TRIUMPH

# REPLACEMENT PARTS CATALOGUE

FOR

## 1976-1977

## BONNEVILLE 750
## TIGER 750

PART NO. 99-2257 (REVISED AUGUST 1976)

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## 1976-1977

## BONNEVILLE 750 T140V

## TIGER 750 TR7RV

www.classicbritishspares.com

Published August 1976

Publication Part 99-2257

# INTRODUCTION

## ENGINE AND FRAME NUMBERS

The engine number is located on the left side of the engine, immediately below the cylinder barrel to crankcase flange.

The frame number is located on the left side of the frame headlug, beneath the fork top lug and forward of the gasoline tank.

Both the engine and frame number should be quoted in full in any correspondence relating to the machine.

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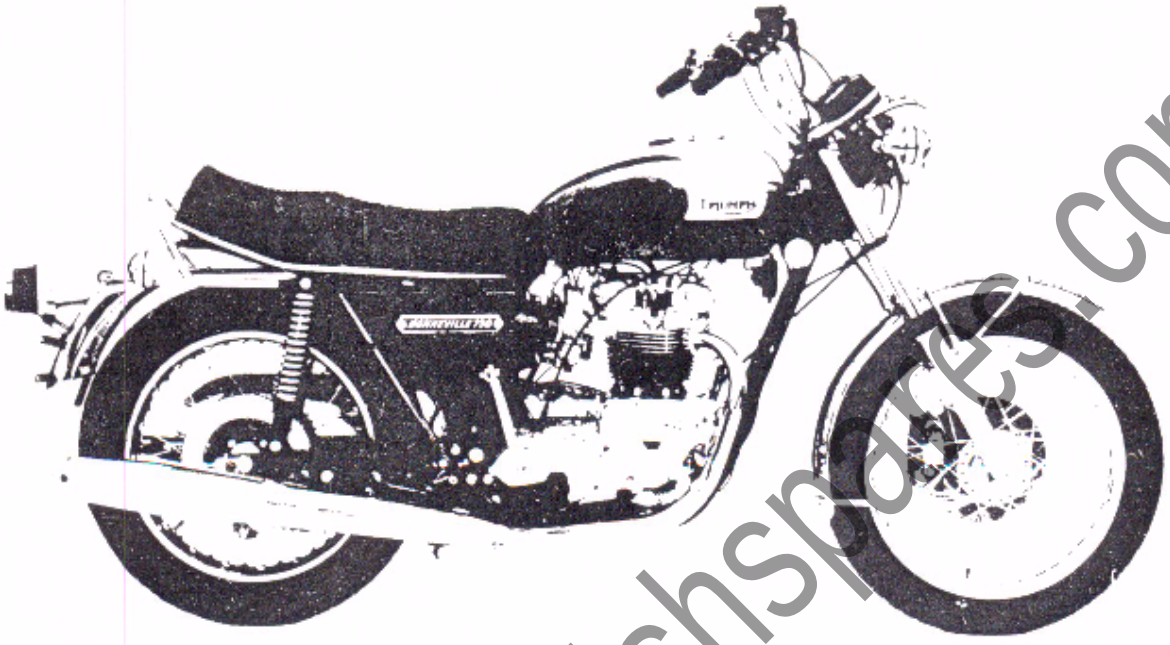

## BONNEVILLE ◆ 750 (T140V) TIGER 750 (TR7RV) TECHNICAL DATA

| | | TR7RV | T140V |
|---|---|---|---|
| Compression ratio. U.S.A. | | 8.6 : 1 | 8.6 : 1 |
| Compression ratio.UK and Europe | | 7.9 : 1 | 7.9 : 1 |
| Spark plugs | | Champion N3 | Champion N3 |
| Carburetor | | Amal Concentric 930 | 2 Amal Concentric 930 |
| | Main jet | 270 | 190 |
| | Needle jet | .106 | .106 |
| | Throttle valve | No. 3 | No. 3 |
| Gearbox sprocket | | 20 teeth | 20 teeth |
| Chains | Front | 3/8 Triplex x 84 links | 3/8 Triplex x 84 links |
| | Rear | 5/8" x 3/8" x 107 links | 5/8" x 3/8" x 107 link |
| Capacities | Gas Tank | 3.6 U.S. galls. | 3.6 U.S. galls. |
| | Oil Tank | 4.8 U.S. pints | 4.8 U.S. pints |
| | Gearbox | 7/8 pint (500 c.c.) | 7/8 pint (500 c.c.) |
| | Primary Chaincase | $\frac{1}{4}$ pint (150 c.c.) | $\frac{1}{4}$ pint (150 c.c.) |
| | Front Forks (each leg) | $\frac{1}{3}$ pint (190 c.c.) | $\frac{1}{3}$ pint (190 c.c.) |
| Tire size | Front | 3.25 x 19 | 3.25 x 19 |
| | Rear | 4.00 x 18 | 4.00 x 18 |

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# HOW TO USE THIS PARTS CATALOGUE

First consult the index on Page 3 for the parts or group of parts which you wish to locate. When you have located the parts make sure from the end columns that the part you have located does apply to your machine.

List the quantities required as single units; do not ask for "2 pairs" or "3 dozen".

In case of painted items always state the color required. Painted parts are available only in the colors or alternatives specified for that model of that particular year.

## PLEASE NOTE

THROUGHOUT THIS LIST , ASSEMBLIES ARE PRINTED IN CAPITALS AND THE COMPONENTS INCLUDED IN THAT ASSEMBLY ARE INDENTED IN THE DESCRIPTION COLUMN, REVERTING TO THE ORIGINAL ALIGNMENT WHEN THE ASSEMBLY IS COMPLETE. TO ORDER THE COMPLETE ASSEMBLY IT IS NECESSARY ONLY TO QUOTE THE ASSEMBLY NUMBER. ANY COMPONENT PARTS LISTED MAY ALSO BE OBTAINED SEPARATELY IF REQUIRED.

## SPECIAL WORKSHOP TOOLS

A COMPLETE LIST OF WORKSHOP TOOLS CAN BE MADE AVAILABLE BY EITHER CONTACTING YOUR DEALER OR APPLYING DIRECT TO THE TRIUMPH SERVICE DEPARTMENT. IN MOST CASES THESE TOOLS ARE VERY COSTLY AS THEY ARE MADE ENTIRELY FOR WORKSHOP USE, AND THEREFORE, IT IS NOT RECOMMENDED THAT THE PRIVATE OWNER PURCHASES THE TOOLS IN ORDER TO AID SERVICING THE MACHINE ONCE OR TWICE ONLY. IN THESE CIRCUMSTANCES IT IS FAR MORE ECONOMICAL TO GET IN TOUCH WITH A RECOGNISED DEALER.

## UNIFIED THREAD FORM

NEW PARTS HAVING THREADED FIXINGS INTRODUCED IN THIS CATALOGUE HAVE THE UNIFIED FORM OF SCREW THREADS. THIS CHANGEOVER WILL BE CONTINUED AS AND WHEN NEW PARTS ARE INTRODUCED. EVEN WHERE PARTS ARE SIMILAR IN APPEARANCE NEW PART NUMBERS WILL BE ALLOCATED TO IDENTIFY THE UNIFIED THREADS. ALL NUTS, BOLTS AND STUDS HAVING THIS THREAD ARE IDENTIFIED BY MARKINGS. BOLTS HAVE A CIRCULAR RECESS IN THEIR HEADS, STUDS A CIRCULAR GROOVE ON THE END, AND NUTS HAVE INTERLOCKING CIRCLES ON THE SIDE.

PARTS SPECIAL TO PARTICULAR MARKETS ARE IDENTIFIED IN 'REMARKS' COLUMN, OTHERWISE PARTS ARE COMMON TO ALL MARKETS.

WHERE MAKERS PART NUMBERS ONLY ARE SHOWN FOR REFERENCE, PARTS MUST BE OBTAINED DIRECT FROM THE MAKERS OR THEIR DISTRIBUTORS.

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# NOTES

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## OVERSIZE PISTONS AND RINGS

| | | |
|---|---|---|
| Piston assembly 8.6 : 1 | +0.010 | 71-3686 |
| Piston assembly 7.9 : 1 | +0.010 | 71-3995 |
| Compression ring | +0.010 | 71-3691 |
| Scraper ring | +0.010 | 71-3696 |
| Piston assembly 8.6 : 1 | +0.020 | 71-3687 |
| Piston assembly 7.9 : 1 | +0.020 | 71-3996 |
| Compression ring | +0.020 | 71-3692 |
| Scraper ring | +0.020 | 71-3697 |
| Piston assembly 8.6 : 1 | +0.040 | 71-3689 |
| Piston assembly 7.9 : 1 | +0.040 | 71-3998 |
| Compression ring | +0.040 | 71-3694 |
| Scraper ring | +0.040 | 71-3699 |

## PISTON RING SETS

| | | |
|---|---|---|
| Ring set – 76mm | Std. | 99-3789 |
| Ring set – 76mm | +0.010 | 99-3790 |
| Ring set – 76mm | +0.020 | 99-3791 |
| Ring set – 76mm | +0.040 | 99-3792 |

## VALVE GUIDE SETS

| | | |
|---|---|---|
| Valve guide set | Std. | 99-3793 |
| Valve guide set | +0.002 | 99-3794 |
| Valve guide set | +0.004 | 99-3795 |
| Valve guide set | +0.006 | 99-3796 |

## GASKET SETS

| | |
|---|---|
| Decoke | 99-3022 |
| Overhaul | 99-3023 |

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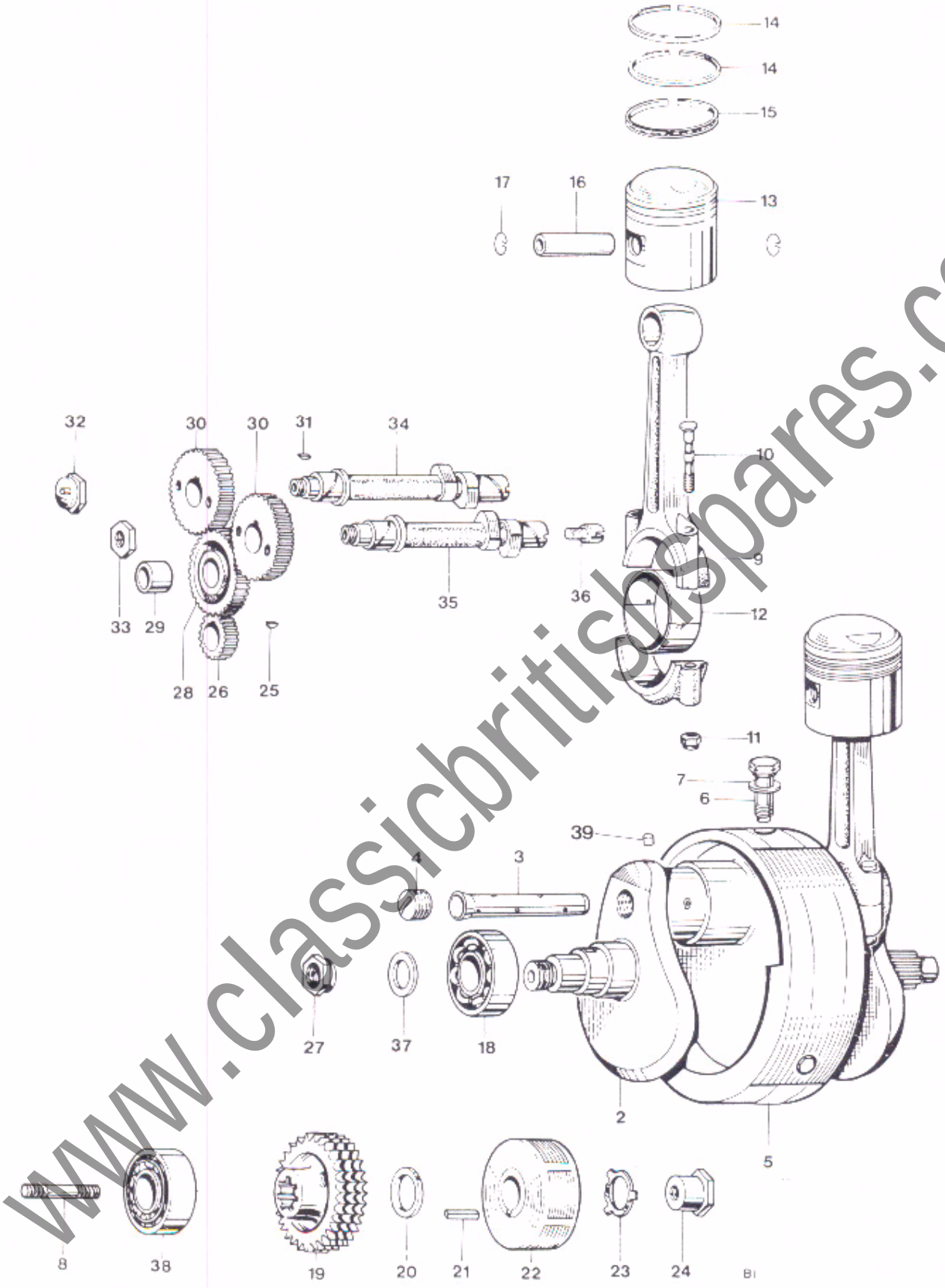


Fig. 1. CRANKSHAFT AND CONNECTING RODS

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 71-3030 | CRANKSHAFT AND FLYWHEEL ASSEMBLY | 1 | |
| 2 | 71-3298 | CRANKSHAFT C/W. OIL TUBE | 1 | |
| 3 | 70-3903 | Oil tube | 1 | |
| 4 | 71-2800 | Screwed plug | 1 | |
| 5 | 71-2425 | Flywheel | 1 | |
| 6 | *71-3552 | Flywheel bolt | 3 | |
| 7 | 71-1003 | Washer | 3 | |
| 8 | 21-2183 | Crankshaft stud (1 3/8 in. O.A.) | 1 | |
| 9 | 71-3006 | CONNECTING ROD | 2 | |
| 10 | 70-9914 | Connecting rod bolt | 4 | |
| 11 | 60-3761 | Self locking nut | 4 | |
| 12 | 70-3586 | Big end bearing (Available in -.010 in. and -.020 in. undersizes) | 4 | |
| 13 | 71-3676 | PISTON COMPLETE (8.6:1) | 2 | |
| 13 | 71-3778 | PISTON COMPLETE (7.9:1) Fitted from engine PP78605 Nov. 1976 | 2 | |
| 14 | 71-3690 | Taper compression ring | 4 | |
| 15 | 71-3695 | Oil control ring | 2 | |
| 16 | 71-3354 | Gudgeon pin | 2 | |
| 17 | 71-3700 | Circlip | 4 | |
| 18 | 70-3835 | Main bearing, right (RHP5/6306) | 1 | |
| 19 | 71-3542 | Motor sprocket, 29 teeth, triplex | 1 | |
| 20 | 71-3544 | Distance piece | 1 | |
| 21 | 71-0082 | Rotor key | 1 | |
| 22 | 54202275 | Rotor | 1 | |
| 23 | 70-3975 | Tab washer | 1 | |
| 24 | 21-2182 | Nut | 1 | |
| 25 | 70-1580 | Key | 1 | |
| 26 | 70-4564 | Timing pinion | 1 | |
| 27 | 71-2877 | Nut | 1 | |
| 28 | 70-6159 | INTERMEDIATE WHEEL | 1 | |
| 29 | 70-0400 | Intermediate wheel bush | 1 | |
| 30 | 71-3666 | Camshaft pinion | 2 | |
| 31 | 70-1558 | Camshaft key | 2 | |
| 32 | 71-1007 | Inlet camshaft nut | 1 | |
| 33 | 70-6523 | Exhaust camshaft nut | 1 | |
| 34 | 71-7016 | Inlet camshaft | 1 | |
| 35 | 71-7017 | EXHAUST CAMSHAFT | 1 | |
| 36 | 70-9988 | Tachometer drive plug | 1 | |
| 37 | 70-3300 | Clamping washer | 1 | |
| 38 | 70-2879 | Main bearing, left (RMIIL) | 1 | |
| 39 | 70-3902 | Plug, crankshaft oilway | 1 | |
| Not illus. | 71-2663 | Spacer ) | 1 | |
| Not illus. | 70-8038 | Shim (0.010 in.) ) Engine sprocket | As reqd.(up to | |
| Not illus. | 71-2660 | Shim (0.030 in.) ) | As reqd.(up to | |

*Use 60-0524 Loctite Sealant

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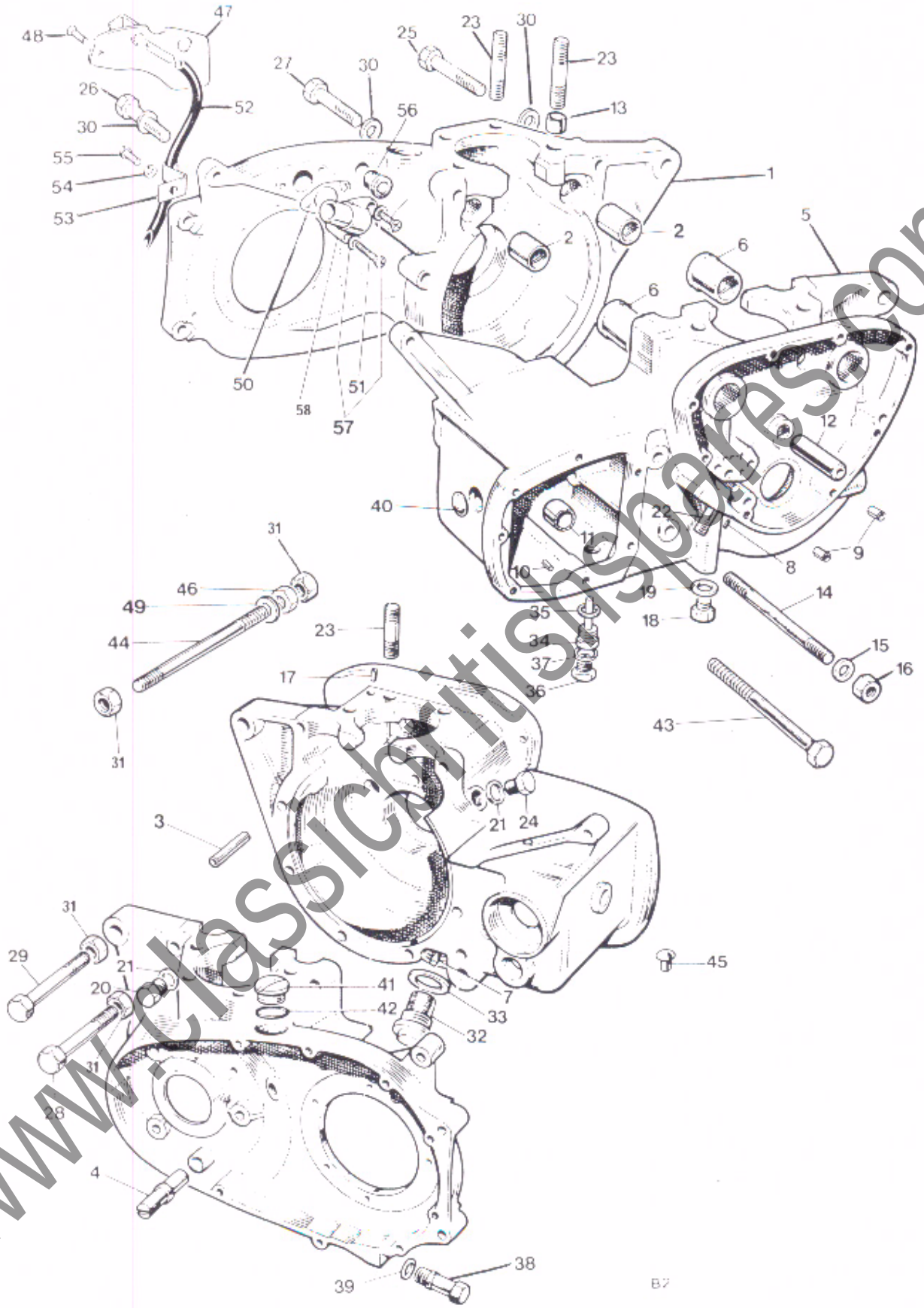


Fig. 2 CRANKCASE

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | *71-7001 | CRANKCASE DRIVE SIDE | 1 | Ref. only |
| 2 | 71-0287 | Camshaft bush L.H. | 2 | |
| 3 | 71-3989 | Hollow dowel, crankcase joint | 1 | |
| 4 | 70-5088 | Chain tensioner abutment | 1 | |
| 5 | *71-7002 | CRANKCASE TIMING SIDE | 1 | Ref. only |
| 6 | 71-0286 | Camshaft bush R.H. | 2 | |
| 7 | 70-4538 | Scavenge pipe | Ref. only | |
| 8 | 70-6386 | Locating peg (at oil pipes) | Ref. only | |
| 9 | 57-0989 | Hollow dowel | 2 | |
| 10 | 57-0912 | Locating peg (L/S at thrust washer) | 1 | |
| 11 | 57-1606 | Needle roller bearing, layshaft | 1 | |
| 12 | 70-0375 | Intermediate wheel spindle | 1 | |
| 13 | 70-8751 | Hollow dowel, cylinder base | 2 | |
| 14 | 14-1445 | Stud, rear | 1 | |
| 15 | 60-4246 | Plain washer | 2 | |
| 16 | 14-1303 | Nut | 1 | |
| 17 | 70-1532 | Hollow dowel, tappet oil feed | 2 | |
| 18 | 70-9330 | Oilway plug | 1 | |
| 19 | 82-1880 | Copper washer | 1 | |
| 20 | 21-1871 | Tachometer drive plug (L.H. thread) | 1 | |
| 21 | 37-3761 | 'O' ring, ignition timing hole plug | 1 | |
| 22 | 21-1863 | Oil pipe stud | 1 | |
| 23 | 21-1865 | Cylinder stud | 4 | |
| 23 | 71-3013 | Cylinder stud | 4 | |
| 24 | 21-1872 | Plug, timing hole | 1 | |
| 25 | 21-1870 | Bolt, rear | 1 | |
| 26 | 14-6220 | Bolt, top rear | 1 | |
| 27 | 14-6223 | Bolt, top front | 1 | |
| 28 | 14-0230 | Bolt, long - crankcase halves | 1 | |
| 29 | 21-1823 | Bolt, short - crankcase halves | 2 | |
| 30 | 60-2330 | Plain washer | 10 | |
| 31 | 14-1302 | Nut | 5 | |
| 32 | 70-9336 | Crankcase filter | 1 | |
| 33 | 70-8782 | Joint washer | 1 | |
| 34 | 57-2167 | Drain plug (with level tube) | 1 | |
| 35 | 57-1257 | Fiber washer | 1 | |
| 36 | 21-0543 | Level plug | 1 | |
| 37 | 70-2441 | Copper washer | 1 | |
| 38 | 57-2259 | Drain and adjuster plug | 1 | |
| 39 | 70-7431 | 'O' ring | 1 | |
| 40 | 57-1920 | Blanking plug | Ref. only | |
| 41 | 57-2166 | Filler plug | 2 | |
| 42 | 70-8782 | 'O' ring | 2 | |
| 43 | 14-6242 | Bolt, rear - crankcase halves | 1 | |
| 44 | 21-0669 | Stud, crankcase halves | 1 | |
| 45 | 70-7573 | Rubber plug | 1 | |
| 46 | 14-0402 | Nut, exhaust ties | 2 | |
| 47 | 71-1072 | Breather cover plate assembly | 1 | |
| 48 | 71-1075 | Screw | 1 | |
| 49 | 60-2428 | Spring washer | 2 | |
| * | 71-7021 | CRANKCASE TS/DS | 1 | |

*NOTE CRANKCASES ARE SUPPLIED ONLY AS MATCHED PAIRS PART No. 71-7021

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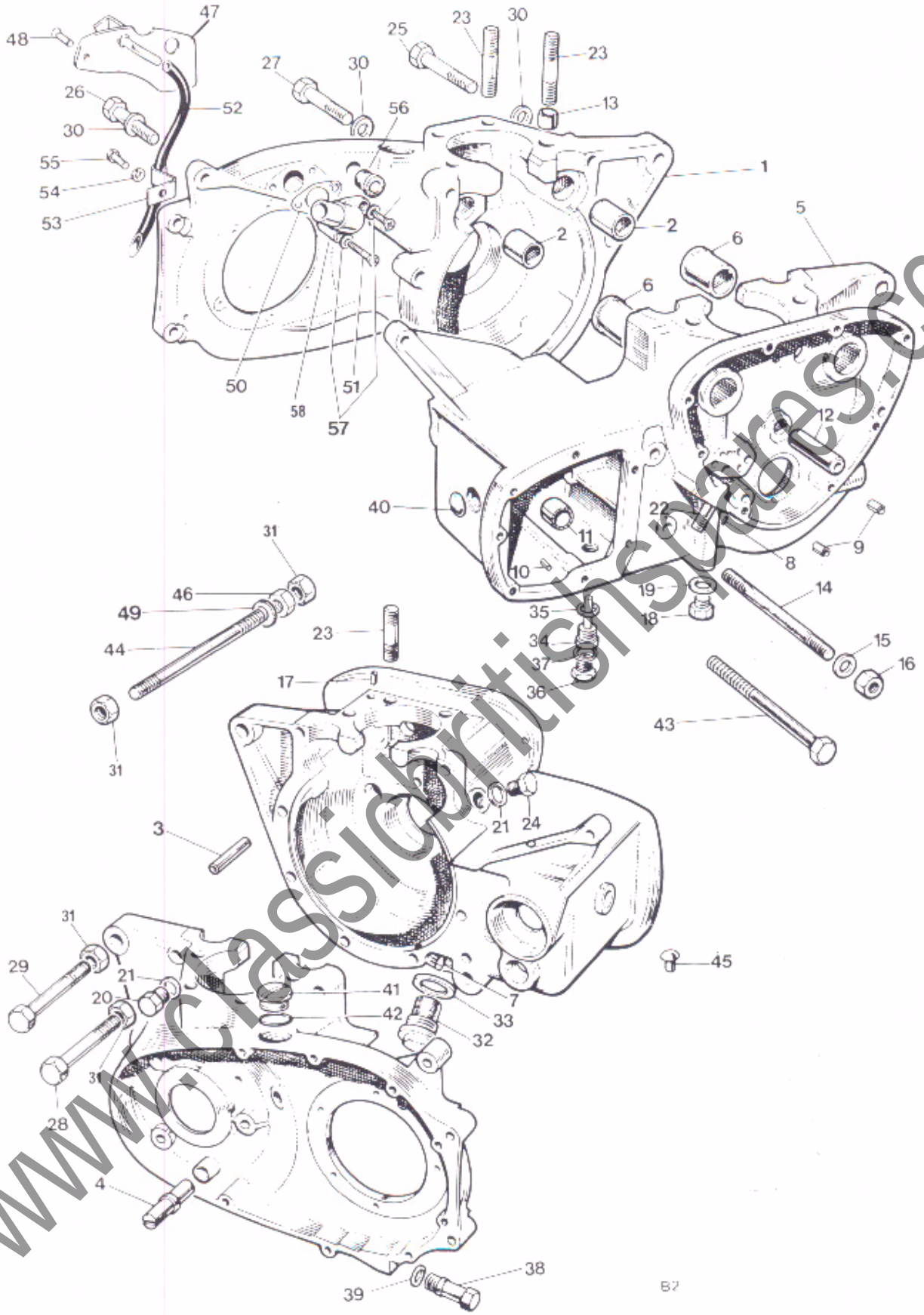


Fig. 2 CRANKCASE

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 50 | 71-1460 | Joint washer | 1 | |
| 51 | 70-7354 | Screw | 2 | |
| 52 | 71-1078 | Tube, primary chain oiler | 1 | |
| 53 | 70-4705 | Clip | 1 | |
| 54 | 60-4250 | Spring washer | 1 | |
| 55 | 14-6101 | Bolt (7/16 in. U.H.) | 1 | |
| 56 | 71-1345 | Grommet, alternator leads - external | 1 | |
| 57 | 70-6559 | Washer, outlet stub screw | 2 | |
| 58 | 71- 4044 | Outlet stub | 1 | |

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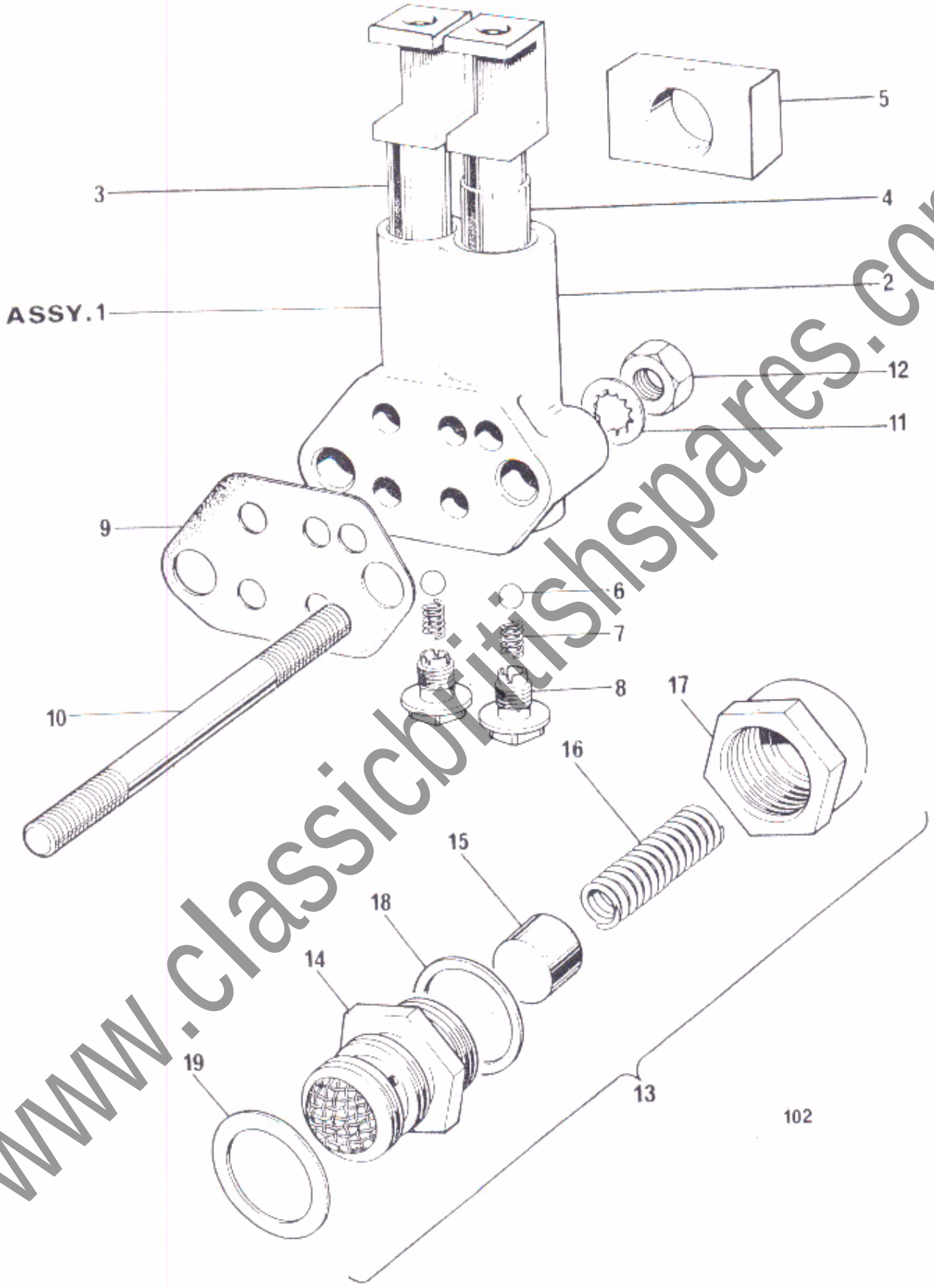


Fig. 3. OIL PUMP AND RELEASE VALVE

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 70-9421 | OIL PUMP | 1 | |
| 2 | Reference only | Pump body | 1 | |
| 3 | 70-9269 | Feed plunger | 1 | |
| 4 | 70-6681 | Scavenger plunger | 1 | |
| 5 | 70-0495 | Drive block | 1 | |
| 6 | 60-2363 | Valve ball (7/32 in. dia.) | 2 | |
| 7 | 70-0403 | Valve spring | 2 | |
| 8 | 70-2360 | Screwed plug | 2 | |
| 9 | 71-3910 | Joint washer | 1 | |
| 10 | 21-1864 | Oil pump stud | 2 | |
| 11 | 70-3887 | Serrated washer | 2 | |
| 12 | 21-1906 | Nut | 2 | |
| 13 | 71-3447 | OIL PRESSURE RELEASE VALVE | 1 | |
| 14 | 70-7590 | Body | Reference only | |
| 15 | 70-8752 | Piston | Reference only | |
| 16 | 70-7591 | Spring | Reference only | |
| 17 | 70-6596 | Cap | Reference only | |
| 18 | 70-8754 | Joint washer (cap to body) | 1 | |
| 19 | 60-3355 | 'O' ring, release valve to crankcase | 1 | |

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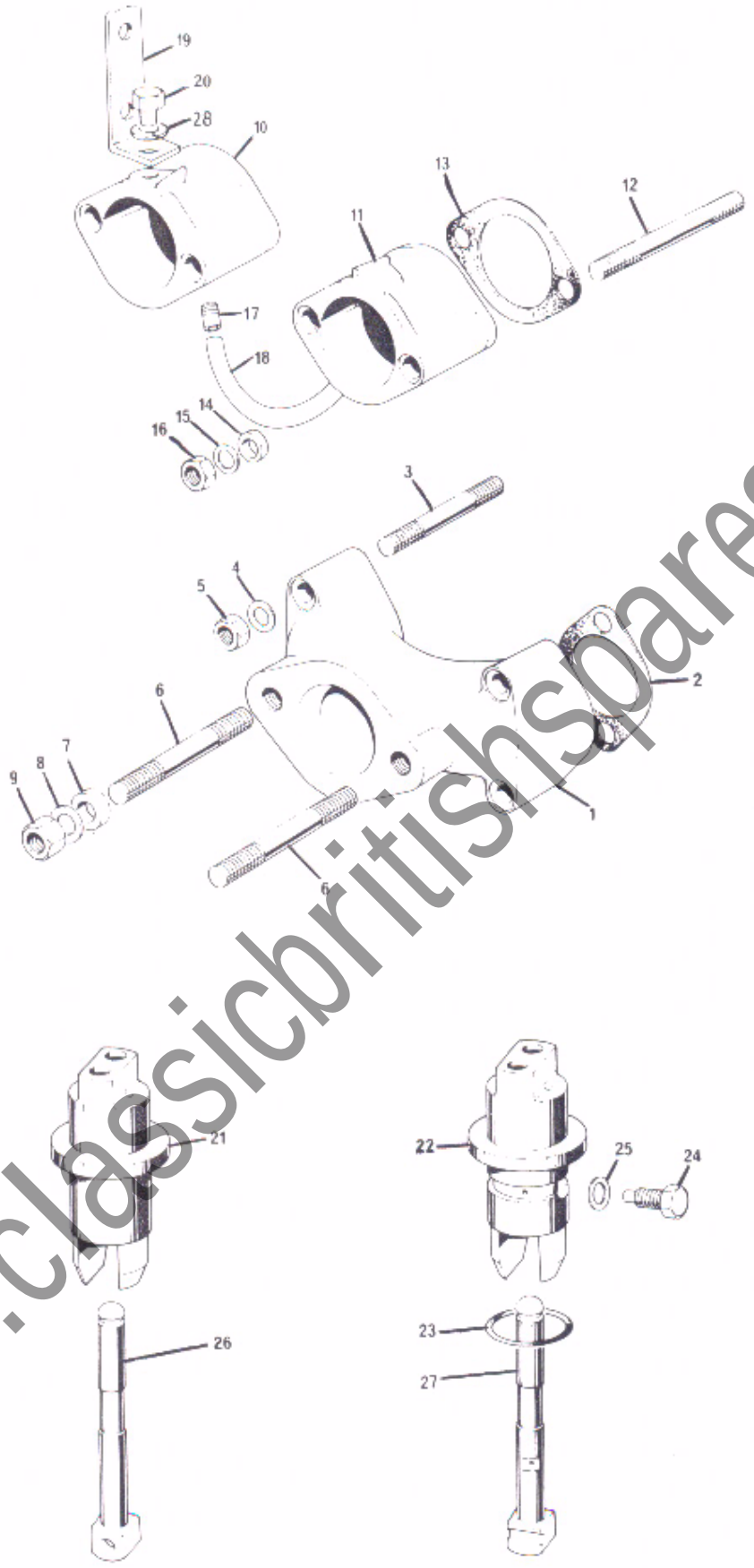


Fig. 4. MANIFOLD AND TAPPETS

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# MANIFOLD AND TAPPETS

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 71-3556 | Inlet manifold | 1 | |
| 2 | 70-5660 | Joint washer | 2 | |
| 3 | 21-1876 | Stud | 4 | |
| 4 | 60-4248 | Washer — Manifold to head | 4 | |
| 5 | 21-1877 | Nut | 4 | TR7RV |
| 6 | 21-1996 | Stud | 2 | |
| 7 | 70-9554 | Insulating ring | 2 | |
| 8 | 70-9555 | Cup — Carburettor to manifold | 2 | |
| 9 | 14-1301 | Nut | 2 | |
| 10 | 71-3339 | Inlet manifold - L.H. | 1 | |
| 11 | 71-3338 | Inlet manifold - R.H. | 1 | |
| 12 | 71-2813 | Stud | 4 | |
| 13 | 71-3573 | Joint washer | 2 | |
| 14 | 70-9554 | Insulating ring — Carburettor to manifold | 4 | |
| 15 | 70-9555 | Cup — and head | 4 | T140V |
| 16 | 14-1301 | Nut | 4 | |
| 17 | 71-3313 | Connector | 2 | |
| 18 | 71-3577 | Connector pipe | 1 | |
| 19 | 83-4898 | Bracket - Air control lever | 1 | |
| 20 | 14-6113 | Screw, bracket to manifold | 1 | |
| 21 | 70-9352 | Inlet tappet guide block | 1 | |
| 22 | 70-9353 | Exhaust tappet guide block | 1 | |
| 23 | 70-7563 | 'O' ring | 2 | |
| 24 | 97-0200 | Set bolt | 2 | |
| 25 | 70-2441 | Washer | 2 | |
| 26 | 71-7008 | Inlet tappet | 2 | |
| 27 | 70-8801 | Exhaust tappet | 2 | |
| 28 | 60-4260 | Spring, washer | 1 | |

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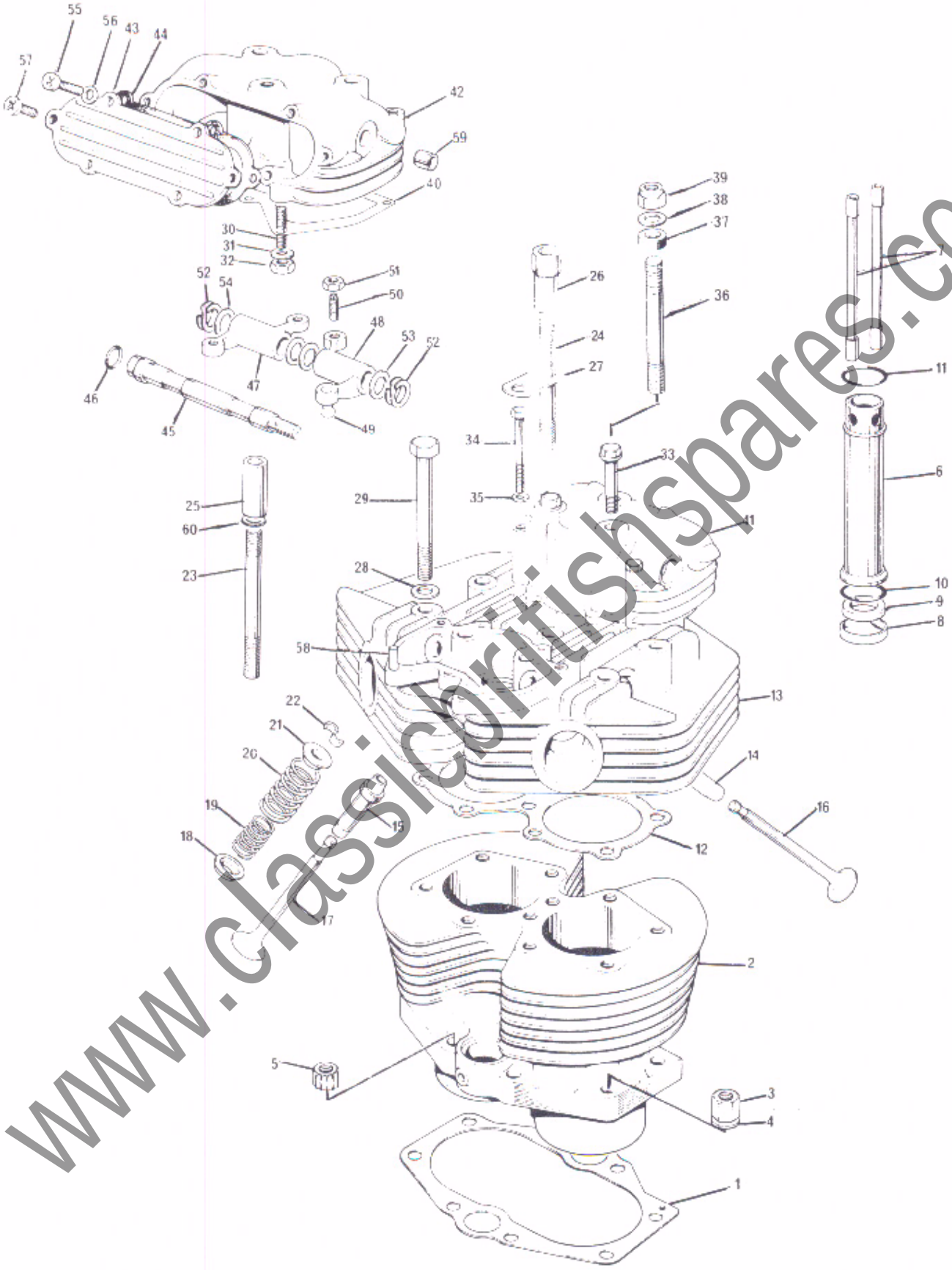


Fig. 5. CYLINDER BLOCK AND HEAD, TR7RV

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| Ref. No. | Part No. | Description | | Quantity | Remarks |
|---|---|---|---|---|---|
| 1 | 70-6309 | Cylinder base washer | | 1 | |
| 2 | 71-4005 | Cylinder block | | 1 | |
| 3 | 21-2177 | Cylinder base nut | | 4 | |
| 4 | 70-3446 | Washer | | 4 | |
| 5 | 21-0692 | Cylinder base nut (12 point) | | 4 | |
| 6 | 71-3329 | Push rod cover tube | | 2 | |
| 7 | 71-3330 | Push rod | | 4 | |
| 8 | 71-1707 | Sleeve | Cover tubes | 2 | |
| 9 | 70-4752 | Sealing ring | | 2 | |
| 10 | 70-7310 | 'O' ring - bottom | | 2 | |
| 11 | 71-1283 | 'O' ring - top | | 2 | |
| 12 | 71-4619 | Cylinder head gasket | | 1 | |
| 13 | 71-4020 | CYLINDER HEAD | | 1 | |
| 14 | 71-3294 | Inlet valve guide | | 2 | |
| 15 | 71-3295 | Exhaust valve guide | | 2 | |
| 16 | 70-4603 | Inlet valve | | 2 | |
| 17 | 70-2904 | Exhaust valve | | 2 | |
| 18 | 71-3296 | Bottom cup | | 4 | |
| 19 | 70-4221 | Inner valve spring | | 4 | |
| 20 | 70-7400 | Outer valve spring | | 4 | |
| 21 | 70-1543 | Top collar | | 4 | |
| 22 | 71-3748 | Split cotter | | 8 | |
| 23 | 21-2201 | Stud - cylinder head (3/8 in.) | | 4 | |
| 24 | 21-2200 | Stud - cylinder head (5/16 in.) | | 2 | |
| 25 | 21-2204 | Socket nut (3/8 in.) | | 4 | |
| 26 | 21-2205 | Socket nut (5/16 in.) | | 2 | |
| 27 | 71-3553 | Bridge plate | | 1 | |
| 28 | 82-2184 | Washer | | 4 | |
| 29 | 14-0241 | Bolt - cylinder head | | 4 | |
| 30 | 14-1401 | Stud - rocker box | | 6 | |
| 31 | 70-3302 | Washer | | 6 | |
| 32 | 14-0301 | Nut | | 6 | |
| 33 | 21-2206 | Bolt - rocker box | | 4 | |
| 34 | 21-1875 | Bolt - rocker box | | 4 | |
| 35 | 60-4248 | Washer | | 4 | |
| 36 | 21-2197 | Stud | Torque stay | 2 | |
| 37 | 37-2338 | Distance piece | | 2 | |
| 38 | 60-2331 | Washer | | 2 | |
| 39 | 14-1303 | Nut | | 2 | |
| 40 | 71-2599 | Rocker box gasket | | 2 | |
| 41 | 71-3668 | Inlet rocker box | | 1 | |
| 42 | 71-3669 | Exhaust rocker box | | 1 | |
| 43 | 71-3671 | Tappet inspection cover | | 2 | |
| 44 | 71-3673 | Gasket | | 2 | |
| 45 | 71-3549 | Rocker spindle | | 2 | |
| 46 | 60-3548 | Sealing ring | | 2 | |

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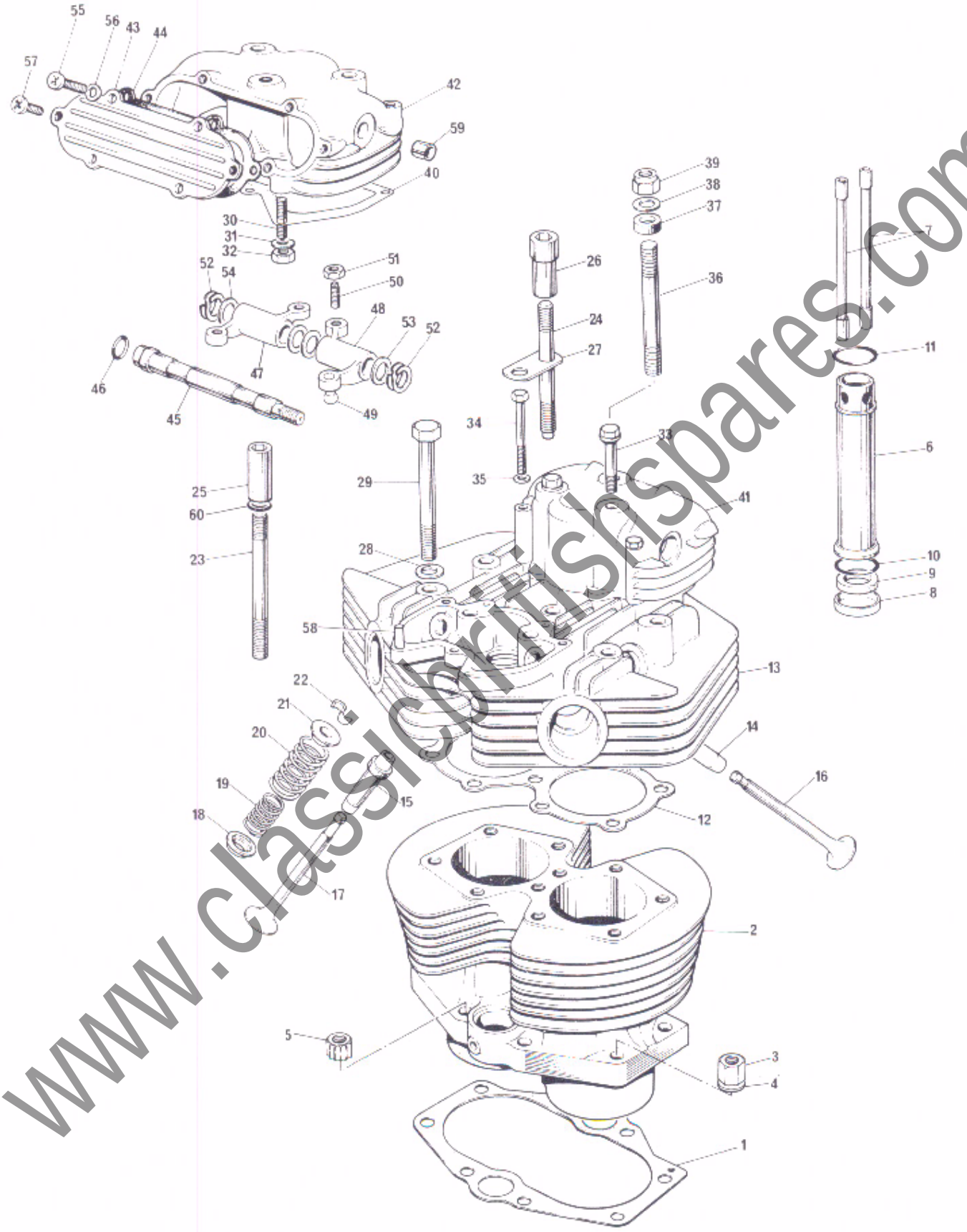


Fig. 5. CYLINDER BLOCK AND HEAD, TR7RV

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 47 | 70-1457 | Rocker (right exhaust, left inlet) | 2 | |
| 48 | 70-1458 | Rocker (left exhaust, right inlet) | 2 | |
| 49 | 71-0070 | Ball pin | 4 | |
| 50 | 70-1513 | Adjusting pin | 4 | |
| 51 | 70-0470 | Lock nut | 4 | |
| 52 | 70-1574 | Spring washer | 4 | |
| 53 | 70-1575 | Thrust washer ($\frac{1}{2}$ in.) | 6 | |
| 54 | 70-1330 | Thrust washer (3/8 in.) | 2 | |
| 55 | 14-6103 | Set screw | 8 | |
| 56 | 60-3963 | Washer | 12 | |
| 57 | 14-6606 | Set screw | 4 | |
| 58 | 71-2361 | Dowel, rocker box to head | 4 | |
| 59 | 70-3135 | Rocker spindle bush | 2 | |
| 60 | 71-2598 | Plain washer | 4 | |

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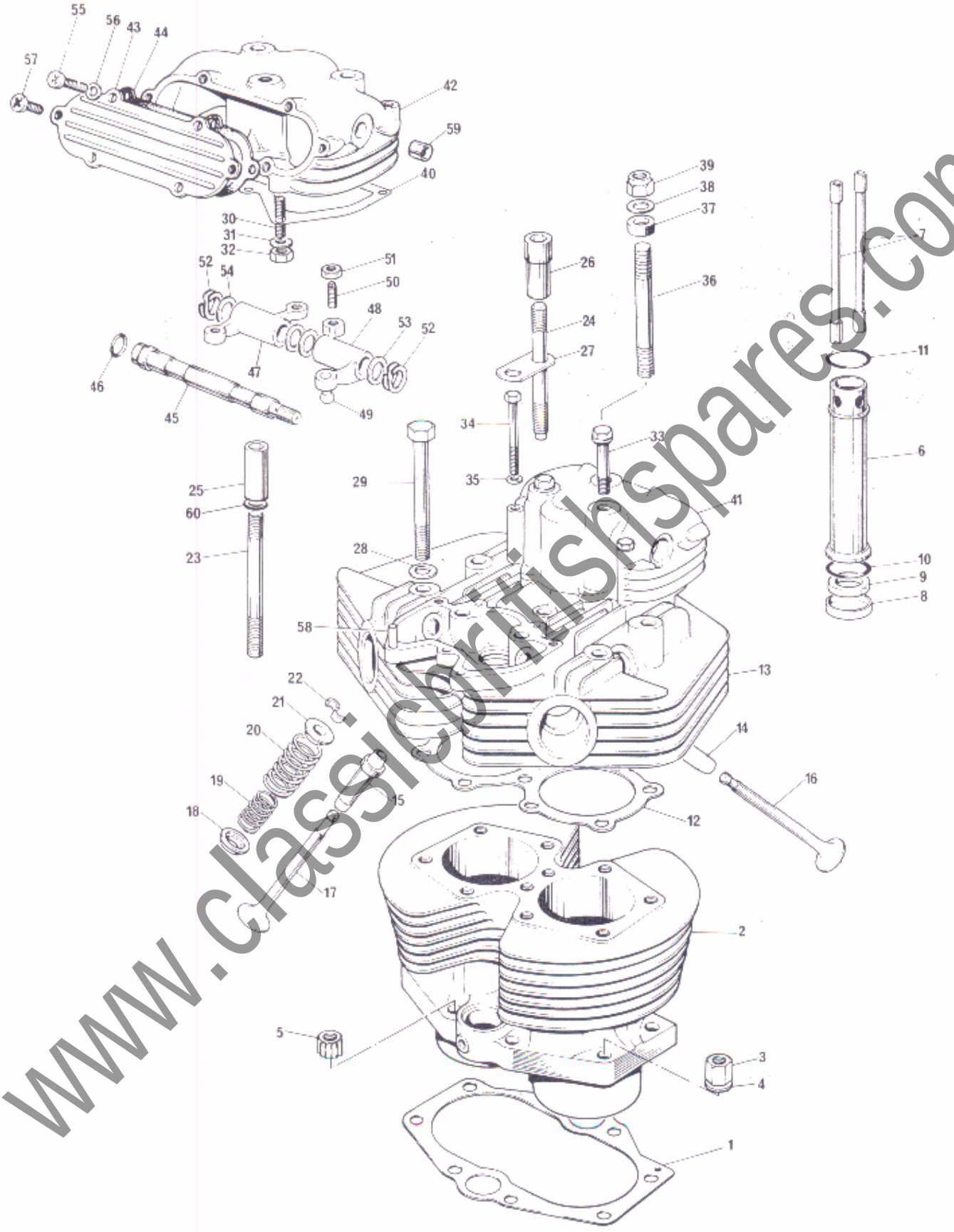


CYLINDER BLOCK AND HEAD, T140V

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 70-6309 | Cylinder base washer | 1 | |
| 2 | 71-4005 | Cylinder block | 1 | |
| 3 | 21-2177 | Cylinder base nut | 4 | |
| 4 | 70-3446 | Washer | 4 | |
| 5 | 21-0692 | Cylinder base nut (12 point) | 4 | |
| 6 | 71-3329 | Push rod cover tube | 2 | |
| 7 | 71-3330 | Push rod | 4 | |
| 8 | 71-1707 | Sleeve | 2 | Cover tubes |
| 9 | 70-4752 | Sealing ring | 2 | |
| 10 | 70-7310 | 'O' ring - bottom | 2 | |
| 11 | 71-1283 | 'O' ring - top | 2 | |
| 12 | 71-4619 | Cylinder head gasket | 1 | |
| 13 | 71-7007 | CYLINDER HEAD | 1 | |
| 14 | 71-3294 | Inlet valve guide | 2 | |
| 15 | 71-3295 | Exhaust valve guide | 2 | |
| 16 | 70-4603 | Inlet valve | 2 | |
| 17 | 70-2904 | Exhaust valve | 2 | |
| 18 | 71-3296 | Bottom cup | 4 | |
| 19 | 70-4221 | Inner valve spring | 4 | |
| 20 | 70-7400 | Outer valve spring | 4 | |
| 21 | 70-1543 | Top collar | 4 | |
| 22 | 71-3748 | Split cotter | 8 | |
| 23 | 21-2201 | Stud- cylinder head (3/8 in.) | 4 | |
| 24 | 21-2200 | Stud - cylinder head (5/16 in.) | 2 | |
| 25 | 21-2204 | Socket nut (3/8 in.) | 4 | |
| 26 | 21-2205 | Socket nut (5/16 in.) | 2 | |
| 27 | 71-3553 | Bridge plate | 1 | |
| 28 | 82-2184 | Washer | 4 | |
| 29 | 14-0241 | Bolt - cylinder head | 4 | |
| 30 | 14-1401 | Stud - rocker box | 6 | |
| 31 | 70-3302 | Washer | 6 | |
| 32 | 14-0301 | Nut | 6 | |
| 33 | 21-2206 | Bolt - rocker box | 4 | |
| 34 | 21-1875 | Bolt - rocker box | 4 | |
| 35 | 60-4248 | Washer | 4 | |
| 36 | 21-2197 | Stud | 2 | Torque stay |
| 37 | 37-2338 | Distance piece | 2 | |
| 38 | 60-2331 | Washer | 2 | |
| 39 | 14-1303 | Nut | 2 | |
| 40 | 71-2599 | Rocker box gasket | 2 | |
| 41 | 71-3668 | Inlet rocker box | 1 | |
| 42 | 71-3669 | Exhaust rocker box | 1 | |
| 43 | 71-3671 | Tappet inspection cover | 2 | |
| 44 | 71-3673 | Gasket | 2 | |
| 45 | 71-3549 | Rocker spindle | 2 | |
| 46 | 60-3548 | Sealing ring | 2 | |

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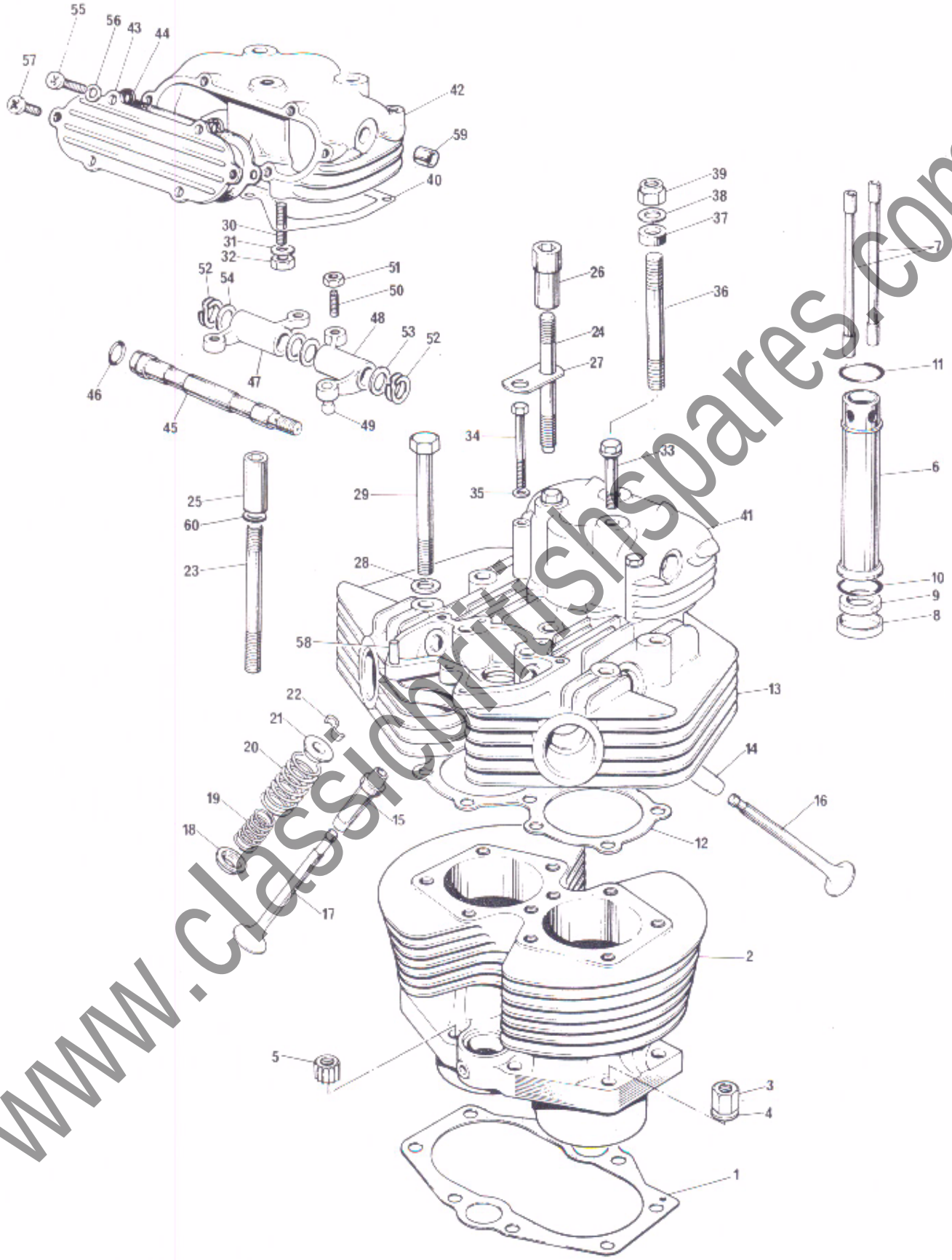


CYLINDER BLOCK AND HEAD, T140V

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| Ref No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 47 | 70-1457 | Rocker (right exhaust, left inlet) | 2 | |
| 48 | 70-1458 | Rocker (left exhaust, right inlet) | 2 | |
| 49 | 71-0070 | Ball pin | 4 | |
| 50 | 70-1513 | Adjusting pin | 4 | |
| 51 | 70-0470 | Lock nut | 4 | |
| 52 | 70-1574 | Spring washer | 4 | |
| 53 | 70-1575 | Thrust washer ($\frac{1}{2}$ in.) | 6 | |
| 54 | 70-1330 | Thrust washer (3/8 in.) | 2 | |
| 55 | 14-6103 | Set screw | 8 | |
| 56 | 60-3963 | Washer | 12 | |
| 57 | 14-6606 | Set screw | 4 | |
| 58 | 71-2361 | Dowel, rocker box to head | 4 | |
| 59 | 70-3135 | Rocker spindle bush | 2 | |
| 60 | 71-2598 | Plain washer | 4 | |

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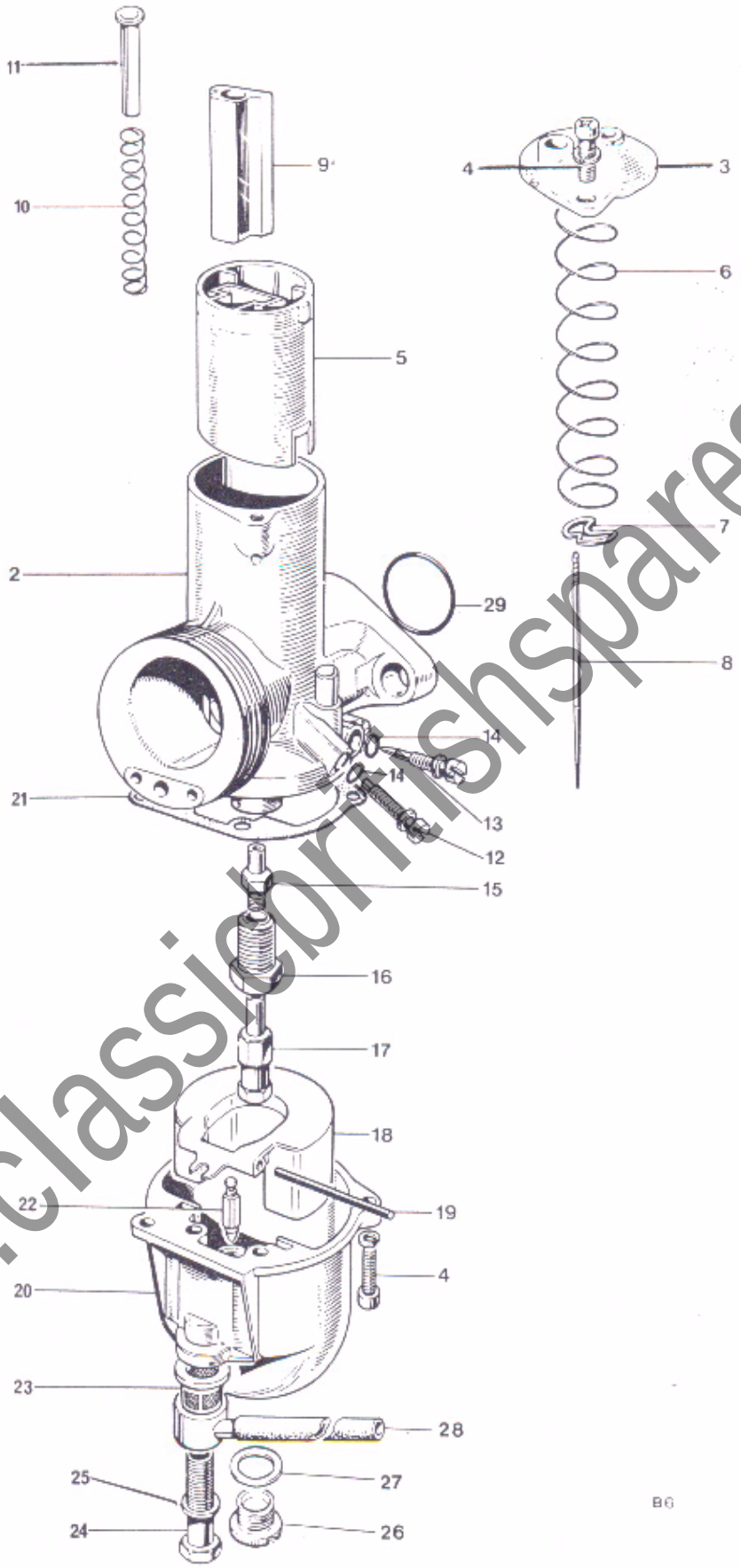


Fig. 8. AMAL CARBURETOR, TR7RV

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | R930/300 | CARBURETOR | 1 | |
| 2 | R930/005 | Carburetor body | 1 | |
| 3 | 928/098 | Mixing chamber top | 1 | |
| 4 | 622/086 | Screw, float and mixing chamber tops | 4 | |
| 5 | 928/060-3 | Throttle valve (No. 3 cutaway) | 1 | |
| 6 | 622/131 | Throttle return spring | 1 | |
| 7 | 622/067 | Needle clip | 1 | |
| 8 | 622/124 | Needle | 1 | |
| 9 | 928/062 | Air valve | 1 | |
| 10 | 622/129 | Air valve spring | 1 | |
| 11 | 928/103 | Air valve guide | 1 | |
| 12 | 622/077 | Throttle stop screw | 1 | |
| 13 | 622/076 | Pilot air screw | 1 | |
| 14 | 622/082 | 'O' ring for air and throttle screws | 2 | |
| 15 | 622/122-106 | Needle jet (.106) | 1 | |
| 16 | 622/128 | Jet holder | 1 | |
| 17 | 376/100-270 | Main jet (270) | 1 | |
| 18 | 622/069 | Float | 1 | |
| 19 | 622/071 | Float spindle | 1 | |
| 20 | 622/055 | Float chamber | 1 | |
| 21 | 622/073 | Float chamber washer | 1 | |
| 22 | 622/068 | Float needle | 1 | |
| 23 | 376/093 | Filter | 1 | |
| 24 | 622/078 | Banjo bolt | 1 | |
| 25 | 13/163 | Banjo washer | 1 | |
| 26 | 622/147 | Drain plug | 1 | |
| 27 | 622/151 | Drain plug washer | 1 | |
| 28 | 83-4887 | Petrol pipe | 1 | |
| 29 | 70-9711 | 'O' ring for flange | 1 | |
| | 622/172 | Tickler complete | 1 | Not illus |

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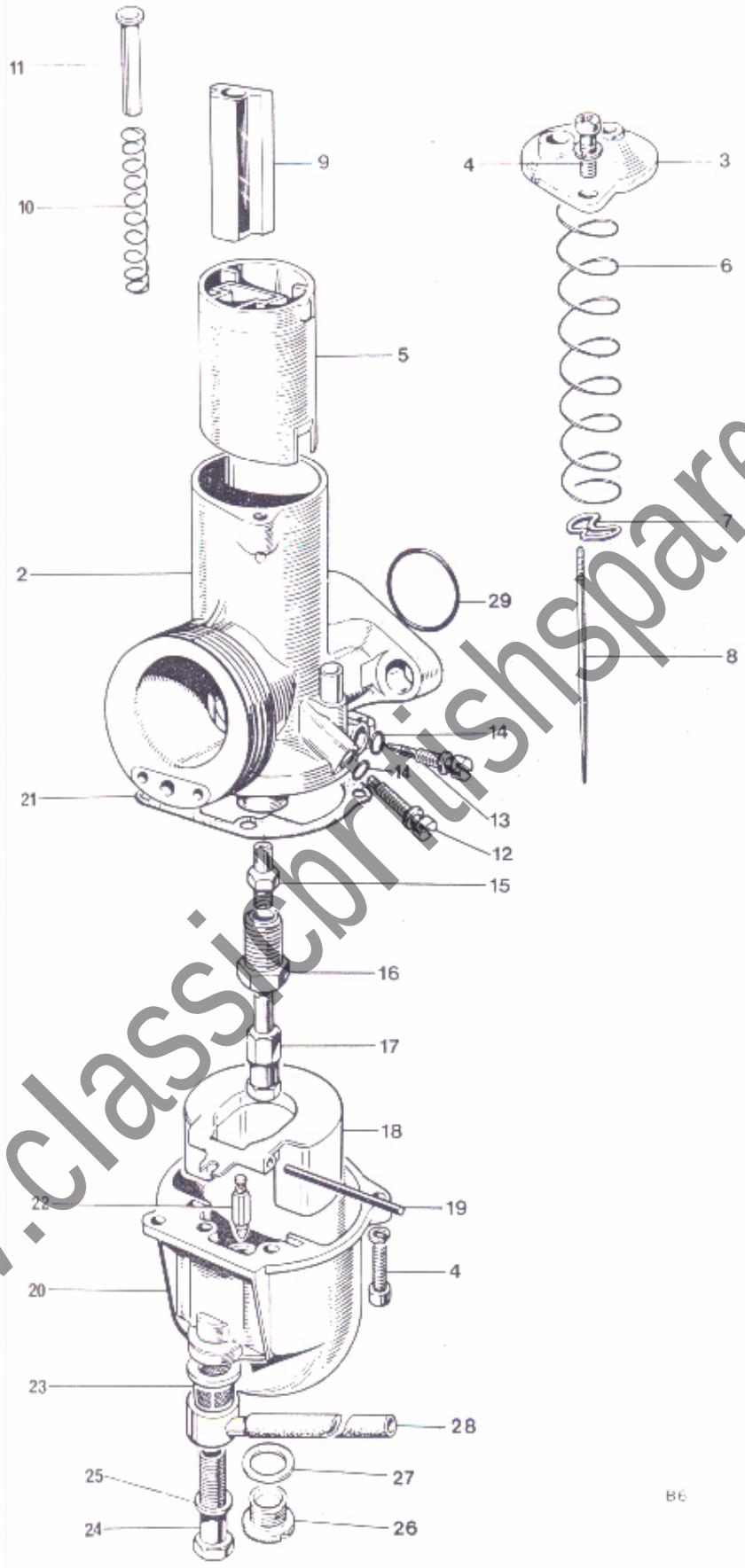


Fig. 9. AMAL CARBURETOR, T140V

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# CARBURETOR T140V

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | L930/301 | CARBURETOR, LEFT | 1 | |
| 1 | R930/300 | CARBURETOR, RIGHT | 1 | |
| 2 | L930/005 | Carburetor body, LEFT | 1 | |
| 2 | R930/005 | Carburetor body, RIGHT | 1 | |
| 3 | 928/098 | Mixing chamber top | 1 | |
| 4 | 622/086 | Screw, float and mixing chamber tops | 4 | |
| 5 | 928/060-3 | Throttle valve (No. 3 cutaway) | 1 | |
| 6 | 622/131 | Throttle return spring | 1 | |
| 7 | 622/067 | Needle clip | 1 | |
| 8 | 622/124 | Needle | 1 | |
| 9 | 928/062 | Air valve | 1 | |
| 10 | 622/129 | Air valve spring | 1 | |
| 11 | 928/103 | Air valve guide | 1 | |
| 12 | 622/077 | Throttle stop screw | 1 | |
| 13 | 622/076 | Pilot air screw | 1 | |
| 14 | 622/082 | 'O' ring for air and throttle screws | 2 | |
| 15 | 622/122-106 | Needle jet (.106) | 1 | Each carbureto |
| 16 | 622/128 | Jet holder | 1 | |
| 17 | 376/100-190 | Main jet (190) | 1 | |
| 18 | 622/069 | Float | 1 | |
| 19 | 622/0701 | Float spindle | 1 | |
| 20 | 622/055 | Float chamber | 1 | |
| 21 | 622/073 | Float chamber washer | 1 | |
| 22 | 622/068 | Float needle | 1 | |
| 23 | 376/093 | Filter | 1 | |
| 24 | 622/078 | Banjo bolt | 1 | |
| 25 | 13/163 | Banjo washer | 1 | |
| 26 | 622/147 | Drain plug | 1 | |
| 27 | 622/151 | Drain plug washer | 1 | |
| 28 | 83-3927 | Petrol pipe | 1 | |
| 28 | 83-6209 | Petrol pipe | 1 | 4 gallon T140 Petrol Tanks c |
| 29 | 70-9711 | 'O' ring for flange | 1 | Each carbureto |
| | 622/172 | Tickler complete | 1 | Not illus. |

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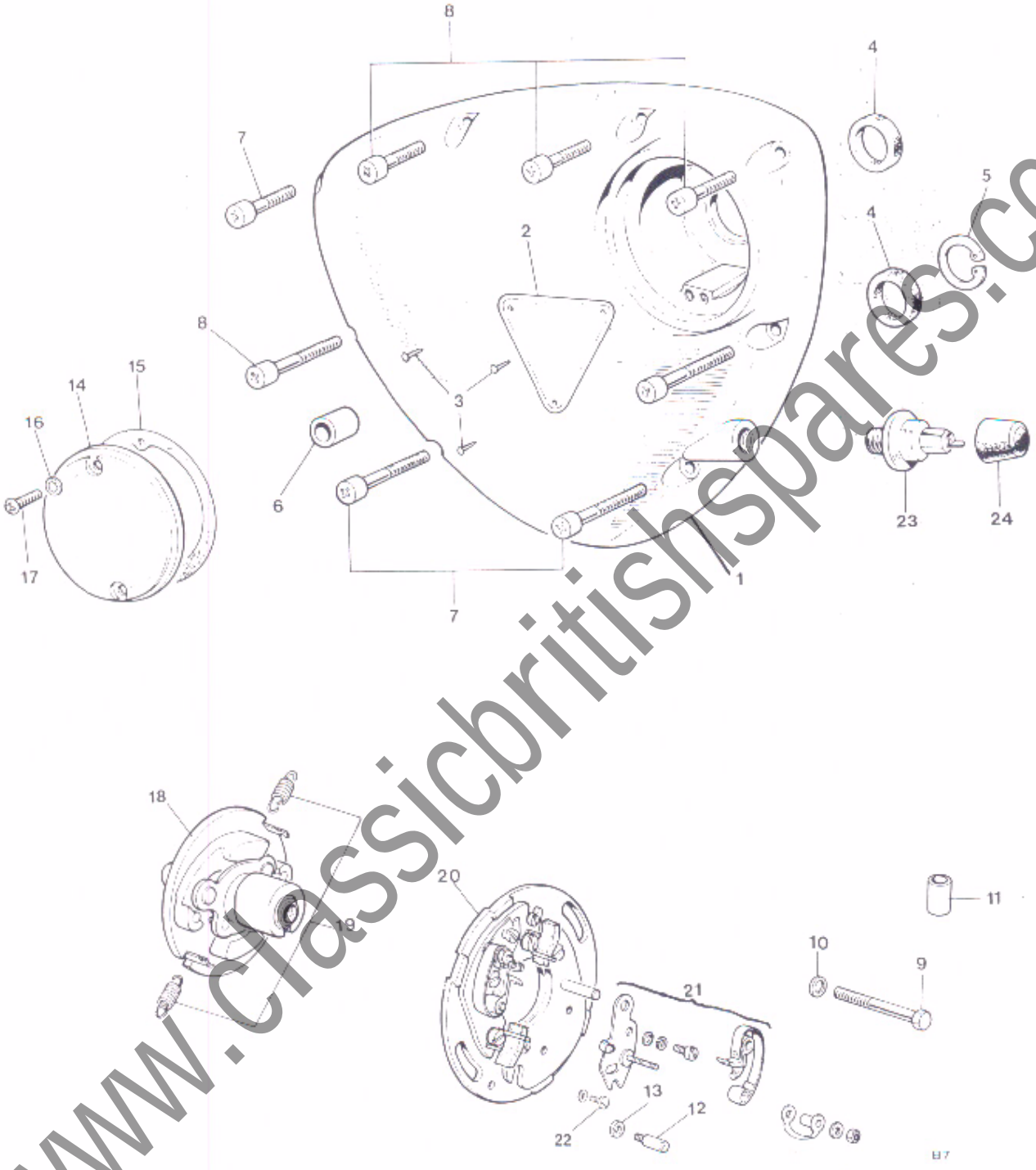


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Fig. 10. TIMING COVER AND CONTACT BREAKER

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 70-9246 | Timing cover | 1 | |
| 2 | 70-4016 | Patent plate | 1 | |
| 3 | 60-4255 | Hammer-drive screw | 3 | |
| 4 | 70-4568 | Oil seal | 1 | |
| 4 | 70-6387 | Oil seal (0.020 in. undersize) | 1 | For reground crankshaft |
| 5 | 70-4569 | Circlip | 1 | |
| 6 | 57-0989 | Hollow dowel | 2 | |
| 7 | 14-6609 | Screw, long | 2 | |
| 8 | 14-6608 | Screw, short | 6 | |
| 9 | 14-0208 | Bolt | 1 | |
| 10 | 70-8163 | Plain washer | 1 | |
| 11 | 70-4707 | Rubber grommet | 1 | |
| 12 | 70-7680 | Pillar bolt | 2 | |
| 13 | 70-6559 | Plain washer | 2 | |
| 14 | 70-8737 | Cover | 1 | |
| 15 | 71-1462 | Joint washer | 1 | |
| 16 | 97-0430 | Fiber washer | 2 | |
| 17 | 70-7354 | Screw (1/2 in. U.H.) | 2 | |
| 18 | 54425657 | AUTO ADVANCE UNIT | 1 | |
| 19 | 54412229 | Spring set | 1 | |
| 20 | 54425160 | CONTACT BREAKER PLATE ASSEMBLY | 1 | |
| 21 | 60600271 | Contact set | 2 | |
| 22 | 54419220 | Pin, adjustment | 2 | |
| 23 | PS5330/103 | Oil pressure switch | 1 | |
| 24 | 71-2930 | Cover pressure switch | 1 | |
| Not illus. | 60-2138 | Timing label for C.B. cover | 1 | |

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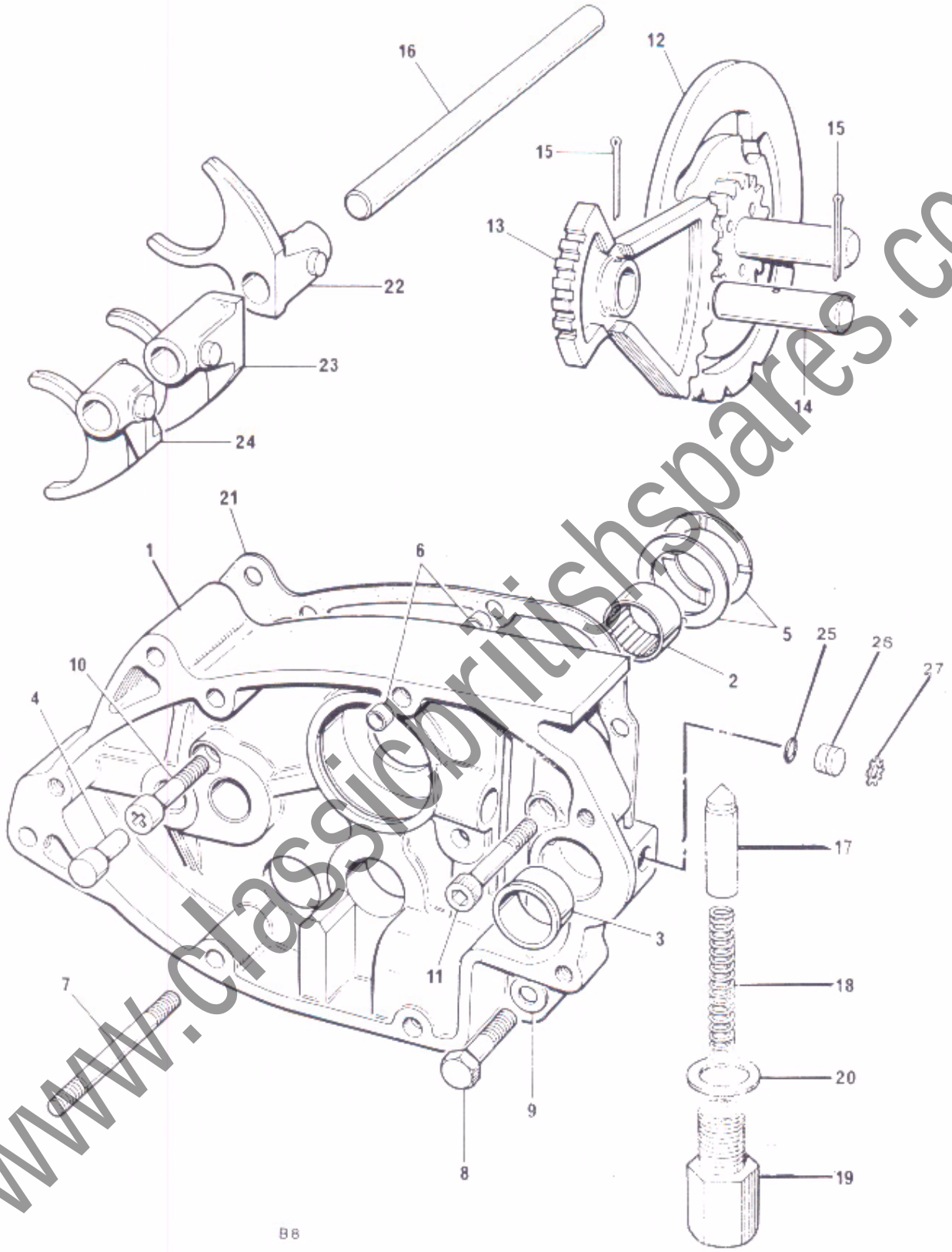


Fig. 11 GEARBOX INNER COVER AND SELECTORS

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 57-7001 | GEARBOX INNER COVER | 1 | |
| 2 | 57-1614 | Layshaft bearing | 1 | |
| 3 | 57-7009 | Gearchange spindle bush | 1 | |
| 4 | 57-0045 | Kickstart stop | 1 | |
| 5 | 57-1607 | Thrust washer | 2 | |
| 6 | 57-0989 | Hollow dowel | 4 | |
| 7 | 21-2149 | Stud | 2 | |
| 8 | 21-1907 | Bolt | 1 | |
| 9 | 70-3446 | Washer | 1 | |
| 10 | 14-6608 | Screw | 1 | |
| 11 | 14-7023 | Screw | 1 | |
| 12 | 57-4889 | Camplate | 1 | |
| 13 | 57-7019 | Operating quadrant | 1 | |
| 14 | 57-7011 | Quadrant spindle | 1 | |
| 15 | - | Split pin (5/64 in. x 1 3/8 in.) | Reference only | |
| 16 | 57-3989 | Selector fork rod | 1 | |
| 17 | 57-7020 | Index plunger | 1 | |
| 18 | 57-4459 | Plunger spring | 1 | |
| 19 | 57-4400 | Housing, index plunger | 1 | |
| 20 | 57-3978 | Washer | 1 | |
| 21 | 57-7012 | Joint washer, inner cover to crankcase | 1 | |
| 22 | 57-4364 | Selector fork - mainshaft 4th gear | 1 | |
| 23 | 57-4366 | Selector fork - layshaft 3rd gear | 1 | |
| 24 | 57-4660 | Selector fork - layshaft 1st gear | 1 | |
| 25 | 37-3761 | 'O' ring | 1 | |
| 26 | 57-7015 | Plug | 1 | |
| 27 | 57-7016 | Retainer | 1 | |

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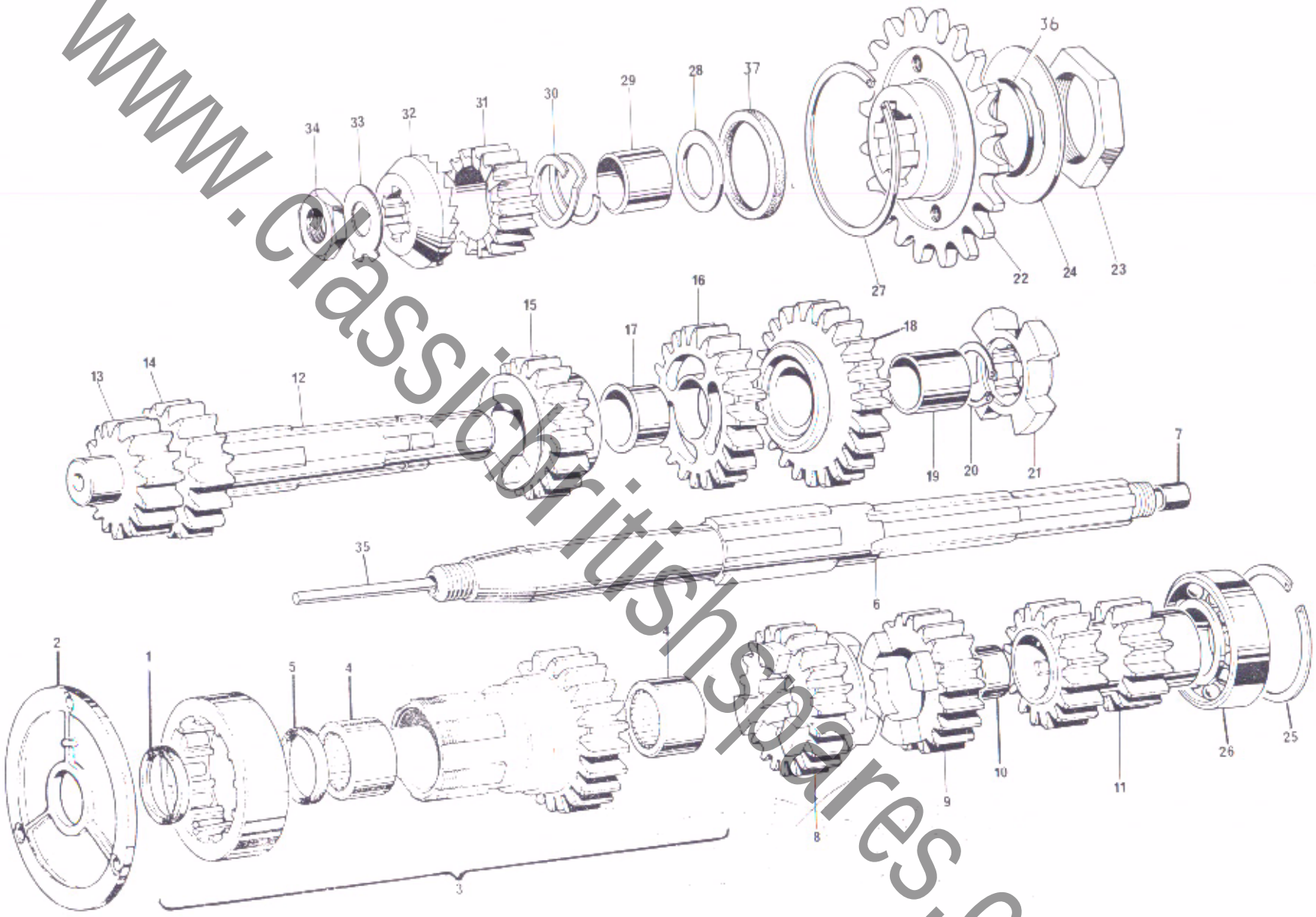


GEARBOX SHAFTS AND GEARS 5 SPEED

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# GEARBOX SHAFTS AND GEARS

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 60-3500 | Oil seal, cover plate | 1 | |
| 2 | 70-3789 | Cover plate | 1 | |
| 3 | 57-4781 | MAINSHAFT HIGH GEAR ASSEMBLY (C/W HIGH GEAR BEARING) | 1 | |
| 4 | 60-3511 | Needle roller bearing | 2 | |
| 5 | 60-3500 | Oil seal, high gear | 1 | |
| 6 | 57-4432 | MAINSHAFT | 1 | |
| 7 | 57-3988 | Bush | 1 | |
| 8 | 57-4376 | Mainshaft 4th gear | 1 | |
| 9 | 57-4377 | MAINSHAFT 3rd GEAR | 1 | |
| 10 | 57-4379 | Bush | 1 | Reference only |
| 11 | 57-4653 | Mainshaft 1st and 2nd gear | 1 | |
| 12 | 57-4900 | LAYSHAFT | 1 | |
| 13 | 57-4791 | Layshaft high gear | | Reference only |
| 14 | 57-4787 | Layshaft 4th gear | | Reference only |
| 15 | 57-4647 | Layshaft 3rd gear | 1 | |
| 16 | 57-4657 | LAYSHAFT 2nd GEAR | 1 | |
| 17 | 57-4659 | Bush | 1 | |
| 18 | 57-4654 | LAYSHAFT 1st GEAR | 1 | |
| 19 | 57-4656 | Bush | 1 | |
| 20 | 60-3494 | Circlip | 1 | |
| 21 | 57-4661 | Driving dog | 1 | |
| 22 | 57-4782 | Gearbox sprocket - 20T | 1 | |
| 23 | 57-4396 | Locknut | 1 | |
| 24 | 57-4395 | Lock washer | 1 | |
| 25 | 70-0489 | Circlip | 1 | |
| 26 | 60-3552 | Mainshaft bearing | 1 | Hoffman LS8 2 SPC |
| 27 | 57-4113 | Circlip | 1 | |
| 28 | 57-1962 | Washer | 1 | |
| 29 | 57-1963 | Pinion sleeve | 1 | |
| 30 | 57-1250 | Pinion spring | 1 | |
| 31 | 57-0730 | Kickstart pinion | 1 | |
| 32 | 57-0731 | Kickstart ratchet | 1 | |
| 33 | 57-2240 | Tab washer | 1 | |
| 34 | 21-0594 | Nut | 1 | |
| 35 | 57-1736 | Clutch operating rod | 1 | |
| 36 | 71-1070 | 'O' ring, gearbox sprocket | 1 | |
| 37 | 60-3512 | Oil seal, gearbox sprocket | 1 | |

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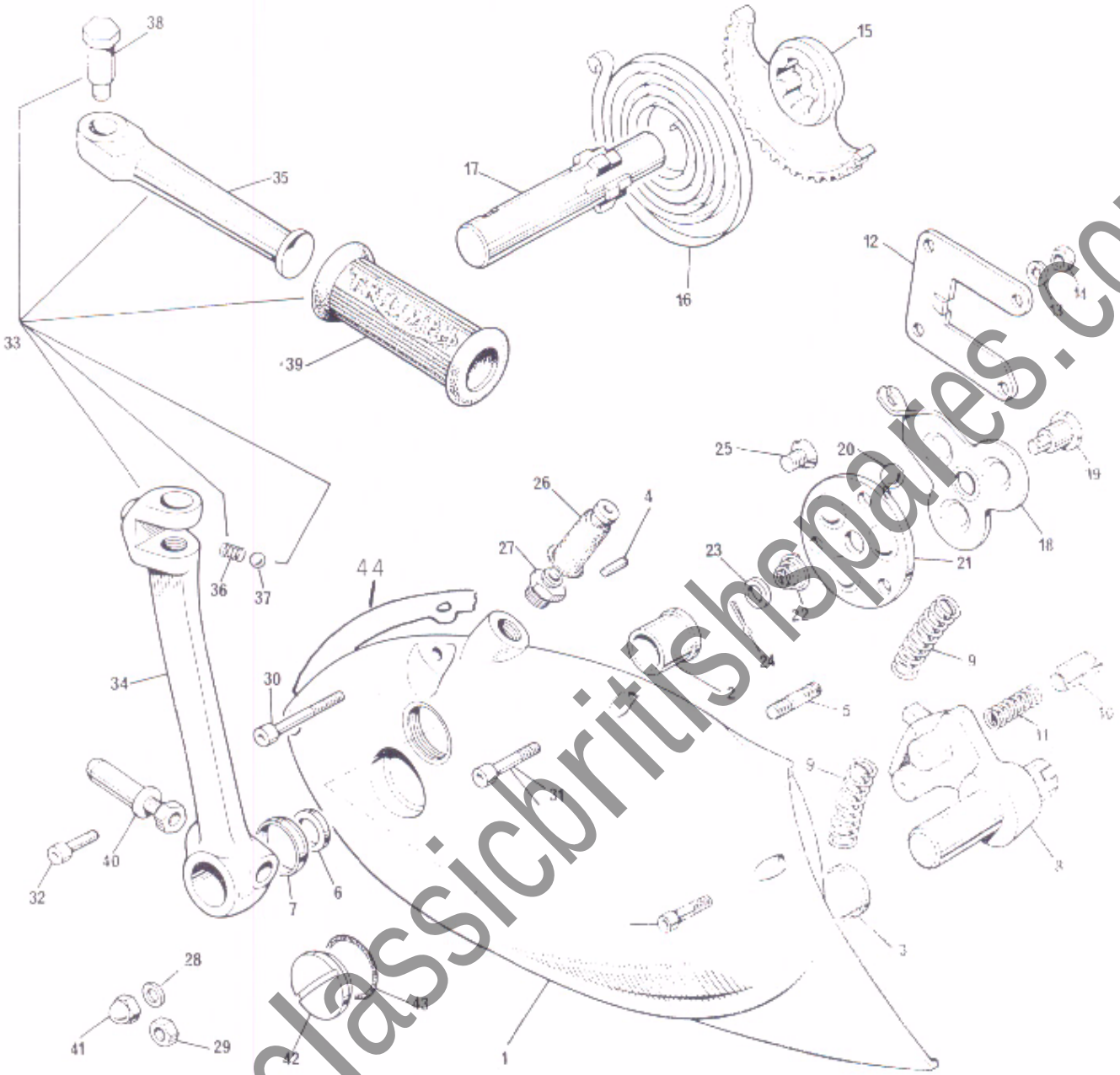


Fig 13. GEARBOX OUTER COVER

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 57-7014 | GEARBOX OUTER COVER | 1 | |
| 2 | 57-0023 | Kickstarter spindle bush | 1 | |
| 3 | 57-7008 | Gearchange spindle bush | 1 | |
| 4 | 57-0047 | Kickstarter spring anchor pin | 1 | |
| 5 | 21-0547 | Guide plate stud | 4 | |
| 6 | 57-1956 | Oil seal | 1 | |
| 7 | 57-1955 | Oil seal housing | 1 | |
| 8 | 57-7021 | Gearchange quadrant assembly | 1 | |
| 9 | 57-0404 | Quadrant return spring | 2 | |
| 10 | 57-4403 | Gearchange quadrant plunger | 2 | |
| 11 | 57-0405 | Plunger spring | 2 | |
| 12 | 57-0407 | Guide plate | 1 | |
| 13 | 70-1612 | Serrated washer | 4 | |
| 14 | 14-0301 | Nut | 4 | |
| 15 | 57-4117 | Kickstarter quadrant | 1 | |
| 16 | 57-0031 | Kickstarter return spring | 1 | |
| 17 | 57-4756 | Kickstarter axle | 1 | |
| NOT ILLUSTRATED | 57-4587 | CLUTCH LEVER ASSEMBLY | 1 | Items 18 to 24 inclusiv |
| 18 | 57-4588 | Clutch lever | 1 | |
| 19 | 57-1710 | Lever shaft | 1 | |
| 20 | 60-2368 | Ball, 3/8 in. diam. | 3 | |
| 21 | 57-4589 | Thrust plate | 1 | |
| 22 | 57-1712 | Return spring | 1 | |
| 23 | 57-3673 | Plain washer | 1 | |
| 24 | 60-2701 | Split pin (5/64 in. x $\frac{1}{2}$ in.) | Reference only | |
| 25 | 21-1879 | Countersunk screw | 2 | |
| 26 | 57-1646 | Rubber cover | 1 | |
| 27 | 57-3762 | Abutment for clutch cable | 1 | |
| 28 | 60-4247 | Plain washer | 2 | |
| 29 | 14-1302 | Nut | 1 | |
| 30 | 21-2162 | Screw | 2 | |
| 31 | 14-6609 | Screw | 2 | |
| 32 | 14-6608 | Screw | 1 | |
| 33 | 57-7018 | FOLDING KICKSTARTER ASSEMBLY | 1 | |
| 34 | 57-3632 | Kickstarter crank | 1 | |
| 35 | 57-7017 | Kickstarter pedal | 1 | |
| 36 | 57-1167 | Pedal locating spring | 1 | |
| 37 | 60-2364 | Steel ball, $\frac{1}{4}$ in. diam. | 1 | |
| 38 | 21-0541 | Pedal bolt | 1 | |
| 39 | 57-2330 | Pedal rubber | 1 | |
| 40 | 57-4356 | Cotter pin c/w nut and washer | 1 | |
| 41 | 21-0544 | Domed nut | 1 | |
| 42 | 57-2166 | Filler plug | 1 | |
| 43 | 70-8782 | 'O' ring | 1 | |
| 44 | 71-1448 | Gasket | 1 | |

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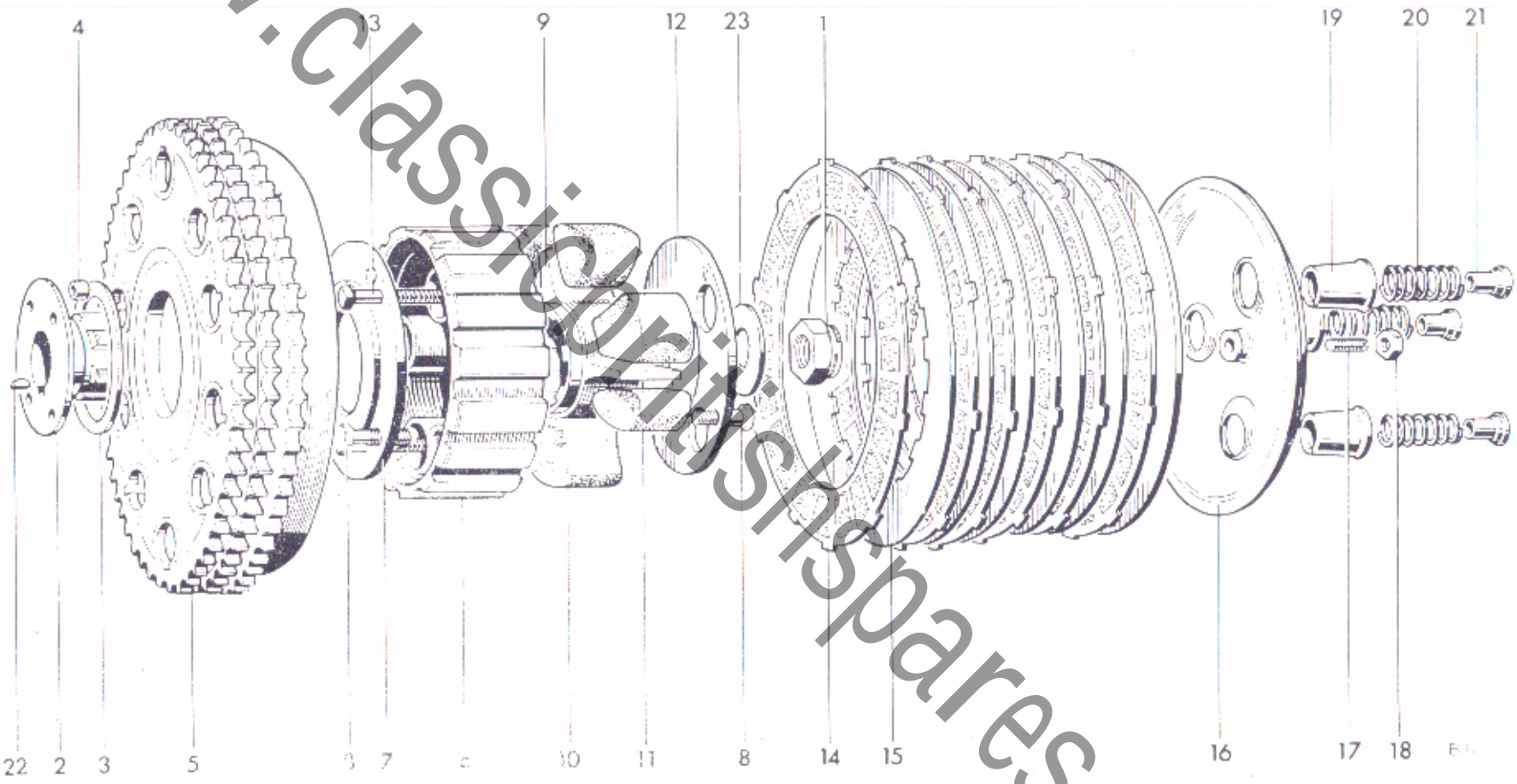


Fig. 41 CLUTCH

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 21-0586 | Clutch securing nut | 1 | |
| 2 | 57-3929 | Hub | 1 | |
| 3 | 57-3931 | Thrust washer | 1 | |
| 4 | 57-0394 | Roller | 20 | |
| 5 | 57-4640 | Sprocket and housing | 1 | |
| 6 | 57-4438 | Centre | 1 | |
| 7 | 57-4436 | Inner plate | 1 | |
| 8 | 21-2157 | Bolt | 3 | |
| 9 | 57-4636 | Shock absorber spider | 1 | |
| 10 | 57-1722 | Drive rubber (large) | 3 | |
| 11 | 57-1723 | Rebound rubber (small) | 3 | |
| 12 | 57-4437 | Outer plate | 1 | |
| 13 | 57-4754 | Screwed pin | 3 | |
| 14 | 57-4763 | Driving plate (bonded) | 6 | |
| 15 | 57-1363 | Driven plate | 6 | |
| 16 | 57-4590 | Pressure plate | 1 | |
| 17 | 57-2159 | Adjuster pin | 1 | |
| 18 | 14-0403 | Nut | 1 | |
| 19 | 57-1931 | Spring cup | 3 | |
| 20 | 57-4644 | Spring | 3 | |
| 21 | 57-2526 | Pressure nut | 3 | |
| 22 | 60-4253 | Key | 1 | |
| 23 | 57-4794 | Washer | 1 | |
| Not illustrated | 57-4903 | Clutch assembly complete | 1 | |
| Not illustrated | 57-4435 | Clutch shock absorber assembly complete | 1 | |

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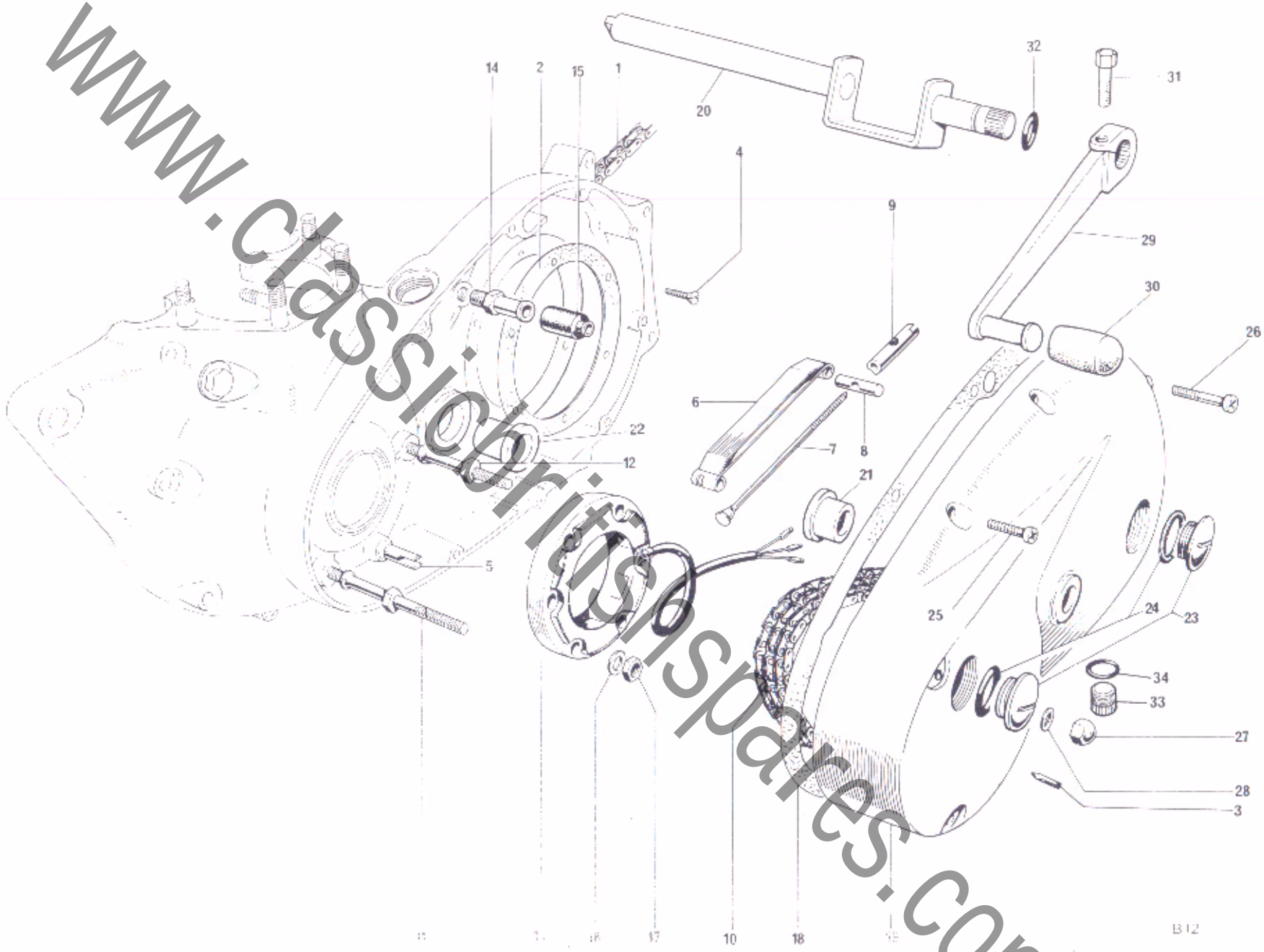


CHAINCASE AND CHAINS

# CHAINCASE AND CHAINS

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 110056/107 | Rear chain, 5/8 in. x 3/8 in. x 107 links | 1 | |
| 2 | 71-1419 | Joint washer | 1 | |
| 3 | 71-3892 | Timing pointer | 1 | |
| 4 | 70-3821 | Countersunk screw | 6 | |
| 5 | 70-5088 | Chain tensioner abutment | 1 | (also listed with crankcase group) |
| 6 | 70-5085 | Chain tensioner blade | 1 | |
| 7 | 70-4152 | Tie rod | 1 | |
| 8 | 70-5087 | Trunnion | 1 | |
| 9 | 70-9703 | Adjuster sleeve nut | 1 | |
| 10 | 116038/84 | Primary chain, 3/8 in. Triplex x 84 links | 1 | |
| 11 | 21-2199 | Stator stud | 2 | |
| 12 | 21-2198 | Stator stud | 1 | |
| 13 | 47205 | Stator, RM21 | 1 | |
| 14 | 70-9360 | Sleeve nut | 1 | |
| 15 | 70-4144 | Rubber grommet | 1 | |
| 16 | 60-4247 | Plain washer | 3 | |
| 17 | 14-0702 | Self-locking nut | 3 | |
| 18 | 71-7009 | Joint washer | 1 | |
| 19 | 71-7003 | Chaincase | 1 | |
| 20 | 57-7003 | Foot change spindle | 1 | |
| 21 | 57-0023 | Bushing | 1 | |
| 22 | 57-7009 | Bushing | 1 | |
| 23 | 71-3895 | Inspection plug | 2 | |
| 24 | 71-3896 | 'O' ring | 2 | |
| 25 | 14-6608 | Screw | 6 | |
| 26 | 14-6620 | Screw | 2 | |
| 27 | 21-0544 | Domed nut | 2 | |
| 28 | 82-1880 | Copper washer | 2 | |
| 29 | 57-7010 | Gearchange pedal | 1 | |
| 30 | 57-2450 | Pedal rubber | 1 | |
| 31 | 14-0201 | Bolt | 1 | |
| 32 | 60-2640 | 'O' ring shift spindle | 1 | |
| 33 | 14-7018 | Drain plug - primary cover | 1 | |
| 34 | 70-7431 | 'O' ring - drain plug | 1 | |

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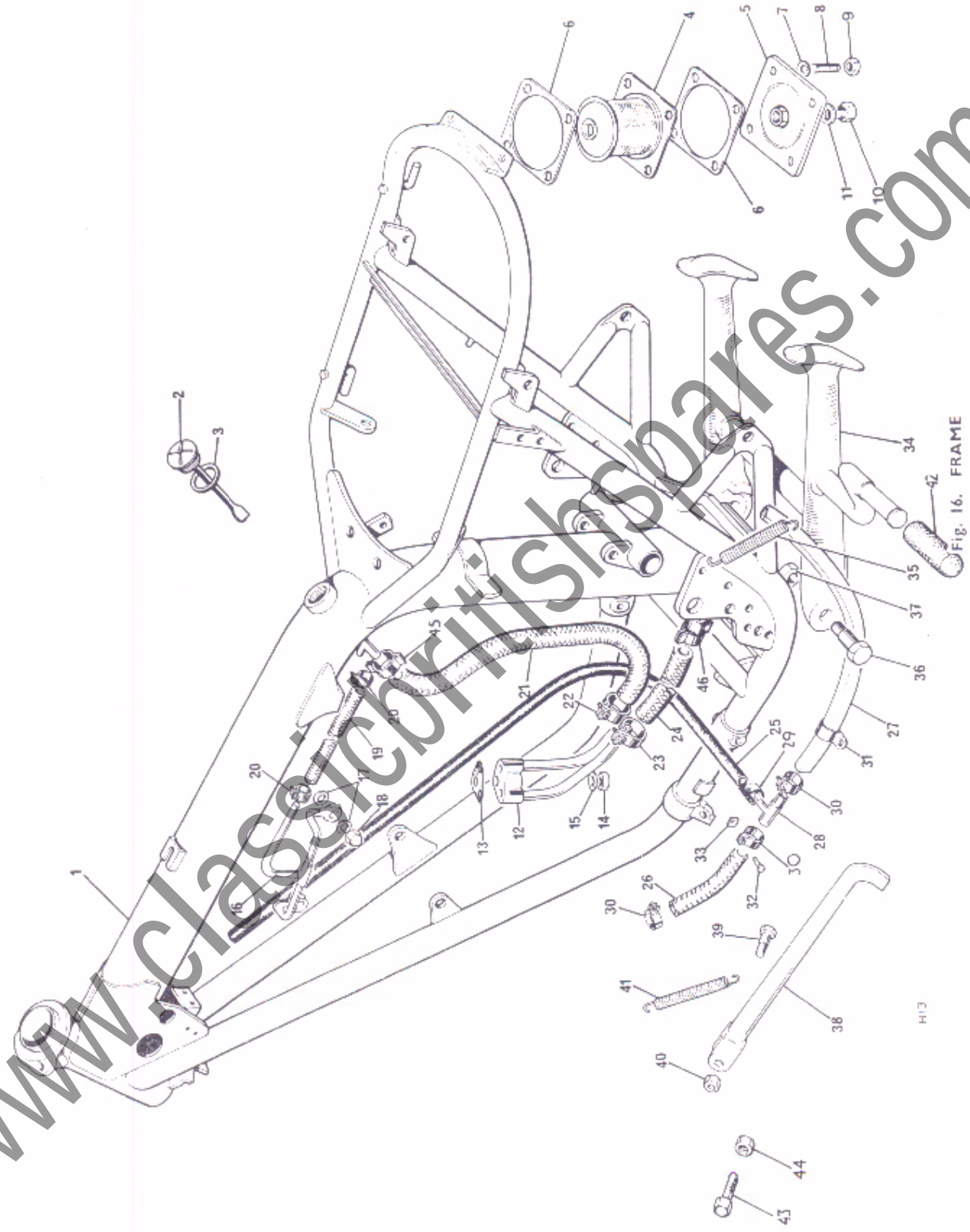

Fig. 16. FRAME

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 83-7032 | Frame | 1 | |
| 2 | 71-3463 | Oil Filler cap | 1 | |
| 3 | 60-3616 | 'O' ring | 1 | |
| 4 | 83-4783 | Oil filter | 1 | |
| 5 | 71-3316 | Sump plate | 1 | |
| 6 | 83-2829 | Gasket | 2 | |
| 7 | 60-2330 | Washer | 4 | |
| 8 | 21-2109 | Stud | 4 | Sump plate to frame |
| 9 | 14-1302 | Nut | 4 | |
| 10 | 82-5343 | Drain plug | 1 | |
| 11 | 70-1335 | Copper washer | 1 | |
| 12 | 71-7013 | Oil junction block | 1 | |
| 13 | 71-3754 | Joint washer | 1 | |
| 14 | 21-1908 | Nut | 1 | Junction block to crankcase |
| 15 | 70-3446 | Washer | | |
| 16 | 71-3550 | Rocker oil pipe | 1 | |
| 17 | 70-1335 | Washer | 4 | |
| 18 | 21-0550 | Nut | 2 | |
| 19 | 71-3551 | Rocker feed pipe | 1 | |
| 20 | 70-6848 | Clip - rocker feed pipe | 2 | |
| 21 | 71-7014 | Oil return pipe | 1 | |
| 22 | 70-6848 | Clip - return pipe | 1 | |
| 23 | 82-9073 | Clip - feed pipe | 1 | |
| 24 | 71-7015 | Oil feed pipe | 1 | |
| 25 | 71-2349 | Oil vent pipe | 1 | |
| 26 | 83-5285 | Crankcase breather pipe - front | 1 | |
| 27 | 83-4813 | Crankcase breather pipe - rear | 1 | |
| 28 | 83-5290 | 'T' piece | 1 | |
| 29 | 83-7069 | Clip - vent pipe to 'T' piece | 1 | |
| 30 | 60-2252 | Clip - breather pipe - front and rear | 2 | |
| 31 | 83-1615 | Clip - breather pipe to fender | 4 | |
| 32 | 97-3894 | Screw | 4 | |
| 33 | 82-4717 | Nut | 4 | |
| 34 | 83-4941 | Centre stand | 1 | |
| 35 | 83-3793 | Spring | 1 | |
| 36 | 21-2077 | Pivot bolt | 2 | |
| 37 | 14-1304 | Nut | 2 | |
| 38 | 83-1560 | Prop stand | 1 | |
| 39 | 82-7021 | Bolt | 1 | |
| 40 | 14-1303 | Nut | 1 | |
| 41 | 82-8382 | Spring | 1 | |
| 42 | 57-2331 | Pedal rubber, centre stand | 2 | |
| Not illus. | 60-3361 | Transfer "Made in England" | 1 | |
| 43 | 14-0114 | Bolt | 1 | Prop stand stop |
| 44 | 14-0402 | Nut | | |
| 45 | 60-4428 | 'Ear' clamp, oil return pipe | 1 | |
| 46 | 60-4429 | 'Ear' clamp, oil feed pipe | 1 | |

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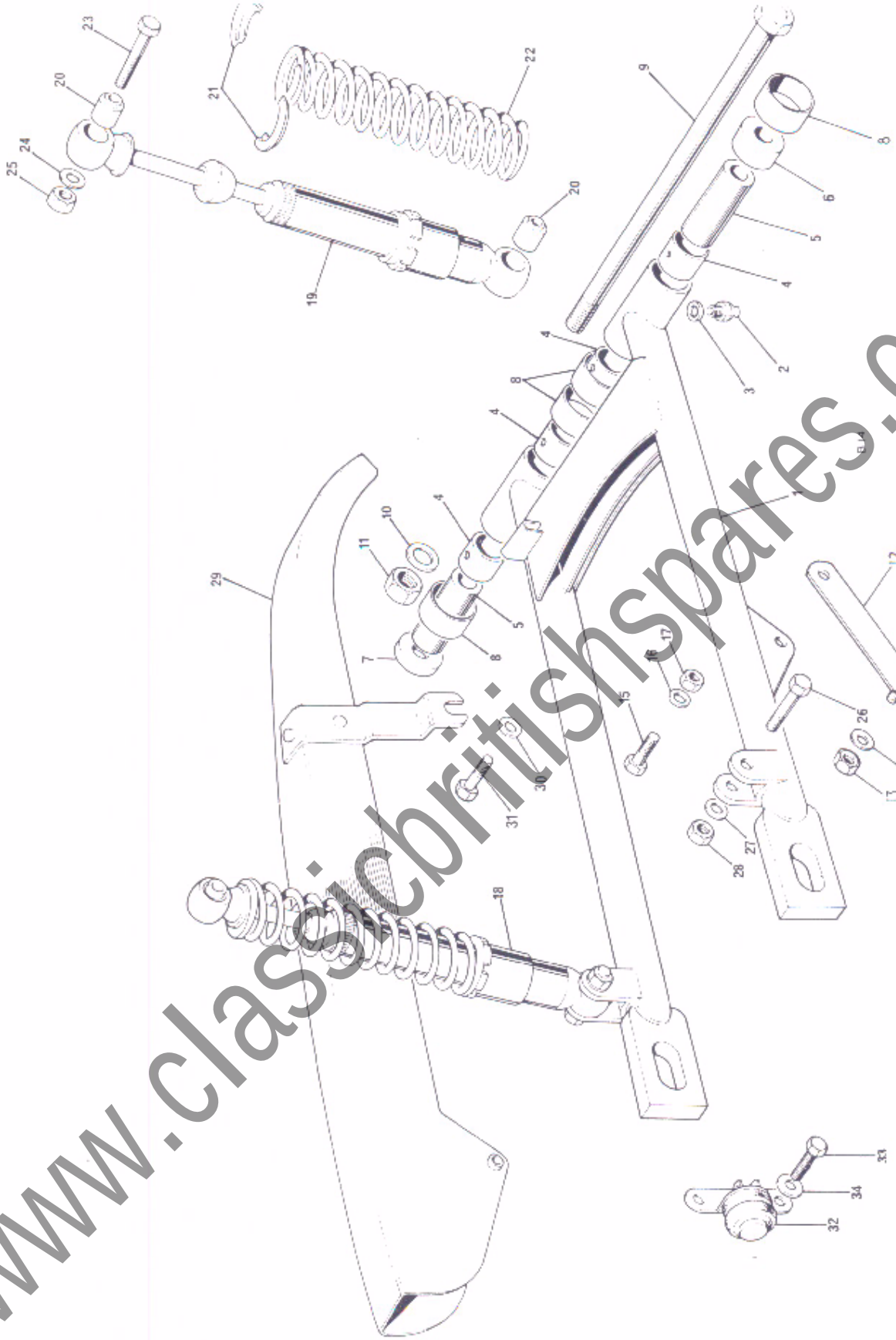

FIG. 17. SWINGING FORK AND SUSPENSION UNITS

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# SWINGING ARM AND SUSPENSION UNITS

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 83-7035 | SWINGING ARM | 1 | |
| 2 | 60-1841 | Grease nipple | 2 | |
| 3 | 71-2501 | Washer, grease nipple | 2 | |
| 4 | 83-2521 | Bush, pivot arm | 4 | |
| 5 | 83-2691 | Sleeve, swinging arm pivot | 2 | |
| 6 | 83-2690 | Distance piece R.H. | 1 | |
| 7 | 83-2689 | Distance piece L.H. | 1 | |
| 8 | 83-2692 | Dirt excluder | 4 | |
| 9 | 21-2087 | Pivot bolt - swinging arm | 1 | |
| 10 | 83-2266 | Washer, swinging arm pivot | 2 | |
| 11 | 14-1307 | Nut, swinging arm pivot | 1 | |
| 12 | 83-7028 | Brake torque stay | 1 | |
| 13 | 14-1303 | Nut | 1 | |
| 14 | 60-4246 | Washer | 1 | |
| 15 | 21-7004 | Bolt, torque stay to swinging arm | 1 | |
| 16 | 60-2332 | Washer, torque stay to swinging arm | 1 | |
| 17 | 14-1304 | Nut, torque stay to swinging arm | 1 | |
| 18 | 2564 | SUSPENSION UNIT | 2 | |
| 19 | 2563 | Damper unit | 2 | |
| 20 | 64533645 | Bonded bush | 4 | |
| 21 | 9054/171 | Spring retainer | 4 | |
| 22 | 64543708 | Spring, M10 [illegible] chrome | 2 | |
| 23 | 14-0235 | Bolt, damper - top | 2 | |
| 24 | 60-2331 | Washer, damper - top | 2 | |
| 25 | 14-1303 | Nut, damper - top | 2 | |
| 26 | 14-0234 | Bolt, damper - lower | 2 | |
| 27 | 60-2331 | Washer, damper - lower | 2 | |
| 28 | 14-1303 | Nut, damper - lower | 2 | |
| 29 | 83-2641 | Chainguard | 1 | |
| 30 | 60-2347 | Washer, chainguard fixing-front | 1 | |
| 31 | 14-0206 | Bolt, chainguard fixing - front | 1 | |
| 32 | 34815 | Brake light switch | 1 | |

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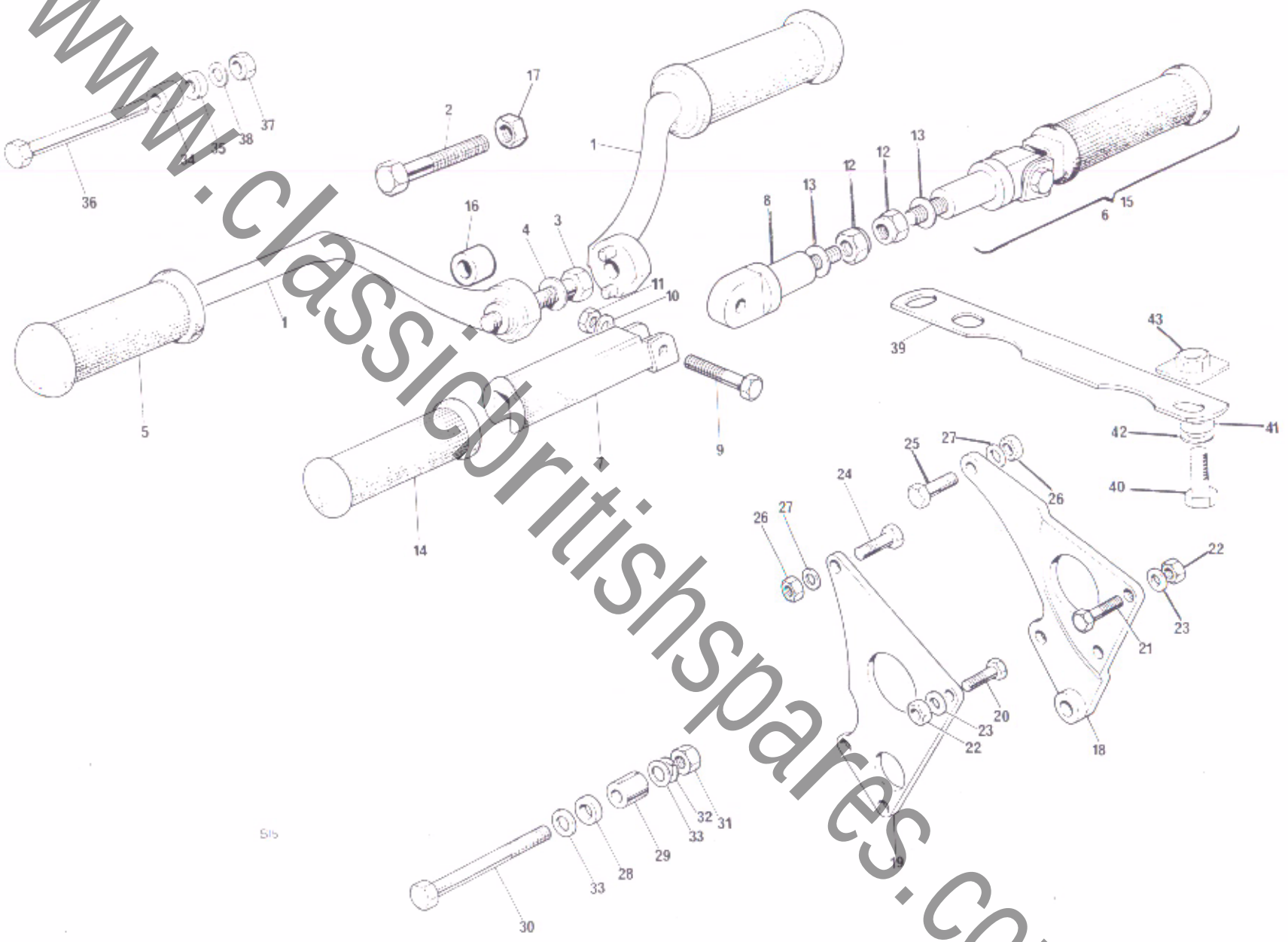


Fig. 18. MOTOR UNIT FITTING AND FOOTRESTS

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# MOTOR UNIT FITTINGS AND FOOTRESTS

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 83-7040 | Footrest - left and right | 2 | |
| 2 | 14-0261 | Footrest bolt, right | 1 | |
| 3 | 14-0259 | Footrest bolt, left | 1 | |
| 4 | 60-2333 | Washer | 2 | |
| 5 | 82-9279 | Footrest rubber | 2 | |
| 6 | 83-7026 | PILLION FOOTREST ASSEMBLY RIGHT | 1 | |
| 7 | 83-7059 | Pedal | 2 | |
| 8 | 21-7001 | Anchor bolt, left | 1 | |
| 8 | 21-7002 | Anchor bolt, right | 1 | |
| 9 | 14-0216 | Bolt | 2 | |
| 10 | 82-9089 | Washer } Footrest swivel | 2 | |
| 11 | 14-1302 | Nut | 2 | |
| 12 | 14-1303 | Nut | 2 | |
| 13 | 82-2184 | Washer } Footrest to frame | 2 | |
| 14 | 82-9054 | Footrest rubber | 2 | |
| 15 | 83-7025 | PILLION FOOTREST ASSEMBLY LEFT | 1 | |
| 16 | 83-3602 | Distance piece left footrest | 1 | |
| 17 | 14-1305 | Footrest bolt nut | 2 | |
| 18 | 83-7011 | Rear motor plate right | 1 | |
| 19 | 83-7009 | Rear motor plate left | 1 | |
| 20 | 14-0115 | Bolt | 4 | |
| 21 | 14-0116 | Bolt | 1 | |
| 22 | 14-1302 | Nut } Rear motor plates to frame | 5 | |
| 23 | 60-2330 | Washer | 9 | |
| 24 | 14-0220 | Bolt | 2 | |
| 25 | 14-0221 | Bolt | 2 | |
| 26 | 14-1302 | Nut } Motor to motor plates | 4 | |
| 27 | 60-2321 | Washer | 8 | |
| 28 | 83-2846 | Distance piece - left | 1 | |
| 29 | 83-2847 | Distance piece - right | 1 | |
| 30 | 21-2112 | Bolt } Motor to frame centre bottom | 1 | |
| 31 | 14-0304 | Nut | 1 | |
| 32 | 60-4251 | Washer | 1 | |
| 33 | 60-2332 | Washer | 1 | |
| 34 | 83-2848 | Distance piece - left | 1 | |
| 35 | 83-2849 | Distance piece - right | 1 | |
| 36 | 14-0254 | Bolt } Motor fixing front | 1 | |
| 37 | 14-1304 | Nut | 1 | |
| 38 | 60-2332 | Washer | 1 | |
| 39 | 83-3537 | Steady bracket motor to frame | 1 | |
| 40 | 14-0129 | Bolt | 1 | |
| 41 | 83-3329 | Distance piece } Bracket to frame | 1 | |
| 42 | 60-2419 | Washer | 1 | |
| 43 | 83-4086 | Attachment plate | 1 | |

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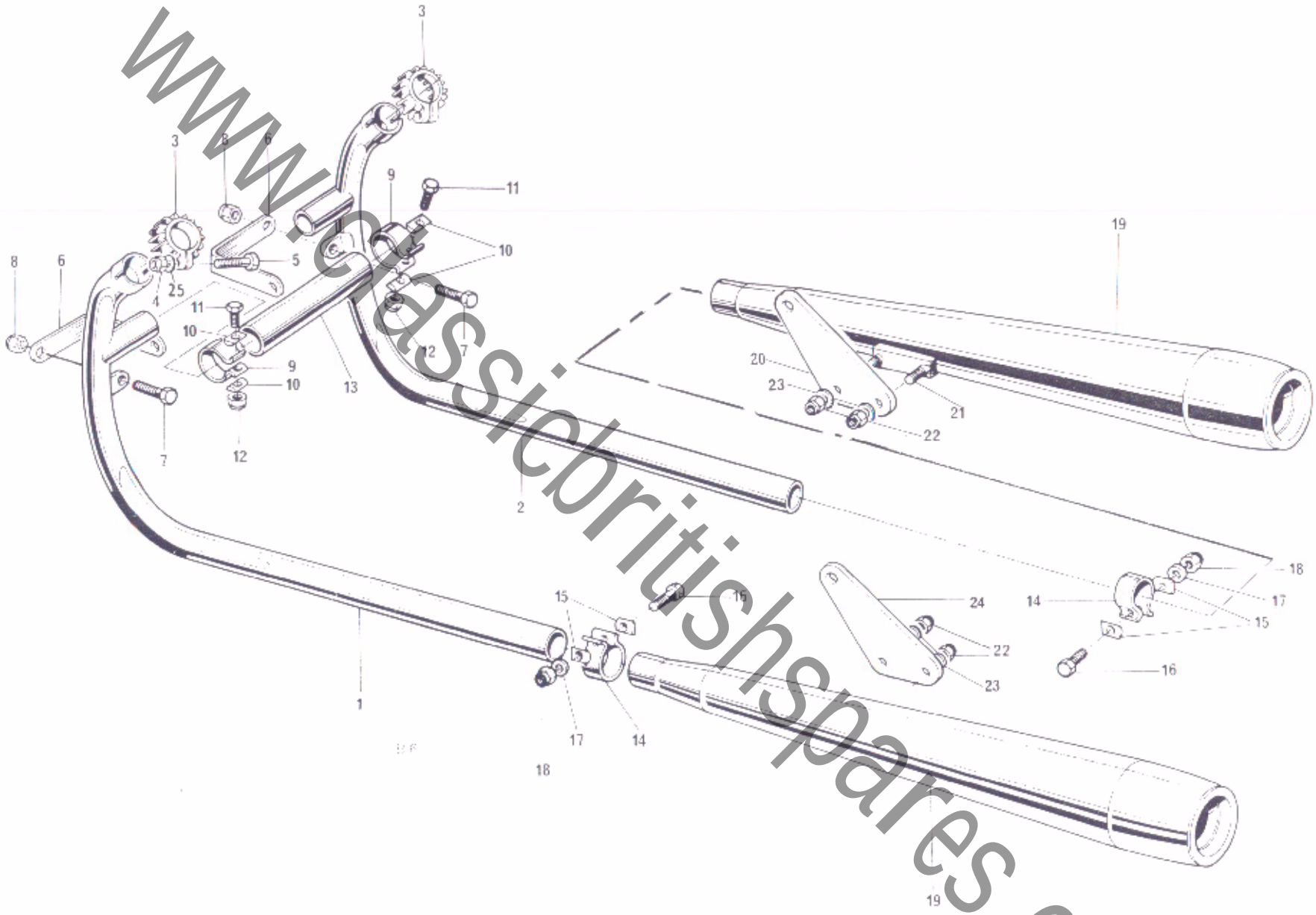


FIG. IV EXHAUST PIPES AND MUFFLERS

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# EXHAUST PIPES AND MUFFLERS, TR7RV, T140V

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 71-3755 | Exhaust pipe - left | 1 | |
| 2 | 71-3758 | Exhaust pipe - right | 1 | |
| 3 | 71-2465 | Finned clip | 2 | |
| 4 | 21-7009 | Nut | 2 | |
| 5 | 21-2230 | Screw | 2 | |
| 6 | 70-6857 | Exhaust pipe stay | 2 | |
| 7 | 14-2205 | Screw | 2 | |
| 8 | 14-1201 | Nut | 2 | |
| 9 | 70-7512 | Clip | 2 | |
| 10 | 70-3768 | 'D' washer | 4 | Exhaust pipes to coupling pipe |
| 11 | 14-0217 | Bolt | 2 | |
| 12 | 14-1202 | Nut | 2 | |
| 13 | 70-9888 | Coupling pipe | 1 | |
| 14 | 70-5874 | Clip | 2 | |
| 15 | 70-3768 | 'D' washer | 4 | |
| 16 | 14-0219 | Bolt | 2 | Exhaust pipes to mufflers |
| 17 | 60-4247 | Washer | 2 | |
| 18 | 14-1202 | Nut | 2 | |
| 19 | 71-4159 | Muffler | 2 | |
| 20 | 83-7021 | Hanger - muffler right | 1 | |
| 21 | 14-0102 | Bolt | 4 | |
| 22 | 14-1201 | Nut | 4 | Muffler to hanger |
| 23 | 60-4248 | Washer | 4 | |
| 24 | 83-7022 | Hanger muffler Left | 1 | |
| 25 | 60-2416 | Washer | 2 | |

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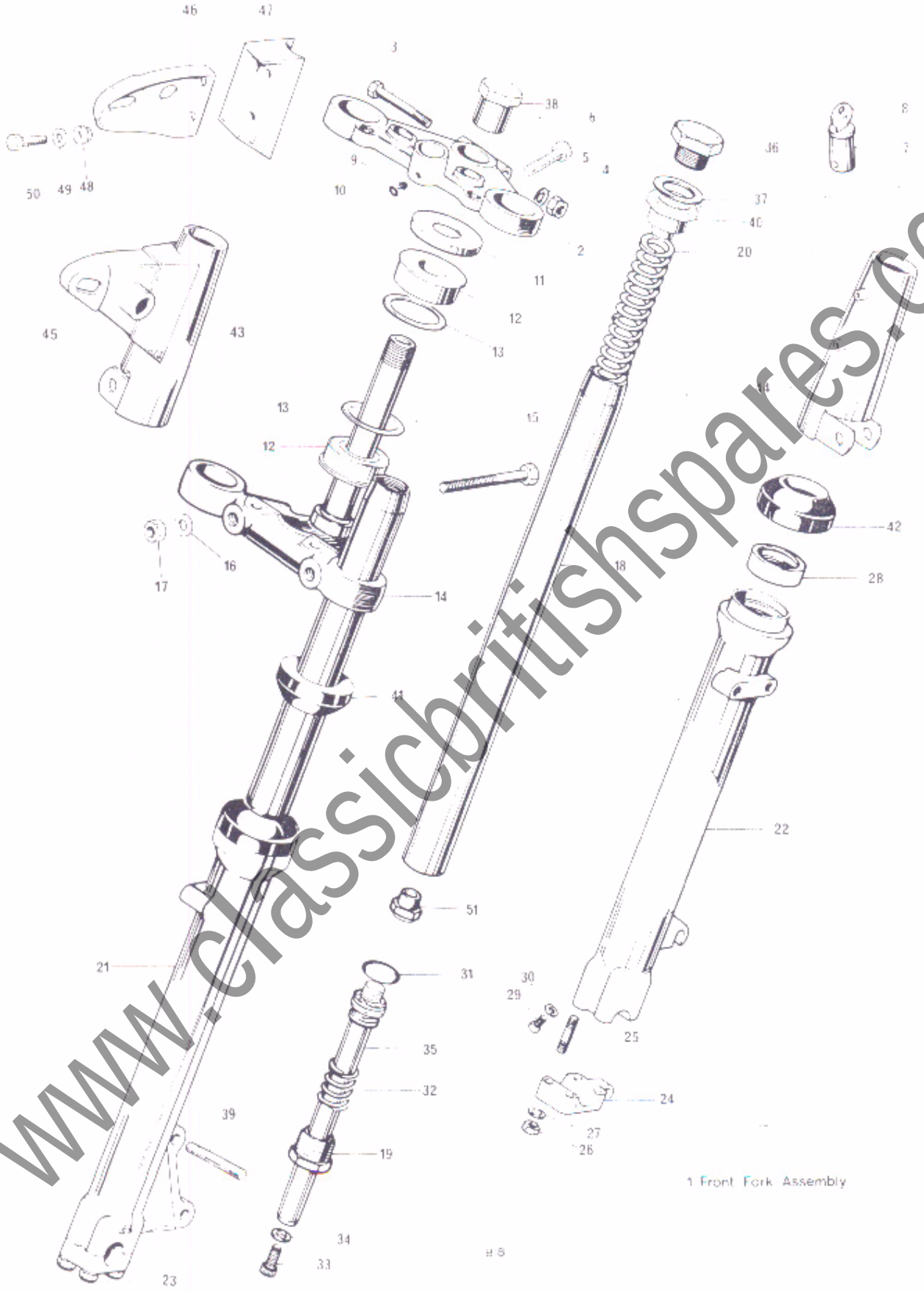


Fig. 20. TELESCOPIC FRONT FORK

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# TELESCOPIC FRONT FORK

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 97-4616 | FORK ASSEMBLY | 1 | General |
| 1 | 97-4396 | FORK ASSEMBLY | 1 | U.S.A. |
| 2 | 97-4381 | Top Yoke | 1 | |
| 3 | 14-0234 | Pinch bolt | 1 | |
| 4 | 14-1303 | Nut | 1 | |
| 5 | 60-2331 | Washer | 1 | |
| 6 | 14-1034 | Cap screw | 2 | |
| 7 | 82-6738 | Lock c/w 2 keys | 1 | |
| 8 | 19-5151 & on | Key (state serial no.) | 1 | |
| 9 | 21-0578 | Grub screw | 1 | |
| 10 | 97-2266 | Sealing washer | 1 | |
| 11 | 83-2007 | Abutment ring | 2 | |
| 12 | 97-4031 | Taper roller bearing | 2 | |
| 13 | 97-4028 | Dust cover | 2 | |
| 14 | 97-4385 | Bottom yoke and stem | 1 | |
| 15 | 14-0237 | Pinch bolt, RIGHT | 1 | |
| 15 | 97-4476 | Eye bolt, LEFT | 1 | |
| 16 | 82-2184 | Washer | 3 | |
| 17 | 14-1303 | Nut | 2 | |
| 18 | 97-4380 | Stanchion | 2 | |
| 19 | 97-4076 | End plug | 2 | |
| 20 | 97-4011 | Main spring | 2 | |
| 21 | 97-4399 | OUTER MEMBER - LEFT | 1 | |
| 22 | 97-4579 | OUTER MEMBER - RIGHT | 1 | |
| 23 | 97-4456 | Cap, wheel spindle - left | 1 | |
| 24 | 97-4457 | Cap, wheel spindle - right | 1 | |
| 25 | 21-2102 | Stud | 8 | |
| 26 | 14-0302 | Nut | 8 | |
| 27 | 60-2428 | Washer | 8 | |
| 28 | 97-4001 | Oil seal | 2 | |
| 29 | 97-3894 | Drain plug | 2 | |
| 30 | 97-3893 | Washer | 2 | |
| 31 | 97-4003 | 'O' ring | 2 | |
| 32 | 97-4009 | Recoil spring | 2 | |
| 33 | 14-1019 | Cap screw | 2 | |
| 34 | 97-4004 | Cap screw seal | 2 | |
| 35 | 97-4325 | Damper tube and valve assembly | 2 | |
| 36 | 97-4395 | Cap screw | 2 | |
| 37 | 97-4166 | Washer | 2 | |
| 38 | 97-4317 | Steering stem nut | 1 | |
| 39 | 21-2189 | Stud, caliper to outer member | 2 | |
| 40 | 97-4387 | Top nut | 2 | |
| 41 | 97-4461 | Rubber ring, outer cover | 2 | |
| 42 | 97-4002 | Scraper sleeve | 2 | |

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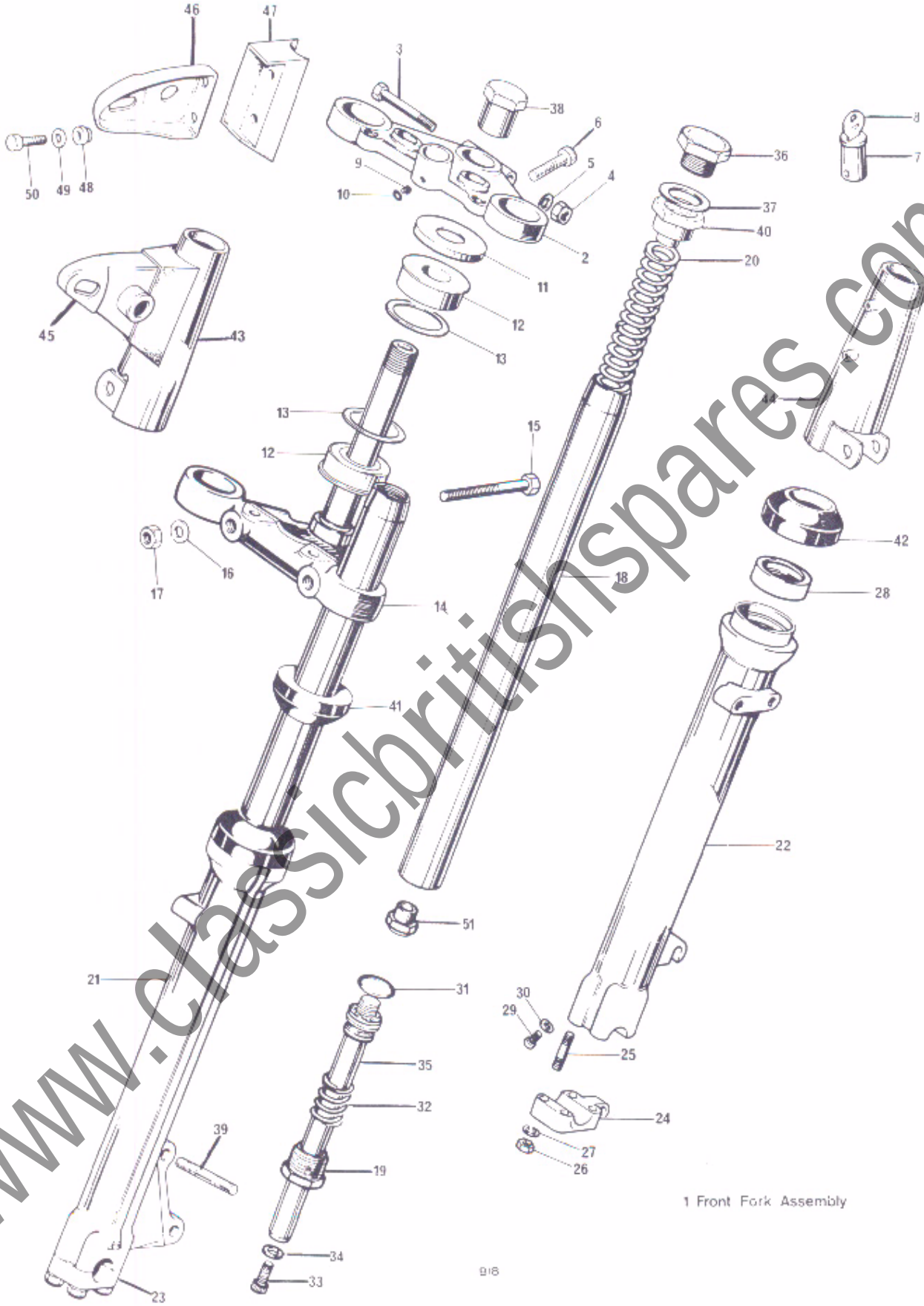


Fig. 20. TELESCOPIC FRONT FORK

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 43 | 97-4480 | Outer cover - left | 1 | |
| 44 | 97-4481 | Outer cover - right | 1 | |
| 45 | 97-4121 | Headlamp bracket - left | 1 | |
| 46 | 97-4203 | Headlamp bracket - right | 1 | |
| 47 | 97-2208 | Rubber mounting | 2 | |
| 48 | 97-2209 | Rubber buffer | 4 | |
| 49 | 97-2210 | Backing washer | 4 | |
| 50 | 21-2095 | Attachment bolt | 4 | |
| Not illus. | 82-6784 | Grommet, throttle cable | 1 | |
| 51 | 97-4012 | Nut, damper valve | 1 | |

## ALTERNATIVE FITMENTS (NOT U.S.A.)

| | | | |
|---|---|---|---|
| 97-1510 | Gaiter - fork outer cover | 2 | |
| 97-4406 | Outer cover - left | 1 | |
| 97-4407 | Outer cover - right | 1 | |

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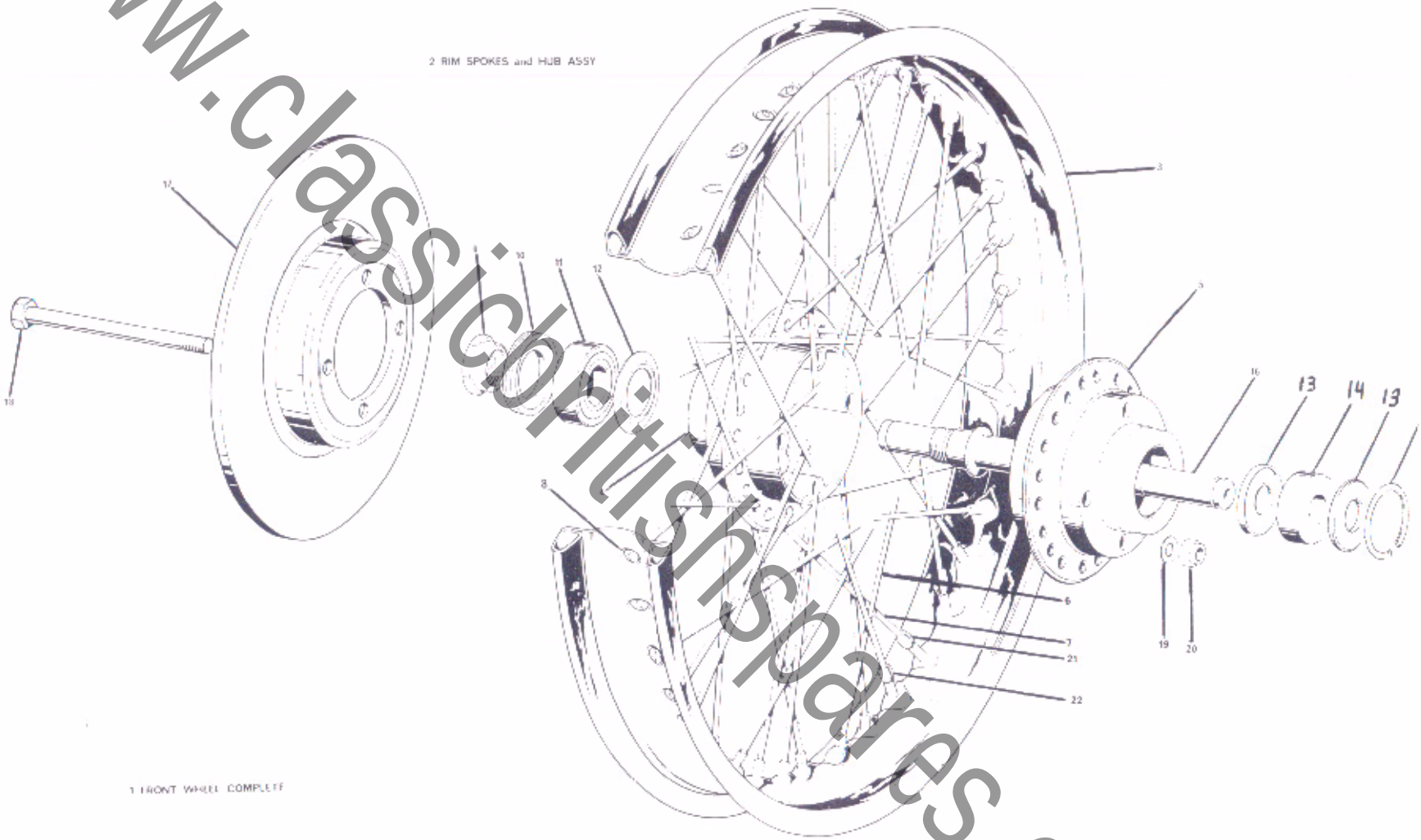


Fig. 22 **FRONT WHEEL**

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 37-4141 | FRONT WHEEL COMPLETE | 1 | |
| 2 | 37-4143 | RIM, SPOKES AND HUB ASSEMBLY | 1 | |
| 3 | 37-4129 | Rim | 1 | |
| 4 | 37-4126 | Hub - left half | 1 | |
| 5 | 37-4127 | Hub - right half | 1 | |
| 6 | 37-4131 | Spoke - outer | 20 | |
| 7 | 37-4130 | Spoke - inner | 20 | |
| 8 | 37-2294 | Spoke nipple | 40 | |
| 9 | 37-4133 | Nut, wheel spindle | 1 | |
| 10 | 37-4134 | Lock ring - left | 1 | |
| 11 | 57-1070 | Bearing - left (metric 125) | 1 | |
| 12 | 37-4135 | Grease retainer - left | 1 | |
| 13 | 37-1237 | Dust cover - right | 2 | |
| 14 | 37-0653 | Bearing - right (metric 120) | 1 | |
| 15 | 57-0280 | Circlip - right | 1 | |
| 16 | 37-4132 | Spindle | 1 | |
| 17 | 37-4275 | Disc | 1 | |
| 18 | 21-2207 | Bolt | 4 | |
| 19 | 70-8770 | Washer — Disc to hub | 4 | |
| 20 | 14-1903 | Nut | 4 | |
| 21 | 37-3969 | Balance weight | As reqd. | |
| 22 | 37-3970 | Balance weight | As reqd. | |

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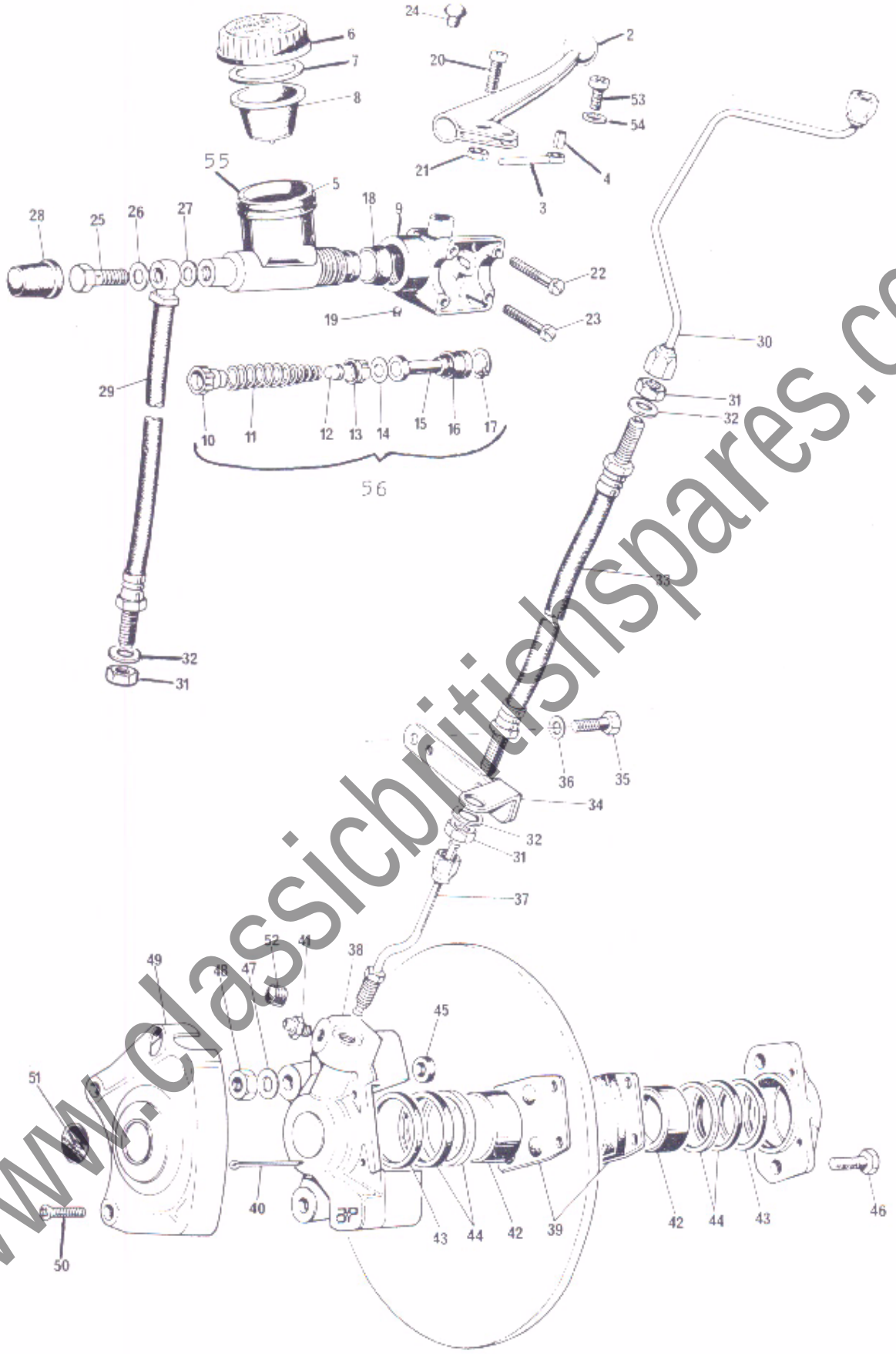


Fig. 23. FRONT BRAKE

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 60-4102 | MASTER CYLINDER | 1 | |
| 2 | 60-4206 | Brake lever assembly | 1 | |
| 3 | 99-2759 | Piston | 1 | |
| 4 | 3528-441 | Spiral pin | 1 | |
| 5 | 99-2770 | Barrel and tank assembly | 1 | |
| 6 | 60-4365 | Cap | 1 | |
| 7 | 60-4328 | Washer | 1 | |
| 8 | 60-4366 | Diaphragm | 1 | |
| 9 | 99-2753 | Switch housing | 1 | |
| 10 | 99-2754 | Trap valve | 1 | |
| 11 | 99-2755 | Spring | 1 | |
| 12 | 99-2756 | Spring retainer | 1 | |
| 13 | 99-2757 | Primary cup | 1 | |
| 14 | 99-2758 | Piston washer | 1 | |
| 15 | 99-2759 | Piston | 1 | |
| 16 | 99-2760 | Secondary cup | 1 | |
| 17 | 99-2761 | Circlip | 1 | |
| 18 | 99-2762 | Rubber boot | 1 | |
| 19 | 99-2763 | Grub screw | 1 | |
| 20 | 21-2191 | Pivot screw | 1 | |
| 21 | 14-1201 | Nut | 2 | |
| 22 | 21-2192 | Screw, short | 2 | |
| 23 | 21-2194 | Screw, long | 2 | |
| 24 | 70-7573 | Plug | 1 | |
| 25 | 60-4183 | Banjo bolt | 1 | |
| 26 | 60-4182 | Sealing washer | 1 | |
| 27 | 60-4184 | Sealing washer | 1 | |
| 28 | 60-4186 | Rubber boot | 1 | |
| 29 | 60-4176 | Hose, master cylinder/ top yoke | 1 | For high handleb |
| 29 | 60-4619 | Hose, master cylinder/ top yoke | 1 | For low handleba |
| 30 | 60-4179 | Pipe, top yoke/bottom yoke | 1 | |
| 31 | 60-4180 | Locknut | 3 | |
| 32 | 70-2288 | Washer | 3 | |
| 33 | 60-4175 | Hose, bottom yoke/fork leg | 1 | |
| 34 | 83-7064 | Bracket - pipe support | 1 | |
| 35 | 14-0103 | Bolt | 2 | Bracket to fork |
| 36 | 60-2427 | Washer | 2 | and bridge piece |
| 37 | 60-4178 | Pipe, fork leg/caliper | 1 | |
| 38 | 60-4101 | CALIPER | 1 | |
| 39 | 99-2769 | Brake pad kit | 1 | |
| 40 | | | | |
| 41 | 99-2764 | Bleed nipple | 1 | |
| 42 | 99-2765 | Piston | 2 | |
| 43 | 99-2766 | Fluid seal | 2 | |
| 44 | 99-2767 | Retainer | 2 | |
| 45 | 19-6901 | Fluid seal | 2 | |
| 46 | 3437-307 | Bolt, caliper halves | Ref. only | |

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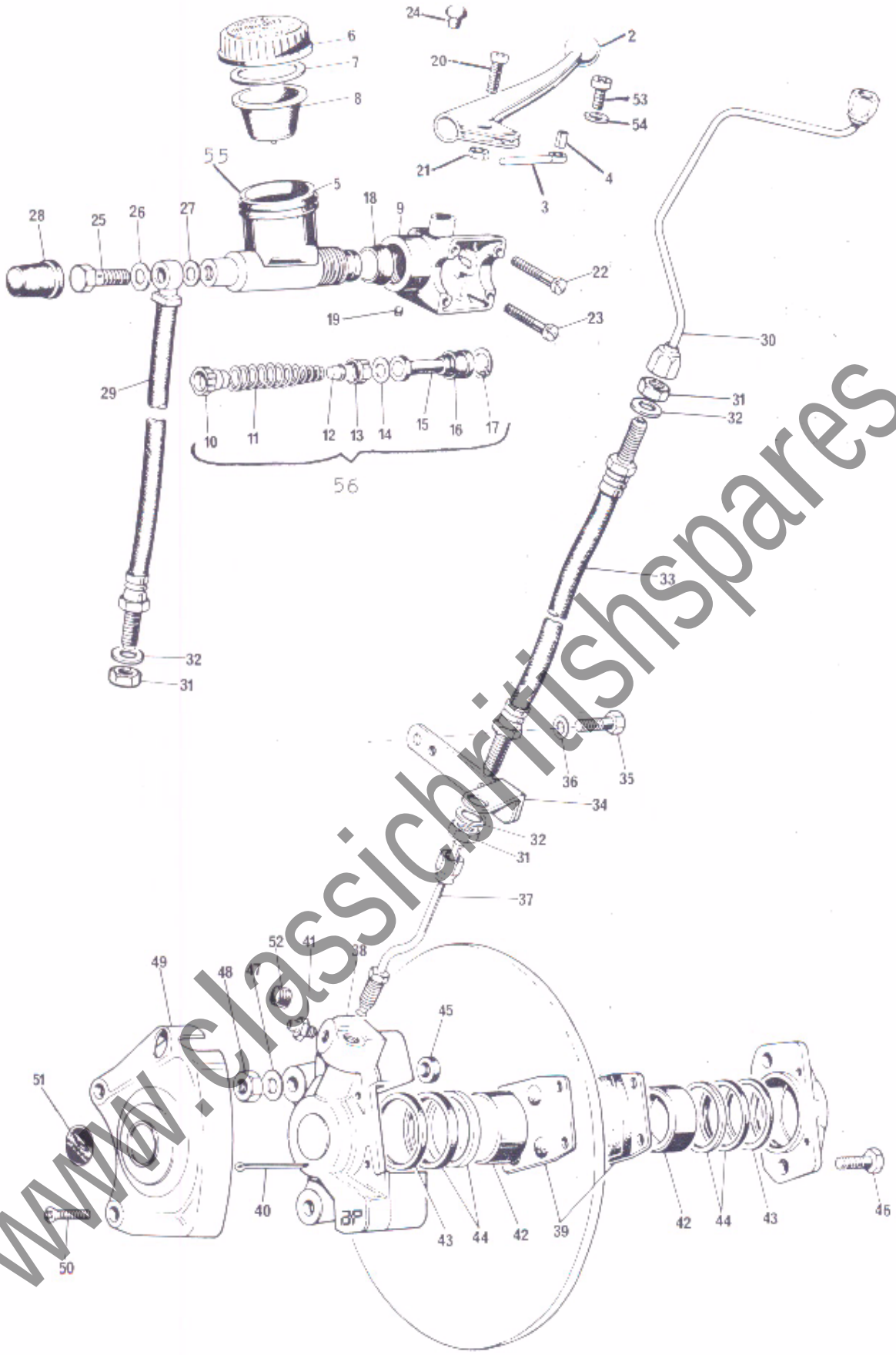


Fig. 23. FRONT BRAKE

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 47 | 60-2331 | Washer | 2 | Caliper to caliper member |
| 48 | 14-1303 | Nut | 2 | |
| 49 | 37-4263 | Cover, caliper | 1 | |
| 50 | 21-2196 | Screw, cover attachment | 2 | |
| 51 | 60-4156 | Decal, caliper cover | 1 | |
| 52 | 60-4266 | Cover, bleed nipple | 1 | |
| 53 | 21-1998 | Screw, stop switch to lever body | 1 | |
| 54 | 21-7008 | Washer, for screw | 1 | |
| 55 | 60-4397 | Reservoir | 1 | |
| 56 | 99-2768 | Master cylinder repair kit | As reqd. | |

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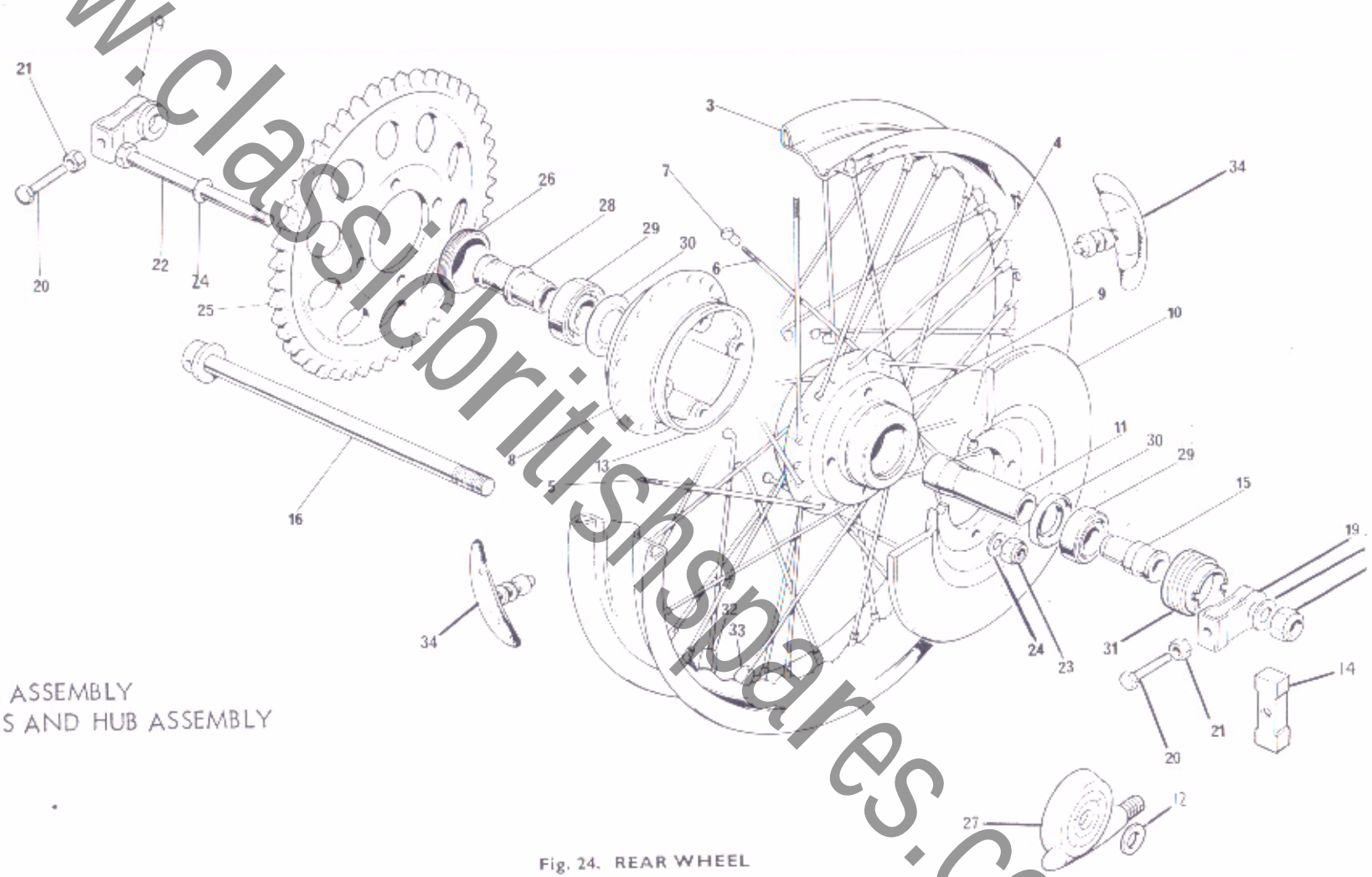


REF. 1 REAR WHEEL ASSEMBLY
REF. 2 RIM, SPOKES AND HUB ASSEMBLY

Fig. 24. REAR WHEEL

# REAR WHEEL

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 37-7035 | REAR WHEEL ASSEMBLY | 1 | |
| 2 | 37-7017 | RIM, SPOKES AND HUB ASSEMBLY | 1 | |
| 3 | 37-7030 | Rim - W.M. 3 - 19 | 1 | |
| 4 | 37-7009 | Spoke, inner-right & left 10 gauge | 20 | For 1976 |
| 4 | 37-7031 | Spoke, inner-right & left 9 gauge | 20 | For 1977 |
| 5 | 37-7007 | Spoke, outer-right 10 gauge | 10 | For 1976 |
| 5 | 37-7032 | Spoke, outer-right 9 gauge | 10 | For 1977 |
| 6 | 37-7008 | Spoke, outer-left 10 gauge | 10 | For 1976 |
| 6 | 37-7033 | Spoke, outer-left 9 gauge | 10 | For 1977 |
| 7 | 37-2294 | Nipple | 40 | For 1976 |
| 7 | 37-7034 | Nipple | 40 | For 1977 |
| 8 | 37-7001 | Hub - left half | 1 | |
| 9 | 37-7002 | Hub - right half | 1 | |
| 10 | 37-4275 | Disc | 1 | |
| 11 | 37-7005 | Spacer tube - bearings | 1 | |
| 12 | 37-7021* | Washer - speedometer drive gearbox | *Used only with lates caliper plate 37-702 | |
| 13 | 37-7010 | Center spacer - rear hub | 1 | |
| 14 | 83-3082 | Cover plate - fork end | 2 | |
| 15 | 37-7003 | Spacer - right bearing | 1 | |
| 16 | 37-3965 | Spindle | 1 | |
| 17 | 14-1307 | Nut - wheel spindle (5/8" UNF self locking) | 1 | |
| 18 | 83-2266 | Washer - wheel spindle nut (.656"-1.000"-.092") | 1 | |
| 19 | 37-3742 | Adjuster - chain | 2 | |
| 20 | 14-0107 | Screw - chain adjuster (1/4" UNF x 1 1/2" UH) | 2 | |
| 21 | 14-0301 | Nut - chain adjuster screw (1/4" UNF) | 2 | |
| 22 | 21-7005 | Bolt - disc to sprocket | 4 | |
| 23 | 14-1903 | Nut - disc/sprocket bolt (3/8" UNF self locking) | 4 | |
| 24 | 70-8770 | Washer - disc/sprocket nut (.390"-.625"-.064") | 8 | |
| 25 | 37-7016 | Sprocket - rear wheel 47T | 1 | |
| 26 | 37-4134 | Lock ring - left bearing | 1 | |
| 27 | B65330/164 | Speedometer drive unit | 1 | |
| 28 | 37-7006 | Spacer - left bearing | 1 | |
| 29 | 57-1070 | Bearing - left & right | 2 | |
| 30 | 37-4135 | Grease retainer | 2 | |
| 31 | 37-7004 | Driving ring-speedometer unit | 1 | |
| 32 | 37-3969 | Balance weight - short | As reqd. | |
| 33 | 37-3970 | Balance weight - long | As reqd. | |
| 34 | 37-3468 | Security bolt | 2 | |

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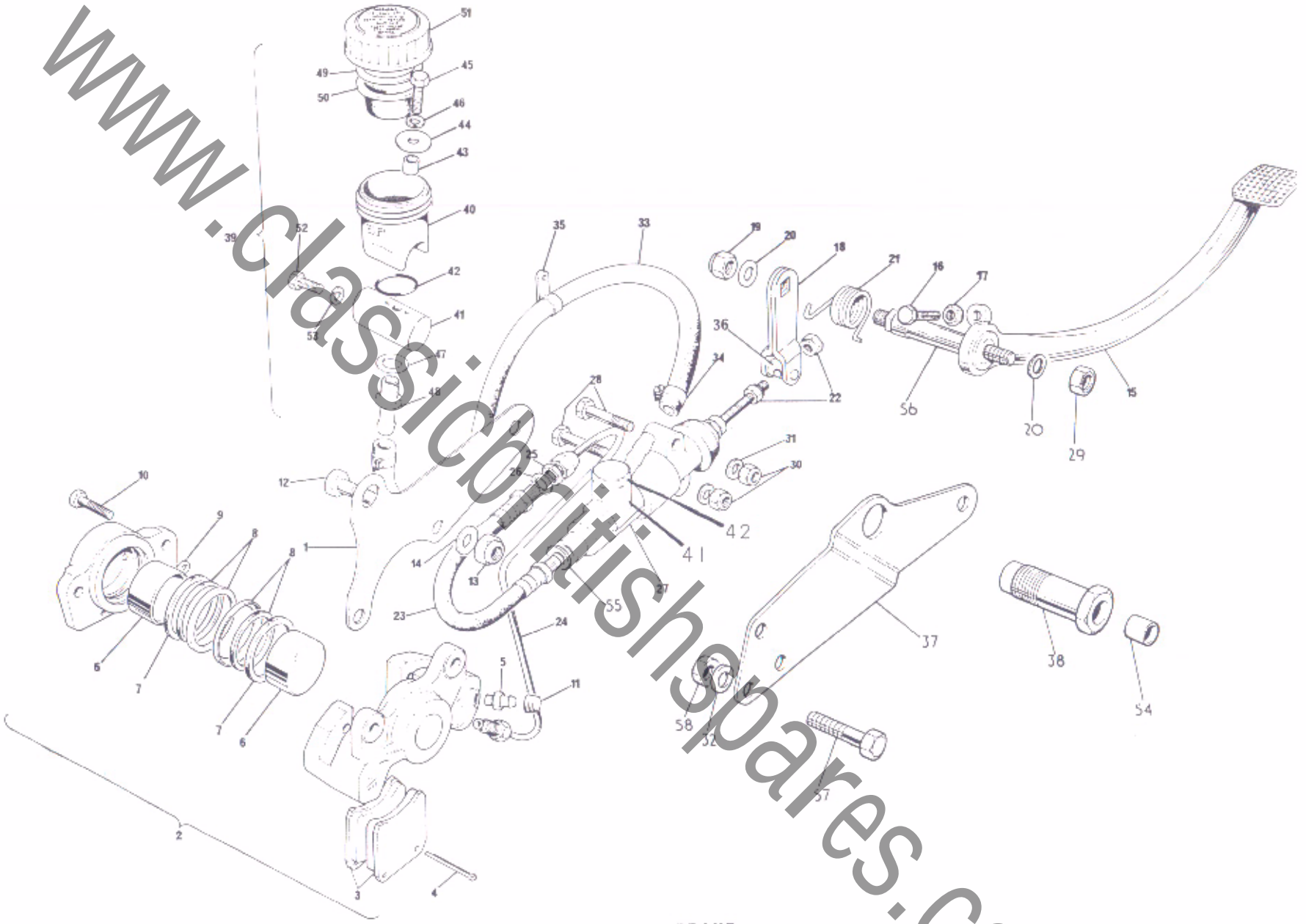


Fig. 25. REAR BRAKE

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# REAR BRAKE

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 37-7020 | Rear caliper mounting plate | 1 | * |
| 2 | 60-4101 | CALIPER | 1 | |
| 3 } | 99-2769 | Brake pad kit | 1 | |
| 4 } | | | | |
| 5 | 99-2764 | Bleed nipple | 1 | |
| 6 | 99-2765 | Piston | 2 | |
| 7 | 99-2766 | Fluid seal | 2 | |
| 8 | 99-2767 | Retainer | 2 | |
| 9 | 19-6901 | Fluid seal | 1 | |
| 10 | | Bolt | Ref. only | |
| 11 | 60-4266 | Cover, bleed nipple | 1 | |
| 12 | 14-0232 | Bolt, caliper to mounting | 2 | |
| 13 | 14-1203 | Nut, caliper to mounting plate bolt | 2 | |
| 14 | 82-2184 | Washer, for nut | 2 | |
| 15 | 83-7044 | Brake pedal | 1 | |
| 16 | 14-0103 | Screw, adjuster - stop light | 1 | 1/4"UNF x 3/8"L |
| 17 | 14-0301 | Nut, adjuster screw | 1 | 1/4"UNF |
| 18 | 83-7003 | Trunnion lever | 1 | |
| 19 | 14-1303 | Nut, brake pecal spindle, inner | 1 | |
| 20 | 60-2331 | Washer, for nut | 2 | |
| 21 | 83-7016 | Return spring, brake pedal | 1 | |
| 22 | 21-7006 | Adjuster nut, push rod | 2 | 5/16"UNF shouldered |
| 23 | 60-7028 | Hose, master cylinder to pipe | 1 | |
| 24 | 60-7007 | Pipe, hose to caliper | 1 | |
| 25 | 60-4180 | Nut, hose to bracket | 1 | |
| 26 | 70-2288 | Serrated washer, hose to bracket | 1 | |
| 27 | 60-4401 | MASTER CYLINDER COMPLETE | 1 | |
| 28 | 21-7007 | Bolt, master cylinder fixing | 2 | |
| 29 | 14-1903 | Nut, brake pedal spindle, outer | 1 | |
| 30 | 14-1302 | Nut, cylinder to frame bolt | 2 | 5/16"UNF self locking |
| 31 | 60-2330 | Washer for nut | 2 | |
| 32 | 60-2330 | Washer for master cylinder fixing, rear | 1 | |
| 33 | 60-4409 | Hose, reservoir to master cylinder | 1 | |
| 34 | 60-7030 | Clip, hose | 2 | |
| 35 | 83-7049 | Clip, hose | 1 | |
| 36 | 83-7024 | Trunnion | 1 | |
| 37 | 83-7018 | Mounting plate, master cylinder | 1 | |
| 38 | 83-7053 | Pivot bolt assembly with bushes | 1 | |
| 39 | 83-5465 | Reservoir assembly | 1 | |
| 40 | 60-4397 | Body, reservoir | 1 | |
| 41 | 3887/287 | Saddle | 1 | |
| 41 | 3855/744 | Seal | 1 | |
| 41 | 3855/814 | Seal | 1 | |
| 42 | 3471/203 | Nut | 1 | |

*Replaces 37-7014. Order kit 00-4409 when servicing earlier machines

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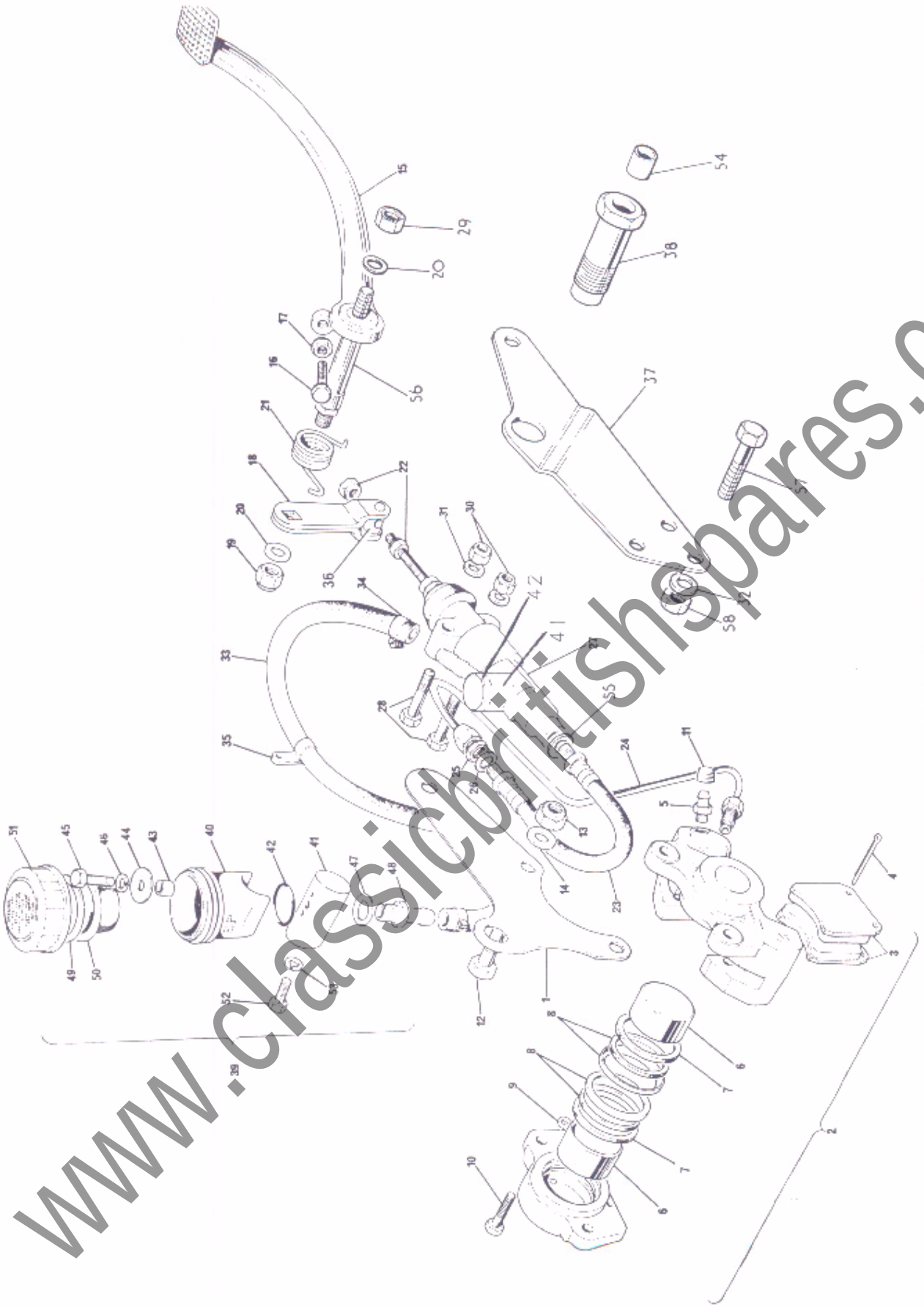

Fig. 25. REAR BRAKE

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 41 | 83-7056 | Mounting, reservoir | 1 | |
| 42 | 60-4374 | 'O' ring | 1 | |
| 43 | 60-4398 | Distance piece | 1 | |
| 44 | 60-4399 | Washer | 1 | |
| 45 | 14-0102 | Bolt, body to mounting | 1 | 1/4"UNF x 5/8" |
| 46 | 60-2427 | Spring washer for bolt | 1 | |
| 47 | 60-7016 | Sealing washer | 1 | |
| 48 | 83-7055 | Outlet stub, feed hose | 1 | |
| 49 | 60-4328 | Washer, paper | 1 | |
| 50 | 60-4366 | Diaphragm | 1 | |
| 51 | 60-4365 | Filler cap | 1 | |
| 52 | 14-0101 | Bolt, mounting to coil tray | 1 | 1/4"UNF x 5/8" |
| 53 | 60-2427 | Washer, for bolt | 1 | |
| 54 | 83-7054 | Pivot bolt bush | 2 | |
| 55 | 60-4182 | Copper gasket | 1 | |
| 56 | 83-7046 | Spindle, rear brake pedal | 1 | |
| 57 | 14-0114 | Bolt, master cylinder/plate fixing rear | 1 | |
| 58 | 14-1302 | Nut for bolt | 1 | |
| | 19-4700 | Master cylinder service kit | 1 | Not illus. |

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Fig. 25 GAS TANKS AND TWINSEAT

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| Ref. No. | Part No. | Description | Quantity | Remark |
|---|---|---|---|---|
| 1 | 83-6212 | Gas tank (3.6 U.S. galls.) | 1 | T140V |
| 1 | 83-6213 | Gas tank (3.6 U.S. galls.) | 1 | TR7RV |
| 2 | 83-4931 | Steady rubber | 2 | |
| 3 | 83-4932 | Mounting rubber | 2 | |
| 4 | 83-4930 | Centre fixing bolt | 1 | |
| 5 | 60-2320 | Washer | 1 | |
| 6 | 82-9063 | Distance tube | 1 | |
| 7 | 83-4934 | Mounting rubber | 1 | |
| 8 | 82-3814 | Washer | 1 | |
| 9 | 14-0302 | Nut | 1 | |
| 10 | 83-4395 | Tie strap | 1 | |
| 11 | 14-0113 | Bolt | 2 | |
| 12 | 60-2321 | Washer | 2 | |
| 13 | 83-4776 | Badge - tank grommet | 1 | |
| 14 | 83-4763 | Grommet | 1 | |
| 15 | 82-9700 | Tank motif - right | 1 | |
| 15 | 82-9701 | Tank motif - left | 1 | |
| 16 | 83-1339 | Screw - front - tank motif | 2 | |
| 17 | 82-7888 | Screw - rear - tank motif | 2 | |
| 18 | 83-3875 | Filler cap | 1 | |
| 19 | 82-4048 | Joint washer | 1 | |
| 20 | 60-4511 | Gas tap - main | 1 | |
| 21 | 60-4512 | Gas tap-reserve | 1 | |
| 22 | 70-7351 | Tap seal | 2 | |
| 23 | 83-0002 | Washer | 2 | |
| 24 | 83-7065 | Twinseat | 1 | |
| 25 | 83-7066 | Twinseat cover | 1 | |
| 26 | 83-4782 | Hinge - front and rear | 2 | |
| 27 | 60-2428 | Spring washer | 2 | |
| 28 | 14-0101 | Bolt } Hinge attachment | 4 | |
| 29 | 60-2417 | Washer } | 4 | |
| 30 | 82-9093 | Rubber buffer | 4 | |
| 31 | 60-2087 | Check wire | 1 | |
| 32 | 60-2381 | Screw - self tapping | 1 | |
| 33 | 82-7560 | Seat plunger and knob | 1 | |
| 34 | 82-4228 | Spring | 1 | |
| 35 | 60-2720 | Split pin (3/32 in. x $\frac{1}{2}$ in.) | Reference only | |
| 36 | 71-3749 | Washer | 1 | |

## ALTERNATIVE FITMENTS

| | | | | |
|---|---|---|---|---|
| * | 83-7063 | Petrol tank (4 imp galls) blue | 1 } | T140V |
| * | 83-7062 | Petrol tank (4 imp galls.) POLY RED | 1 } | |
| * | 83-7061 | Petrol tank (4 imp galls.) SEA JADE | 1 | TR7RV |
| | 83-4933 | Mounting rubber | 1 | |
| | 21-2064 | Screw - tank badge | 4 | |
| | 60-2569 | Tank badge | 2 | |
| | 83-4355 | Knee grip - left | 1 | |
| | 83-4356 | Knee grip - right | 1 | |
| | 83-4118 | Tie strap | 1 | |

*THESE TANKS REPLACE PREVIOUS 4 GALL. TYPE. WHEN FITTING TO PRE 1977 T140 MACHINES, USE PETROL PIPE PART NUMBER 83-6209. TR7 PETROL PIPE IS UNCHANGED.

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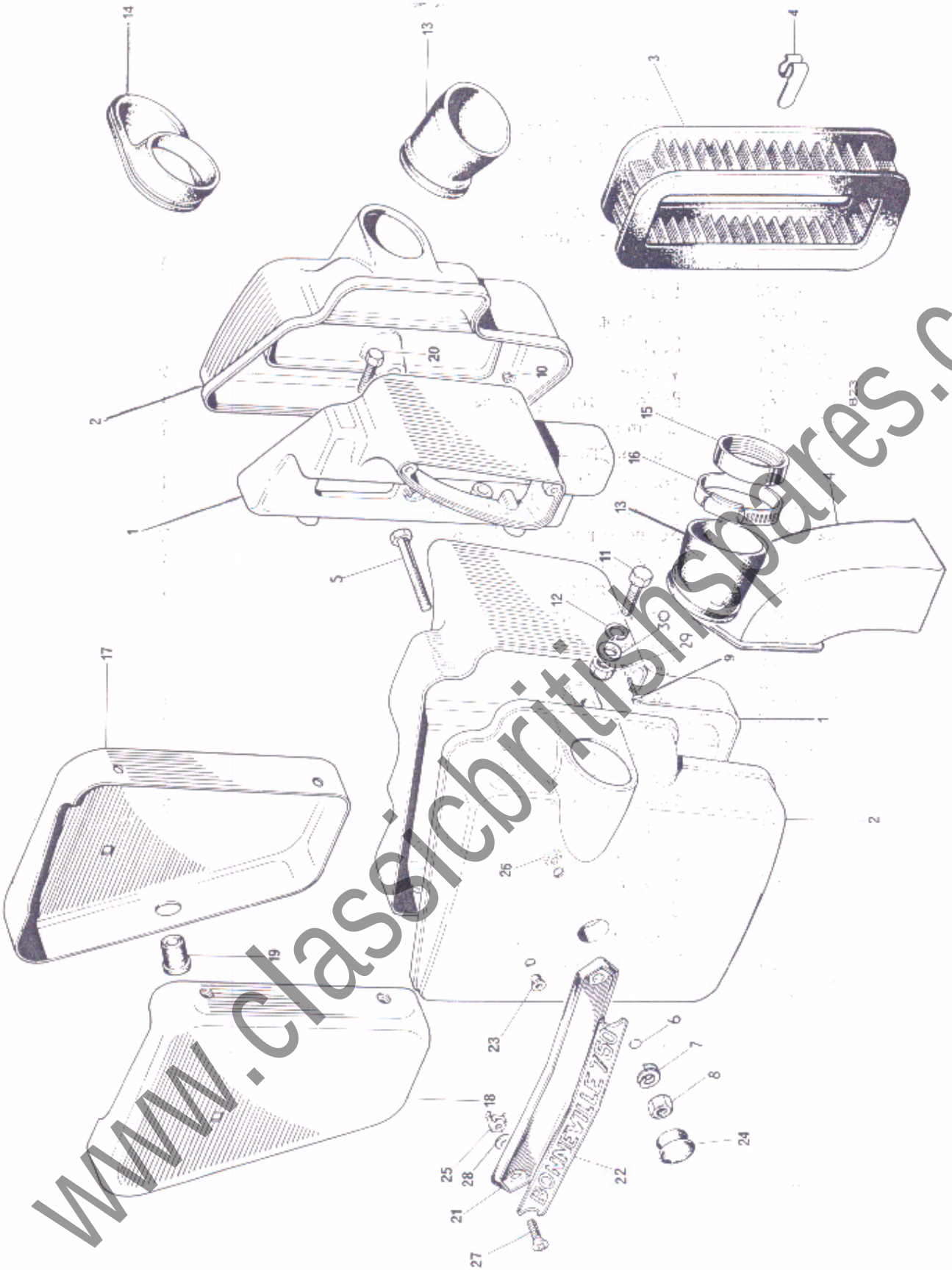


Fig. 26 AIR CLEANERS AND SIDE PANELS

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| Ref. No. | Part No. | Description | | Quantity | Remarks |
|---|---|---|---|---|---|
| 1 | 83-4606 | Body - left | | 1 | Twin Carb |
| 1 | 83-4607 | Body - right | | 1 | T140V |
| 2 | 83-7067 | Cover - left | | 1 | |
| 2 | 83-7068 | Cover - right | | 1 | |
| 1 | 83-4845 | Body - left | | 1 | Single Carb |
| 1 | 83-4609 | Body - right | | 1 | TR7RV |
| 2 | 83-4807 | Cover - left | | 1 | |
| 2 | 83-4808 | Cover - right | | 1 | |
| 3 | 60-4265 | Element | | 2 | |
| 4 | 83-5448 | Air intake tube, left | | 1 | |
| 4 | 83-5449 | Air intake tube, right | | 1 | |
| 5 | 14-0221 | Bolt | | 2 | |
| 6 | 83-7057 | Circlip | Cover to body | 2 | All models |
| 7 | 60-2438 | Washer | | 2 | |
| 8 | 14-0302 | Nut | | 2 | |
| 9 | 60-3539 | Screw | | 2 | |
| 10 | 21-0501 | Nut | left assy to right assy | 2 | |
| 11 | 14-0218 | Bolt | | 2 | |
| 12 | 83-4299 | Plain washer | | 4 | |
| 13 | 71-7019 | Connector pipe | Air cleaner to frame | 2 | T140V |
| 14 | 83-5161 | Connector pipe | | 1 | TR7RV |
| 15 | 71-1860 | Carburetor adaptor | | 1 | TR7RV |
| 16 | 60-3975 | Clip | | 1 | TR7RV |
| 16 | 71-7018 | Clip | | 2 | T140V |
| 17 | 83-4854 | Side panel - left | | 1 | |
| 18 | 83-4803 | Side panel - right | | 1 | |
| 19 | 82-6673 | Panel grommet | | 2 | |
| 20 | 14-0102 | Bolt | | 4 | |
| 21 | 60-4150 | Name plate | | 2 | |
| 22 | 60-4384 | Motif "Tiger 750" | | 2 | TR7RV |
| 22 | 60-4385 | Motif "Bonneville 750" | | 2 | T140V |
| 23 | 60-4153 | Rubber bush | | 2 | |
| 24 | 60-4152 | Rubber plug | | 2 | |
| 25 | 60-4154 | 'Spire' nut | | 2 | |
| 26 | 82-4717 | Nut | | 2 | |
| 27 | 82-4129 | Screw (rear) | Name plate attachment | 2 | |
| 27 | 83-7058 | Screw (front) | | 2 | |
| 28 | 97-1388 | Washer (under motif, front) | | 2 | |
| 29 | 14-1302 | Nut | | 2 | |
| 30 | 60-2321 | Plain washer | | 2 | |

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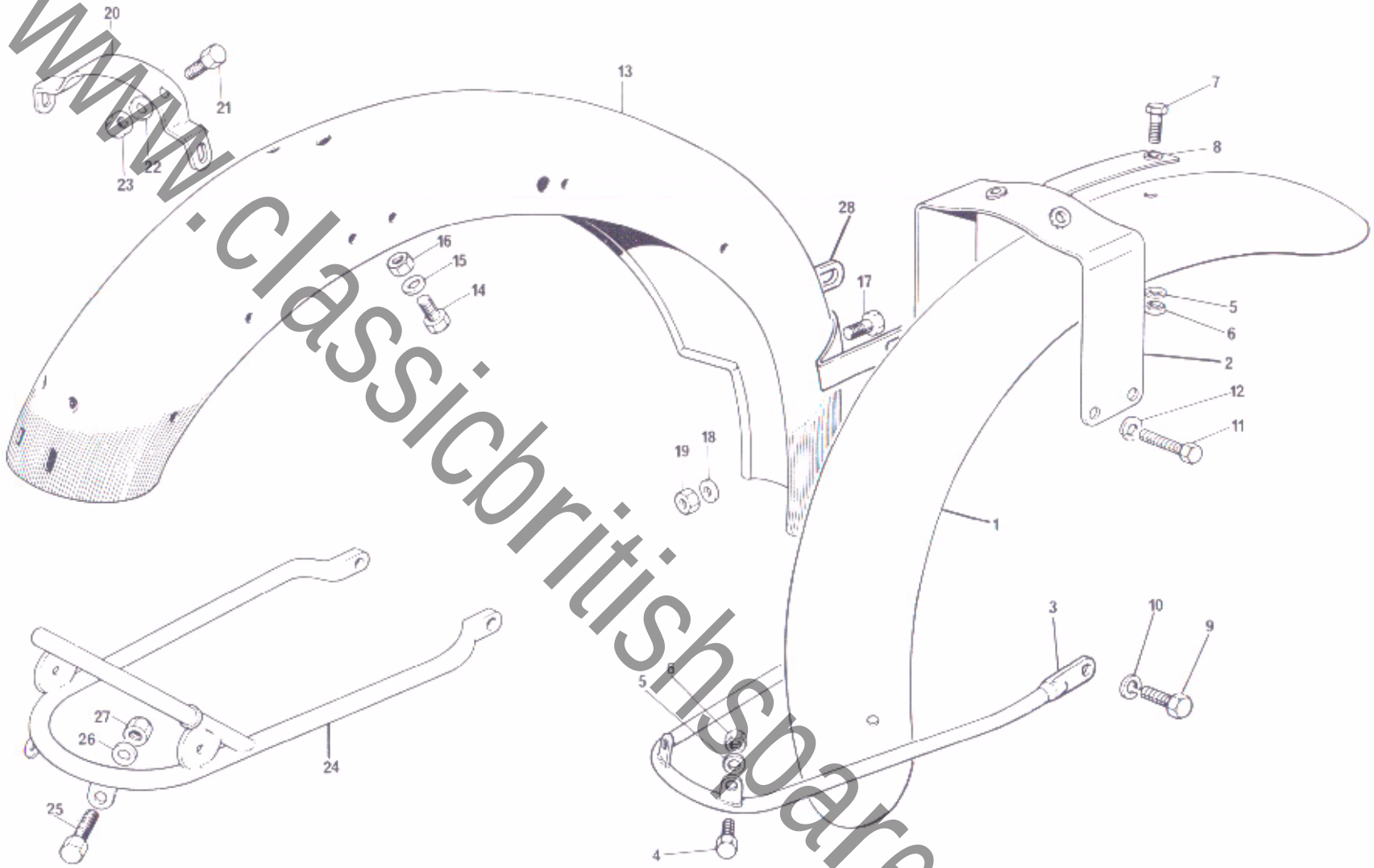


Fig. 27. FENDERS AND TAIL LAMP

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 97-7003 | Front fender | 1 | |
| 2 | 97-7004 | Bridge piece assembly | 1 | |
| 3 | 97-4552 | Rear stay | 1 | |
| 4 | 14-0101 | Bolt, rear stay to blade | 2 | |
| 5 | 60-4245 | Washer | 5 | |
| 6 | 14-1201 | Nut | 5 | |
| 7 | 14-2205 | Screw, bridge piece to blade | 3 | |
| 8 | 71-2501 | Fibre washer | 3 | |
| 9 | 14-6114 | Bolt, stay to spindle cap | 2 | |
| 10 | 60-2428 | Washer | 2 | |
| 11 | 14-0103 | Bolt, bridge piece to fork leg | 2 | |
| 12 | 60-2427 | Washer | 2 | |
| 13 | 83-7031 | Rear fender | 1 | |
| 14 | 14-0101 | Bolt | 2 | |
| 15 | 60-2329 | Washer — Fender top fixing | 2 | |
| 16 | 14-1301 | Nut | 2 | |
| 17 | 14-0114 | Bolt | 2 | |
| 18 | 60-2330 | Washer — Fender front fixing | 2 | |
| 19 | 14-1302 | Nut | 2 | |
| 20 | 83-4600 | Bridge - rear fender | 1 | |
| 21 | 14-0102 | Bolt | 2 | |
| 22 | 60-2329 | Washer — Bridge to fender | 2 | |
| 23 | 14-1301 | Nut | 2 | |
| 24 | 83-5145 | Grab rail | 1 | |
| 25 | 14-0102 | Bolt | 2 | |
| 26 | 60-2329 | Washer — Grab rail to fender | 2 | |
| 27 | 14-1301 | Nut | 2 | |
| 28 | 83-2796 | Lower front bracket | 1 | |

## ALTERNATIVE FITMENTS

| | | | | |
|---|---|---|---|---|
| | 83-2726 | Rear number plate | 1 | |
| | 14-0101 | Bolt | 4 | |
| | 60-2329 | Washer — Number plate attachment | 4 | |
| | 14-1301 | Nut | 4 | |

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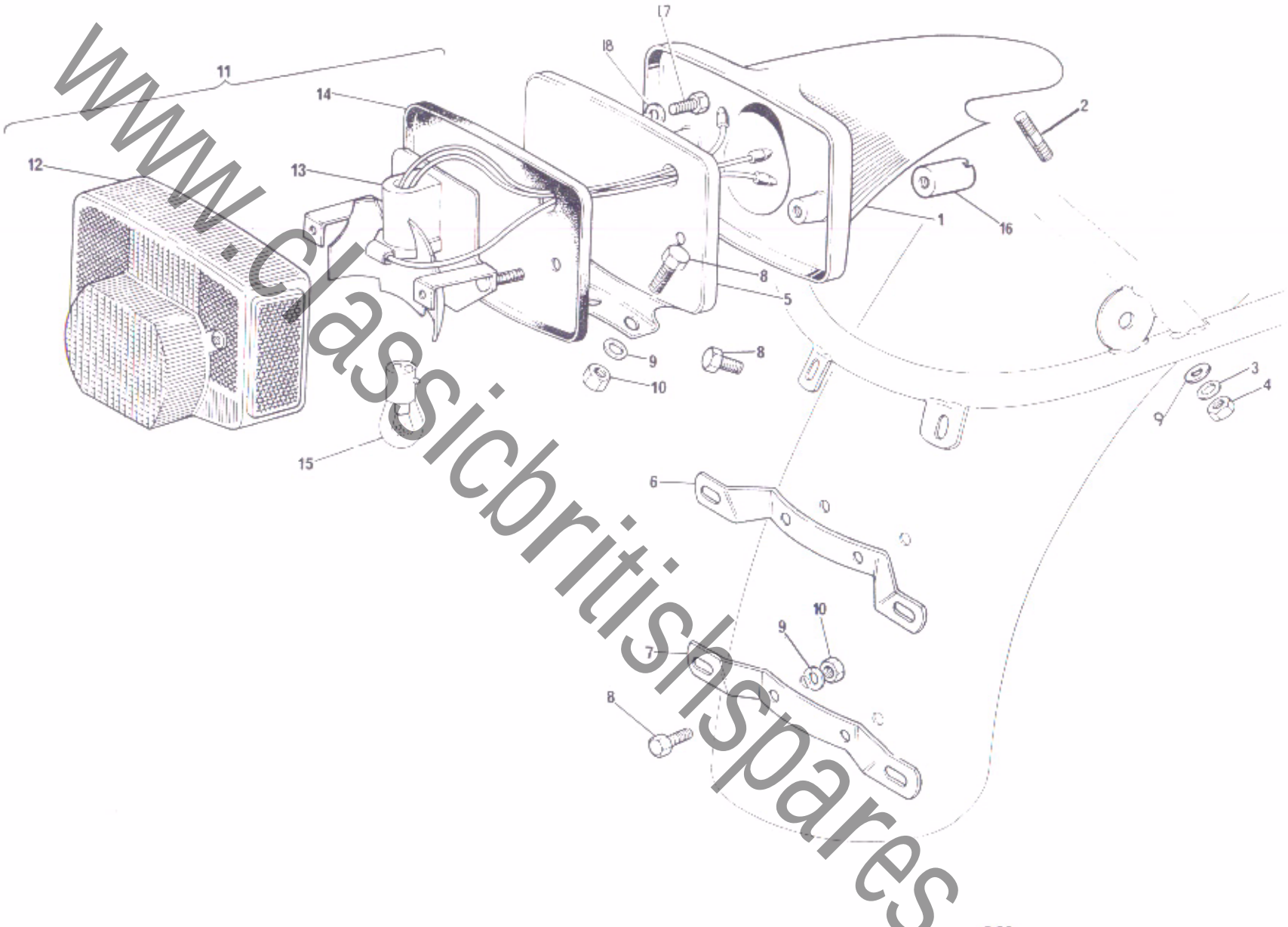


Fig. 28. TAIL LAMP AND SUPPORT

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 83-4774 | Tail lamp carrier | 1 | |
| 2 | 21-2225 | Stud | 1 | Tail lamp suppo |
| 3 | 60-4250 | Washer | 1 | to fender |
| 4 | 14-0301 | Nut | 1 | |
| 5 | 83-5001 | Support plate | 1 | |
| 6 | 83-4784 | Rear No. plate bracket - top | 1 | |
| 7 | 82-6850 | Rear No. plate bracket - bottom | 1 | |
| 8 | 14-0102 | Bolt | 4 | No. plate brack |
| 9 | 60-2329 | Washer | 5 | and support pla |
| 10 | 14-1301 | Nut | 4 | to fender |
| 11 | 56513 | STOP TAIL LAMP | 1 | |
| 12 | 54584930 | Lens | 1 | |
| 13 | 54584931 | Base assembly | 1 | |
| 14 | 54583924 | Gasket | 1 | |
| 15 | 380 | Bulb | 1 | |
| 16 | 83-4800 | Sleeve nut, lamp to back plate | 2 | |
| 17 | 14-7804 | Screw support plate to carrier | 1 | |
| 18 | 70-1612 | Serrated washer | 1 | |
| | 83-4806 | Wiring protector | 1 | |
| | 60-4103 | Grommet, flasher wire | 1 | |
| | 60-3748 | Decal '5 speed' | 1 | Not illus. |
| | 83-5105 | 'U' grommet, lamp carrier | 2 | |
| | 97-0961 | Grommet, mudguard for wiring | 2 | |
| | 60-4440 | Grommet, flasher wires | 2 | |

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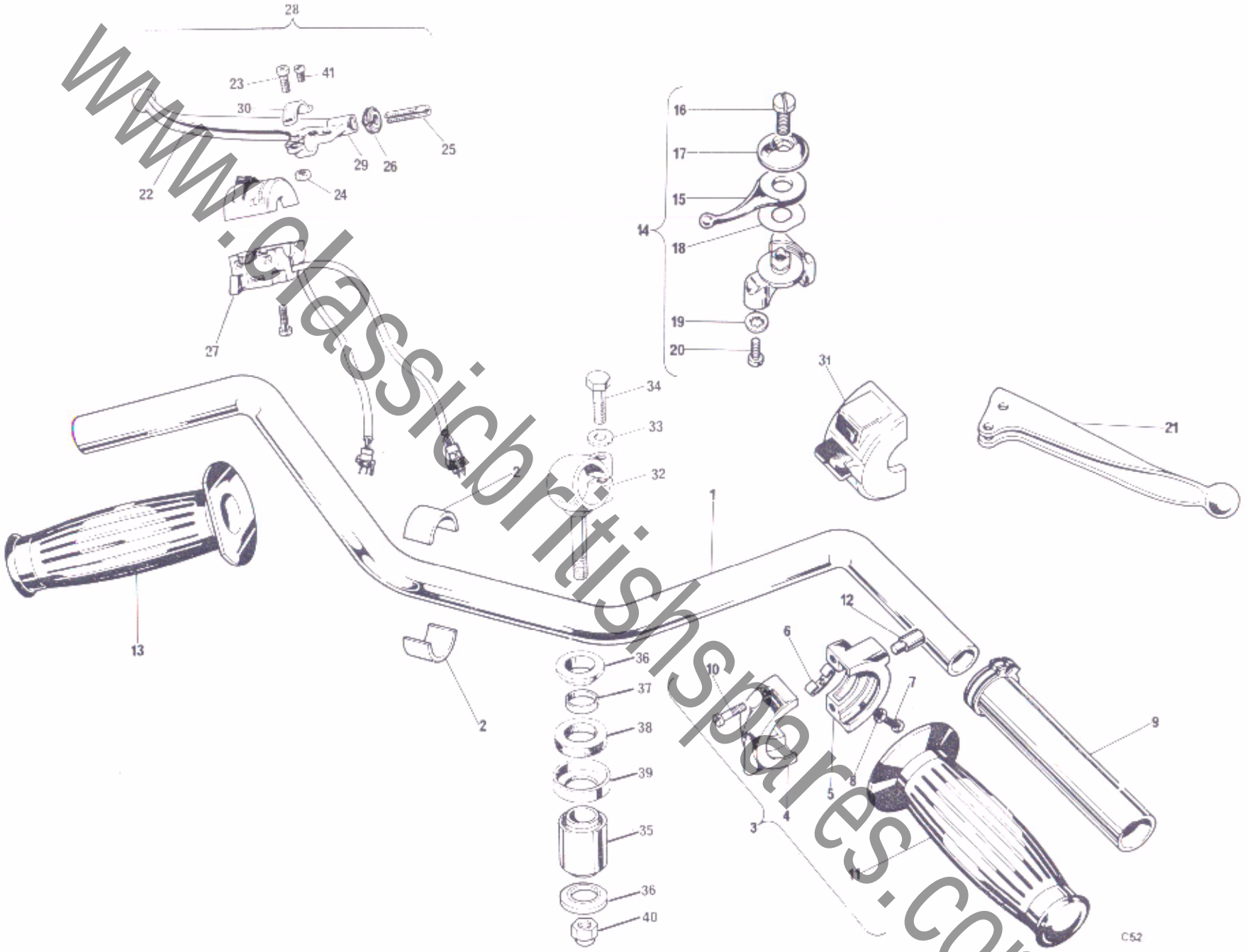


Fig. 29. HANDLEBAR AND CONTROL LEVERS

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 97-7001 | Handlebar | 1 | USA specif. |
| 1 | 97-7002 | Handlebar | 1 | UK & genera |
| 2 | 97-1425 | Sleeve, handlebar mounting | 4 | |
| 3 | 364/16 | TWIST GRIP | 1 | TR7RV |
| 3 | 364/18 | TWIST GRIP | 1 | T140V |
| 4 | 16/328 | Body, top half | 1 | |
| 5 | 16/329 | Body, bottom half | 1 | |
| 6 | 16/008 | Friction spring | 1 | |
| 7 | 16/009 | Screw | 1 | |
| 8 | 16/010 | Locknut | 1 | |
| 9 | | Rotor | 1 | |
| 10 | 11/013 | Screw | 2 | |
| 11 | 97-2125 | Grip, right hand | 1 | |
| 12 | 16/011 | Cable stop | 1 | |
| 13 | 97-2124 | Grip, left hand | 1 | |
| 14 | 12/608 | AIR CONTROL LEVER | 1 | |
| 15 | 12/556 | Lever | 1 | |
| 16 | 12/607 | Bolt | 1 | |
| 17 | 12/606 | Cap | 1 | |
| 18 | 12/033 | Spring washer | 2 | |
| 19 | 70-1612 | Shakeproof washer | 2 | |
| 20 | 60-3896 | Screw | 2 | |
| 21 | 60-4206 | Front brake lever assembly | 1 | |
| 22 | 60-7023 | Clutch lever blade | 1 | |
| 23 | 60-7026 | Pivot pin | 1 | |
| 24 | 14-1901 | Nut, pivot pin | 1 | |
| 25 | 60-3585 | Adjuster | 1 | |
| 26 | 60-3586 | Lockring | 1 | |
| 27 | 30707 | HANDLEBAR SWITCH, LEFT HAND | 1 | |
| 28 | 60-7021 | CLUTCH LEVER ASSEMBLY COMPLETE | 1 | |
| 29 | 60-7022 | Handlebar bracket, clutch lever | 1 | |
| 30 | 60-7024 | Handlebar clamp for bracket | 1 | |
| 31 | 30781 | Handlebar switch, right hand | 1 | |
| 32 | 97-2291 | Handlebar eyebolt | 2 | |
| 33 | 82-1335 | Washer | 2 | |
| 34 | 21-0589 | Bolt | 2 | |
| 35 | 97-1527 | Metalastik bush | 2 | |
| 36 | 97-1529 | Hemispherical washer | 4 | |
| 37 | 97-1584 | Distance piece | 2 | |
| 38 | 97-1580 | Rubber washer | 2 | |
| 39 | 97-2221 | Cup | 2 | |
| 40 | 14-1303 | Nut | 2 | |
| 41 | 60-7025 | Screw, handlebar clamp 5/8" x 1BA | 2 | |
| 41A | 18/060 | Nut for handlebar screw | 2 | |

Footnote: All clutch lever components on machines prior to 1977 MODELS are serviced by the latest clutch lever assembly complete, Part No. 60-7021. Individual parts are no longer available for the earlier clutch lever assemblies.

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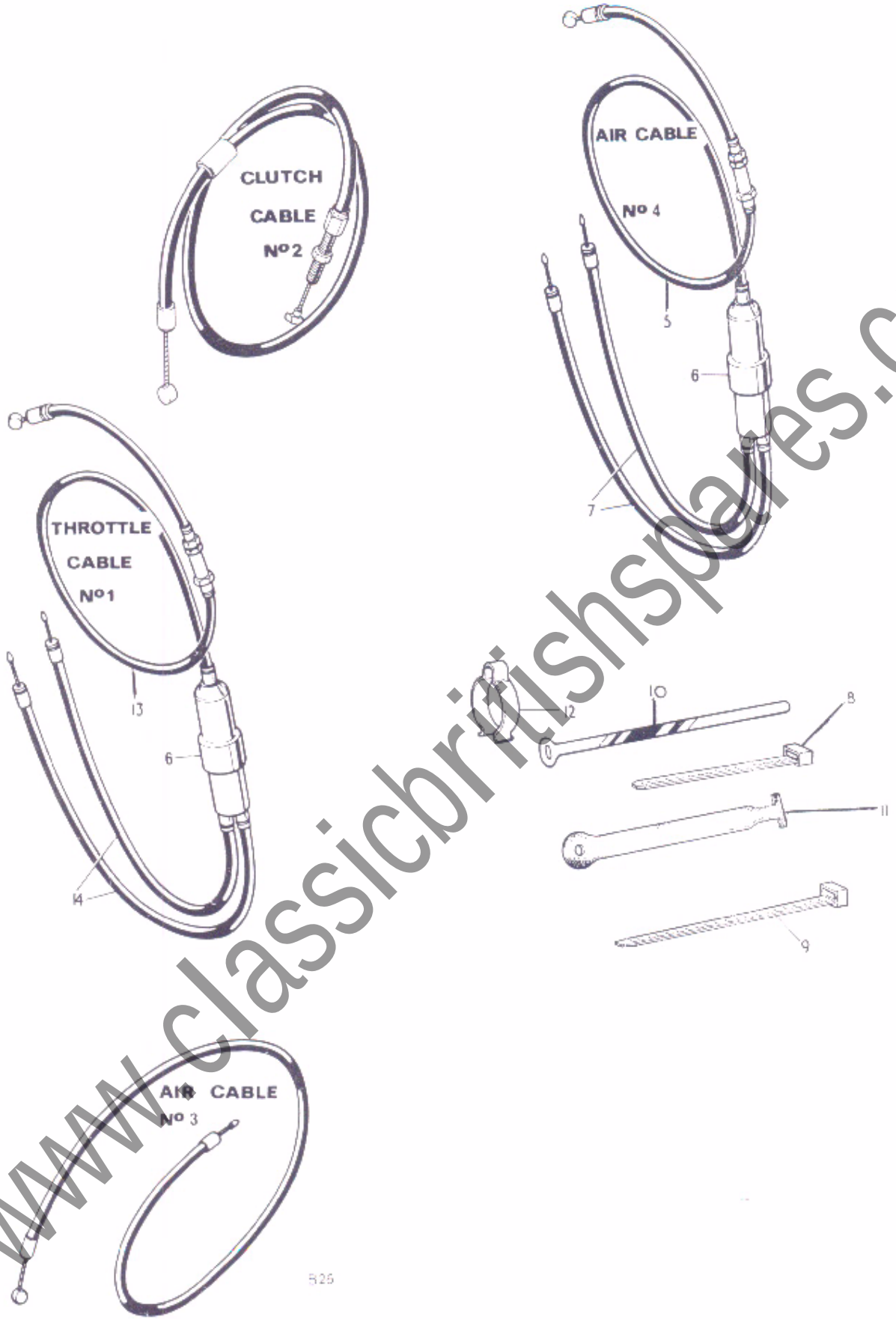


Fig. 30. CONTROL CABLES

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## CONTROL CABLES

| Ref. No. | Part No. | Description | Quantity | | Remarks |
|---|---|---|---|---|---|
| 1 | 60-7002 | Throttle cable COMPLETE | 1 | T140V | HIGH BA |
| 1 | 60-1806 | Throttle cable COMPLETE | 1 | TR7RV | HIGH BA |
| 2 | 60-3925 | Clutch cable COMPLETE | 1 | | HIGH BA |
| 3 | 60-4194 | Air control cable COMPLETE | 1 | TR7RV | UNIVERS |
| 4 | 60-4126 | AIR CONTROL CABLE COMPLETE | 1 | T140V | UNIVERS |
| 5 | 60-4127 | Air cable, lever to junction box | 1 | T140V | UNIVERS |
| 6 | 60-0685 | Junction box throttle and air control | 2 | T140V | UNIVERS |
| 7 | 60-4128 | Air cable, junction box to carburetor | 1 | T140V | UNIVERS |
| 8 | 60-0978 | Cable clip | 1 | | |
| 9 | 60-4254 | Cable clip | 13 | | |
| 10 | 60-0777 | Cable clip | 1 | | |
| 11 | 60-4258 | Cable clip | 2 | | |
| 12 | 97-4112 | Handlebar clip | As required | | |
| 13 | 60-7001 | Throttle cable (twist grip to junction block) | 1 | T140V | HIGH BA |
| 14 | 60-0733 | Throttle cable (junction block to carburetor) | 2 | T140V | HIGH BA |

### ALTERNATIVE FITMENTS

| | | | | | |
|---|---|---|---|---|---|
| 1 | 60-0732 | Throttle cable COMPLETE | 1 | T140V | LOW BAI |
| 1 | 60-0746 | Throttle cable COMPLETE | 1 | TR7RV | LOW BAI |
| 2 | 60-4168 | Clutch cable COMPLETE | 1 | | LOW BAI |
| 13 | 60-0683 | Throttle cable (twist grip to junction block) | 1 | T140V | LOW BA |
| 14 | 60-0733 | Throttle cable (junction block to carburettor) | 2 | T140V | LOW BAI |

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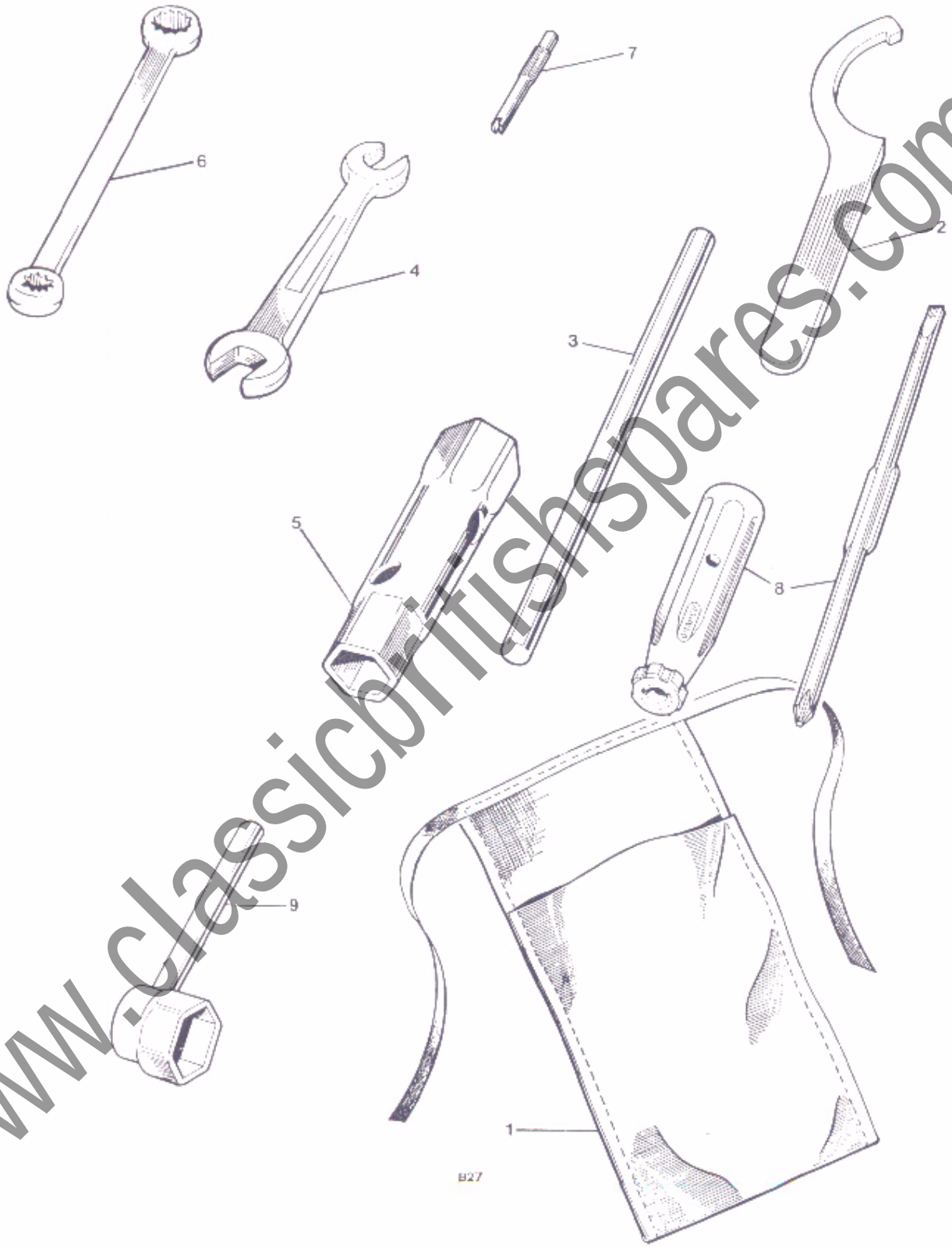


Fig. 31. TOOLKIT

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# TOOLKIT

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| | 60-7019 | TOOKLIT COMPLETE | 1 | |
| 1 | 60-0291 | Tool roll | 1 | |
| 2 | 60-2184 | Damper unit spanner | 1 | |
| 3 | 60-7020 | Tommy bar, for rear wheel and box spanner | 1 | |
| 4 | 60-2084 | Spanner - open ended | 1 | |
| 5 | 60-0971 | Box spanner | 1 | |
| 6 | 60-1907 | Ring spanner | 1 | |
| 7 | 60-0974 | Tyre valve key | 1 | |
| 8 | 60-0767 | Screw driver | 1 | |
| 9 | 60-105C | Plug spanner | 1 | |
| Not illus. | 60-2599 | Licence holder | | Available |

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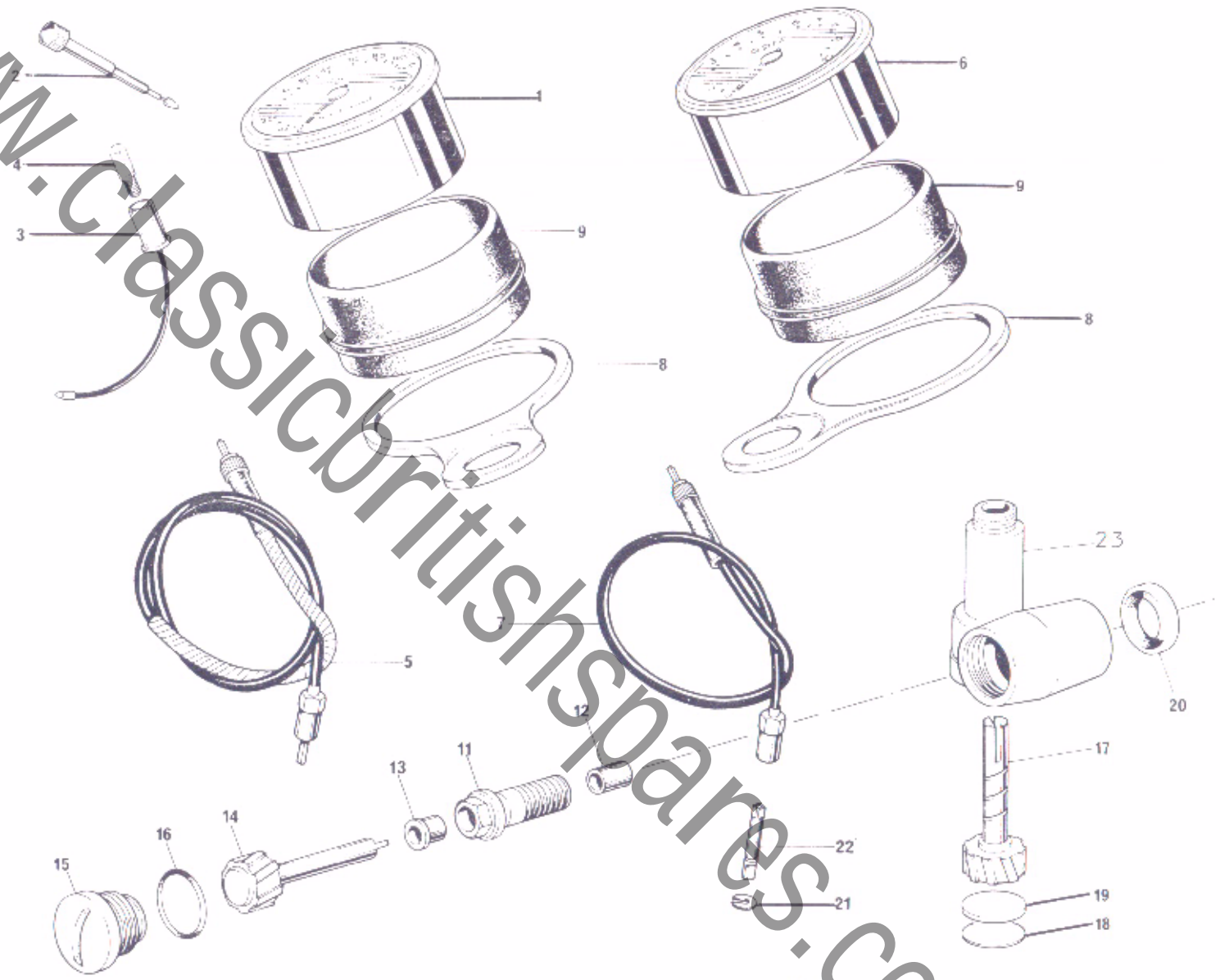


10 TACHOMETER GEARBOX COMPLETE

Fig. 32. SPEEDOMETER AND TACHOMETER

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# SPEEDOMETER AND TACHOMETER

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | SSM4003/00 | Speedometer head - MPH | 1 | |
| 1 | SSM4003/01 | Speedometer head - KPH | 1 | |
| 2 | 60-7011 | Trip control | 1 | |
| 3 | 51271406 | Bulb holder | 1 | |
| 4 | 643 | Bulb | 1 | |
| 5 | DF9110/00F | Speedometer cable | 1 | |
| 6 | RSM3006/00 | Tachometer head | 1 | |
| 7 | DF9111/00G | Tachometer cable | 1 | |
| 8 | 97-4026 | Mounting bracket | 1 | |
| 9 | 60-2600 | Rubber cup | 1 | |
| 10 | 71-7011 | TACHOMETER GEARBOX | 1 | |
| 11 | 70-9332 | Securing screw | 1 | |
| 12 | 70-5156 | Bush | 1 | Ref. only. Not supplied separately. Part of 70-9332. |
| 13 | 70-5155 | Flanged bush | 1 | |
| 14 | 70-5157 | Driving gear | 1 | |
| 15 | 71-2480 | End cup | 1 | |
| 16 | 60-3355 | 'O' ring | 1 | |
| 17 | 71-2653 | Driven gear | 1 | |
| 18 | 71-2481 | Welch washer | 1 | |
| 19 | 71-7012 | Thrust cap | 1 | After Engine No. XN65837 |
| 19 | 71-2482 | Thrust washer | 1 | Before Engine No. XN65837 |
| 20 | 70-7351 | Sealing washer | 1 | |
| 21 | 60-0494 | Circlip | 1 | |
| 22 | 99-0173 | Spade | 1 | |
| | 60-2391 | Washer | 4 | For speedo & tacho mounting. Not illustrated |
| | 21-0778 | Nut | 4 | |
| 23 | 71-4130 | Tachometer body | Not supplied separately | |

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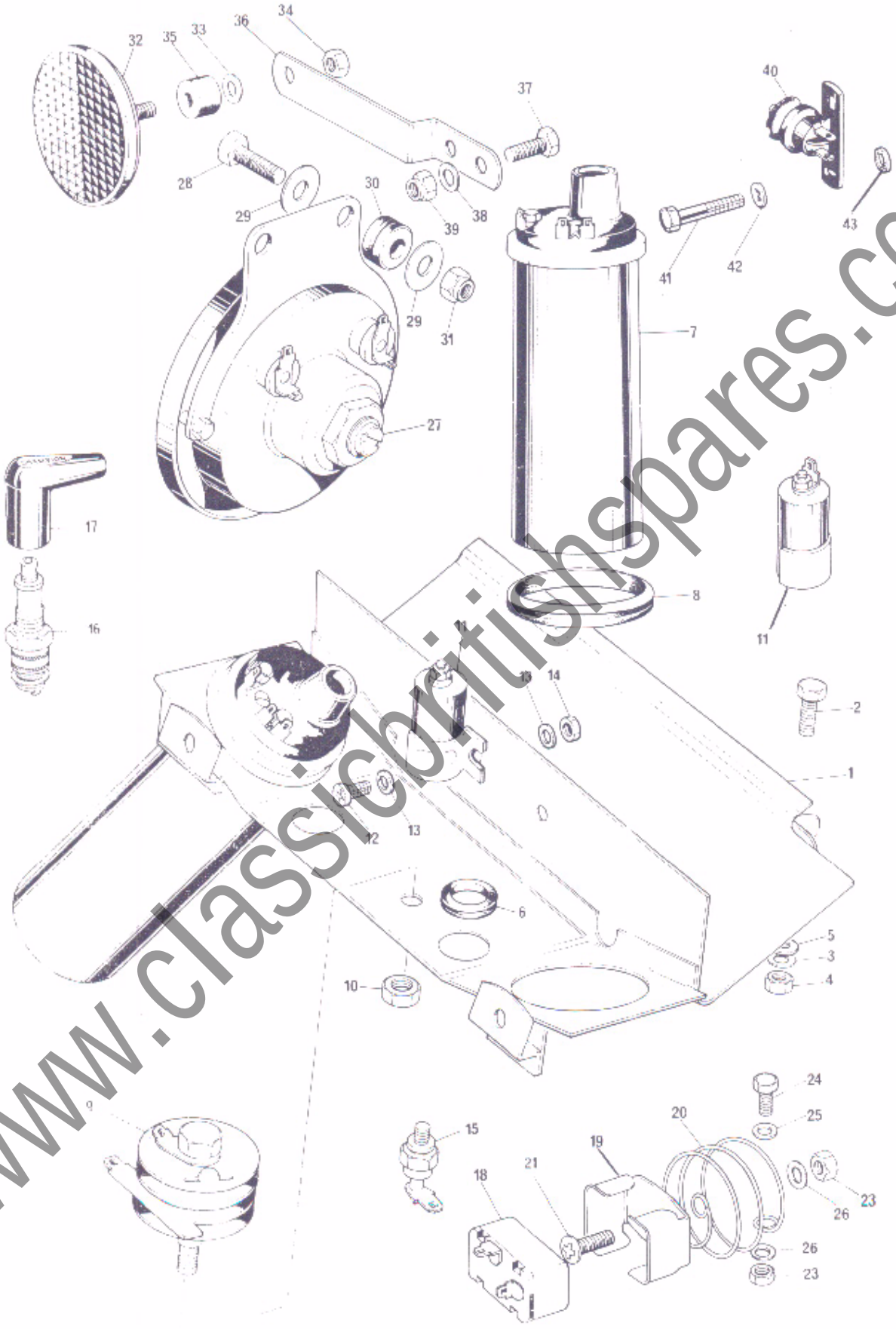


COIL, CAPACITOR PACK, FLASHER UNIT, ZENER DIODE AND HORN

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# ELECTRICAL COMPONENTS

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 83-7041 | Coil and tool tray assembly | 1 | |
| | 14-0102 | Bolt | 1 | |
| 3 | 60-2329 | Washer | 2 | Coil & tool tray |
| 4 | 14-1301 | Nut | 1 | attachment, rear. |
| 5 | 70-7554 | Rubber washer | 1 | |
| 6 | 82-6784 | Grommet, wiring harness | 2 | |
| 7 | 45223 | Ignition coil (17-M-12) | 2 | |
| 8 | 82-9561 | Coil grommet | 2 | |
| 9 | 49072 | Rectifier | 1 | |
| 10 | 82-5338 | Nut | 1 | |
| 11 | 54420128 | Condenser | 2 | |
| 12 | 21-2079 | Screw | 2 | |
| 13 | 60-2391 | Washer | 4 | Condenser |
| 14 | 21-0778 | Nut | 2 | attachment |
| 15 | 49345 | Zener diode | 1 | |
| 16 | N3 | Spark plug | CHAMPION | Ref. only |
| 17 | 60-0262 | Plug cover | 2 | CHAMPION |
| 18 | 35048 | Flasher unit | 1 | |
| 19 | 54385091 | Clip, flasher unit | 1 | |
| 20 | 54386637 | Spring | 1 | |
| 21 | 21-2079 | Screw | 1 | Flasher unit |
| 22 | 60-2391 | Washer | 1 | attachment |
| 23 | 21-7009 | Nut | 2 | |
| 24 | 21-2120 | Bolt, spring to battery carrier | 1 | |
| 25 | 97-1388 | Plain washer | 1 | |
| 26 | 60-2416 | Washer | 2 | |
| 27 | 70228 | Horn | 1 | |
| 28 | 14-0103 | Bolt | 2 | |
| 29 | 60-2347 | Washer | 4 | Horn attachment |
| 30 | 60-3161 | Grommet | 2 | |
| 31 | 14-1301 | Nut | 2 | |
| 32 | 57183 | Reflector - amber | 2 | |
| 33 | 60-2416 | Washer | 2 | |
| 34 | 82-3799 | Nut | 2 | Reflector Mountin |
| 35 | 83-3522 | Mounting rubber | 2 | |
| 36 | 83-3764 | Reflector bracket | 2 | |
| 37 | 21-2120 | Bolt | 2 | |
| 38 | 60-2391 | Washer | 2 | Bracket to frame |
| 39 | 21-0778 | Nut | 2 | |
| 40 | 34815 | Rear stop light switch 118SA | 1 | |
| 41 | 21-7010 | Screw, rear stop switch | 2 | |
| 42 | 97-1388 | Plain washer | 2 | |
| 43 | 83-7060 | Rubber washer | 2 | |
| | 70-4144 | Grommet (for spark plug cover | 2 | Not illus. |
| | 83205 | Diode, headlamp | 1 | Not illus. |

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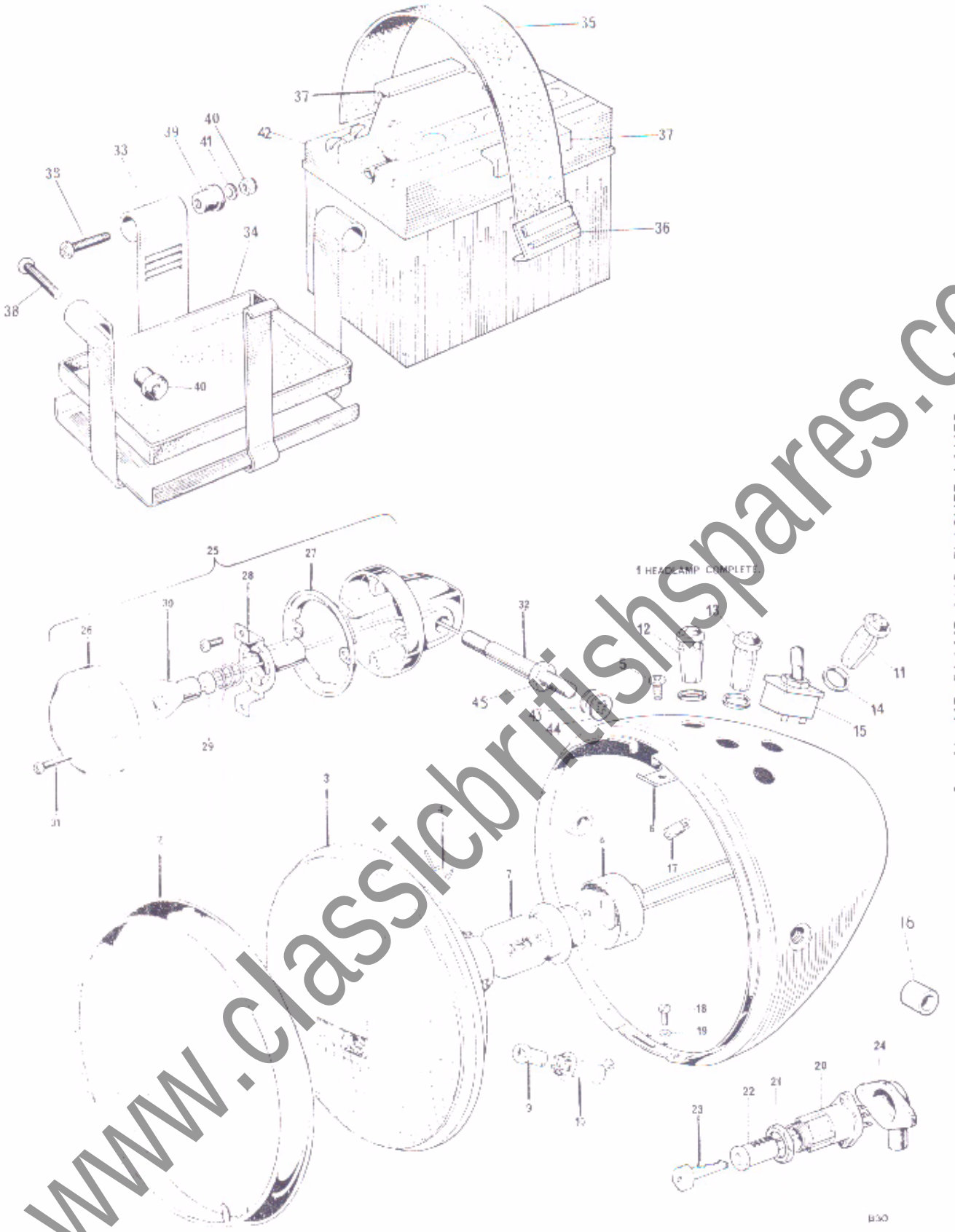


Fig. 34. HEADLAMP AND FLASHER LAMPS

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# HEADLAMP AND FLASHER LAMPS

| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 1 | 60512 | HEADLAMP COMPLETE | 1 | UK-USA-Canada |
| 2 | 553248 | Headlamp rim | 1 | |
| 3 | 54525927 | Light unit | 1 | UK-USA-Canada |
| 4 | 504665 | Fixing wire | 6 | |
| 5 | 144921 | Screw | 1 | |
| 6 | 534296 | Plate | 1 | |
| 7 | 370 | Main bulb, 45/35W | 1 | UK-USA-Canada |
| 8 | 554602 | Bulbholder | 1 | UK-USA-Canada |
| 9 | 989 | Pilot bulb | 1 | |
| 10 | 54573590 | Pilot bulbholder | 1 | |
| 11 | 54363454 | Warning light, red | 1 | |
| 12 | 54363455 | Warning light, green | 1 | |
| 13 | 54363453 | Warning light, amber | 1 | |
| 14 | 54140331 | Sealing washer | 3 | |
| 15 | 34419 | Light switch | 1 | |
| 16 | 97-4125 | Distance piece, headlamp bolt | 2 | |
| 17 | 281 | Bulb, warning light | 3 | |
| 18 | 54115106 | Screw, headlamp fixing | 2 | |
| 19 | 143086 | Washer, headlamp fixing | 2 | |
| 20 | 31899 | IGNITION SWITCH | 1 | |
| 21 | 54130041 | Nut | 1 | |
| 22 | 54335169 | IGNITION LOCK WITH KEY | 1 | |
| 23 | 19-5614 & on | Ignition key | 1 | state serial no. |
| 24 | 97-2262 | Cover, ignition switch | 1 | |
| 25 | 56605 | FLASHER LAMP | 4 | |
| 26 | 54581638 | Lens | 1 | |
| 27 | 54580300 | Gasket | 1 | |
| 28 | 54580322 | Bulbholder | 1 | |
| 29 | 573832 | Interior assembly | 1 | |
| 30 | 382 | Bulb | 1 | |
| 31 | 54123401 | Screw | 2 | |
| 32 | 60600091 | Stanchion, flasher lamp front | 2 | |
| 32 | 60600269 | Stanchion, flasher lamp rear | 2 | |
| 33 | 83-4610 | Battery carrier assembly | 1 | |
| 34 | 82-8091 | Battery tray moulding | 1 | |
| 35 | 82-9353 | Retaining strap | 1 | |
| 36 | 82-9356 | Buckle | 1 | |
| 37 | 82-7380 | Protective strip | 4 | |
| 38 | 83-2508 | Shoulder screw | 3 | Battery carrier mounting |
| 39 | 82-6039 | Rubber bush | 3 | |
| 40 | 14-1301 | Nut | 1 | |
| 41 | 60-2329 | Plain washer | 1 | |

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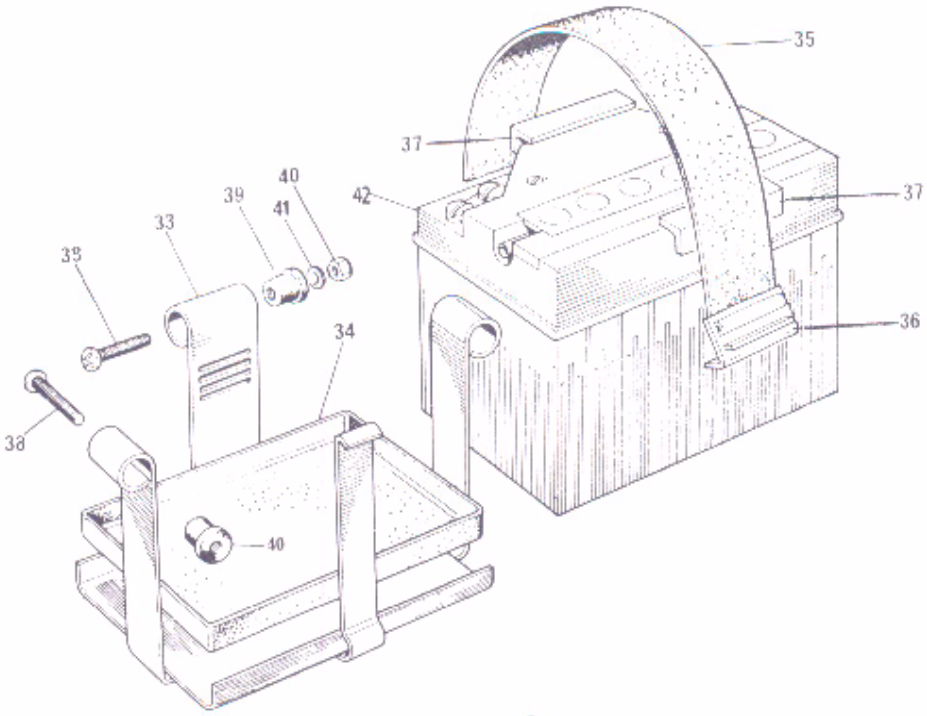


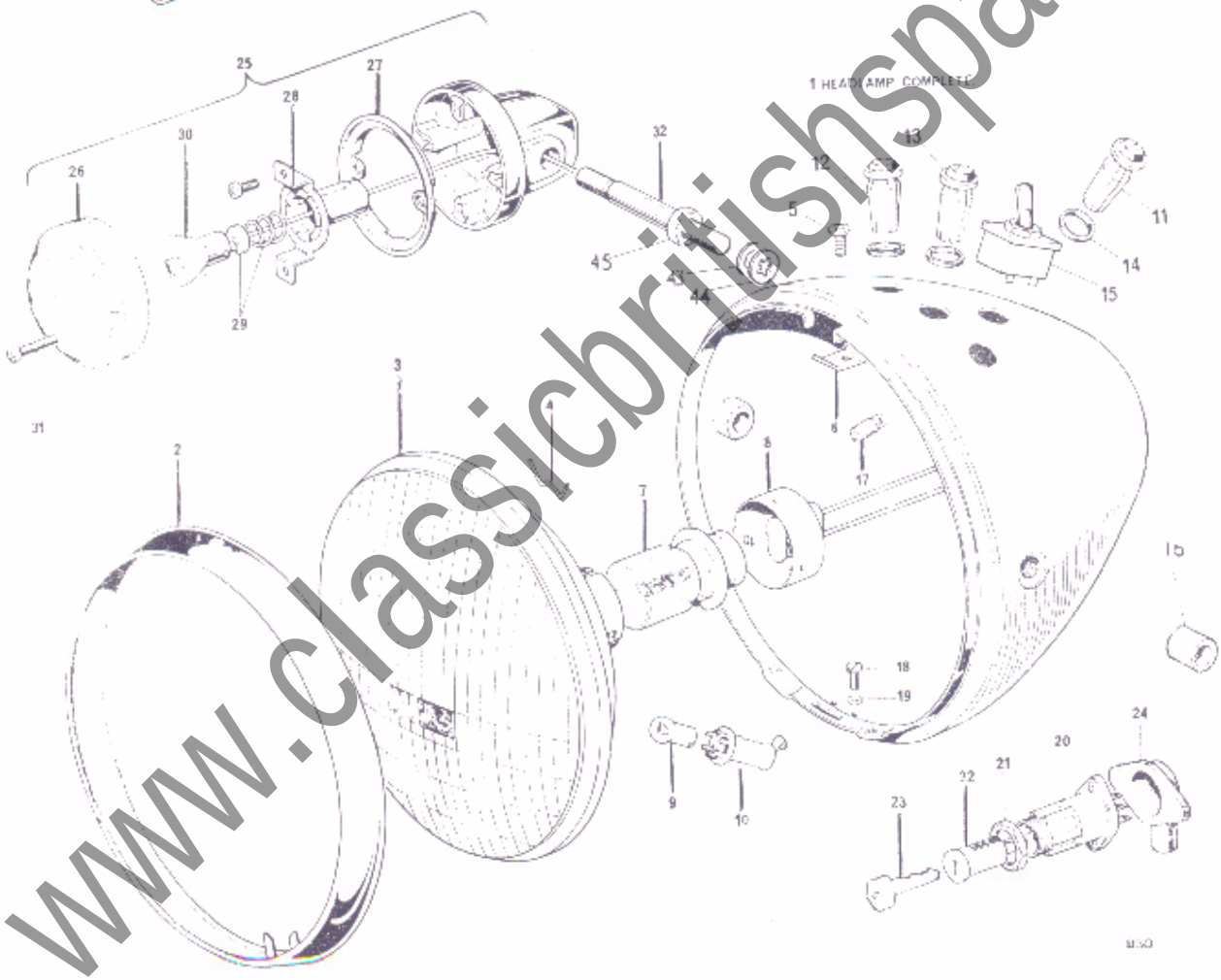


HEADLAMP AND FLASHER LAMPS

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| Ref. No. | Part No. | Description | Quantity | Remarks |
|---|---|---|---|---|
| 42 | PUZ5A | Battery | 1 | |
| 43 | 60-2332 | Plain washer | 6 | Flasher lamp stanchion |
| 44 | 37-2331 | Serrated washer | 6 | |
| 45 | 14-0404 | Nut | 6 | |
| | 54962258 | Main wiring harness | 1 | Not illus. |
| | 60-7004 | Decal, warning lights | 1 | Not illus. |
| | 60-7005 | Decal, light switch | 1 | Not illus. |
| | 60-7003 | Decal, ignition switch | 1 | Not illus. |

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# STANDARD HARDWARE SPECIFICATION

## BOLTS

| Part No. | Material Steel | Thd. dia. | Length under head | Min. length of thread | Hexagon A.F. |
|---|---|---|---|---|---|
| 21-1822 | " | 5/16" UNF | $\frac{1}{2}$" | 27/64" | 0.500" |
| 21-1910 | " | 3/8" UNF | 13/16" | 13/16" | 0.565" |
| 21-1919 | " | 5/16" UNC | 1 5/8" | 7/8" | 0.500" |
| 21-2010 | " | $\frac{1}{4}$" UNF | 13/16" | 3/8" | 0.375" |
| 14-0101 | " | $\frac{1}{4}$" UNF | $\frac{1}{2}$" | | 0.438" |
| 14-0102 | " | $\frac{1}{4}$" UNF | 5/8" | | 0.438" |
| 14-0103 | " | $\frac{1}{4}$"UNF | $\frac{3}{4}$" | | 0.438" |
| 14-0113 | " | 5/16" UNF | 5/8" | | 0.500" |
| 14-0114 | " | 5/16" UNF | $\frac{3}{4}$" | | 0.500" |
| 14-0115 | " | 5/16" UNF | 7/8" | | 0.500" |
| 14-0128 | " | 3/8" UNF | 1" | | 0.563" |
| 14-0208 | " | $\frac{1}{4}$"UNF | 2$\frac{1}{4}$" | $\frac{3}{4}$" | 0.438" |
| 14-0216 | " | 5/16" UNF | 1 1/8" | 7/8" | 0.500" |
| 14-0217 | " | 5/16" UNF | 1$\frac{1}{4}$" | 7/8" | 0.500" |
| 14-0219 | " | 5/16" UNF | 1$\frac{1}{2}$" | 7/8" | 0.500" |
| 14-0220 | " | 5/16" UNF | 1$\frac{3}{4}$" | 7/8" | 0.500" |
| 14-0225 | " | 6/16" UNF | 3" | 7/8" | 0.500" |
| 14-0228 | " | 5/16" UNF | 4" | 7/8" | 0.500" |
| 14-0234 | " | 3/8" UNF | 1$\frac{3}{4}$" | 1" | 0.563" |
| 14-0236 | " | 3/8" UNF | 2$\frac{1}{4}$" | 1" | 0.563" |
| 14-0239 | " | 3/8" UNF | 3" | 1" | 0.563" |
| 14-0240 | " | 3/8" UNF | 3$\frac{1}{4}$" | 1" | 0.563" |
| 14-0242 | " | 3/8" UNF | 4" | 1" | 0.563" |
| 14-0251 | " | 7/16" UNF | 2$\frac{3}{4}$" | 1$\frac{1}{4}$" | 0.625" |
| 14-6102 | " | $\frac{1}{4}$" UNC | 5/8" | | 0.438" |
| 14-6115 | " | 5/16" UNC | 7/8" | | 0.500" |

## SCREWS

| Part No. | Type of head | Material | Thd.Dia. | Length under head | Type of drive |
|---|---|---|---|---|---|
| 21-1916 | Cheese head | Steel | $\frac{1}{4}$" UNC | 1 1/8" | Cross recess |
| 21-1917 | Cheese head | " | $\frac{1}{4}$" UNC | 2 5/8" | Cross recess |
| 21-1918 | Cheese head | " | $\frac{1}{4}$" UNC | 2 3/8" | Cross recess |
| 21-1920 | Hex. head | " | $\frac{1}{4}$" UNC | 21/64" | |
| 21-1929 | Countersunk (82") | " | $\frac{1}{4}$" UNC | 17/32" | Slot |
| 21-2079 | Cheese head | " | No.10 UNF | $\frac{1}{2}$" | Pozidrive |
| 14-0604 | Cheese head | " | $\frac{1}{4}$" UNF | $\frac{1}{2}$" | Cross recess |
| 14-6605 | Countersunk (82") | " | $\frac{1}{4}$" UNC | 7/8" | Cross recess |
| 14-6607 | Cheese head | " | $\frac{1}{4}$" UNC | 7/8" | Cross recess |
| 14-6608 | Cheese head | " | $\frac{1}{4}$" UNC | 1" | Cross recess |
| 14-6609 | Cheese head | " | $\frac{1}{4}$" UNC | 1$\frac{1}{4}$" | Cross recess |
| 14-7019 | Socket head | " | 5/16" UNC | 7/8" | Hex. socket |
| 14-7024 | Socket head | " | 5/16" UNC | 2" | Hex. socket |

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## NUTS

| Part No. | Material Steel | Thd. dia. | Hexagon A.F. | Thickness | Remarks |
|---|---|---|---|---|---|
| 21-0778 | " | No.10 UNF | 0.375" | 0.225" | Clevelock |
| 21-1852 | " | 5/16" UNF | 0.437" | 0.330" | Philidas |
| 21-1906 | " | 1/4" UNF | 0.438" | 0.188" | Plain |
| 21-1908 | " | 5/16" UNF | 0.438" | 0.313" | Plain |
| 21-1914 | " | 3/4" UNEF | 1.125" | 0.250" | Plain |
| 21-2012 | " | 7/8" UNEF | 1.313" | 0.438" | Plain |
| 21-2013 | " | 3/4" UNEF | 1.313" | 0.313" | Plain |
| 21-2014 | " | 3/4" UNEF | 1.313" | 0.438" | Plain |
| 14-0301 | " | 1/4" UNF | 0.438" | 0.224" | Plain |
| 14-0302 | " | 5/16" UNF | 0.500" | 0.271" | Plain |
| 14-0401 | " | 1/4" UNF | 0.438" | 0.161" | Lock |
| 14-0402 | " | 5/16" UNF | 0.500" | 0.192" | Lock |
| 14-0403 | " | 3/8" UNF | 0.563" | 0.224" | Lock |
| 14-0701 | " | 1/4" UNF | 0.438" | 0.203" | Philidas |
| 14-0702 | " | 5/16" UNF | 0.500" | 0.246" | Philidas |
| 14-0703 | " | 3/8" UNF | 0.563" | 0.296" | Philidas |
| 14-1201 | " | 1/4" UNF | 0.438" | 0.285" | Stiffnut |
| 14-1202 | " | 5/16" UNF | 0.500" | 0.335" | Stiffnut |
| 14-1301 | " | 1/4" UNF | 0.438" | 0.245" | Stiffnut |
| 14-1302 | " | 5/16" UNF | 0.500" | 0.290" | Stiffnut |
| 14-1303 | " | 3/8" UNF | 0.563" | 0.320" | Stiffnut |
| 14-1304 | " | 7/16" UNF | 0.688" | 0.275" | Stiffnut |
| 14-1305 | " | 1/2" UNF | 0.750" | 0.435" | Stiffnut |
| 14-1902 | " | 5/16" UNF | 0.500" | 0.361" | Nyloc |
| 14-1903 | " | 3/8" UNF | 0.563" | 0.375" | Nyloc |

## WASHERS—PLAIN

| Part No. | Material | i/dia. | o/dia. | Thickness |
|---|---|---|---|---|
| 60-4245 | Steel | 0.273" | 0.563" | 0.048" |
| 60-4246 | Steel | 0.398" | 0.750" | 0.063" |
| 60-4247 | Steel | 0.336" | 0.625" | 0.063" |
| 37-2027 | Steel | 0.531" | 1.031" | 0.092" |
| 60-4248 | Steel | 0.266" | 0.469" | 0.064" |

## WASHERS—SPRING

| Part No. | Material | i/dia. | o/dia. | o/a height | Thickness |
|---|---|---|---|---|---|
| 60-4259 | Spring steel | 3/8" clearance | 19/32" | 7/32" | 0.104" |
| 60-4250 | " | 1/4" clearance | 13/32" | 3/16" | 0.064" |
| 60-3541 | " | 17/32" | 7/8" | 7/32" | 0.040"** |
| 21-0648 | " | 5/16" clearance | 1/2" | 5/32" | 0.080" |

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# ESSENTIAL SERVICE TOOLS

| Part No. | Description |
|---|---|
| 60-1810 | Camshaft oil seal protector |
| 61-6019 | Crankshaft pinion extractor |
| 61-3808 | Universal extractor set |
| 61-6113 | Front fork assembly tool |
| 60-4614 | 5 speed gearbox assembly tool |
| 61-6125 | Gearbox sprocket spanner |
| 61-6008 | Tappet guide block punch |
| 61-3766 | Clutch extractor |
| 61-3768 | Clutch locking tool |
| 61-6112 | Piston ring clamp |
| 60-3677 | Crankshaft bearing (inner race) extractor |

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| Part No. | Page | Ref. No. | Qty. |
|---|---|---|---|
| 00-4[illegible] | 63 | 1 | 1 |
| 06-5638 | 81 | 1 | 1 |
| 06-8619 | 85 | 7 | 1 |
| 06-8[illegible] | 85 | 7 | 1 |
| 06-9[illegible] | 85 | 15 | 1 |
| 06-8[illegible] | 73 | | |
| 06-8[illegible] | 73 | 11 | 1 |
| 06-8[illegible] | 85 | 3 | 1 |
| 06-8[illegible] | 73 | 12 | 1 |
| 14-[illegible] | 85 | 32 | 1 |
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| 14-[illegible] | 71 | 4 | 2 |
| 14-[illegible] | 71 | 14 | 2 |
| 14-[illegible] | 45 | 21 | 4 |
| 14-[illegible] | 93 | 45 | 1 |
| 14-[illegible] | 89 | 28 | 4 |
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| 14-[illegible] | 71 | 25 | 2 |
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| 14-[illegible] | 73 | 33 | 2 |
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| 14-[illegible] | 71 | 1 | 2 |
| 14-[illegible] | 83 | 58 | 2 |
| 14-[illegible] | 67 | 20 | 2 |
| 14-[illegible] | 67 | 1 | 2 |
| 14-[illegible] | 71 | 43 | 1 |
| 14-[illegible] | 65 | 57 | 1 |
| 14-[illegible] | 71 | 17 | 2 |
| 14-[illegible] | 67 | 20 | 4 |
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| 14-[illegible] | 69 | 26 | 4 |
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| 14-[illegible] | 69 | 29 | 2 |
| 14-[illegible] | 71 | 19 | 2 |
| 14-[illegible] | 71 | 16 | 1 |
| 14-[illegible] | 71 | 39 | 2 |
| 14-[illegible] | 73 | 39 | 2 |
| 14-[illegible] | 73 | 40 | 1 |
| 14-[illegible] | 73 | 3 | 1 |
| 14-[illegible] | 73 | 23 | 2 |
| 14-[illegible] | 73 | 43 | 2 |
| 14-[illegible] | 73 | 12 | 2 |
| 14-[illegible] | 73 | 4 | 1 |
| 14-[illegible] | 71 | 12 | 2 |

| Part No. | Page | Ref. No. | Qty. |
|---|---|---|---|
| 14-1303 | 59 | 46 | 2 |
| 14-1303 | 63 | 19 | 1 |
| 14-1303 | 75 | 40 | 2 |
| 14-1304 | 43 | 37 | 2 |
| 14-1304 | 45 | 17 | 1 |
| 14-1304 | 47 | 37 | 1 |
| 14-1305 | 47 | 17 | 2 |
| 14-1307 | 45 | 11 | 1 |
| 14-1307 | 61 | 17 | 1 |
| 14-1401 | 19 | 30 | 6 |
| 14-1401 | 25 | 30 | 6 |
| 14-1445 | 11 | 14 | 1 |
| 14-1901 | 75 | 24 | 1 |
| 14-1903 | 35 | 20 | 4 |
| 14-1903 | 61 | 23 | 4 |
| 14-1903 | 63 | 29 | 1 |
| 14-2205 | 49 | 7 | 2 |
| 14-2205 | 71 | 7 | 3 |
| 14-6101 | 13 | 55 | 1 |
| 14-6103 | 21 | 55 | 8 |
| 14-6103 | 25 | 55 | 8 |
| 14-6113 | 17 | 20 | 1 |
| 14-6113 | 41 | 33 | 1 |
| 14-6114 | 71 | 9 | 2 |
| 14-6220 | 11 | 26 | 1 |
| 14-6223 | 11 | 27 | 1 |
| 14-6242 | 11 | 43 | 1 |
| 14-6606 | 21 | 57 | 4 |
| 14-6606 | 25 | 57 | 4 |
| 14-6605 | 31 | 8 | 6 |
| 14-6608 | 33 | 10 | 1 |
| 14-6608 | 37 | 32 | 1 |
| 14-6609 | 41 | 25 | 6 |
| 14-6609 | 31 | 7 | 2 |
| 14-6609 | 37 | 31 | 2 |
| 14-6620 | 41 | 26 | 2 |
| 14-7023 | 33 | 11 | 1 |
| 14-7604 | 73 | 17 | 1 |
| 19-1191 | 65 | 25 | 1 |
| 19-1284 | 83 | 1 | 1 |
| 19-1377 | 65 | 25 | 1 |
| 19-1961 | 73 | 31 | 1 |
| 19-1962 | 67 | - | 1 |
| 19-1963 | 85 | 32 | 3 |
| 19-1964 | 83 | 2 | 2 |
| 19-1965 | 73 | 27 | 1 |
| 19-2452 | 29 | 1 | 1 |
| 19-2453 | 29 | 1 | 1 |
| 19-2454 | 29 | 1 | 1 |
| 19-6901 | 51 | 45 | 2 |
| 19-6901 | 53 | 45 | 1 |
| 21-0501 | 39 | 10 | 2 |
| 21-0541 | 37 | 38 | 1 |
| 21-0543 | 39 | 36 | 1 |
| 21-0544 | 39 | 41 | 1 |
| 21-0544 | 41 | 27 | 2 |
| 21-0547 | 37 | 3 | 4 |
| 21-0[illegible] | 43 | 18 | 2 |
| 21-0[illegible] | 39 | 9 | 1 |
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| 83-3815 | 67 | 18 | 1 |

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