

TRIUMPH

REPLACEMENT PARTS CATALOGUE

FOR

BONNEVILLE 750

**From Eng No 00003
1985 on Issue 1**

TRIUMPH MOTORCYCLES

INTRODUCTION

ENGINE AND FRAME NUMBERS

The engine number is located on the left side of the engine, immediately below the cylinder barrel to crankcase flange.

The frame number is located on the left side of the frame, and is stamped on the steering head tube gusset plate, immediately behind the forward end of the fuel tank.

The engine and frame numbers, which are identical, are stamped onto the Vehicle Identification Number (V.I.N.) plate attached to the frame steering head tube.

IMPORTANT

This replacement parts catalogue refers throughout to the Bonneville 750 model.

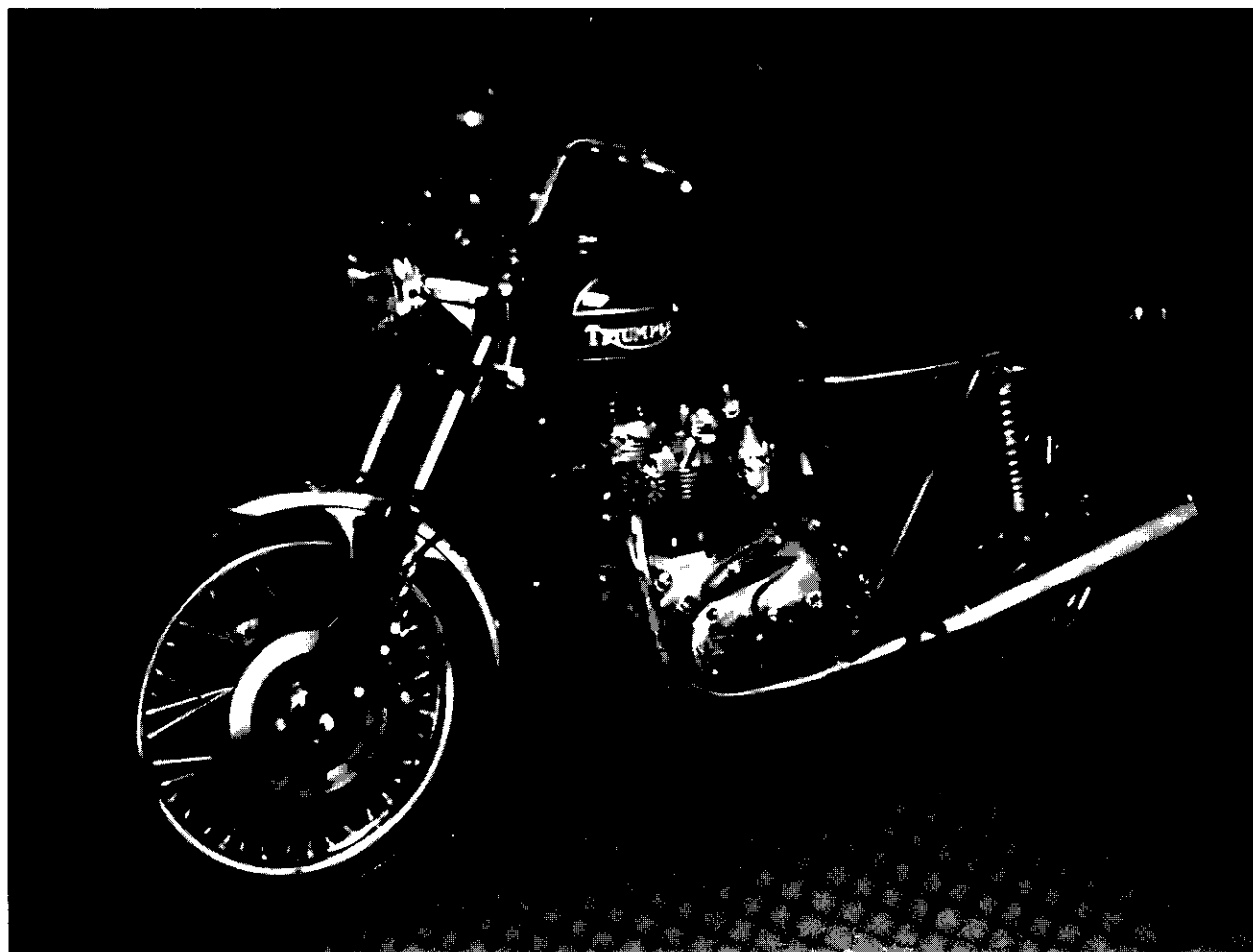
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USA BONNEVILLE 750 TECHNICAL DATA

Bore and Stroke	76 x 82mm (2·992 x 3·228in.)	
Capacity	747cc (45 cu.ins.)	
Compression Ratio	7·9:1	
Spark Plug	Champion N3	
Carburettor	Amal Concentric 1900 Series	
	Main Jet	270
	Needle Jet	106
	Needle	Standard
	Throttle Slide	No. 3
	Pilot Jet	20
		19
Gearbox Sprocket	Front	Triplex — $\frac{3}{8}$ in. pitch x 84 links
Chains	Rear	$\frac{5}{8}$ x $\frac{3}{8}$ in. x 106 links
Capacities	Fuel Tank	2·8 Gal (Imp), 3·4 U.S., 12·73 litres
	Oil Tank	4 Pints, 2·25 litres
	Gearbox	$\frac{7}{8}$ Pint, 500cc
	Front Forks (each leg)	$\frac{1}{3}$ Pint, 190cc
Tyre Size	Front	100 x 90 H19
	Rear	110 x 90 H18



BONNEVILLE 750 UK & GENERAL EXPORT TECHNICAL DATA

Bore and Stroke	76 x 82mm (2.992 x 3.228in.)
Capacity	747cc (45 cu.ins.)
Compression Ratio	7.9:1
Spark Plug	Champion N3
Carburettor	Amal Concentric 1900 Series
	Main Jet 270
	Needle Jet 106
	Needle Standard
	Throttle slide No. 3
	Pilot Jet 20
	19
Gearbox Sprocket	Triplex — $\frac{3}{8}$ in. pitch x 84 links
Chains	$\frac{5}{16}$ in. x $\frac{3}{16}$ in. x 106 links
Capacities	Fuel Tank 4.0 Gal (Imp), 4.8 U.S., 18.2 Litres
	Oil Tank 4 Pints, 2.25 Litres
	Gearbox $\frac{7}{8}$ Pint, 500cc
	Front Forks (each leg) $\frac{1}{3}$ Pint, 190cc
Tyre Size	Front 100 x 90 H19
	Rear 110 x 90 H18

HOW TO USE THIS PARTS CATALOGUE

First Consult the index on Page 3 for the parts or group of parts which you wish to locate. When you have located the parts make sure that the part you have located does apply to your machine.

List the quantities required as single units; do not ask for "2 pairs" or "3 dozen".

In case of painted items always state the colour required. Painted parts are available only in the colours or alternatives specified for that model of that particular year.

PLEASE NOTE

THROUGHOUT THIS LIST, ASSEMBLIES ARE PRINTED IN CAPITALS AND THE COMPONENTS INCLUDED IN THAT ASSEMBLY ARE INDENTED IN THE DESCRIPTION COLUMN, REVERTING TO THE ORIGINAL ALIGNMENT WHEN THE ASSEMBLY IS COMPLETE. TO ORDER THE COMPLETE ASSEMBLY IT IS NECESSARY ONLY TO QUOTE THE ASSEMBLY NUMBER. ANY COMPONENT PARTS LISTED MAY ALSO BE OBTAINED SEPARATELY IF REQUIRED.

SPECIAL WORKSHOP TOOLS

A COMPLETE LIST OF WORKSHOP TOOLS CAN BE MADE AVAILABLE BY CONTACTING YOUR DEALER. IN MOST CASES THESE TOOLS ARE VERY COSTLY AS THEY ARE MADE ENTIRELY FOR WORKSHOP USE, AND THEREFORE, IT IS NOT RECOMMENDED THAT THE PRIVATE OWNER PURCHASES THE TOOLS IN ORDER TO AID SERVICING THE MACHINE ONCE OR TWICE ONLY. IN THESE CIRCUMSTANCES IT IS FAR MORE ECONOMICAL TO GET IN TOUCH WITH A RECOGNISED DEALER.

RECOMMENDED SERVICE TOOLS

Part No.	Description
61-6019	Crankshaft pinion extractor
61-7011	Gearbox assembly tool-quadrant positioner
61-6125	Gearbox sprocket nut spanner
61-6008	Tappet guide block punch
61-7014	Clutch hub-extractor tool
61-6135	Piston ring clamp
61-7017	Main bearing extractor
61-3768	Clutch locking plate
61-6132	Camwheel extractor
61-7019	Rocker spindle seal compressor
61-7012	Primary chain tensioner tool
61-6063	Valve guide removal and replacement tool
61-7010	Torque tool adaptor - cylinder head sleeve nut
61-7024	Peg spanner-wheel bearing retainer
61-6121	Head race drift
61-7025	Valve seat cutter (inlet and exhaust)
61-7027	Blending cutter (inlet and exhaust)
61-7029	Arbor pilot and tommy bar - valve seat cutters
61-6117	Swinging arm bearing - removal and replacement tool
61-7035	Crankshaft balance weights (689 gms)
61-7043	Camshaft oil seal spreader (L.H.)

CARTON PACK ASSEMBLIES

PISTONS (C/W rings gudgeon pin and circlips)

71-3778	PISTON ASSY	7·9:1	STD
71-3995	PISTON ASSY	7·9:1	+0·010
71-3996	PISTON ASSY	7·9:1	+0·020

PISTON RING SETS (comprising 4 off taper ring, 2 off oil control ring)

99-3789	RING SET	STD
71-3690	Taper ring	STD
71-7703	Oil control ring	STD
99-3790	RING SET	+0·010
71-3691	Taper ring	+0·010
71-7741	Oil control ring	+0·010
99-3791	RING SET	+0·020
71-3692	Taper ring	+0·020
71-7742	Oil control ring	+0·020

VALVE GUIDE SETS (comprising 2 inlet 2 exhaust 4 circlips)

99-7125	VALVE GUIDE SET	STD
99-7126	VALVE GUIDE SET	+0·005
99-7127	VALVE GUIDE SET	+0·015

OIL PUMP

99-7508	OIL PUMP VALVE PACK
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GASKET SETS

99-7001	DECOKE SET
99-7002	OVERHAUL SET

VALVE SPRING SET

99-7037	4 OFF INNER 4 OFF OUTER
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CONROD B/E BEARING SET

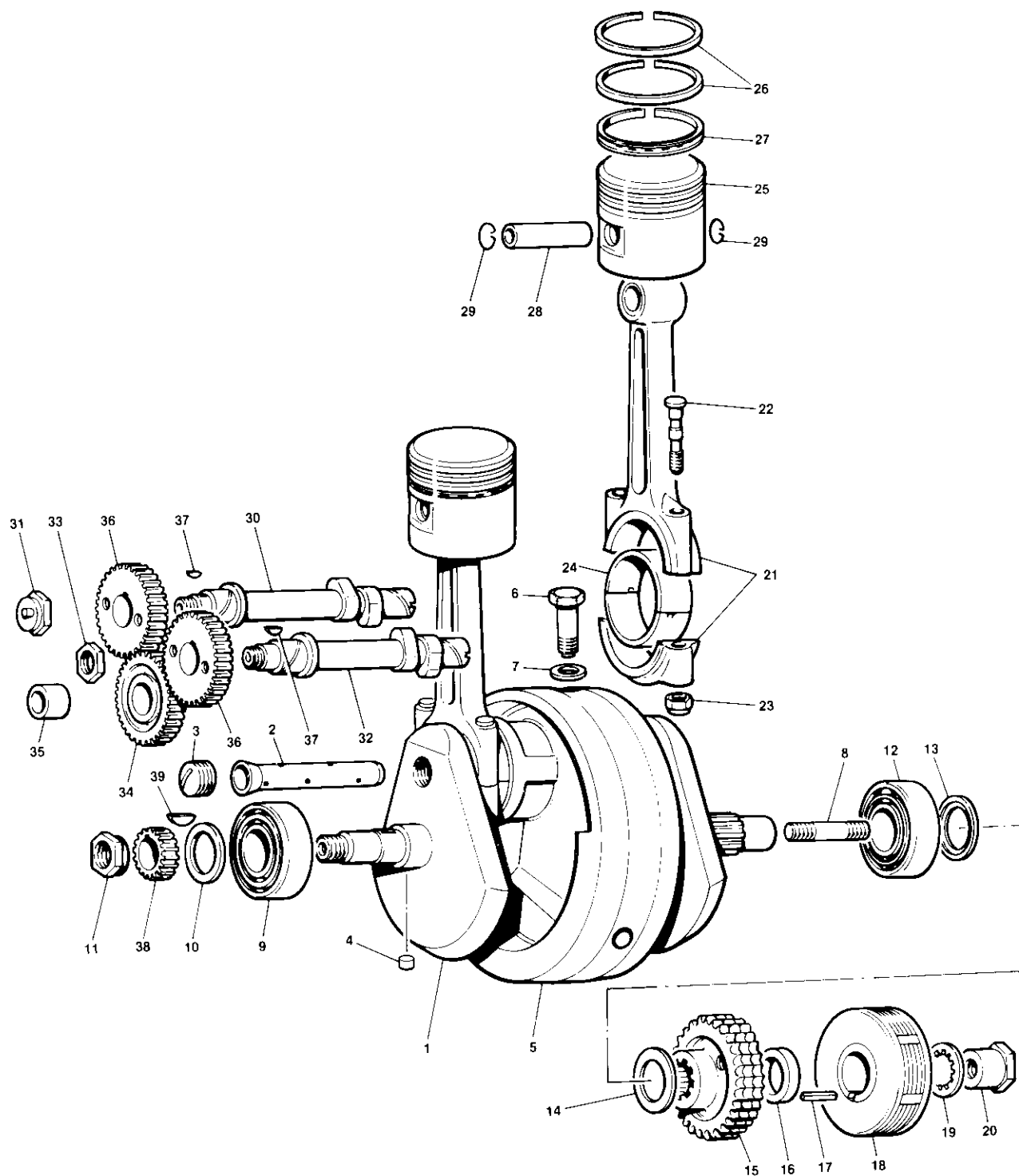
99-7040	4 OFF	STD.
99-7041	4 OFF	-0·010
99-7042	4 OFF	-0·020

OWNER HANDBOOK 1985/86	62-0082
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WORKSHOP MANUAL 1985/86	00-0076
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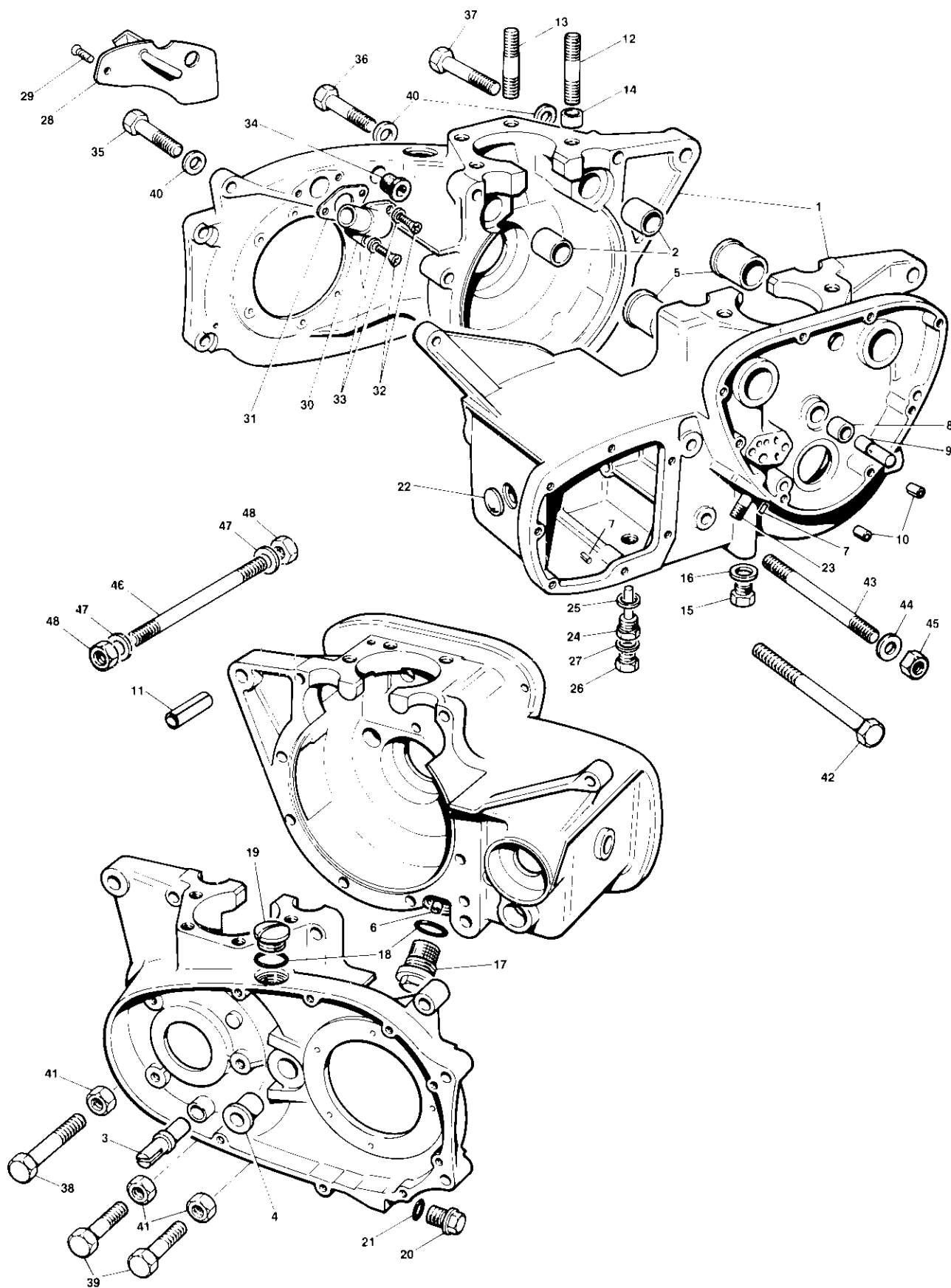
SERVICE AND WARRANTY BOOK	62-0088
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WARRANTY DEFECT AND LABOUR CODE BOOK	00-0010
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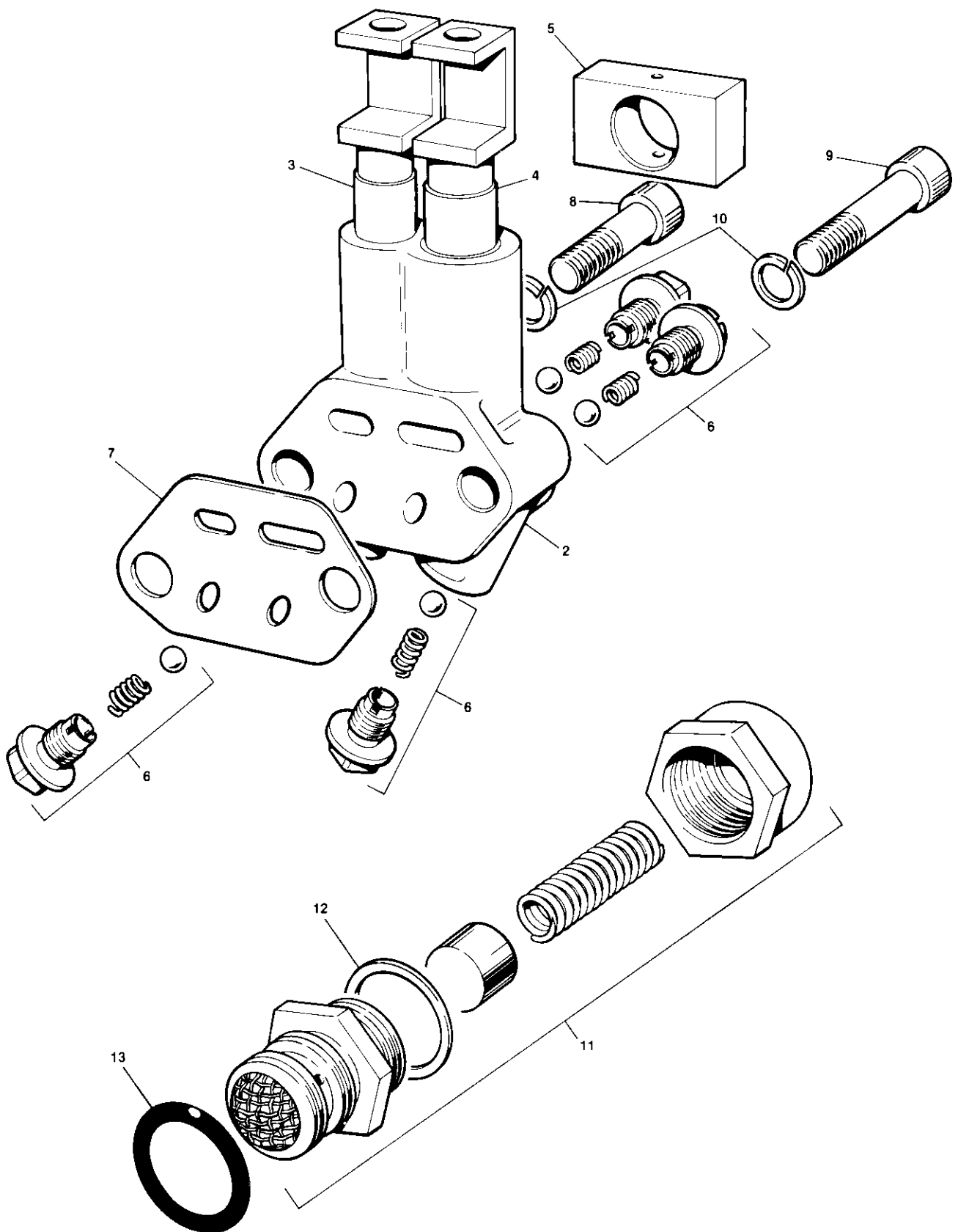
CRANKSHAFT, CAMSHAFTS AND CONNECTING RODS

Ref. No.	Part No.	Description	
1	72-0002	CRANKSHAFT AND FLYWHEEL ASSEMBLY	1
2	70-3903	Oil tube	1
3	71-2800	Screwed plug	1
4	70-3902	Plug, crankshaft oilway	1
5	71-7444	Flywheel	1
6	72-0004	Flywheel bolt	3
7	71-1003	Washer	3
8	21-2183	Crankshaft stud (1 3/8in. O.A.)	1
9	60-7362	Main bearing, right	1
10	70-3300	Clamping washer	1
11	71-2877	Nut	1
12	70-2879	Main bearing, left	1
13	71-2663	Spacer	1
14	70-8038	Shim (0·010in.) — Engine sprocket	As required
15	71-3542	Sprocket, Triplex — 29 teeth	1
16	71-3544	Distance piece	1
17	71-0082	Rotor Key	1
18	99-7058	Rotor	1
19	21-7024	Fan disc lock washer	1
20	21-2182	Rotor nut	1
21	71-3006	CONNECTING ROD	2
22	70-9914	Connecting rod bolt	4
23	21-7091	Self lock nut	4
24	70-3586	Big end bearing (available in - 0·010in and 0·020in undersizes)	4
25	71-3778	PISTON COMPLETE (7·9:1)	2
26	71-3690	Taper compression ring	4
27	71-7703	Oil control ring	2
28	71-3354	Gudgeon pin	2
29	71-3700	Circlip	4
30	71-7016	Inlet camshaft	1
31	71-1007	Inlet camshaft nut	1
32	72-0025	Exhaust camshaft	1
33	70-6523	Exhaust camshaft nut	1
34	70-6159	INTERMEDIATE WHEEL	1
35	70-0400	Bush — intermediate wheel	1
36	71-3666	Camshaft pinion	2
37	70-1558	Camshaft key	2
38	71-7679	Timing pinion	1
39	70-1580	Key - timing pinion	1



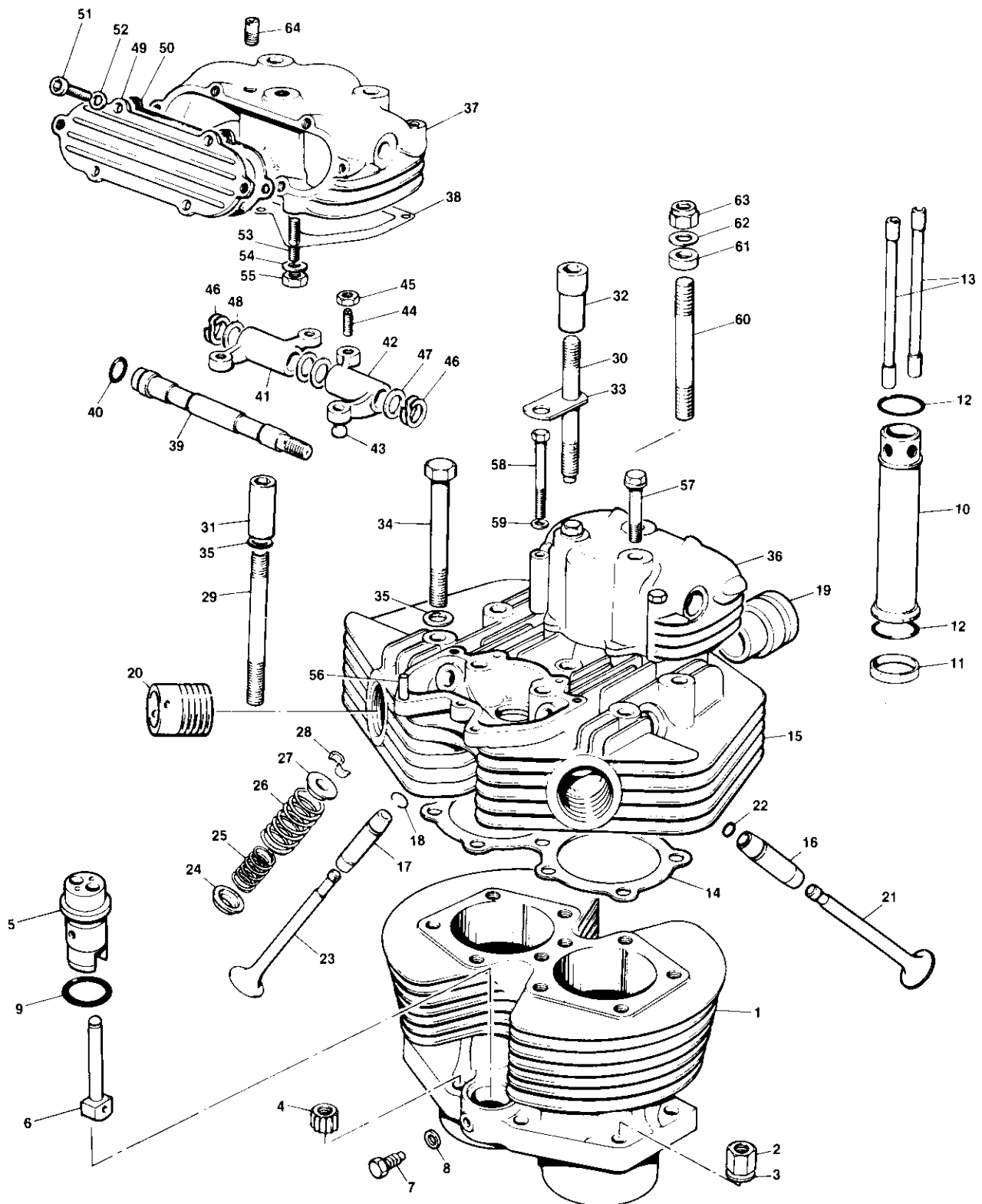
CRANKCASE

Ref. No.	Part No.	Description	Quantity
1	71-7386	CRANKCASE ASSEMBLY	1
2	71-0287	Camshaft bush L.H.	2
3	70-5088	Pivot pin, chain tensioner	1
4	57-7009	Bush, footchange spindle	1
5	71-0286	Camshaft bush R.H.	2
6	70-4538	Scavenge pipe	1
7	62-0072	Locating peg (oil junction block & L/S thrust washer)	2
8	71-7628	Bush, intermediate spindle	1
9	71-7489	Intermediate wheel spindle	1
10	57-0989	Hollow dowel, timing cover joint	1
11	71-3989	Hollow dowel, crankcase joint	1
12	21-1865	Stud, cylinder base - inner	4
13	71-3013	Stud, cylinder base - outer	4
14	70-8751	Hollow dowel, cylinder base	2
15	70-9330	Oilway plug	1
16	82-1880	Copper washer	1
17	70-9336	Crankcase filter	1
18	70-8782	'O' Ring	2
19	57-2166	Inspection plug	1
20	57-2259	Primary chain adjuster plug	1
21	70-6299	'O' Ring	1
22	57-1920	Blanking plug	1
23	21-1863	Stud, oil pipe junction block	1
24	57-2167	Drain plug (with level tube)	1
25	60-7132	Fibre washer	1
26	21-0543	Level plug	1
27	70-2441	Copper washer	1
28	70-9334	Breather cover plate assembly	1
29	70-3821	Screw	1
30	71-4044	Outlet stub	1
31	70-6559	Joint Washer, outlet stub	1
32	70-7354	Screw, outlet stub	2
33	70-6559	Washer - outlet stub screw	2
34	71-1345	Grommet, alternator leads - external	1
35	21-1870	Bolt - rear	1
36	14-6220	Bolt - top rear	1
37	14-6223	Bolt - top front	1
38	14-0230	Bolt, long - crankcase halves	1
39	21-1823	Bolt, short - crankcase halves	2
40	60-2330	Plain washer	10
41	14-0302	Nut	5
42	14-6242	Bolt, rear - crankcase halves	1
43	14-1445	Stud, rear	1
44	60-2331	Plain washer	2
45	14-0303	Nut	2
46	21-0669	Stud - front crankcase halves	1
47	60-2330	Plain washer	2
48	14-0402	Nut	2



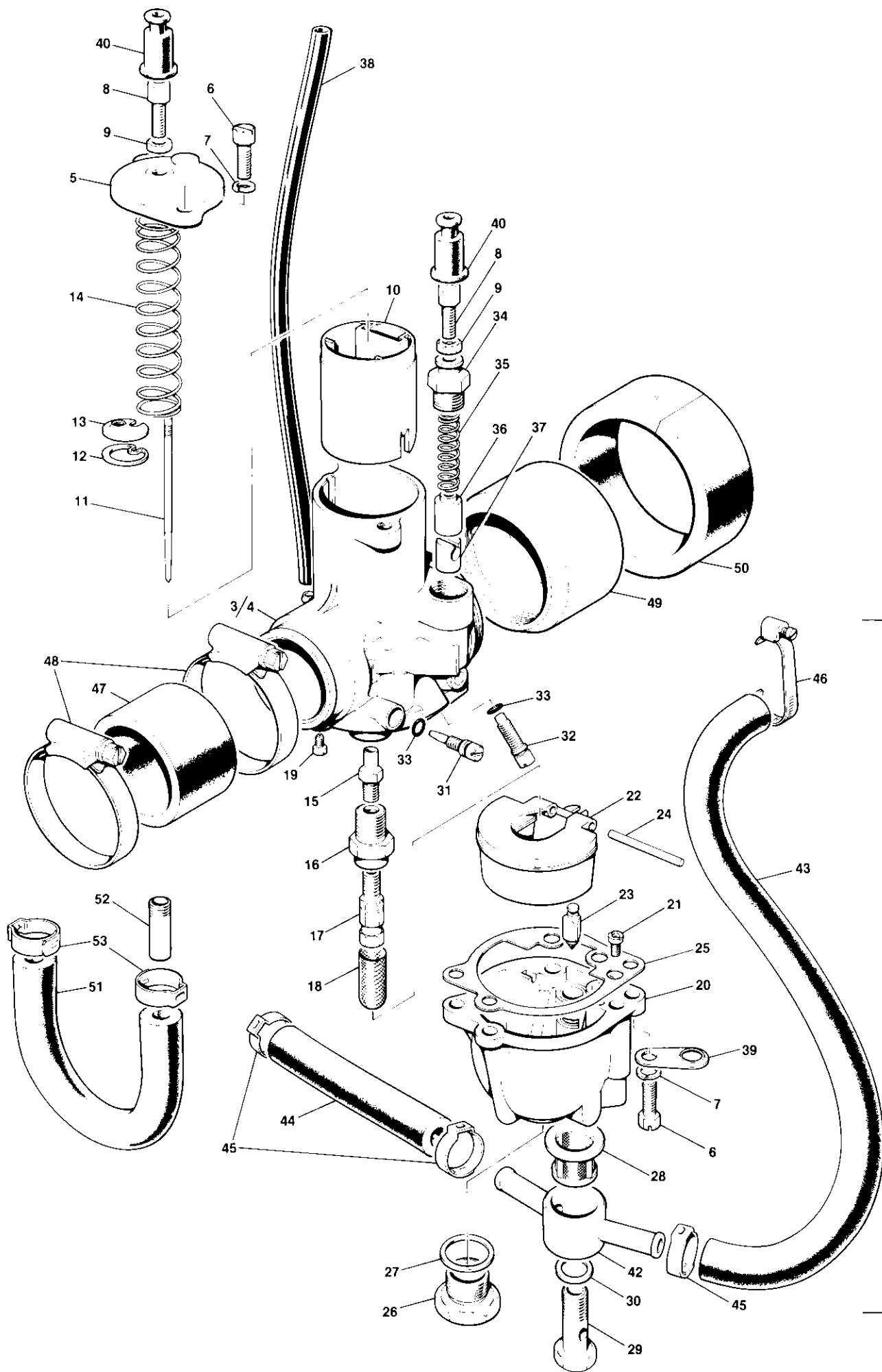
OIL PUMP AND RELEASE VALVE

Ref. No.	Part No.	Description	Quantity
1	71-7317	Oil pump complete	1
2	71-7253	Pump body	1
3	70-9267	Feed plunger	1
4	70-6681	Scavenge plunger	1
5	70-0495	Drive block	1
6	99-7508	OIL PUMP VALVE PACK	A/R
7	71-3910	Joint Washer	1
8	14-7007	Fixing screw - short, 1 ¼ in U.H.	1
9	14-7008	Fixing screw - long, 1 ½ in. U.H.	1
10	60-2417	Spring washer - fixing screw	2
11	71-3447	Oil pressure release valve	1
12	70-8754	Joint washer (cap to body)	1
13	60-3355	'O' ring, release valve	1



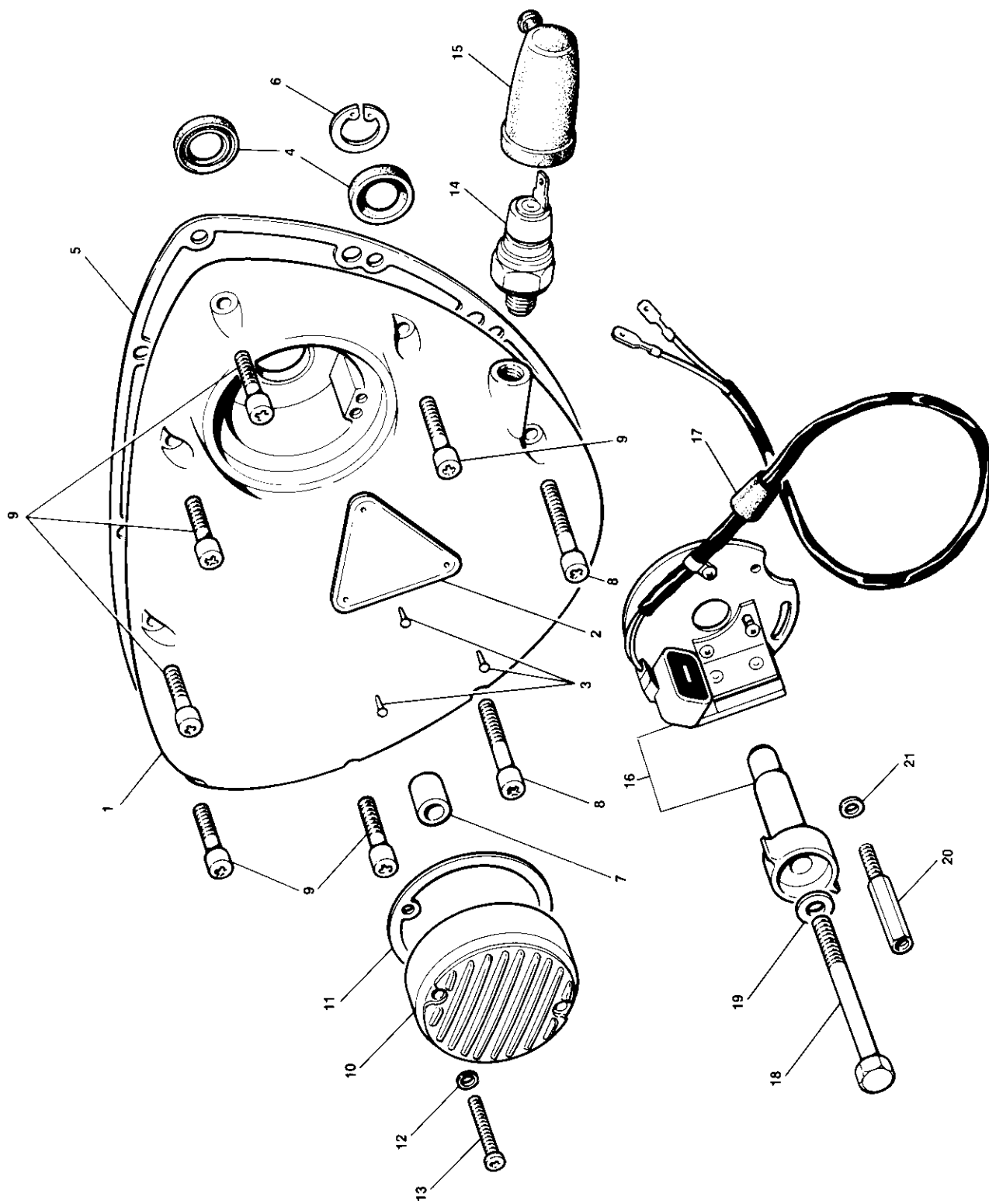
CYLINDER BLOCK AND HEAD

Ref. No.	Part No.	Description	Quantity
1	71-4006	Cylinder block	1
2	21-2177	Cylinder base nut	4
3	70-3446	Washer	4
4	21-0692	Cylinder base nut (12 point)	4
5	71-7194	Tappet guide block	2
6	71-7008	Tappet	4
7	97-0200	Set bolt	2
8	70-2441	Copper washer	2
9	70-7563	'O' ring - tappet guide block	2
10	71-7191	Push rod cover tube	2
11	71-7196	Sleeve	2
12	71-1283	'O' ring	4
13	71-3330	Push rod	4
14	71-4619	Cylinder head gasket	1
15	71-7503	CYLINDER HEAD ASSEMBLY	1
16	71-7506	Inlet valve guide	2
17	71-7202	Exhaust valve guide	2
18	70-3209	Circlip - valve guide	4
19	71-7048	Inlet manifold stub (undrilled for balance pipe adaptor)	2
20	70-9516	Exhaust pipe stub	2
21	70-4603	Inlet valve	2
22	70-6299	Inlet valve stem seal	2
23	70-2904	Exhaust valve	2
24	71-7203	Bottom cup	4
25	70-4221	Inner valve spring	4
26	70-7400	Outer valve spring	4
27	70-1543	Top collar	4
28	71-3748	Split collet	8
29	21-2201	Stud - cylinder head ($\frac{3}{8}$ in.)	4
30	21-2200	Stud - cylinder head ($\frac{5}{16}$ in.)	2
31	21-2204	Socket nut ($\frac{3}{8}$ in.)	4
32	21-2205	Socket nut ($\frac{5}{16}$ in.)	2
33	71-3553	Bridge plate	1
34	14-0241	Bolt - cylinder head	4
35	82-2184	Washer - cylinder head bolt	8
36	71-3668	Inlet rocker box	1
37	71-7050	Exhaust rocker box	1
38	71-2599	Rocker box gasket	2
39	71-3549	Rocker spindle	2
40	60-3548	Sealing ring	2
41	71-7044	Rocker (right exhaust, left inlet)	2
42	71-7043	Rocker (left exhaust, right inlet)	2
43	71-0070	Ball pin	4
44	71-7045	Adjuster pin	4
45	14-0402	Lock nut	4
46	70-1574	Spring washer	4
47	70-1575	Thrust washer ($\frac{1}{2}$ in.)	6
48	70-1330	Thrust washer ($\frac{3}{8}$ in.)	2
49	71-3671	Tappet inspection cover	2
50	71-3673	Gasket - tappet inspection cover	2
51	14-7004	Screw - socket head	12
52	60-4248	Washer	12
53	14-1401	Stud - rocker box	6
54	70-3302	Washer	6
55	14-0301	Nut	6
56	71-2361	Dowel, rocker box to head	4
57	21-2206	Bolt - rocker box	4
58	21-1875	Bolt - rocker box	4
59	60-4248	Washer	4
60	21-2197	Stud - rocker box to torque stay	2
61	37-2338	Distance piece	2
62	60-2331	Washer	2
63	14-1303	Nut	2
64	71-7103	Connector - breather pipe	1



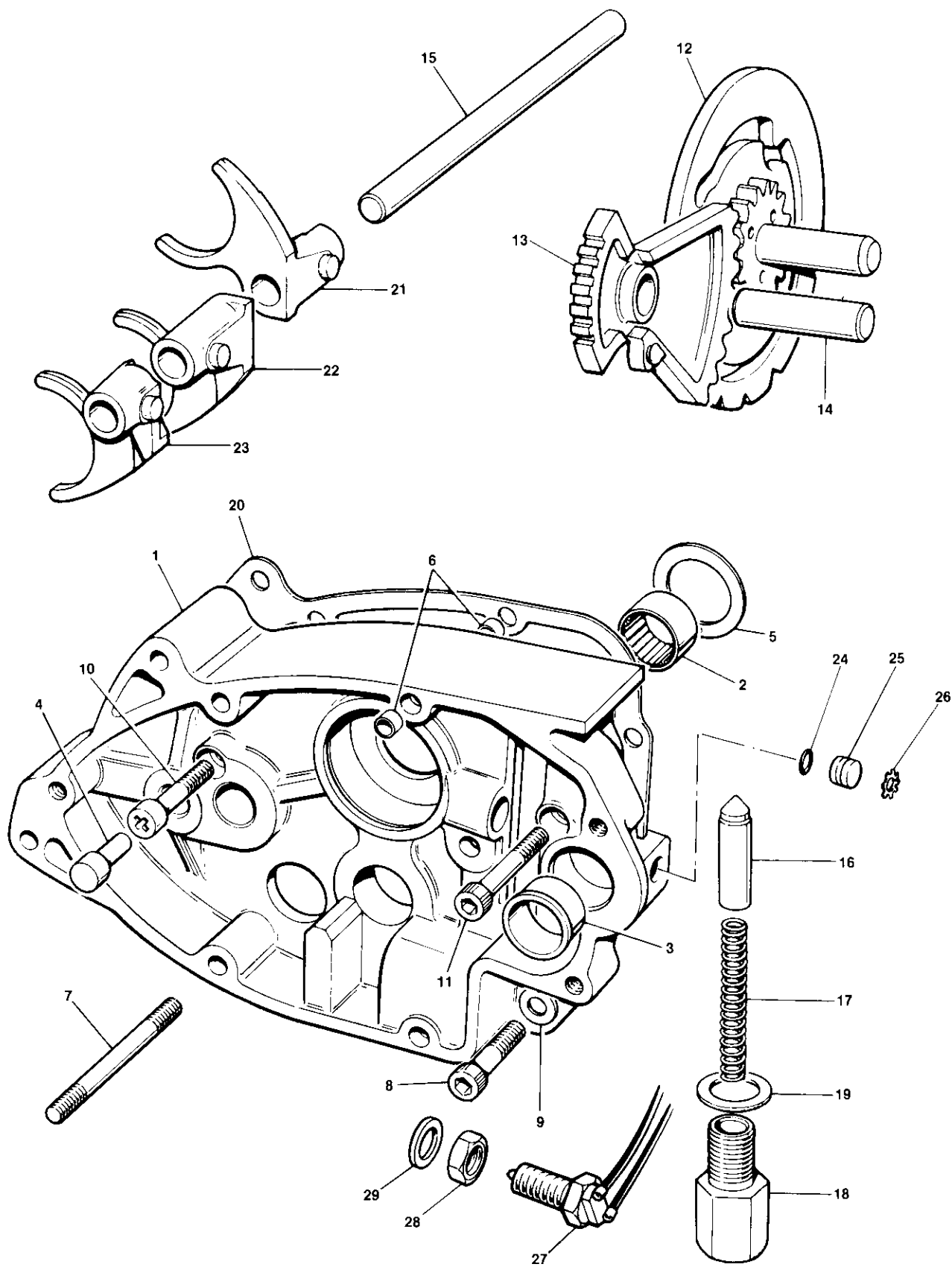
CARBURETTOR — AMAL CONCENTRIC — SERIES 1900

Ref. No.	Part No.	Description	Quantity
1	62-0001	CARBURETTOR COMPLETE LH	1
2	62-0002	CARBURETTOR COMPLETE RH	1
3	A930/033	Carburettor body LH	1
4	A930/032	Carburettor body RH	1
5	A928/106	Mixing chamber top	1
6	A622/170	Securing screw	4
7	A622/083	Spring washer	4
8	99-7096	Cable adjuster	2
9	99-7097	Cable adjuster locknut	2
10	A928/105/2	Throttle slide (No.3 Cut-away)	1
11	99-1036	Throttle needle	1
12	99-0510	Needle clip	1
13	A622/116	Needle retaining disc	1
14	99-1033	Throttle slide spring	1
15	99-1035	Needle jet	1
16	99-1034	Jet holder	1
17	A376/100/270	Main jet (270)	1
18	A928/071	Main jet filter	1
19	A124/026/20	Pilot jet (20)	1
20	A622/290	Float bowl	1
21	99-7117	Cold start jet	1
22	99-0512	Float	1
23	99-7086	Float needle	1
24	99-0513	Float spindle	1
25	A622/291	Float chamber washer	1
26	A622/201	Float bowl drain plug	1
27	A622/200	Float bowl drain plug washer	1
28	99-0438	Filter	1
29	99-0517	Banjo bolt	1
30	99-1124	Banjo bolt washer	1
31	99-0515	Pilot air adjusting screw	1
32	99-0516	Throttle stop adjusting screw	1
33	99-0520	'O' ring	2
34	A2622/091	Screwed adaptor	1
35	A2622/084	Spring	1
36	A2622/092	Plunger cap	1
37	A2622/094	Plunger assembly	1
38	A416/121	Air vent tube	1
39	99-7093	Air vent clip	1
40	60-7118	Sheath - cable adjuster	2
41	84-0021	PETROL PIPE ASSEMBLY	1
42	82-4451	Banjo - double, 150°	2
43	83-7729	Petrol pipe - tank to carburettor	2
44	84-0022	Petrol pipe - carburettor to carburettor	1
45	60-4428	'O' clip - petrol pipe	4
46	60-7557	Clip - petrol pipe to tap	2
47	72-0005	Rubber connector	2
48	60-7077	Connector clip	4
49	72-0006	Air intake adaptor	2
50	71-7166	Connector pipe - carburettor to airbox	2
51	71-7051	Manifold balance pipe	1
52	71-7103	Connector stub	2
53	60-4428	Ear clip	2



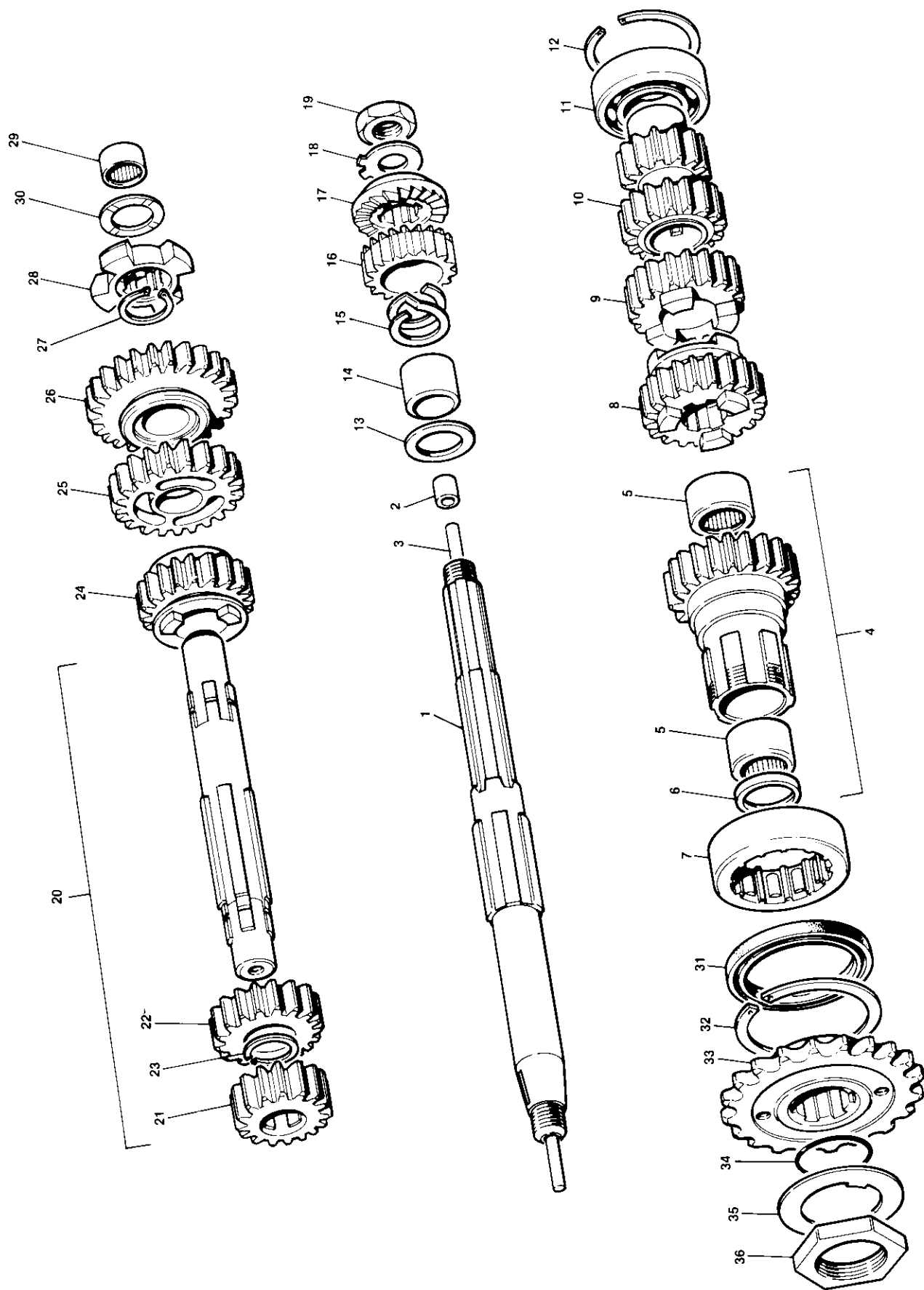
TIMING COVER AND MAGNETIC PULSE SENSOR

Ref. No.	Part No.	Description	Quantity
1	71-7318	TIMING COVER	1
2	70-4016	Patent plate	1
3	60-4255	Hammer-drive screw	1
4	70-4568	Oil seal	2
4	70-6387	Oil seal (0.020in. undersize)	A
5	71-7263	Joint washer, timing cover	1
6	70-4569	Circlip	1
7	57-0989	Hollow dowel	2
8	14-7007	Screw, long	2
9	14-7006	Screw, short	6
10	72-0026	Cover	1
11	71-1462	Joint washer	1
12	97-0430	Fibre washer	2
13	70-7354	Screw (½ in. U.H.)	2
14	60-3719	Oil pressure switch	1
15	71-2930	Cover for oil pressure switch	1
16	62-0080	Magnetic pulse sensor and rotor	1
17	70-4707	Rubber grommet	1
18	22-0032	Bolt (L.H.Thread)	1
19	70-8163	Plain washer	1
20	72-0027	Pillar bolt	2
21	70-6559	Plain washer	2



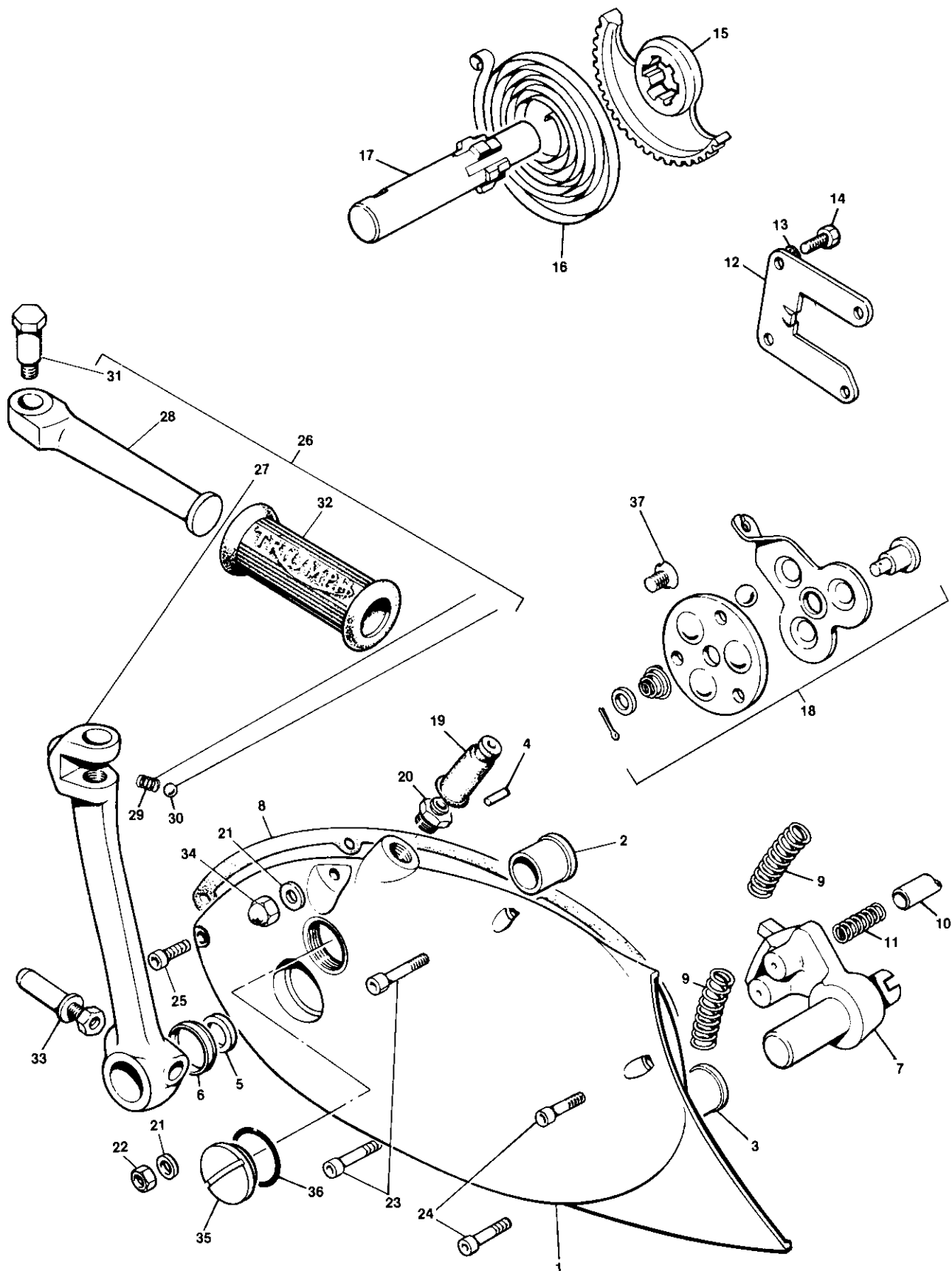
GEARBOX INNER COVER AND SELECTORS

Ref. No.	Part No.	Description	Quantity
1	00-0082	GEARBOX INNER COVER	1
2	57-1614	Layshaft bearing	1
3	57-7009	Gearchange spindle bush	1
4	57-0045	Kickstart stop	1
5	57-1607	Thrust washer	1
6	57-0989	Hollow dowel	4
7	21-2149	Stud	2
8	14-7020	Cap screw	1
9	70-3446	Washer	1
10	14-6608	Screw	1
11	14-7023	Screw	1
12	57-4889	Camplate	1
13	57-7052	Operating quadrant c/w pin	1
14	57-7011	Quadrant spindle	1
15	57-3989	Selector fork rod	1
16	57-7020	Index plunger	1
17	57-4459	Plunger spring	1
18	57-4400	Housing, index plunger	1
19	57-3978	Aluminium washer	1
20	57-7012	Joint washer, inner cover to crankcase	1
21	57-4364	Selector fork - mainshaft 4th gear	1
22	57-4366	Selector fork - layshaft 3rd gear	1
23	57-4660	Selector fork - layshaft 1st gear	1
24	37-3761	'O' ring	1
25	57-7015	Plug	1
26	57-7016	Retainer	1
27	60-7240	Neutral switch	1
28	22-0020	Locknut	1
29	70-1335	Copper washer	1



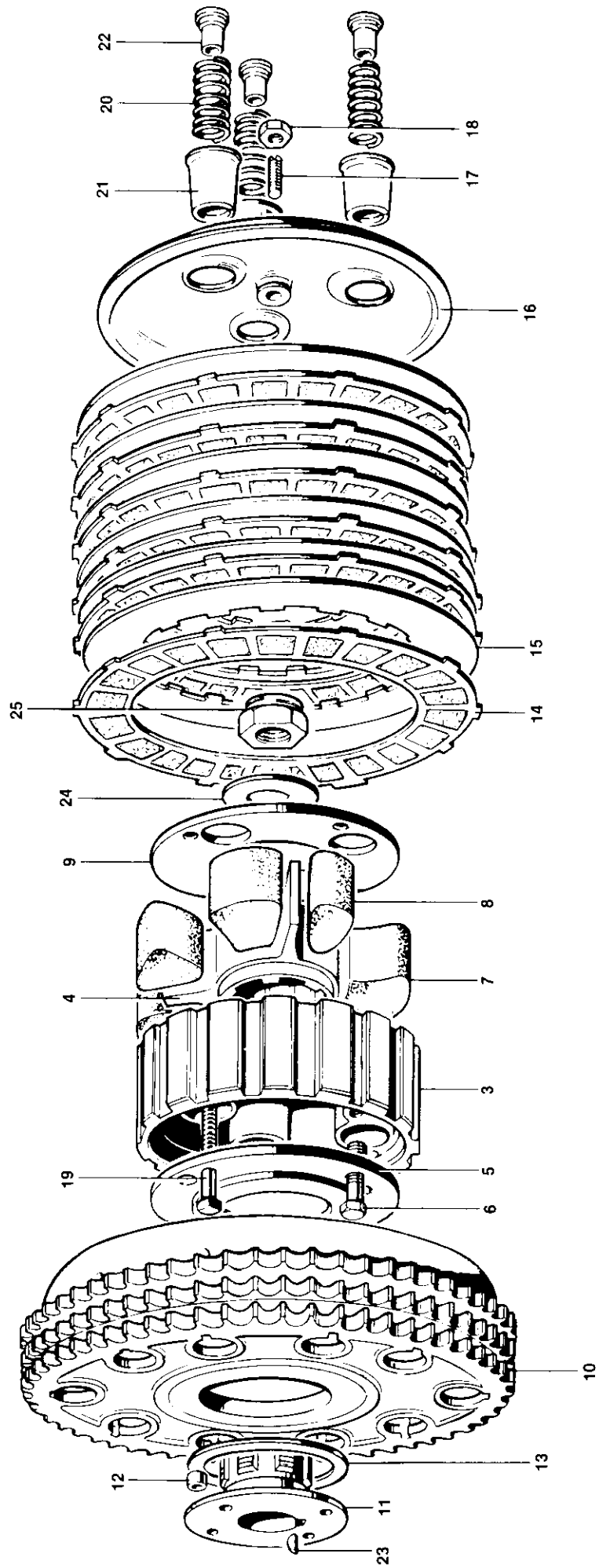
GEARBOX SHAFTS AND GEARS

Ref. No.	Part No.	Description	Quantity
1	57-7077	MAINSHAFT	1
2	57-3988	Bush	1
3	57-1736	Clutch operating rod	1
4	57-4779	MAINSHAFT HIGH GEAR ASSEMBLY	1
5	60-3511	Needle roller bearing	2
6	60-3500	Oil seal, high gear	1
7	60-4100	High gear bearing	1
8	57-4376	Mainshaft 4th gear	1
9	57-4377	MAINSHAFT 3rd GEAR c/w bush	1
10	57-4653	Mainshaft 1st and 2nd gear	1
11	60-3552	Mainshaft bearing	1
12	57-4113	Circlip - mainshaft bearing	1
13	57-1962	Washer	1
14	57-1963	Pinion sleeve	1
15	57-1250	Pinion spring	1
16	57-0730	Kickstart pinion	1
17	57-0731	Kickstart ratchet	1
18	57-7076	Tab washer	1
19	21-7072	Nut	1
20	57-4900	LAYSHAFT ASSEMBLY	1
21	57-4791	Layshaft high gear	1
22	57-4787	Layshaft 4th gear c/w bush	1
23	57-4790	Circlip for layshaft high gear	1
24	57-4647	Layshaft 3rd gear	1
25	57-4657	LAYSHAFT 2nd GEAR c/w bush	1
26	57-4654	LAYSHAFT 1st GEAR c/w bush	1
27	60-3494	Circlip	1
28	57-4661	Driving dog	1
29	57-1606	Needle roller bearing	1
30	57-1607	Thrust washer	1
31	60-3512	Oil seal, gearbox sprocket	1
32	70-0489	Circlip, gearbox sprocket oil seal	1
33	57-4783	Gearbox sprocket — 19T	1
34	71-1070	'O' ring, gearbox sprocket	1
35	57-4909	Lockwasher	1
36	57-4396	Locknut	1



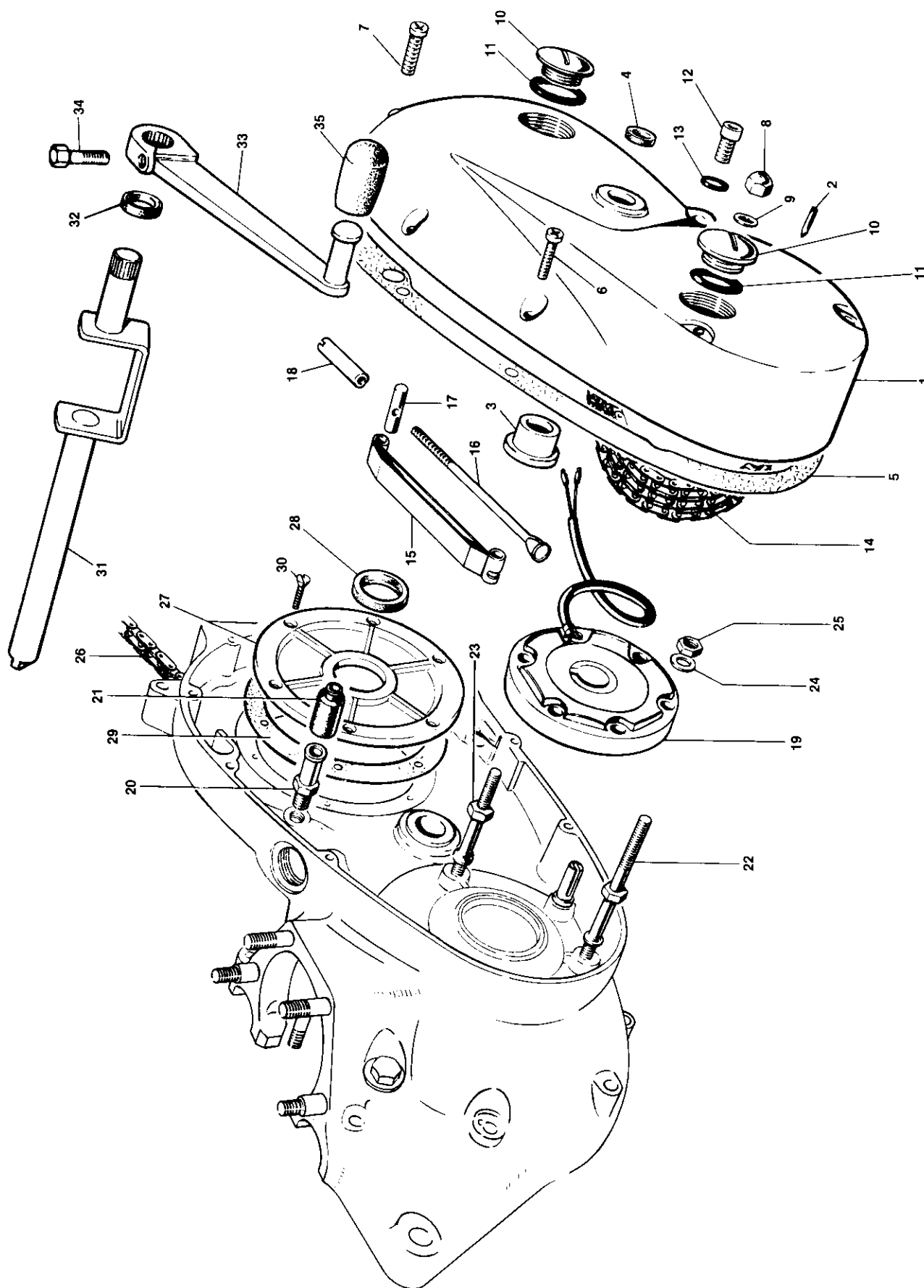
GEARBOX OUTER COVER

Ref. No.	Part No.	Description	Quantity
1	57-7050	GEARBOX OUTER COVER	1
2	57-7055	Kickstart spindle bush	1
3	57-7008	Gearchange spindle bush	1
4	57-0047	Kickstart spring anchor pin	1
5	57-1956	Oil seal	1
6	57-1955	Oil seal housing	1
7	57-7021	Gearchange quadrant assembly	1
8	71-1448	Outer cover gasket	
9	57-7051	Quadrant return springs	2
10	57-4403	Gearchange quadrant plunger	2
11	57-0405	Plunger spring	2
12	57-0407	Guide plate	1
13	60-2427	Serrated washer	4
14	14-6103	Bolt, guide plate	4
15	57-4117	Kickstart quadrant	1
16	57-0031	Kickstart return spring	1
17	57-4756	Kickstart axle	1
18	58-0001	Clutch lever assembly	1
19	57-1646	Rubber cover	1
20	57-3762	Clutch cable abutment	1
21	60-2330	Plain washer	2
22	14-1302	Nut - lower stud	1
23	14-7013	Screw, long - cover to crankcase	2
24	14-7007	Screw, medium- outer cover to inner	2
25	14-7006	Screw, short - outer cover to inner	1
26	57-7018	FOLDING KICKSTART ASSEMBLY	1
27	57-2173	Kickstart crank	1
28	57-7017	Kickstart pedal	1
29	57-1167	Pedal locating spring	1
30	60-2364	Steel ball, 1/4 in. dia.	1
31	21-0541	Pedal bolt	1
32	57-2330	Pedal rubber	1
33	57-4356	Cotter pin c/w nut and washer	1
34	21-0544	Domed nut - cover stud	1
35	57-2166	Filler plug	1
36	70-8782	'O' ring	1
37	21-1879	Screw	1



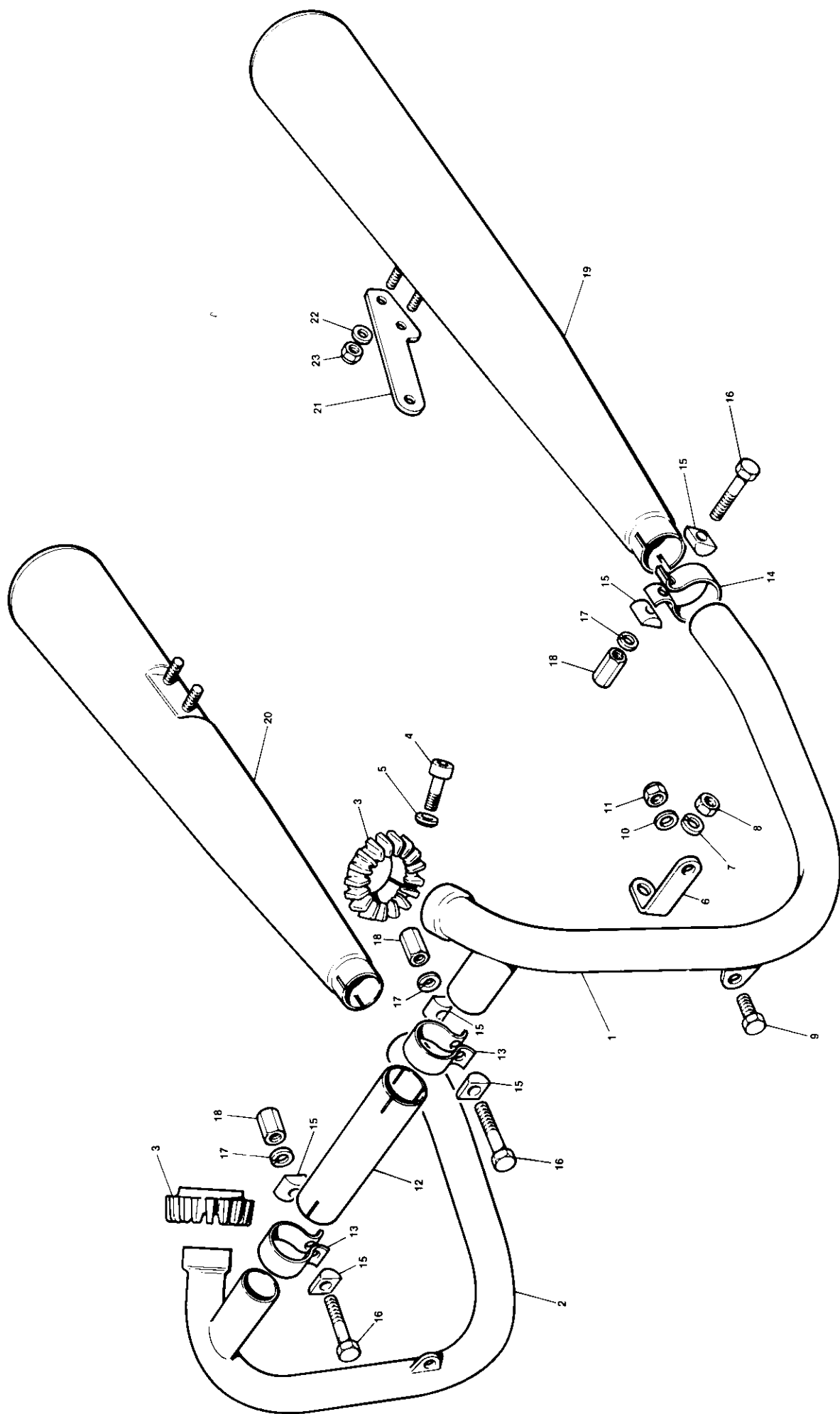
CLUTCH

Ref. No.	Part No.	Description	Quantity
1	57-4903	CLUTCH ASSEMBLY COMPLETE	1
2	57-4435	CLUTCH SHOCK ABSORBER ASSEMBLY	1
3	57-4438	Clutch centre	1
4	57-4636	Shock absorber spider	1
5	57-4436	Inner plate	1
6	21-2157	Bolt	3
7	57-1722	Drive rubber (large)	3
8	57-1723	Rebound rubber (small)	3
9	57-4437	Outer plate	1
10	57-4640	Sprocket and housing	1
11	57-3929	Clutch hub	1
12	57-0394	Roller bearing	20
13	57-3931	Thrust washer	1
14	57-4763	Driving plate (bonded)	6
15	57-1363	Driven plate (plain)	6
16	57-4590	Pressure plate	1
17	57-2159	Adjuster pin	1
18	14-0403	Nut	1
19	57-4754	Clutch spring pin	3
20	57-4644	Clutch spring	3
21	57-1931	Clutch spring cup	3
22	57-2526	Clutch spring pressure nut	3
23	60-4253	Clutch key	1
24	21-7073	Plain washer	1
25	14-1307	Clutch securing nut	1



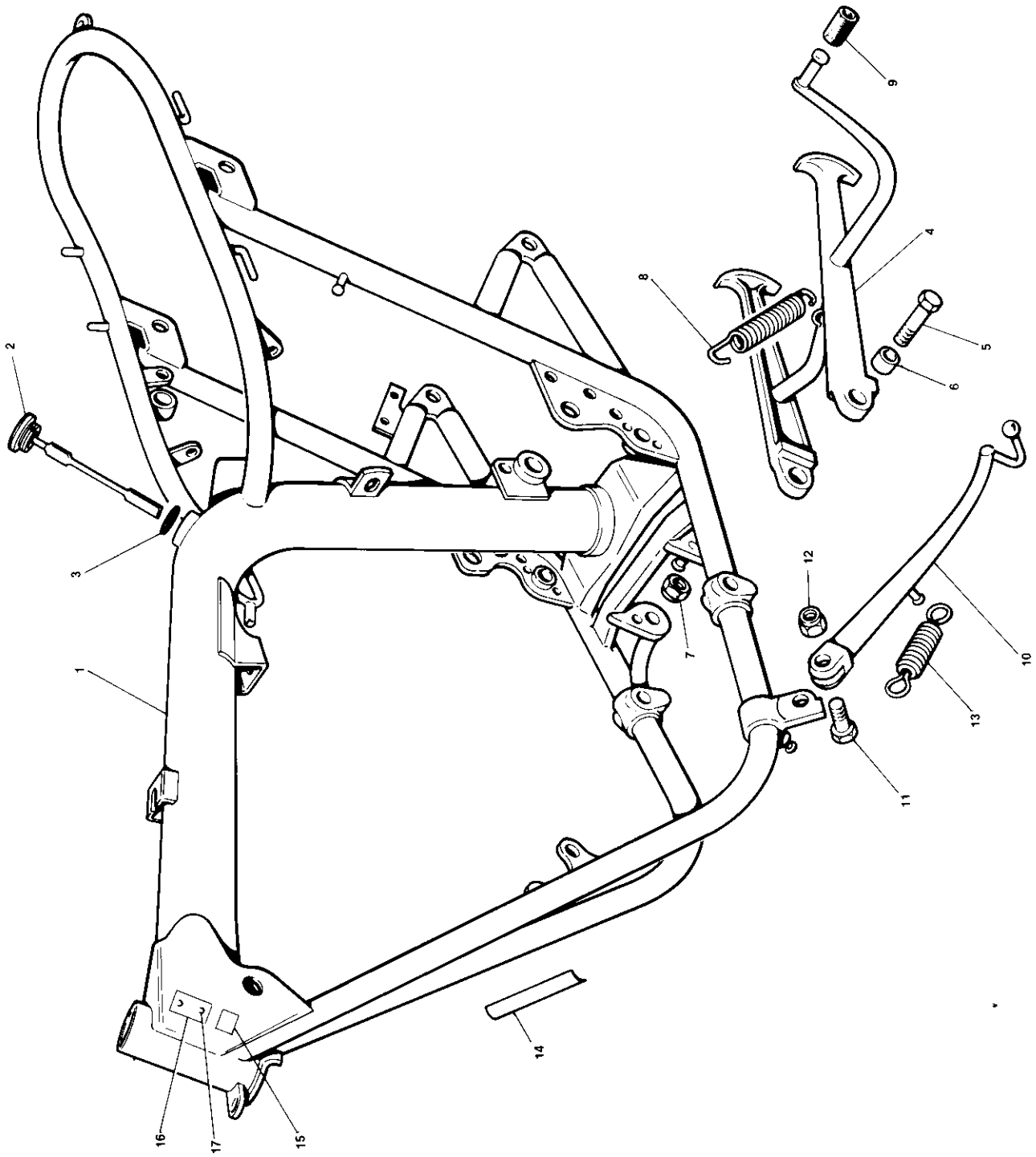
CHAINCASE AND CHAINS

Ref. No.	Part No.	Description	Quantity
1	71-7464	PRIMARY CHAINCASE COVER	1
2	71-3892	Timing pointer	1
3	57-7055	Spindle bush	1
4	57-1956	Oil seal	1
5	71-7009	Joint washer	1
6	14-7006	Screw - $\frac{5}{16}$ in. dia.	6
7	14-7019	Screw - $\frac{3}{8}$ in. dia.	2
8	21-0544	Domed nut	2
9	82-1880	Copper washer	2
10	71-3895	Inspection plug	2
11	71-3896	'O' ring	2
12	57-2259	Drain plug	1
13	70-6299	'O' ring	2
14	60-4125	Primary chain, $\frac{3}{8}$ in. Triplex x 84 links	1
15	70-5085	Chain tensioner blade	1
16	70-4152	Tie rod	1
17	70-5087	Trunnion	1
18	70-9703	Adjuster sleeve nut	1
19	60-7256	Alternator complete	1
20	70-9360	Sleeve nut	1
21	70-4144	Rubber grommet	1
22	21-2199	Stator stud - long	2
23	21-2198	Stator stud - short	1
24	60-2330	Plain washer	3
25	14-1302	Nut $\frac{5}{16}$ in. UNF - self lock - thin	3
26	60-1915	Rear chain, $\frac{5}{8}$ in. x $\frac{3}{8}$ in. x 106 links	1
27	70-3789	Cover plate	1
28	60-3500	Oil seal	1
29	71-1419	Joint washer	1
30	70-3821	Countersunk screw	6
31	57-7062	Cross-over spindle	1
32	60-4442	Spacer	1
33	57-7010	Gearchange pedal	1
34	14-0201	Bolt	1
35	57-2331	Pedal rubber	1



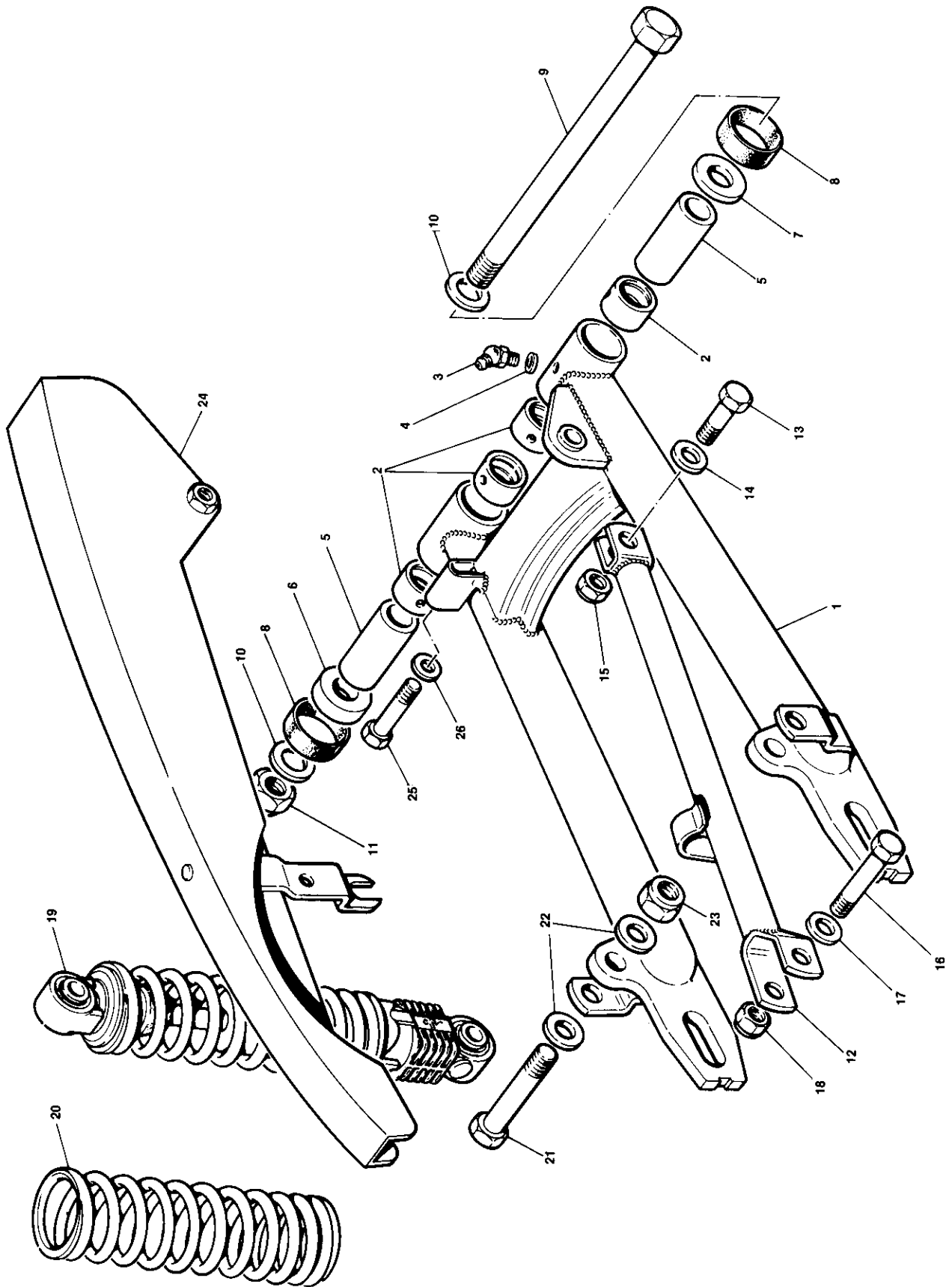
EXHAUST PIPES & SILENCERS

Ref. No.	Part No.	Description	Quantity
1	71-7507	Exhaust pipe - left	1
2	71-7508	Exhaust pipe - right	1
3	71-0216	Finned clip	2
4	14-1024	Bolt - finned clip	2
5	70-8860	Washer - spherical	2
6	70-6857	Exhaust pipe stay	2
7	60-2428	Spring washer - exhaust pipe stay nut	2
8	14-0402	Nut - stay to front crankcase stud	2
9	14-0102	Screw	2
10	60-2329	Plain washer	2
11	14-1301	Nut	2
12	70-9888	Coupling pipe	1
13	70-7512	Clip - coupling to exhaust pipe	2
14	70-5874	Clip - silencer to exhaust pipe	2
15	70-3768	'D' washer	8
16	14-0219	Bolt	4
17	60-2428	Spring washer	4
18	21-2177	Nut	4
19	72-0007	Silencer LH	1
20	72-0008	Silencer RH	1
21	84-0020	Silencer hangar bracket	2
22	60-2330	Plain washer - silencer to bracket	4
23	23-2163	Nut - silencer to bracket	4



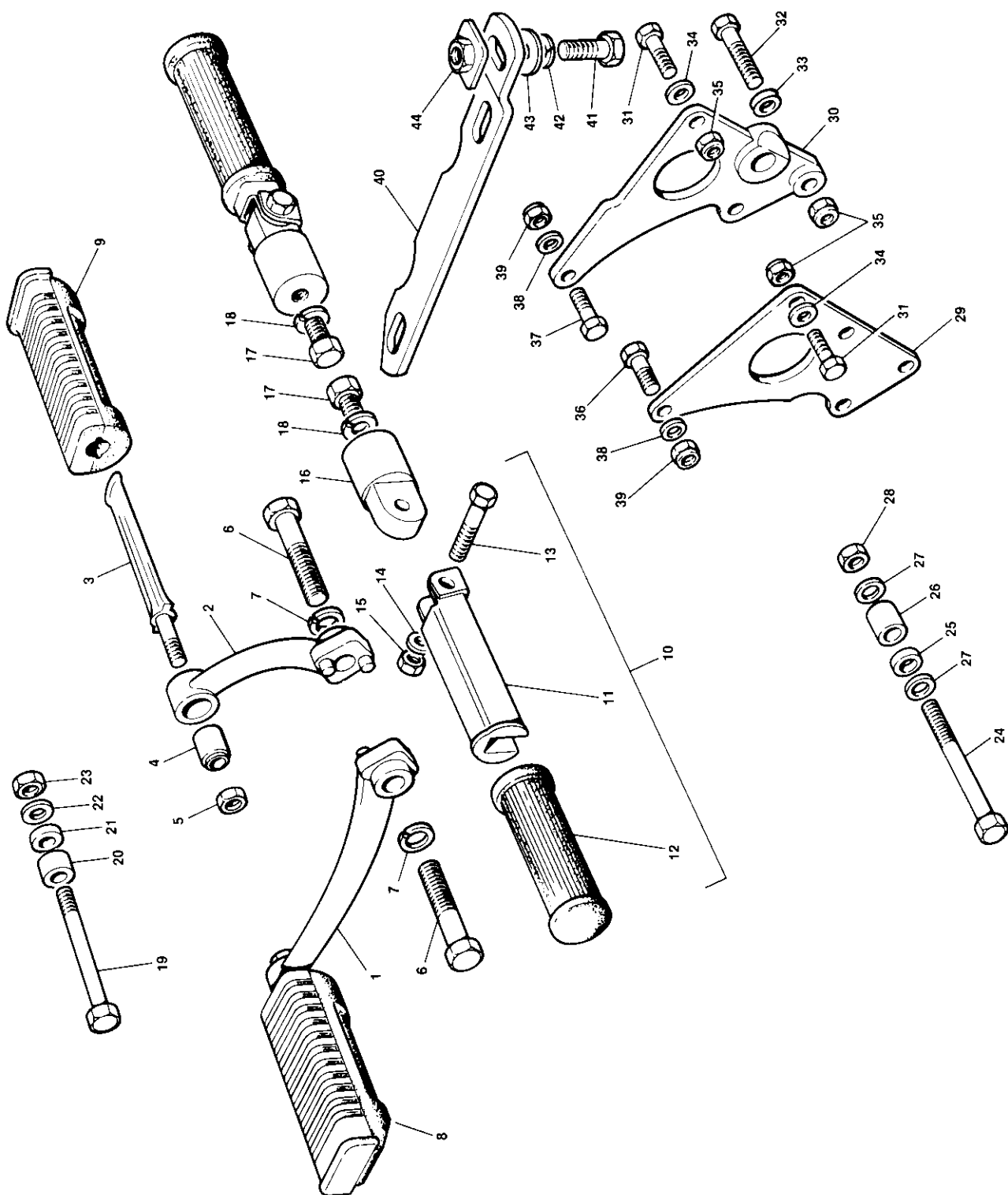
FRAME

Ref. No.	Part No.	Description	Quantity
1	84-0001	Frame	1
2	71-2744	Oil filler cap	1
3	60-3616	'O' ring	1
4	83-7532	Centre stand	1
5	14-0147	Pivot bolt	2
6	83-7460	Pivot bearing bush	2
7	14-1305	Nut - pivot bolt	2
8	83-3793	Return spring	1
9	57-2331	Pedal rubber	1
10	83-7553	Prop stand	1
11	82-7021	Pivot bolt	1
12	14-1303	Nut - pivot bolt	1
13	82-8382	Return spring	1
14	60-3361	Transfer - "Made in England"	1
15	62-0069	Transfer - 'E' Mark (radio interference suppression)	1
16	62-0068	V.I.N. plate	1
17	60-4255	Hammer drive screw	2



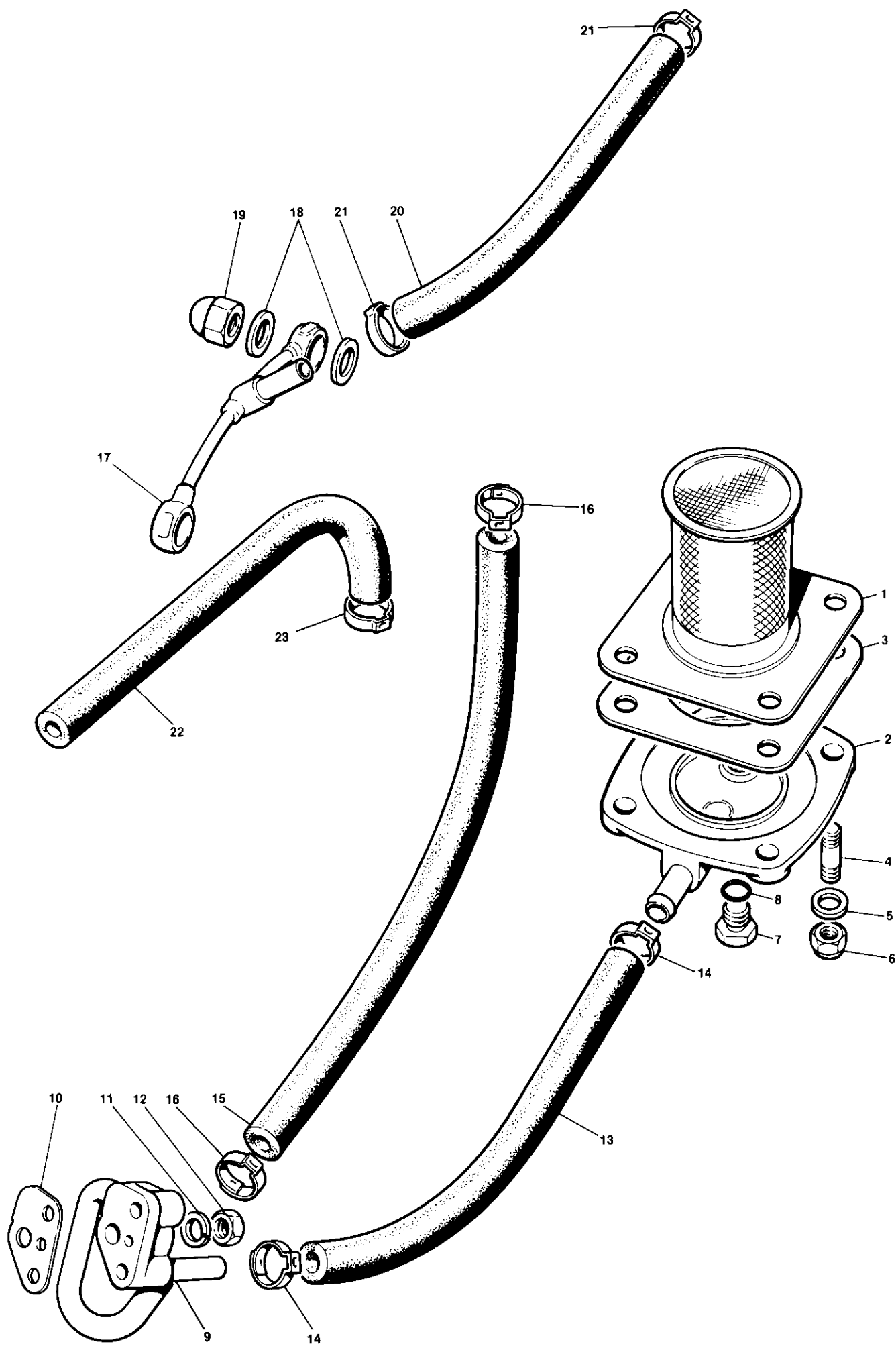
SWINGING ARM AND SUSPENSION UNITS

Ref. No.	Part No.	Description	Quantity
1	84-0003	SWINGING ARM	1
2	83-2521	Bush	4
3	60-7336	Angled grease nipple	1
4	21-7097	Copper washer for grease nipple	1
5	83-2691	Swinging arm pivot sleeve	2
6	83-2689	Distance piece LH (wide)	1
7	83-2690	Distance piece RH (narrow)	1
8	83-2692	Dirt excluder	4
9	21-2087	Pivot bolt - swinging arm	1
10	83-2266	Washer - swinging arm pivot bolt	2
11	14-1307	Nut - swinging arm pivot bolt	1
12	84-0017	Brake torque stay	1
13	21-7047	Bolt - torque stay to swinging arm	1
14	60-2331	Washer, torque stay bolt to swinging arm	2
15	14-1803	Nut, torque stay bolt to swinging arm	1
16	23-1164	Bolt - torque stay to caliper	1
17	23-1558	Plain washer - torque stay to caliper bolt	1
18	23-2164	Nut - torque stay to caliper bolt	1
19	62-0003	SUSPENSION UNIT	2
20	00-0011	Suspension unit spring	2
NI	00-0009	Oil seal kit for suspension unit	A/R
21	14-0235	Bolt - damper top and lower fixing	4
22	60-2331	Plain washer - top and lower bolt	4
23	14-1203	Nut - top and lower RH damper bolt	3
23	14-1303	Nut - lower LH damper bolt	1
24	83-2641	Chain guard	1
25	14-0206	Bolt - chain guard front fixing	1
26	60-2347	Plain washer - chainguard front fixing bolt	1



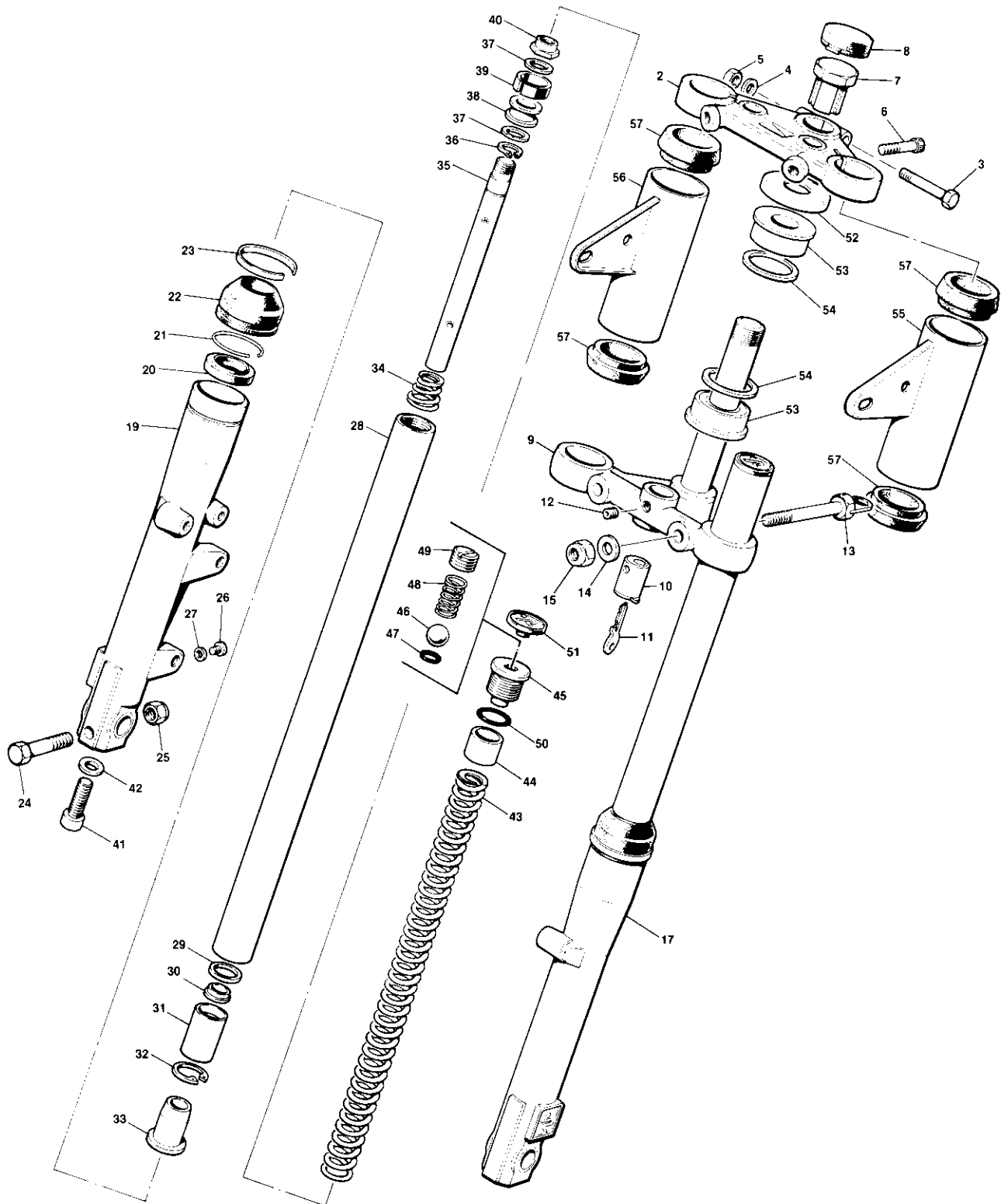
FOOTRESTS AND ENGINE MOUNTINGS

Ref. No.	Part No.	Description	Quantity
1	83-8034	Footrest LH	1
2	83-8036	Footrest RH	1
3	83-8038	Footrest peg	2
4	60-7333	Rubber bush	2
5	14-1303	Nut - footrest peg	2
6	14-0259	Footrest bolt	2
7	60-2421	Spring washer	2
8	83-7256	Footrest rubber LH	1
9	83-7259	Footrest rubber RH	1
10	83-7600	PILLION FOOTREST ASSEMBLY (LH & RH)	2
11	83-7059	Pedal	2
12	82-9054	Pedal rubbers	2
13	14-0216	Pivot bolt	2
14	82-9089	Washer	2
15	14-1302	Nut	2
16	83-7602	Pillion footrest hanger	2
17	14-0128	Bolt - hanger to frame	2
18	60-2419	Spring washer - hanger to frame bolt	2
19	14-0254	Bolt - front engine mounting	1
20	83-2848	Distance piece LH	1
21	83-2849	Distance piece RH	1
22	60-2332	Plain washer - front engine mounting bolt	1
23	14-1304	Nut - front engine mounting bolt	1
24	21-2112	Bolt - lower centre engine mounting	1
25	83-2846	Distance piece LH	1
26	83-2847	Distance piece RH	1
27	60-2332	Plain washer - lower centre engine mounting	2
28	14-1304	Nut - lower centre engine mounting bolt	1
29	83-7009	Rear engine plate LH	1
30	84-0011	Rear engine plate RH	1
31	14-0115	Bolt - rear engine plate to frame	4
32	14-0216	Bolt - rear engine plate to frame	1
33	22-0011	Roller washer - brake pedal spring abutment	1
34	60-2330	Plain washer - engine plate to frame bolts	9
35	14-1302	Nut - rear engine plate to frame bolts	5
36	14-0220	Bolt LH, engine to rear engine plates	2
37	14-0221	Bolt RH, engine to rear engine plates	2
38	60-2321	Plain washer - rear engine mounting bolt	8
39	14-1302	Nut - rear engine mounting bolt	4
40	83-7467	Steady bracket - engine to frame	1
41	14-0128	Bolt - steady bracket to frame	1
42	60-2419	Spring washer - steady bracket bolt	1
43	60-2331	Plain washer - steady bracket bolt	1
44	83-4086	Attachment plate - steady bracket to frame	1



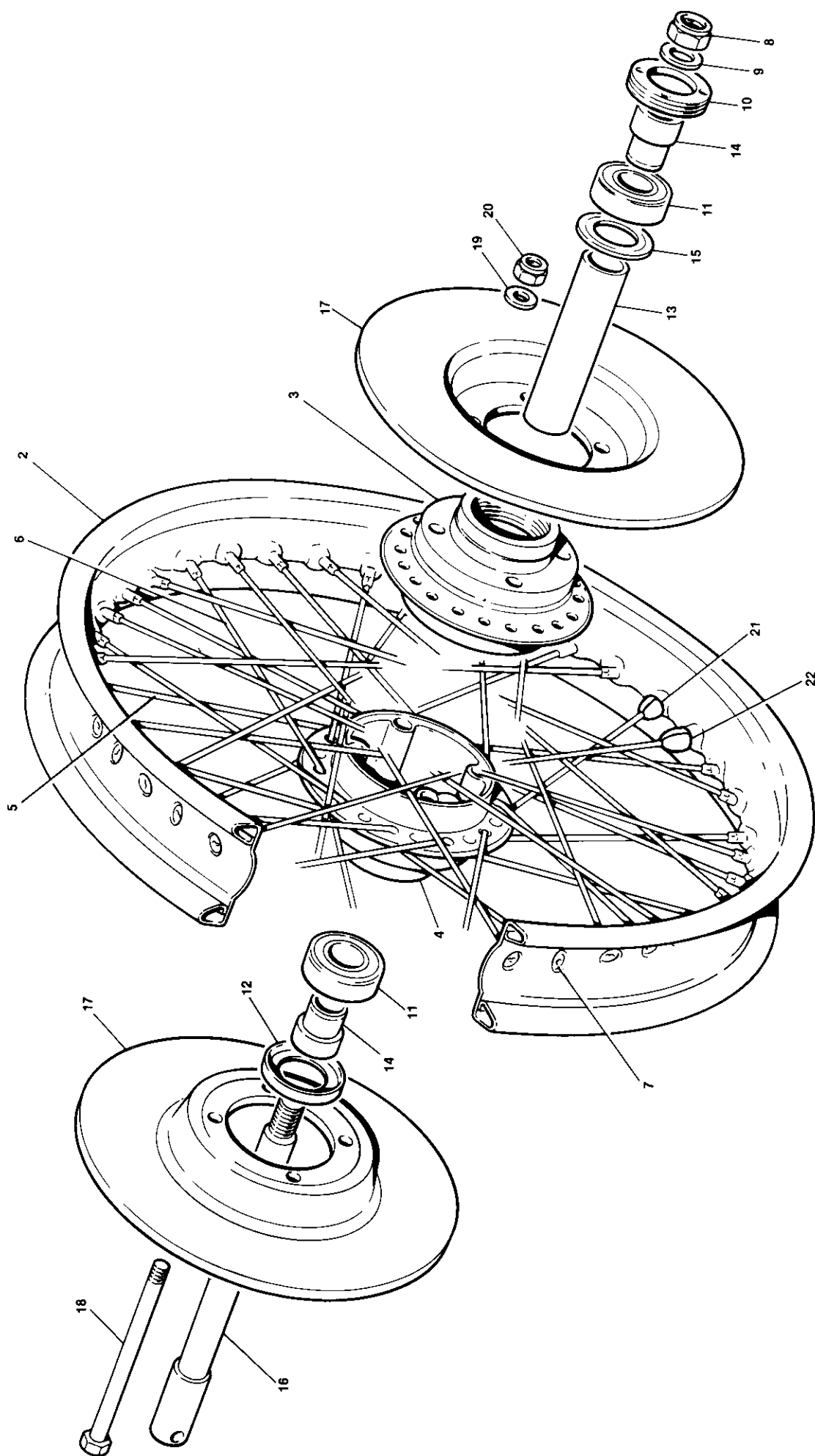
OIL FILTER AND OIL FEED PIPES

Ref. No.	Part No.	Description	Quantity
1	84-0027	Oil Filter	1
2	71-7584	Sump plate	1
3	83-2829	Gasket - sump plate to frame	2
4	21-2109	Stud - sump plate to frame	4
5	60-2330	Plain washer	4
6	14-1302	Nut - self lock	4
7	21-1872	Drain plug	1
8	37-3761	'O' ring	1
9	71-7176	Oil junction block	1
10	71-3754	Joint washer	1
11	70-3446	Spring washer	1
12	21-1908	Nut	1
13	71-7015	Oil feed pipe	1
14	60-4429	'Ear' clip - feed pipe	2
15	71-7058	Oil return pipe	1
16	60-4428	'Ear' clip - return pipe	2
17	71-3550	Rocker oil pipe	1
18	70-1335	Copper washer	4
19	21-0550	Domed nut	4
20	71-3551	Rocker feed pipe	1
21	60-4428	'Ear' clamp - rocker feed pipe	2
22	83-7154	Oil tank vent pipe - rocker box to frame	1
23	60-7557	'Ear' clip - vent pipe at rocker box	1



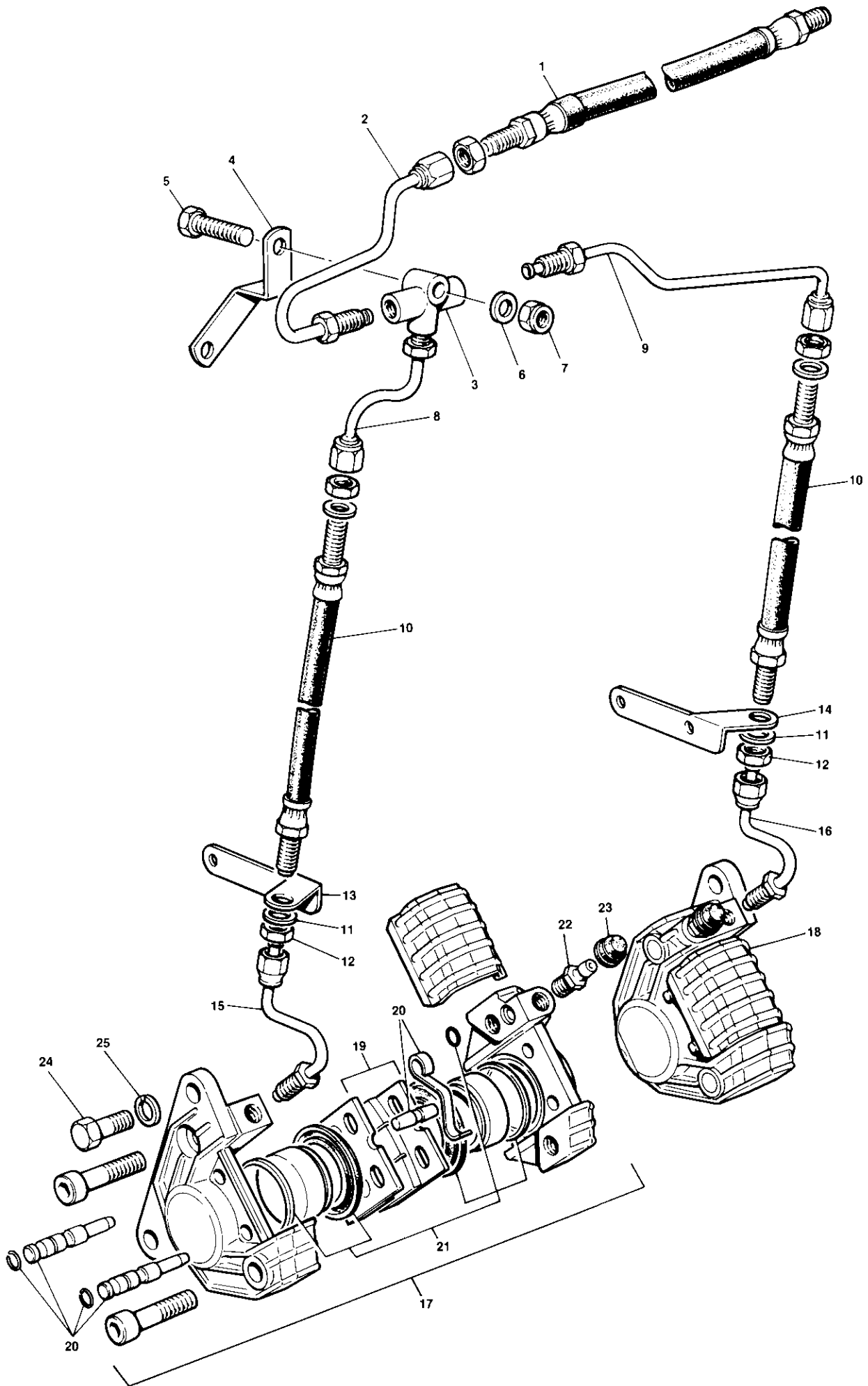
TELESCOPIC FRONT FORK

Ref. No.	Part No.	Description	Quantity
1	98-0001	FRONT FORK ASSEMBLY	1
2	98-0005	Top yoke	1
3	14-0234	Pinch bolt	1
4	60-2331	Plain washer	1
5	14-1303	Nut	1
6	14-1034	Cap screw	2
7	97-7070	Steering stem nut	1
8	97-7071	Cap for steering stem nut	1
9	98-0002	Bottom yoke and stem	1
10	60-7271	Lock c/w 2 keys	1
11	60-0623	Key (state serial number)	A/R
12	21-0578	Grub screw - lock fixing	1
13	97-4476	Pinch bolt	2
14	82-2184	Plain washer	4
15	14-1303	Nut	2
16	98-0006	FORK LEG ASSEMBLY L.H.	1
17	00-0046	Fork bottom member L.H.	1
18	98-0007	FORK LEG ASSEMBLY R.H.	1
19	00-0047	Fork bottom member R.H.	1
20	00-0005	Oil seal	2
21	00-0007	Circlip	2
22	00-0006	Dust excluder sleeve	2
23	00-0008	Clip for dust excluder sleeve	2
24	00-0048	Clamp bolt	1
25	00-0049	Nut for clamp bolt	1
26	00-0003	Drain plug	2
27	00-0004	Sealing washer for drain plug	2
28	00-0050	Fork stanchion	2
29	00-0051	Damper sleeve abutment	2
30	00-0052	Damper control valve	2
31	00-0053	Damper sleeve	2
32	00-0054	Circlip	2
33	00-0055	Base valve	2
34	00-0056	Recoil spring	2
35	00-0057	Damper tube	2
36	00-0058	Circlip	2
37	00-0059	Piston washer	4
38	00-0060	Piston	2
39	00-0061	Piston sleeve	2
40	00-0062	Spring collar	2
41	00-0063	Damper retaining screw	2
42	00-0064	Sealing washer	2
43	00-0065	Main spring	2
44	00-0066	Spring spacer	2
45	00-0067	TOP NUT ASSEMBLY	2
46	00-0068	Ball valve	2
47	00-0069	'O' ring	2
48	00-0070	Ball valve spring	2
49	00-0071	Retainer	2
50	00-0002	'O' ring	2
51	00-0001	Cap screw	2
52	97-4028	Dust cover	1
53	97-4031	Taper roller bearing	2
54	83-2007	Bearing abutment ring	2
55	97-7198	Headlamp mounting bracket L.H.	1
56	97-7199	Headlamp mounting bracket R.H.	1
57	97-7119	Rubber mounting sleeve - headlamp bracket	4



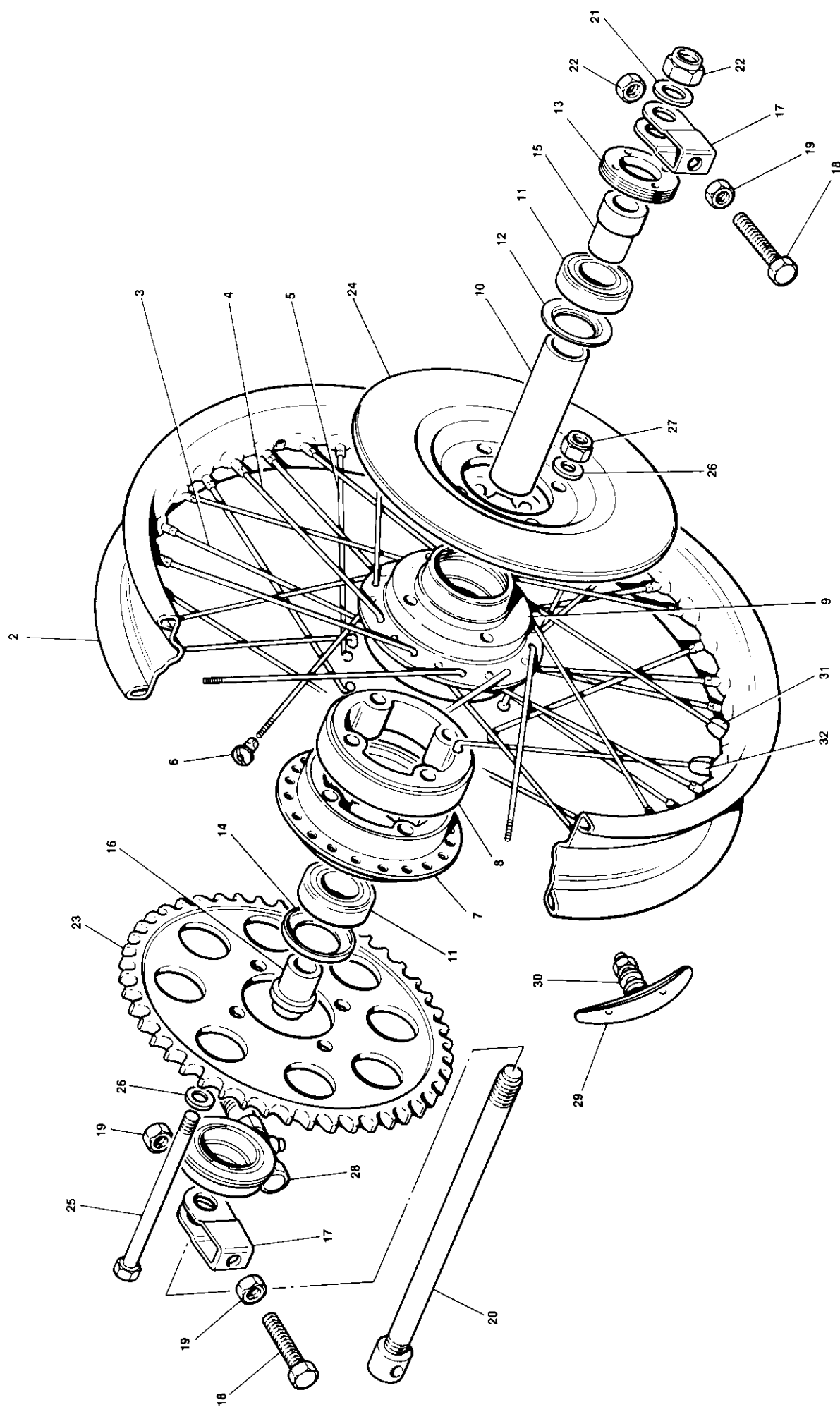
FRONT WHEEL

Ref. No.	Part No.	Description	Quantity
1	38-0004	RIM, SPOKES AND HUB ASSEMBLY	1
2	37-4129	Rim WM2 x 19	1
3	37-7058	Hub - left half	1
4	38-0005	Hub - right half	1
5	37-4131	Spoke - outer	20
6	37-4130	Spoke - inner	20
7	37-2294	Nipple	40
8	14-1307	Nut - wheel spindle	1
9	83-2266	Washer	1
10	37-4134	Lockring - left	1
11	37-7041	Bearing	2
12	37-7054	Dust cover - right	1
13	38-0006	Spacer tube	1
14	38-0007	Bearing bush	2
15	37-4135	Shim washer	1
16	38-0008	Wheel spindle	1
17	38-0009	Brake disc	2
18	21-7085	Bolt - disc to hub	4
19	60-2331	Plain washer	8
20	14-1203	Nut - bolt disc to hub	4
21	37-3969	Balance weight - short	A/R
22	37-3970	Balance weight - long	A/R



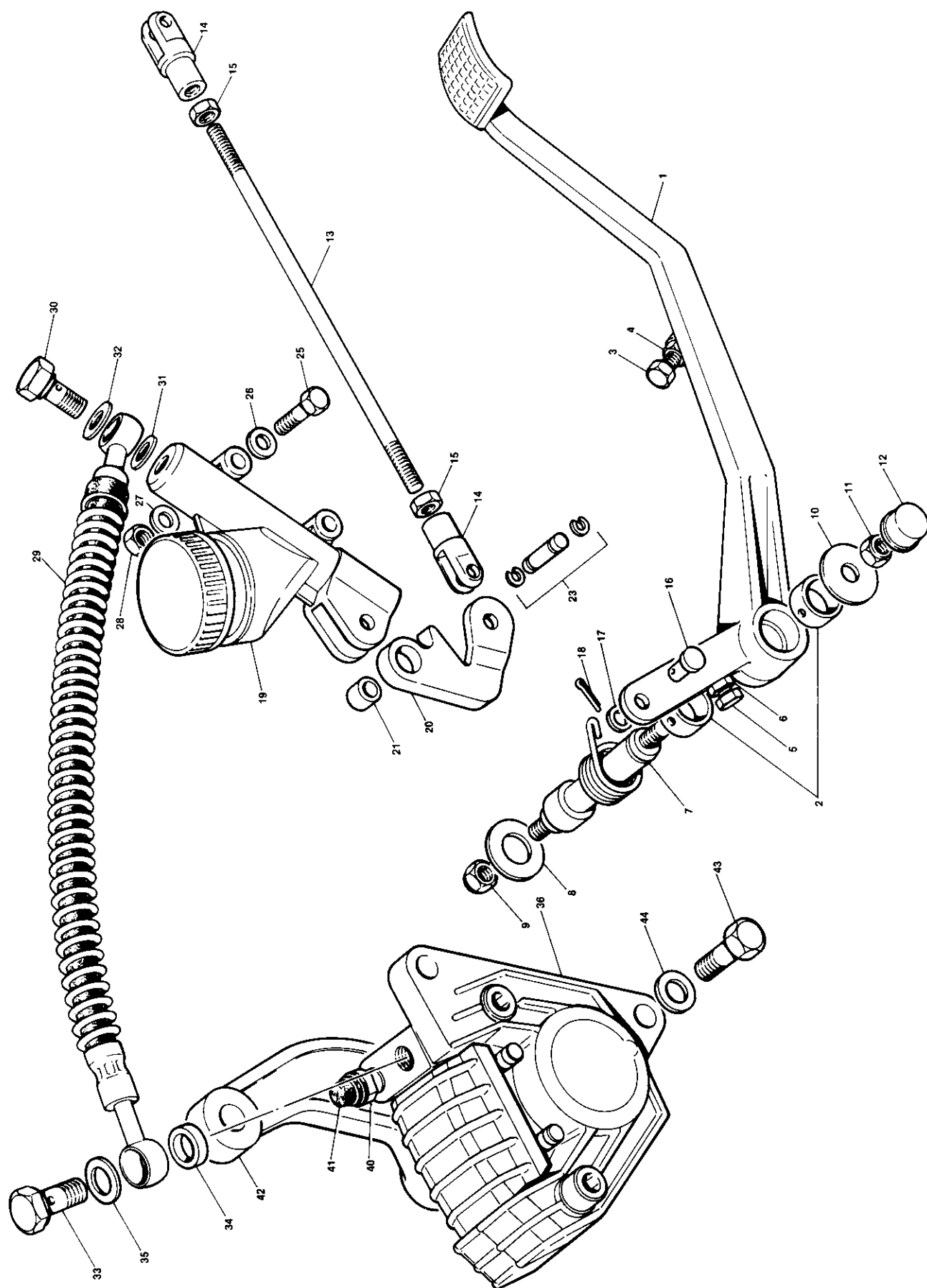
FRONT BRAKE

Ref. No.	Part No.	Description	Quantity
1	62-0017	Brake hose - low handle bar (c/w nut)	1
1	62-0018	Brake hose - high handlebar (c/w nut)	A
2	60-7494	Brake pipe - top yoke to 3 way junction block	1
3	60-7176	Junction block - 3 way	1
4	98-0011	Mounting bracket - 3 way junction block	1
5	14-0105	Screw - junction block to bracket	1
6	60-2329	Plain washer	1
7	14-1301	Nut - junction block to bracket screw	1
8	60-7178	Bundy tube L.H. - junction block to L.H. brake hose	1
9	60-7495	Bundy tube R.H. - junction block to R.H. brake hose	1
10	62-0020	Brake hose — bundy tube to fork leg bracket (c/w nut and washer)	2
11	70-2288	Washer - brake hose to fork leg bracket	2
12	14-0403	Nut - brake hose to fork leg bracket	2
13	98-0009	Fork leg bracket L.H.	1
14	98-0010	Fork leg bracket R.H.	1
15	62-0041	Bundy tube L.H. - fork leg bracket to L.H. caliper	1
16	62-0042	Bundy tube R.H. - fork leg bracket to R.H. caliper	1
17	62-0014	CALIPER L.H. c/w brake pads	1
18	62-0015	CALIPER R.H. c/w brake pads	1
19	00-0042	Brake pad kit (1 pair)	A/R
20	00-0083	Spring and pin kit	A/R
21	00-0043	Replacement seals kit	A/R
22	00-0044	Bleed nipple	2
23	00-0045	Cover for bleed nipple	2
24	22-0014	Bolt - caliper mounting	4
25	60-2419	Spring washer - caliper mounting bolt	4



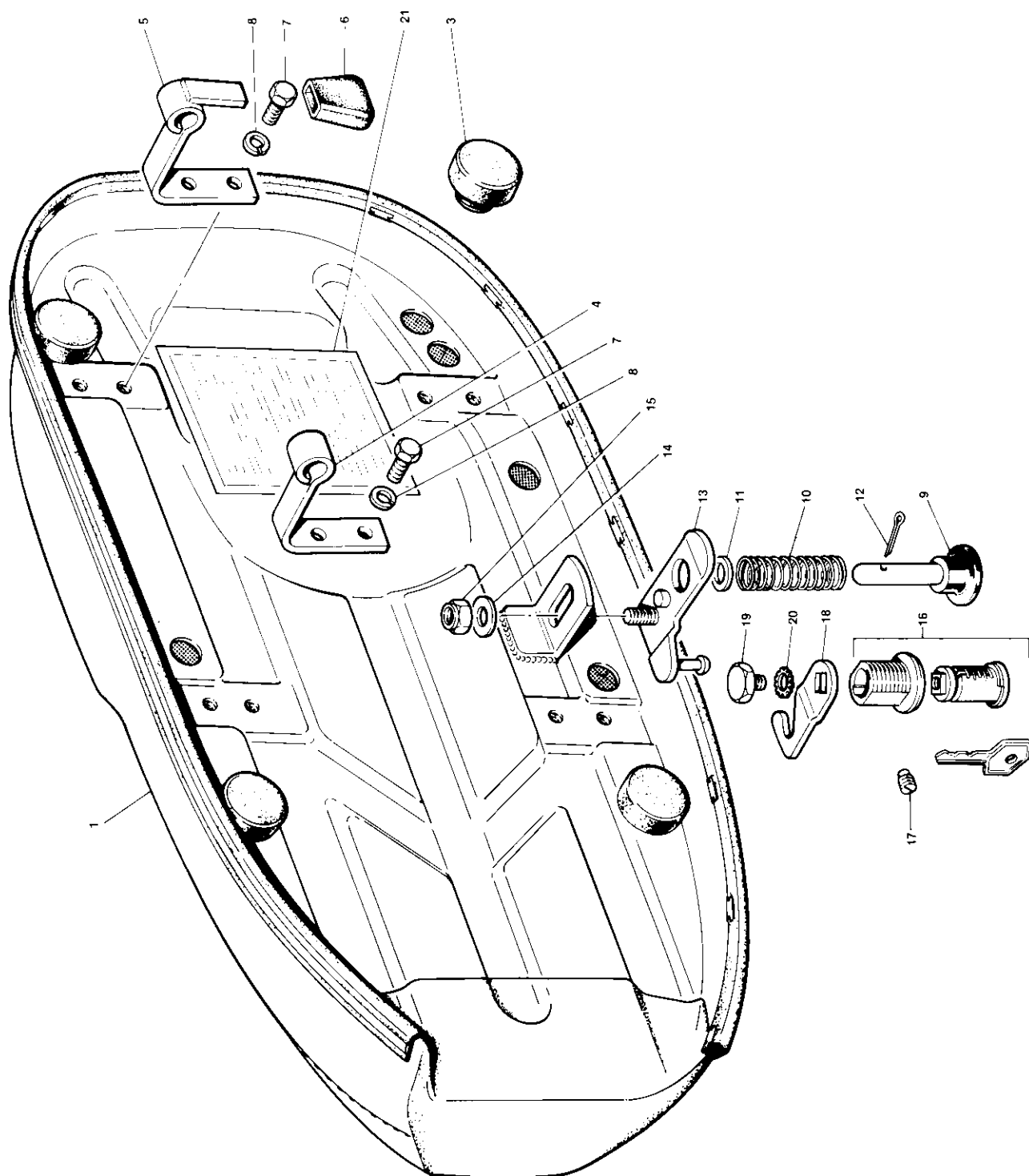
REAR WHEEL

Ref. No.	Part No.	Description	Quantity
1	37-7061	RIM, SPOKES AND HUB ASSEMBLY	1
2	37-7030	Rim WM3 x 18	1
3	37-7031	Spoke - inner	20
4	37-7032	Spoke - outer R.H.	10
5	37-7033	Spoke - outer L.H.	10
6	37-7034	Nipple	40
7	37-7047	Hub - left	1
8	37-7063	Centre spacer - hub	1
9	37-7062	Hub - right	1
10	37-7051	Bearing spacer tube	1
11	37-7041	Bearing	2
12	37-4135	Retaining washer	1
13	37-7055	Lockring R.H.	1
14	37-7054	Dust cover L.H.	1
15	37-7111	Spacer R.H. bearing	1
16	37-7052	Spacer L.H. bearing	1
17	37-7127	Chain adjuster	2
18	14-0118	Screw - chain adjuster	2
19	14-0302	Nut - chain adjuster	4
20	37-7113	Wheel spindle	1
21	83-2266	Washer - wheel spindle nut	1
22	14-1307	Nut - wheel spindle	1
23	37-7072	Sprocket 45T	1
24	38-0009	Brake disc	1
25	21-7041	Bolt - disc and sprocket to hub	4
26	60-2331	Plain washer	8
27	14-1203	Nut - disc and sprocket to hub bolt	4
28	60-7091	Speedometer drive gearbox	1
29	37-3468	Security bolt c/w nut	1
30	22-0036	Leather washer at security bolt	1
31	37-3969	Balance weight - short	A/R
32	37-3970	Balance weight - long	A/R



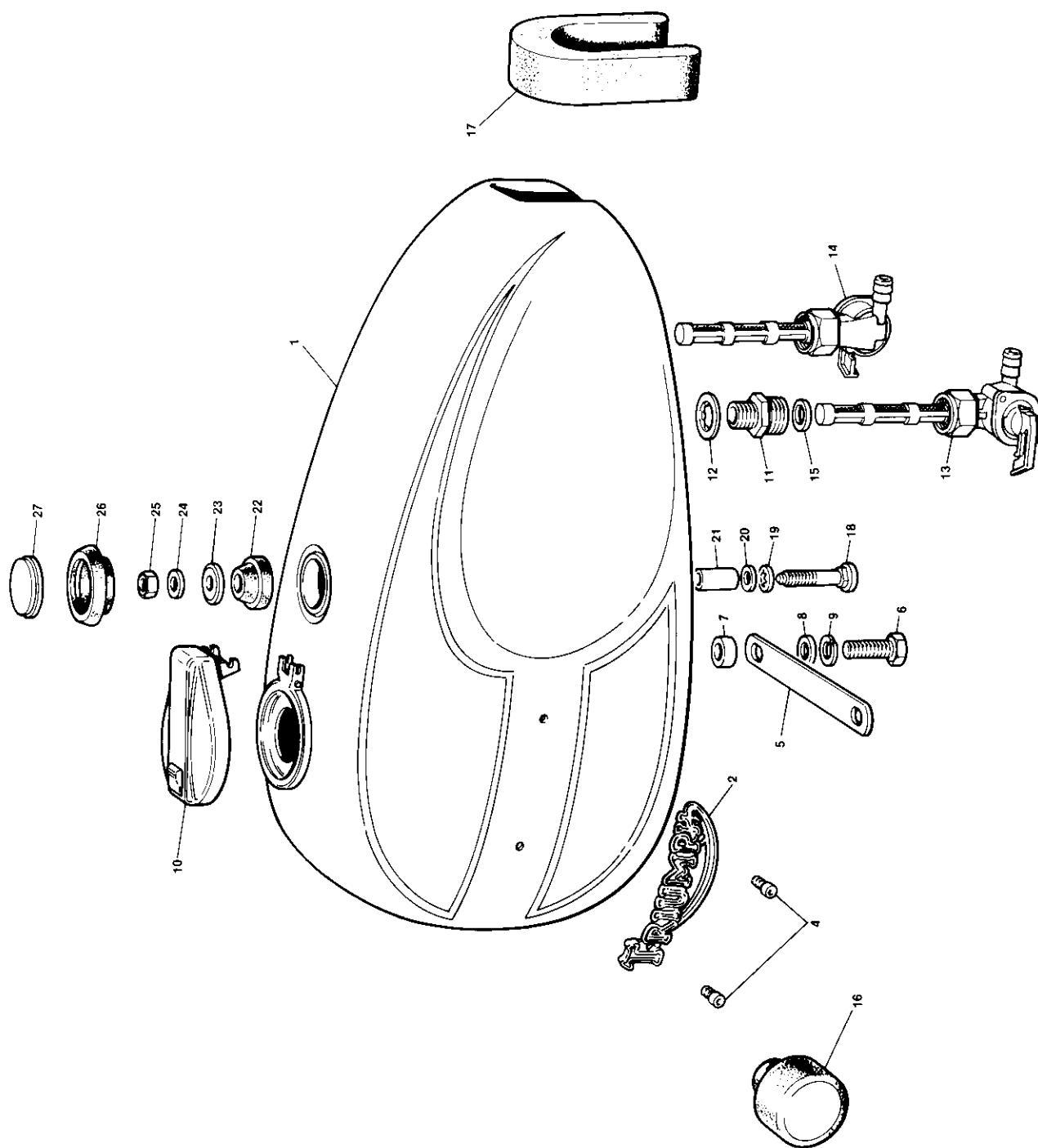
REAR BRAKE

Ref. No.	Part No.	Description	Quantity
1	83-8333	REAR BRAKE PEDAL	1
2	60-7631	Bush	2
3	14-0105	Screw - stop adjuster	1
4	14-0401	Locknut - adjuster stop screw	1
5	22-0012	Screw - stop switch operation	1
6	23-2001	Locknut - stop switch operating screw	1
7	84-0013	Brake pedal spindle	1
8	60-2333	Plain washer - pedal spindle	1
9	14-1305	Nut - pedal spindle to L.H. rear engine plate	1
10	82-4299	Plain washer - brake pedal retention	1
11	14-1302	Nut - brake pedal to spindle	1
12	60-7658	Nut cap	1
13	84-0015	Brake rod	1
14	83-8052	Brake rod end	2
15	14-0401	Locknut - brake rod end	2
16	83-8054	Pivot pin	2
17	70-3302	Plain washer	2
18	60-2701	Split pin	2
19	60-7626	REAR MASTER CYLINDER	1
20	83-8326	Lever - master cylinder	1
21	83-8327	Bush - master cylinder lever	1
22	00-0072	Seals kits	A/R
23	00-0073	Pivot pin kit	A/R
24	00-0074	Lid and bellows kit	A/R
25	22-0031	Bolt - master cylinder to frame	2
26	60-4248	Plain washer (u/h) - master cylinder mounting bolt	2
27	60-2329	Plain washer (u/nut) - master cylinder mounting bolt	2
28	14-1301	Nut - master cylinder mounting bolt	2
29	62-0004	Rear brake hose	1
30	22-0034	Banjo bolt - hose to master cylinder	1
31	60-4182	Copper washer - under banjo	1
32	60-4184	Copper washer - under bolt head	1
33	22-0016	Banjo bolt - hose to caliper	1
34	22-0015	Copper spacer	1
35	60-4184	Copper washer - under bolt head	1
36	62-0015	CALIPER c/w brake pads	1
37	00-0042	Brake pad kit	A/R
38	00-0083	Spring and pin kit	A/R
39	00-0043	Seals kit	A/R
40	00-0044	Bleed nipple	1
41	00-0045	Cover for bleed nipple	1
42	38-0014	Caliper plate	1
43	22-0014	Bolt - caliper to caliper plate	1
44	60-2419	Plain washer - caliper mounting bolt	1



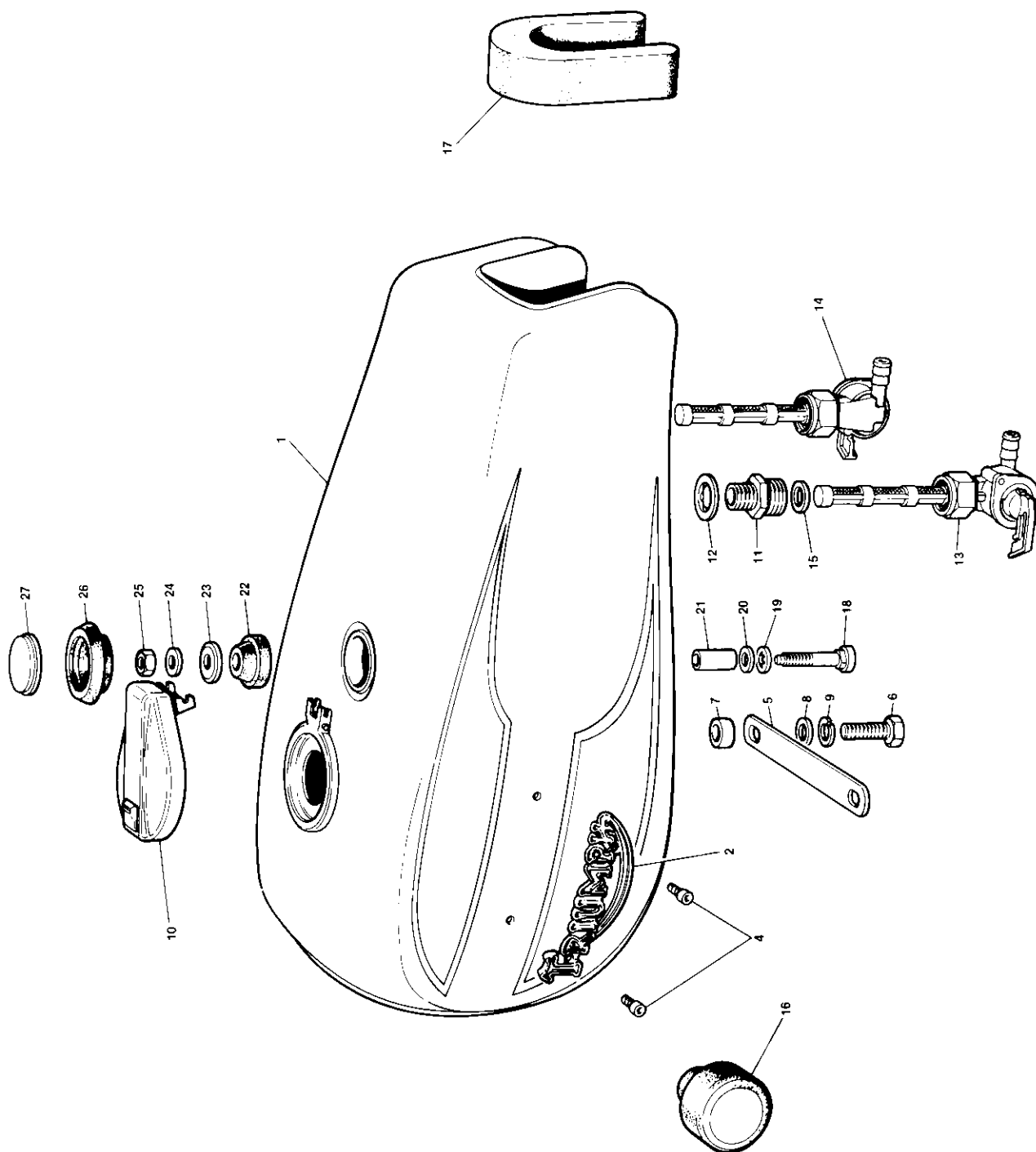
TWINSEAT

Ref. No.	Part No.	Description	Quantity
1	83-7391	TWINSEAT (narrow) - used with 2 · 8 gallon tank	1
2	83-7793	Cover - twinseat (2 · 8 gallon fuel tank)	A/R
1	83-7598	TWINSEAT (wide) - used with 4 gallon fuel tank	1
2	83-7599	Cover - twinseat (4.0 gallon fuel tank)	A/R
3	82-9093	Rubber buffer	4
4	83-4782	Hinge - twinseat front	1
5	83-7542	Hinge - twinseat rear	1
6	83-7544	Plastic sleeve	1
7	14-0101	Bolt - for hinge	4
8	60-2417	Spring washer	4
9	82-7560	Plunger and knob	1
10	82-4228	Spring	1
11	71-3749	Plain washer	1
12	60-2720	Split pin	1
13	83-7329	Catch plate	1
14	60-2329	Plain washer - catch plate screw	1
15	14-1301	Nut - catch plate screw	1
16	60-7215	Twinseat lock c/w 2 keys	1
17	21-7049	Grub screw - lock retention	1
18	83-7328	Catch plate for seat lock	1
19	97-3894	Screw - catch plate to seat lock	1
20	97-1388	Washer - catch plate screw	1
21	62-0043	Data label	1



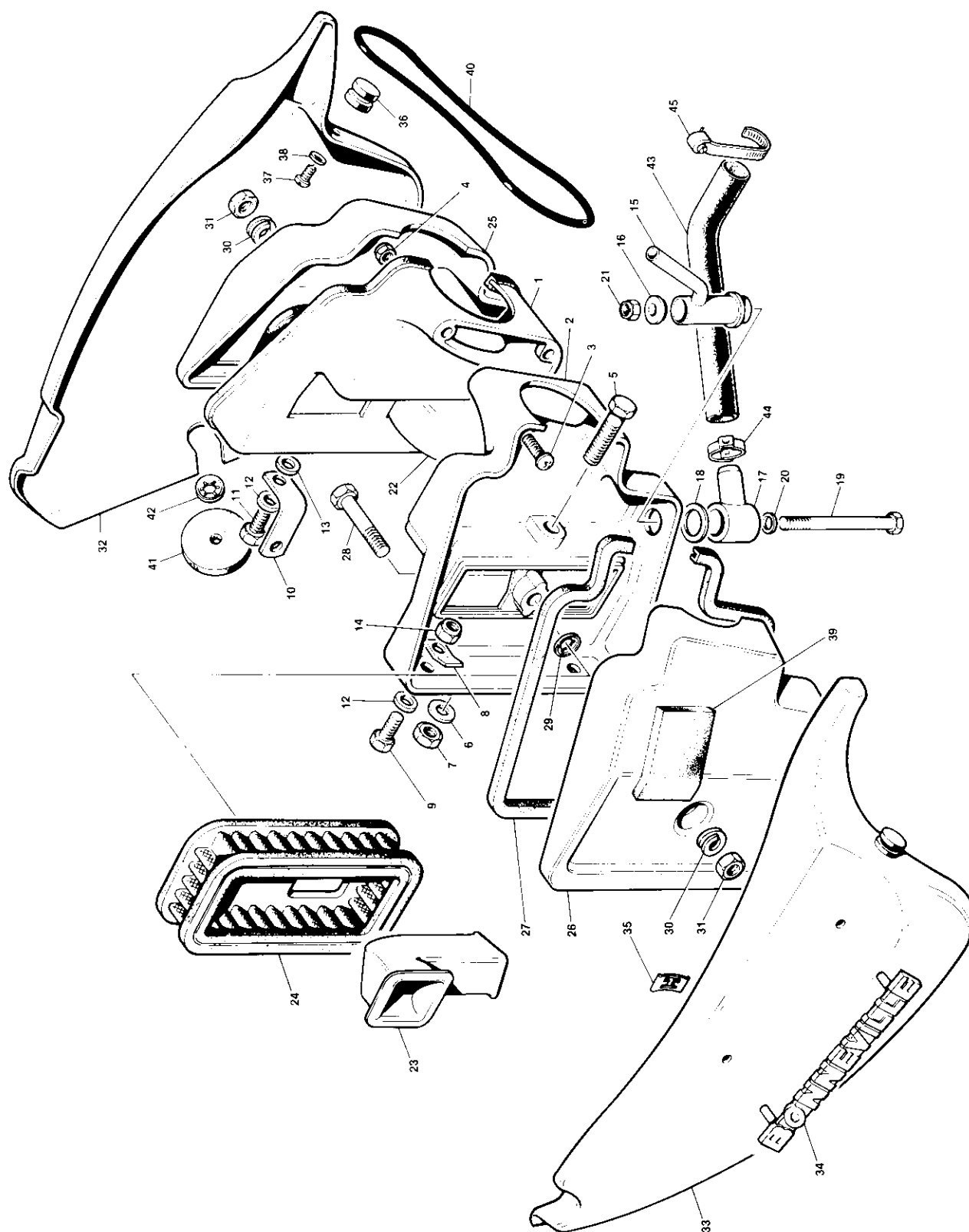
PETROL TANK — 2 · 8 Gallons

Ref. No.	Part No.	Description	Quantity
1	83-7952	Petrol tank 2 · 8 gallons. Black - Gold line	1
1	83-7588	Petrol tank 2 · 8 gallons. Black - Candy apple	1
2	60-7414	Badge L.H.	1
3	60-7415	Badge R.H.	1
4	21-7048	Screw (black $\frac{3}{8}$ in. U.H.)	4
5	83-4395	Tie strap	1
6	14-0115	Bolt - tie strap	2
7	97-1931	Distance piece	2
8	60-2321	Plain washer - tie bolt	2
9	60-2428	Spring washer - tie bolt	2
10	60-7503	Petrol filler cap	1
11	83-7970	Adaptor - tank to petrol tap	2
12	22-0001	Selon washer - adaptor to tank	2
13	60-7508	Petrol tap L.H.	1
14	60-7509	Petrol tap R.H.	1
15	00-0075	Fibre washer - tap seal	2
16	83-4931	Steady rubber - at frame head tube	2
17	83-4932	Mounting rubber - at frame top tube	2
18	83-4930	Centre fixing bolt	1
19	82-8245	Retainer	1
20	60-2330	Plain washer - lower	1
21	82-9063	Distance tube	1
22	83-4934	Rubber - centre tank mounting	1
23	82-3814	Cupped washer - upper	1
24	60-2330	Plain washer	1
25	14-0302	Nut - centre fixing bolt	1
26	97-5061	Grommet for badge	1
27	83-8656	'Triumph' badge	1



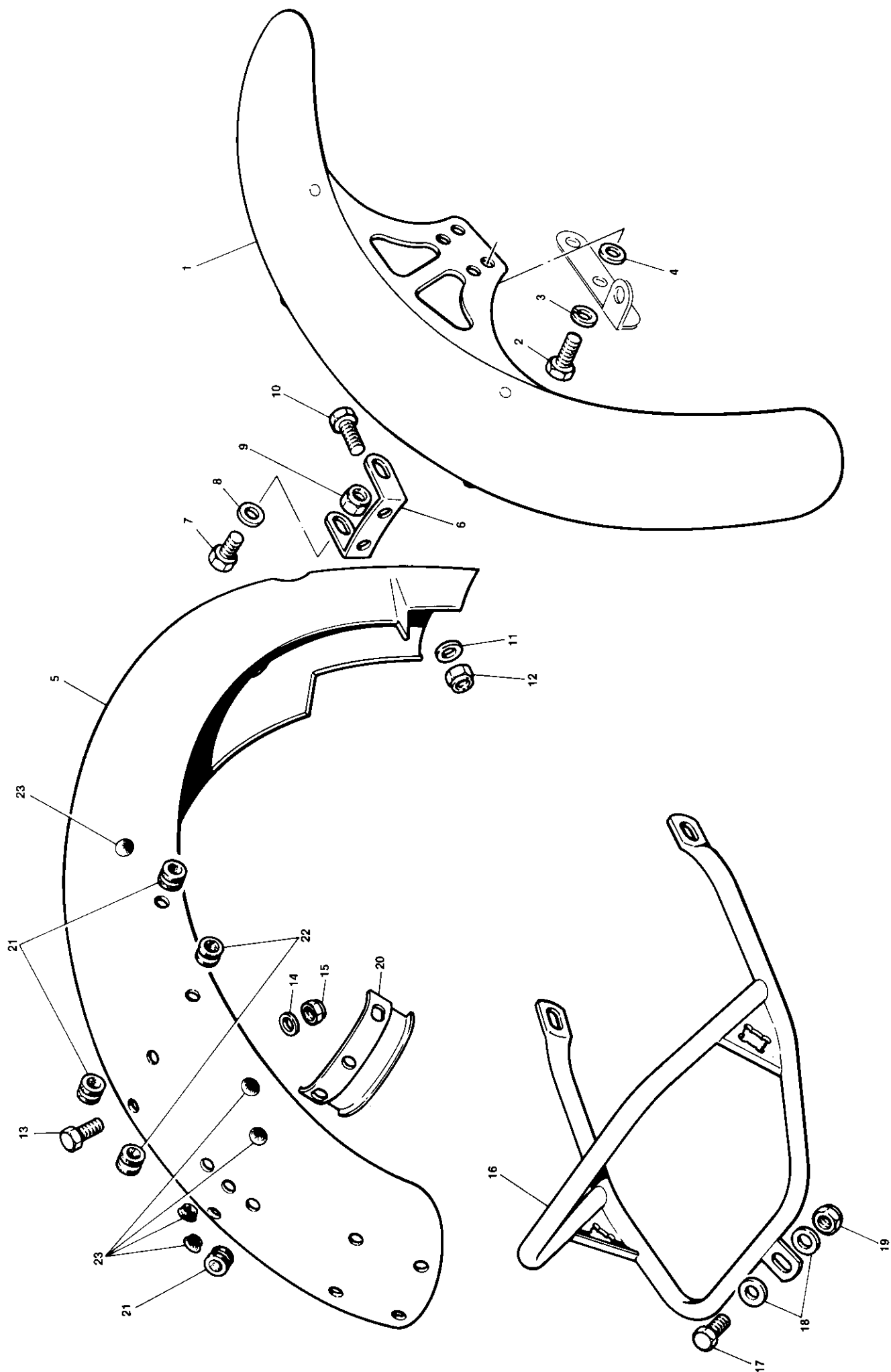
PETROL TANK - 4 Gallons

Ref. No.	Part No.	Description	Quantity
1	83-8087	Petrol tank 4 gallons. Black - Gold line	1
1	83-8318	Petrol tank 4 gallons. Black - Candy apple	1
2	60-7537	Badge L.H.	1
3	60-7538	Badge R.H.	1
4	21-7048	Screw (black $\frac{3}{8}$ in. U.H.)	4
5	83-4395	Tie strap	1
6	14-0115	Bolt - tie strap	2
7	97-1931	Distance piece	2
8	60-2321	Plain washer - tie bolt	2
9	60-2428	Spring washer - tie bolt	2
10	60-7503	Petrol filler cap	1
11	83-7970	Adaptor - tank to petrol tap	2
12	22-0001	Selon washer - adaptor to tank	2
13	60-7508	Petrol tap L.H.	1
14	60-7509	Petrol tap R.H.	1
15	00-0075	Fibre washer - tap seal	2
16	83-4931	Steady rubber - at frame head tube	2
17	83-4932	Mounting rubber - at frame top tube	2
18	83-4930	Centre fixing bolt	1
19	82-8245	Retainer	1
20	60-2330	Plain washer - lower	1
21	82-9063	Distance tube	1
22	83-4934	Rubber - centre tank mounting	1
23	82-3814	Cupped washer - upper	1
24	60-2330	Plain washer	1
25	14-0302	Nut - centre fixing bolt	1
26	97-5061	Grommet for badge	1
27	83-8656	'Triumph' badge	1



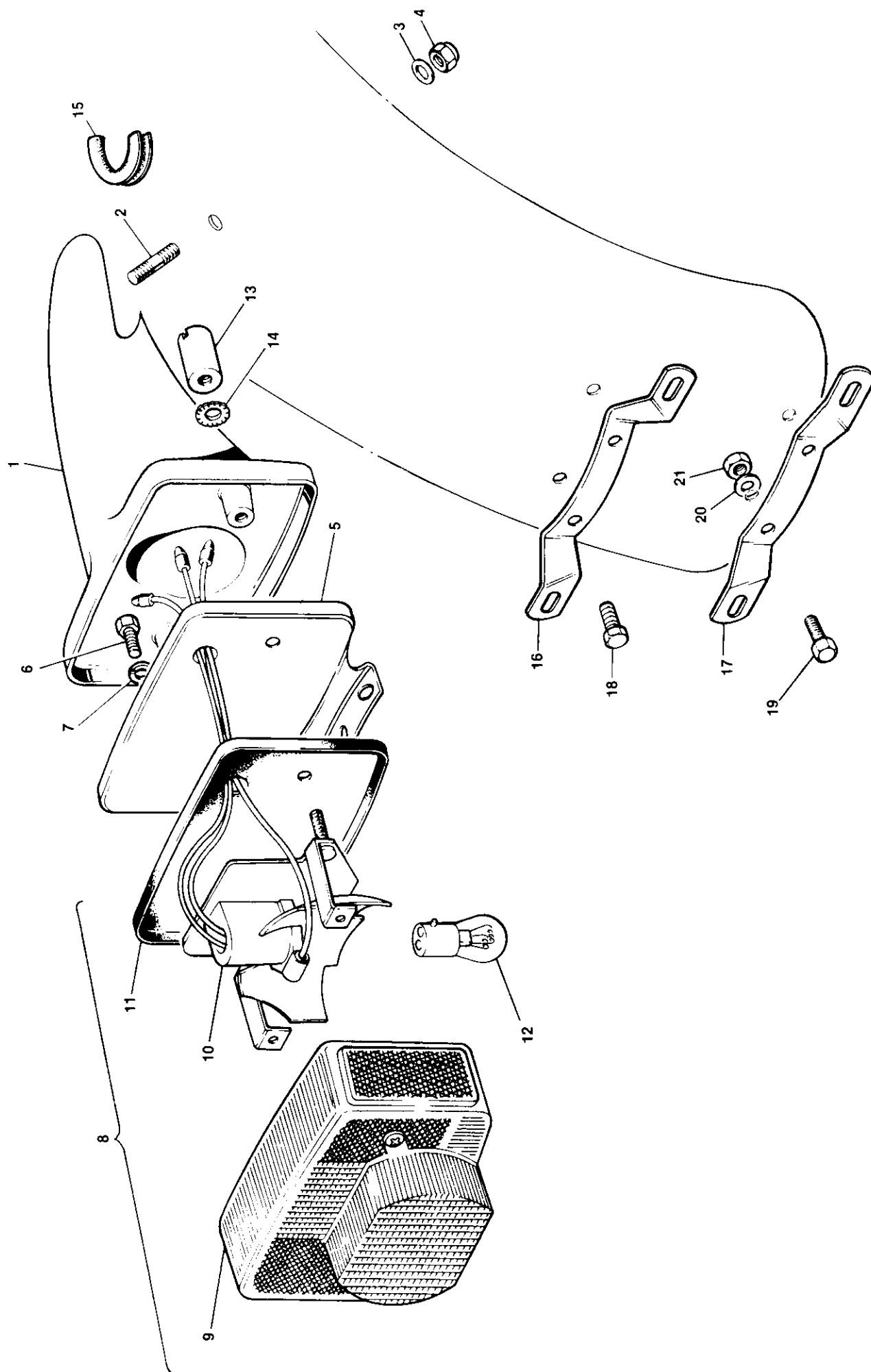
AIR CLEANER AND SIDE PANELS

Ref. No.	Part No.	Description	Quantity
1	83-7888	Air cleaner body L.H.	1
2	84-0007	Air cleaner body R.H.	1
3	60-3539	Screw - L.H. to R.H. air cleaner body	2
4	21-0501	Nut - air cleaner body screw	2
5	14-0217	Bolt - airbox to frame	2
6	60-2321	Plain washer - airbox to frame bolt	2
7	14-1302	Nut - airbox to frame bolt	2
8	84-0010	Location tag - airbox cover to airbox body	4
9	14-0103	Bolt - location tags to airbox	3
10	83-7869	Mounting bracket - ignition amplifier unit	2
11	14-0105	Screw - amplifier unit mounting bracket to L.H. body	2
12	60-2329	Plain washer - location tags and amp. unit bracket	7
13	82-1335	Spacer - amplifier unit bracket to L.H. body	2
14	14-1301	Nut - tags to airbox bolts	5
15	83-7703	Breather tower - R.H. airbox	1
16	83-7882	Cap - breather tower top	1
17	83-7148	Banjo union to breather tower	1
18	70-1465	Fibre washer - banjo union	1
19	14-0213	Bolt - breather tower to R.H. airbox	1
20	70-2441	Plain washer - banjo bolt	1
21	14-1301	Nut - banjo bolt	1
22	83-5448	Air intake tube L.H.	1
23	83-5449	Air intake tube R.H.	1
24	60-4265	Air filter element	2
25	84-0008	Air cleaner cover L.H.	1
26	84-0009	Air cleaner cover R.H.	1
27	60-7628	Sealing strip	2
28	14-0221	Bolt - cover to body	2
29	82-8245	Retainer - cover bolt	2
30	60-2438	Spring washer	2
31	14-1302	Nut - cover to body bolt	2
32	84-0024	Styling panel L.H. Black - Gold line	1
33	84-0025	Styling panel R.H. Black - Gold line	1
34	83-8547	Name plate - 'Bonneville 750'	2
35	60-7511	Push-fix for nameplate	4
36	83-8347	Capstan - panel retention	2
37	70-7354	Screw for capstan	2
38	60-2391	Plain washer for capstan screw	2
39	83-7235	Rubber pad - under styling panel	2
40	60-7707	Rubber band - panel fixing	1
41	83-7910	Rubber washer - panel fixing	2
42	60-7397	Retainer - rubber washer fixing	2
43	83-7323	Breather pipe - crankcase to airbox	1
44	60-7177	Clip - breather pipe to airbox banjo	1
45	60-7557	Clip - breather pipe to crankcase outlet stub	1



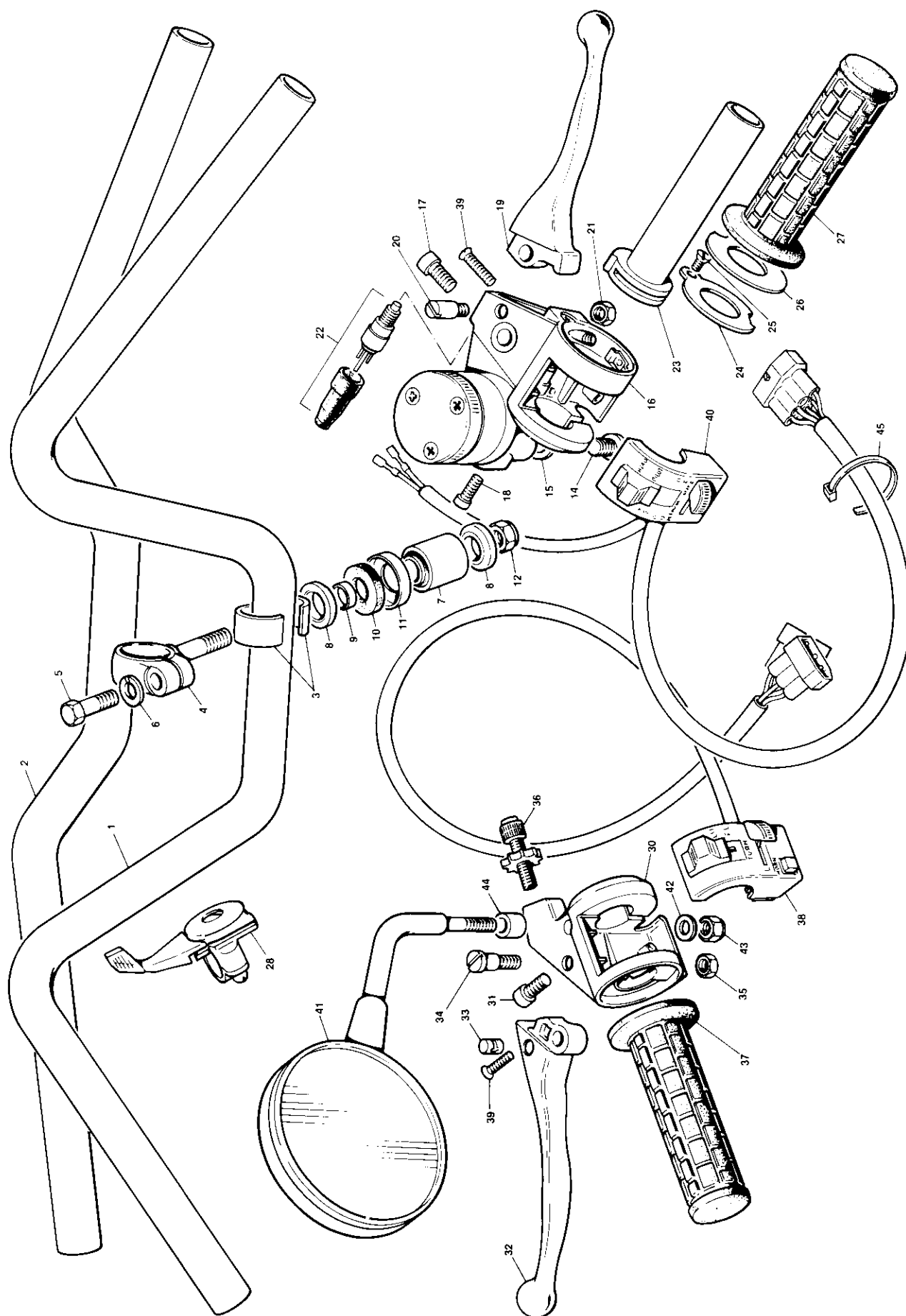
MUDGUARDS AND FIXINGS

Ref. No.	Part No.	Description	Quantity
1	98-0008	Front mudguard	1
2	23-1043	Screw- mudguard to fork leg	4
3	60-2428	Spring washer - mudguard screw	4
4	60-2321	Plain washer - mudguard screw	4
5	84-0016	Rear mudguard	1
6	83-2796	Lower front bracket	1
7	14-0113	Bolt - bracket to frame	2
8	60-2330	Plain washer - bracket to frame bolt	2
9	14-1302	Nut - bracket to frame bolt	2
10	14-0101	Bolt - mudguard to lower front bracket	2
11	60-2329	Plain washer - mudguard to bracket bolt	2
12	14-1301	Nut - mudguard to front bracket bolt	2
13	14-0101	Bolt - guard to frame seat loop	2
14	60-2329	Plain washer - guard to seat loop bolt	2
15	14-1301	Nut - guard to seat loop bolt	2
16	83-7555	Grab rail	1
17	14-0102	Bolt - grap rail to mudguard	1
18	60-2329	Plain washer - grab rail bolt	2
19	14-1301	Nut - grap rail bolt	1
20	83-4806	Wiring protector	1
21	97-0961	Grommet - harness wires through guard	3
22	62-0013	Grommet - direction indicator wires	2
23	62-0024	Blind grommet	5
NI	62-0050	Rear sub-harness	1



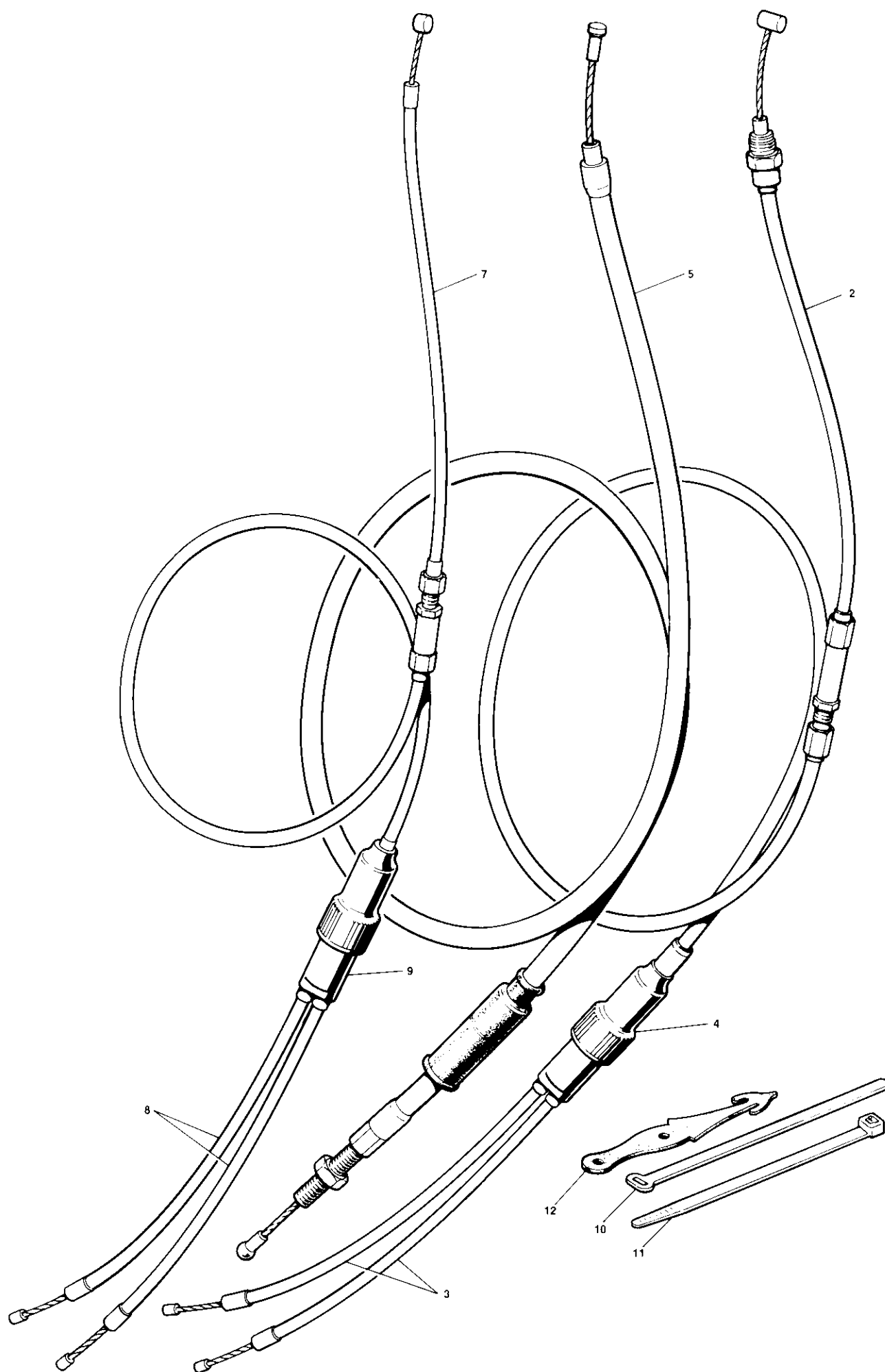
TAIL LAMP AND SUPPORTS

Ref. No.	Part No.	Description	Quantity
1	83-7094	Tail lamp carrier	1
2	21-2225	Stud - carrier to mudguard	1
3	60-2329	Plain washer - carrier stud	1
4	14-1301	Nut - carrier stud	1
5	83-5001	Tail lamp support plate	1
6	14-7804	Screw - plate to carrier	2
7	60-2427	Spring washer - plate to carrier screw	2
8	60-4110	STOP TAIL LAMP — LUCAS L917	1
9	06-8058	Lens	1
10	99-7065	Base assembly	1
11	99-7066	Gasket	1
12	99-0542	Bulb 380 12v 5/21w S.B.C.	1
13	83-4800	Sleeve nut - lamp to support plate	2
14	60-4256	Serrated washer - lamp to plate sleeve nut	2
15	83-5105	'U' grommet - lamp carrier	2
16	83-4784	Rear number plate bracket - top	1
17	82-6850	Rear number plate bracket - lower	1
18	14-0102	Bolt - top	2
19	14-0101	Bolt - lower	2
20	60-2329	Plain washer - number plate brackets	4
21	14-1301	Nut - number plate brackets	4



HANDLEBARS AND CONTROL LEVERS

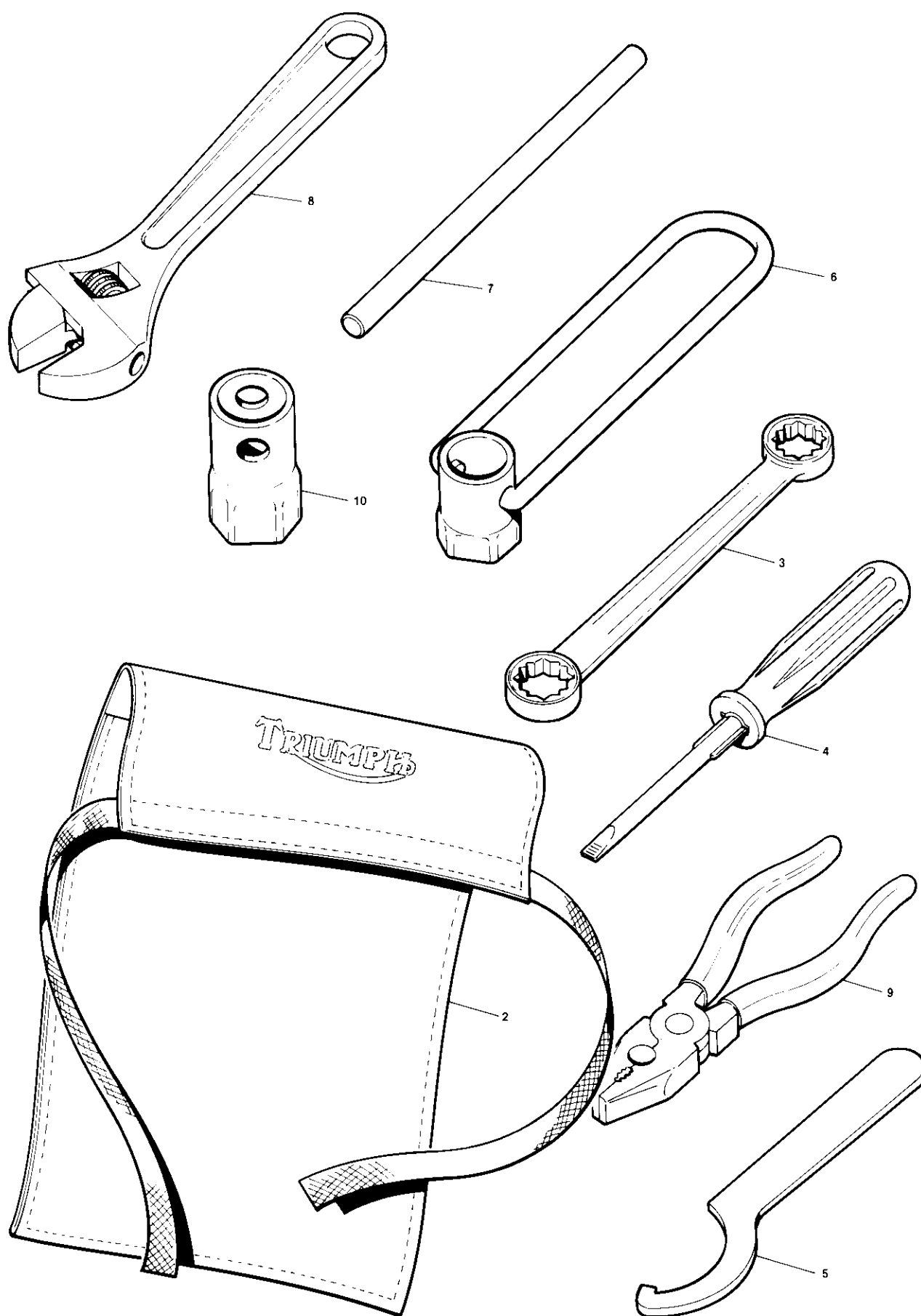
Ref. No.	Part No.	Description	Quantity
1	97-7205	Handlebar - high	1
2	97-7259	Handlebar - low	1
3	97-1425	Sleeve - handle bar mounting	4
4	97-2291	Handlebar eye bolt	2
5	21-0589	Bolt	2
6	82-1335	Spring washer	2
7	97-1527	Bonded rubber bush	2
8	97-1529	Hemispherical washer	4
9	97-1581	Distance piece	2
10	97-1580	Rubber washer	2
11	97-2221	Cup	2
12	14-1303	Nut	2
13	62-0016	MASTER CYLINDER ASSEMBLY - complete with brake lever and twistgrip	1
14	62-0075	Blanking plug	1
15	62-0076	Sealing washer - blanking plug	1
16	00-0021	FRONT BRAKE LEVER BODY c/w clamp screw	1
17	00-0022	Body clamp screw	1
18	00-0023	Master cylinder clamp screw	2
19	00-0024	Front brake lever	1
20	00-0025	Front brake lever pivot pin	1
21	00-0026	Pivot pin nut	1
NI	00-0027	Master cylinder piston/seal/spring kit	A/R
NI	00-0028	Master cylinder lid, cap, bellows and screw kit	A/R
22	62-0019	Stop light switch	1
23	00-0029	Twistgrip barrel	1
24	00-0030	Retainer plate	1
25	00-0031	Retainer plate screw M4 x 8	1
26	00-0032	Spacer plate	1
27	00-0033	Grip R.H.	1
28	60-3246	Cold start lever control	1
29	62-0005	CLUTCH LEVER ASSEMBLY c/w adjuster screw	1
30	00-0034	Clutch lever body c/w clamp screw	1
31	00-0035	Body clamp screw M6 x 16	1
32	00-0036	Clutch lever	1
33	00-0081	Clutch cable nipple	1
34	00-0037	Clutch lever pivot pin	1
35	00-0038	Pivot pin nut	1
36	00-0039	Clutch cable adjuster c/w lockring	1
37	62-0006	Grip L.H.	1
38	62-0057	Handlebars switch L.H.	1
39	62-0079	Screw	2
40	62-0055	Handlebar switch R.H.	1
41	62-0060	Mirror L.H. and R.H.	2
42	00-0040	Lockwasher	2
43	00-0041	Nut	2
44	97-1931	Spacer - mirror L.H.	1
45	60-7202	Cable tie - cables to handlebar	4



CONTROL CABLES

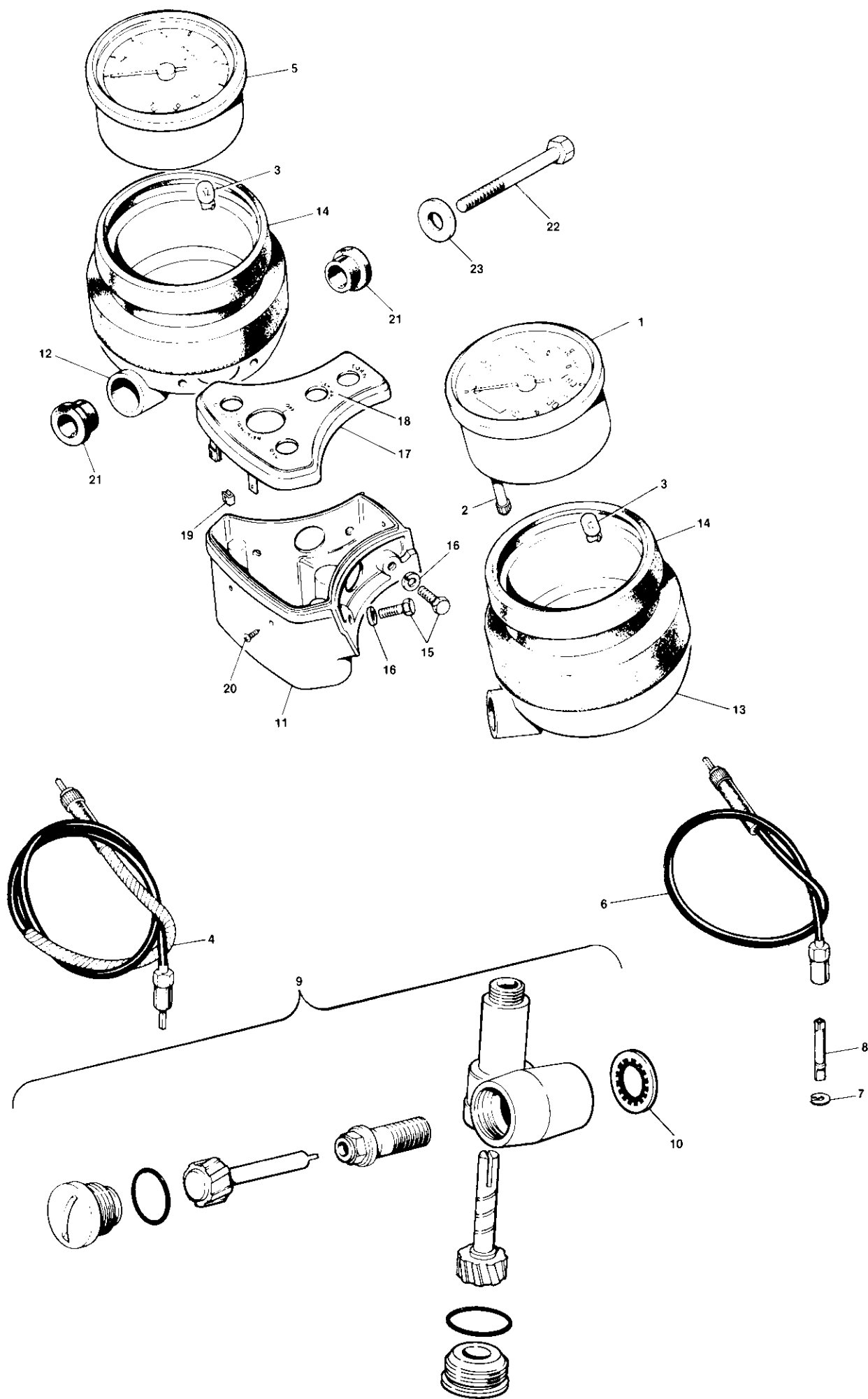
Ref. No.	Part No.	Description	Quantity
1	00-0020	THROTTLE CABLE COMPLETE	1
2	62-0071	Throttle cable - twist grip to junction box	1
3	62-0064	Throttle cable - junction box to carburettor	2
4	60-0685	Throttle cable junction box	1
5	62-0011	Clutch cable complete	1
6	00-0019	COLD START CABLE COMPLETE	1
7	62-0067	Cold start cable - lever to junction box	1
8	62-0065	Cold start cable - junction box to carburettor	1
9	60-0685	Cold start cable junction box	1
10	60-4254	Cable tie - aluminium	4
11	60-7201	Cable tie - plastic	18
12	60-0978	Cable tie - rubber	2

1 @ Speedo/tacho cables
1 @ Alternator cable



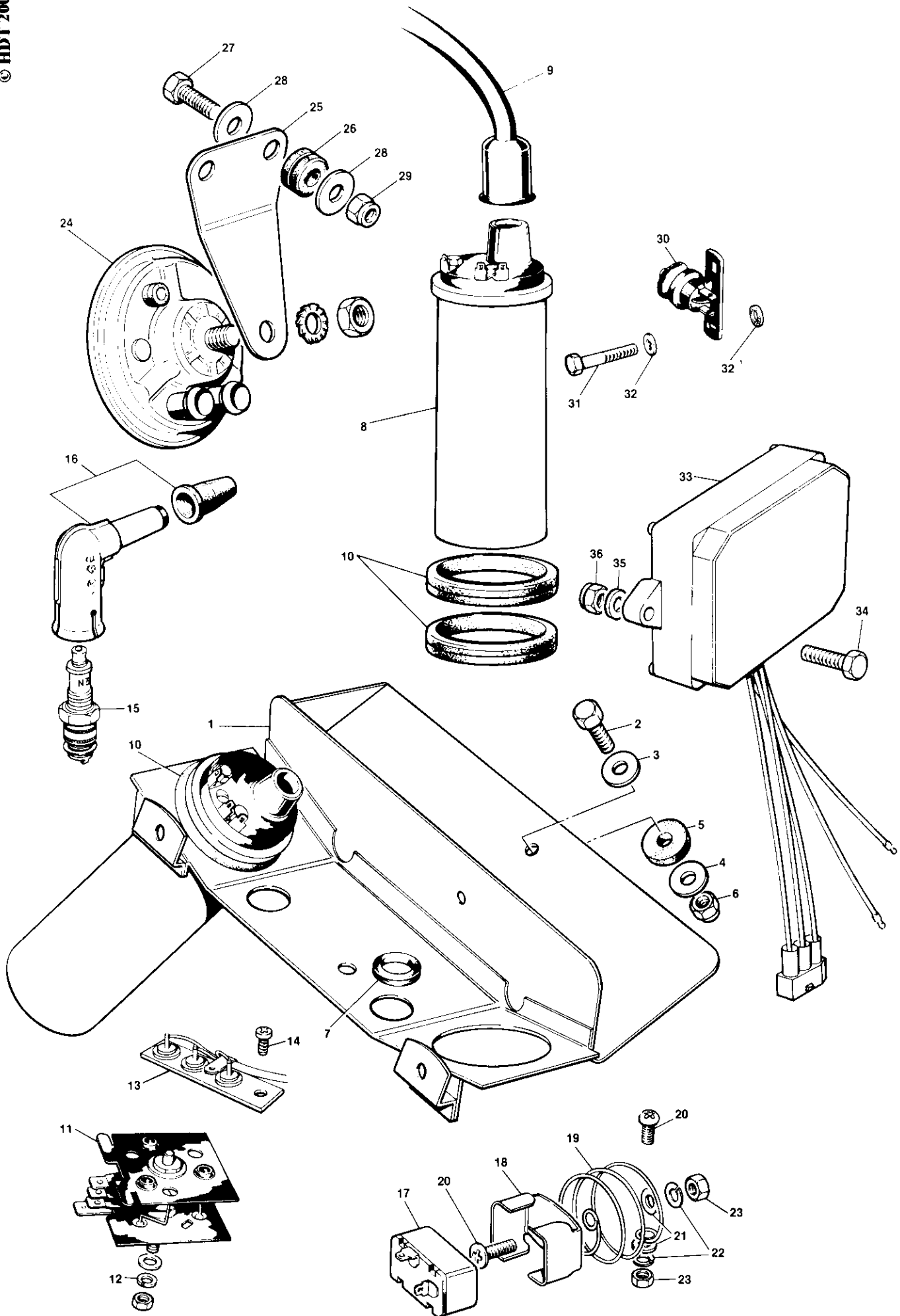
TOOLKIT

Ref. No.	Part No.	Description	Quantity
1	62-0062	TOOLKIT COMPLETE	1
2	60-0291	Tool roll	1
3	62-0063	Ring spanner - M8, M10	1
4	60-0767	Screwdriver	1
5	62-0059	Suspension unit spanner	1
6	60-1050	Plug spanner	1
7	60-7041	Tommy bar	1
8	60-7664	Adjustable spanner	1
9	60-7665	Pliers	1
10	60-0971	Box spanner	1



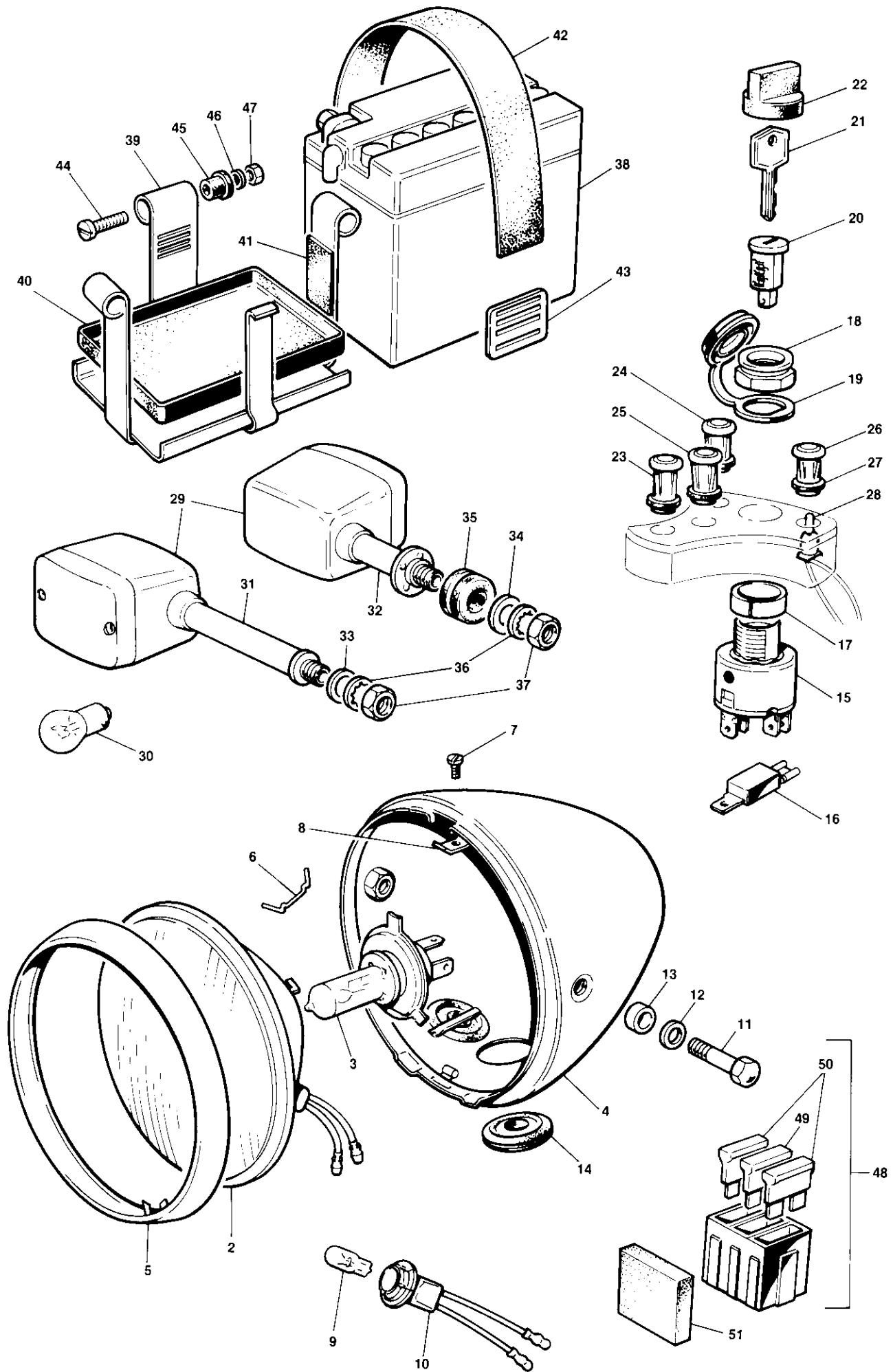
SPEEDOMETER AND TACHOMETER

Ref. No.	Part No.	Description	Quantity
1	60-7222	SPEEDOMETER 150 MPH c/w trip control	1
1	60-7270	SPEEDOMETER 250 KPH c/w trip control	1
2	60-7207	Trip control	1
3	99-7050	Bulb 504 12v 5w (capless)	2
4	60-7306	Speedometer drive cable	1
5	60-7223	TACHOMETER 8000 r.p.m.	1
6	60-0578	Tachometer drive cable	1
7	60-0494	Circlip	1
8	99-0173	Spade	1
9	71-4136	Tachometer gearbox	1
10	70-7351	Sealing washer - tachometer to crankcase	1
11	97-4577	Switch box	1
12	97-4574	Instrument carrier L.H.	1
13	97-4575	Instrument carrier R.H.	1
14	97-4573	Rubber cup	1
15	14-6104	Bolt - instrument carrier to switch box	4
16	60-2427	Spring washer - instrument carrier bolt	4
17	97-5000	PANEL ASSEMBLY	1
18	60-4622	Panel transfer	1
19	60-4503	Spire nut	3
20	21-0762	Screw - panel to switch box	3
21	97-4588	Rubber bush	4
22	14-0235	Bolt - instrument carrier to fork top lug	2
23	60-2340	Plain washer - instrument carrier bolt	2



ELECTRICAL COMPONENTS

Ref. No.	Part No.	Description	Quantity
1	83-7502	Coil and tool tray	1
2	14-0103	Bolt - coil and tool tray rear attachment	1
3	60-2329	Plain washer	1
4	60-2347	Plain washer	1
5	97-1580	Rubber washer - tray to mudguard	1
6	14-1301	Nut - tray rear attachment bolt	1
7	82-6784	Grommet - wiring harness	1
8	60-7131	Ignition coil 6V	1
9	60-7120	H.T. Cable c/w coil sleeve	2
10	82-9561	Coil grommet	3
11	60-7152	Rectifier, complete with fixing nut and washer	1 (negative earth)
12	60-2427	Shakeproof washer	1
13	60-7326	Zener diode pack	1 (negative earth)
14	21-7084	Screw - Zener pack fixing	2
15	60-0911	Spark plug (N3)	2
16	60-7124	Plug cap c/w rubber sleeve	2
17	60-2604	Flasher unit	1
18	60-3521	Clip - flasher unit	1
19	60-3614	Spring - flasher unit clip	1
20	21-2079	Screw - spring to flasher clip and tool tray	2
21	60-2391	Plain washer	2
22	60-2416	Spring washer	2
23	21-7009	Nut	2
24	62-0051	Horn	1
25	84-0023	Horn bracket	1
26	60-3161	Grommet- horn fixing	2
27	14-0103	Bolt - horn fixing	2
28	60-2347	Plain washer	4
29	14-1301	Nut - horn fixing bolt	2
30	60-0990	Rear stop light switch	1
31	22-0019	Screw - rear stop light switch	2
32	97-1388	Plain washer	4
33	60-7130	Ignition amplifier unit	1
34	14-0105	Screw - ignition amplifier unit to bracket	2
35	60-2329	Plain washer - amplifier to bracket screw	2
36	14-1301	Nut - amplifier to bracket screw	2



ELECTRICAL COMPONENTS

Ref. No.	Part No.	Description	Quantity
1	62-0044	HEADLAMP COMPLETE - L.H. dip	1
2	99-7509	Light unit L.H. dip	1
3	00-0084	Bulb Q.H. 55/50w L.H. dip	1
1	62-0045	HEADLAMP COMPLETE - R.H. dip	1
2	99-7510	Light unit - R.H. dip	1
3	00-0085	Bulb Q.H. 55/50w R.H. dip	1
4	99-7098	Headlamp shell	1
5	99-0692	Headlamp rim	1
6	99-0683	Fixing wire	6
7	99-1189	Screw	1
8	99-0690	Plate	1
9	99-7050	Pilot bulb 12v 5w (capless)	1
10	00-0086	Pilot bulb holder	1
11	22-0013	Bolt - headlamp mounting	2
12	60-2350	Plain washer - headlamp bolt	2
13	83-2849	Distance piece - headlamp bolt	2
14	99-9980	Grommet at headlamp shell	3
15	62-0083	Ignition switch	1
16	62-0084	Ignition switch diode	1
17	97-4596	Ignition switch spacer	1
18	97-7120	Ignition switch nut	1
19	60-7335	Ignition switch splash-cap	1
20	82-6981	IGNITION LOCK c/w keys	1
21	60-0622	Ignition key (state serial number)	1
22	97-7123	Cap - ignition key	1
23	99-1207	Tell tale light - amber	1
24	99-1208	Tell tale light - red	1
25	99-1209	Tell tale light - green	1
26	99-7054	Tell tale light - blue	1
27	99-1210	Rubber sealing ring	4
28	99-0537	Bulb 281 - warning light	4
29	60-7448	Direction indicator lamp - front and rear	4
30	60-7466	Bulb 382 12v 21w S.C.C.	4
31	83-8023	Front indicator stem	2
32	83-8026	Rear indicator stem	2
33	60-2332	Plain washer - front indicator fixing	2
34	60-2350	Plain washer - rear indicator fixing	2
35	82-5753	Grommet - rear indicator fixing	2
36	37-2331	Serrated washer - indicator fixing	4
37	14-0404	Nut - indicator fixing	4
NI	62-0054	Wire - front direction indicator lamp	2
NI	62-0053	Wire - rear direction indicator lamp	2
38	60-7088	Battery	1
39	83-7504	Battery carrier	1
40	83-8091	Battery tray moulding	1
41	83-7235	Protective strip	4
42	82-9353	Retaining strap	1
43	82-9355	Buckle	1
44	83-2508	Shouldered pin	3
45	82-6039	Rubber bush	3
46	60-2329	Plain washer - for front fixing	1
47	21-7050	Nut	3
NI	62-0048	Main wiring harness	1
48	00-0077	FUSE BLOCK c/w 1 x 15A & 2 x 7.5A fuses	1
49	00-0078	Fuse 15 Amp	1
50	00-0079	Fuse 7.5 Amp	2
51	84-0033	Rubber pad - fuse block to tray	1



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	57	18		57	11		57	7	99-1033	19	14
83-4931	55	16	83-8023	75	31		65	44		81	12
	57	16	83-8026	75	32	97-2221	65	11	99-1034	19	16
83-4932	55	17	83-8034	39	1	97-2291	65	4		81	14
	57	17	83-8036	39	2	97-3894	53	19	99-1035	19	15
83-4934	55	22	83-8038	39	3	97-4028	43	52		81	13
	57	22	83-8052	51	14	97-4031	43	53	99-1036	19	11
83-5001	63	5	83-8054	51	16	97-4476	43	13		81	9
83-5105	63	15	83-8087	57	1	97-4573	71	14	99-1124	19	30
83-5161	81	45	83-8101	75	40	97-4574	71	12		81	28
83-5448	59	22	83-8318	57	1	97-4575	71	13	99-1189	75	7
83-5449	59	23	83-8326	51	20	97-4577	71	11	99-1207	75	23
83-7009	39	29	83-8327	51	21	97-4588	71	21	99-1208	75	24
83-7059	39	11	83-8333	51	1	97-4596	75	17	99-1209	75	25
83-7094	63	1	83-8347	59	36	97-5000	71	17	99-1210	75	27
83-7148	59	17	83-9547	59	34	97-5061	55	26	99-3789	9	4
83-7154	41	22	83-8656	55	27		57	26	99-3790	9	7
83-7235	59	39		57	27	97-7070	43	7	99-3791	9	10
	75	41	84-0001	35	1	97-7071	43	8	99-7001	9	17
83-7256	39	8	84-0003	37	1	97-7119	43	57	99-7002	9	18
83-7259	39	9	84-0007	59	2	97-7120	75	18	99-7037	9	19
83-7323	59	43	84-0008	59	25	97-7123	75	22	99-7040	9	20
83-7328	53	18	84-0009	59	26	97-7198	43	55	99-7041	9	21
83-7329	53	13	84-0010	59	5	97-7199	43	56	99-7042	9	22
83-7391	53	1	84-0011	39	30	97-7205	65	1	99-7050	71	3
83-7460	35	6	84-0013	51	7	97-7259	65	2		75	9
83-7467	39	40	84-0015	51	13	98-0001	43	1	99-7054	75	26
83-7504	73	1	84-0016	61	5	98-0002	43	9	99-7056	63	10
	75	39	84-0017	37	12	98-0005	43	2	99-7058	11	18
83-7532	35	4	84-0020	33	21	98-0006	43	16	99-7066	63	11
83-7542	53	5	84-0021	19	41	98-0007	43	18	99-7086	19	23
83-7544	53	6	84-0022	19	44	98-0008	61	1		81	21
83-7553	35	10	84-0023	73	25	98-0009	47	13	99-7093	19	39
83-7555	61	16	84-0024	59	32	98-0010	47	14		81	37
83-7588	55	1	84-0025	59	33	98-0011	47	4	99-7096	19	8
83-7598	53	1	84-0027	41	1	99-0173	71	8		81	6
83-7600	39	10	84-0033	75	51	99-0438	19	28	99-7097	19	9
83-7602	39	16	928/071	19	18		81	26		81	7
83-7703	59	15		81	16	99-0510	19	12	99-7098	75	4
83-7729	19	43	928/105	19	10		81	10	99-7117	19	21
	81	41		81	8	99-0512	19	22		81	19
83-7869	59	10	928/106	19	5		81	20	99-7125	9	13
83-7882	59	16		81	3	99-0513	19	24	99-7126	9	14
83-7885	83	1	930/032	19	4		81	22	99-7127	9	15
83-7886	83	2	930/033	19	3	99-0515	19	31	99-7508	9	16
83-7888	59	1	97-0200	17	7		81	29		15	6
83-7893	53	2	97-0430	21	12	99-0516	19	32	99-7509	75	2
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83-7910	59	41	97-1388	53	20	99-0517	19	29	99-9980	75	14
				73	32		81	27			
			97-1425	65	3	99-0520	19	33			
			97-1527	65	7		81	31			
			97-1529	65	8	99-0537	75	28			
			97-1580	65	10	99-0542	63	12			
				73	5	99-0683	75	6			