top cover ... ..                    | 1 3   |
| 4             | 702041A     | Control body friction plate ... ..          | 6     |
| 5             | 702040      | Control body fibre washer ... ..            | 3     |
| 6             | 702038      | Control body handlebar clip ... ..          | 1 6   |
| 6A            | 702039      | Control body handlebar clip screw ... ..    | 2     |
| 7             | 702041      | Control lever ... ..                        | 3 0   |
| 8             | 702042      | Control lever spring washer ... ..          | 3     |
| 9             | 702043      | Control lever top screw ... ..              | 6     |
| 10            | 702007      | Top ring ... ..                             | 1 3   |
| 11            | 702008      | Top disc ... ..                             | 2 0   |
| 12            | 702014      | Taper needle, No. 2½ ... ..                 | 1 0   |
| 13            | 702015      | Taper needle, spring ... ..                 | 3     |
| 14            | 702011      | Throttle ... ..                             | 2 3   |
| 15            | 702047      | Centrepiece and Jet J.8 ... ..              | 4 0   |
| 16            | 702030      | Centrepiece washer ... ..                   | 2     |
| 17            | 702045      | Carburettor body ... ..                     | 9 3   |
| 18            | 702001      | Carburettor washer ... ..                   | 6     |
| 19            | 702003      | Float ... ..                                | 3 6   |
| 21            | 702004      | Float cup ... ..                            | 3 3   |
| 22            | 702009      | Body clip ... ..                            | 2 0   |
| 23            | 702010      | Body clip screw ... ..                      | 6     |
| 25            | 702028      | Body clip locating screw ... ..             | 3     |
| 26            | 702002      | Tickler ... ..                              | 7     |
| 27            | 702012      | Throttle spring ... ..                      | 6     |
| 28            | 702026      | Tickler spring ... ..                       | 3     |
| 29            | 702027      | Tickler split pin ... ..                    | 1     |
| 30            | 702013      | Taper needle adjuster ... ..                | 6     |
| 31            | 702018      | Banjo union fibre washer, small hole ... .. | 3     |
| 32            | 702019      | Banjo union filter gauze... ..              | 6     |
| 33            | 702017      | Banjo union fibre washer, large hole ... .. | 3     |
| 34            | 702065      | Banjo union ... ..                          | 1 9   |
| 35            | 702066      | Banjo union, bolt ... ..                    | 1 0   |
| 36            | 702049      | Strangler plate ... ..                      | 9     |
| 37            | 702044      | Air cleaner ... ..                          | 3 0   |
| 38            | 702147      | Strangler plate screw ... ..                | 3     |
| 39            | 702050      | Strangler plate screw washer ... ..         | 2     |
| 40            | 702078/9    | Fuel needle, lever and pin ... ..           | 7     |
| 41            | 702021      | Fuel needle ... ..                          | 9     |
| 42            | 702005      | Bottom nut ... ..                           | 1 0   |
| 43            | 702006      | Bottom nut washer ... ..                    | 2     |

These prices are subject to 30% increase



THE JAMES CYCLE CO. LTD.





