

**MILITARY
MODEL 640**

SECOND EDITION

**INDIAN
MOTORCYCLE
PARTS LIST**

FOR MOTORCYCLES WITH ENGINE
NUMBERS FDO-2310-B TO FDO-3331-B;
SERIAL NUMBERS 640-2310 TO
640-3331

MOTORCYCLES WITH WAR DEPARTMENT
REGISTRATION FROM W-66-648 TO W-67-847
NUMBERS FROM W-68-448 TO W-69-047
FROM W-69-225 TO W-69-447

INDIAN MOTORCYCLE COMPANY
SPRINGFIELD, MASSACHUSETTS U. S. A.

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INTRODUCTION

This book contains a complete list of all parts used in the construction of the model 45 - 640B military motorcycle on:

UNITED STATES ARMY WAR DEPARTMENT

CONTRACTS NO. W-398 - Q.M. 9099
 W-398 - Q.M. 9647

WITH

ENGINE NOS. FDO-2310-B TO FDO-3331-B

All parts included in an assembly unit are indented under the assembly number where such parts may be purchased separately.

Parts manufactured by any company other than the Indian Motorcycle Company carry the original maker's number.

ENGINE AND SERIAL NUMBERS

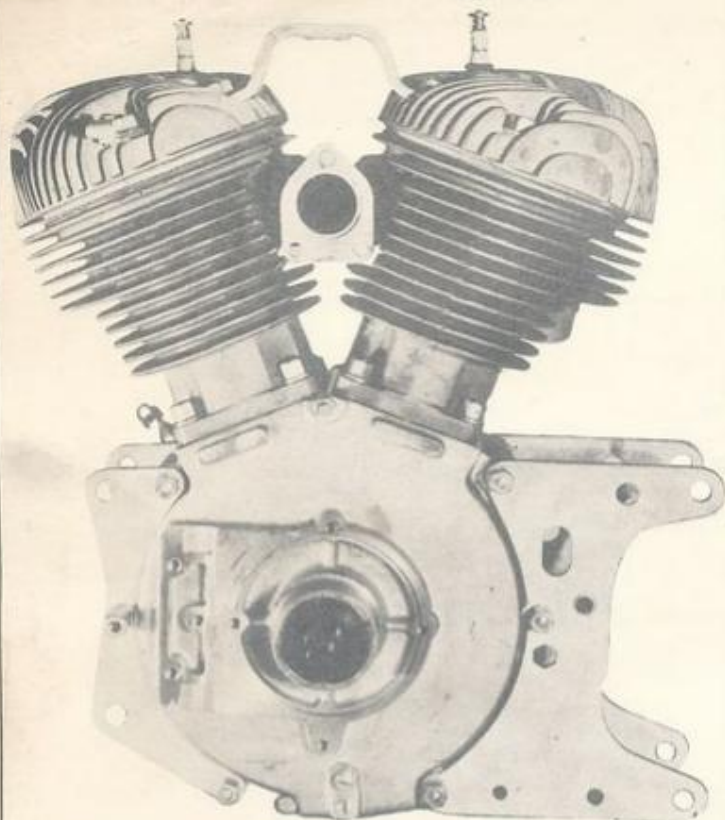
The engine number is located on the left crankcase just below the front cylinder.

The serial number is located on the left side of the motorcycle frame at the rear axle.

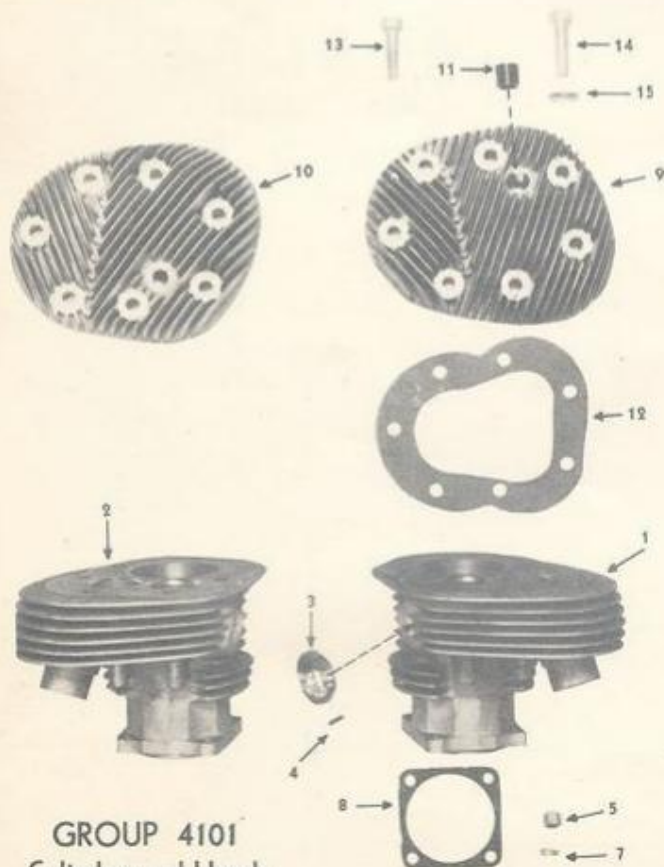
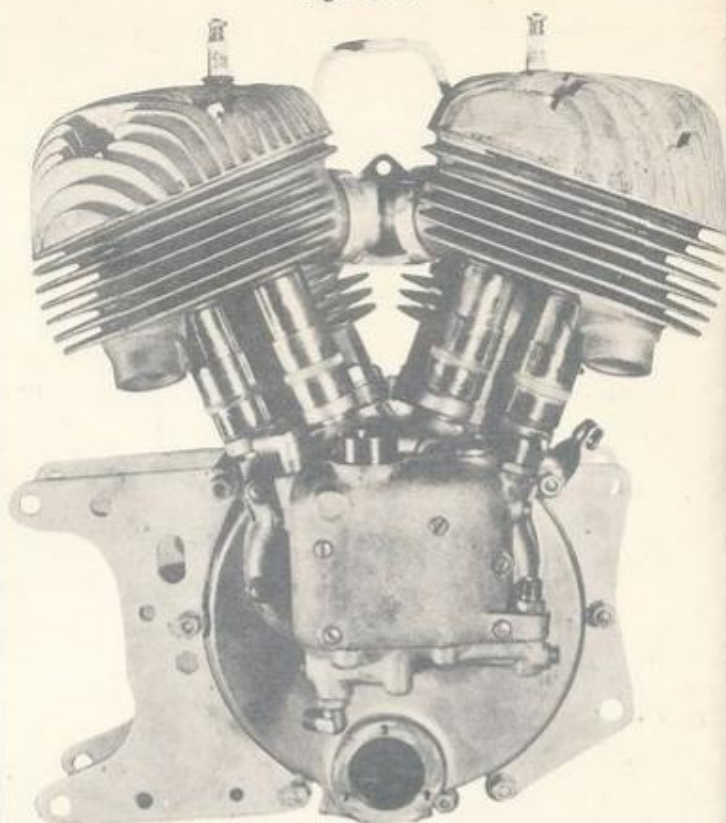
ENGINE DATA

Type.....	Air-cooled 42°
No. Cylinders.....	2
Bore.....	2— $\frac{7}{8}$ "
Stroke.....	3— $\frac{1}{2}$ "
Piston Displacement.....	45.44 cu. in.

GROUP 4100
Left Side

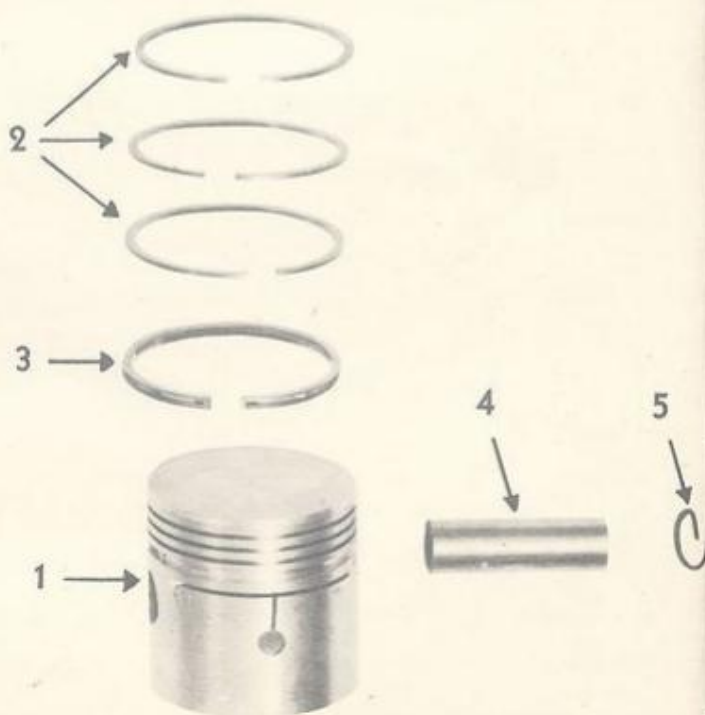


GROUP 4100
Right Side



GROUP 4101
Cylinders and Heads

GROUP 4103
Piston



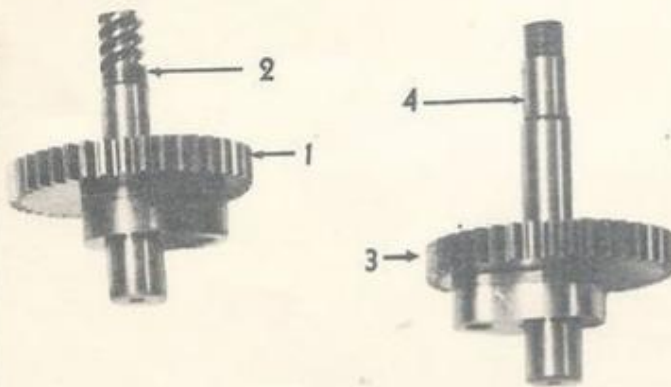
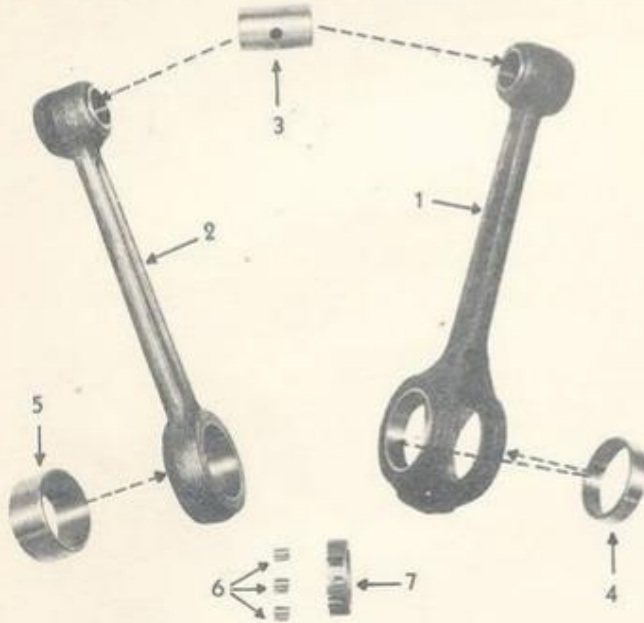
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
4100	93324		100.00	ENGINE ASSEMBLY (NO TRANSMISSION, CLUTCH OR PRIMARY DRIVE)		1940 640B	
4101				CYLINDER BLOCK AND HEAD		1940 640B	
	93050	1	16.00	CYLINDER ASSEMBLY - FRONT			1
	93052	2	16.00	CYLINDER ASSEMBLY - REAR			1
	39288	3	.50	CARBURETOR MANIFOLD NIPPLE			2
	258311	4	.05	NIPPLE RIVET			2
	16A61	5	.10	CYLINDER STUD NUT			8
	19B115	6	.01	NUT LOCK WASHER (3/8" STD.)			4
	37589	7	.01	NUT LOCK WASHER			4
	27B160	8	2 FOR (.025)				
				CYLINDER SEAT GASKET			2
	93046	9	9.50	CYLINDER HEAD - FRONT			1
	93048	10	9.50	CYLINDER HEAD - REAR			1
	39699	11	.50	CYLINDER HEAD PLUG INSERT			2
	75379	12	.25	CYLINDER HEAD GASKET			2
	37215	13	.10	CYLINDER HEAD SCREW - SHORT			4
	37114	14	.10	CYLINDER HEAD SCREW - LONG			10
	37575	15	.10	HEAD SCREW WASHER			14
4103				PISTONS, RINGS AND PISTON PINS		1940 640B	
	86517	1	4.50	PISTON (STANDARD)			2
	86517T		4.50	PISTON .005 OVERSIZE			2
	86517U		4.50	PISTON .010 OVERSIZE			2
	86517V		4.50	PISTON .020 OVERSIZE			2
	86517W		4.50	PISTON .030 OVERSIZE			2
	86517X		4.50	PISTON .040 OVERSIZE			2
	86517Y		4.50	PISTON .050 OVERSIZE			2
	86517Z		4.50	PISTON .060 OVERSIZE			2
	41587	2	.25	PISTON COMPRESSION RING (STANDARD)			6
	41587T		.25	PISTON COMPRESSION RING .005 OVERSIZE			6
	41587U		.25	PISTON COMPRESSION RING .010 OVERSIZE			6
	41587V		.25	PISTON COMPRESSION RING .020 OVERSIZE			6
	41587W		.25	PISTON COMPRESSION RING .030 OVERSIZE			6
	41587X		.25	PISTON COMPRESSION RING .040 OVERSIZE			6
	41587Y		.25	PISTON COMPRESSION RING .050 OVERSIZE			6
	41587Z		.25	PISTON COMPRESSION RING .060 OVERSIZE			6
	41477	3	.25	PISTON OIL CONTROL RING (STANDARD)			2
	41477T		.25	PISTON OIL CONTROL RING .005 OVERSIZE			2
	41477U		.25	PISTON OIL CONTROL RING .010 OVERSIZE			2
	41477V		.25	PISTON OIL CONTROL RING .020 OVERSIZE			2
	41477W		.25	PISTON OIL CONTROL RING .030 OVERSIZE			2
	41477X		.25	PISTON OIL CONTROL RING .040 OVERSIZE			2
	41477Y		.25	PISTON OIL CONTROL RING .050 OVERSIZE			2
	41477Z		.25	PISTON OIL CONTROL RING .060 OVERSIZE			2
	38438	4	.50	PISTON PIN (STANDARD)			2
	38438T		.50	PISTON PIN .002 OVERSIZE			2
	38438U		.50	PISTON PIN .003 OVERSIZE			2
	38438V		.50	PISTON PIN .005 OVERSIZE			2
	38438W		.50	PISTON PIN .010 OVERSIZE			2
	38439	5	.05	PIN RETAINING RING			2
4104				CONNECTING RODS AND BEARINGS		1940 640B	
	74997	1	6.50	CONNECTING ROD ASSEMBLY - FRONT			1
	74998	2	4.75	CONNECTING ROD ASSEMBLY - REAR			1
	2789	3	.45	CONNECTING ROD UPPER BUSHING (STANDARD)			2
	2789T		.45	CONNECTING ROD UPPER BUSHING .005 OVERSIZE			2
	2789U		.45	CONNECTING ROD UPPER BUSHING .010 OVERSIZE			2
	22B61	4	.40	CONNECTING ROD LOWER BUSHING (FRONT ROD)			2
	22B62	5	.45	CONNECTING ROD LOWER BUSHING (REAR ROD)			1
	16A15	6	.05	CONNECTING ROD BEARING ROLLER (STANDARD)			48
	16A15T		.05	CONNECTING ROD BEARING ROLLER .001 UNDERSIZE			48

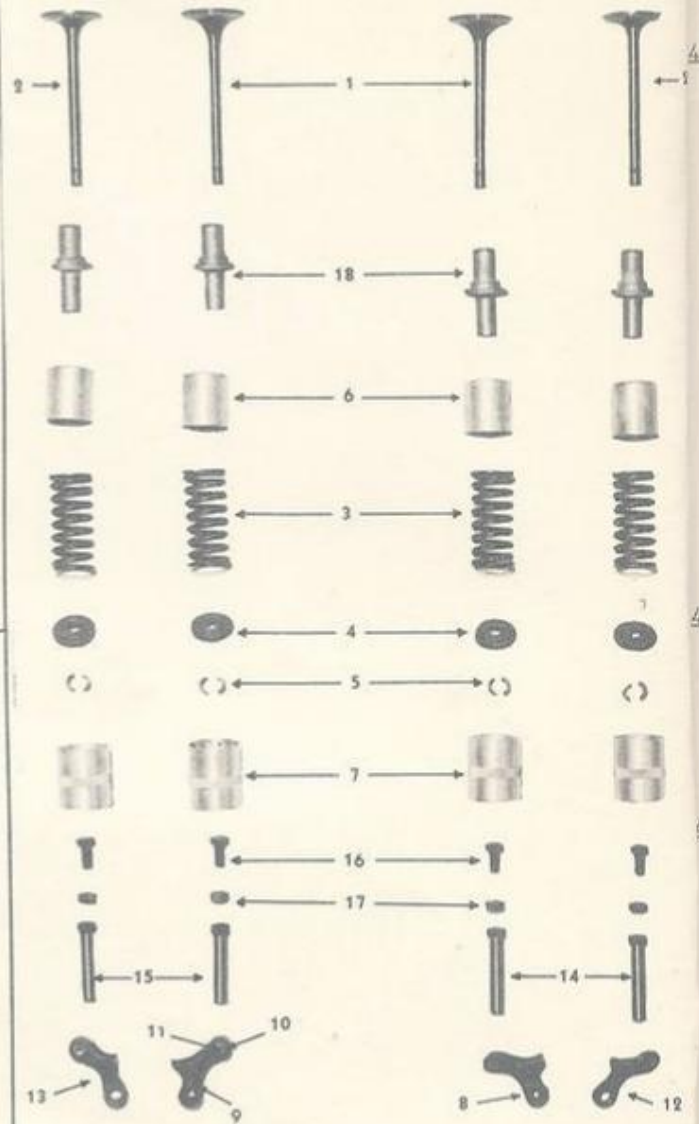
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GROUP 4104 Connecting Rods and Bearings



GROUP 4106 Cams

GROUP 4105



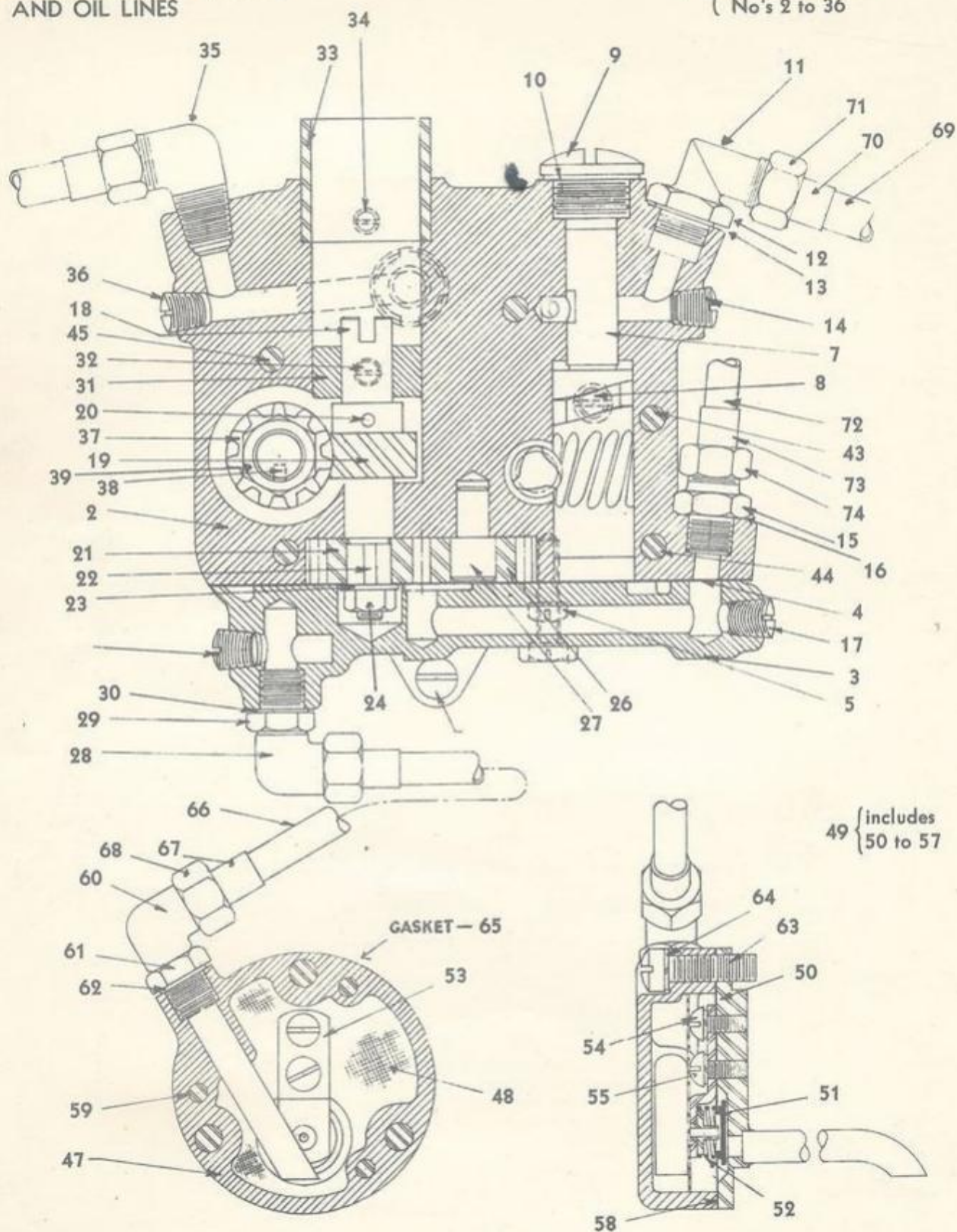
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
4104				CONNECTING RODS AND BEARINGS (Con't)		1940 640B	
	16A15U		.05	CONNECTING ROD BEARING ROLLER .0005 OVERSIZE			48
	16A15V		.05	CONNECTING ROD BEARING ROLLER .001 OVERSIZE			48
	16A15W		.05	CONNECTING ROD BEARING ROLLER .002 OVERSIZE			48
	16A15X		.05	CONNECTING ROD BEARING ROLLER .003 OVERSIZE			48
	16A15Y		.05	CONNECTING ROD BEARING ROLLER .004 OVERSIZE			48
	16A15Z		.05	CONNECTING ROD BEARING ROLLER .005 OVERSIZE			48
	27B181	7	.60	ROLLER RETAINER			4
4105				VALVES, SPRINGS, GUIDES, TAPPETS, LIFTS, ROCKER ARM AND SHAFT		1940 640B	
	42230	1	1.00	INLET VALVE			2
	42360	2	1.50	EXHAUST VALVE			2
	39909	3	.30	VALVE SPRING			4
	42232	4	.15	VALVE SPRING COLLAR			4
	42233	5	.10	COLLAR KEY			8
	43262	6	.25	VALVE SPRING COVER - UPPER			4
	43263	7	.65	VALVE SPRING COVER - LOWER			4
	42311	8	1.30	INLET VALVE LIFT - FRONT ASSEMBLY			1
	42313	9	1.30	INLET VALVE LIFT - REAR ASSEMBLY			1
	24B134	10	.25	LIFT ROLLER			2
	24B133	11	.10	LIFT ROLLER RIVET			2
	42315	12	1.55	EXHAUST VALVE LIFT - FRONT ASSEMBLY			1
	42317	13	1.55	EXHAUST VALVE LIFT - REAR ASSEMBLY			1
	24B134		.25	LIFT ROLLER			2
	24B133		.10	LIFT ROLLER RIVET			2
	39726	14	.30	VALVE PUSH ROD - FRONT			2
	39728	15	.30	VALVE PUSH ROD - REAR			2
	16A55	16	.10	ROD ADJUSTING SCREW			4
	37394	17	.05	ADJUSTING SCREW LOCK NUT			4
	41854	18	.85	VALVE GUIDE			4
4106				CAMSHAFT, TIMING, BEARINGS, ETC.		1940 640B	
	92916	1	3.50	INLET AND EXHAUST CAM ASSEMBLY - FRONT			1
	40506	2	.90	CAM SHAFT			1
	92917	3	3.50	INLET AND EXHAUST CAM ASSEMBLY - REAR			1
	40433	4	.75	CAM SHAFT			1
	20B133	5	.05	CAM SHAFT KEY (3/32 - 1/2) STD.			1
4107				OIL PUMP, SUMP VALVE AND OIL LINES		1940 640B	
	86512	1	15.00	OIL PUMP ASSEMBLY			1
	86513	2	7.50	BODY			1
	75202	3	1.75	BODY LOWER COVER			1
	41355	4	.01	LOWER COVER GASKET .004 OPTIONAL			1
	43017	4	.01	LOWER COVER GASKET .002 OPTIONAL			1
	16A23	5	.05	LOWER COVER SCREW--SHORT (#12--24 x 5/8 FILL HD. STD.)			4
	37272	6	.05	LOWER COVER SCREW--LONG (#12--24 x 1 FILL HD. STD.)			1
	43066	7	3.00	FEED PUMP PLUNGER			1
	42542	8	.25	PLUNGER GUIDE SCREW			1
	41367	9	.15	PLUNGER AND BODY UPPER CAP			1
	37620	10	.05	CAP LEAD WASHER			1
	38990	11	.25	FEED TUBE BODY ELBOW			1
	20B295	12	.05	ELBOW LOCK NUT			1
	37523	13	.03	NUT LEAD WASHER			1
	28B249	14	.05	FEED HOLE PIPE PLUG			1
	41819	15	.20	RETURN TUBE NIPPLE			1
	37569	16	.03	NIPPLE WASHER			1
	28B249	17	.05	RETURN HOLE PIPE PLUG			1
	41369	18	.50	RETURN GEAR PUMP DRIVE SHAFT			1
	101030	19	1.00	SHAFT DRIVEN GEAR (ANGLE CUT)			1
	101031	20	.05	SHAFT DRIVEN RIVET			1

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GROUP 4107

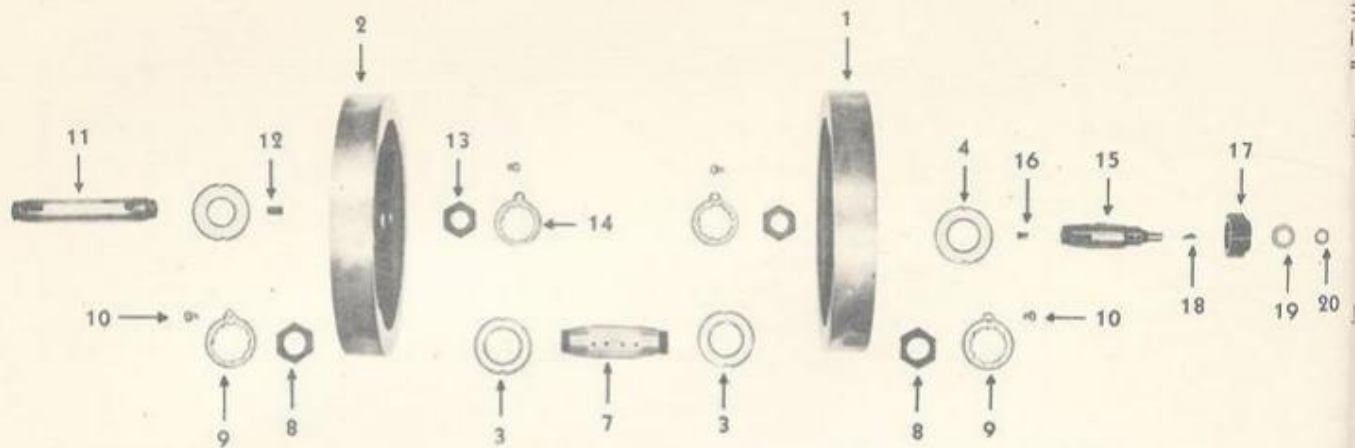
OIL PUMP, SUMP VALVE
AND OIL LINES1 { Oil pump assembly
includes all parts
No's 2 to 36

Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

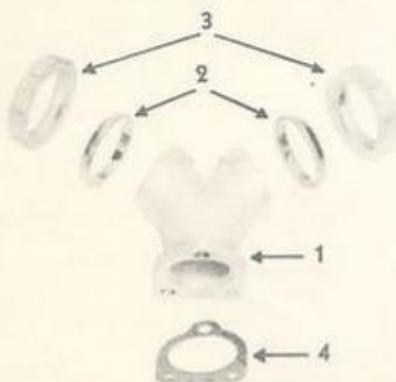
Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
4107				OIL PUMP, SUMP VALVE AND OIL LINES (CON'T)		1940 640B	
	41370	21	.75	OIL PUMP GEAR			1
	36837	22	.05	GEAR AND SHAFT KEY			1
	37621	23	.01	GEAR AND SHAFT WASHER			1
	37329	24	.03	WASHER NUT (1/4 - 28 STD.)			1
	198113	25	.01	WASHER NUT LOCK WASHER (1/4" STD.)			1
	41371	26	.60	OIL PUMP IDLER GEAR			1
	41496	27	.70	IDLER GEAR STUD			1
	24816	28	.20	SUMP TO PUMP TUBE BODY ELBOW			1
	24817	29	.05	ELBOW LOCK NUT			1
	A21120	30	.02	ELBOW LEAD WASHER			1
	41372	31	.40	RETURN PUMP DRIVE SHAFT BUSHING			1
	45010	32	.05	BUSHING TO BODY SET SCREW - STD. (1/4 - 20 x 5/8 HEADLESS--POINTED END)			1
	41373	33	.40	DISTRIBUTOR UPPER SLEEVE			1
	45009	34	.05	UPPER SLEEVE SET SCREW			1
	42361	35	.25	CAM CASE BREATHER BODY ELBOW			1
	288249	36	.05	BREATHER HOLE PIPE PLUG			1
	101029	37	1.00	DISTRIBUTOR DRIVE GEAR			1
	208133	38	.05	DRIVE GEAR AND CAM SHAFT KEY (3/32 x 1/2 STD.)			1
	37343	39	.03	GEAR SHAFT NUT (7/16-20 JAM STD.)			1
	198116	40	.01	GEAR SHAFT NUT LOCK WASHER (7/16 STD.)			1
	41374	41	.02	PUMP BODY TO CAM CASE COVER GASKET			1
	228512	42	.05	BODY TO CASE COVER SCREW (#12 - 24 x 1/2 FILL HD. STD.)			1
	45011	43	.05	BODY TO CASE COVER SCREW (#12 - 24 x 1 1/2 FILL HD. STD.)			1
	45012	44	.05	BODY TO CASE COVER SCREW (#12 - 24 x 2 FILL HD. STD.)			1
	45013	45	.05	BODY TO CASE COVER SCREW (#12 - 24 x 2 1/4 FILL HD. STD.)			3
	37528	46	.01	BODY SCREW LOCK WASHER (#12 STD.)			6
	39888	47	2.00	SUMP HOUSING AND TUBE ASSEMBLY			1
	43275	48	.10	HOUSING AND BACK PLATE SCREW			1
	43276	49	2.00	BACK PLATE COMPLETE ASSEMBLY			1
	43299	50	1.00	BACK PLATE ASSEMBLY			1
	41530	51	.15	VALVE DISC			1
	40208	52	.06	VALVE DISC SPRING			1
	43115	53	.20	SPRING BRACKET ASSEMBLY			1
	D34370	54	.01	BRACKET TO PLATE SCREW (8/32 x 1/4 RD.HD.STD.)			1
	D29515	55	.01	BRACKET TO PLATE SCREW (8/32 x 7/16 RD.HD.STD)			1
	B32380	56	.03	SCREW NUT (#8--32 STD.)			1
	198111	57	.01	SCREW NUT LOCK WASHER (#8 STD.)			2
	39891	58	.05	HOUSING AND PLATE GASKET			1
	37096	59	.01	HOUSING AND PLATE SCREW (#8-32 x 3/8 FLAT HD.STD)			3
	24816	60	.20	HOUSING ELBOW			1
	24817	61	.05	ELBOW LOCK NUT			1
	A21120	62	.02	LOCK NUT LEAD WASHER			1
	37197	63	.05	SUMP VALVE TO CRANK CASE SCREW (1/4--20 x 7/8 FILL HD. STD.)			3
	VF2283	64	.01	CRANK CASE SCREW FIBRE WASHER			3
	39029	65	.05	HOUSING AND CRANK CASE GASKET			1
	41375	66	.50	SUMP VALVE AND PUMP TUBE ASSEMBLY			1
	208320	67	.05	TUBE CONE			2
	208240	68	.10	TUBE NUT			2
	42653	69	.65	TANK TO PUMP FEED TUBE ASSEMBLY			1
	28876	70	.10	TUBE CONE			2
	28877	71	.10	TUBE NUT			2
	43265	72	.60	OIL PUMP TO TANK RETURN TUBE ASSEMBLY			1
	208320	73	.05	TUBE CONE			2
	208240	74	.10	TUBE NUT			2

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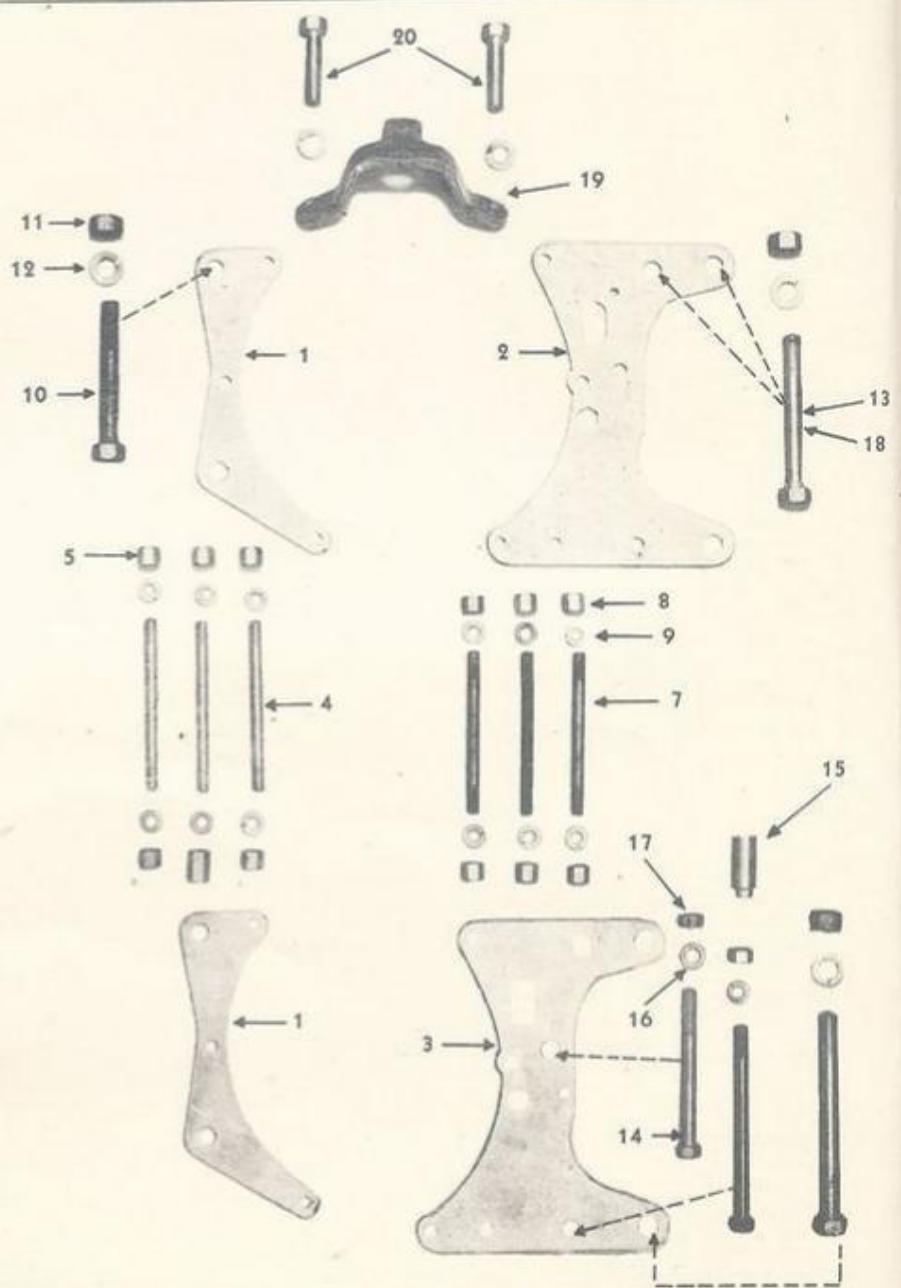


GROUP 4109
Flywheels

GROUP 4110
Motor Mountings



GROUP 4108
Manifolds



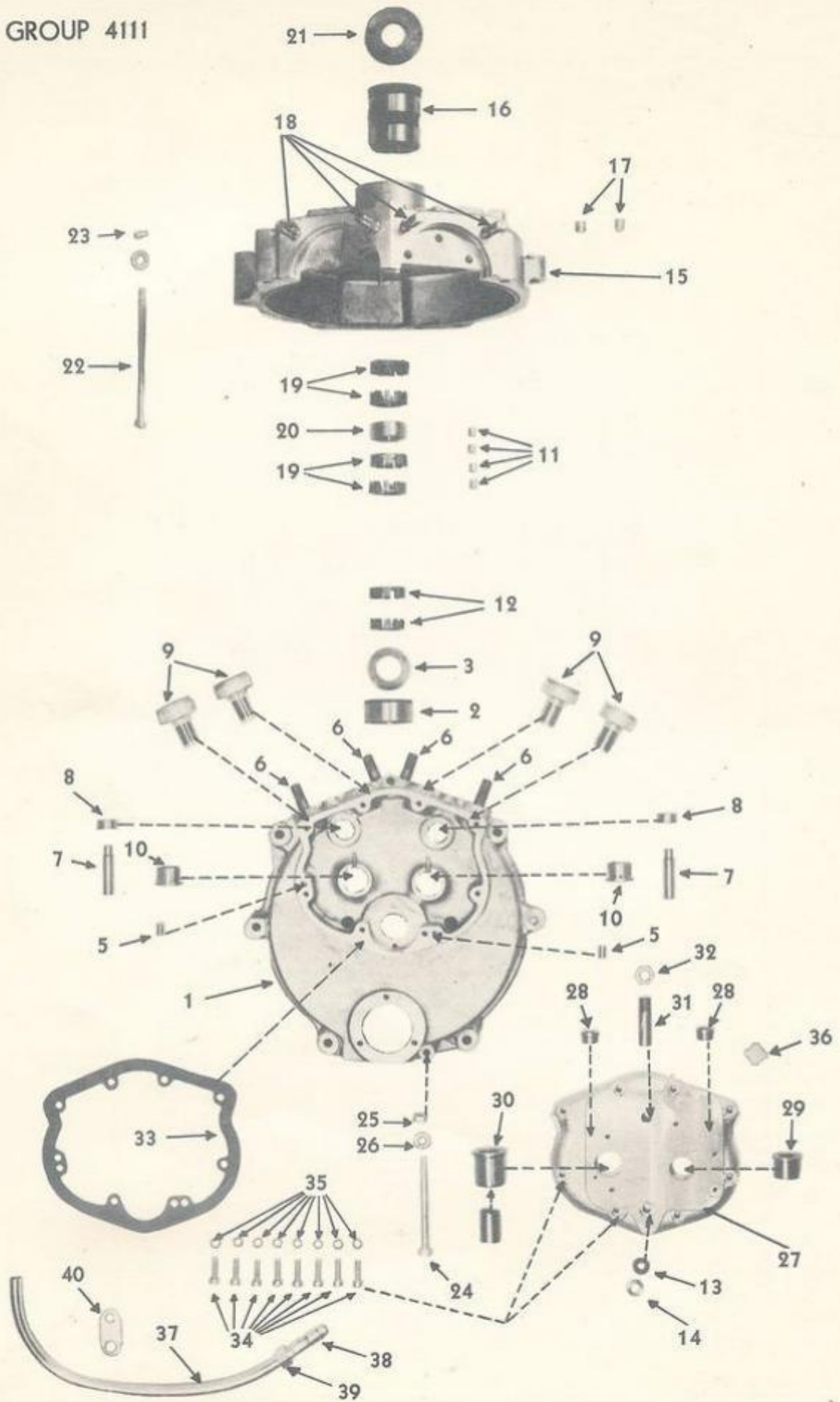
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
4108				MANIFOLD		1940 6408	
	35C560	1	2.00	MANIFOLD			1
	40165	2	.25	MANIFOLD CONE			2
	40166	3	.60	MANIFOLD NUT			2
	35B626	4	.05	MANIFOLD GASKET			1
4109				FLYWHEEL GROUP		1940 6408	
	75300	1	6.00	FLYWHEEL - RIGHT			1
	75302	2	6.00	FLYWHEEL - LEFT			1
	27B268	3	.10	CRANK SHAFT THRUST WASHER			2
	27B174	4	.10	PINION SHAFT THRUST WASHER - .062			2
	37625	5	.10	PINION SHAFT THRUST WASHER - .057 OPTIONAL			2
	28B305	6	.02	THRUST WASHER PIN			4
	43067	7	1.40	CRANK SHAFT			1
	22B22	8	.25	CRANK SHAFT NUT			2
	22B23	9	.05	NUT LOCK WASHER			2
	16A185	10	.01	LOCK WASHER SCREW (#10-32 X 1/4 FILL HD. STD.)			1
	41044	11	1.50	DRIVING SHAFT			1
	26B21	12	.10	DRIVING SHAFT KEY			1
	D180	13	.25	DRIVING SHAFT NUT			1
	D200	14	.05	NUT LOCK WASHER			1
	16A185		.01	LOCK WASHER SCREW (#10-32 X 1/4 FILL HD. STD.)			1
	39348	15	2.20	PINION SHAFT			1
	F235	16	.10	PINION SHAFT KEY			1
	D180		.25	PINION SHAFT NUT			1
	D200		.05	NUT LOCK WASHER			1
	16A185		.01	LOCK WASHER SCREW (#10-32 X 1/4 FILL HD. STD.)			1
	20B104	17	1.00	PINION SHAFT PINION			1
	20B130	18	.05	PINION KEY (1/8 X 1/2 STD.)			1
	37550	19	.05	PINION WASHER			1
	37350	20	.15	PINION WASHER NUT			1
4110				MOUNTINGS, ANCHOR PLATES, BOLTS, ETC.		1940 6408	
	74145	1	.25	FRONT ANCHOR PLATE			2
	74723	2	.50	REAR ANCHOR PLATE - RIGHT			1
	74675	3	.50	REAR ANCHOR PLATE - LEFT			1
	37199	4	.25	FRONT ANCHOR PLATE AND CRANK CASE BOLT			3
	37377	5	.05	BOLT NUT			4
	40090	6	.10	GENERATOR SUPPORT HOUSING NUT			1
	19B114		.01	HOUSING NUT LOCK WASHER (5/16" STD.)			1
	37200	7	.25	REAR ANCHOR PLATE AND CRANK CASE BOLT			3
	37377	8	.05	BOLT NUT			6
	19B114	9	.01	BOLT NUT LOCK WASHER (5/16" STD.)			3
	37021	10	.25	FRONT ANCHOR PLATE AND FRAME BOLT (1/2-20 X 1/4 HEX HD. STD.)			1
	20B518	11	.03	BOLT NUT (1/2-20 STD.)			1
	19B117	12	.01	BOLT NUT LOCK WASHER (1/2" STD.)			1
	37021	13	.25	REAR ANCHOR PLATE AND FRAME LUG UPPER BOLT (1/2-20 X 1/4 HEX HD. STD.)			1
	20B518		.03	BOLT NUT (1/2-20 STD.)			1
	19B117		.01	BOLT NUT LOCK WASHER (1/2" STD.)			1
	37135	14	.20	REAR ANCHOR PLATE AND FRAME LUG LOWER BOLT (3/8-24 X 1/4 HEX HD. STD.)			1
	39887	15	.35	REAR ANCHOR PLATE AND FRAME LUG LOWER BOLT SPACER			1
	20B228	16	.03	BOLT NUT (3/8-24 STD.)			1
	19B115	17	.01	BOLT NUT LOCK WASHER (3/8" STD.)			1
	37021	18	.25	REAR ANCHOR PLATE AND TRANSMISSION CASE UPPER BOLT (1/2-20 X 1/4 HEX HD. STD.)			1
	20B518		.03	BOLT NUT (1/2-20 STD.)			1
	19B117		.01	BOLT NUT LOCK WASHER (1/2" STD.)			1
	39668	19	.25	CYLINDER TO FRAME BRACKET			1
	20B491	20	.05	BRACKET SCREW (5/16-24 X 3/4 HEX HD. STD.)			2
	19B114		.01	SCREW LOCK WASHER (5/16" STD.)			2

ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE

GROUP 4111



Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>4111</u>				CRANK CASES, ETC.		1940 640B	
	86155	1	16.00	CRANK CASE ASSEMBLY - RIGHT HALF			1
	208101	2	.75	PINION SHAFT HOUSING (STANDARD)			1
	208101T		.75	PINION SHAFT HOUSING .003 OVERSIZE			1
	208101U		.75	PINION SHAFT HOUSING .005 OVERSIZE			1
	16A25	3	.05	HOUSING WASHER			1
	228476	4	.05	WASHER SHIM			1
	16A68	5	.03	CAM CASE COVER DOWEL PIN			2
	40055	6	.05	CYLINDER STUD			4
	20891	7	.20	VALVE LIFT SHAFT			2
	41813	8	.20	LIFT SHAFT BUSHING (STANDARD)			2
	41813T		.20	LIFT SHAFT BUSHING .003 OVERSIZE			2
	41853	9	.70	PUSH ROD GUIDE			4
	27820	10	.35	CAM BUSHING (STANDARD)			2
	27820T		.35	CAM BUSHING .010 OVERSIZE			2
	16A15	11	.05	PINION SHAFT ROLLER			20
	278263	12	.60	ROLLER RETAINER			2
	37551	13	.05	PINION SHAFT FELT WASHER			1
	37552	14	.10	FELT WASHER RETAINER			1
	85750	15	16.00	CRANK CASE ASSEMBLY - LEFT HALF			1
	40872	16	1.75	DRIVE SHAFT HOUSING (STANDARD)			1
	40872T		1.75	DRIVE SHAFT HOUSING .003 OVERSIZE			1
	40872U		1.75	DRIVE SHAFT HOUSING .005 OVERSIZE			1
	288249	17	.05	OIL LEVEL AND DRAIN SCREW (1/8 PIPE THREAD)			2
	40055	18	.05	CYLINDER STUD			4
	16A15		.05	DRIVE SHAFT ROLLER			40
	278182	19	.60	ROLLER RETAINER			4
	40427	20	.10	SPACER			1
	39471	21	.50	BEARING LOCK NUT (5/16-24 JAM)			1
	368402	22	.10	CRANK CASE TOP CENTER BOLT			1
	368119	23	.03	BOLT NUT (1/4 x 20 STD.)			1
	37261	24	.10	CRANK CASE LOWER CENTER BOLT (1/4-28 x 3 1/4 HEX HD. STD.)			1
	37329	25	.03	BOLT NUT (1/4-28 STD.)			1
	198113	26	.01	BOLT NUT LOCK WASHER (1/4" STD.)			1
	85952	27	5.50	CAM CASE COVER ASSEMBLY			1
	20892	28	.20	VALVE LIFT SHAFT BUSHING (STANDARD)			2
	20892T		.20	VALVE LIFT SHAFT BUSHING .003 OVERSIZE			2
	20892U		.20	VALVE LIFT SHAFT BUSHING .010 OVERSIZE			2
	38106	29	.40	CAM BUSHING - FRONT			1
	40474	30	.10	CAM BUSHING - REAR			1
	40718	31	.15	BREATHER INLET TUBE			1
	24817	32	.05	TUBE LOCK NUT			1
	74253	33	.05	COVER GASKET			1
	37299	34	.05	COVER SCREW (#12-24 x 3/4 FILL HD. STD.)			8
	37619	35	.01	SCREW LOCK WASHER (#12)			8
	28843	36	.60	BREATHER VALVE DISC			1
	42362	37	.60	BREATHER TUBE ASSEMBLY			1
	28876	38	.10	TUBE CONE			1
	28877	39	.10	TUBE NUT			1
	38671	40	.10	BREATHER TUBE CLIP			1
<u>4201</u>				CLUTCH DISC		1940 640B	
	25894	1	.45	RAYBESTOS DRIVER PLATE - PLAIN			6
	288154	2	.45	RAYBESTOS DRIVER PLATE - GROOVED - 3/16" THICK			1
	278204	3	.40	RAYBESTOS DRIVER PLATE - GROOVED - 1/8" THICK			1
	22833	4	.45	STEEL DRIVEN PLATE			7
<u>4202</u>				TENSION SPRING PLATE, SPRINGS, ETC.		1940 640B	
	228102X	1	.60	TENSION SPRING PLATE ASSEMBLY			1
	A16260	2	.02	SPRING PLATE STUD NUT			6
	20856	3	.01	STUD NUT LOCK WASHER			6
	22836	4	.05	TENSION SPRING			12
	22839	5	.35	TENSION SPRING RELEASE PLATE			1

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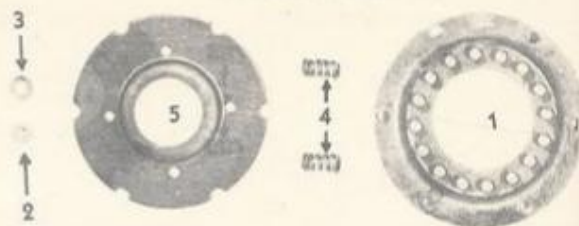
GROUP 4201

Clutch Discs



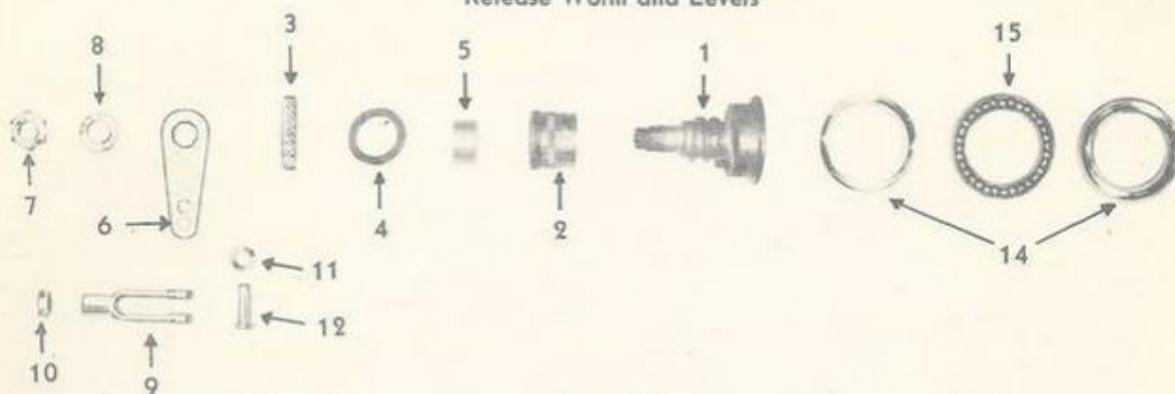
GROUP 4202

Release Plates

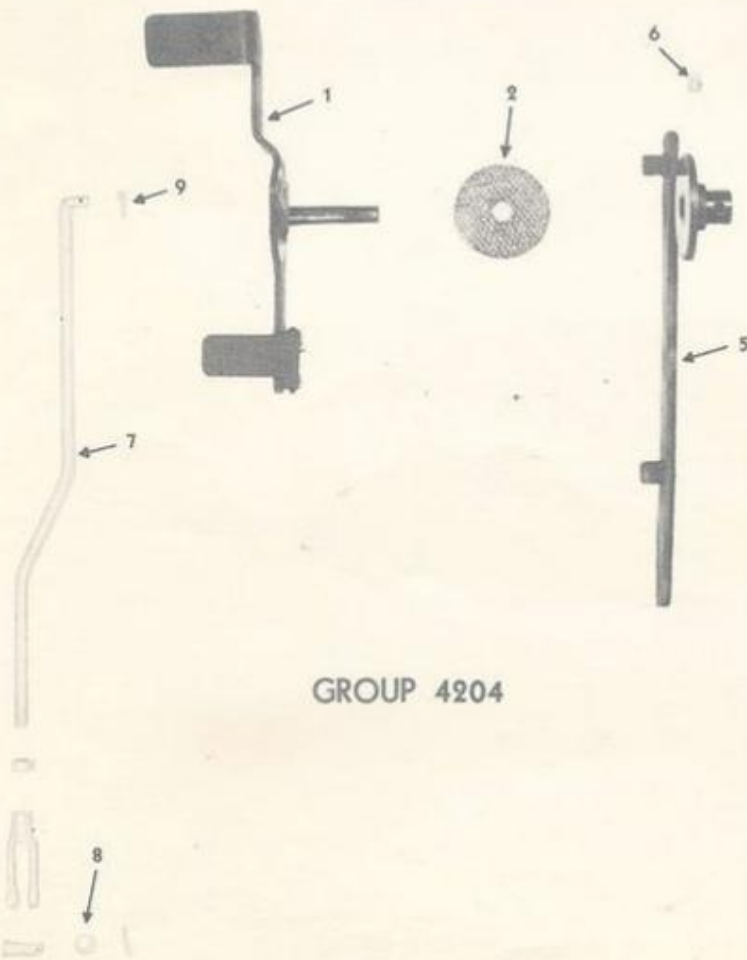


GROUP 4203

Release Worm and Levers

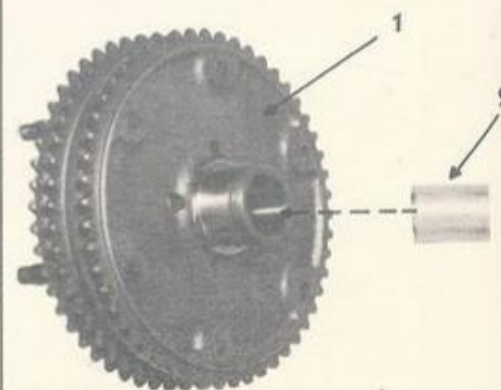


GROUP 4204



GROUP 4206

Clutch Sprocket



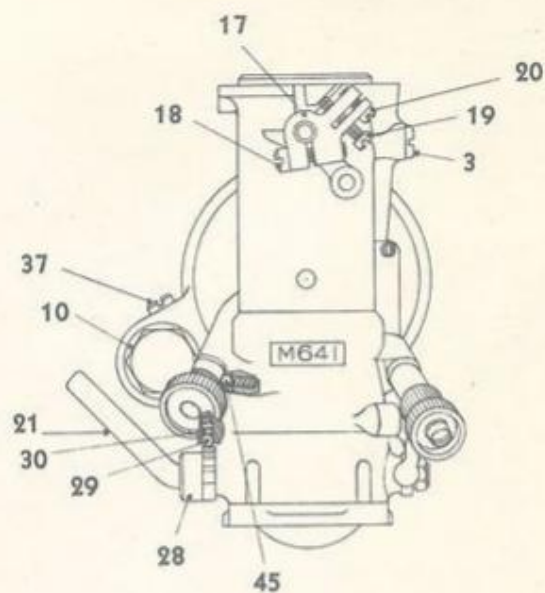
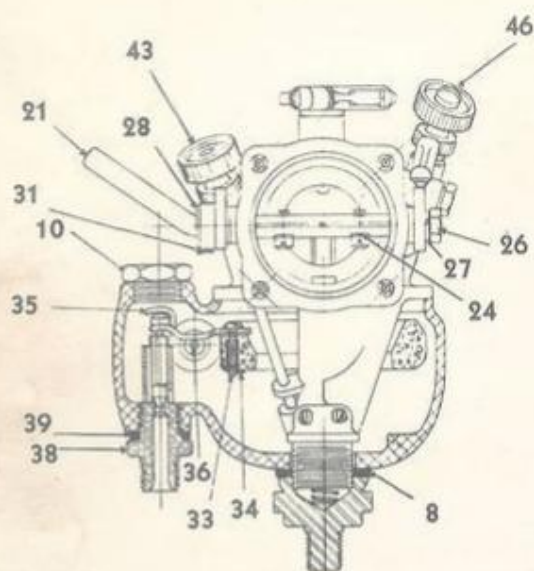
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

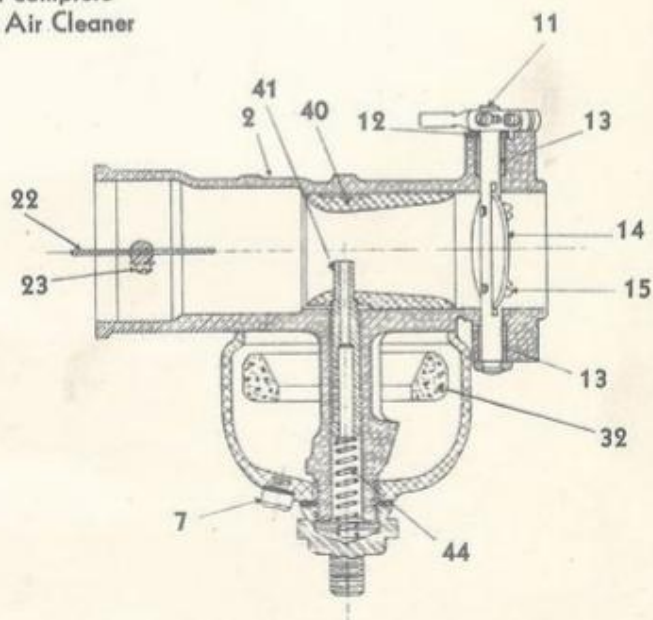
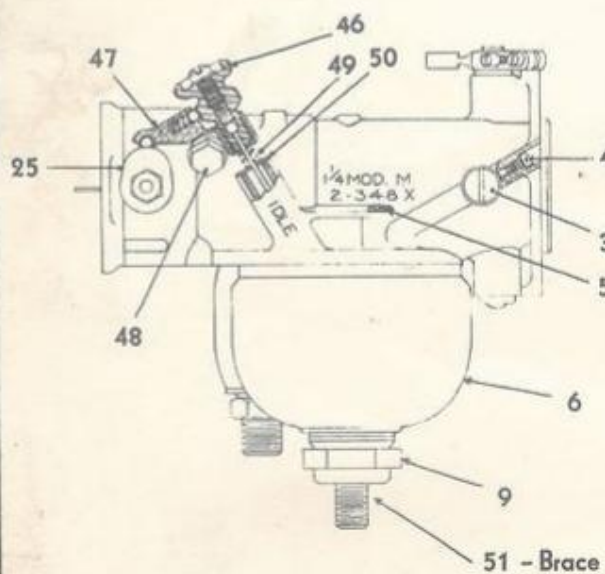
Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>4203</u>				RELEASE WORM LEVER		1940 6408	
	24848	1	1.40	RELEASE WORM			1
	23873	2	.85	RELEASE WORM NUT			1
	20850	3	.15	WORM NUT DUST CAP			1
	208294	4	.02	DUST CAP PACKING			1
	24849	5	.15	WORM COLLAR			1
	39755	6	.20	WORM LEVER			1
	208294	7	.02	LEVER NUT			1
	198117	8	.01	LEVER NUT LOCK WASHER (1/2" STD.)			1
	2486	9	.15	LEVER CLEVIS			1
	19A58	10	.03	CLEVIS NUT (5/16-24 STD.)			1
	024275	11	.01	CLEVIS NUT SPACING WASHER			1
	37733	12	.05	CLEVIS PIN			1
	A2140	13	.01	CLEVIS PIN COTTER PIN (3/32 X 1/2 STD.)			1
	24B39	14	.50	THRUST BEARING BALL RACE			2
	24B40	15	.25	BALL RETAINER WITH BALLS			1
<u>4204</u>				CLUTCH RELEASE FOOT LEVER, RODS, ETC.		1940 6408	
	74704	1	1.00	FOOT LEVER AND HEEL PAD ASSEMBLY			1
	208312	2	.20	FRICTION WASHER			1
	208313	3	.10	TENSION SPRING			1
	37349	4	.05	SHAFT NUT (1/2-20 CASTLE STD.)			1
	208238		.01	SHAFT NUT COTTER PIN (3/32 X 7/8 STD.)			1
	75495	5	1.75	FOOT LEVER BRACKET AND SIDE RAIL ASSEMBLY			1
	40700	6	.12	LUBRICATOR - STRAIGHT - STD.			1
	42604	7	.50	RELEASE ROD			1
	024275	8	.01	ROD WASHER			1
	A2140	9	.01	ROD WASHER COTTER PIN (3/32 X 1/2 STD.)			1
<u>4206</u>				CLUTCH SPROCKET		1940 6408	
	74765	1	9.00	CLUTCH SPROCKET			1
	20814	2	.35	BUSHING			1
<u>4301</u>				CARBURETOR, AIR CLEANER, CONNECTIONS, ETC.		1940 6408	
	86523	1	15.00	CARBURETOR - LINKERT			1
	102418	2	6.00	BODY	5-10792		1
	102419	3	.25	IDLE HOLE BODY PLUG	69-10532		1
	102420	4	.10	IDLE PASSAGE SCREW	70-3342		2
	102420	5	.10	NEEDLE VALVE LOWER BODY SCREW	70-3342		2
	102649	6	4.50	BOWL AND FLOAT ASSEMBLY COMPLETE (1 1/4")	120-22252		1
	102422	7	.15	BOWL DRAIN PLUG	81-26062		1
	102423	8	.05	BOWL GASKET	79-2732		1
	102424	9	.25	BOWL NUT	37-2702		1
	102425	10	.15	BOWL COVER PLUG	69-2722		1
	102426	11	.25	THROTTLE SHAFT ASSEMBLY	21-3562		1
	102427	12	.05	THROTTLE SHAFT SPRING	34-2592		1
	102428	13	.20	THROTTLE SHAFT BUSHING	92-1172		2
	102429	14	.15	THROTTLE DISC	18-3592		1
	102430	15	.02	THROTTLE DISC SCREW	35-7562		2
	102431		.02	SCREW LOCK WASHER	36-1242		2
	102432	17	.60	THROTTLE LEVER ASSEMBLY	28-9892		1
	102433	18	.05	CLAMP SCREW	35-4622		1
	102434	19	.02	ADJUSTING SCREW	35-4042		1
	102435	20	.02	ADJUSTING SCREW LOCK SCREW	35-1802		1
	102436	21	.40	AIR INTAKE SHAFT	25-7112		1
	102437	22	.10	AIR INTAKE DISC	20-3602		1
	102438	23	.02	AIR INTAKE DISC SCREW	35-7562		2
	102431	24	.02	SCREW LOCK WASHER	36-1242		2
	102440	25	.20	AIR INTAKE CAM	100-7282		1
	102441	26	.02	AIR INTAKE SHAFT NUT	37-2042		1
	102442	27	.01	AIR INTAKE SHAFT NUT LOCK WASHER	36-682		1
	102443	28	.40	AIR INTAKE SHAFT STOP	106-10042		1
	102444	29	.02	SHAFT LEVER FRICTION BALL	89-1072		1
	102445	30	.05	SHAFT LEVER SPRING	34-9432		1

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GROUP 4301 Second 1



1 → { Carburetor complete
but without Air Cleaner

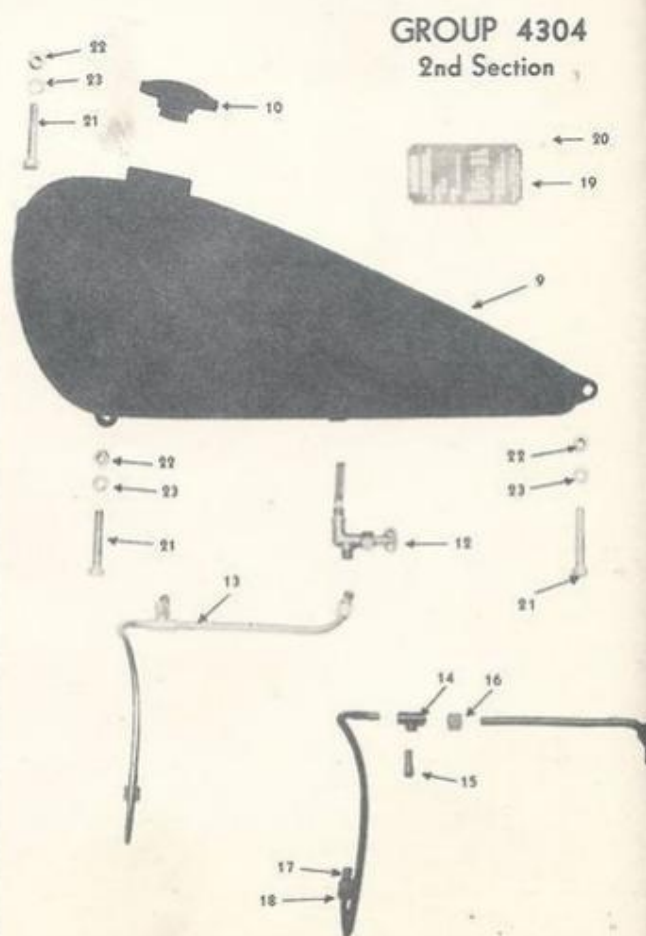
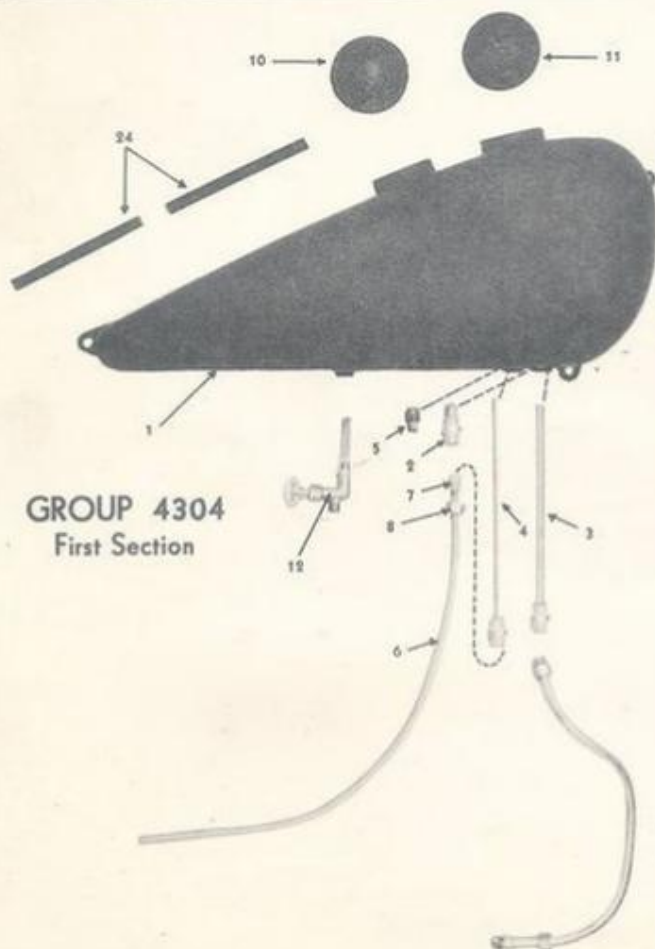
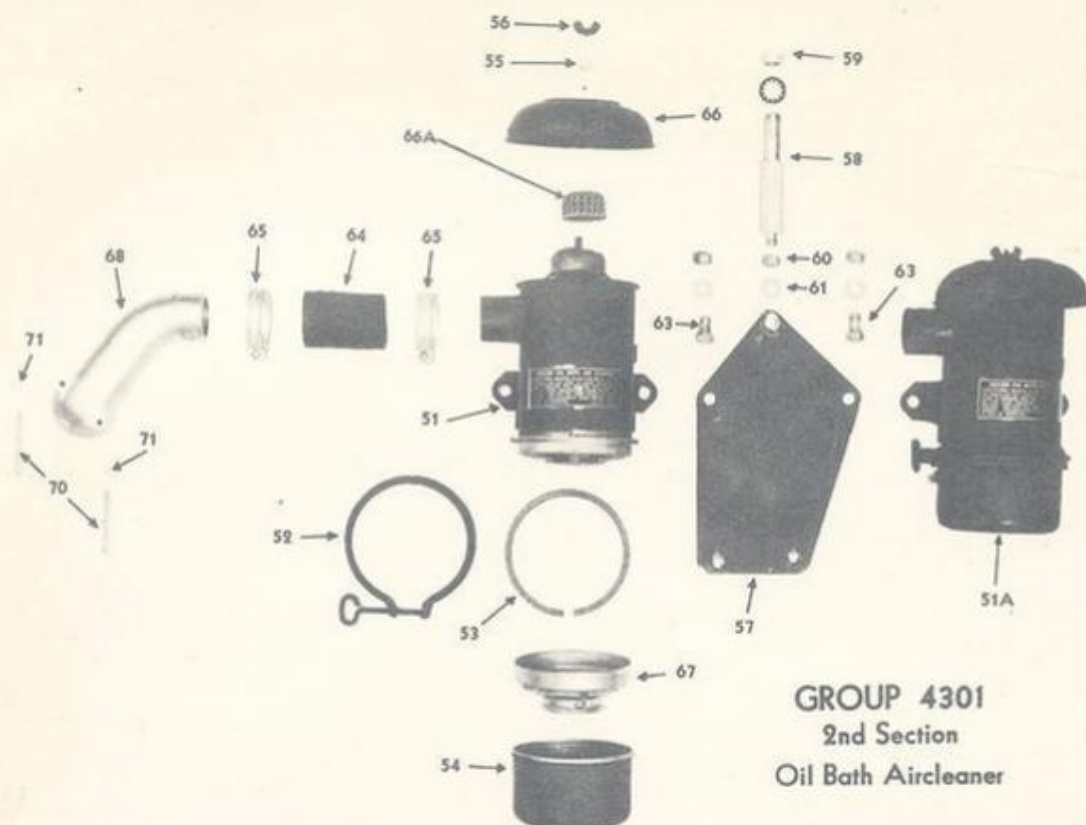


Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
4301				CARBURETOR, AIR CLEANER, CONNECTIONS, ETC. (Con't)		1940 640B	
	102446	31	.05	SHAFT LEVER PILOT SCREW	35-16692		1
	102447	32	.50	FLOAT	12-962		1
	102448	33	.05	FLOAT SCREW	35-3332		1
	102449	34	.10	FLOAT NUT	37-3312		1
	102450	35	.25	FLOAT LEVER ASSEMBLY	119-6442		1
	102451	36	.05	FLOAT LEVER BEARING PIN	38-3362		1
	102452	37	.10	FLOAT LEVER BEARING PIN SCREW	118-3372		2
	102453	38	.50	FLOAT VALVE AND SEAT			1
	102454	39	.05	FLOAT VALVE SEAT GASKET	77-3392		1
	102575	40	.75	VENTURI	9-10802		1
	102628	41	.75	NOZZLE	10-10742		1
	102458	42	.10	NOZZLE SPRING	34-2612		1
	102459	43	.60	HIGH SPEED NEEDLE VALVE	39-3652		1
	102460	44	.05	HIGH SPEED NEEDLE VALVE SPRING	34-2602		1
	102444	45	.02	HIGH SPEED NEEDLE VALVE FRICTION BALL	89-1072		1
	102461	46	.65	LOW SPEED NEEDLE VALVE AND KNURL ASSEMBLY	39-11852		1
	102462	47	.75	LOW SPEED NEEDLE VALVE LIFT LEVER ASSEMBLY	63-3612		1
	102463	48	.20	LIFT LEVER BEARING PIN	38-1412		1
	102464	49	.05	LIFT LEVER RETURN SPRING	34-3502		1
	102629	50	.05	LIFT LEVER SPRING SEAT	56-3512		1
	39699		.50	CARBURETOR BRACE			1
	208228		.03	BRACE UPPER NUT (3/8-24 STD.)			1
	A22210		.03	BRACE LOWER NUT			1
	86551	51A	11.00	OIL BATH CLEANER	611181		1
	102558	51	5.25	BODY AND BRACKET	611747		1
	102559	52	.50	CLAMP ASSEMBLY	610622		1
	102560	53	.05	CORK GASKET	611198		1
	102561	54	.65	OIL CUP	611004		1
	102562	55	.01	LOCK WASHER	500351		1
	102563	56	.05	WING NUT	611704		1
	102564	57	.60	MOUNTING PLATE	611187		1
	102565	58	.65	MOUNTING STUD	611196		1
	102566	59	.05	HEX NUT	500391		1
	102567	60	.05	HEX NUT	500230		1
	102568	61	.01	LOCK WASHER	500390		1
	102569	62	.01	LOCK WASHER	500163		1
	102570	63	.05	HEX BOLT	500389		1
	102571	64	.20	HOSE	611188		1
	102572	65	.10	HOSE CLAMP ASSEMBLY	611702		2
	102573	66	.35	COVER AND PLATE ASSEMBLY	611736		1
	102648	66A		COVER SUPPORT SCREEN	612133		1
	102574	67	.25	BAFFLE PLATE ASSEMBLY	611718		1
	86627	68	4.00	AIR INTAKE ELBOW			1
	45013		.05	ELBOW TO CARBURETOR SCREW			3
				(#12-24 x 2 1/4 FILL HD. STD.)			3
	37528		.01	SCREW LOCK WASHER (#12 STD.)			3
4304				GASOLINE AND OIL TANKS AND FITTINGS		1940 640B	
	86558	1	16.00	GASOLINE AND OIL TANK ASSEMBLY - RIGHT			1
	40151	2	.50	OIL TANK FEED TUBE NIPPLE			1
	40153	3	.45	OIL TANK INNER RETURN TUBE			1
	40810	4	.45	OIL TANK INNER BREATHER TUBE			1
	368269	5	.10	OIL TANK DRAIN PLUG (1/4 PIPE THREAD)			1
	41915	6	.55	OIL TANK OUTER BREATHER TUBE ASSEMBLY			1
	40815	7	.10	CONE			1
	28877	8	.15	UNION NUT			1
	86559	9	13.00	GASOLINE TANK - LEFT			1
	41821	10	.50	GASOLINE TANK FILLER CAP WITH WASHER			2
	43144	11	.50	OIL TANK FILLER CAP WITH WASHER			1
	358893X	12	.90	GASOLINE TANK SHUTOFF			2
	41361	13	1.00	GASOLINE TANK AND CARBURETOR TUBE ASSEMBLY			1
	358904	14	.10	"T" CONNECTION			1
	B21710	15	.05	TANK CONE			2
	A21180	16	.05	TANK UNION NUT			2
	21854	17	.10	CARBURETOR CONE			1
	H20150	18	.10	CARBURETOR UNION NUT			1

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Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

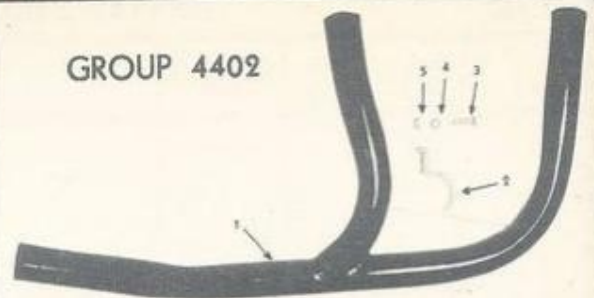
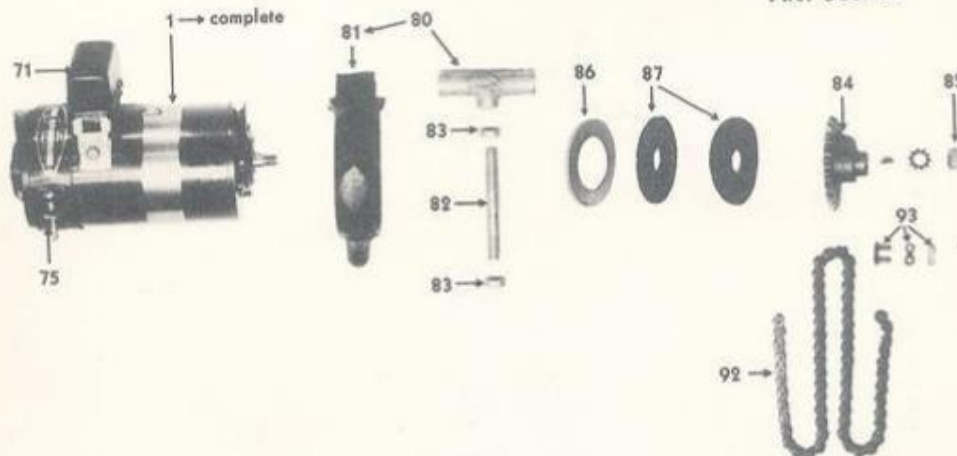
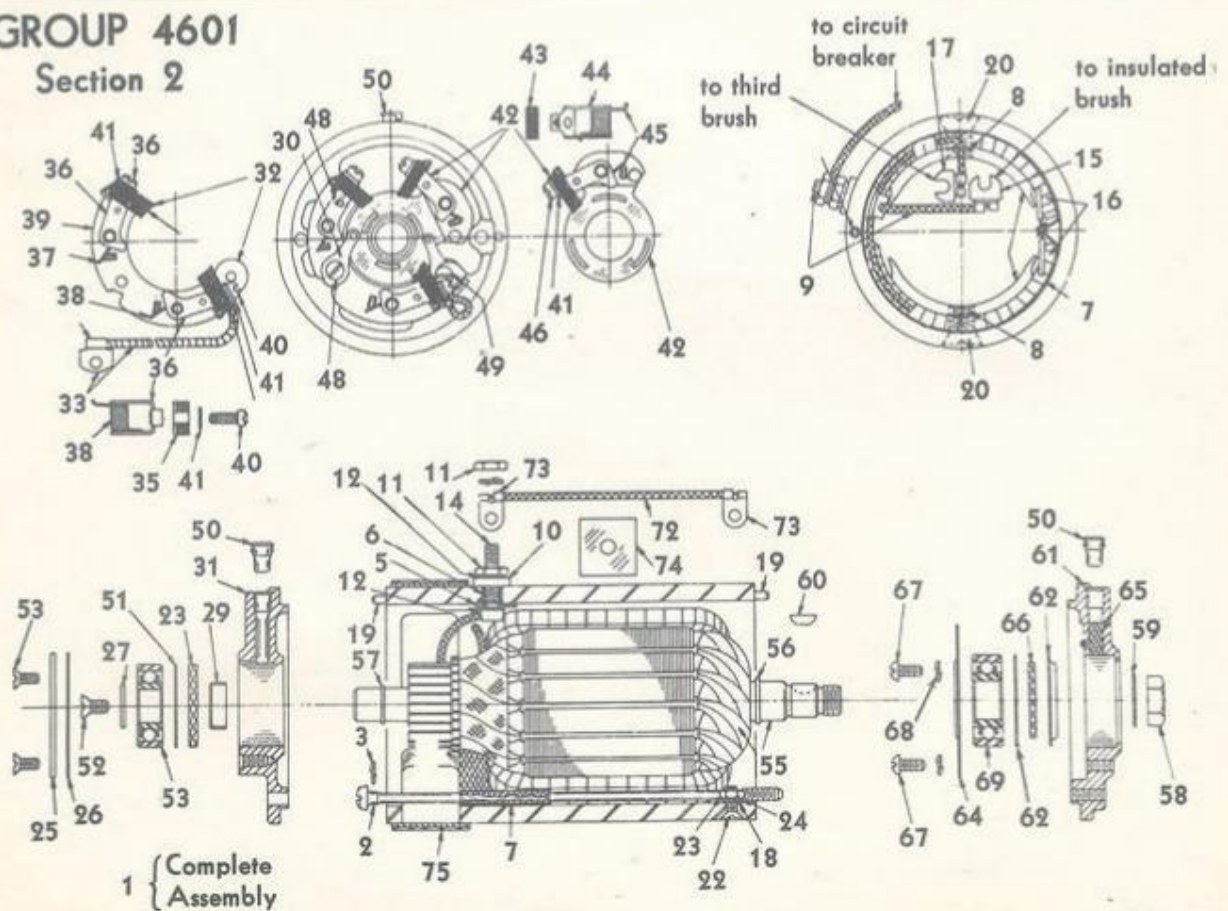
Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>4304</u>				GASOLINE AND OIL TANKS AND FITTINGS (Con't)		1940 640B	
	43256	19	.25	CAUTION PLATE			1
	45103	20	.01	CAUTION PLATE DRIVE SCREW			4
	37013	21	.05	GASOLINE TANK ANCHOR SCREW (5/16-24 STD.)			3
	19A58	22	.03	ANCHOR SCREW NUT (5/16-24 STD.)			3
	19B114	23	.01	ANCHOR SCREW NUT LOCK WASHER (5/16" STD.)			3
	41295	24	.05	GASOLINE TANK RUBBER STRIP			1
<u>4401</u>				MUFFLER		1940 640B	
	93271	1	8.50	MUFFLER AND TAIL PIPE ASSEMBLY			1
	37224	2	.05	MUFFLER CLIP AND FORK END BOLT (1/4-28 X 3/4 HEX HD. STD.)			1
	37329	3	.03	END BOLT NUT (1/4-28 STD.)			1
	19B113	4	.01	END BOLT NUT LOCK WASHER (1/4" STD.)			1
<u>4402</u>				EXHAUST TUBE		1940 640B	
	93317	1	6.50	EXHAUST TUBE ASSEMBLY			1
	74720	2	.75	SUPPORT CLIP			1
<u>4601</u>				GENERATOR AND REGULATOR		1940 640B	
	76010	1	25.00	GENERATOR ASSEMBLY	GAS-4150		1
	100206	2	.05	FRAME SCREW	GAS-20A		2
	100207	3	.05	LOCK WASHER #10	X-544		2
	102538	4	.35	POLE PIECE	GAS-29		2
	102188	5	.01	INSULATING WASHER - SPEC.	GAS-40		1
	102189	6	.05	INSULATING BUSHING	GAS-41		1
	100208	7	.01	FIELD CONNECTION INSULATION	GAS-44		1
	102539	8	.01	FIELD COIL HOLDER	GAS-45		4
	102186	9	.07	TERMINAL LEAD ASSEMBLY	GAS-47		1
	102191	10	.01	INSULATING WASHER	GBF-55		1
	102541	11	.05	TERMINAL LEAD POST NUT	8X-1377		2
	102192	12	.05	WASHER - SKPF. 3/16"	X-1274		2
	102544	13	.05	LOCK WASHER #10	X-196		2
	102187	14	.01	TERMINAL POST	GBF-36		1
	100210	15	.05	TERMINAL	X-1423		1
	100211	16	2.80	FIELD COIL ASSEMBLY COMPLETE	GAS-2005		1
	100212	17	.05	TERMINAL - LEFT	X-1424		1
	100213	18	.05	TERMINAL - RIGHT	X-959		1
	100215	19	.01	DOWEL PIN	MN-21		2
	102540	20	.02	POLE PIECE SCREW	MZ-38A		2
	100207	21	.05	LOCK WASHER #10	X-544		2
	100216	22	.05	FIELD COIL TERMINAL SCREW - RIGHT (#6-32 X 7/16 FLAT HD.)	8X-1350		1
	100218	23	.05	HEX NUT #6-32	X-140		1
	100246	24	.05	WASHER - SKPF. #8	X-1275		1
	101220	25	.09	COMMUTATOR END CAP COVER	GAS-69A		1
	100235	26	.01	END CAP COVER GASKET	GAS-70		1
	100236	27	.04	BEARING RETAINER WASHER	GAS-71		1
	100227	28	.01	FELT WASHER	GAS-77		1
	100228	29	.02	FELT WASHER RETAINER	GAS-78		1
	100425	30	.03	THIRD BRUSH PLATE RETAINING SPRING	GAS-51		1
	102196	31	2.50	COMMUTATOR END PLATE	GAS-191		1
	100238	32	.25	BRUSH HOLDER PLATE ASSEMBLY	GAS-2021L		1
	100424	33	.03	GROUND CONNECTOR ASSEMBLY	GAL-31		1
	102547	34	.34	SERVICE BRUSH SET	GAS-2012		1
	100241	35	.12	BRUSH - MAIN	GAS-12		2
	100242	36	.03	BRUSH HOLDER	GAS-15		2
	100243	37	.01	BRUSH SPRING	GAS-17		1
	100244	38	.01	BRUSH SPRING	GAS-18		1
	100238	39	.25	BRUSH HOLDER PLATE	GAS-1021L		1
	A6200	40	.05	SCREW #8-32 X 1/2 FILL STD.	8X-122		2
	100246	41	.05	WASHER - SKPF. #8	X-1275		2
	100247	42	.40	BRUSH HOLDER PLATE ASSEMBLY - 3RD BRUSH	GAS-2072LA		1

ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE

GROUP 4401



GROUP 4402

GROUP 4601
First SectionGROUP 4601
Section 2

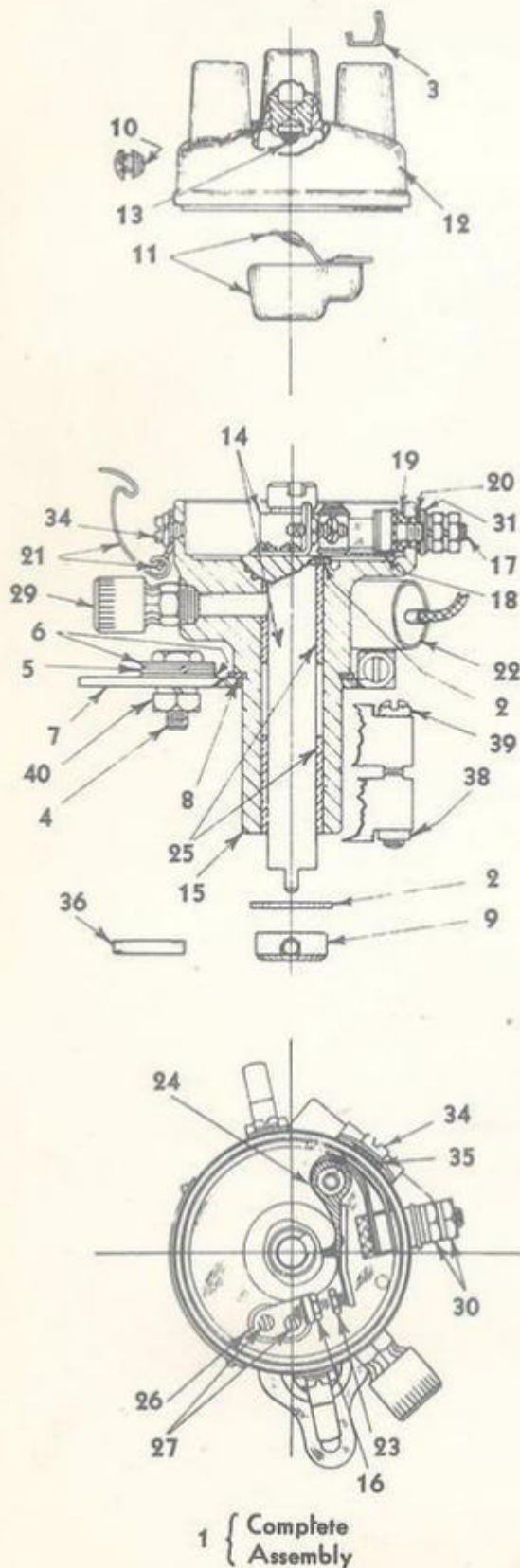
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

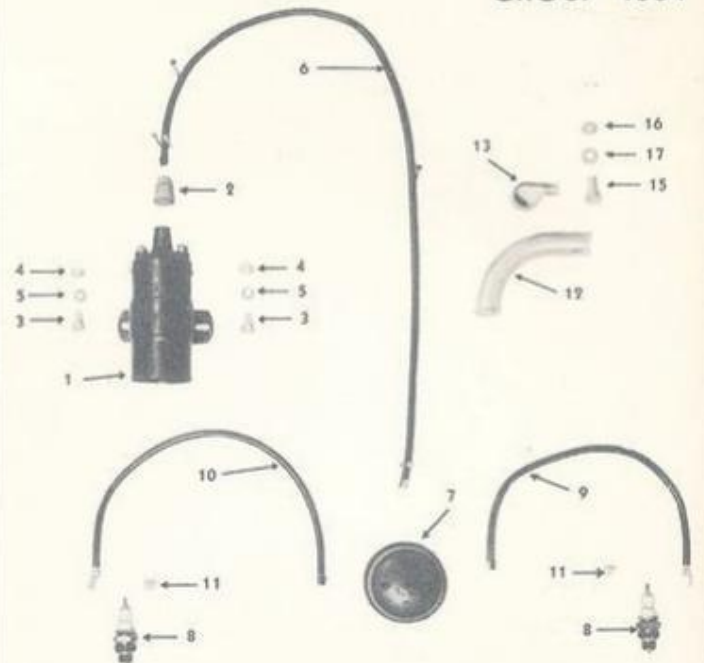
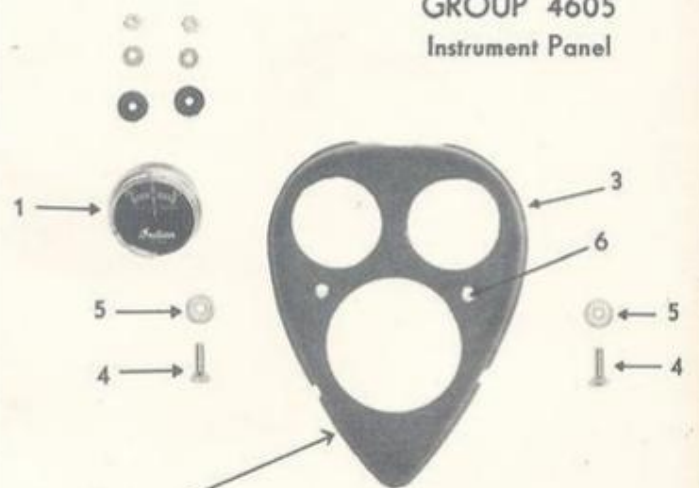
Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
4601				GENERATOR AND REGULATOR (CON'T)		1940 640B	
	100248	43	.10	BRUSH - THIRD	GAS-13		1
	100242	44	.03	BRUSH HOLDER	GAS-15		1
	100244	45	.01	BRUSH SPRING	GAS-18		1
	100245	46	.05	SCREW #8-32 X 7/16 FILL HD.	8X-878		1
	100246	47	.05	WASHER - SKPF. #8	X-1275		1
	101980	48	.05	SCREW #8-32 X 3/8 RD. HD.	8X-55		3
	100240	49	.05	LOCK WASHER #8	X-195		1
	100234	50	.05	OILER - 1/4"	X-489		1
	102292	51	.01	STEEL WASHER - FLAT	1A-175		1
	100237	52	.05	SCREW #10-32 X 7/16 FLAT HD.	8X-61		1
	100423	53	.05	SCREW #8-32 X 3/8 FLAT HD.	8X-63		3
	100226	54	1.80	BALL BEARING S.A.E. #201	X-293		1
	102580	55	8.70	ARMATURE ASSEMBLY	GAS-3076		1
	100222	56	.01	SNAP RING	GAS-53		1
	100221	57	.01	SNAP RING	1A-158		1
	100223	58	.05	NUT - 7/16-20 HEX	8X-160		1
	100224	59	.05	WASHER - SKPF. 7/16	X-1278		1
	100225	60	.05	WOODRUFF KEY #212	X-1460		1
	102205	61	3.25	DRIVE END HEAD ASSEMBLY	GAS-1193		1
	100231	62	.01	FELT GUARD - FLAT	DB-13		1
	100232	63	.02	FELT GUARD - CUPPED	GAS-73		1
	100251	64	.02	BEARING RETAINER	GAS-74		1
	102542	65	.01	FELT WICK	IGP-34		1
	100230	66	.04	FELT WASHER	SC-127		1
	101980	67	.05	SCREW #8-32 X 3/8 RD. HD.	8X-55		3
	100240	68	.05	LOCK WASHER #8	X-195		3
	100229	69	1.90	BALL BEARING S.A.E. #202	X-294		1
	100234	70	.05	OILER 1/4"	X-489		1
	100252	71	1.10	CIRCUIT BREAKER ASSEMBLY	CB-4014		1
	102206	72	.05	LEAD ASSEMBLY	DG-107		1
	102207	73	.05	LEAD TERMINAL	X-755		2
	102543	74	.04	CIRCUIT BREAKER SPACER	GAS-87A		2
	102177	75	.20	HEAD BAND ASSEMBLY	GAS-1024E		1
	102544	76	.05	LOCK WASHER #10	X-196		2
	100253	77	.05	SCREW #10-32 X 3/8 RD. HD.	8X-311		2
	102545	78	.05	SCREW #10-32 X 1 1/2 RD. HD.	8X-714		1
	102546	79	.05	NUT #10-32 SQUARE	8X-794		1
	74768	80	2.00	GENERATOR BRACKET ASSEMBLY			1
	74277	81	1.75	BRACKET			1
	40089	82	.15	CLAMPING AND ADJUSTING SCREW			1
	37342	83	.05	SCREW LOCK NUT (3/8-24 JAM STD.)			2
	43453	84	1.35	GENERATOR SPROCKET			1
	208258	85	.05	GENERATOR SPROCKET RETAINING NUT (7/16-20 STD.)			1
	40092	86	.40	GENERATOR SEAL BACKING PLATE			1
	40091	87	.10	FELT SEAL WASHER			2
	37225	88	.10	BRACKET CLAMPING SCREW (5/16-24 X 2 1/4 HEX HD. STD.)			1
	37540	89	.02	CLAMPING SCREW WASHER (5/16" STD.)			1
	19A58	90	.03	CLAMPING SCREW NUT (5/16-24 STD.)			1
	19B114	91	.01	CLAMPING SCREW NUT LOCK WASHER (5/16" STD.)			1
	40081	92	1.50	CHAIN - 3/8 PITCH - 3/16 WIDE - SINGLE ROW - 60 ROLLS			1
	100868	93	.42	CHAIN DOUBLE REPAIR LINK			
	100869	94	.28	CHAIN SINGLE REPAIR LINK			
	100870	95	.14	CONNECTING LINK ASSEMBLY			
	100871	96	.14	OFFSET LINK			
4603				DISTRIBUTOR		1940 640B	
	86059	1	7.50	DISTRIBUTOR ASSEMBLY - ELECTRIC AUTO-LITE			1
	100631	2	.01	THRUST WASHER	IG-90		2
	101405	3	.02	H. T. WIRE TERMINAL	IG-94		3
	100635	4	.06	ADVANCE CONTROL SCREW 1/4-28	IG-686A		1
	100636	5	.01	SPRING WASHER	IG-687		1
	100637	6	.01	ADVANCE CONTROL WASHER	IG-6880		2

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GROUP 4603



GROUP 4604

GROUP 4605
Instrument Panel

Order
 No. 85964 For All Machines up to FDO-2736-B
 No. 76029 For All Machines FDO-2737-B and up.

Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>4603</u>				DISTRIBUTOR (CON'T)		1940 6408	
	100632	7	.25	ADVANCE CONTROL ARM	1G-806G		1
	100639	8	.01	THRUST WASHER	1G-816C		1
	101034	9	.10	DISTRIBUTOR SHAFT COLLAR	1GB-199		1
	102000	10	.02	RUBBER PLUG	1GB-264		1
	101032	11	.35	ROTOR	1GB-1002D		1
	101022	12	1.55	DISTRIBUTOR CAP ASSEMBLY	1GB-1065		1
	100641	13	.03	CONTACT PLUNGER	1GB-24		1
	101562	14	1.00	BREAKER CAM AND SHAFT - R.H.	1GW-1065R		1
	101035	15	3.85	DISTRIBUTOR BASE ASSEMBLY	1GW-3064		1
	100651	16	.02	BREAKER POINT LOCK NUT	1B-23		1
	100645	17	.06	TERMINAL POST #10-32	1GB-20		1
	100646	18	.01	TERMINAL POST INSULATION	1GB-21		1
	100647	19	.01	INSULATING BUSHING	1GB-89		1
	102557	20	.02	LOCK SPRING	1GB-220		1
	100654	21	.05	DISTRIBUTOR CAP SPRING AND HINGE ASSEMBLY	1GB-1007		2
	100656	22	.75	CONDENSER ASSEMBLY	1GB-1025B		1
	100652	23	.35	BREAKER POINT SCREW	1GP-33		1
	40063	24	.55	BREAKER ARM ASSEMBLY	1GP-3028		1
	102481	25	.15	ABSORBENT BRONZE BUSHING	1G-579A		1
	101559	26	.03	BREAKER ARM BRACKET	1GB-38		1
	102482	27	.05	BRACKET AND BASE SCREW (#6-32 x 1/4 RD.)	8X-302		2
	198110	28	.01	LOCK WASHER #6 STD.	X-1012		2
	101563	29	.50	GREASE CUP	X-1512		1
	100649	30	.05	NUT (#10-32 HEX HD.)	8X-173		2
	100650	31	.05	WASHER #10 - PLAIN	8X-183		1
	198111	32	.01	LOCK WASHER (#8 STD.)	X-195		2
	198112	33	.01	LOCK WASHER (#10 STD.)	X-196		2
	102483	34	.05	SCREW #8-32 x 3/16 BDG. HD.	8X-724		3
	102484	35	.05	WASHER - SKPF. #8	X-1275		1
	102293	36	.01	DISTRIBUTOR DRIVE RIVET	SW-213		1
	198113	37	.01	LOCK WASHER (1/4" STD.)	12X-199		1
	100634	38	.05	NUT #10-32 - SQUARE	8X-794		1
	100633	39	.05	SCREW (#10-32 x 1 3/8 FILL HD.)	8X-871		1
	100638	40	.05	NUT (1/4-28 HEX)	8X-1063		1
<u>4604</u>				IGNITION COIL, WIRING AND SPARK PLUGS		1940 6408	
	43255	1	3.50	IGNITION COIL			1
	39096	2	.10	COIL RUBBER CAP			1
	37074	3	.05	COIL TO FENDER SCREW			2
	37329	4	.03	COIL TO FENDER SCREW NUT (1/4-28 STD.)			2
	198113	5	.01	NUT LOCK WASHER (1/4" STD.)			2
	42415	6	.25	DISTRIBUTOR TO COIL CABLE			1
	42228	7	.80	DISTRIBUTOR CABLE RUBBER CAP			1
	41787	8	.65	SPARK PLUG WITH GASKET (INDIAN C-14)			2
	40608	9	.40	SPARK PLUG CABLE ASSEMBLY - FRONT			1
	40610	10	.40	SPARK PLUG CABLE ASSEMBLY - REAR			1
	230460	11	.05	SPARK PLUG TERMINAL			2
	40518	12	.75	SPARK PLUG CABLE PROTECTOR TUBE			1
	40390	13	.05	TUBE AND STRAP CLIP			1
	40594	14	.10	TUBE SUPPORT STRAP			1
	16A290	15	.05	STRAP AND CLIP SCREW			1
				(5/16-24 x 9/16 HEX HD. STD.)			1
	19A58	16	.03	SCREW NUT (5/16-24 STD.)			1
	198114	17	.01	SCREW NUT LOCK WASHER (5/16" STD.)			1
<u>4605</u>				INSTRUMENTS		1940 6408	
	41921	1	1.35	AMMETER			1
	41281	2	.02	AMMETER TO MOUNTING PLATE INSULATING BUSHING			2
	85964	3	2.00	INSTRUMENT PANEL			1
	45014	4	.03	PANEL TO MOUNTING PLATE SCREW			2
	37602	5	.05	SCREW CUPPED WASHER			2
	43071	6	.10	SPACER			2
	43570	7	.50	INSTRUMENT MOUNTING PLATE			1
	37145	8	.05	MOUNTING PLATE TO FRAME SCREW			1
				(1/4-20 x 1/2 HEX HD. STD.)			2
	198113	9	.01	SCREW LOCK WASHER (1/4" STD.)			2

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MILITARY-INDIAN MOTORCYCLE PARTS LIST

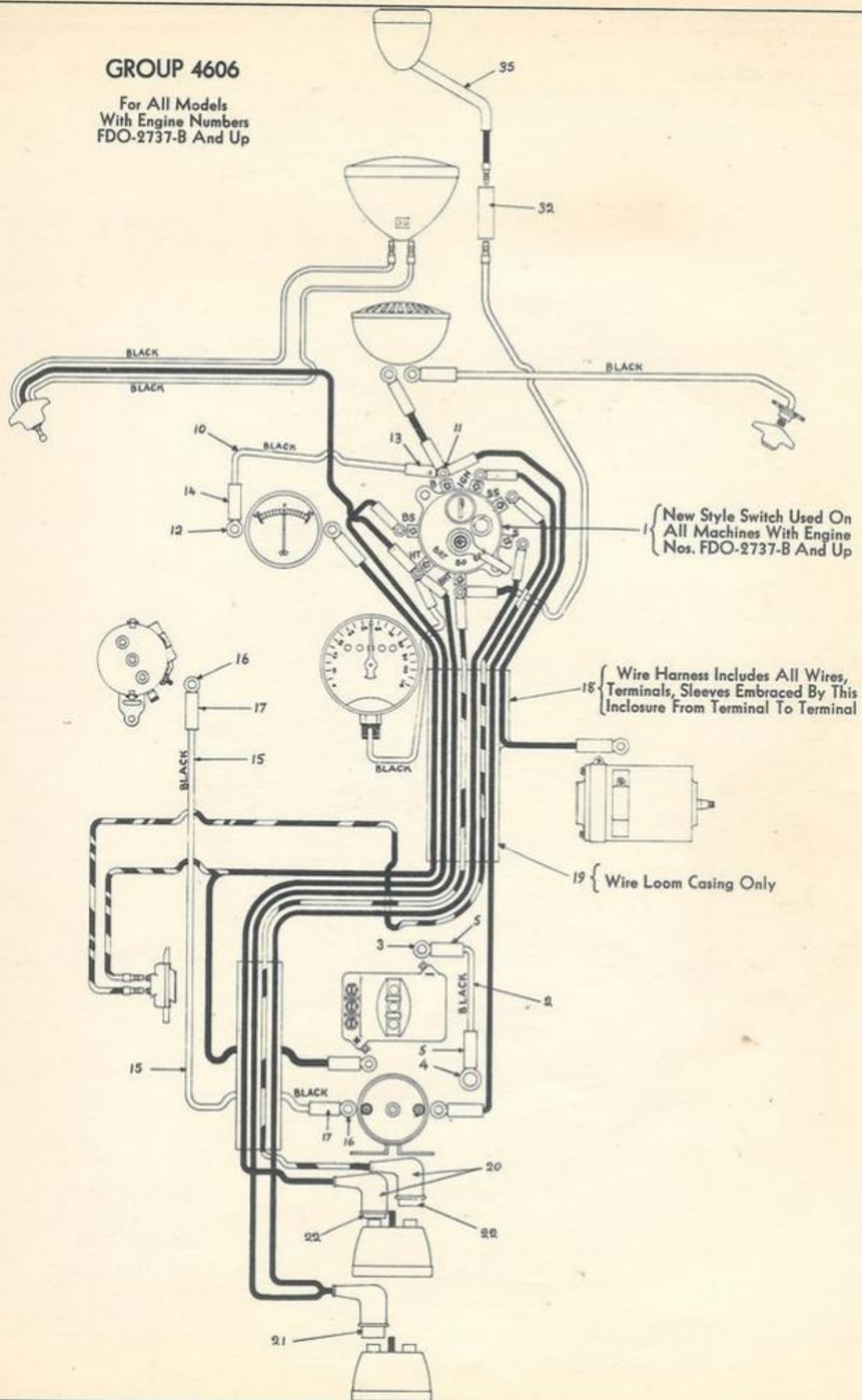
Model 640

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>4605</u>				INSTRUMENT PANEL	This Group Applies On All Machines With Engine Numbers FDO-2737-B Up		
	76029	3	2.00	INSTRUMENT PANEL		1940	1
	43570		.50	INSTRUMENT MOUNTING PLATE ASSEMBLY		640B	1
	76022	1	5.00	SWITCH			1
	A6020		.01	SWITCH SCREW (#6-32 X 1/4 RD. HD. STD.)			7
	198110		.01	LOCK WASHER (#6 STD.)			7
	17A286		.01	SWITCH TO MOUNTING PLATE SCREW (#10-32 X 1 RD. HD. STD.)			2
				SCREW SPACER			2
	43572		.05	LOCK WASHER (#10 STD.)			2
	198112		.01				
<u>4606</u>				WIRING		1940	
						640B	
	42158	2	.25	BATTERY GROUND WIRE ASSEMBLY			1
	27B162	3	.03	TERMINAL - SMALL			1
	42154		.02	TERMINAL - LARGE			1
	39941	5	.03	TERMINAL SLEEVE			2
	35B160	6	.03	BATTERY SCREW			2
	35B161	7	.02	NUT			2
	198112	8	.01	LOCK WASHER (#10 STD.)			2
	37659	9	.02	BATTERY TERMINAL FELT WASHER			2
	42821	10	.25	AMMETER TO SWITCH WIRE ASSEMBLY			1
	42678	11	.03	TERMINAL - SWITCH			1
	27B162	12	.03	TERMINAL - AMMETER			1
	42682	13	.05	TERMINAL SLEEVE - SWITCH			1
	39941	14	.03	TERMINAL SLEEVE - AMMETER			1
	42823	15	.35	COIL TO DISTRIBUTOR WIRE ASSEMBLY			1
	27B162	16	.03	TERMINAL			2
	39941	17	.03	TERMINAL SLEEVE			2
	86637	18	2.50	WIRING HARNESS			1
	43624	19	.40	WIRE LOOM			1
	43591	20	.10	WIRE CONNECTOR RUBBER ELBOW			4
	43279	21	.15	SERVICE TAIL LIGHT WIRE CONNECTOR - DOUBLE			1
	43280	22	.10	BLACKOUT TAIL AND STOP LIGHT WIRE CONNECTOR SINGLE			2
							2
	25B242	23	.05	HARNESS TO FRAME TUBE CLIP - FRONT			1
	17A181	24	.05	HARNESS TO FRAME TUBE CLIP - REAR			1
	42160	25	.05	HARNESS CLIP - AT BATTERY CLAMP SCREW			1
	43584	26	.05	WIRE LOOM CLIP - SMALL			5
	42160	27	.05	WIRE LOOM CLIP - LARGE			1
	A10470	28	.01	CLIP SCREW (#10-32 X 1/2 RD. HD. STD.)			5
	A14140	29	.03	NUT (#10-32 STD.)			5
	198112	30	.01	LOCK WASHER (#10 STD.)			5
	D24330	31	.05	STOP LIGHT SWITCH WIRE CLIP			3
	43160	32	.10	BLACKOUT HEAD LAMP WIRE CONNECTOR			1
	36B98	33	.10	CONNECTOR CLIP			1
	43138	34	.03	CONNECTOR SLEEVE			1
	43522	35	.05	BLACKOUT HEAD LAMP WIRE SLEEVE			1
	28B157	36	.03	BLACKOUT HEAD LAMP WIRE TO FENDER CLIP			1
	A10470	37	.01	CLIP SCREW (#10-32 X 1/2 RD. HD. STD.)			1
	A14140	38	.03	NUT (#10-32 STD.)			1
	198112	39	.01	LOCK WASHER (#10 STD.)			1

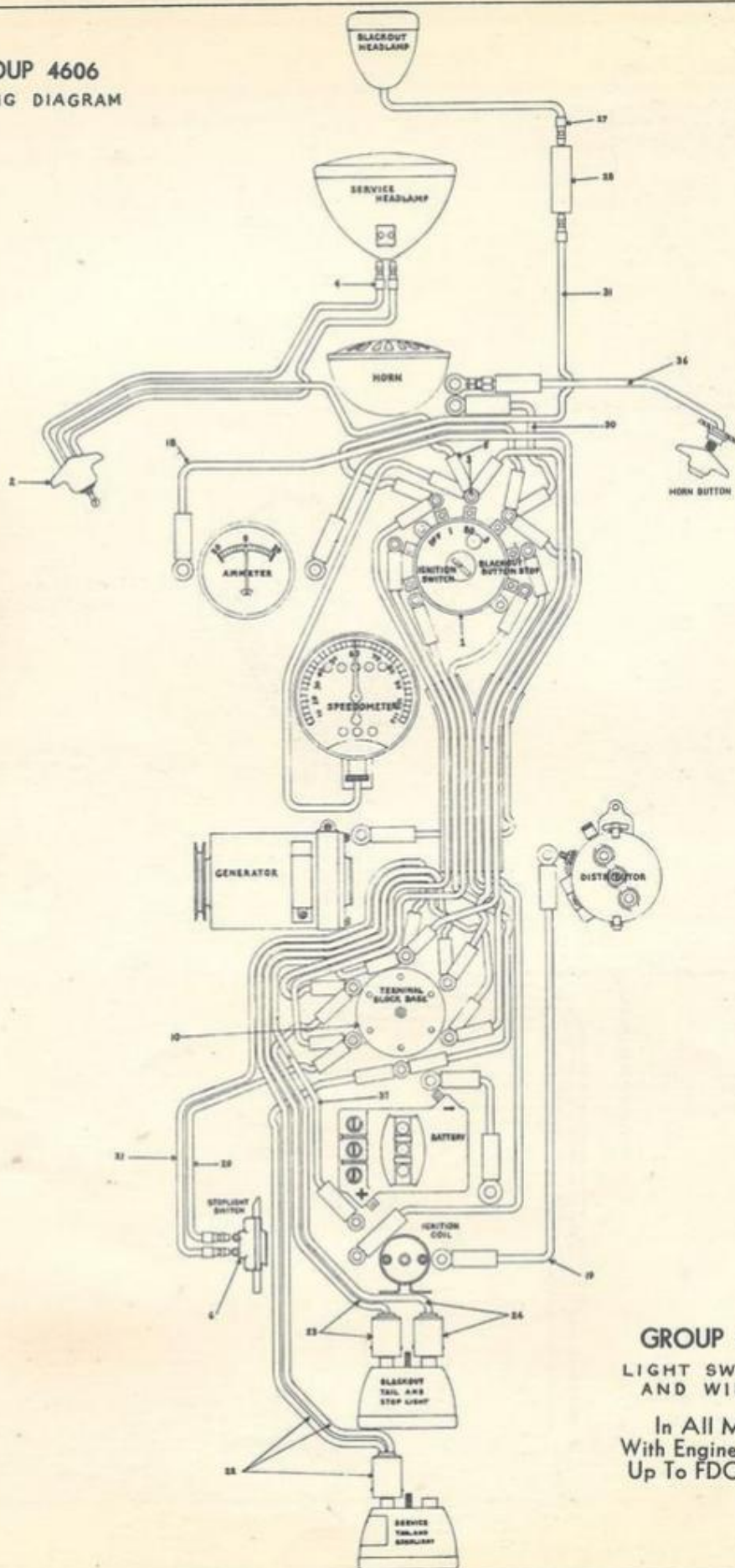
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GROUP 4606

For All Models
With Engine Numbers
FDO-2737-B And Up



GROUP 4606
WIRING DIAGRAM



GROUP 4606
LIGHT SWITCHES
AND WIRES

In All Models
With Engine Numbers
Up To FDO-2736-B

Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
4606				LIGHT SWITCHES AND WIRING		1940 640B	
	75938	1	2.00	IGNITION AND BLACKOUT LIGHT SWITCH			1
	42372	2	1.25	SERVICE HEADLIGHT SWITCH			1
	A6020		.01	SWITCH SCREW (#6-32 x 1/4 RD. HD. STD.)			2
	42678	3	.03	SWITCH AND PANEL TERMINAL			1
	40992	4	.02	SWITCH AND SERVICE HEADLAMP TERMINAL			2
	42682	5	.05	TERMINAL SLEEVE			1
	41363	6	.40	STOP LIGHT SWITCH			1
	41364	7	.10	STOP LIGHT SWITCH MOUNTING PLATE			1
	D24305		.01	PLATE AND FRAME SCREW (#10-32 x 3/8 RD. HD. STD.)			2
	198112		.01	SCREW LOCK WASHER (#10 STD.)			2
	A22120		.01	SWITCH TO MOUNTING PLATE SCREW (#10-32 x 5/16 RD. HD. STD.)			2
	A14140		.03	SCREW NUT (#10/32 STD.)			2
	198112		.01	LOCK WASHER (#10 STD.)			2
	42581	8	.10	SWITCH AND BRAKE ROD SPRING			1
	288157	9	.05	SPRING AND BRAKE ROD CLIP			1
	A6230		.01	CLIP SCREW (#8-32 x 3/8 RD. HD. STD.)			1
	B32380		.03	SCREW NUT (#8-32 STD.)			1
	198111		.01	LOCK WASHER (#8 STD.)			1
	42666	10	.35	TERMINAL BLOCK BASE			1
	43401	11	.70	BASE COVER			1
	42668	12	.10	CENTER STUD			1
	G33395	13	.05	STUD WING NUT			1
	A14140		.03	BASE NUT (#10-32 STD.)			1
	37538		.02	BASE NUT WASHER (#10 STD.)			1
	A6020		.01	TERMINAL SCREW (#6-32 x 1/4 RD. HD. STD.)			6
	42814	14	.20	BLOCK MOUNTING CLIP			1
	37255		.02	CLIP AND SADDLE BRACKET BOLT (1/4-28 x 3/8 HEX HD. STD.)			1
	198113		.01	BOLT LOCK WASHER (1/4" STD.)			1
	86572	15	1.00	WIRING HARNESS			1
	258242	16	.05	HARNESS TO FRAME TUBE CLIP - FRONT			2
	17A181	17	.05	HARNESS TO FRAME TUBE CLIP - REAR			1
	42821	18	.25	AMMETER TO SWITCH WIRE ASSEMBLY			1
	42678		.03	TERMINAL - SWITCH			1
	42682		.05	TERMINAL - SLEEVE			1
	278162		.03	TERMINAL - AMMETER			1
	39941		.03	TERMINAL SLEEVE			1
	42823	19	.35	COIL TO DISTRIBUTOR WIRE ASSEMBLY			1
	278162		.03	TERMINAL			2
	39941		.03	TERMINAL SLEEVE			2
	43337	20	.20	STOP LIGHT SWITCH TO BLOCK WIRE ASSEMBLY			1
	42678		.03	TERMINAL - BLOCK			1
	40992		.02	TERMINAL - SWITCH			1
	42682		.05	TERMINAL SLEEVE			1
	43339	21	.20	STOP LIGHT SWITCH TO BLOCK WIRE ASSEMBLY			1
	42678		.03	TERMINAL - BLOCK			1
	40992		.02	TERMINAL - SWITCH			1
	42682		.05	TERMINAL - SLEEVE			1
	43519	22	.50	SERVICE TAIL AND STOP LIGHT WIRE ASSEMBLY			1
	43279		.15	CONNECTOR - DOUBLE			1
	42678		.03	TERMINAL			2
	42682		.05	TERMINAL SLEEVE			2
	43355	23	.35	BLACKOUT TAIL LIGHT WIRE ASSEMBLY			1
	43280		.10	CONNECTOR - SINGLE			1
	42678		.03	TERMINAL			1
	42682		.05	TERMINAL SLEEVE			1
	43353	24	.35	BLACKOUT STOP LIGHT WIRE ASSEMBLY			1
	43280		.10	CONNECTOR - SINGLE			1
	42678		.03	TERMINAL			1
	42682		.05	TERMINAL SLEEVE			1
	43428	25	.01	SERVICE AND BLACKOUT WIRE BINDING CLIP - SHORT			2
	43429	26	.01	SERVICE, SWITCH AND BLACKOUT WIRE BINDING CLIP - LONG			3
	40992	27	.02	BLACKOUT HEADLAMP WIRE TERMINAL			1
	43522	28	.05	BLACKOUT HEADLAMP WIRE SLEEVE			1

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THIS GROUP APPLIES ON MACHINES
UP TO FDO-2736-B

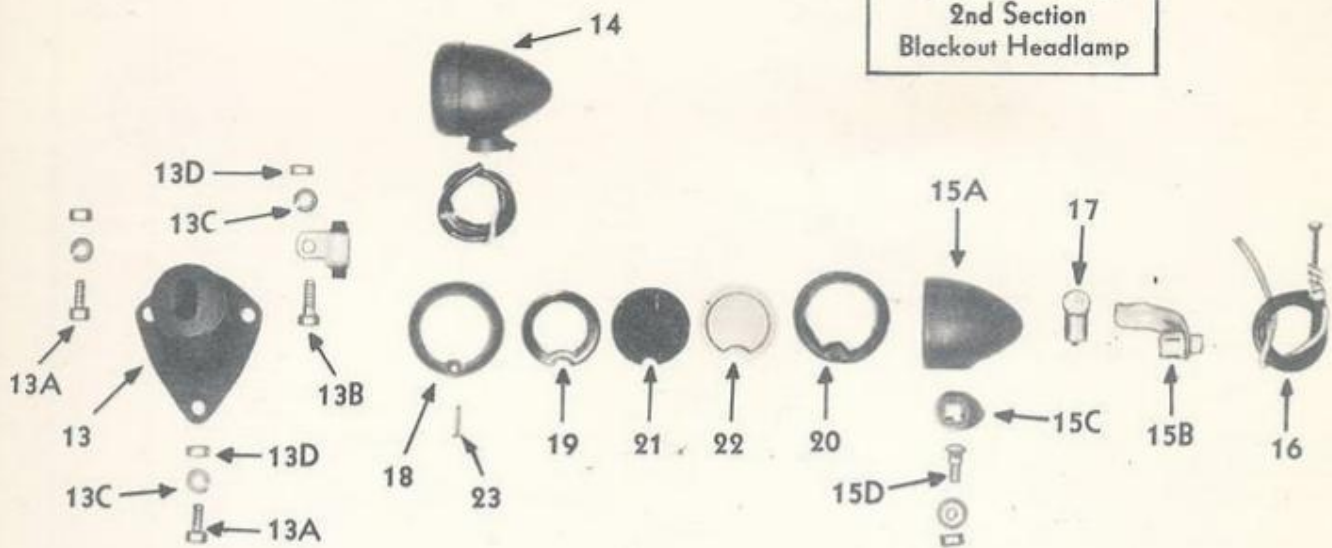
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

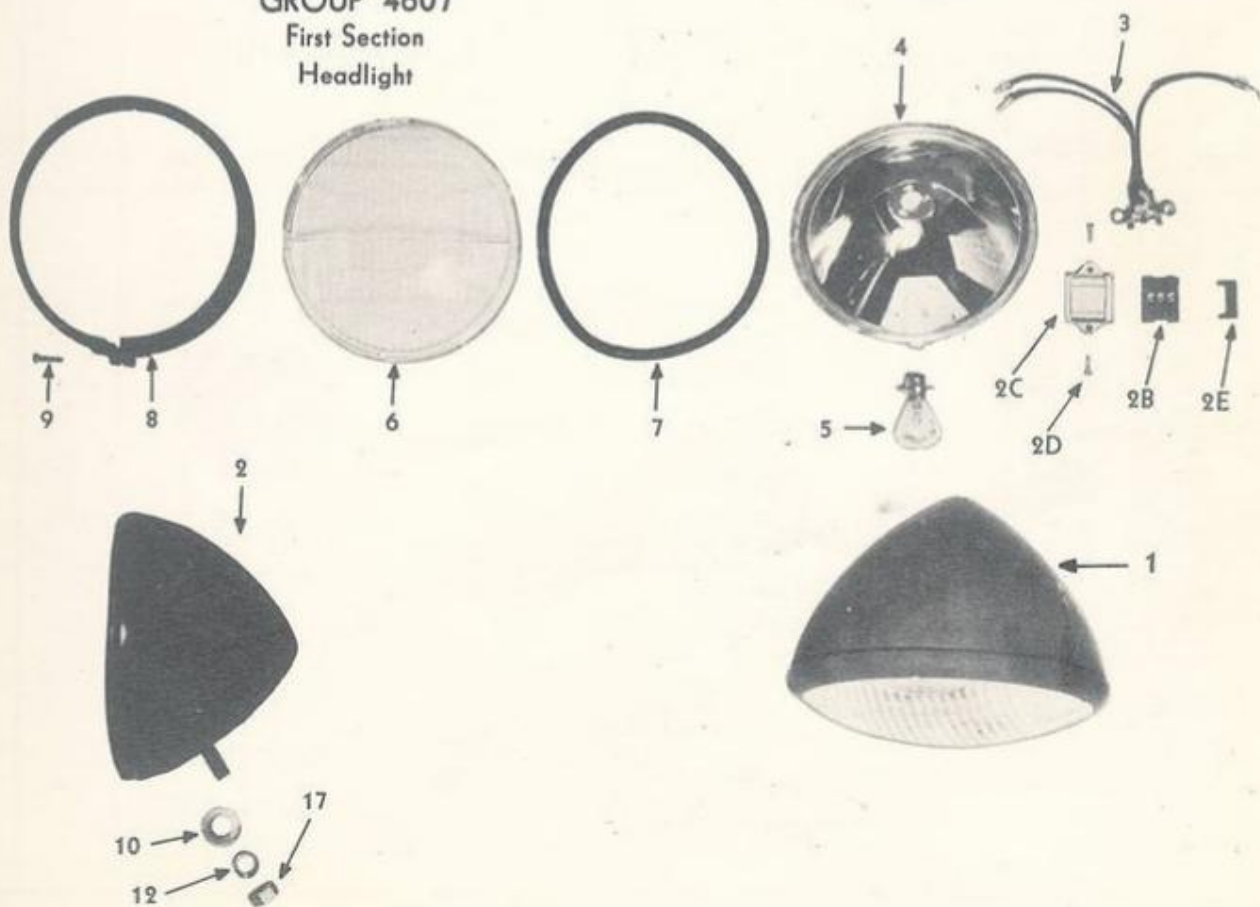
Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
4606				LIGHT SWITCHES AND WIRING (CON'T)		1940 640B	
	288157	29	.05	BLACKOUT HEADLAMP WIRE TO FENDER CLIP			
	A10470		.01	CLIP SCREW (#10-32 X 1/2 RD. HD. STD.)			
	A14140		.03	CLIP SCREW NUT (#10-32 STD.)			
	198112		.01	LOCK WASHER (#10 STD.)			
	42827	30	.35	HORN TO PANEL SWITCH WIRE ASSEMBLY			
	42678		.03	TERMINAL - AT SWITCH			
	278162		.03	TERMINAL - AT HORN			
	39941		.03	SLEEVE - AT HORN			
	42682		.05	SLEEVE - AT SWITCH			
	43267	31	.25	PANEL SWITCH TO BLACKOUT HEADLAMP WIRE ASSY.			
	42678		.03	TERMINAL - AT SWITCH			
	40992		.02	TERMINAL - AT LAMP			
	42682		.05	SLEEVE - AT SWITCH			
	42829	32	.10	RUBBER TUBE - RIGHT			
	42830	33	.10	RUBBER TUBE - LEFT			
	42160	34	.05	WIRE TUBE CLIP - SMALL			
	36898	35	.10	WIRE TUBE CLIP - LARGE			
	19A58		.03	NUT (5/16-24 STD.)			
	198114		.01	LOCK WASHER (5/16" STD.)			
	42816	36	.35	HORN SWITCH WIRE ASSEMBLY			
	288173		.02	COLLAR			
	278162		.03	TERMINAL			
	39941		.03	TERMINAL SLEEVE			
	288170		.08	INSULATOR			
	42712	37	.25	BLOCK TO BATTERY POSITIVE WIRE ASSEMBLY			
	42671		.02	TERMINAL - BLOCK SIDE			
	278162		.03	TERMINAL - BATTERY SIDE			
	39941		.03	TERMINAL SLEEVE			
4607				HEADLAMPS, SEALED BEAMS, BULBS AND FUSES		1940 640B	
	86567	1	4.50	SERVICE HEADLAMP	CB-8446		
	102485	2	2.25	BODY ASSEMBLY	CB-5711		
	102486	2A	1.50	BODY SUB ASSEMBLY	CB-5718		
	102487	2B	.50	JUNCTION BLOCK	CB-2427		
	102488	2C	.10	JUNCTION BLOCK RETAINER	CB-2418		
	102489	2D	.03	JUNCTION BLOCK SCREW	CB-145		
	102490	2E	.03	JUNCTION BLOCK INSULATOR PLATE	CB-4248		
	102491	3	.45	WIRING ASSEMBLY	CB-6752		
	102492	4	1.25	REFLECTOR	CB-8447		
	102493	5	.35	BULB	CB-2038		
	102494	6	1.10	LENS	CB-5574		
	102495	7	.10	LENS GASKET	CB-5033		
	102496	8	1.00	DOOR	CB-6008		
	102497	9	.05	DOOR SCREW	CB-5099		
	102498	10	.06	MOUNTING WASHER	CB-1038		
	102499	11	.05	MOUNTING NUT	CB-244		
	102500	12	.02	MOUNTING LOCK WASHER	CB-302		
	75539	13	.50	SERVICE HEADLAMP BRACKET			
	18A215		.03	HEADLAMP STUD NUT (7/16-20 HEX STD.)			
	288196		.02	STUD WASHER			
	E22202	13A	.05	BRACKET TO FORK SCREW (5/16-24 x 11/16 HEX HD. STD.)			
	358153	13B	.05	BRACKET TO FORK SCREW (5/16-24 x 1 1/8 HEX HD. STD.)			
	198114	13C	.01	LOCK WASHER (5/16" STD.)			
	19A58	13D	.03	SCREW NUT (5/16-24 STD.)			
	76030	14	2.25	BLACKOUT HEADLAMP	CB-8453		
	102501	15	2.00	HOUSING ASSEMBLY	CB-8454		
	102502	15A	.65	HOUSING ONLY	CB-8452		
	102503	15B	.25	SOCKET AND BRACKET ASSEMBLY	CB-8458		
	102504	15C	.30	MOUNTING PLATE	CB-8462		
	102505	15D	.25	MOUNTING BOLT	CB-8466		
	102506	16	.45	WIRING ASSEMBLY	CB-8460		
	102507	17	.20	BULB	CB-282		
	102508	18	.30	DOOR ASSEMBLY	CB-7855		
	102509	19	.45	LENS	CB-7857		
	102510	20	.20	LENS GASKET	CB-7856		

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GROUP 4607
2nd Section
Blackout Headlamp



GROUP 4607
First Section
Headlight

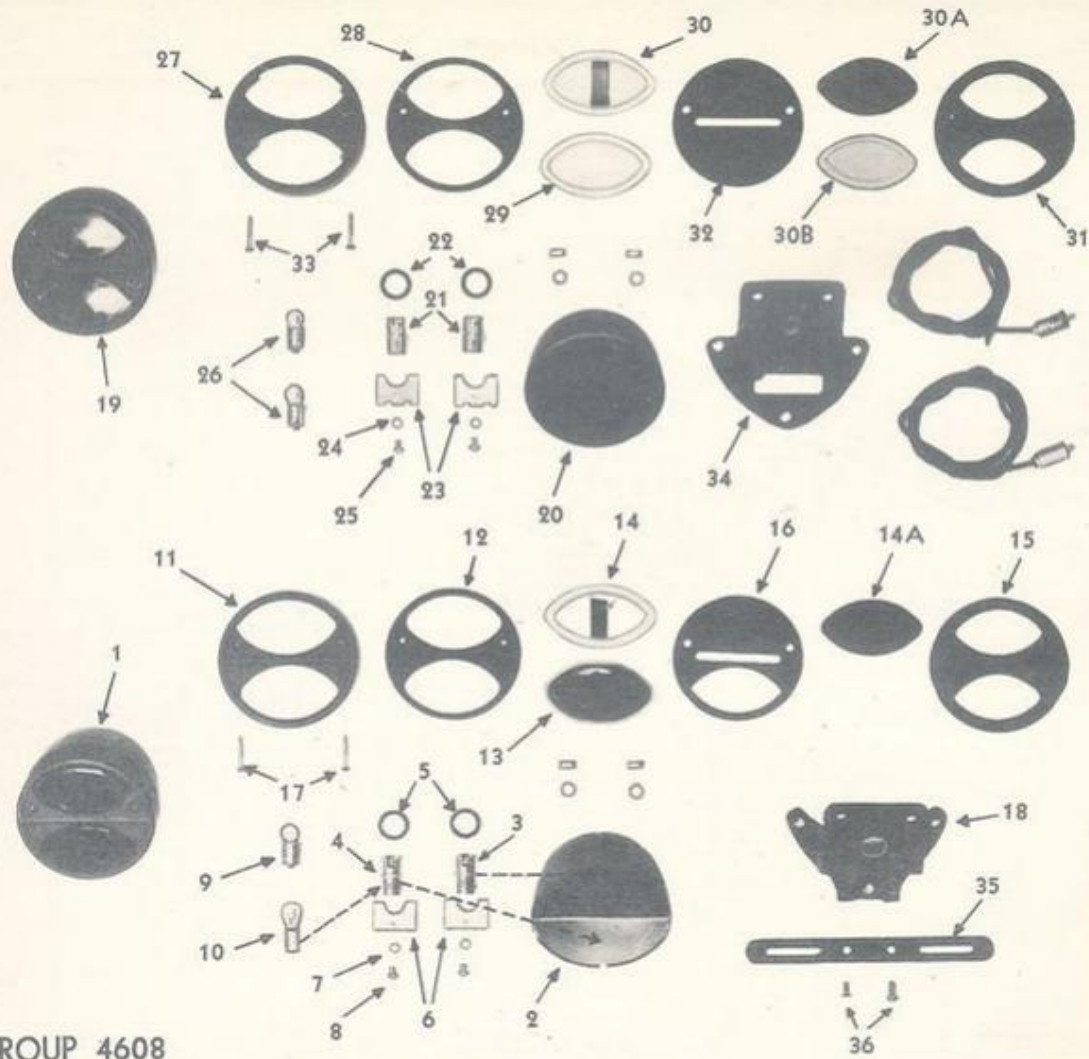


Model 640

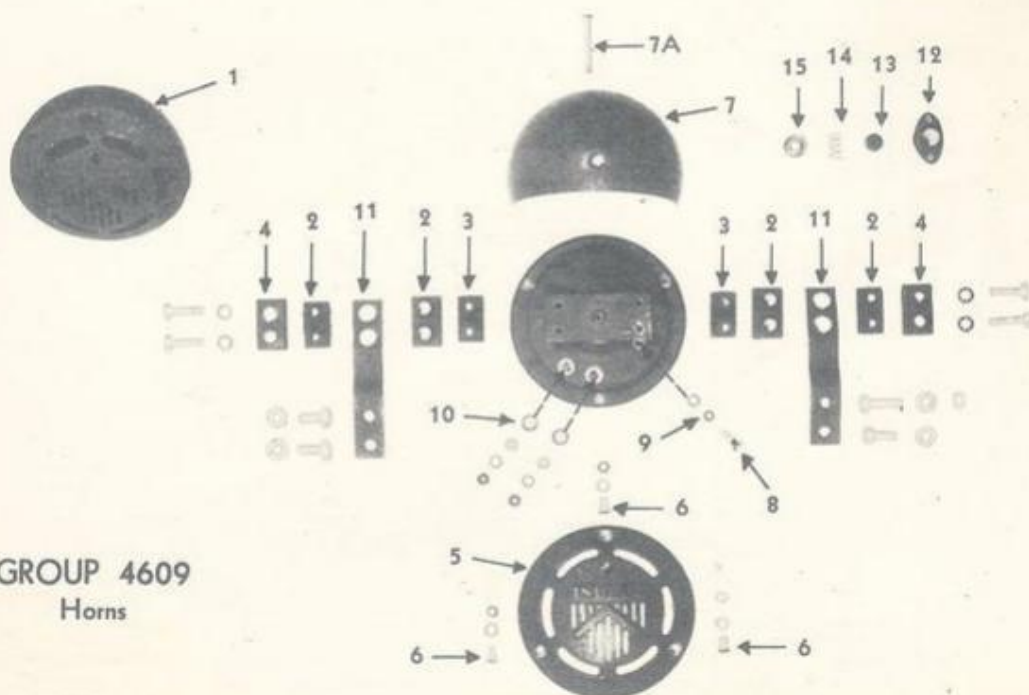
MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>4607</u>				HEADLAMPS, SEALED BEAMS, BULBS AND FUSES (CON'T)		1940 6408	
	102511	21	.35	LOUVRE ASSEMBLY	CB-7858		
	102512	22	.20	LIGHT FILTER	CB-7860		
	102513	23	.05	DOOR SCREW	CB-7861		
	19A58		.03	BLACKOUT LAMP FENDER NUT 5/16-24 STD.			
	19B114		.01	LOCK WASHER 5/16" STD.			
<u>4608</u>				TAIL AND AUXILIARY LAMPS		1940 6408	
	86562	1	4.00	SERVICE TAIL LAMP ASSEMBLY	CB-7890		
	102514	2	2.50	HOUSING ASSEMBLY	CB-7891		
	102515		2.00	HOUSING SUB ASSEMBLY	CB-7911		
	102516	3	.15	BULB SOCKET	CB-7894		
	102517	4	.15	BULB SOCKET - OFFSET PINS	CB-7888		
	102518	5	.03	SOCKET WASHER	CB-7895		
	102519	6	.05	SOCKET CLAMP	CB-7896		
	102520	7	.02	SOCKET CLAMP WASHER - SKPF.	CB-295		
	102521	8	.02	SOCKET CLAMP SCREW	CB-4629		
	102522	9	.20	BULB - SMALL	CB-281		
	102523	10	.35	BULB - LARGE	CB-6258		
	102524	11	.55	DOOR	CB-7879		
	102525	12	.15	LENS GASKET	CB-7900		
	102526	13	.35	RUBY LENS	CB-7868		
	102527	14	.55	CRYSTAL GLASS LENS	CB-8230		
	102577	14A	.25	RED PLASTIC LENS	CB-7905		
	102528	15	.45	MAIN GASKET	CB-7902		
	102529	16	.45	LOUVRE ASSEMBLY	CB-7903		
	102530	17	.05	DOOR SCREW	CB-7908		
	86553	18	.85	SERVICE TAIL LAMP AND FENDER BRACKET			
	368119		.03	LAMP TO BRACKET BOLT (1/4-20 STD.)			
	19B113		.01	LOCK WASHER (1/4" STD.)			
	20B491		.05	BRACKET TO FENDER BOLT - LONG (5/16-24 x 3/4 HEX HD. STD.)			
	45135		.05	BRACKET TO FENDER BOLT - SHORT (5/16-24 x 5/8 HEX HD. STD.)			
	19A58		.03	BOLT NUT (5/16-24 STD.)			
	19B114		.01	LOCK WASHER (5/16" STD.)			
	86563	19	4.00	BLACKOUT TAIL LAMP ASSEMBLY	CB-7909		
	102531	20	2.50	HOUSING ASSEMBLY	CB-7910		
	102515		2.00	HOUSING SUB ASSEMBLY	CB-7911		
	102516	21	.15	BULB SOCKET	CB-7894		
	102518	22	.03	SOCKET WASHER	CB-7895		
	102519	23	.05	SOCKET CLAMP	CB-7896		
	102520	24	.02	SOCKET CLAMP WASHER - SKPF.	CB-295		
	102521	25	.02	SOCKET CLAMP SCREW	CB-4629		
	102522	26	.20	BULB	CB-281		
	102524	27	.55	DOOR	CB-7879		
	102525	28	.15	LENS GASKET	CB-7900		
	102532	29	.55	CRYSTAL GLASS LENS	CB-7901		
	102527	30	.55	CRYSTAL GLASS LENS - DIVIDED	CB-8230		
	102577	30A	.25	RED PLASTIC LENS	CB-7905		
	102578	30B	.25	AMBER PLASTIC LENS	CB-7916		
	102528	31	.45	MAIN GASKET	CB-7902		
	102533	32	.45	LOUVRE ASSEMBLY	CB-7914		
	102530	33	.05	DOOR SCREW			
	86554	34	.85	BLACKOUT TAIL LAMP AND FENDER BRACKET			
	368119		.03	LAMP TO FENDER NUT (1/4-20 STD.)			
	19B113		.01	LOCK WASHER (1/4" STD.)			
	45135		.05	BRACKET TO FENDER BOLT (5/16-24 x 5/8 HEX HD. STD.)			
	19A58		.03	BOLT NUT (5/16-24 STD.)			
	19B114		.01	LOCK WASHER (5/16" STD.)			
	43274	35	.30	TAIL LAMP LICENSE PLATE BRACKET			
	20B766	36	.03	BRACKET SCREW (#10-32 x 7/16 FLAT HD. STD.)			

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GROUP 4608



GROUP 4609
Horns

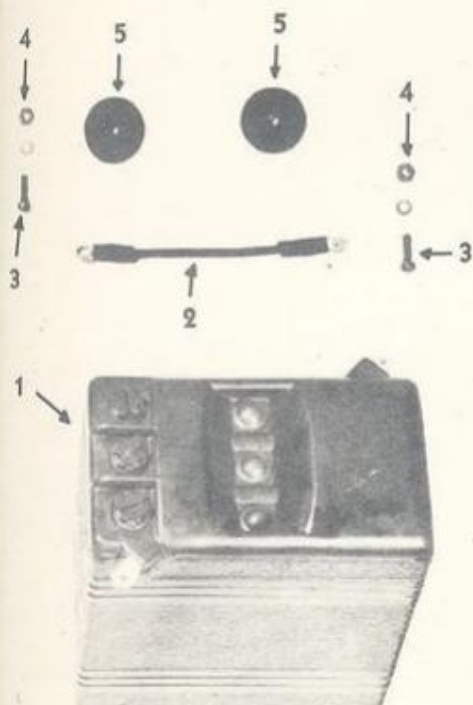
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

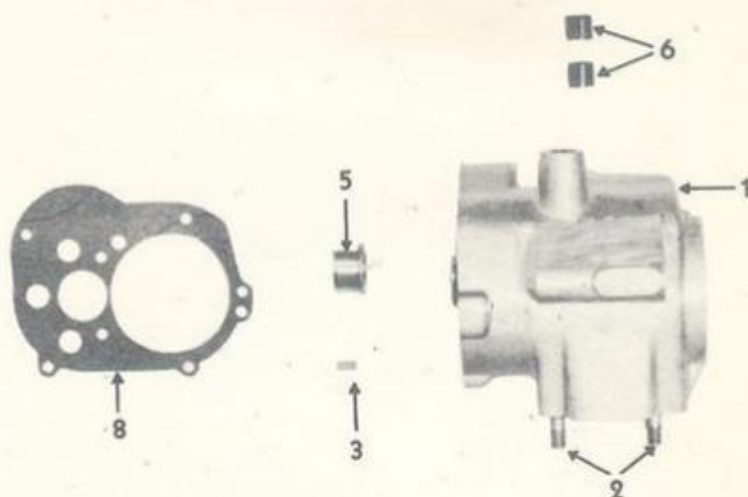
Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>4609</u>				HORN		1940 640B	
	102412	1	3.50	HORN ONLY	6742		
	35H9A	2	.10	RUBBER CUSHION	6745		
	35H9B	3	.10	CUSHION RETAINER - FRONT	6743		
	35H9C	4	.10	CUSHION RETAINER - REAR	6744		
	37174		.05	CUSHION AND BRACKET BOLT (1/4-28 X 1 HEX HD. STD.)			
	198113		.01	BOLT LOCK WASHER (1/4" STD.)			
	102468	5	2.00	HORN FACE	1340-7		
	102469	6	.08	FACE TO HORN SCREW	H-792		
	102470		.04	SCREW NUT	NL-2809 1/2		
	37528		.01	LOCK WASHER (#12 STD.)			
	102471	7	.70	BACK COVER	6716		
	102472		.10	BACK COVER SCREW (#10-32 X 1 5/8 RD. HD. STD.)			
	102473	8	.20	ADJUSTING SCREW	SL-2588		
	102474	9	.10	ADJUSTING SCREW NUT	6718		
	198112		.01	LOCK WASHER (#10 STD.)	NL-2510		
	832380		.03	TERMINAL NUT #8-32 STD.			
	102475	10	.03	INSULATING WASHER	NL-1809		
	198111		.01	LOCK WASHER (#8 STD.)	H-320-1		
	41282	11	.10	HORN BRACKET			
	E22202		.05	HORN BRACKET TO FORK BOLT (5/16-24 X 11/16 HEX HD. STD.)			
	35B153		.05	HORN BRACKET TO FORK BOLT (5/16-24 X 1 1/8 HEX HD. STD.)			
	198114		.01	LOCK WASHER (5/16" STD.)			
	288168	12	.15	HORN SWITCH BODY			
	034370		.01	BODY SCREW (#8-32 X 1/4 RD. HD. STD.)			
	288169	13	.08	SWITCH BUTTON			
	288172	14	.03	BUTTON SPRING			
	288171	15	.02	BUTTON SPRING SEAT			
<u>4610</u>				BATTERY, STARTING CABLES AND CONNECTIONS		1940 640B	
	86344	1	9.00	BATTERY			
	42158	2	.25	BATTERY GROUND WIRE			
	35B160	3	.03	GROUND WIRE SCREW			
	35B161	4	.02	SCREW NUT			
	198112		.01	SCREW NUT LOCK WASHER (#10 STD.)			
	37659	5	.02	BATTERY TERMINAL FELT WASHER			
<u>4701</u>				TRANSMISSION CASE		1940 640B	
	85591	1	18.00	TRANSMISSION CASE			
	40093	2	.05	KICK STARTER BRACKET STUD			
	16A68	3	.03	PRIMARY CASE COVER DOWEL PIN			
	22B41	4	.20	COUNTERSHAFT BUSHING - RIGHT			
	22B42	5	.35	COUNTERSHAFT BUSHING - LEFT			
	39481	6	.10	SHIFTER FORK OPERATING LEVER BUSHING			
	288249	7	.05	OIL DRAIN SCREW (1/8 PIPE THREAD)			
	39486	8	.05	TRANSMISSION CASE AND CHAIN CASE GASKET			
<u>4702</u>				GEARS		1940 640B	
	38062	1	7.00	COUNTERSHAFT GEAR ASSEMBLY			
	19A59	2	.45	GEAR BUSHING			
	19A49	3	.25	BUSHING SPACER			
	38020	4	4.00	SLIDING GEAR			
	75641	5	5.00	COUNTERSHAFT SPROCKET DRIVER GEAR ASSEMBLY			
	42804	6	.35	GEAR BUSHING			
	39923	7	3.50	COUNTERSHAFT SPROCKET DRIVER GEAR			
				BALL BEARING	207-W		
	20B17	8	.45	BEARING LOCK NUT			
	16A164	9	.05	BEARING NUT FELT WASHER			

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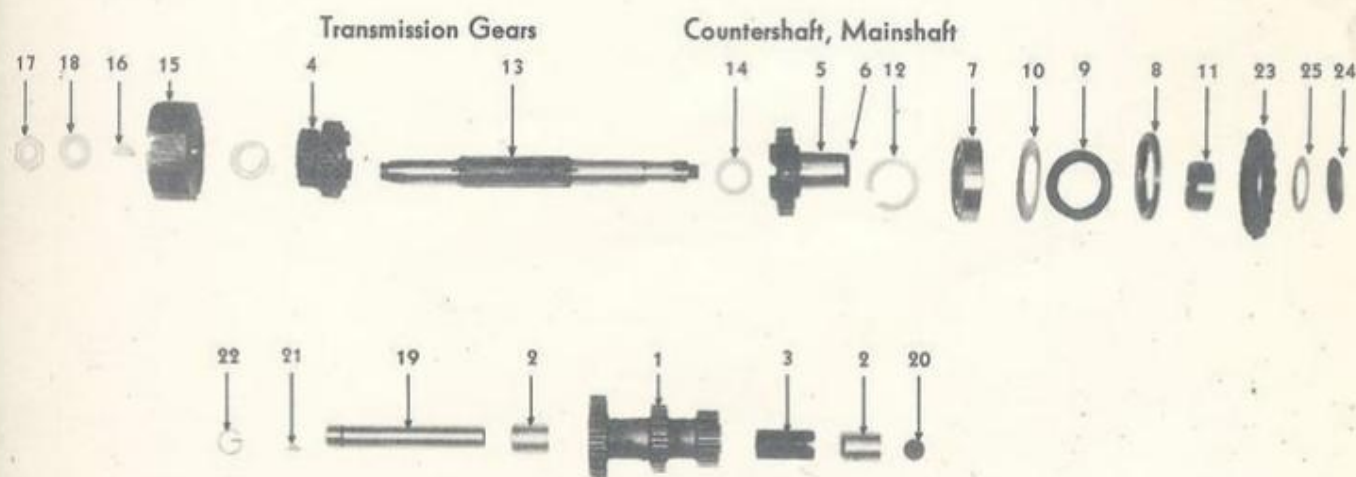
GROUP 4610
Battery



GROUP 4701
Transmission Case



GROUPS 4702 and 4704

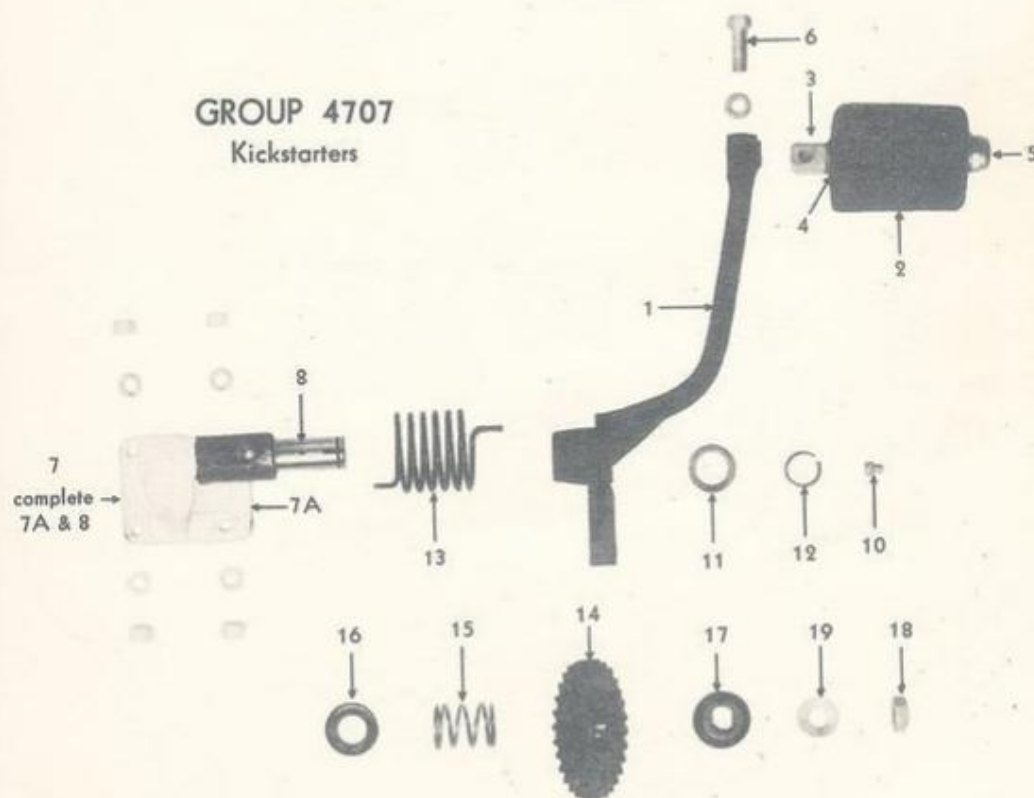
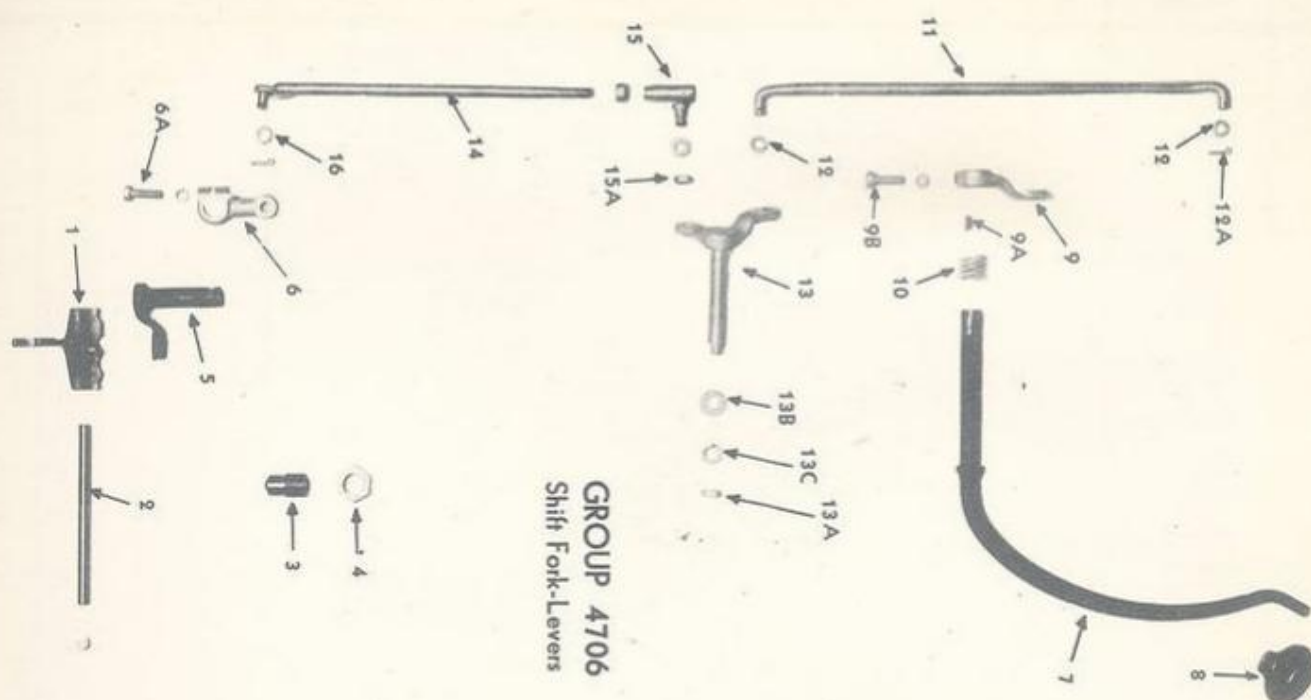


Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>4702</u>				GEARS (CON'T)		1940 640B	
	20815	10	.05	FELT WASHER RETAINER			
	38007	11	.20	GEAR COLLAR			
	17A363	12	.05	GEAR COLLAR SHIM			
<u>4704</u>				MAIN SHAFT -- COUNTERSHAFT		1940 640B	
	74012	13	4.00	MAIN SHAFT			
	39697	14	.10	MAIN SHAFT THRUST COLLAR .106 THICK)			
	39696		.10	MAIN SHAFT THRUST COLLAR .101 THICK)			
	20818		.10	MAIN SHAFT THRUST COLLAR .096 THICK) OPTIONAL			
	208195		.10	MAIN SHAFT THRUST COLLAR .090 THICK)			
	39695		.10	MAIN SHAFT THRUST COLLAR .085 THICK)			
	22843	15	2.75	MAIN SHAFT DRIVER			
	208131	16	.05	MAIN SHAFT DRIVER KEY (3/16 x 3/4 STD.)			
	20838	17	.10	MAIN SHAFT DRIVER KEY NUT			
	208757	18	.05	NUT LOCK WASHER			
	22844	19	.50	COUNTERSHAFT			
	40821	20	.01	COUNTERSHAFT BUSHING GASKET			
	208133	21	.05	COUNTERSHAFT KEY (3/32 x 1/2 STD.)			
	22845	22	.04	COUNTERSHAFT RETAINING WIRE			
	21882	23	1.75	COUNTERSHAFT SPROCKET			
	F35230	24	.20	SPROCKET NUT			
	37647	25	.02	SPROCKET NUT LOCK WASHER			
<u>4706</u>				SHIFT FORK -- LEVERS		1940 640B	
	39482	1	2.50	SHIFTER FORK			
	39483	2	.20	SHIFTER FORK SHAFT			
	42307	3	.35	SHIFTER FORK BALL LOCK ASSEMBLY			
	37423	4	.05	BALL LOCK LOCK NUT			
	39485	5	1.50	SHIFTER FORK CRANK			
	39372	6	1.00	CRANK LEVER			
	37174		.05	CRANK LEVER BINDING SCREW (1/4-28 x 1 HEX HD. STD.)			
	208130		.05	CRANK LEVER KEY (1/8 x 1/2 STD.)			
	85990	7	2.50	GEAR SHIFT HAND LEVER ASSEMBLY			
	41243	8	.20	HAND LEVER BALL			
	40890	9	1.10	HAND LEVER ROD LEVER			
	208130		.05	LEVER KEY (1/8 x 1/2 STD.)			
	37174		.05	LEVER BINDING SCREW (1/4-28 x 1 HEX HD. STD.)			
	228202	10	.05	LEVER SPRING			
	40888	11	.60	GEAR SHIFT FRONT ROD			
	D24275	12	.01	ROD WASHER			
	A2140		.01	ROD WASHER COTTER PIN (3/32 x 1/2 STD.)			
	42364	13	1.10	GEAR SHIFT CROSS SHAFT ASSEMBLY			
	37342		.05	CROSS SHAFT NUT (3/8-24 JAM STD.)			
	37511		.02	CROSS SHAFT NUT WASHER (3/8" STD.)			
	198115		.01	WASHER LOCK WASHER (3/8" STD.)			
	75524	14	.50	GEAR SHIFT REAR ROD ASSEMBLY			
	40892	15	.85	BALL JOINT ASSEMBLY			
	19A58		.03	BALL JOINT LOCK NUT (5/16-24 STD.)			
	198114		.01	LOCK NUT LOCK WASHER (5/16" STD.)			
	D24275	16	.01	LOCK NUT LOWER WASHER			
	A2140		.01	LOWER WASHER COTTER PIN (3/32 x 1/2 STD.)			
<u>4707</u>				KICK STARTER		1940 640B	
	75544	1	3.75	KICK STARTER CRANK AND GEAR SEGMENT			
	75572	2	.60	STARTER PEDAL			
	39423	3	.90	STARTER PEDAL PIN			
	37646	4	.05	PEDAL PIN INSIDE WASHER			
	37422	5	.05	PEDAL PIN OUTSIDE NUT			
	198115		.01	OUTSIDE NUT LOCK WASHER (3/8" STD.)			
	37252	6	.05	STARTER PEDAL AND CRANK SCREW			

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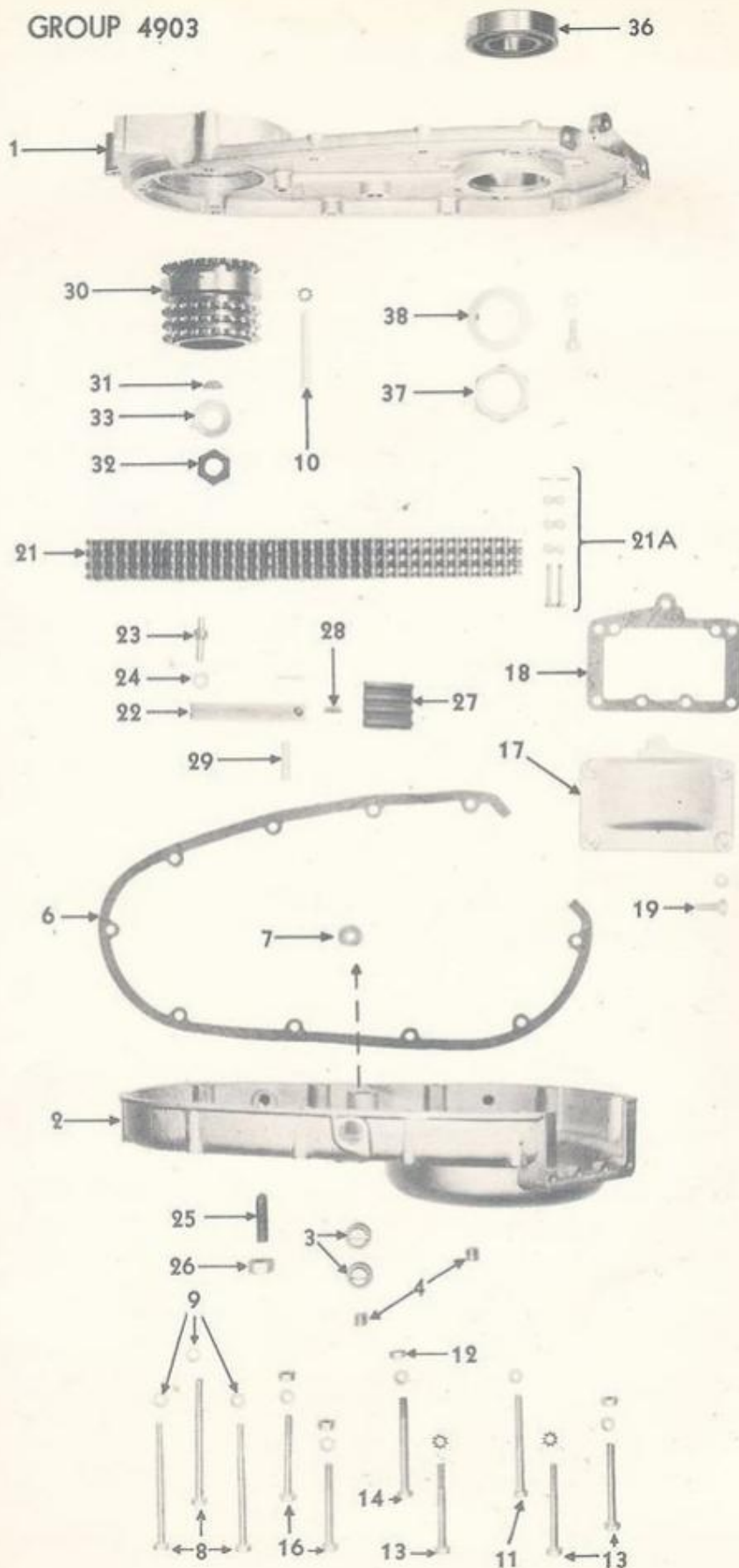
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No Use
<u>4707</u>				KICK STARTER (CON'T)		1940 640B	
	198115		.01	SCREW LOCK WASHER (3/8" STD.)			
	74770	7	3.50	STARTER CRANK STUD BRACKET ASSEMBLY			
	74771	7A	1.75	BRACKET			
	40217	8	1.50	CRANK STUD ASSEMBLY (STANDARD)			
	40217T		1.50	CRANK STUD ASSEMBLY .005 OVERSIZE			
	37238	9	.05	BRACKET AND STUD SET SCREW			
	40700	10	.12	LUBRICATOR - STRAIGHT - STD.			
	208228		.03	BRACKET AND TRANSMISSION CASE STUD NUT (3/8-24 STD.)			
	198115		.01	STUD NUT LOCK WASHER (3/8" STD.)			
	37576	11	.05	STUD AND CRANK WASHER			
	39934	12	.02	CRANK WASHER LOCK RING			
	40277	13	.15	STARTER CRANK SPRING			
	41827	14	1.75	KICK STARTER PINION			
	19847	15	.10	PINION SPRING			
	19846	16	.05	PINION SPRING RETAINER			
	41828	17	.75	PINION CLUTCH			
	A25280	18	.05	PINION CLUTCH NUT			
	208398	19	.02	CLUTCH NUT LOCK WASHER			
<u>4903</u>				PRIMARY DRIVE, CHAIN AND SPROCKETS		1940 640B	
	85578	1	8.85	CHAIN CASE			
	85579	2	9.50	CHAIN CASE COVER			
	40839	3	.15	CHAIN ADJUSTING HOLE CAP			
	288249	4	.05	OIL LEVER AND DRAIN SCREW (1/8 PIPE THREAD)			
	23873	5	.85	CLUTCH RELEASE WORM NUT			
	74775	6	.10	CASE AND COVER GASKET - OUTER			
	43245	7	.01	CASE AND COVER GASKET - SMALL AT CENTER			
	37266	8	.10	CASE AND COVER FRONT CAP SCREW - LONG (1/4-20 x 3 3/4 HEX HD. STD.)			
	198113	9	.01	CAP SCREW LOCK WASHER (1/4" STD.)			
	37132	10	.10	CASE FRONT CENTER CAP SCREW - SHORT (1/4-20 x 2 1/4 HEX HD. STD.)			
	45094	11	.10	CASE UPPER REAR CAP SCREW (1/4-20 x 3 HEX HD.)			
	368119	12	.03	UPPER CAP SCREW NUT (1/4-20 STD.)			
	198113		.01	CAP SCREW LOCK WASHER (1/4" STD.)			
	37109	13	.10	CASE AND COVER CENTER AND REAR BOLT - SHORT (1/4-28 x 2 1/2 HEX HD. STD.)			
	45093	14	.10	CASE AND COVER AND TOOL BOX BOLT - FRONT (1/4-28 x 3 HEX HD. STD.)			
	37329	15	.03	CASE AND COVER BOLT NUT (1/4-28 STD.)			
	198113		.01	BOLT NUT LOCK WASHER (1/4" STD.)			
	37165	16	.10	CASE AND COVER LOWER REAR CAP SCREW (1/4-20 x 2 5/8 HEX HD. STD.)			
	198113		.01	CAP SCREW LOCK WASHER (1/4" STD.)			
	74759	17	1.10	MAGNETO DRIVE OPENING COVER			
	40072	18	.05	COVER GASKET			
	37051	19	.05	COVER CAP SCREW (1/4-20 x 3/4 HEX HD. STD.)			
	198113		.01	CAP SCREW LOCK WASHER (1/4" STD.)			
	37051		.05	CASE AND TRANSMISSION CASE CAP SCREW (1/4-20 x 3/4 HEX HD. STD.)			
	37574	20	.01	SCREW LOCK WASHER 1/4" EXTERNAL TOOTH SKPF.1114			
	40837	21	4.80	PRIMARY DRIVE CHAIN - DUCKWORTH 35H - 3 ROW - 86 LINKS			
	101172		.45	CONNECTING LINK			
	39318	22	.60	CHAIN ADJUSTING LEVER			
	39477	23	.15	LEVER SHAFT			
	37590	24	.03	LEVER WASHER .005			
	37591		.03	LEVER WASHER .010 OPTIONAL			
	37105	25	.15	CHAIN ADJUSTING SCREW			
	37351	26	.05	ADJUSTING SCREW LOCK NUT			
	39478	27	1.25	ADJUSTING LEVER SHOE			
	39321	28	.05	SHOE SPRING			
	16A165	29	.10	SHOE PIN			

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GROUP 4903



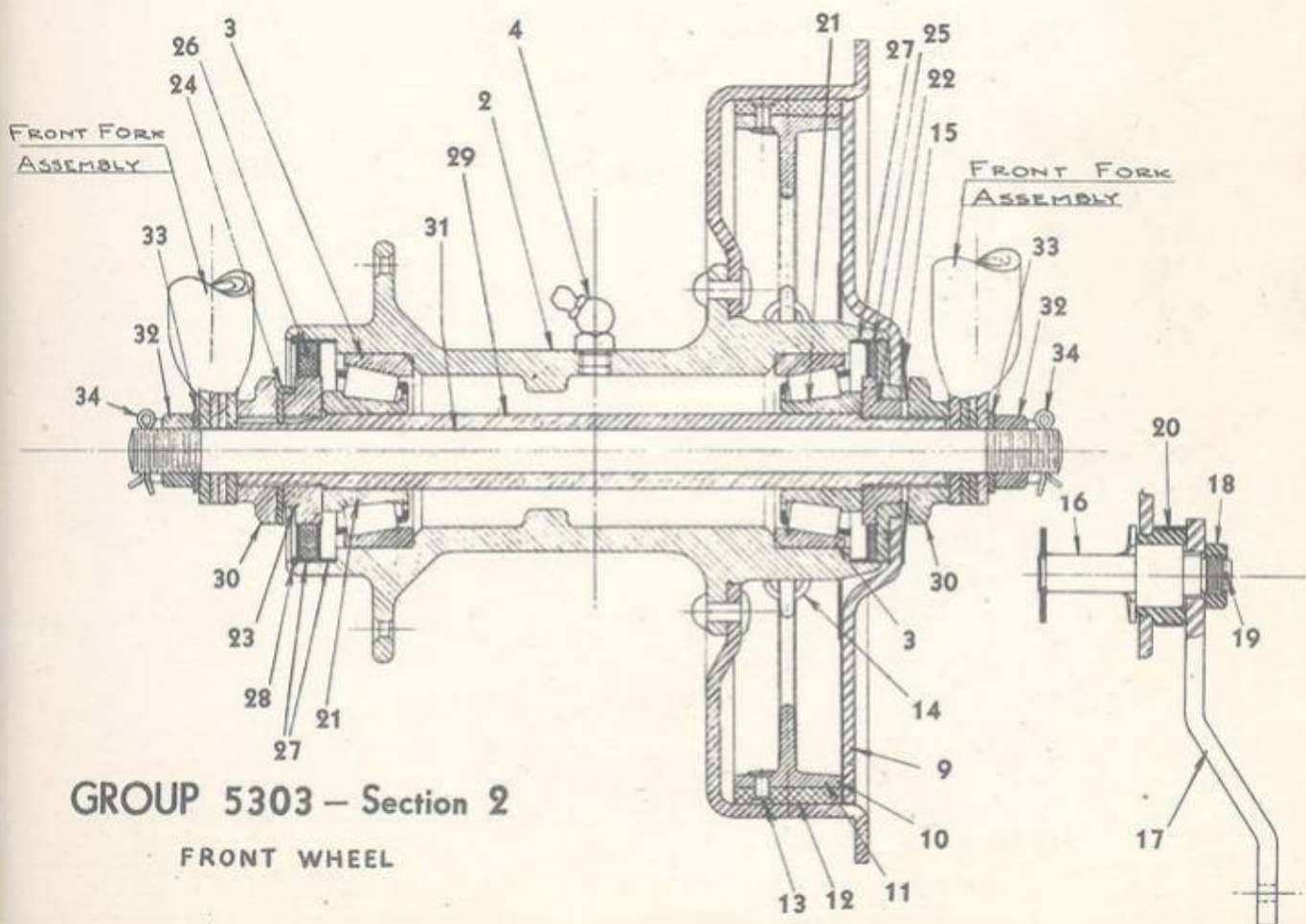
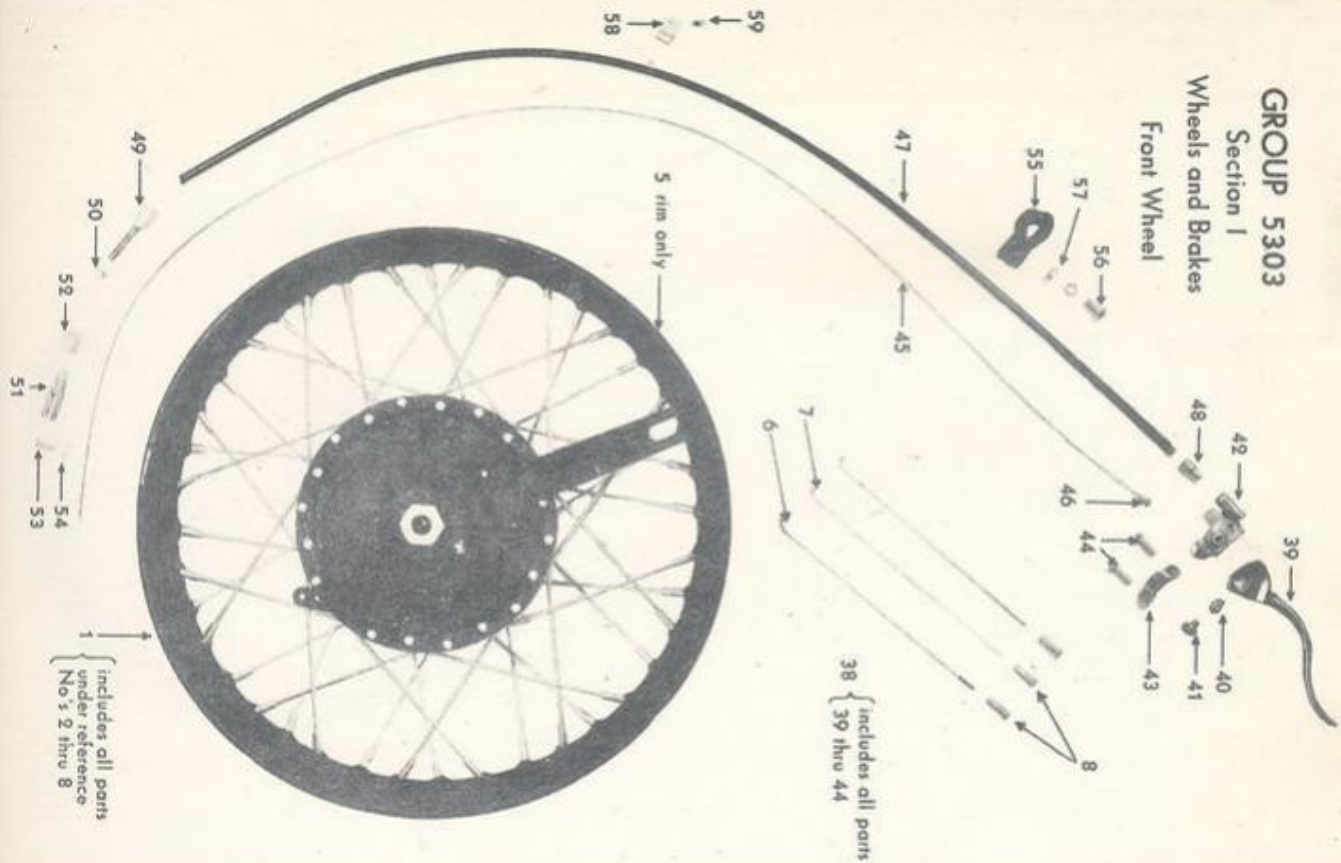
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

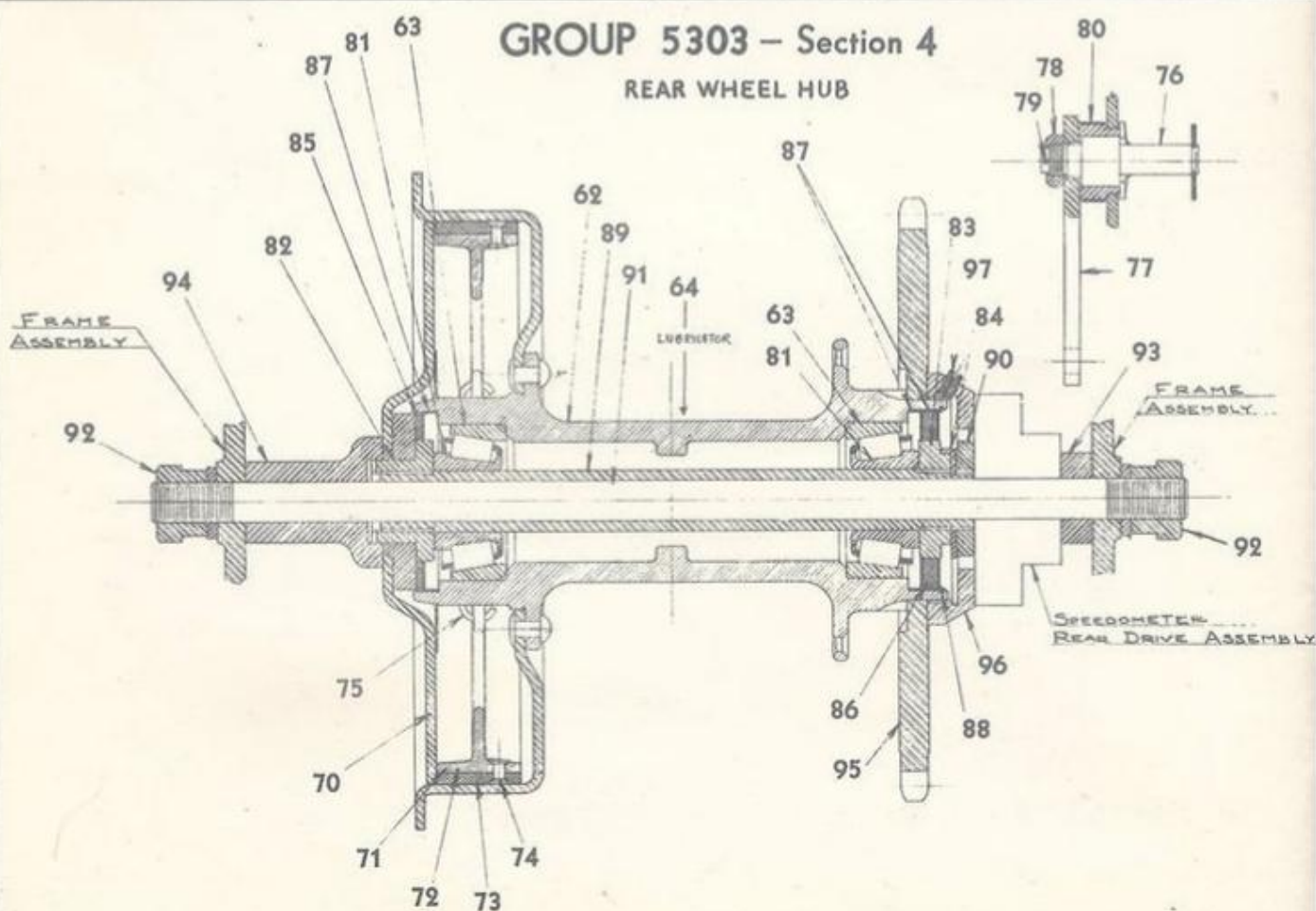
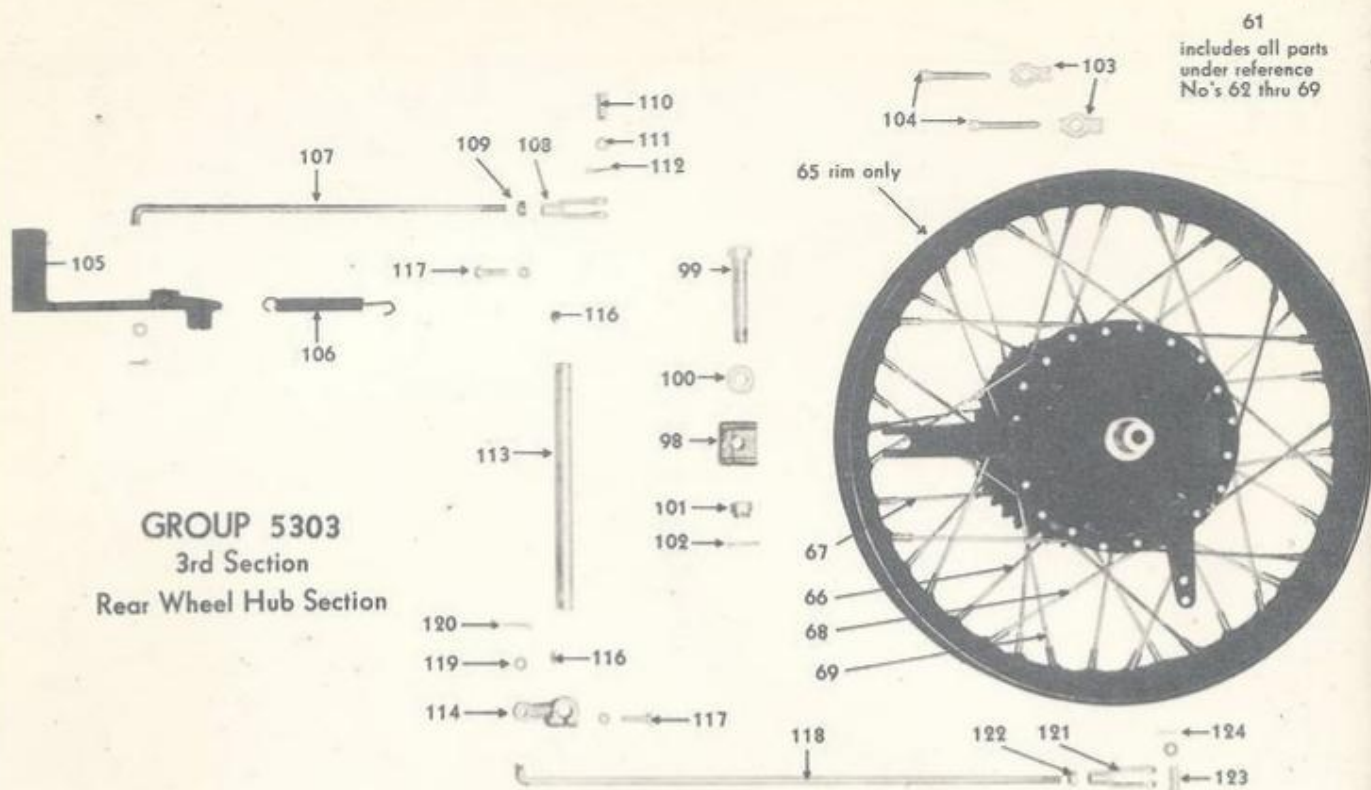
Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>4903</u>				PRIMARY DRIVE, CHAIN AND SPROCKETS (CON'T)		1940 640B	
	A2140		.01	SHOE PIN COTTER PIN (3/32 X 1/2 STD.)			
	40071	30	4.00	MOTOR DRIVE SHAFT SPROCKET			
	208131	31	.10	SPROCKET KEY (3/16 X 3/4 STD.)			
	D180	32	.25	SPROCKET NUT			
	20847	33	.02	SPROCKET NUT LOCK WASHER			
	74765	34	9.00	TRANSMISSION DRIVE SPROCKET ASSEMBLY			
	20814	35	.35	BUSHING			
	39216	36	3.50	TRANSMISSION DRIVE SPROCKET BALL BEARING			
	20820	37	.25	BEARING LOCK NUT			
	20862	38	.05	LOCK NUT LOCK WASHER			
<u>5303</u>				WHEELS AND BRAKES		1940 640B	
	85426	1	14.00	FRONT WHEEL ASSEMBLY			
	74547	2	5.40	HUB AND BRAKE DRUM ASSEMBLY			
	39019A	3	.30	BEARING CUP			
	40701	4	.18	LUBRICATOR ANGLE - STD.			
	74549	5	2.50	RIM			
	39454	6	.07	SPOKE - HUB SIDE - OUTSIDE			
	42309	7	.07	SPOKE - HUB SIDE - INSIDE AND BRAKE DRUM SIDE			
	H23142	8	.02	SPOKE NIPPLE			
	75950	9	2.50	FRONT BRAKE PLATE ASSEMBLY			
	75068	10	3.00	FRONT BRAKE SHOE ASSEMBLY			
	75069	11	2.30	BRAKE SHOE ONLY - TWO HALVES			
	41824	12	.50	LINING			
	18494	13	.01	RIVET			
	368290	14	.05	BRAKE SHOE SPRING			
	37580	15	.10	BRAKE PLATE SPRING WASHER			
	41001	16	1.30	FRONT BRAKE CAM			
	358344	17	.25	FRONT CAM OPERATING LEVER			
	37342	18	.05	FRONT OPERATING LEVER NUT (3/8-24 JAM STD.)			
	B16480	19	.01	LEVER NUT COTTER PIN (1/16 X 1/2 STD.)			
	358459	20	.05	CAM BEARING OIL HOLE COVER			
	390196	21	.85	FRONT BEARING CONE WITH ROLLS			
	37367	22	.60	FRONT HUB BEARING NUT - RIGHT			
	37327	23	.60	FRONT BEARING ADJUSTING NUT			
	37518	24	.05	ADJUSTING NUT LOCK WASHER			
	358766	25	.05	FRONT HUB FELT WASHER - RIGHT			
	358765	26	.05	FRONT HUB FELT WASHER - LEFT			
	358767	27	.10	FELT WASHER RETAINER			
	268241	28	.05	FELT WASHER RETAINING RING			
	42472	29	1.90	FRONT WHEEL HOLLOW AXLE			
	37424	30	.15	FRONT WHEEL HOLLOW AXLE NUT			
	42452	31	.40	FRONT WHEEL CENTER AXLE			
	208258	32	.05	CENTER AXLE NUT (7/16-20 CASTLE STD.)			
	258399	33	.01	CENTER AXLE NUT LOCK WASHER			
	B16601	34	.01	AXLE NUT COTTER PIN (3/32 X 5/8 STD.)			
	42348	35	.30	FRONT BRAKE ARM AND FORK STUD			
	37381	36	.05	STUD NUT			
	208238	37	.01	STUD NUT COTTER PIN (3/32 X 7/8 STD.)			
	75898	38	5.00	FRONT WHEEL BRAKE HAND LEVER ASSEMBLY			
	75895	39	1.90	HAND LEVER			
	45115	40	.15	HAND LEVER SCREW			
	43151	42	2.50	HAND LEVER BRACKET			
	43152	43	1.00	HAND LEVER BRACKET CAP			
	45153	44	.05	SCREW - LONG (#8-32 X 7/8 FILL HD. STD.)			
	45154	44A	.05	SCREW - SHORT (#8-32 X 5/8 FILL HD. STD.)			
	43145	45	.55	FRONT WHEEL HAND BRAKE CABLE WITH UPPER END SLEEVE			
	43148	46	.30	UPPER END SLEEVE			
	42535	47	.50	HAND BRAKE CABLE CASING			
	368161	48	.10	CABLE CASING END CAP			
	41825	49	.40	CABLE CASING LOWER STOP			
	A22210	50	.03	LOWER STOP NUT			
	40138	51	.70	FRONT WHEEL BRAKE TAKEUP CLEVIS			
	39950	52	.10	TAKEUP CLEVIS NUT			

ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE

GROUP 5303
Section 1
Wheels and Brakes
Front Wheel



GROUP 5303 — Section 2
FRONT WHEEL



Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
5303				WHEELS AND BRAKES (CON'T)		1940 640B	
	37720	53	.10	TAKEUP CLEVIS PIN			1
	C1372	54	.01	CLEVIS PIN COTTER PIN (1/16 x 3/8 STD.)			1
	368474	55	.20	FRONT WHEEL BRAKE CABLE CASING HANDLE BAR CLIP			1
	368475	56	.02	HANDLE BAR CLIP SCREW			1
	368119	57	.03	CLIP SCREW NUT (1/4-20 STD.)			1
	288157	58	.05	FRONT WHEEL BRAKE CABLE CASING FORK CLIP			1
	E19867	59	.01	FORK CLIP SCREW (#10-32 x 1/4 RD. HD. STD.)			1
	198112	60	.01	CLIP SCREW LOCK WASHER (#10 STD.)			1
	92296	61	15.00	REAR WHEEL ASSEMBLY			1
	85438	62	5.75	HUB AND BRAKE DRUM ASSEMBLY			1
	39019A	63	.30	BEARING CUP			2
	40701	64	.18	LUBRICATOR ANGLE - STD.			1
	74549	65	2.50	RIM			1
	39454	66	.07	SPOKE - HUB SIDE - OUTSIDE			10
	42309	67	.07	SPOKE - HUB SIDE - INSIDE			10
	39601	68	.07	SPOKE - BRAKE DRUM SIDE			20
	H23142	69	.02	SPOKE NIPPLE			40
	75533	70	2.40	REAR BRAKE PLATE ASSEMBLY			1
	75068	71	3.00	REAR BRAKE SHOE ASSEMBLY			1
	75069	72	2.30	BRAKE SHOES ONLY - TWO HALVES			1
	41824	73	.50	LINING			2
	18A94	74	.01	RIVET			14
	368290	75	.05	REAR BRAKE SHOE SPRING			2
	41001	76	1.30	REAR BRAKE CAM			1
	38757	77	.15	REAR CAM OPERATING LEVER			1
	37342	78	.05	REAR OPERATING LEVER NUT (3/8-24 STD.)			1
	B16480	79	.01	LEVER NUT COTTER PIN (1/16 x 1/2 STD.)			1
	358459	80	.05	CAM BEARING OIL HOLE COVER			1
	390198	81	.85	REAR BEARING CONE WITH ROLLS			2
	39128	82	.60	REAR HUB BEARING NUT - LEFT			1
	37327	83	.60	REAR HUB BEARING ADJUSTING NUT - RIGHT			1
	37518	84	.05	ADJUSTING NUT LOCK WASHER			1
	358766	85	.05	REAR HUB FELT WASHER - LEFT			1
	358765	86	.05	REAR HUB FELT WASHER - RIGHT			1
	358767	87	.10	FELT WASHER RETAINER			3
	268241	88	.05	FELT WASHER RETAINING RING			1
	39507	89	1.50	REAR WHEEL HOLLOW AXLE			1
	37379	90	.15	REAR WHEEL HOLLOW AXLE NUT			1
	42455	91	.30	REAR WHEEL CENTER AXLE			1
	27828	92	.15	CENTER AXLE NUT			2
	39508	93	.15	REAR WHEEL HUB SPACER - RIGHT			1
	42454	94	.30	REAR WHEEL HUB SPACER - LEFT			1
	16C20	95	3.00	REAR WHEEL SPROCKET - 40 TEETH			1
	42456	96	1.00	SPROCKET LOCK NUT			1
	45067	97	.02	LOCK NUT SET SCREW			1
	42436	98	.40	REAR BRAKE ARM ANCHOR CLIP			1
	45074	99	.40	ANCHOR CLIP SCREW			1
	37517	100	.02	ANCHOR SCREW WASHER			1
	37349	101	.05	ANCHOR SCREW NUT			1
	37716	102	.01	ANCHOR SCREW NUT COTTER PIN (3/32 x 1 STD.)			1
	A17350	103	.05	REAR WHEEL CHAIN ADJUSTING SCREW			2
				FISH TAIL WASHER			2
	45003	104	.10	REAR WHEEL CHAIN ADJUSTING SCREW			1
	75519	105	.75	REAR WHEEL BRAKE FOOT LEVER ASSEMBLY			1
	38331	106	.15	FOOT LEVER SPRING			1
	42459	107	.35	FOOT LEVER AND CROSS SHAFT ROD			1
	2486	108	.15	ROD CLEVIS			1
	19A58	109	.03	CLEVIS NUT (5/16-24 STD.)			1
	2487	110	.05	CLEVIS PIN			1
	D24275	111	.01	ROD AND FOOT LEVER SPACING WASHER			2
	A2140	112	.01	ROD AND WASHER COTTER PIN (3/32 x 1/2 STD.)			1
	42457	113	.40	REAR BRAKE CROSS SHAFT			1
	39372	114	1.00	CROSS SHAFT LEVER - LEFT			1
	41185	115	1.00	CROSS SHAFT LEVER - RIGHT			1
	208130	116	.05	CROSS SHAFT LEVER KEY (1/8 x 1/2 STD.)			2
	37174	117	.05	CROSS SHAFT LEVER BINDING SCREW			2
				(1/4-28 x 1 HEX HD. STD.)			2

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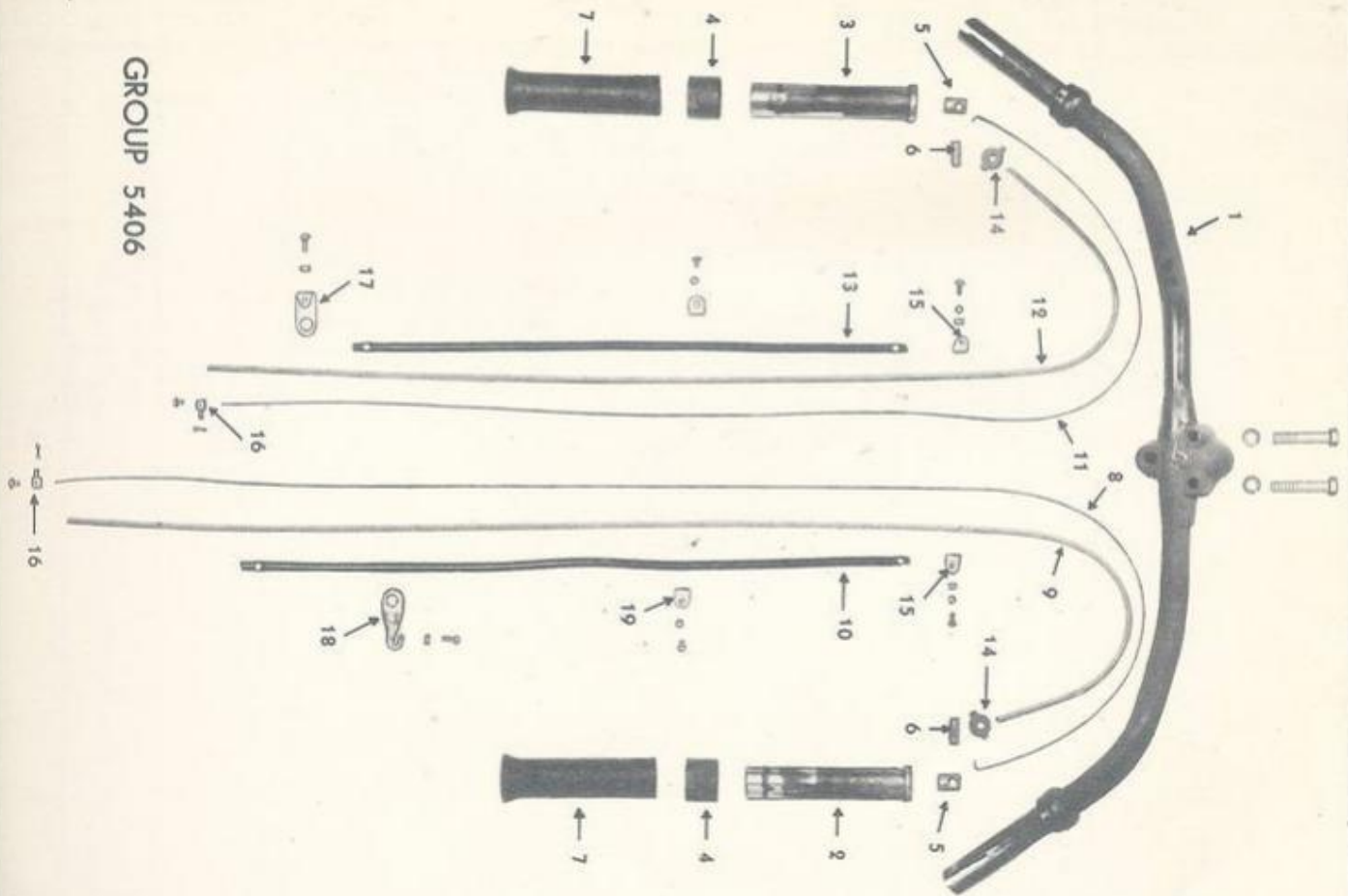
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

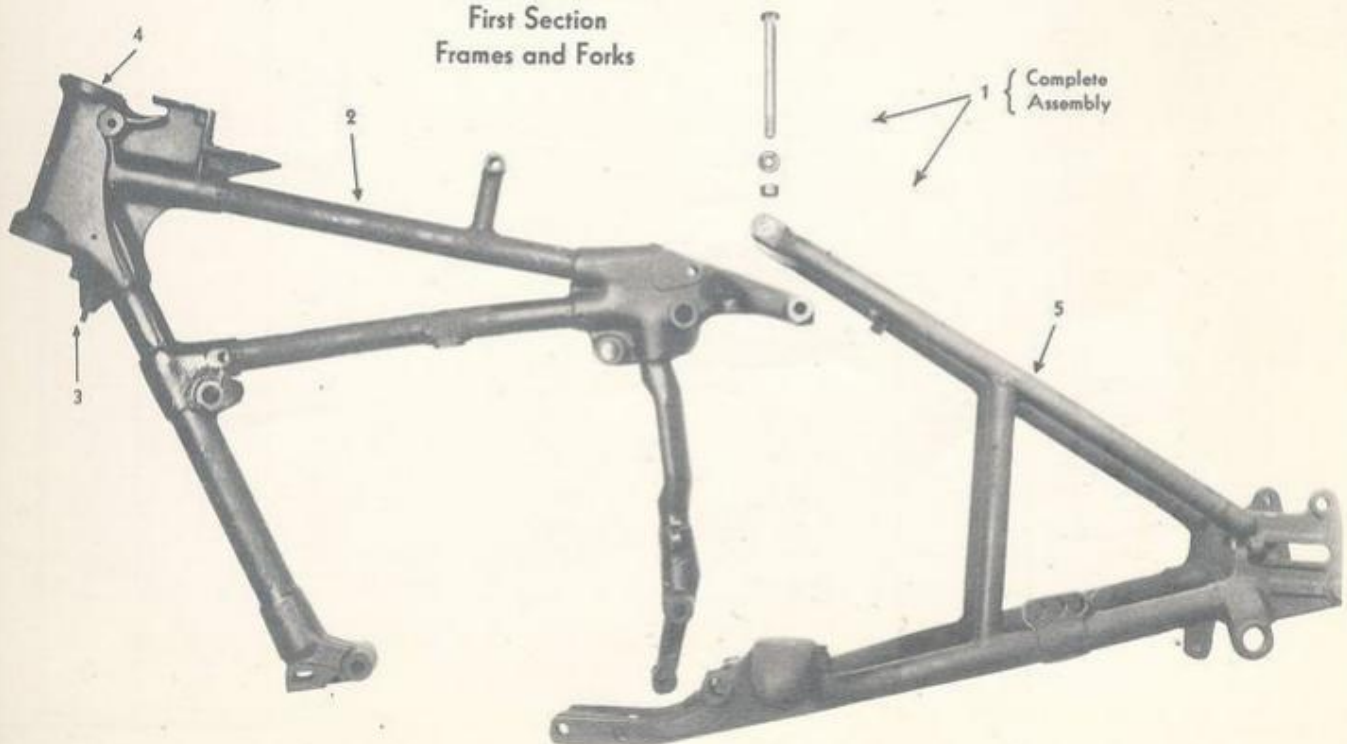
Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>5303</u>				WHEELS AND BRAKES (CON'T)		1940 640B	
	39516	118	.40	CROSS SHAFT AND BRAKE ROD			
	D24275	119	.01	CROSS SHAFT AND LEVER SPACING WASHER			
	A2140	120	.01	WASHER COTTER PIN (3/32 X 1/2 STD.)			
	24B6	121	.15	BRAKE ROD CLEVIS			
	19A58	122	.03	CLEVIS NUT (5/16-24 STD.)			
	24B7	123	.05	CLEVIS PIN			
	A2140	124	.01	CLEVIS PIN COTTER PIN (3/32 X 1/2 STD.)			
<u>5406</u>				STEERING		1940 640B	
	93024	1	9.50	HANDLE BAR TOP ASSEMBLY			
	43085	2	1.65	GRIP CONTROL SLEEVE ASSEMBLY - RIGHT			
	43084	3	1.65	GRIP CONTROL SLEEVE ASSEMBLY - LEFT			
	43088	4	.55	CONTROL SLEEVE STOP NUT			
	35B453	5	.25	SPIRAL BLOCK			
	35B454	6	.25	SPIRAL BLOCK PIN			
	43086	7	.25	HANDLE BAR GRIP			
	39109	8	.10	IGNITION CONTROL WIRE			
	23896	9	.25	IGNITION WIRE CASING			
	42818	10	.15	IGNITION CASING COVER			
	36B430	11	.15	THROTTLE CONTROL WIRE			
	36B431	12	.50	THROTTLE WIRE CASING			
	42819	13	.15	THROTTLE CASING COVER			
	24B25	14	.05	CASING UPPER STOP			
	20B405	15	.05	CASING STOP CLIP			
	A6230		.01	STOP CLIP SCREW (#8-32 X 3/8 RD. HD. STD.)			
	B32380		.03	STOP CLIP SCREW NUT (#8-32 STD.)			
	19B111		.01	SCREW NUT LOCK WASHER (#8 STD.)			
	40393	16	.25	CONTROL WIRE CLAMP			
	D34370		.01	CONTROL WIRE CLAMP SCREW (#8-32 X 1/4 RD. HD. STD.)			
	C1372		.01	CLAMP SCREW COTTER PIN (1/16 X 3/8 STD.)			
	37043		.10	HANDLE BAR ANCHOR SCREW (3/8-24 X 2 HEX HD. STD.)			
	19B115		.01	ANCHOR SCREW LOCK WASHER (3/8" STD.)			
	36B385	17	.05	THROTTLE WIRE CASING CYLINDER HEAD CLIP			
	A10470		.01	CLIP BINDING SCREW (#10-32 X 1/2 RD. HD. STD.)			
	A14140		.03	BINDING SCREW NUT (#10-32 STD.)			
	40595	18	.10	IGNITION WIRE CASING CRANK CASE CLIP			
	37511		.02	CLIP WASHER (3/8 STD.)			
	A10470		.01	CLIP BINDING SCREW (#10-32 X 1/2 RD. HD. STD.)			
	A14140		.03	BINDING SCREW NUT (#10-32 STD.)			
	28B157	19	.05	CONTROL WIRE CASING FRAME CLIP			
	D24305		.01	CLIP SCREW (#10-32 X 3/8 RD. HD. STD.)			
	19B112		.01	CLIP SCREW LOCK WASHER (#10 STD.)			
<u>5506</u>				FRAME AND FORKS		1940 640B	
	93090	1	50.00	FRAME COMPLETE ASSEMBLY			
	93091	2	28.00	FRAME FRONT SECTION ASSEMBLY			
	37707	3	.05	STEERING DAMPER PIN			
	42744	4	.60	HEAD UPPER CUP			
	93092	5	22.00	FRAME REAR SECTION ASSEMBLY			
	37138		.20	FRAME UPPER REAR TUBE AND FITTING BOLT (7/16-20 X 4 1/4 HEX HD. STD.)			
	18A215		.03	FITTING BOLT NUT (7/16-20 STD.)			
	19B116		.01	BOLT NUT LOCK WASHER (7/16" STD.)			
	37139		.30	LOWER REAR TUBE AND TRANSMISSION CASE REAR BOLT (1/2-20 X 5 1/4 HEX HD. STD.)			
	20B518		.03	REAR BOLT NUT (1/2-20 STD.)			
	19B117		.01	BOLT NUT LOCK WASHER (1/2" STD.)			
	37140		.25	LOWER REAR TUBE AND TRANSMISSION CASE FRONT BOLT (3/8-24 X 5 HEX HD. STD.)			

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GROUP 5406



GROUP 5506
First Section
Frames and Forks

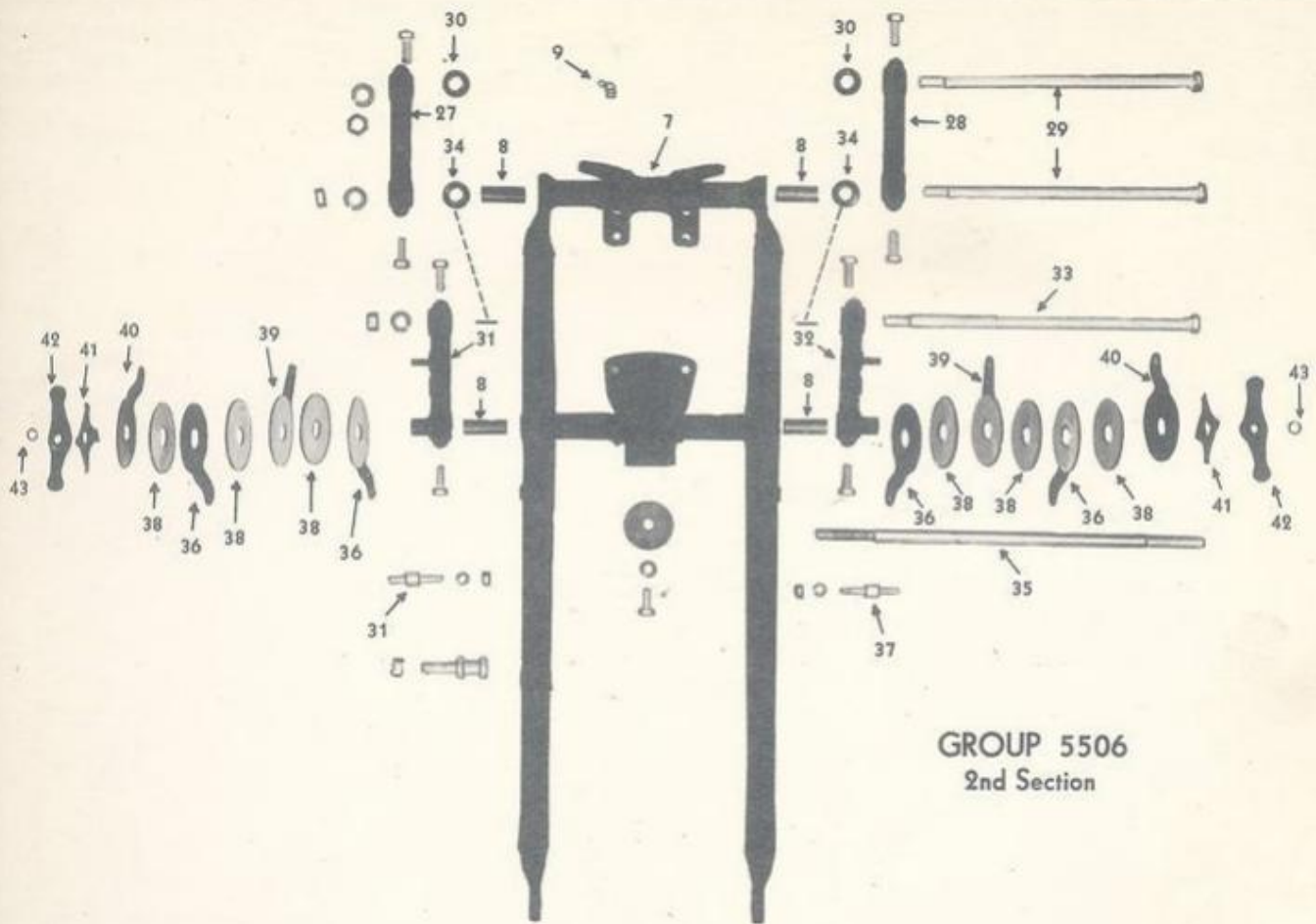


Model 640

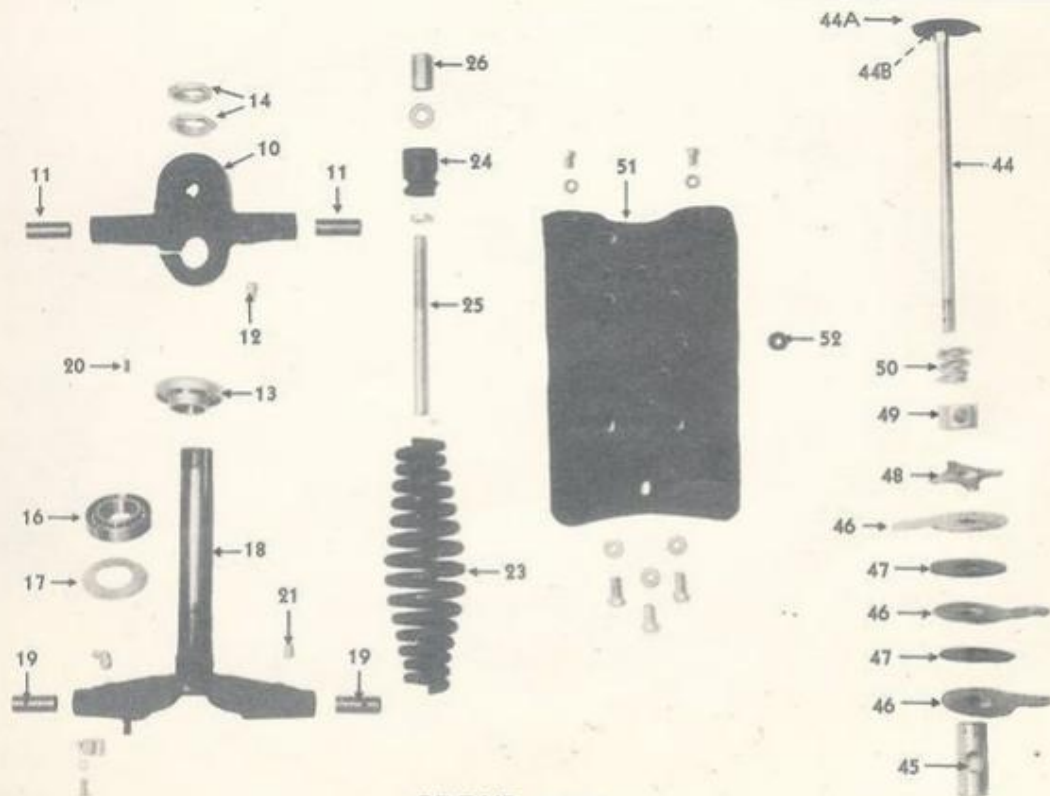
MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
5506				FRAME AND FORKS (CON'T)		1940 640B	
	39606	6	.20	FRONT BOLT SPACER			
	208228		.03	FRONT BOLT NUT (3/8-24 STD.)			
	198115		.01	BOLT NUT LOCK WASHER (3/8" STD.)			
	93274	7	22.00	FORK MAIN FRAME ASSEMBLY			
	40474	8	.60	CROSS TUBE BUSHING			
	40701	9	.18	LUBRICATOR - ANGLE - STD.			
	41298	10	5.25	FORK CROWN AND STEM ASSEMBLY			
	40776	11	.10	CROWN BUSHING			
	40700	12	.12	LUBRICATOR - STRAIGHT - STD.			
	42743	13	.95	UPPER ADJUSTING CONE			
	37395	14	.20	ADJUSTING CONE LOCK NUT			
	C18120	15	.01	UPPER BEARING BALL			
	38854	16	2.50	LOWER HEAD BEARING COMPLETE			
	37504	17	.05	HEAD BEARING WASHER			
	75380	18	3.50	FORK STEM BRACKET WITH BUSHINGS			
	40776	19	.10	BRACKET BUSHING			
	37734	20	.02	UPPER CONE PIN			
	40700	21	.12	BRACKET LUBRICATOR - STRAIGHT - STD.			
	37084		.05	BRACKET CLAMPING SCREW (5/16-24 x 7/8 HEX HD. STD.)			
	198114		.01	SCREW LOCK WASHER (5/16" STD.)			
	37904	22	.05	BRACKET AND STEM KEY			
	75374	23	1.25	FORK SPRING			
	41910	24	.35	SPRING UPPER BLOCK			
	45049	25	.25	UPPER BLOCK BOLT			
	37417	26	.10	BOLT NUT - UPPER			
	18A215		.03	BOLT NUT - LOWER (7/16-20 STD.)			
	198116		.01	BOLT NUT LOCK WASHER (7/16" STD.)			
	41897	27	2.35	FORK UPPER LINK - RIGHT			
	41898	28	2.35	FORK UPPER LINK - LEFT			
	45061	29	.85	UPPER LINK BOLT			
	42616	30	.05	UPPER LINK REAR BOLT SPACER			
	37343		.03	UPPER BOLT NUT (7/16-20 JAM STD.)			
	198116		.01	BOLT NUT LOCK WASHER (7/16" STD.)			
	37084		.05	LINK BINDER BOLT (5/16-24 x 7/8 HEX HD. STD.)			
	41899	31	2.35	LOWER LINK - RIGHT			
	41900	32	2.35	LOWER LINK - LEFT			
	45063	33	.85	LOWER LINK REAR BOLT			
	42616	34	.05	LOWER LINK REAR BOLT SPACER			
	37343		.03	LOWER BOLT NUT (7/16-20 JAM STD.)			
	198116		.01	BOLT NUT LOCK WASHER (7/16" STD.)			
	45065	35	1.25	LOWER LINK FRONT BOLT			
	37084		.05	LOWER LINK BINDER BOLT (5/16-24 x 7/8 HEX HD. STD.)			
	39975	36	.10	FORK DAMPER INNER PLATE - BENT			
	41906	37	.15	PLATE AND FORK SIDE STUD			
	37340		.03	STUD NUT (1/4-28 JAM STD.)			
	198113		.01	STUD NUT LOCK WASHER (1/4" STD.)			
	39497	38	.20	FORK DAMPER FRICTION DISC			
	39974	39	.10	CENTER FRICTION PLATE - FLAT			
	39977	40	.15	OUTER FRICTION PLATE			
	39552	41	.15	SPRING WASHER			
	41924	42	.60	HAND WHEEL			
	39549	43	.02	HAND WHEEL LOCK RING			
	38807	44	.75	STEERING DAMPER ROD ASSEMBLY			
	38806		.30	HAND WHEEL			
	37703		.02	HAND WHEEL PIN			
	40197	45	.80	STEERING DAMPER POST			
	38810	46	.10	DAMPER PLATE			
	38811	47	.05	FRICTION DISC			
	38812	48	.15	SPRING WASHER			
	38813	49	.25	DAMPER STOP			
	38814	50	.15	TENSION SPRING			
	86392	51	.55	FRONT FORK SHIELD			
	42166	52	.05	SHIELD HEADLIGHT AND HORN WIRE RUBBER BUSHING			
	V104B		.03	SHIELD AND FORK BRACKET SCREW (1/4-20 x 3/8 FILL HD. STD.)			
	198113		.01	SCREW LOCK WASHER (1/4" STD.)			

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GROUP 5506
2nd Section



GROUP 5506
3rd Section
Front Fork

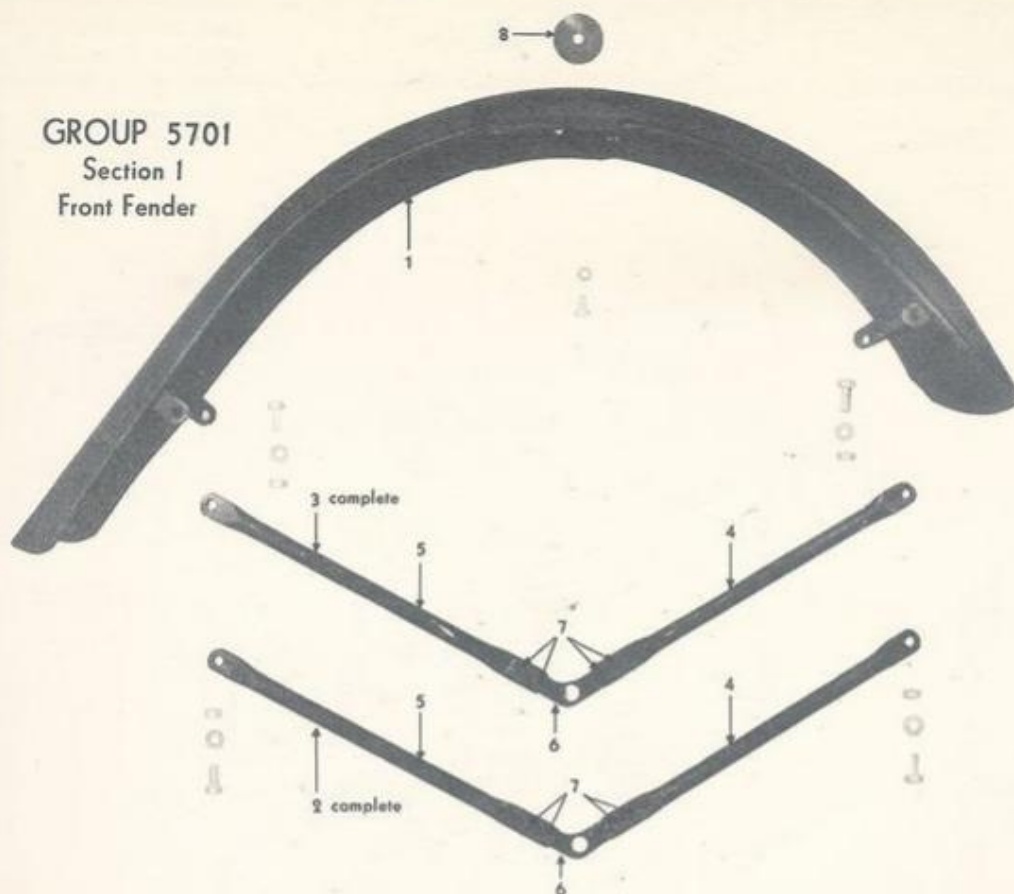
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

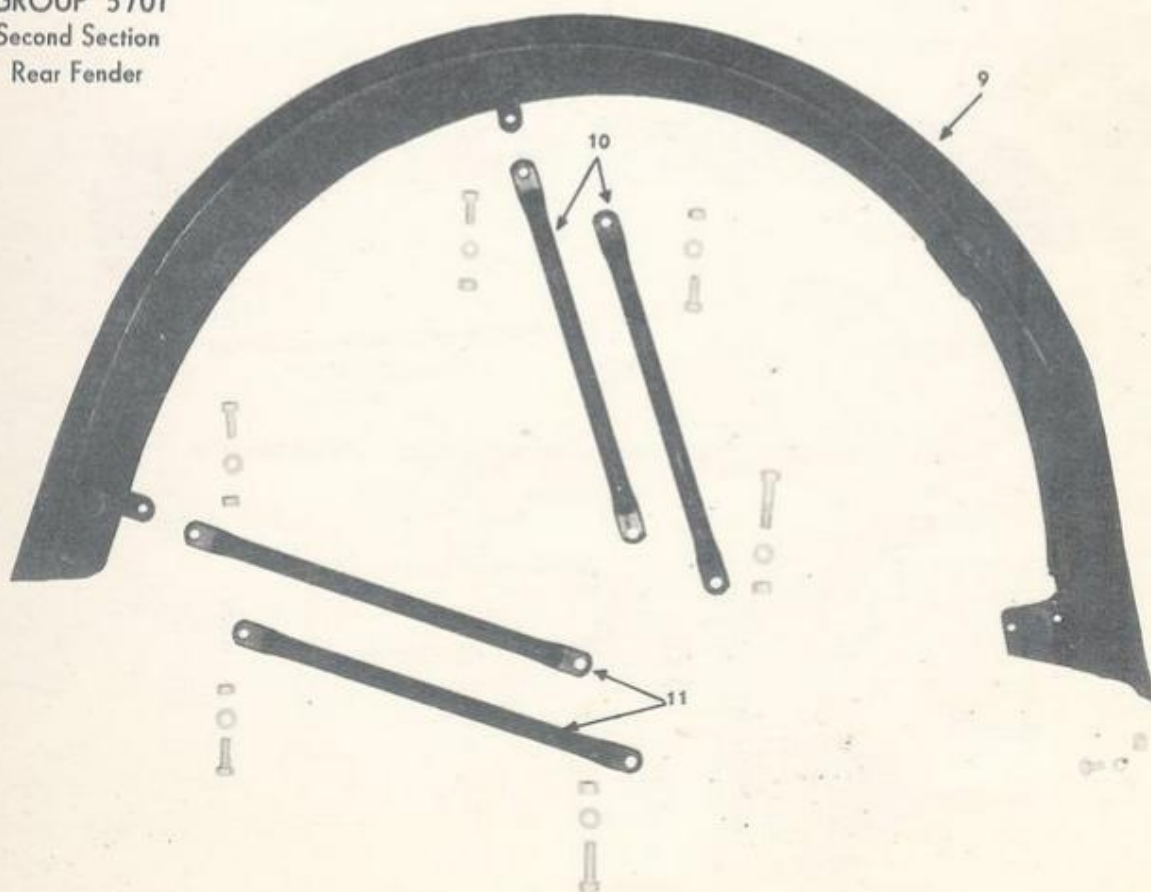
Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>5701</u>				FENDERS		1940 6408	
	93263	1	6.50	FRONT FENDER ASSEMBLY			
	75941	2	1.25	FRONT FENDER BRACE ASSEMBLY - RIGHT			
	75942	3	1.25	FRONT FENDER BRACE ASSEMBLY - LEFT			
	75936	4	.45	FENDER BRACE - FRONT			
	75934	5	.55	FENDER BRACE - REAR			
	208235	6	.10	BRACE BRACKET			
	208149	7	.01	BRACE AND BRACKET RIVET			
	208491		.05	FENDER BRACE AND FENDER BOLT (5/16-24 x 3/4 HEX HD. STD.)			
	19A58		.03	BOLT NUT (5/16-24 STD.)			
	198114		.01	BOLT NUT LOCK WASHER (5/16" STD.)			
	16A290		.05	FENDER AND UPPER BRACKET BOLT (5/16-24 x 9/16 HEX HD. STD.)			
	37566	8	.10	FENDER AND BRACKET CUSHION WASHER			
	198114		.01	BOLT LOCK WASHER (5/16" STD.)			
	93332	9	7.00	REAR FENDER ASSEMBLY			
	75937	10	.40	REAR FENDER BRACE - CENTER			
	75935	11	.65	REAR FENDER BRACE - REAR			
	208491		.05	BRACE AND FENDER BOLT (5/16-24 x 3/4 HEX HD. STD.)			
	E22204		.05	BRACE AND FENDER BOLT - RIGHT REAR (5/16-24 x 1 HEX HD. STD.)			
	358153		.05	BRACE AND FENDER BOLT (5/16-24 x 1 1/8 HEX HD. STD.)			
	19A58		.03	BOLT NUT (5/16-24 STD.)			
	198114		.01	BOLT NUT LOCK WASHER (5/16" STD.)			
	37231		.10	BRACE TO FORK END BOLT - LEFT (3/8-24 x 1 1/4 HEX HD. STD.)			
	37071		.10	BRACE TO FORK END BOLT - RIGHT (3/8-24 x 1 3/8 HEX HD. STD.)			
	208228		.03	BOLT NUT (3/8-24 STD.)			
	198115		.01	BOLT NUT LOCK WASHER (3/8" STD.)			
	37101		.05	FENDER TO FRAME UPPER FRONT BOLT (5/16-24 x 1/2 HEX HD. STD.)			
	37540		.02	BOLT WASHER (5/16" STD.)			
	198114		.01	BOLT LOCK WASHER (5/16" STD.)			
	37224		.05	FENDER TO FRAME LOWER FRONT BOLT (1/4-28 x 3/4 HEX HD. STD.)			
	37329		.03	BOLT NUT (1/4-28 STD.)			
	198113		.01	BOLT NUT LOCK WASHER (1/4" STD.)			
<u>5705</u>				CENTER AND JIFFY STANDS AND FOOT BOARDS		1940 6408	
	75587	1	1.75	CENTER STAND			
	45079	2	.15	CENTER STAND AND FRAME BOLT			
	198115		.01	BOLT LOCK WASHER (3/8" STD.)			
	42612	3	.15	CENTER STAND SPRING			
	42554	4	1.25	LATCH ASSEMBLY - ON FENDER			
	37174		.05	LATCH AND FENDER SCREW (1/4-28 x 1 HEX HD. STD.)			
	37329		.03	SCREW NUT (1/4-28 STD.)			
	198113		.01	SCREW NUT LOCK WASHER (1/4" STD.)			
	75578	5	1.00	JIFFY STAND LEG			
	45080	6	.25	LEG AND FRAME SCREW			
	40938	7	.05	SPRING WASHER			
	A25290	8	.05	PLAIN WASHER			
	268156	9	.20	LEG SPRING			
	42582	10	.15	SPRING PLATE			
	16A290		.05	PLATE AND FRAME SCREW (5/16-24 x 9/16 HEX HD. STD.)			
	198114		.01	SCREW LOCK WASHER (5/16" STD.)			
	45091	11	.05	PLATE AND FRAME SCREW - C.S. (5/16-24 x 1/2 FLAT HD. STD.)			
	75493	12	1.75	FOOT BOARD			
	42442	13	.25	FOOT BOARD CLEAT			
	37203		.03	CLEAT SCREW (1/4-20 x 1/2 FILL HD. STD.)			
	198113		.01	CLEAT SCREW LOCK WASHER (1/4" STD.)			
	C36070	14	.05	CLEAT HINGE PIN			
	A2140		.01	HINGE PIN COTTER PIN (3/32 x 1/2 STD.)			

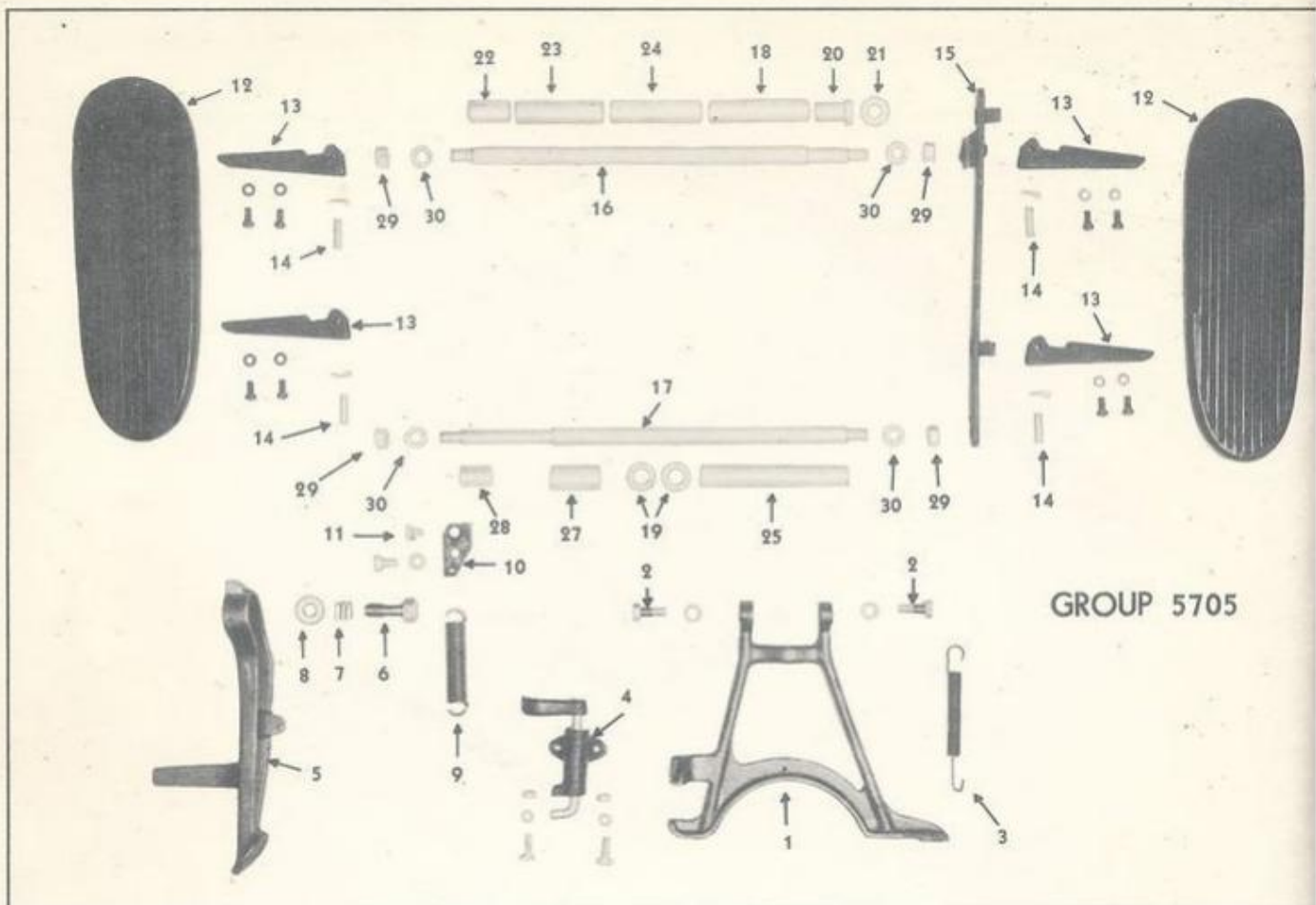
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GROUP 5701
Section 1
Front Fender



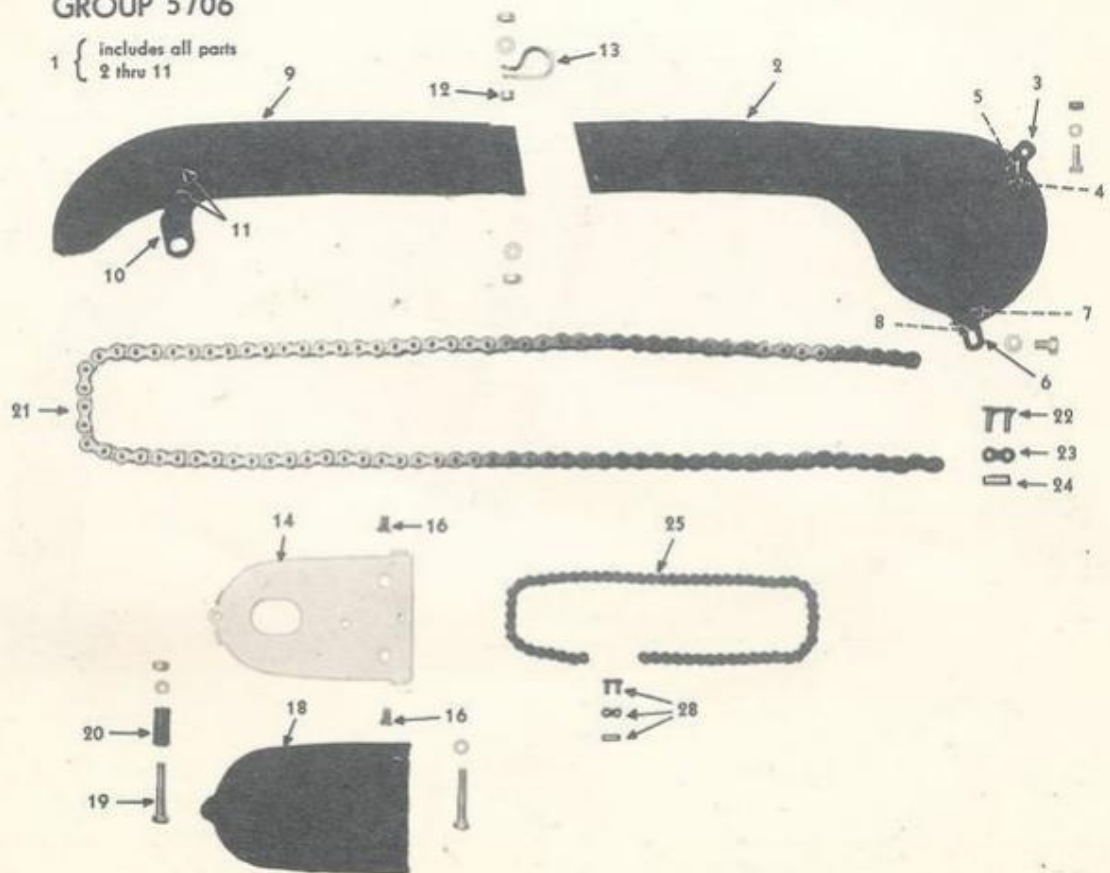
GROUP 5701
Second Section
Rear Fender





GROUP 5706

1 { includes all parts
2 thru 11



Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
5705				CENTER AND JIFFY STANDS AND FOOT BOARDS (CON'T)		1940 640B	
	75503	15	1.15	SIDE RAIL ASSEMBLY			1
	42536	16	.75	FOOT BOARD SHAFT - FRONT			1
	39518	17	.80	FOOT BOARD SHAFT - REAR			1
	43297	18	.20	FRONT SHAFT SPACER - RIGHT - INNER			1
	22878	19	.03	FRONT SHAFT SPACER WASHER - RIGHT - REAR			2
	42416	20	.15	BRAKE PEDAL HUB BEARING			1
	37517	21	.02	HUB BEARING WASHER (1/2 STD.)			1
	43298	22	.20	FRONT SHAFT SPACER - LEFT - OUTER			1
	40818	23	.15	FRONT SHAFT SPACER - LEFT - INNER			1
	40087	24	.95	FRONT SHAFT SPACER - CENTER			1
	40000	25	.25	REAR SHAFT SPACER - RIGHT			1
	39607	26	.15	REAR SHAFT SPACER - CENTER			1
	39522	27	.15	REAR SHAFT INNER SPACER - LEFT			1
	39523	28	.15	REAR SHAFT OUTER SPACER - LEFT			1
	18A215	29	.03	SHAFT NUT (7/16-20 STD.)			4
	198116	30	.01	SHAFT NUT LOCK WASHER (7/16" STD.)			4
5706				CHAIN COVERS, ETC.		1940 640B	
	93265	1	4.95	REAR CHAIN GUARD ASSEMBLY			1
	93275	2	2.95	FRONT SECTION ASSEMBLY			1
	40809	3	.05	FRONT UPPER CLIP			1
	38085	4	.02	FRONT UPPER CLIP REINFORCEMENT			1
	17A322	5	.01	CLIP RIVET			2
	39560	6	.05	FRONT LOWER CLIP			1
	38087	7	.02	FRONT LOWER CLIP REINFORCEMENT			1
	36862	8	.01	CLIP RIVET			2
	93276	9	2.00	REAR SECTION ASSEMBLY			1
	43284	10	.10	REAR CLIP			1
	C22110	11	.01	CLIP RIVET			2
	43071	12	.10	REAR CHAIN GUARD UPPER STUD SPACER			1
	40390	13	.05	GUARD TO FRAME CLIP			1
	37329		.03	FRONT AND REAR SECTION STUD NUT (1/4-28 STD.)			2
	198113		.01	STUD NUT LOCK WASHER (1/4" STD.)			2
	40082	14	.55	GENERATOR CHAIN GUARD BACK PLATE ASSEMBLY			1
	37218	15	.10	BACK PLATE AND PRIMARY CASE SCREW - LONG (1/4-20 x 1 3/4 HEX HD. STD.)			1
	198113		.01	SCREW LOCK WASHER (1/4" STD.)			1
	37219	16	.01	BACK PLATE AND CRANK CASE SCREW - SHORT (1/4-20 x 1/2 FLAT HD. STD.)			2
	37101	17	.05	BACK PLATE AND CRANK CASE NUT SCREW (5/16-24 x 1/2 HEX HD. STD.)			1
	198114		.01	SCREW NUT LOCK WASHER (5/16" STD.)			1
	40085	18	1.35	GENERATOR CHAIN COVER			1
	37256	19	.05	GENERATOR COVER AND BACK PLATE SCREW - FRONT (1/4-28 x 1 3/4 HEX HD. STD.)			1
	40086	20	.05	COVER SCREW SPACER			1
	37329		.03	COVER SCREW NUT (1/4-28 STD.)			1
	198113		.01	SCREW NUT LOCK WASHER (1/4" STD.)			1
	G28000X	21	4.50	REAR DRIVE CHAIN - 96 ROLLS			1
	G28080X		.40	CHAIN DOUBLE REPAIR LINK			
	G28090X		.25	CHAIN SINGLE REPAIR LINK			
	G28100X		.30	CHAIN OFFSET LINK			
	G27050X1	22	.15	CHAIN CONNECTING LINK			
	G27060	23	.05	CHAIN OUTSIDE PLATE			
	G27070	24	.05	CHAIN CONNECTING LINK SPRING			
	40081	25	1.50	GENERATOR CHAIN - 3/8 PITCH - 3/16 WIDE - SINGLE ROW - 60 ROLLS			1
	100868	26	.42	CHAIN DOUBLE REPAIR LINK			
	100869	27	.28	CHAIN SINGLE REPAIR LINK			
	100870	28	.14	CONNECTING LINK ASSEMBLY			
	100871	29	.14	OFFSET LINK			

ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

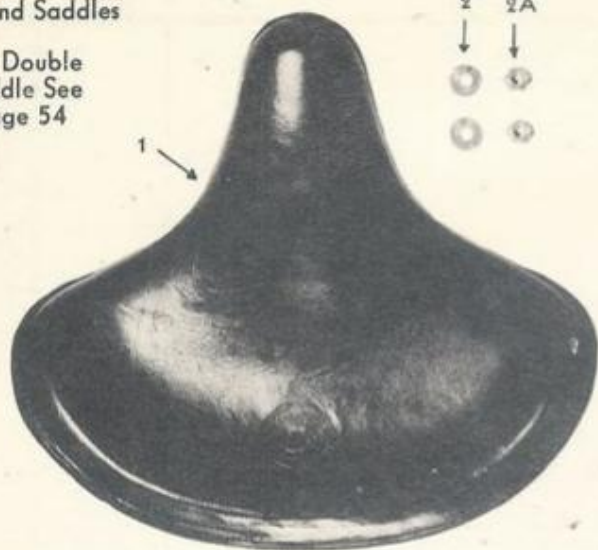
Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
<u>5803</u>				BATTERY MOUNTS		1940 640B	
	75055	1	.80	BATTERY SUPPORT ASSEMBLY			1
	37101		.05	SUPPORT AND FRAME SCREW - SHORT (5/16-24 x 1/2 HEX HD. STD.)			1
	37084		.05	SUPPORT AND FRAME SCREW - LONG (5/16-24 x 7/8 HEX HD. STD.)			1
	198114		.01	SCREW LOCK WASHER (5/16" STD.)			1
	19A58		.03	SCREW NUT - FOR LONG SCREW (5/16-24 STD.)			2
	37137		.05	SUPPORT AND TRANSMISSION CASE SCREW (5/16-18 x 1/2 HEX HD. STD.)			1
	198114		.01	SCREW LOCK WASHER (5/16" STD.)			2
	42615	2	.30	BATTERY CLAMP			2
	37026	3	.10	CLAMP SET SCREW			1
	19A58	4	.03	SET SCREW LOCK NUT (5/16-24 STD.)			2
	38770	5	.05	BATTERY MAT			2
	A22120		.01	GROUND SCREW (#10-32 x 5/16 RD. HD. STD.)			1
	198112		.01	GROUND SCREW LOCK WASHER (#10 STD.)			1
<u>5804</u>				SEATS, SADDLES, ETC.		1940 640B	
	86426	1	9.00	SADDLE TOP			1
	37584	2	.05	SADDLE FRONT POMMEL STUD TO BRACKET WASHER			2
	102479	2A	.05	FRONT STUD NUT (3/8-20 STD.)			2
	42422	3	.40	SADDLE SPRING			2
	37540		.02	SPRING TO TOP STUD WASHER (5/16" STD.)			2
	102480	4	.05	SPRING TO TOP STUD NUT			2
	358158		.15	SPRING TO LOWER BRACKET BOLT (5/16-24 x 1 3/4 HEX HD. STD.)			2
	288233	5	.05	BOLT SPACER			4
	19A58		.03	BOLT NUT (5/16-24 STD.)			2
	198114		.01	BOLT NUT LOCK WASHER (5/16" STD.)			2
	75554	6	.50	LOWER SUPPORT BRACKET			1
	42534	7	.20	BRACKET CLAMP			2
	358158		.15	CLAMP TO BRACKET BOLT (5/16-24 x 1 3/4 HEX HD. STD.)			2
	19A58		.03	BOLT NUT (5/16-24 STD.)			2
	198114		.01	BOLT NUT LOCK WASHER (5/16" STD.)			2
	86309	8	1.75	SADDLE FRONT CONNECTION			1
	37007	9	.10	FRONT CONNECTION BOLT			1
	208228	10	.03	BOLT NUT (3/8-24 STD.)			1
<u>5806</u>				TOOL BOX		1940 640B	
	75948	1	2.75	TOOL BOX			1
	39641	2	.05	TOOL BOX CLIP			1
	37255		.02	TOOL BOX TO CLIP BOLT (1/4-28 x 3/8 HEX HD. STD.)			1
	37329		.03	BOLT NUT (1/4-28 STD.)			1
	198113		.01	BOLT NUT LOCK WASHER (1/4" STD.)			1
	37074		.05	TOOL BOX TO CHAIN GUARD BOLT (1/4-28 x 1/2 HEX HD. STD.)			2
	37329		.03	BOLT NUT (1/4-28 STD.)			2
	198113		.01	BOLT NUT LOCK WASHER (1/4" STD.)			2
	75556	3	3.00	TOOL ROLL ASSEMBLY			1
	35C323	4	.30	TOOL ROLL			1
	42539	5	.20	SPARK PLUG WRENCH			1
	H32598X	6	.40	PLIERS			1
	832111X	7	.60	MONKEY WRENCH			1
	A32140X	8	.20	SCREW DRIVER			1
	42540	9	.50	WHEEL WRENCH			1

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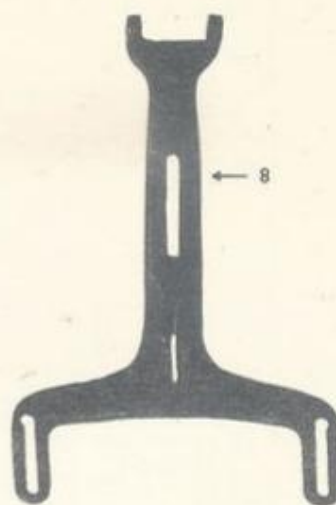
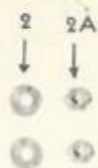
GROUP 5804

Seats and Saddles

For Double
Saddle See
Page 54

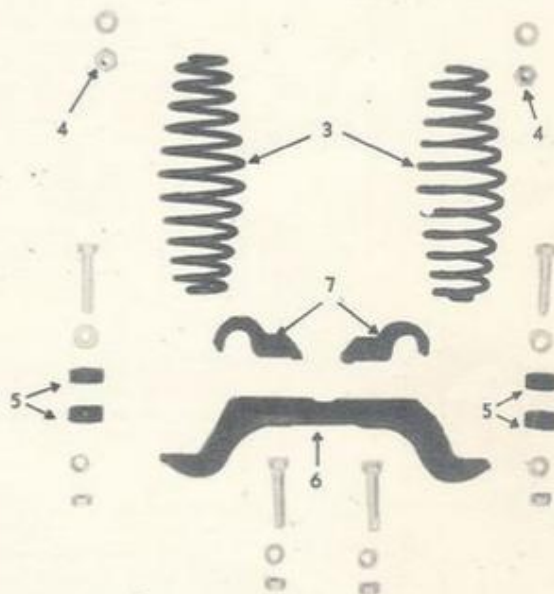
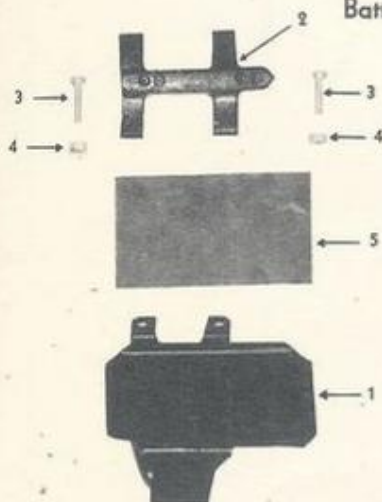


Single Saddle Used On All Machines With Engine Nos. Up To FDO-3110-B



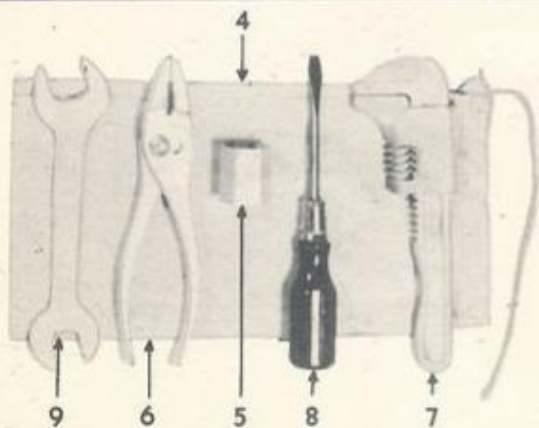
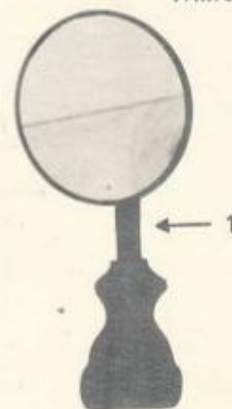
GROUP 5803

Battery



GROUP 6201

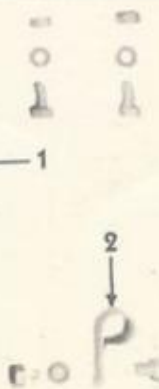
Mirror



3{Kit with All Tools

GROUP 5806

Tool Box



Model 640

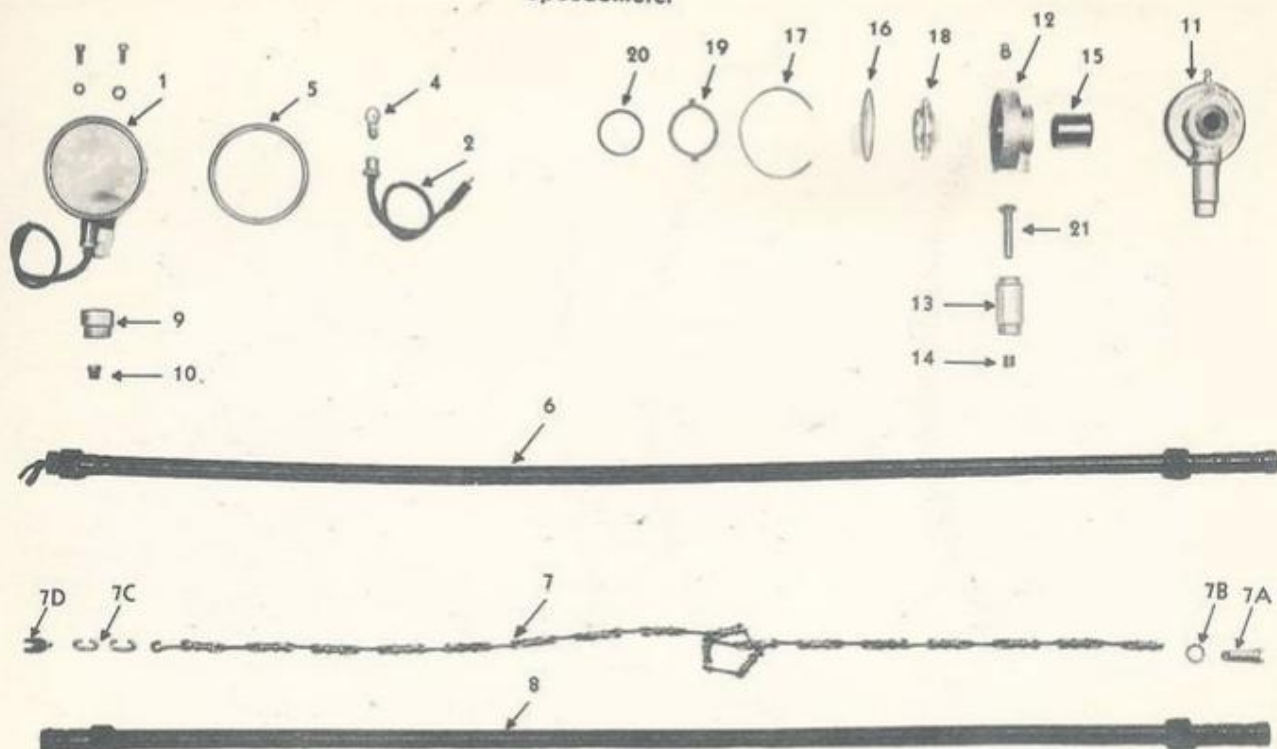
MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
				<u>MISCELLANEOUS CHASSIS AND ACCESSORIES</u>			
<u>6201</u>				MIRRORS		1940 640B	
	100669	1	1.25	REAR VIEW MIRROR			1
<u>6203</u>				SPEEDOMETER AND PARTS		1940 640B	
	75885	1	10.00	SPEEDOMETER HEAD - 110 MILE LIGHTED			1
	100715	2	1.50	LIGHT SOCKET AND WIRE ASSEMBLY			1
	101770	3	.05	LIGHT SOCKET SCREW			1
	100683	4	.20	LIGHT BULB ONLY			1
	101561	5	1.00	GLASS AND RIM FOR HEAD			1
	37289		.01	HEAD TO FRAME SCREW (#10-32 X 1/2 FILL HD. STD.)			2
	198112		.01	SCREW LOCK WASHER (#10 STD.)			2
	75617	6	4.50	SPEEDOMETER CABLE AND CASING ASSEMBLY			1
	102114	7	2.25	CABLE ONLY			1
	102116	8	2.60	CASING ONLY			1
	101568	9	.50	CABLE TO HEAD BUSHING			1
	101569	10	.25	CABLE TO HEAD DRIVE DOG			1
	100289	11	3.00	SPEEDOMETER REAR DRIVE ASSEMBLY			1
	100290	12	1.00	DRIVE HOUSING			1
	100291	13	.40	CABLE SLEEVE			1
	100292	14	.05	CABLE SLEEVE BUSHING			1
	100293	15	.35	HOUSING AXLE SLEEVE			1
	100294	16	.25	HOUSING COVER WASHER			1
	100295	17	.15	WASHER SNAP RING			1
	100296	18	.50	DRIVE GEAR - 48 TEETH			1
	100297	19	.25	DRIVE SPRING			1
	100298	20	.15	DRIVE SPRING SNAP RING			1
	100299	21	.40	DRIVE PINION AND SHAFT			1
<u>6204</u>				ACCESSORIES		1940 640B	
	85803	1	2.00	SKID PLATE ASSEMBLY			1
	85804	2	1.50	SKID PLATE			1
	39715	3	.15	FRONT "U" BOLT			2
	37329	4	.03	BOLT NUT (1/4-28 STD.)			4
	198113	5	.01	BOLT NUT LOCK WASHER (1/4" STD.)			4
	40831	6	.15	REAR CLIP			2
	208491	7	.05	REAR CLIP AND ANCHOR PLATE SCREW (5/16-24 X 3/4 HEX HD. STD.)			2
	19A58	8	.03	SCREW NUT (5/16-24 STD.)			2
	198114	9	.01	SCREW NUT LOCK WASHER (5/16" STD.)			2
	37253	10	.05	REAR CLIP AND SKID PLATE SCREW (1/4-20 X 7/8 FLAT HD. STD.)			2
	368119	11	.03	SCREW NUT (1/4-20 STD.)			2
	198113	12	.01	SCREW NUT LOCK WASHER (1/4" STD.)			2
	40832	13	.15	FOOT BOARD SHAFT SPACER - RIGHT FRONT			1
	22878	14	.03	SPACER WASHER - LEFT REAR			2
	101157	15	1.90	GREASE GUN			1
	28W125X	16	1.50	TIRE PUMP WITH CLIPS			1
	E32170X	17	.25	TIRE PUMP CLIPS			2
	75658	18	5.50	SAFETY GUARD ASSEMBLY			1
	75659	19		FRAME ASSEMBLY			1
	75660	20		FRAME TUBE - RIGHT			1
	75662	21		FRAME TUBE - LEFT			1
	39354	22	.25	FRAME TUBE UPPER REINFORCEMENT			1
	40954	23	.50	PLATE			1
	39213	24	.30	PLATE AND FRAME BLOCK			1
	39360	25	.30	PLATE AND GUARD "U" BOLT			2
	39473	26	.20	"U" BOLT REINFORCEMENT			2
	208228	27	.03	"U" BOLT NUT (3/8-24 STD.)			4
	198115	28	.01	LOCK WASHER (3/8" STD.)			4
	37217	29	.15	PLATE AND FRAME "U" BOLT			1

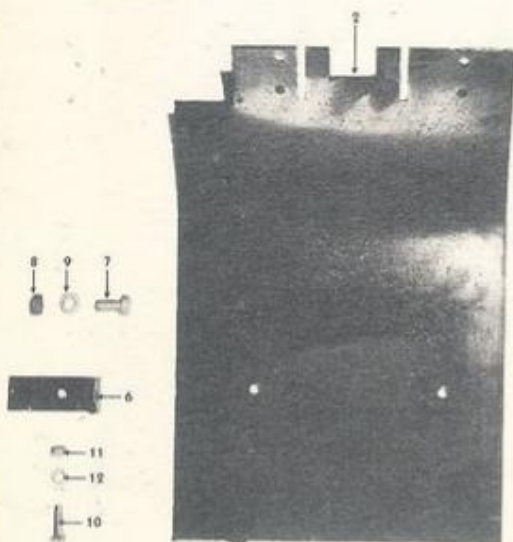
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GROUP 6203

Speedometer



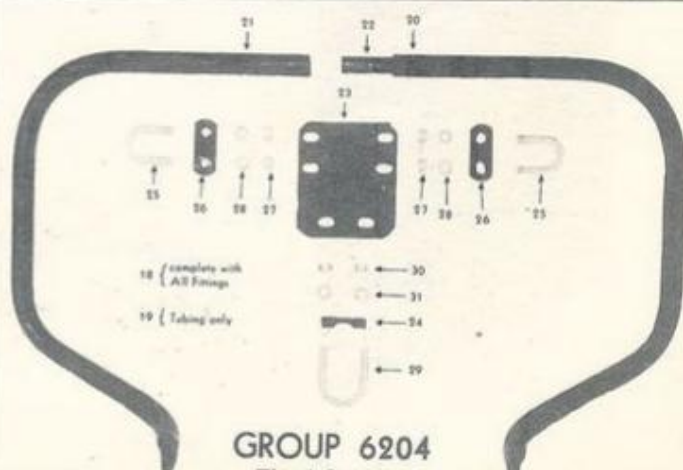
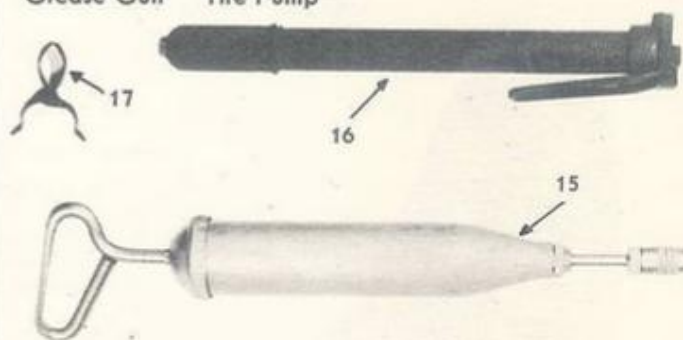
GROUP 6204

First Section
Skid Plate1 (complete with
All Fittings)

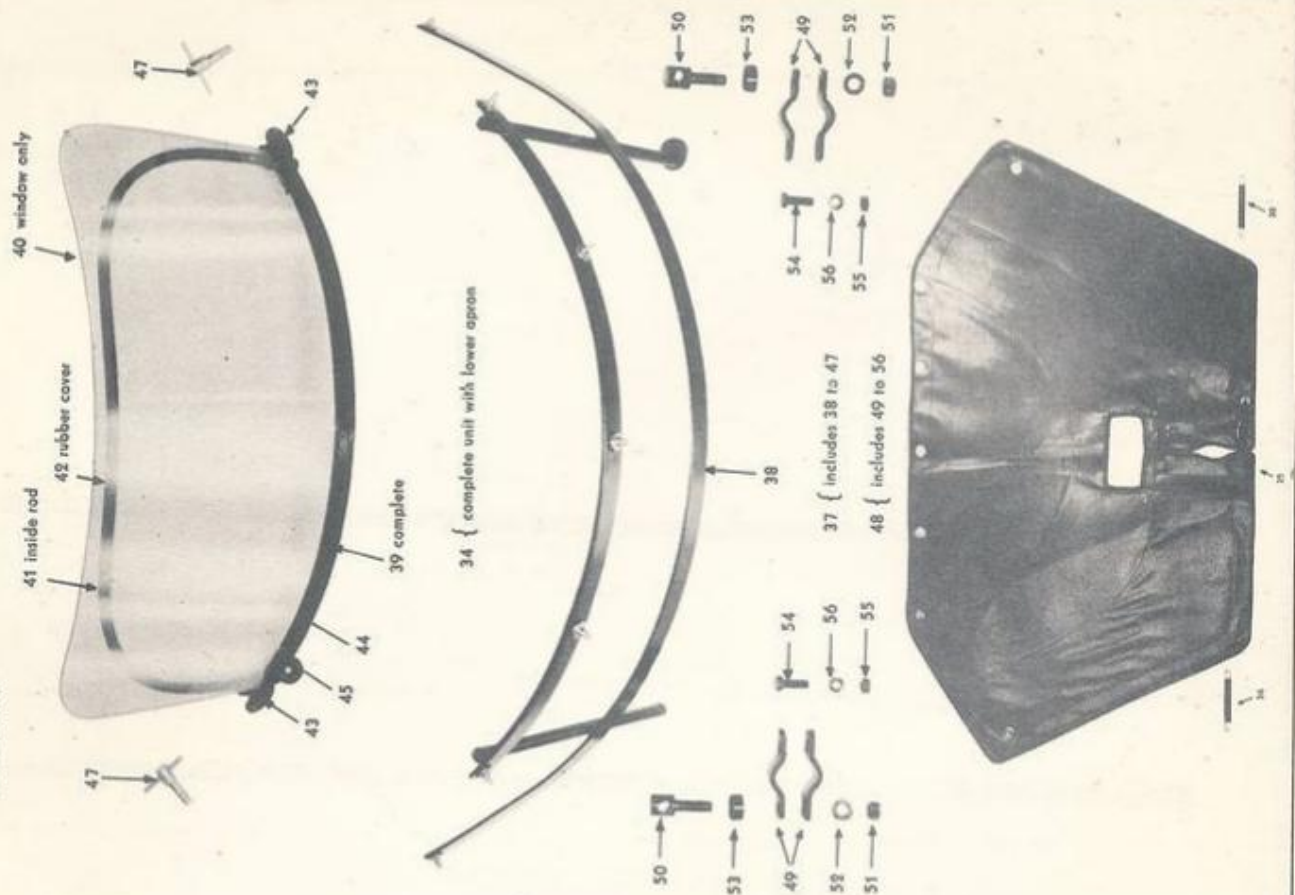
GROUP 6204

Second Group

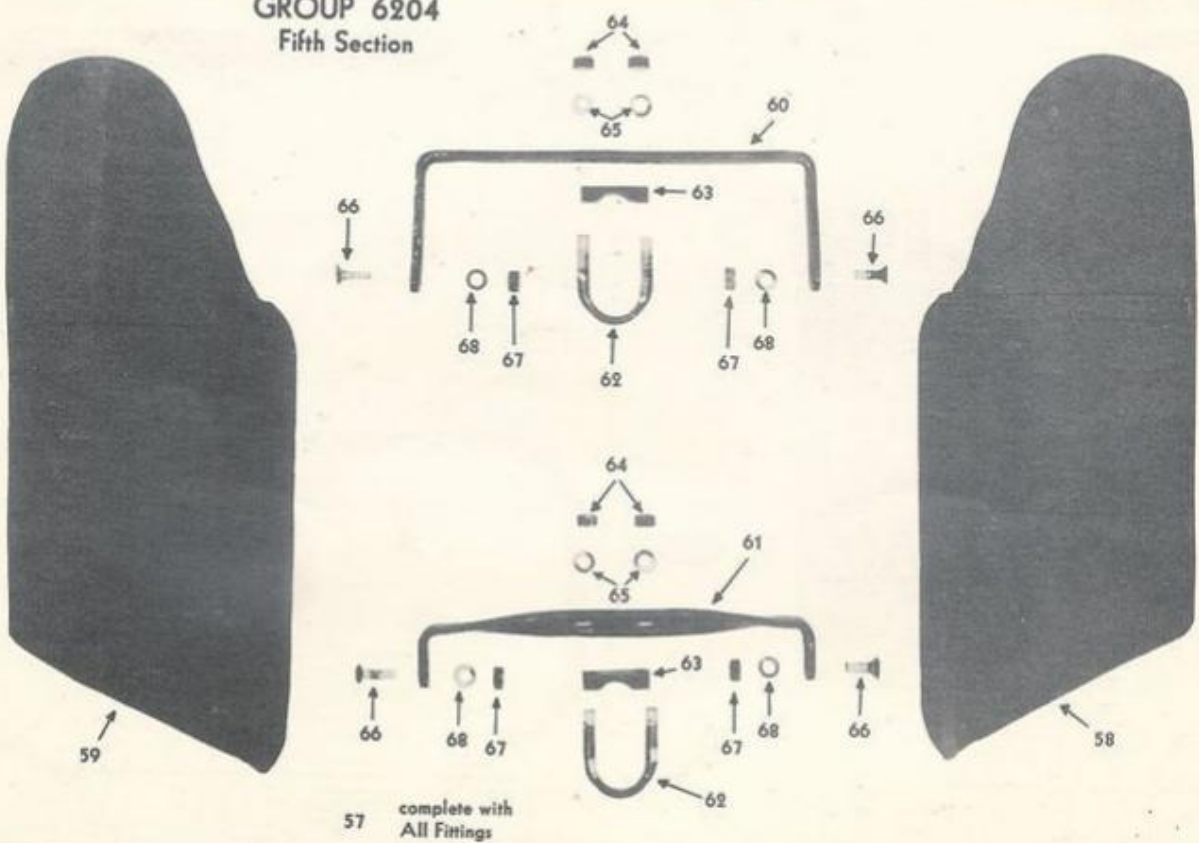
Grease Gun Tire Pump

GROUP 6204
Third Section

GROUP 6204
4th Section



GROUP 6204
Fifth Section



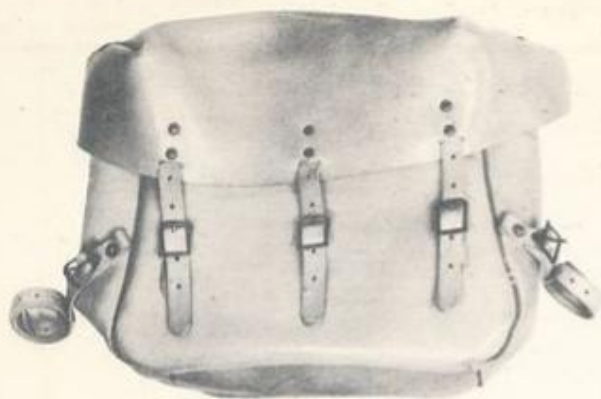
Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
6204				<u>MISCELLANEOUS CHASSIS AND ACCESSORIES</u>			
				ACCESSORIES (CON'T)		1940 6408	
	208228	30	.03	"U" BOLT NUT (3/8-24 STD.)			2
	198115	31	.01	LOCK WASHER (3/8" STD.)			2
	40818	32	.15	FRONT SHAFT LEFT INNER SPACER 3 1/4" LONG			1
	42859	33	.25	FRONT SHAFT LEFT OUTER SPACER 4 7/8" LONG			1
	101481	34	10.00	WINDSHIELD COMPLETE ASSEMBLY			1
	101482	35	4.25	APRON			1
	100351	36	.10	APRON SPRING			2
	100412	37	5.00	FRAME ASSEMBLY			1
	100353	38	2.75	APRON FRAME			1
	100354	39	1.50	LIGHT FRAME			1
	100355	40	1.25	LIGHT			1
	100356	41	.40	LIGHT SUPPORT ROD			1
	100357	42	.35	LIGHT SUPPORT ROD RUBBER			1
	100358	43	.35	LIGHT HOLDER CLAMP			2
	100359	44	.35	LIGHT HOLDER STRAP			2
	100360	45	.05	LIGHT HOLDER STRAP SCREW			5
	100361	46	.05	LIGHT HOLDER STRAP AND CLAMP SCREW			4
	100362	47	.20	LIGHT HOLDER WING CLAMP SCREW			2
	100363X	48	1.25	FRAME HANDLE BAR CLAMP COMPLETE			2
	100363	49	.20	FRAME HANDLE BAR CLAMP			4
	100364	50	.25	HANDLE BAR CLAMP UPPER BOLT			2
	100365	51	.05	UPPER BOLT NUT			2
	100366	52	.02	UPPER BOLT NUT LOCK WASHER			2
	100367	53	.05	UPPER BOLT SPACER			2
	100368	54	.05	HANDLE BAR CLAMP LOWER BOLT			2
	100369	55	.05	LOWER BOLT NUT			2
	100370	56	.02	LOWER BOLT NUT LOCK WASHER			2
	86419	57	5.00	LEGSHIELD COMPLETE ASSEMBLY			1
	85912	58	2.50	LEGSHIELD - RIGHT ASSEMBLY			1
	85913	59	2.50	LEGSHIELD - LEFT ASSEMBLY			1
	40068	60	1.50	UPPER SUPPORT BRACKET			1
	42866	61	.65	LOWER SUPPORT BRACKET			1
	37217	62	.15	FRAME TUBE "U" BOLT			2
	39213	63	.30	BRACKET TUBE FITTING			2
	208228	64	.03	"U" BOLT NUT (3/8-24 STD.)			4
	198115	65	.01	BOLT NUT LOCK WASHER (3/8" STD.)			4
	38325	66	.15	SUPPORT BRACKET AND SHIELD SCREW (5/16-18 x 1 FLAT HD. STD.)			4
	37347	67	.02	SCREW NUT (5/16-18 STD.)			4
	198114	68	.01	SCREW NUT LOCK WASHER (5/16" STD.)			4
	93340	69		LUGGAGE CARRIER ASSEMBLY			1
	93338	70	18.75	SADDLE BAG (PAIR COMPLETE)			2
	93342	71		DOUBLE SADDLE COMPLETE ASSEMBLY			1
	93343	72		SADDLE TOP COMPLETE ASSEMBLY			1
	86661	73		FRONT CONNECTION SUPPORT ASSEMBLY			1
	208228	74	.03	BRACKET AND SUPPORT STUD NUT (3/8-24 STD.)			4
	198115	75	.01	NUT LOCK WASHER (3/8" STD.)			4
	86607	76		HAND GRIP - RIGHT HAND			1
	86608	77		HAND GRIP - LEFT HAND			1
	208228	78	.03	HAND GRIP STUD NUT (3/8-24 STD.)			4
	198115	79	.01	NUT LOCK WASHER (3/8" STD.)			4
	75974	80		SPRING UPPER BRACKET			1
	37152	81	.10	BRACKET TO BASE BOLT (1/2-20 x 1 HEX HD. STD.)			1
	198117	82	.01	BOLT LOCK WASHER (1/2" STD.)			1
	43659	83		SPRING			2
	75554	84	.50	SPRING LOWER BRACKET			1
	42534	86	.20	BRACKET CLAMP			2
	358158	87	.15	CLAMP BRACKET BOLT (5/16-24 x 1-3/4 HEX HD. STD.)			2
	19A58	88	.03	BOLT NUT (5/16-24 STD.)			2
	198114	89	.01	NUT LOCK WASHER (5/16" STD.)			2
	E22204	90	.05	BOLT (5/16-24 x 1 HEX HD. STD.)			2
	43699	91	.05	SPACER (SPECIAL)			2
	19A58	92	.03	NUT (5/16-24 STD.)			2
	198114	93	.01	LOCK WASHER (5/16" STD.)			2
	16A290	94	.05	BOLT (5/16-24 x 9/16 HEX HD. STD.)			2
	37007	95	.10	FRONT CONNECTION BOLT			1
	208228	96	.03	NUT (3/8-24 STD.)			1

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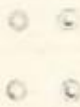
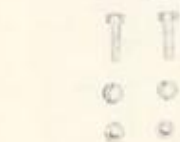
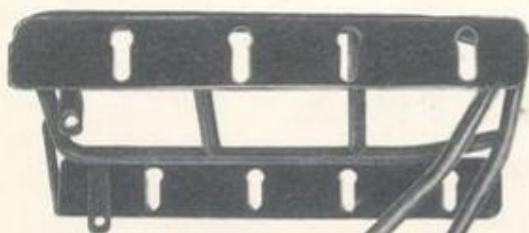
GROUP 6204



70



GROUP 6204

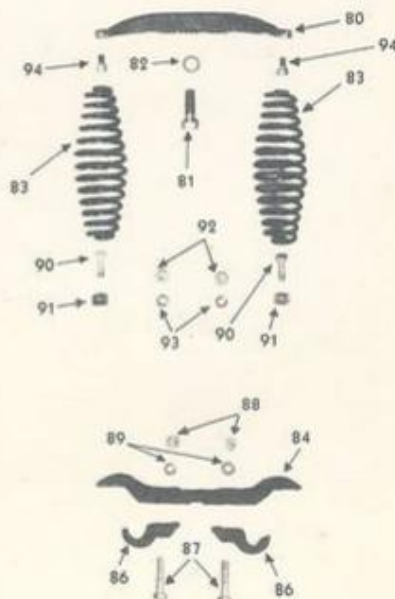
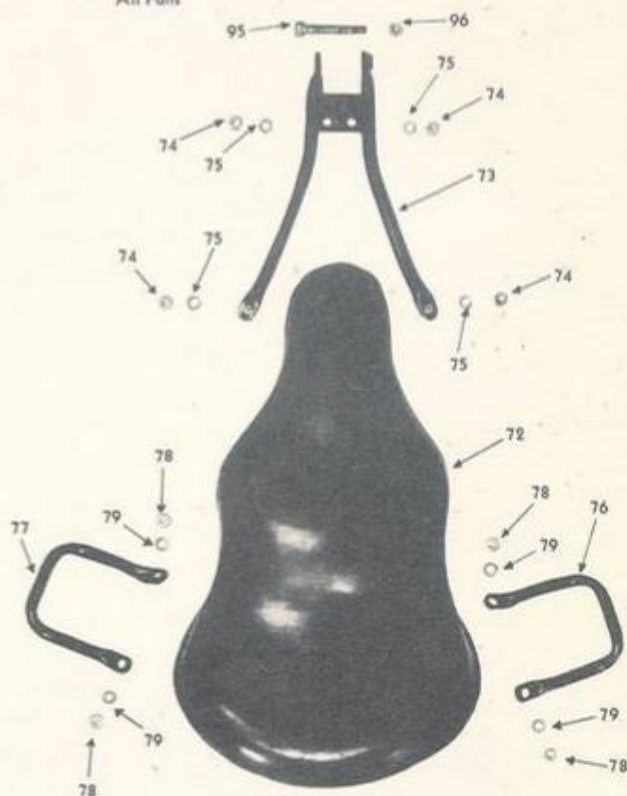


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GROUP 6204

Double Saddle
Used On Motorcycles
With Engine Nos.
FDO-3110-B To
3331-B

71 Complete
All Parts



Model 640

MILITARY-INDIAN MOTORCYCLE PARTS LIST

Group Number	Factory Number	Ref. No.	Price Each	Description	Maker's Number	Year & Model	No. Used
6304				<u>MISCELLANEOUS NUTS, BOLTS, SCREWS AND WASHERS</u>			
				<u>STANDARD HEX HEAD SCREWS - FINE THREADS</u>			
	37074		.05	1/4-28 x 1/2	HEX HEAD SCREW		
	37255		.02	1/4-28 x 3/8	HEX HEAD SCREW		
	37224		.05	1/4-28 x 3/4	HEX HEAD SCREW		
	37102		.05	1/4-28 x 7/8	HEX HEAD SCREW		
	37174		.05	1/4-28 x 1	HEX HEAD SCREW		
	37256		.05	1/4-28 x 1-3/4	HEX HEAD SCREW		
	37109		.10	1/4-28 x 2-1/2	HEX HEAD SCREW		
	45093		.10	1/4-28 x 3	HEX HEAD SCREW		
	37261		.10	1/4-28 x 3-1/4	HEX HEAD SCREW		
	37101		.05	5/16-24 x 1/2	HEX HEAD SCREW		
	16A290		.05	5/16-24 x 9/16	HEX HEAD SCREW		
	E22202		.05	5/16-24 x 11/16	HEX HEAD SCREW		
	20B491		.05	5/16-24 x 3/4	HEX HEAD SCREW		
	45135		.05	5/16-24 x 5/8	HEX HEAD SCREW		
	37084		.05	5/16-24 x 7/8	HEX HEAD SCREW		
	E22204		.05	5/16-24 x 1	HEX HEAD SCREW		
	35B153		.05	5/16-24 x 1-1/8	HEX HEAD SCREW		
	35B158		.15	5/16-24 x 1-3/4	HEX HEAD SCREW		
	20B237		.10	5/16-24 x 1-7/8	HEX HEAD SCREW		
	37225		.10	5/16-24 x 2-1/4	HEX HEAD SCREW		
	37231		.10	3/8-24 x 1-1/4	HEX HEAD SCREW		
	37071		.10	3/8-24 x 1-3/8	HEX HEAD SCREW		
	37043		.10	3/8-24 x 2	HEX HEAD SCREW		
	37135		.20	3/8-24 x 4	HEX HEAD SCREW		
	37140		.25	3/8-24 x 5	HEX HEAD SCREW		
	37138		.20	7/16-20 x 4-1/4	HEX HEAD SCREW		
	37152		.10	1/2-20 x 1	HEX HEAD SCREW		
	37021		.25	1/2-20 x 4	HEX HEAD SCREW		
	37139		.30	1/2-20 x 5-1/4	HEX HEAD SCREW		
				<u>STANDARD HEX HEAD SCREWS - COARSE THREADS</u>			
	37145		.05	1/4-20 x 1/2	HEX HEAD SCREW		
	37051		.05	1/4-20 x 3/4	HEX HEAD SCREW		
	37218		.10	1/4-20 x 1-3/4	HEX HEAD SCREW		
	37132		.10	1/4-20 x 2-1/4	HEX HEAD SCREW		
	37137		.05	5/16-18 x 1/2	HEX HEAD SCREW		
	37266		.10	1/4-20 x 3-3/4	HEX HEAD SCREW		
	37165		.10	1/4-20 x 2-5/8	HEX HEAD SCREW		
				<u>STANDARD HEX NUTS - FINE THREADS</u>			
	37329		.03	1/4-28	HEX NUT		
	19A58		.03	5/16-24	HEX NUT		
	20B228		.03	3/8-24	HEX NUT		
	18A215		.03	7/16-20	HEX NUT		
	20B518		.03	1/2-20	HEX NUT		
				<u>STANDARD HEX JAM NUTS - FINE THREADS</u>			
	37340		.03	1/4-28	JAM NUT		
	37342		.05	3/8-24	JAM NUT		
	37343		.03	7/16-20	JAM NUT		
				<u>STANDARD HEX NUTS - COARSE THREADS</u>			
	B32380		.03	#8-32	HEX NUT		
	A14140		.03	#10-32	HEX NUT		
	36B119		.03	1/4-20	HEX NUT		
	37347		.02	5/16 x 18	HEX NUT		

ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE