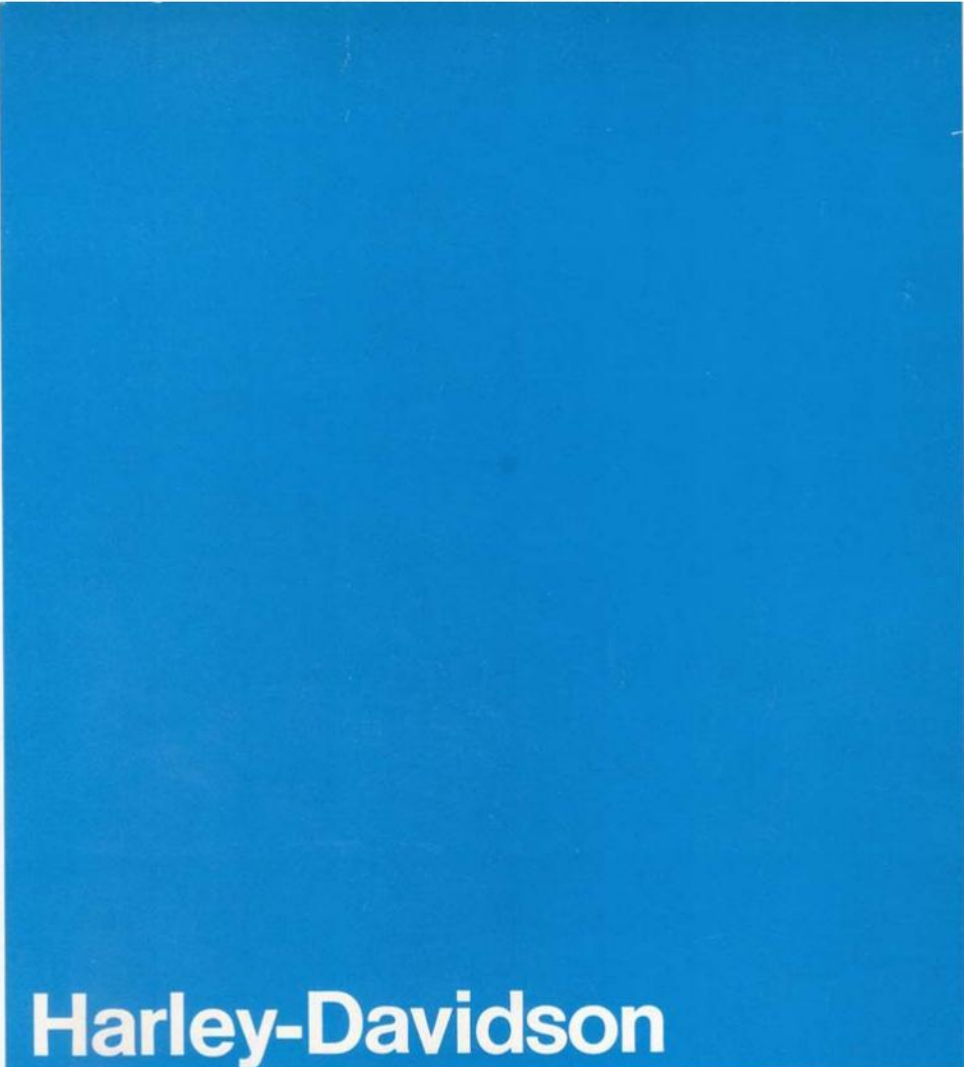




Harley-Davidson

PARTS CATALOG

1978

**Sportster
XLH / XLCH-1000**

1954 to

ISSUED: APRIL 1981

PART NO. 99451-78A

GENERAL INFORMATION

This Parts Catalog has been prepared for your convenience when ordering parts for SPORTSTER Models XLH and XLCH. Wherever possible, parts are shown in assembly breakdown sequence. Index numbers shown in the illustrations correspond to index numbers in parts lists. Consult the illustrations when ordering parts so you are sure to get what you want.

Number in parenthesis following description of part is the quantity needed for complete assembly shown in illustration. If there is no number in parenthesis, only one is used.

Prices of parts listed in this catalog are published separately in the latest RETAIL PRICE LIST.

NOTE: N/A following description of part indicates part is no longer available from the factory. Do not attempt to order these parts from Harley-Davidson.

The following instructions should be followed carefully when ordering parts:

- Specify the correct part number for each item. Check the "Used On" column of the parts list which shows the model on which the part fits. Whenever in doubt, refer to the Vehicle Identification Number (V.I.N.) stamped on the engine crankcase and frame.

Two types of serial numbers are used:

1. **1969 and earlier:** Serial number is located on the engine left crankcase. The first five or six digits represent the year and model — the same as shown in the "Used On" column in this catalog.
2. **1970 and later:** Serial number (V.I.N.) is located on the engine right crankcase and is the same as the frame number located on the right side of the steering head.

The V.I.N. (Vehicle Identification Number) for SPORTSTER models are as follows:

SPORTSTER (Model)	First Two Digits (Model)	Next Five Digits (Sequential Number)	Second Last Digit (Manufacturer)	Last Digit (Model Season)
XLH	3A	10000 and up	H 1970 thru 1979 (Harley-Davidson)	0-1970
XLCH	4A			1-1971 (etc.)
XLT	2G			

Example: 1970 XLH (3A 12150 H0)
1970 XLCH (4A 12151 H0)

- An asterisk (*) in the "Used On" column indicates part is used for 1978 models (the latest model year covered by this catalog).

NOTE: See the current SPORTSTER PARTS CATALOG for 1979 and later parts information.

- Part Numbers are to be used when ordering by TELEGRAM or CABLE.
- When ordering parts use our standard Parts & Accessories order form, Part No. 99511-76, for all parts except engines and crankcases. Order form, Part No. 99514-76, must be used for engines and crankcases. The use of these forms will enable us to fill and ship your order more promptly. These forms are furnished free of charge upon request.
- Do not order motorcycles or advertising matter on Parts Order Forms. Write nothing on the order form except the order itself, as any other correspondence will not be answered until the order is shipped and billed.
- Freight, Express and Parcel Post orders should be on separate order forms.
- For your own records, number and date all orders, also keep a carbon copy for future reference.

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ALPHABETICAL INDEX

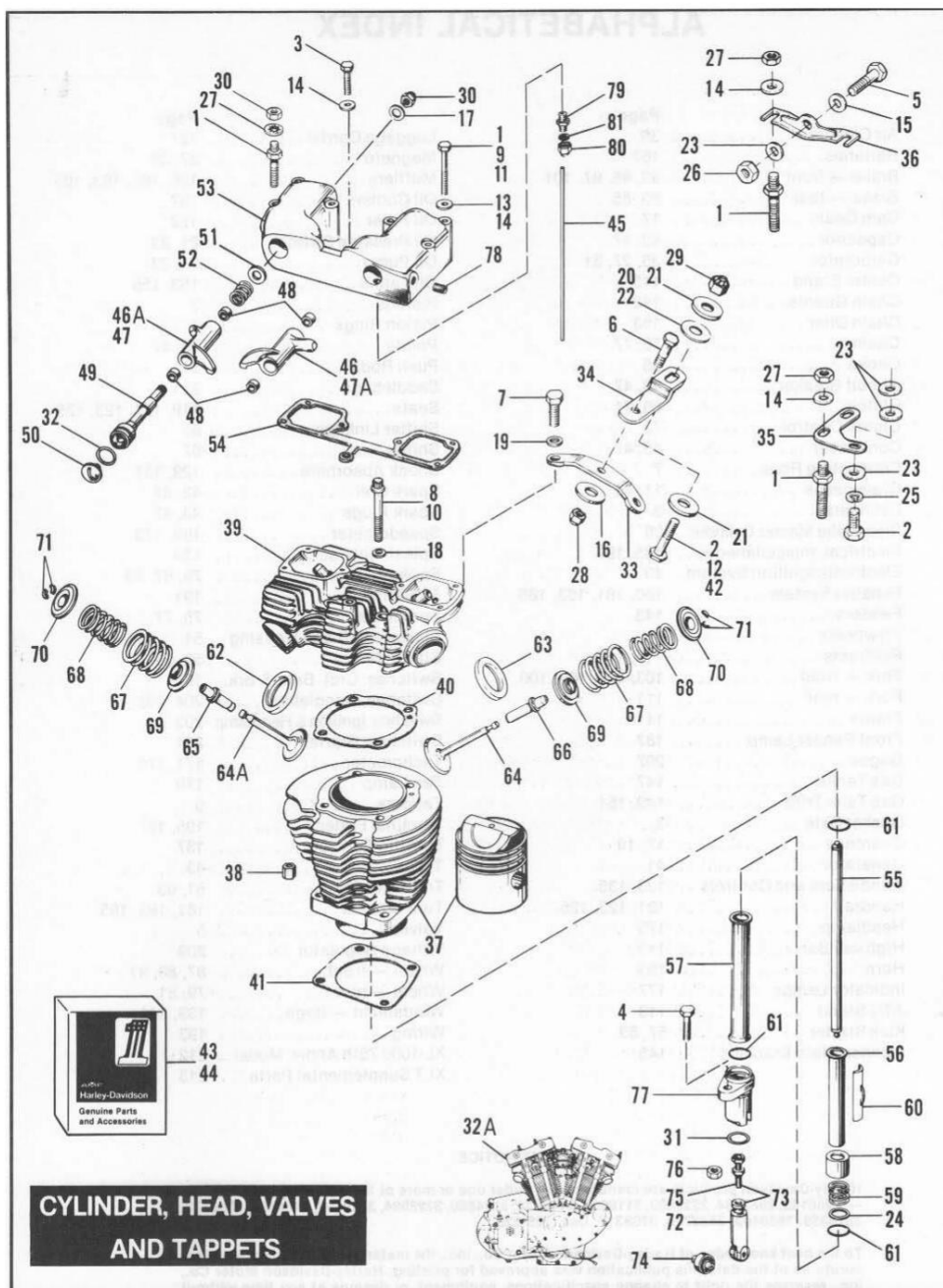
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PATENT NOTICE

Harley-Davidson products are manufactured under one or more of the following: U.S. Patents — 2986162, 2987934, 2998809, 3116089, 3144631, 3144860, 3226994, 3229792, 3434887, 3559773, 3673359, 3680403, 3683716, 3709317, Des. 225 626.

To the best knowledge of Harley-Davidson Motor Co., Inc., the material contained herein is accurate as of the date this publication was approved for printing. Harley-Davidson Motor Co., Inc., reserves the right to change specifications, equipment, or designs at any time without notice and without incurring obligation.

HARLEY-DAVIDSON MOTOR CO., INC.
Milwaukee, Wisconsin 53201



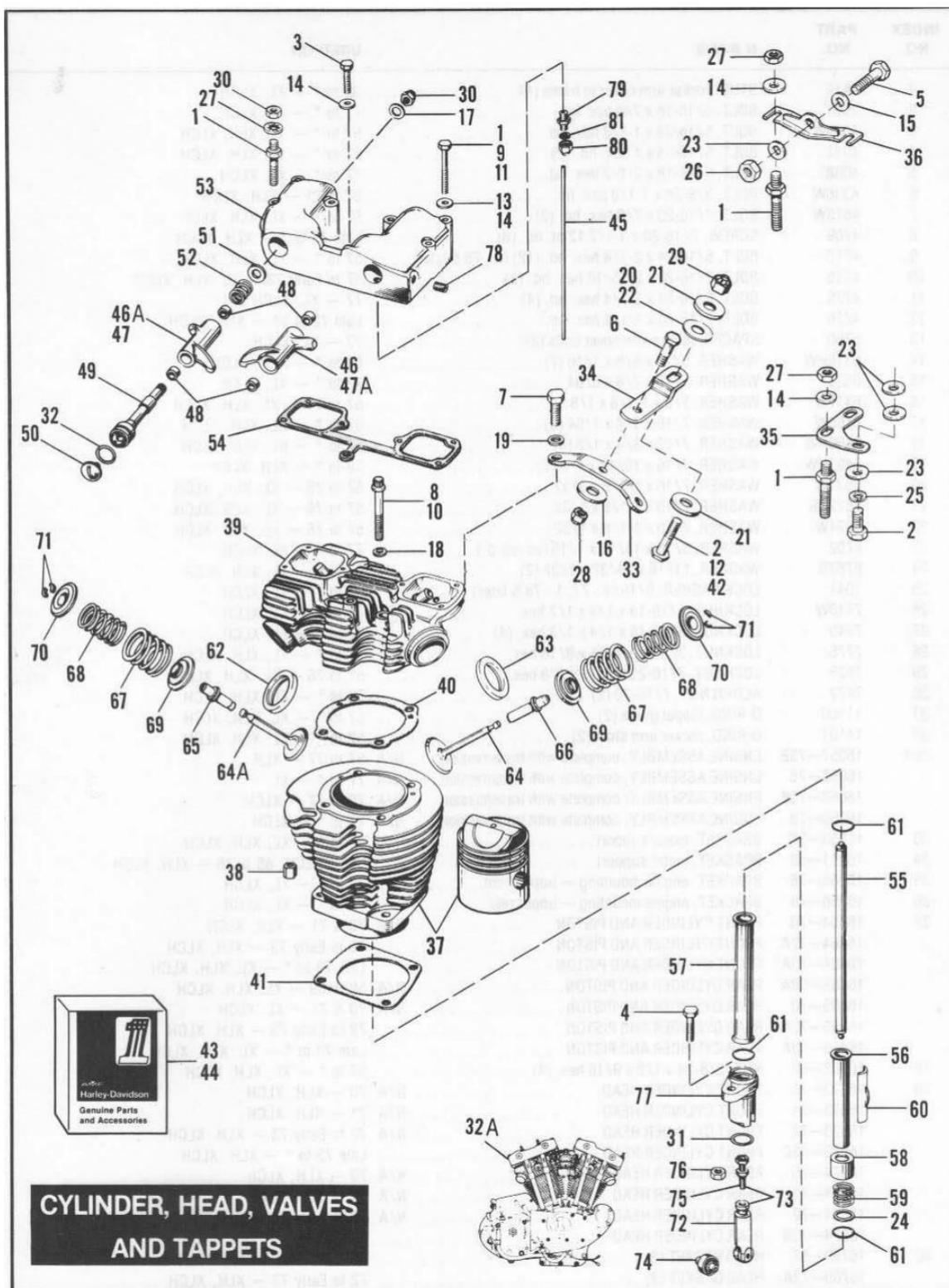
CYLINDER, HEAD, VALVES AND TAPPETS

B1-1

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	3412	STUD, rocker arm cover to frame (4)	78 to * — XL, XLCH
	2	3991	BOLT, 5/16-18 x 7/8 hex. hd.	77 to * — XL, XLCH
	3	4014W	BOLT, 5/16-24 x 1-1/8 hex. hd.	57 to * — XL, XLH, XLCH
	4	4017	BOLT, 5/16-18 x 1 hex. hd. (2)	57 to * — XL, XLH, XLCH
	5	4068	BOLT, 5/16-18 x 2-1/2 hex. hd.	77 to * — XL, XLCH
	6	4336W	BOLT, 3/8-24 x 1-1/8 hex. hd.	57 to 71 — XLH, XLCH
	7	4618W	BOLT, 7/16-20 x 7/8 hex. hd. (2)	57 to * — XL, XLH, XLCH
	8	4709	SCREW, 7/16-20 x 3-1/2 12 pt. hd. (8)	Late 73 to * — XLH, XLCH
	9	4710	BOLT, 5/16-24 x 2-1/4 hex. hd. (12) (8-78 & later)	57 to * — XL, XLH, XLCH
	10	4715	BOLT, 7/16-20 x 2-15/16 hex. hd. (8)	57 to Early 73 — XL, XLH, XLCH
	11	4725	BOLT, 5/16-24 x 2-3/4 hex. hd. (4)	77 — XL, XLCH
	12	4726	BOLT, 7/16-20 x 1-1/2 hex. hd.	Late 72 to 76 — XLH, XLCH
	13	5760	SPACER, rocker arm cover bolts (2)	77 — XL, XLCH
	14	6316HW	WASHER, 5/16 x 5/8 x 1/16 (7)	61 to * — XLH, XLCH
	15	6333	WASHER, 5/16 x 7/8 x 5/64	77 to * — XL, XLCH
	16	6417W	WASHER, 3/8 x 1-1/8 x 1/8	57 to 71 — XL, XLH, XLCH
	17	6466W	WASHER, 7/16 x 3/4 x 1/64 (2)	57 to * — XL, XLH, XLCH
	18	6469HW	WASHER, 7/16 x 3/4 x 1/8 (4)	57 to * — XL, XLH, XLCH
	19	6495HW	WASHER, 7/16 x 15/16 x 1/8 (2)	58 to * — XLH, XLCH
	20	6521W	WASHER, 7/16 x 1-1/8 x 3/32	57 to 76 — XL, XLH, XLCH
	21	6522HB	WASHER, 7/16 x 1-1/8 x 5/32	57 to 76 — XL, XLH, XLCH
	22	6524W	WASHER, 7/16 x 1-1/8 x 1/32	57 to 76 — XL, XLH, XLCH
	23	6702	WASHER, 5/16 x 11/16 x 1/16 (as req'd.)	77 to * — XL, XLCH
	24	6762B	WASHER, 11/16 x 29/32 x 1/32 (2)	57 to * — XL, XLH, XLCH
	25	7041	LOCKWASHER, 5/16 (4-77, 1-78 & later)	77 to * — XL, XLCH
	26	7710W	LOCKNUT, 5/16-18 x 1/4 x 1/2 hex.	77 to * — XL, XLCH
	27	7740	LOCKNUT, 5/16-18 x 1/4 x 1/2 hex. (4)	77 to * — XL, XLCH
	28	7775	LOCKNUT, 3/8-24 x 7/16 x 9/16 hex.	57 to * — XL, XLH, XLCH
	29	7825	LOCKNUT, 7/16-20 x 7/16 x 5/8 hex.	57 to 76 — XL, XLH, XLCH
	30	7872	ACORN NUT, 7/16-20 (2)	57 to * — XL, XLH, XLCH
	31	11100	O-RING, tappet guide (2)	57 to * — XL, XLH, XLCH
	32	11101	O-RING, rocker arm shaft (2)	57 to * — XL, XLH, XLCH
	32A	16057-73B	ENGINE ASSEMBLY, complete with transmission	N/A 67 to 77 — XLH
		16057-78	ENGINE ASSEMBLY, complete with transmission	N/A 77 to * — XL
		16060-73B	ENGINE ASSEMBLY, complete with transmission	N/A 70 to 77 — XLCH
		16060-79	ENGINE ASSEMBLY, complete with transmission	N/A 77 to * — XLCH
	33	16250-57	BRACKET, motor support	57 to * — XL, XLH, XLCH
	34	16251-58	BRACKET, motor support	58 — XLCH; 65 to 76 — XLH, XLCH
	35	16265-76	BRACKET, engine mounting — upper front	77 to * — XL, XLCH
	36	16266-76	BRACKET, engine mounting — upper rear	77 to * — XL, XLCH
	37	16464-70	FRONT CYLINDER AND PISTON	N/A 70 & 71 — XLH, XLCH
		16464-72A	FRONT CYLINDER AND PISTON	72 to Early 73 — XLH, XLCH
		16464-73A	FRONT CYLINDER AND PISTON	Late 73 to * — XL, XLH, XLCH
		16465-58A	REAR CYLINDER AND PISTON	58 to 69 — XL, XLH, XLCH
		16465-70	REAR CYLINDER AND PISTON	N/A 70 & 71 — XL, XLCH
		16465-72A	REAR CYLINDER AND PISTON	72 to Early 73 — XLH, XLCH
		16465-73A	REAR CYLINDER AND PISTON	Late 73 to * — XL, XLH, XLCH
	38	16603-72	NUT, 3/8-24 x 1/2 x 9/16 hex. (4)	57 to * — XL, XLH, XLCH
	39	16673-70	FRONT CYLINDER HEAD	N/A 70 — XLH, XLCH
		16673-71	FRONT CYLINDER HEAD	N/A 71 — XLH, XLCH
		16673-72	FRONT CYLINDER HEAD	N/A 72 to Early 73 — XLH, XLCH
		16673-73C	FRONT CYLINDER HEAD	Late 73 to * — XLH, XLCH
		16674-70	REAR CYLINDER HEAD	N/A 70 — XLH, XLCH
		16674-71	REAR CYLINDER HEAD	N/A 71 — XLH, XLCH
		16674-72	REAR CYLINDER HEAD	N/A 72 to Early 73 — XLH, XLCH
		16674-73B	REAR CYLINDER HEAD	Late 73 to * — XLH, XLCH
	40	16769-57	HEAD GASKET (2)	57 to 71 — XL, XLH, XLCH
		16769-72A	HEAD GASKET (2)	72 to Early 73 — XLH, XLCH
		16769-73	HEAD GASKET (2)	Late 73 to * — XLH, XLCH
	41	16774-57	BASE GASKET (2)	57 to 71 — XL, XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

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CYLINDER, HEAD, VALVES AND TAPPETS (CONT'D)

B1-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	41	16774-72	BASE GASKET (2)	72 to * — XLH, XLCH
	42	16865-52	BOLT, motor bracket	57 to Early 72 — XL, XLH, XLCH
	43	17026-70	GASKET SET, engine	70 — XLH, XLCH
		17026-71A	GASKET SET, engine	71 to * — XLH, XLCH
	44	17030-57	TOP OVERHAUL GASKET SET	60 to 71 — XL, XLH, XLCH
		17030-72	TOP OVERHAUL GASKET SET	72 to * — XLH, XLCH
	45	17324-57A	OIL LINE (2)	57 to * — XL, XLH, XLCH
	46	17394-57A	ROCKER ARM, front exhaust	57 to * — XL, XLH, XLCH
	46A	17395-57A	ROCKER ARM, rear exhaust	57 to * — XL, XLH, XLCH
	47	17396-57A	ROCKER ARM, front intake	57 to * — XL, XLH, XLCH
	47A	17397-57A	ROCKER ARM, rear intake	57 to * — XL, XLH, XLCH
	48	17428-57	BUSHING, rocker arm (4)	Late 57 to * — XL, XLH, XLCH
	49	17435-57A	SHAFT, rocker arm (2) (when ordering for 1970 and earlier, also order 1/2-20 threaded plug Part No. 77448-71A)	57 to * — XL, XLH, XLCH
	50	17448-57	SCREW, rocker arm shaft end (2), 5/16-24 thread	57 to Early 71 — XL, XLH, XLCH
		17448-71A	SCREW, rocker arm shaft end (2), 1/2-20 thread	Late 71 to * — XL, XLH, XLCH
	51	17451-57	SPACER, rocker arm (2)	57 to * — XL, XLH, XLCH
	52	17483-57	SPRING, rocker arm (2)	57 to * — XL, XLH, XLCH
	53	17514-57	ROCKER ARM COVER, front	N/A 57 to 70 — XL, XLH, XLCH
		17514-71	ROCKER ARM COVER, front	71 to * — XLH, XLCH
		17515-57	ROCKER ARM COVER, rear	N/A 57 to 70 — XL, XLH, XLCH
		17515-71	ROCKER ARM COVER, rear	71 to * — XLH, XLCH
	54	17536-70	GASKET, rocker arm cover (2)	70 to * — XLH, XLCH
	55	17904-57	PUSH ROD (2)	57 to * — XL, XLH, XLCH
	56	17935-48B	COVER, push rod — upper (2)	57 to * — XL, XLH, XLCH
	57	17937-57B	COVER, push rod — lower (2)	57 to * — XL, XLH, XLCH
	58	17945-36B	SPRING RETAINER, push rod (2)	57 to * — XL, XLH, XLCH
	59	17947-36	SPRING, push rod cover (2)	57 to * — XL, XLH, XLCH
	60	17950-48	SPRING KEEPER, push rod cover (2)	57 to * — XL, XLH, XLCH
	61	17955-36	CORK WASHER, push rod cover (6)	57 to * — XL, XLH, XLCH
	62	18052-58	INSERT, exhaust valve seat (repair)	58 to * — XL, XLH, XLCH
	63	18055-70	INSERT, intake valve seat (repair)	70 to * — XLH, XLCH
	64	18070-58	INTAKE VALVE	58 to 69 — XLH, XLCH
		18027-80	INTAKE VALVE — standard (Nittan)	70 to * — XLH, XLCH
		18028-80	INTAKE VALVE — standard (Eaton)	70 to * — XLH, XLCH
	64A	18033-80	EXHAUST VALVE — standard (Nittan)	58 to * — XLH, XLCH
		18036-80	EXHAUST VALVE — standard (Eaton)	58 to * — XLH, XLCH
	65	18170-57A	VALVE GUIDE, exhaust — standard	57 to * — XL, XLH, XLCH
		18171-57A	VALVE GUIDE, exhaust — .001" O.S.	57 to * — XL, XLH, XLCH
		18172-57A	VALVE GUIDE, exhaust — .002" O.S.	57 to * — XL, XLH, XLCH
	66	18176-57B	VALVE GUIDE, intake — standard	57 to * — XL, XLH, XLCH
		18179-57B	VALVE GUIDE, intake — .001" O.S.	57 to * — XL, XLH, XLCH
		18180-57B	VALVE GUIDE, intake — .002" O.S.	57 to * — XL, XLH, XLCH
	67	18203-57A	VALVE SPRING, outer (2)	57 to * — XL, XLH, XLCH
	68	18204-57A	VALVE SPRING, inner (2)	57 to * — XL, XLH, XLCH
	69	18220-57	COLLAR, valve spring lower (2)	57 to * — XL, XLH, XLCH
	70	18221-57A	COLLAR, valve spring upper (2)	(Int.) 57 to * — XL, XLH, XLCH; (Exh.) Late 58 to * — XL, XLH, XLCH
	71	18228-30	VALVE KEY (Pair) (2)	(Int.) 57 to * — XL, XLH, XLCH; (Exh.) Late 58 to * — XL, XLH, XLCH
	72	18508-52B	TAPPET ASSEMBLY, complete — less screw and nut (2)	58 to * — XLH, XLCH
	73	18515-58A	TAPPET ASSEMBLY, complete — with screw and nut (2)	58 to * — XL, XLH, XLCH
	74	18534-29A	TAPPET ROLLER KIT (2)	57 to * — XL, XLH, XLCH
	75	18554-57	TAPPET SCREW AND NUT (2)	57 to * — XL, XLH, XLCH
	76	18570-38	NUT, tappet screw (2)	57 to * — XL, XLH, XLCH
	77	18607-57B	TAPPET GUIDE (2)	57 to * — XL, XLH, XLCH
	78	45830-48	PLUG, rocker arm cover	57 to * — XL, XLH, XLCH
	79	63526-57	CONNECTOR, oil line (2)	57 to * — XL, XLH, XLCH
	80	63527-57A	NUT, oil line (2)	57 to * — XL, XLH, XLCH
	81	63529-57	RUBBER SLEEVE, oil line (2)	57 to * — XL, XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

PISTONS, RINGS, RODS AND BEARINGS

This technical diagram illustrates the assembly of engine components, including pistons, rings, rods, and bearings. The components are numbered 1 through 21. The diagram shows two pistons (1 and 15) with their respective rings (2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21) and connecting rods (13, 14, 15). The pistons are shown in an exploded view, with the rings and connecting rods positioned around them. The diagram also shows the assembly of the rings and connecting rods. The components are labeled with numbers 1 through 21, corresponding to the parts list on the right.

Part Number	Description
1	Piston
2	Ring
3	Ring
4	Ring
5	Ring
6	Ring
7	Ring
8	Ring
9	Ring
10	Ring
11	Ring
12	Ring
13	Connecting Rod
14	Connecting Rod
15	Connecting Rod
16	Ring
17	Ring
18	Ring
19	Ring
20	Ring
21	Ring

B2-1

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	9150A	ROLLER, crank pin, 3/16 x .480" lg. — standard (17)	54 to * — KH, XL, XLH, XLCH
		9152A	ROLLER, crank pin — .0002" O.S. (17)	54 to * — KH, XL, XLH, XLCH
		9154A	ROLLER, crank pin — .0004" O.S. (17)	54 to * — KH, XL, XLH, XLCH
		9156A	ROLLER, crank pin — .0006" O.S. (17)	54 to * — KH, XL, XLH, XLCH
		9158A	ROLLER, crank pin — .0008" O.S. (17)	54 to * — KH, XL, XLH, XLCH
		9160A	ROLLER, crank pin — .0010" O.S. (17)	54 to * — KH, XL, XLH, XLCH
		9161	ROLLER, crank pin — .0002" U.S. (17)	54 to * — KH, XL, XLH, XLCH
		9416	ROLLER, crank pin — .0015" O.S. (17)	54 to * — KH, XL, XLH, XLCH
		9417	ROLLER, crank pin — .0020" O.S. (17)	54 to * — KH, XL, XLH, XLCH
	2	9441A	ROLLER, crank pin 3/16 x .294" lg. — standard (34)	54 to * — KH, XL, XLH, XLCH
		9442A	ROLLER, crank pin — .0002" O.S. (34)	54 to * — KH, XL, XLH, XLCH
		9443A	ROLLER, crank pin — .0004" O.S. (34)	54 to * — KH, XL, XLH, XLCH
		9444A	ROLLER, crank pin — .0006" O.S. (34)	54 to * — KH, XL, XLH, XLCH
		9445A	ROLLER, crank pin — .0008" O.S. (34)	54 to * — KH, XL, XLH, XLCH
		9446A	ROLLER, crank pin — .0010" O.S. (34)	54 to * — KH, XL, XLH, XLCH
		9415	ROLLER, crank pin — .0015" O.S. (34)	54 to * — KH, XL, XLH, XLCH
		9418	ROLLER, crank pin — .0020" O.S. (34)	54 to * — KH, XL, XLH, XLCH
		9450A	ROLLER, crank pin — .0002" U.S. (34)	54 to * — KH, XL, XLH, XLCH
	3	22251—58A	PISTON AND RINGS ASSEMBLY — standard	58 to 69 — XL, XLH, XLCH
		22253—58A	PISTON AND RINGS ASSEMBLY — .010 O.S.	58 to 69 — XL, XLH, XLCH
		22254—58A	PISTON AND RINGS ASSEMBLY — .020 O.S.	58 to 69 — XL, XLH, XLCH
		22255—58B	PISTON AND RINGS ASSEMBLY — .030 O.S.	N/A 58 to 69 — XL, XLH, XLCH
		22256—58B	PISTON AND RINGS ASSEMBLY — .040 O.S.	N/A 58 to 69 — XL, XLH, XLCH
		22257—58B	PISTON AND RINGS ASSEMBLY — .050 O.S.	N/A 58 to 69 — XL, XLH, XLCH
		22258—58B	PISTON AND RINGS ASSEMBLY — .060 O.S.	N/A 58 to 69 — XL, XLH, XLCH
		22259—58B	PISTON AND RINGS ASSEMBLY — .070 O.S.	N/A 58 to 69 — XL, XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

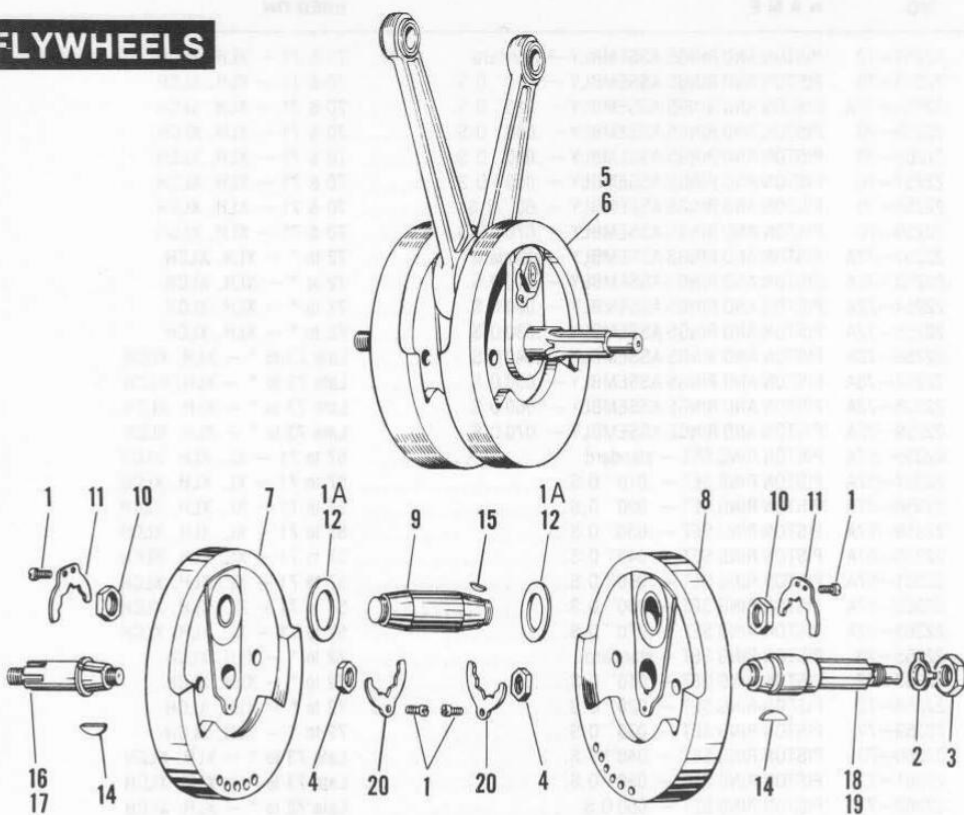
PISTONS, RINGS, RODS AND BEARINGS (CONT'D)

B2-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	4	22251-70	PISTON AND RINGS ASSEMBLY — standard	70 & 71 — XLH, XLCH
		22253-70	PISTON AND RINGS ASSEMBLY — .010" O.S.	70 & 71 — XLH, XLCH
		22254-70A	PISTON AND RINGS ASSEMBLY — .020" O.S.	70 & 71 — XLH, XLCH
		22255-70	PISTON AND RINGS ASSEMBLY — .030" O.S.	70 & 71 — XLH, XLCH
		22256-70	PISTON AND RINGS ASSEMBLY — .040" O.S.	70 & 71 — XLH, XLCH
		22257-70	PISTON AND RINGS ASSEMBLY — .050" O.S.	70 & 71 — XLH, XLCH
		22258-70	PISTON AND RINGS ASSEMBLY — .060" O.S.	70 & 71 — XLH, XLCH
		22259-70	PISTON AND RINGS ASSEMBLY — .070" O.S.	70 & 71 — XLH, XLCH
	5	22251-72A	PISTON AND RINGS ASSEMBLY — standard	72 to * — XLH, XLCH
		22253-72A	PISTON AND RINGS ASSEMBLY — .010 O.S.	72 to * — XLH, XLCH
		22254-72A	PISTON AND RINGS ASSEMBLY — .020 O.S.	72 to * — XLH, XLCH
		22255-72A	PISTON AND RINGS ASSEMBLY — .030 O.S.	72 to * — XLH, XLCH
		22256-72A	PISTON AND RINGS ASSEMBLY — .040 O.S.	Late 73 to * — XLH, XLCH
		22257-73A	PISTON AND RINGS ASSEMBLY — .050 O.S.	Late 73 to * — XLH, XLCH
		22258-73A	PISTON AND RINGS ASSEMBLY — .060 O.S.	Late 73 to * — XLH, XLCH
		22259-73A	PISTON AND RINGS ASSEMBLY — .070 O.S.	Late 73 to * — XLH, XLCH
	6	22355-57A	PISTON RING SET — standard	57 to 71 — XL, XLH, XLCH
		22357-57A	PISTON RING SET — .010" O.S.	57 to 71 — XL, XLH, XLCH
		22358-57A	PISTON RING SET — .020" O.S.	57 to 71 — XL, XLH, XLCH
		22359-57A	PISTON RING SET — .030" O.S.	57 to 71 — XL, XLH, XLCH
		22360-57A	PISTON RING SET — .040" O.S.	57 to 71 — XL, XLH, XLCH
		22361-57A	PISTON RING SET — .050" O.S.	57 to 71 — XL, XLH, XLCH
		22362-57A	PISTON RING SET — .060" O.S.	57 to 71 — XL, XLH, XLCH
		22363-57A	PISTON RING SET — .070" O.S.	57 to 71 — XL, XLH, XLCH
	7	22355-72	PISTON RING SET — standard	72 to * — XLH, XLCH
		22357-72	PISTON RING SET — .010" O.S.	72 to * — XLH, XLCH
		22358-72	PISTON RING SET — .020" O.S.	72 to * — XLH, XLCH
		22359-72	PISTON RING SET — .030" O.S.	72 to * — XLH, XLCH
		22360-73	PISTON RING SET — .040" O.S.	Late 73 to * — XLH, XLCH
		22361-73	PISTON RING SET — .050" O.S.	Late 73 to * — XLH, XLCH
		22362-73	PISTON RING SET — .060 O.S.	Late 73 to * — XLH, XLCH
		22363-73	PISTON RING SET — .070" O.S.	Late 73 to * — XLH, XLCH
	8	22582-52	LOCK RING, piston pin (2)	54 to Early 77 — KH, XL, XLH, XLCH
	9	22588-78	LOCK RING, piston pin (2)	Late 77 to * — XL, XLCH
	10	22719-52A	PISTON PIN — standard	N/A 54 to * — KH, XL, XLH, XLCH
		22723-52	PISTON PIN — .004" O.S.	54 to * — KH, XL, XLH, XLCH
	11	23960-54	CRANK PIN	54 to * — KH, XL, XLH, XLCH
	12	23967-54A	NUT, crank pin (2)	54 to * — KH, XL, XLH, XLCH
	13	24275-57	SET OF CONNECTING RODS, with bearings and crank pin	57 to * — XL, XLH, XLCH
	14	24290-57	CONNECTING ROD, rear	57 to * — XL, XLH, XLCH
	15	24294-52	CONNECTING ROD, front	54 to * — KH, XL, XLH, XLCH
	16	24331-36	BUSHING, piston pin, standard (2)	54 to * — KH, XL, XLH, XLCH
		24332-36	BUSHING, piston pin, .010" O.S.	54 to * — KH, XL, XLH, XLCH
	17	24341-52A	BEARING RACE, rear connecting rod — lower (2)	57 to * — XL, XLH, XLCH
	18	24352-52A	BEARING RACE, front connecting rod — lower	54 to * — KH, XL, XLH, XLCH
	19	24362-54A	RETAINER, rear (2)	54 to * — KH, XL, XLH, XLCH
	20	24364-54A	RETAINER, front (1)	54 to * — KH, XL, XLH, XLCH
	21	24370-52B	ROLLER SET, with retainers — standard	54 to * — KH, XL, XLH, XLCH
		24371-52B	ROLLER SET, with retainers — .0002" O.S.	54 to * — KH, XL, XLH, XLCH
		24372-52B	ROLLER SET, with retainers — .0004" O.S.	54 to * — KH, XL, XLH, XLCH
		24373-52B	ROLLER SET, with retainers — .0006" O.S.	54 to * — KH, XL, XLH, XLCH
		24374-52B	ROLLER SET, with retainers — .0008" O.S.	54 to * — KH, XL, XLH, XLCH
		24375-52B	ROLLER SET, with retainers — .0010" O.S.	54 to * — KH, XL, XLH, XLCH
		24379-76	ROLLER SET, with retainers — .0002" U.S.	54 to * — KH, XL, XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

FLYWHEELS



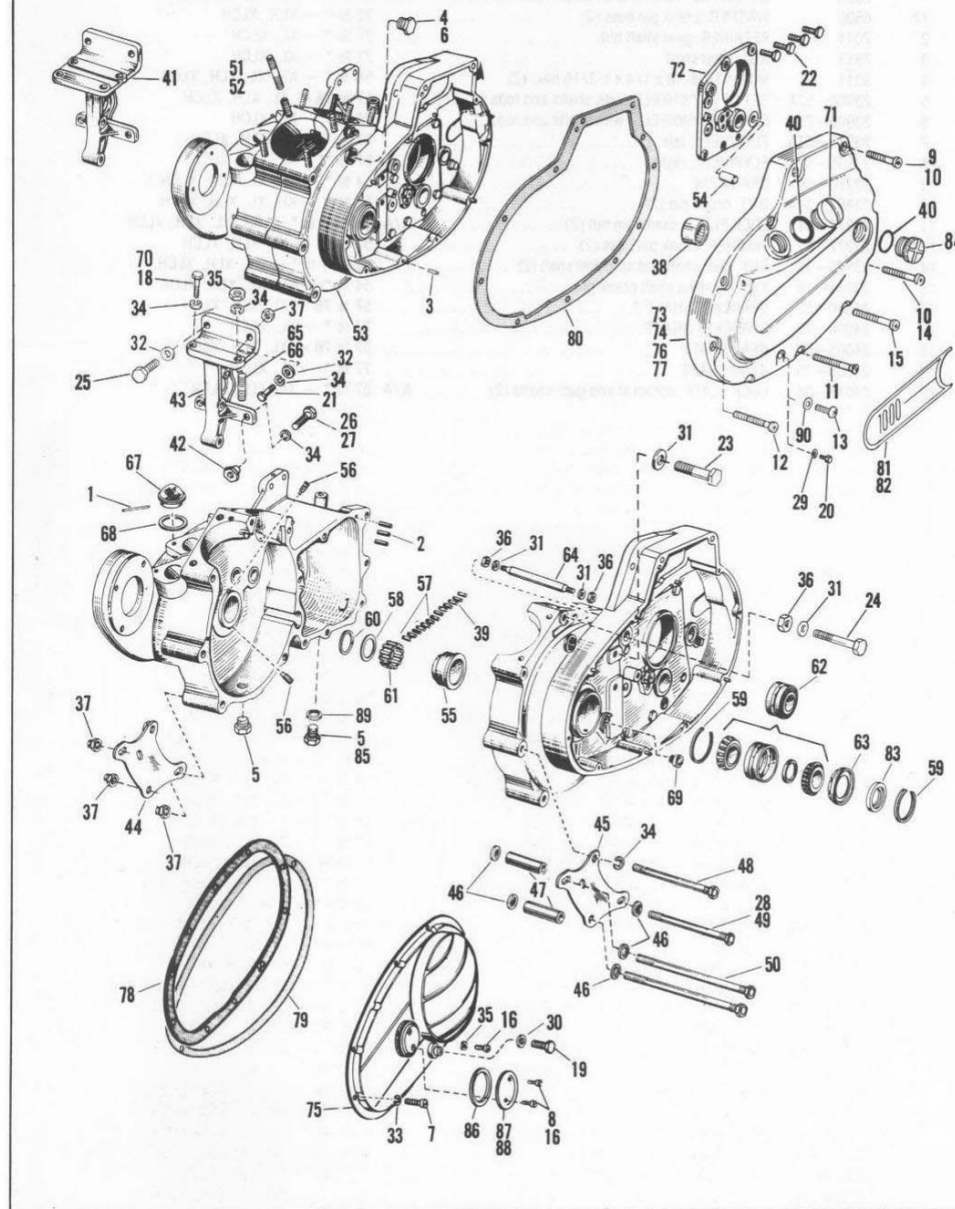
FLYWHEELS

B3

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	2660	SCREW, No. 10-24 x 3/8 Pozidriv pan hd. (4)	N/A 54 to * — KH, XL, XLH, XLCH
	1A	6506	WASHER, crank pin boss (2)	72 to * — XLH, XLCH
	2	7044	RETAINER, gear shaft nut	77 to * — XL, XLCH
	3	7913	NUT, gear shaft	77 to * — XL, XLCH
	4	8011	NUT, 11/16-18 x 1/4 x 1-3/16 hex. (2)	54 to * — KH, XL, XLH, XLCH
	5	23900—57A	SET OF FLYWHEELS, with shafts and rods	57 to 76 — XL, XLH, XLCH
	6	23900—75	SET OF FLYWHEELS, with shafts and rods	77 to * — XL, XLCH
	7	23916—57A	FLYWHEEL, left	57 to * — XL, XLH, XLCH
	8	23936—57A	FLYWHEEL, right	57 to * — XL, XLH, XLCH
	9	23960—54	CRANK PIN	54 to * — KH, XL, XLH, XLCH
	10	23967—54A	NUT, crank pin (2)	54 to * — KH, XL, XLH, XLCH
	11	23971—41	LOCK PLATE, crank pin nut (2)	N/A Late 54 to * — KH, XL, XLH, XLCH
	12	23972—57	WASHER, crank pin boss (2)	57 to 71 — XL, XLH, XLCH
	14	23985—12	KEY, gear shaft and sprocket shaft (2)	Late 54 to * — XL, XLH, XLCH
	15	23985—18	KEY, flywheel shaft crank pin	54 to * — KH, XL, XLH, XLCH
	16	24000—57	SPROCKET SHAFT	57 to 76 — XL, XLH, XLCH
	17	24000—75	SPROCKET SHAFT	77 to * — XL, XLCH
	18	24005—57	GEAR SHAFT	57 to 76 — XL, XLH, XLCH
	19	24005—75	GEAR SHAFT	77 to * — XL, XLCH
	20	24015—36	LOCK PLATE, sprocket and gear shafts (2)	N/A 57 to * — XL, XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

CRANKCASE — 1976 AND EARLIER

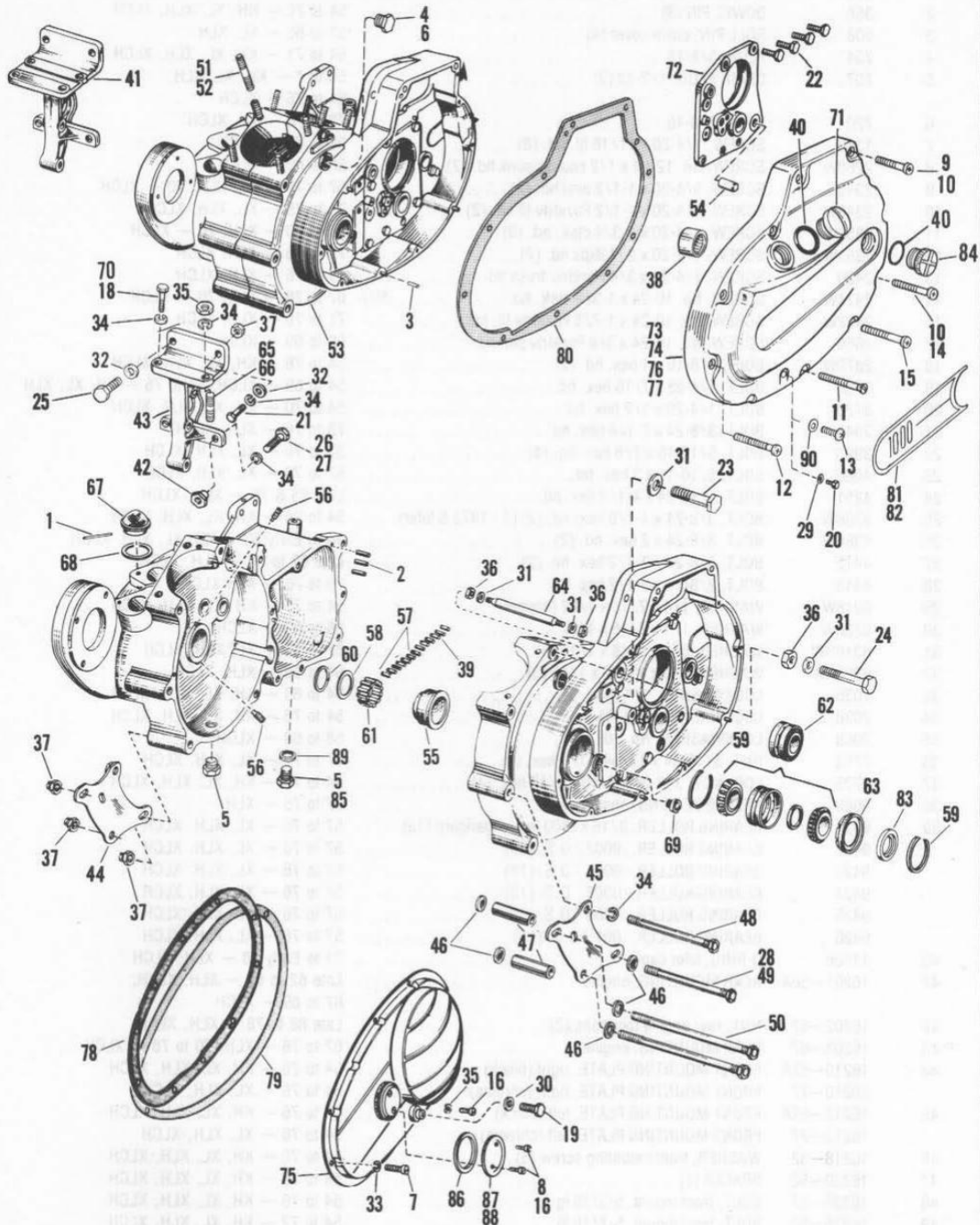


CRANKCASE — 1976 & EARLIER

B4-1

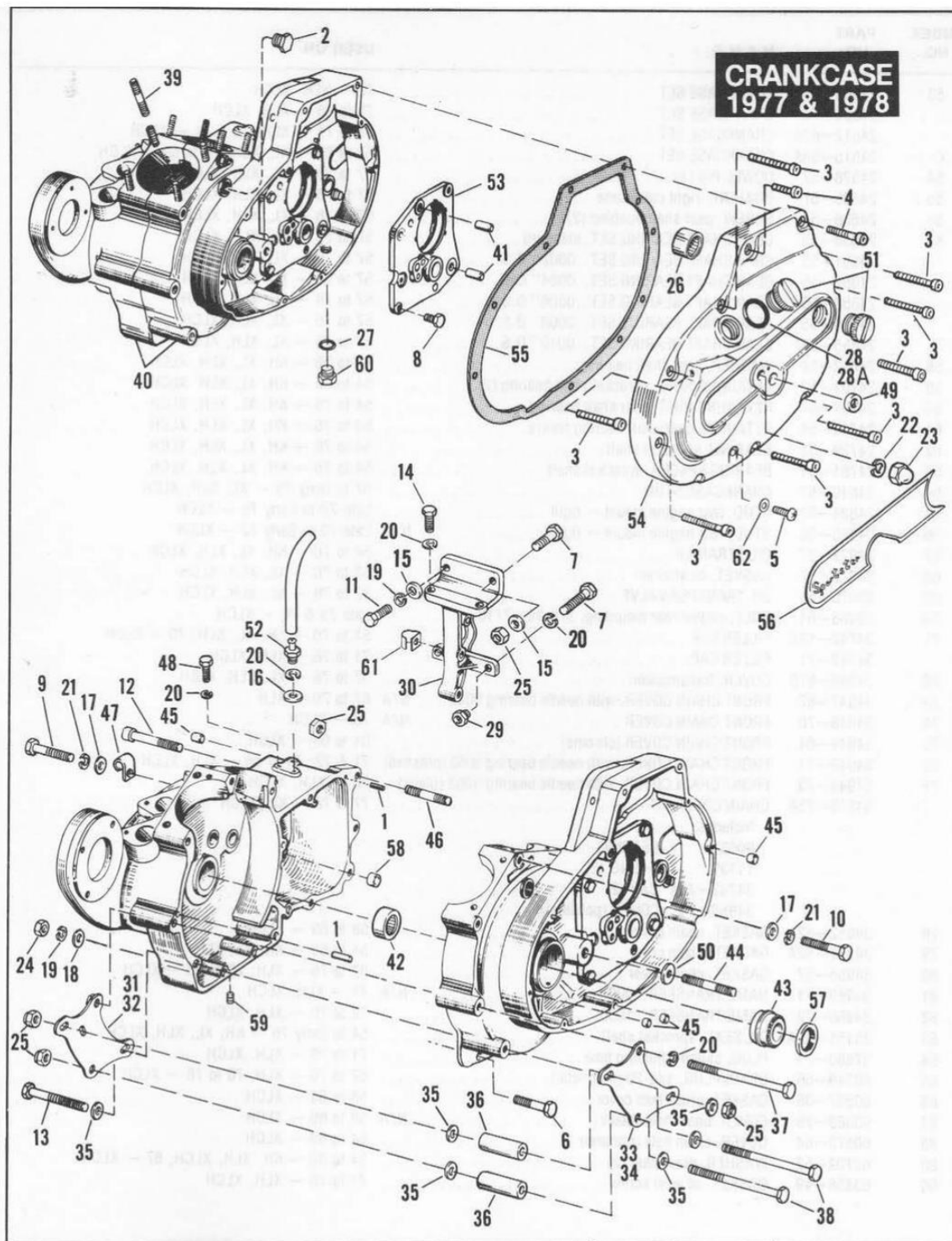
RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	333	RETAINING PIN, oil strainer	54 to 76 — KH, XL, XLH, XLCH
	2	358	DOWEL PIN (3)	54 to 76 — KH, XL, XLH, XLCH
	3	608	ROLL PIN, chain cover (4)	57 to 66 — XL, XLH
	4	704	PLUG, 5/8-18	54 to 71 — KH, XL, XLH, XLCH
	5	707	DRAIN PLUG, 1/2-13 (2)	54 to * — KH, XL, XLH
	6	720	PLUG, 5/8-18	54 to 76 — XLCH
	7	1369	SCREW, 1/4-20 x 11/16 fil. hd. (8)	72 to 76 — XL, XLCH
	8	2268W	SCREW, No. 12-24 x 1/2 countersunk hd. (2)	58 to 69 — XLCH
	9	2345	SCREW, 1/4-20 x 1-1/2 oval hd. (2)	58 to 69 — XLCH
	10	2346W	SCREW, 1/4-20 x 1-1/2 Pozidriv fil hd. (2)	57 to 70 — XL, XLH; 70 — XLCH
	11	2350W	SCREW, 1/4-20 x 1-3/4 ctsk. hd. (8)	71 to 76 — XL, XLH, XLCH
	12	2351W	SCREW, 1/4-20 x 2 Phillips hd. (7)	67 to 70 — XLH; 70 — XLCH
	13	2420	SCREW, 1/4-20 x 3/4 Pozidriv truss hd.	71 to 76 — XLH, XLCH
	14	2421W	SCREW, No. 10-24 x 1-3/4 ctsk. hd.	71 to 76 — XLH, XLCH
	15	2422W	SCREW, No. 10-24 x 1-7/8 Pozidriv fil. hd.	67 to 70 — XLH; 70 — XLCH
	16	2660	SCREW, No. 10-24 x 3/8 Pozidriv pan hd.	71 to 76 — XLH, XLCH
	18	2879W	BOLT, 3/8-16 x 1 hex. hd. (2)	58 to 69 — XLCH
	19	3720	BOLT, 1/4-28 x 7/16 hex. hd.	54 to 76 — KH, XL, XLH, XLCH
	20	3728	BOLT, 1/4-20 x 1/2 hex. hd.	54 to 69 — XLCH; 54 to 76 — KH, XL, XLH
	21	3945	BOLT, 3/8-24 x 2-1/4 hex. hd.	54 to 70 — KH, XL, XLH, XLCH
	22	3991	BOLT, 5/16-18 x 7/8 hex. hd. (4)	73 to 76 — XLH, XLCH
	23	4086	BOLT, 5/16-18 x 3 hex. hd.	57 to 76 — XL, XLH, XLCH
	24	4251	BOLT, 5/16-24 x 4-1/2 hex. hd.	57 to 76 — XL, XLH, XLCH
	25	4336W	BOLT, 3/8-24 x 1-1/8 hex. hd. (2) (1 - 1973 & later)	Late 75 & 76 — XLH, XLCH
	26	4380W	BOLT, 3/8-24 x 2 hex. hd. (2)	54 to 76 — KH, XL, XLH, XLCH
	27	4412	BOLT, 3/8-24 x 2-1/2 hex. hd. (2)	54 to Early 62 — KH, XL, XLH, XLCH
	28	4413	BOLT, 3/8-24 x 5-1/2 hex. hd.	Late 62 to 76 — XLH, XLCH
	29	6218W	WASHER, 1/4 x 7/16 x 1/32 (copper)	73 to 76 — XLH, XLCH
	30	6220W	WASHER, 1/4 x 7/16 x 1/32	54 to 70 — KH, XL, XLH, XLCH
	31	6316HW	WASHER, 5/16 x 5/8 x 1/16 (3)	58 to 69 — XLCH
	32	6388HB	WASHER, 3/8 x 23/32 x 1/16 (3)	57 to 76 — XL, XLH, XLCH
	33	7036	LOCKWASHER, 1/4 (8)	61 to 76 — XLH, XLCH
	34	7038	LOCKWASHER, 3/8 (9)	54 to 69 — KH, XL, XLH, XLCH
	35	7069	LOCKWASHER, No. 10	54 to 76 — KH, XL, XLH, XLCH
	36	7753	NUT, 5/16-24 x 17/64 x 1/2 hex. (2)	58 to 69 — XLCH
	37	7775	LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. (4)	57 to 76 — XL, XLH, XLCH
	38	9063	NEEDLE BEARING, chain cover	54 to 76 — KH, XL, XLH, XLCH
	39	9421	BEARING ROLLER, 3/16 x .800 lg. — standard (13)	67 to 75 — XLH
		9422	BEARING ROLLER, .0002" O.S. (13)	57 to 76 — XL, XLH, XLCH
		9423	BEARING ROLLER, .0004" O.S. (13)	57 to 76 — XL, XLH, XLCH
		9424	BEARING ROLLER, .0006" O.S. (13)	57 to 76 — XL, XLH, XLCH
		9425	BEARING ROLLER, .0008" O.S. (13)	57 to 76 — XL, XLH, XLCH
		9426	BEARING ROLLER, .001" O.S. (13)	57 to 76 — XL, XLH, XLCH
	40	11106	O-RING, filler cap	57 to 76 — XL, XLH, XLCH
	41	16201—58A	REAR MOUNTING, engine	71 to Early 78 — XLH, XLCH
	42	16202—62	NUT, rear engine mounting (2)	Late 62 to 66 — XLH, XLCH;
	43	16203—67	REAR MOUNTING, engine	67 to 69 — XLCH
	44	16210—52A	FRONT MOUNTING PLATE, right (black)	Late 62 to 76 — XLH, XLCH
		16210—77	FRONT MOUNTING PLATE, right (chrome)	67 to 76 — XLH; 70 to 76 — XLCH
	45	16213—52A	FRONT MOUNTING PLATE, left (black)	54 to 76 — KH, XL, XLH, XLCH
		16213—77	FRONT MOUNTING PLATE, left (chrome)	54 to 76 — XL, XLH, XLCH
	46	16218—52	WASHER, front mounting screw (5)	54 to 76 — KH, XL, XLH, XLCH
	47	16230—52	SPACER (2)	54 to 76 — KH, XL, XLH, XLCH
	48	16235—52	BOLT, front mount, 5-3/16 lg.	54 to 76 — KH, XL, XLH, XLCH
	49	16236—52	BOLT, front mount, 5-7/16 lg.	54 to 72 — KH, XL, XLH, XLCH
	50	16237—57	BOLT, front mount, 6-13/16 lg. (2)	54 to 76 — XL, XLH, XLCH
	51	16830—54	STUD, cylinder base, 2-15/16 lg. (8)	57 to 76 — XL, XLH, XLCH
	52	16830—52	STUD, cylinder base, 2-11/32 lg. (8)	54 to 71 — KH, XL, XLH, XLCH
				N/A 72 to 76 — XLH, XLCH

CRANKCASE — 1976 AND EARLIER



CRANKCASE — 1976 & EARLIER (CONT'D)
B4-2

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	53	24505-72	CRANKCASE SET	72 — XLH, XLCH
		24505-73	CRANKCASE SET	73 to 76 — XLH, XLCH
		24512-67A	CRANKCASE SET	67 to 71 — XLH; 70 & 71 — XLCH
		24515-58A	CRANKCASE SET	57 to 66 — XL, XLH; 57 to 69 — XLCH
	54	24578-57	DOWEL PIN (2)	57 to 76 — XL, XLH, XLCH
	55	24585-57	BUSHING, right crankcase	57 to 76 — XL, XLH, XLCH
	56	24608-54	SCREW, gear shaft bushing (2)	57 to 76 — XL, XLH, XLCH
	57	24650-55	GEAR SHAFT BEARING SET, standard	57 to 76 — XL, XLH, XLCH
		24651-55	GEAR SHAFT BEARING SET, .0002" O.S.	57 to 76 — XL, XLH, XLCH
		24652-55	GEAR SHAFT BEARING SET, .0004" O.S.	57 to 76 — XL, XLH, XLCH
		24653-55	GEAR SHAFT BEARING SET, .0006" O.S.	57 to 76 — XL, XLH, XLCH
		24654-55	GEAR SHAFT BEARING SET, .0008" O.S.	57 to 76 — XL, XLH, XLCH
		24655-55	GEAR SHAFT BEARING SET, .0010" O.S.	57 to 76 — XL, XLH, XLCH
	58	24692-54	WASHER, gear shaft bearing	54 to 76 — KH, XL, XLH, XLCH
	59	24701-52	RETAINING RING, sprocket shaft bearing (2)	54 to 76 — KH, XL, XLH, XLCH
	60	24701-54	RETAINING RING, gear shaft bearing	54 to 76 — KH, XL, XLH, XLCH
	61	24718-54	RETAINER, gear shaft bearing rollers	54 to 76 — KH, XL, XLH, XLCH
	62	24729-52	BEARING, sprocket shaft	54 to 76 — KH, XL, XLH, XLCH
	63	24781-54	BEARING SPACER, sprocket shaft	54 to 76 — KH, XL, XLH, XLCH
	64	24810-57	CRANKCASE STUD	57 to Early 75 — XL, XLH, XLCH
	65	24824-67	STUD, rear engine mount — right	Late 72 to Early 75 — XLCH
	66	24825-66	STUD, rear engine mount — right	N/A Late 70 to Early 72 — XLCH
	67	24975-37	OIL STRAINER	54 to 76 — KH, XL, XLH, XLCH
	68	24978-57	GASKET, oil strainer	57 to 76 — XL, XLH, XLCH
	69	25075-55	OIL TRANSFER VALVE	57 to 76 — XL, XLH, XLCH
	70	33088-64	BOLT, engine rear mounting, 3/8-16 x 7/16	Late 75 & 76 — XLCH
	71	34742-52A	FILLER CAP	54 to 70 — KH, XL, XLH; 70 — XLCH
		34742-71	FILLER CAP	71 to 76 — XLH, XLCH
	72	34844-57B	COVER, transmission	57 to 76 — XL, XLH, XLCH
	73	34947-67	FRONT CHAIN COVER, with needle bearing 9063	67 to 70 — XLH
	74	34948-70	FRONT CHAIN COVER	N/A 70 — XLCH
	75	34949-64	FRONT CHAIN COVER (chrome)	64 to 69 — XLCH
	76	34949-71	FRONT CHAIN COVER, with needle bearing 9063 (polished)	71 & 72; 74 to 76 — XLH, XLCH
	77	34949-73	FRONT CHAIN COVER, with needle bearing 9063 (black)	73 — XLH, XLCH
		34949-75A	CHAIN COVER KIT	77 & 78 — XL, XLCH
			Includes:	
			9063 BEARING	
			11139 O-RING (2)	
			34742-77A CAP (2)	
			34956-78 COVER (polished)	
	78	34952-52	GASKET, chain cover	58 to 69 — XLCH
	79	34955-52A	GASKET, chain cover	54 to 66 — KH, XL, XLH
	80	34955-67	GASKET, chain cover	67 to 76 — XLH; 70 to 76 — XLCH
	81	34960-71	NAME TRANSFER "900"	N/A 71 — XLH, XLCH
	82	34960-72	NAME TRANSFER "1000"	72 to 76 — XLH, XLCH
	83	35151-52A	OIL SEAL, sprocket shaft	54 to Early 76 — KH, XL, XLH, XLCH
	84	37880-71	PLUG, clutch adjusting hole	71 to 76 — XLH, XLCH
	85	60348-65	DRAIN PLUG, 1/2-20 (magnetic)	67 to 76 — XLH; 70 to 76 — XLCH
	86	60567-36	GASKET, chain hole cover	58 to 69 — XLCH
	87	60569-29	COVER, chain hole (black)	N/A 58 to 69 — XLCH
	88	60570-64	COVER, chain hole (chrome)	64 to 69 — XLCH
	89	62702-52	WASHER, drain plug (2)	54 to 66 — KH, XLH, XLCH; 67 — XLCH
	90	63858-49	GASKET, oil level screw	71 to 76 — XLH, XLCH

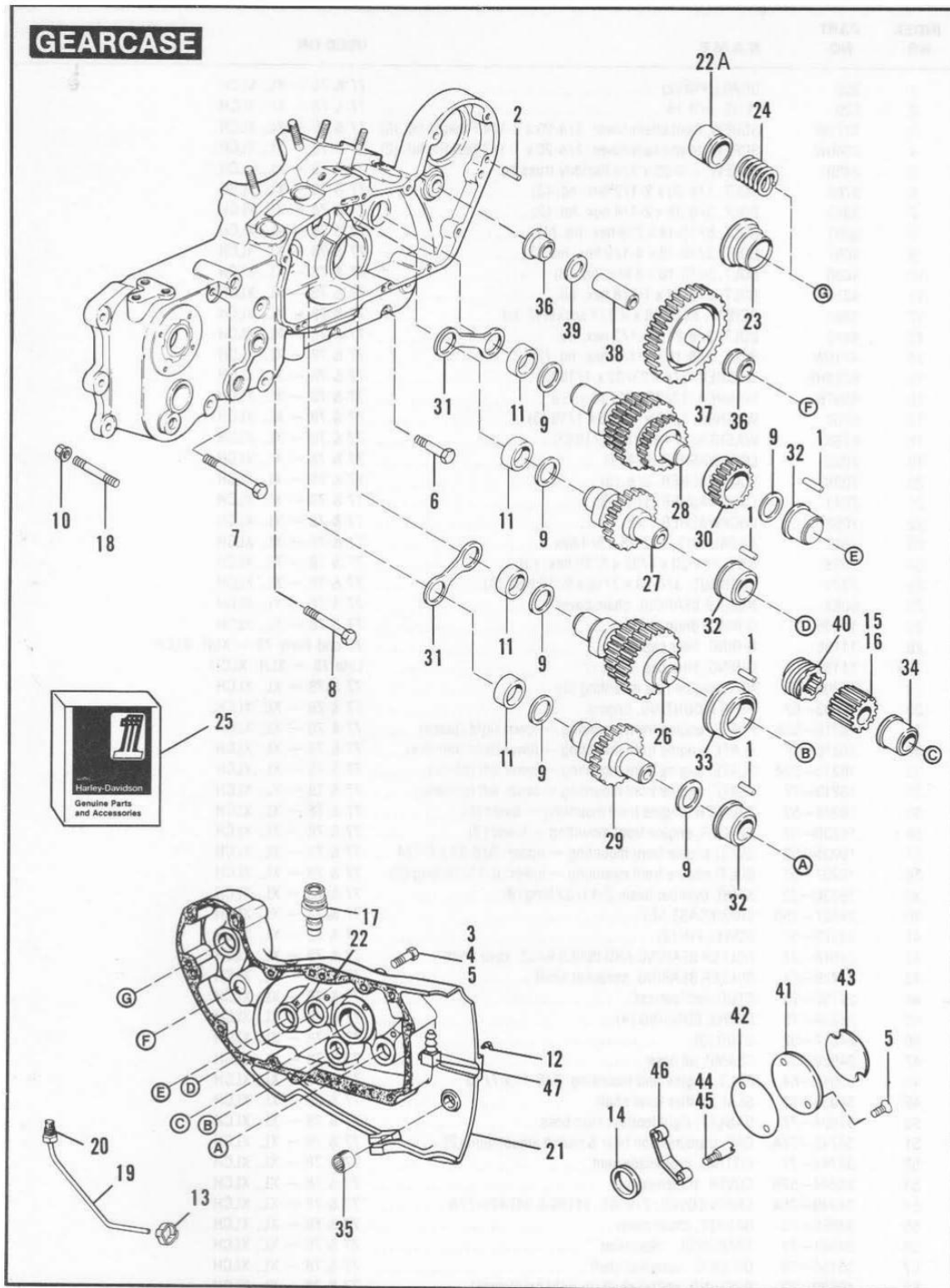


CRANKCASE — 1977 & 1978

B5

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	358	DOWEL PIN (2)	77 & 78 — XL, XLCH
	2	720	PLUG, 5/8-18	77 & 78 — XL, XLCH
	3	1370W	SCREW, front chain cover, 1/4-20 x 2-1/4 Pozidriv hd. (8)	77 & 78 — XL, XLCH
	4	2346W	SCREW, front chain cover, 1/4-20 x 1-1/2 Pozidriv hd. (2)	77 & 78 — XL, XLCH
	5	2420	SCREW, 1/4-20 x 3/4 Pozidriv truss hd.	77 & 78 — XL, XLCH
	6	3768	BOLT, 1/4-20 x 2-1/2 hex. hd. (3)	77 & 78 — XL, XLCH
	7	3945	BOLT, 3/8-24 x 2-1/4 hex. hd. (2)	77 & 78 — XL, XLCH
	8	3991	BOLT, 5/16-18 x 7/8 hex. hd. (4)	77 & 78 — XL, XLCH
	9	4067	BOLT, 5/16-18 x 4-1/2 hex. hd. (3)	77 & 78 — XL, XLCH
	10	4086	BOLT, 5/16-18 x 3 hex. hd. (3)	77 & 78 — XL, XLCH
	11	4336W	BOLT, 3/8-24 x 1-1/8 hex. hd.	77 & 78 — XL, XLCH
	12	4340	SCREW, 5/16-18 x 4-1/4 socket fil. hd.	77 & 78 — XL, XLCH
	13	4413	BOLT, 3/8-24 x 5-1/2 hex. hd.	77 & 78 — XL, XLCH
	14	4716W	BOLT, 3/8-16 x 1-1/4 hex. hd. (2)	77 & 78 — XL, XLCH
	15	6388HB	WASHER, 3/8 x 23/32 x 1/16 (2)	77 & 78 — XL, XLCH
	16	6397B	WASHER, 13/32 x 13/16 x 1/8	77 & 78 — XL, XLCH
	17	6702	WASHER, 5/16 x 11/16 x 1/16 (3)	77 & 78 — XL, XLCH
	18	6703	WASHER, 1/4 x 5/8 x 1/16 (3)	77 & 78 — XL, XLCH
	19	7036	LOCKWASHER, 1/4 (4)	77 & 78 — XL, XLCH
	20	7038	LOCKWASHER, 3/8 (5)	77 & 78 — XL, XLCH
	21	7041	LOCKWASHER, 5/16 (3)	77 & 78 — XL, XLCH
	22	7068	LOCKWASHER, 1/2	77 & 78 — XL, XLCH
	23	7627	ACORN NUT, 1/2-13 x 3/4 hex.	77 & 78 — XL, XLCH
	24	7688	NUT, 1/4-20 x 7/32 x 7/16 hex. (3)	77 & 78 — XL, XLCH
	25	7775	LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. (4)	77 & 78 — XL, XLCH
	26	9063	NEEDLE BEARING, chain cover	77 & 78 — XL, XLCH
	27	11105	O-RING, drain plug	77 & 78 — XL, XLCH
	28	11106	O-RING, filler cap	77 and Early 78 — XLH, XLCH
	28A	11139	O-RING, filler cap	Late 78 — XLH, XLCH
	29	16202-62	NUT, engine rear mounting (2)	77 & 78 — XL, XLCH
	30	16203-67	REAR MOUNTING, engine	77 & 78 — XL, XLCH
	31	16210-52A	PLATE, engine front mounting — lower right (black)	77 & 78 — XL, XLCH
	32	16210-77	PLATE, engine front mounting — lower right (chrome)	77 & 78 — XL, XLCH
	33	16213-52A	PLATE, engine front mounting — lower left (black)	77 & 78 — XL, XLCH
	34	16213-77	PLATE, engine front mounting — lower left (chrome)	77 & 78 — XL, XLCH
	35	16218-52	WASHER, engine front mounting — lower (6)	77 & 78 — XL, XLCH
	36	16230-52	SPACER, engine front mounting — lower (2)	77 & 78 — XL, XLCH
	37	16235-52	BOLT, engine front mounting — upper, 3/8-24 x 5-1/4	77 & 78 — XL, XLCH
	38	16237-57	BOLT, engine front mounting — lower, 6-13/16 long (2)	77 & 78 — XL, XLCH
	39	16830-72	STUD, cylinder base, 2-11/32 long (8)	77 & 78 — XL, XLCH
	40	24527-75B	CRANKCASE SET	77 & 78 — XL, XLCH
	41	24578-57	DOWEL PIN (2)	77 & 78 — XL, XLCH
	42	24648-77	ROLLER BEARING AND INNER RACE, gear shaft	77 & 78 — XL, XLCH
	43	24729-74	ROLLER BEARING, sprocket shaft	77 & 78 — XL, XLCH
	44	24752-75	STUD, left footrest	77 & 78 — XL, XLCH
	45	24754-75	DOWEL BUSHING (4)	77 & 78 — XL, XLCH
	46	24817-52	STUD (3)	77 & 78 — XL, XLCH
	47	24920-67	CLAMP, oil hose	77 & 78 — XL, XLCH
	48	33088-64	BOLT, engine rear mounting, 3/8-16 x 7/16	77 & 78 — XL, XLCH
	49	34035-52	SEAL, shifter lever shaft	77 & 78 — XL, XLCH
	50	34624-77	GASKET, right footrest stud boss	77 & 78 — XL, XLCH
	51	34742-77A	CAP, transmission filler & clutch adjustment (2)	77 & 78 — XL, XLCH
	52	34744-77	FITTING, crankcase vent	77 & 78 — XL, XLCH
	53	34844-57B	COVER, transmission	77 & 78 — XL, XLCH
	54	34949-75A	CHAIN COVER, 2/9063, 11139 & 34742-77A	77 & 78 — XL, XLCH
	55	34955-75	GASKET, chain cover	77 & 78 — XL, XLCH
	56	34961-77	TRANSFER, "Sportster"	77 & 78 — XL, XLCH
	57	35151-74	OIL SEAL, sprocket shaft	77 & 78 — XL, XLCH
	58	40520-63	BUSHING, shifter shaft (in right crankcase)	77 & 78 — XL, XLCH
	59	45830-48	PIPE PLUG	77 & 78 — XL, XLCH
	60	60348-65	DRAIN PLUG, 1/2-20 (magnetic)	77 & 78 — XL, XLCH
	61	62661-67	CLAMP, oil hose	77 & 78 — XL, XLCH
	62	63858-49	GASKET, oil level screw	77 & 78 — XL, XLCH

GEARCASE



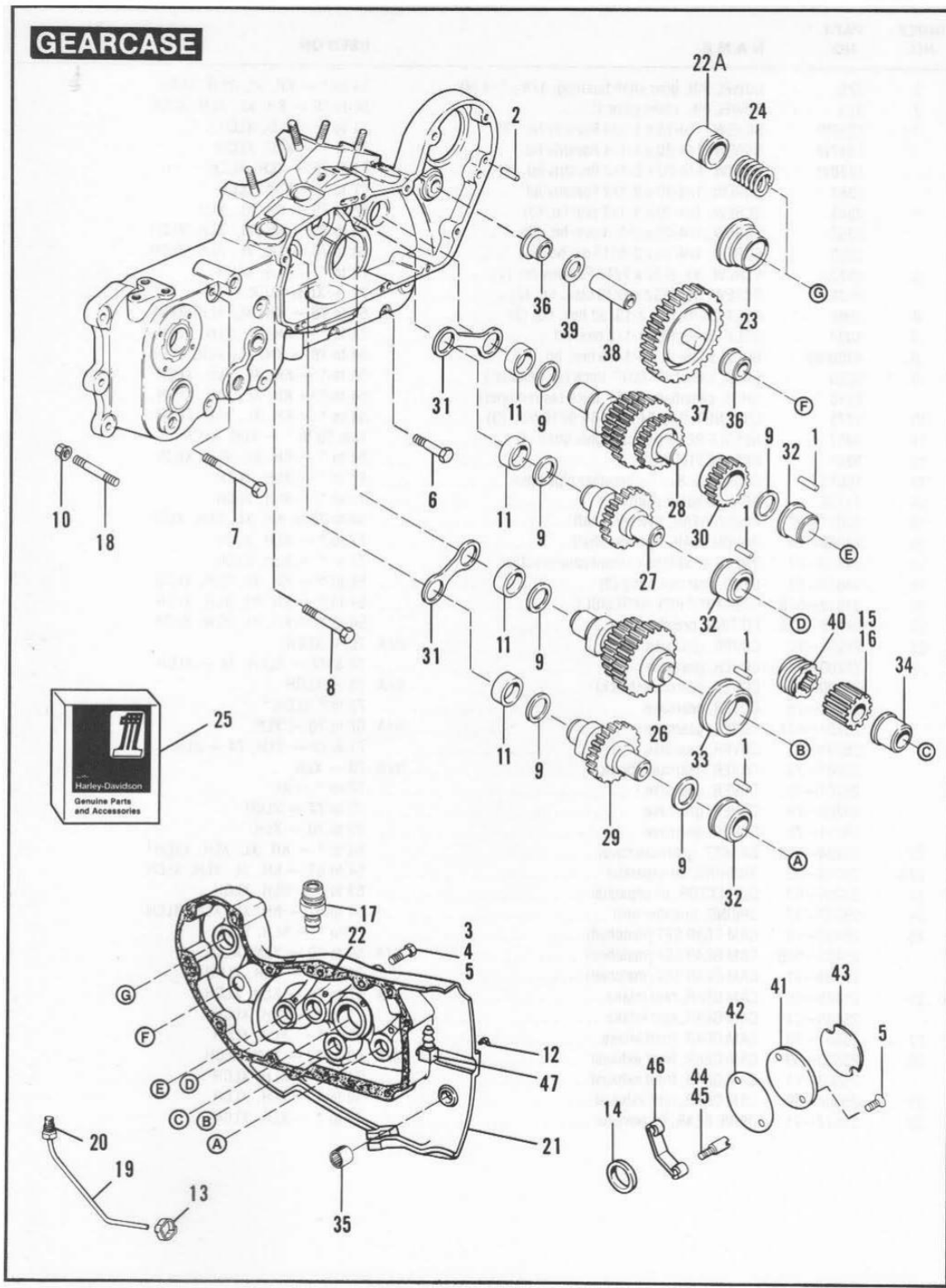
GEARCASE

B6-1

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	275	DOWEL PIN, gear shaft bushing, 1/8 x 1/4 (4)	54 to * — KH, XL, XLH, XLCH
	2	375	DOWEL PIN, cover (3 or 4)	54 to 76 — KH, XL, XLH, XLCH
	3	1316W	SCREW, 1/4-20 x 1-3/4 Pozidriv hd. (3)	71 to * — XLH, XLCH
		1317W	SCREW, 1/4-20 x 1-1/4 Pozidriv hd.	71 to * — XLH, XLCH
		1370W	SCREW, 1/4-20 x 2-1/4 Pozidriv hd. (4)	71 to 76 — XLH, XLCH
		1381	SCREW, 1/4-20 x 2-1/2 Pozidriv hd.	77 to * — XLH, XLCH
	4	2345	SCREW, 1/4-20 x 1-1/2 oval hd. (3)	54 to 70 — KH, XL, XLH
		2352	SCREW, 1/4-20 x 2-1/4 oval hd. (2)	54 to 70 — KH, XL, XLH, XLCH
		2353	SCREW, 1/4-20 x 2-5/16 ov. hd. (4)	54 to 70 — KH, XL, XLH, XLCH
	5	2622	SCREW, No. 8-32 x 7/16 Pozidriv hd. (2)	72 to * — XLH, XLCH
		2628	SCREW, No. 8-32 x 7/16 ctsk. hd. (2)	71 — XLH, XLCH
	6	4066	BOLT, 5/16-18 x 2-13/32 hex. hd. (3)	54 to 76 — KH, XL, XLH, XLCH
	7	4067	BOLT, 5/16-18 x 4-1/2 hex. hd.	54 to * — KH, XL, XLH, XLCH
	8	4100HW	BOLT, 5/16-18 x 4-1/16 hex. hd.	54 to 76 — KH, XL, XLH, XLCH
	9	6769	SHIM, camshaft .007" thick (as required)	54 to * — KH, XL, XLH, XLCH
		6770	SHIM, camshaft .005" thick (as required)	54 to * — KH, XL, XLH, XLCH
	10	7775	LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. (3)	54 to * — KH, XL, XLH, XLCH
	11	9057	NEEDLE BEARING, cam gear shaft (4)	Late 58 to * — XLH, XLCH
	12	9851	GREASE FITTING	54 to * — KH, XL, XLH, XLCH
	13	10013	CLAMP, 5/8 in. — breather pipe hose	77 to * — XLH, XLCH
	14	11124	SEAL, breaker points	71 to * — XLH, XLCH
	15	24011-37	PINION GEAR, flywheel shaft	54 to 76 — KH, XL, XLH, XLCH
	16	24059-74	PINION GEAR, flywheel shaft	77 to * — XLH, XLCH
	17	24633-77	VALVE ASSEMBLY, crankcase breather	77 to * — XLH, XLCH
	18	24817-52	STUD, rear mounting (3)	54 to * — KH, XL, XLH, XLCH
	19	24912-52B	BREATHING PIPE ASSEMBLY	54 to * — KH, XL, XLH, XLCH
	20	24918-52A	FITTING, breather pipe	54 to * — KH, XL, XLH, XLCH
	21	25200-70	COVER, gearcase	N/A 70 — XLCH
		25200-71	COVER, gearcase	71 & 72 — XLCH; 74 — XLCH
		25200-73	COVER, gearcase (black)	N/A 73 — XLCH
		25200-75	COVER, gearcase	77 to * XLCH
		25201-67A	COVER, gearcase	N/A 67 to 70 — XLH
		25201-71	COVER, gearcase	71 & 72 — XLH; 74 — XLH
		25201-73	COVER, gearcase (black)	N/A 73 — XLH
		25201-75	COVER, gearcase	77 to * — XL
		25205-75	COVER, gearcase	75 to 77 — XLCH
		25211-75	COVER, gearcase	75 to 76 — XLH
	22	25224-52A	GASKET, gearcase cover	54 to * — KH, XL, XLH, XLCH
	22A	25265-52	BUSHING, oil separator	54 to 62 — KH, XL, XLH, XLCH
	23	25265-63	DEFLECTOR, oil separator	63 to * — XLH, XLCH
	24	25287-37	SPRING, breather seal	54 to 62 — KH, XL, XLH, XLCH
	25	25482-75	CAM GEAR SET (matched)	77 to * — XLH, XLCH
		25483-59B	CAM GEAR SET (matched)	N/A 59 to 70 — XLH, XLCH
		25484-71	CAM GEAR SET (matched)	71 to 76 — XLH, XLCH
	26	25485-58	CAM GEAR, rear intake	N/A 57 to 70 — XLH, XLCH
		25485-71	CAM GEAR, rear intake	71 to * — XLH, XLCH
	27	25501-59	CAM GEAR, front intake	59 to * — XLH, XLCH
	28	25503-59	CAM GEAR, front exhaust	N/A 59 to 70 — XLH, XLCH
		25503-71	CAM GEAR, front exhaust	71 to * — XLH, XLCH
	29	25504-59	CAM GEAR, rear exhaust	59 to * — XLH, XLCH
	30	25517-71	DRIVE GEAR, tachometer	71 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

GEARCASE



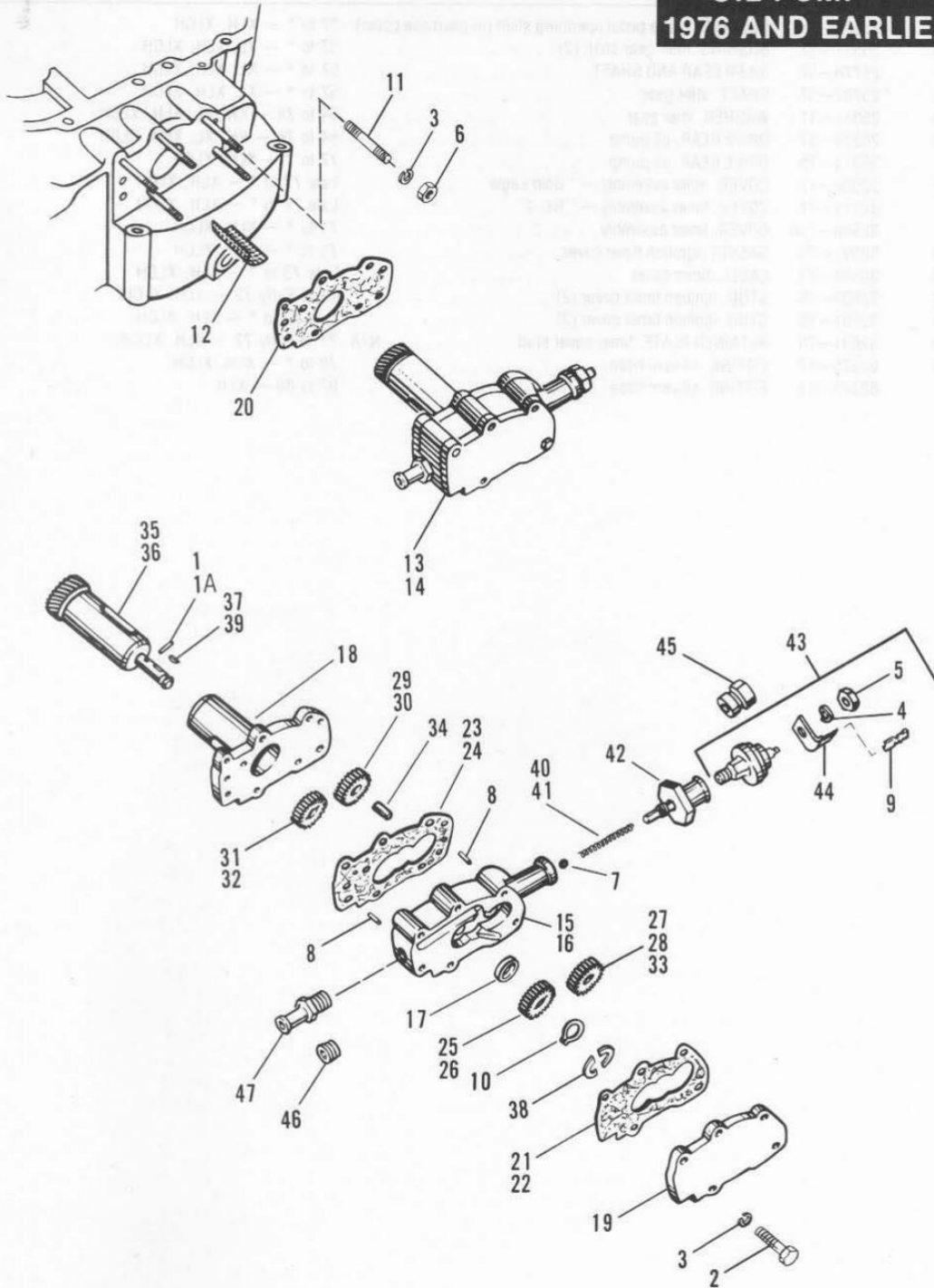
GEARCASE (CONT'D)

B6-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	35	25594-75	BUSHING, brake pedal operating shaft (in gearcase cover)	77 to * — XLH, XLCH
	36	25597-57	BUSHING, idler gear shaft (2)	57 to * — XL, XLH, XLCH
	37	25776-57	IDLER GEAR AND SHAFT	57 to * — XL, XLH, XLCH
	38	25787-57	SHAFT, idler gear	57 to * — XL, XLH, XLCH
	39	25811-11	WASHER, idler gear	54 to 74 — KH, XL, XLH, XLCH
	40	26318-37	DRIVE GEAR, oil pump	54 to 76 — KH, XL, XLH, XLCH
		26318-75	DRIVE GEAR, oil pump	77 to * — XLH, XLCH
	41	32508-77	COVER, timer assembly — "Gold Eagle"	Late 77 to * — XLH, XLCH
		32513-77	COVER, timer assembly — "No. 1"	Late 77 to * — XLH, XLCH
		32588-70A	COVER, timer assembly	71 to * — XLH, XLCH
	42	32591-70	GASKET, ignition timer cover	71 to * — XLH, XLCH
	43	32596-73	LABEL, timer cover	Late 73 to * — XLH, XLCH
	44	32608-70	STUD, ignition timer cover (2)	71 to Early 72 — XLH, XLCH
	45	32601-78	STUD, ignition timer cover (2)	Late 72 to * — XLH, XLCH
	46	32631-70	RETAINER PLATE, timer cover stud	N/A 71 to Early 72 — XLH, XLCH
	47	62375-57	FITTING, oil vent hose	70 to * — XLH, XLCH
		62375-62	FITTING, oil vent hose	67 to 69 — XLH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

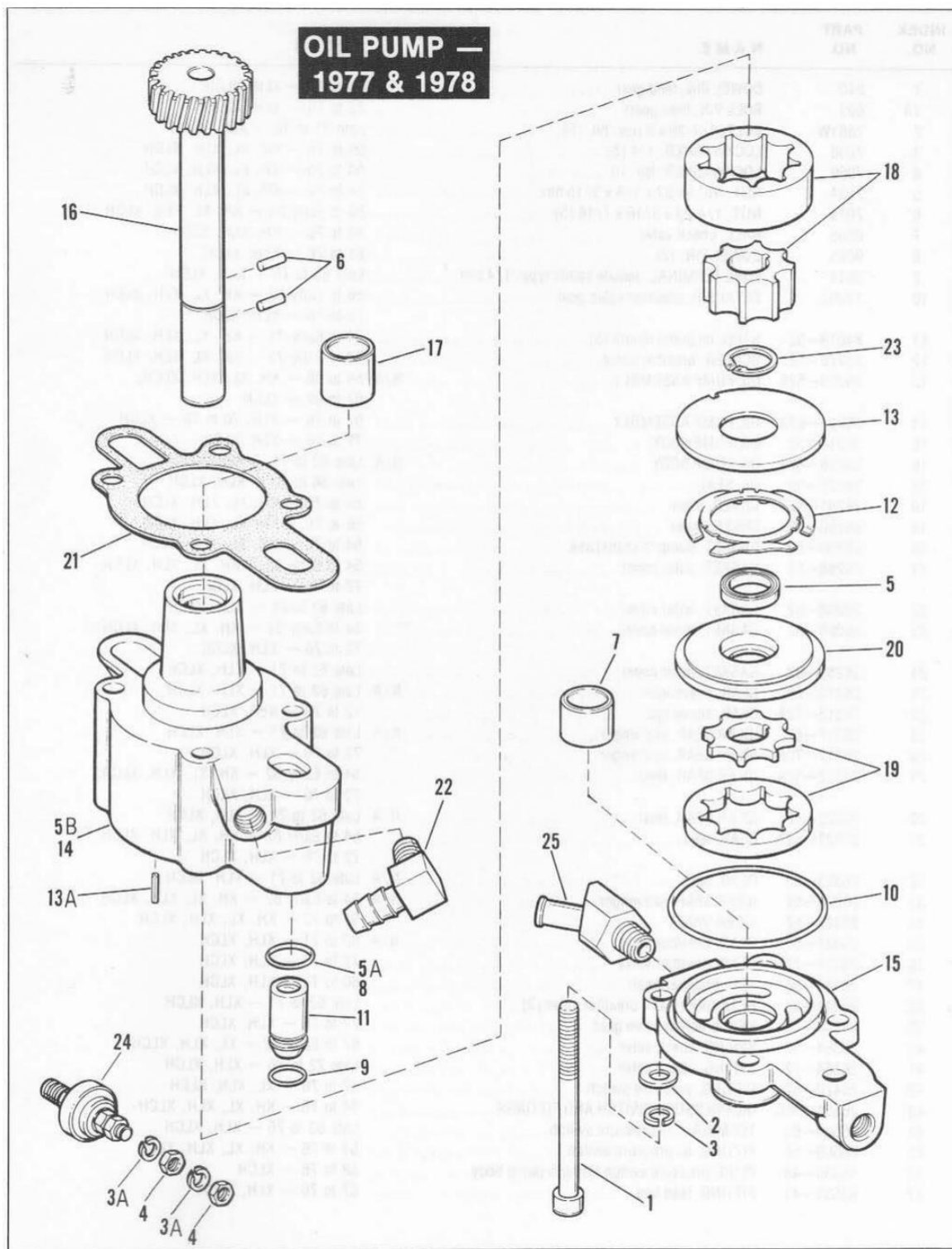
OIL PUMP — 1976 AND EARLIER



OIL PUMP — 1976 & EARLIER

B7

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	240	DOWEL PIN, feed gear	61 to 71 — XLH, XLCH
	1A	603	ROLL PIN, feed gear	72 to 76 — XLH, XLCH
	2	2881W	BOLT, 1/4-20 x 2 hex. hd. (5)	Late 71 to 76 — XLH, XLCH
	3	7036	LOCKWASHER, 1/4 (5)	54 to 76 — KH, XL, XLH, XLCH
	4	7069	LOCKWASHER, No. 10	54 to 76 — KH, XL, XLH, XLCH
	5	7634	NUT, No. 10-32 x 1/8 x 5/16 hex.	54 to 76 — KH, XL, XLH, XLCH
	6	7676	NUT, 1/4-28 x 3/16 x 7/16 (5)	54 to Early 71 — KH, XL, XLH, XLCH
	7	8866	BALL, check valve	54 to 76 — KH, XLH, XLCH
	8	9095	DOWEL PIN, (2)	61 to 76 — XLH, XLCH
	9	9914	WIRE TERMINAL, female spade type, 1/4 slot	Late 63 to 76 — XLH, XLCH
	10	11002	RETAINER, breather valve gear	56 to Early 62 — KH, XL, XLH, XLCH; 72 to 76 — XLH, XLCH
	11	24819—52	STUD, oil pump mount (5)	54 to Early 71 — KH, XL, XLH, XLCH
	12	25276—52	SCREEN, breather valve	54 to Early 73 — KH, XL, XLH, XLCH
	13	26203—52E	OIL PUMP ASSEMBLY	N/A 54 to 66 — KH, XL, XLH, XLCH; 67 to 69 — XLCH
	14	26204—67A	OIL PUMP ASSEMBLY	67 to 76 — XLH; 70 to 76 — XLCH
	15	26214—72	OIL PUMP BODY	72 to 76 — XLH, XLCH
	16	26216—62A	OIL PUMP BODY	N/A Late 62 to 71 — XLH, XLCH
	17	26227—58	OIL SEAL	Late 58 to 76 — XLH, XLCH
	18	26241—52	COVER, inner	54 to 76 — KH, XL, XLH, XLCH
	19	26250—56	COVER, outer	56 to 76 — KH, XL, XLH, XLCH
	20	26256—52	GASKET, pump to crankcase	54 to 76 — KH, XL, XLH, XLCH
	21	26258—52	GASKET, outer cover	54 to Early 62 — KH, XL, XLH, XLCH; 72 to 76 — XLH, XLCH
	22	26258—62	GASKET, outer cover	Late 62 to 71 — XLH, XLCH
	23	26259—52	GASKET, inner cover	54 to Early 62 — KH, XL, XLH, XLCH; 72 to 76 — XLH, XLCH
	24	26259—62	GASKET, inner cover	Late 62 to 71 — XLH, XLCH
	25	26315—62	GEAR, scavenger	N/A Late 62 to 71 — XLH, XLCH
	26	26315—72A	GEAR, scavenger	72 to 76 — XLH, XLCH
	27	26317—62	IDLER GEAR, scavenger	N/A Late 62 to 71 — XLH, XLCH
	28	26317—72A	IDLER GEAR, scavenger	72 to 76 — XLH, XLCH
	29	26322—52A	IDLER GEAR, feed	54 to Early 62 — KH, XL, XLH, XLCH; 72 to 76 — XLH, XLCH
	30	26322—62	IDLER GEAR, feed	N/A Late 62 to 71 — XLH, XLCH
	31	26323—52A	GEAR, feed	54 to Early 62 — KH, XL, XLH, XLCH; 72 to 76 — XLH, XLCH
	32	26323—62	GEAR, feed	N/A Late 62 to 71 — XLH, XLCH
	33	26326—52	IDLER GEAR, scavenger	N/A 54 to Early 62 — KH, XL, XLH, XLCH
	34	26327—52	IDLER SHAFT	54 to 76 — KH, XL, XLH, XLCH
	35	26331—60	GEAR, breather valve	N/A 60 to 71 — XLH, XLCH
	36	26331—72	GEAR, breather valve	72 to 76 — XLH, XLCH
	37	26340—36	KEY, breather shaft	60 to 71 — XLH, XLCH
	38	26341—37	RETAINER HALF, breather valve (2)	Late 62 to 71 — XLH, XLCH
	39	26348—15	KEY, breather valve gear	72 to 76 — XLH, XLCH
	40	26364—57	SPRING, check valve	57 to Early 72 — XL, XLH, XLCH
	41	26364—72	SPRING, check valve	Late 72 to 76 — XLH, XLCH
	42	26420—57	FITTING, pressure switch	57 to 76 — XL, XLH, XLCH
	43	26551—39C	OIL PRESSURE SWITCH AND FITTINGS	54 to 76 — KH, XL, XLH, XLCH
	44	26560—63	TERMINAL, oil pressure switch	Late 63 to 76 — XLH, XLCH
	45	26569—58	FITTING, oil pressure switch	54 to 76 — KH, XL, XLH, XLCH
	46	45830—48	PLUG, pressure switch fitting & pump body	58 to 76 — XLCH
	47	63533—41	FITTING, feed line	67 to 76 — XLH, XLCH



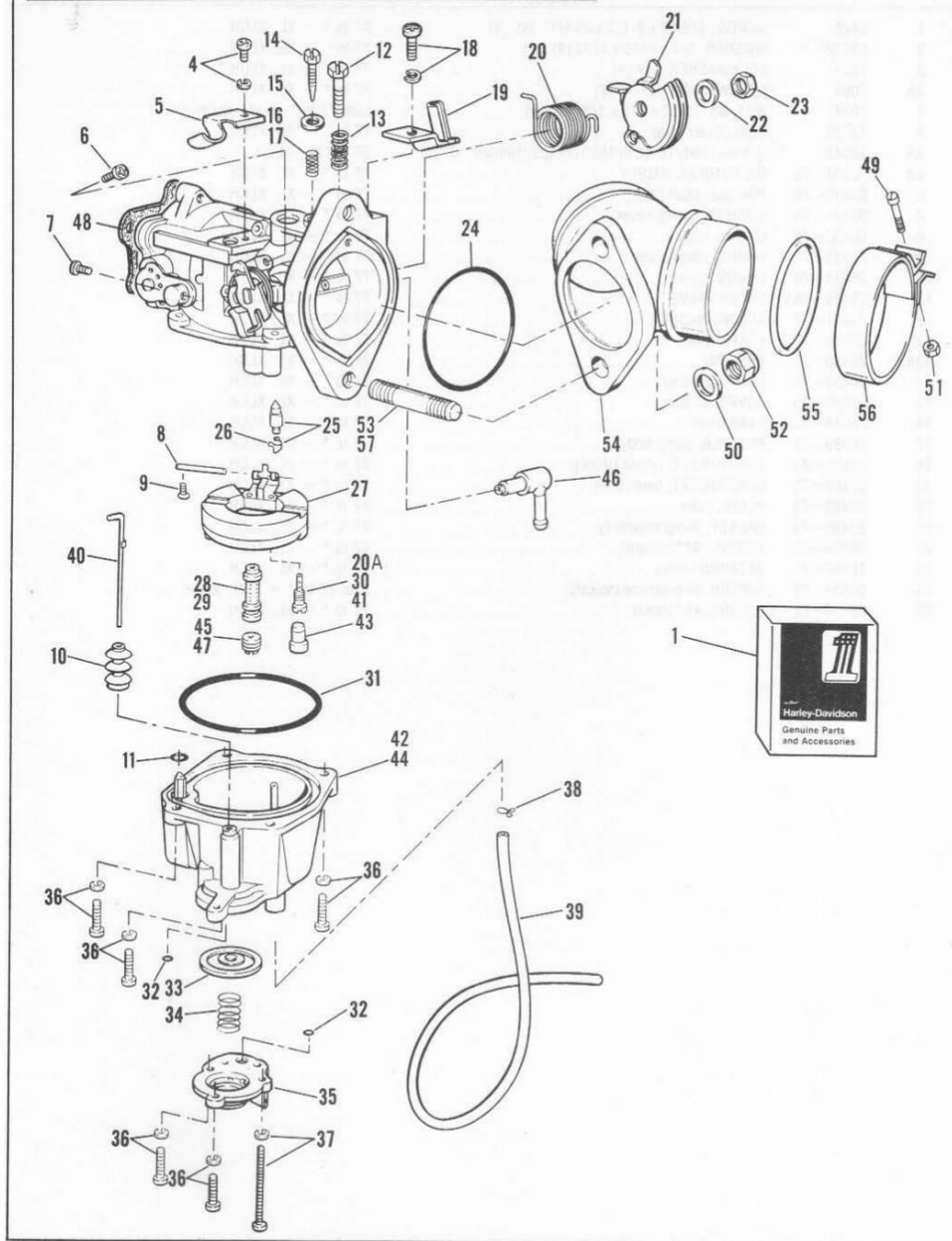
OIL PUMP — 1977 & 1978

B8

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	3478	SCREW, 1/4-20 x 2-1/2 socket fil. hd. (4)	77 to * — XL, XLCH
	2	6242W	WASHER, 1/4 x 9/16 x 1/32 (4)	77 to * — XL, XLCH
	3	7036	LOCKWASHER, 1/4 (4)	77 to * — XL, XLCH
	3A	7069	LOCKWASHER, No. 10 (2)	77 to * — XL, XLCH
	4	7638	NUT, No. 10-32 x 1/8 x 3/8 hex. (2)	Late 77 to * — XL, XLCH
	5	12036	SEAL, outer plate	77 to * — XL, XLCH
	5A	12042	O-RING, body (used in 1600 pumps stamped "0")	77 — XL, XLCH
	5B	26204-75	OIL PUMP ASSEMBLY	77 to * — XL, XLCH
	6	26430-76	PIN, gear shaft (2)	77 to * — XL, XLCH
	7	26431-76	BUSHING, pump cover	77 to * — XL, XLCH
	8	26432-76	O-RING, body	77 to * — XL, XLCH
	9	26433-77	O-RING, check valve	77 to * — XL, XLCH
	10	26434-76	O-RING, cover	77 to * — XL, XLCH
	11	26435-76A	CHECK VALVE	77 to * — XL, XLCH
	12	26461-77	SPRING WASHER	77 to * — XL, XLCH
	13	26463-77	PLATE, inner	77 to * — XL, XLCH
	13A	26480-77	ROLL PIN	77 to * — XL, XLCH
	14	26484-75	BODY, oil pump	77 to * — XL, XLCH
	15	26486-75	COVER, oil pump	77 to * — XL, XLCH
	16	26488-75	GEAR SHAFT	77 to * — XL, XLCH
	17	26489-75	BUSHING, pump body	77 to * — XL, XLCH
	18	26491-75	GEROTOR SET, return (thick)	77 to * — XL, XLCH
	19	26492-75	GEROTOR SET, feed (thin)	77 to * — XL, XLCH
	20	26493-75	PLATE, outer	77 to * — XL, XLCH
	21	26495-75	GASKET, pump mounting	77 to * — XL, XLCH
	22	26496-75	FITTING, 90° (return)	77 to * — XL, XLCH
	23	26497-75	RETAINING RING	77 to * — XL, XLCH
	24	26554-77	SWITCH, oil pressure indicator	Late 77 to * — XLH, XLCH
	25	63540-62	FITTING, 45° (feed)	77 to * — XL, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

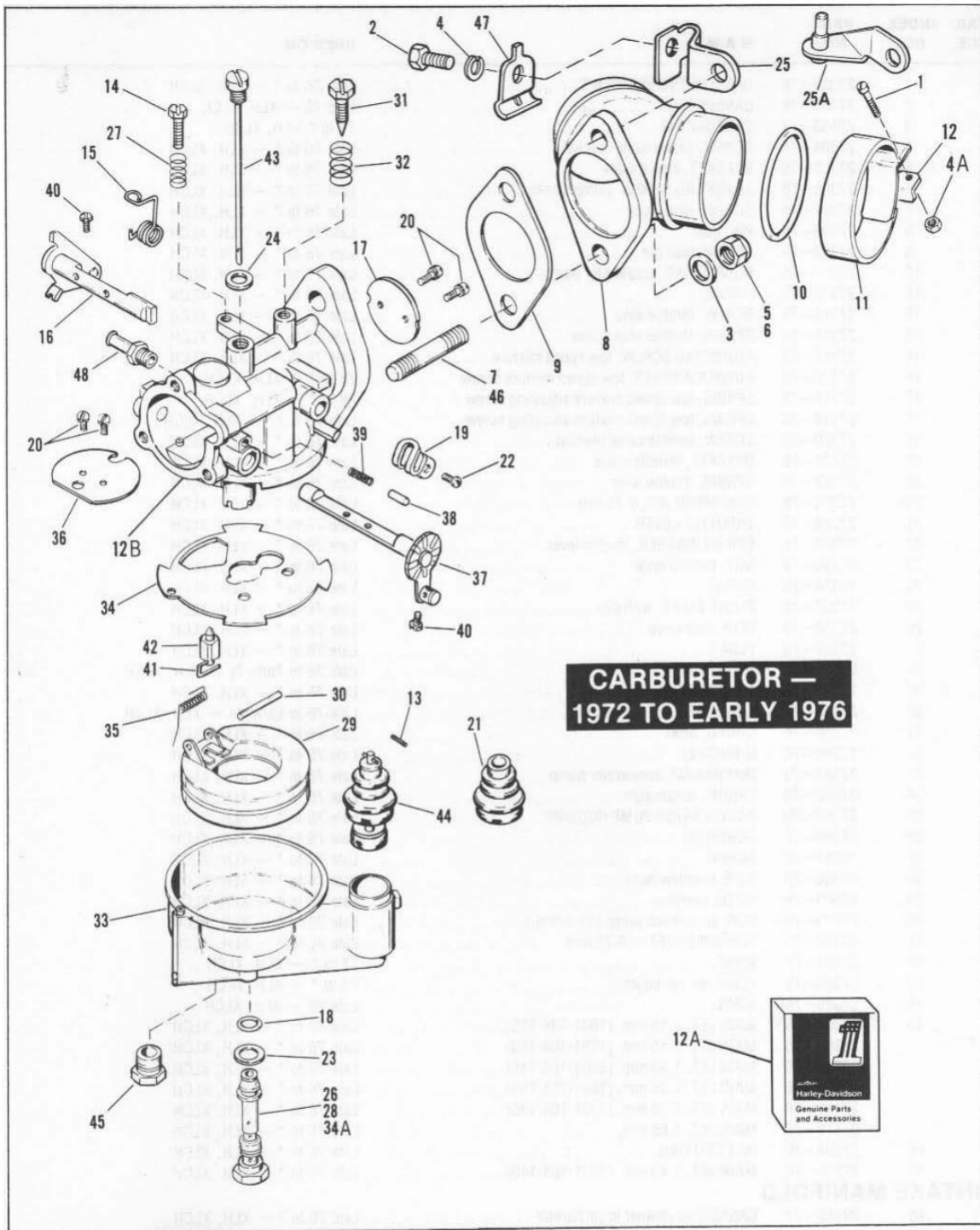
CARBURETOR — LATE 1976 THRU 1978



CARBURETOR — LATE 1976 THRU 1978

B9

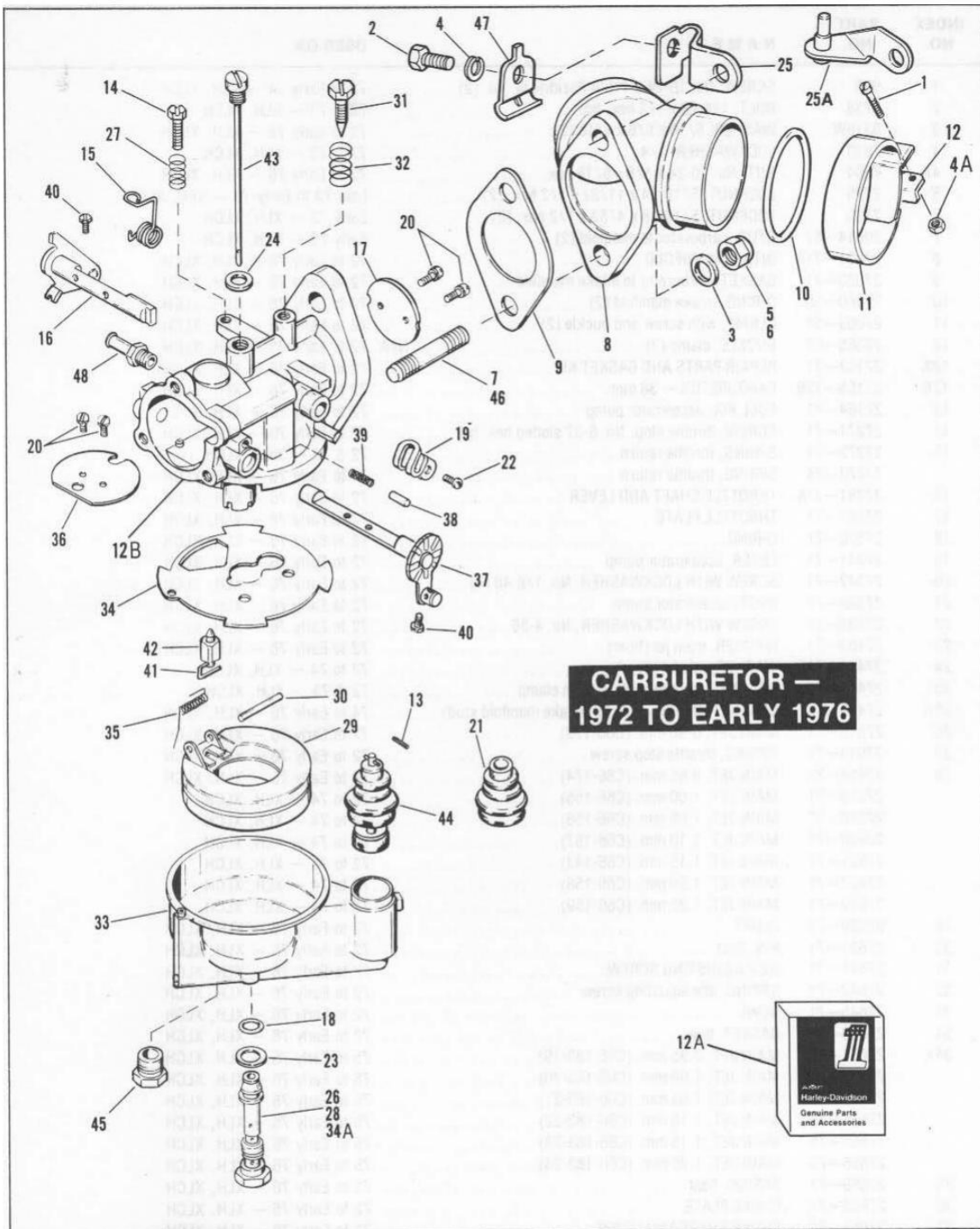
RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	27006-76	CARBURETOR REPAIR KIT	Late 76 to * — XLH, XLCH
	2	27153-76	CARBURETOR	Late 76 — XLH, XLCH
	3	27153-77	CARBURETOR	77 to * XLH, XLCH
	4	27304-76	SCREW, choke cable bracket	Late 76 to * — XLH, XLCH
	5	27305-76	BRACKET, choke cable	Late 76 to * — XLH, XLCH
	6	27306-76	ADJUSTING SCREW, pump stroke	Late 76 to * — XLH, XLCH
	7	27307-76	SCREW, wire block	Late 76 to * — XLH, XLCH
	8	27308-76	PIN, float	Late 76 to * — XLH, XLCH
	9	27309-76	SCREW, float pin	Late 76 to * — XLH, XLCH
	10	27311-76	RUBBER CAP, accelerator pump	Late 76 to * — XLH, XLCH
	11	27312-76	O-RING	Late 76 to * — XLH, XLCH
	12	27313-76	SCREW, throttle stop	Late 76 to * — XLH, XLCH
	13	27314-76	SPRING, throttle stop screw	Late 76 to * — XLH, XLCH
	14	27315-76	ADJUSTING SCREW, low speed mixture	Late 76 to * — XLH, XLCH
	15	27316-78	RUBBER WASHER, low speed mixture screw	78 to * — XLH, XLCH
	16	27318-78	SPRING, low speed mixture adjusting screw	78 to * — XLH, XLCH
	17	27319-76	SPRING, low speed mixture adjusting screw	Late 76 & 77 — XLH, XLCH
	18	27320-76	SCREW, throttle cable bracket	Late 76 to * — XLH, XLCH
	19	27321-76	BRACKET, throttle cable	Late 76 to * — XLH, XLCH
	20	27322-76	SPRING, throttle lever	Late 76 to * — XLH, XLCH
	20A	27323-78	LOW SPEED JET, 0.75 mm.	Late 78 to * — XLH, XLCH
	21	27328-76	THROTTLE LEVER	Late 76 to * — XLH, XLCH
	22	27333-76	SPRING WASHER, throttle lever	Late 76 to * — XLH, XLCH
	23	27335-76	NUT, throttle lever	Late 76 to * — XLH, XLCH
	24	27336-76	O-RING	Late 76 to * — XLH, XLCH
	25	27337-76	FLOAT VALVE, with clip	Late 76 to * — XLH, XLCH
	26	27338-76	CLIP, float valve	Late 76 to * — XLH, XLCH
	27	27339-76	FLOAT	Late 76 to * — XLH, XLCH
	28	27340-76	MAIN NOZZLE	Late 76 to Early 78 — XLH, XLCH
	29	27346-77	MAIN NOZZLE	Late 78 to * — XLH, XLCH
	30	27348-76	LOW SPEED JET — 1.00 mm.	Late 76 to Early 78 — XLH, XLCH
	31	27358-76	O-RING, bowl	Late 76 to * — XLH, XLCH
	32	27360-76	O-RING (2)	Late 76 to * — XLH, XLCH
	33	27361-76	DIAPHRAGM, accelerator pump	Late 76 to * — XLH, XLCH
	34	27362-76	SPRING, diaphragm	Late 76 to * — XLH, XLCH
	35	27364-76	ACCELERATOR PUMP HOUSING	Late 76 to * — XLH, XLCH
	36	27366-76	SCREW (5)	Late 76 to * — XLH, XLCH
	37	27367-76	SCREW	Late 76 to * — XLH, XLCH
	38	27368-76	CLIP, overflow hose	Late 76 to * — XLH, XLCH
	39	27369-76	HOSE, overflow	Late 76 to * — XLH, XLCH
	40	27373-76	ROD, accelerator pump (59.5 mm.)	Late 76 to * — XLH, XLCH
	41	27382-77	LOW SPEED JET — 0.75 mm.	Late 76 to * — XLH, XLCH
	42	27384-77	BOWL	77 to * — XLH, XLCH
	43	27385-76	PLUG, low speed jet	77 to * — XLH, XLCH
	44	27395-76A	BOWL	Late 76 — XLH, XLCH
	45	27397-76	MAIN JET, 1.55 mm. (1001-104-155)	Late 76 to * — XLH, XLCH
		27398-76	MAIN JET, 1.50 mm. (1001-104-150)	Late 76 to * — XLH, XLCH
		27399-76	MAIN JET, 1.45 mm. (1001-104-145)	Late 76 to * — XLH, XLCH
		27400-76	MAIN JET, 1.35 mm. (1001-104-135)	Late 76 to * — XLH, XLCH
		27401-76	MAIN JET, 1.30 mm. (1001-104-130)	Late 76 to * — XLH, XLCH
		27419-76	MAIN JET, 1.65 mm.	Late 76 to * — XLH, XLCH
	46	27594-76	INLET FITTING	Late 76 to * — XLH, XLCH
	47	27615-76	MAIN JET, 1.40 mm. (1001-104-140)	Late 76 to * — XLH, XLCH
INTAKE MANIFOLD				
	48	29058-77	GASKET, air cleaner to carburetor	Late 76 to * — XLH, XLCH
	49	930	SCREW, No. 10-24 x 1-1/4 Pozidriv fil. hd. (2)	Late 76 to * — XLH, XLCH
	50	6702	WASHER, 5/16 x 11/16 x 1/16 (2)	Late 76 to * — XLH, XLCH
	51	7620W	NUT, No. 10-24 x 3/8 x 5/16 hex. (2)	Late 76 to * — XLH, XLCH
	52	7725	LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (2)	Late 76 to * — XLH, XLCH
	53	24818-52	STUD, carburetor to manifold (2)	77 to * — XLH, XLCH
	54	27021-71A	INTAKE MANIFOLD	Late 76 to * — XLH, XLCH
	55	27060-55	O-RING, intake manifold (2)	Late 76 to * — XLH, XLCH
	56	27063-57	CLAMP, with screw and nut (2)	Late 76 to * — XLH, XLCH
	57	33298-65	STUD, carburetor to manifold (2)	Late 76 to * — XLH, XLCH



CARBURETOR — 1972 TO EARLY 1976

B10-1

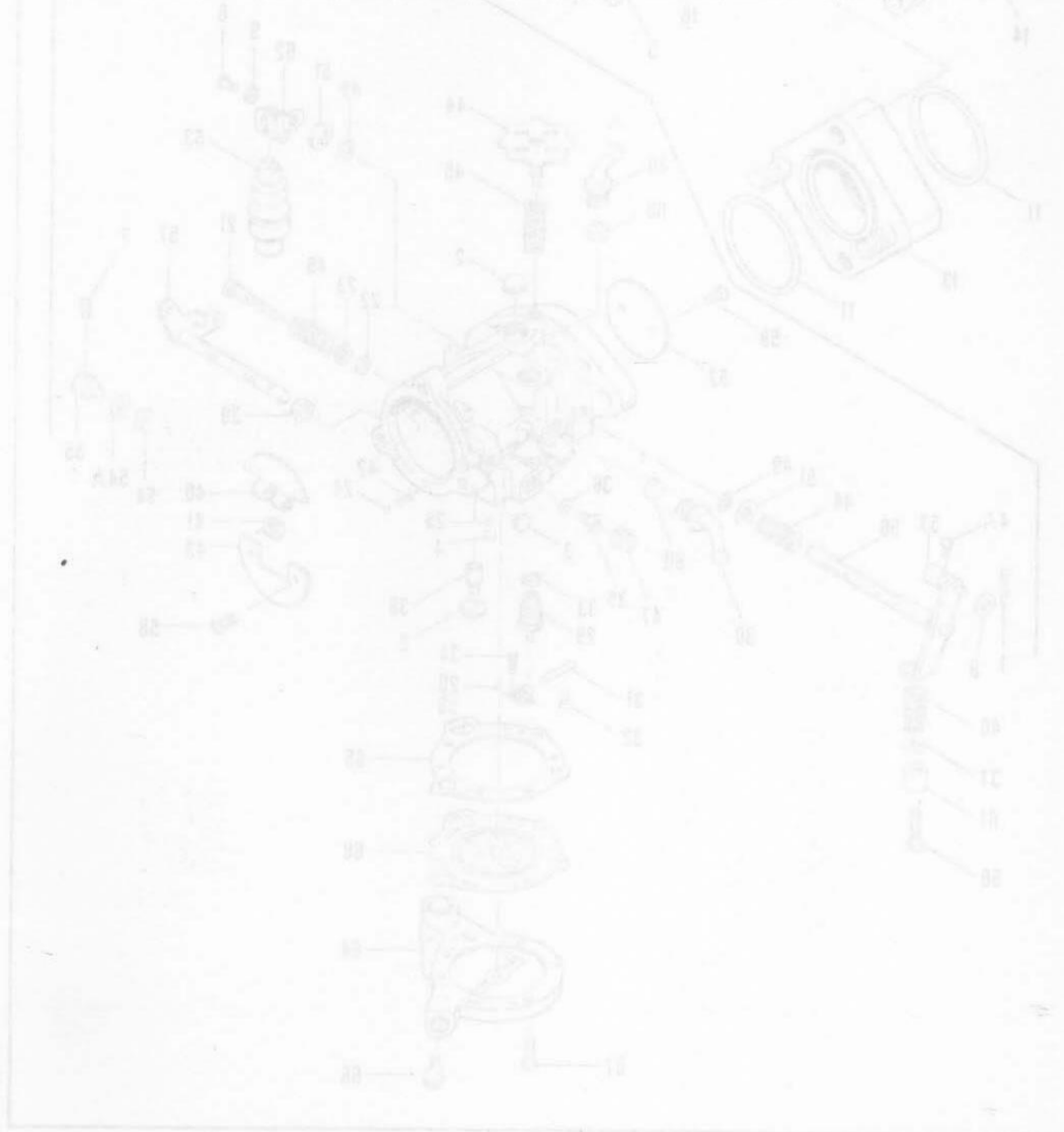
RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	930	SCREW, No. 10-24 x 1-1/4 Pozidriv fil. hd. (2)	72 to Early 74 — XLH, XLCH
	2	3738	BOLT, 1/4-28 x 1/2 hex. hd.	72 & 73 — XLH, XLCH
	3	6316W	WASHER, 5/16 x 5/8 x 1/16 (2)	72 to Early 76 — XLH, XLCH
	4	7036	LOCKWASHER, 1/4	72 & 73 — XLH, XLCH
	4A	7504	NUT, No. 10-24 x 1/8 x 5/16 hex.	72 to Early 76 — XLH, XLCH
	5	7725	LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (2)	Late 72 to Early 76 — XLH, XLCH
	6	7739	LOCKNUT, 5/16-18 x 4/32 x 1/2 hex. (2)	Early 72 — XLH, XLCH
	7	20014-67	STUD, carburetor to manifold (2)	Early 72 — XLH, XLCH
	8	27021-71A	INTAKE MANIFOLD	72 to Early 76 — XLH, XLCH
	9	27023-71	GASKET, carburetor to intake manifold	72 to Early 76 — XLH, XLCH
	10	27060-55	O-RING, intake manifold (2)	72 to Early 76 — XLH, XLCH
	11	27063-57	CLAMP, with screw and buckle (2)	72 to Early 76 — XLH, XLCH
	12	27065-57	BUCKLE, clamp (2)	N/A 72 to Early 73 — XLH, XLCH
	12A	27132-71	REPAIR PARTS AND GASKET KIT	72 to Early 76 — XLH, XLCH
	12B	27155-72B	CARBURETOR — 38 mm.	72 to Early 76 — XLH, XLCH
	13	27164-71	ROLL PIN, accelerator pump	72 to Early 76 — XLH, XLCH
	14	27271-71	SCREW, throttle stop, No. 8-32 slotted hex. hd.	72 to Early 76 — XLH, XLCH
	15	27272-71	SPRING, throttle return	72 & 73 — XLH, XLCH
		27272-74	SPRING, throttle return	74 to Early 76 — XLH, XLCH
	16	27281-71A	THROTTLE SHAFT AND LEVER	72 to Early 76 — XLH, XLCH
	17	27282-71	THROTTLE PLATE	72 to Early 76 — XLH, XLCH
	18	27326-71	O-RING	72 to Early 76 — XLH, XLCH
	19	27341-71	LEVER, accelerator pump	72 to Early 76 — XLH, XLCH
	20	27342-71	SCREW WITH LOCKWASHER, No. 1/8-40 (4)	72 to Early 76 — XLH, XLCH
	21	27389-71	BOOT, accelerator pump	72 to Early 76 — XLH, XLCH
	22	27396-71	SCREW WITH LOCKWASHER, No. 4-36	72 to Early 76 — XLH, XLCH
	23	27403-71	WASHER, main jet (fiber)	72 to Early 76 — XLH, XLCH
	24	27404-71	WASHER, idle jet (fiber)	72 to 74 — XLH, XLCH
	25	27449-72	BRACKET, throttle cable — with clamp	72 & 73 — XLH, XLCH
	25A	27459-74	BRACKET, throttle cable (on intake manifold stud)	74 to Early 76 — XLH, XLCH
	26	27612-71	MAIN JET, 0.90 mm. (C66-173)	72 to Early 75 — XLH, XLCH
	27	27613-71	SPRING, throttle stop screw	72 to Early 76 — XLH, XLCH
	28	27614-71	MAIN JET, 0.95 mm. (C66-174)	72 to Early 75 — XLH, XLCH
		27618-71	MAIN JET, 1.00 mm. (C66-155)	72 to 74 — XLH, XLCH
		27619-71	MAIN JET, 1.05 mm. (C66-156)	72 to 74 — XLH, XLCH
		27620-71	MAIN JET, 1.10 mm. (C66-157)	72 to 74 — XLH, XLCH
		27621-71	MAIN JET, 1.15 mm. (C66-143)	72 to 74 — XLH, XLCH
		27622-71	MAIN JET, 1.20 mm. (C66-158)	72 to 74 — XLH, XLCH
		27623-71	MAIN JET, 1.25 mm. (C66-159)	72 to 74 — XLH, XLCH
	29	27630-71	FLOAT	72 to Early 76 — XLH, XLCH
	30	27631-71	PIN, float	72 to Early 76 — XLH, XLCH
	31	27641-71	IDLE ADJUSTING SCREW	72 to Early 76 — XLH, XLCH
	32	27642-71	SPRING, idle adjusting screw	72 to Early 76 — XLH, XLCH
	33	27645-71	BOWL	72 to Early 76 — XLH, XLCH
	34	27646-71	GASKET, bowl	72 to Early 76 — XLH, XLCH
	34A	27651-75	MAIN JET, 0.95 mm. (C66-183-19)	75 to Early 76 — XLH, XLCH
		27652-75	MAIN JET, 1.00 mm. (C66-183-20)	75 to Early 76 — XLH, XLCH
		27653-75	MAIN JET, 1.05 mm. (C66-183-21)	75 to Early 76 — XLH, XLCH
		27654-75	MAIN JET, 1.10 mm. (C66-183-22)	75 to Early 76 — XLH, XLCH
		27655-75	MAIN JET, 1.15 mm. (C66-183-23)	75 to Early 76 — XLH, XLCH
		27656-75	MAIN JET, 1.20 mm. (C66-183-24)	75 to Early 76 — XLH, XLCH
	35	27659-71	SPRING, float	72 to Early 76 — XLH, XLCH
	36	27663-71	CHOKE PLATE	72 to Early 76 — XLH, XLCH
	37	27664-71	CHOKE SHAFT AND LEVER	72 to Early 76 — XLH, XLCH
	38	27665-71	PIN, choke friction spring	72 to Early 76 — XLH, XLCH
	39	27666-71	FRICITION SPRING, choke	72 to Early 76 — XLH, XLCH



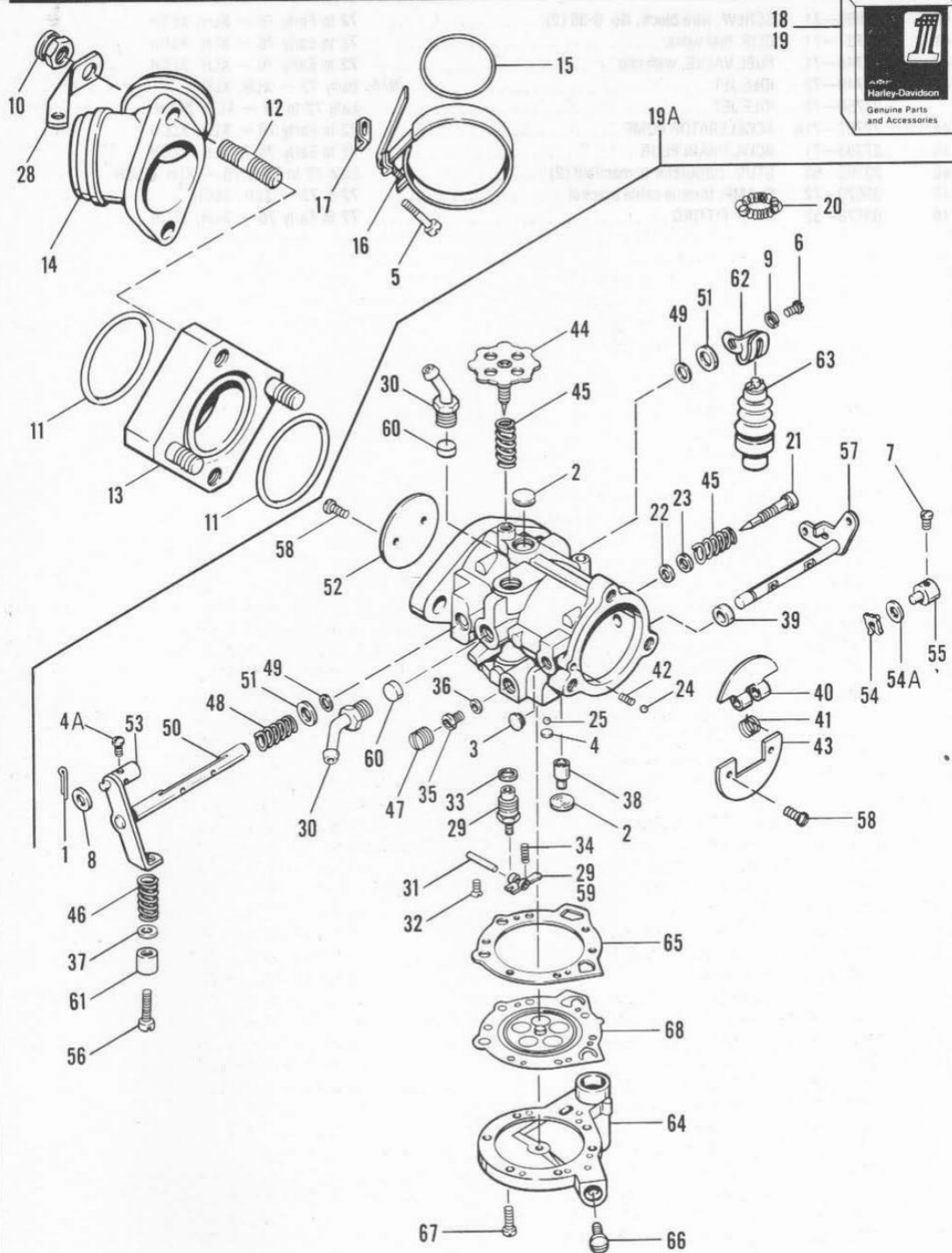
CARBURETOR — 1972 TO EARLY 1976 (CONT'D)

B10-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	40	27686-71	SCREW, wire block, No. 8-36 (2)	72 to Early 76 — XLH, XLCH
	41	27737-71	CLIP, fuel valve	72 to Early 76 — XLH, XLCH
	42	27748-71	FUEL VALVE, with clip	72 to Early 76 — XLH, XLCH
	43	27749-72	IDLE JET	N/A Early 72 — XLH, XLCH
		27750-72	IDLE JET	Late 72 to 74 — XLH, XLCH
	44	27762-71A	ACCELERATOR PUMP	72 to Early 76 — XLH, XLCH
	45	27763-71	BOWL DRAIN PLUG	72 to Early 76 — XLH, XLCH
	46	33298-65	STUD, carburetor to manifold (2)	Late 72 to Early 76 — XLH, XLCH
	47	38679-72	CLAMP, throttle cable bracket	72 & 73 — XLH, XLCH
	48	63578-52	INLET FITTING	72 to Early 76 — XLH, XLCH



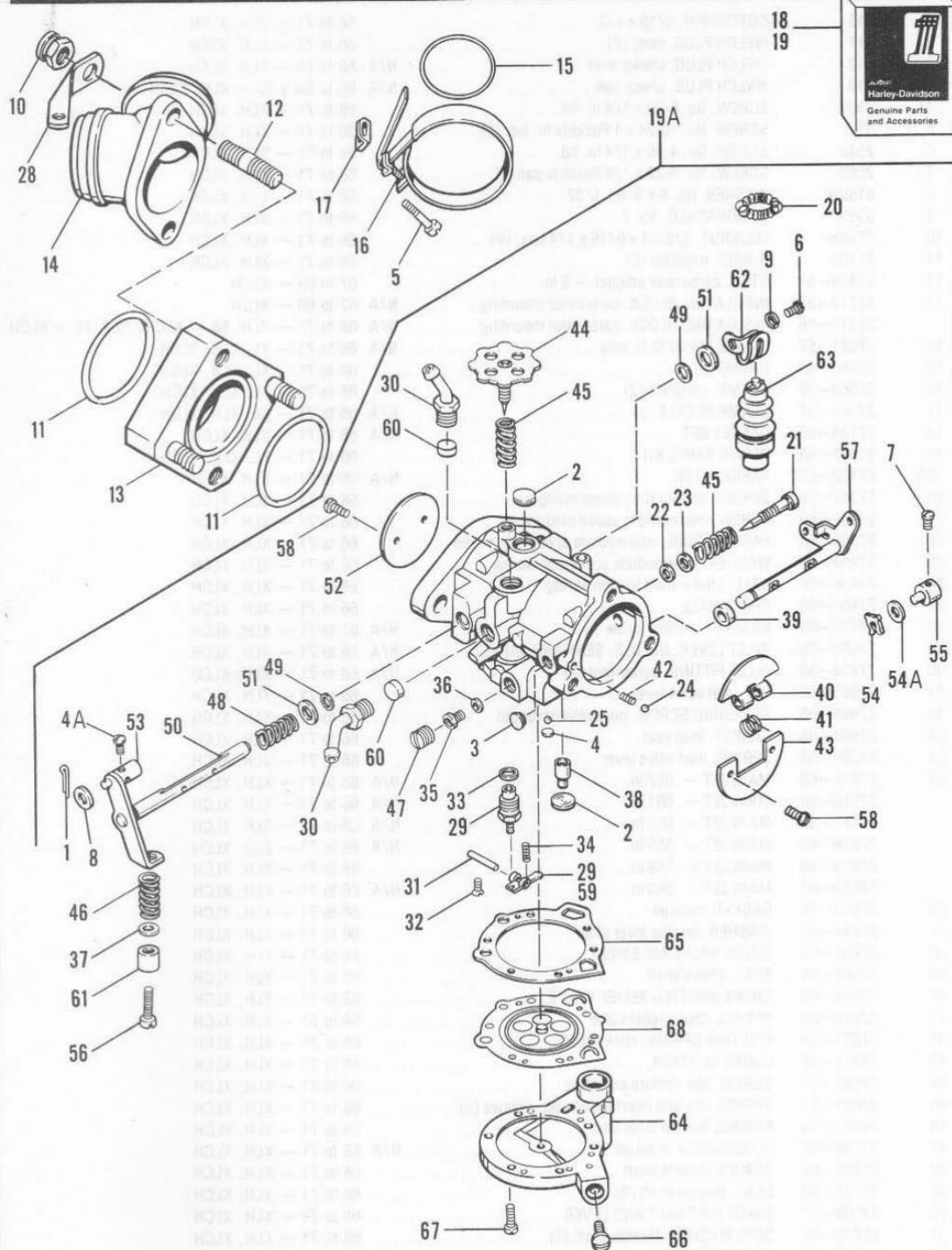
CARBURETOR — 1966 TO 1971



CARBURETOR — 1966 to 1971
B11-1

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	515	COTTER PIN, 1/16 x 1/2	66 to 71 — XLH, XLCH
	2	711	WELCH PLUG, body (2)	66 to 71 — XLH, XLCH
	3	712	WELCH PLUG, choke lever	N/A 66 to 71 — XLH, XLCH
	4	713	WELCH PLUG, check ball	N/A 66 to Early 70 — XLH, XLCH
	4A	990W	SCREW, No. 6-32 x 1/4 fil. hd.	66 to 71 — XLH, XLCH
	5	991	SCREW, No. 10-24 x 1 Pozidriv fil. hd. (2)	66 to 71 — XLH, XLCH
	6	2540	SCREW, No. 4-36 x 1/4 fil. hd.	66 to 71 — XLH, XLCH
	7	2589	SCREW, No. 6-32 x 1/4 Pozidriv pan hd.	66 to 71 — XLH, XLCH
	8	6189W	WASHER, No. 8 x 3/8 x 1/32	66 to 71 — XLH, XLCH
	9	6969	LOCKWASHER, No. 4	66 to 71 — XLH, XLCH
	10	7776W	LOCKNUT, 3/8-24 x 9/16 x 1/4 hex. (4)	66 to 71 — XLH, XLCH
	11	11107	O-RING, manifold (2)	66 to 71 — XLH, XLCH
	12	24824-67	STUD, carburetor adapter — 2 in.	67 to 69 — XLCH
	13	27012-67	INSULATING BLOCK, carburetor mounting	N/A 67 to 69 — XLCH
		27015-66	INSULATING BLOCK, carburetor mounting	N/A 66 to 71 — XLH; 66 — XLCH; 70 & 71 — XLCH
	14	27021-57	INTAKE MANIFOLD, only	N/A 66 to 71 — XL, XLH, XLCH
	15	27060-55	O-RING (2)	66 to 71 — XL, XLH, XLCH
	16	27063-57	CLAMP, complete (2)	66 to 71 — XL, XLH, XLCH
	17	27065-57	CLAMP BUCKLE (2)	N/A 66 to 71 — XL, XLH, XLCH
	18	27138-66	GASKET SET	N/A 66 to 71 — XLH, XLCH
	19	27147-66	REPAIR PARTS KIT	66 to 71 — XL, XLH, XLCH
	19A	27162-66C	CARBURETOR	N/A 66 to 71 — XLH, XLCH
	20	27347-69	SPRING, accelerating pump plunger	66 to 71 — XLH, XLCH
	21	27352-66	SCREW, intermediate speed mixture adj.	66 to 71 — XLH, XLCH
	22	27353-66	PACKING RING, intermediate speed adj. screw	66 to 71 — XLH, XLCH
	23	27354-66	WASHER, intermediate speed adj. screw	66 to 71 — XLH, XLCH
	24	27406-26	BALL, choke shaft friction spring	66 to 71 — XLH, XLCH
	25	27407-66	CHECK BALL	66 to 71 — XLH, XLCH
	28	27499-66	BRACKET, throttle cable	N/A 67 to 71 — XLH, XLCH
	29	27588-66	INLET LEVER, NEEDLE, SEAT AND GASKET	N/A 66 to 71 — XLH, XLCH
	30	27594-66	INLET FITTING, carburetor (2)	N/A 66 to 71 — XLH, XLCH
	31	27595-66	PIN, inlet valve lever	66 to 71 — XLH, XLCH
	32	27596-66	RETAINING SCREW, inlet valve lever pin	66 to 71 — XLH, XLCH
	33	27598-66	GASKET, inlet seat	66 to 71 — XLH, XLCH
	34	27599-66	SPRING, inlet valve lever	66 to 71 — XLH, XLCH
	35	27615-66	MAIN JET — .057 in.	N/A 66 to 71 — XLH, XLCH
		27616-66	MAIN JET — .061 in.	N/A 66 to 71 — XLH, XLCH
		27617-66	MAIN JET — .053 in.	N/A 66 to 71 — XLH, XLCH
		27618-66	MAIN JET — .055 in.	N/A 66 to 71 — XLH, XLCH
		27619-66	MAIN JET — .059 in.	66 to 71 — XLH, XLCH
		27620-66	MAIN JET — .063 in.	N/A 66 to 71 — XLH, XLCH
	36	27640-66	GASKET, main jet	66 to 71 — XLH, XLCH
	37	27644-66	WASHER, throttle lever stop	66 to 71 — XLH, XLCH
	38	27658-66	CHECK VALVE ASSEMBLY	66 to 71 — XLH, XLCH
	39	27661-66	SEAL, choke shaft	66 to 71 — XLH, XLCH
	40	27668-66	CHOKE SHUTTER RELIEF VALVE	66 to 71 — XLH, XLCH
	41	27669-66	SPRING, choke relief valve	66 to 71 — XLH, XLCH
	42	27671-55	FRICTION SPRING, choke shaft	66 to 71 — XLH, XLCH
	43	27673-66	CHOKE SHUTTER	66 to 71 — XLH, XLCH
	44	27688-66	SCREW, idle mixture adjusting	66 to 71 — XLH, XLCH
	45	27689-61	SPRING, idle and intermediate adj. screws (2)	66 to 71 — XLH, XLCH
	46	27691-59	SPRING, throttle lever stop	66 to 71 — XLH, XLCH
	47	27704-61	PLUG SCREW, main jet	N/A 66 to 71 — XLH, XLCH
	48	27706-66	SPRING, throttle shaft	66 to 71 — XLH, XLCH
	49	27707-66	SEAL, throttle shaft (2)	66 to 71 — XLH, XLCH
	50	27708-67	THROTTLE SHAFT AND LEVER	66 to 71 — XLH, XLCH
	51	27712-66	SEAL WASHER, throttle shaft (2)	66 to 71 — XLH, XLCH
	52	27714-66	THROTTLE DISC	66 to 71 — XLH, XLCH
	53	27715-67	WIRE BLOCK, throttle lever	N/A 67 to 71 — XLH, XLCH
	54	27716-55	RETAINER CLIP, choke wire block	67 to 71 — XLH, XLCH
	54A	27716-61	SPRING WASHER	66 to 71 — XLH, XLCH

CARBURETOR — 1966 TO 1971

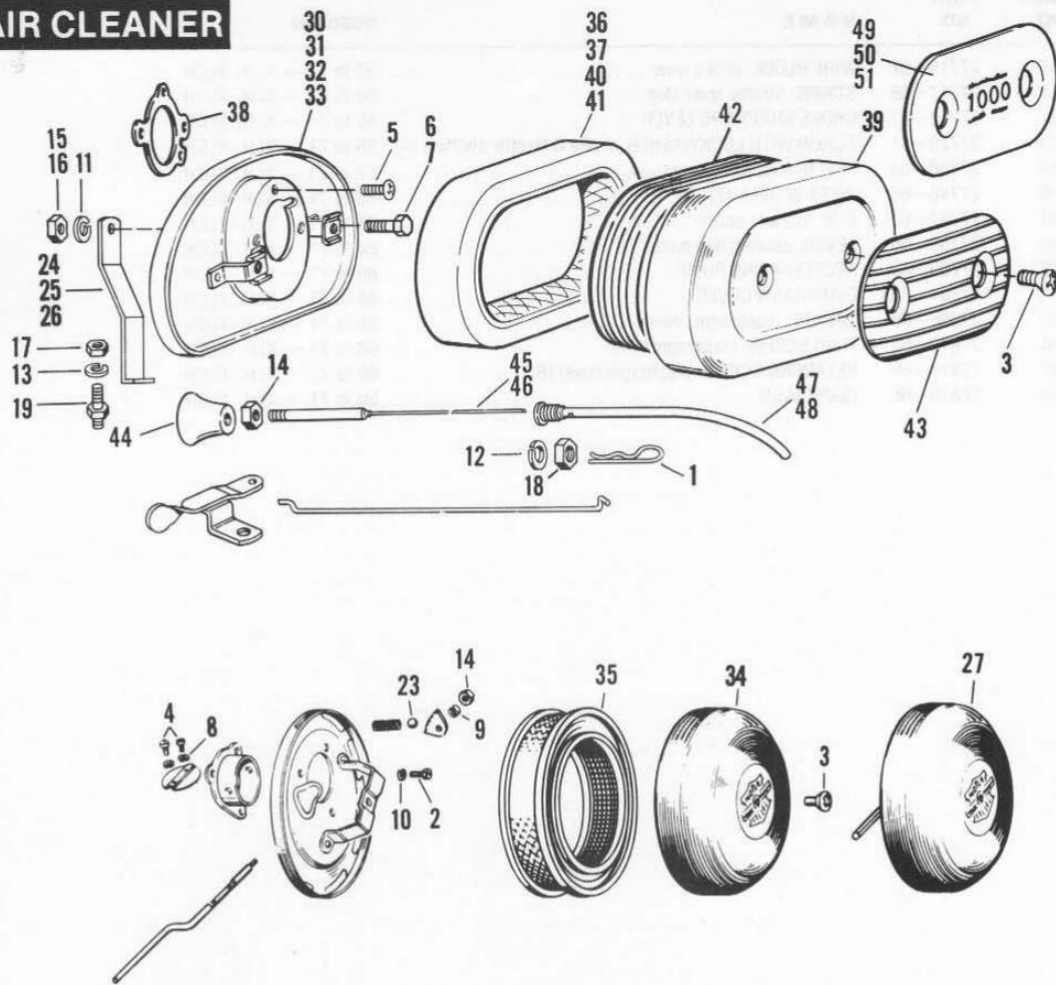


CARBURETOR — 1966 TO 1971 (CONT'D)

B11-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	55	27716-67	WIRE BLOCK, choke lever	67 to 71 — XLH, XLCH
	56	27717-66	SCREW, throttle lever stop	66 to 71 — XLH, XLCH
	57	27718-67	CHOKE SHAFT AND LEVER	66 to 71 — XLH, XLCH
	58	27720-61	SCREW WITH LOCKWASHER, choke & throttle shutters (4)	66 to 71 — XLH, XLCH
	59	27740-66	LEVER, inlet valve	67 to 71 — XLH, XLCH
	60	27746-66	INLET SCREEN (2)	66 to 71 — XLH, XLCH
	61	27747-66	CUP, idle adj. screw	66 to 71 — XLH, XLCH
	62	27759-66	LEVER, accelerating pump	66 to 71 — XLH, XLCH
	63	27760-66	ACCELERATING PUMP	66 to 71 — XLH, XLCH
	64	27804-66A	DIAPHRAGM COVER	66 to 71 — XLH, XLCH
	65	27806-66	GASKET, diaphragm cover	66 to 71 — XLH, XLCH
	66	27812-66	PLUG SCREW, diaphragm cover	66 to 71 — XLH, XLCH
	67	27814-66	RETAINING SCREW, diaphragm cover (6)	66 to 71 — XLH, XLCH
	68	27816-66	DIAPHRAGM	66 to 71 — XLH, XLCH

AIR CLEANER

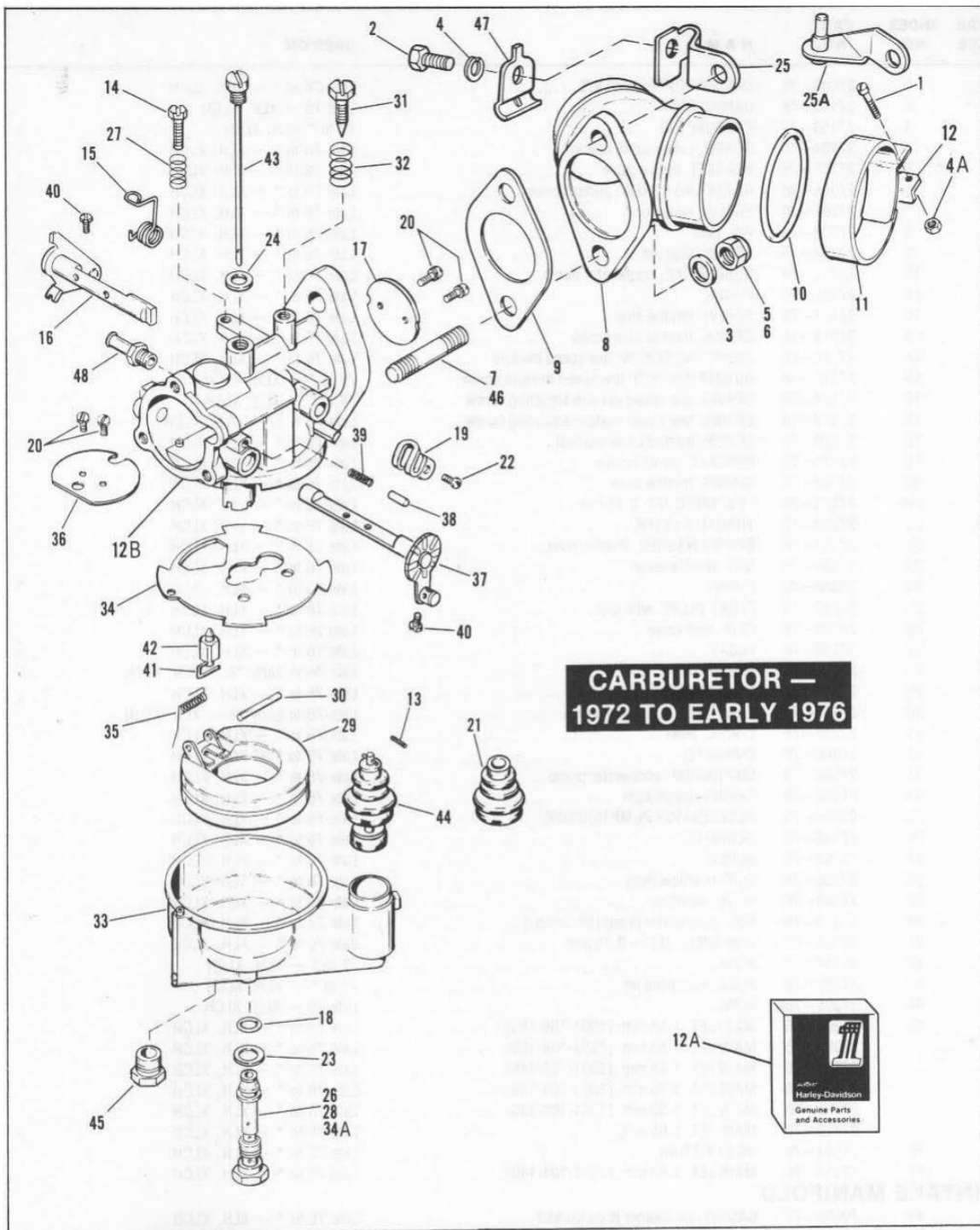


AIR CLEANER

B12

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	575	HAIRPIN CLIP	N/A 67 to 71 — XLH, XLCH
	2	1300B	SCREW, No. 12-24 x 1/2 fil. hd.	54 to * — KH, XL, XLH, XLCH
	3	2402W	SCREW, 5/16-24 x 11/16 Phillips oval hd. (2)	56 to * — KH, XL, XLH, XLCH
	4	2589	SCREW, No. 6-32 x 1/4 Pozidriv pan hd. (2)	54 to 65 — KH, XL, XLH, XLCH
	5	2758	SCREW, 1/4-20 x 1/2 Phillips truss hd. (w/LW) (3)	66 to * — XLH, XLCH
	6	3765	BOLT, 1/4-28 x 5/8 hex. hd.	66 to 71 — XLH, XLCH
	7	3767B	BOLT, 1/4-20 x 9/16 hex. hd.	72 to * — XLH, XLCH
	8	7010	LOCKWASHER, No. 6 (2)	54 to 65 — KH, XL, XLH, XLCH
	9	7015	LOCKWASHER, No. 8	54 to 65 — KH, XL, XLH, XLCH
	10	7030W	LOCKWASHER, No. 12 (3)	58 to 65 — XLH, XLCH
	11	7036	LOCKWASHER, 1/4	66 to * — XLH, XLCH
	12	7038	LOCKWASHER, 3/8	67 to * — XLH, XLCH
	13	7041	LOCKWASHER, 5/16	66 to * — XLH, XLCH
	14	7608	NUT, No. 8-32 x 1/8 x 5/16 hex.	54 to * — KH, XL, XLH, XLCH
	15	7676	NUT, 1/4-28 x 3/16 x 7/16 hex.	66 to 71 — XLH, XLCH
	16	7686	LOCKNUT, 1/4-20 x 5/16 x 7/16 hex.	72 to * — XLH, XLCH
	17	7753	NUT, 5/16-24 x 1/4 x 1/2 hex.	66 to * — XLH, XLCH
	18	7851W	JAMNUT, 3/8-24 x 7/32 x 9/16 hex.	65 — XLH, XLCH
	19	24827-66	STUD, support bracket	66 to * — XLH, XLCH
	23	27406-26	BALL, choke stop	54 to 65 — KH, XL, XLH, XLCH
	24	27433-66	SUPPORT BRACKET, air cleaner back	N/A 66 to 71 — XLH, XLCH
	25	27433-72A	SUPPORT BRACKET, air cleaner back (dual exhaust)	72 to 76 — XLH, XLCH
	26	27433-75	SUPPORT BRACKET, air cleaner back	75 to * — XLH, XLCH
	27	29002-58	AIR CLEANER, complete	N/A 58 to 65 — XLH, XLCH
	30	29020-66	BACK PLATE, air cleaner	N/A 66 to 71 — XLH, XLCH
	31	29020-71	BACK PLATE, air cleaner	72 to Early 73 — XLH, XLCH; Late 75 to 76 — XLH, XLCH
	32	29024-73	BACK PLATE, air cleaner	Late 73 to Early 75 — XLH, XLCH
	33	29024-75	BACK PLATE, air cleaner (snorkel type)	Late 75 to 77 — XLH, XLCH
		29024-77	BACK PLATE, air cleaner (snorkel type)	78 to * — XL, XLCH
		29026-77	BACK PLATE, air cleaner	77 to * — XL, XLCH
	34	29030-56	COVER	56 to 65 — KH, XL, XLH, XLCH
	35	29036-56	FILTER ELEMENT	N/A 56 to 65 — KH, XL, XLH, XLCH
	36	29036-66	FILTER ELEMENT, wire mesh type	66 to 72 — XLH, XLCH
	37	29036-72	FILTER ELEMENT, foam type — with screen (2-5/8 wide)	66 to Early 73 — XLH, XLCH; Late 75 to * — XLH, XLCH
	38	29058-77	GASKET, air cleaner to carburetor	Late 76 to * — XL, XLCH
	39	29084-73	COVER, air cleaner	66 to * — XLH, XLCH
	40	29086-73	FILTER ELEMENT, foam type — with screen (3" wide)	Late 73 to Early 75 — XLH, XLCH
	41	29086-75	FILTER ELEMENT, foam type — with screen (3-1/2" wide — snorkel)	Late 75 to * — XLH, XLCH
	42	29144-77	RUBBER SEAL, air cleaner	77 to * — XL, XLCH
	43	29205-69	TRIM, air cleaner	66 to 75 — XLH, XLCH
	44	29214-67A	KNOB, choke wire	67 to * — XLH, XLCH
	45	29216-67	WIRE, choke control	67 to 71 — XLH, XLCH
	46	29216-72	WIRE, choke control	72 to * — XLH, XLCH
	47	29220-67	TUBE, choke wire	67 to 71 — XLH, XLCH
	48	29220-72	TUBE, choke wire	72 to * — XLH, XLCH
	49	29235-76	TRIM, air cleaner (1000)	76 & 77 — XLH, XLCH
	50	29237-78	TRIM, air cleaner (1000)	78 to * — XL, XLCH
	51	29238-78	TRIM, air cleaner (1000) (75th Anniversary)	78 — XL

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.



MAGNETO

B12A-1

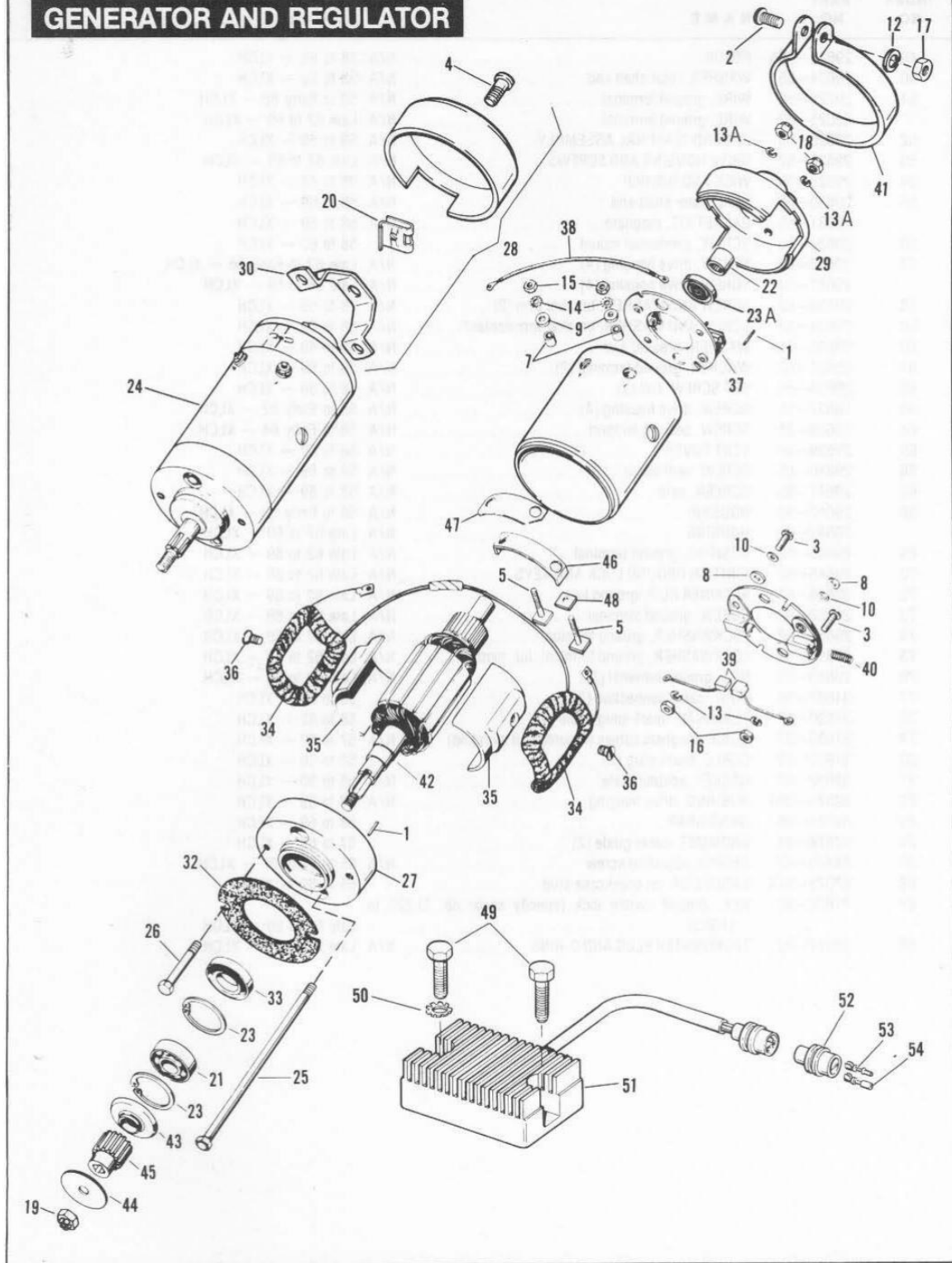
RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	255	PIN, drive gear	58 to 65 — XLCH
		256	PIN, drive gear	66 to 69 — XLCH
	2	491	PIN, tachometer plug	N/A Late 62 to 69 — XLCH
	3	515	COTTER PIN, 1/16 x 3/4	65 to 69 — XLCH
	4	612	ROLL PIN, adapter plate	67 to 69 — XLCH
	6	1074W	SCREW, No. 8-32 x 7/8 fil. hd.	65 to Early 67 — XLCH
	7	1202W	SCREW, No. 10-32 x 1/2 fil. hd.	N/A Late 62 to 69 — XLCH
	8	1867	SCREW, No. 12-24 x 15/32 ctsk. hd. (2)	N/A Late 62 to 69 — XLCH
	8A	2585	SCREW, No. 8-32 x 5/16 fil. hd.	65 to 69 — XLCH
	9	4410	BOLT, 1/4-28 x 3/4 hex. hd. (2)	58 to 69 — XLCH
	10	5944	SPACER, magneto mounting	N/A 65 to Early 68 — XLCH (Above Engine No. 65 — XLCH — 3050)
	11	6107B	WASHER, 5/16 x 11/16 x 1/8	65 to 69 — XLCH
	12	6189W	WASHER, 5/32 x 13/32 x 1/32	65 to 69 — XLCH
	13	7010	LOCKWASHER, No. 6	58 to 69 — XLCH
	14	7015	LOCKWASHER, No. 8	58 to 69 — XLCH
	15	7683	NUT, 1/4-28 Flexloc (2)	58 to 69 — XLCH
	16	9994	CLAMP, on tappet guide	N/A 65 to 69 — XLCH
	17	11024	SPRING CLIP, tachometer plug pin	N/A Late 62 to 69 — XLCH
	18	11101	O-RING, magneto mounting	65 to Early 68 — XLCH (Above Engine No. 65 XLCH — 3050)
	19	11110	O-RING, tachometer plug	Late 62 to 69 — XLCH
	20	12023	OIL SEAL, magneto mounting	68 & 69 — XLCH
	20A	27406—26	BALL, ground switch	Late 62 to 69 — XLCH
	21	27291—32	SPRING, wire block	N/A 65 to 69 — XLCH
	22	27450—36	WIRE BLOCK, magneto control	N/A 65 to 69 — XLCH
		29505—67	MAGNETO ASSEMBLY	N/A 58 to 69 — XLCH
	22A	29511—69	MAGNETO TUNE UP KIT	58 to 69 — XLCH
			Consists of	
			29533—55A MAGNETO BREAKER POINTS KIT	
			29534—55A MAGNETO CONDENSER	
	23	29524—55A	COIL	N/A 58 to 69 — XLCH
	24	29530—55A	COVER	N/A 58 to 69 — XLCH
	25	29531—55	SCREW, magneto cover (4)	N/A 58 to 69 — XLCH
	26	29533—55A	CIRCUIT BREAKER POINT SET	N/A 58 to 69 — XLCH
	27	29534—55A	CONDENSER	N/A 58 to 69 — XLCH
	28	29550—55	COVER GASKET	N/A 58 to 69 — XLCH
	29	29560—55	SPRING, coil ground (2)	N/A 58 to 69 — XLCH
	30	29560—62	SPRING, ground switch	N/A Late 62 to 69 — XLCH
	31	29561—55	BEARING SUPPORT	N/A 58 to 69 — XLCH
	32	29562—55	BEARING, rotor cam end	N/A 58 to 69 — XLCH
	33	29563—55	BEARING, rotor shaft end	N/A 58 to 69 — XLCH
	34	29564—55A	WASHER, rotor grease retainer (2)	N/A 58 to 69 — XLCH
	35	29565—55	WASHER, contact screw	N/A 58 to 69 — XLCH
	36	29568—65	WASHER, bearing shield — .015 thick	N/A 58 to 69 — XLCH
	37	29590—62	INSULATING BLOCK, primary ground	N/A Late 62 to 69 — XLCH
	38	29591—62	SCREW AND WASHER, insulating block	N/A Late 62 to 69 — XLCH
	39	29600—62	ADAPTER PLATE	N/A 58 to 64 — XLCH
	40	29600—65C	ADAPTER PLATE, upper — with oil seal	N/A 65 to 69 — XLCH
	41	29601—48	SCREW, magneto adapter (2)	N/A 58 to Early 62 — XLCH
	42	29603—48	OIL SEAL	58 to Early 65 — XLCH
	43	29603—67	ADAPTER PLATE, lower	N/A 67 to 69 — XLCH
		29604—65A	ADAPTER PLATE, lower	N/A 65 & 66 — XLCH
	44	29607—62	WASHER, magneto adapter (2)	N/A Late 62 to 64 — XLCH
	45	29607—65	ARM, magneto control	N/A 65 to 69 — XLCH
	46	29620—55	SPRING CLIP, breaker arm	N/A 58 to 69 — XLCH
	47	29621—55	SNAP RING, rotor shaft end	N/A 58 to 69 — XLCH
	48	29622—55A	SPRING CLIP, rotor shaft end	58 to 69 — XLCH

MAGNETO (CONT'D)

B12A-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	49	29623-55A	ROTOR	N/A 58 to 69 — XLCH
	50	29624-55	WASHER, rotor shaft end	N/A 58 to 69 — XLCH
	51	29625-55	WIRE, ground terminal	N/A 58 to Early 62 — XLCH
		29625-62	WIRE, ground terminal	N/A Late 62 to 69 — XLCH
	52	29626-55	GROUND TERMINAL ASSEMBLY	N/A 58 to 69 — XLCH
	53	29626-62	DRIVE HOUSING AND SCREWS	N/A Late 62 to 69 — XLCH
	54	29628-55	WICK AND HOLDER	N/A 58 to 69 — XLCH
	55	29630-55	SEAL, rotor shaft end	N/A 58 to 69 — XLCH
		29631-55	GASKET KIT, magneto	N/A 58 to 69 — XLCH
	56	29632-55	SCREW, condenser mount	58 to 69 — XLCH
	57	29632-62	SCREW, drive housing (4)	N/A Late 62 to Early 66 — XLCH
		29632-66	SCREW, drive housing (4)	N/A Late 66 to 69 — XLCH
	58	29633-62	SCREW AND WASHER, breaker arm (2)	N/A 58 to 69 — XLCH
	59	29634-55	SCREW AND WASHER, breaker arm contact	N/A 58 to 69 — XLCH
	60	29635-55	WASHER, breaker arm	N/A 58 to 69 — XLCH
	61	29635-62	WASHER, ground terminal (2)	N/A 58 to 69 — XLCH
	62	29636-55	SET SCREW, coil (2)	N/A 58 to 69 — XLCH
	63	29637-55	SCREW, drive housing (4)	N/A 58 to Early 62 — XLCH
	64	29638-55	SCREW, bearing support	N/A 58 to Early 64 — XLCH
	65	29639-55	VENT COVER	N/A 58 to 69 — XLCH
	66	29640-55	SCREW, vent cover	N/A 58 to 69 — XLCH
	67	29641-55	SCREEN, vent	N/A 58 to 69 — XLCH
	68	29642-55	HOUSING	N/A 58 to Early 62 — XLCH
		29642-62	HOUSING	N/A Late 62 to 69 — XLCH
	69	29645-62	BUSHING, ground terminal	N/A Late 62 to 69 — XLCH
	70	29646-62	IGNITION GROUND LOCK AND KEYS	N/A Late 62 to 69 — XLCH
	72	29648-62	RETAINER CLIP, ground lock	N/A Late 62 to 69 — XLCH
	73	29657-62	SCREW, ground terminal	N/A Late 62 to 69 — XLCH
	74	29658-62	LOCKWASHER, ground terminal	N/A Late 62 to 69 — XLCH
	75	29659-62	LOCKWASHER, ground terminal, int. tooth	N/A Late 62 to 69 — XLCH
	76	29660-62	NUT, ground terminal (3)	N/A Late 62 to 69 — XLCH
	77	31607-64	BOOT, cable connection (2)	58 to 69 — XLCH
	78	31620-47	TERMINAL, spark-plug cable (2)	58 to 69 — XLCH
	79	31630-67	GUIDE, magneto cables (mounted on manifold)	N/A 67 to 69 — XLCH
	80	31970-52	CABLE, spark plug (2)	58 to 69 — XLCH
	81	32522-37	GASKET, adapter plate	N/A 58 to 59 — XLCH
	82	32525-36A	BUSHING, drive housing	N/A 58 to 69 — XLCH
	83	32531-36	DRIVE GEAR	58 to 69 — XLCH
	84	57978-63	GROMMET, cable guide (2)	67 to 69 — XLCH
	85	64409-47	SPRING, adjusting screw	N/A 65 to Early 67 — XLCH
	86	67075-57A	CABLE CLIP, on crankcase stud	65 to 69 — XLCH
	87	71626-62	KEY, ground switch lock (specify serial no. LL226 to LL325)	Late 62 to 69 — XLCH
	88	92077-62	TACHOMETER PLUG AND O-RING	N/A Late 62 to 69 — XLCH

GENERATOR AND REGULATOR



GENERATOR

B13

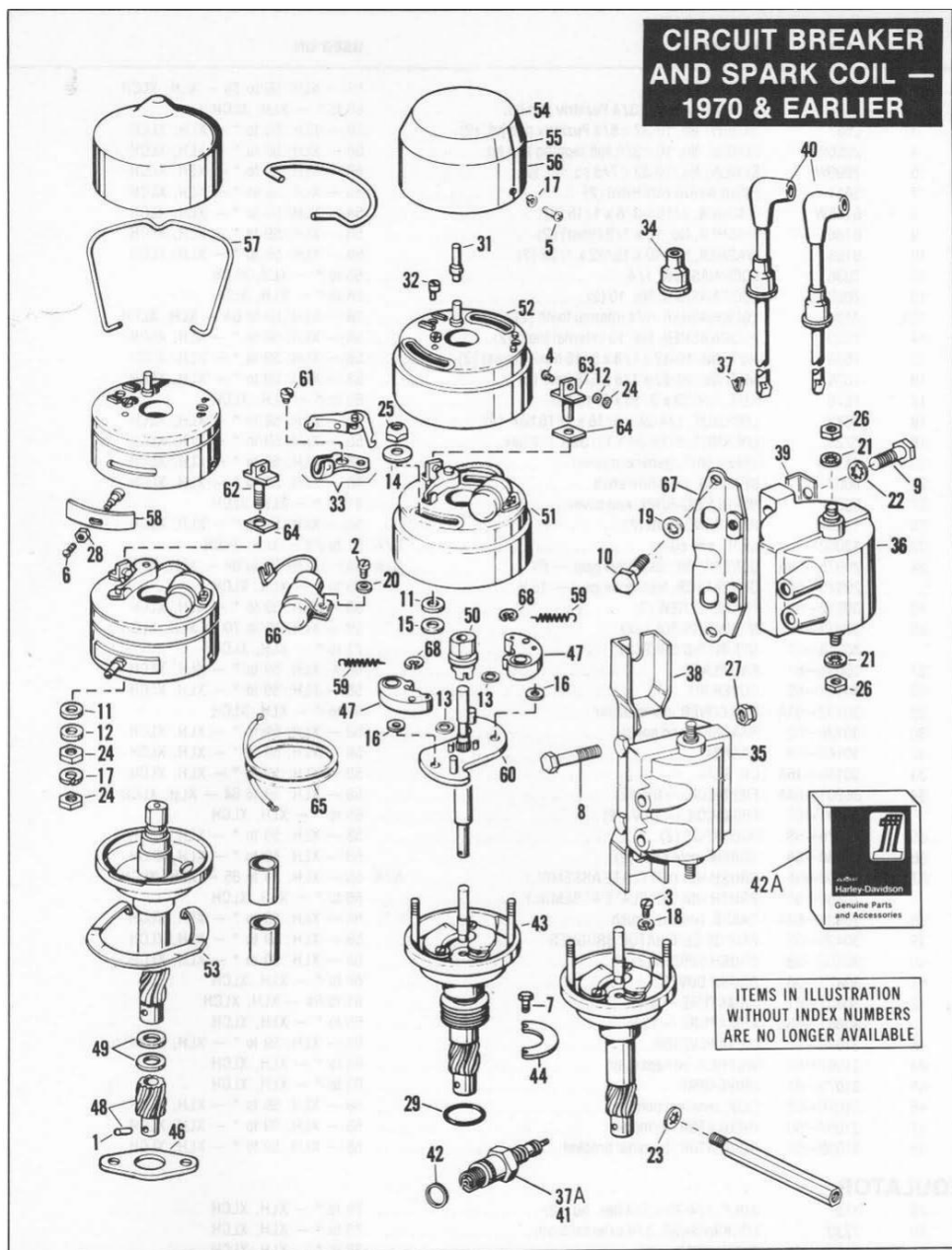
RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	603	ROLL PIN	58 — XLH; 59 to 76 — XLH, XLCH
	2	1374	SCREW, 1/4-28 x 3/4 Pozidriv pan hd.	66 to * — XLH, XLCH
	3	2587	SCREW, No. 10-32 x 5/8 Pozidriv pan hd. (2)	58 — XLH; 59 to * — XLH, XLCH
	4	2656W	SCREW, No. 10 x 3/8 self tapping pan hd.	58 — XLH; 59 to * — XLH, XLCH
	5	2690W	SCREW, No. 10-32 x 7/8 sq. hd. (2)	58 — XLH; 59 to * — XLH, XLCH
	7	5911	INSULATING BUSHING (2)	58 — XLH; 59 to * — XLH, XLCH
	8	6165W	WASHER, 3/16 x 3/8 x 1/16 (3)	58 — XLH; 59 to * — XLH, XLCH
	9	6186	WASHER, No. 10 x 1/2 (fiber) (2)	58 — XLH; 59 to * — XLH, XLCH
	10	6193	WASHER, No. 10 x 15/32 x 1/32 (2)	58 — XLH; 59 to * — XLH, XLCH
	12	7036	LOCKWASHER, 1/4	66 to * — XLH, XLCH
	13	7069	LOCKWASHER, No. 10 (2)	58 to * — XLH, XLCH
	13A	7124	LOCKWASHER, 1/4 internal tooth (2)	58 — XLH; 59 to 64 — XLH, XLCH
	14	7220	LOCKWASHER, No. 10 external tooth (2)	58 — XLH; 59 to * — XLH, XLCH
	15	7634	NUT, No. 10-32 x 1/8 x 5/16 hex. (brass) (2)	58 — XLH; 59 to * — XLH, XLCH
	16	7638	NUT, No. 10-32 x 1/8 x 3/8 hex. (2)	58 — XLH; 59 to * — XLH, XLCH
	17	7676	NUT, 1/4-28 x 3/16 x 7/16 hex.	66 to * — XLH, XLCH
	18	7683	LOCKNUT, 1/4-28 x 5/16 x 7/16 hex. (2)	58 — XLH; 59 to * — XLH, XLCH
	19	7725	LOCKNUT, 5/16-24 x 11/32 x 1/2 hex.	58 — XLH; 59 to * — XLH, XLCH
	20	8115B	SPEED NUT, generator cover	58 — XLH; 59 to * — XLH, XLCH
	21	9007	BEARING, armature shaft	58 — XLH; 59 to * — XLH, XLCH
	22	9088	NEEDLE BEARING, end cover	61 to * — XLH, XLCH
	23	11004	RETAINING RING (2)	58 — XLH; 59 to * — XLH, XLCH
	23A	12002	SEAL, end cover	N/A 61 to 73 — XLH, XLCH
	24	29975—58A	GENERATOR, less drive gear — 6V.	N/A 58 — XLH; 59 to 64 — XLH, XLCH
		29975—65A	GENERATOR, less drive gear — 12 V.	65 to * — XLH, XLCH
	25	30012—58	FRAME SCREW (2)	58 — XLH; 59 to * — XLH, XLCH
	26	30013—52	MOUNTING BOLT (2)	58 — XLH; 59 to 70 — XLH, XLCH
		30013—71	MOUNTING BOLT (2)	71 to * — XLH, XLCH
	27	30095—61	END PLATE	58 — XLH; 59 to * — XLH, XLCH
	28	30131—59	COVER KIT	58 — XLH; 59 to * — XLH, XLCH
	29	30132—61A	END COVER, commutator	61 to * — XLH, XLCH
	30	30136—59	BRACKET, end cover	58 — XLH; 59 to * — XLH, XLCH
	32	30143—58	GASKET	58 — XLH; 59 to * — XLH, XLCH
	33	30145—46A	OIL SEAL	58 — XLH; 59 to * — XLH, XLCH
	34	30201—58A	FIELD COIL — 6V. (2)	58 — XLH; 59 to 64 — XLH, XLCH
		30201—65	FIELD COIL — 12 V. (2)	65 to * — XLH, XLCH
	35	30276—58	POLE SHOE (2)	58 — XLH; 59 to * — XLH, XLCH
	36	30280—58	SCREW, pole shoe (2)	58 — XLH; 59 to * — XLH, XLCH
	37	30350—58	BRUSH HOLDER PLATE ASSEMBLY	N/A 58 — XLH; 59 to 65 — XLH, XLCH
		30350—66	BRUSH HOLDER PLATE ASSEMBLY	66 to * — XLH, XLCH
	38	30421—58A	CABLE, positive brush	58 — XLH; 59 to * — XLH, XLCH
	39	30426—58	PAIR OF GENERATOR BRUSHES	58 — XLH; 59 to * — XLH, XLCH
	40	30453—58	BRUSH SPRING (2)	58 — XLH; 59 to * — XLH, XLCH
	41	30475—66	BRUSH COVER	66 to * — XLH, XLCH
	42	30851—61	ARMATURE — 6 V.	61 to 64 — XLH, XLCH
		30851—65A	ARMATURE — 12 V.	65 to * — XLH, XLCH
	43	31035—58	OIL DEFLECTOR	58 — XLH; 59 to * — XLH, XLCH
	44	31067—63	WASHER, oil separator	63 to * — XLH, XLCH
	45	31073—63	DRIVE GEAR	63 to * — XLH, XLCH
	46	31096—58	CLIP, terminal bolt (2)	58 — XLH; 59 to * — XLH, XLCH
	47	31097—58	INSULATOR, terminal	58 — XLH; 59 to * — XLH, XLCH
	48	31098—58	INSULATOR, terminal bracket	58 — XLH; 59 to * — XLH, XLCH

REGULATOR

49	3787	BOLT, 1/4-20 x 3/4 hex. hd. (2)	78 to * — XLH, XLCH
50	7230	LOCKWASHER, 1/4 external tooth	78 to * — XLH, XLCH
51	74504—78	REGULATOR	78 to * — XLH, XLCH
52	74521—77	PLUG, regulator wiring harness	78 to * — XLH, XLCH
53	74536—77	PIN, regulator wiring harness	78 to * — XLH, XLCH
54	74539—77	SOCKET, regulator wiring harness (2)	78 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

CIRCUIT BREAKER AND SPARK COIL — 1970 & EARLIER

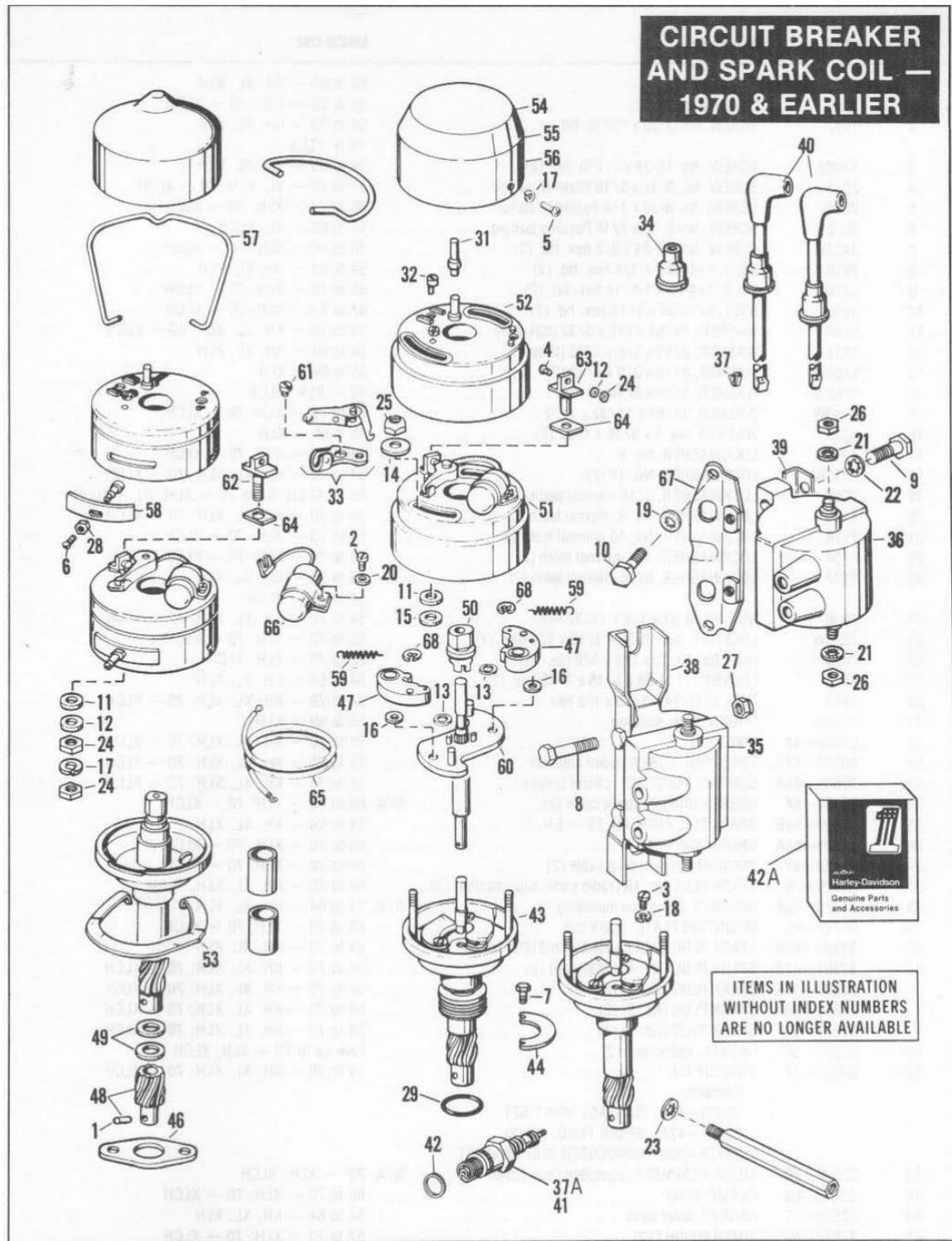


CIRCUIT BREAKER AND SPARK COIL — 1970 & EARLIER

B14-1

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	255	PIN, drive gear	54 to 65 — KH, XL, XLH
		256	PIN, drive gear	66 to 70 — XLH; 70 — XLCH
	2	1047	SCREW, No. 8-36 x 1/4 fil. hd.	54 to 70 — KH, XL, XLH; 70 — XLCH
	3	1300B	SCREW, No. 12-24 x 1/2 fil. hd. (2)	54 to 65 — KH, XL, XLH
	4	2585	SCREW, No. 8-32 x 5/16 Pozidriv pan hd.	57 to 70 — XL, XLH; 70 — XLCH
	5	2594	SCREW, No. 8-32 x 1/4 Pozidriv pan hd.	65 to 70 — XLH; 70 — XLCH
	6	2622	SCREW, No. 8-32 x 7/16 Pozidriv pan hd.	57 to 64 — XL, XLCH
	7	3422W	SCREW, No. 12-24 x 5/8 hex. hd. (2)	66 to 70 — XLH; 70 — XLCH
	8	3826	BOLT, 1/4-28 x 1-1/4 hex. hd. (2)	54 to 64 — KH, XL, XLH
	9	3838	BOLT, 1/4-28 x 1-5/16 hex. hd. (2)	65 to 70 — XLH; 70 — XLCH
	10	3956	BOLT, 5/16-24 x 9/16 hex. hd. (2)	67 to 70 — XLH; 70 — XLCH
	11	6106	WASHER, 11/64 x 1/2 x 3/32 (bakelite)	54 to 70 — KH, XL, XLH; 70 — XLCH
	12	6156	WASHER, 3/16 x 3/8 x 1/32 (brass)	54 to 64 — KH, XL, XLH
	13	6165W	WASHER, 3/16 x 3/8 x 1/32 (2)	65 & 66 — XLH
	14	6182W	WASHER, 3/16 x 7/16 x 1/32	65 — XLH, XLCH
	15	6189W	WASHER, 11/64 x 13/32 x 1/32	65 to 70 — XLH; 70 — XLCH
	16	6335	WASHER, No. 4 x 5/16 x 1/32 (2)	65 & 66 — XLH
	17	7015	LOCKWASHER, No. 8	65 to 70 — XLH; 70 — XLCH
	18	7030W	LOCKWASHER, No. 12 (2)	54 to 70 — KH, XL, XLH; 70 — XLCH
	19	7056	LOCKWASHER, 5/16 internal tooth (2)	63 — XLCH; 67 to 70 — XLH; 70 — XLCH
	20	7115	LOCKWASHER, No. 8 internal tooth	54 to 70 — KH, XL, XLH; 70 — XLCH
	21	7118	LOCKWASHER, No. 10 internal tooth (2)	65 to 70 — XLH; 70 — XLCH
	22	7124	LOCKWASHER, 1/4 internal tooth (2)	65 to 70 — XLH; 70 — XLCH
	23	7127	LOCKWASHER, 5/16 internal tooth (2)	54 to 70 — KH, XL, XLH 64 to 70 — XLCH
	24	7608	NUT, No. 8-32 x 1/8 x 11/32 hex.	54 to 70 — KH, XL, XLH; 70 — XLCH
	25	7626W	LOCKNUT, No. 10-32 x 3/16 x 3/8 hex. (2)	65 to 70 — XLH; 70 — XLCH
	26	7638	NUT, No. 10-32 x 1/8 x 3/8 hex. (2)	65 to 70 — XLH, XLCH
	27	7683	LOCKNUT, 1/4-28 x 5/16 x 7/16 hex. (2)	54 to 64 — KH, XL, XLH
	28	7744	NUT, 5/16-24 x 3/16 x 1/2 hex.	54 to 70 — KH, XL, XLH; 70 — XLCH
	29	11102	O-RING, timer housing	66 to 69 — XLH
	31	30505-47	PIVOT PIN	54 to 70 — KH, XL, XLH; 70 — XLCH
	32	30507-47A	ECCENTRIC SCREW, point adjuster	54 to 70 — KH, XL, XLH; 70 — XLCH
	33	30605-48A	CONTACT POINT SET, circuit breaker	54 to 70 — KH, XL, XLH; 70 — XLCH
	34	31067-64	RUBBER NIPPLE, spark cable (2)	N/A 65 to 70 — XLH; 70 — XLCH
	35	31609-52B	SPARK COIL AND CABLES — 6 V.	54 to 64 — KH, XL, XLH
	36	31609-65A	SPARK COIL — 12 V.	65 to 70 — XLH; 70 — XLCH
	37	31620-47	TERMINAL, spark plug cable (2)	65 to 70 — XLH; 70 — XLCH
	37A	31629-78	SPARK PLUG No. 4R (radio static suppression) (2)	54 to 70 — KH, XL, XLH, XLCH
	38	31725-48A	BRACKET, spark coil mounting	N/A 54 to 64 — KH, XL, XLH
	39	31727-72	MOUNTING PLATE, spark coil	65 to 70 — XLH; 70 — XLCH
	40	31990-65B	SPARK PLUG CABLE (used with 31609-52B)	54 to 70 — KH, XL, XLH
	41	32301-47A	SPARK PLUG (No. 4) (.030 gap) (2)	54 to 70 — KH, XL, XLH; 70 — XLCH
		32303-47A	SPARK PLUG (No. 3) (2)	54 to 70 — KH, XL, XLH; 70 — XLCH
		32305-48A	SPARK PLUG (No. 2) (2)	54 to 70 — KH, XL, XLH; 70 — XLCH
		32307-58	SPARK PLUG (No. 5) (2)	54 to 70 — KH, XL, XLH; 70 — XLCH
	42	32342-58	GASKET, spark plug (2)	Late 58 to 70 — XLH, XLCH
	42A	32351-77	TUNE-UP KIT	54 to 70 — KH, XL, XLH; 70 — XLCH
			Contains:	
			30605-48A CONTACT POINT SET	
			32301-47A SPARK PLUG, #4 (2)	
			32726-30A CONDENSER AND BRACKET	
	43	32506-70	TIMER ASSEMBLY, complete (less cover)	N/A 70 — XLH, XLCH
	44	32515-66	CLAMP, timer	66 to 70 — XLH; 70 — XLCH
	46	32522-37	GASKET, timer base	54 to 64 — KH, XL, XLH
	47	32522-67	TIMER WEIGHT (2)	67 to 70 — XLH; 70 — XLCH
	48	32531-36	GEAR AND PIN	54 to 70 — KH, XL, XLH; 70 — XLCH

CIRCUIT BREAKER AND SPARK COIL — 1970 & EARLIER

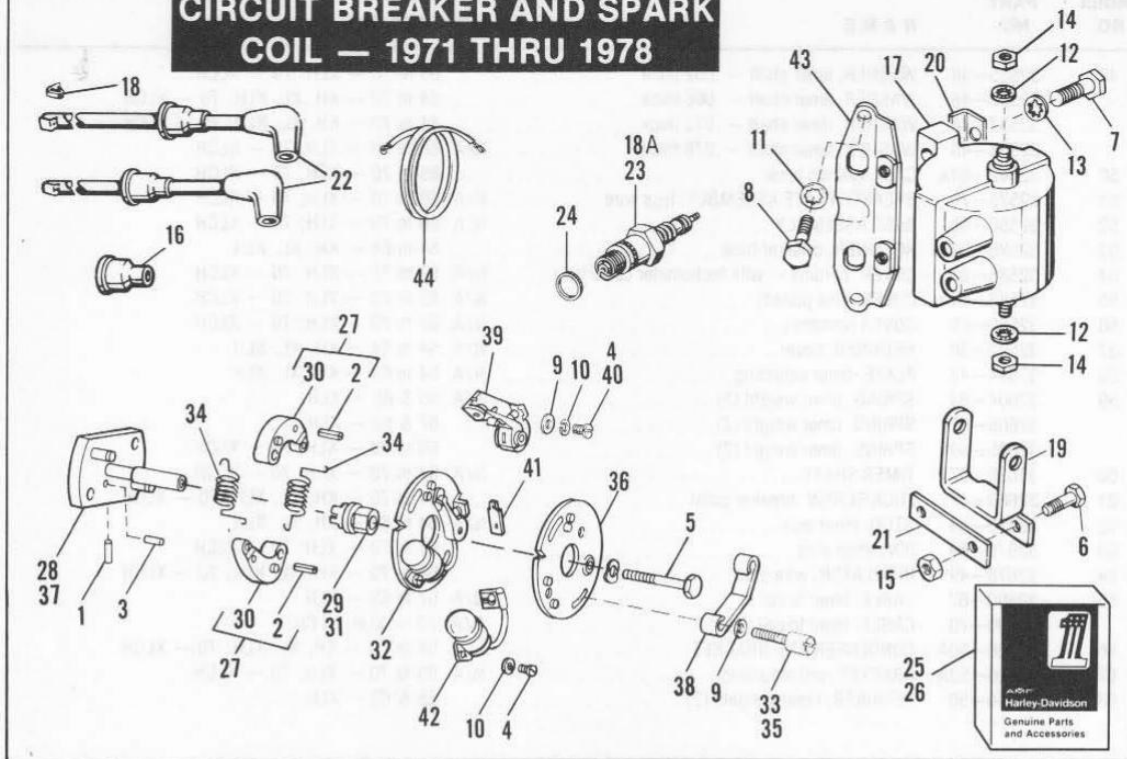


CIRCUIT BREAKER AND SPARK COIL — 1970 & EARLIER (CONT'D)

B14-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	49	32535-48	WASHER, timer shaft — .062 thick	66 to 70 — XLH; 70 — XLCH
		32536-48	WASHER, timer shaft — .066 thick	54 to 70 — KH, XL, XLH; 70 — XLCH
		32537-48	WASHER, timer shaft — .072 thick	54 to 70 — KH, XL, XLH; 70 — XLCH
		32538-48	WASHER, timer shaft — .076 thick	N/A 66 to 70 — XLH; 70 — XLCH
	50	32542-64A	CAM, ignition timer	65 to 70 — XLH; 70 — XLCH
	51	32573-70	BREAKER PLATE ASSEMBLY, less wire	N/A 66 to 70 — XLH; 70 — XLCH
	52	32580-66	BASE ASSEMBLY	N/A 66 to 70 — XLH; 70 — XLCH
	53	32585-36	RETAINER, breaker base	54 to 64 — KH, XL, XLH
	54	32586-65	COVER, chrome — with tachometer cable hole	N/A 57 to 70 — XLH; 70 — XLCH
	55	32588-64A	COVER (zinc plated)	N/A 65 to 70 — XLH; 70 — XLCH
	56	32589-65	COVER (chrome)	N/A 65 to 70 — XLH; 70 — XLCH
	57	32592-36	RETAINER, cover	N/A 54 to 64 — KH, XL, XLH
	58	32594-47	PLATE, timer adjusting	N/A 54 to 64 — KH, XL, XLH
	59	32604-64	SPRING, timer weight (2)	N/A 65 & 66 — XLH
		32605-67	SPRING, timer weight (2)	67 & 68 — XLH
		32605-69	SPRING, timer weight (2)	69 to 70 — XLH; 70 — XLCH
	60	32630-67	TIMER SHAFT	N/A 67 to 70 — XLH; 70 — XLCH
	61	32669-47	LOCK SCREW, breaker point	54 to 70 — KH, XL, XLH; 70 — XLCH
	62	32676-49	STUD, timer wire	N/A 54 to 64 — KH, XL, XLH
	63	32676-64	PIN, timer wire	65 to 70 — XLH; 70 — XLCH
	64	32678-49	INSULATOR, wire stud	54 to 70 — KH, XL, XLH; 70 — XLCH
	65	32690-67	CABLE, timer to coil	N/A 67 to 69 — XLH
		32690-70	CABLE, timer to coil	N/A 70 — XLH, XLCH
	66	32726-30A	CONDENSER AND BRACKET	54 to 70 — KH, XL, XLH; 70 — XLCH
	67	51526-52A	BRACKET, coil mounting	N/A 65 to 70 — XLH; 70 — XLCH
	68	62150-50	RETAINER, timer weights (2)	65 & 66 — XLH

CIRCUIT BREAKER AND SPARK COIL — 1971 THRU 1978



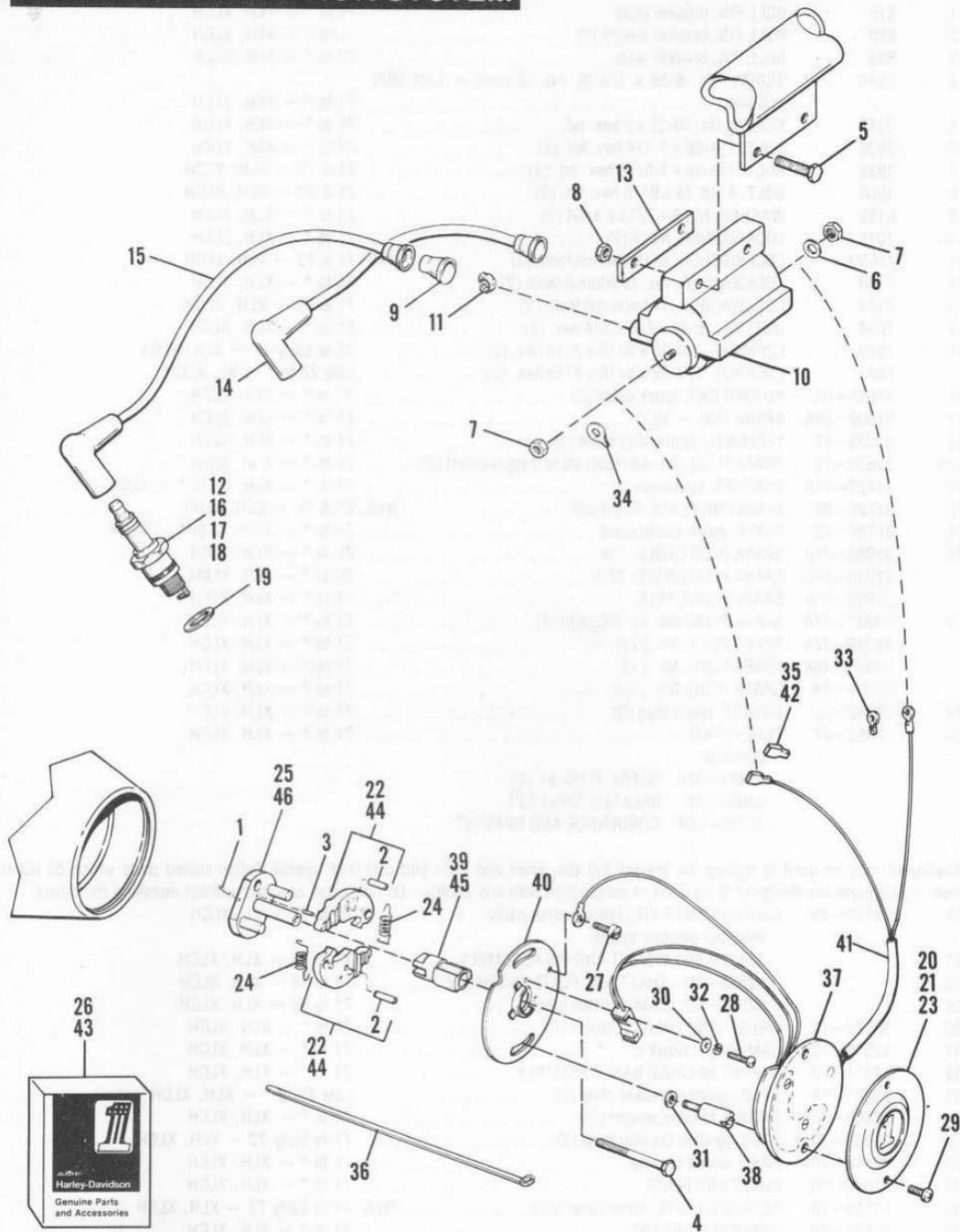
CIRCUIT BREAKER AND SPARK COIL — 1971 THRU 1978

B15

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	615	ROLL PIN, breaker plate	71 to * — XLH, XLCH
	2	620	ROLL PIN, breaker weight (2)	71 to * — XLH, XLCH
	3	623	ROLL PIN, breaker plate	71 to * — XLH, XLCH
	4	1047	SCREW, No. 8-36 x 1/4 fil. hd. (2 used — Late 1972 & later)	71 to * — XLH, XLCH
	5	3570	SCREW, No. 10-32 x 2 hex. hd.	71 to * — XLH, XLCH
	6	3826	BOLT, 1/4-28 x 1-1/4 hex. hd. (2)	73 to * — XLH, XLCH
	7	3838	BOLT, 1/4-28 x 1-5/16 hex. hd. (2)	71 & 72 — XLH, XLCH
	8	3956	BOLT, 5/16-24 x 9/16 hex. hd. (2)	71 & 72 — XLH, XLCH
	9	6192	WASHER, No. 8 x 7/16 x 3/64 (3)	71 to * — XLH, XLCH
	10	7015	LOCKWASHER, No. 8 (2)	71 to * — XLH, XLCH
	11	7055W	LOCKWASHER, 5/16 internal tooth (2)	N/A 71 & 72 — XLH, XLCH
	12	7118	LOCKWASHER, No. 10 internal tooth (2)	71 to * — XLH, XLCH
	13	7124	LOCKWASHER, 1/4 internal tooth (2)	71 & 72 — XLH, XLCH
	14	7638	NUT, No. 10-32 x 1/8 x 3/8 hex. (2)	71 to * — XLH, XLCH
	15	7682	LOCKNUT, 1/4-28 x 3/16 x 7/16 hex. (2)	73 to Early 77 — XLH, XLCH
		7683	LOCKNUT, 1/4-28 x 5/16 x 7/16 hex. (2)	Late 77 to * — XL, XLCH
	16	31607—64	RUBBER CAP, spark cable (2)	71 to * — XLH, XLCH
	17	31609—65A	SPARK COIL — 12 V.	71 to * — XLH, XLCH
	18	31620—47	TERMINAL, spark plug cable (2)	71 to * — XLH, XLCH
	18A	31629—78	SPARK PLUG, No. 4R (radio static suppression) (2)	71 to * — XLH, XLCH
	19	31723—71A	BRACKET, spark coil	71 to * — XLH; 70 to * — XLCH
	20	31727—65	MOUNTING PLATE, spark coil	N/A 71 & 72 — XLH, XLCH
	21	31727—72	PLATE, spark coil bracket	71 to * — XLH; 70 to * — XLCH
	22	31983—71A	SPARK PLUG CABLE, 7 in.	75 to * — XLH, XLCH
		31986—65C	SPARK PLUG CABLE, 20 in.	75 to * — XLH, XLCH
		31990—65B	SPARK PLUG CABLE	71 to * — XLH, XLCH
	23	32301—47A	SPARK PLUG, No. 4 (.030 gap) (2)	71 to * — XLH, XLCH
		32303—47A	SPARK PLUG, No. 3 (2)	71 to * — XLH, XLCH
		32305—48A	SPARK PLUG, No. 2 (2)	71 to * — XLH, XLCH
		32307—58	SPARK PLUG, No. 5 (2)	71 to * — XLH, XLCH
	24	32342—58	GASKET, spark plug (2)	71 to * — XLH, XLCH
	25	32350—77	TUNE-UP KIT	71 to * — XLH, XLCH
			Contains:	
			32301—47A SPARK PLUG #4 (2)	
			32661—70 BREAKER POINT SET	
			32726—30A CONDENSER AND BRACKET	
NOTE: The following kit may be used to replace the weight and pin, shaft and plate and cam with special Teflon coated parts which do not require lubrication. These parts are designed to be used in conjunction with one another. Do not install one part without installing the others.				
	26	32517—70	IGNITION TIMER KIT, Teflon coated parts	71 to 78 — XL, XLCH
			Includes besides spring:	
	27		32522—80 WEIGHT AND PIN ASSEMBLY	71 to 78 — XLH, XLCH
	28		32533—70 SHAFT AND PLATE ASSEMBLY	71 to 78 — XLH, XLCH
	29		32629—80 CAM, ignition timer	71 to 78 — XLH, XLCH
	30	32522—70	WEIGHT AND PIN ASSEMBLY (2)	71 to * — XLH, XLCH
	31	32542—70A	CAM, circuit breaker	71 to * — XLH, XLCH
	32	32577—70	CIRCUIT BREAKER BASE ASSEMBLY	71 to * — XLH, XLCH
	33	32601—78	STUD, ignition breaker plate (2)	Late 72 to * — XLH, XLCH
	34	32605—70	SPRING, breaker weight (2)	71 to * — XLH, XLCH
	35	32608—70	STUD, ignition breaker plate (2)	71 to Early 72 — XLH, XLCH
	36	32618—70A	BASE, circuit breaker	71 to * — XLH, XLCH
	37	32629—70	SHAFT AND PLATE	71 to * — XLH, XLCH
	38	32631—70	RETAINER PLATE, timer cover stud	N/A 71 to Early 72 — XLH, XLCH
	39	32661—70	BREAKER POINT SET	71 to * — XLH, XLCH
	40	32669—47	LOCK SCREW, breaker points	71 to Early 72 — XLH, XLCH
	41	32670—70	ADAPTER, terminal — circuit breaker	71 to * — XLH, XLCH
	42	32726—30A	CONDENSER AND BRACKET	71 to * — XLH, XLCH
	43	51526—52A	BRACKET, coil mounting	N/A 71 & 72 — XLH, XLCH
	44	70456—73	WIRE circuit breaker to coil	71 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

ELECTRONIC IGNITION SYSTEM

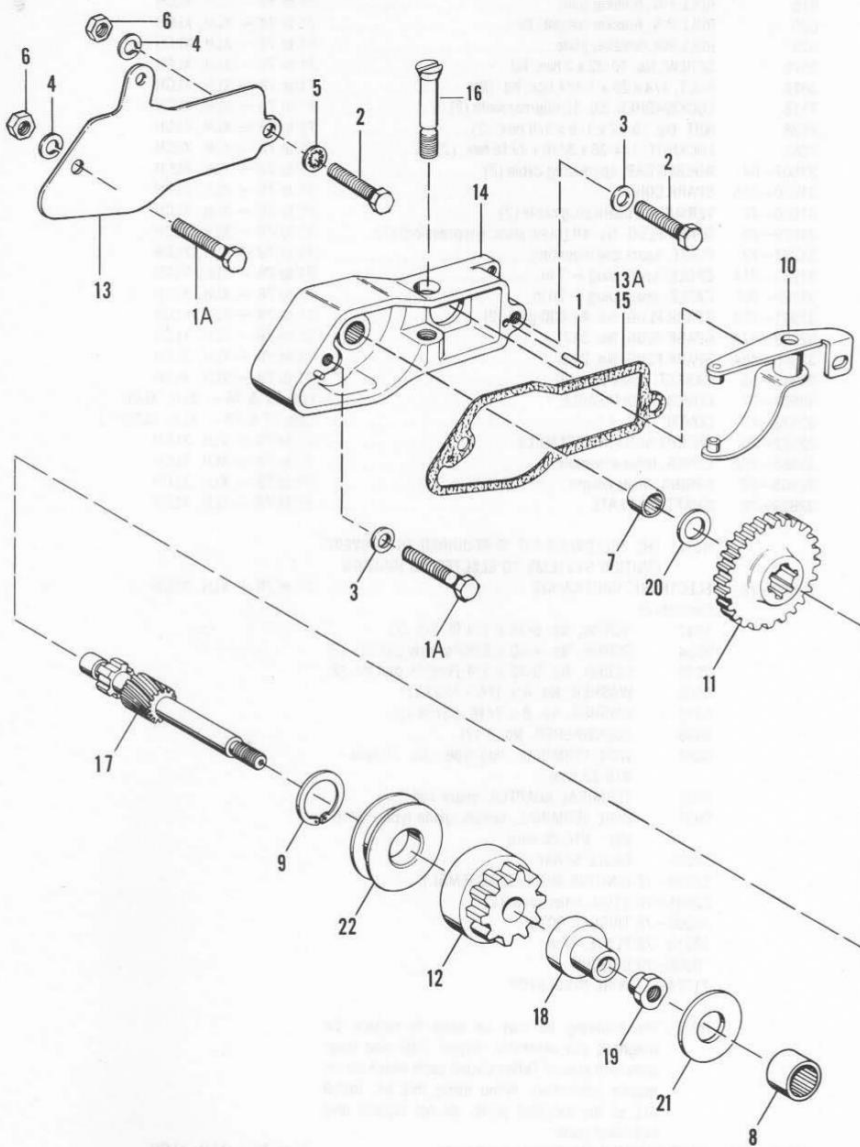


ELECTRONIC IGNITION SYSTEM

B16

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	615	ROLL PIN, breaker plate	71 to 78 — XLH, XLCH
	2	620	ROLL PIN, breaker weight (2)	71 to 78 — XLH, XLCH
	3	623	ROLL PIN, breaker plate	71 to 78 — XLH, XLCH
	4	3570	SCREW, No. 10-32 x 2 hex. hd.	71 to 78 — XLH, XLCH
	5	3826	BOLT, 1/4 x 28 x 1-1/4 hex. hd. (2)	71 to 78 — XLH, XLCH
	6	7118	LOCKWASHER, No. 10 internal tooth (2)	71 to 78 — XLH, XLCH
	7	7638	NUT, No. 10-32 x 1/8 x 3/8 hex. (2)	71 to 78 — XLH, XLCH
	8	7682	LOCKNUT, 1/4-28 x 3/16 x 7/16 hex. (2)	71 to 78 — XLH, XLCH
	9	31607-64	RUBBER CAP, spark plug cable (2)	71 to 78 — XLH, XLCH
	10	31609-65A	SPARK COIL	71 to 78 — XLH, XLCH
	11	31620-47	TERMINAL, spark plug cable (2)	71 to 78 — XLH, XLCH
	12	31629-78	SPARK PLUG, No. 4R (radio static suppression) (2)	71 to 78 — XLH, XLCH
	13	31727-72	PLATE, spark coil mounting	71 to 78 — XLH, XLCH
	14	31983-71A	CABLE, spark plug — 7 in.	71 to 78 — XLH, XLCH
	15	31986-65C	CABLE, spark plug — 20 in.	71 to 78 — XLH, XLCH
	16	32301-47A	SPARK PLUG, No. 4 (.030 gap) (2)	71 to 78 — XLH, XLCH
	17	32303-47A	SPARK PLUG, No. 3 (2)	71 to 78 — XLH, XLCH
	18	32305-48A	SPARK PLUG, No. 2 (2)	71 to 78 — XLH, XLCH
	19	32342-58	GASKET, spark plug (2)	71 to 78 — XLH, XLCH
	20	32508-77	COVER, "GOLD EAGLE"	Late 77 & 78 — XLH, XLCH
	21	32513-77	COVER, "NO. 1"	Late 77 & 78 — XLH, XLCH
	22	32522-70	WEIGHT AND PIN ASSEMBLY	71 to 78 — XLH, XLCH
	23	32588-70A	COVER, timer assembly	71 to 78 — XLH, XLCH
	24	32605-70	SPRING, timer weight	71 to 78 — XLH, XLCH
	25	32629-70	SHAFT and PLATE	71 to 78 — XLH, XLCH
NOTE: THE FOLLOWING KIT IS REQUIRED TO CONVERT IGNITION SYSTEMS TO ELECTRONIC IGNITION				
	26	32609-78	ELECTRONIC IGNITION KIT	71 to 78 — XLH, XLCH
Consists of:				
	27	1047	SCREW, No. 8-36 x 1/4 fil. hd. (2)	
	28	2554	SCREW, No. 4-40 x 5/8 Pozidriv pan hd. (2)	
	29	2646	SCREW, No. 8-32 x 3/4 Pozidriv pan hd. (2)	
	30	6006	WASHER, No. 4 x 1/4 x 1/32 (2)	
	31	6192	WASHER, No. 8 x 7/16 x 3/64 (3)	
	32	6969	LOCKWASHER, No. 4 (2)	
	33	9857	WIRE TERMINAL, ring type - No. 10 hole - #16-22 wire	
	34	9881	TERMINAL ADAPTER, spark coil	
	35	9931	WIRE TERMINAL, female spade type - 3/16 slot - #16-20 wire	
	36	10006	CABLE STRAP	
	37	32598-78	IGNITION MODULE ASSEMBLY	
	38	32601-78	STUD, timer plate (2)	
	39	32602-78	TRIGGER ROTOR	
	40	32610-78	PLATE, timer	
	41	70608-78	CONDUIT	
	42	71774-77	WIRE INSULATOR	
NOTE: The following kit may be used to replace the weight & pin assembly, trigger rotor and timer plate with special Teflon coated parts which do not require lubrication. When using this kit, install ALL of the included parts, do not replace only individual parts.				
	43	32505-78A	IGNITION TIMER KIT, Teflon coated parts	71 to 78 — XLH, XLCH
Includes besides spring:				
	44	32522-80	WEIGHT AND PIN ASSEMBLY, Teflon coated	54 to 70 — KH, XL, XLH; 70 — XLCH
	45	32602-80	TRIGGER ROTOR, Teflon coated	71 to 78 — XLH, XLCH
	46	32629-80	SHAFT and PLATE, Teflon coated	71 to 78 — XLH, XLCH

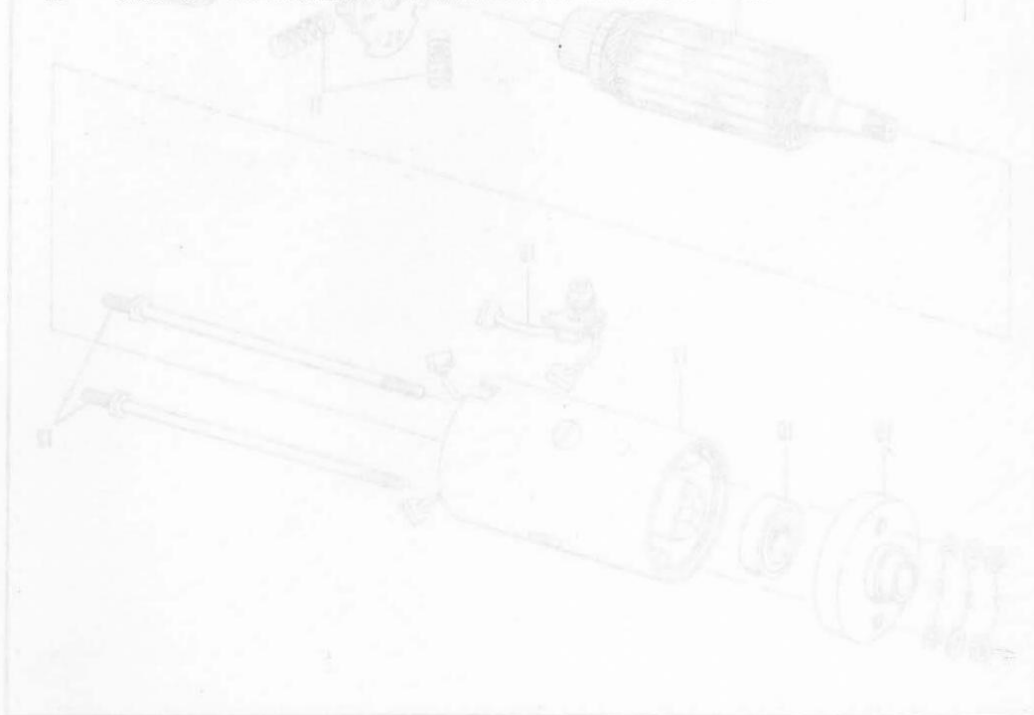
STARTER SHAFT AND HOUSING



STARTER SHAFT AND HOUSING

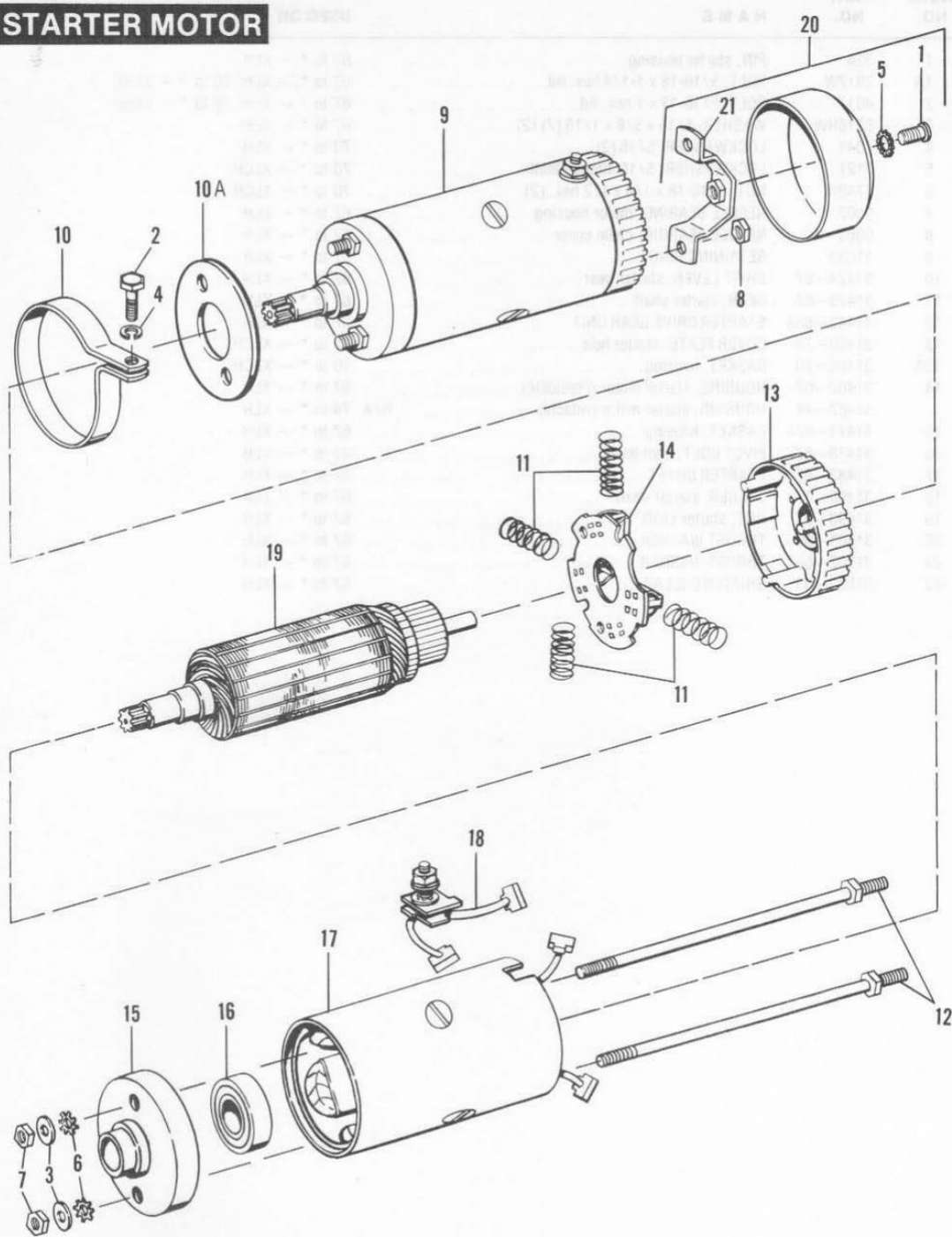
B17

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	334	PIN, starter housing	67 to * — XLH
	1A	2817W	BOLT, 5/16-18 x 1-1/4 hex. hd.	67 to * — XLH; 70 to * — XLHC
	2	4017	BOLT, 5/16-18 x 1 hex. hd.	67 to * — XLH; 70 to * — XLHC
	3	6316HW	WASHER, 5/16 x 5/8 x 1/16 (7) (2)	67 to * — XLH
	4	7041	LOCKWASHER, 5/16 (2)	70 to * — XLH
	5	7127	LOCKWASHER, 5/16 internal tooth	70 to * — XLCH
	6	7748W	NUT, 5/16-18 x 1/4 x 1/2 hex. (2)	70 to * — XLCH
	7	9062	NEEDLE BEARING, motor housing	67 to * — XLH
	8	9063	NEEDLE BEARING, chain cover	67 to * — XLH
	9	11039	RETAINING RING	67 to * — XLH
	10	31424-67	SHIFT LEVER, starter gear	67 to * — XLH
	11	31429-67	GEAR, starter shaft	67 to * — XLH
	12	31443-65A	STARTER DRIVE GEAR UNIT	67 to * — XLH
	13	31460-70	COVER PLATE, starter hole	70 to * — XLCH
	13A	31461-70	GASKET, housing	70 to * — XLCH
	14	31462-67	HOUSING, starter motor (Prestolite)	67 to * — XLH
		31462-74	HOUSING, starter motor (Hitachi)	N/A 74 to * — XLH
	15	31471-67A	GASKET, housing	67 to * — XLH
	16	31478-67	PIVOT BOLT, shift lever	67 to * — XLH
	17	31483-67	STARTER SHAFT	67 to * — XLH
	18	31490-67	SPACER, starter shaft	67 to * — XLH
	19	31493-67	NUT, starter shaft	67 to * — XLH
	20	31501-65	THRUST WASHER	67 to * — XLH
	21	31502-65	THRUST WASHER	67 to * — XLH
	22	31503-65	SHIFTER COLLAR	67 to * — XLH



NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

STARTER MOTOR



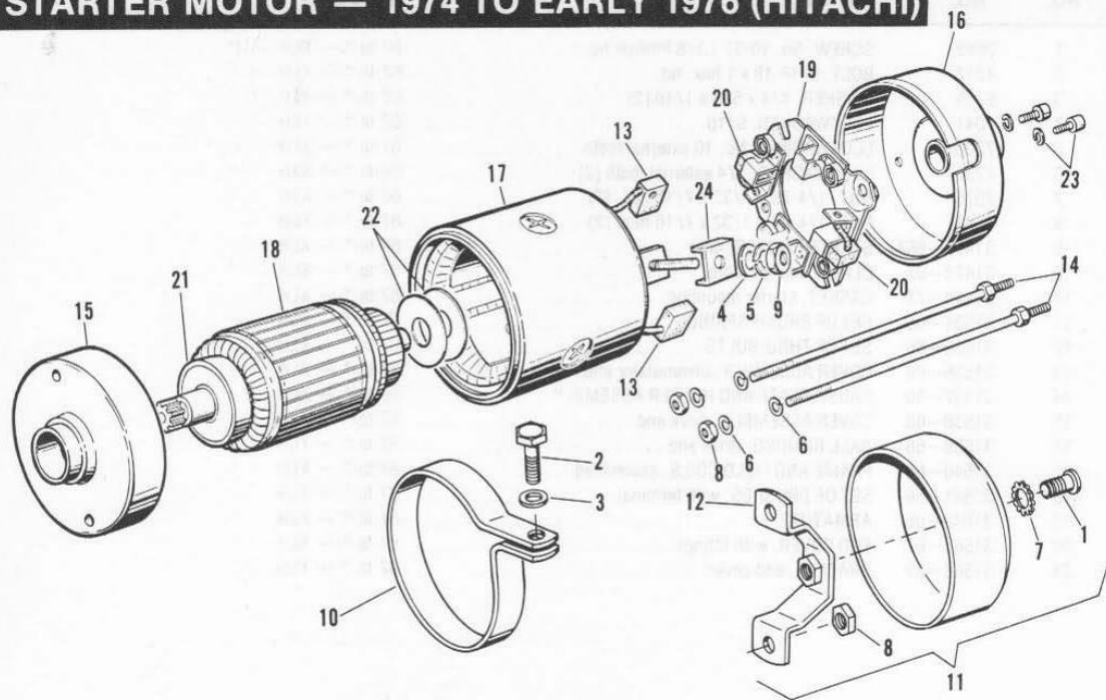
STARTER MOTOR

B18

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2682	SCREW, No. 10-32 x 3/8 Phillips hd.	67 to * — XLH
	2	4017	BOLT, 5/16-18 x 1 hex. hd.	67 to * — XLH
	3	6703	WASHER, 1/4 x 5/8 x 1/16 (2)	67 to * — XLH
	4	7041	LOCKWASHER, 5/16	67 to * — XLH
	5	7220	LOCKWASHER, No. 10 external tooth	67 to * — XLH
	6	7230	LOCKWASHER, 1/4 external tooth (2)	67 to * — XLH
	7	7676	NUT, 1/4-28 x 7/32 x 7/16 hex. (2)	67 to * — XLH
	8	7688	NUT, 1/4-20 x 7/32 x 7/16 hex. (2)	67 to * — XLH
	9	31458-66A	STARTER MOTOR, only	67 to * — XLH
	10	31473-67	CLAMP, starter motor	67 to * — XLH
	10A	31488-77	GASKET, starter mounting	67 to * — XLH
	11	31534-66	SET OF BRUSH SPRINGS	67 to * — XLH
	12	31535-66	SET OF THRU-BOLTS	67 to * — XLH
	13	31536-66	COVER ASSEMBLY, commutator end	67 to * — XLH
	14	31537-66	BRUSH PLATE AND HOLDER ASSEMBLY	67 to * — XLH
	15	31538-66	COVER ASSEMBLY, drive end	67 to * — XLH
	16	31539-66	BALL BEARING, drive end	67 to * — XLH
	17	31540-66	FRAME AND FIELD COILS, assembled	67 to * — XLH
	18	31541-66	SET OF BRUSHES, with terminal	67 to * — XLH
	19	31542-66	ARMATURE	67 to * — XLH
	20	31565-67	END COVER, with fittings	67 to * — XLH
	21	31568-67	BRACKET, end cover	67 to * — XLH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

STARTER MOTOR — 1974 TO EARLY 1976 (HITACHI)

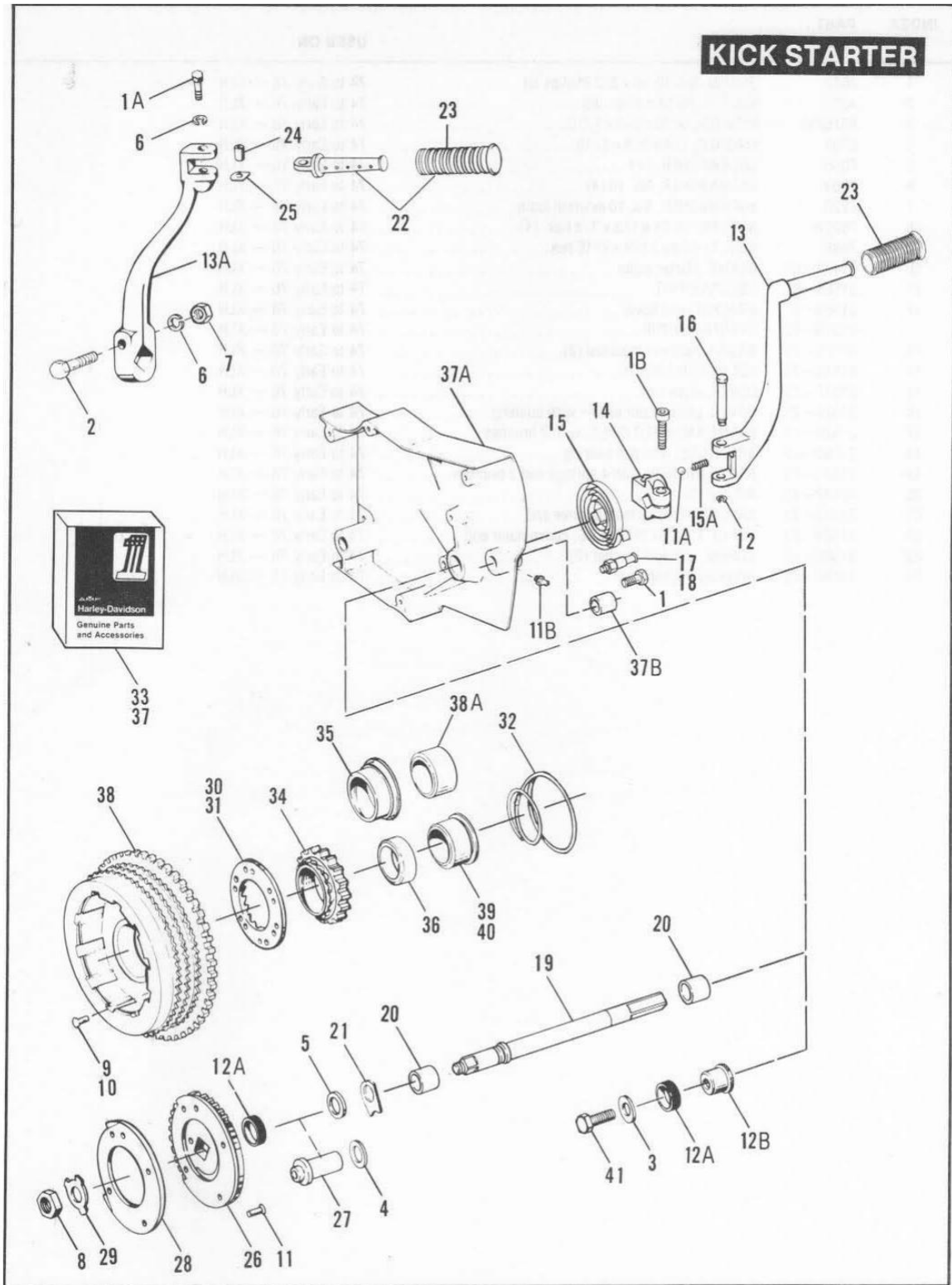


STARTER MOTOR — 1974 TO EARLY 1976 — HITACHI

B19

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2682	SCREW, No. 10-32 x 3/8 Phillips hd.	74 to Early 76 — XLH
	2	4017	BOLT, 5/16-18 x 1 hex. hd.	74 to Early 76 — XLH
	3	6316HW	WASHER, 5/16 x 5/8 x 1/16.	74 to Early 76 — XLH
	4	6703	WASHER, 1/4 x 5/8 x 1/16.	74 to Early 76 — XLH
	5	7036	LOCKWASHER, 1/4.	74 to Early 76 — XLH
	6	7069	LOCKWASHER, No. 10 (4).	74 to Early 76 — XLH
	7	7220	LOCKWASHER, No. 10 external tooth.	74 to Early 76 — XLH
	8	7620W	NUT, No. 10-24 x 1/8 x 3/8 hex. (4).	74 to Early 76 — XLH
	9	7688	NUT, 1/4-20 x 7/32 x 7/16 hex.	74 to Early 76 — XLH
	10	31473-67	CLAMP, starter motor.	74 to Early 76 — XLH
	11	31565-67	END COVER KIT.	74 to Early 76 — XLH
	12	31568-67	BRACKET, end cover.	74 to Early 76 — XLH
		31570-73	STARTER MOTOR.	74 to Early 76 — XLH
	13	31575-73	BRUSH, field coil mounted (2).	74 to Early 76 — XLH
	14	31576-73	SET OF THRU-BOLTS.	74 to Early 76 — XLH
	15	31577-73	COVER, drive end.	74 to Early 76 — XLH
	16	31578-73	COVER, commutator end — with bushing.	74 to Early 76 — XLH
	17	31579-73	FRAME AND FIELD COILS, with 2 brushes.	74 to Early 76 — XLH
	18	31580-73	ARMATURE, with ball bearing.	74 to Early 76 — XLH
	19	31581-73	BRUSH HOLDER, with 4 springs and 2 brushes.	74 to Early 76 — XLH
	20	31582-73	BRUSH (2).	74 to Early 76 — XLH
	21	31583-73	BALL BEARING, armature drive end.	74 to Early 76 — XLH
	22	31584-73	SET OF THRUST WASHERS, commutator end.	74 to Early 76 — XLH
	23	31585-73	SCREW, with lockwasher (2).	74 to Early 76 — XLH
	24	31586-73	INSULATOR, terminal.	74 to Early 76 — XLH

KICK STARTER

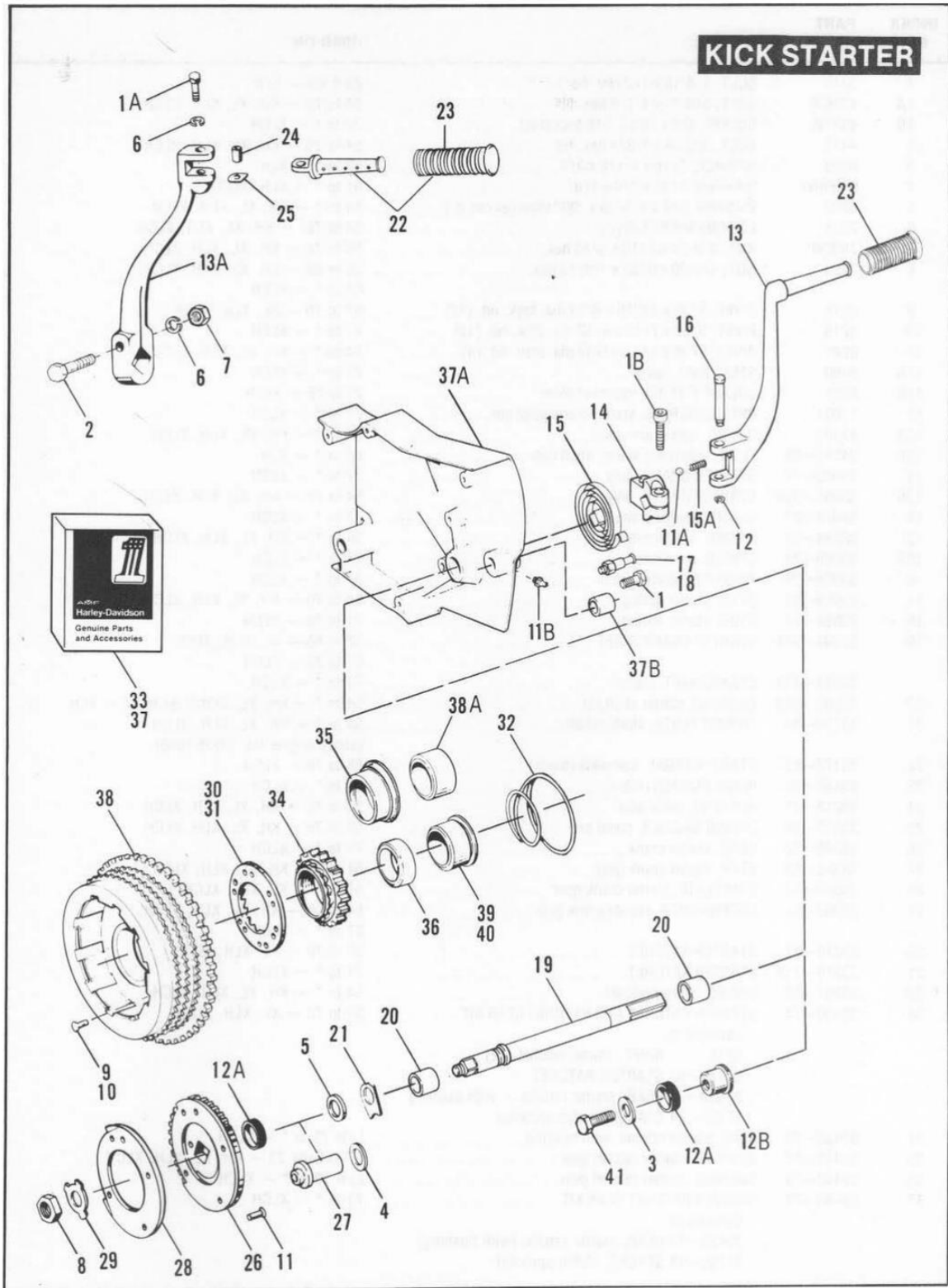


KICK STARTER (1954 TO 1967 — XLH) (1954 & LATER — XLCH)
B20-1

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	3440	BOLT, 3/8-16 x 1/2 hex. hd.	68 & 69 — XLH
	1A	4336W	BOLT, 3/8-24 x 1-1/8 hex. hd.	54 to 76 — KH, XL, XLH, XLCH
	1B	4371W	SCREW, 3/8 x 16 x 1-5/8 socket hd.	77 to * — XLCH
	2	4411	BOLT, 3/8-24 x 1-3/4 hex. hd.	54 to 76 — KH, XL, XLH, XLCH
	3	6092	WASHER, 1/16 x 1-1/8 x 3/4	67 to * — XLH
	4	6469HW	WASHER, 7/16 x 3/4 x 1/8	61 to * — XLH, XLCH
	5	6802	WASHER, 3/4 x 1-1/16 x .007 steel (as req'd.)	54 to * — KH, XL, XLH, XLCH
	6	7038	LOCKWASHER, 3/8 (2)	54 to 76 — KH, XL, XLH, XLCH
	7	7800W	NUT, 3/8-24 x 5/16 x 9/16 hex.	54 to 76 — KH, XL, XLH, XLCH
	8	7926	NUT, 1/2-20 x 9/32 x 1-3/16 hex.	54 to 66 — KH, XL, XLH, XLCH; 67 to * — XLCH
	9	8215	RIVET, 5/32 x 13/16 x 9/32 dia. ctsk. hd. (12)	57 to 70 — XL, XLH, XLCH
	10	8216	RIVET, 5/32 x 7/16 x 9/32 dia. ctsk. hd. (12)	71 to * — XLCH
	11	8241	RIVET, 3/16 x 5/8 x 11/32 dia. ctsk. hd. (4)	54 to * — KH, XL, XLH, XLCH
	11A	8860	STEEL BALL, pivot	77 to * — XLCH
	11B	9851	GREASE FITTING, sprocket cover	77 & 78 — XLCH
	12	11031	RETAINING RING, starter crank pivot pin	77 to * — XLCH
	12A	11101	O-RING, rocker arm shaft	54 to * — KH, XL, XLH, XLCH
	12B	24577-68	PLUG, crankcase starter shaft hole	68 to * — XLH
	13	33060-77	STARTER CRANK, only	77 to * — XLCH
	13A	33061-52A	STARTER CRANK, only	54 to 76 — KH, XL, XLH, XLCH
	14	33078-77	CLAMP, starter crank	77 to * — XLCH
	15	33084-41	SPRING, starter crank	54 to * — KH, XL, XLH, XLCH
	15A	33085-74	SPRING, pivot ball	77 to * — XLCH
	16	33086-74	PIVOT PIN, starter crank	77 to * — XLCH
	17	33088-52	STUD, starter spring	54 to 70 — KH, XL, XLH, XLCH
	18	33088-71	STUD, starter spring	71 to 78 — XLCH
	19	33094-57A	STARTER CRANKSHAFT	57 to 66 — XL, XLH, XLCH; 67 to 76 — XLCH
		33094-77A	CRANKSHAFT, starter	77 to * — XLCH
	20	33099-52A	BUSHING, starter shaft (2)	54 to * — KH, XL, XLCH; 54 to 77 — XLH
	21	33110-54	THRUST PLATE, starter shaft	54 to * — KH, XL, XLH, XLCH (above engine No. 54KH-1050)
	22	33178-63	STARTER PEDAL, complete (black)	58 to 76 — XLCH
	23	33189-63	PEDAL RUBBER (black)	63 to * — XLCH
	24	33213-31	BUSHING, pedal axle	54 to 76 — KH, XL, XLH, XLCH
	25	33215-30	SPRING WASHER, pedal axle	54 to 76 — KH, XL, XLH, XLCH
	26	33348-78	GEAR, starter crank	77 to * — XLCH
	27	33356-52	STOP, starter crank gear	54 to * — KH, XL, XLH, XLCH
	28	33359-57	CAM PLATE, starter crank gear	57 to * — XL, XLH, XLCH
	29	33362-52	LOCKWASHER, starter crank gear	54 to 66 — KH, XL, XLH, XLCH; 67 to * — XLCH
	30	33379-57	STARTER RATCHET	57 to 70 — XL, XLH, XLCH
	31	33379-71A	STARTER RATCHET	71 to * — XLCH
	32	33391-52	SPRING, starter ratchet	54 to * — KH, XL, XLH, XLCH
	33	33400-74	STARTER RATCHET AND RATCHET GEAR KIT	57 to 70 — XL, XLH, XLCH
		Consists of:		
		8215 RIVET, starter ratchet (12)		
		33379-57 STARTER RATCHET		
		33432-73 GEAR, starter ratchet — with bushing		
		37754-74 SPACER, clutch sprocket		
	34	33432-73	GEAR, starter ratchet, with bushing	Late 73 to * — XLCH
	35	33442-57	BUSHING, starter ratchet gear	57 to Early 73 — KH, XL, XLH, XLCH
	36	33442-73	BUSHING, starter ratchet gear	Late 73 to * — XLCH
	37	33460-74	STARTER RATCHET GEAR KIT	71 to * — XLCH
		Consists of:		
		33432-73 GEAR, starter ratchet (with bushing)		
		37755-73 SPACER, clutch sprocket		

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

KICK STARTER



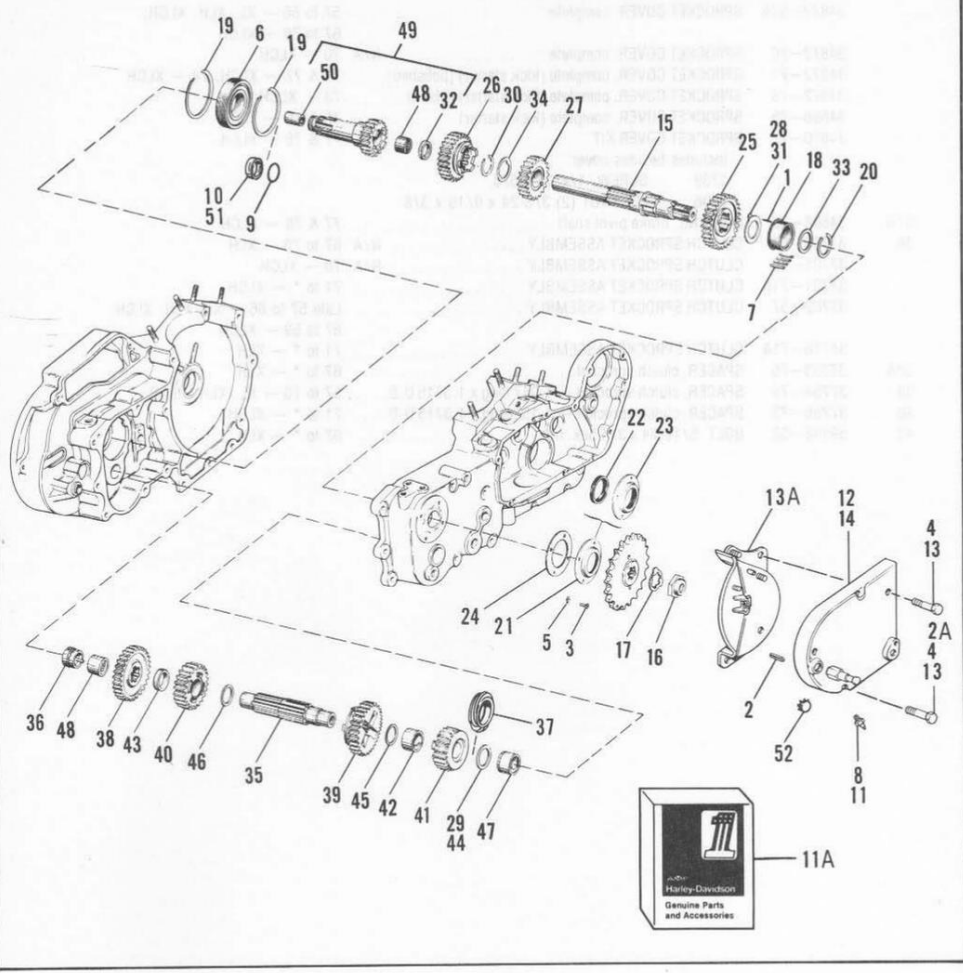
KICK STARTER

B20-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	37A	34871-67B	SPROCKET COVER, complete (kick starter)	67 to 70 — XLH
		34871-71	SPROCKET COVER, complete (kick starter)	71 to 78 — XLH
		34872-57A	SPROCKET COVER, complete	57 to 66 — XL, XLH, XLCH; 67 to 69 — XLCH
		34872-70	SPROCKET COVER, complete	N/A 70 — XLCH
		34872-71	SPROCKET COVER, complete (kick starter) (polished)	71 & 72 — XLCH; 74 — XLCH
		34872-73	SPROCKET COVER, complete (kick starter) (black)	73 — XLCH
		34896-75	SPROCKET COVER, complete (kick starter)	75 & 76 — XLCH
		34850-77	SPROCKET COVER KIT	77 & 78 — XLCH
			Includes besides cover:	
		1789	SCREW, 1/4-20 x 5/8	
		7506	LOCKNUT (2) 3/8-24 x 9/16 x 3/8	
	37B	34898-79	BUSHING, brake pivot shaft	77 & 78 — XLCH
	38	37700-67	CLUTCH SPROCKET ASSEMBLY	N/A 67 to 70 — XLH
		37701-70	CLUTCH SPROCKET ASSEMBLY	N/A 70 — XLCH
		37701-71A	CLUTCH SPROCKET ASSEMBLY	71 to * — XLCH
		37702-57	CLUTCH SPROCKET ASSEMBLY	Late 57 to 66 — XL, XLH, XLCH; 67 to 69 — XLCH
		37716-71A	CLUTCH SPROCKET ASSEMBLY	71 to * — XLH
	38A	37753-76	SPACER, clutch sprocket	67 to * — XLH
	39	37754-74	SPACER, clutch sprocket — 1.047 long x 1.3715 O.D.	57 to 70 — XL, XLH, XLCH
	40	37755-73	SPACER, clutch sprocket — 1.153 long x 1.3715 O.D.	71 to * — XLCH
	41	59146-52	BOLT, 5/16-24 x 3/4 hex. hd.	67 to * — XLH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

TRANSMISSION



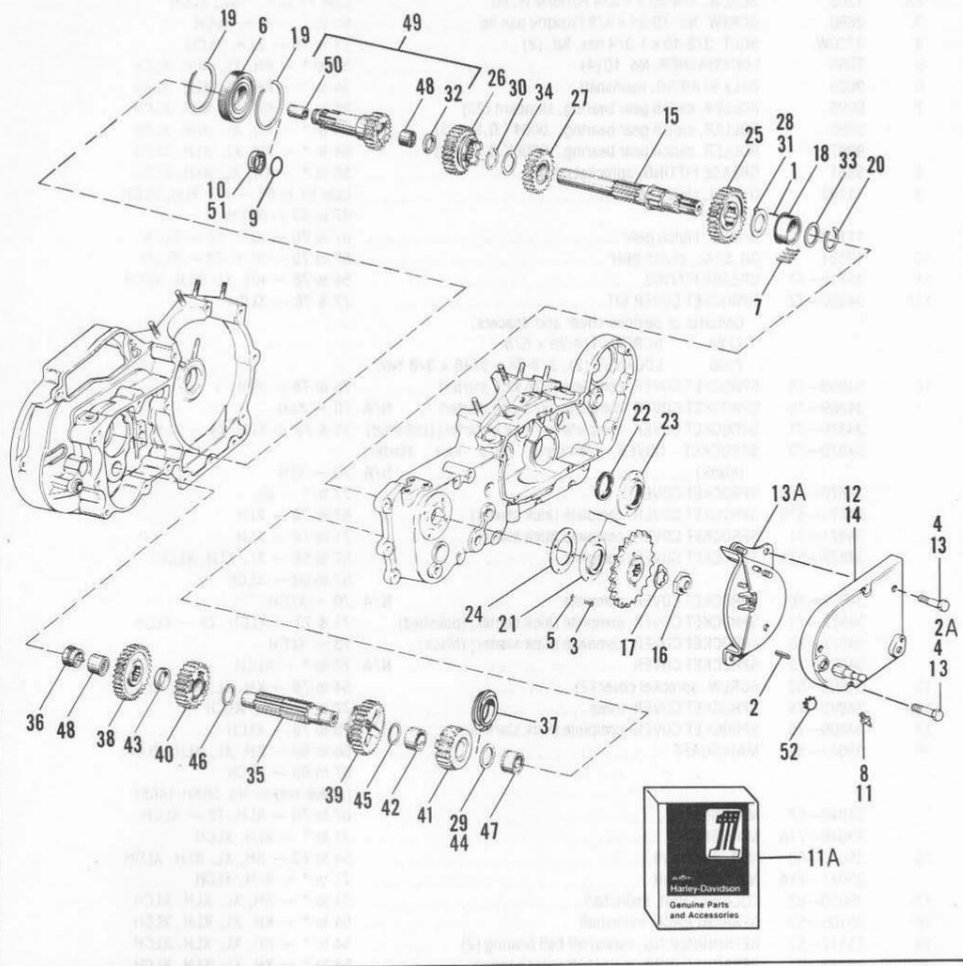
TRANSMISSION

B21-1

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	600	ROLL PIN, mainshaft thrust washer	54 to * — KH, XL, XLH, XLCH
	2	612	ROLL PIN, 3/32 x 3/4	57 to 70 — KH, XL, XLH, XLCH
	2A	1308	SCREW, 1/4-20 x 1-3/4 Pozidriv fil. hd.	Late 77 to * — XL, XLCH
	3	2660	SCREW, No. 10-24 x 3/8 Pozidriv pan hd.	61 to * — XLH, XLCH
	4	4720W	BOLT, 3/8-16 x 1-3/4 hex. hd. (2)	71 to 76 — XLH, XLCH
	5	7069	LOCKWASHER, No. 10 (4)	54 to * — KH, XL, XLH, XLCH
	6	9025	BALL BEARING, mainshaft	54 to * — KH, XL, XLH, XLCH
	7	9095	ROLLER, clutch gear bearing, standard (23)	54 to * — KH, XL, XLH, XLCH
		9096	ROLLER, clutch gear bearing, .0004" O.S. (23)	54 to * — KH, XL, XLH, XLCH
		9097	ROLLER, clutch gear bearing, .0008" O.S. (23)	54 to * — KH, XL, XLH, XLCH
	8	9851	GREASE FITTING, sprocket cover	55 to * — KH, XL, XLH, XLCH
	9	11103	O-RING, clutch gear	Late 57 to 66 — XL, XLH, XLCH; 67 to 69 — XLCH
		11119	O-RING, clutch gear	67 to 70 — XLH; 70 — XLCH
	10	12021	OIL SEAL, clutch gear	67 to 70 — XLH; 70 — XLCH
	11	25715-47	GREASE FITTING	54 to 76 — KH, XL, XLH, XLCH
	11A	34850-77	SPROCKET COVER KIT	77 & 78 — XLCH
			Consists of besides cover and spacers:	
		1789	SCREW, 1/4-20 x 5/8	
		7506	LOCKNUT (2), 3/8-24 x 9/16 x 3/8 hex.	
	12	34868-75	SPROCKET COVER, complete (w/o kick starter)	75 to 76 — XLH
		34869-70	SPROCKET COVER, complete (w/o kick starter)	N/A 70 — XLH
		34870-71	SPROCKET COVER, complete (w/o kick starter) (polished)	71 & 72 — XLH; 74 — XLH
		34870-73	SPROCKET COVER, complete (w/o kick starter) (black)	N/A 73 — XLH
		34870-75A	SPROCKET COVER	77 to * — XL
		34871-67B	SPROCKET COVER, complete (kick starter)	67 to 70 — XLH
		34871-71	SPROCKET COVER, complete (kick starter)	71 to 74 — XLH
		34872-57A	SPROCKET COVER, complete	57 to 66 — XL, XLH, XLCH; 67 to 69 — XLCH
		34872-70	SPROCKET COVER, complete	N/A 70 — XLCH
		34872-71	SPROCKET COVER, complete (kick starter) (polished)	71 & 72 — XLCH; 74 — XLCH
		34872-73	SPROCKET COVER, complete (kick starter) (black)	73 — XLCH
		34872-75	SPROCKET COVER	N/A 77 to * — XLCH
	13	34890-52	SCREW, sprocket cover (2)	54 to 70 — KH, XL, XLH, XLCH
	13A	34893-75	SPROCKET COVER, inner	77 to * — XL, XLCH
	14	34896-75	SPROCKET COVER, complete (kick starter)	75 to 76 — XLCH
	15	35044-56	MAINSHAFT	56 to 66 — KH, XL, XLH, XLCH; 67 to 69 — XLCH (above engine No. 56KH-1465)
		35046-67	MAINSHAFT	67 to 70 — XLH; 70 — XLCH
		35046-71A	MAINSHAFT	71 to * — XLH, XLCH
	16	35047-53	NUT, mainshaft	54 to 70 — KH, XL, XLH, XLCH
		35047-71A	NUT, mainshaft	71 to * — XLH, XLCH
	17	35050-52	LOCKWASHER, mainshaft	54 to * — KH, XL, XLH, XLCH
	18	35105-52	BEARING RACE, mainshaft	54 to * — KH, XL, XLH, XLCH
	19	35112-52	RETAINING RING, mainshaft ball bearing (2)	54 to * — KH, XL, XLH, XLCH
	20	35113-52	RETAINING RING, mainshaft roller bearing	54 to * — KH, XL, XLH, XLCH
	21	35150-52	OIL SEAL AND RETAINER, mainshaft	54 to * — KH, XL, XLH, XLCH
	22	35151-52A	OIL SEAL, mainshaft	54 to * — KH, XL, XLH, XLCH
	23	35154-52	OIL SEAL RETAINER, mainshaft	54 to * — KH, XL, XLH, XLCH
	24	35169-52	GASKET, mainshaft oil seal	54 to * — KH, XL, XLH, XLCH
	25	35277-52A	MAINSHAFT LOW GEAR — 27 T.	54 to * — KH, XL, XLH, XLCH
	26	35296-56	MAINSHAFT SECOND GEAR — 23 T.	56 to * — KH, XL, XLH, XLCH
	27	35305-56	MAINSHAFT THIRD GEAR — 20 T.	56 to * — KH, XL, XLH, XLCH
	28	35326-73	THRUST WASHER, mainshaft, right (.080")	54 to * — KH, XL, XLH, XLCH
	29	35327-73	THRUST WASHER, countershaft low gear (.025")	54 to * — KH, XL, XLH, XLCH
		35328-73	THRUST WASHER, countershaft low gear (.035")	54 to * — KH, XL, XLH, XLCH
		35329-73	THRUST WASHER, countershaft low gear (.045")	54 to * — KH, XL, XLH, XLCH
	30	35337-56	RETAINING RING, mainshaft third gear	56 to * — KH, XL, XLH, XLCH

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TRANSMISSION



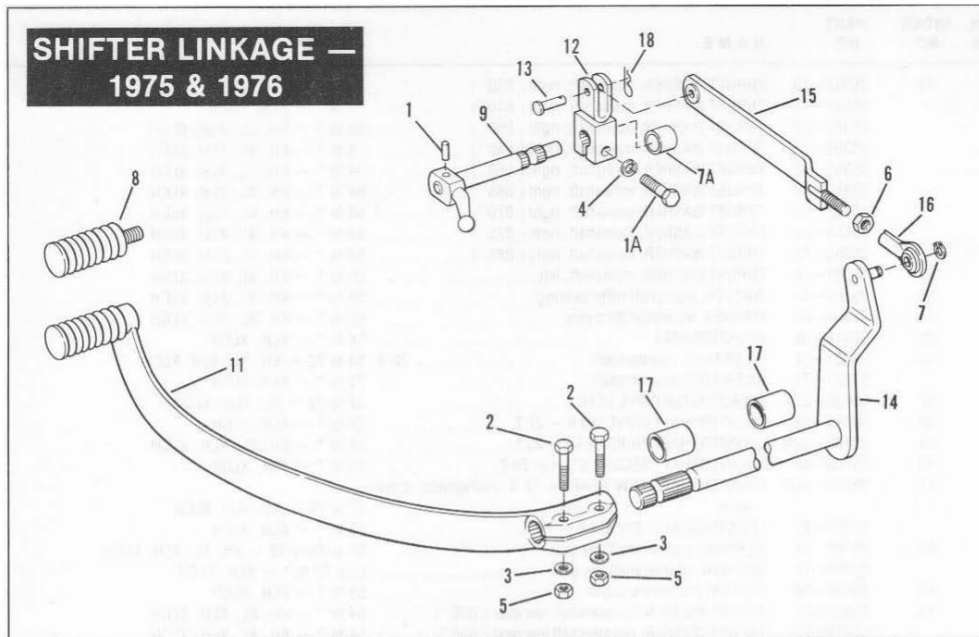
TRANSMISSION (CONT'D)

B21-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	31	35343-73	THRUST WASHER, mainshaft, right (.030")	73 to * — XLH, XLCH
		35344-73	THRUST WASHER, mainshaft, right (.040")	73 to * — XLH, XLCH
		35349-52	THRUST WASHER, mainshaft, right (.050")	54 to * — KH, XL, XLH, XLCH
		35350-52	THRUST WASHER, mainshaft, right (.055")	54 to * — KH, XL, XLH, XLCH
		35351-52	THRUST WASHER, mainshaft, right (.060")	54 to * — KH, XL, XLH, XLCH
		35352-52	THRUST WASHER, mainshaft, right (.065")	54 to * — KH, XL, XLH, XLCH
		35353-52	THRUST WASHER, mainshaft, right (.070")	54 to * — KH, XL, XLH, XLCH
		35354-52	THRUST WASHER, mainshaft, right (.075")	54 to * — KH, XL, XLH, XLCH
		35355-72	THRUST WASHER, mainshaft, right (.085")	54 to * — KH, XL, XLH, XLCH
	32	35361-56	THRUST WASHER, mainshaft, left	56 to * — KH, XL, XLH, XLCH
	33	35363-52	WASHER, mainshaft roller bearing	54 to * — KH, XL, XLH, XLCH
	34	35364-56	WASHER, mainshaft third gear	56 to * — KH, XL, XLH, XLCH
	35	35613-58	COUNTERSHAFT	58 to * — XLH, XLCH
	36	35631-54	OILER PLUG, countershaft	N/A 54 to 72 — KH, XL, XLH, XLCH
		35631-73	OILER PLUG, countershaft	73 to * — XLH, XLCH
	37	35636-52A	SPEEDOMETER DRIVE GEAR	57 to 72 — XL, XLH, XLCH
	38	35695-58	COUNTERSHAFT DRIVE GEAR — 27 T.	58 to * — XLH, XLCH
	39	35709-54A	COUNTERSHAFT THIRD GEAR — 23 T.	54 to * — KH, XL, XLH, XLCH
	40	35750-58	COUNTERSHAFT SECOND GEAR — 20 T.	58 to * — XLH, XLCH
	41	35760-54B	COUNTERSHAFT LOW GEAR — 17 T. (w/speedo. drive gear)	57 to 72 — XL, XLH, XLCH
		35760-73	COUNTERSHAFT LOW GEAR — 17 T.	73 to * — XLH, XLCH
	42	35787-52	BUSHING, countershaft low gear	54 to Early 72 — KH, XL, XLH, XLCH
		35787-72	BUSHING, countershaft low gear	Late 72 to * — XLH, XLCH
	43	35809-58	SPACER, countershaft gear	58 to * — XLH, XLCH
	44	35818-72	THRUST WASHER, countershaft low gear (.020")	54 to * — KH, XL, XLH, XLCH
		35819-72	THRUST WASHER, countershaft low gear (.030")	54 to * — KH, XL, XLH, XLCH
		35820-52	THRUST WASHER, countershaft low gear (.050")	54 to * — KH, XL, XLH, XLCH
		35821-52	THRUST WASHER, countershaft low gear (.055")	54 to * — KH, XL, XLH, XLCH
		35821-72	THRUST WASHER, countershaft low gear (.040")	54 to * — KH, XL, XLH, XLCH
		35824-52	THRUST WASHER, countershaft low gear (.060")	54 to * — KH, XL, XLH, XLCH
		35825-52	THRUST WASHER, countershaft low gear (.065")	54 to * — KH, XL, XLH, XLCH
		35828-52	THRUST WASHER, countershaft low gear (.070")	54 to * — KH, XL, XLH, XLCH
		35829-52	THRUST WASHER, countershaft low gear (.075")	54 to * — KH, XL, XLH, XLCH
	45	35836-55	THRUST WASHER, countershaft low gear, left (.075")	55 to * — KH, XL, XLH, XLCH
		35838-55	THRUST WASHER, countershaft low gear, left (.085")	55 to * — KH, XL, XLH, XLCH
		35839-55	THRUST WASHER, countershaft low gear, left (.100")	55 to * — KH, XL, XLH, XLCH
		35840-52	THRUST WASHER, countershaft low gear, left (.065")	54 to * — KH, XL, XLH, XLCH
	46	35841-58	THRUST WASHER, second gear	58 to * — XLH, XLCH
	47	35960-54	NEEDLE BEARING, countershaft (closed end)	54 to * — KH, XL, XLH, XLCH
	48	35961-52	NEEDLE BEARING (2)	54 to * — KH, XL, XLH, XLCH
	49	37448-67	CLUTCH GEAR — 17 T.	67 to 70 — XLH; 70 — XLCH
		37448-71	CLUTCH GEAR — 17 T.	71 to * — XLH, XLCH
		37449-56	CLUTCH GEAR — 17 T.	56 to 66 — KH, XL, XLH, XLCH; 67 to 69 — XLCH (above engine No. 56KH-1465)
	50	37458-52	BUSHING, clutch gear	54 to * — KH, XL, XLH, XLCH (above engine No. 56 KH-1465)
	51	37531-56B	OIL SEAL, clutch gear	56 to 66 — KH, XL, XLH, XLCH 67 to 69 — XLCH (above engine No. 56 KH-1465)
	52	56238-62	PLUG, sprocket cover starter shaft hole	68 to * — XLH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

SHIFTER LINKAGE — 1975 & 1976



SHIFTER LINKAGE — 1975 & 1976

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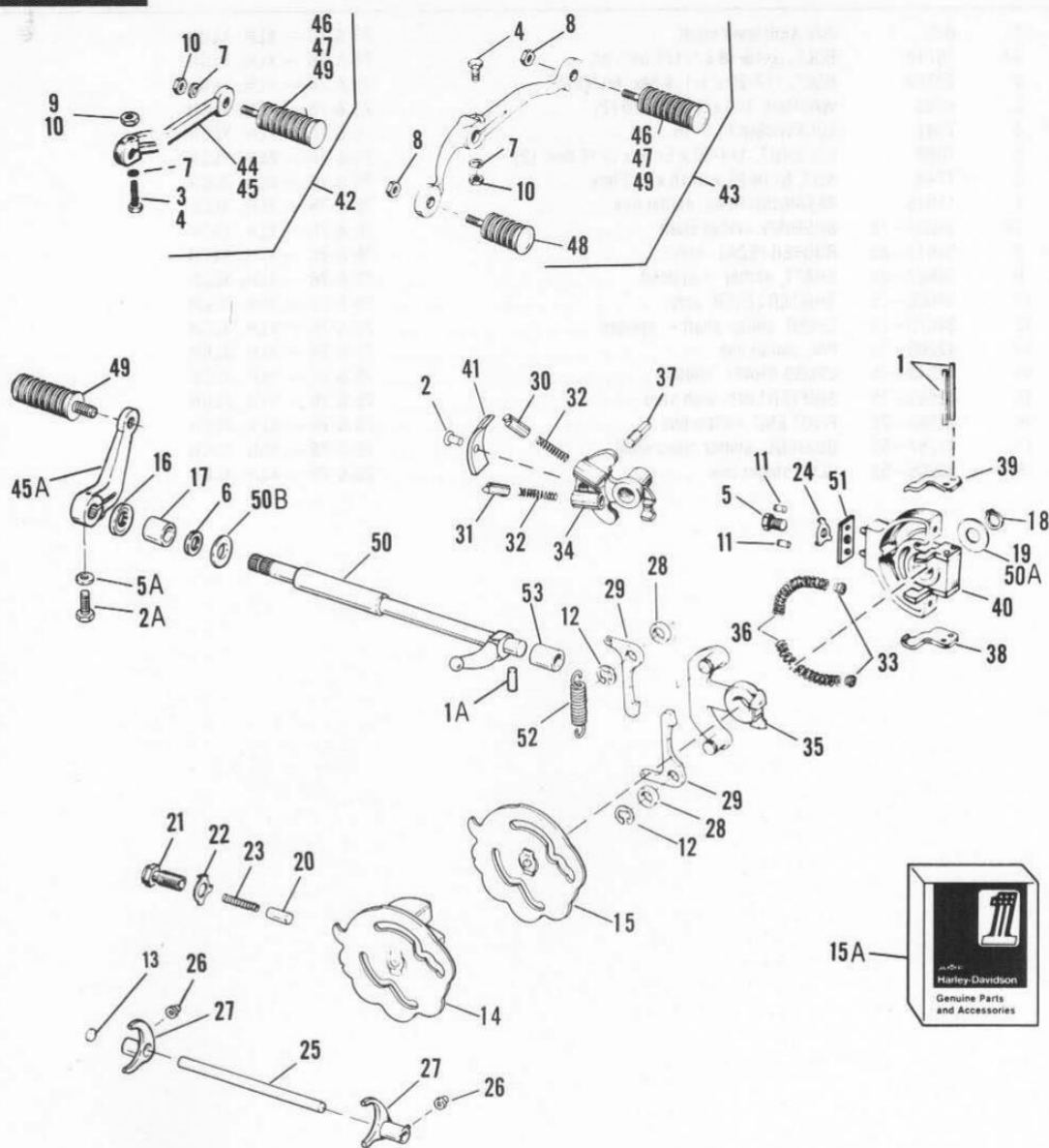
RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	605	PIN, shift lever shaft	75 & 76 — XLH, XLCH
	1A	2871W	BOLT, 5/16-18 x 1-1/4 hex. hd.	75 & 76 — XLH, XLCH
	2	2872W	BOLT, 1/4-20 x 1-1/4 hex. hd. (2)	75 & 76 — XLH, XLCH
	3	6703	WASHER, 1/4 x 5/8 x 1/16 (2)	75 & 76 — XLH, XLCH
	4	7041	LOCKWASHER, 5/16	75 & 76 — XLH, XLCH
	5	7686	LOCKNUT, 1/4-20 x 5/16 x 7/16 hex. (2)	75 & 76 — XLH, XLCH
	6	7744	NUT, 5/16-24 x 3/16 x 1/2 hex.	75 & 76 — XLH, XLCH
	7	11016	RETAINING RING, shifter link	75 & 76 — XLH, XLCH
	7A	34037-75	BUSHING, shifter shaft	75 & 76 — XLH, XLCH
	8	34611-65	RUBBER PEDAL, only	75 & 76 — XLH, XLCH
	9	34627-75	SHAFT, shifter — splined	75 & 76 — XLH, XLCH
	11	34666-75	SHIFTER LEVER, only	75 & 76 — XLH, XLCH
	12	34670-75	LEVER, shifter shaft — splined	75 & 76 — XLH, XLCH
	13	42269-30	PIN, shifter link	75 & 76 — XLH, XLCH
	14	42548-75	CROSS SHAFT, shifter	75 & 76 — XLH, XLCH
	15	42583-75	SHIFTER LINK, with stud	75 & 76 — XLH, XLCH
	16	42585-75	PIVOT END, shifter link	75 & 76 — XLH, XLCH
	17	47757-52	BUSHING, shifter cross shaft	75 & 76 — XLH, XLCH
	18	90906-52	CLIP, shifter link	75 & 76 — XLH, XLCH



SHIFTER AND LEVER ASSEMBLY

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	605	PIN, shift lever shaft	75 & 76 — XLH, XLCH
	1A	2871W	BOLT, 5/16-18 x 1-1/4 hex. hd.	75 & 76 — XLH, XLCH
	2	2872W	BOLT, 1/4-20 x 1-1/4 hex. hd. (2)	75 & 76 — XLH, XLCH
	3	6703	WASHER, 1/4 x 5/8 x 1/16 (2)	75 & 76 — XLH, XLCH
	4	7041	LOCKWASHER, 5/16	75 & 76 — XLH, XLCH
	5	7686	LOCKNUT, 1/4-20 x 5/16 x 7/16 hex. (2)	75 & 76 — XLH, XLCH
	6	7744	NUT, 5/16-24 x 3/16 x 1/2 hex.	75 & 76 — XLH, XLCH
	7	11016	RETAINING RING, shifter link	75 & 76 — XLH, XLCH
	7A	34037-75	BUSHING, shifter shaft	75 & 76 — XLH, XLCH
	8	34611-65	RUBBER PEDAL, only	75 & 76 — XLH, XLCH
	9	34627-75	SHAFT, shifter — splined	75 & 76 — XLH, XLCH
	11	34666-75	SHIFTER LEVER, only	75 & 76 — XLH, XLCH
	12	34670-75	LEVER, shifter shaft — splined	75 & 76 — XLH, XLCH
	13	42269-30	PIN, shifter link	75 & 76 — XLH, XLCH
	14	42548-75	CROSS SHAFT, shifter	75 & 76 — XLH, XLCH
	15	42583-75	SHIFTER LINK, with stud	75 & 76 — XLH, XLCH
	16	42585-75	PIVOT END, shifter link	75 & 76 — XLH, XLCH
	17	47757-52	BUSHING, shifter cross shaft	75 & 76 — XLH, XLCH
	18	90906-52	CLIP, shifter link	75 & 76 — XLH, XLCH

SHIFTER



SHIFTER AND 1974 & EARLIER SHIFTER LINKAGE

B23-1

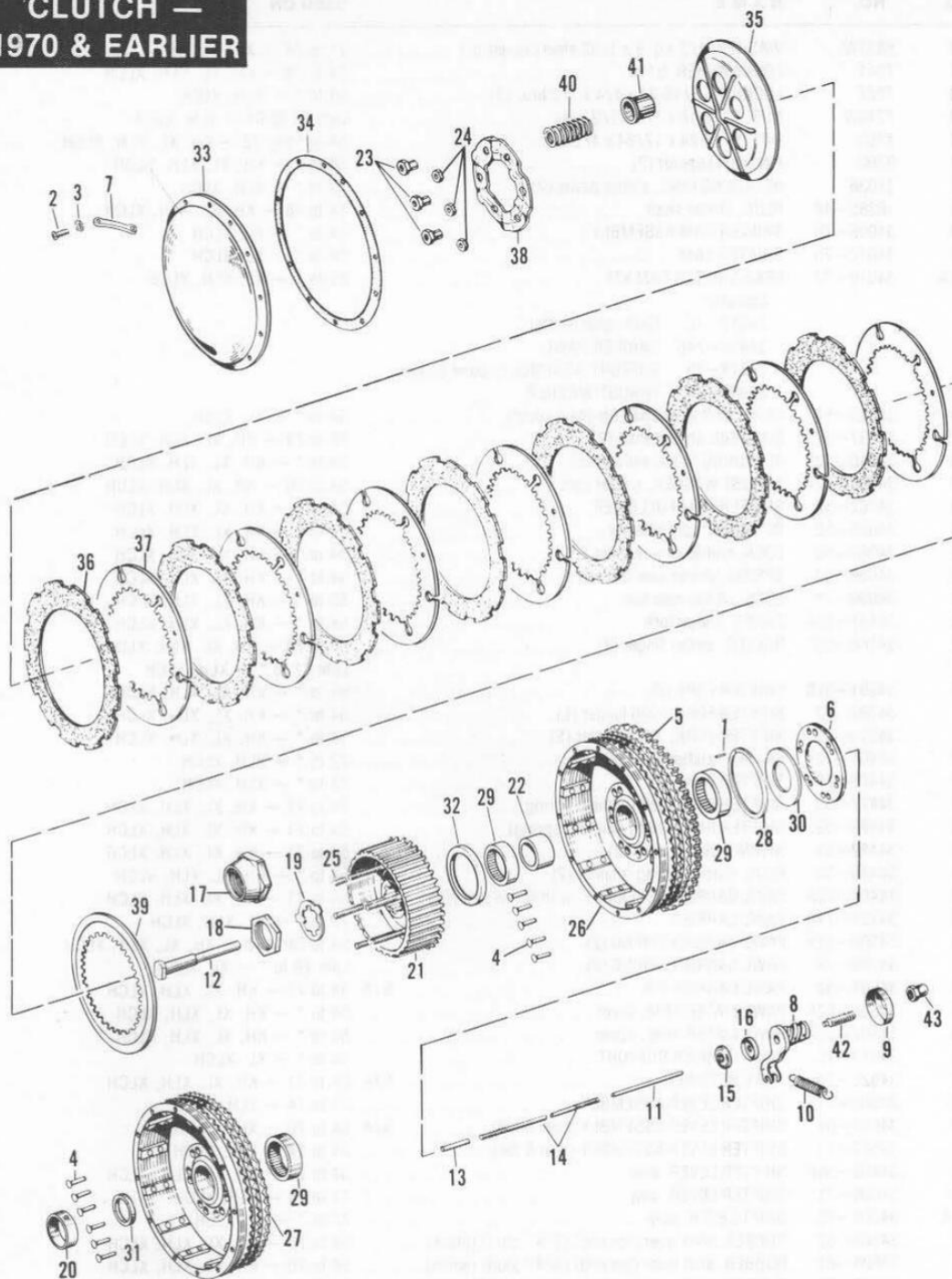
RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	350	PIN, pawl lifter arm (2)	54 to * — KH, XL, XLH, XLCH
	1A	605	PIN, shifter lever shaft	54 to 74; Early 77 — XL, XLCH
	2	1608	SCREW, No. 6-32 x 7/16 ctsk. Pozidriv flat hd.	61 to 71 — XLH, XLCH
	2A	2551W	BOLT, 1/4-20 x 1 hex. hd.	77 to * — XL, XLCH
	3	2871	BOLT, 5/16-18 x 1-1/4 hex. hd.	Late 72 to 74 — XLH, XLCH
	4	4014W	BOLT, 5/16-24 x 1-1/4 hex. hd.	64 to Early 72 — XLH, XLCH
	5	4621	BOLT, 7/16-14 x 1-1/8 hex. hd.	54 to * — KH, XL, XLH, XLCH
	5A	6703	WASHER, 1/4 x 5/8 x 1/16	77 to * — XL, XLCH

SHIFTER AND 1974 & EARLIER SHIFTER LINKAGE (CONT'D)

B23-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	6	6807W	WASHER, 1/2 x 3/4 x 1/32 steel (as req'd.)	71 to 74 — XLH, XLCH
	7	7041	LOCKWASHER, 5/16	54 to 74 — KH, XL, XLH, XLCH
	8	7727	LOCKNUT, 5/16-24 x 1/4 x 1/2 hex. (2)	64 to * — XLH, XLCH
	9	7748W	NUT, 5/16-18 x 1/4 x 1/2 hex.	Late 72 to 74 — XLH, XLCH
	10	7753	NUT, 5/16-24 x 17/64 x 1/2 hex.	54 to Early 72 — KH, XL, XLH, XLCH
	11	9260	PIN, cam support (2)	54 to * — KH, XL, XLH, XLCH
	12	11036	RETAINING RING, shifter pawls (2)	72 to * — XLH, XLCH
	13	16285-48	PLUG, shifter shaft	54 to 76 — KH, XL, XLH, XLCH
	14	34009-75	SHIFTER CAM ASSEMBLY	54 to * — XL, XLCH
	15	34012-75	SHIFTER CAM	54 to * — XL, XLCH
	15A	34016-77	GEAR SHIFTER CAM KIT	61 to * — XL, XLH, XLCH
			Contains:	
		34012-75	CAM, gear shifter	
		34494-74B	CARRIER PAWL	
		34514-75	SUPPORT ASSEMBLY, pawl carrier	
		35336-74	THRUST WASHER	
	16	34035-52	SEAL, shift lever shaft (in chain cover)	54 to * — XL, XLCH
	17	34037-52	BUSHING, shifter shaft (2)	54 to 74 — KH, XL, XLH, XLCH
	18	34040-52	RETAINING RING, shifter cam	54 to * — KH, XL, XLH, XLCH
	19	34060-52	THRUST WASHER, shifter cam	54 to 76 — KH, XL, XLH, XLCH
	20	34062-52	SHIFTER CAM FOLLOWER	54 to * — KH, XL, XLH, XLCH
	21	34065-52	RETAINER, cam follower	54 to * — KH, XL, XLH, XLCH
	22	34067-52	LOCK, shifter cam retainer	54 to * — KH, XL, XLH, XLCH
	23	34068-52	SPRING, shifter cam follower	54 to * — KH, XL, XLH, XLCH
	24	34069-71	LOCK, shifter cam bolt	55 to * — KH, XL, XLH, XLCH
	25	34141-52A	SHAFT, shifter fork	54 to * — KH, XL, XLH, XLCH
	26	34168-52	ROLLER, shifter finger (2)	54 to 70 — KH, XL, XLH, XLCH; Late 71 to * — XLH, XLCH
	27	34291-52B	SHIFTER FORK (2)	54 to * — KH, XL, XLH, XLCH
		34292-72	SHIFTER FORK, .020 longer (L)	54 to * — KH, XL, XLH, XLCH
		34293-72	SHIFTER FORK, .020 shorter (S)	54 to * — KH, XL, XLH, XLCH
	28	34461-72	SPACER, shifter pawl (2)	72 to * — XLH, XLCH
	29	34476-72	SHIFTER PAWL (2)	72 to * — XLH, XLCH
	30	34477-53	SHIFTER PAWL, left (without spring)	54 to 71 — KH, XL, XLH, XLCH
	31	34478-53	SHIFTER PAWL, right (without spring)	54 to 71 — KH, XL, XLH, XLCH
	32	34482-53	SPRING, shifter pawl (2)	54 to 71 — KH, XL, XLH, XLCH
	33	34485-52	PLUG, carrier spring retainer (2)	54 to * — KH, XL, XLH, XLCH
	34	34489-52A	PAWL CARRIER ASSEMBLY, with screw and pins	54 to 71 — KH, XL, XLH, XLCH
	35	34494-74B	PAWL CARRIER	72 to * — XL, XLH, XLCH
	36	34500-52A	PAWL CARRIER SPRING (2)	54 to Early 78 — KH, XL, XLH, XLCH
		34500-78	PAWL CARRIER SPRING (2)	Late 78 to * — XL, XLCH
	37	34503-52	PAWL CARRIER PIN	N/A 54 to 71 — KH, XL, XLH, XLCH
	38	34506-52A	PAWL LIFTER ARM, lower	54 to * — KH, XL, XLH, XLCH
	39	34507-52A	PAWL LIFTER ARM, upper	54 to * — KH, XL, XLH, XLCH
	40	34514-75	PAWL CARRIER SUPPORT	54 to * — XL, XLCH
	41	34525-70	PAWL RETAINER	N/A 54 to 71 — KH, XL, XLH, XLCH
	42	34600-71	SHIFTER LEVER ASSEMBLY	71 to 74 — XLH, XLCH
	43	34602-64	SHIFTER LEVER ASSEMBLY (heel & toe)	N/A 64 to 70 — XLH, XLCH
		34602-71	SHIFTER LEVER ASSEMBLY (heel & toe)	71 to 74 — XLH, XLCH
	44	34606-54A	SHIFTER LEVER, only	54 to 70 — KH, XL, XLH, XLCH
	45	34606-71	SHIFTER LEVER, only	71 to 74 — XLH, XLCH
	45A	34606-75	SHIFT LEVER, only	77 to * — XL, XLCH
	46	34609-52	RUBBER, shift lever (toe end) (3/4" stud) (black)	54 to 70 — KH, XL, XLH, XLCH
	47	34609-61	RUBBER, shift lever (toe end) (3/4" stud) (white)	54 to 70 — KH, XL, XLH, XLCH
	48	34610-64	RUBBER, shift lever (heel end) (black) (3/4" stud)	64 to 74 — XLH, XLCH
	49	34611-65	RUBBER, shift lever (toe end) (1/2" stud) (black)	71 to 74 — XLH, XLCH
	50	34628-54A	SHAFT, shifter lever	54 to 74 — KH, XL, XLH, XLCH
		34628-75	SHAFT, shifter lever	77 to * — XL, XLCH
	50A	35336-74	THRUST WASHER, pawl carrier assembly	77 to * — XL, XLCH
	50B	35404-74	THRUST WASHER, shifter shaft	77 to * — XL, XLCH
	51	35891-66	SHIM, pawl carrier support	66 to * — XLH, XLCH
	52	37222-52	SPRING, shifter pawls	72 to * — XLH, XLCH
	53	40520-63	BUSHING, shifter shaft (in right crankcase)	77 to * — XL, XLCH

CLUTCH — 1970 & EARLIER

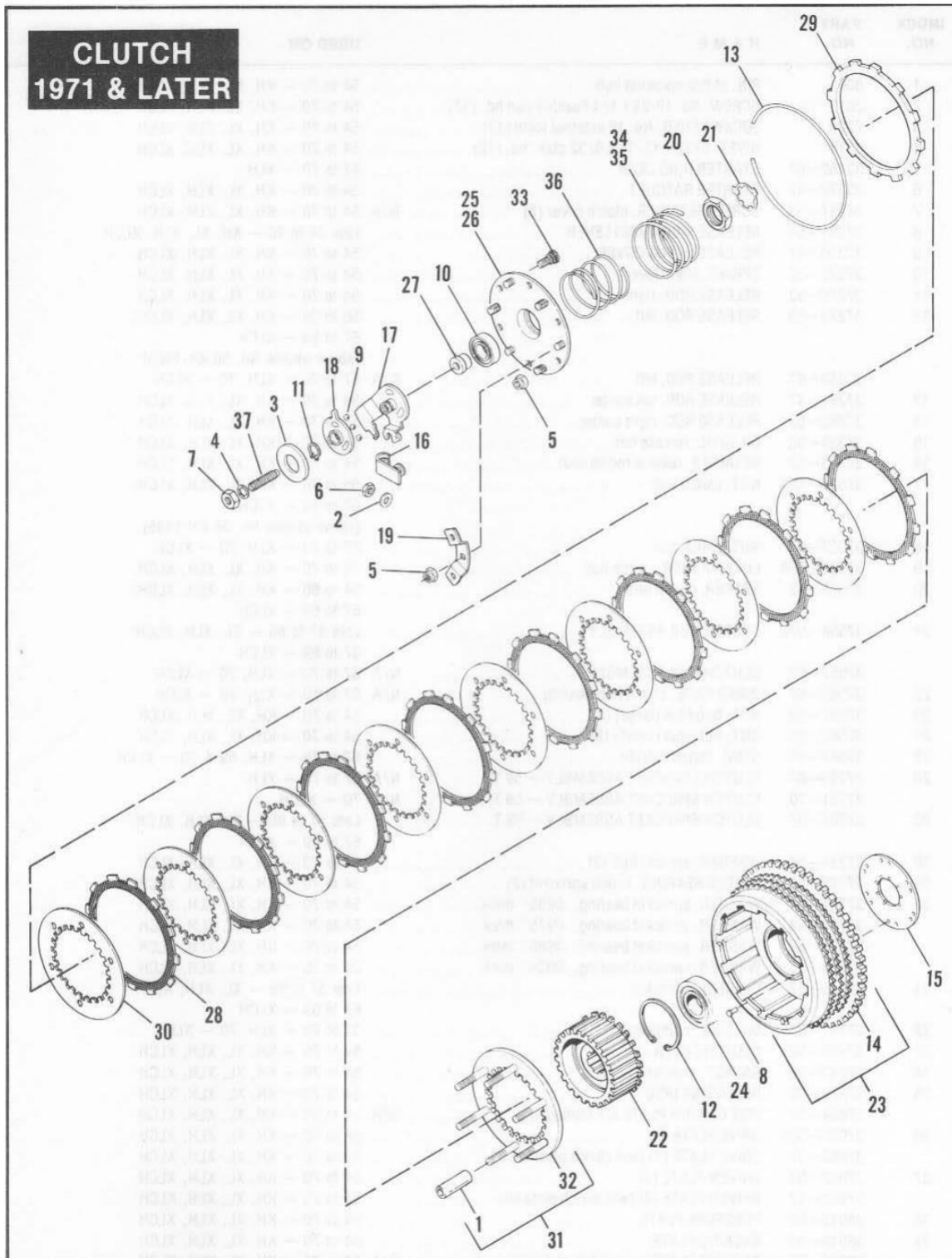


CLUTCH — 1970 & EARLIER

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RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	606	PIN, clutch sprocket hub	54 to 70 — KH, XL, XLH, XLCH
	2	2613	SCREW, No. 10-24 x 1/4 Pozidriv pan hd. (12)	54 to 70 — KH, XL, XLH, XLCH
	3	7220	LOCKWASHER, No. 10 external tooth (12)	54 to 70 — KH, XL, XLH, XLCH
	4	8215	RIVET, 5/32 x 13/16 x 9/32 ctsk. hd. (12)	54 to 70 — KH, XL, XLH, XLCH
	5	33162-67	STARTER RING GEAR	67 to 70 — XLH
	6	33379-57	STARTER RATCHET	54 to 70 — KH, XL, XLH, XLCH
	7	34897-53	SCREW RETAINER, clutch cover (6)	N/A 54 to 70 — KH, XL, XLH, XLCH
	8	37201-54	RELEASE WORM AND LEVER	Late 54 to 70 — KH, XL, XLH, XLCH
	9	37210-47	RELEASE WORM COVER	54 to 70 — KH, XL, XLH, XLCH
	10	37222-52	SPRING, worm lever	54 to 70 — KH, XL, XLH, XLCH
	11	37276-53	RELEASE ROD, right	54 to 70 — KH, XL, XLH, XLCH
	12	37279-56	RELEASE ROD, left	56 to 66 — KH, XL, XLH, XLCH; 67 to 69 — XLCH (above engine No. 56 KH-1465)
		37280-67	RELEASE ROD, left	N/A 67 to 70 — XLH; 70 — XLCH
	13	37281-47	RELEASE ROD, left center	54 to 70 — KH, XL, XLH, XLCH
	14	37282-53	RELEASE ROD, right center	54 to 70 — KH, XL, XLH, XLCH
	15	37339-53	OIL SEAL, release rod	54 to 70 — KH, XL, XLH, XLCH
	16	37345-52	RETAINER, release rod oil seal	54 to 70 — KH, XL, XLH, XLCH
	17	37526-56A	NUT, clutch hub	56 to 66 — KH, XL, XLH, XLCH; 67 to 69 — XLCH (above engine No. 56 KH-1465)
	18	37527-67	NUT, clutch hub	67 to 70 — XLH; 70 — XLCH
	19	37533-52A	LOCKWASHER, clutch hub	54 to 70 — KH, XL, XLH, XLCH
	20	37535-52	SPACER, clutch hub	54 to 66 — KH, XL, XLH, XLCH; 67 to 69 — XLCH
	21	37556-57B	CLUTCH HUB ASSEMBLY	Late 57 to 66 — XL, XLH, XLCH; 67 to 69 — XLCH
		37557-67	CLUTCH HUB ASSEMBLY	N/A 67 to 70 — XLH; 70 — XLCH
	22	37568-67	INNER RACE, clutch hub bearing	N/A 67 to 70 — XLH; 70 — XLCH
	23	37581-52	NUT, hub stud (large) (3)	54 to 70 — KH, XL, XLH, XLCH
	24	37582-52	NUT, hub stud (small) (3)	54 to 70 — KH, XL, XLH, XLCH
	25	37584-67	STUD, clutch hub (6)	67 to 70 — XLH; 69 & 70 — XLCH
	26	37700-67	CLUTCH SPROCKET ASSEMBLY — 59 T.	N/A 67 to 70 — XLH
		37701-70	CLUTCH SPROCKET ASSEMBLY — 59 T.	N/A 70 — XLCH
	27	37702-57	CLUTCH SPROCKET ASSEMBLY — 59 T.	Late 57 to 66 — XL, XLH, XLCH; 67 to 69 — XLCH
	28	37721-54	WASHER, sprocket hub (2)	54 to 70 — KH, XL, XLH, XLCH
	29	37722-52	NEEDLE BEARING, clutch sprocket (2)	54 to 70 — KH, XL, XLH, XLCH
	30	37731-52	WASHER, sprocket bearing, .0955" thick	54 to 70 — KH, XL, XLH, XLCH
		37732-52	WASHER, sprocket bearing, .0975" thick	54 to 70 — KH, XL, XLH, XLCH
		37733-52	WASHER, sprocket bearing, .0980" thick	54 to 70 — KH, XL, XLH, XLCH
		37735-52	WASHER, sprocket bearing, .0925" thick	54 to 70 — KH, XL, XLH, XLCH
	31	37740-57	OIL SEAL, sprocket	Late 57 to 68 — XL, XLH, XLCH; 67 to 69 — XLCH
	32	37741-67	OIL SEAL, clutch hub	67 to 70 — XLH; 70 — XLCH
	33	37760-52	CLUTCH COVER	54 to 70 — KH, XL, XLH, XLCH
	34	37762-52	GASKET, clutch cover	54 to 70 — KH, XL, XLH, XLCH
	35	37876-52	RELEASING DISC	54 to 70 — KH, XL, XLH, XLCH
		37894-57	WET CLUTCH PLATE KIT (optional)	N/A 54 to 70 — KH, XL, XLH, XLCH
	36	37985-52A	DRIVE PLATE (7)	54 to 70 — KH, XL, XLH, XLCH
		37985-57	DRIVE PLATE (7) (wet clutch plate kit)	54 to 70 — KH, XL, XLH, XLCH
	37	37992-52	DRIVEN PLATE (7)	54 to 70 — KH, XL, XLH, XLCH
		37992-57	DRIVEN PLATE (8) (wet clutch plate kit)	54 to 70 — KH, XL, XLH, XLCH
	38	38013-52	PRESSURE PLATE	54 to 70 — KH, XL, XLH, XLCH
	39	38016-52	BACKING PLATE	54 to 70 — KH, XL, XLH, XLCH
		38016-57	BACKING PLATE (wet clutch plate kit)	N/A 54 to 70 — KH, XL, XLH, XLCH
	40	38076-52	SPRING (6)	54 to 70 — KH, XL, XLH, XLCH
	41	38101-52	SPRING CUP, backing plate (6)	54 to 70 — KH, XL, XLH, XLCH
	42	38130-54	ADJUSTING SCREW	54 to 70 — KH, XL, XLH, XLCH
	43	38135-50	LOCKNUT, adjusting screw	54 to 70 — KH, XL, XLH, XLCH

CLUTCH **1971 & LATER**



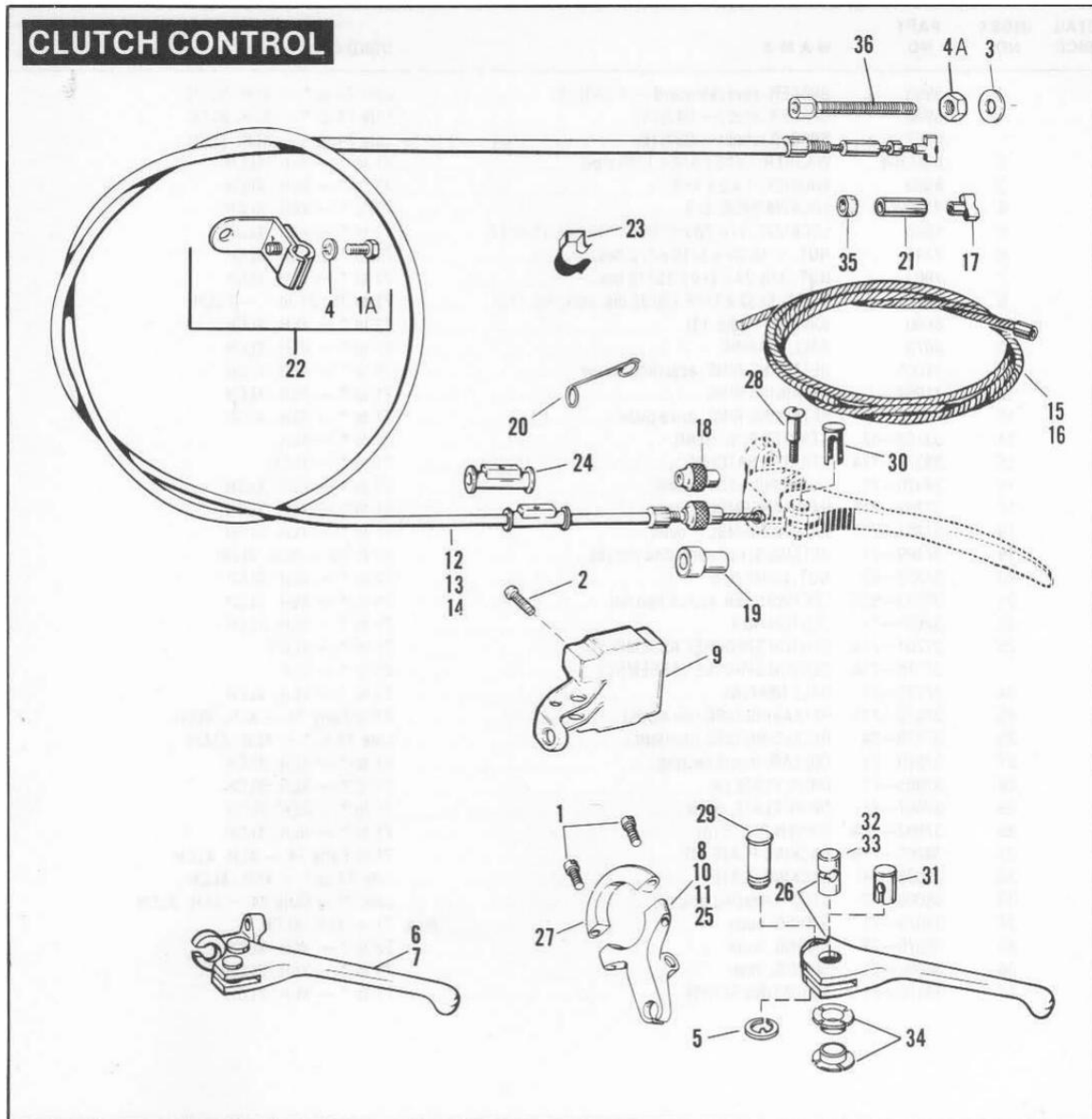
CLUTCH — 1971 & LATER

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RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	5995	SPACER, stud (standard — 1.530) (6)	Late 74 to * — XLH, XLCH
		5996	SPACER, stud (— .040) (6)	Late 74 to * — XLH, XLCH
		5997	SPACER, stud (— .080) (6)	Late 74 to * — XLH, XLCH
	2	6316HW	WASHER, 5/16 x 5/8 x 1/16 steel	71 to * — XLH, XLCH
	3	6860	WASHER, 1 x 2 x 1/8	71 to * — XLH, XLCH
	4	7130W	LOCKWASHER, 3/8	71 to * — XLH, XLCH
	5	7686	LOCKNUT, 1/4-20 x 5/16 x 7/16 hex. (6 or 12)	71 to * — XLH, XLCH
	6	7744	NUT, 5/16-24 x 3/16 x 1/2 hex.	71 to * — XLH, XLCH
	7	7803	NUT, 3/8-24 x 1/4 x 13/16 hex.	71 to * — XLH, XLCH
	8	8216	RIVET, 5/32 x 7/16 x 9/32 dia. ctsk. hd. (12)	71 to 75, 77 to * — XLCH
	9	8860	BALL, 5/16 dia. (3)	71 to * — XLH, XLCH
	10	9073	BALL BEARING	71 to * — XLH, XLCH
	11	11005	RETAINING RING, adjusting screw	71 to * — XLH, XLCH
	12	11052	RETAINING RING	71 to * — XLH, XLCH
	13	11053	RETAINING RING, drive plate	71 to * — XLH, XLCH
	14	33162-67	STARTER RING GEAR	71 to * — XLH
	15	33379-71A	STARTER RATCHET	71 to * — XLCH
	16	34920-71	COUPLING, clutch cable	71 to * — XLH, XLCH
	17	37202-71A	RAMP ASSEMBLY, inner	71 to * — XLH, XLCH
	18	37203-71A	RAMP ASSEMBLY, outer	71 to * — XLH, XLCH
	19	37499-71	RETAINER, releasing disc nut (6)	71 to 73 — XLH, XLCH
	20	37527-67	NUT, clutch hub	71 to * — XLH, XLCH
	21	37533-52A	LOCKWASHER, clutch hub nut	71 to * — XLH, XLCH
	22	37561-71	CLUTCH HUB	71 to * — XLH, XLCH
	23	37701-71A	CLUTCH SPROCKET ASSEMBLY	71 to * — XLCH
		37716-71A	CLUTCH SPROCKET ASSEMBLY	71 to * — XLH
	24	37722-71	BALL BEARING	71 to * — XLH, XLCH
	25	37878-71A	RELEASING DISC (six studs)	71 to Early 74 — XLH, XLCH
	26	37878-74	RELEASING DISC (no studs)	Late 74 to * — XLH, XLCH
	27	37879-71	COLLAR, thrust bearing	71 to * — XLH, XLCH
	28	37985-71	DRIVE PLATE (8)	71 to * — XLH, XLCH
	29	37987-71	DRIVE PLATE, outer	71 to * — XLH, XLCH
	30	37992-71A	DRIVEN PLATE (8)	71 to * — XLH, XLCH
	31	38005-71B	BACKING PLATE KIT	71 to Early 74 — XLH, XLCH
	32	38005-74	BACKING PLATE	Late 74 to * — XLH, XLCH
	33	38008-72	STUD, releasing disc (6)	Late 72 to Early 74 — XLH, XLCH
	34	38079-71	SPRING, outer	N/A 71 — XLH, XLCH
	35	38079-72	SPRING, outer	72 to * — XLH, XLCH
	36	38080-71	SPRING, inner	71 to * — XLH, XLCH
	37	38130-71	ADJUSTING SCREW	71 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

CLUTCH CONTROL



CLUTCH CONTROL

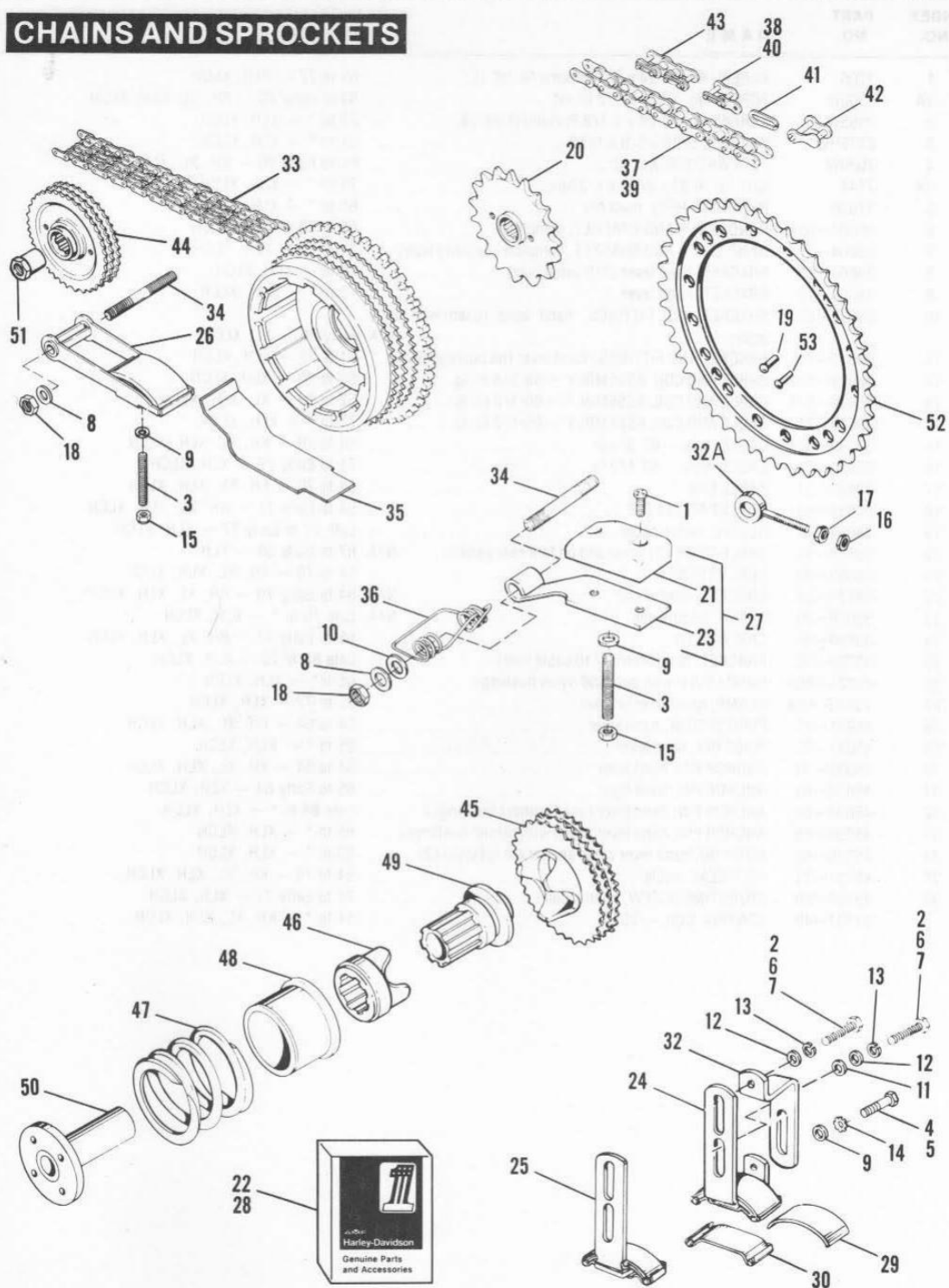
B26

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	1205	SCREW, No. 10-24 x 3/4 Pozidriv fil. hd. (2)	65 to 72 — XLH, XLCH
	1A	1300B	SCREW, No. 12-24 x 1/2 fil. hd.	54 to Early 70 — KH, XL, XLH, XLCH
	2	2695W	SCREW, No. 10-24 x 1-1/8 Pozidriv fil. hd. (4)	73 to * — XLH, XLCH
	3	6316HW	WASHER, 5/16 x 5/8 x 1/16	71 to * — XLH, XLCH
	4	7030W	LOCKWASHER, No. 12	54 to Early 70 — KH, XL, XLH, XLCH
	4A	7744	NUT, 5/16-24 x 3/16 x 1/2 hex.	71 to * — XLH, XLCH
	5	11036	RETAINING RING, pivot pin	65 to * — XLH, XLCH
	6	38604—65A	HAND LEVER AND BRACKET, complete	65 to 70 — XLH, XLCH
	7	38604—71	HAND LEVER AND BRACKET, complete (bushing type)	71 & 72 — XLH, XLCH
	8	38608—68	BRACKET, hand lever (3/8 cable hole)	72 to — XLH, XLCH
	9	38608—73	BRACKET, hand lever	73 to * — XLH, XLCH
	10	38610—65	BRACKET AND FITTINGS, hand lever (used with early lever)	N/A Early 65 — XL, XLCH
	11	38610—71	BRACKET AND FITTINGS, hand lever (no bushing type)	71 & 72 — XLH, XLCH
	12	38619—53B	CABLE AND COIL ASSEMBLY — 56-3/4 in. lg.	68 to 70 — XLH, XLCH
	13	38619—57A	CABLE AND COIL ASSEMBLY — 60-1/2 in. lg.	57 to 70 — XL, XLH, XLCH
	14	38619—71	CABLE AND COIL ASSEMBLY — 55-1/2 in. lg.	71 to * — XLH, XLCH
	15	38630—52A	CABLE, only — 62-3/4 in.	54 to 70 — KH, XL, XLH, XLCH
	16	38630—71	CABLE, only — 54-1/2 in.	71 to Early 77 — XLH, XLCH
	17	38646—51	CABLE END	54 to 70 — KH, XL, XLH, XLCH
	18	38654—53	ADJUSTING SLEEVE	54 to Early 71 — KH, XL, XLH, XLCH
	19	38654—71	SLEEVE, clutch cable	Late 71 to Early 77 — XLH, XLCH
	20	38659—67	CABLE GUIDE (2) (mounted on fork rear panels)	N/A 67 to Early 69 — XLH
	21	38663—52	SEAL RETAINER	54 to 70 — KH, XL, XLH, XLCH
	22	38676—52	BRACKET, control coil	N/A 54 to Early 70 — KH, XL, XLH, XLCH
	23	38676—70	CLAMP, control coil	N/A Late 70 to * — XLH, XLCH
	24	38690—55	CABLE OILER	55 to Early 77 — KH, XL, XLH, XLCH
	25	38705—65	BRACKET, hand lever (7/16 cable hole)	Late 65 to 70 — XLH, XLCH
	26	45024—65A	HAND LEVER with pins and nylon bushings	65 to * — XLH, XLCH
	27	45030—65A	CLAMP, hand lever bracket	65 to 72 — XLH, XLCH
	28	45031—41	PIVOT SCREW, hand lever	54 to 64 — KH, XL, XLH, XLCH
	29	45031—65	PIVOT PIN, hand lever	65 to * — XLH, XLCH
	30	45033—49	ANCHOR PIN, hand lever	54 to 64 — KH, XL, XLH, XLCH
	31	45033—65	ANCHOR PIN, hand lever	65 to Early 68 — XLH, XLCH
	32	45034—68	ANCHOR PIN, hand lever (used without bushings)	Late 68 to * — XLH, XLCH
	33	45036—68	ANCHOR PIN, hand lever (used with plastic bushings)	65 to * — XLH, XLCH
	34	45039—68	BUSHING, hand lever cable anchor pin (plastic) (2)	65 to * — XLH, XLCH
	35	45111—51	FELT SEAL, cable	54 to 70 — KH, XL, XLH, XLCH
	36	45159—50	ADJUSTING SCREW, control coil	71 to Early 77 — XLH, XLCH
		91701—49	CONTROL COIL — 25 Ft.	54 to * — KH, XL, XLH, XLCH

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CHAINS AND SPROCKETS



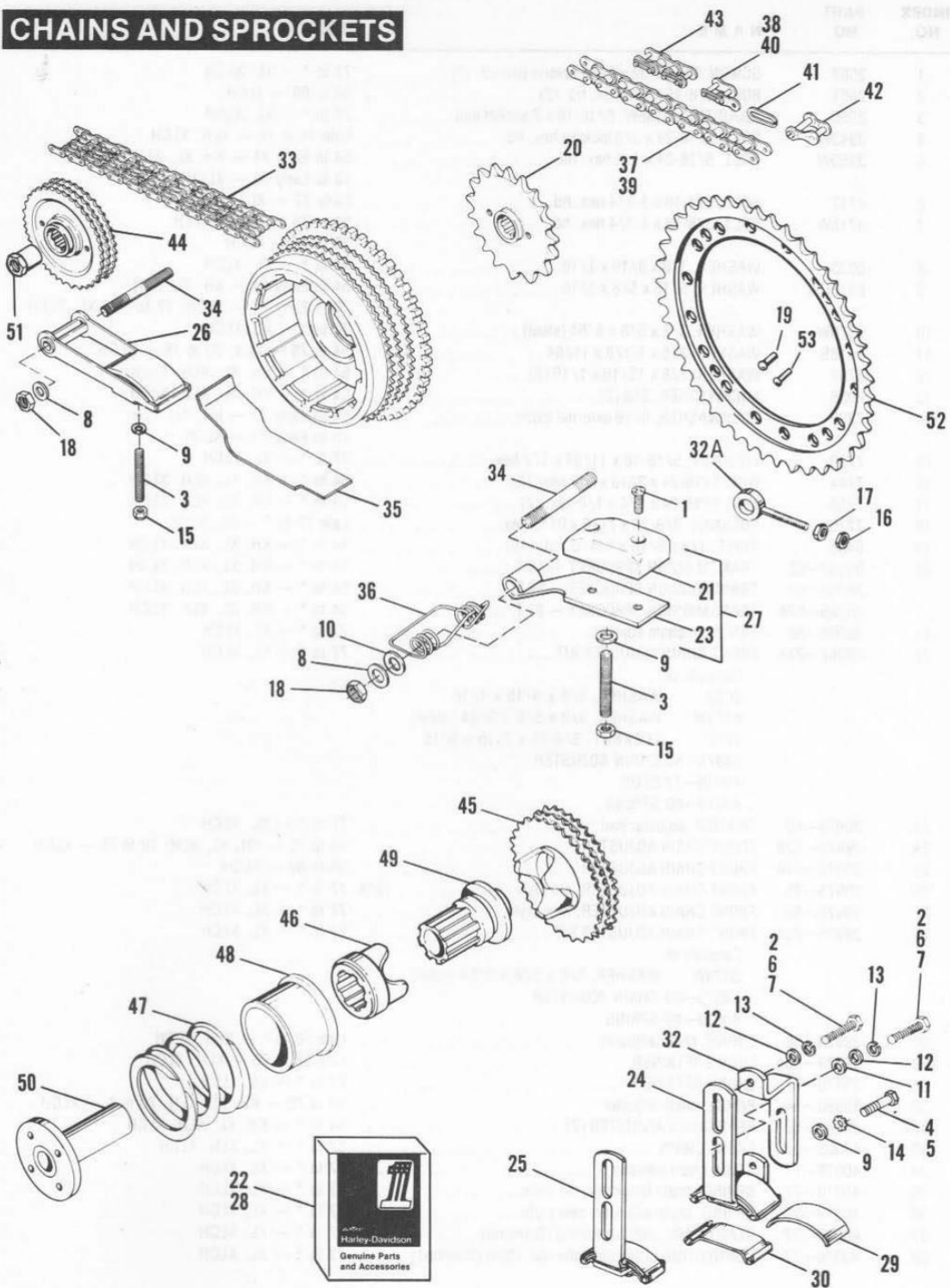
CHAINS AND SPROCKETS

B27-1

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	2587	SCREW, No. 10-32 x 5/8 Pozidriv pan hd. (2)	77 to * — XL, XLCH
	2	2851	BOLT, 3/8-16 x 7/8 hex. hd. (2)	54 to 69 — XLCH
	3	3250	ADJUSTING SCREW, 5/16-18 x 2 socket end	77 to * — XL, XLCH
	4	3943W	BOLT, 5/16-24 x 3/8 locking hex. hd.	Late 71 to 76 — XLH, XLCH
	5	3953W	BOLT, 5/16-24 x 1/2 hex. hd.	54 to Early 71 — KH, XL, XLH 70 to Early 71 — XLCH
	6	4712	BOLT, 3/8-16 x 3-1/4 hex. hd.	Early 77 — XL, XLCH
	7	4716W	BOLT, 3/8-16 x 1-1/4 hex. hd.	54 to 76 — KH, XL, XLH 70 to 76 — XLCH
	8	6033	WASHER, 3/8 x 9/16 x 1/16	77 to * — XL, XLCH
	9	6316HW	WASHER, 5/16 x 5/8 x 1/16	54 to Early 71 — KH, XL, XLH; 70 to Early 71 — XLCH; 77 to * — XL, XLCH
	10	6379W	WASHER, 3/8 x 5/8 x 3/64 (steel)	77 to * — XL, XLCH
	11	6418B	WASHER, 3/8 x 1-1/8 x 11/64	54 to 76 — XLH; 70 to 76 — XLCH
	12	6701	WASHER, 3/8 x 13/16 x 1/16 (2)	54 to * — KH, XL, XLH, XLCH
	13	7038	LOCKWASHER, 3/8 (2)	54 to * — KH, XL, XLH, XLCH
	14	7232	LOCKWASHER, 5/16 external tooth	54 to Early 71 — KH, XL, XLH; 70 to Early 71 — XLCH
	15	7739	LOCKNUT, 5/16-18 x 11/32 x 1/2 hex.	77 to * — XL, XLCH
	16	7744	NUT, 5/16-24 x 3/16 x 1/2 hex. (2)	54 to * — KH, XL, XLH, XLCH
	17	7753	NUT, 5/16-24 x 1/4 x 1/2 hex. (2)	54 to * — KH, XL, XLH, XLCH
	18	7775	LOCKNUT, 3/8-24 x 7/16 x 9/16 hex.	Late 77 to * — XL, XLCH
	19	8486	RIVET, 1/8 x 9/16 x 1/4 rd. hd. (16)	54 to * — KH, XL, XLH, XLCH
	20	35197-52	TRANSMISSION SPROCKET — 19 T.	54 to * — KH, XL, XLH, XLCH
		35198-52	TRANSMISSION SPROCKET — 20 T.	54 to * — KH, XL, XLH, XLCH
		35205-52A	TRANSMISSION SPROCKET — 21 T.	54 to * — KH, XL, XLH, XLCH
	21	39966-80	PAD, front chain adjuster	77 to * — XL, XLCH
	22	39967-77A	FRONT CHAIN ADJUSTER KIT Consists of: 6033 WASHER, 3/8 x 9/16 x 1/16 6379W WASHER, 3/8 x 5/8 x 3/64 (steel) 7775 LOCKNUT, 3/8-24 x 7/16 x 9/16 39975-80 CHAIN ADJUSTER 40018-77 STUD 40019-80 SPRING	77 to * — XL, XLCH
	23	39973-80	CARRIER, adjuster pad	77 to * — XL, XLCH
	24	39975-52B	FRONT CHAIN ADJUSTER	54 to 76 — KH, XL, XLH; 70 to 76 — XLCH
	25	39975-54A	FRONT CHAIN ADJUSTER	58 to 69 — XLCH
	26	39975-75	FRONT CHAIN ADJUSTER, old style	N/A 77 to * — XL, XLCH
	27	39975-80	FRONT CHAIN ADJUSTER, new style	77 to * — XL, XLCH
	28	39975-75A	FRONT CHAIN ADJUSTER KIT Consists of: 6379W WASHER, 3/8 x 5/8 x 3/64 (steel) 39975-80 CHAIN ADJUSTER 40019-80 SPRING	77 to * — XL, XLCH
	29	39978-58	LINING, chain adjuster	Late 58 to * — XLH, XLCH
	30	39979-58A	LINING RETAINER	Late 58 to 76 — XLH, XLCH
	31	39979-77	LINING RETAINER	77 to * — XL, XLCH
	32	39980-54	BRACE, chain adjuster	54 to 76 — KH, XL, XLH; 70 to * — XLCH
	32A	39985-52	REAR CHAIN ADJUSTER (2)	54 to * — KH, XL, XLH, XLCH
	33	40005-57	FRONT CHAIN	57 to * — XL, XLH, XLCH
	34	40018-77	STUD, chain adjuster	77 to * — XL, XLCH
	35	40019-77	SPRING, chain tensioner, old style	77 to * — XL, XLCH
	36	40019-80	SPRING, chain adjuster, new style	77 to * — XL, XLCH
	37	40025-77	REAR CHAIN, self-lubricating (Diamond)	77 to * — XL, XLCH
	38	40026-77	CONNECTING LINK, self lube rear chain (Diamond)	77 to * — XL, XLCH

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CHAINS AND SPROCKETS



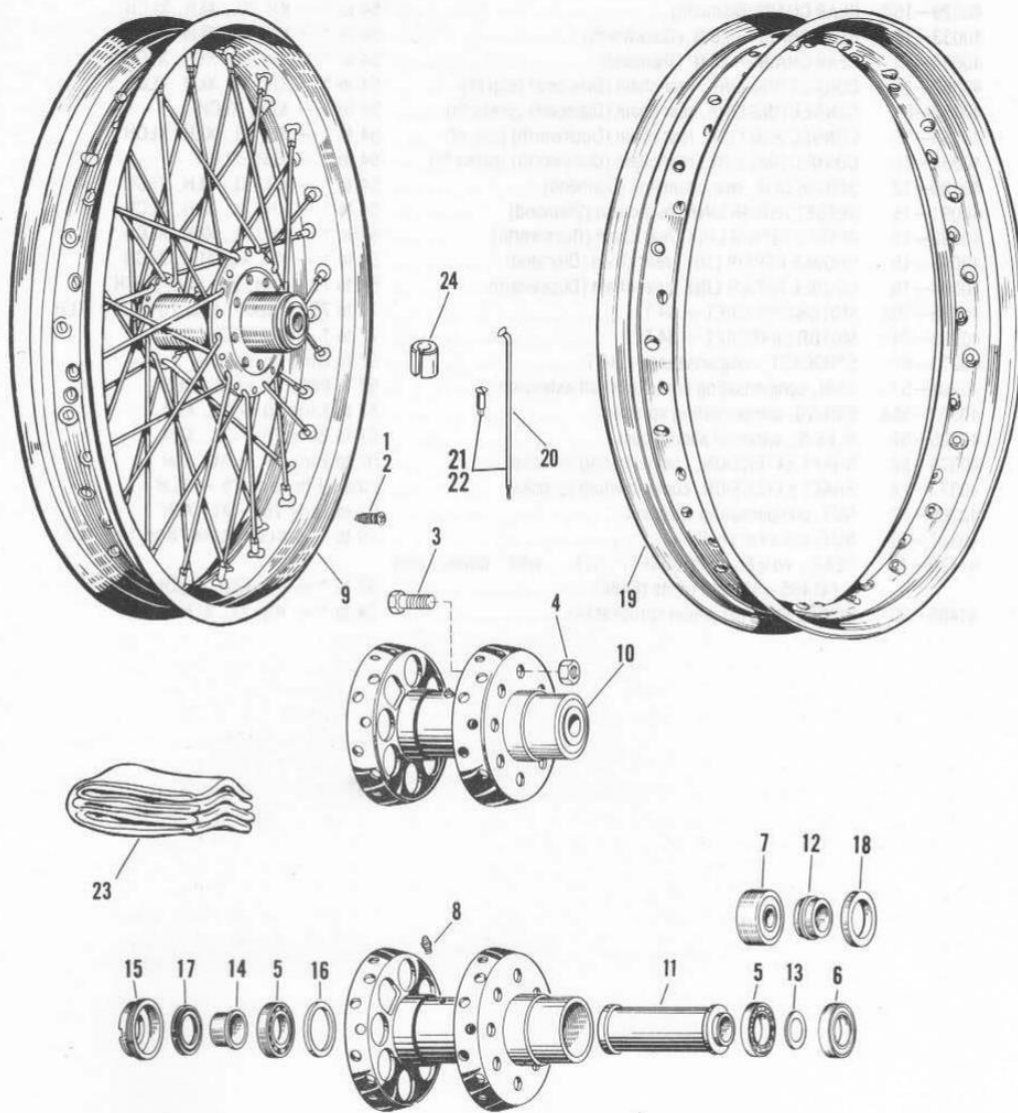
CHAINS AND SPROCKETS (CONT'D)

B27-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	39	40028-15C	REAR CHAIN (Duckworth)	54 to * — KH, XL, XLH, XLCH
		40029-15C	REAR CHAIN (Diamond)	54 to * — KH, XL, XLH, XLCH
		40033-15	REAR CHAIN — 25 ft. (Duckworth)	54 to * — KH, XL, XLH, XLCH
		40034-15	REAR CHAIN — 25 ft. (Diamond)	54 to * — KH, XL, XLH, XLCH
	40	40052-15	CONNECTING LINK, rear chain (Diamond) (slip fit)	54 to * — KH, XL, XLH, XLCH
		40052-65	CONNECTING LINK, rear chain (Diamond) (press fit)	54 to * — XLH, XLCH
		40053-15	CONNECTING LINK, rear chain (Duckworth) (slip fit)	54 to * — KH, XL, XLH, XLCH
		40053-65	CONNECTING LINK, rear chain (Duckworth) (press fit)	54 to * — XLH, XLCH
	41	40066-12	SPRING CLIP, rear chain link (Diamond)	54 to * — KH, XL, XLH, XLCH
	42	40091-15	OFFSET REPAIR LINK, rear chain (Diamond)	54 to * — KH, XL, XLH, XLCH
		40092-15	OFFSET REPAIR LINK, rear chain (Duckworth)	54 to * — KH, XL, XLH, XLCH
	43	40093-15	DOUBLE REPAIR LINK, rear chain (Diamond)	54 to * — KH, XL, XLH, XLCH
		40094-15	DOUBLE REPAIR LINK, rear chain (Duckworth)	54 to 78 — KH, XL, XLH, XLCH
	44	40235-70A	MOTOR SPROCKET — 34 T.	70 to 76 — XLCH; Late 76 to * — XLH
		40235-74	MOTOR SPROCKET — 34 T.	77 to * — XL, XLCH
	45	40273-67	SPROCKET, compensating — 34 T.	67 to Early 76 — XLH
	46	40297-57	CAM, compensating sprocket shaft extension	57 to Early 76 — XL, XLH
	47	40302-55A	SPRING, compensating sprocket	57 to Early 76 — XL, XLH
	48	40325-57	SLEEVE, sprocket sliding cam	57 to Early 76 — XL, XLH
	49	40376-57	SHAFT EXTENSION, compensating sprocket	57 to Early 74 — XL, XLH
		40377-74	SHAFT EXTENSION, compensating sprocket	Late 74 to Early 76 — XLH
	50	40386-57	NUT, compensating sprocket	57 to Early 76 — XL, XLH
	51	40387-70	NUT, sprocket shaft	70 to * — XLCH; Late 76 to * — XLH
	52	41470-70	REAR WHEEL SPROCKET, 51T., with dowel pins (41485-30) and rivets (8486)	57 to * — XL, XLH, XLCH
	53	41485-30	DOWEL PIN, rear wheel sprocket (4)	54 to * — KH, XL, XLH, XLCH

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REAR WHEEL



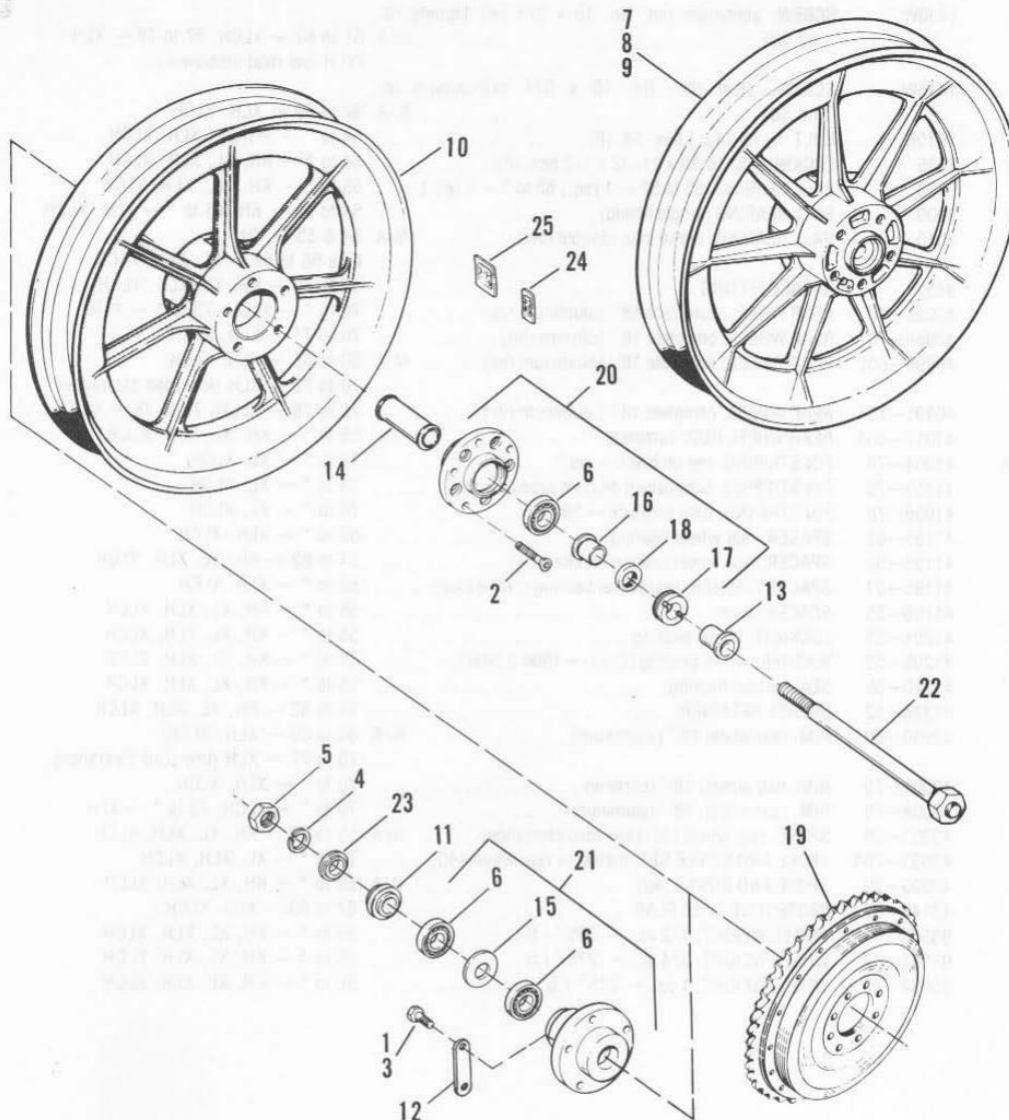
REAR WHEEL

B28

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	1440W	SCREW, aluminum rim, No. 10 x 3/8 self tapping rd. hd. (8)	N/A 67 to 69 — XLCH; 67 to 72 — XLH (XLH low road clearance)
	2	1445W	SCREW, steel rim, No. 10 x 3/4 self-tapping rd. hd. (8)	N/A 67 to 69 — XLH, XLCH
	3	3970B	BOLT, 5/16-24 x 1 hex. hd. (8)	54 to * — KH, XL, XLH, XLCH
	4	7725	LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (8)	54 to * — KH, XL, XLH, XLCH
	5	9008	BALL BEARING (55 to 62 — 1 req.; 63 to * — 2 req.)	55 to * — KH, XL, XLH, XLCH
	6	9009	BALL BEARING (single shield)	54 to 56 — KH; 63 to * — XLH, XLCH
	7	9010	BALL BEARING, brake side (double row)	N/A 54 & 55 — KH; Late 58 to 62 — XL, XLH, XLCH
	8	9851	GREASE FITTING	54 to 77 — KH, XL, XLH, XLCH
	9	40988—70	REAR WHEEL, complete 18" (aluminum rim)	70 to * — XLCH; 73 to * — XLH
		40989—70	REAR WHEEL, complete 18" (chrome rim)	70 to 77 — XLH, XLCH
		40990—60C	REAR WHEEL, complete 18" (aluminum rim)	N/A 60 to 69 — XLH, XLCH; 70 to 72 — XLH (low road clearance)
		40991—70A	REAR WHEEL, complete 18" (aluminum rim)	70 to 78 — XLCH; 73 to 78 — XLH
	10	41017—66A	REAR WHEEL HUB, complete	55 to * — KH, XL, XLH, XLCH
	10A	41054—78	PIN STRIPING, red on black — 59"	78 to * — XL, XLCH
		41055—78	PIN STRIPING, light brown on dark brown — 59"	78 to * — XL, XLCH
		41056—78	PIN STRIPING, blue on black — 59"	78 to * — XL, XLCH
	11	41185—63	SPACER, rear wheel bearing	63 to * — XLH, XLCH
	12	41195—52	SPACER, rear wheel bearing (brake side)	54 to 62 — KH, XL, XLH, XLCH
	13	41195—63	SPACER WASHER, rear wheel bearing (brake side)	63 to * — XLH, XLCH
	14	41196—55	SPACER, outer	55 to * — KH, XL, XLH, XLCH
	15	41201—55	LOCKNUT, wheel bearing	55 to * — KH, XL, XLH, XLCH
	16	41205—52	WASHER, wheel bearing (2) (1 — 1966 & later)	54 to * — KH, XL, XLH, XLCH
	17	41210—55	SEAL, wheel bearing	55 to * — KH, XL, XLH, XLCH
	18	41226—52	GREASE RETAINER	54 to 62 — KH, XL, XLH, XLCH
	19	42999—60	RIM, rear wheel 18" (aluminum)	N/A 60 to 69 — XLH, XLCH; 70 to 72 — XLH (low road clearance)
		43005—70	RIM, rear wheel, 18" (chrome)	70 to * — XLH, XLCH
		43008—70	RIM, rear wheel, 18" (aluminum)	70 to * — XLCH; 73 to * — XLH
	20	43031—36	SPOKE, rear wheel (40) (low road clearance)	N/A 55 to 72 — KH, XL, XLH, XLCH
	21	43031—70A	SPOKE AND NIPPLE SET, metric — rear wheel (40)	70 to * — XL, XLH, XLCH
	22	43099—29	SPOKE AND NIPPLE (40)	N/A 55 to * — KH, XL, XLH, XLCH
	23	43148—67	PROTECTIVE TUBE FLAP	N/A 67 to 69 — XLH, XLCH
	24	95578—41	WHEEL WEIGHT, 1/2 oz. — .275" I.D.	55 to * — KH, XL, XLH, XLCH
		95581—47	WHEEL WEIGHT, 3/4 oz. — .275" I.D.	55 to * — KH, XL, XLH, XLCH
		95582—47	WHEEL WEIGHT, 1 oz. — .275" I.D.	55 to * — KH, XL, XLH, XLCH

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CAST WHEEL — REAR



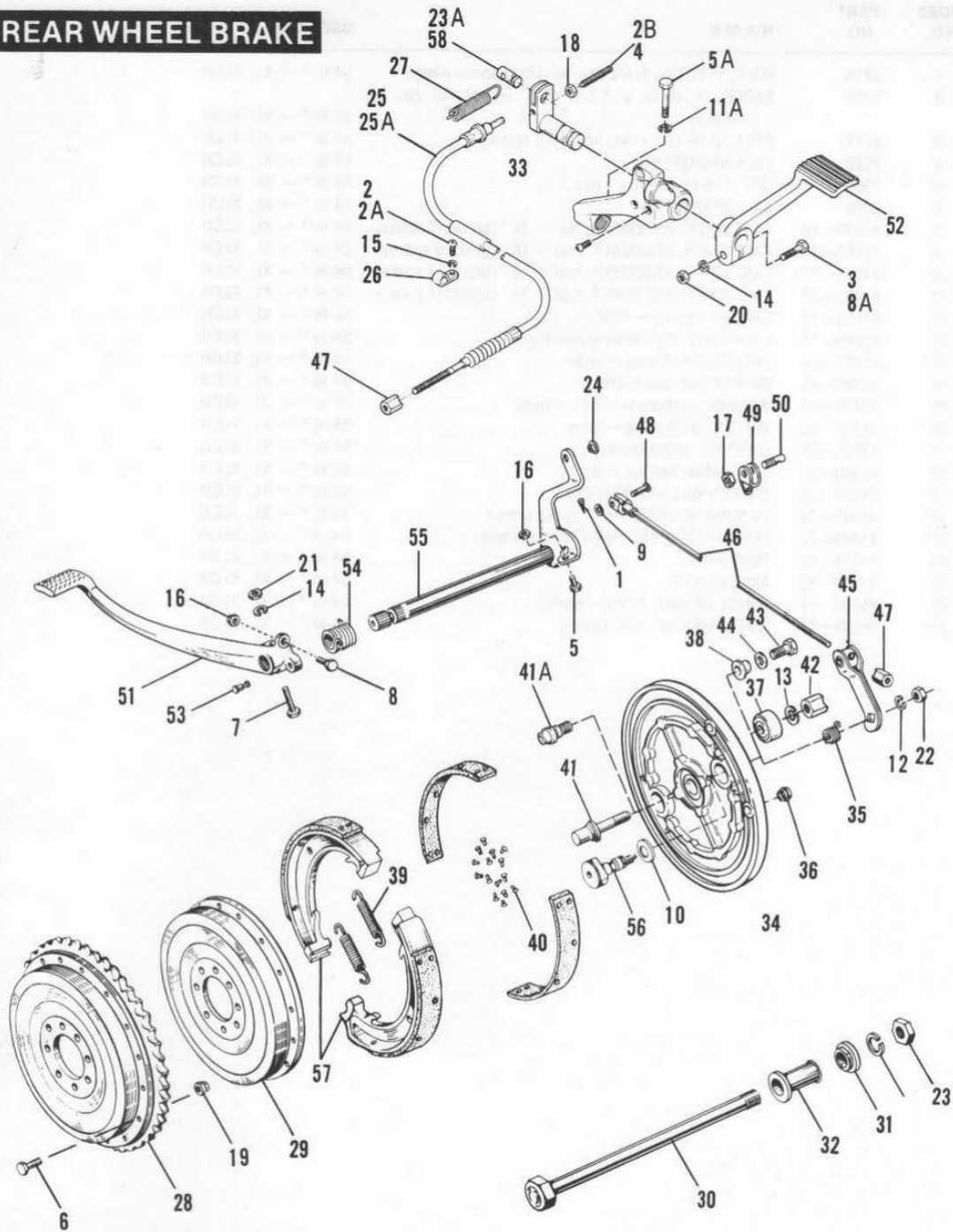
CAST WHEEL — REAR

B29

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2818	BOLT, 5/16-18 x 1-1/2 hex. hd. (8) (7 spoke wheel)	54 to * — XL, XLCH
	2	3780	SCREW, 5/16-18 x 1-1/2 ctsk. socket flat hd. (8) (7 spoke)	54 to * — XL, XLCH
	3	4017	BOLT, 5/16-18 x 1 hex. hd. (8) (9 spoke)	54 to * — XL, XLCH
	4	7022	LOCKWASHER, 5/8	54 to * — XL, XLCH
	5	7986	NUT, 5/8-18 x 7/16 x 1 hex.	54 to * — XL, XLCH
	6	9009	BALL BEARING (3)	54 to * — XL, XLCH
	7	40999-78	CAST WHEEL ASSEMBLY, rear — 18" (black) (9 spoke) .	54 to * — XL, XLCH
	8	41002-78	CAST WHEEL ASSEMBLY, rear — 18" (gold) (9 spoke) . .	54 to * — XL, XLCH
	9	41035-77A	CAST WHEEL ASSEMBLY, rear — 16" (black) (7 spoke) .	54 to * — XL, XLCH
	10	41037-77	CAST WHEEL ASSEMBLY, rear — 18" (black) (7 spoke) .	54 to * — XL, XLCH
	11	41068-77	SPACER, bearing — right	54 to * — XL, XLCH
	12	41069-77	LOCKPLATE, right bearing housing (4)	54 to * — XL, XLCH
	13	41077-78	SPACER, left bearing — outer	54 to * — XL, XLCH
	14	41185-63	SPACER, between bearings	54 to * — XL, XLCH
	15	41195-63	WASHER, between bearings — right	54 to * — XL, XLCH
	16	41196-55	SPACER, left bearing — inner	54 to * — XL, XLCH
	17	41201-55	LOCKNUT, wheel bearing	54 to * — XL, XLCH
	18	41210-55	SEAL, wheel bearing — left	54 to * — XL, XLCH
	19	41401-52	BRAKE SHELL AND SPROCKET	54 to * — XL, XLCH
	20	43442-79	BEARING HOUSING, left (7 spoke wheel)	54 to * — XL, XLCH
	21	43443-79	BEARING HOUSING, right (7 spoke wheel)	54 to * — XL, XLCH
	22	41551-52	REAR AXLE	54 to * — XL, XLCH
	23	41598-52	AXLE COLLAR	54 to * — XL, XLCH
	24	95590-77	WHEEL WEIGHT, 1/2 oz. (black)	54 to * — XL, XLCH
	25	95591-77	WHEEL WEIGHT, 1 oz. (black)	54 to * — XL, XLCH

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REAR WHEEL BRAKE



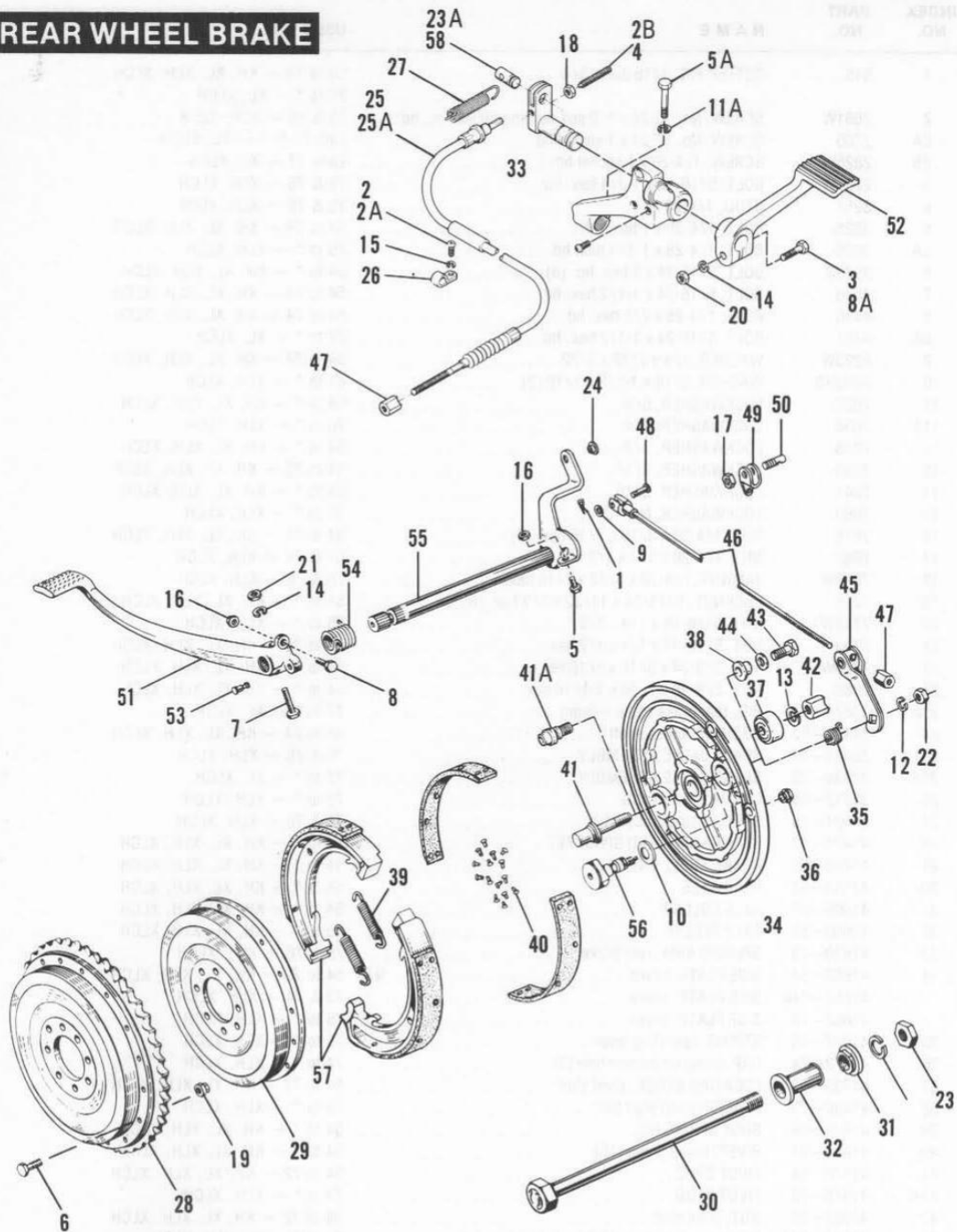
REAR WHEEL BRAKE

B30-1

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	515	COTTER PIN, 1/16 dia. x 3/4	54 to 74 — KH, XL, XLH, XLCH 77 to * — XL, XLCH
	2	2661W	SCREW, No. 10-24 x 1/2 self-tapping Phillips rd. hd.	75 & 76 — XLH, XLCH
	2A	2706	SCREW, No. 10-24 x 1 socket hd.	Late 77 to * — XL, XLCH
	2B	2825W	SCREW, 1/4-20 x 1 socket hd.	Early 77 — XL, XLCH
	3	2887W	BOLT, 5/16-18 x 1-3/4 hex. hd.	75 & 76 — XLH, XLCH
	4	3251	STUD, 1/4-20	75 & 76 — XLH, XLCH
	5	3825	BOLT, 1/4-28 x 1 hex. hd.	54 to 74 — KH, XL, XLH, XLCH
	5A	3826	BOLT, 1/4-28 x 1-1/4 hex. hd.	75 to * — XLH, XLCH
	6	3970B	BOLT, 5/16-24 x 1 hex. hd. (8)	54 to * — KH, XL, XLH, XLCH
	7	4036	BOLT, 5/16-24 x 1-1/2 hex. hd.	54 to 74 — KH, XL, XLH, XLCH
	8	4410	BOLT, 1/4-28 x 7/8 hex. hd.	54 to 74 — KH, XL, XLH, XLCH
	8A	4701	BOLT, 5/16-24 x 1-1/2 hex. hd.	77 to * — XL, XLCH
	9	6220W	WASHER, 1/4 x 7/16 x 3/32	54 to 74 — KH, XL, XLH, XLCH
	10	6663HB	WASHER, 9/16 x 1-1/8 x 1/16 (2)	61 to * — XLH, XLCH
	11	7022	LOCKWASHER, 5/8	54 to * — KH, XL, XLH, XLCH
	11A	7036	LOCKWASHER, 1/4	75 to * — XLH, XLCH
	12	7038	LOCKWASHER, 3/8	54 to * — KH, XL, XLH, XLCH
	13	7039	LOCKWASHER, 7/16	54 to 72 — KH, XL, XLH, XLCH
	14	7041	LOCKWASHER, 5/16	54 to * — KH, XL, XLH, XLCH
	15	7069	LOCKWASHER, No. 10	75 to * — XLH, XLCH
	16	7676	NUT, 1/4-28 x 3/16 x 7/16 hex. (2)	54 to 74 — KH, XL, XLH, XLCH
	17	7688	NUT, 1/4-20 x 1/4 x 1/2 hex.	67 to 74 — XLH, XLCH
	18	7689W	JAMNUT, 1/4-20 x 5/32 x 7/16 hex.	75 & 76 — XLH, XLCH
	19	7725	LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (8)	54 to * — KH, XL, XLH, XLCH
	20	7748W	NUT, 5/16-18 x 1/4 x 1/2	75 to * — XLH, XLCH
	21	7753	NUT, 5/16-24 x 1/4 x 1/2 hex.	54 to 74 — KH, XL, XLH, XLCH
	22	7800W	NUT, 3/8-24 x 5/16 x 9/16 hex.	54 to * — KH, XL, XLH, XLCH
	23	7986	NUT, 5/8-18 x 7/16 x 1-1/16 hex.	54 to * — KH, XL, XLH, XLCH
	23A	33874-41	PIN, rear brake cable — front	77 to * — XL, XLCH
	24	34428-52	BUSHING, cross shaft	54 to 74 — KH, XL, XLH, XLCH
	25	38634-75	BRAKE CABLE ASSEMBLY	75 & 76 — XLH, XLCH
	25A	38634-76	BRAKE CABLE ASSEMBLY	77 to * — XL, XLCH
	26	38712-68	CLAMP, brake cable	75 to * — XLH, XLCH
	27	40521-75	SPRING, stoplight switch	75 & 76 — XLH, XLCH
	28	41401-52	BRAKE SHELL AND SPROCKET	54 to * — KH, XL, XLH, XLCH
	29	41408-52	BRAKE SHELL ONLY	54 to * — KH, XL, XLH, XLCH
	30	41551-52	REAR AXLE	54 to * — KH, XL, XLH, XLCH
	31	41598-52	AXLE COLLAR	54 to * — KH, XL, XLH, XLCH
	32	41600-55	AXLE SLEEVE	55 to * — KH, XL, XLH, XLCH
	33	41620-75	SPLINED ARM, rear brake	75 & 76 — XLH, XLCH
	34	41662-54	SIDE PLATE, brake	N/A 54 to 72 — KH, XL, XLH, XLCH
		41662-74A	SIDE PLATE, brake	73 & 74 — XLH, XLCH
		41662-75	SIDE PLATE, brake	75 to * — XLH, XLCH
	35	41667-75	SPRING, operating lever	75 to * — XLH, XLCH
	36	41672-74	CAP, lining inspection hole (2)	74 to * — XLH, XLCH
	37	41730-52	LOCATING BLOCK, pivot stud	54 to 72 — KH, XL, XLH, XLCH
	38	41730-73	SPACER, pivot stud bolt	73 to * — XLH, XLCH
	39	41835-69	SHOE SPRING (2)	54 to * — KH, XL, XLH, XLCH
	40	41841-31	RIVET, brake lining (15)	54 to * — KH, XL, XLH, XLCH
	41	41876-54	PIVOT STUD	54 to 72 — KH, XL, XLH, XLCH
	41A	41876-73	PIVOT STUD	73 to * — XLH, XLCH
	42	41882-52	NUT, pivot stud	54 to 72 — KH, XL, XLH, XLCH
	43	41882-73A	BOLT, pivot stud, 7/16-20 x 1-1/2 hex. hd.	73 to * — XL, XLH, XLCH
	44	41883-73	WASHER, pivot stud bolt	73 to * — XLH, XLCH
	45	41925-52A	OPERATING LEVER, chrome	54 to * — KH, XL, XLH, XLCH
	46	42252-52	BRAKE ROD	N/A 54 to 66 — KH, XL, XLH, XLCH
		42253-67	BRAKE ROD	67 to 74 — XLH, XLCH
	47	42264-52	ADJUSTING NUT, brake rod & cable	54 to * — KH, XL, XLH, XLCH
	48	42269-30	CLEVIS PIN, brake rod	54 to 74 — KH, XL, XLH, XLCH
	49	42281-35A	CLIP, brake switch	67 to 74 — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

REAR WHEEL BRAKE



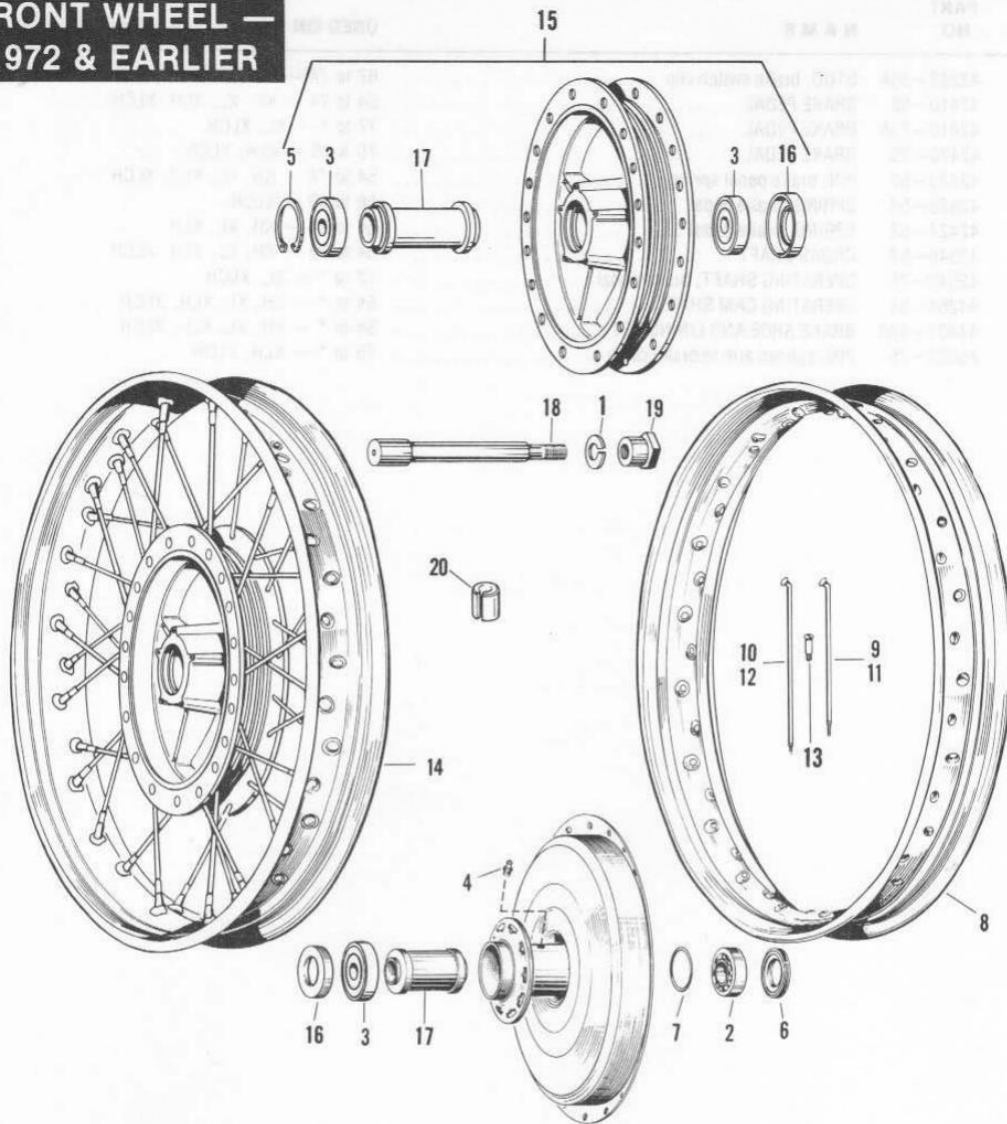
REAR WHEEL BRAKE (CONT'D)

B30-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	50	42282-35A	STUD, brake switch clip	67 to 74 — XLH, XLCH
	51	42410-52	BRAKE PEDAL	54 to 74 — KH, XL, XLH, XLCH
		42410-75A	BRAKE PEDAL	77 to * — XL, XLCH
	52	42420-75	BRAKE PEDAL	75 & 76 — XLH, XLCH
	53	42423-52	PIN, brake pedal spring	54 to 74 — KH, XL, XLH, XLCH
	54	42426-58	SPRING, brake pedal	58 to 69 — XLCH
		42427-52	SPRING, brake pedal	54 to 74 — KH, XL, XLH
	55	42549-52	CROSS SHAFT	54 to 74 — KH, XL, XLH, XLCH
		42549-75	OPERATING SHAFT, brake pedal	77 to * — XL, XLCH
	56	44264-54	OPERATING CAM SHAFT	54 to * — KH, XL, XLH, XLCH
	57	44401-49B	BRAKE SHOE AND LINING SET	54 to * — KH, XL, XLH, XLCH
	58	45052-75	PIN, splined arm to brake cable	75 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

FRONT WHEEL — 1972 & EARLIER

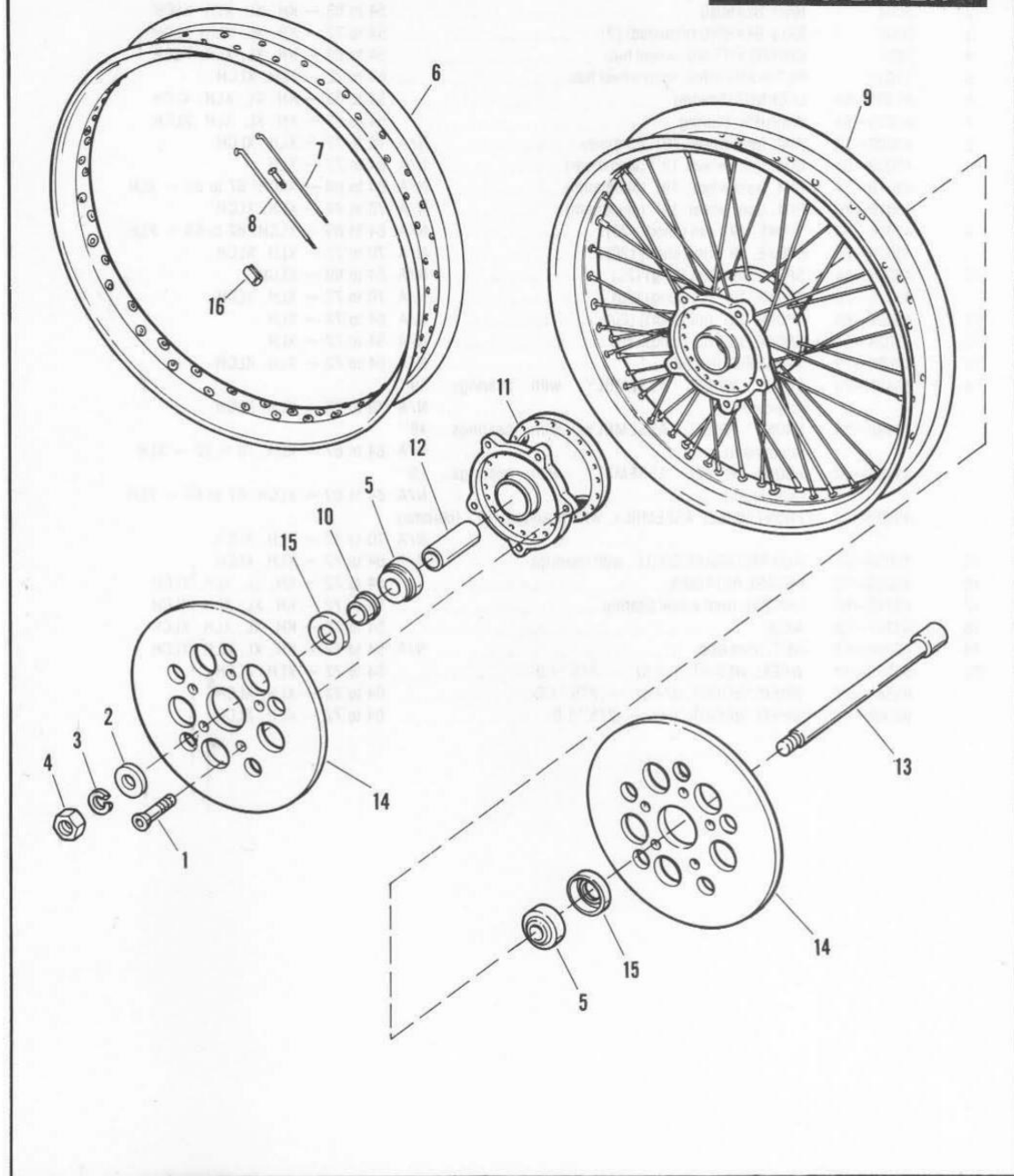


FRONT WHEEL — 1972 & EARLIER

B31

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	7067	LOCKWASHER, 9/16	N/A 54 to 72 — KH, XL, XLH, XLCH
	2	9008	BALL BEARING	54 to 63 — KH, XL, XLH, XLCH
	3	9009	BALL BEARING (shielded) (2)	54 to 72 — KH, XL, XLH, XLCH
	4	9851	GREASE FITTING, wheel hub	54 to 63 — KH, XL, XLH, XLCH
	5	11035	RETAINING RING, front wheel hub	64 to 72 — XLH, XLCH
	6	41201—52	LOCKNUT, bearing	54 to 63 — KH, XL, XLH, XLCH
	7	41205—52	WASHER, bearing	54 to 63 — KH, XL, XLH, XLCH
	8	43002—70	RIM, front wheel, 19" (chrome)	N/A 70 to 72 — XLH, XLCH
		43009—64	RIM, front wheel, 18" (aluminum)	N/A 64 to 72 — XLH
		43010—64	RIM, front wheel, 19" (aluminum)	N/A 64 to 69 — XLCH; 67 to 69 — XLH
		43010—70	RIM, front wheel, 19" (aluminum)	N/A 70 to 72 — XLH, XLCH
	9	43024—64	SPOKE, 19" rim (short) (20)	N/A 64 to 69 — XLCH; 67 to 69 — XLH
		43024—70	SPOKE, 19" rim (short) (20)	N/A 70 to 72 — XLH, XLCH
	10	43025—64	SPOKE, 19" rim (long) (20)	N/A 64 to 69 — XLCH
		43025—70	SPOKE, 19" rim (long) (20)	N/A 70 to 72 — XLH, XLCH
	11	43027—64	SPOKE, 18" rim (short) (20)	N/A 64 to 72 — XLH
	12	43028—64	SPOKE, 18" rim (long) (20)	N/A 64 to 72 — XLH
	13	43099—29	SPOKE FITTING (40)	N/A 64 to 72 — XLH, XLCH
	14	43495—70	FRONT WHEEL ASSEMBLY, with bearings, 19" (aluminum)	N/A 70 to 72 — XLH, XLCH
		43496—64	FRONT WHEEL ASSEMBLY, with bearings, 18" (aluminum)	N/A 64 to 67 — XLH; 70 to 72 — XLH
		43497—64	FRONT WHEEL ASSEMBLY, with bearings, 19" (aluminum)	N/A 64 to 69 — XLCH; 67 to 69 — XLH
		43505—70	FRONT WHEEL ASSEMBLY, with bearings, 19" (chrome)	N/A 70 to 72 — XLH, XLCH
	15	43600—64	HUB AND BRAKE SHELL, with bearings	N/A 64 to 72 — XLH, XLCH
	16	43636—52	GREASE RETAINER	54 to 72 — KH, XL, XLH, XLCH
	17	43740—64	SPACER, front wheel bearing	54 to 72 — KH, XL, XLH, XLCH
	18	43871—52	AXLE	54 to 72 — KH, XL, XLH, XLCH
	19	43886—52	NUT, front axle	N/A 54 to 72 — KH, XL, XLH, XLCH
	20	95578—41	WHEEL WEIGHT, 1/2 oz. — .275" I.D.	64 to 72 — XLH, XLCH
		95581—47	WHEEL WEIGHT, 3/4 oz. — .275" I.D.	64 to 72 — XLH, XLCH
		95582—47	WHEEL WEIGHT, 1 oz. — .275" I.D.	64 to 72 — XLH, XLCH

**FRONT WHEEL —
1973 & LATER**



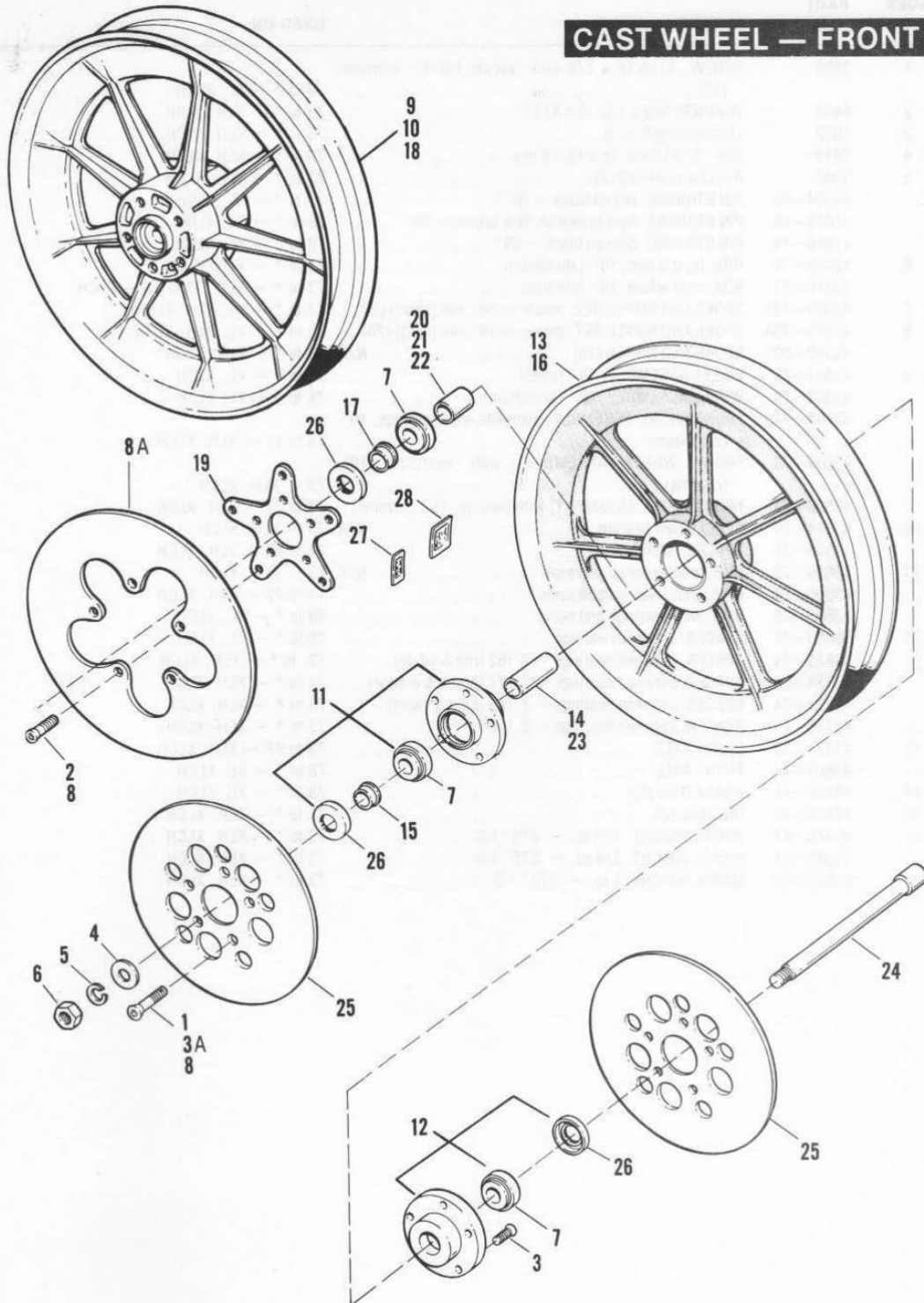
FRONT WHEEL — 1973 & LATER

B32

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	3680	SCREW, 5/16-18 x 7/8 ctsk. socket flat hd. (chrome) (10)	78 to * — XL, XLCH
	2	6653	WASHER, 5/8 x 1-5/16 x 3/32	73 to * — XLH, XLCH
	3	7022	LOCKWASHER, 5/8	73 to * — XLH, XLCH
	4	7813	NUT, 5/8-18 x 9/16 x 15/16 hex.	73 to * — XLH, XLCH
	5	9052	ROLLER BEARING (2)	73 to * — XLH, XLCH
		41054-78	PIN STRIPING, red on black — 59"	78 to * — XL, XLCH
		41055-78	PIN STRIPING, light brown on dark brown — 59"	78 to * — XL, XLCH
		41056-78	PIN STRIPING, blue on black — 59"	78 to * — XL, XLCH
	6	42998-74	RIM, front wheel, 19" (aluminum)	74 to * — XLH, XLCH
		43018-73	RIM, front wheel, 19" (chrome)	73 to * — XLH; 73 to 77 — XLCH
	7	43024-73A	SPOKE AND NIPPLE SET, metric — 19" rim (short) (20)	73 to * — XL, XLH, XLCH
	8	43025-73A	SPOKE AND NIPPLE SET, metric — 19" rim (long) (20)	73 to * — XL, XLH, XLCH
		43099-29	SPOKE AND NIPPLE (20)	N/A 73 to * — XLH, XLCH
	9	43341-78	WHEEL ASSEMBLY, 19" (steel)	78 to * — XL, XLCH
		43351-78	WHEEL ASSEMBLY, 19" (aluminum)	78 to * — XL, XLCH
		43508-74	FRONT WHEEL ASSEMBLY, complete with bearings, 19" (aluminum)	74 to 77 — XLH, XLCH
		43509-73	FRONT WHEEL ASSEMBLY, with bearings, 19" (chrome)	N/A 73 — XLH, XLCH
		43509-74	FRONT WHEEL ASSEMBLY, with bearings, 19" (chrome)	74 to 77 — XLH, XLCH
	10	43548-73	SPACER, left bearing	N/A 73 — XLH, XLCH
		43548-74	SPACER, left bearing	74 to 77 — XLH, XLCH
	11	43600-73	HUB, with bearings and seals	N/A 73 — XLH, XLCH
		43600-74	HUB, with bearings and seals	74 to 77 — XLH, XLCH
		43600-78	HUB, with bearings and seals	78 to * — XL, XLCH
	12	43469-77	SPACER, between bearings	78 to * — XL, XLCH
		43633-74	SPACER, between bearings — 2.162 (red & white)	73 to * — XLH, XLCH
		43634-74	SPACER, between bearings — 2.177 (green & orange)	73 to * — XLH, XLCH
		43635-74	SPACER, between bearings — 2.148 (gold & violet)	73 to * — XLH, XLCH
		43745-73	SPACER, between bearings — 2.166	73 to * — XLH, XLCH
	13	43871-73	FRONT AXLE	73 to 77 — XLH, XLCH
		43883-77	FRONT AXLE	78 to * — XL, XLCH
	14	44137-77	BRAKE DISC (2)	78 to * — XL, XLCH
	15	47519-72	OIL SEAL (2)	73 to * — XLH, XLCH
	16	95578-41	WHEEL WEIGHT, 1/2 oz. — .275" I.D.	73 to * — XLH, XLCH
		95581-47	WHEEL WEIGHT, 3/4 oz. — .275" I.D.	73 to * — XLH, XLCH
		95582-47	WHEEL WEIGHT, 1 oz. — .275" I.D.	73 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

CAST WHEEL — FRONT



CAST WHEEL — FRONT

B33

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	3680	SCREW, 5/16-18 x 7/8 ctsk. socket flat hd. (chrome) (10) (use with 9 spoke wheel)	78 to * — XL, XLCH
	2	3685	SCREW, brake disc adapter, 5/16-18 x 1 socket hd. (5)	N/A 74 to 77 — XLH, XLCH
	3	3781A	SCREW, 5/16-18 x 1-1/4 ctsk. socket flat hd. (10)	74 to * — XL, XLCH
	3A	3793	SCREW, 1/4-20 x 5/8 ctsk. socket flat hd. (5)	78 to * — XL, XLCH
	4	6653	WASHER, 5/8 x 1-5/16 x 3/32	74 to * — XL, XLCH
	5	7022	LOCKWASHER, 5/8	74 to * — XL, XLCH
	6	7813	NUT, 5/8-18 x 9/16 x 15/16 hex.	74 to * — XL, XLCH
	7	9052	ROLLER BEARING (2)	74 to * — XL, XLCH
	8	41191-74	SCREW, brake disc, 1/4-20 x 5/8 ctsk. socket flat hd. (5)	74 to 77 — XL, XLCH
	8A	41807-74	DISC, brake	74 to 77 — XL, XLCH
	9	43311-78	CAST WHEEL, with bearings, spacers and seals (9 spoke)	78 to * — XL, XLCH
	10	43320-80	CAST WHEEL ASSEMBLY, front — black (19") (9 spoke)	78 to * — XL, XLCH
	11	43444-59	HOUSING, bearing — left	74 to * — XL, XLCH
	12	43445-79	HOUSING, bearing — right	74 to * — XL, XLCH
	13	43461-78	CAST WHEEL, with bearings, spacers and seals (7 spoke)	78 to * — XL, XLCH
	14	43469-77	SPACER, between bearings	78 to * — XL, XLCH
	15	43488-77	SPACER, left bearing	74 to * — XL, XLCH
	16	43522-77	CAST WHEEL, front — black (19") (7 spoke) (single disc)	74 to 77 — XL, XLCH
	17	43548-74	SPACER, left bearing	74 to 77 — XLH, XLCH
	18	43615-74	CAST WHEEL, front — black (19") (9 spoke) (single disc)	N/A 74 to 77 — XLH, XLCH
	19	43618-74	ADAPTER, brake disc (9 spoke) (single disc)	N/A 74 to 77 — XLH, XLCH
	20	43633-74	SPACER, between bearings — 2.162 (red & white)	74 to 77 — XLH, XLCH
	21	43634-74	SPACER, between bearings — 2.177 (green & orange)	74 & 77 — XLH, XLCH
	22	43635-74	SPACER, between bearings — 2.148 (gold & violet)	74 to 77 — XLH, XLCH
	23	43745-73	SPACER, between bearings	74 to 77 — XL, XLCH
	24	43883-77	FRONT AXLE	78 to * — XL, XLCH
	25	44137-77	BRAKE DISC (2)	78 to * — XL, XLCH
	26	47519-72	OIL SEAL (2)	74 to * — XL, XLCH
	27	95590-77	WHEEL WEIGHT, 1/2 oz. (black)	74 to * — XL, XLCH
	28	95591-77	WHEEL WEIGHT, 1 oz. (black)	74 to * — XL, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

FRONT WHEEL BRAKE — 1972 & EARLIER

This diagram illustrates the exploded view of a front wheel brake assembly. The components are numbered as follows:

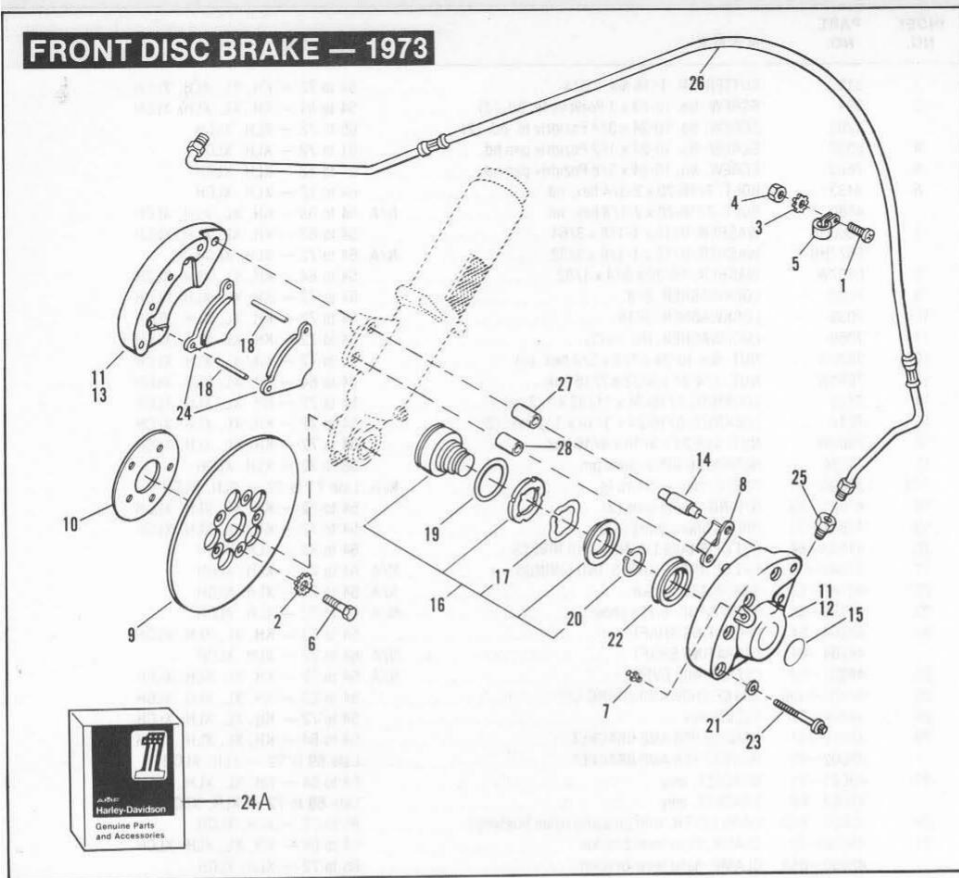
- 1: Pin
- 2: Pins
- 3: Pin
- 4: Pin
- 5: Pin
- 6: Pin
- 7: Pin
- 8: Pin
- 9: Pin
- 10: Pin
- 11: Pin
- 12: Pin
- 13: Pin
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- 39: Pin
- 40: Pin
- 41: Pin
- 42: Pin
- 43: Pin
- 44: Pin
- 45: Pin
- 46: Pin

FRONT WHEEL BRAKE — 1972 & EARLIER

B34

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	515	COTTER PIN, 1/16 dia. x 3/4	54 to 72 — KH, XL, XLH, XLCH
	2	991	SCREW, No. 10-24 x 1 Pozidriv fil. hd. (2)	54 to 64 — KH, XL, XLH, XLCH
		1205	SCREW, No. 10-24 x 3/4 Pozidriv fil. hd. (2)	65 to 72 — XLH, XLCH
	4	2592	SCREW, No. 10-24 x 1/2 Pozidriv pan hd.	61 to 72 — XLH, XLCH
	5	2660	SCREW, No. 10-24 x 3/8 Pozidriv pan hd.	61 to 72 — XLH, XLCH
	6	3433	BOLT, 7/16-20 x 2-3/4 hex. hd.	64 to 72 — XLH, XLCH
		4680	BOLT, 7/16-20 x 2-1/8 hex. hd.	N/A 54 to 63 — KH, XL, XLH, XLCH
	7	6663HB	WASHER, 9/16 x 1-1/8 x 3/64	54 to 63 — KH, XL, XLH, XLCH
		6677HB	WASHER, 9/16 x 1-1/8 x 3/32	N/A 64 to 72 — XLH, XLCH
	8	6807W	WASHER, 15/32 x 3/4 x 1/32	54 to 64 — KH, XL, XLH, XLCH
	9	7038	LOCKWASHER, 3/8	54 to 72 — KH, XL, XLH, XLCH
	10	7039	LOCKWASHER, 5/16	54 to 72 — KH, XL, XLH, XLCH
	11	7069	LOCKWASHER, No. 10 (2)	54 to 72 — KH, XL, XLH, XLCH
	12	7620W	NUT, No. 10-24 x 1/8 x 3/8 hex. (4)	54 to 72 — KH, XL, XLH, XLCH
	13	7691W	NUT, 1/4-24 x 5/32 x 7/16 hex.	54 to 64 — KH, XL, XLH, XLCH
	14	7725	LOCKNUT, 5/16-24 x 11/32 x 1/2 hex.	54 to 72 — KH, XL, XLH, XLCH
	15	7744	LOCKNUT, 5/16-24 x 3/16 x 1/2 hex. (2)	54 to 72 — KH, XL, XLH, XLCH
	16	7800W	NUT, 3/8-24 x 5/16 x 9/16 hex.	54 to 72 — KH, XL, XLH, XLCH
	17	11036	RETAINING RING, pivot pin	65 to 72 — XLH, XLCH
	17A	38630—51	CABLE, only — 54 in. lg.	N/A Late 71 to 72 — XLH, XLCH
	18	41835—69	SPRING, brake shoe (2)	54 to 72 — KH, XL, XLH, XLCH
	19	41841—31	RIVET, brake lining (12)	54 to 72 — KH, XL, XLH, XLCH
	20	41848—64	SET OF BRAKE LININGS AND RIVETS	64 to 72 — XLH, XLCH
	21	41849—64	SET OF BRAKE SHOES AND LININGS	N/A 64 to 72 — XLH, XLCH
	22	44148—64	SIDE PLATE, brake	N/A 64 to 72 — XLH, XLCH
	23	44156—64	PIVOT STUD, brake shoe	N/A 64 to 72 — XLH, XLCH
	24	44264—54	OPERATING SHAFT	54 to 63 — KH, XL, XLH, XLCH
		44264—64	OPERATING SHAFT	N/A 64 to 72 — XLH, XLCH
	25	44307—52	OPERATING LEVER	N/A 54 to 72 — KH, XL, XLH, XLCH
	26	44401—49B	BRAKE SHOE AND LINING SET	54 to 63 — KH, XL, XLH, XLCH
	28	44524—51	CLEVIS PIN	54 to 72 — KH, XL, XLH, XLCH
	29	45002—41	HAND LEVER AND BRACKET	54 to 64 — KH, XL, XLH, XLCH
		45002—69	HAND LEVER AND BRACKET	Late 69 to 72 — XLH, XLCH
	31	45023—41	BRACKET, only	54 to 64 — KH, XL, XLH, XLCH
		45023—69	BRACKET, only	Late 69 to 72 — XLH, XLCH
	32	45024—65A	HAND LEVER, with pins and nylon bushings	65 to 72 — XLH, XLCH
	33	45030—28	CLAMP, hand lever bracket	54 to 64 — KH, XL, XLH, XLCH
		45030—65A	CLAMP, hand lever bracket	65 to 72 — XLH, XLCH
	34	45031—41	PIVOT SCREW, hand lever	54 to 64 — KH, XL, XLH, XLCH
		45031—49	BUSHING, hand lever	N/A 54 to 64 — KH, XL, XLH, XLCH
		45031—65	PIVOT PIN, hand lever	65 to 72 — XLH, XLCH
	35	45033—49	BUSHING, hand lever	54 to 64 — KH, XL, XLH, XLCH
		45033—65	BUSHING, hand lever	65 to Early 68 — XLH, XLCH
	36	45034—68	ANCHOR PIN, hand lever (used without bushings)	Late 68 to 72 — XLH, XLCH
		45036—68	CABLE ANCHOR PIN, hand lever (used with plastic bushings)	65 to 72 — XLH, XLCH
	37	45039—68	BUSHING, hand lever cable anchor pin (plastic) (2)	65 to 72 — XLH, XLCH
	39	45060—54	CONTROL CABLE ASSEMBLY	54 to 72 — KH, XL, XLH, XLCH
	40	45137—51	CABLE, only — 59 in. lg.	54 to 72 — KH, XL, XLH, XLCH
	41	45159—50	ADJUSTING SCREW, control coil	54 to 72 — KH, XL, XLH, XLCH
	43	45174—51	CLEVIS, brake cable	54 to 63 — KH, XL, XLH, XLCH
		45174—64	CLEVIS, brake cable	64 to 72 — XLH, XLCH
	44	45203—52	TUBE, brake cable	54 to 72 — KH, XL, XLH, XLCH
	45	45216—49	CLEVIS CLAMP, brake cable	54 to 72 — KH, XL, XLH, XLCH
	46	45218—52	CLAMP, cable tube	54 to 72 — KH, XL, XLH, XLCH
		91701—49	CONTROL COIL — 25 FT.	54 to 72 — KH, XL, XLH, XLCH

FRONT DISC BRAKE — 1973

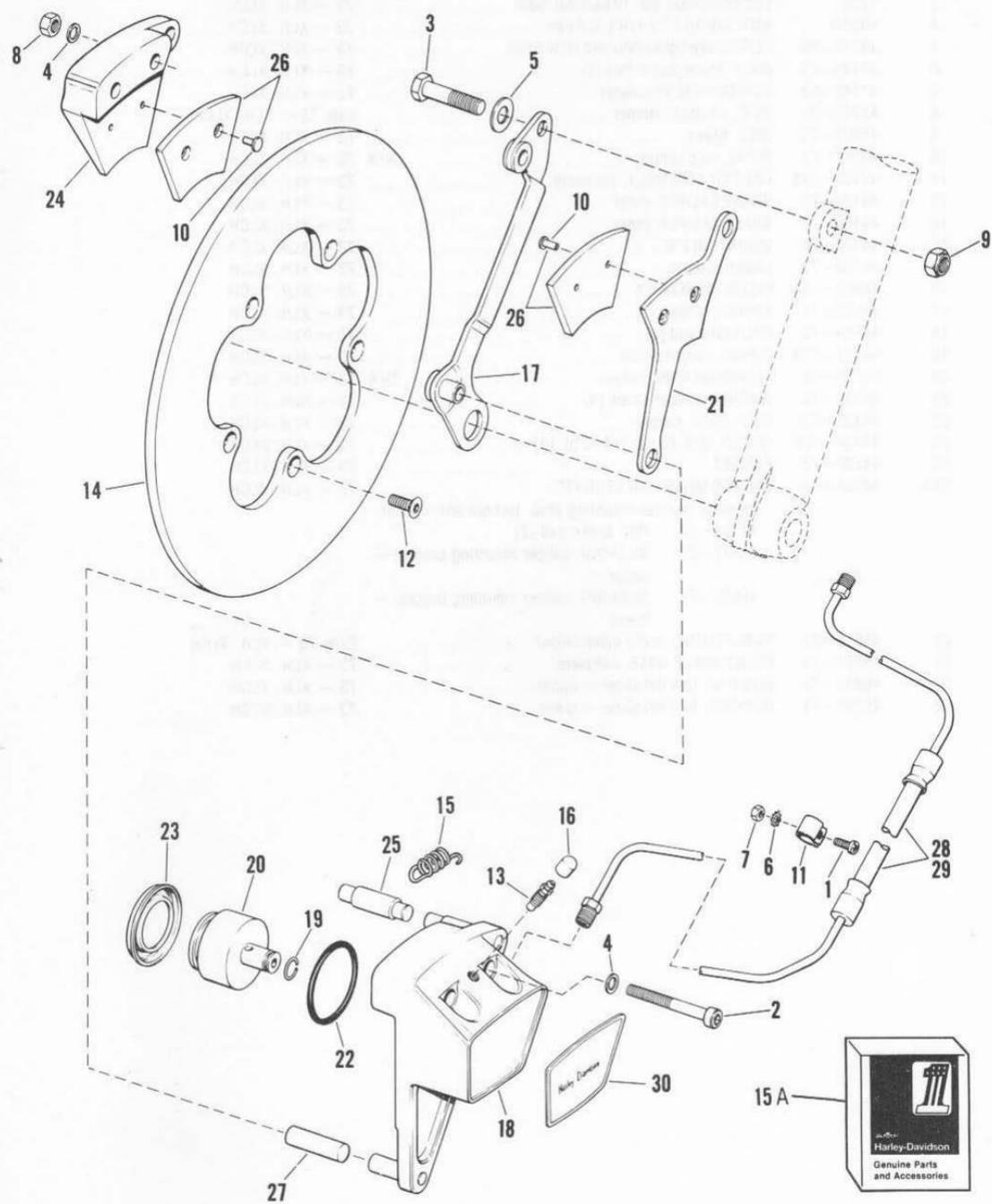


FRONT DISC BRAKE — 1973

B35

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	2664	SCREW, No. 10-24 x 7/16 Pozidriv pan hd.	73 — XLH, XLCH
	2	7145W	LOCKWASHER, 3/8 external tooth (5)	73 — XLH, XLCH
	3	7220	LOCKWASHER, No. 10 external tooth	73 — XLH, XLCH
	4	7620W	NUT, No. 10-24 x 1/8 x 3/8 hex.	73 — XLH, XLCH
	5	38712-68	CLIP, brake hose (mounted on fender)	73 — XLH, XLCH
	6	41198-73	BOLT, brake disc to hub (5)	73 — XLH, XLCH
	7	41749-58	BLEEDER VALVE, caliper	73 — XLH, XLCH
	8	41768-73	CLIP, vibration damper	Late 73 — XLH, XLCH
	9	41807-73	DISC, brake	73 — XLH, XLCH
	10	43557-73	PLATE, disc to hub	N/A 73 — XLH, XLCH
	11	44104-72A	CALIPER ASSEMBLY, complete	73 — XLH, XLCH
	12	44105-72	BRAKE CALIPER, outer	73 — XLH, XLCH
	13	44106-72	BRAKE CALIPER, inner	73 — XLH, XLCH
	14	44107-72	MOUNTING PIN	73 — XLH, XLCH
	15	44108-72	LABEL, caliper	73 — XLH, XLCH
	16	44109-72A	PISTON ASSEMBLY	73 — XLH, XLCH
	17	44123-72	SPRING, caliper	73 — XLH, XLCH
	18	44124-72	PIN, brake pad (2)	73 — XLH, XLCH
	19	44127-72A	O-RING, caliper piston	73 — XLH, XLCH
	20	44128-72	RETAINING RING, caliper	N/A 73 — XLH, XLCH
	21	44132-72	WASHER, caliper screw (4)	73 — XLH, XLCH
	22	44133-72	DUST BOOT, caliper	73 — XLH, XLCH
	23	44134-72A	SCREW, 3/8-16 x 2-1/4 12 pt. (4)	73 — XLH, XLCH
	24	44135-74	PAD SET	73 — XLH, XLCH
	24A	44331-73	CALIPER MOUNTING STUD KIT	73 — XLH, XLCH
			Includes besides mounting stud, locknut and washer:	
		44124-72	PIN, brake pad (2)	
		45821-75	BUSHING, caliper mounting bracket — upper	
		45822-75	BUSHING, caliper mounting bracket — lower	
	25	45518-73	TUBE FITTING, brake outer caliper	Early 73 — XLH, XLCH
	26	45521-73	FRONT BRAKE HOSE, complete	73 — XLH, XLCH
	27	45821-75	BUSHING, fork left slider — upper	73 — XLH, XLCH
	28	45822-75	BUSHING, fork left slider — lower	73 — XLH, XLCH

FRONT DISC BRAKE — 1974 TO 1977

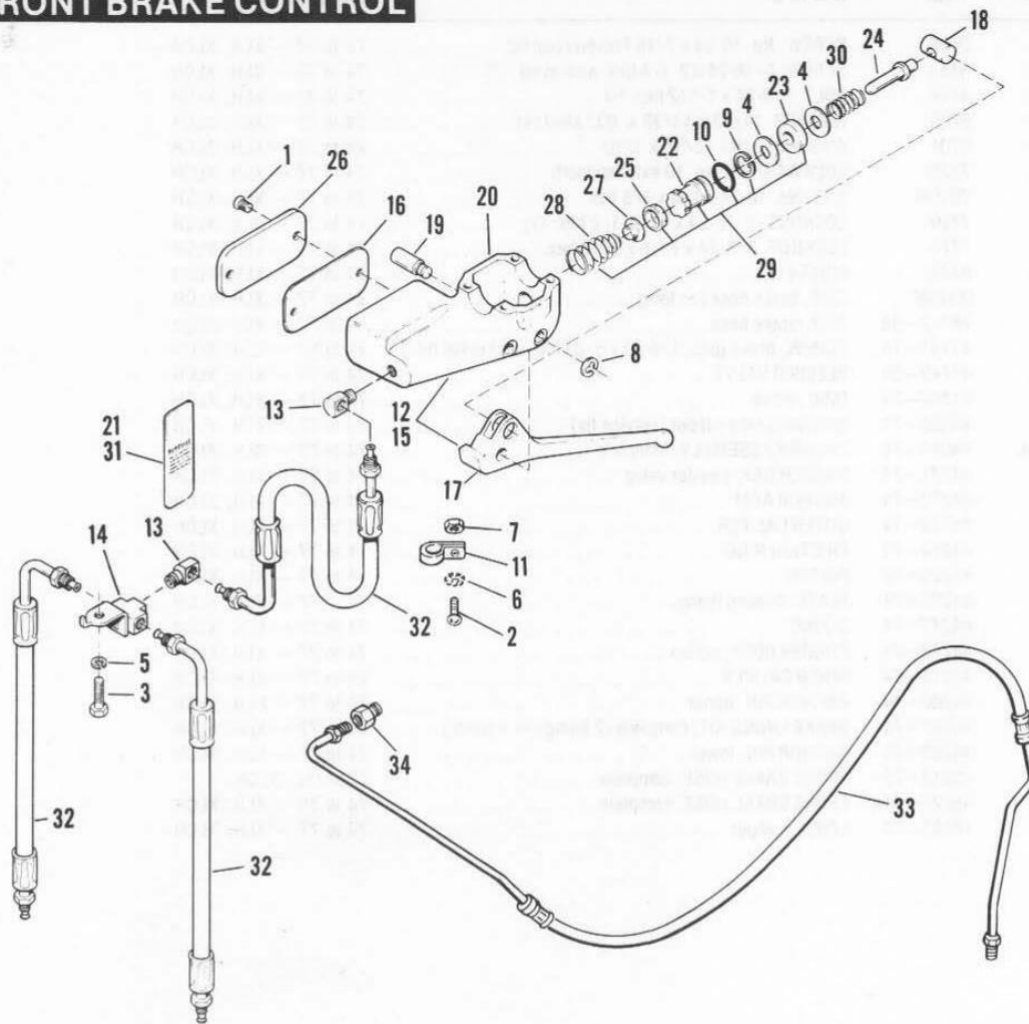


FRONT DISC BRAKE — 1974 TO 1977

B36

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2664	SCREW, No. 10-24 x 7/16 Pozidriv pan hd.	74 to 77 — XLH, XLCH
	2	3453	SCREW, 5/16-24 x 2-1/4 hex. socket hd. (2)	74 to 77 — XLH, XLCH
	3	4724	BOLT, 3/8-24 x 1-1/2 hex. hd.	74 to 77 — XLH, XLCH
	4	6230	WASHER, 11/32 x 13/32 x .032 steel (4)	74 to 77 — XLH, XLCH
	5	6701	WASHER, 3/8 x 13/16 x 1/16.	74 to 77 — XLH, XLCH
	6	7220	LOCKWASHER, No. 10 external tooth	74 to 77 — XLH, XLCH
	7	7620W	NUT, No. 10-24 x 1/8 x 3/8 hex.	74 to 77 — XLH, XLCH
	8	7729	LOCKNUT, 5/16-24 x 1/4 x 1/2 hex. (2)	74 to 77 — XLH, XLCH
	9	7775	LOCKNUT, 3/8-24 x 7/16 x 9/16 hex.	74 to 77 — XLH, XLCH
	10	8475	RIVET (4)	74 to 77 — XLH, XLCH
	11	9990W	CLIP, brake hose (on fork)	74 to 77 — XLH, XLCH
		38712-68	CLIP, brake hose	74 to 77 — XLH, XLCH
	12	41191-74	SCREW, brake disc, 1/4-20 x 5/8 ctsk. socket flat hd. (5)	74 to 77 — XLH, XLCH
	13	41749-58	BLEEDER VALVE	74 to 77 — XLH, XLCH
	14	41807-74	DISC, brake	74 to 77 — XLH, XLCH
	15	43302-77	SPRING, brake caliper (service fix)	74 to 77 — XLH, XLCH
	15A	44089-74	CALIPER ASSEMBLY, complete	74 to 77 — XLH, XLCH
	16	44271-74	RUBBER CAP, bleeder valve	74 to 77 — XLH, XLCH
	17	44272-74	ANCHOR ARM	74 to 77 — XLH, XLCH
	18	44273-74	OUTER CALIPER	74 to 77 — XLH, XLCH
	19	44274-74	FRICTION RING	74 to 77 — XLH, XLCH
	20	44275-74	PISTON	74 to 77 — XLH, XLCH
	21	44276-74	PLATE, floating lining	74 to 77 — XLH, XLCH
	22	44277-74	O-RING	74 to 77 — XLH, XLCH
	23	44278-74	RUBBER BOOT, piston	74 to 77 — XLH, XLCH
	24	44279-74	INNER CALIPER	74 to 77 — XLH, XLCH
	25	44280-74	ANCHOR PIN, upper	74 to 77 — XLH, XLCH
	26	44281-74	BRAKE LINING KIT, complete (2 linings — 4 rivets)	74 to 77 — XLH, XLCH
	27	44283-74	ANCHOR PIN, lower	74 to 77 — XLH, XLCH
	28	45519-77	FRONT BRAKE HOSE, complete	77 — XL, XLCH
	29	45521-74A	FRONT BRAKE HOSE, complete	74 to 76 — XLH, XLCH
	30	45532-74	LABEL, caliper	74 to 77 — XLH, XLCH

FRONT BRAKE CONTROL



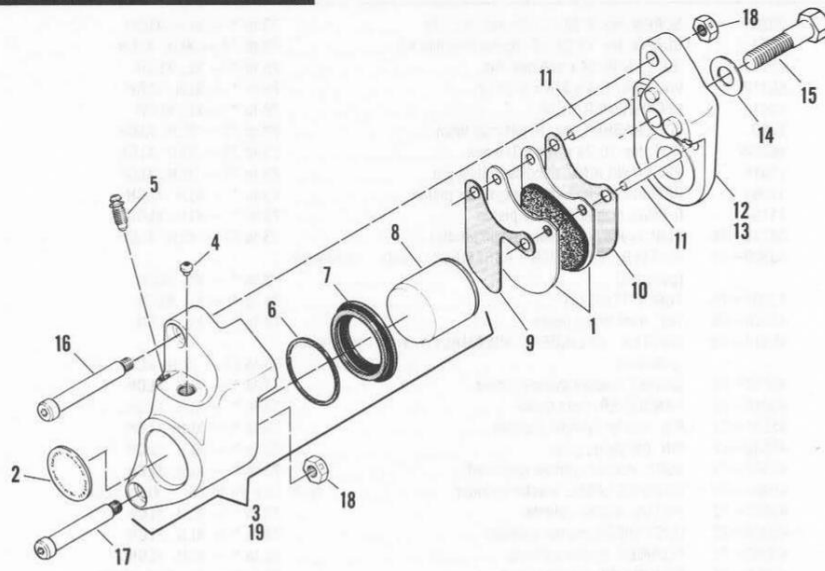
FRONT BRAKE CONTROL

B37

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2628	SCREW, No. 8-32 x 7/16 ctsk. hd. (2)	73 to * — XLH, XLCH
	2	2664	SCREW, No. 10-24 x 7/16 Pozidriv pan hd.	73 to 77 — XLH, XLCH
	3	4391	BOLT, 5/16-24 x 5/8 hex. hd.	78 to * — XL, XLCH
	4	6811W	WASHER, 1/4 x 3/4 x 1/64 (2)	73 to * — XLH, XLCH
	5	7041	LOCKWASHER, 5/16	78 to * — XL, XLCH
	6	7220	LOCKWASHER, No. 10 external tooth	73 to 77 — XLH, XLCH
	7	7620W	NUT, No. 10-24 x 1/8 x 3/8 hex.	73 to 77 — XLH, XLCH
	8	11015	RETAINING RING, handlever pivot pin	73 to 77 — XLH, XLCH
	9	11063	RETAINING RING, master cylinder piston	73 to * — XLH, XLCH
	10	11137	O-RING, master cylinder piston	73 to * — XLH, XLCH
	11	38712-68	CLIP, brake hose (mounted on fender)	73 to 77 — XLH, XLCH
	12	43306-78	MASTER CYLINDER ASSEMBLY, with handlever (polished)	78 to * — XL, XLCH
	13	43307-78	TUBE FITTING (2)	78 to * — XL, XLCH
	14	43308-78	TEE, front brake hoses	78 to * — XL, XLCH
	15	45010-73	MASTER CYLINDER ASSEMBLY, with handlever (polished)	73 to 77 — XLH, XLCH
	16	45012-72	GASKET, master cylinder cover	73 to * — XLH, XLCH
	17	45016-72	HANDLEVER, front brake	73 to * — XLH, XLCH
	18	45031-72	PIN, master cylinder plunger	73 to * — XLH, XLCH
	19	45032-72	PIN, handlever pivot	73 to * — XLH, XLCH
	20	45037-73	BODY, master cylinder (polished)	73 to * — XLH, XLCH
	21	45044-74	WARNING LABEL, master cylinder	N/A Late 74 to 76 — XLH, XLCH
	22	45053-72	PISTON, master cylinder	73 to * — XLH, XLCH
	23	45054-72	DUST WIPER, master cylinder	73 to * — XLH, XLCH
	24	45055-72	PLUNGER, master cylinder	73 to * — XLH, XLCH
	25	45056-77	PISTON CUP, master cylinder	73 to * — XL, XLH, XLCH
	26	45057-72	COVER, master cylinder	73 to * — XLH, XLCH
	27	45059-72	CUP, piston spring	73 to * — XLH, XLCH
	28	45061-72A	SPRING, piston return — master cylinder	73 to * — XLH, XLCH
	29	45063-72	REPAIR KIT, master cylinder	73 to * — XLH, XLCH
	30	45071-72	SPRING, plunger — master cylinder	73 to * — XLH, XLCH
	31	45105-77	WARNING LABEL, master cylinder (DOT 5)	77 to * — XL, XLCH
	32	45121-77	FRONT BRAKE HOSE, complete (3)	78 to * — XL, XLCH
	33	45521-73	FRONT BRAKE HOSE, complete	73 to 77 — XLH, XLCH
	34	63609-72	TUBE FITTING, 1/8-27 NPSF (2)	Late 73 to 77 — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

FRONT BRAKE CALIPER



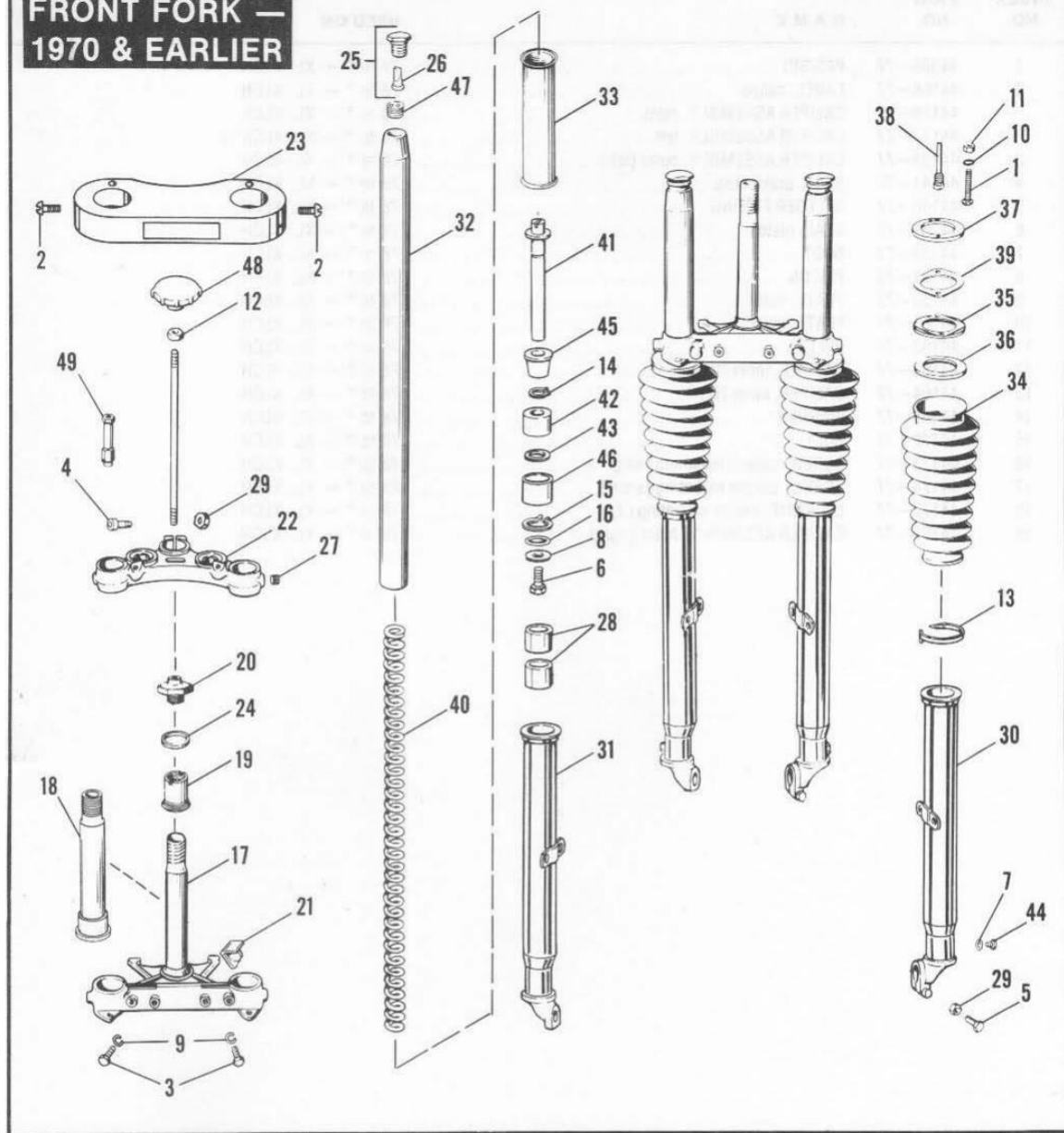
FRONT BRAKE CALIPER

B38

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	44098-77	PAD SET	78 to * - XL, XLCH
	2	44108-72	LABEL, caliper	78 to * - XL, XLCH
		44116-77	CALIPER ASSEMBLY, right	78 to * - XL, XLCH
		44117-77	CALIPER ASSEMBLY, left	78 to * - XL, XLCH
	3	44121-77	CALIPER ASSEMBLY, outer (left)	78 to * - XL, XLCH
	4	44141-77	SEAT, brake hose	78 to * - XL, XLCH
	5	44146-77	BLEEDER FITTING	78 to * - XL, XLCH
	6	44151-77	SEAL, piston	78 to * - XL, XLCH
	7	44153-77	BOOT	78 to * - XL, XLCH
	8	44157-77	PISTON	78 to * - XL, XLCH
	9	44158-77	PLATE, outer	78 to * - XL, XLCH
	10	44161-77	PLATE, inner	78 to * - XL, XLCH
	11	44162-77	PIN (2)	78 to * - XL, XLCH
	12	44163-77	CALIPER, inner (left)	78 to * - XL, XLCH
	13	44164-77	CALIPER, inner (right)	78 to * - XL, XLCH
	14	44165-77	WASHER	78 to * - XL, XLCH
	15	44172-77	BOLT	78 to * - XL, XLCH
	16	44173-77	SCREW, caliper mounting (long)	78 to * - XL, XLCH
	17	44174-77	SCREW, caliper mounting (short)	78 to * - XL, XLCH
	18	44177-77	LOCKNUT, caliper mounting (2)	78 to * - XL, XLCH
	19	44195-77	CALIPER ASSEMBLY, outer (right)	78 to * - XL, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

FRONT FORK — 1970 & EARLIER

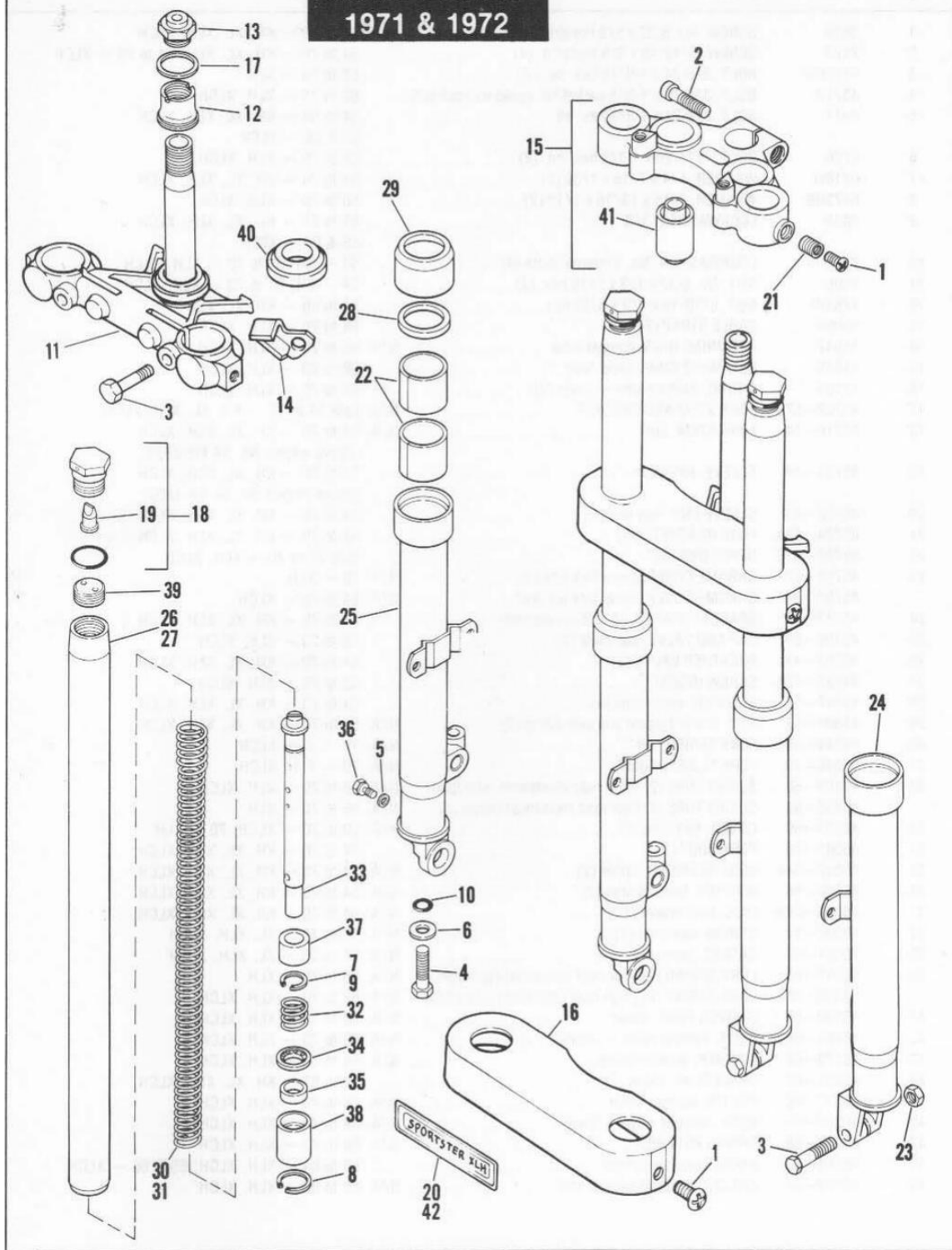


FRONT FORK — 1970 & EARLIER

B39

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2625	SCREW, No. 8-32 x 5/8 Pozidriv pan hd. (4)	54 to 70 — KH, XL, XLH, XLCH
	2	2823	SCREW, 5/16-18 x 3/8 truss hd. (4)	54 to 70 — KH, XL, XLH; 64 to 70 — XLCH
	3	4370HB	BOLT, 3/8-24 x 1-9/16 hex. hd. (2)	67 to 70 — XLH
	4	4371W	BOLT, 3/8-16 x 1-5/8 socket hd. (used without nut)	62 to 70 — XLH, XLCH
	5	4411	BOLT, 3/8-24 x 1-3/4 hex. hd.	54 to 64 — KH, XL, XLH, XLCH 65 & 66 — XLCH
	6	4726	BOLT, 7/16-20 x 1-1/2 hex. hd. (2)	68 to 70 — XLH, XLCH
	7	6218W	WASHER, 1/4 x 7/16 x 1/32 (2)	54 to 70 — KH, XL, XLH, XLCH
	8	6473HB	WASHER, 7/16 x 13/16 x 1/16 (2)	68 to 70 — XLH, XLCH
	9	7038	LOCKWASHER, 3/8	64 to 74 — KH, XL, XLH, XLCH 65 & 66 — XLCH
	10	7115	LOCKWASHER, No. 8 internal tooth (4)	54 — KH; 61 to 70 — XLH, XLCH
	11	7608	NUT, No. 8-32 x 1/8 x 5/16 hex. (2)	54 — KH; 61 to 70 — XLH, XLCH
	12	7763W	NUT, 5/16-18 x 1/2 x 5/32 hex.	54 to 66 — KH, XL, XLH
	13	10006	CABLE STRAP (2)	68 to 70 — XLH, XLCH
	14	11047	RETAINING RING, damper tube	N/A 68 to 70 — XLH, XLCH
	15	11048	RETAINING RING, slider tube	68 to 70 — XLH, XLCH
	16	11105	O-RING, damper tube — lower (2)	68 to 70 — XLH, XLCH
	17	45702—57B	FORK STEM AND BRACKET	N/A Late 54 to 70 — KH, XL, XLH, XLCH
	18	45716—54	FORK STEM, only	N/A 54 to 70 — KH, XL, XLH, XLCH (above engine No. 54 KH-2250)
	19	45721—54	SLEEVE, fork stem	54 to 70 — KH, XL, XLH, XLCH (above engine No. 54 KH-1800)
	20	45722—54	SLEEVE END, fork stem	54 to 70 — KH, XL, XLH, XLCH
	21	45724—68A	FORK BRACKET, only	54 to 70 — KH, XL, XLH, XLCH
	22	45739—62B	UPPER BRACKET	Late 62 to 70 — XLH, XLCH
	23	45750—70	CHROME COVER, lower fork bracket	N/A 70 — XLH
		45751—64	CHROME COVER, lower fork bracket	N/A 64 to 70 — XLCH
	24	45752—52	BRACKET SPACER, (0 to 3 as required)	54 to 70 — KH, XL, XLH, XLCH
	25	45756—59	CAP AND VALVE, complete (2)	59 to 70 — XLH, XLCH
	26	45757—49	BREATHER VALVE (2)	54 to 70 — KH, XL, XLH, XLCH
	27	45782—72A	SCREW INSERT	62 to 70 — XLH, XLCH
	28	45818—52	BUSHING, slider tube (4)	54 to 70 — KH, XL, XLH, XLCH
	29	45894—52	NUT, bracket clamp and axle clamp (2)	N/A 54 to 70 — KH, XL, XLH, XLCH
	30	45944—70	FORK SLIDER, left	N/A 70 — XLH, XLCH
	31	45946—70	FORK SLIDER, right	N/A 70 — XLH, XLCH
	32	45953—68	SLIDER TUBE (2) (high road clearance) (standard)	N/A 68 to 70 — XLH, XLCH
		45955—68	SLIDER TUBE (2) (low road clearance) (optional)	N/A 68 to 70 — XLH
	33	45967—59	COVER, fork tube (2)	N/A 59 to 70 — XLCH; 70 — XLH
	34	46001—54	FORK BOOT (2)	54 to 70 — KH, XL, XLH, XLCH
	35	46007—54A	BOOT RETAINER, upper (2)	N/A 54 to 70 — KH, XL, XLH, XLCH
	36	46009—54	WASHER, boot retainer (2)	N/A 54 to 70 — KH, XL, XLH, XLCH
	37	46010—54A	DISC, boot retainer (2)	N/A 54 to 70 — KH, XL, XLH, XLCH
	38	46020—57	SCREW, boot vent (2)	N/A 57 to 70 — XL, XLH, XLCH
	39	46021—57	GASKET, boot vent	N/A 57 to 70 — XL, XLH, XLCH
	40	46057—68	FORK SPRING (2) (low road clearance) (optional)	N/A 68 to 70 — XLH
		46058—68	FORK SPRING (2) (high road clearance) (standard)	N/A 68 to 70 — XLH, XLCH
	41	46100—68	DAMPER TUBE, slider	N/A 68 to 70 — XLH, XLCH
	42	46160—68	BODY, damper valve — upper	N/A 68 to 70 — XLH, XLCH
	43	46170—68	WASHER, damper valve	N/A 68 to 70 — XLH, XLCH
	44	46201—52	DRAIN PLUG, slider (2)	54 to 67 — KH, XL, XLH, XLCH
	45	46230—68	PISTON, damper valve	N/A 68 to 70 — XLH, XLCH
	46	46231—68	BODY, damper valve — lower	N/A 68 to 70 — XLH, XLCH
	47	46243—68	SPRING RETAINER	N/A 68 to 70 — XLH, XLCH
	48	46746—52	KNOB, steering damper	60 to 64 — XLH, XLCH; 65 & 66 — XLCH
	49	46776—55	SPACER, steering damper rod	N/A 60 to 66 — XLH, XLCH

FRONT FORK — 1971 & 1972

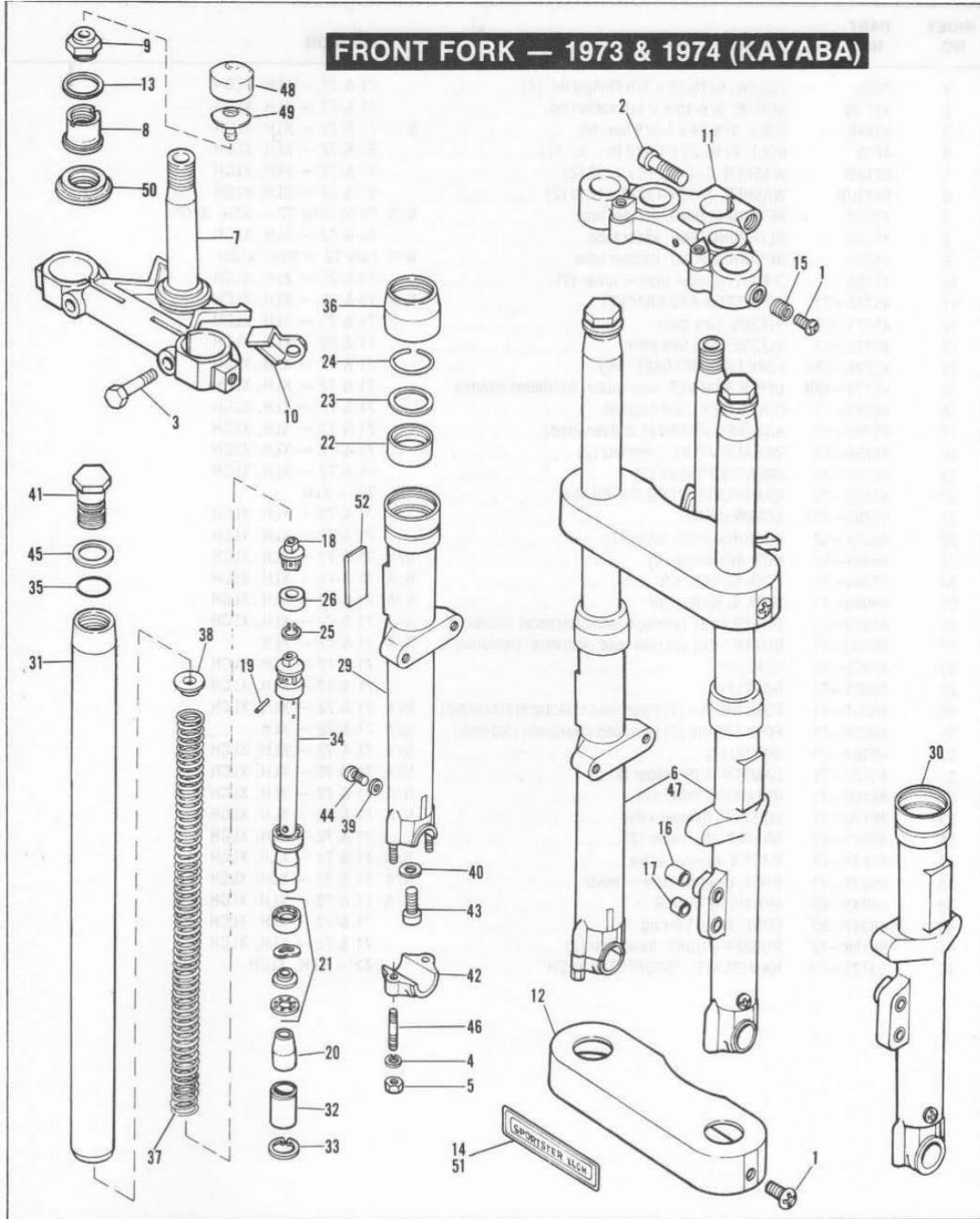


FRONT FORK — 1971 & 1972

B40

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2823	SCREW, 5/16-18 x 3/8 Phillips hd. (4)	71 & 72 — XLH, XLCH
	2	4371W	SCREW, 3/8-16 x 1-5/8 socket hd.	71 & 72 — XLH, XLCH
	3	4374B	BOLT, 3/8-24 x 1-5/8 hex. hd.	N/A 71 & 72 — XLH, XLCH
	4	4726	BOLT, 7/16-20 x 1-1/2 hex. hd. (2)	71 & 72 — XLH, XLCH
	5	6218W	WASHER, 1/4 x 7/16 x 1/32 (2)	71 & 72 — XLH, XLCH
	6	6473HB	WASHER, 7/16 x 13/16 x 1/16 (2)	71 & 72 — XLH, XLCH
	7	11047	RETAINING RING, damper tube	N/A 71 to Early 72 — XLH, XLCH
	8	11048	RETAINING RING, slider tube	71 & 72 — XLH, XLCH
	9	11065	RETAINING RING, damper tube	N/A Late 72 — XLH, XLCH
	10	11105	O-RING, damper tube — lower (2)	71 & 72 — XLH, XLCH
	11	45703—71	FORK STEM AND BRACKET	N/A 71 & 72 — XLH, XLCH
	12	45721—54	SLEEVE, fork stem	71 & 72 — XLH, XLCH
	13	45722—54	SLEEVE END, fork stem	71 & 72 — XLH, XLCH
	14	45724—68A	FORK LOCK BRACKET, only	71 & 72 — XLH, XLCH
	15	45739—62B	UPPER BRACKET, with rubber handlebar mounts	71 & 72 — XLH, XLCH
	16	45751—71	COVER, fork lower bracket	71 & 72 — XLH, XLCH
	17	45752—52	BRACKET SPACER (0 to 3 required)	71 & 72 — XLH, XLCH
	18	45756—59	CAP AND VALVE, complete (2)	71 & 72 — XLH, XLCH
	19	45757—49	BREATHER VALVE (2)	71 & 72 — XLH, XLCH
	20	45760—72	NAMEPLATE, "SPORTSTER XLH"	72 — XLH
	21	45782—72A	SCREW INSERT	71 & 72 — XLH, XLCH
	22	45818—52	BUSHING, slider tube (4)	71 & 72 — XLH, XLCH
	23	45894—52	NUT, axle clamp (2)	N/A 71 & 72 — XLH, XLCH
	24	45944—71	FORK SLIDER, left	N/A 71 & 72 — XLH, XLCH
	25	45946—71	FORK SLIDER, right	N/A 71 & 72 — XLH, XLCH
	26	45953—71	SLIDER TUBE (2) (high road clearance) (standard)	N/A 71 & 72 — XLH, XLCH
	27	45955—71	SLIDER TUBE (2) (low road clearance) (optional)	N/A 71 & 72 — XLH
	28	45975—71	SEAL (2)	71 & 72 — XLH, XLCH
	29	46001—71	BOOT (2)	71 & 72 — XLH, XLCH
	30	46057—71	FORK SPRING (2) (high road clearance) (standard)	N/A 71 & 72 — XLH, XLCH
	31	46058—71	FORK SPRING (2) (low road clearance) (optional)	N/A 71 & 72 — XLH
	32	46062—71	SPRING (2)	N/A 71 & 72 — XLH, XLCH
	33	46100—71	DAMPER TUBE, slider (2)	N/A 71 & 72 — XLH, XLCH
	34	46160—71	RETAINING RING, (2)	N/A 71 & 72 — XLH, XLCH
	35	46170—71	WASHER, damper valve	N/A 71 & 72 — XLH, XLCH
	36	46201—52	DRAIN PLUG, slider (2)	71 & 72 — XLH, XLCH
	37	46230—71	PISTON, damper valve	N/A 71 & 72 — XLH, XLCH
	38	46231—71	BODY, damper valve — lower	N/A 71 & 72 — XLH, XLCH
	39	46243—68	SPRING RETAINER	N/A 71 & 72 — XLH, XLCH
	40	48347—52	CONE, lower bearing	71 & 72 — XLH, XLCH
	41	56158—49	RUBBER MOUNT, handlebar (2)	71 & 72 — XLH, XLCH
	42	59175—72	NAMEPLATE, "SPORTSTER XLCH"	72 — XLH, XLCH

FRONT FORK — 1973 & 1974 (KAYABA)

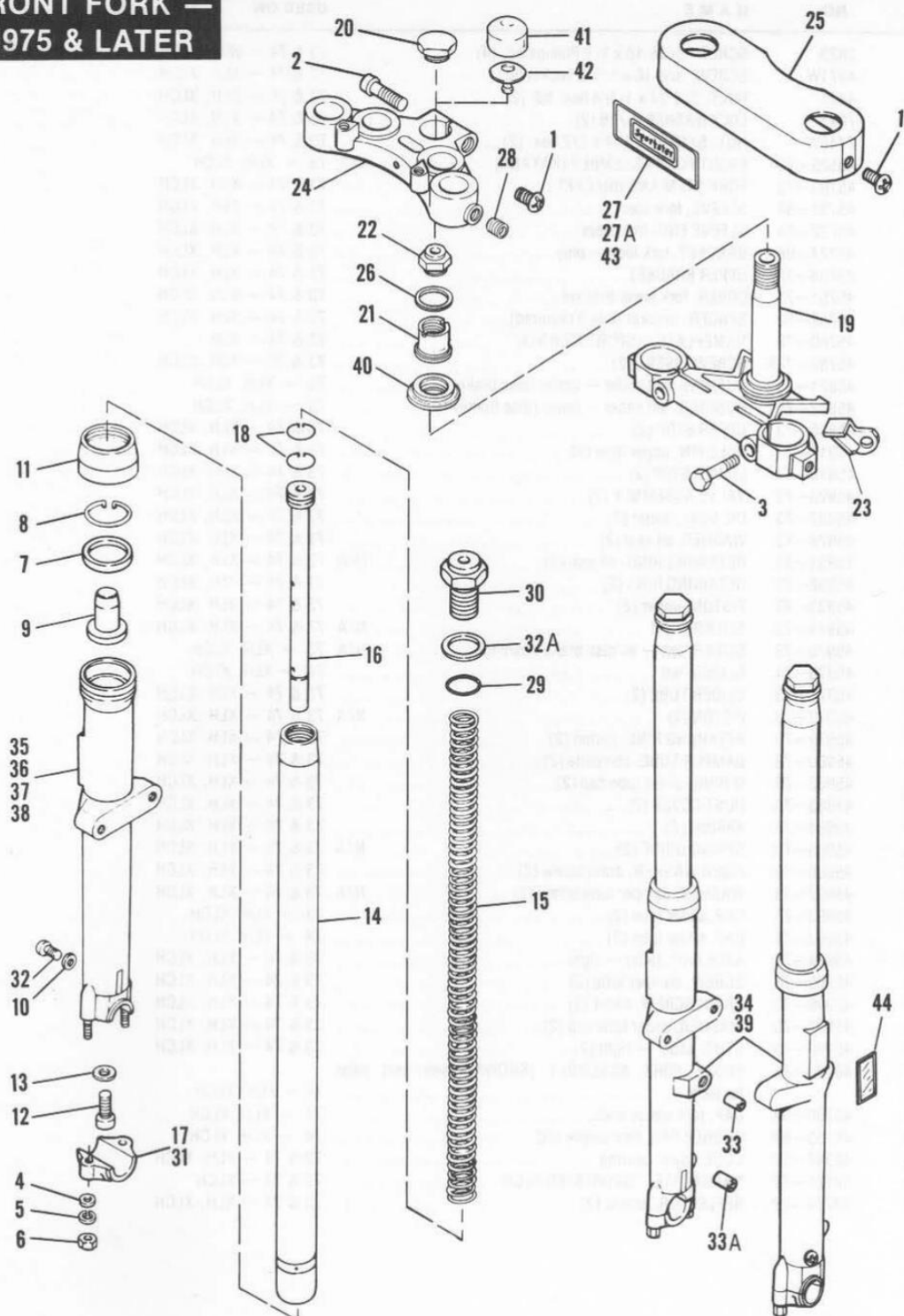


FRONT FORK — 1973 & 1974 (KAYABA)

B41

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2823	SCREW, 5/16-18 x 3/8 Phillips hd. (4)	73 & 74 — XLH, XLCH
	2	4371W	SCREW, 3/8-16 x 1-5/8 socket hd.	73 & 74 — XLH, XLCH
	3	4411	BOLT, 3/8-24 x 1-3/4 hex. hd. (2)	73 & 74 — XLH, XLCH
	4	7041	LOCKWASHER, 5/16 (2)	73 & 74 — XLH, XLCH
	5	7748W	NUT, 5/16-18 x 1/4 x 1/2 hex. (2)	73 & 74 — XLH, XLCH
	6	45525-73	FRONT FORK ASSEMBLY (KAYABA)	N/A 73 — XLH, XLCH
	7	45703-73	FORK STEM AND BRACKET	73 & 74 — XLH, XLCH
	8	45721-54	SLEEVE, fork stem	73 & 74 — XLH, XLCH
	9	45722-54	SLEEVE END, fork stem	73 & 74 — XLH, XLCH
	10	45724-68A	BRACKET, fork lock — only	73 & 74 — XLH, XLCH
	11	45738-73	UPPER BRACKET	73 & 74 — XLH, XLCH
	12	45751-71	COVER, fork lower bracket	73 & 74 — XLH, XLCH
	13	45752-52	SPACER, bracket (0 to 3 required)	73 & 74 — XLH, XLCH
	14	45760-72	NAMEPLATE, "SPORTSTER XLH"	73 & 74 — XLH
	15	45782-72A	SCREW INSERT (2)	73 & 74 — XLH, XLCH
	16	45821-75	BUSHING, left slider — upper (disc brake)	73 — XLH, XLCH
	17	45822-75	BUSHING, left slider — lower (disc brake)	73 — XLH, XLCH
	18	45916-73	UPPER STOP (2)	73 & 74 — XLH, XLCH
	19	45917-73	ROLL PIN, upper stop (2)	73 & 74 — XLH, XLCH
	20	45918-73	LOWER STOP (2)	73 & 74 — XLH, XLCH
	21	45926-73	VALVE ASSEMBLY (2)	73 & 74 — XLH, XLCH
	22	45927-73	OIL SEAL, slider (2)	73 & 74 — XLH, XLCH
	23	45928-73	WASHER, oil seal (2)	73 & 74 — XLH, XLCH
	24	45931-73	RETAINING RING, oil seal (2)	N/A 73 & 74 — XLH, XLCH
	25	45932-73	RETAINING RING (2)	73 & 74 — XLH, XLCH
	26	45933-73	PISTON, upper (2)	73 & 74 — XLH, XLCH
	29	45974-73	SLIDER, right	N/A 73 & 74 — XLH, XLCH
	30	45976-73	SLIDER, left — w/disc brake bushings	N/A 73 — XLH, XLCH
		45976-74	SLIDER, left	74 — XLH, XLCH
	31	45977-73	SLIDER TUBE (2)	73 & 74 — XLH, XLCH
	32	45978-73	PISTON (2)	N/A 73 & 74 — XLH, XLCH
	33	45979-73	RETAINING RING, piston (2)	73 & 74 — XLH, XLCH
	34	45980-73	DAMPER TUBE, complete (2)	73 & 74 — XLH, XLCH
	35	45982-73	O-RING, slider tube cap (2)	73 & 74 — XLH, XLCH
	36	45983-73	DUST COVER (2)	73 & 74 — XLH, XLCH
	37	45984-73	SPRING (2)	73 & 74 — XLH, XLCH
	38	45985-73	SPRING GUIDE (2)	N/A 73 & 74 — XLH, XLCH
	39	45986-73	FIBER WASHER, drain screw (2)	73 & 74 — XLH, XLCH
	40	45992-73	WASHER, damper tube screw (2)	N/A 73 & 74 — XLH, XLCH
	41	45993-73	CAP, slider tube (2)	73 — XLH, XLCH
		45993-74	CAP, slider tube (2)	74 — XLH, XLCH
	42	45994-73	AXLE CAP, slider — right	73 & 74 — XLH, XLCH
	43	45995-73	SCREW, damper tube (2)	73 & 74 — XLH, XLCH
	44	45996-73	DRAIN SCREW, slider (2)	73 & 74 — XLH, XLCH
	45	45997-73	WASHER, slider tube cap (2)	73 & 74 — XLH, XLCH
	46	45998-73	STUD, slider — right (2)	73 & 74 — XLH, XLCH
	47	46023-75	FRONT FORK ASSEMBLY (SHOWA) (see next page for parts)	74 — XLH, XLCH
	48	46750-69	CAP, fork sleeve end	74 — XLH, XLCH
	49	46753-69	RUBBER PAD, fork sleeve end	74 — XLH, XLCH
	50	48347-52	CONE, lower bearing	73 & 74 — XLH, XLCH
	51	59175-72	NAMEPLATE, "SPORTSTER XLCH"	73 & 74 — XLCH
	52	59254-72	REFLECTOR, amber (2)	73 & 74 — XLH, XLCH

FRONT FORK — 1975 & LATER

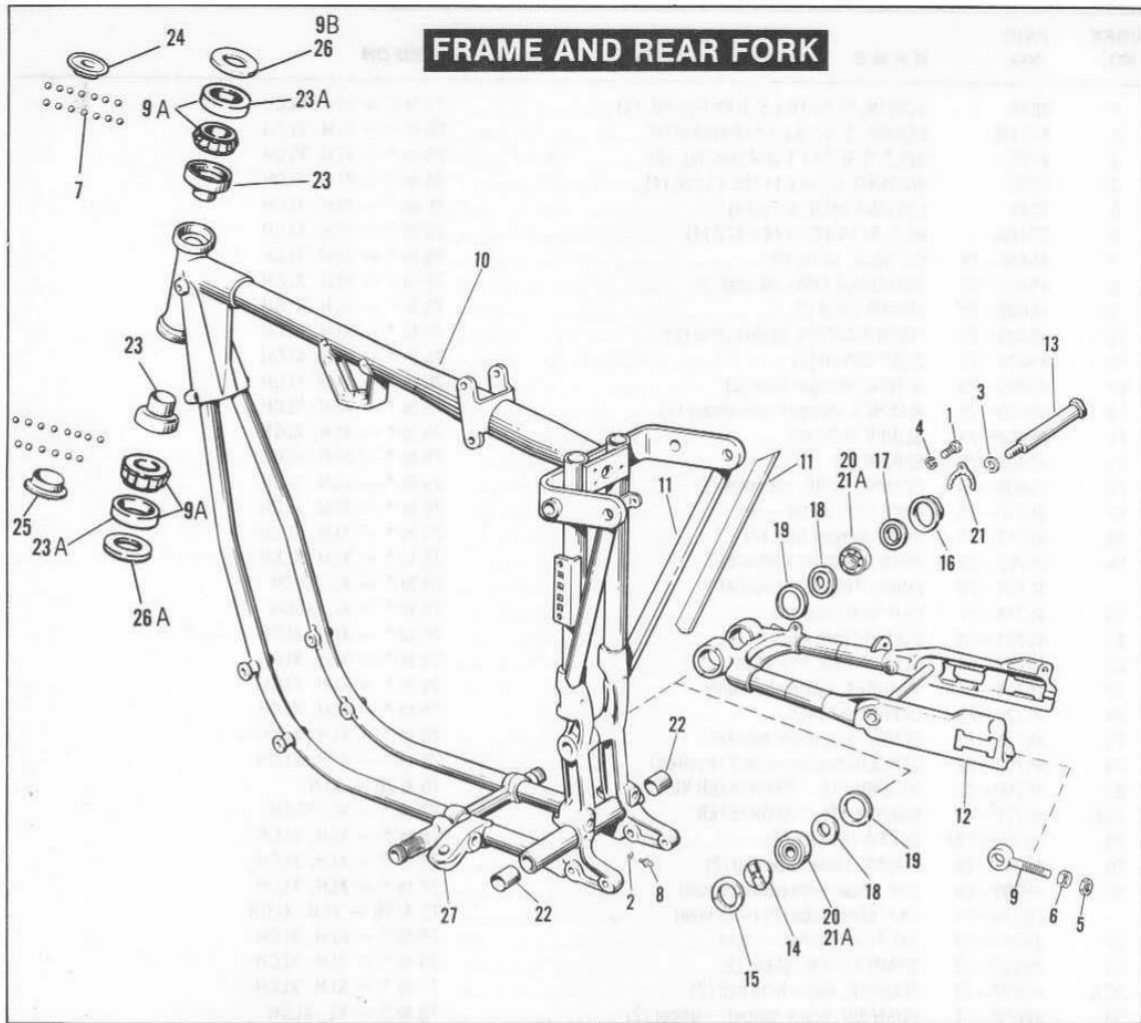


FRONT FORK — 1975 & LATER (SHOWA)

B42

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	2823	SCREW, 5/16-18 x 3/8 Phillips hd. (4)	75 to * — XLH, XLCH
	2	4371W	SCREW, 3/8-16 x 1-5/8 socket hd.	75 to * — XLH, XLCH
	3	4411	BOLT, 3/8-24 x 1-3/4 hex. hd. (2)	75 to * — XLH, XLCH
	4	6702	WASHER, 5/16 x 11/16 x 1/16 (4)	75 to * — XLH, XLCH
	5	7041	LOCKWASHER, 5/16 (4)	75 to * — XLH, XLCH
	6	7748W	NUT, 5/16-18 x 1/4 x 1/2 (4)	75 to * — XLH, XLCH
	7	45400-75	OIL SEAL, slider (2)	75 to * — XLH, XLCH
	8	45401-75	RETAINING RING, oil seal (2)	75 to * — XLH, XLCH
	9	45402-75	LOWER STOP (2)	75 to * — XLH, XLCH
	10	45403-75	FIBER WASHER, drain screw (2)	75 to * — XLH, XLCH
	11	45404-75	DUST COVER (2)	75 to * — XLH, XLCH
	12	45405-75	SCREW, damper tube (2)	75 to * — XLH, XLCH
	13	45406-75	WASHER, damper tube screw (2)	75 to * — XLH, XLCH
	14	45407-75	SLIDER TUBE (2)	75 to * — XLH, XLCH
	15	45408-75	SPRING (2)	75 to * — XLH, XLCH
	16	45409-75	DAMPER TUBE, complete (2)	75 to * — XLH, XLCH
	17	45410-75	AXLE CAP, slider — left	75 to * — XLH, XLCH
	18	45412-75	RING, damper tube (4)	75 to * — XLH, XLCH
	19	45703-73	FORK STEM AND BRACKET	75 to * — XLH, XLCH
		45703-78	FORK STEM AND BRACKET	78 to * — XL, XLCH
	20	45718-71	CAP, fork stem end	78 to * — XL, XLCH
	21	45721-54	SLEEVE, fork stem	75 to * — XLH, XLCH
	22	45722-54	SLEEVE END, fork stem	75 to * — XLH, XLCH
	23	45724-68A	BRACKET, fork lock — only	75 to * — XLH, XLCH
	24	45738-73	UPPER BRACKET	75 to * — XLH, XLCH
	25	45751-71	COVER, fork lower bracket	75 to * — XLH, XLCH
	26	45752-52	SPACER, bracket (0 to 3 required)	75 to * — XLH, XLCH
	27	45760-72	NAMEPLATE, "SPORTSTER XLH"	75 & 76 — XLH
	27A	45772-77	NAMEPLATE, "SPORTSTER"	77 to * — XL, XLCH
	28	45782-72A	SCREW INSERT (2)	75 to * — XLH, XLCH
	29	45982-73	O-RING, slider tube cap (2)	75 to * — XLH, XLCH
	30	45993-73	CAP, slider tube (without hole)	77 to * — XLH, XLCH
		45993-74	CAP, slider tube (2) (with hole)	75 & 76 — XLH, XLCH
	31	45994-73	AXLE CAP, slider — right	75 to * — XLH, XLCH
	32	45996-73	DRAIN SCREW, slider (2)	75 to * — XLH, XLCH
	32A	45997-73	WASHER, slider tube cap (2)	75 to * — XLH, XLCH
	33	46018-77	BUSHING, brake caliper — upper (2)	78 to * — XL, XLCH
	33A	46019-77	BUSHING, brake caliper — lower (2)	78 to * — XL, XLCH
	34	46023-75	FRONT FORK ASSEMBLY (SHOWA)	75 to * — XLH, XLCH
	35	46024-75	SLIDER, left — complete	75 to * — XLH, XLCH
	36	46025-75	SLIDER, right — complete	75 to * — XLH, XLCH
	37	46026-77	SLIDER, right — complete	78 to * — XL, XLCH
	38	46027-77	SLIDER, left — complete	78 to * — XL, XLCH
	39	46028-78A	SET OF FORK LEGS, complete	78 to * — XL, XLCH
	40	48347-52	CONE, lower bearing	75 to * — XLH, XLCH
	41	46750-69	CAP, fork stem end	75 to 77 — XL, XLCH
	42	46753-69	RUBBER PAD, fork stem end	75 to * — XLH, XLCH
	43	59175-72	NAMEPLATE, "SPORTSTER XLCH"	75 & 76 — XLCH
	44	59254-72	REFLECTOR, amber (2)	75 to * — XLH, XLCH

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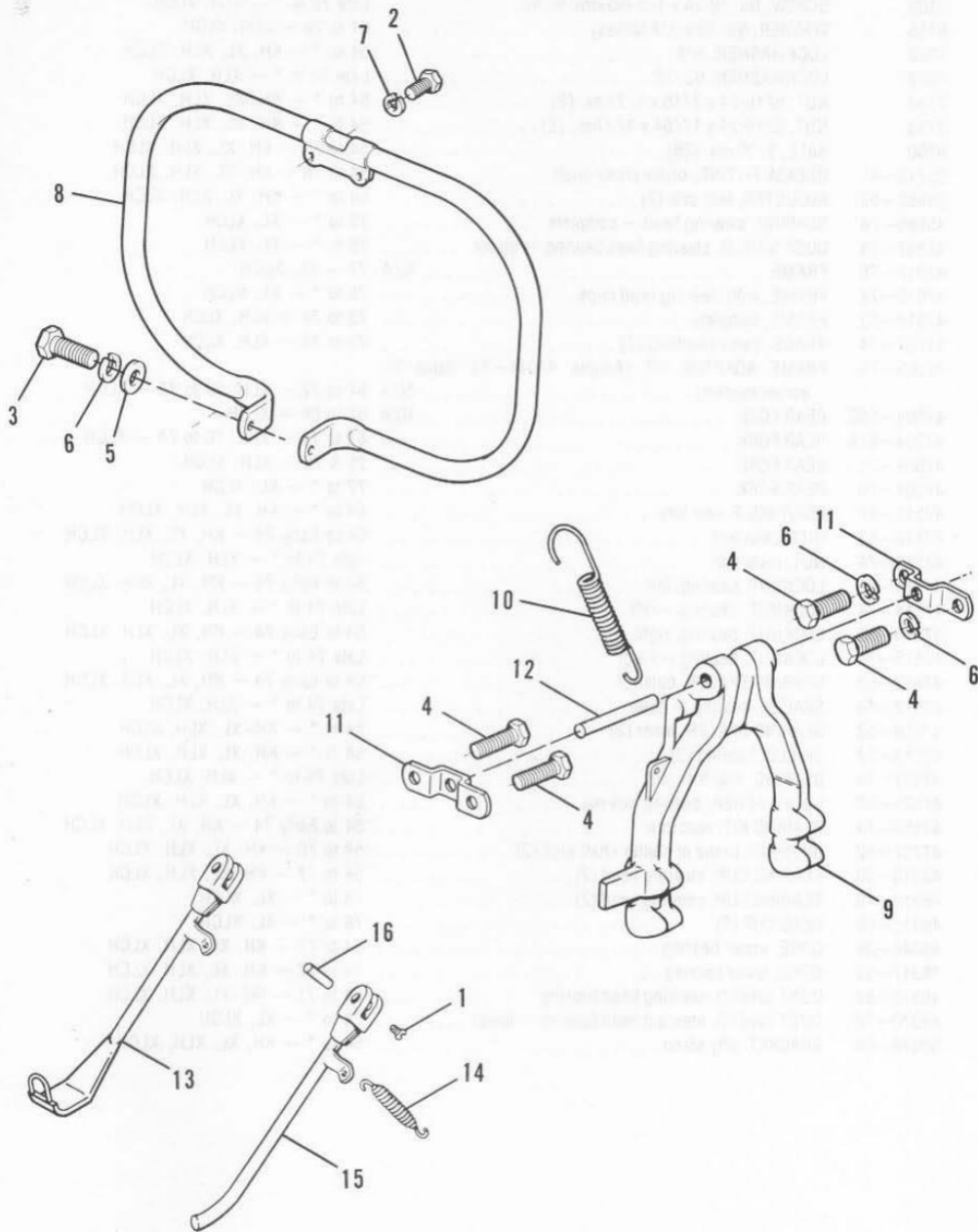
FRAME AND REAR FORK

B43

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	1198	SCREW, No. 10-24 x 1/2 Pozidriv fil. hd.	Late 72 to * — XLH, XLCH
	2	6156	WASHER, No. 10 x 3/8 (brass)	61 to 76 — XLH, XLCH
	3	7022	LOCKWASHER, 5/8	54 to * — KH, XL, XLH, XLCH
	4	7069	LOCKWASHER, No. 10	Late 72 to * — XLH, XLCH
	5	7744	NUT, 5/16-24 x 3/16 x 1/2 hex. (2)	54 to * — KH, XL, XLH, XLCH
	6	7753	NUT, 5/16-24 x 17/64 x 1/2 hex. (2)	54 to * — KH, XL, XLH, XLCH
	7	8860	BALL, 5/16 dia. (28)	54 to 77 — KH, XL, XLH, XLCH
	8	25715-47	GREASE FITTING, brake cross-shaft	54 to 76 — KH, XL, XLH, XLCH
	9	39985-52	ADJUSTER, rear axle (2)	54 to * — KH, XL, XLH, XLCH
	9A	45586-78	BEARING, steering head — complete	78 to * — XL, XLCH
	9B	45597-78	DUST SHIELD, steering head bearing — upper	78 to * — XL, XLCH
	10	47012-76	FRAME	77 — XL, XLCH
		47012-78	FRAME, with steering head cups	78 to * — XL, XLCH
		47014-73	FRAME, complete	73 to 76 — XLH, XLCH
	11	47087-74	BRACE, frame (welded) (2)	73 to 78 — XLH, XLCH
		47385-75	FRAME ADAPTER KIT (Adapts 47014-73 frame for earlier models)	N/A
	12	47504-56B	REAR FORK	67 to 72 — XLH; 70 to 72 — XLCH
		47504-67A	REAR FORK	67 to 69 — XLCH
		47504-75	REAR FORK	67 to 74 — XLH; 70 to 74 — XLCH
		47504-76	REAR FORK	75 & 76 — XLH, XLCH
	13	47511-52	PIVOT BOLT, rear fork	77 to * — XL, XLCH
	14	47512-52	NUT, pivot bolt	54 to * — KH, XL, XLH, XLCH
		47512-74	NUT, pivot bolt	54 to Early 74 — KH, XL, XLH, XLCH
	15	47514-52	LOCKNUT, bearing, left	Late 74 to * — XLH, XLCH
		47514-74	LOCKNUT, bearing — left	54 to Early 74 — KH, XL, XLH, XLCH
	16	47515-52	LOCKNUT, bearing, right	Late 74 to * — XLH, XLCH
		47515-74	LOCKNUT, bearing — right	54 to Early 74 — KH, XL, XLH, XLCH
	17	47517-52	BEARING SPACER, outer	Late 74 to * — XLH, XLCH
		47517-74	SPACER, bearing — outer	54 to Early 74 — KH, XL, XLH, XLCH
	18	47518-52	BEARING SPACER, inner (2)	Late 74 to * — XLH, XLCH
	19	47519-52	SHIELD, bearing (2)	54 to * — KH, XL, XLH, XLCH
	20	47521-74	BEARING, rear fork (2)	54 to * — KH, XL, XLH, XLCH
	21	47525-52	LOCKWASHER, bearing locknut	Late 74 to * — XLH, XLCH
	21A	47550-74	BEARING KIT, rear fork	54 to * — KH, XL, XLH, XLCH
	22	47757-52	BUSHING, brake or shifter shaft tube (2)	54 to Early 74 — KH, XL, XLH, XLCH
	23	48310-30	BEARING CUP, steering head (2)	54 to 76 — KH, XL, XLH, XLCH
		48310-78	BEARING CUP, steering head (2)	54 to 77 — KH, XL, XLH, XLCH
	23A	48315-60	HEAD CUP (2)	78 to * — XL, XLCH
	24	48346-39	CONE, upper bearing	78 to * — XL, XLCH
	25	48347-52	CONE, lower bearing	54 to 77 — KH, XL, XLH, XLCH
	26	48370-52	DUST SHIELD, steering head bearing	54 to 77 — KH, XL, XLH, XLCH
	26A	48370-78	DUST SHIELD, steering head bearing — lower	54 to * — KH, XL, XLH, XLCH
	27	50048-56	BRACKET, jiffy stand	78 to * — XL, XLCH

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HIGHWAY BAR AND STANDS



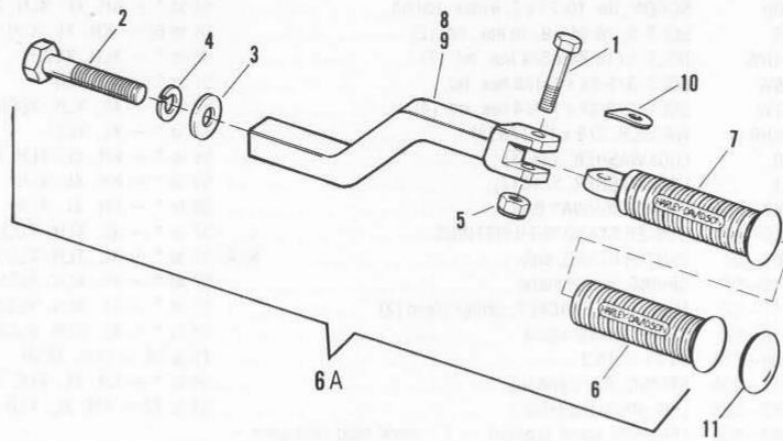
HIGHWAY BAR, JIFFY STAND AND CENTER STAND

B44

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	1760B	SCREW, No. 10-24 x 3/8 ctsk. flat hd.	54 to * — KH, XL, XLH, XLCH
	2	3956	BOLT, 5/16-24 x 9/16 hex. hd. (2)	54 to 62 — KH, XL, XLH, XLCH
		3974HW	BOLT, 5/16-24 x 3/4 hex. hd. (2)	63 to * — XLH, XLCH
	3	4336W	BOLT, 3/8-24 x 1-1/8 hex. hd.	57 to * — XL, XLH
	4	4337W	BOLT, 3/8-24 x 1-1/4 hex. hd. (4)	57 to * — XL, XLH, XLCH
	5	6408HB	WASHER, 3/8 x 1 x 1/8 (2)	57 to * — XL, XLH
	6	7038	LOCKWASHER, 3/8 (4)	56 to * — KH, XL, XLH, XLCH
	7	7041	LOCKWASHER, 5/16 (2)	54 to * — KH, XL, XLH
	8	49042—56A	FRONT HIGHWAY BAR	56 to * — KH, XL, XLH
	9	49700—57	CENTER STAND WITH FITTINGS	57 to * — XL, XLH, XLCH
		49701—57	CENTER STAND, only	N/A
	10	49716—57	SPRING, center stand	57 to * — XL, XLH, XLCH
	11	49717—57	MOUNTING BRACKET, center stand (2)	57 to * — XL, XLH, XLCH
	12	49718—57	SHAFT, center stand	57 to * — XL, XLH, XLCH
	13	50006—77A	JIFFY STAND	77 & 78 — XLH, XLCH
	14	50011—30A	SPRING, jiffy stand leg	54 to * — KH, XL, XLH, XLCH
	15	50062—52A	LEG, jiffy stand (short)	54 to 72 — KH, XL, XLH
		50063—59A	LEG, jiffy stand (special — 1" more road clearance — XLH) (long)	59 to 66 — XLH, XLCH; 67 to * — XLCH; 73 to * — XLH
	16	50090—53	PIN, jiffy stand	54 to 76 — KH, XL, XLH, XLCH
		50090—77	PIN, jiffy stand	77 to * — XL, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

HIGHWAY FOOTRESTS



HIGHWAY FOOTRESTS

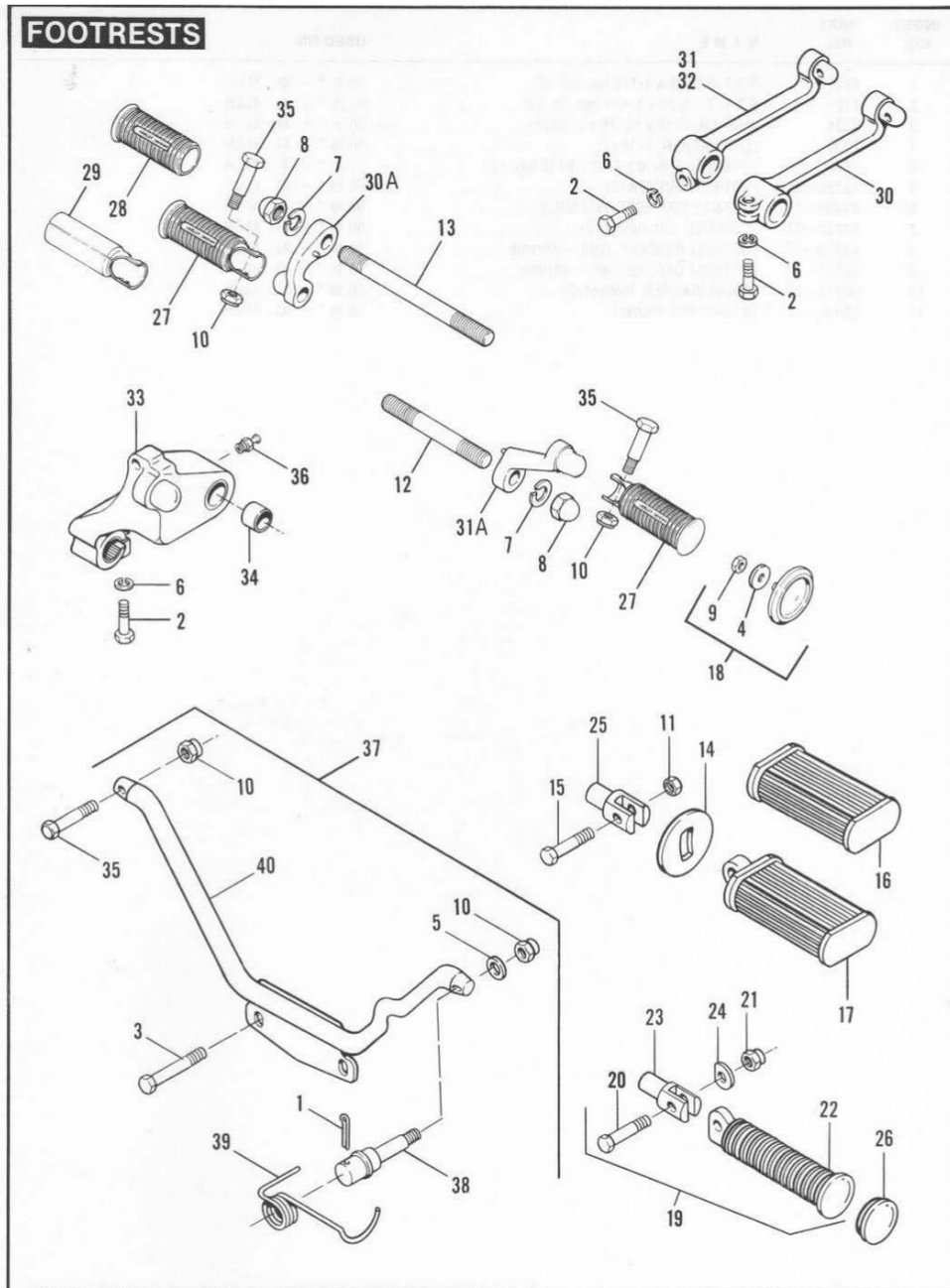
B45

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	4721	BOLT, 3/8-16 x 1-1/2 hex. hd. (2)	56 to * — XL, XLCH
	2	4729	BOLT, 7/16-20 x 1-1/4 hex. hd. (2)	56 to * — XL, XLCH
	3	6334	WASHER, 7/16 x 15/16 x 1/16 (4)	56 to * — XL, XLCH
	4	7039	LOCKWASHER, 7/16 (2)	56 to * — XL, XLCH
	5	7778	LOCKNUT, 3/8-16 x 7/16 x 9/16 hex. (2)	56 to * — XL, XLCH
	6	33189-63	FOOTREST RUBBER (2)	56 to * — XL, XLCH
	6A	49106-77	HIGHWAY FOOTREST ASSEMBLY	56 to * — XL, XLCH
	7	49117-77	FOOTREST, with rubber (2)	56 to * — XL, XLCH
	8	49118-77	FOOTREST BRACKET, right — chrome	56 to * — XL, XLCH
	9	49121-77	FOOTREST BRACKET, left — chrome	56 to * — XL, XLCH
	10	50912-72	SPRING WASHER, footrest (2)	56 to * — XL, XLCH
	11	50936-77	SET OF CAPS, footrest	56 to * — XL, XLCH



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FOOTRESTS



FOOTRESTS

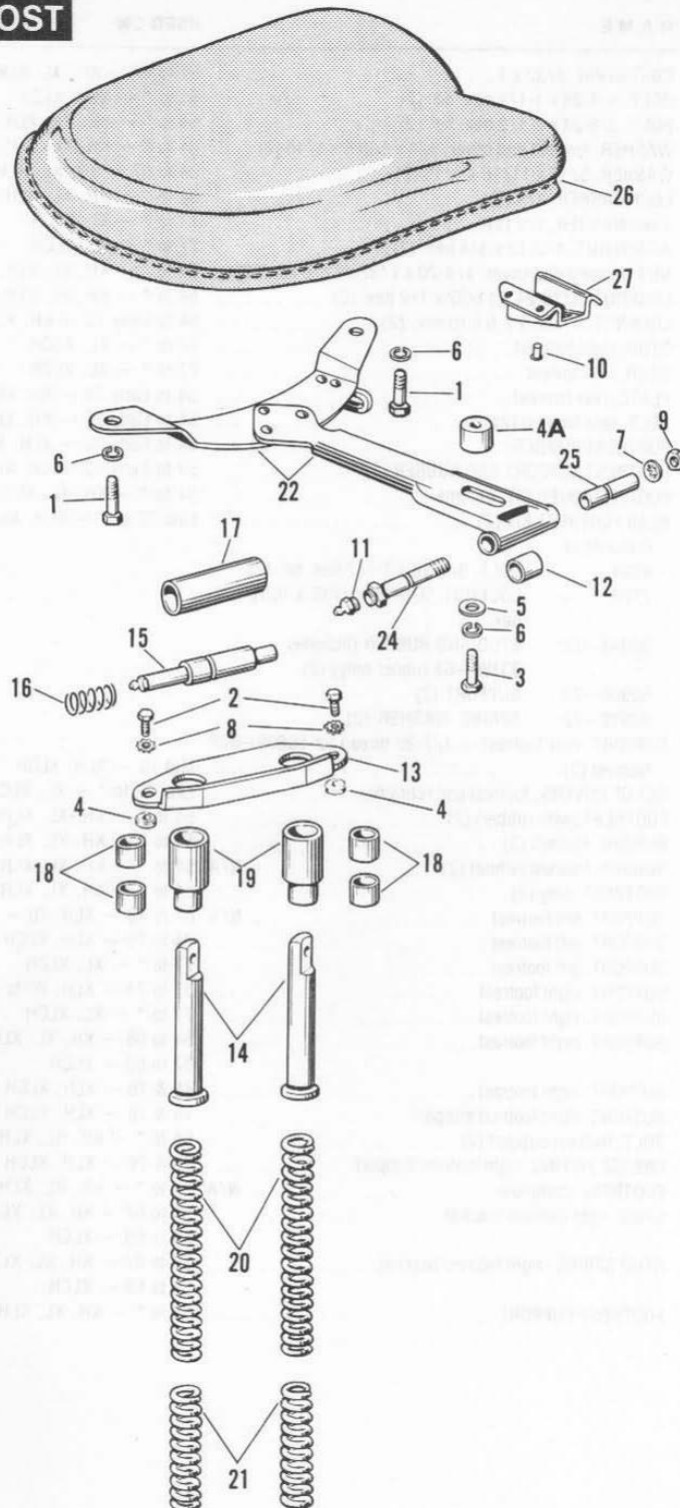
B46

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	534	COTTER PIN, 3/32 x 1	54 to 67 — KH, XL, XLH, XLCH
	2	3826	BOLT, 1/4-28 x 1-1/4 hex. hd. (2)	61 to * — XLH, XLCH
	3	4412	BOLT, 3/8-24 x 2-1/2 hex. hd. (2)	54 to * — KH, XL, XLH, XLCH
	4	6257W	WASHER, footrest end cover, 1/4 x 1-3/8 x 1/16 (2)	54 to * — KH, XL, XLH, XLCH
	5	6702	WASHER, 5/16 x 11/16 x 1/16 (2)	54 to 67 — KH, XL, XLH, XLCH
	6	7036	LOCKWASHER, 1/4 (2)	54 to * — KH, XL, XLH, XLCH
	7	7068	LOCKWASHER, 1/2 (2)	77 to * — XL, XLCH
	8	7627	ACORN NUT, 1/2-13 x 3/4 hex. (2)	77 to * — XL, XLCH
	9	7688	NUT, footrest end cover, 1/4-20 x 7/32 x 7/16 hex. (2)	54 to * — KH, XL, XLH, XLCH
	10	7725	LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (2)	54 to * — KH, XL, XLH, XLCH
	11	7805P	LOCKNUT, 6 mm. x 7.6 x 10 hex. (2)	54 to Early 72 — KH, XL, XLH, XLCH
	12	24751-75	STUD, right footrest	77 to * — XL, XLCH
	13	24752-75	STUD, left footrest	77 to * — XL, XLCH
	14	50805-61P	PLATE, rear footrest	54 to Early 72 — KH, XL, XLH, XLCH
	15	50806-61P	BOLT, rear footrest (2)	54 to Early 72 — KH, XL, XLH, XLCH
	16	50807-61P	FOOTREST RUBBER	54 to Early 72 — XLH, XLCH
	17	50809-62P	FOOTREST SUPPORT AND RUBBER (2)	54 to Early 72 — KH, XL, XLH, XLCH
	18	50880-69	FOOTPEG COVER KIT, chrome	54 to * — KH, XL, XLH, XLCH
	19	50907-69A	REAR FOOTREST KIT (2)	Late 72 to * — XLH, XLCH
			Consists of:	
	20	4721	BOLT, 3/8-16 x 1-1/2 hex. hd. (2)	
	21	7778	LOCKNUT, 3/8-16 x 7/16 x 9/16 hex. (2)	
	22	33048-72	STUD AND RUBBER (includes 33189-63 rubber only) (2)	
	23	50900-72	SUPPORT (2)	
	24	50912-72	SPRING WASHER (2)	
	25	50924-73	SUPPORT, rear footrest — 1/2-20 thread for 50809-62P footrest (2)	Mid 73 — XLH, XLCH
	26	50936-77	SET OF COVERS, footrest end (chrome)	Late 77 to * — XL, XLCH
	27	50939-52	FOOTREST (with rubber) (2)	54 to * — KH, XL, XLH, XLCH
	28	50940-52	RUBBER, footrest (2)	54 to * — KH, XL, XLH, XLCH
		50940-61	RUBBER, footrest (white) (2)	N/A 54 to * — KH, XL, XLH, XLCH
	29	50946-52	FOOTREST, only (2)	54 to * — KH, XL, XLH, XLCH
	30	50948-67	SUPPORT, left footrest	N/A 67 to 70 — XLH; 70 — XLCH
		50948-71	SUPPORT, left footrest	71 to 76 — XLH, XLCH
	30A	50948-75	SUPPORT, left footrest	77 to * — XL, XLCH
	31	50949-67	SUPPORT, right footrest	67 to 74 — XLH; 70 to 76 — XLCH
	31A	50949-75	SUPPORT, right footrest	77 to * — XL, XLCH
	32	50956-52A	SUPPORT, right footrest	54 to 66 — KH, XL, XLH, XLCH
				67 to 69 — XLCH
	33	50957-75	SUPPORT, right footrest	75 & 76 — XLH, XLCH
	34	50967-75	BUSHING, right footrest support	75 & 76 — XLH, XLCH
	35	50970-52	BOLT, footrest support (2)	54 to * — KH, XL, XLH, XLCH
	36	50972-75	GREASE FITTING, right footrest support	75 & 76 — XLH, XLCH
	37	52635-59	FOOTREST, complete	N/A 54 to * — KH, XL, XLH, XLCH
	38	52680-52	STUD, right footrest bracket	54 to 67 — KH, XL, XLH;
				54 to 69 — XLCH
	39	52697-59	STUD SPRING, right footrest bracket	59 to 67 — KH, XL, XLH;
				54 to 69 — XLCH
	40	52702-59A	FOOTREST SUPPORT	54 to * — KH, XL, XLH, XLCH

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SEAT AND POST

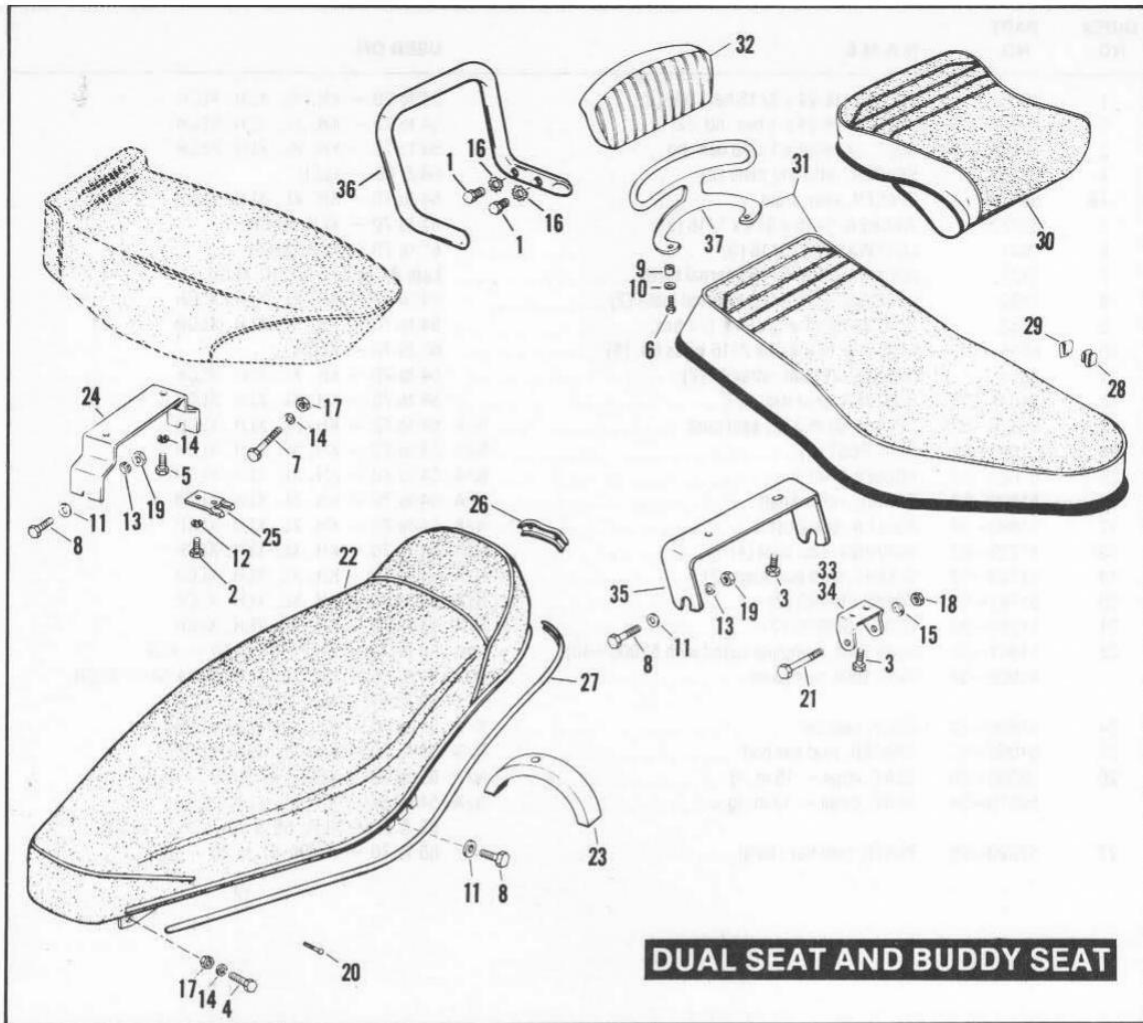


SEAT AND SEAT POST

B47

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	3956	BOLT, 5/16-24 x 9/16 hex. hd. (2)	54 to 70 — KH, XL, XLH, XLCH
	2	3960W	BOLT, 5/16-24 x 1 hex. hd. (2)	54 to 70 — KH, XL, XLH, XLCH
	3	4020W	BOLT, 5/16-24 x 1-3/8 hex. hd.	54 to 70 — KH, XL, XLH, XLCH
	4	5919	SPACER, retaining plate (2)	68 & 69 — XLCH
	4A	5947W	SPACER, seat, front	54 to 70 — KH, XL, XLH, XLCH
	5	6327B	WASHER, 5/16 x 3/4 x 1/16 (2)	61 to 70 — XLH, XLCH
	6	7041	LOCKWASHER, 5/16 (3)	61 to 70 — XLH, XLCH
	7	7127	LOCKWASHER, 5/16 internal tooth	Late 62 to 70 — XLH, XLCH
	8	7232	LOCKWASHER, 5/16 external tooth (2)	54 to 70 — KH, XL, XLH, XLCH
	9	7753	NUT, 5/16-24 x 17/64 x 1/2 hex.	54 to 70 — KH, XL, XLH, XLCH
	10	8515	RIVET, 3/16 x 3/8 x 7/16 truss hd. (4)	65 to 70 — XLCH
	11	9851	GREASE FITTING, straight (2)	54 to 70 — KH, XL, XLH, XLCH
	12	34037-52	BUSHING, seat bar	54 to 70 — KH, XL, XLH, XLCH
	13	51526-52A	RETAINING PLATE, seat post	N/A 54 to 72 — KH, XL, XLH, XLCH
	14	51680-52	SEAT POST (2)	N/A 54 to 70 — KH, XL, XLH, XLCH
	15	51685-52	ROLLER SHAFT	N/A 54 to 70 — KH, XL, XLH, XLCH
	16	51690-52	SPRING, roller shaft	N/A 54 to 70 — KH, XL, XLH, XLCH
	17	51692-52	ROLLER, seat post	N/A 54 to 70 — KH, XL, XLH, XLCH
	18	51720-52	BUSHING, seat post (4)	N/A 54 to 70 — KH, XL, XLH, XLCH
	19	51722-52	SLEEVE, with bushings (2)	N/A 54 to 70 — KH, XL, XLH, XLCH
	20	51781-52	UPPER SPRING (2)	N/A 54 to 70 — KH, XL, XLH, XLCH
	21	51784-52	LOWER SPRING (2)	N/A 54 to 70 — KH, XL, XLH, XLCH
	22	51901-52	SEAT BAR, complete (used with 52000-40)	N/A 65 to 70 — XLCH; 67 to 70 — XLH
		51902-54	SEAT BAR, complete	N/A 54 to 66 — KH, XL, XLH; 58 to 64 — XLCH; 69 & 70 — XLH, XLCH
	24	51950-52	BOLT, seat bar	N/A 54 to 70 — KH, XL, XLH, XLCH
	25	51952-52	SPACER, seat bar bolt	N/A 54 to 70 — KH, XL, XLH, XLCH
	26	52000-40	SEAT, large — 15 in. lg.	N/A 65 to 70 — XLCH; 67 to 70 — XLH
		52010-54	SEAT, small — 13 in. lg.	N/A 54 to 64 — KH, XL, XLH, XLCH; 65 & 66 — XLH; 69 & 70 — XLH, XLCH
	27	52090-25	PLATE, seat bar clamp	65 to 70 — XLCH; 67 to 70 — XLH

SEAT AND SEAT POST



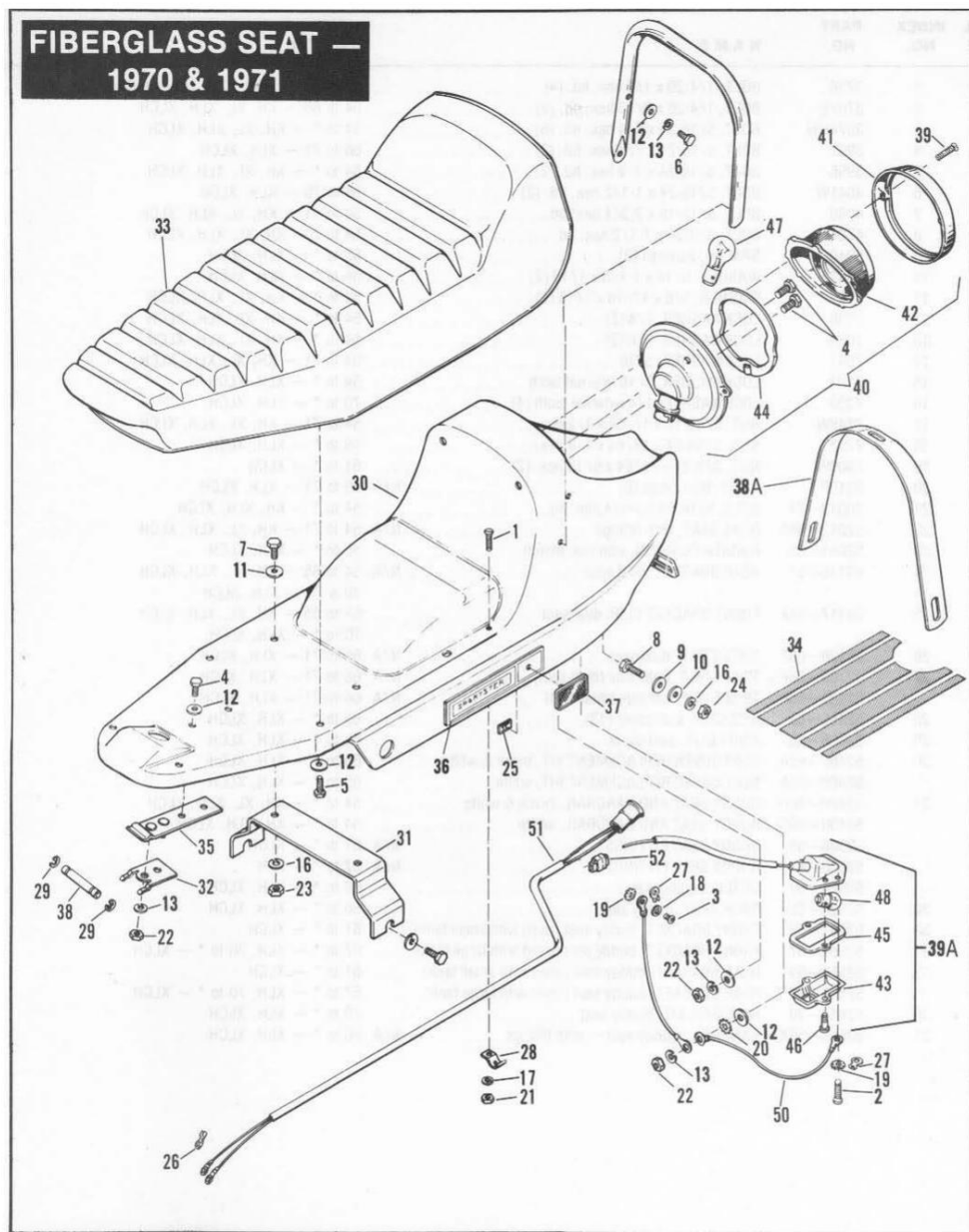
DUAL SEAT AND BUDDY SEAT

B48

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	3728	BOLT, 1/4-20 x 1/2 hex. hd. (4)	70 to 78 — XLH; 70 to 72 — XLCH
	2	3767B	BOLT, 1/4-20 x 9/16 hex. hd. (2)	54 to 65 — KH, XL, XLH, XLCH
	3	3974HW	BOLT, 5/16-24 x 3/4 hex. hd. (6)	54 to * — KH, XL, XLH, XLCH
	4	3991	BOLT, 5/16-24 x 7/8 hex. hd. (2)	66 to 71 — XLH, XLCH
	5	3996	BOLT, 5/16-24 x 7/8 hex. hd. (2)	54 to * — KH, XL, XLH, XLCH
	6	4041W	BOLT, 5/16-24 x 1-1/2 hex. hd. (2)	66 to 78 — XLH, XLCH
	7	4080	BOLT, 5/16-18 x 2-3/4 hex. hd.	54 to 71 — KH, XL, XLH, XLCH
	8	4724	BOLT, 3/8-24 x 1-1/2 hex. hd.	54 to * — KH, XL, XLH, XLCH
	9	5940	SPACER, handrail (2)	66 to * — XLH, XLCH
	10	6341B	WASHER, 5/16 x 1-1/8 x 1/16 (2)	66 to * — XLH, XLCH
	11	6701	WASHER, 3/8 x 13/16 x 1/16 (2)	54 to * — KH, XL, XLH, XLCH
	12	7036	LOCKWASHER, 1/4 (2)	54 to * — KH, XL, XLH, XLCH
	13	7038	LOCKWASHER, 3/8 (2)	54 to * — KH, XL, XLH, XLCH
	14	7041	LOCKWASHER, 5/16	54 to 71 — KH, XL, XLH, XLCH
	15	7127	LOCKWASHER, 5/16 internal tooth	59 to * — XLH, XLCH
	16	7230	LOCKWASHER, 1/4 external tooth (4)	70 to * — XLH, XLCH
	17	7748W	NUT, 5/16-18 x 17/64 x 1/2 hex.	54 to 71 — KH, XL, XLH, XLCH
	18	7753	NUT, 5/16-24 x 17/64 x 1/2 hex.	59 to * — XLH, XLCH
	19	7800W	NUT, 3/8-24 x 21/64 x 9/16 hex. (2)	61 to * — XLCH
	20	8219P	RIVET, trim strips (6)	N/A 66 to 71 — XLH, XLCH
	21	30013-71	BOLT, 5/16-24 x 3-1/4 hex. hd.	54 to * — KH, XLH, XLCH
	22	52012-66A	DUAL SEAT, with fittings	N/A 54 to 71 — KH, XL, XLH, XLCH
	23	52051-66	RUBBER CUSHION, seat rear mount	66 to * — XLH, XLCH
	24	52116-61	REAR BRACKET, dual seat	N/A 54 to 65 — KH, XL, XLH, XLCH 70 & 71 — XLH, XLCH
	25	52117-61A	FRONT BRACKET CLIP, dual seat	54 to 65 — KH, XL, XLH, XLCH 70 to * — XLH, XLCH
	26	52128-66P	BUTT STRIP, dual seat	N/A 66 to 71 — XLH, XLCH
	27	52129-66P	TRIM STRIP, right side (dual seat)	N/A 66 to 71 — XLH, XLCH
		52131-66P	TRIM STRIP, left side (dual seat)	N/A 66 to 71 — XLH, XLCH
	28	52465-65	SIDE CLIP, seat cover (13)	65 to * — XLH, XLCH
	29	52466-65	JOINT CLIP, seat cover	65 to * — XLH, XLCH
	30	52467-65A	SEAT COVER REPLACEMENT KIT, black & white	65 to * — XLH, XLCH
		52469-65A	SEAT COVER REPLACEMENT KIT, white	65 to * — XLH, XLCH
	31	52486-60D	BUDDY SEAT AND HANDRAIL, black & white	54 to * — KH, XL, XLH, XLCH
		52490-60C	BUDDY SEAT AND HANDRAIL, white	54 to * — KH, XLH, XLCH
		52508-59	BUDDY SEAT FITTINGS	N/A 61 to * — XLCH
		52508-67	BUDDY SEAT FITTINGS	N/A 67 to * — XLH
		52524-59	SHELL, buddy seat	60 to * — XLH, XLCH
	32	52526-66	BACK REST, buddy seat	66 to * — XLH, XLCH
	33	52551-59	FRONT BRACKET, buddy seat (used with small tank)	61 to * — XLCH
	34	52552-67	FRONT BRACKET, buddy seat (used with large tank)	67 to * — XLH; 70 to * — XLCH
	35	52555-59	REAR BRACKET, buddy seat (used with small tank)	61 to * — XLCH
		52555-67	REAR BRACKET, buddy seat (used with large tank)	67 to * — XLH; 70 to * — XLCH
	36	52614-70	HANDRAIL KIT, buddy seat	70 to * — XLH, XLCH
	37	52625-59A	HANDRAIL, buddy seat — with fittings	N/A 66 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

FIBERGLASS SEAT — 1970 & 1971

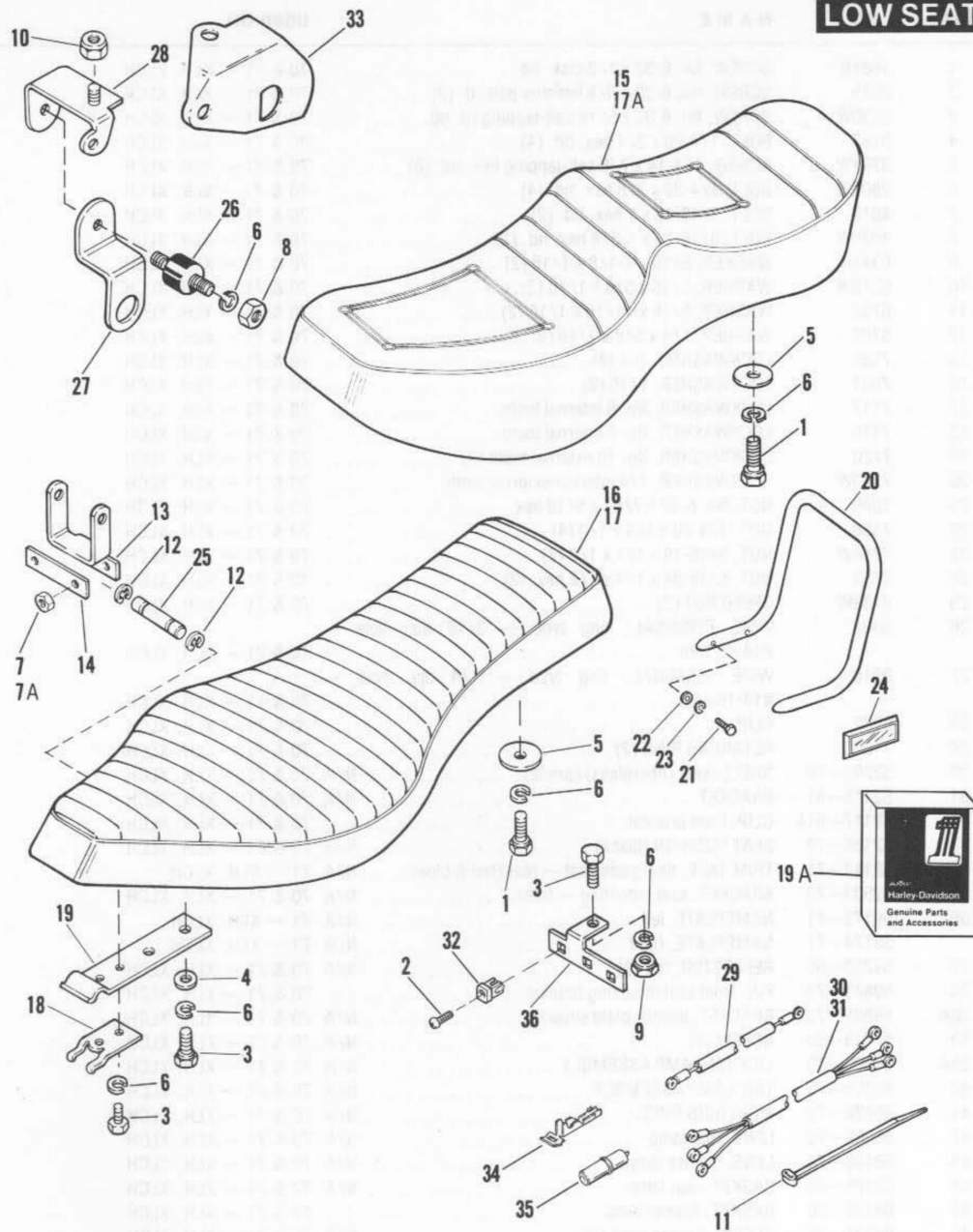


FIBERGLASS SEAT — 1970 & 1971

B49

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	1661B	SCREW, No. 6-32 x 1/2 ctsk. hd.	70 & 71 — XLH, XLCH
	2	2625	SCREW, No. 8-32 x 5/8 Pozidriv pan hd. (2).....	70 & 71 — XLH, XLCH
	3	2630W	SCREW, No. 8-32 x 5/16 self-tapping rd. hd.	70 & 71 — XLH, XLCH
	4	3787	BOLT, 1/4-20 x 3/4 hex. hd. (4).....	70 & 71 — XLH, XLCH
	5	3794W	SCREW, 1/4-14 x 7/8 self-tapping hex. hd. (6).....	70 & 71 — XLH, XLCH
	6	3802W	BOLT, 1/4-20 x 7/8 hex. hd. (4).....	70 & 71 — XLH, XLCH
	7	4017	BOLT, 5/16-18 x 1 hex. hd. (2).....	70 & 71 — XLH, XLCH
	8	4020W	BOLT, 5/16-24 x 1-3/8 hex. hd. (2).....	70 & 71 — XLH, XLCH
	9	6341B	WASHER, 5/16 x 1-1/8 x 1/16 (2).....	70 & 71 — XLH, XLCH
	10	6316W	WASHER, 5/16 x 5/8 x 1/16 (2).....	70 & 71 — XLH, XLCH
	11	6702	WASHER, 5/16 x 11/16 x 1/16 (2).....	70 & 71 — XLH, XLCH
	12	6703	WASHER, 1/4 x 5/8 x 1/16 (9).....	70 & 71 — XLH, XLCH
	13	7036	LOCKWASHER, 1/4 (4).....	70 & 71 — XLH, XLCH
	16	7041	LOCKWASHER, 5/16 (2).....	70 & 71 — XLH, XLCH
	17	7112	LOCKWASHER, No. 6 internal tooth.....	70 & 71 — XLH, XLCH
	18	7115	LOCKWASHER, No. 8 internal tooth.....	70 & 71 — XLH, XLCH
	19	7220	LOCKWASHER, No. 10 external tooth (3).....	70 & 71 — XLH, XLCH
	20	7229W	LOCKWASHER, 1/4 internal-external tooth.....	70 & 71 — XLH, XLCH
	21	7590	NUT, No. 6-32 x 7/64 x 5/16 hex.	70 & 71 — XLH, XLCH
	22	7688	NUT, 1/4-20 x 1/4 x 1/2 (4).....	70 & 71 — XLH, XLCH
	23	7748W	NUT, 5/16-18 x 1/4 x 1/2 (2).....	70 & 71 — XLH, XLCH
	24	7753	NUT, 5/16-24 x 1/4 x 1/2 hex. (2).....	70 & 71 — XLH, XLCH
	25	8133W	SPEED NUT (2).....	70 & 71 — XLH, XLCH
	26	9902	WIRE TERMINAL, ring type — 3/16 dia. hole — #14-16 wire.....	70 & 71 — XLH, XLCH
	27	9918	WIRE TERMINAL, ring type — 1/4 dia. hole — #14-16 wire.....	70 & 71 — XLH, XLCH
	28	9982	CLIP.....	70 & 71 — XLH, XLCH
	29	11000	RETAINING RING (2).....	70 & 71 — XLH, XLCH
	30	52095-70	SHELL, seat (fiberglass) (prime).....	N/A 70 & 71 — XLH, XLCH
	31	52116-61	BRACKET.....	N/A 70 & 71 — XLH, XLCH
	32	52117-61A	CLIP, front bracket.....	70 & 71 — XLH, XLCH
	33	52136-70	SEAT CUSHION (black).....	N/A 70 & 71 — XLH, XLCH
	34	52143-71	TRIM TAPE, fiberglass seat — rear (red & blue).....	N/A 71 — XLH, XLCH
	35	52533-70	BRACKET, seat mounting — front.....	N/A 70 & 71 — XLH, XLCH
	36	59173-71	NAMEPLATE, left.....	N/A 71 — XLH, XLCH
		59174-71	NAMEPLATE, right.....	N/A 71 — XLH, XLCH
	37	59253-69	REFLECTOR, red (2).....	N/A 70 & 71 — XLH, XLCH
	38	59841-70	PIN, front seat mounting bracket.....	70 & 71 — XLH, XLCH
	38A	59992-72	BRACKET, license plate support.....	N/A 70 & 71 — XLH, XLCH
	39	67715-59	SCREW (2).....	N/A 70 & 71 — XLH, XLCH
	39A	68005-70	LICENSE LAMP ASSEMBLY.....	N/A 70 & 71 — XLH, XLCH
	40	68009-70	TAIL LAMP ASSEMBLY.....	N/A 70 & 71 — XLH, XLCH
	41	68088-70	MOULDING RING.....	N/A 70 & 71 — XLH, XLCH
	42	68089-70	LENS, rear lamp.....	N/A 70 & 71 — XLH, XLCH
	43	68108-70	LENS, license lamp.....	N/A 70 & 71 — XLH, XLCH
	44	68125-70	GASKET, rear lamp.....	N/A 70 & 71 — XLH, XLCH
	45	68128-70	GASKET, license lamp.....	70 & 71 — XLH, XLCH
	46	68131-70	SCREW, license lamp (2).....	N/A 70 & 71 — XLH, XLCH
	47	68165-64	BULB, tail lamp.....	70 & 71 — XLH, XLCH
	48	68166-64	BULB, license lamp.....	70 & 71 — XLH, XLCH
	50	70012-70	LICENSE LAMP GROUND CABLE.....	N/A 70 & 71 — XLH, XLCH
	51	70017-70A	CABLE ASSEMBLY, tail lamp.....	70 & 71 — XLH, XLCH
	52	70576-68	WIRE CONNECTOR.....	70 & 71 — XLH, XLCH

LOW SEAT



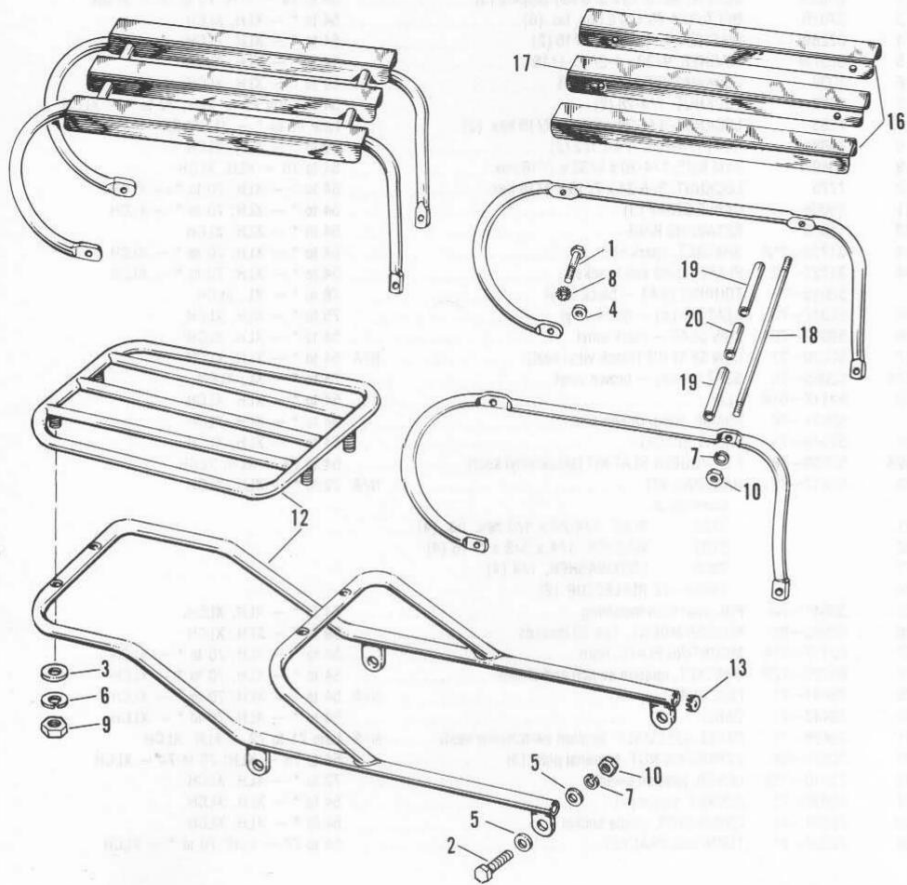
LOW SEAT

B50

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2551W	BOLT, 1/4-20 x 1 hex. hd.	Late 72 to * — XLH, XLCH
	2	2623W	SCREW, No. 8-15 x 5/8 self-tapping (3)	54 to 74 — XLH; 70 to 74 — XLCH
	3	3767B	BOLT, 1/4-20 x 5/8 hex. hd. (6)	54 to * — XLH, XLCH
	4	6228W	WASHER, 1/4 x 1/2 x 1/16 (2)	54 to * — XLH, XLCH
	5	6257W	WASHER, 9/32 x 1-3/8 x 1/16	54 to * — XLH, XLCH
	6	7036	LOCKWASHER, 1/4 (2 & 6)	69 to * — XLH, XLCH
	7	7682	LOCKNUT, 1/4-28 (2)	54 to Early 77 — XLH; 70 to * — XLCH
	7A	7683	LOCKNUT, 1/4-28 x 5/16 x 7/16 hex. (2)	Late 77 to * — XL, XLCH
	8	7688	NUT, 1/4-20 x 1/4 x 1/2 (2)	69 to * — XLH, XLCH
	9	7689W	JAM NUT, 1/4-20 x 5/32 x 7/16 hex.	54 to 76 — XLH, XLCH
	10	7775	LOCKNUT, 3/8-24 x 7/16 x 9/16 hex.	54 to * — XLH; 70 to * — XLCH
	11	10006	CABLE STRAP (3)	54 to * — XLH; 70 to * — XLCH
	12	11000	RETAINING RING	54 to * — XLH, XLCH
	13	31723-71A	BRACKET, spark coil	54 to * — XLH; 70 to * — XLCH
	14	31727-72	PLATE, spark coil bracket	54 to * — XLH; 70 to * — XLCH
		52015-77	TOURING SEAT — black vinyl	78 to * — XL, XLCH
	15	52017-75	SEAT (Hi-Lo) — black vinyl	75 to * — XLH, XLCH
	16	52019-70A	LOW SEAT — black vinyl	54 to * — XLH, XLCH
	17	52020-71	LOW SEAT KIT (black vinyl seat)	N/A 54 to * — XLH, XLCH
	17A	52065-78	SEAT (Hi-Lo) — brown vinyl	78 to * — XL, XLCH
	18	52117-61A	CLIP	54 to * — XLH, XLCH
		52511-78	FRAME, King/Queen seat	54 to * — XLH, XLCH
	19	52549-71	FRONT BRACKET	54 to * — XLH, XLCH
	19A	52598-78	KING/QUEEN SEAT KIT (black vinyl seat)	54 to 78 — XLH, XLCH
	20	52617-72	HANDRAIL KIT	N/A 72 to * — XLH, XLCH
			Consists of:	
	21	3728	BOLT, 1/4-20 x 1/2 hex. hd. (4)	
	22	6703	WASHER, 1/4 x 5/8 x 1/16 (4)	
	23	7036	LOCKWASHER, 1/4 (4)	
	24	59255-72	REFLECTOR (2)	
	25	59841-70	PIN, seat front mounting	54 to * — XLH, XLCH
	26	62563-65	RUBBER MOUNT, 1/4-20 threads	69 to * — XLH, XLCH
	27	69117-71A	MOUNTING PLATE, horn	54 to * — XLH; 70 to * — XLCH
	28	69129-72B	BRACKET, ignition switch and choke	54 to * — XLH; 70 to * — XLCH
	29	70441-71	COIL WIRE	N/A 54 to * — XLH; 70 to * — XLCH
	30	70442-71	CABLE	54 to * — XLH; 70 to * — XLCH
	31	70485-71	CABLE ASSEMBLY, ignition switch (low seat)	N/A Late 71 to 72 — XLH, XLCH
	32	70574-68	EXPANSION NUT, terminal plate (3)	54 to 74 — XLH; 70 to 74 — XLCH
	33	71510-72A	COVER, ignition switch	72 to * — XLH, XLCH
	34	72038-71	SOCKET, single pin	54 to * — XLH, XLCH
	35	72044-71	CONNECTOR, single socket	54 to * — XLH, XLCH
	36	72307-71	TERMINAL BRACKET	54 to 77 — XLH; 70 to * — XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

LUGGAGE CARRIER



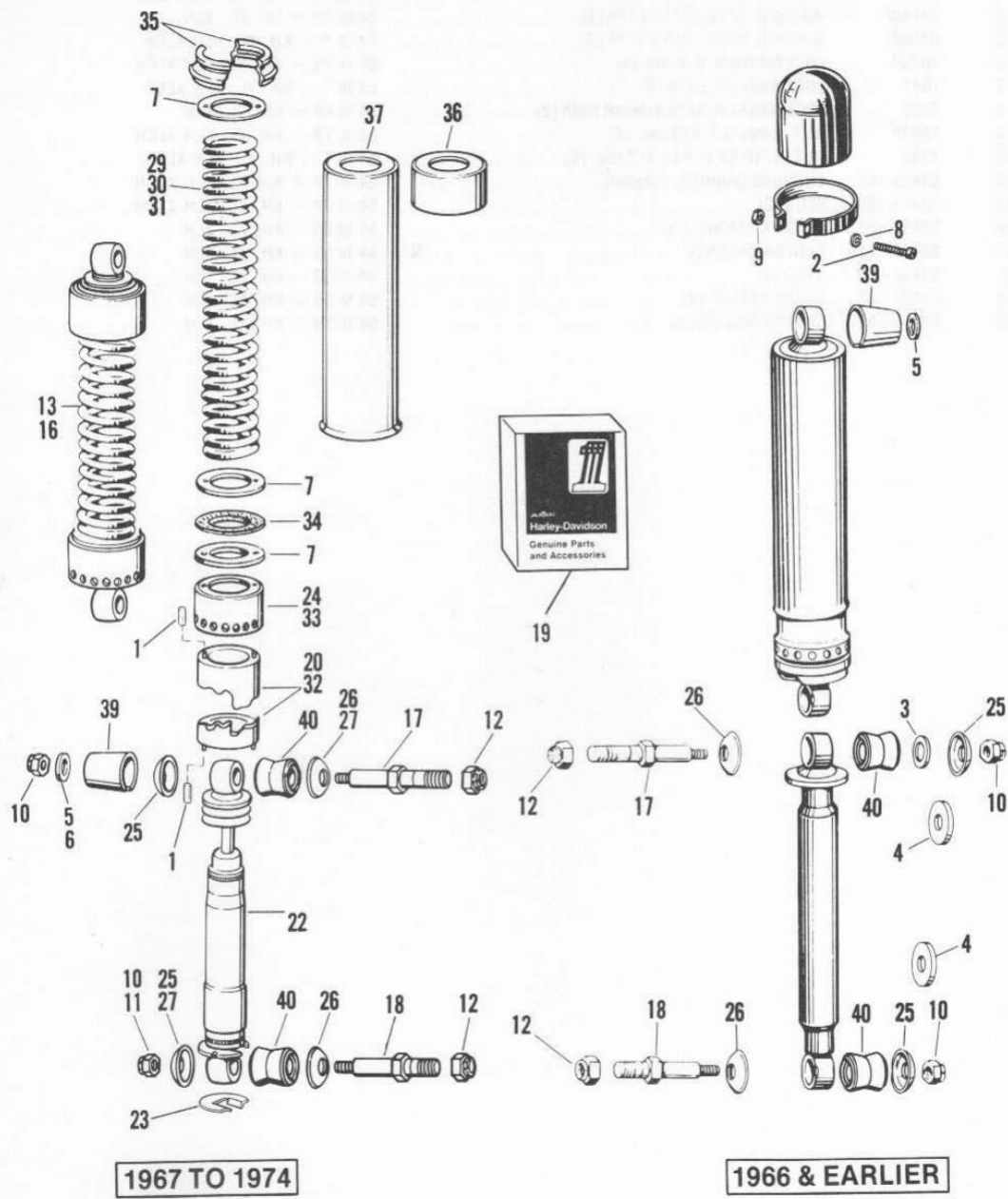
LUGGAGE CARRIER

B51

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	4020W	BOLT, 5/16-24 x 1-3/8 hex. hd. (4)	54 to 69 — KH, XL, XLH
	2	4036	BOLT, 5/16-24 x 1-1/2 hex. hd. (4)	54 to * — KH, XL, XLH XLCH
	3	6254P	WASHER, 6 mm. x 12 x 1 (4)	54 to 78 — KH, XL, XLH XLCH
	4	6314W	WASHER, 5/16 x 9/16 x 1/8 (4)	54 to 69 — KH, XL, XLH
	5	6316W	WASHER, 5/16 x 5/8 x 1/16 (8)	54 to * — KH, XL, XLH XLCH
	6	7028P	LOCKWASHER, 6.4 mm. (4)	54 to 78 — KH, XL, XLH XLCH
	7	7041	LOCKWASHER, 5/16 (8)	54 to * — KH, XL, XLH XLCH
	8	7232	LOCKWASHER, 5/16 external tooth (2)	54 to 69 — KH, XL, XLH
	9	7693P	NUT, 6 mm. x 5 x 10 hex. (4)	54 to 78 — KH, XL, XLH XLCH
	10	7753	NUT, 5/16-24 x 1/4 x 1/2 hex. (8)	54 to * — KH, XL, XLH XLCH
	12	53405—69	LUGGAGE CARRIER, complete	54 to 78 — KH, XL, XLH XLCH
	13	53413—69	PLUG (2)	54 to 78 — KH, XL, XLH XLCH
	16	53450—52	OUTER CHANNEL (2)	54 to 69 — KH, XL, XLH
	17	53451—52A	CENTER CHANNEL	N/A 54 to 69 — KH, XL, XLH
	18	53454—52	STUD (2)	54 to 69 — KH, XL, XLH
	19	53455—52	OUTER SPACER (4)	54 to 69 — KH, XL, XLH
	20	53456—52	CENTER SPACER (2)	54 to 69 — KH, XL, XLH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

SHOCK ABSORBERS — 1974 & EARLIER

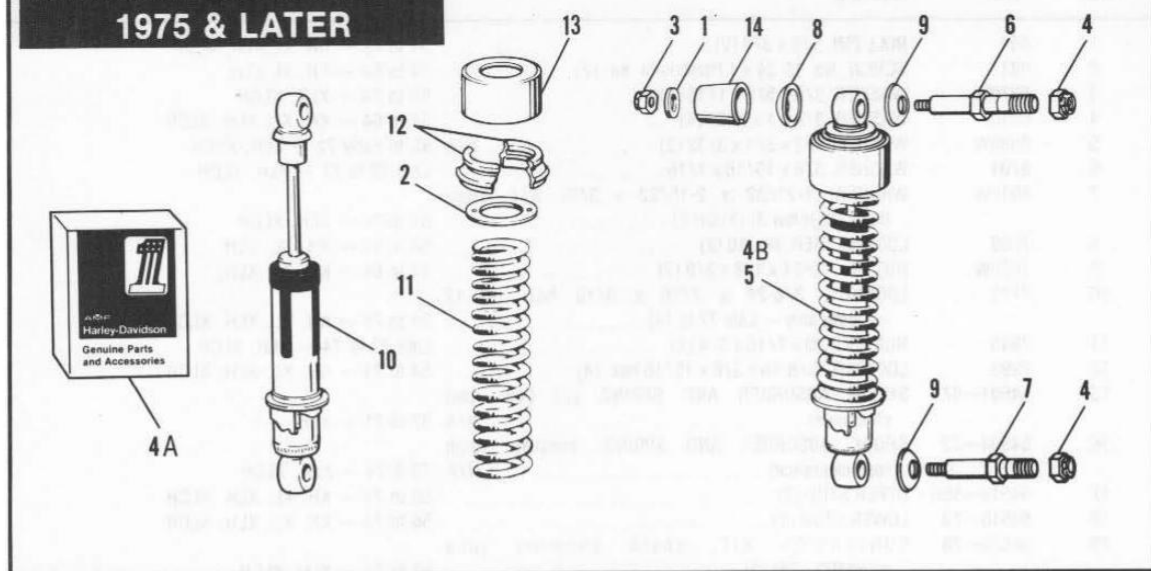


SHOCK ABSORBERS — 1974 & EARLIER

B52

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	604	ROLL PIN, 1/8 x 3/8 (2)	54 to 72 — KH, XL, XLH, XLCH
	2	991	SCREW, No. 10-24 x 1 Pozidriv fil. hd. (2)	54 to 64 — KH, XL, XLH,
	3	6379W	WASHER, 3/8 x 5/8 x 1/16 (2)	65 to 74 — XLH, XLCH
	4	6416	WASHER, 3/8 x 1 x 5/64 (4)	54 to 64 — KH, XL, XLH, XLCH
	5	6565W	WASHER, 1/2 x 3/4 x 3/32 (2)	N/A 65 to Early 72 — XLH, XLCH
	6	6701	WASHER, 3/8 x 13/16 x 1/16	Late 72 to 74 — XLH, XLCH
	7	6910W	WASHER, 1-21/32 x 2-15/32 x 3/32 w/2 drilled holes (XLH low 3) (XLCH 2)	67 to 74 — XLH, XLCH
	8	7069	LOCKWASHER, No. 10 (2)	54 to 64 — KH, XL, XLH
	9	7620W	NUT, No. 10-24 x 1/8 x 3/8 (2)	54 to 64 — KH, XL, XLH,
	10	7775	LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. (4) (2 — upper only — Late 72 to 74)	54 to 74 — KH, XL, XLH, XLCH
	11	7845	NUT, 1/2-20 x 7/16 x 3/4 (2)	Late 72 to 74 — XLH, XLCH
	12	7993	LOCKNUT, 5/8-18 x 3/8 x 15/16 hex. (4)	54 to 74 — KH, XL, XLH, XLCH
	13	54501-67	SHOCK ABSORBER AND SPRING (2) (low road clearance)	N/A 67 to 71 — XLH
	16	54504-73	SHOCK ABSORBER AND SPRING, complete (high road clearance)	N/A 73 & 74 — XLH, XLCH
	17	54515-56B	UPPER STUD (2)	56 to 74 — KH, XL, XLH, XLCH
	18	54516-72	LOWER STUD (2)	56 to 74 — KH, XL, XLH, XLCH
	19	54529-76	CONVERSION KIT, shock absorber (use w/54490-78) (2)	67 to 74 — XLH, XLCH
			Consists of:	
		54515-75	STUD, upper	
		54516-75	STUD, lower	
		54543-65	WASHER, upper — outer	
		54545-65	WASHER, (3)	
		54704-75	COVER, side	
	20	54530-67	ROTATING CAM, shock absorber (2)	67 to 72 — XLH, XLCH
	22	54536-67	SHOCK ABSORBER, only (low road clearance)	N/A 67 to 72 — XLH
	23	54538-73	CAM SUPPORT (2)	73 & 74 — XLH, XLCH
	24	54540-67	CAM SLEEVE (2)	67 to 72 — XLH, XLCH
	25	54543-65	OUTER WASHER, 3/8 dia. hole (4) (2 — upper only — Late 72 to 74)	65 to 74 — XLH, XLCH
	26	54544-65	INNER WASHER, 5/8 dia. hole (4)	65 to 74 — XLH, XLCH
	27	54545-65	WASHER, 1/2 dia. hole — lower (2); upper — inner (2)	Late 72 to 74 — XLH, XLCH
	29	54550-67	SPRING (2) (low road clearance)	N/A 67 to 72 — XLH
	30	54551-67	SPRING (black) (2) (high road clearance)	N/A 67 to 72 — XLH, XLCH
	31	54551-73	SPRING (chrome) (2) (high road clearance)	73 to 74 — XLH, XLCH
	32	54558-73	ROTATING CAM, shock absorber (2)	73 & 74 XLH, XLCH
	33	54559-73	CAM SLEEVE (2)	73 & 74 — XLH, XLCH
	34	54590-56	DIRT SEAL (2) (67 to 74 — low road clearance)	56 to 64 — KH, XL, XLH, XLCH; 65 to 72 — XLH
	35	54635-67	SPRING RETAINER (2)	67 to 74 — XLH, XLCH
	36	54700-67	COVER (2)	67 to 74 — XLH, XLCH
	37	54702-67	COVER, shock absorber spring	67 to 72 — XLH
	39	54704-65	COVER, side (2)	65 to 74 — XLH, XLCH
	40	85210-42A	RUBBER BUSHING (4)	54 to 74 — KH, XL, XLH, XLCH

SHOCK ABSORBERS — 1975 & LATER

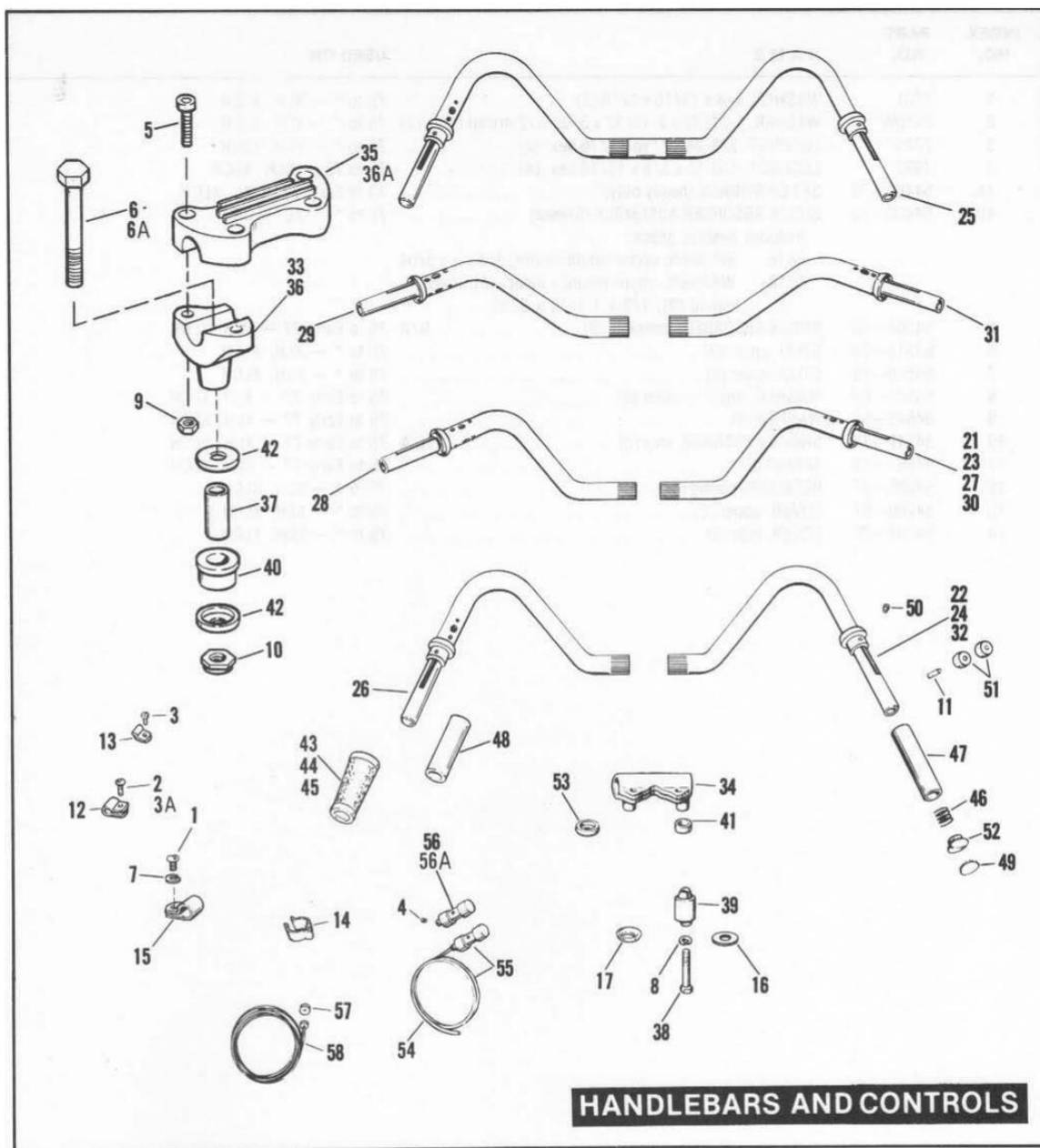


SHOCK ABSORBERS — 1975 & LATER

B53

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	6701	WASHER, 3/8 x 13/16 x 1/16 (2)	75 to * — XLH, XLCH
	2	6910W	WASHER, 1-21/32 x 2-15/32 x 3/32 w/2 drilled holes (2)	75 to * — XLH, XLCH
	3	7775	LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. (2)	75 to * — XLH, XLCH
	4	7993	LOCKNUT, 5/8-18 x 3/8 x 15/16 hex. (4)	75 to 78 — XLH, XLCH
	4A	54480-78	SET OF SPRINGS (heavy duty)	73 to Early 77 — XL, XLCH
	4B	54490-78	SHOCK ABSORBER ASSEMBLY (Showa)	75 to * — XL, XLCH
			Includes besides shock:	
		6416	WASHER, upper mount - outer, 3/8 x 1 x 5/64	
		6718	WASHER, upper mount - inner, (1), lower mount (2), 1/2 x 1-1/16 x 3/32	
	5	54504-75	SHOCK ABSORBER, complete (2)	N/A 75 to Early 77 — XLH, XLCH
	6	54515-75	STUD, upper (2)	75 to * — XLH, XLCH
	7	54516-75	STUD, lower (2)	75 to * — XLH, XLCH
	8	54543-65	WASHER, upper — outer (2)	75 to Early 77 — XLH, XLCH
	9	54545-65	WASHER (6)	75 to Early 77 — XLH, XLCH
	10	54547-75	SHOCK ABSORBER, only (2)	N/A 75 to Early 77 — XLH, XLCH
	11	54551-73	SPRING (2)	75 to Early 77 — XLH, XLCH
	12	54635-67	RETAINER, spring (4)	75 to * — XLH, XLCH
	13	54700-67	COVER, upper (2)	75 to * — XLH, XLCH
	14	54704-75	COVER, side (2)	75 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.



HANDLEBARS AND CONTROLS

B54-1

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
NOTE: Only current production handlebar assemblies are sold for parts order.				
	1	2585	SCREW, No. 8-32 x 5/16 Pozidriv pan hd.	70 to 73 — XLH, XLCH
	2	2633	SCREW, No. 8-32 x 3/8 self-tapping rd.	61 to 72 — XLH, XLCH
	3	2751	SCREW, with lockwasher, 1/4-28 x 5/16 Phillips rd. hd.	61 to * — XLH
	3A	2808	SCREW, No. 8-32 x 3/8 Pozidriv pan hd.	76 — XLH, XLCH
	4	3207	SET SCREW, No. 10-32 x 3/16 socket hd.	54 to 78 — KH, XL, XLH; 54 to 73 — XLCH
	5	3210	SCREW, 5/16-18 x 1-1/4 socket hd. (4)	74 to * — XLH, XLCH
	6	3778	BOLT, 1/2-13 x 3-3/4 hex. hd. (2)	74 to * — XLH, XLCH
	6A	4414	BOLT, 1/2-20 x 2-1/2 hex. hd. (2)	73 — XLH, XLCH
	7	7015	LOCKWASHER, No. 8	70 to 73 — XLH, XLCH
	9	7748W	NUT, 5/16-18 x 1/4 x 1/2 hex. (4)	74 to * — XLH, XLCH
	8	7068	LOCKWASHER, 1/2 (2)	54 to * — KH, XL, XLH; 54 to 72 — XLCH
	10	7768W	LOCKNUT, 1/2-13 x 19/32 x 3/4 hex. (2)	74 to * — XLH, XLCH
	11	9260	ROLL PIN	Late 73 to * — XLH, XLCH
	12	9957	COIL CLAMP	61 to * — XLH
	13	9965W	COIL CLAMP	61 to 72 — XLH, XLCH
	14	9983	WIRE CLIP	61 to * — XLH
	15	38712-68	CLAMP, carburetor control coil	70 to 73 — XLH, XLCH; 76 — XLH, XLCH
	16	54226-45	WASHER, 9/16 x 1-1/8 x 1/16 (2) (flat)	N/A 64 to 69 — XLH; 64 to * — XLCH
	17	54544-65	WASHER, 5/8 x 1-1/2 x 3/32 (curved) (2)	70 to * — XLH
		56003-75	HANDLEBAR ASSEMBLY, buckhorn	N/A 74 to Early 76 — XLH, XLCH
		56003-76	HANDLEBAR ASSEMBLY, buckhorn	N/A Late 76 to * — XLH, XLCH
		56003-77	HANDLEBAR ASSEMBLY	N/A 77 to * — XLH, XLCH
	21	56068-70	HANDLEBAR SIDE, sport, right (with dir.)	N/A 70 to 72 — XLCH
	22	56069-70	HANDLEBAR SIDE, buckhorn, right (with dir.)	N/A 70 to 72 — XLCH
		56078-69A	HANDLEBAR SIDE, buckhorn, right (with starter & dir. switch)	N/A Late 69 to * — XLH
	23	56082-70	HANDLEBAR SIDE, sport, right (bare)	N/A 70 to 72 — XLCH
	24	56083-69A	HANDLEBAR SIDE, buckhorn, right (with starter switch)	N/A Late 69 to 72 — XLH
		56083-73	HANDLEBAR SIDE, buckhorn, bare, right (for switch)	N/A 73 — XLH, XLCH
	25	56083-74	HANDLEBAR, buckhorn, bare	74 to 76 — XLH, XLCH
		56083-77	HANDLEBAR, only	77 to * — XLH, XLCH
	26	56084-65	HANDLEBAR SIDE, buckhorn, bare, left	N/A 65 to 72 — XLH; 70 to 72 XLCH
		56084-73	HANDLEBAR SIDE, buckhorn, bare, left	73 — XLH, XLCH
	27	56085-69A	HANDLEBAR SIDE, sport, right (with starter & dir. switch)	N/A Late 69 to 72 — XLH
	28	56087-63	HANDLEBAR SIDE, sport, bare, left	N/A 63 & 64 — XLCH; 67 to 72 — XLH; 70 to 72 — XLCH
	29	56087-68	HANDLEBAR SIDE, XL, left	N/A 68 to * — XLH
	30	56088-69A	HANDLEBAR SIDE, sport, right (with starter switch)	N/A Late 69 to 72 — XLH, XLCH
	31	56089-69	HANDLEBAR SIDE, XL, right (with starter switch) ..	N/A 68 to Late 69 — XLCH
	32	56093-70	HANDLEBAR SIDE, buckhorn, right — bare	N/A 70 to 72 — XLCH; 72 — XLH
	33	56103-74A	CLAMP, handlebar — lower left	74 to * — XLH, XLCH
	34	56104-52A	CLAMP	N/A 54 to 72 — KH, XL, XLH, XLCH
		56104-73	CLAMP, handlebar	73 — XLH, XLCH
	35	56104-74	CLAMP, handlebar — upper	N/A 74 to 76 — XLH, XLCH
	36	56106-74A	CLAMP, handlebar — lower right	74 to * — XLH, XLCH
	36A	56115-77	CLAMP, handlebar — upper	77 to * — XL, XLCH
	37	56153-73	SPACER, handlebar mounting (2)	73 to * — XLH, XLCH
	38	56154-52	SCREW, handlebar mounting (2)	54 to 72 — KH, XL, XLH, XLCH
	39	56158-49	RUBBER MOUNT, handlebar (2)	54 to 72 — KH, XL, XLH, XLCH
	40	56158-73	RUBBER BUSHING, handlebar mounting (4)	73 to * — XLH, XLCH

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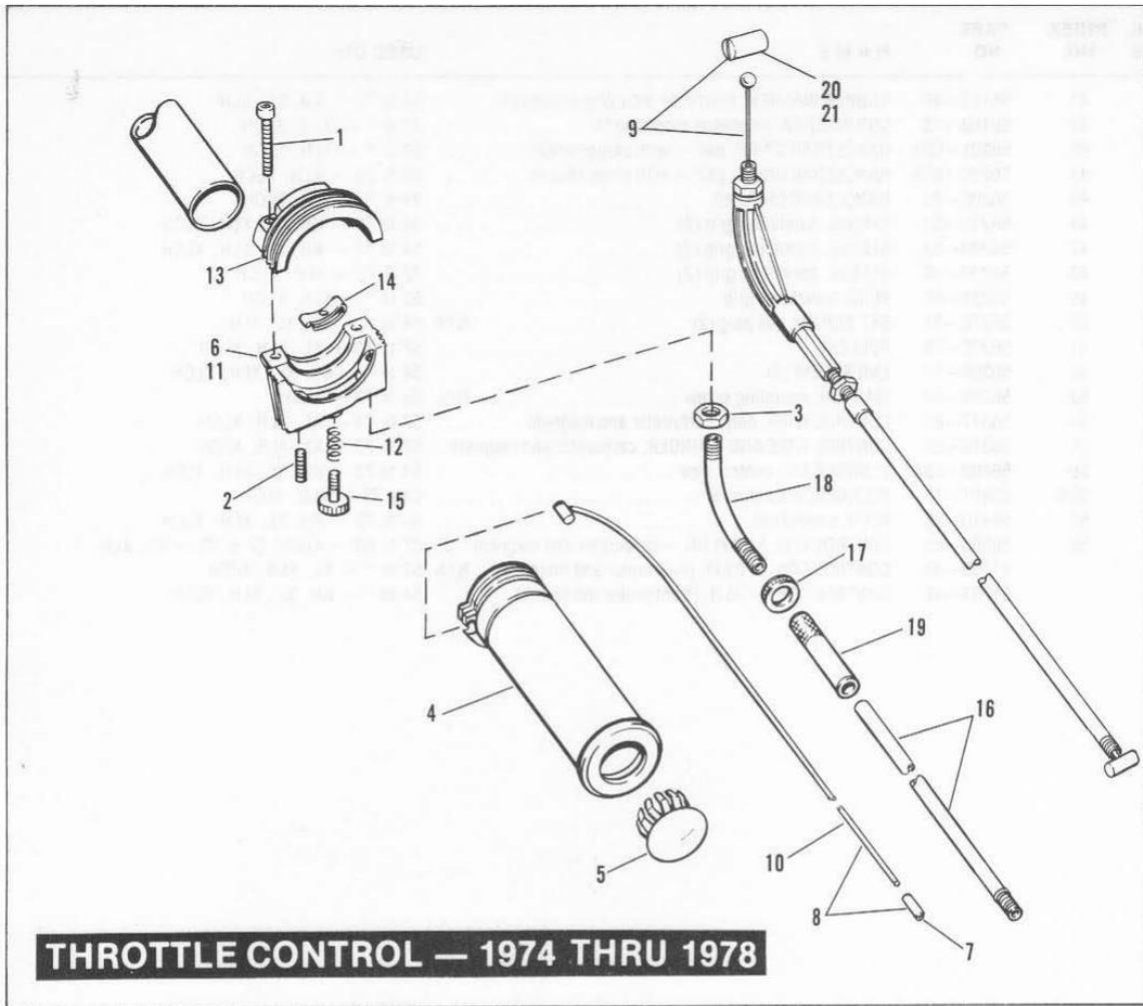
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HANDLEBARS AND CONTROLS (CONT'D)

B54-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	41	56159-49	RUBBER WASHER, handlebar mounting screw (2)	54 to 72 — KH, XL, XLH
	42	56159-73	CUP WASHER, handlebar mounting (4)	73 to * — XLH, XLCH
	43	56201-62A	HANDLEBAR GRIPS, pair — with plugs (white)	62 to * — XLH, XLCH
	44	56205-62A	HANDLEBAR GRIPS, pair — with plugs (black)	62 to 73 — XLH, XLCH
	45	56206-74	HANDLEBAR GRIP, left	74 to * — XLH, XLCH
	46	56216-53	SPRING, handlebar grip (2)	54 to 73 — KH, XL, XLH, XLCH
	47	56220-53	SLEEVE, handlebar grip (2)	54 to 71 — KH, XL, XLH, XLCH
	48	56220-58	SLEEVE, handlebar grip (2)	72 & 73 — XLH, XLCH
	49	56238-62	PLUG, handlebar grip	62 to * — XLH, XLCH
	50	56276-31	SET SCREW, coil plug (2)	N/A 54 to * — KH, XL, XLH
	51	56278-10	ROLLER	57 to 73 — XL, XLH, XLCH
	52	56288-53	END SCREW (2)	54 to * — KH, XL, XLH, XLCH
	53	56289-52	WASHER, mounting screw	N/A 58 to 72 — XLCH
	54	56377-65	CONTROL WIRE, only, carburetor and magneto	57 to 73 — XL, XLH, XLCH
	55	56378-65	CONTROL WIRE AND PLUNGER, carburetor and magneto ..	57 to 73 — XL, XLH, XLCH
	56	56400-53A	PLUNGER KIT, control wire	54 to 73 — KH, XL, XLH, XLCH
	56A	56401-73	PLUNGER, control wire	Late 73 — XLH, XLCH
	57	56410-53	PLUG, control coil	54 to 73 — KH, XL, XLH, XLCH
	58	56503-65	CONTROL COIL AND PLUG — carburetor and magneto ..	57 to 69 — XLCH; 57 to 73 — XL, XLH
		91700-49	CONTROL COIL — 25 Ft. (carburetor and magneto) . N/A	57 to * — XL, XLH, XLCH
		91701-49	CONTROL COIL — 25 ft. (front brake and clutch)	54 to * — KH, XL, XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.



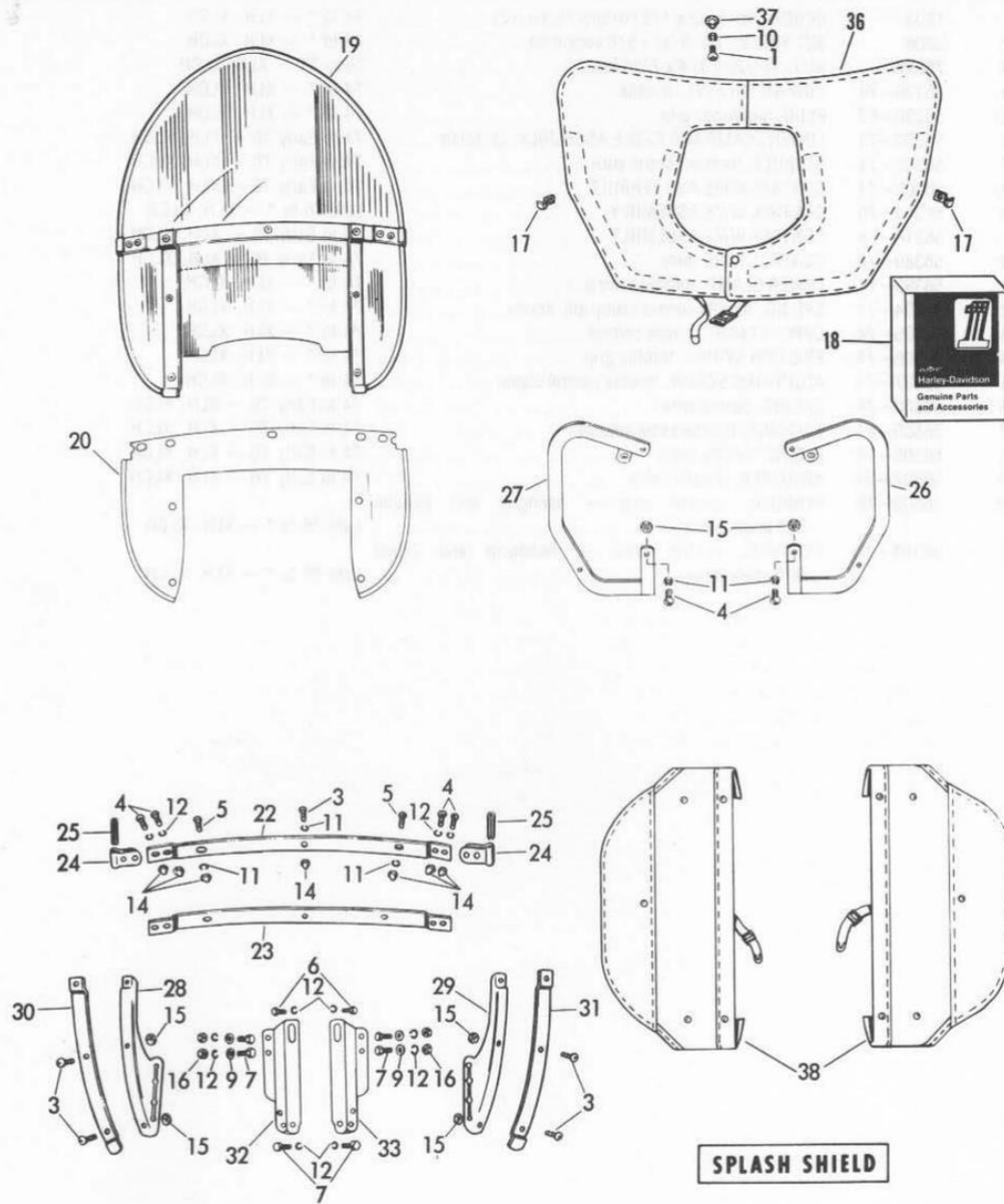
THROTTLE CONTROL — 1974 THRU 1978

B55

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	1203	SCREW, No. 8-32 x 7/8 Pozidriv fil. hd. (2)	74 to * — XLH, XLCH
	2	3208	SET SCREW, No. 8-32 x 5/8 socket hd.	74 to * — XLH, XLCH
	3	7689W	NUT, 1/4-20 x 1/4 x 7/16 hex.	Early 74 — XLH, XLCH
	4	56220-74	GRIP AND SLEEVE, throttle	74 to * — XLH, XLCH
	5	56238-62	PLUG, handlebar grip	74 to * — XLH, XLCH
	6	56300-74	LOWER CLAMP AND CABLE ASSEMBLY, complete	74 to Early 76 — XLH, XLCH
	7	56302-74	FERRULE, throttle control wire	74 to Early 76 — XLH, XLCH
	8	56303-74	CONTROL WIRE AND FERRULE	74 to Early 76 — XLH, XLCH
	9	56313-76	CONTROL WIRE ASSEMBLY	Late 76 to * — XLH, XLCH
		56314-78	CONTROL WIRE ASSEMBLY	74 to Early 76 — XLH, XLCH
	10	56389-74	CONTROL WIRE, only	74 to Early 76 — XLH, XLCH
	11	56393-74A	LOWER CLAMP, throttle control	74 to * — XLH, XLCH
	12	56394-74	SPRING, throttle control clamp adj. screw	74 to * — XLH, XLCH
	13	56395-74	UPPER CLAMP, throttle control	74 to * — XLH, XLCH
	14	56396-74	FRICTION SPRING, throttle grip	74 to * — XLH, XLCH
	15	56397-74	ADJUSTING SCREW, throttle control clamp	74 to * — XLH, XLCH
	16	56502-74	CASING, control wire	74 to Early 76 — XLH, XLCH
	17	56505-74	LOCKNUT, throttle cable adjuster	74 to Early 76 — XLH, XLCH
	18	56506-74	ELBOW, throttle cable	74 to Early 76 — XLH, XLCH
	19	56507-74	ADJUSTER, throttle cable	74 to Early 76 — XLH, XLCH
	20	56508-76	FERRULE, control wire — handgrip end (plastic 90° angle piece)	Late 76 to * — XLH, XLCH
	21	56520-77	FERRULE, control wire — handgrip end (steel 90° angle piece)	Late 76 to * — XLH, XLCH

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WINDSHIELD

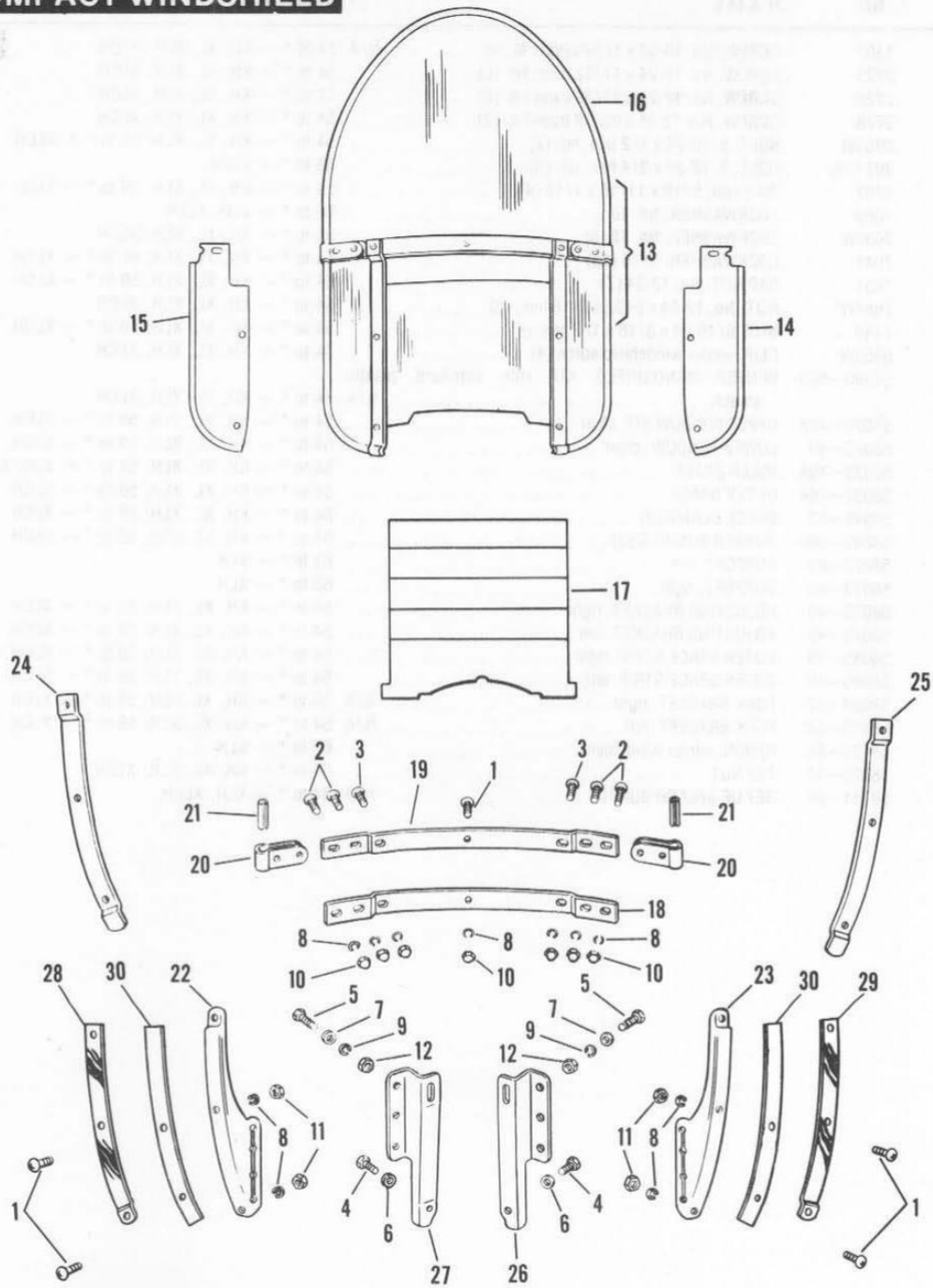


SPLASH SHIELD

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	1307	SCREW, No. 10-32 x 1/2 Pozidriv fil. hd.	N/A 54 to * — KH, XL, XLH, XLCH
	3	2725	SCREW, No. 12-24 x 17/32 truss hd. (6)	54 to * — KH, XL, XLH, XLCH
	4	2726	SCREW, No. 12-24 x 21/32 truss hd. (6)	54 to * — KH, XL, XLH, XLCH
	5	2728	SCREW, No. 12-24 x 25/32 truss hd. (2)	54 to * — KH, XL, XLH, XLCH
	6	3953W	BOLT, 5/16-24 x 1/2 hex. hd. (2)	54 to * — KH, XL, XLH; 59 to * — XLCH
	7	3974HW	BOLT, 5/16-24 x 3/4 hex. hd. (6)	59 to * — XLCH
	9	6702	WASHER, 5/16 x 11/16 x 1/16 (4)	54 to * — KH, XL, XLH; 59 to * — XLCH
	10	7069	LOCKWASHER, No. 10	62 to * — XLH, XLCH
	11	7030W	LOCKWASHER, No. 12 (6)	54 to * — KH, XL, XLH, XLCH
	12	7041	LOCKWASHER, 5/16 (12)	54 to * — KH, XL, XLH; 59 to * — XLCH
	14	7651	CAP NUT, No. 12-24 (7)	54 to * — KH, XL, XLH; 59 to * — XLCH
	15	7654W	NUT, No. 12-24 x 5/32 x 7/16 hex. (6)	54 to * — KH, XL, XLH, XLCH
	16	7744	NUT, 5/16-24 x 3/16 x 1/2 hex. (4)	54 to * — KH, XL, XLH; 59 to * — XLCH
	17	9965W	CLIP, winter windshield apron (4)	54 to * — KH, XL, XLH, XLCH
	18	57990—60B	WINTER WINDSHIELD KIT (fits standard plastic shield)	N/A 54 to * — KH, XL, XLH, XLCH
	19	58020—49B	UPPER WINDOW KIT, clear	54 to * — KH, XL, XLH; 59 to * — XLCH
	20	58022—49	LOWER WINDOW, clear	54 to * — KH, XL, XLH; 59 to * — XLCH
	22	58033—49A	INNER BRACE	54 to * — KH, XL, XLH; 59 to * — XLH, XLCH
	23	58037—49A	OUTER BRACE	54 to * — KH, XL, XLH; 59 to * — XLCH
	24	58048—50	BRACE CLAMP (2)	54 to * — KH, XL, XLH; 59 to * — XLCH
	25	58049—50A	RUBBER BUSHING (2)	54 to * — KH, XL, XLH; 59 to * — XLCH
	26	58072—63	SUPPORT, left	63 to * — XLH
	27	58073—63	SUPPORT, right	63 to * — XLH
	28	58078—49	ADJUSTING BRACKET, right	54 to * — KH, XL, XLH; 59 to * — XLCH
	29	58079—49	ADJUSTING BRACKET, left	54 to * — KH, XL, XLH; 59 to * — XLCH
	30	58085—49	OUTER BRACE STRIP, right	54 to * — KH, XL, XLH; 59 to * — XLCH
	31	58086—49	OUTER BRACE STRIP, left	54 to * — KH, XL, XLH; 59 to * — XLCH
	32	58099—52	FORK BRACKET, right	N/A 54 to * — KH, XL, XLH; 59 to * — XLCH
	33	58100—52	FORK BRACKET, left	N/A 54 to * — KH, XL, XLH; 59 to * — XLCH
	36	58125—63	APRON, winter windshield	63 to * — XLH
	37	58225—41	TEE NUT	54 to * — KH, XL, XLH, XLCH
	38	58751—64	SET OF SPLASH GUARDS	N/A 64 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

COMPACT WINDSHIELD

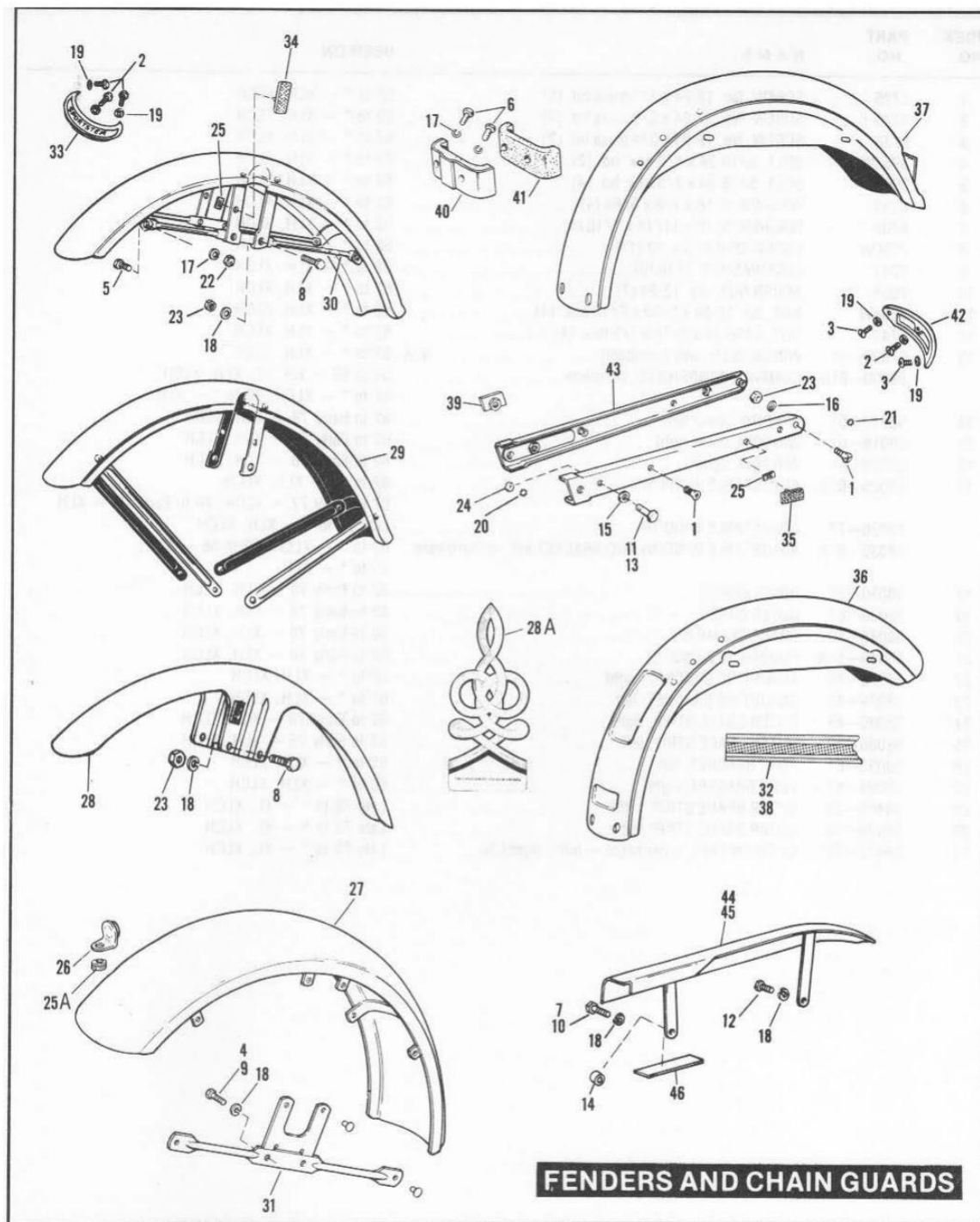


COMPACT WINDSHIELD

B57

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2725	SCREW, No. 12-24 x 1/2 truss hd. (5)	62 to * — XLH, XLCH
	2	2726	SCREW, No. 12-24 x 5/8 truss hd. (4)	62 to * — XLH, XLCH
	3	2728	SCREW, No. 12-24 x 3/4 truss hd. (2)	62 to * — XLH, XLCH
	4	3953W	BOLT, 5/16-24 x 1/2 hex. hd. (2)	62 to * — XLH, XLCH
	5	3996	BOLT, 5/16-24 x 7/8 hex. hd. (4)	62 to * — XLH, XLCH
	6	6333	WASHER, 5/16 x 7/8 x 5/64 (4)	62 to * — XLH, XLCH
	7	6702	WASHER, 5/16 x 11/16 x 1/16 (4)	62 to * — XLH, XLCH
	8	7030W	LOCKWASHER, No. 12 (11)	62 to * — XLH, XLCH
	9	7041	LOCKWASHER, 5/16 (8)	62 to * — XLH, XLCH
	10	7651	ACORN NUT, No. 12-24 (7)	62 to * — XLH, XLCH
	11	7654W	NUT, No. 12-24 x 5/32 x 7/16 hex. (4)	62 to * — XLH, XLCH
	12	7744	NUT, 5/16-24 x 3/16 x 1/2 hex. (4)	62 to * — XLH, XLCH
	13	57999-61	WINDSHIELD, only (compact)	N/A
		58000-61B	COMPACT WINDSHIELD, complete	54 to 66 — KH, XL, XLH, XLCH; 67 to * — XLCH; 70 to * — XLH
	14	58017-61	WINDOW, lower left	62 to Early 78 — XLH, XLCH
	15	58018-61	WINDOW, lower right	62 to Early 78 — XLH, XLCH
	16	58020-61	WINDOW, upper	62 to Early 78 — XLH, XLCH
	17	58025-61A	ADJUSTABLE WINDOW	62 to 66 — XLH, XLCH; 67 to Early 77 — XLCH; 70 to Early 77 — XLH
		58026-77	ADJUSTABLE WINDOW	Late 77 to * — XLH, XLCH
		58030-61A	ADJUSTABLE WINDOW AND BRACKET KIT, w/hardware	62 to * — XLCH; 62 to 66 — XLH; 70 to * — XLH
	18	58038-61	INNER BRACE	62 to Early 78 — XLH, XLCH
	19	58039-61	OUTER BRACE	62 to Early 78 — XLH, XLCH
	20	58048-50	BRACE CLAMP (2)	62 to Early 78 — XLH, XLCH
	21	58049-50A	RUBBER BUSHING (2)	62 to Early 78 — XLH, XLCH
	22	58078-49	ADJUSTING BRACKET, right	62 to * — XLH, XLCH
	23	58079-49	ADJUSTING BRACKET, left	62 to * — XLH, XLCH
	24	58085-49	OUTER BRACE STRIP, right	62 to Early 78 — XLH, XLCH
	25	58086-49	OUTER BRACE STRIP, left	62 to Early 78 — XLH, XLCH
	26	58093-61	FORK BRACKET, left	62 to * — XLH, XLCH
	27	58094-61	FORK BRACKET, right	62 to * — XLH, XLCH
	28	58406-75	OUTER BRACE STRIP, right	Late 78 to * — XL, XLCH
	29	58408-75	OUTER BRACE STRIP, left	Late 78 to * — XL, XLCH
	30	58417-77	CUSHION TAPE, outer brace — left & right (2)	Late 78 to * — XL, XLCH

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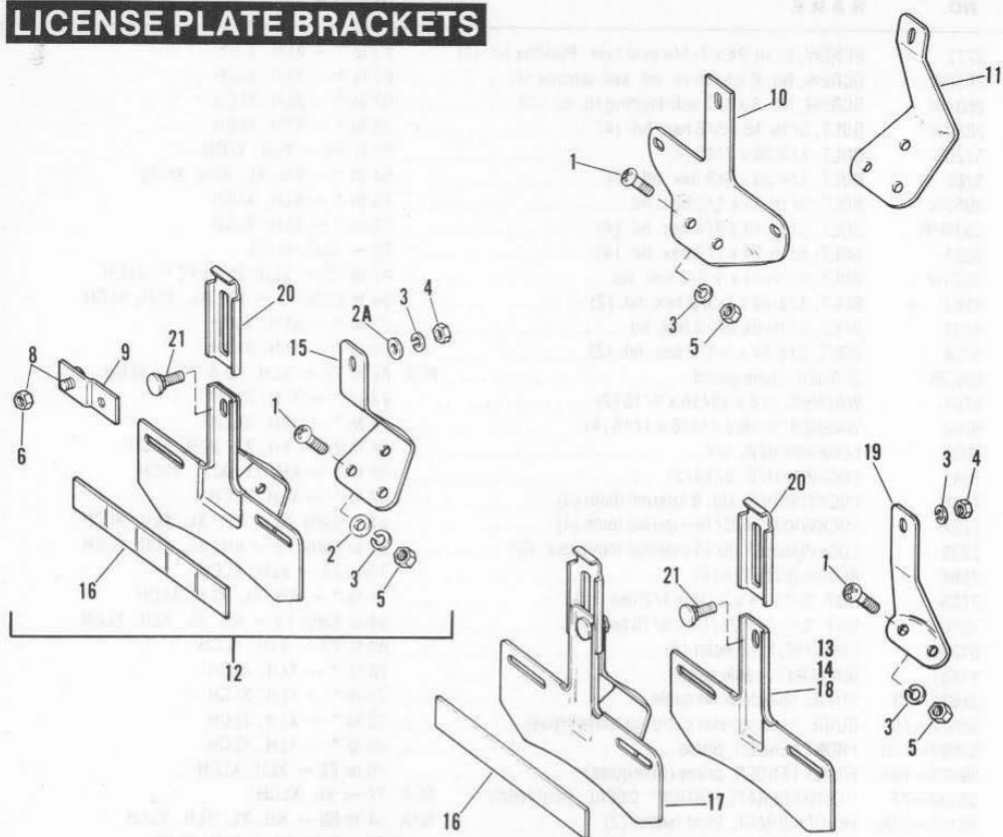
FENDERS AND CHAIN GUARDS

B58

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	2272	SCREW, 5/16-24 x 1-1/4 oval ctsk. Pozidriv hd. (4)	73 to * — XLH, XLCH
	2	2630W	SCREW, No. 8 x 5/16 rd. hd. self-tapping (4)	67 to * — XLH, XLCH
	3	2634W	SCREW, No. 8 x 1/2 self-tapping rd. hd. (2)	67 to * — XLH, XLCH
	4	2882W	BOLT, 5/16-18 x 5/8 hex. hd. (4)	74 to * — XLH, XLCH
	5	3720	BOLT, 1/4-28 x 7/16 (4)	70 to 74 — XLH, XLCH
	6	3765	BOLT, 1/4-28 x 5/8 hex. hd. (2)	54 to * — KH, XL, XLH, XLCH
	7	3953W	BOLT, 5/16-24 x 1/2 hex. hd.	73 to * — XLH, XLCH
	8	3974HW	BOLT, 5/16-24 x 3/4 hex. hd. (4)	70 to * — XLH, XLCH
	9	3991	BOLT, 5/16-24 x 7/8 hex. hd. (4)	73 — XLH, XLCH
	10	4020W	BOLT, 5/16-24 x 1-3/8 hex. hd.	67 to 72 — XLH; 70 to 72 — XLCH
	11	4362	BOLT, 3/8-24 x 1-3/8 hex. hd. (2)	54 to Early 73 — KH, XL, XLH, XLCH
	12	4391	BOLT, 5/16-24 x 5/8 hex. hd.	73 to * — XLH, XLCH
	13	4724	BOLT, 3/8-24 x 1-1/2 hex. hd. (2)	73 to * — XLH, XLCH
	14	5923B	SPACER, chain guard	N/A 67 to 71 — XLH; 70 & 71 — XLCH
	15	6701	WASHER, 3/8 x 13/16 x 1/16 (2)	73 to * — XLH, XLCH
	16	6702	WASHER, 5/16 x 11/16 x 1/16 (4)	73 to * — XLH, XLCH
	17	7036	LOCKWASHER, 1/4	54 to 74 — KH, XL, XLH, XLCH
	18	7041	LOCKWASHER, 5/16 (2)	54 to * — KH, XL, XLH, XLCH
	19	7115	LOCKWASHER, No. 8 internal tooth (3)	67 to * — XLH, XLCH
	20	7232	LOCKWASHER, 5/16 external tooth (4)	54 to Early 73 — KH, XL, XLH, XLCH
	21	7233	LOCKWASHER, 5/16 external tooth ctsk. (3)	54 to Early 73 — KH, XL, XLH, XLCH
	22	7684	ACORN NUT, 1/4 (4)	70 to 74 — XLH, XLCH
	23	7753	NUT, 5/16-24 x 3/16 x 1/2 hex. (4)	54 to * — KH, XL, XLH, XLCH
	24	7800W	NUT, 3/8-24 x 21/64 x 9/16 hex. (2)	54 to Early 73 — KH, XL, XLH, XLCH
	25	8133W	SPEED NUT, reflector (4)	69 to 72 — XLH, XLCH
25A	11431	GROMMET, cable guide		73 to * — XLH, XLCH
26	38622-73	GUIDE, speedometer cable		73 to * — XLH, XLCH
	38622-78	GUIDE, speedometer cable (grommet type)		73 to * — XLH, XLCH
27	59007-73B	FRONT FENDER, prime		70 to * — XLH, XLCH
28	59028-70A	FRONT FENDER, prime (fiberglass)		70 to 72 — XLH, XLCH
28A	59100-77	"CONFEDERATE EDITION" DECAL, front fender	N/A	77 — XL, XLCH
29	59103-52A	FENDER BRACE, front fender (2)	N/A	54 to 69 — KH, XL, XLH, XLCH
30	59109-70	FENDER BRACE, front fender (2)		70 to Early 74 — XLH, XLCH
31	59111-74	FENDER BRACE, front fender (2)		75 to * — XLH, XLCH
32	59208-71	TRIM TAPE, front fender (red, white & blue)	N/A	71 — XLH, XLCH
	59208-72	TRIM TAPE, front fender (red, white & blue)	N/A	72 & 73 — XLH, XLCH
	59208-74	TRIM TAPE, front fender (red, white & blue)		74 & 75 — XLH, XLCH
	59210-72	TRIM, fiberglass front fender (red, white & blue)	N/A	72 — XLH, XLCH
33	59218-67	FRONT FENDER TIP, with fittings	N/A	67 to * — XLH, XLCH
34	59252-69	REFLECTOR KIT, front (amber) (2)		69 to 72 — XLH, XLCH
35	59253-69	REFLECTOR KIT, rear (red) (2)	N/A	69 to 71 — XLH, XLCH
	59255-72	REFLECTOR, red (2)		72 to 78 — XLH, XLCH
36	59609-70	REAR FENDER (fiberglass seat)	N/A	70 & 71 — XLH, XLCH
37	59611-67A	REAR FENDER, prime		59 to Early 73 — XLCH; 69 to Early 73 — XLH
	59611-73A	REAR FENDER, prime (new style tail lamp)		Late 73 to * — XLH, XLCH
38	59650-71	TRIM TAPE, rear fender (red, white & blue)	N/A	71 — XLH, XLCH
	59650-72	TRIM TAPE, rear fender (red, white & blue)	N/A	72 & 73 — XLH, XLCH
	59650-74	TRIM TAPE, rear fender (red, white & blue)		74 to * — XLH, XLCH
39	59660-73	PLATE, with weld nut, rear fender support (2)	N/A	73 to Early 74 — XLH, XLCH
40	59795-52A	REAR FENDER FRONT BRACKET, with buffer		54 to * — KH, XL, XLH, XLCH
41	59798-52	RUBBER BUFFER, rear fender		54 to * — KH, XL, XLH, XLCH
42	59889-67	REAR FENDER TIP, with fittings		67 to * — XLH, XLCH
43	59934-73	FENDER SUPPORT, rear (2) (turn signals)		Late 73 to * — XLH, XLCH
44	60308-67	REAR CHAIN GUARD	N/A	67 to 71 — XLH
	60308-70	REAR CHAIN GUARD	N/A	70 & 71 — XLCH
	60308-72	REAR CHAIN GUARD		72 to * — XLCH
45	60344-72	REAR CHAIN GUARD		72 to * — XLH
46	60356-72	WEAR STRIP, chain guard — upper front		72 to * — XLCH

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LICENSE PLATE BRACKETS



LICENSE PLATE BRACKETS

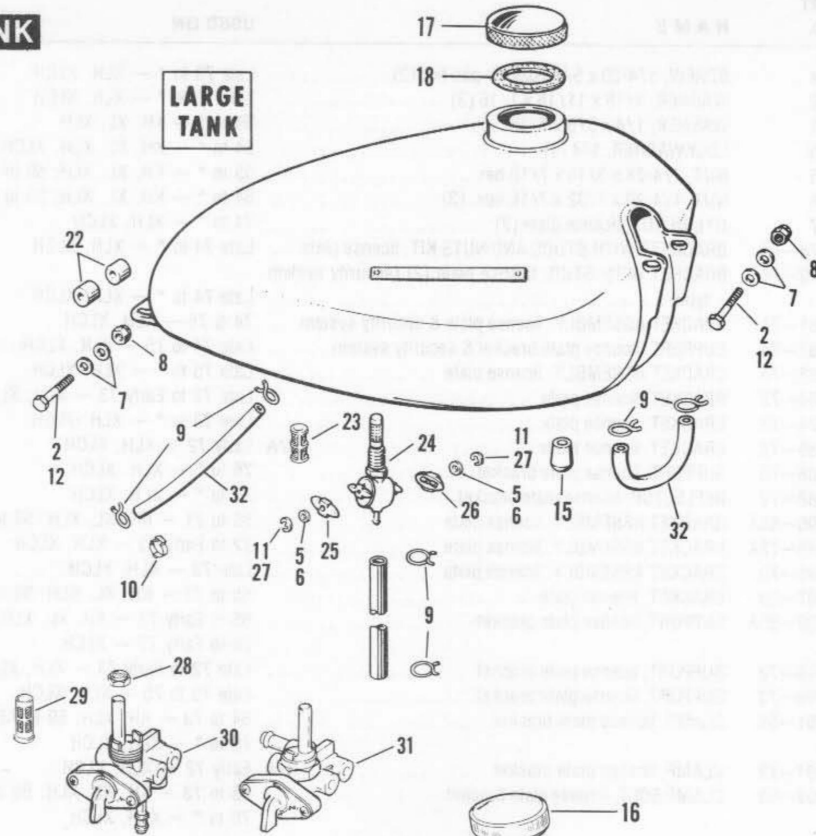
B59

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2774	SCREW, 1/4-20 x 5/8 Pozidriv pan hd. (3)	Late 73 to * — XLH, XLCH
	2	6702	WASHER, 5/16 x 11/16 x 1/16 (3)	Late 73 to * — XLH, XLCH
	2A	6703	WASHER, 1/4 x 5/8 x 1/16	55 to * — KH, XL, XLH
	3	7036	LOCKWASHER, 1/4 (4)	54 to * — KH, XL, XLH, XLCH
	4	7676	NUT, 1/4-28 x 3/16 x 7/16 hex.	55 to * — KH, XL, XLH; 59 to * — XLCH
	5	7688	NUT, 1/4-20 x 7/32 x 7/16 hex. (3)	54 to * — KH, XL, XLH; 59 to * — XLCH
	6	7697	NYLON NUT, license plate (2)	74 to * — XLH, XLCH
	8	59978—74	BRACKETS WITH STUDS AND NUTS KIT, license plate	Late 74 to * — XLH, XLCH
	9	59979—74	BRACKET WITH STUD, license plate (2) (security system type)	Late 74 to * — XLH, XLCH
	10	59981—74	BRACKET ASSEMBLY, license plate & security system	74 & 75 — XLH, XLCH
	11	59982—74	SUPPORT, license plate bracket & security system	Late 74 to 75 — XLH, XLCH
	12	59983—75	BRACKET ASSEMBLY, license plate	Late 75 to * — XLH, XLCH
	13	59984—72	BRACKET, license plate	Late 72 to Early 73 — XLH, XLCH
		59984—73	BRACKET, license plate	Late 73 to * — XLH, XLCH
	14	59985—72	BRACKET, license plate	N/A Early 72 — XLH, XLCH
	15	59986—75	SUPPORT, license plate bracket	76 to * — XLH, XLCH
	16	59988—72	REFLECTOR, license plate bracket	72 to * — XLH, XLCH
	17	59995—55A	BRACKET ASSEMBLY, license plate	55 to 71 — KH, XL, XLH; 59 to 71 — XLCH
		59995—72A	BRACKET ASSEMBLY, license plate	72 to Early 73 — XLH, XLCH
		59995—73	BRACKET ASSEMBLY, license plate	Late 73 — XLH, XLCH
	18	59997—55	BRACKET, license plate	55 to 71 — KH, XL, XLH; 59 to 71 — XLCH
	19	59999—55A	SUPPORT, license plate bracket	55 to Early 72 — KH, XL, XLH; 59 to Early 72 — XLCH
		59999—72	SUPPORT, license plate bracket	Late 72 to Early 73 — XLH, XLCH
		59999—73	SUPPORT, license plate bracket	Late 73 to 75 — XLH, XLCH
	20	60001—55	CLAMP, license plate bracket	54 to 73 — KH, XLH; 59 to 73 — XLCH; 76 to * — XLH, XLCH
		60001—72	CLAMP, license plate bracket	N/A Early 72 — XLH, XLCH
	21	60002—55	CLAMP BOLT, license plate bracket	55 to 73 — KH, XL, XLH; 59 to 73 — XLCH; 76 to * — XLH, XLCH

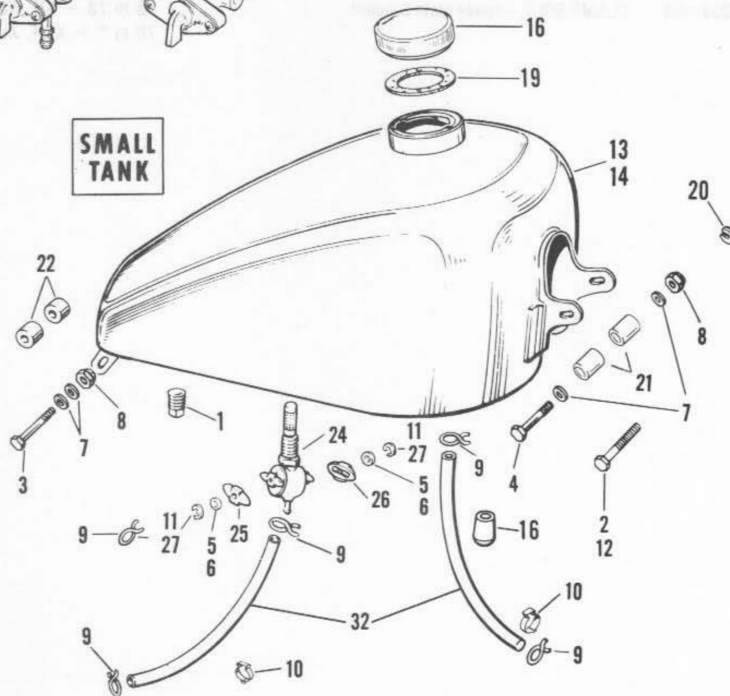
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GAS TANK

LARGE TANK



SMALL TANK



GAS TANK

B60

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	662	DRAIN PLUG	N/A 58 to 65 — XLCH
	2	4083W	BOLT, 5/16-24 x 3-3/4 hex. hd.	67 to 72 — XLH, XLCH
	3	4710	BOLT, 5/16-24 x 2-1/4 hex. hd.	58 to * — XLCH
	4	4725	BOLT, 5/16-24 x 2-3/4 hex. hd.	58 to * — XLH, XLCH
	5	6160P	THRUST WASHER, 5 mm. (2)	69 to 74 — XLH, XLCH
	6	6161	WASHER, 7/32 x 3/8 x 1/64 (as req.)	N/A 61 to 69 — XLH; 65 — XLCH
	7	6702	WASHER, 5/16 x 11/16 x 1/16 (4)	54 to * — KH, XL, XLH, XLCH
	8	7725	LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (2)	54 to * — KH, XL, XLH, XLCH
	9	9993	HOSE CLAMP, wire, 1/2 in.	Late 66 to Early 75 — XLH, XLCH
	10	10014	HOSE CLAMP, band type — 1/2 in.	66 to * — XLH, XLCH
	11	11040P	LOCK RING, gas valve handle (2)	69 to 74 — XLH, XLCH
	12	30013-71	BOLT, 5/16-24 x 3-1/4 hex. hd.	54 to 66 — KH, XL, XLH, XLCH 72 to * — XLH, XLCH
	13	61000-75	SMALL GAS TANK, prime (uses 62164-76 valve) (for Linkert, Bendix & Keihin carbs.)	58 to 65 — XLH, XLCH; 72 to * — XLH, XLCH
	14	61044-75	SMALL GAS TANK, prime (uses 62163-75 valve)	66 to 71 — XLH, XLCH
	15	61094-66	RUBBER CAP, gas tank vent line	N/A 66 to 74 — XLH, XLCH
	16	61102-73	FILLER CAP	Late 73 to * — XLH, XLCH
	17	61103-36	FILLER CAP	58 to Early 73 — XLH, XLCH
		61103-52	FILLER CAP	54 to 72 — KH, XL, XLH
	18	61111-77	GASKET, filler cap	77 to * — XLH, XLCH
	19	61114-48	RUBBER WASHER	58 to * — XLCH
	20	61134-67	SPACER, tank mounting, front (2)	N/A 67 to 72 — XLH, XLCH
	21	61135-52A	SPACER, tank mounting (2)	54 to 56 — KH; 58 to * — XLH, XLCH
	22	61135-57	SPACER, tank mounting, rear (2)	57 to 72 — XL, XLH
	23	62096-69	FILTER, fuel valve (Nylon screen)	Late 69 to 74 — XLH, XLCH
	24	62125-55B	FUEL VALVE ASSEMBLY	57 to 74 — XL, XLH; 65 to 74 — XLCH
	25	62141-69P	HANDLE, gas valve	69 to 74 — XLH, XLCH
	26	62142-69P	RESERVE HANDLE, gas valve	69 to 74 — XLH, XLCH
	27	62150-50	RETAINER RING, valve knob (2)	54 to 69 — KH, XL, XLH; 65 to 69 — XLCH
	28	62161-75	NUT, fuel valve	75 to * — XLH, XLCH
	29	62162-75	FILTER, fuel valve	75 to * — XLH, XLCH
	30	62163-75	FUEL VALVE, without nut & filter (Bendix carburetor)	75 to Early 76 — XLH, XLCH
	31	62164-76	FUEL VALVE, without nut & filter (Keihin carburetor)	Late 76 to * — XLH, XLCH
	32	63501-68	HOSE, 1/4 I.D. x 1/2 O.D. fabric reinforced rubber (25 ft. lg.)	57 to * — XLH, XLCH

NOTE: Hose is sold only in bulk lengths under Part No. 63501-68. Cut to required lengths.

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

GAS TANK TRIM



GAS TANK TRIM

B61-1

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	61795-68	WHITE STRIPING TAPE (50 yd. roll)	N/A 68 & 69 — XLH, XLCH
	2	61780-61P	NAME TRANSFER (2)	N/A 61 & 62 — XLCH
	3	61770-66A	NAME TRANSFER (2)	N/A 66 to 68 — XLH, XLCH
	4	61763-70	NAME TRANSFER (2)	N/A 70 — XLH
	5	61768-70	NAME TRANSFER	N/A 70 — XLCH
	6	61762-70	NAME TRANSFER (for white tanks) (2)	70 & 71 — XLH, XLCH
	7	61764-70	NAME TRANSFER (for dark tanks) (2)	70 & 71 — XLH, XLCH
	8	61167-71	NAME TRANSFER — "No. 1" (2)	N/A 71 — XLH, XLCH
	8A	61170-71	NAME TRANSFER — "AMF" (2)	N/A 71 — XLH, XLCH
	9	61763-71	TRANSFER, right (large tank)	N/A 71 — XLH, XLCH
	10	61779-71	TRANSFER, left (large tank)	N/A 71 — XLH, XLCH
	11	61186-71	DECAL, tank top (small tank)	N/A 71 — XLH, XLCH
	12	61152-71	TRIM TAPE, tank (red, white & blue) (large tank)	N/A 71 — XLH, XLCH
	13	61185-71	TRIM TAPE — red, tank top (small tank)	N/A 71 — XLH, XLCH
		61187-71	TRIM TAPE, blue (2)	N/A 71 — XLH, XLCH
	14	61163-72	TRANSFER, left — red, white & blue (small tank)	N/A 72 — XLH, XLCH
	15	61167-72	TRANSFER, right — red, white & blue (small tank)	N/A 72 — XLH, XLCH
	16	61757-72	TRANSFER, right (Sparkling America)	N/A 72 — XLH, XLCH
	17	61758-72	TRANSFER, left (Sparkling America)	N/A 72 — XLH, XLCH
	18	61762-72	TRANSFER, right — black (small tank)	N/A 72 — XLH, XLCH
	19	61764-72	TRANSFER, left — black (small tank)	N/A 72 — XLH, XLCH
	20	61763-72	TRANSFER, right (large tank)	N/A 72 — XLH, XLCH
	21	61779-72	TRANSFER, left (large tank)	N/A 72 — XLH, XLCH
	22	61142-72	NAME TRANSFER (2)	72 & 73 — XLH, XLCH
	23	66009-72	NAME TRANSFER — "No. 1"	N/A 72 & 73 — XLH, XLCH
	24	61161-73	TRANSFER, tank — upper (red)	N/A 73 — XLH, XLCH
	25	61162-73	TRANSFER, tank — upper (silver)	N/A 73 — XLH, XLCH
	26	61163-73	TRANSFER, left (blue & white)	N/A 73 — XLH, XLCH
	27	61167-73	TRANSFER, right (blue & white)	N/A 73 — XLH, XLCH
	28	61762-73	TRANSFER, right (silver)	N/A 73 — XLH, XLCH
	29	61764-73	TRANSFER, left (silver)	N/A 73 — XLH, XLCH
	30	61142-74	NAME TRANSFER (2)	74 — XLH, XLCH
	31	61167-74	TRIM, tank side — upper right	74 — XLH, XLCH
	32	61753-74	TRIM, tank side — lower left	N/A 74 — XLH, XLCH
	33	61756-74	TRIM, tank side — upper left	N/A 74 — XLH, XLCH
	34	61752-74	TRIM, tank side — lower left	N/A 74 — XLH, XLCH
	35	61762-74	TRIM, tank side — upper right (red, white & blue)	N/A 74 — XLH, XLCH
	36	61755-74	TRIM, tank side — lower right (red, white & blue)	74 — XLH, XLCH
	37	61764-74	TRIM, tank side — upper left (red, white & blue)	74 — XLH, XLCH
	38	61754-74	TRIM, tank side — lower left (red, white & blue)	74 — XLH, XLCH
	39	61159-74	TRIM, gas tank — top (XL 1000)	N/A 74 & 75 — XLH
	40	61160-74	TRIM, gas tank — top (XLCH 1000)	N/A 74 & 75 — XLCH
	41	61142-75	NAME TRANSFER (2)	N/A 75 — XLH, XLCH
	42	61167-75	TRIM, tank side — upper right	N/A 75 — XLH, XLCH
	43	61753-75	TRIM, tank side — lower right	75 — XLH, XLCH
	44	61756-75	TRIM, tank side — upper left	75 — XLH, XLCH
	45	61752-75	TRIM, tank side — lower left	N/A 75 — XLH, XLCH
	46	61740-75	TRIM, tank side — upper right (green, blue & black)	75 — XLH, XLCH
	47	61741-75	TRIM, tank side — lower right (green, blue & black)	75 — XLH, XLCH
	48	61742-75	TRIM, tank side — upper left (green, blue & black)	75 — XLH, XLCH
	49	61743-75	TRIM, tank side — lower left (green, blue & black)	75 — XLH, XLCH
	50	61762-75	TRIM, tank side — upper right (red, white & blue)	75 — XLH, XLCH
	51	61755-75	TRIM, tank side — lower right (red, white & blue)	75 — XLH, XLCH
	52	61764-75	TRIM, tank side — upper left (red, white & blue)	75 — XLH, XLCH
	53	61754-75	TRIM, tank side — lower left (red, white & blue)	75 — XLH, XLCH

GAS TANK TRIM

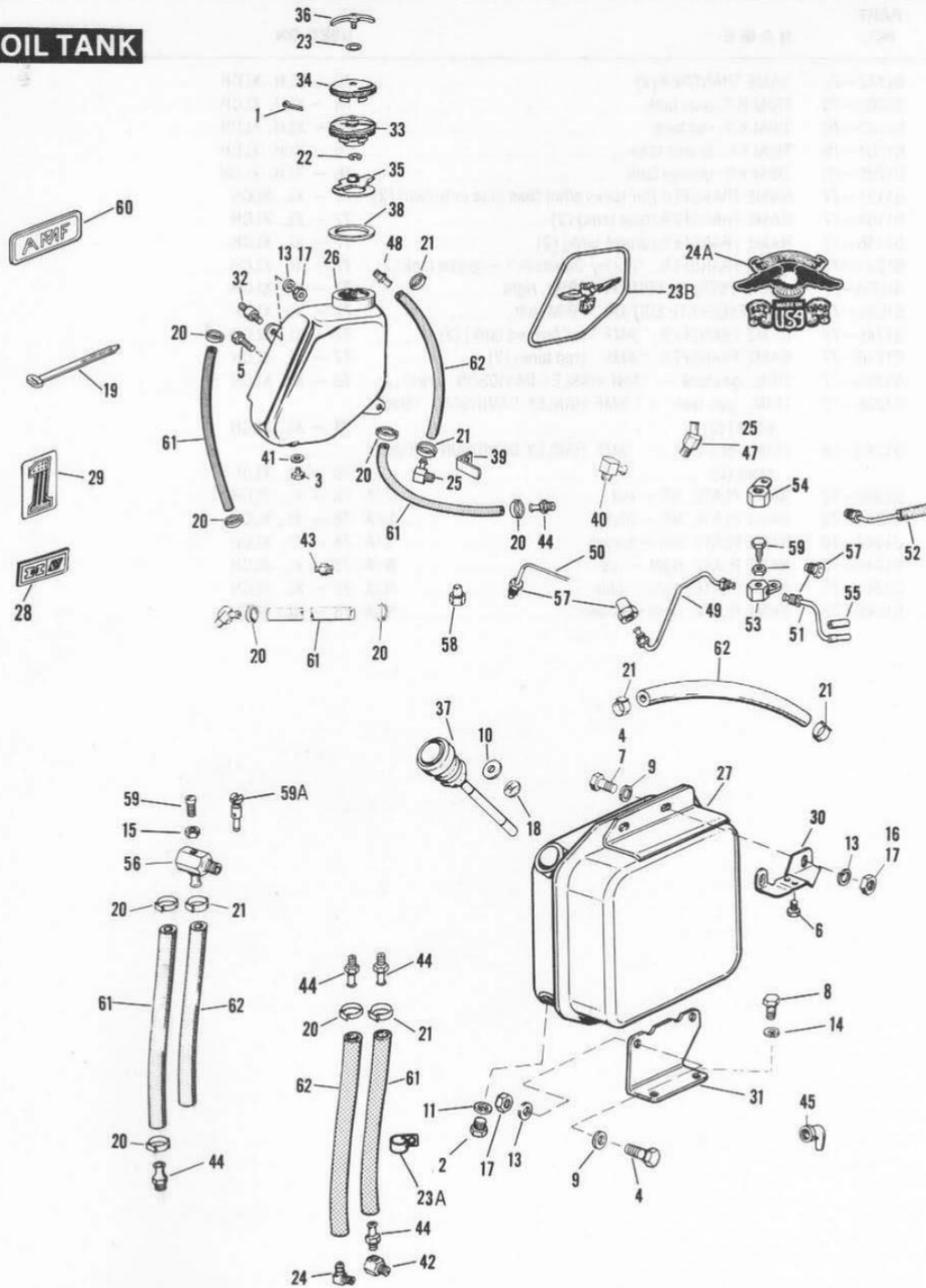


GAS TANK TRIM (CONT'D)

B61-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	54	61142-76	NAME TRANSFER (2)	76 — XLH, XLCH
	55	61702-76	TRIM KIT, blue tank	76 — XLH, XLCH
	56	61703-76	TRIM KIT, red tank	76 — XLH, XLCH
	57	61704-76	TRIM KIT, brown tank	76 — XLH, XLCH
	58	61705-76	TRIM KIT, orange tank	76 — XLH, XLCH
	59	61131-77	NAME TRANSFER (for tanks other than blue or brown) (2)	77 — XL, XLCH
	60	61134-77	NAME TRANSFER (blue tank) (2)	77 — XL, XLCH
	61	61136-77	NAME TRANSFER (brown tank) (2)	77 — XL, XLCH
	62	61241-77	NAME TRANSFER, "Harley-Davidson" — green tank (2)	77 — XL, XLCH
	63	61650-77	"CONFEDERATE EDITION" TRIM, right	77 — XL, XLCH
	64	61651-77	"CONFEDERATE EDITION" TRIM, left	77 — XL, XLCH
	65	61745-77	NAME TRANSFER, "AMF" (all but red tank) (2)	77 — XL, XLCH
	66	61746-77	NAME TRANSFER, "AMF" (red tank) (2)	77 — XL, XLCH
	67	61205-77	TRIM, gas tank — "AMF HARLEY-DAVIDSON" (red) (2)	78 — XL, XLCH
	68	61236-78	TRIM, gas tank — "AMF HARLEY-DAVIDSON" (black/ white) (2)	78 — XL, XLCH
	69	61243-78	TRIM, gas tank — "AMF HARLEY-DAVIDSON" (black/ gold) (2)	78 — XL, XLCH
	70	61340-78	NAME PLATE, left — red	N/A 78 — XL, XLCH
	71	61341-78	NAME PLATE, left — blue	N/A 78 — XL, XLCH
	72	61342-78	NAME PLATE, left — brown	N/A 78 — XL, XLCH
	73	61344-78	NAME PLATE, right — red	N/A 78 — XL, XLCH
	74	61345-78	NAME PLATE, right — blue	N/A 78 — XL, XLCH
	75	61346-78	NAME PLATE, right — brown	N/A 78 — XL, XLCH

OIL TANK



OIL TANK

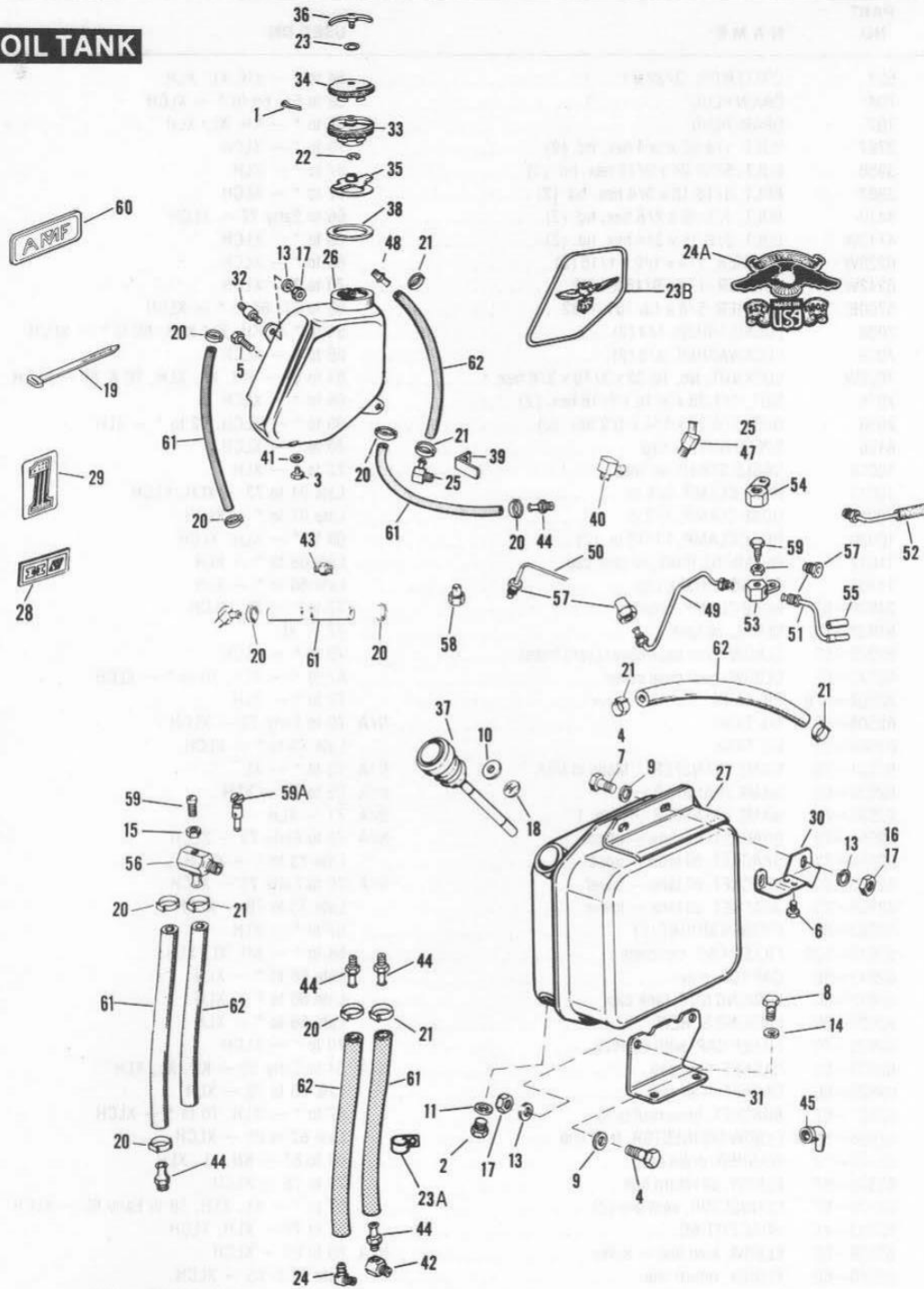
B62-1

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	534	COTTER PIN, 3/32 x 1	54 to * — KH, XL, XLH
	2	704	DRAIN PLUG	58 to 61; 66 to * — XLCH
	3	707	DRAIN PLUG	54 to * — KH, XL, XLH
	4	3787	BOLT, 1/4-20 x 3/4 hex. hd. (2)	70 to * — XLCH
	5	3956	BOLT, 5/16-24 x 9/16 hex. hd. (3)	67 to * — XLH
	6	3987	BOLT, 5/16-18 x 3/4 hex. hd. (2)	72 to * — XLCH
	7	4410	BOLT, 1/4-28 x 7/8 hex. hd. (2)	66 to Early 77 — XLCH
	8	4713W	BOLT, 3/8-16 x 3/4 hex. hd. (2)	66 to * — XLCH
	9	6228W	WASHER, 1/4 x 1/2 x 1/16 (2)	66 to * — XLCH
	10	6242W	WASHER, 1/4 x 9/16 x 1/32	70 to * — XLCH
	11	6700B	WASHER, 5/8 x 13/16 x 1/32	58 to 61; 66 to * — XLCH
	13	7036	LOCKWASHER, 1/4 (2)	54 to * — KH, XL, XLH; 66 to * — XLCH
	14	7038	LOCKWASHER, 3/8 (2)	66 to * — XLCH
	15	7626W	LOCKNUT, No. 10-32 x 3/16 x 3/8 hex.	54 to 69 — KH, XL, XLH; 70 & 71 — XLCH
	16	7676	NUT, 1/4-28 x 3/16 x 7/16 hex. (2)	66 to * — XLCH
	17	7688	NUT, 1/4-20 x 1/4 x 1/2 hex. (2)	66 to * — XLCH; 72 to * — XLH
	18	8126	SPEED NUT, oil cap	70 to * — XLCH
	19	10006	CABLE STRAP, oil lines	72 to * — XLH
	20	10013	HOSE CLAMP, 5/8 in.	Late 61 to 72 — XLH, XLCH
	21	10014	HOSE CLAMP, 1/2 in.	Late 61 to * — XLCH
		10020	HOSE CLAMP, 11/16 in. (2)	69 to * — XLH, XLCH
	22	11012	RETAINING RING, oil tank cap	Late 66 to * — XLH
	23	11105	O-RING, oil tank cap	Late 66 to * — XLH
	23A	24920-67	HOSE CLAMP, return	77 to * — XL, XLCH
	23B	61832-76	DECAL, oil tank	77 — XL
	24	62375-57	ELBOW, gear case cover (vent hose)	70 to * — XLCH
	25	62375-62	ELBOW, gear case cover	67 to * — XLH; 70 to * — XLCH
	26	62507-67A	OIL TANK	72 to * — XLH
	27	62508-70	OIL TANK	N/A 70 to Early 73 — XLCH
		62508-73	OIL TANK	Late 73 to * — XLCH
	27A	62521-78	NAME TRANSFER, "Made in USA"	N/A 78 to * — XL
	28	62535-65	NAME TRANSFER — "H"	N/A 65 to 70 — XLH
	29	62535-71	NAME TRANSFER — "No. 1"	N/A 71 — XLH
	30	62554-72	BRACKET, oil tank — upper	N/A 72 to Early 73 — XLCH
		62554-73	BRACKET, oil tank — upper	Late 73 to * — XLCH
	31	62555-70	BRACKET, oil tank — lower	N/A 70 to Early 73 — XLCH
		62555-73	BRACKET, oil tank — lower	Late 73 to 76 — XLCH
	32	62563-65	RUBBER MOUNT (2)	67 to * — XLH
	33	62610-52A	FILLER CAP, complete	54 to * — KH, XL, XLH
	34	62611-66	CAP TOP, only	Late 66 to * — XLH
	35	62612-66	LOCKING NUT, tank cap	Late 66 to * — XLH
	36	62620-66	LOCKING SCREW	Late 66 to * — XLH
	37	62625-70	FILLER CAP, with dipstick	70 to * — XLCH
	38	62628-52	GASKET, filler cap	N/A 54 to Early 66 — KH, XL, XLH
		62628-66	GASKET, filler cap	Late 66 to 78 — XLH
	39	62661-67	BRACKET, hose clamping	67 to * — XLH; 70 to * — XLCH
	40	62696-62	ELBOW CONNECTOR, feed line	Late 62 to 65 — XLCH
	41	62702-52	WASHER, drain plug	54 to 67 — KH, XL, XLH
	42	63525-67	ELBOW, oil return line	70 to 76 — XLCH
	43	63526-57	CONNECTOR, vent line (2)	57 to * — XL, XLH; 58 to Early 62 — XLCH
	44	63533-41	HOSE FITTING	58 to 76 — XLH, XLCH
	45	63539-66	ELBOW, feed line — lower	N/A 66 to 69 — XLCH
	47	63540-62	ELBOW, return line	Late 62 to 65 — XLCH
	48	63578-52	FITTING, vent line	58 to 65 — XLCH; 67 to * — XLH
	49	63590-69	PIPE, rear chain oiler	N/A 69 to 71 — XLH; 70 & 71 — XLCH
	50	63590-72A	PIPE, rear chain oiler	72 to 76 — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

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OIL TANK



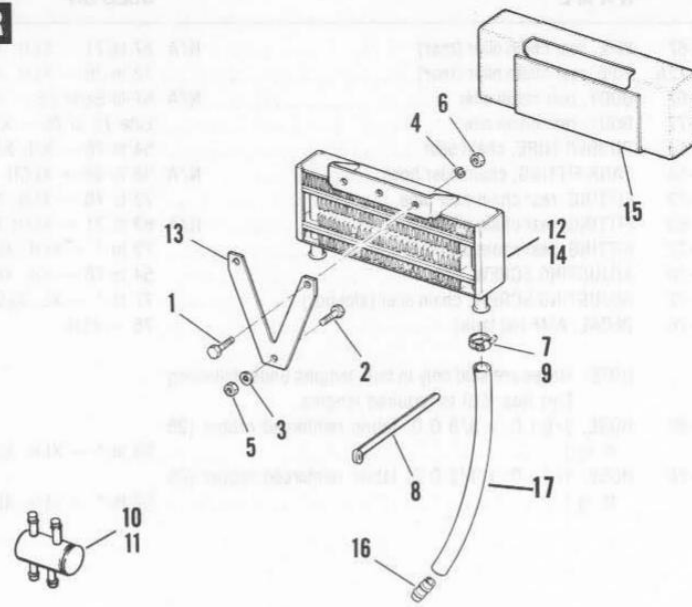
OIL TANK (CONT'D)

B62-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	51	63592-67	PIPE, rear chain oiler (rear)	N/A 67 to 71 — XLH; 70 & 71 — XLCH
	52	63592-72A	PIPE, rear chain oiler (rear)	72 to 76 — XLH, XLCH
	53	63595-67	BODY, rear chain oiler	N/A 67 to Early 72 — XLH; 70 to Early 72 — XLCH
	54	63595-72	BODY, rear chain oiler	Late 72 to 76 — XLH, XLCH
	55	63597-54	RUBBER TUBE, chain oiler	54 to 76 — KH, XL, XLH; 70 to 76 — XLCH
	56	63601-54	TANK FITTING, chain oiler hose	N/A 58 to 69 — XLCH
	57	63604-72	FITTING, rear chain oiler pipe	72 to 76 — XLH, XLCH
	58	63609-69	FITTING, rear chain oiler	N/A 69 to 71 — XLH; 70 & 71 — XLCH
		63609-72	FITTING, rear chain oiler	72 to * — XLH, XLCH
	59	63610-70	ADJUSTING SCREW, oiler	54 to 76 — KH, XL, XLH, XLCH
	59A	63614-72	ADJUSTING SCREW, chain oiler (slot hd.)	77 to * — XL, XLCH
	60	66611-76	DECAL, AMF (oil tank)	76 — XLH
NOTE: Hoses are sold only in bulk lengths under following Part Nos. Cut to required lengths.				
	61	63500-68	HOSE, 3/8 I.D. x 5/8 O.D. fabric reinforced rubber (25 ft. lg.)	59 to * — XLH, XLCH
	62	63501-68	HOSE, 1/4 I.D. x 1/2 O.D. fabric reinforced rubber (25 ft. lg.)	57 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

OIL COOLER



OIL COOLER

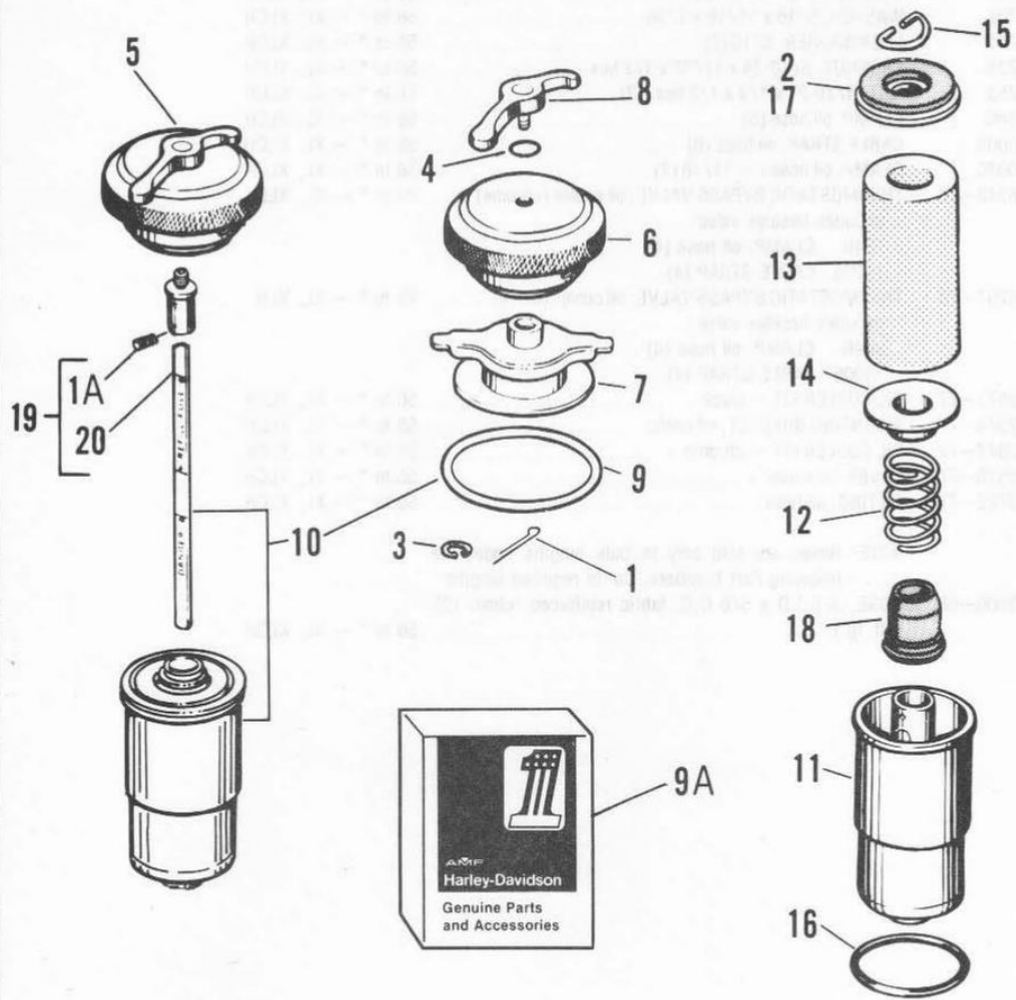
B63

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	3953W	BOLT, 5/16-24 x 1/2 hex. hd. (2)	56 to * — XL, XLCH
	2	3996	BOLT, 5/16-24 x 7/8 hex. hd.	56 to * — XL, XLCH
	3	6702	WASHER, 5/16 x 11/16 x 1/16	56 to * — XL, XLCH
	4	7041	LOCKWASHER, 5/16 (2)	56 to * — XL, XLCH
	5	7725	LOCKNUT, 5/16-24 x 11/32 x 1/2 hex.	56 to * — XL, XLCH
	6	7753	NUT, 5/16-24 x 1/4 x 1/2 hex. (2)	56 to * — XL, XLCH
	7	9946	CLAMP, oil hose (5)	56 to * — XL, XLCH
	8	10006	CABLE STRAP, oil lines (6)	56 to * — XL, XLCH
	9	10020	CLAMP, oil hoses — 11/16 (2)	56 to * — XL, XLCH
	10	26248—78	THERMOSTATIC BYPASS VALVE, oil cooler (chrome)	79 to * — XL, XLS
			Includes besides valve: 9946 CLAMP, oil hose (4) 10006 CABLE STRAP (4)	
	11	26251—78	THERMOSTATIC BYPASS VALVE, oil cooler (black)	79 to * — XL, XLS
			Includes besides valve: 9946 CLAMP, oil hose (4) 10006 CABLE STRAP (4)	
	12	62571—77	OIL COOLER KIT — black	56 to * — XL, XLCH
	13	62574—77	MOUNTING BRACKET, oil cooler	56 to * — XL, XLCH
	14	62577—77	OIL COOLER KIT — chrome	56 to * — XL, XLCH
	15	62578—77	COVER, oil cooler	56 to * — XL, XLCH
	16	63792—77	FITTING, oil hose	56 to * — XL, XLCH
			NOTE: Hoses are sold only in bulk lengths under the following Part Numbers. Cut to required lengths.	
	17	63500—68	HOSE, 3/8 I.D. x 5/8 O.D. fabric reinforced rubber (25 ft. lg.)	56 to * — XL, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

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OIL FILTER



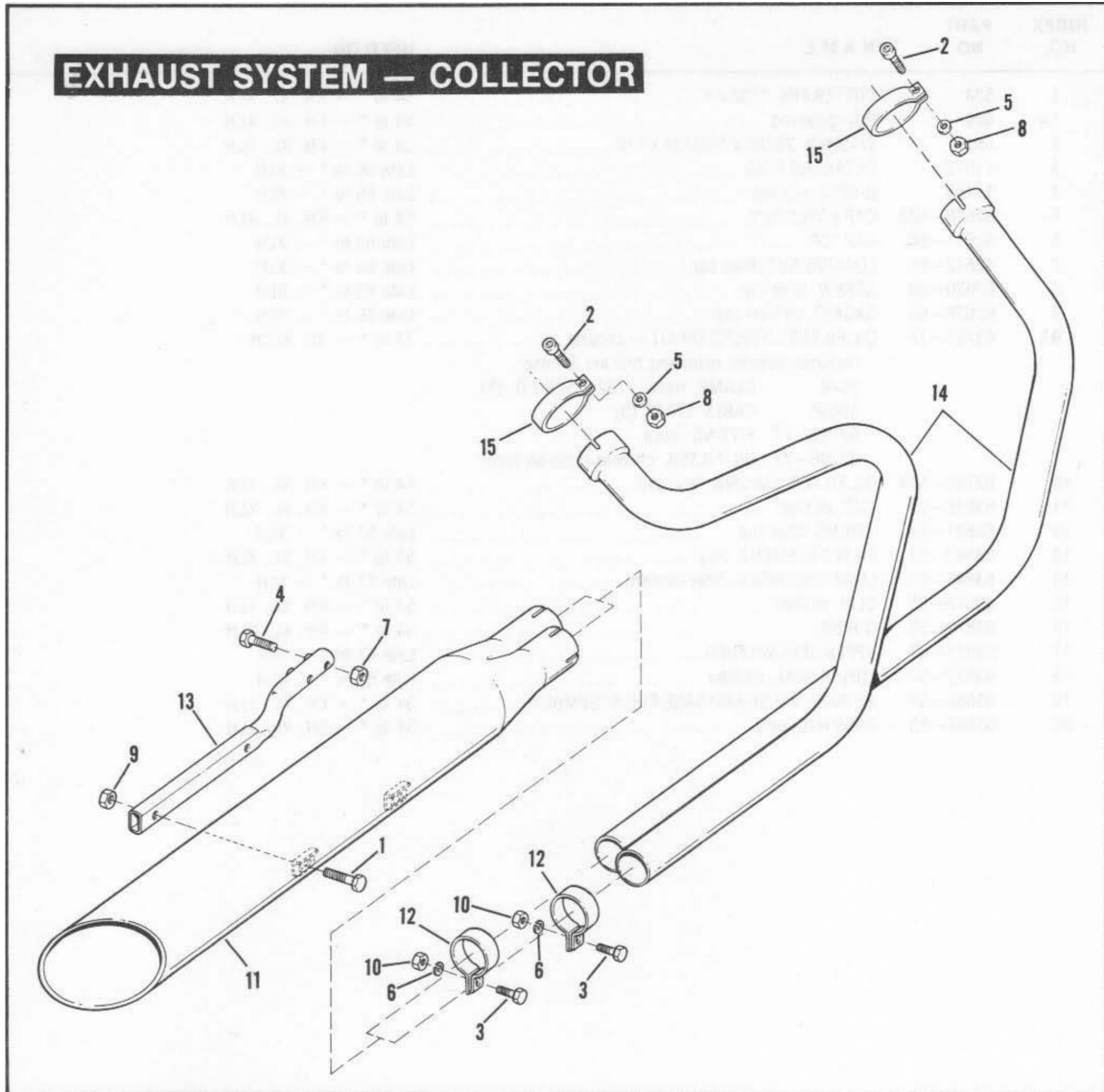
OIL FILTER

B64

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	534	COTTER PIN, 3/32 x 1	54 to * — KH, XL, XLH
	1A	600	PIN, gage rod	54 to * — KH, XL, XLH
	2	6817	WASHER, 25/32 x 1-23/32 x 1/8	54 to * — KH, XL, XLH
	3	11012	RETAINING RING	Late 66 to * — XLH
	4	11105	O-RING, cap top	Late 66 to * — XLH
	5	62610—52A	CAP ASSEMBLY	54 to * — KH, XL, XLH
	6	62611—66	CAP TOP	Late 66 to * — XLH
	7	62612—66	LOCKING NUT, filter cap	Late 66 to * — XLH
	8	62620—66	SCREW, filter cap	Late 66 to * — XLH
	9	62628—66	GASKET, oil filter cap	Late 66 to * — XLH
	9A	63795—77	OIL FILTER CONVERSION KIT — chrome Includes besides mounting bracket & hose: 9946 CLAMP, hose, 7/32 x 5/8 I.D. (5) 10006 CABLE STRAP (3) 63792—77 FITTING, hose 63796—77 OIL FILTER, chrome (spin-on type)	77 to * — XL, XLCH
	10	63798—53A	OIL FILTER, complete, less cap	54 to * — KH, XL, XLH
	11	63826—53	CUP, oil filter	54 to * — KH, XL, XLH
	12	63831—67	SPRING, filter cup	Late 67 to * — XLH
	13	63840—53	FILTER ELEMENT, only	54 to * — KH, XL, XLH
	14	63846—67	LOWER RETAINER, filter element	Late 67 to * — XLH
	15	63878—53	CLIP, oil filter	54 to * — KH, XL, XLH
	16	63879—53	O-RING	54 to * — KH, XL, XLH
	17	63881—67	UPPER SEAL WASHER	Late 67 to * — XLH
	18	63882—67	LOWER SEAL, oil filter	Late 67 to * — XLH
	19	63885—53	BY-PASS VALVE AND GAGE ROD ASSEMBLY	54 to * — KH, XL, XLH
	20	63887—53	GAGE ROD, only	54 to * — KH, XL, XLH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

EXHAUST SYSTEM — COLLECTOR

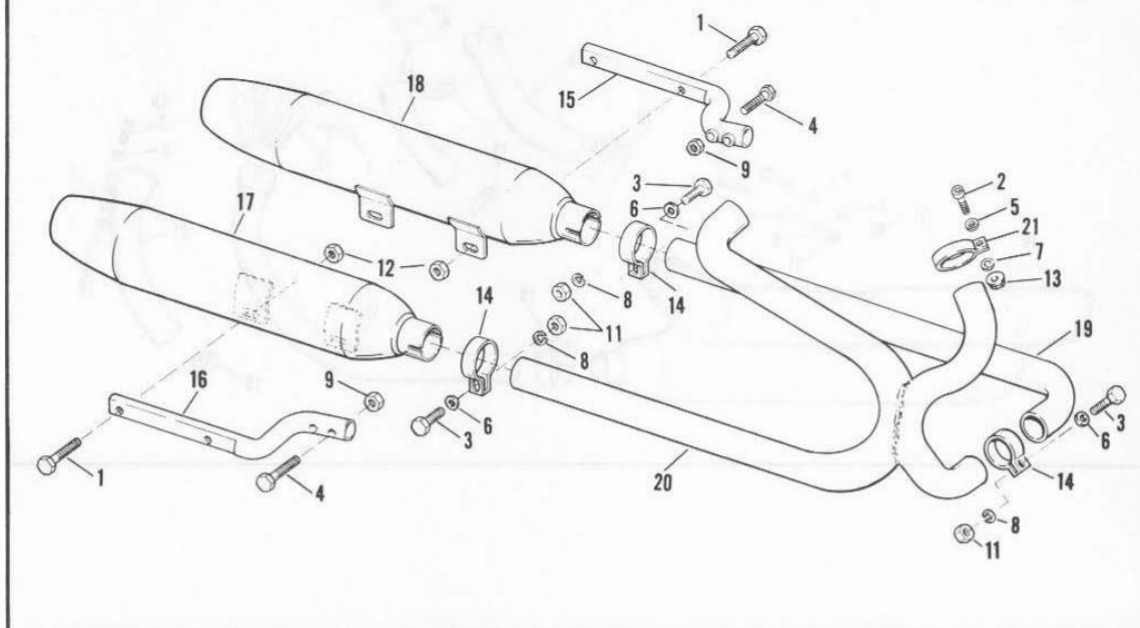


EXHAUST SYSTEM — COLLECTOR

B65

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2871W	BOLT, 5/16-18 x 1-1/4 hex. hd. (2)	77 to * — XL, XLCH
	2	3789	SCREW, 1/4-20 x 3/4 socket hd. (2)	77 to * — XL, XLCH
	3	4014W	BOLT, 5/16-24 x 1-1/4 hex. hd. (2)	77 to * — XL, XLCH
	4	4719W	BOLT, 3/8-16 x 2-1/2 hex. hd. (2)	77 to * — XL, XLCH
	5	6228W	WASHER, 1/4 x 1/2 x 1/16 (2)	77 to * — XL, XLCH
	6	7041	LOCKWASHER, 5/16 (2)	77 to * — XL, XLCH
	7	7633	LOCKNUT, 3/8-16 x 5/16 x 9/16 hex. (2)	77 to * — XL, XLCH
	8	7688	NUT, 1/4-20 x 1/4 x 1/2 hex. (2)	77 to * — XL, XLCH
	9	7740	LOCKNUT, 5/16-18 x 1/4 x 1/2 hex. (2)	77 to * — XL, XLCH
	10	7753	NUT, 5/16-24 x 1/4 x 1/2 hex. (2)	77 to * — XL, XLCH
	11	65230—77	MUFFLER	77 to * — XL, XLCH
	12	65276—62	CLAMP, muffler (2)	77 to * — XL, XLCH
	13	65316—77	SUPPORT TUBE	77 to * — XL, XLCH
	14	65367—77	EXHAUST PIPE ASSEMBLY	77 to * — XL, XLCH
	15	65519—52B	CLAMP, exhaust port (2)	77 to * — XL, XLCH

EXHAUST SYSTEM

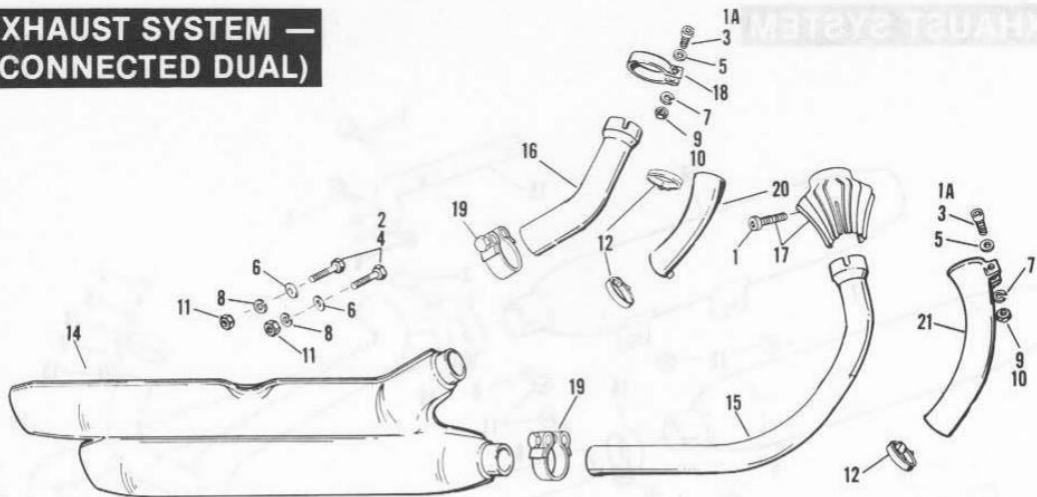


EXHAUST SYSTEM

B66

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	2871	BOLT, 5/16-18 x 1-1/4 hex. hd. (4)	54 to 78 — XL, XLCH
	2	3789	SCREW, 1/4-20 x 3/4 socket hd. (2)	54 to 78 — XL, XLCH
	3	4014W	BOLT, 5/16-24 x 1-1/4 hex. hd. (3)	54 to 78 — XL, XLCH
	4	4719W	BOLT, 3/8-16 x 2-1/2 hex. hd. (4)	54 to 78 — XL, XLCH
	5	6228W	WASHER, 1/4 x 1/2 x 1/16 (2)	54 to 78 — XL, XLCH
	6	6324W	WASHER, 5/16 x 11/16 x 3/32 (3)	54 to 78 — XL, XLCH
	7	7036	LOCKWASHER, 1/4 (2)	54 to 78 — XL, XLCH
	8	7041	LOCKWASHER, 5/16 (3)	54 to 78 — XL, XLCH
	9	7633	LOCKNUT, 3/8-16 x 5/16 x 9/16 hex. (4)	54 to 78 — XL, XLCH
	11	7740	LOCKNUT, 5/16-18 x 1/4 x 1/2 hex. (4)	54 to 78 — XL, XLCH
	12	7753	NUT, 5/16-24 x 1/4 x 1/4 hex. (3)	54 to 78 — XL, XLCH
	13	50884—69	FLANGE NUT, exhaust port clamp	54 to 78 — XL, XLCH
	14	65276—62	CLAMP, exhaust pipe (3)	54 to 78 — XL, XLCH
	15	65313—77	SUPPORT, left muffler	54 to 78 — XL, XLCH
	16	65314—77	SUPPORT, right muffler	54 to 78 — XL, XLCH
	17	65358—79	MUFFLER, right (chrome)	N/A 54 to 78 — XL, XLCH
	18	65359—79	MUFFLER, left (chrome)	N/A 54 to 78 — XL, XLCH
	19	65486—79	EXHAUST PIPE, left (chrome)	54 to 78 — XL, XLCH
	20	65487—79	EXHAUST PIPE, right (chrome)	54 to 78 — XL, XLCH
	21	65519—52B	CLAMP, exhaust port (2)	54 to 78 — XL, XLCH

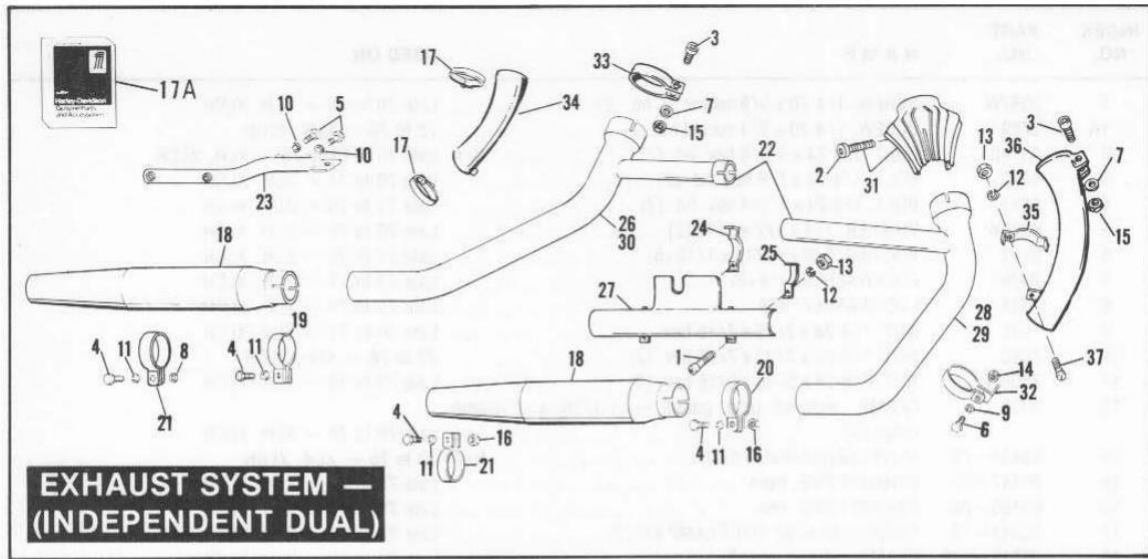
EXHAUST SYSTEM — (CONNECTED DUAL)



EXHAUST SYSTEM — CONNECTED DUAL — 1976 & EARLIER

B67

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2687W	SCREW, 1/4-20 x 5/8 socket fil. hd. (2)	Late 70 to 76 — XLH, XLCH
	1A	3789	SCREW, 1/4-20 x 3/4 socket hd. (2)	72 to 76 — XLH, XLCH
	2	4374B	BOLT, 3/8-24 x 1-5/8 hex. hd. (2)	N/A Late 70 to Early 75 — XLH, XLCH
	3	4410	BOLT, 1/4-28 x 7/8 hex. hd. (2)	Late 70 to 71 — XLH, XLCH
	4	4411	BOLT, 3/8-24 x 1-3/4 hex. hd. (2)	Late 75 to 76 — XLH, XLCH
	5	6228W	WASHER, 1/4 x 1/2 x 1/16 (2)	Late 70 to 76 — XLH, XLCH
	6	6701	WASHER, 3/8 x 13/16 x 1/16 (6)	Late 75 to 76 — XLH, XLCH
	7	7036	LOCKWASHER, 1/4 (2)	Late 70 to 71 — XLH, XLCH
	8	7038	LOCKWASHER, 3/8	Late 70 to 76 — XLH, XLCH
	9	7676	NUT, 1/4-28 x 3/16 x 7/16 hex.	Late 70 to 71 — XLH, XLCH
	10	7688	NUT, 1/4-20 x 7/32 x 7/16 hex. (2)	72 to 76 — XLH, XLCH
	11	7800W	NUT, 3/8-24 x 5/16 x 9/16 hex. (2)	Late 70 to 76 — XLH, XLCH
	12	9955	CLAMP, exhaust pipe guard — 1-1/16 x 2 clamp range (3)	Late 70 to 76 — XLH, XLCH
	14	65431-72	MUFFLER (connected dual)	N/A 72 to 76 — XLH, XLCH
	15	65447-70	EXHAUST PIPE, front	Late 70 to 76 — XLH, XLCH
	16	65495-70	EXHAUST PIPE, rear	Late 70 to 76 — XLH, XLCH
	17	65511-70	FINNED EXHAUST PIPE CLAMP KIT (2)	Late 70 to 76 — XLH, XLCH
	18	65519-52B	CLAMP, exhaust port (2)	Late 70 to 76 — XLH, XLCH
	19	65519-70	CLAMP, muffler (2)	Late 70 to 76 — XLH, XLCH
	20	65702-68B	SHIELD, exhaust pipe — rear	Late 70 to 76 — XLH, XLCH
	21	65725-57	SHIELD, exhaust pipe — front	Late 70 to 76 — XLH, XLCH

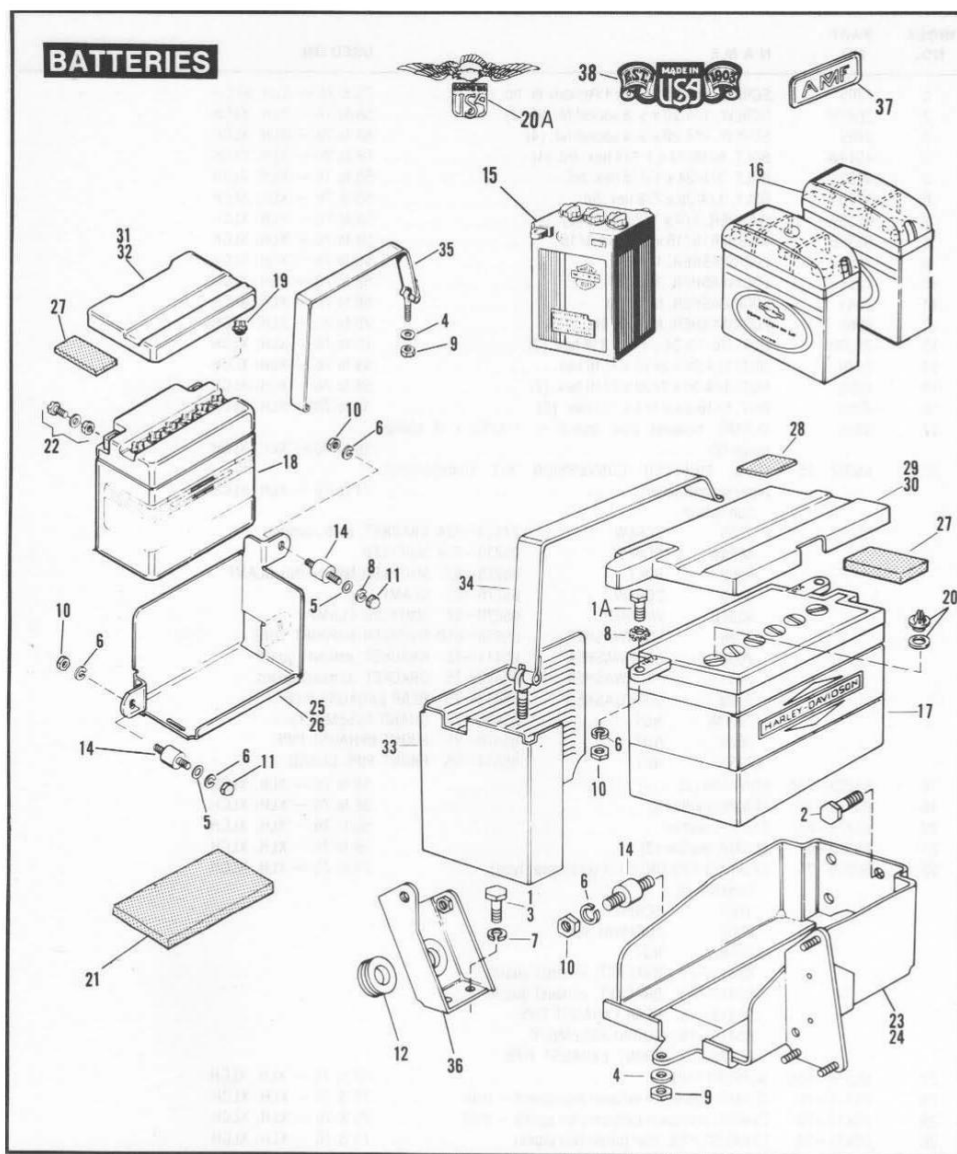


EXHAUST SYSTEM — INDEPENDENT DUAL — 1976 & EARLIER

B68

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	1205	SCREW, No. 10-24 x 3/4 Pozidriv fil. hd. (2)	75 & 76 — XLH, XLCH
	2	2687W	SCREW, 1/4-20 x 5/8 socket fil. hd. (2)	58 to 76 — XLH, XLCH
	3	3789	SCREW, 1/4-20 x 3/4 socket hd. (4)	58 to 76 — XLH, XLCH
	4	4014W	BOLT, 5/16-24 x 1-1/4 hex. hd. (4)	58 to 76 — XLH, XLCH
	5	4362	BOLT, 3/8-24 x 1-3/8 hex. hd.	58 to 76 — XLH, XLCH
	6	4410	BOLT, 1/4-28 x 7/8 hex. hd.	58 to 76 — XLH, XLCH
	7	6228W	WASHER, 1/4 x 1/2 x 1/16 (2)	58 to 76 — XLH, XLCH
	8	6336B	WASHER, 5/16 x 15/16 x 3/16	58 to 76 — XLH, XLCH
	9	7036	LOCKWASHER, 1/4	58 to 76 — XLH, XLCH
	10	7038	LOCKWASHER, 3/8 (2)	58 to 76 — XLH, XLCH
	11	7041	LOCKWASHER, 5/16 (4)	58 to 76 — XLH, XLCH
	12	7069	LOCKWASHER, No. 10 (3)	75 to 76 — XLH, XLCH
	13	7620W	NUT, No. 10-24 x 1/8 x 3/8 hex. (3)	75 to 76 — XLH, XLCH
	14	7676	NUT, 1/4-28 x 3/16 x 7/16 hex.	58 to 76 — XLH, XLCH
	15	7688	NUT, 1/4-20 x 7/32 x 7/16 hex. (2)	58 to 76 — XLH, XLCH
	16	7753	NUT, 5/16-24 x 1/4 x 1/2 hex. (2)	58 to 76 — XLH, XLCH
	17	9955	CLAMP, exhaust pipe guard — 1-1/16 x 2 clamp range (2)	58 to 76 — XLH, XLCH
	17A	65207—75	DUAL MUFFLER CONVERSION KIT (independent pipes w/crossover)	71 to 76 — XLH, XLCH
			Consists of:	
		1205	SCREW	27433—72A BRACKET, carb. support
		4014W	SCREW	65230—65A MUFFLER
		4362	BOLT	65275—62 MUFFLER MOUNTING CLAMP
		4410	SCREW	65276—62 CLAMP
		6336B	WASHER	65279—57 MUFFLER CLAMP
		7036	LOCKWASHER	65316—65B MUFFLER SUPPORT TUBE
		7038	LOCKWASHER	65411—75 BRACKET, exhaust guard
		7041	LOCKWASHER	65412—75 BRACKET, exhaust guard
		7069	LOCKWASHER	65413—75 REAR EXHAUST PIPE
		7620W	NUT	65415—75 GUARD ASSEMBLY
		7676	NUT	65476—75 FRONT EXHAUST PIPE
		7753	NUT	65514—58 FRONT PIPE GUARD
	18	65230—65A	MUFFLER (2)	58 to 76 — XLH, XLCH
	19	65275—62	CLAMP, muffler	58 to 76 — XLH, XLCH
	20	65276—62	CLAMP, muffler	58 to 76 — XLH, XLCH
	21	65279—57	CLAMP, muffler (2)	58 to 76 — XLH, XLCH
	22	65290—75	EXHAUST PIPE ONLY KIT (crossover type)	71 to 76 — XLH, XLCH
			Consists of:	
		1205	SCREW	
		7069	LOCKWASHER	
		7620W	NUT	
		65411—75	BRACKET, exhaust guard	
		65412—75	BRACKET, exhaust guard	
		65413—75	REAR EXHAUST PIPE	
		65415—75	GUARD ASSEMBLY	
		65476—75	FRONT EXHAUST PIPE	
	23	65316—65B	SUPPORT TUBE	58 to 76 — XLH, XLCH
	24	65411—75	CLAMP, crossover exhaust pipe guard — rear	75 & 76 — XLH, XLCH
	25	65412—75	CLAMP, crossover exhaust pipe guard — front	75 & 76 — XLH, XLCH
	26	65413—75	EXHAUST PIPE, rear (crossover pipes)	75 & 76 — XLH, XLCH
	27	65415—75	GUARD, crossover pipe	75 & 76 — XLH, XLCH
	28	65456—62	EXHAUST PIPE, front (independent pipes)	58 to 76 — XLH, XLCH
	29	65476—75	EXHAUST PIPE, front (crossover pipes)	75 & 76 — XLH, XLCH
	30	65491—62B	EXHAUST PIPE, rear (independent pipes)	58 to 76 — XLH, XLCH
	31	65511—70	FINNED EXHAUST PIPE CLAMP KIT (2)	58 to 76 — XLH, XLCH
	32	65514—58	CLAMP, front pipe	58 to 76 — XLH, XLCH
	33	65519—52B	CLAMP, exhaust port (2)	58 to 76 — XLH, XLCH
	34	65702—68B	SHIELD, exhaust pipe — rear (w/clamps)	58 to 76 — XLH, XLCH
	35	65713—61	CLAMP, exhaust pipe shield	58 to 76 — XLH, XLCH
	36	65728—66	SHIELD, front exhaust pipe	58 to 76 — XLH, XLCH
	37	67729—48	SCREW, shield (2)	58 to 76 — XLH, XLCH

BATTERIES



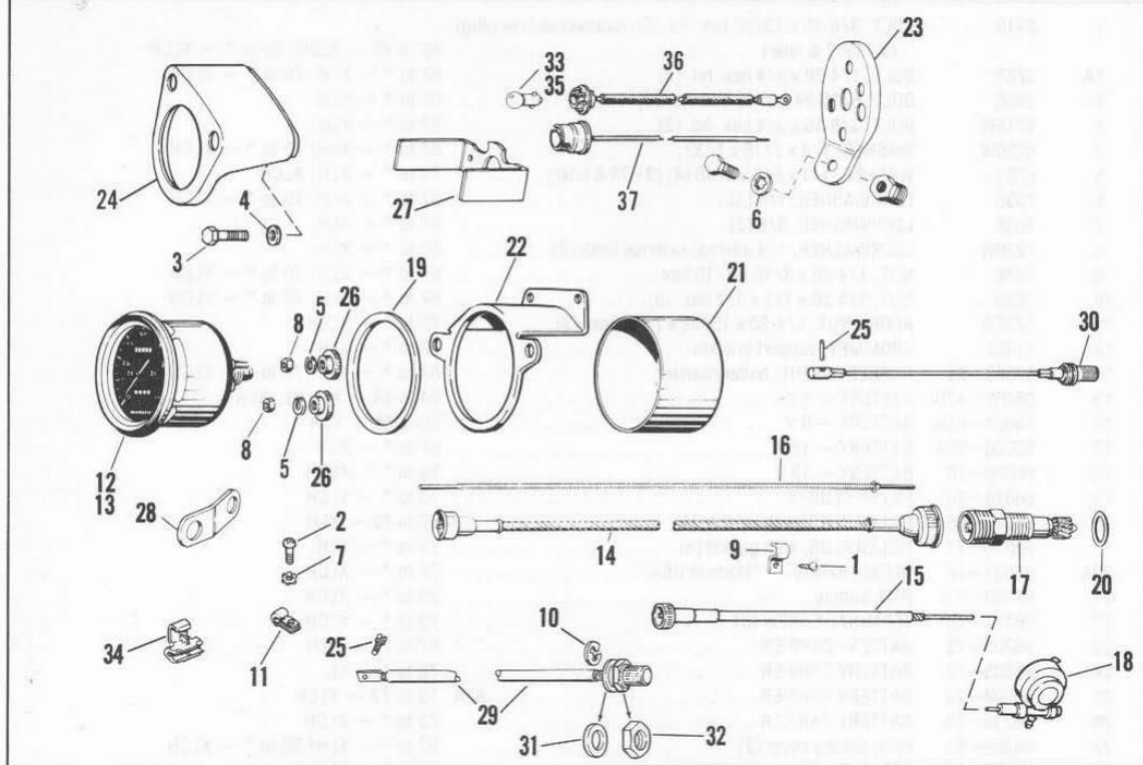
BATTERIES

B69

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	3440	BOLT, 3/8-16 x 13/32 hex. hd. (2) (crankcase hole plug) (1 - 1977 & later)	67 to 70 — XLCH; 72 to * — XLCH
	1A	3787	BOLT, 1/4-20 x 3/4 hex. hd. (2)	67 to * — XLH; 70 to * — XLCH
	2	3956	BOLT, 5/16-24 x 9/16 hex. hd. (3)	67 to * — XLH
	3	4713W	BOLT, 3/8-16 x 3/4 hex. hd. (2)	67 to * — XLH
	4	6220W	WASHER, 1/4 x 7/16 x 1/32	67 to * — XLH; 70 to * — XLCH
	5	6703	WASHER, 1/4 x 5/8 x 1/16 (4) (3 - 78 & later)	70 to * — XLH, XLCH
	6	7036	LOCKWASHER, 1/4 (3)	67 to * — XLH; 70 to * — XLCH
	7	7038	LOCKWASHER, 3/8 (2)	67 to * — XLH
	8	7229W	LOCKWASHER, 1/4 internal-external tooth (2)	67 to * — XLH
	9	7676	NUT, 1/4-28 x 3/16 x 7/16 hex.	67 to * — XLH; 70 to * — XLCH
	10	7688	NUT, 1/4-20 x 1/4 x 1/2 hex. (3)	67 to * — XLH; 70 to * — XLCH
	11	7737W	ACORN NUT, 1/4-20 x 15/32 x 7/16 hex. (3)	70 to * — XLCH
	12	11422	GROMMET, support bracket	67 to * — XLH
	14	62563-65	RUBBER MOUNT, battery carrier	67 to * — XLH; 70 to * — XLCH
	15	66001-47D	BATTERY — 6 V.	54 to 64 — KH, XLH
	16	66001-61A	BATTERY — 6 V.	65 & 66 — XLH
	17	66006-65A	BATTERY — 12 V.	67 to * — XLH
	18	66006-70	BATTERY — 12 V.	70 to * — XLCH
	19	66013-70	FILLER PLUG (6)	70 to * — XLCH
	20	66016-65	FILLER PLUG, with washer (6)	67 to 72 — XLH
		66016-73	FILLER PLUG, with gasket (6)	73 to * — XLH
	20A	66031-78	DECAL, battery — "Made in USA"	78 to * — XLCH
	21	66100-70	PAD, battery	70 to * — XLCH
	22	66111-70	TERMINAL SCREW KIT	70 to * — XLCH
	23	66205-75	BATTERY CARRIER	67 to 77 — XLH
	24	66205-78	BATTERY CARRIER	78 to * — XL
	25	66208-70	BATTERY CARRIER	70 to 72 — XLCH
	26	66236-73	BATTERY CARRIER	73 to * — XLCH
	27	66352-65	PAD, battery cover (2)	67 to * — XLH; 70 to * — XLCH
	28	66353-65	PAD, battery cover (square)	67 to * — XLH
	29	66368-67	COVER, battery (black)	67 to * — XLH
	30	66369-67	COVER, battery (chrome)	67 to * — XLH
	31	66369-70	COVER, battery (chrome)	70 to * — XLCH
	32	66371-70	COVER, battery (black)	70 to 77 — XLCH
	33	66379-67	COVER, battery side	67 to * — XLH
	34	66470-67	HOLD DOWN STRAP	67 to * — XLH
	35	66470-70	HOLD DOWN STRAP	70 to * — XLCH
	36	66480-67	BRACKET, battery support	67 to * — XLH
	37	66611-76	DECAL, AMF (battery)	76 — XLCH
	38	66612-76	DECAL, battery	77 — XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

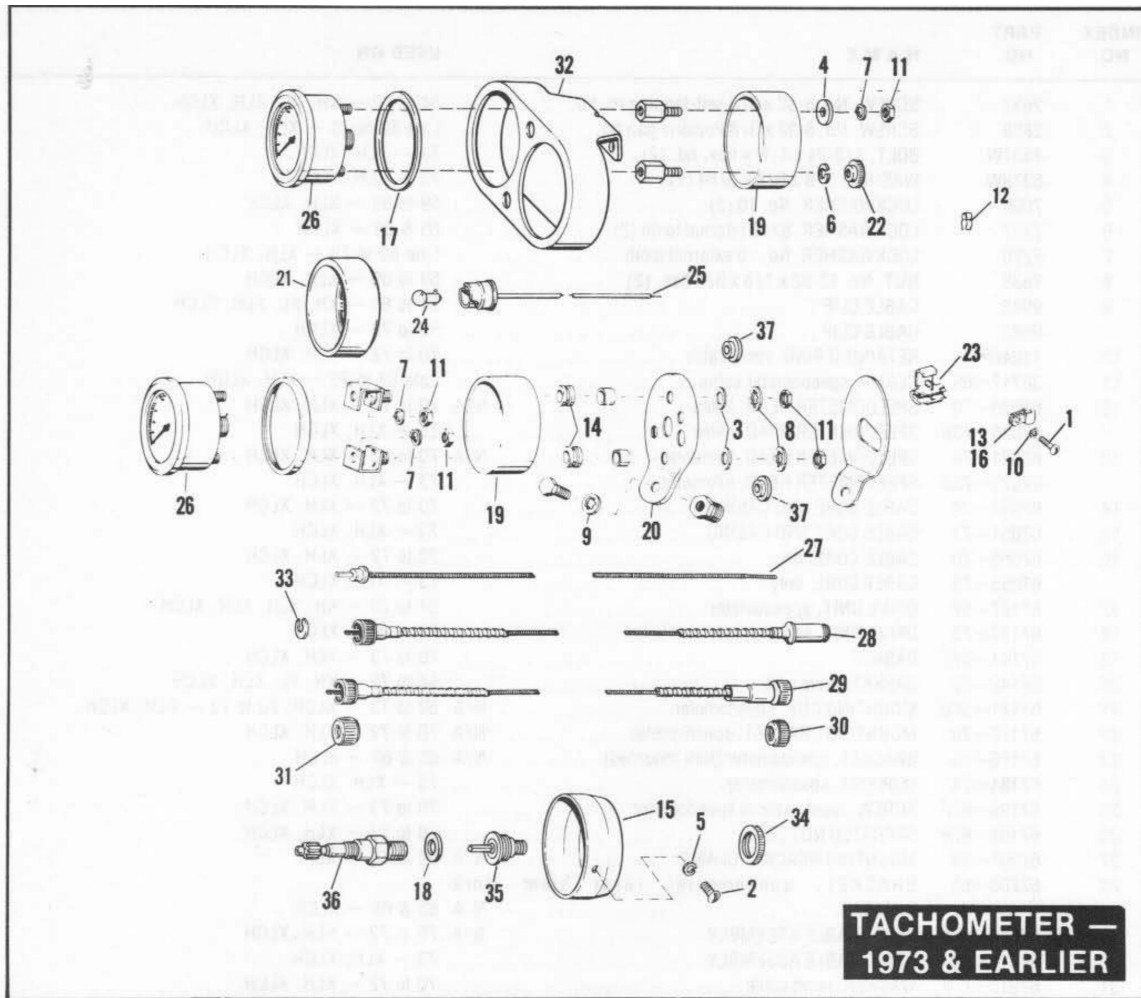
SPEEDOMETER — 1973 & EARLIER



SPEEDOMETER — 1973 & EARLIER

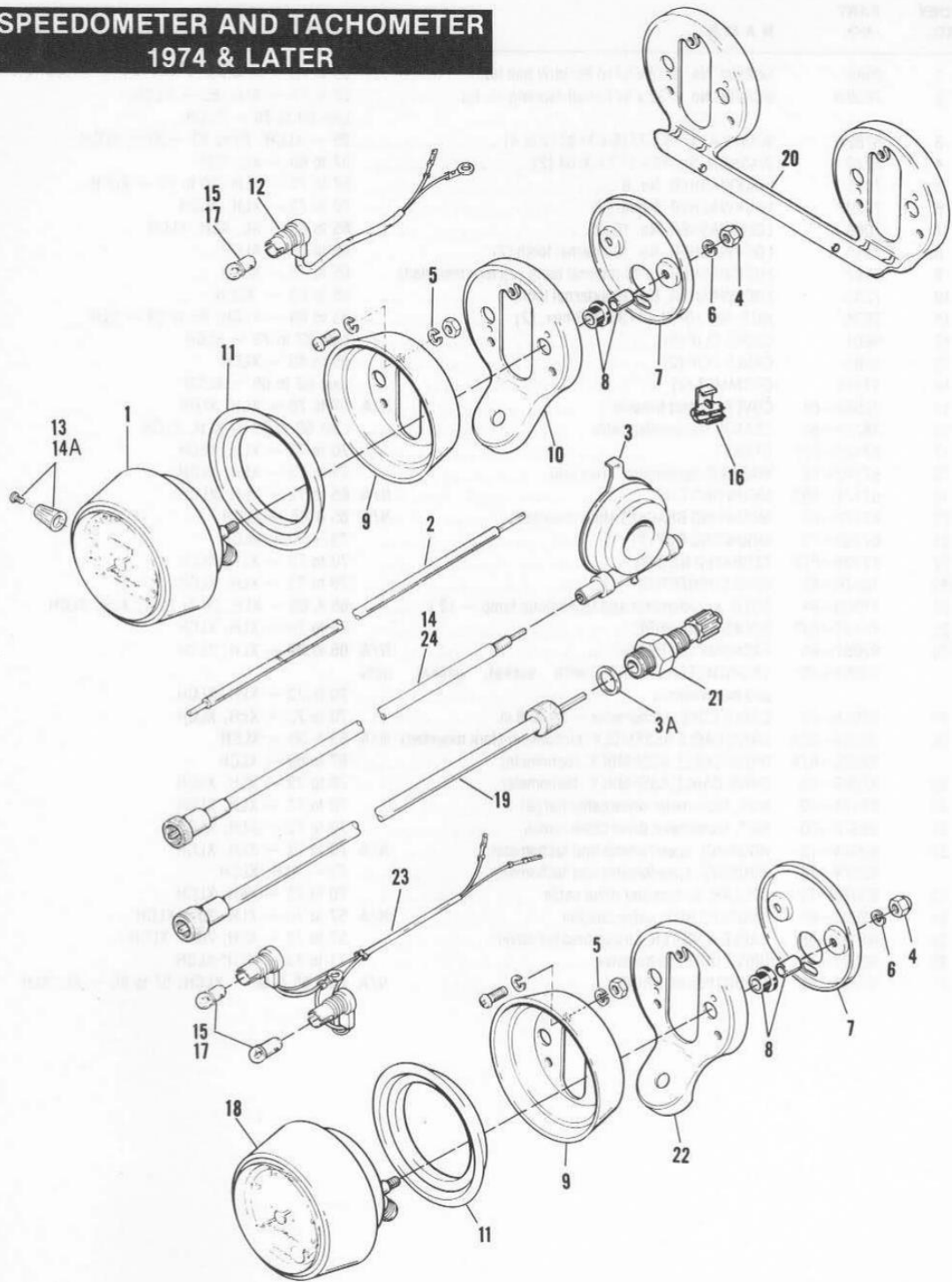
B70

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2633	SCREW, No. 8-32 x 3/8 self-tapping rd. hd.	54 to 72 — KH, XL, XLH, XLCH
	2	2808	SCREW, No. 8-32 x 3/8 Pozidriv pan hd.	Late 69 to 73 — XLH, XLCH
	3	4337W	BOLT, 3/8-24 x 1-1/4 hex. hd. (2)	73 — XLH, XLCH
	4	6379W	WASHER, 3/8 x 5/8 x 3/64 (2)	73 — XLH, XLCH
	5	7069	LOCKWASHER, No. 10 (2)	59 to 69 — XLH, XLCH
	6	7127	LOCKWASHER, 5/16 internal tooth (2)	65 & 66 — XLCH
	7	7220	LOCKWASHER, No. 10 external tooth	Late 60 to 73 — XLH, XLCH
	8	7638	NUT, No. 10-32 x 1/8 x 3/8 hex. (2)	59 to 69 — XLH, XLCH
	9	9982	CABLE CLIP	54 to 65 — KH, XL, XLH, XLCH
		9983	CABLE CLIP	59 to 73 — XLCH
	10	11046P	RETAINING RING, reset cable	70 to 72 — XLH, XLCH
	11	38712—68	CLAMP, speedometer cable	Late 69 to 73 — XLH, XLCH
	12	67020—70	SPEEDOMETER HEAD, miles	N/A 70 to 72 — XLH, XLCH
		67020—73B	SPEEDOMETER HEAD, miles	73 — XLH, XLCH
	13	67021—70	SPEEDOMETER HEAD, kilometer	N/A 70 to 72 — XLH, XLCH
		67021—73B	SPEEDOMETER HEAD, kilometer	73 — XLH, XLCH
	14	67051—70	CABLE CORE AND CASING	70 to 72 — XLH, XLCH
	15	67051—73	CABLE CORE AND CASING	73 — XLH, XLCH
	16	67055—70	CABLE CORE, only	70 to 72 — XLH, XLCH
		67055—73	CABLE CORE, only	73 — XLH, XLCH
	17	67127—52	DRIVE UNIT, speedometer	54 to 72 — KH, XLH, XLH, XLCH
	18	67127—73	DRIVE UNIT, speedometer	73 — XLH, XLCH
	19	67141—67P	GASKET	70 to 73 — XLH, XLCH
	20	67142—52	GASKET, drive unit	54 to 72 — KH, XL, XLH, XLCH
	21	67171—59D	MOUNTING CUP, speedometer	N/A 59 to 73 — XLCH; 70 to 73 — XLH, XLCH
	22	67172—70	MOUNTING BRACKET, speedometer	N/A 70 to 72 — XLH, XLCH
	23	67175—65	BRACKET, speedometer (fork mounted)	N/A 65 & 66 — XLCH
	24	67181—73	SUPPORT, speedometer	73 — XLH, XLCH
	25	67195—67P	SCREW, reset cable to speedometer	70 to 73 — XLH, XLCH
	26	67198—67P	SERRATED NUT (2)	70 to 73 — XLH, XLCH
	27	67207—59	MOUNTING BRACKET CLAMP	N/A 59 to 66 — XLH
	28	67208—65	BRACKET, speedometer reset stem (fork mounted)	N/A 65 & 66 — XLCH
	29	67210—67P	RESET CABLE ASSEMBLY	N/A 70 to 72 — XLH, XLCH
	30	67210—73	RESET CABLE ASSEMBLY	73 — XLH, XLCH
	31	67213—67P	WASHER, reset cable	70 to 72 — XLH, XLCH
	32	67225—67P	NUT, reset cable	70 to 72 — XLH, XLCH
	33	68462—64	BULB, speedometer — 12 V.	65 to 73 — XLH, XLCH
	34	70576—68	WIRE CONNECTOR	70 to 73 — XLH, XLCH
	35	71090—64	BULB, speedometer — 12 V.	70 to 73 — XLH, XLCH
	36	71151—48	SOCKET, speedometer	59 to 66 — XLH
	37	71151—67P	SOCKET AND WIRE	70 to 73 — XLH, XLCH



RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2585	SCREW, No. 8-32 x 5/16 Pozidriv pan hd.	65 to 73 — XLCH
	2	2630W	SCREW, No. 8-32 x 5/16 self-tapping rd. hd.	57 to 70 — XLH; 65 — XLCH; Late 69 to 70 — XLCH
	3	6182W	WASHER, 3/16 x 7/16 x 1/32 (2 or 4)	65 — XLCH; 70 to 73 — XLH, XLCH
	4	6716	WASHER, No. 10 x 1/2 x 3/64 (2)	57 to 69 — XL, XLH
	5	7015	LOCKWASHER, No. 8	57 to 73 — XLH; 70 to 73 — XLCH
	6	7029P	LOCKWASHER, 5 mm. (2)	70 to 73 — XLH, XLCH
	7	7069	LOCKWASHER, No. 10 (2)	65 to 69 — XL, XLH, XLCH
	8	7118	LOCKWASHER, No. 10 internal tooth (2)	65 to 71 — XLCH
	9	7127	LOCKWASHER, 5/16 internal tooth (2)(fork mounted) ...	65 to 73 — XLCH
	10	7230	LOCKWASHER, No. 10 external tooth	65 to 69 — XLCH
	11	7638	NUT, No. 10-32 x 1/8 x 3/8 hex. (2)	65 to 69 — XLCH; 65 to 69 — XLH
	12	9961	CABLE CLIP (2)	Late 62 to 73 — XLCH
	13	9963	CABLE CLIP (2)	65 to 69 — XLCH
	14	11410	GROMMET (2)	Late 62 to 66 — XLCH
	15	32586—65	COVER, circuit breaker	N/A 57 to 70 — XLH, XLCH
	16	38712—68	CLAMP, tachometer cable	Late 69 to 73 — XLH, XLCH
	17	67141—67P	GASKET	70 to 73 — XLH, XLCH
	18	67142—52	WASHER, tachometer drive unit	71 to 73 — XLH, XLCH
	19	67171—59D	MOUNTING CUP	N/A 65 to 72 — XLH, XLCH
	20	67175—65	MOUNTING BRACKET (fork mounted)	N/A 65 & 66 — XLCH
	21	67180—73	MOUNTING CUP (2)	73 — XLH, XLCH
	22	67198—67P	SERRATED NUT (2)	70 to 73 — XLH, XLCH
	23	70576—68	WIRE CONNECTOR	70 to 73 — XLH, XLCH
	24	71090—64	BULB, speedometer and tachometer lamp — 12 V.	65 & 66 — XLH; 70 to 73 — XLH, XLCH
	25	71151—67P	SOCKET AND WIRE	70 to 73 — XLH, XLCH
	26	92051—65	TACHOMETER HEAD	N/A 65 to 69 — XLH, XLCH
		92051—70	TACHOMETER HEAD, with socket, gasket, nuts and lockwashers	70 to 73 — XLH, XLCH
	27	92055—70	CABLE CORE, tachometer — 29-3/8 in.	70 to 73 — XLH, XLCH
	28	92065—65A	DRIVE CABLE ASSEMBLY, tachometer (fork mounted) N/A	65 & 66 — XLCH
		92065—67A	DRIVE CABLE ASSEMBLY, tachometer	67 to 69 — XLCH
	29	92065—70	DRIVE CABLE ASSEMBLY, tachometer	70 to 73 — XLH, XLCH
	30	92071—70	NUT, tachometer drive cable (large)	70 to 73 — XLH, XLCH
	31	92072—70	NUT, tachometer drive cable (small)	70 to 73 — XLH, XLCH
	32	92074—70	HOUSING, speedometer and tachometer	N/A 70 to 72 — XLH, XLCH
		92074—73	HOUSING, speedometer and tachometer	73 — XLH, XLCH
	33	92076—70	COLLAR, tachometer drive cable	70 to 73 — XLH, XLCH
	34	92093—65	KNURLED NUT, cable adapter	N/A 57 to 70 — XLH; 70 — XLCH
	35	92097—65	CABLE ADAPTER, circuit breaker cover	57 to 70 — XLH; 70 — XLCH
	36	92097—71	DRIVE UNIT, tachometer	71 to 73 — XLH; XLCH
	37	92099—65	MOUNTING BUSHING	N/A Late 65 & 66 — XLCH; 57 to 66 — XL, XLH

SPEEDOMETER AND TACHOMETER 1974 & LATER



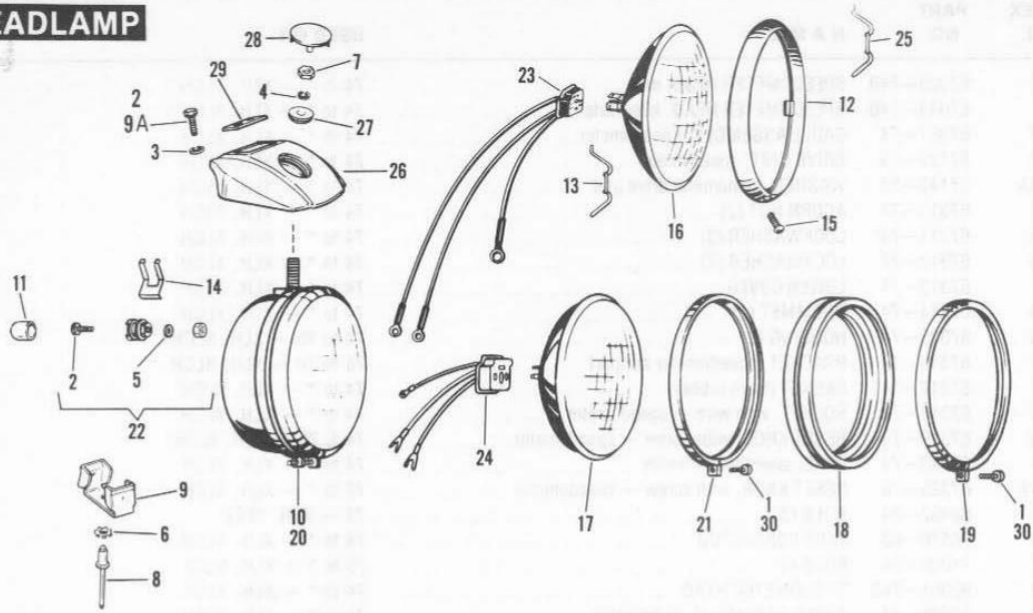
SPEEDOMETER & TACHOMETER — 1974 & LATER

B72

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	67020—74B	SPEEDOMETER HEAD, mile	74 to * — XLH, XLCH
		67043—74B	SPEEDOMETER HEAD, kilometer	74 to * — XLH, XLCH
	2	67051—74	CABLE ASSEMBLY, speedometer	74 to * — XLH, XLCH
	3	67127—73	DRIVE UNIT, speedometer	74 to * — XLH, XLCH
	3A	67142—52	WASHER, tachometer drive unit	74 to * — XLH, XLCH
	4	67310—74	ACORN NUT (2)	74 to * — XLH, XLCH
	5	67311—74	LOCKWASHER (2)	74 to * — XLH, XLCH
	6	67312—74	LOCKWASHER (2)	74 to * — XLH, XLCH
	7	67313—74	LOWER COVER	74 to * — XLH, XLCH
	8	67314—74	GROMMET (2)	74 to * — XLH, XLCH
	9	67315—74	HOUSING (2)	74 to 76 — XLH, XLCH
	10	67316—74	BRACKET, speedometer support	74 to 76 — XLH, XLCH
	11	67317—74	GASKET (foam rubber)	74 to * — XLH, XLCH
	12	67318—74	SOCKET, with wire — speedometer	74 to * — XLH, XLCH
	13	67319—74	RESET KNOB, with screw — speedometer	74 & 75 — XLH, XLCH
	14	67320—74	WIRE, speedometer cable	74 to * — XLH, XLCH
	14A	67325—76	RESET KNOB, with screw — speedometer	76 to * — XLH, XLCH
	15	68462—64	BULB (3)	74 — XLH, XLCH
	16	70576—68	WIRE CONNECTOR	74 to * — XLH, XLCH
	17	71090—64	BULB (3)	75 to * — XLH, XLCH
	18	92051—74B	TACHOMETER HEAD	74 to * — XLH, XLCH
	19	92065—74	CABLE ASSEMBLY, tachometer	74 to * — XLH, XLCH
	20	92075—77	BRACKET, speedometer & tachometer support	77 to * — XL, XLCH
	21	92097—71	DRIVE UNIT, tachometer	74 to * — XLH, XLCH
	22	92116—74	BRACKET, tachometer support	74 to * — XLH, XLCH
	23	92117—74	SOCKET, with wire — tachometer	74 to * — XLH, XLCH
	24	92118—74	WIRE, tachometer cable	74 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

HEADLAMP



HEADLAMP

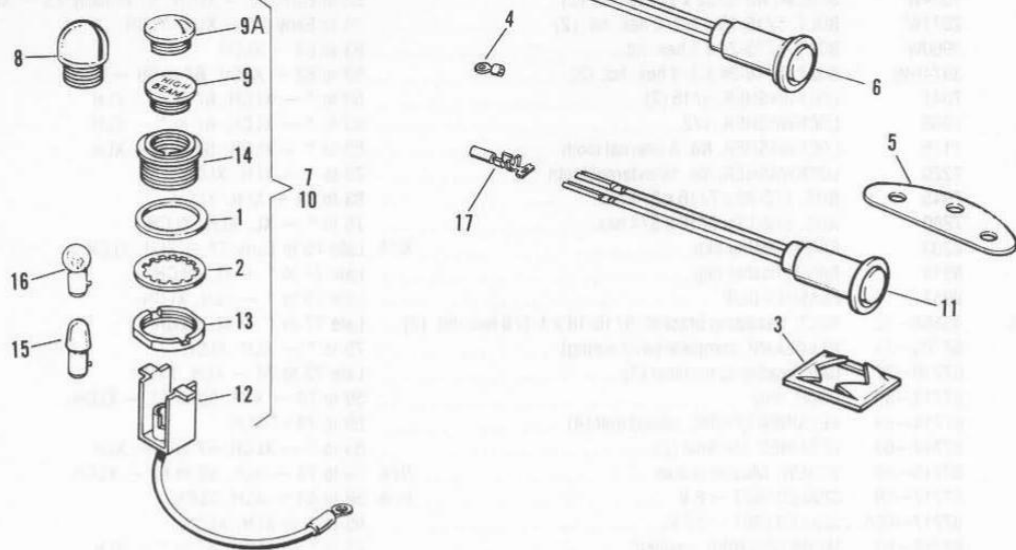
B73

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	1074W	SCREW, No. 8/32 x 7/8 fil. hd. (2)	63 to Early 75 — XLCH; 67 to Early 75 — XLH
	2	2871W	BOLT, 5/16-18 x 1-1/8 hex. hd. (2)	70 to Early 77 — XLH, XLCH
		3960W	BOLT, 5/16-24 x 1 hex. hd.	63 to 69 — XLCH
		3974HW	BOLT, 5/16-24 x 3/4 hex. hd. (2)	59 to 62 — XLCH; 67 to 69 — XLH
	3	7041	LOCKWASHER, 5/16 (2)	59 to * — XLCH; 67 to * — XLH
	4	7068	LOCKWASHER, 1/2	63 to * — XLCH; 67 to * — XLH
	5	7115	LOCKWASHER, No. 8 internal tooth	63 to * — XLCH; 67 to * — XLH
	6	7220	LOCKWASHER, No. 10 external tooth	73 to * — XLH, XLCH
	7	7845	NUT, 1/2-20 x 7/16 x 3/4 hex.	63 to 74 — XLH, XLCH
		7880	NUT, 1/2-13 x 7/16 x 3/4 hex.	75 to * — XL, XLH, XLCH
	8	8303	RIVET, flasher clip	N/A Late 75 to Early 77 — XLH, XLCH
		8519	RIVET, flasher clip	Late 77 to * — XL, XLCH
	9	9952	FLASHER CLIP	Late 75 to * — XLH, XLCH
	9A	43868-72	BOLT, headlamp bracket, 5/16-18 x 1-1/8 hex. hd. (2)	Late 77 to * — XL, XLCH
	10	67705-74	HEADLAMP, complete (w/o wiring)	75 to * — XLH, XLCH
	11	67710-72	CAP, headlamp terminal (2)	Late 72 to 74 — XLH, XLCH
	12	67713-59	DOOR, only	59 to 74 — XLH; 59 to 52 — XLCH
	13	67714-59	RETAINER SPRING, sealed unit (4)	59 to 74 — XLH
	14	67714-63	RETAINER, terminal (2)	63 to * — XLCH; 67 to * — XLH
	15	67715-59	SCREW, headlamp door	N/A 59 to 74 — XLH; 59 to 62 — XLCH
	16	67717-59	SEALED UNIT — 6 V.	N/A 59 to 64 — XLH, XLCH
	17	67717-65A	SEALED UNIT — 12 V.	65 to * — XLH, XLCH
	18	67719-63	MOUNTING RING, resilient	63 to * — XLCH; 67 to * — XLH
	19	67725-63	MOLDING RING, outer	63 to * — XLCH; 67 to * — XLH
	20	67733-72	HEADLAMP, complete — 12 V.	N/A 63 to * — XLCH; 67 to * — XLH
		67743-75	HOUSING, headlamp	75 to * — XLH, XLCH
	21	67744-75	MOLDING RING, inner	Late 75 to * — XLH, XLCH
	22	67745-63	TERMINAL PLATE KIT (2)	63 to * — XLCH
	23	67753-59	CONNECTOR AND WIRING	59 to 66 — XLH; 59 to 62 — XLCH
	24	67753-63	CONNECTOR AND WIRING	63 to 74 — XLCH; 67 to 74 — XLH
	25	67778-59	SPRING, door top	59 to 74 — XLH; 59 to 62 — XLCH
	26	67808-73	BRACKET, headlamp	Late 73 to 74 — XLH, XLCH
		67809-70	BRACKET, headlamp	70 to Early 73 — XLH, XLCH
		67809-75	BRACKET, headlamp	75 to * — XLH, XLCH
	27	67815-59A	WASHER, headlamp mount	59 to * — XL, XLH, XLCH
	28	67830-59	PLUG, headlamp bracket	59 to * — XLCH
	29	67835-70	TRIM, headlamp bracket	70 to 74 — XLH, XLCH
		67835-75	TRIM, headlamp bracket	75 to * — XLH, XLCH
	30	68672-38	SCREW, No. 8-32 x 3/4 fil. hd. (2)	Late 75 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

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INDICATOR LAMPS

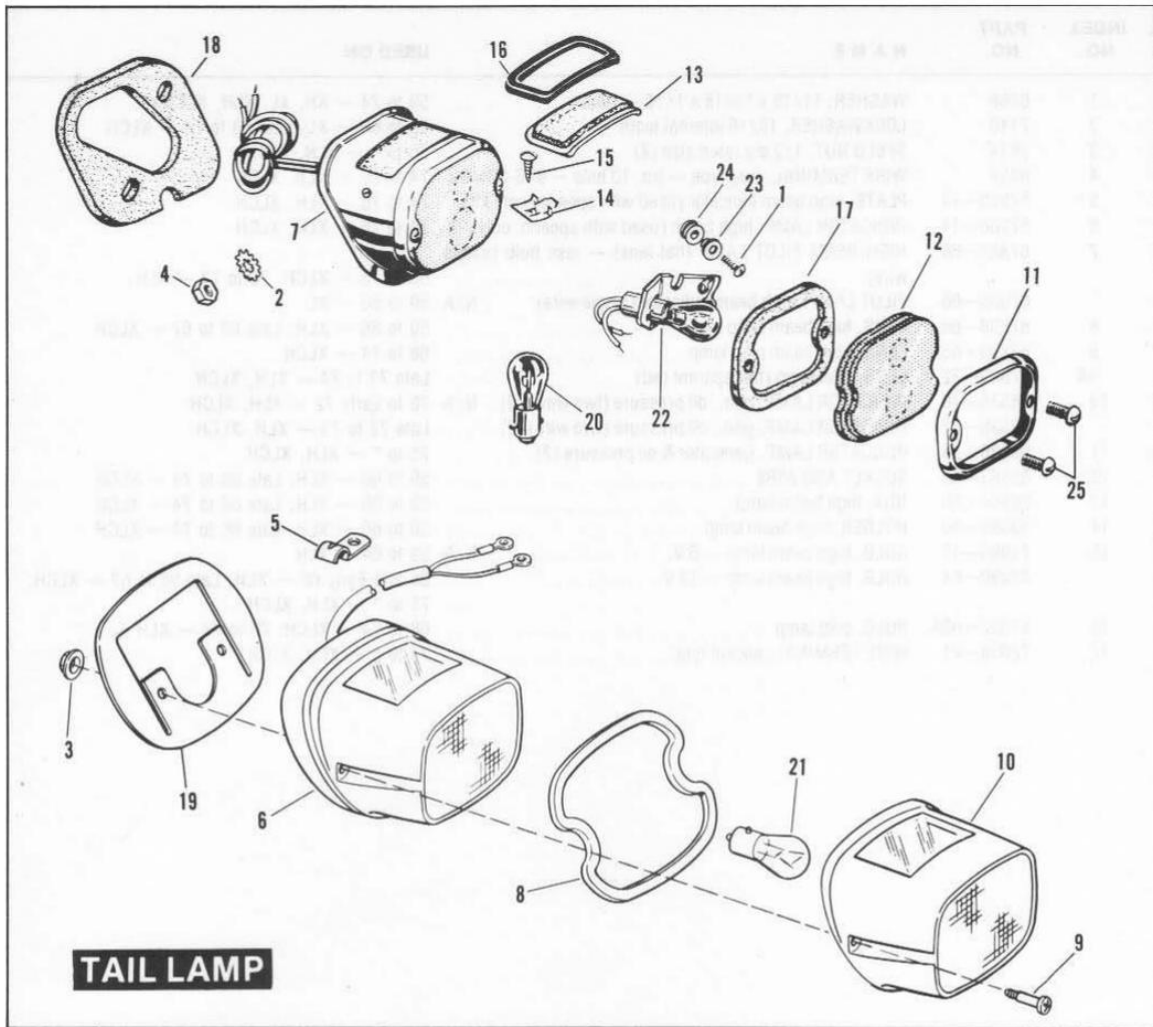


INDICATOR LAMPS

B74

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	6768	WASHER, 11/16 x 15/16 x 1/16 — rubber	59 to 74 — KH, XL, XLH, XLCH
	2	7149	LOCKWASHER, 15/16 internal tooth	59 to 66 — XL; Late 66 to 74 — XLCH
	3	7614	SPEED NUT, 1/2 dia. stud size (2)	75 to * — XLH, XLCH
	4	9857	WIRE TERMINAL, ring type — No. 10 hole — #16-22 wire	74 to 76 — XLH, XLCH
	5	67255-74	PLATE, high beam indicator (used with speedo. only kit)	74 to 76 — XLH, XLCH
	6	67285-74	INDICATOR LAMP, high beam (used with speedo. only kit)	74 to 76 — XLH, XLCH
	7	67891-68	HIGH BEAM PILOT LAMP (flat lens) — less bulb (single wire)	68 to 73 — XLCH; 70 to 73 — XLH
		67895-66	PILOT LAMP, high beam indicator (single wire)	59 to 66 — XL
	8	67898-66	LENS, high beam lamp	59 to 66 — XLH; Late 66 to 67 — XLCH
	9	67899-68A	LENS, high beam pilot lamp	68 to 74 — XLCH
	9A	67899-72	LENS, pilot lamp (transparent red)	Late 72 to 74 — XLH, XLCH
	10	68536-70	INDICATOR LAMP, gen., oil pressure (two wire) (2)	70 to Early 72 — XLH, XLCH
		68536-72	INDICATOR LAMP, gen., oil pressure (two wire) (2)	Late 72 to 75 — XLH, XLCH
	11	68536-75	INDICATOR LAMP, generator & oil pressure (2)	75 to * — XLH, XLCH
	12	68563-60	SOCKET AND WIRE	59 to 66 — XLH; Late 66 to 74 — XLCH
	13	68564-60	NUT, high beam lamp	59 to 66 — XLH; Late 66 to 74 — XLCH
	14	68565-60	HOLDER, high beam lamp	59 to 66 — XLH; Late 66 to 74 — XLCH
	15	71090-47	BULB, high beam lamp — 6 V.	59 to 64 — XLH
		71090-64	BULB, high beam lamp — 12 V.	65 and Early 66 — XLH; Late 66 to 67 — XLCH; 75 to * — XLH, XLCH
	16	71092-68A	BULB, pilot lamp	68 to 74 — XLCH; 70 to 74 — XLH
	17	72038-71	WIRE TERMINAL, socket type	74 to * — XLH, XLCH

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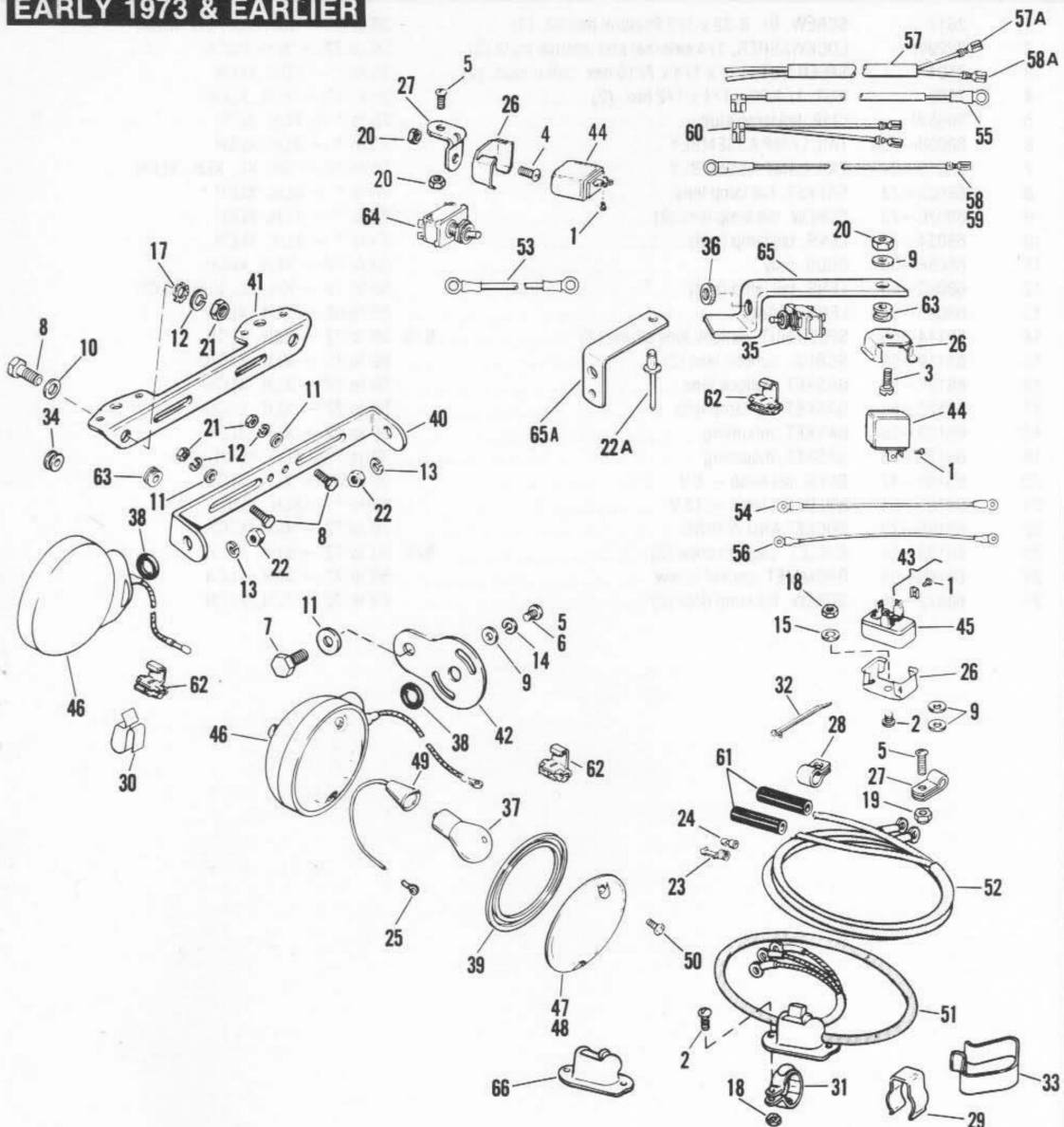
TAIL LAMP

B75

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2612	SCREW, No. 8-32 x 1/2 Pozidriv pan hd. (3)	56 to 72 — KH, XL, XLH, XLCH
	2	7229W	LOCKWASHER, 1/4 external and internal tooth (2)	59 to 72 — XLH, XLCH
	3	7501	SPEED NUT, 1/4 x 1/4 x 7/16 hex. self thread. (2)	73 to * — XLH, XLCH
	4	7688	NUT, 1/4-20 x 1/4 x 1/2 hex. (2)	59 to 72 — XLH, XLCH
	5	9965W	CLIP, tail lamp stud	73 to * — XLH, XLCH
	6	68008-73A	TAIL LAMP ASSEMBLY	73 to * — XLH, XLCH
	7	68010-64B	TAIL LAMP ASSEMBLY	56 to 72 — KH, XL, XLH, XLCH
	8	68025-73	GASKET, tail lamp lens	73 to * — XLH, XLCH
	9	68026-73	SCREW, tail lamp lens (2)	73 to * — XLH, XLCH
	10	68034-77	LENS, tail lamp (red)	73 to * — XLH, XLCH
	11	68086-55	DOOR, only	59 to 72 — XLH, XLCH
	12	68090-69	LENS, tail lamp (red)	56 to 72 — KH, XL, XLH, XLCH
	13	68093-55A	LENS, outlook	59 to 68 — XLH, XLCH
	14	68114-55	SPEED NUT, outlook lens screw (2)	N/A 59 to 72 — XLH, XLCH
	15	68119-69	SCREW, outlook lens (2)	69 to 72 — XLH, XLCH
	16	68121-55	GASKET, outlook lens	59 to 72 — XLH, XLCH
	17	68122-55	GASKET, tail lamp lens	59 to 72 — XLH, XLCH
	18	68123-55	GASKET, mounting	59 to 72 — XLH, XLCH
	19	68123-73	GASKET, mounting	73 to * — XLH, XLCH
	20	68165-47	BULB, tail lamp — 6 V.	59 to 64 — XLH, XLCH
	21	68165-64	BULB, tail lamp — 12 V.	65 to * — XLH, XLCH
	22	68185-70	SOCKET AND WIRING	70 to 72 — XLH, XLCH
	23	68195-55	EYELET, socket screw	N/A 59 to 72 — XLH, XLCH
	24	68196-55	GROMMET, socket screw	59 to 72 — XLH, XLCH
	25	68672-38	SCREW, tail lamp door (2)	59 to 72 — XLH, XLCH

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TURN SIGNALS — EARLY 1973 & EARLIER

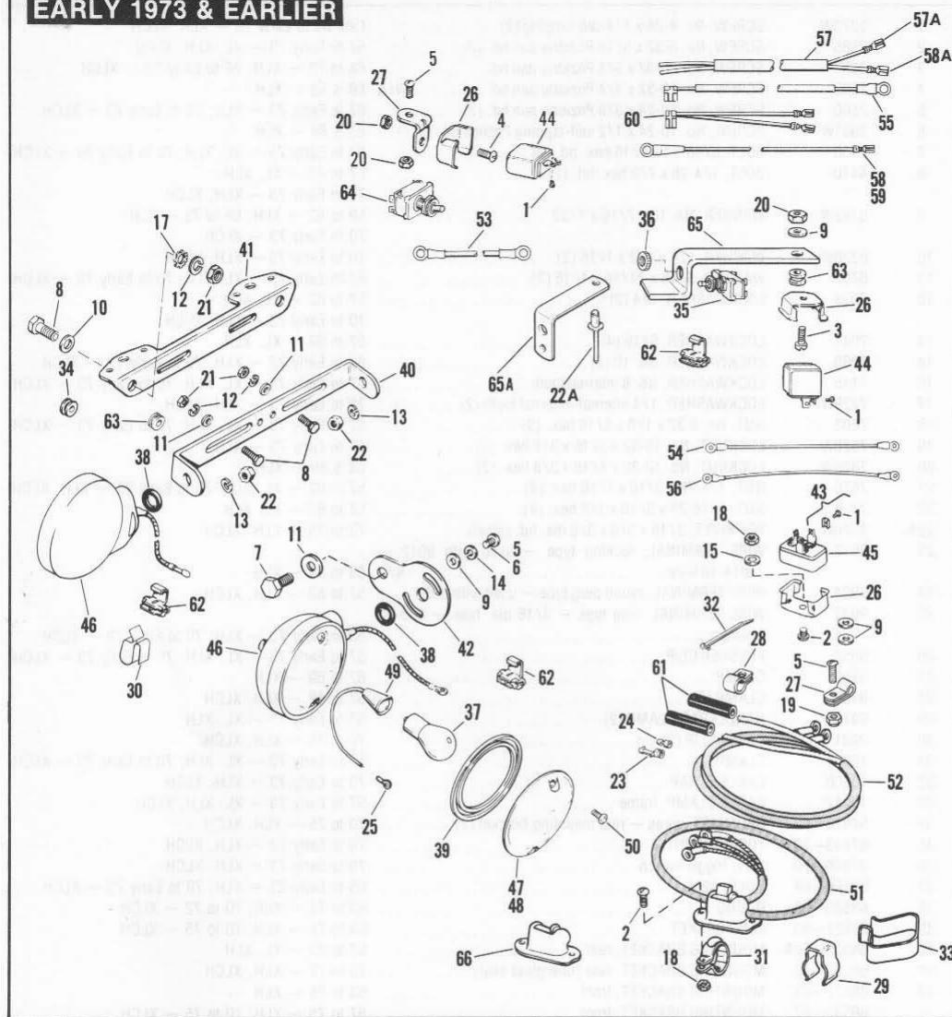


TURN SIGNALS — EARLY 1973 & EARLIER

B76-1

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2073W	SCREW, No. 4-24 x 1/4 self-tapping (2)	Late 63 to Early 73 — XLH, XLCH
	2	2585	SCREW, No. 8-32 x 5/16 Pozidriv pan hd. (2)	57 to Early 73 — XL, XLH, XLCH
	3	2587	SCREW, No. 10-32 x 5/8 Pozidriv pan hd.	68 to 73 — XLH; 70 to Early 73 — XLCH
	4	2593	SCREW, No. 10-32 x 1/4 Pozidriv pan hd. N/A	68 & 69 — XLH
	5	2660	SCREW, No. 10-24 x 3/8 Pozidriv pan hd. (2)	67 to Early 73 — XLH; 70 to Early 73 — XLCH
	6	2661W	SCREW, No. 10-24 x 1/2 self-tapping Phillips hd. (2)	63 & 64 — XLH
	7	3956	BOLT, 5/16-24 x 9/16 hex. hd. (2)	57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH
	8	4410	BOLT, 1/4-28 x 7/8 hex. hd. (2)	57 to 62 — XL, XLH; 70 to Early 73 — XLH, XLCH
	9	6182W	WASHER, No. 10 x 7/16 x 1/32	59 to 62 — XLH; 68 to 75 — XLH; 70 to Early 73 — XLCH
	10	6228W	WASHER, 1/4 x 1/2 x 1/16 (2)	70 to Early 73 — XLH, XLCH
	11	6702	WASHER, 5/16 x 11/16 x 1/16 (2)	57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH
	12	7036	LOCKWASHER, 1/4 (2)	57 to 62 — XL, XLH; 70 to Early 73 — XLH, XLCH
	13	7041	LOCKWASHER, 5/16 (4)	57 to 62 — XL, XLH
	14	7069	LOCKWASHER, No. 10 (2)	63 to Early 73 — XLH; 70 to Early 73 — XLCH
	15	7115	LOCKWASHER, No. 8 internal tooth	57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH
	17	7229W	LOCKWASHER, 1/4 internal-external tooth (2)	70 to Early 73 — XLH, XLCH
	18	7608	NUT, No. 8-32 x 1/8 x 5/16 hex. (3)	57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH
	19	7626W	LOCKNUT, No. 10-32 x 3/16 x 3/8 hex. (2)	67 to Early 73 — XLH
	20	7626W	LOCKNUT, No. 10-32 x 3/16 x 3/8 hex. (2)	68 & 69 — XLH
	21	7676	NUT, 1/4-28 x 3/16 x 7/16 hex. (2)	57 to 62 — XL, XLH; 70 to Early 73 — XLH, XLCH
	22	7744	NUT, 5/16-24 x 3/16 x 1/2 hex. (4)	57 to 62 — XL, XLH
	22A	8528W	POP RIVET, 3/16 x 3/8 x 3/8 dia. hd. (steel)	73 to 75 — XLH, XLCH
	23	9912	WIRE TERMINAL, locking type — used with 9912 — #14-16 wire	N/A 63 to 69 — XLH
	24	9924	WIRE TERMINAL, round plug type — used with 9929	57 to 62 — XLH, XLCH
	25	9932	WIRE TERMINAL, ring type — 3/16 dia. hole — #18-22 wire	63 to Early 73 — XLH; 70 to Early 73 — XLCH
	26	9952	FLASHER CLIP	57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH
	27	9958	CLAMP	67 to 69 — XLH
	28	9963	CLAMP (2)	57 to 62 — XLH, XLCH
	29	9976	HANDLEBAR CLAMP (2)	57 to Early 73 — XL, XLH
	30	9981	CABLE CLIP (2)	70 to 75 — XLH, XLCH
	31	10001	CLAMP (2)	57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH
	32	10006	CABLE STRAP	70 to Early 73 — XLH, XLCH
	33	10012	CABLE CLAMP, frame	57 to Early 73 — XL, XLH, XLCH
	34	57978-63	GROMMET, wires — rear mounting bracket (2)	70 to 75 — XLH, XLCH
	35	67843-70	TOGGLE SWITCH	70 to Early 73 — XLH, XLCH
	36	67846-70	NUT, toggle switch	70 to Early 73 — XLH, XLCH
	37	68166-64	BULB, 12 V.	65 to Early 73 — XLH; 70 to Early 73 — XLCH
	38	68520-63	O-RING	63 to 72 — XLH; 70 to 72 — XLCH
	39	68521-63	LENS GASKET	63 to 75 — XLH; 70 to 75 — XLCH
	40	68525-52A	MOUNTING BRACKET, rear	57 to 62 — XL, XLH
	41	68525-67	MOUNTING BRACKET, rear (fiberglass seat)	70 to 72 — XLH, XLCH
	42	68527-63	MOUNTING BRACKET, front	63 to 66 — XLH
		68530-67	MOUNTING BRACKET, front	67 to 75 — XLH; 70 to 75 — XLCH
	43	68539-61	FLASHER FASTENER KIT (three terminal flasher)	N/A 57 to 66 — XL, XLCH
	44	68541-64	FLASHER, hazard	68 to Early 73 — XLH, XLCH
	45	68543-61A	FLASHER UNIT ONLY — 6 V.	N/A 57 to 64 — XL, XLH
		68543-64A	FLASHER UNIT ONLY — 12 V. (turn signal)	65 to Early 73 — XLH; 70 to Early 73 — XLCH
	46	68552-70	LAMP WITH WIRE, front (amber lens) (2)	63 to 75 — XLH; 70 to 75 — XLCH
	47	68570-63	LENS, rear lamp (red)	63 to Early 73 — XLH; 70 to Early 73 — XLCH
	48	68571-63	LENS, front lamp (amber)	63 to 75 — XLH; 70 to 75 — XLCH
	49	68576-70	SOCKET AND WIRE	63 to 75 — XLH; 70 to 75 — XLCH
	50	68586-63	SCREW, lens mount (2)	63 to 75 — XLH; 70 to 75 — XLCH

TURN SIGNALS — EARLY 1973 & EARLIER

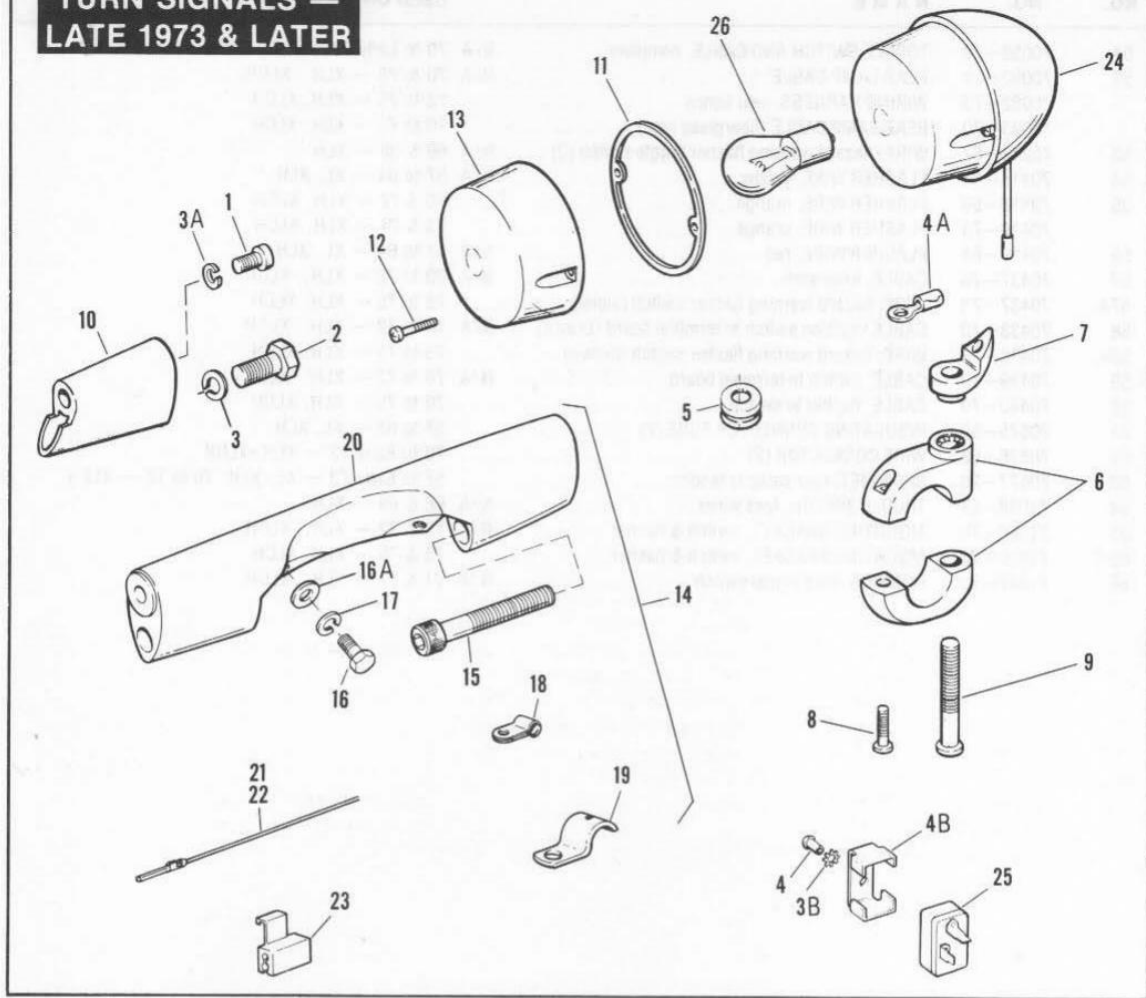


TURN SIGNALS — EARLY 1973 & EARLIER (CONT'D)

B76-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	51	70059-70	TOGGLE SWITCH AND CABLE, complete	N/A 70 to Early 73 — XLH, XLCH
	52	70092-70	REAR LAMP CABLE	N/A 70 to 72 — XLH, XLCH
		70092-73	WIRING HARNESS, rear lamps	73 to 75 — XLH, XLCH
		70093-70	REAR LAMP CABLE (fiberglass seat)	70 to 75 — XLH, XLCH
	53	70243-67	WIRE, hazard warning flasher toggle switch (3)	N/A 68 & 69 — XLH
	54	70418-61	FLASHER WIRE, yellow	N/A 57 to 64 — XL, XLH
	55	70418-69	FLASHER WIRE, orange	70 & 72 — XLH, XLCH
		70418-73	FLASHER WIRE, orange	73 & 74 — XLH, XLCH
	56	70419-61	FLASHER WIRE, red	N/A 57 to 64 — XL, XLH
	57	70437-70	CABLE, extension	N/A 70 to 72 — XLH, XLCH
	57A	70437-73	WIRE, hazard warning flasher switch (violet)	73 to 75 — XLH, XLCH
	58	70438-70	CABLE, ignition switch to terminal board (brown)	N/A 70 to 72 — XLH, XLCH
	58A	70438-73	WIRE, hazard warning flasher switch (brown)	73 to 75 — XLH, XLCH
	59	70439-70	CABLE, switch to terminal board	N/A 70 to 72 — XLH, XLCH
	60	70440-70	CABLE, flasher to switch	70 to 75 — XLH, XLCH
	61	70575-50	INSULATING CONNECTOR TUBE (2)	57 to 62 — XL, XLH
	62	70576-68	WIRE CONNECTOR (2)	70 to Early 73 — XLH, XLCH
	63	70577-26	GROMMET, rear cable to fender	57 to Early 73 — XL, XLH; 70 to 72 — XLCH
	64	71508-61	TOGGLE SWITCH, less wires	N/A 68 & 69 — XLH
	65	71620-70	MOUNTING BRACKET, switch & flasher	N/A 70 & 72 — XLH, XLCH
	65A	71620-73	MOUNTING BRACKET, switch & flasher	73 & 75 — XLH, XLCH
	66	71847-70	HOUSING, turn signal switch	N/A 71 & 72 — XLH, XLCH

**TURN SIGNALS —
LATE 1973 & LATER**



TURN SIGNALS — LATE 1973 & LATER

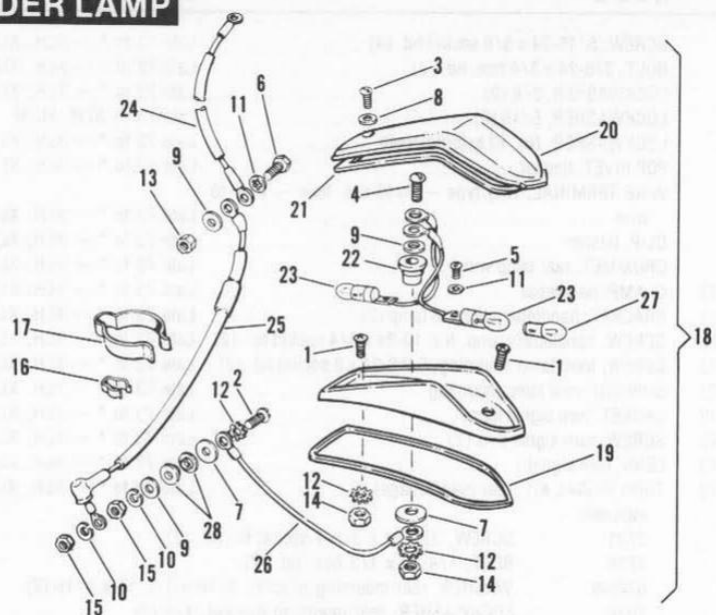
B77

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2698	SCREW, 5/16-24 x 5/8 socket hd. (4)	Late 73 to * — XLH, XLCH
	2	2889	BOLT, 3/8-24 x 3/4 hex. hd. (2)	Late 73 to * — XLH, XLCH
	3	7038	LOCKWASHER, 3/8 (2)	Late 73 to * — XLH, XLCH
	3A	7042	LOCKWASHER, 5/16 (2)	Late 73 — XLH, XLCH
	3B	7220	LOCKWASHER, No. 10 external tooth	Late 73 to * — XLH, XLCH
	4	8519	POP RIVET, flasher	Late 73 to * — XLH, XLCH
	4A	9902	WIRE TERMINAL, ring type — 3/16 dia. hole — #14-16 wire	Late 73 to * — XLH, XLCH
	4B	9952	CLIP, flasher	Late 73 to * — XLH, XLCH
	5	11410	GROMMET, rear lamp wire	Late 73 to * — XLH, XLCH
	6	68476-73	CLAMP, handlebar	Late 73 to * — XLH, XLCH
	7	68477-73	BRACKET, handlebar clamp to lamp (2)	Late 73 to * — XLH, XLCH
	8	68478-73	SCREW, handlebar clamp, No. 10-24 x 3/4 socket hd. (2)	Late 73 to * — XLH, XLCH
	9	68479-73	SCREW, front lamp mounting, 5/16-24 x 2 socket hd. (2)	Late 73 to * — XLH, XLCH
	10	68480-73	SUPPORT, rear lamp mounting	Late 73 to * — XLH, XLCH
	11	68481-73	GASKET, turn signal lens	Late 73 to * — XLH, XLCH
	12	68482-73	SCREW, turn signal lens (2)	Late 73 to * — XLH, XLCH
	13	68483-73	LENS, turn signal	Late 73 to * — XLH, XLCH
	14	68513-73	TURN SIGNAL KIT, rear (saddlebags)	Late 73 to * — XLH, XLCH
			Includes:	
	15	2701	SCREW, 3/8-24 x 2-1/4 socket fill. hd. (2)	
	16	3728	BOLT, 1/4-20 x 1/2 hex. hd. (2)	
	16A	6229W	WASHER, rear mounting bracket, 5/16 x 1-1/16 x 1/16 (2)	
	17	7036	LOCKWASHER, rear mounting bracket, 1/4 (2)	
	18	9901	WIRE TERMINAL, ring flag type -5/32 dia. hole - #14-16 wire (2)	
	19	9982	CLAMP, turn signal cable	
	20	68577-73	MOUNTING BRACKET, rear	
	21	70242-73	WIRE, saddlebag turn signal (brown)	
	22	70297-73	WIRE, saddlebag turn signal (violet)	
	23	70576-68	WIRE CONNECTOR (2)	
	24	68514-73	LAMP WITH WIRE, amber (4)	Late 73 to * — XLH, XLCH
	25	68543-64A	FLASHER	Late 73 to * — XLH, XLCH
	26	68572-64A	BULB, turn signal — 12 V.	Late 73 to * — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

185

FRONT FENDER LAMP



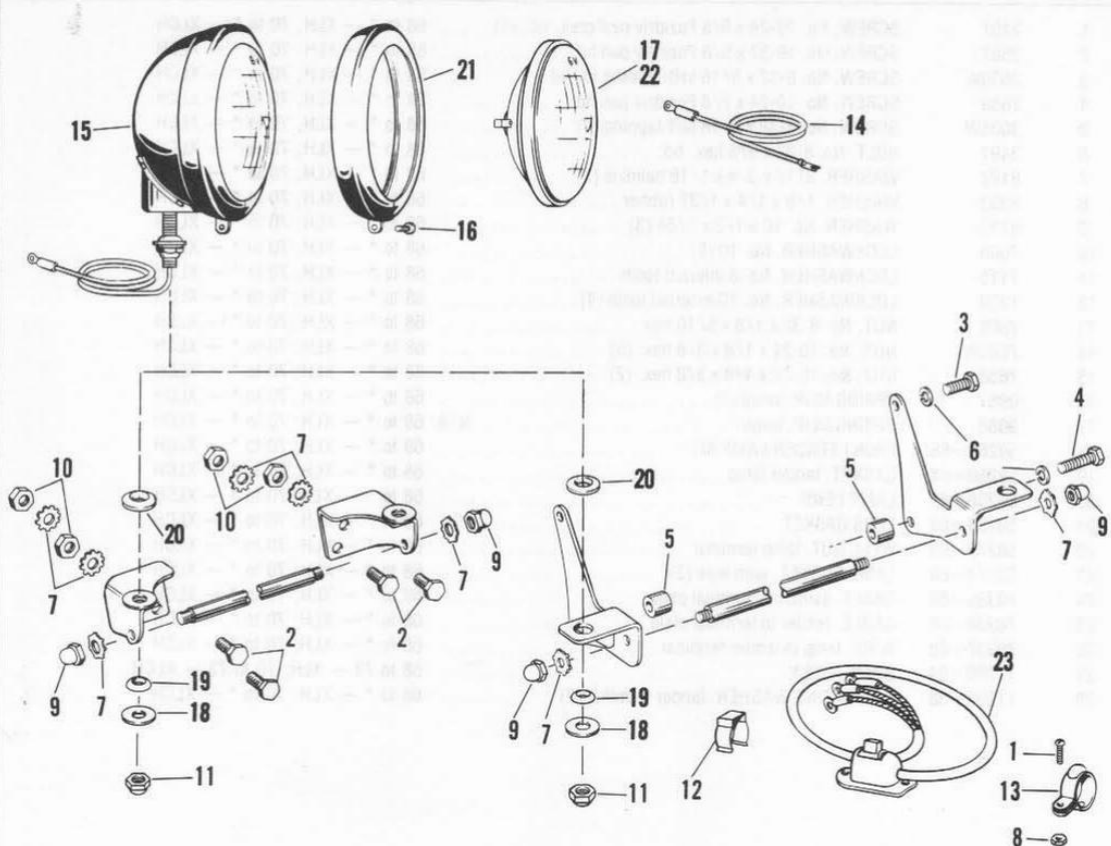
FRONT FENDER LAMP

B78

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2401	SCREW, No. 10-24 x 5/8 Pozidriv oval ctsk. hd. (2)	68 to * — XLH; 70 to * — XLCH
	2	2587	SCREW, No. 10-32 x 5/8 Pozidriv pan hd.	68 to * — XLH; 70 to * — XLCH
	3	2630W	SCREW, No. 8-32 x 5/16 self-tapping rd. hd.	68 to * — XLH; 70 to * — XLCH
	4	2659	SCREW, No. 10-24 x 7/8 Pozidriv pan hd.	68 to * — XLH; 70 to * — XLCH
	5	3005W	SCREW, No. 6-32 x 3/16 self-tapping (2)	68 to * — XLH; 70 to * — XLCH
	6	3491	BOLT, No. 8-32 x 5/8 hex. hd.	68 to * — XLH; 70 to * — XLCH
	7	6197	WASHER, 3/16 x 3/4 x 1/16 bakelite (2)	68 to * — XLH; 70 to * — XLCH
	8	6393	WASHER, 1/8 x 1/4 x 1/32 rubber	68 to * — XLH; 70 to * — XLCH
	9	6716	WASHER, No. 10 x 1/2 x 3/64 (3)	68 to * — XLH; 70 to * — XLCH
	10	7069	LOCKWASHER, No. 10 (2)	68 to * — XLH; 70 to * — XLCH
	11	7115	LOCKWASHER, No. 8 internal tooth	68 to * — XLH; 70 to * — XLCH
	12	7220	LOCKWASHER, No. 10 external tooth (4)	68 to * — XLH; 70 to * — XLCH
	13	7608	NUT, No. 8-32 x 1/8 x 5/16 hex.	68 to * — XLH; 70 to * — XLCH
	14	7620W	NUT, No. 10-24 x 1/8 x 3/8 hex. (3)	68 to * — XLH; 70 to * — XLCH
	15	7638	NUT, No. 10-32 x 1/8 x 3/8 hex. (2)	68 to * — XLH; 70 to * — XLCH
	16	9961	SPRING CLIP, small (3)	68 to * — XLH; 70 to * — XLCH
	17	9986	SPRING CLIP, large	N/A
	18	59260—68	FRONT FENDER LAMP KIT	68 to * — XLH; 70 to * — XLCH
	19	59266—68	GASKET, fender lamp	68 to * — XLH; 70 to * — XLCH
	20	59268—68	LAMP LENS	68 to * — XLH; 70 to * — XLCH
	21	59269—68	LENS GASKET	68 to * — XLH; 70 to * — XLCH
	22	59271—68	WELL NUT, lamp terminal	68 to * — XLH; 70 to * — XLCH
	23	59274—68	LAMP SOCKET, with wire (2)	68 to * — XLH; 70 to * — XLCH
	24	70335—68	CABLE, switch to terminal plate	68 to * — XLH; 70 to * — XLCH
	25	70336—68	CABLE, fender to terminal plate	68 to * — XLH; 70 to * — XLCH
	26	70337—68	WIRE, lamp to fender terminal	68 to * — XLH; 70 to * — XLCH
	27	71090—64	BULB — 12 V.	68 to 73 — XLH; 70 to 73 — XLCH
	28	71098—38	INSULATING WASHER, fender terminal (2)	68 to * — XLH; 70 to * — XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

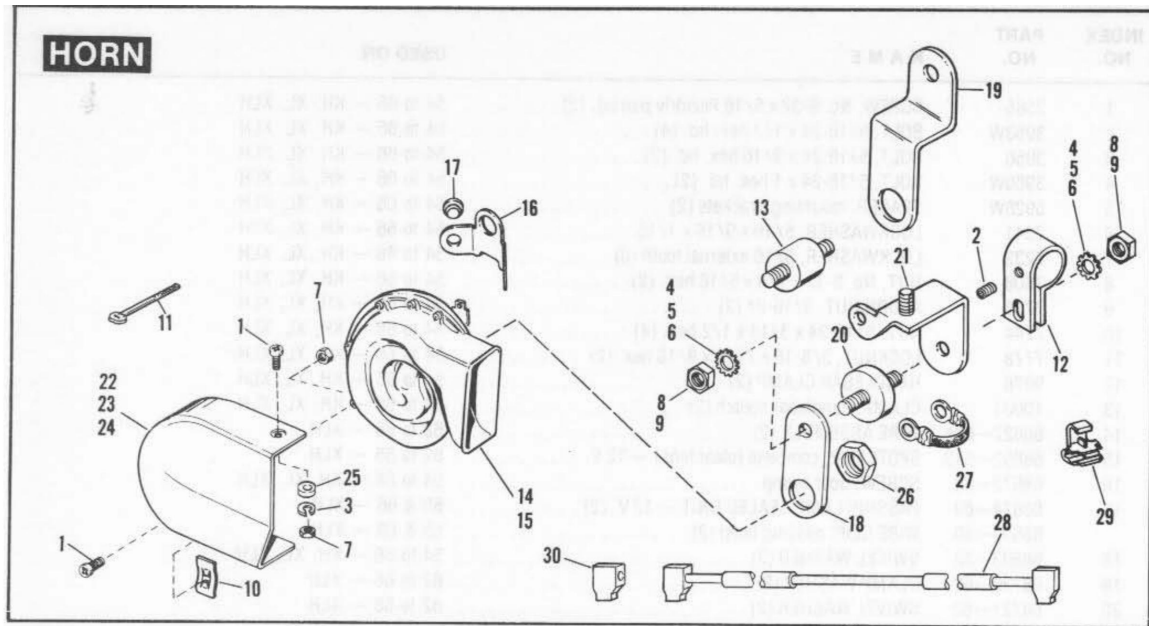
SPOTLAMP



SPOTLAMP

B79

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2585	SCREW, No. 8-32 x 5/16 Pozidriv pan hd. (2)	54 to 66 — KH, XL, XLH
	2	3953W	BOLT, 5/16-24 x 1/2 hex. hd. (4)	54 to 66 — KH, XL, XLH
	3	3956	BOLT, 5/16-24 x 9/16 hex. hd. (2)	54 to 66 — KH, XL, XLH
	4	3960W	BOLT, 5/16-24 x 1 hex. hd. (2)	54 to 66 — KH, XL, XLH
	5	5928W	SPACER, mounting brackets (2)	54 to 66 — KH, XL, XLH
	6	7041	LOCKWASHER, 5/16 x 9/16 x 1/16	54 to 66 — KH, XL, XLH
	7	7232	LOCKWASHER, 5/16 external tooth (6)	54 to 66 — KH, XL, XLH
	8	7608	NUT, No. 8-32 x 1/8 x 5/16 hex. (2)	54 to 66 — KH, XL, XLH
	9	7736	ACORN NUT, 5/16-24 (2)	54 to 66 — KH, XL, XLH
	10	7744	NUT, 5/16-24 x 3/16 x 1/2 hex. (4)	54 to 66 — KH, XL, XLH
	11	7778	LOCKNUT, 3/8-16 x 7/16 x 9/16 hex. (2)	54 to 66 — KH, XL, XLH
	12	9976	HANDLEBAR CLAMP (2)	54 to 66 — KH, XL, XLH
	13	10001	CLAMP, handlebar switch (2)	54 to 66 — KH, XL, XLH
	14	68627—62A	WIRE ASSEMBLY (2)	62 to 66 — XLH
	15	68652—64B	SPOTLAMP, complete (clear lens) — 12 V.	62 to 66 — XLH
	16	68672—38	SCREW, door clamp	54 to 66 — KH, XL, XLH
	17	68674—69	PASSING LAMP SEALED UNIT — 12 V. (2)	65 & 66 — XLH
		68690—69	WIRE CLIP, passing lamp (2)	65 & 66 — XLH
	18	68693—38	SWIVEL WASHER (3)	54 to 66 — KH, XL, XLH
	19	68720—62	CLAMP WASHER (2)	62 to 66 — XLH
	20	68721—62	SWIVEL WASHER (2)	62 to 66 — XLH
		68723—62	ADAPTER BUSHING (to mount old-style lamps on new-style brackets)	N/A 62 to 66 — XLH
	21	68725—62	MOLDING RING	62 to 66 — XLH
	22	68726—62	SEALED BEAM UNIT — 6 V.	62 to 64 — XLH
		68726—64	SEALED BEAM UNIT — 12 V.	65 & 66 — XLH
	23	70060—29	HANDLEBAR SWITCH AND WIRE	54 to 66 — KH, XL, XLH



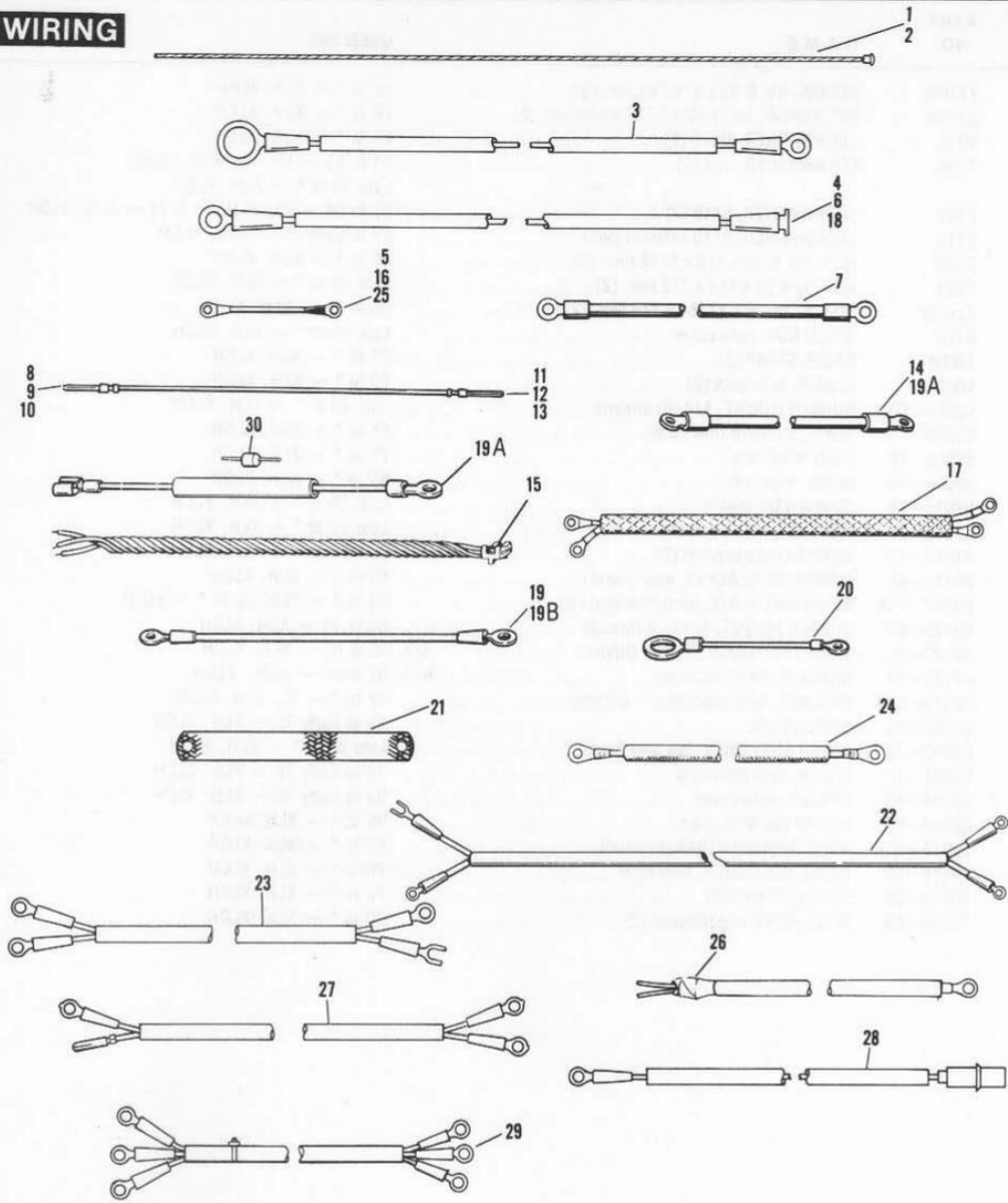
HORN

B80

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	1719W	SCREW, No. 8-32 x 5/8 Phil. hd. (3)	65 to * — XLH, XLCH
	2	3206B	SET SCREW, No. 8-32 x 3/16 socket hd. (2)	70 to * — XLH, XLCH
	3	7015	LOCKWASHER, No. 8 (2)	65 to * — XLH, XLCH
	4	7036	LOCKWASHER, 1/4 (2)	54 to 65 — KH, XL, XLH, XLCH; Late 70 to * — XLH, XLCH
	5	7041	LOCKWASHER, 5/16 (2)	57 to 64 — XL, XLH; 70 & 71 — XLH, XLCH
	6	7232	LOCKWASHER, 5/16 external tooth	67 to Early 70 — XLH, XLCH
	7	7608	NUT, No. 8-32 x 1/8 x 5/16 hex. (2)	65 to * — XLH, XLCH
	8	7688	NUT, 1/4-20 x 1/4 x 1/2 hex. (2)	Late 70 to * — XLH, XLCH
	9	7748W	NUT, 5/16-18 x 17/64 x 1/2 hex. (2)	65 to 71 — XLH, XLCH
	10	8125	SPEED NUT, horn cover	Late 65 to * — XLH, XLCH
	11	10006	CABLE STRAP (5)	71 to * — XLH, XLCH
	12	10026	CLAMP, twin horn (2)	70 to * — XLH, XLCH
	13	62563-65	RUBBER MOUNT, 1/4-20 threads	Late 70 to * — XLH, XLCH
	14	69000-76	HORN, standard (low note)	65 to * — XLH, XLCH
		69003-76	TWIN HORN KIT	70 to * — XLH, XLCH
	15	69016-76	HORN, high note	65 to * — XLH, XLCH
	15A	69017-76	COVER ASSEMBLY	Late 76 to * — XLH, XLCH
	16	69041-73	BRACKET, horn bumper	Late 73 to * — XLH, XLCH
	17	69042-73	BUMPER horn bracket (2)	Late 73 to * — XLH, XLCH
	18	69117-65	MOUNTING BRACKET, only (lower)	65 to * — XLH, XLCH
	19	69117-71A	MOUNTING PLATE, horn (low seat kit)	54 to * — XLH; 70 to * — XLCH
	20	69125-65	RUBBER MOUNT, 5/16-18 threads	65 to 71 — XLH, XLCH
	21	69129-65	MOUNTING BRACKET, only (upper)	N/A 65 & 66 — XLH, XLCH
		69129-67	BRACKET, horn mounting	N/A 67 to 71 — XLH, XLCH
		69129-72B	BRACKET, horn mounting — chrome	72 to * — XL, XLH, XLCH
	22	69138-65	HORN COVER	65 to Early 76 — XLH, XLCH
	23	69140-76	COVER ASSEMBLY, low note horn	Late 76 to * — XLH, XLCH
	24	69141-70	COVER, high note horn	70 to Early 76 — XLH, XLCH
	25	69144-65	SPACER, horn cover	65 to Early 76 — XLH, XLCH
	26	69149-65	MOUNTING NUT, horn	65 to * — XLH, XLCH
	27	70016-65A	HORN GROUND STRAP (braided)	65 to * — XLH, XLCH
	28	70318-70	CABLE ASSEMBLY, twin horn	70 to * — XLH, XLCH
	29	70576-68	WIRE CONNECTOR	70 to * — XLH, XLCH
	30	70584-69	INSULATOR, flag terminal (2)	70 to * — XLH, XLCH

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WIRING



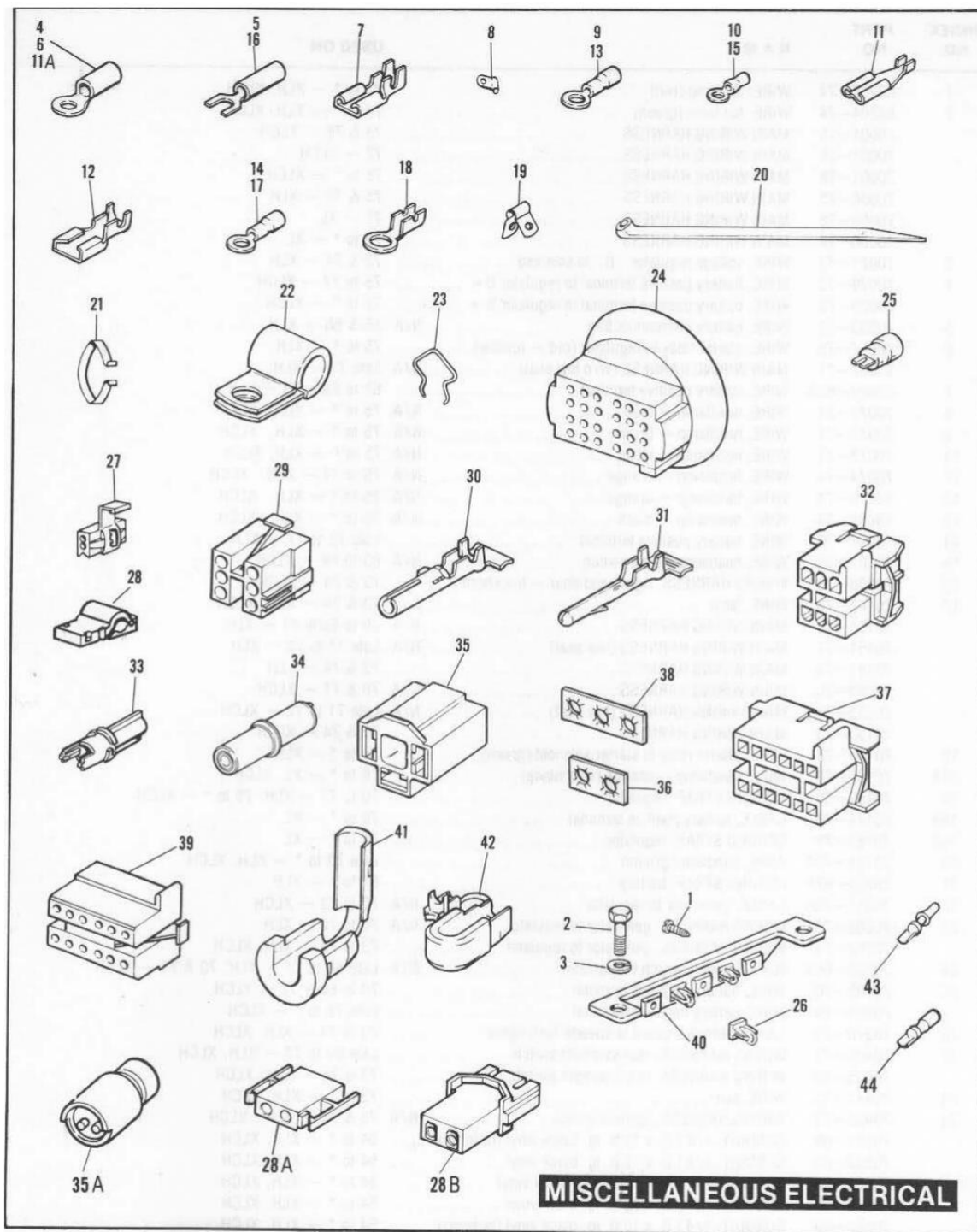
WIRING

B81

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	68203-74	WIRE, tail lamp (red)	74 to * — XLH, XLCH
	2	68204-74	WIRE, tail lamp (green)	74 to * — XLH, XLCH
		70001-75	MAIN WIRING HARNESS	75 & 76 — XLCH
		70001-76	MAIN WIRING HARNESS	77 — XLCH
		70001-78	MAIN WIRING HARNESS	78 to * — XLCH
		70006-75	MAIN WIRING HARNESS	75 & 76 — XLH
		70006-76	MAIN WIRING HARNESS	77 — XL
		70006-78	MAIN WIRING HARNESS	78 to * — XL
	3	70021-73	WIRE, voltage regulator "B" to solenoid	73 & 74 — XLH
	4	70029-73	WIRE, battery positive terminal to regulator B +	73 to 77 — XLCH
		70029-78	WIRE, battery positive terminal to regulator B +	78 to * — XLCH
	5	70033-63	WIRE, battery interconnecting	N/A 65 & 66 — XLH
	6	70057-75	WIRE, starter relay to regulator (red — fusible)	75 to * — XLH
		70062-71	MAIN WIRING HARNESS (w/o low seat)	N/A Late 71 — XLH
	7	70069-65A	WIRE, battery positive terminal	67 to Early 75 — XLH
	8	70071-74	WIRE, headlamp — blue	N/A 75 to * — XLH, XLCH
	9	70072-74	WIRE, headlamp — brown	N/A 75 to * — XLH, XLCH
	10	70073-74	WIRE, headlamp — violet	N/A 75 to * — XLH, XLCH
	11	70074-74	WIRE, headlamp — orange	N/A 75 to 77 — XLH, XLCH
	12	70075-74	WIRE, headlamp — orange	N/A 75 to * — XLH, XLCH
	13	70076-74	WIRE, headlamp — black	N/A 75 to * — XLH, XLCH
	14	70097-75	WIRE, battery positive terminal	Late 75 to 77 — XLH
	15	70101-49	WIRE, headlamp toggle switch	N/A 63 to 69 — XLCH
	16	70136-73	WIRING HARNESS, right handlebar — buckhorn	73 & 74 — XLCH
	17	70142-73	WIRE, horn	73 & 74 — XLH, XLCH
		70151-70	MAIN WIRING HARNESS	N/A 70 to Early 71 — XLH
		70151-71	MAIN WIRING HARNESS (low seat)	N/A Late 71 to 72 — XLH
		70151-73	MAIN WIRING HARNESS	73 & 74 — XLH
		70153-70	MAIN WIRING HARNESS	N/A 70 & 71 — XLCH
		70153-71	MAIN WIRING HARNESS (low seat)	N/A Late 71 to 72 — XLCH
		70153-73	MAIN WIRING HARNESS	73 & 74 — XLCH
	18	70163-75	WIRE, starter relay to starter solenoid (green)	75 to * — XLH
	18A	70165-78	WIRE, headlamp — orange (with diode)	78 to * — XL, XLCH
	19	70169-70	GROUND STRAP, regulator	70 to 77 — XLH; 78 to * — XLCH
	19A	70174-78	CABLE, battery positive terminal	78 to * — XL
	19B	70183-78	GROUND STRAP, regulator	78 to * — XL
	20	70191-73A	WIRE, handlebar ground	Late 73 to * — XLH, XLCH
	21	70235-67A	GROUND STRAP, battery	67 to * — XLH
	22	70251-70A	CABLE, generator to regulator	N/A 70 to 72 — XLCH
	23	70263-70A	WIRING HARNESS, generator to regulator	N/A 70 to 72 — XLH
		70263-73	WIRING HARNESS, generator to regulator	73 to 76 — XLH, XLCH
	24	70269-68A	WIRE, ignition switch to regulator	N/A Late 68 to 71 — XLH; 70 & 71 — XLCH
	25	70295-70	WIRE, battery negative terminal	70 to Early 78 — XLCH
		70295-78	WIRE, battery negative terminal	Late 78 to * — XLCH
	26	70370-70	CABLE, terminal board to speedo-tach lights	70 to 74 — XLH, XLCH
	27	70435-70	WIRING HARNESS, rear stoplight switch	Late 69 to 72 — XLH, XLCH
		70435-73	WIRING HARNESS, rear stoplight switch	73 & 74 — XLH, XLCH
	28	70441-73	WIRE, coil	73 to * — XLH, XLCH
	29	70485-73	WIRING HARNESS, ignition switch	N/A 73 & 74 — XLH, XLCH
		70551-69	CONDUIT, 1/8 I.D. x 10 ft. lg. black vinyl (hi-temp)	54 to * — XLH, XLCH
		70552-69	CONDUIT, 3/8 I.D. x 10 ft. lg. black vinyl	54 to * — XLH, XLCH
		70553-69	CONDUIT, 7/16 I.D. x 10 ft. lg. black vinyl	54 to * — XLH, XLCH
		70554-69	CONDUIT, 1/4 I.D. x 10 ft. lg. black vinyl	54 to * — XLH, XLCH
		70555-69	CONDUIT, 1/4 I.D. x 10 ft. lg. black vinyl (hi-temp)	54 to * — XLH, XLCH
		70556-71	CONDUIT, 5/16 I.D. x 10 ft. lg. black vinyl	54 to * — XLH, XLCH
		70558-71	CONDUIT, 1/2 I.D. x 10 ft. lg. black vinyl	54 to * — XLH, XLCH
		70559-71	CONDUIT, 1/8 I.D. x 10 ft. lg. black vinyl	54 to * — XLH, XLCH
	30	74563-65	DIODE, wiring harness	77 to * — XL, XLCH

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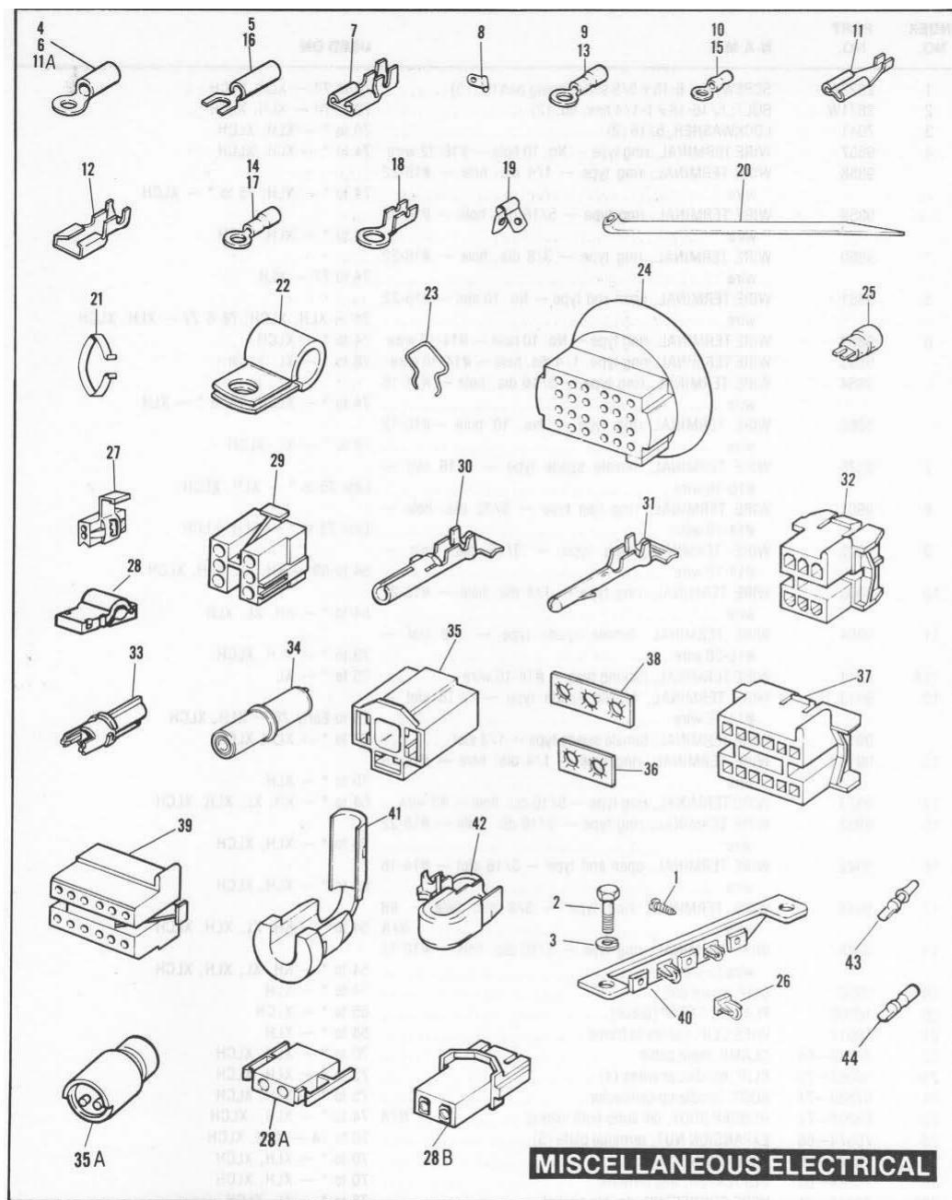
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MISCELLANEOUS ELECTRICAL
B82-1

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2623W	SCREW, No. 8-15 x 5/8 self-tapping pan hd. (5)	70 to 74 — XLH, XLCH
	2	2871W	BOLT, 5/16-18 x 1-1/4 hex. hd. (2)	70 to 74 — XLH, XLCH
	3	7041	LOCKWASHER, 5/16 (2)	70 to * — XLH, XLCH
	4	9857	WIRE TERMINAL, ring type — No. 10 hole — #16-22 wire	74 to * — XLH, XLCH
		9858	WIRE TERMINAL, ring type — 1/4 dia. hole — #16-22 wire	74 to * — XLH; 75 to * — XLCH
		9859	WIRE TERMINAL, ring type — 5/16 dia. hole — #16-22 wire	74 to * — XLH, XLCH
		9860	WIRE TERMINAL, ring type — 3/8 dia. hole — #16-22 wire	74 to 77 — XLH
	5	9861	WIRE TERMINAL, open end type — No. 10 slot — #16-22 wire	74 — XLH, XLCH; 76 & 77 — XLH, XLCH
	6	9862	WIRE TERMINAL, ring type — No. 10 hole — #14-16 wire	74 to * — XLCH
		9863	WIRE TERMINAL, ring type, 1/4 dia. hole — #14-16 wire	78 to * — XL, XLCH
		9864	WIRE TERMINAL, ring type — 5/16 dia. hole — #14-16 wire	74 to * — XLCH; 75 to * — XLH
		9866	WIRE TERMINAL ring type — No. 10 hole — #10-12 wire	78 to * — XL, XLCH
	7	9875	WIRE TERMINAL, female spade type — 5/16 slot — #16-18 wire	Late 75 to * — XLH, XLCH
	8	9901	WIRE TERMINAL, ring flag type — 5/32 dia. hole — #14-16 wire	Late 73 to * — XLH, XLCH
	9	9902	WIRE TERMINAL, ring type — 3/16 dia. hole — #14-16 wire	54 to 69 — KH, XL, XLH, XLCH
	10	9903	WIRE TERMINAL, ring type — 1/8 dia. hole — #18-22 wire	54 to * — KH, XL, XLH
	11	9904	WIRE TERMINAL, female spade type — 1/8 slot — #16-20 wire	73 to * — XLH, XLCH
	11A	9911	WIRE TERMINAL, locking type — #14-16 wire	78 to * — XL
	12	9913	WIRE TERMINAL, female spade type — 5/16 slot — #14-16 wire	75 to Early 76 — XLH, XLCH
		9914	WIRE TERMINAL, female spade type — 1/4 slot	65 to * — XLH, XLCH
	13	9918	WIRE TERMINAL, ring type — 1/4 dia. hole — #14-16 wire	70 to * — XLH
	14	9923	WIRE TERMINAL, ring type — 5/16 dia. hole — #8 wire	54 to * — KH, XL, XLH, XLCH
	15	9932	WIRE TERMINAL, ring type — 3/16 dia. hole — #18-22 wire	73 to * — XLH, XLCH
	16	9942	WIRE TERMINAL, open end type — 3/16 slot — #14-16 wire	65 to * — XLH, XLCH
	17	9944	WIRE TERMINAL, ring type — 3/8 dia. hole — #8 wire	N/A 54 to * — KH, XL, XLH, XLCH
	18	9945	WIRE TERMINAL, ring type — 5/16 dia. hole — #10-12 wire (u-clamp)	54 to * — KH, XL, XLH, XLCH
	19	9957	CLIP, spark coil	74 to * — XLH
	20	10006	PLASTIC STRAP (black)	65 to * — XLCH
	21	10012	WIRE CLIP, cables to frame	58 to * — XLH
	22	38712-68	CLAMP, main cable	70 to * — XLH, XLCH
	23	56062-73	CLIP, handlebar wires (4)	73 to * — XLH, XLCH
	24	67839-74	BOOT, headlamp connector	75 to * — XLH, XLCH
	25	68202-74	RUBBER BOOT, tail lamp bulb socket	N/A 74 to * — XLH, XLCH
	26	70574-68	EXPANSION NUT, terminal plate (5)	70 to 74 — XLH, XLCH
	27	70576-68	WIRE CONNECTOR	70 to * — XLH, XLCH
	28	70584-69	INSULATOR, flag terminal	70 to * — XLH, XLCH
	28A	72034-71	WIRE CONNECTOR, double socket	78 to * — XL, XLCH
	28B	72035-71	CONNECTOR, double pin	78 to * — XL, XLCH
	29	72037-71	CONNECTOR, six socket	73 to * — XLH, XLCH

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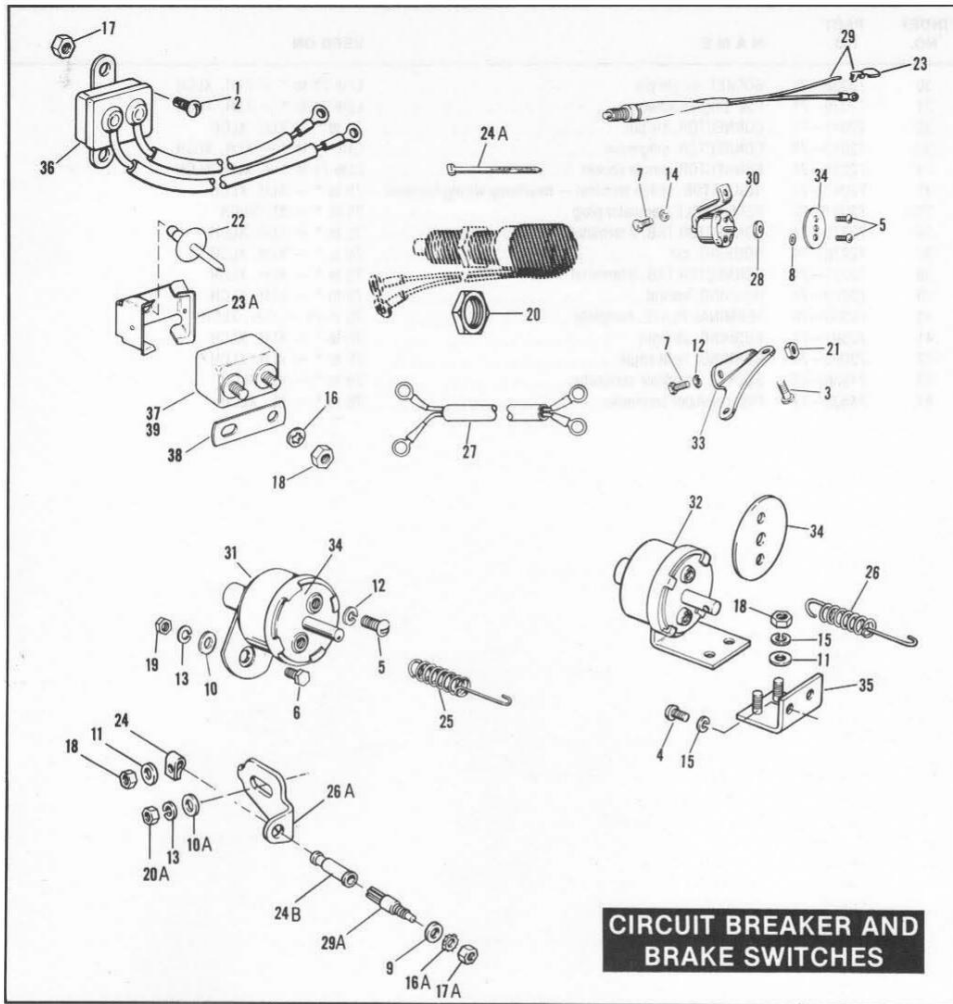


MISCELLANEOUS ELECTRICAL (CONT'D)
B82-2

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	30	72038-71	SOCKET, single pin	Late 71 to * — XLH, XLCH
	31	72039-71	PIN, single socket	Late 71 to * — XLH, XLCH
	32	72041-71	CONNECTOR, six pin	73 to * — XLH, XLCH
	33	72043-71	CONNECTOR, single pin	Late 71 to * — XLH, XLCH
	34	72044-71	CONNECTOR, single socket	Late 71 to * — XLH, XLCH
	35	72047-71	INSULATOR, spade terminal — headlamp wiring harness ..	75 to * — XLH, XLCH
	35A	72051-77	RECEPTACLE, regulator plug	78 to * — XL, XLCH
	36	72275-74	CONNECTOR TAB, 2 terminal	75 to * — XLH, XLCH
	37	72276-74	HOUSING, pin	75 to * — XLH, XLCH
	38	72277-74	CONNECTOR TAB, 3 terminal	75 to * — XLH, XLCH
	39	72278-74	HOUSING, socket	75 to * — XLH, XLCH
	40	72303-70	TERMINAL PLATE, complete	70 to 74 — XLH, XLCH
	41	72501-74	BUSHING, straight	75 to * — XLH, XLCH
	42	72502-74	BUSHING, right angle	75 to * — XLH, XLCH
	43	74536-77	SOCKET, regulator connector	78 to * — XL, XLCH
	44	74539-77	PIN, regulator connector	78 to * — XL, XLCH

CIRCUIT BREAKER AND
BRAKE SWITCHES

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CIRCUIT BREAKER AND BRAKE SWITCHES

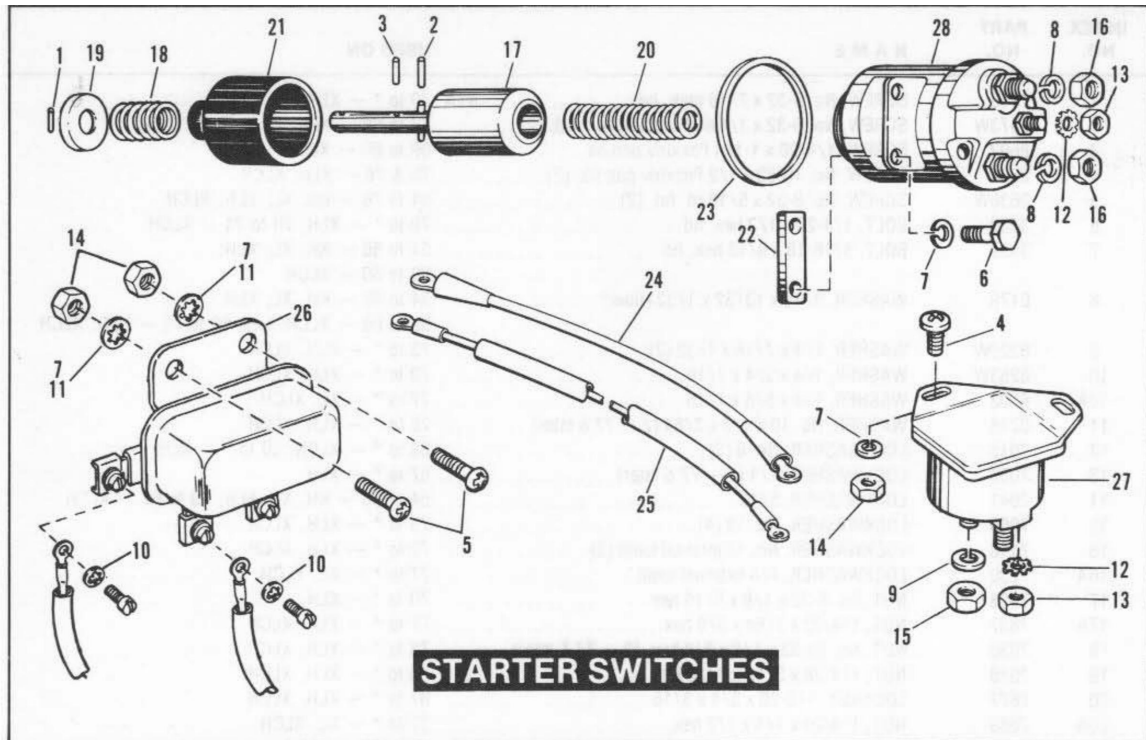
CIRCUIT BREAKER AND BRAKE SWITCHES

B83

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	1713	SCREW, No. 8-32 x 7/16 ctsk. hd.	N/A 70 to * — XLH
	2	2573W	SCREW, No. 6-32 x 1/4 self-tapping hex. hd. (2)	67 to 69 — XLH; 70 to 72 — XLCH
	3	2602	SCREW, 1/4-20 x 1-1/4 Pozidriv pan hd.	59 to 66 — XLCH
	4	2604	SCREW, No. 10-32 x 1/2 Pozidriv pan hd. (2)	75 & 76 — XLH, XLCH
	5	2636W	SCREW, No. 8-32 x 5/16 rd. hd. (2)	54 to 76 — KH, XL, XLH, XLCH
	6	3738	BOLT, 1/4-20 x 1/2 hex. hd.	70 to * — XLH; 70 to 74 — XLCH
	7	3959	BOLT, 5/16-18 x 9/16 hex. hd.	54 to 66 — KH, XL, XLH; 59 to 66 — XLCH
	8	6179	WASHER, 3/16 x 13/32 x 1/32 (fiber)	54 to 66 — KH, XL, XLH; 59 to 66 — XLCH; Late 69 to 76 — XLH, XLCH
	9	6220W	WASHER, 1/4 x 7/16 x 1/32 (2)	73 to * — XLH, XLCH
	10	6253W	WASHER, 1/4 x 3/4 x 1/16	70 to * — XLH, XLCH
	10A	6703	WASHER, 1/4 x 5/8 x 1/16	77 to * — XL, XLCH
	11	6716	WASHER, No. 10 x 1/2 x 3/64 (2 — 77 & later)	75 to * — XLH, XLCH
	12	7015	LOCKWASHER, No. 8 (3)	63 to * — XLCH; 59 to * — XLH
	13	7036	LOCKWASHER, 1/4 (2 — 77 & later)	67 to * — XLH
	14	7041	LOCKWASHER, 5/16	54 to 66 — KH, XL, XLH; 59 to 66 — XLCH
	15	7069	LOCKWASHER, No. 10 (4)	75 to * — XLH, XLCH
	16	7118	LOCKWASHER, No. 10 internal tooth (3)	73 to * — XLH, XLCH
	16A	7230	LOCKWASHER, 1/4 external tooth	77 to * — XL, XLCH
	17	7608	NUT, No. 8-32 x 1/8 x 5/16 hex.	70 to * — XLH
	17A	7637	NUT, 1/4-32 x 7/64 x 3/8 hex.	77 to * — XLH, XLCH
	18	7638	NUT, No. 10-32 x 1/8 x 3/8 hex. (2 — 77 & later)	73 to * — XLH, XLCH
	19	7676	NUT, 1/4-28 x 3/16 x 7/16 hex.	70 to * — XLH, XLCH
	20	7677	LOCKNUT, 1/2-20 x 3/4 x 3/16	67 to * — XLH, XLCH
	20A	7688	NUT, 1/4-20 x 1/4 x 1/2 hex.	77 to * — XL, XLCH
	21	7748W	NUT, 5/16-18 x 17/64 x 1/2 hex.	59 to 66 — XLCH
	22	8483	POP RIVET, 3/16 x 7/16 x 5/8 dia. hd. (3)	73 to Early 74 — XLH, XLCH
	23	9931	WIRE TERMINAL, female spade type — 3/16 slot — #16-20 wire	70 to * — XLH, XLCH
	23A	9952	CLIP, circuit breaker (3) (4 — 78 & later)	73 to * — XLH, XLCH
	24	9973	CLAMP, rear brakelight switch wire	77 to * — XL, XLCH
	24A	10007	CABLE STRAP, white (2)	Late 69 to 72 — XLH, XLCH
	24B	27751—69P	RUBBER CAP, front stoplight switch	73 to * — XLH, XLCH
	25	40503—63	SPRING, stoplight switch	Late 69 — XLH, XLCH
	26	40521—75	SPRING, stoplight switch	75 & 76 — XLH, XLCH
	26A	43301—76	BRACKET, rear brakelight switch	77 to * — XL, XLCH
	27	70435—70	WIRING HARNESS, rear stoplight switch	70 to 72 — XLH, XLCH
		70435—73	WIRING HARNESS, rear stoplight switch	73 to * — XLH, XLCH
	28	71098—38	BUSHING, stoplight switch	54 to 66 — KH, XL, XLH; 59 to 66 — XLCH Late 69 to * — XLH, XLCH
	29	71900—70	STOPLIGHT SWITCH, with terminal (front brake)	Late 69 to 72 — XLH, XLCH
	29A	72001—69B	STOPLIGHT SWITCH, front brake (rear 1977 & later)	73 to * — XLH, XLCH
	30	72004—52	STOPLIGHT SWITCH, complete	59 to 66 — XLH, XLCH
	31	72004—67	STOPLIGHT SWITCH KIT, with wires	67 to 72 — XLH, XLCH
		72004—70	STOPLIGHT SWITCH, only — rear	73 & 74 — XLH, XLCH
	32	72004—75	STOPLIGHT SWITCH, only — rear	75 & 76 — XLH, XLCH
	33	72011—59	BRACKET, stoplight switch	N/A 59 to 66 — XLCH
	34	72015—39	INSULATOR, stoplight switch	59 to 76 — XLH, XLCH
	35	72050—75	BRACKET, stoplight switch	75 & 76 — XLH, XLCH
	36	74589—67A	CIRCUIT BREAKER, with wires	67 to 71 — XLH
	37	74589—70	CIRCUIT BREAKER, with wires	70 to Early 71 — XLCH
		74589—71	CIRCUIT BREAKER, with wires	Late 71 to 72 — XLH
		74589—72	CIRCUIT BREAKER, with wires	72 — XLCH
		74589—73	CIRCUIT BREAKER, only (3)	73 to * — XLH, XLCH
	38	74598—73	CONNECTOR BAR, ignition and accessory circuit breakers	73 to * — XLH, XLCH
	39	74599—77	CIRCUIT BREAKER, only	78 to * — XL, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

199

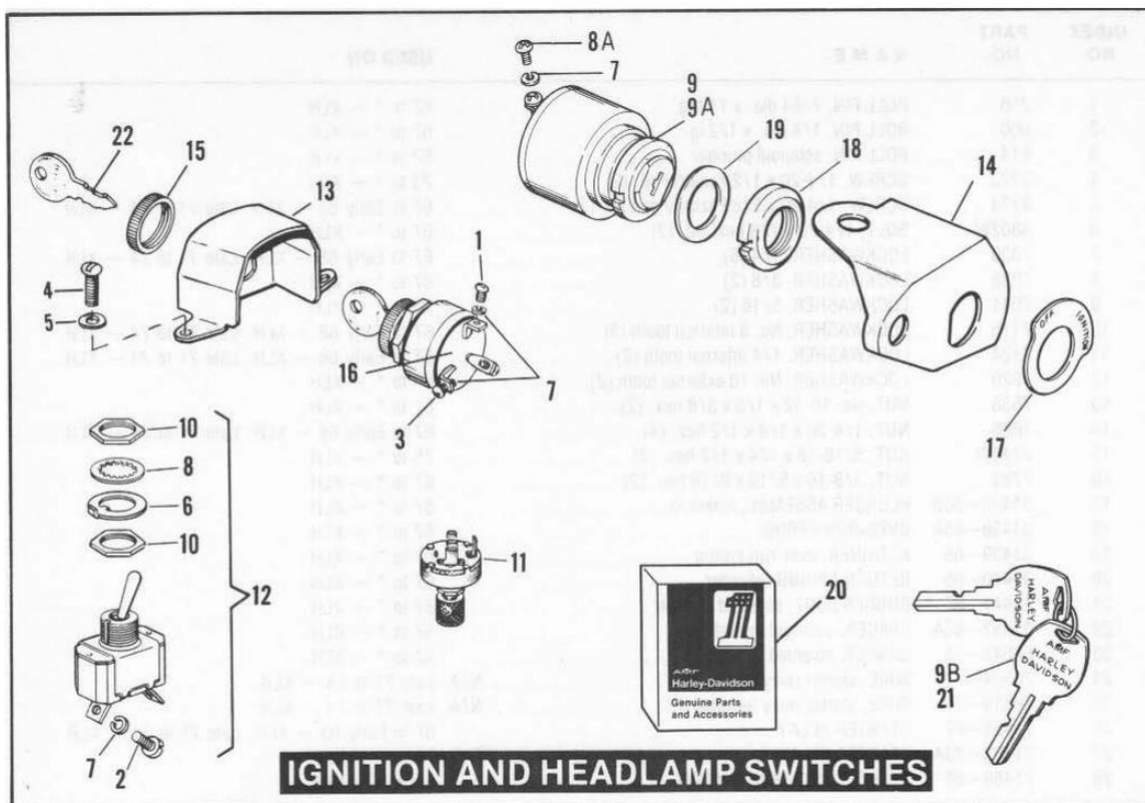


STARTER SWITCHES

B84

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	256	ROLL PIN, 7/64 dia. x 1/2 lg.	67 to * — XLH
	2	600	ROLL PIN, 1/8 dia. x 1/2 lg.	67 to * — XLH
	3	614	ROLL PIN, solenoid plunger	67 to * — XLH
	4	2773	SCREW, 1/4-20 x 1/2 Pozidriv hd. (2)	73 to * — XLH
	5	2774	SCREW, 1/4-20 x 5/8 Pozidriv pan hd. (2)	67 to Early 68 — XLH; Late 71 to 74 — XLH
	6	3802W	BOLT, 1/4-20 x 7/8 hex. hd. (2)	67 to * — XLH
	7	7036	LOCKWASHER, 1/4 (6)	67 to Early 68 — XLH; Late 71 to 74 — XLH
	8	7038	LOCKWASHER, 3/8 (2)	67 to * — XLH
	9	7041	LOCKWASHER, 5/16 (2)	75 to * — XLH
	10	7115	LOCKWASHER, No. 8 internal tooth (3)	67 to Early 68 — XLH; Late 71 to 74 — XLH
	11	7124	LOCKWASHER, 1/4 internal tooth (2)	67 to Early 68 — XLH; Late 71 to 74 — XLH
	12	7220	LOCKWASHER, No. 10 external tooth (2)	67 to * — XLH
	13	7638	NUT, No. 10-32 x 1/8 x 3/8 hex. (2)	67 to * — XLH
	14	7688	NUT, 1/4-20 x 1/4 x 1/2 hex. (4)	67 to Early 68 — XLH; Late 71 to 74 — XLH
	15	7748W	NUT, 5/16-18 x 1/4 x 1/2 hex. (2)	75 to * — XLH
	16	7783	NUT, 3/8-16 x 5/16 x 9/16 hex. (2)	67 to * — XLH
	17	31435—65B	PLUNGER ASSEMBL, solenoid	67 to * — XLH
	18	31438—65A	OVER-RUN SPRING	67 to * — XLH
	19	31439—65	RETAINER, over-run spring	67 to * — XLH
	20	31440—65	RETURN SPRING, plunger	67 to * — XLH
	21	31441—65	RUBBER BOOT, solenoid plunger	67 to * — XLH
	22	31452—65A	SPACER, solenoid mounting	67 to * — XLH
	23	60645—65	GASKET, solenoid	67 to * — XLH
	24	70304—71	WIRE, starter relay terminal #1	N/A Late 71 to 74 — XLH
	25	70319—71	WIRE, starter relay terminal #2	N/A Late 71 to 74 — XLH
	26	71455—67	STARTER RELAY	67 to Early 68 — XLH; Late 71 to 74 — XLH
	27	71463—73A	STARTER RELAY	75 to * — XLH
	28	71469—65	STARTER SOLENOID SWITCH	67 to * — XLH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.



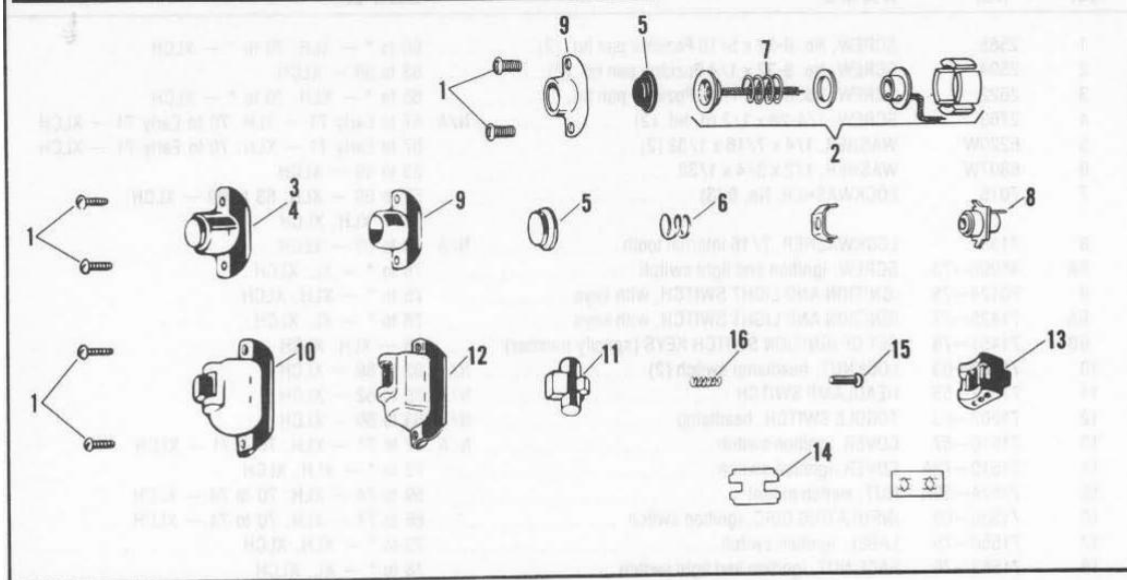
IGNITION AND HEADLAMP SWITCHES

B85

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2585	SCREW, No. 8-32 x 5/16 Pozidriv pan hd. (2)	66 to * — XLH; 70 to * — XLCH
	2	2594	SCREW, No. 8-32 x 1/4 Pozidriv pan hd. (2)	63 to 69 — XLCH
	3	2622	SCREW, No. 8-32 x 7/16 Pozidriv pan hd.	66 to * — XLH; 70 to * — XLCH
	4	2763	SCREW, 1/4-28 x 1/2 rd. hd. (2)	N/A 67 to Early 71 — XLH; 70 to Early 71 — XLCH
	5	6220W	WASHER, 1/4 x 7/16 x 1/32 (2)	67 to Early 71 — XLH; 70 to Early 71 — XLCH
	6	6807W	WASHER, 1/2 x 3/4 x 1/32	63 to 69 — XLCH
	7	7015	LOCKWASHER, No. 8 (3)	59 to 69 — XLH; 63 to 69 — XLCH; 78 — XLH, XLCH
	8	7138	LOCKWASHER, 7/16 internal tooth	N/A 63 to 69 — XLCH
	8A	45996-73	SCREW, ignition and light switch	78 to * — XL, XLCH
	9	70124-75	IGNITION AND LIGHT SWITCH, with keys	75 to * — XLH, XLCH
	9A	71425-77	IGNITION AND LIGHT SWITCH, with keys	78 to * — XL, XLCH
	9B	71451-78	SET OF IGNITION SWITCH KEYS (specify number)	78 — XLH, XLCH
	10	71489-63	LOCKNUT, headlamp switch (2)	N/A 63 to 69 — XLCH
	11	71502-55	HEADLAMP SWITCH	N/A 59 to 62 — XLCH
	12	71502-63	TOGGLE SWITCH, headlamp	N/A 63 to 69 — XLCH
	13	71510-67	COVER, ignition switch	N/A 67 to 71 — XLH; 70 & 71 — XLCH
	14	71510-72A	COVER, ignition switch	72 to * — XLH, XLCH
	15	71524-59A	NUT, switch mount	59 to 74 — XLH; 70 to 74 — XLCH
	16	71530-66	INSULATING DISC, ignition switch	66 to 74 — XLH; 70 to 74 — XLCH
	17	71550-75	LABEL, ignition switch	75 to * — XLH, XLCH
	18	71552-75	FACE NUT, ignition and light switch	78 to * — XL, XLCH
	19	71554-75	WASHER, ignition and light switch	78 to * — XL, XLCH
	20	71590-75	IGNITION SWITCH KIT	59 to 74 — XLH; 70 to 74 — XLCH
			Consists of:	
			69129-72B HORN MOUNTING BRACKET	
			70124-75 IGNITION SWITCH	
	21	71623-75	SET OF IGNITION SWITCH KEYS (specify number)	75 to 77 — XLH, XLCH
	22	71625-59	SWITCH KEY (specify serial No. 450 to 473 incl. except 453 and 465)	N/A 59 to Early 66 — XLH
		71626-59	SWITCH KEY (for switch 71500-59A)	Late 66 to 74 — XLH; 70 to 74 — XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

HANDLEBAR SWITCHES — OLD STYLE

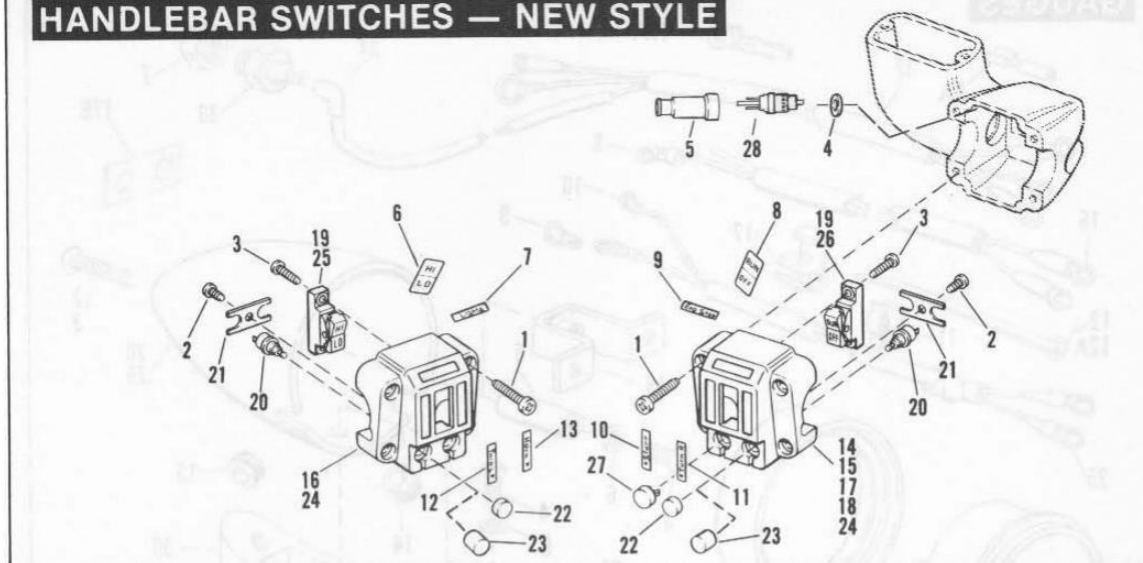


HANDLEBAR SWITCHES — OLD STYLE

B86

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2594	SCREW, No. 8-32 x 1/4 Pozidriv pan hd. (2)	54 to 72 — KH, XLCH; 63 to 72 — XLCH
	2	70059-66	BUTTON SWITCH REPAIR KIT (2-wire)	65 to 72 — XLH, XLCH
	3	70120-70	STARTER BUTTON SWITCH	70 to 72 — XLH
	4	70121-70	HORN BUTTON SWITCH	70 to 72 — XLH, XLCH
	5	71802-26A	BUTTON, only	54 to 72 — KH, XL, XLH, XLCH
	6	71804-26	SPRING, horn button	54 to 69 — KH, XL, XLH, XLCH
	7	71804-65	SPRING, horn button	65 to 72 — XLH, XLCH
	8	71806-53	WIRE TERMINAL	54 to 64 — KH, XL, XLH, XLCH
	9	71811-26	HOUSING	54 to 72 — KH, XL, XLH, XLCH
	10	71840-29	LIGHT SWITCH, complete, less wire	54 to 72 — KH, XL, XLH; 63 to 72 — XLCH
	11	71843-29	LEVER, switch	54 to 72 — KH, XL, XLH; 63 to 72 — XLCH
	12	71846-65	HOUSING light switch	N/A 54 to 72 — KH, XL, XLH; 63 to 72 — XLCH
	13	71851-29	CONTACT BLOCK	54 to 62 — KH, XL, XLH; 63 to 72 — XLCH
	14	71856-61	PLATE, switch contact retainer block	Late 61 to 72 — XLH; 63 to 72 — XLCH
	15	71859-29	CONTACT PIN (two position)	54 to 72 — KH, XL, XLH; 63 to 72 — XLCH
		71859-38A	CONTACT PIN (three position)	54 to 72 — KH, XL, XLH; 63 to 72 — XLCH
	16	71861-29	SPRING, contact pin	54 to 72 — KH, XL, XLH; 63 to 72 — XLCH

HANDLEBAR SWITCHES — NEW STYLE

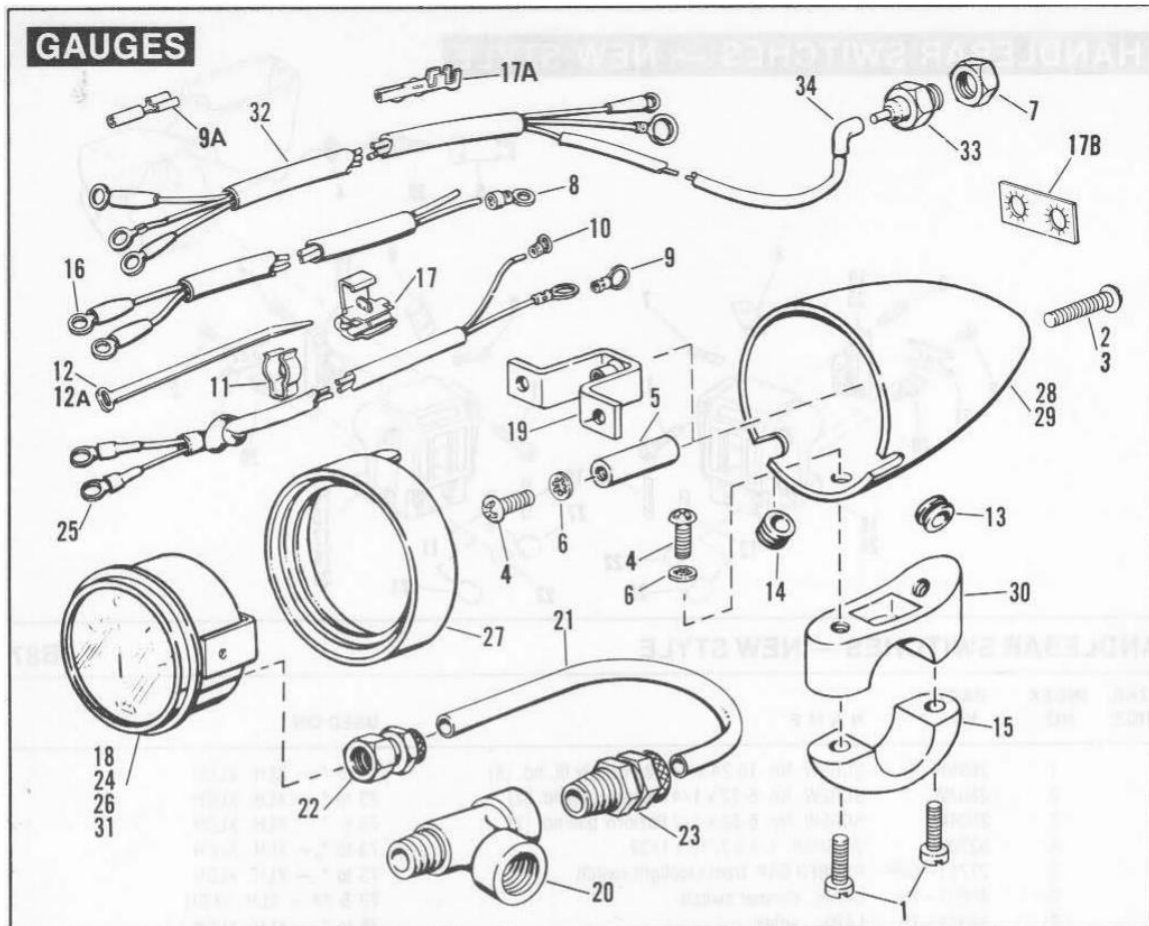


HANDLEBAR SWITCHES — NEW STYLE

B87

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	2695W	SCREW, No. 10-24 x 1-1/8 Pozidriv fil. hd. (8)	73 to * — XLH, XLCH
	2	2803W	SCREW, No. 6-32 x 1/4 Pozidriv pan hd. (2)	73 to * — XLH, XLCH
	3	2804W	SCREW, No. 6-32 x 1/2 Pozidriv pan hd. (2)	73 to * — XLH, XLCH
	4	6220W	WASHER, 1/4 x 7/16 x 1/32	73 to * — XLH, XLCH
	5	27751-69P	RUBBER CAP, front stoplight switch	73 to * — XLH, XLCH
	6	46901-73	LABEL, dimmer switch	73 & 74 — XLH, XLCH
	7	46901-75	LABEL, lights	75 to * — XLH, XLCH
	8	46902-73	LABEL, engine stop switch	73 & 74 — XLH, XLCH
	9	46902-75	LABEL, engine stop	75 to * — XLH, XLCH
	10	46903-75	LABEL, start	75 to * — XLH
	11	46904-75	LABEL, turn — R	75 to * — XLH, XLCH
	12	46905-75	LABEL, turn — L	75 to * — XLH, XLCH
	13	46906-75	LABEL, horn	75 to * — XLH, XLCH
	14	70052-73A	SWITCH ASSEMBLY, complete — right handlebar (w/dir.)	Late 73 to * — XLH
		70064-73	WIRING HARNESS, left handlebar switch	73 & 74 — XLH, XLCH
	15	70066-73A	SWITCH ASSEMBLY, complete — right handlebar (w/dir.)	Late 73 to * — XLH
	16	70067-73A	SWITCH ASSEMBLY, complete — left handlebar (w/dir.)	Late 73 to * — XLH, XLCH
		70078-75	WIRING HARNESS, right handlebar switch	75 to * — XLH, XLCH
		70079-75	WIRING HARNESS, left handlebar switch	75 to * — XLH, XLCH
	17	70119-73	SWITCH ASSEMBLY, complete — right handlebar (w/o dir.)	N/A Early 73 — XLCH
	18	70122-73	SWITCH ASSEMBLY, complete — right handlebar (w/o dir.)	N/A Early 73 — XLH
		70136-73	WIRING HARNESS, right handlebar switch	73 & 74 — XLCH
		70176-73	WIRING HARNESS, right handlebar switch (w/dir.)	73 & 74 — XLH
	19	71483-72	ROCKER SWITCH	73 & 74 — XLH, XLCH
	20	71484-72A	BUTTON SWITCH (4)	73 to * — XLH, XLCH
	21	71533-72	RETAINER, button switches (2)	73 to * — XLH, XLCH
	22	71534-72	BUTTON CAP, switch — short (2)	73 to * — XLH, XLCH
	23	71535-72	BUTTON CAP, switch — long	N/A Early 73 — XLH, XLCH
	24	71539-73B	HOUSING, switches (2) (polished)	73 to * — XLH, XLCH
	25	71546-75	ROCKER SWITCH (HI — LOW)	75 to * — XLH, XLCH
	26	71547-75	ROCKER SWITCH (RUN — OFF)	75 to * — XLH, XLCH
	27	71559-73	PLUG, handlebar switch hole	Early 73 — XLH, XLCH
	28	72001-69B	STOPLIGHT SWITCH, front brake	73 to * — XLH, XLCH

GAUGES



GAUGES

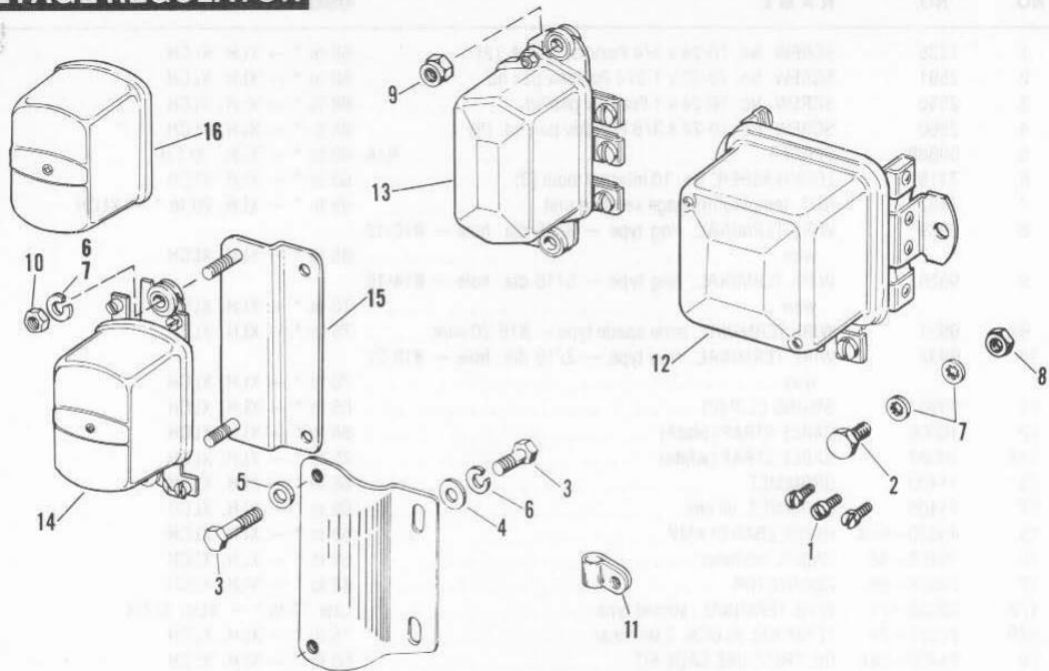
B88

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	1205	SCREW, No. 10-24 x 3/4 Pozidriv fil. hd. (2)	68 to * — XLH, XLCH
	2	2591	SCREW, No. 10-32 x 1-3/4 Pozidriv pan hd.	68 to * — XLH, XLCH
	3	2595	SCREW, No. 10-24 x 1 Pozidriv pan hd.	68 to * — XLH, XLCH
	4	2660	SCREW, No. 10-24 x 3/8 Pozidriv pan hd. (3)	68 to * — XLH, XLCH
	5	5968B	SPACER	68 to * — XLH, XLCH
	6	7118	LOCKWASHER, No. 10 internal tooth (3)	68 to * — XLH, XLCH
	7	7692	NUT, temperature gage sending unit	65 to * — XLH; 70 to * — XLCH
	8	9909	WIRE TERMINAL, ring type — 3/16 dia. hole — #10-12 wire	68 to * — XLH, XLCH
	9	9926	WIRE TERMINAL, ring type — 5/16 dia. hole — #14-16 wire	70 to * — XLH, XLCH
	9A	9931	WIRE TERMINAL, male spade type — #16-20 wire	75 to * — XLH, XLCH
	10	9932	WIRE TERMINAL, ring type — 3/16 dia. hole — #18-22 wire	70 to * — XLH, XLCH
	11	9976	SPRING CLIP (2)	68 to * — XLH, XLCH
	12	10006	CABLE STRAP (black)	68 to * — XLH, XLCH
	12A	10007	CABLE STRAP (white)	75 to * — XLH, XLCH
	13	11400	GROMMET	68 to * — XLH, XLCH
	14	11405	GROMMET, oil line	68 to * — XLH, XLCH
	15	45030-65A	HANDLEBAR CLAMP	68 to * — XLH, XLCH
	16	70485-68	CABLE, ammeter	68 to * — XLH, XLCH
	17	70576-68	CONNECTOR	68 to * — XLH, XLCH
	17A	72038-71	WIRE TERMINAL, socket type	Late 72 to * — XLH, XLCH
	17B	72275-74	TERMINAL BLOCK, 2 terminal	75 to * — XLH, XLCH
	18	74400-68A	OIL PRESSURE GAGE KIT	68 to * — XLH, XLCH
		74410-68	OIL PRESSURE GAGE, only	68 to * — XLH, XLCH
		74410-77	OIL PRESSURE GAGE	77 to * — XL, XLCH
			Includes besides socket and wire: 68462-64 BULB	
	19	74414-68	MOUNTING BRACKET, pressure gage	68 to * — XLH, XLCH
	20	74423-68	TEE, pressure gage	68 to * — XLH, XLCH
	21	74425-68	HOSE, pressure gage	68 to * — XLH, XLCH
	22	74427-68A	CONNECTOR, pressure gage hose	68 to * — XLH, XLCH
	23	74428-68A	FITTING, pressure gage	68 to * — XLH, XLCH
	24	74430-70B	VOLTMETER KIT	70 to * — XLH, XLCH
		74432-70B	VOLTMETER, only	70 to * — XLH, XLCH
		74432-77	VOLTMETER	N/A 77 to * — XL, XLCH
			Includes besides socket and wire: 68462-64 BULB	
	25	74433-70	CABLE ASSEMBLY, voltmeter	70 to * — XLH, XLCH
	26	74440-68	AMMETER KIT	N/A 68 to * — XLH, XLCH
		74452-68	AMMETER, only	N/A 68 to * — XLH, XLCH
	27	74472-68	HOUSING RING	68 to * — XLH, XLCH
	28	74477-68	HOUSING, oil pressure gage	68 to * — XLH, XLCH
	29	74479-68	HOUSING	68 to * — XLH, XLCH
	30	74484-68	MOUNTING BRACKET	68 to * — XLH, XLCH
	31	75000-69A	CYLINDER HEAD TEMPERATURE GAGE KIT	65 to * — XLH; 70 to * — XLCH
		75002-69	TEMPERATURE GAGE, only	65 to * — XLH; 70 to * — XLCH
		75002-77	CYLINDER HEAD TEMPERATURE GAGE	77 to * — XL, XLCH
			Includes besides socket and wire: 68462-64 BULB	
	32	75003-69	CABLE ASSEMBLY, temperature gage — complete	65 to * — XLH; 70 to * — XLCH
	33	75005-69	SENDING UNIT, temperature gage	65 to 76 — XLH; 70 to 76 — XLCH
		75005-77	SENDING UNIT, temperature gage	77 to * — XL, XLCH
	34	75006-69	DISCONNECT CABLE, only, temperature gage	65 to * — XLH; 70 to * — XLCH

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VOLTAGE REGULATOR



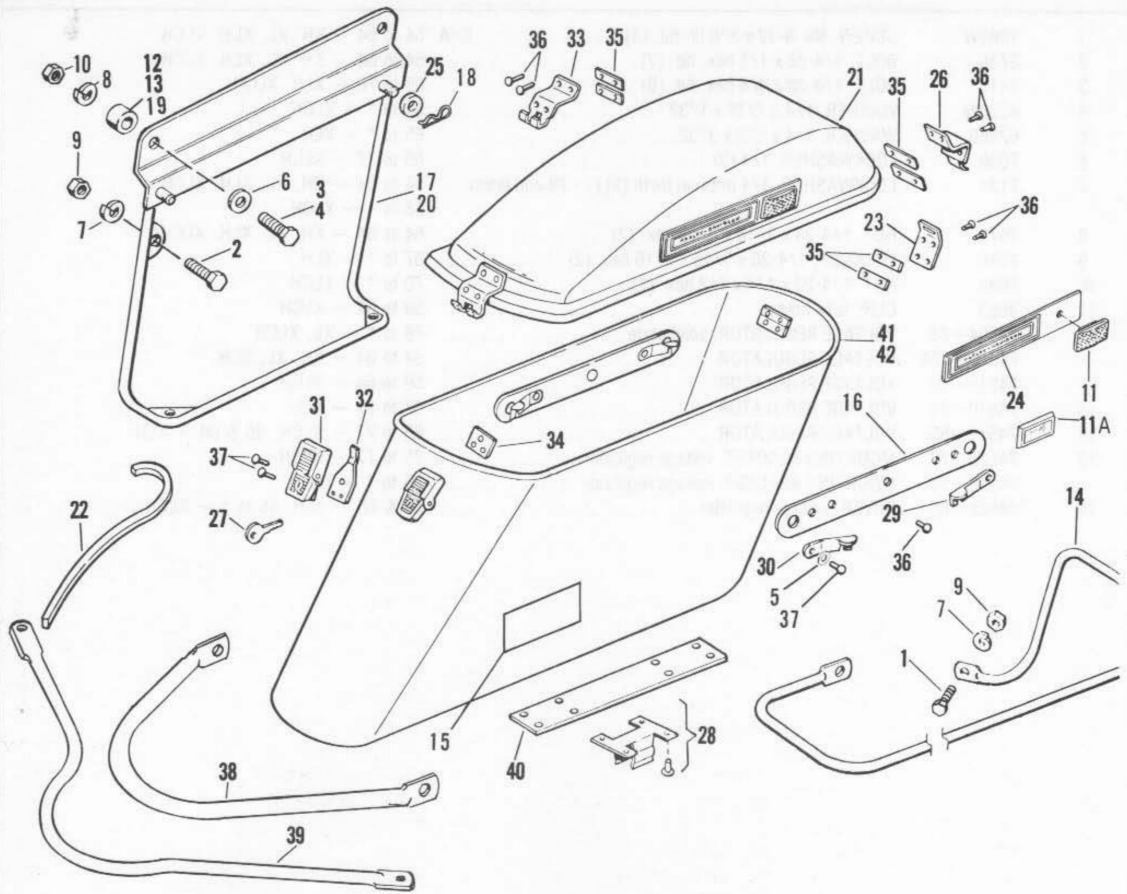
VOLTAGE REGULATOR

B89

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON
	1	1063W	SCREW, No. 8-32 x 3/8 fil. hd. (3)	N/A
	2	3738	BOLT, 1/4-28 x 1/2 hex. hd. (2)	54 to 64 — KH, XL, XLH, XLCH
	3	4410	BOLT, 1/4-28 x 3/4 hex. hd. (2)	54 to 64 — KH, XL, XLH, XLCH
	4	6220W	WASHER, 1/4 x 7/16 x 1/32	65 to 76 — XLH, XLCH
	5	6236B	WASHER, 1/4 x 1/2 x 3/32	65 to * — XLCH
	6	7036	LOCKWASHER, 1/4 (2)	65 to * — XLH
	7	7124	LOCKWASHER, 1/4 internal tooth (2) (1 - 78 and later)	65 to 77 — XLCH
				54 to 64 — KH, XL, XLH, XLCH
				78 to * — XLCH
	8	7676	NUT, 1/4-28 x 3/16 x 7/16 hex. (2)	54 to 64 — KH, XL, XLH, XLCH
	9	7686	LOCKNUT, 1/4-20 x 5/16 x 7/16 hex. (2)	67 to * — XLH
	10	7688	NUT, 1/4-20 x 1/4 x 1/2 hex. (2)	70 to * — XLCH
	11	9963	CLIP, fuse holder	59 to 62 — XLCH
	12	74504-78	VOLTAGE REGULATOR, solid state	78 to * — XL, XLCH
		74510-47A	VOLTAGE REGULATOR	54 to 64 — KH, XL, XLH
		74510-59	VOLTAGE REGULATOR	59 to 64 — XLCH
	13	74510-64	VOLTAGE REGULATOR	67 to 77 — XLH
	14	74511-65	VOLTAGE REGULATOR	65 to 77 — XLCH; 65 & 66 — XLH
	15	74525-70	MOUNTING BRACKET, voltage regulator	70 to 77 — XLCH
		74525-78	MOUNTING BRACKET, voltage regulator	78 to * — XLCH
	16	74528-65	COVER, voltage regulator	65 & 66 — XLH; 65 to * — XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

SADDLEBAGS



SADDLEBAGS

B90

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
	1	3738	BOLT, 1/4-28 x 1/2 hex. hd. (4)	66 to 78 — XLH, XLCH
	2	3825	BOLT, 1/4-28 x 5/8 hex. hd. (2)	66 to 78 — XLH, XLCH
	3	4036	BOLT, 5/16-24 x 1-1/2 hex. hd. (4)	66 to Early 69 — XLH, XLCH
	4	4014W	BOLT, 5/16-24 x 1-5/8 hex. hd. (4)	Late 69 to 78 — XLH, XLCH
	5	6048W	WASHER, 1/8 x 1/4 x 1/32 (2)	66 to * — XL, XLH, XLCH
	6	6702	WASHER, 5/16 x 11/16 x 1/16 (4)	66 to * — XLH, XLCH
	7	7036	LOCKWASHER, 1/4 (2)	66 to * — XLH
	8	7041	LOCKWASHER, 5/16 (4)	66 to * — XLH, XLCH
	9	7676	NUT, 1/4-28 x 3/16 x 7/16 hex. (6)	66 to * — XLH, XLCH
	10	7753	NUT, 5/16-24 x 1/4 x 1/2 hex. (4)	66 to * — XLH, XLCH
	11	59253-69	REFLECTOR KIT, saddlebag covers (red) (2)	N/A 69 to 71 — XLH, XLCH
	11A	59255-72	REFLECTOR, red (2)	72 to 78 — XLH, XLCH
	12	61135-52A	SPACER, saddlebag carrier (4)	72 to Early 76 — XLH, XLCH
	13	61143-76	SPACER, saddlebag carrier (4)	Late 76 to 78 — XLH, XLCH
	14	90801-66	SADDLEBAG GUARD KIT	N/A 66 to 78 — XLH, XLCH
		90812-66	SADDLEBAG GUARD, left	N/A 66 to 78 — XLH, XLCH
		90813-66	SADDLEBAG GUARD, right	N/A 66 to 78 — XLH, XLCH
	15	90820-74	LABEL, saddlebag load limit	66 to * — XL, XLH, XLCH
		90860-77	SADDLEBAGS AND CARRIER, complete (white)	66 to 78 — XL, XLH, XLCH
	16	90891-63	SIDE SUPPORT PLATE (2) (riveted to bag)	66 to 78 — XLH, XLCH
	17	90901-66	SADDLEBAG CARRIER, right	66 to Early 74 — XLH, XLCH
		90901-74	SADDLEBAG CARRIER, right (zinc)	Late 74 to Early 77 — XLH, XLCH
		90902-66	SADDLEBAG CARRIER, left	N/A 66 to Early 74 — XLH, XLCH
		90902-70A	SADDLEBAG CARRIER, left (fiberglass seat)	N/A 70 & 71 — XLH, XLCH
		90902-74	SADDLEBAG CARRIER, left (zinc)	Late 74 to Early 77 — XLH, XLCH
		90903-70	SADDLEBAG CARRIER, right (fiberglass seat)	N/A 70 & 71 — XLH, XLCH
		90904-77	SADDLEBAG CARRIER, left (chrome)	66 to 78 — XL, XLH, XLCH
	18	90906-52	HAIRPIN CLIP (2)	66 to 78 — XLH, XLCH
	19	90908-58	SPACER, saddlebag carrier (4)	66 to 71 — XLH, XLCH
	20	90910-77	SADDLEBAG CARRIER, right (chrome)	66 to 78 — XL, XLH, XLCH
	21	90935-66B	COVER, saddlebag (right or left)	66 to 78 — XLH, XLCH
	22	90938-66	GASKET, saddlebag cover	66 to 78 — XLH, XLCH
	23	90939-66	HINGE CLIP, front	N/A 66 to 78 — XLH, XLCH
	24	90943-69	REFLECTIVE TRIM, saddlebag — right	N/A 69 to 71 — XLH, XLCH
		90944-69	REFLECTIVE TRIM, saddlebag — left	N/A 69 to 71 — XLH, XLCH
	25	90945-74	RUBBER PAD, saddlebag (4)	66 to 78 — XLH, XLCH
	26	90946-66	COVER LOCK PLATE, front	66 to 78 — XLH, XLCH
	27	90947-63	SADDLEBAG KEY	66 to * — XLH, XLCH
	28	90949-63A	SPRING CLIP, with rivets (bag bottom)	66 to * — XLH, XLCH
	29	90952-63	LOCKING CLIP, left	66 to * — XLH, XLCH
	30	90953-63	LOCKING CLIP, right	66 to * — XLH, XLCH
	31	90957-64	LOCK WITH KEY	66 to 78 — XLH, XLCH
	32	90960-64	LATCH PLATE, lock	66 to 78 — XLH, XLCH
	33	90961-63A	COVER LOCK PLATE, rear	66 to 78 — XLH, XLCH
	34	90963-63	BACKING PLATE, lock	66 to 78 — XLH, XLCH
	35	90964-63	BACKING PLATE, hinge clip (6)	66 to 78 — XLH, XLCH
	36	90965-63	RIVET, saddlebag clips — 5/16 lg.	66 to 78 — XLH, XLCH
	37	90967-64	RIVET, saddlebag clips — 3/8 lg.	66 to 78 — XLH, XLCH
	38	90977-66	BRACE, saddlebag carrier	66 to 74 — XLCH
	39	90980-66	BRACE, saddlebag carrier (zinc)	66 to * — XLH
		90981-77	BRACE, saddlebag carrier (chrome)	66 to 78 — XLH; 76 to 78 — XLCH
	40	90983-66	BACKING PLATE, spring clips (bag bottom)	66 to 78 — XLH, XLCH
	41	90993-66B	SADDLEBAG, left	66 to Early 74 — XLH, XLCH
		90993-74	SADDLEBAG, left	Late 74 to 78 — XLH, XLCH
	42	90999-66B	SADDLEBAG, right	66 to Early 74 — XLH, XLCH
		90999-74	SADDLEBAG, right	Late 74 to 78 — XLH, XLCH

NOTE: Asterisk (*) indicates part is used for latest model year shown on cover.

XL-1000 75TH ANNIVERSARY MODEL

B91

RETAIL PRICE	INDEX NO.	PART NO.	N A M E	USED ON	TRANS NO.	QTY
			NOTE: Items listed below are special cosmetic component parts for the 1978 XL-1000 75th Anniversary model.			
		29238-78	TRIM, air cleaner (1000) (75th Anniversary)	78 — XL		
		40974-78	CAST WHEEL, rear — gold (75th Anniversary)	N/A 78 — XL		
		43523-78	CAST WHEEL, front — gold (75th Anniversary)	N/A 78 — XL		
		44138-78	LABEL, caliper — gold "75th Anniversary"	78 — XL		
		45612-78	NAMEPLATE, "75th ANNIVERSARY SPORTSTER"	78 — XL		
		52003-78	SEAT, leather (Hi-Lo) (75th Anniversary)	78 — XL		
		59007-78AY	FENDER, front (painted w/striping)	N/A 78 — XL		
		59611-78AY	FENDER, rear (painted w/striping)	N/A 78 — XL		
		61000-78AY	GAS TANK (painted w/striping)	N/A 78 — XL		
		61343-78	NAMEPLATE, left — gold "75th Anniversary"	N/A 78 — XL, XLCH		
		61347-78	NAMEPLATE, right — gold "75th Anniversary"	N/A 78 — XL, XLCH		
		62508-78AY	OIL TANK (painted w/name transfer)	N/A 78 — XL		
		62516-78	NAME TRANSFER, "Made in USA" — gold (75th Anniversary)	78 — XL		
		95592-78	WHEEL WEIGHT, 1/2 oz. — gold (75th Anniversary)	78 — XL		
		95593-78	WHEEL WEIGHT, 1 oz. — gold (75th Anniversary)	78 — XL		

1977 XLT PARTS

B92

RETAIL PRICE	INDEX NO.	PART NO.	NAME	USED ON
NOTE: The following list covers parts used only on the 1977 XLT. Use this list in conjunction with the corresponding sections in this catalog.				
CIRCUIT BREAKER AND SPARK COIL				
		5924W	SPACER, spark coil mounting (2)	
		4710	BOLT, spark coil mounting 5/16-24 x 2-1/4 hex. hd.	
		7727	LOCKNUT, spark coil mounting, 5/16-24 x 11/32 x 1/2 hex.	
FOOTRESTS				
		4412	BOLT, footrest support, 3/8-24 x 2-1/2 hex. hd. (2)	
		7725	LOCKNUT, footrest support, 5/16-24 x 11/32 x 1/2 hex. (2)	
		7812W	LOCKNUT, rear footpeg mount, 1/2-20 x 5/16 x 3/4 hex. (2)	
		50936-77	CAP, footrest (2)	
		50939-52	FOOTREST, with rubber (2)	
		50940-52	RUBBER, footrest (2)	
		50946-52	FOOTREST, only (2)	
		50970-52	BOLT, footrest support (2)	
		52702-59A	SUPPORT, footrest	
LOW SEAT				
			NOTE: XLT seat uses same mounting parts as standard XL, XLCH seats.	
		52015-77	SEAT	
		52614-70	HANDRAIL KIT	
			Includes besides handrail:	
		3728	BOLT, 1/4-20 x 1/2 hex. hd. (4)	
		7230	LOCKWASHER, 1/4 external tooth (4)	
GAS TANK				
		6714W	WASHER, gas tank mounting — front, 5/8 x 1 x 1/32 (2)	
		7727	LOCKNUT, gas tank mounting — front, 5/16-24 x 1/4 x 1/2 hex.	
		30013-71	BOLT, gas tank mounting — front, 5/16-24 x 3-1/4 hex. hd.	
		40503-63	SPRING, gas tank mounting — rear	
		61027-77	GAS TANK, prime	
		61106-77	SPACER, gas tank mounting — front	
		61137-77	BUSHING, gas tank mounting — front (2)	
		61546-74	PLATE, gas tank mounting spring (2)	
		61621-77	MOUNTING CUSHION, gas tank — rear	
		62167-81	FUEL VALVE, without nut and filter	
TURN SIGNALS				
		68504-77	TURN SIGNAL KIT, front N/A	
			Consists of:	
		5978W	SPACER, lamp mounting (2)	
		6702	WASHER, turn signal mounting, 5/16 x 11/16 x 1/16 (2)	
		7041	LOCKWASHER, turn signal mounting, 5/16 (4)	
		7744	JAM NUT, turn signal mounting, 5/16-24 x 3/16 x 1/2 hex. (4)	
		68479-73	SCREW, right lamp mounting, 5/16-24 x 2 socket hd.	
		68514-73	LAMP WITH WIRE, amber (2)	
		91879-67A	MIRROR, left lamp mounting	
		68573-77	TURN SIGNAL KIT, rear N/A	
			Consists of:	
		2698	SCREW, lamp mounting, 5/16 x 5/8 socket fil. hd. (2)	
		3728	BOLT, turn signal bracket, 1/4-20 x 1/2 hex. hd. (2)	
		3945	BOLT, lamp mounting 3/8-24 x 2-1/4 hex. hd. (2)	
		7038	LOCKWASHER, lamp mounting, 3/8 (2)	
		7042	LOCKWASHER, lamp mounting, 5/16 (high collar) (2)	
		7230	LOCKWASHER, turn signal bracket, 1/4 external tooth (2)	
		11410	GROMMET, rear lamp wire (2)	
		68480-73	SUPPORT, rear lamp mounting (2)	
		68514-73	LAMP WITH WIRE, amber (2)	
		68577-73	BRACKET	
		70576-68	WIRE CONNECTOR (2)	
SADDLEBAGS				
		90860-77	SADDLEBAGS AND CARRIER, complete — white	
		90904-77	SADDLEBAG CARRIER, left (chrome)	
		90910-77	SADDLEBAG CARRIER, right (chrome)	
		90981-77	BRACE, saddlebag carrier (chrome)	

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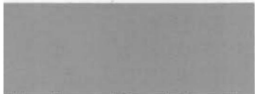
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