

Norton

Parts Catalogue

for

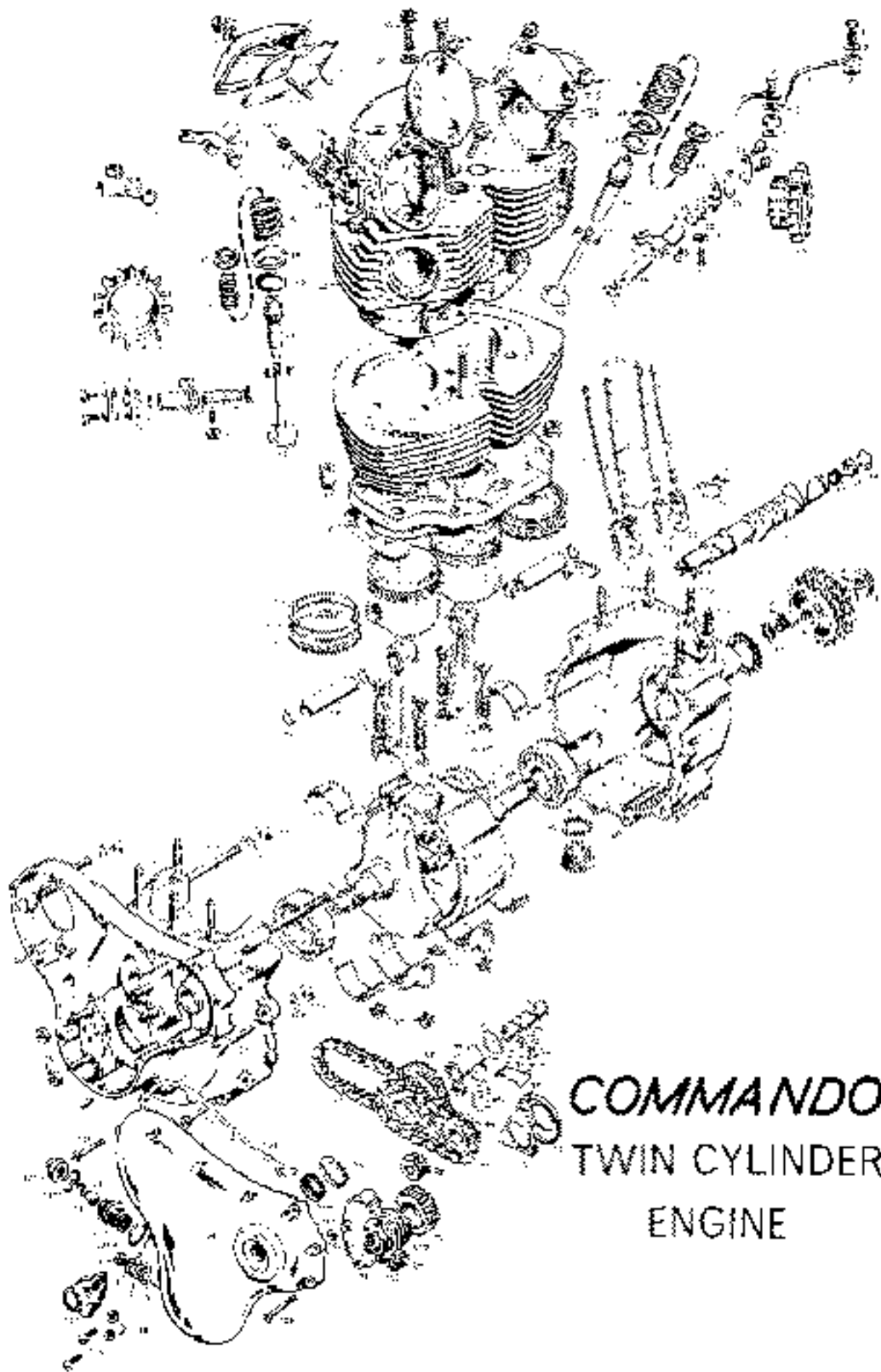
1968 ~ 1970

Commando 750

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INDEX

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COMMANDO
TWIN CYLINDER
ENGINE

A ENGINE

- 1 Banjo bolt for oil feed pipe.
- 2 Washer for banjo bolt.
- 3 Rocker feed pipe assembly.
- 4 Dome nut for rear cap.
- 4A Stud for rear cap.
- 5 Washer for dome nut.
- 6 Rocker box cap (rear).
- 7 Sealing washer for rear cap.
- 8 Nut for rocker box front cap stud.
- 9 Rocker box cap (front).
- 10 Sealing washer for front cap.
- 11 Stud for front cap.
- 12 Rocker inlet, right hand.
- 13 Rocker inlet, left hand.
- 14 Rocker exhaust, right hand.
- 15 Rocker exhaust, left hand.
- 16 Rocker bail end.
- 17 Rocker adjuster.
- 18 Nut for adjuster.
- 19 Rocker shaft.
- 20 Inlet washer for shaft.
- 21 Spring washer for shaft.
- 22 Joint washer for shaft.
- 23 Locking plate for shaft.
- 24 Retaining plate for shaft.
- 25 Joint washer for plate.
- 26 Bolt for shaft retaining plate.
- 27 Gasket for rocker box cap (Rear).
- 28 Inlet manifold.
- 29 Allen bolt for manifold to head.
- 30 Allen bolt for head steady plate.
- 31 Washer for bolt.
- 32 Cylinder head, with valve guides.
- 33 Ring locking nut for exhaust pipe.
- 34 Gasket cylinder head to barrel.
- 35 Cylinder barrel.
- 36 Washer cylinder base to crankcase.
- 37 Cylinder head bolt (Inlet).
- 38 Cylinder head bolt (Exhaust).
- 39 Stud cylinder barrel to head.
- 40 Stud cylinder head to barrel.
- 41 Nut cylinder head to barrel.
- 42 Valve exhaust.
- 43 Valve guide, inlet or exhaust.
- 44 Valve spring, inlet.
- 45 Valve spring, exhaust.
- 46 Valve timing top cup.
- 47 Valve timing bottom collar.
- 48 Valve collar.
- 49 Push rod complete, inlet.
- 50 Push rod complete, exhaust.
- 51 Push rod top end.
- 52 Push rod bottom end.
- 53 Tappet, right hand.
- 54 Tappet, left hand.
- 55 Tappet location plate.
- 56 Screw for location plate.
- 57 Piston complete, left hand.
- 58 Piston complete, right hand.
- 59 Piston ring, compression, top, chrome.
- 60 Piston ring, compression, bottom, plate.
- 61 Piston ring, scraper.
- 62 Gudgeon pin.
- 63 Circlip for gudgeon pin.
- 64 Connecting rod.
- 65 Big end cap bolt.
- 66 Nut for cap bolt.
- 67 Big end bearing shell, upper.
- 68 Big end bearing shell, lower.
- 69 Flywheel.
- 70 Crankshaft timing side.
- 71 Crankshaft driving side.
- 72 Engine sprocket 26 teeth.
- 73 Retaining nut for rotor.
- 74 Washer for rotor.
- 75 Key for engine sprocket.
- 76 Mainshaft bearing timing side.
- 77 Sealing washer timing side bearing.
- 78 Mainshaft roller bearing, driving side.
- 79 Driving side shaft oil seal.
- 80 Ball cone pinion.
- 81 Bearing plate for pinion.
- 82 Camshaft.
- 83 Stationary plate, mainshaft breather.
- 84 Housing plate, timing breather.
- 85 Spring for breather.
- 86 Camshaft sprocket.
- 87 Key for sprocket.
- 88 Nut for sprocket and rev-counter drive.
- 89 Chain tensioner upper.
- 90 Plate for chain tensioner (Thick).
- 91 Plate for chain tensioner (Thin).
- 92 Stud for chain tensioner.
- 93 Intermediate gear, with sprocket.
- 94 Bush for intermediate gear.
- 95 Washer for intermediate gear.
- 96 Sprocket for intermediate gear.
- 97 Timing chain for ignition.
- 98 Oil pump assembly.
- 99 Nut for oil pump to pump.
- 100 Washer gear to oil pump.
- 101 Feed bolt for pump.
- 102 Sealing washer for feed bolt.
- 103 Pump timing washer for mainshaft.
- 104 Gasket oil pump to crankcase.
- 105 Nut for pump.
- 106 Crankcase, driving side only.
- 107 Crankcase, timing side only.
- 108 Timing cover for rev counter (fixing).
- 109 Crankcase cylinder base stud.
- 110 Crankcase cylinder base stud to rev. qia.
- 111 Crankcase cylinder base stud to rev. qia.
- 112 Nut cylinder base to barrel.
- 113 Screw, timing to driving side crankcase with.
- 114 Mainshaft oil seal, timing cover.
- 115 Gudgeon, mainshaft, oil seal.
- 116 Pressure release assembly.
- 117 Pressure release spring.
- 118 Pressure release valve.
- 119 Pressure release valve body nut.
- 120 Washer for pressure release valve.
- 121 Crankcase bolt (timing).
- 122 Nut for bolt.
- 123 Washer for bolt.
- 124 Crankcase top stud (front).
- 125 Nut for stud.
- 126 Washer for stud.
- 127 Crankcase top stud (front).
- 128 Elbow for crankcase breather pipe.
- 129 Nut for crankcase breather elbow.
- 130 Crankcase oil pump 6 for body.
- 131 O and A, washer for body.
- 132 Timing cover gasket.
- 133 Timing cover screw, Long.
- 134 Timing cover screw, Short.
- 135 Timing screw revolution counter drive.
- 136 Over box revolution counter drive.
- 137 Washer for timing screw.
- 138 Key for alternator rotor.
- 139 Driving chain for camshaft.
- 140 Stud inlet manifold to carburettor.
- 141 Nut for stud.
- 142 Washer for stud.
- 143 Heat resisting washer.

Plate No.	Part No.	Description	Qty.	Bin No.
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CRANKSHAFT

	36.0571	Crankshaft assembly—ass connecting rods	1	
A70	23262	Crankcheek—timing side	1	
A71	36.0542	Crankcheek—driving side	1	
A69	36.0711	Flywheel only	1	
	1 2105	Flywheel crankcheek dowel	1	
	1 2033	Crankcheek bolt	4	
	1 2086	Crankcheek stud	2	
	T 2032	Nut retaining plate	2	
	T 2031	Crankcheek stud nut	6	
	23280	Crankcheek bolt nut	2	
	F 4591	Crankshaft plug	1	

CONNECTING ROD

A65	25369	Connecting rod w/ cap	2	
A66	23254	Connecting rod cap bolt	4	
A67	23253	Cap bolt nut	4	
A58	25384	Connecting rod bearing shell (top half) standard	1	
	25395	Connecting rod bearing shell (bottom half) standard	1	
	25409	Connecting rod bearing shell (top half) 0.008 in	2	
	25410	Connecting rod bearing shell (top half) 0.008 in	2	
	25411	Connecting rod bearing shell (top half) 0.010 in	2	
	25413	Connecting rod bearing shell (top half) 0.010 in	2	
	25415	Connecting rod bearing shell (bottom half) 0.008 in	2	
	25416	Connecting rod bearing shell (bottom half) 0.008 in	2	
	25417	Connecting rod bearing shell (bottom half) 0.010 in	2	
	25418	Connecting rod bearing shell (bottom half) 0.010 in	2	

CRANKCASE

	36.0600	Crankcase—entire ass with timing cover	1	
	36.0602	Crankcase halves assembly—entire timing cover	1	
A108	36.0710	Timing cover	1	
A106	36.0603	Crankcase (lower half)	1	
A107	36.0712	Crankcase (upper half)	1	
A113	36.0719	Timing cover gasket	1	
A109	24251	Cylinder barrel stud	6	
A115	2 2058	Cylinder barrel stud (retainer)	6	
A111	18943	Cylinder barrel stud flange	1	
A112	24649	Timing cover screw (lug)	6	
A115	F 4590	Timing cover screw washers	6	
A113	24649	Timing cover	1	
	T 2025	Crankshaft bush (timing side)	1	
	T 2012	Crankshaft bush (driving side)	1	
A114	248022	Oil seal (timing side shaft)	1	
A115	248023	Oil seal (driving side shaft)	1	
A121	16945	Filter body body	1	
A122	16942	Filter body washer	1	
	16948	Filter bush & roller	1	
	16946	Filter gasket	1	
	16947	Filter gasket washer	1	
	E 439	Timing cover oilway plug	1	
	16902	Oilway sock plug	1	
	T 1084	Set pin washer	1	

CRANKCASE BREATHER

	19619	Rubber breather pipe—27 in.	1	
A129	24300	Breaker pipe elbow	1	
	13785	Elbow washer	1	
A130	24301	Elbow nut	1	
	36.0576	Ferrule	1	

PRESSURE RELEASE

A116 2	T 2055A	Pressure release body assembly	1	
A118	T 2054	Release body piston	1	
A119	T 2061	Release body piston spring	1	
	15404	Packing shim	AR	
A121	T 2060	Release body nut	1	
A121a	T 2056	Release union washer	1	
A120	T 2057	Release body nut washer	1	

Part No.	Part No.	Description	Qty	Alt. No.
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CYLINDER BARREL AND HEAD

A36	06 0396	Cylinder barrel	1	
A33	06 0989	Cylinder head complete with valve gasket	1	
A35	06 0400	Cylinder head gasket	1	
A117	T 2016	Cylinder barrel stud nut— $\frac{1}{2}$ in.	1	
A42	24250	Cylinder barrel stud nut	6	
	T 2210	Cylinder barrel stud nut— $\frac{3}{4}$ in.	2	
	000011	Cylinder barrel stepped stud washer	2	
	24252	Cylinder barrel stud washer	2	
A37	24249	Cylinder base gasket	1	
A40	T 2161	Head to barrel stud— $\frac{1}{2}$ in.	2	
A41	24389	Head to barrel stud	3	
	24262	Head stud nut	2	
	T 2017	Head stud nut— $\frac{1}{4}$ in.	2	
	000011	Cylinder head stud washer	2	
	24750	Head stud nut (rear)	2	
A38	06 0401	Cylinder head bolt—long	4	
A39	25113	Cylinder head bolt—short	1	
	01623	Cylinder head bolt washer	5	

VALVES, GUIDES AND SPRINGS

	25501	Inlet valve	2	
A43	25503	Exhaust valve	2	
A44	T 101	Valve guide	4	
A145	23392	Valve seating washer	4	
A48	T 2073	Valve spring cup	4	
A45	23839	Valve spring lifter	4	
A46	23838	Valve spring follower	4	
A47	T 186	Valve spring retainer	4	
A49	T 187	Valve retainer	4	

PISTONS AND RINGS (STANDARD)

A50	06 0361	Piston complete left hand— $\frac{1}{16}$ in.	1	
A51	06 0362	Piston complete right hand— $\frac{1}{16}$ in.	1	
A60	06 0962	Piston ring top (chromium)— $\frac{1}{16}$ in.	2	
A61	06 0963	Piston ring plain— $\frac{1}{16}$ in.	2	
A57	06 0964	Piston ring scraper— $\frac{1}{16}$ in.	2	
A63	06 0965	Gudgeon pin	2	
A64	23574	Gudgeon pin circlip	4	

PISTONS AND RINGS (OVERSIZE)

06 0956	Piston complete left hand— $\frac{1}{8}$ in.	1	
06 0957	Piston complete right hand— $\frac{1}{8}$ in.	1	
06 0960	Piston ring top (chromium)— $\frac{1}{8}$ in.	2	
06 0961	Piston ring plain— $\frac{1}{8}$ in.	2	
06 0962	Piston ring scraper— $\frac{1}{8}$ in.	2	
06 0963	Piston complete left hand— $\frac{1}{4}$ in.	1	
06 0964	Piston complete right hand— $\frac{1}{4}$ in.	1	
06 2967	Piston ring top (chromium)— $\frac{1}{4}$ in.	2	
06 0968	Piston ring plain— $\frac{1}{4}$ in.	2	
06 0969	Piston ring scraper— $\frac{1}{4}$ in.	2	
06 0970	Piston complete left hand— $\frac{3}{8}$ in.	1	
06 0971	Piston complete right hand— $\frac{3}{8}$ in.	1	
06 0974	Piston ring top (chromium)— $\frac{3}{8}$ in.	2	
06 0975	Piston ring plain— $\frac{3}{8}$ in.	2	
06 0976	Piston ring scraper— $\frac{3}{8}$ in.	2	
06 0977	Piston complete left hand— $\frac{1}{2}$ in.	1	
06 0978	Piston complete right hand— $\frac{1}{2}$ in.	1	
06 0981	Piston ring top (chromium)— $\frac{1}{2}$ in.	2	
06 0982	Piston ring plain— $\frac{1}{2}$ in.	2	
06 0983	Piston ring scraper— $\frac{1}{2}$ in.	2	

MAIN BEARINGS

A76	17822	Ball bearing (timing side)	1	
A77	T 2008	Sealing washer (timing side bearing)	1	
A78	17824	Roller bearing (drive side)	1	
A79	T 2187	Oil seal (drive side bearing)	1	
	T 2196A	Crankshaft bearing shim	1	

Plate No.	Part No.	Description	Qty.	Pr. No.
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TIMING GEAR

A80	T.2335	Half-time pin on	...	...
	000572	Pinion key	...	...
A81	T.2307	Pinion backing plate	...	...
A82	22729	Camshaft	...	...
A83	T.2378	Camshaft breather plate (two-way)	...	...
A84	24301	Breather plate (rotary)	...	...
A85	T.2108	Breather spring	...	...
A86	20829	Camshaft sprocket	...	...
A87	000572	Camshaft sprocket key	...	...
A88	17211	Sprocket and rev. counter drive nut	...	...
A141	17906	Camshaft chain (38 link—endless)	...	...
A89	T.2217	Chain tension slipper	...	...
A90	T.2218	Chain tensioner plate (thick)	...	...
A91	T.2218A	Chain tensioner plate (thin)	...	...
A92	1.247	Chain tensioner stud	...	2
	E.3231	Chain tensioner stud nut	...	2
	18202	Chain tensioner stud washer (for size $\frac{1}{2}$ in.)	...	2
A93	50008	Intermediate gear with sprockets	...	1
A94	T.2526	Intermediate gear bush	...	1
A95	T.2580	Intermediate gear washer	...	1
A96	T.2521	Intermediate gear spindle	...	1
	17823	Intermediate spindle end pin	...	1
A97	16257	Distributor drive chain	...	1

TAPPETS AND PUSH RODS

A94 S	T.2271	Tappet (left hand)	...	...	Sold in pairs	2
	T.2272	Tappet (right hand)	...	...	Sold in pairs	2
A96	T.2143	Tappet locating plate	...	...	...	2
A97	T.2143	Locating screw	...	...	...	2
A99	35515	Intake push rod complete (long)	...	...	...	2
A91	35516	Exhaust push rod complete (short)	...	...	...	2
	26495	Intake push rod less end nut	...	...	...	2
	26497	Exhaust push rod less end nut	...	...	...	2
A92	~ 2084	Push rod end (long)	...	...	...	4
A93	~ 2182	Push rod end (short)	...	...	...	4

ROCKERS, COVERS, ETC.

A12	25332	Rocker intake (right hand)	...	...	...	1
A13	25330	Rocker exhaust (left hand)	...	...	...	1
A14	25330	Rocker exhaust (right hand)	...	...	...	1
A15	25334	Rocker exhaust (left hand)	...	...	...	1
A16	~ 2063	Rocker ball end	...	...	...	4
A17	~ 2074	Rocker adjuster	...	...	...	4
A18	~ 2152	Rocker adjuster nut	...	...	...	4
A19	25350	Rocker shaft	...	...	...	4
A20	18102	Rocker shaft thrust washer	...	...	...	4
A21	18103	Rocker shaft spring washer	...	...	...	4
A22	T.2083	Rocker shaft joint washer	...	...	...	4
A23	T.2238	Rocker shaft locking plate	...	...	...	4
A24	~ 2239	Rocker shaft retaining plate	...	...	...	4
A25	~ 2240	Rocker shaft plate joint washer	...	...	...	4
A26	~ 2256	Retaining plate set pin	...	...	...	8
A4	T.2182	Rear cap domed nut	...	...	...	1
A5	T.2082	Domed nut washer	...	...	...	1
A6	18094	Rear rocker cap	...	...	...	1
A7	~ 2084	Rear cap sealing washer	...	...	...	1
A4a	18033	Rear cap stud	...	...	...	1
A27	000579	Rear cap dowel	...	...	...	1
A8	~ 2065	Front cap nut	...	...	...	4
A9	18093	Front rocker cap	...	...	...	2
A10	~ 2068	Front cap sealing washer	...	...	...	2
A11	T.2252	Front cap stud	...	...	...	4

OIL PUMP

A98	25396	Oil pump complete	...	...	...	1
A99	15511A	Oil pump spindle nut	...	...	...	1
A100	21733	Worm gear wheel (on pump)	...	...	...	1
	17697	Gear wheel key	...	...	...	1

Plate No.	Part No.	Description	Qty.	Bin No.
OIL PUMP—continued				
A101	15515	Pump feed bush	1	
A102	T.122	Feed bush seating washer	1	
A103	24732	Driving worm on mainshaft and pinion	1	
A104	E.4440	Pump-to-crankcase stud	2	
A105	E.1211	Pump stud nut	2	
	E.4590	Oil stop grub screw	1	
	A1145	Pump feed bush shim	2	

HEAD STEADY STAY

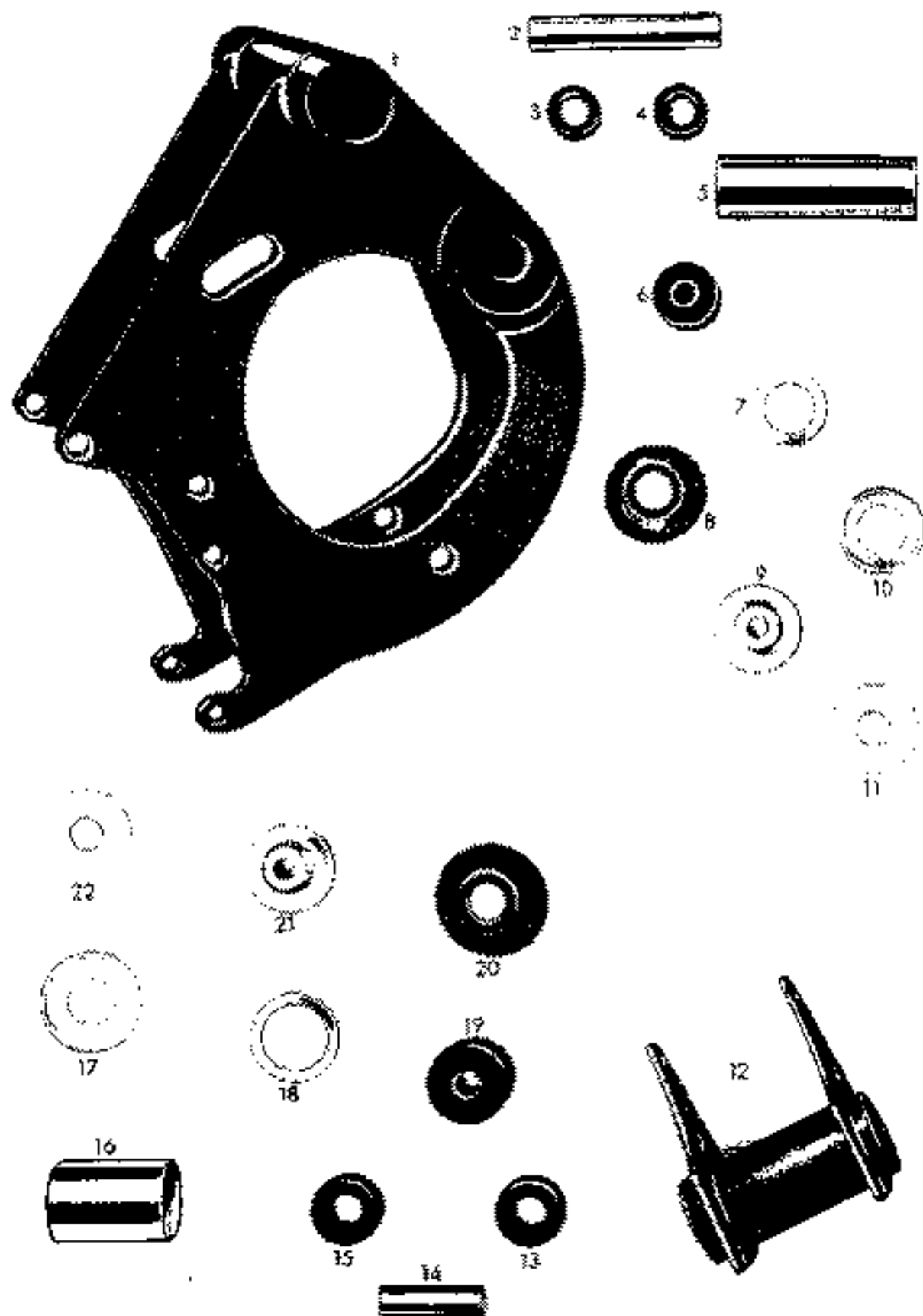
J22	06.0489	Engine steady stay	1	
J19	06.0490	Engine steady stay spacer	2	
J21	06.0622	Engine steady stay rubber	2	
	000192	Engine steady stay washer	6	
J19	06.0493	Engine steady stay stud	2	
J20	06.0346	Engine steady stay nut	6	
J15, A30	19437	Engine steady stay screw	3	
J16, A31	000011	Engine steady stay screw washer	3	
J23	06.0830	Engine steady stay plate	2	
J17	06.0914	Engine steady spacer	1	

CRANKCASE BOLTS

	E.3214	Crankcase bottom stud	1	
	E.3231	Crankcase bottom stud nut	1	
A122	13870	Crankcase air	1	
A124	E.5456	Crankcase bolt washer	1	
A123	E.5323	Crankcase bolt nut	1	
A125	T.20.1	Crankcase stud tag washer	1	
A127	0000.5	Crankcase stud washer	1	
A126	K.322+4	Crankcase stud end	1	
A128	19097	Crankcase stud tag end	1	
	T.1231	Crankcase stud washer	1	
	E.3229	Crankcase stud end	1	

ENGINE PLATES AND BOLTS

	06.0430	Crankcase-engine plate stud	2	
	014119	Stud washer	4	
	06.0624	Stud nut	4	
	02690	Crankcase-engine plate and rear axle bracket	1	
	09.2421	Crankcase-engine plate stud (top rear)	1	
	014119	Stud washer	1	
	06.0029	Stud nut	2	
	06.0431	Rear engine plate stud stop	2	
	014119	Rear engine plate stud washer	2	
	06.0029	Rear engine plate stud nut	2	
	06.0431	Crankcase-engine plate stud (front rear)	2	
	014119	Stud washer	2	
	06.0029	Stud nut	2	
	06.0624	Crankcase-engine plate stud (front rear)	2	
	014119	Stud washer	2	
	06.0148	Stud nut	2	
B12	06.0418	Front engine mounting (assembled)	1	
B19	06.0421	Front engine mounting rubber	2	
B16	06.0771	Front engine mounting seating spacer	2	
B14	06.0427	Front engine mounting spacer	1	
B13, B15	06.0428	Front engine mounting spacer rubber	2	
B20	06.0773	Front engine mounting spacer	2	
	06.0423	Front engine mounting bolt	2	
B21	06.0422	Front engine mounting bolt nut	2	
	000008	Front engine mounting bolt washer	2	
	06.0438	Front engine mounting bolt nut	1	
B17	06.0654	Front engine mounting tube cap	2	
B1	06.0424	Rear engine mounting assembly	2	
B6	06.0432	Rear engine mounting rubber	2	
B5	06.0772	Rear engine mounting seating spacer	2	
B2	06.0434	Rear engine mounting spacer assembled	1	
B8	06.0774	Rear engine mounting spacer	2	
	06.0437	Rear engine mounting stud	1	
B9	06.0436	Rear engine mounting stud collar	2	
	000008	Rear engine mounting stud washer	2	
B3, B49	06.0435	Rear engine mounting rubber spacer	2	
B10	06.0685	Rear engine mounting tube cap	2	



B ENGINE PLATE

Plate No.	Part No.	Description	Qty.	Bin No.
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ENGINE PLATES AND BOLTS—continued

B7	06.0438	Rear engine mounting stud nut	...	2
	06.0775	Engine mounting shim .005 in. rear	...	AR
	06.0776	Engine mounting shim .010 in. rear	...	AR
	06.0777	Engine mounting shim .020 in. rear	...	AR
B11, B22	06.0778	Engine mounting shim .030 in. rear	...	AR
	06.0578	Engine mounting shim (polyurethane) 1/2 in. front & rear	...	AK
B18	06.0686	Engine mounting shim .005 in. front	...	AR
	06.0687	Engine mounting shim 0.010 in. front	...	AR
	06.0688	Engine mounting shim .020 in. front	...	AR
	06.0689	Engine mounting shim .030 in. front	...	AR

ENGINE SPROCKET

K29 A72	06.0083	Sprocket (standard) Sizing 155	...	1
K8 A75	06.0602	Engine sprocket key	...	8

CARBURETTOR

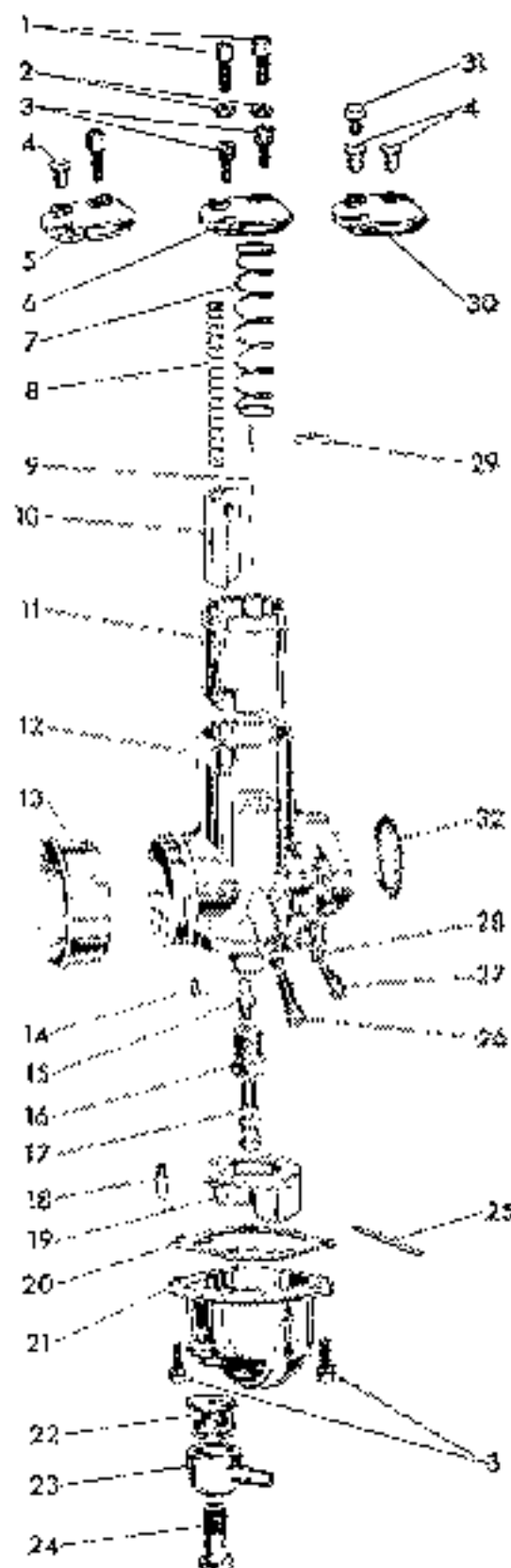
A29	20358	Carburettor spacer	...	2
	06.0505	Carburettor union bolt	...	2
	06.0670	Barbed union	...	2
	1.775	Barbed union washer	...	2
A142	21580	Barbed pipe hose 1/2 in.	...	1
	06.0573	Carburettor fixing stud	...	4
A143	06.0348	Carburettor fixing stud nut	...	4
A79	13472	Jet manifold screw	...	4
C32	00128	Carburettor flange "O" ring	...	1
	06.0588	Carburettor complete Jet's carburettor kit 910 22	...	1
C13	06.0587	Carburettor complete Jet's carburettor kit 910 24	...	1
	0930 05	Body only Jet's carburettor	...	1
C12	0930 05	Body only Jet's carburettor	...	1
C11	022-060	Pinch chamber body	...	2
C10	022-060	Pinch chamber body	...	2
C9	022-060	Pinch chamber body	...	2
C8	022-060	Pinch chamber body	...	2
C7	022-060	Pinch chamber body	...	2
C6	022-060	Pinch chamber body	...	2
C5	022-060	Pinch chamber body	...	2
C4	022-060	Pinch chamber body	...	2
C3	022-060	Pinch chamber body	...	2
C2	022-060	Pinch chamber body	...	2
C1	022-060	Pinch chamber body	...	2
C13	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C14	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C15	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C16	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C17	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C18	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C19	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C20	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C21	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C22	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C23	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C24	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C25	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C26	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C27	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C28	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C29	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C30	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C31	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C32	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C33	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C34	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C35	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C36	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C37	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C38	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C39	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C40	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C41	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C42	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C43	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C44	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C45	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C46	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C47	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C48	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C49	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C50	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C51	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C52	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C53	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C54	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C55	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C56	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C57	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C58	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C59	022-060	Pinch chamber body	...	2
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C60	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C61	022-060	Pinch chamber body	...	2
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C62	022-060	Pinch chamber body	...	2
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C63	022-060	Pinch chamber body	...	2
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C64	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C65	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C66	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C67	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C68	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C69	022-060	Pinch chamber body	...	2
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C70	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C71	022-060	Pinch chamber body	...	2
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C72	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C73	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C74	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C75	022-060	Pinch chamber body	...	2
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C76	022-060	Pinch chamber body	...	2
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C77	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C78	022-060	Pinch chamber body	...	2
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C80	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C81	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C82	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C83	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C84	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C85	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C86	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C87	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C88	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C89	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C90	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C91	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C92	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C93	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C94	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C95	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C96	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C97	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C98	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C99	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2
C100	022-060	Pinch chamber body	...	2
	022-060	Pinch chamber body	...	2

EXHAUST PIPE

A34	06.0670	Exhaust pipe bare (etc)	...	1
	06.0621	Exhaust pipe bare (right)	...	1
	18092	Exhaust pipe lock ring	...	2
	1.2186	Exhaust pipe lock ring washer	...	2

SILENCERS

23768	Silencer left hand	...	1
23767	Silencer right hand	...	1
16755	Silencer clip	...	2
06.0727	Silencer clamping bolt	...	2
000011	Silencer clamping bolt washer	...	4



Annal concentric carburettor

- 1 Cable adjuster
- 2 Cable-adjuster locknut
- 3 Float-chamber and mixing-chamber-top securing screws
- 4 Cable ferrules
- 5 Mixing-chamber top for adjuster and ferrule
- 6 Mixing-chamber top (standard)
- 7 Throttle-valve spring
- 8 Air-valve spring
- 9 Throttle needle
- 10 Air valve
- 11 Throttle valve
- 12 Carburettor body
- 13 Air-valve pipe
- 14 Pilot jet
- 15 Needle jet
- 16 Jet holder
- 17 Main jet
- 18 Float needle
- 19 Float
- 20 Float-chamber orifice
- 21 Float-chamber body
- 22 Float
- 23 Range union
- 24 Range bolt
- 25 Float spindle
- 26 Throttle-stop adjusting screw
- 27 Pilot-air adjusting screw
- 28 'O' Rings
- 29 Needle clip
- 30 Mixing-chamber top for two ferrules
- 31 Ring for mixing-chamber top
- 32 'O' ring for flange sealing

C CARBURETTOR

Plate No.	Part No.	Description	Qty.	Bin No.
SILENCERS—continued				
	06.0348	Silencer clamping bolt nut	...	...
J24	06.0563	Silencer stay left hand	...	2
J26	06.0564	Silencer stay right hand	...	2
	13053	Silencer stay bolt	...	2
	18202	Silencer stay bolt washer	...	4
J34	06.0863	Silencer bolt (bracket to frame)	...	4
J33	000010	Silencer bolt washer	...	2
J32	06.0029	Silencer bolt nut	...	4
J25 J31	06.0622	Silencer rubber mounting	...	2
J27 J30	000311	Silencer rubber mounting washer	...	4
J28 J29	06.0348	Silencer rubber mounting nut	...	8
	F 1731	Silencer stay bolt nut	...	8

CHAINS

06.0366	Front chain	...	...	1
017376	Rear chain (19 tooth sprocket)	...	...	1
18257	Contact breaker chain	...	...	1
17836	Clamshaft chain	...	...	1
333156	Rear chain (25 teeth sprocket)	...	...	1

GEARBOX FIXING PARTS

14367	Fixing bolt top	...	...	1
010023	Fixing bolt top washer	...	...	1
06.0420	Fixing bolt eye nut	...	...	1
06.0597	Pivot stud	...	...	1
030008	Pivot stud washer	...	...	1
06.0628	Pivot stud nut	...	...	2
16897	Gearbox adjuster	...	...	2
3.3521	Gearbox adjuster nut	...	...	1
06.0595	Gearbox adjuster crosshead	...	...	2
000010	Gearbox adjuster crosshead washer	...	...	1
06.0039	Gearbox adjuster crosshead nut	...	...	1

GEARBOX SHELL

	06.0543	Gearbox complete with shafts and bearings	...	1
D37	06.0800	Shell with two bearing ice shafts	...	1
D42	040062	Kickstart case (inner)	...	1
D56	06.0740	Kickstart cover (outer)	...	1
D46	040010	Inner case gasket	...	1
D48	040025	Outer cover gasket	...	1
D15	040.38	Strain plug	...	1
D14	000200	Strain plug washer	...	1
D87	040.37	Oil level plug	...	1
D86	000202	Oil level plug washer	...	1
D66	041.04	Inspection cover	...	1
D87	040057	Inspection cover gasket	...	1
D85	000450	Inspection cover screen	...	1
	000377	Kickstart-cable bracket	...	2
D13	040054	Kickstart-cable stud	...	2
D9	000271	Kickstart-cable band	...	2
D39	000004	Kickstart-cable stud nut	...	5
	000377	Kickstart-cable cover	...	2
D68	000482	Kickstart-cable screen	...	5

GEARS AND SHAFTS

D11	06.0354	Gearbox mainshaft	...	1
D12	040025	Gearbox layshaft	...	1
D23	040422	Main gear with bushes	...	1
D39	040026	Mainshaft first gear	...	3
D35	040418	Mainshaft second gear	...	3
D24	040012	Mainshaft third gear	...	1
D40	040115	Layshaft first gear	...	1
D38	040019	Layshaft second gear	...	1
D37	040420	Layshaft third gear	...	1
D36	040284	Layshaft top gear pickoff	...	1
	040062	Main driving gear bush	...	1
	040048	Mainshaft second gear bush	...	2
	040047	Layshaft third gear bush	...	1
	040046	Layshaft first gear bush	...	1

Plate No.	Part No.	Description	Qty.	Assy No.
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GEARBOX BEARINGS AND SEALS

D17	040098	Main gear ball bearing	1	
D73	040299	Marshall ball bearing in kickstart case	1	
D12	040100	Layshaft ball bearing in chest	1	
D9	040056	Cam plate/quadrant bush in chest	1	
D 4	040132	Main gear bearing oil seal	2	
D10	040129	Quadrant and cam plate "O" ring seal	1	
D77	040473	Kickstart spindle bush in kickstart case	1	
D49	040061	Footchange spindle bush in kickstart case	1	
D70	040472	Kickstart spindle bush in cover	1	
D93	040061	Footchange spindle bush in cover	1	
D51	040079	Ratchet spindle "O" ring	1	
D92	040006	Footchange spindle and pawl carrier "O" ring	1	
D69	040005	Kickstart "O" ring	1	

GEARBOX SPROCKET

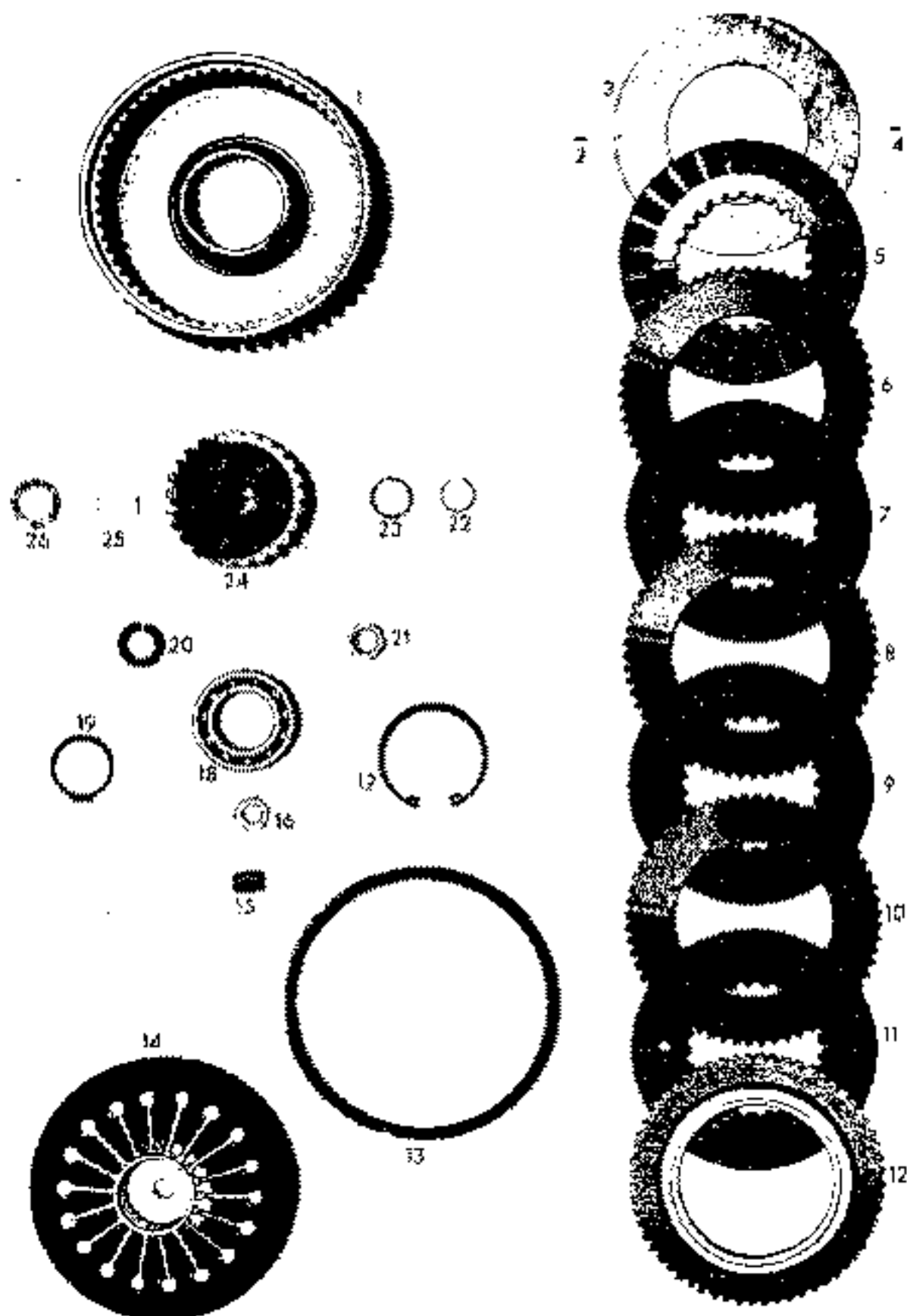
D6	040480	Gearbox sprocket (Engl driver 19 teeth)	1	
D5	06 0121	Gearbox sprocket (Engl driver 21 teeth)	1	
	040 31	Gearbox sprocket spacer	1	
D5	040070	Gearbox sprocket nut	1	
D4	040075	Gearbox sprocket gear washer	1	
D3	000450	Gearbox sprocket pin washer spacer	1	

GEAR CHANGE

D25	0400 8	Cam plate gear	1	
	0400 3	Spindle gear	1	
D31	040109	Quadrant assembly	1	
D27 D30	000174	Washer for cam plate and quadrant spacer	1	
D29 D28	040136	Screw for cam plate and quadrant spacer	1	
D14 D33	040022	Sector lock	1	
D25	040075	Sector lock plate	1	
D50	040111	Ratchet gear assembly	1	
D32	040078	Knuckle pin roller	1	
D98	040038	Gear change pawl spring	1	
D52	040110	Pawl carrier assembly	1	
	040001	Pawl carrier pin	1	
	040067	Pawl carrier pin	1	
D97	040024	Footchange pawl	1	
D74	040049	Clutch for pawl	1	
	040046	Ratchet spindle	1	
D54	040079	Gear change return spring	1	
D53	040132	Return spring washer	1	
D53	040050	Gear change stop plate	1	
D73	041400	Stop plate screw	1	
D72	0 41 7	Stop plate return spring washer	1	
D57	06 0929	Footchange pedal	1	
D58	040086	Footchange pawl roller	1	
D60	040109	Footchange pawl roller	1	
D81	045063	Footchange pawl roller washer	1	
D64	000005	Footchange pawl roller pin	1	
D59	040051	Gear indicator	1	
D52	040137	Gear indicator screw	1	
D81	000012	Indicator screw washer	1	
D18	040034	Cam plate plunger	1	
D19	040442	Cam plate plunger spring	1	
D20	040036	Cam plate plunger bolt	1	

CLUTCH

E1	06 0741	Clutch complete	1	
E1	06 0742	Clutch sprocket	1	
E3	06 0744	Clutch back plate	1	
E5 7 9 11	06 0749	Clutch friction plate bonded	4	
F6 8 10	06 0746	Clutch plain plate	3	
E12	06 0745	Clutch pressure plate	1	
E14	06 0770	Clutch spring and clutch spring return assembly	1	
E13	06 0308	Clutch adjuster	1	
E16	06 0035	Clutch adjuster nut	1	
F24	06 0741	Clutch centre	1	
E21 D1	040373	Clutch retaining nut	1	
E20 D2	040374	Clutch retaining washer	1	
E22 D98	06 0752	Clutch locating circlip	1	
E23 D99	06 0747	Clutch locating spacer	1	



E CLUTCH

Plate No.	Part No.	Description	Qty.	Bin No.
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CLUTCH continued

E15 F101	06.0854	Clutch shim 032 in ...	...	AR
F26 D100	06.0895	Clutch shim 048 in ...	...	AR
E18	06.0750	Clutch bearing ...	...	1
E 9	06.0751	Clutch bearing circlip inner ...	...	1
E17	06.0754	Clutch bearing circlip outer ...	...	1
E13	06.0751	Clutch spring circlip ...	...	1
E1 E4	06.0756	Drive pin (back plate to sprocket) ...	...	2

CLUTCH OPERATING PARTS

D21	040084	Clutch rod ...	...	1
D32	06.0715	Operating lever ...	...	1
D79	040057	Operating lever body ...	...	1
D80	040063	Operating body locking ring ...	...	1
D78	040031	Operating ball ...	...	1
D83	040060	Operating roller ...	...	1
D84	040065	Roller sleeve ...	...	1
D85	000457	Roller screw ...	...	1
D9	01.846	Roller screw nut ...	...	1

KICKSTART

D45	040477	Kickstart axle nut bush ...	...	1
	040146	Kickstart axle bush ...	...	1
D41	040007	Axle pawl ...	...	1
D42	040033	Pawl pin ...	...	1
D44	040044	Pawl spring ...	...	1
D43	040065	Pawl plunger ...	...	1
D94	040042	Axle stop ...	...	1
D95	040071	Axle cam ...	...	1
D96	040041	Axle cam cover ...	...	1
D96	040474	Axle stop cover ...	...	1
D78	040023	Manifold nut & washer set ...	...	1
D51	06.0590	Kickstart crank assembly 304 steel ...	...	1
	06.0488	Kickstart crank only 304 steel ...	...	1
	040310	Kickstart pedal rubber ...	...	1
	042926	Recoil crank bush set ...	...	1
	06.0830	Recoil pin cammed nut ...	...	1
	06.0435	Recoil pin bearing washer ...	...	1
	050570	Recoil pin bearing washer ...	...	1
U10	06.0509	Grasshopper plate 304 steel ...	...	1
D7	040471	Kickstart crank bearing spring ...	...	1

FRAME

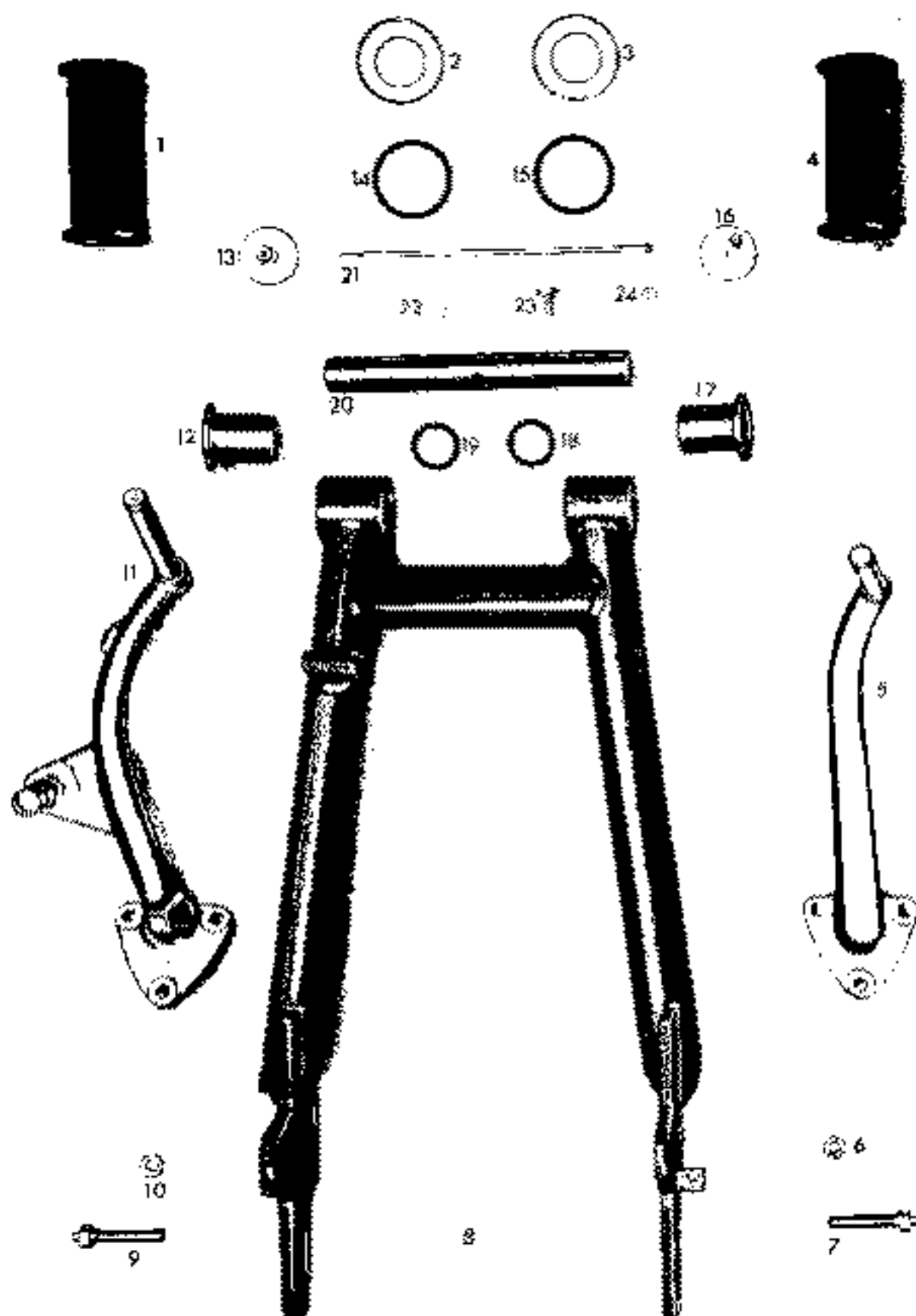
06.0456	Frame ...	...	...	1
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SWINGING ARM

F3	06.044	Swinging arm only ...	...	1
F2 F1	06.087	Bearing cap washer ...	...	1
	000051	Grease nipple ...	...	1
F23	06.0327	Oil screw plug ...	...	1
F12	000012	Oil screw plug washer ...	...	1
F13	06.0889	Bearing end cap left hand ...	...	1
F16	06.0888	Bearing end cap right hand ...	...	1
F18 F19	06.0448	Bearing end cap "O" ring ...	...	2
F21	06.0873	Bearing cap end assembled ...	...	1
F12 F17	06.0447	Swinging arm bearing ...	...	2
F20	06.0453	Swinging arm spindle ...	...	1
	06.0446	Swinging arm bearing cover ...	...	2
F14 F15	06.0449	Swinging arm bearing "O" ring (large) ...	...	2
F7 F9	06.0650	Rear chain adjuster ...	...	2
F6 F10	06.0651	Rear chain adjuster nut ...	...	2

REAR SUSPENSION UNITS

06.0461	Rear suspension unit ...	...	...	2
06.0465	Rear suspension unit top bolt ...	...	...	4
000010	Rear suspension unit top bolt washer ...	...	...	2
06.0029	Rear suspension unit top bolt nut ...	...	...	2
06.0463	Rear suspension unit bottom bolt ...	...	...	2
23298	Rear suspension unit bottom bolt washer ...	...	...	2
23636	Rear suspension unit bottom bolt washer ...	...	...	2
06.0029	Rear suspension unit bottom bolt nut ...	...	...	2



F SWINGING ARM

Plate No.	Part No.	Description	Qty.	Bin No.
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CENTRE STAND

06.0589	Centre stand ...	1	
06.0529	Centre stand bush	2	
000009	Centre stand washer	4	
06.0630	Centre stand bolt	2	
06.0631	Centre stand bolt nut	2	
06.0588	Centre stand spring	1	

PROP STAND

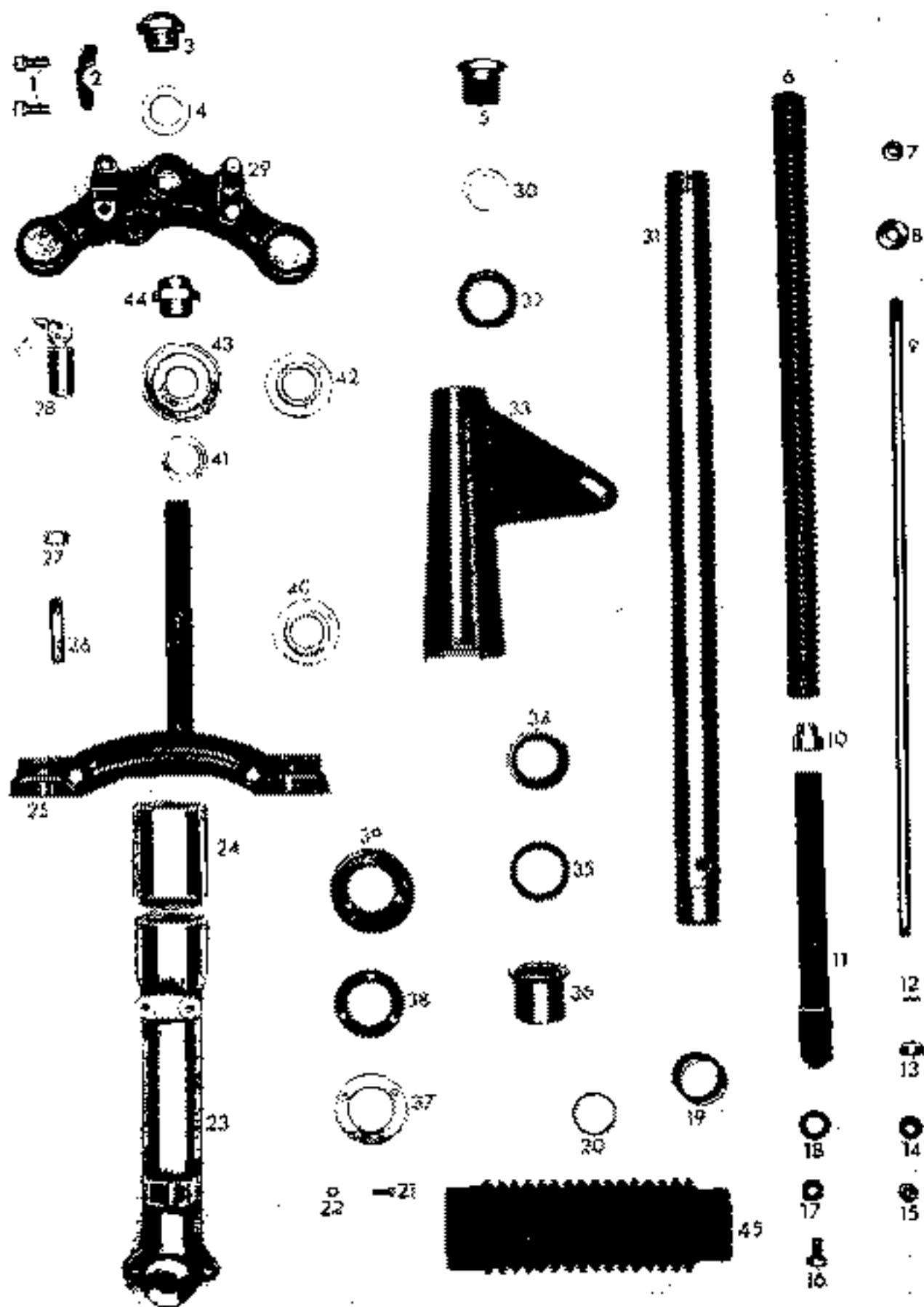
06.0765	Prop stand leg	1	
033278	Prop stand pivot	1	
033279	Prop stand pivot pin	1	
06.0765	Prop stand clip lug	2	
06.0779	Prop stand clip lug stud	1	
36.0348	Prop stand clip lug stud nut	1	
000011	Prop stand clip lug stud washer	2	
36.0768	Prop stand spring	1	

FOOTRESTS

	06.0944	Footrest support plate left hand	1	
	06.0945	Footrest support plate right hand	1	
	06.0471	Footrest support spacer	4	
	06.0472	Footrest support spacer	2	
	06.0858	Footrest support bolt	2	
	000010	Footrest support bolt washer	4	
R11	06.0029	Footrest support set nut	2	
R5	06.0473	Footrest left hand	1	
	06.0473	Footrest right hand	1	
	06.0626	Footrest fixing plate	5	
	06.0611	Footrest fixing plate washer	5	
R1, R4	06.0348	Footrest fixing plate nut	6	
	9983	Footrest rubber	2	
	19984	Footrest spacers	1	

FRONT FORKS

	06.0990	Fork complete	1	
G29	06.0335	Handlebar lug	1	
G2	1902.A	Handlebar lug clip	2	
G1	06.0333	Handlebar lug clip & lock screw	4	
G25	26.0344	Fork crown	1	
	030917	Transfer "Frame in Forks"	1	
G42	030098	Handlebar lug ball race	1	
	030097	Frame ball race cap	1	
	030097	Frame ball race bushes	1	
G40	030098	Fork crown ball race	1	
	000021	Steering kit	1	
G41	19439	Ball race washer	2	
G43	15628	Ball race dust cover	1	
G44	09.0341	Head nut	1	
G1	15627	Head nut washer	1	
G3	06.0340	Head nut top	1	
G26	36.0318	Fork crown pinch stud	2	
G27	06.0317	Fork crown pinch stud nut	2	
G5	06.0345	Inner tube top bolt	2	
G30	1.320	Inner tube top bolt washer	2	
G33	031544	Top cover end left hand	1	
	031545	Top cover tube right hand	1	
G32	T.597	Top cover tube spigot rubber	1	
	25.17	"Roadholder" transfer	2	
G39	030531	Bottom cover tube	2	
G38	06.0765	Bottom cover tube seal	2	
G37	06.0762	Bottom cover tube washer	2	
G21	000451	Bottom cover tube cover	2	
G22	000190	Bottom cover washer	6	
G24	06.0350	Slider extension	6	
	06.0351	Slider left hand	2	
G23	06.0352	Slider right hand	1	
	06.0354	Slider drain plug	2	
	000103	Slider drain plug washer	2	
	06.0353	Slider pinch stud	1	
G11	06.0348	Slider pinch stud nut	1	
	06.0299	Damper tube	2	



G FORKS

Plate No.	Part No.	Description	Qty.	Std. No.
FRONT FORKS—continued				
G16	06.0359	Damper tube anchor bolt	2	
G17	T 1009	Damper tube anchor bolt washer	2	
G18	T 814	Damper tube anchor bolt washer	2	
G19	06.0360	Damper tube cap	2	
G2	06.0346	Damper rod	2	
G7	06.0347	Damper rod fork nut	2	
G13	141168	Damper valve	2	
G12	14117	Damper valve stop pin	2	
G14	330584	Damper valve seat	2	
G15	06.0348	Damper valve seat nut	2	
G31	06.0302	Main fork tube	2	
G34	17713	Main fork tube oil seal	2	
G35	T 1045	Main fork tube oil seal washer	2	
G36	T 1055	Main fork tube guide bush	2	
G19	T 1048	Main fork tube bush bottom	2	
G20	14298	Main fork tube bush stop	2	
G6	18913	Fork spring	2	
G8	25803	Fork spring mounting bush	2	
G43	030463	Fork gate	2	
G28	030175	Bushing lock nut for springs	1	

HANDLEBAR

H2	06.0779	Handlebar (Export)	1	
	06.0784	Handlebar (Home)	1	

FRONT MUDGUARD

06.0566	Front mudguard (Home)	1	
06.0563	Front mudguard (Export)	1	
06.0566	Front mudguard (Export) (Home)	1	
007012	Front mudguard bearing plate washer	4	
06.0553	Front mudguard bearing plate nut	4	
06.0614	Front mudguard stay (Home)	1	
06.0619	Front mudguard stay (Export)	1	
06.0617	Front mudguard stay bolt (Home)	1	
000011	Front mudguard stay washer	1	
06.0627	Front mudguard stay bolt (Export)	1	
000019	Front mudguard stay bolt washer	1	
000150	Front mudguard stay bolt nut	1	
06.0628	Front mudguard stay bolt (Home)	1	

REAR MUDGUARD

06.0507	Rear mudguard	1	
000012	Rear mudguard bearing plate washer	1	
06.0623	Rear mudguard bearing plate nut	1	
06.0652	Rear mudguard-bolt bearing plate	1	
06.0652	Rear mudguard-bolt bearing plate nut	1	

FRONT NUMBER PLATE

011835	Front number plate	1	
18755	Front number plate bracket	1	
011836	Front number plate bracket	1	
000042	Front number plate bracket washer	1	
000005	Front number plate bracket nut	1	
000061	Front number plate screw	2	

REAR NUMBER PLATE

06.0646	Rear number plate	1	
06.0317	Rear number plate bracket bolt	1	
300012	Rear number plate bracket bolt washer	1	
333057	Rear number plate bracket bolt nut	1	
06.0644	Number plate fusing	1	
071503	Side reflector (front)—Red	1	
034013	Side reflector (front)—Amber (Export only)	2	
06.0890	Side reflector (front) marker (Export only)	2	
06.0643	Number plate fusing spacer	2	
06.0909	Rear lamp screw	2	

Part No.	Part No.	Description	Qty.	Bin No.
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HAND BRAKE AND AIR LEVER

H4	06.0690	Front brake and air lever assembly	1	
H5	18-754	Front brake lever only	1	
H26	06.0061	Front brake lever body	1	
H22	18-087	Lever pivot screw	1	
H21	18-052	Pivot screw nut	1	
H9	12-356	Air lever only	1	
H7	12-619	Air lever body	1	
H28	12-607	Air lever central body	1	
H29	12-606	Air lever cap	1	
H8	12-032	Air lever spring washer	1	
H25	11-012	Body clamping screw	1	
H27	11-014	Body clamping screw	1	
	033707	Brake lever trunnion	1	
H15	18-1003	Adjuster for cable	1	
H17	18-1066	Nut for adjuster	1	

CLUTCH LEVER

H24	06.0091	Clutch lever assembly	1	
H23	18-752	Lever only	1	
H16	06.0062	Body only	1	
H22	18-087	Lever pivot screw	1	
H21	18-052	Pivot screw nut	1	
H19	12-355	Lever body clamp	1	
H20, H18	11-014	Body clamp screw	2	
	033707	Clutch lever trunnion	1	
H15	18-1003	Adjuster for cable	1	
H17	18-1066	Nut for adjuster	1	

TWIST GRIP

H17	016658	Twist grip assembly	1	
H14	06.0060	Body (top half)	1	
H13	16-061	Body (bottom half)	1	
H10	16-051	Riser only	1	
H12	11-013	Clamping screw/washer	1	
H11	11-014	Clamping screw/washer	1	
	19-008	Friction spring	1	
	16-009	Friction spring screw	1	
	16-010	Screw lock nut	1	
H10	16-070	Plastic rotor for p.	1	
H1	16-069	Plastic control grip	1	
H1	033740	Clamp grip	1	
H30	033478	Slotted adjustment	1	

BRAKE CABLE

	06.0924	Front brake cable assembled (Home)	1	
	06.0918	Front brake cable assembled (Export)	1	
Q13	06.0482	Rear brake cable assembled	1	

CLUTCH CABLE

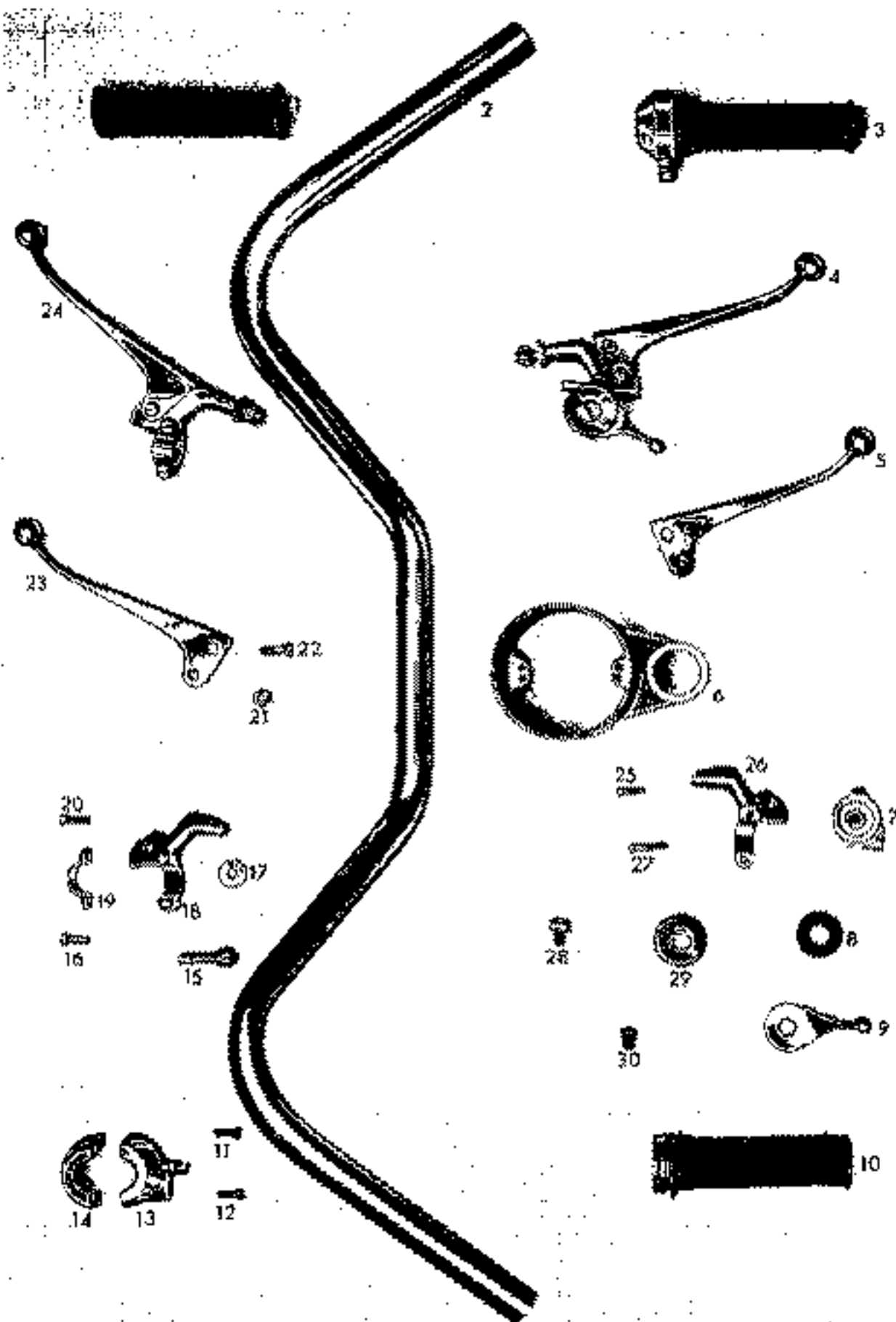
	06.0930	Clutch cable assembled (Home)	1	
	06.0919	Clutch cable assembled (Export)	1	

AIR CABLE

	031614	Air cable—handlebar end (Home)	1	
	06.0928	Air cable—handlebar end (Export)	1	
	033144	Air cable—carburetor end	2	
	018956	Mixway adjuster	1	
	019824	Junction box for control cables	1	

THROTTLE CABLE

	06.0923	Throttle cable—handlebar end (Home)	1	
	031612	Throttle cable—handlebar end (Export)	1	
	033145	Throttle cable carburetor end	2	
	018956	Mixway adjuster	1	
	019824	Junction box for control cables	1	



H CONTROL LEVERS

Photo No.	Part No.	Description	Qty.	Bin No.
OIL PIPES				
J37	06 0638	Joint on block and oil pipes	1	
J35	032044	Joint on block gasket	1	
	030448	Joint on block bolt	1	
J1	050950	Oil feed hose— $3\frac{1}{2}$ in.	1	
	050950	Oil return hose— $4\frac{1}{2}$ in.	1	
J2, J4	023276	Oil feed and return hose bracket	4	
	13766	Oil return pipe adaptor washer	2	
	21287	Joint on block dowel...	1	
J38	06 0522	Oil feed pipe filter assembled	1	
J19	1 6540	Oil feed pipe filter washer	1	
J1	06 0394	Rocker box oil feed pipe	1	
J36, J40	15101	Rocker box oil feed pipe banjo bolt	3	
J6	1 1054	Rocker box oil feed pipe banjo bolt washer	6	
J5	018155	Rocker box oil feed pipe clip	1	

TWIN SEAT

	06 0501	Dual seat	1	
	06 0503	Dual seat (Orange)	1	
	06 10505	Dual seat (White)	1	
O 6	06 0595	Dual seat fixing nut pin	2	
	06 0547	Dual seat fixing nut	2	
	1 6742	Dual seat bracket support washer	4	
	11852	Dual seat rubber bumper	4	

PETROL TANK

	06 0496	Petrol tank	1	
	009105	Reserve transfer	1	
	06 0681	Petrol tank filler cap	1	
	06 0382	Petrol tank filler cap pin	1	
J9	033153	Petrol tap washer	1	
J10	06 246	Petrol tap reservoir	1	
	050103	Petrol tap washer	1	
J1	050554	Petrol pipe left hand 4 in.	2	
	3402	Petrol pipe right hand $2\frac{1}{2}$ in.	2	
H	021644	Petrol pipe "T" piece	2	
J44	15050	Petrol pipe to "T" piece $2\frac{1}{2}$ in.	2	
J 3, J42	06 0572	Petrol pipe ferrule	10	
	02017	Petrol pipe nut	2	
	050417	Petrol pipe union nut	2	
	06 0493	Petrol tank mounting rubber strap...	1	
	06 0643	Petrol tank bolt rubber	6	
	06 0592	Petrol tank bolt nut	6	
	037136	Petrol tank support rubber	1	
	014959	Petrol tank bolt washer	2	
	06 0609	Petrol tank badge	1	
	06 0620	Petrol tank badge adhesive	2	

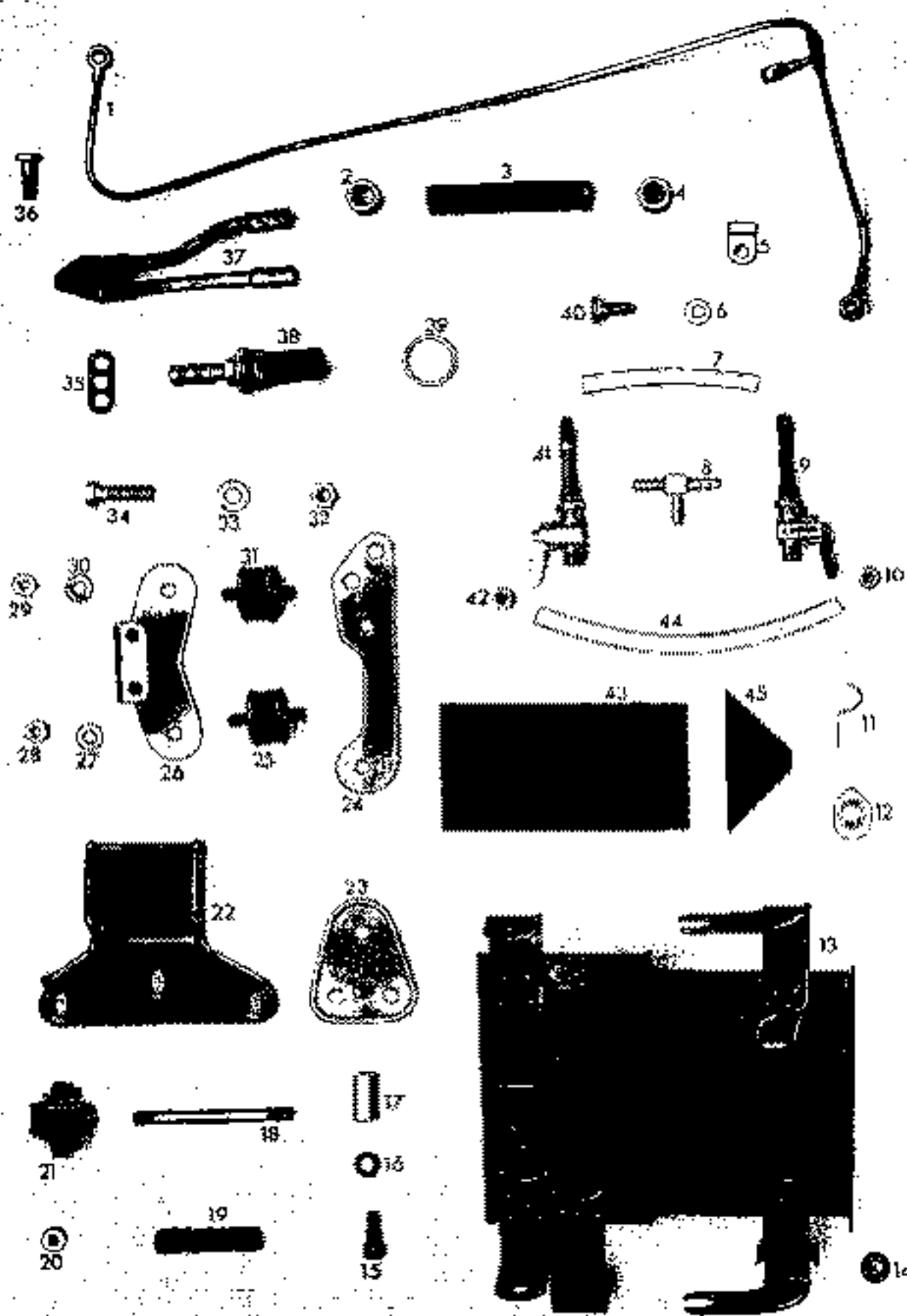
COLOUR MUST BE QUOTED WHEN ORDERING PETROL TANKS

OIL TANK

N2	06 0511	Oil tank only	1	
N1	053362	Filler cap	1	
N16	06 0658	Oil tank drain plug	1	
N15	009202	Oil tank drain plug washer	1	
N5	009953	Oil level indicator hose— $2\frac{1}{2}$ in.	1	
N4, N16	06 0576	Oil level indicator hose bracket	2	
	06 0955	Oil tank filling transfer	1	
N3	06 0638	Oil tank rubber mounting (steel)	2	
	051057	Oil tank rubber mounting nut	2	
	050012	Oil tank rubber mounting washer	4	
	06 0916	Bolt spacer	1	
N14	06 0811	Oil tank mounting rubber grommet	1	
	19629	Oil tank breather pipe, tank to air filter $2\frac{1}{2}$ in.	1	

CHAIN OILER

	06 0895	Chain oiler regulator	1	
O 7	06 0931	Chain oiler bracket	1	
	06 0460	Chain oiler bracket spacer	2	
	23580	Chain oiler hose, tank to regulator $3\frac{1}{2}$ in.	1	
O 6	23580	Chain oiler hose regulator to bracket $12\frac{1}{2}$ in.	1	
O22	23580	Chain oiler hose bracket to chain $5\frac{1}{2}$ in.	1	



1 OIL PIPES

Part No.	Part No.	Description	Qty	Bin No.
CHAIN OILER—continued				
	025392	Beading in chainguard & ca. .	1	
Q25 Q27	06 0884	Chain oiler regulator end assembly	2	
Q26	06 0887	Chain oiler regulator fair	1	
Q28	030397	Chain oiler regulator hose 3 in.	1	
Q23 Q24	06 0886	Chain oiler regulator hose clip	2	
Q29	06.0920	Chain oiler hose clip (1/4 in. dia.)	4	
Q30	06.0921	Chain oiler hose clip (1/2 in. dia.)	1	

PILLION FOOTRESTS

06.0616	Pillion footrest base	2
06 0617	Pillion footrest bolt	2
033357	Pillion footrest bolt nut	2
043569	Pillion footrest rubber	2
06 0487	Pillion footrest lug	1
06 0618	Pillion footrest lug bolt	2
030310	Pillion footrest lug bolt washer	2
06.1559	Pillion footrest assembly, paint	1

FRONT CHAINCASE

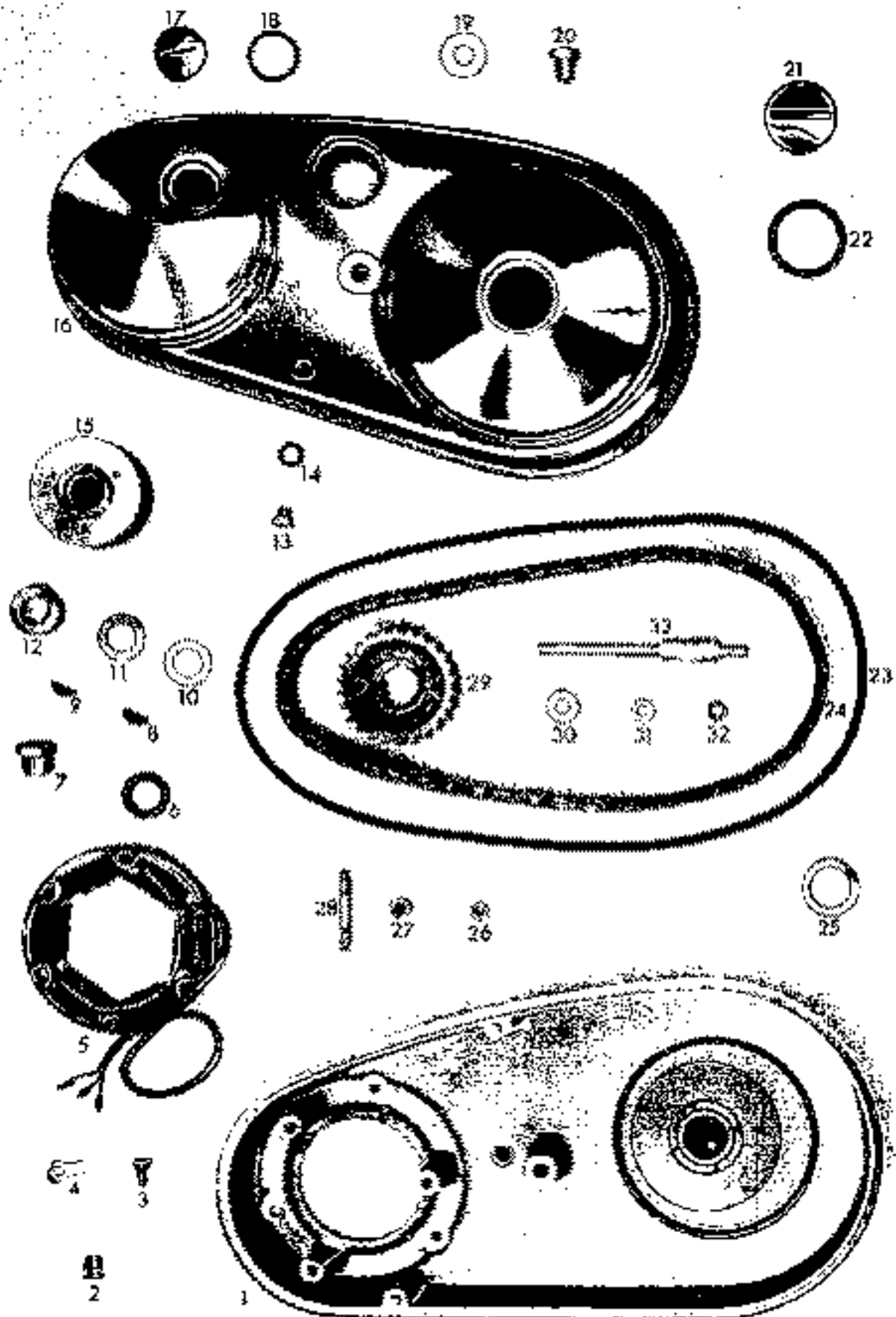
	06.0711	Chaincase-magneto gears	1
	06.0626	Chaincase assembled	1
K1	06 0374	Chaincase inner half	1
K25	0 2449	bolt washer	2
K3	06.0375	Chaincase timing bolt	3
K19	06.0368	Chaincase center bolt washer	1
K20	06.0367	Chaincase center bolt (very lubricated)	1
K28	06 0376	Chaincase center stud	1
K31	060310	Chaincase center stud washer	2
K32	06 0397	Chaincase center stud nut	1
K30	06 0399	Chaincase center stud cap	AR
K36	06.0370	Chaincase cover lug	1
K35	06 0376	Chaincase lead rubber	1
K17	06 0633	Chaincase inspection cap cap screw (hanging)	1
K21	06 0386	Chaincase inspection cap	2
K12	060319	Chaincase inspection cap gasket	2
K18	03940	Chaincase inspection cap gasket	1
	06.0662	pins on inspection plate	1
K13	06.0389	Chaincase oil level bolt	1
K14	030320	Chaincase oil level bolt washer	1
	06 0363	ignition inspection plate timing screw	2
K4	06 0372	Chaincase for fly & etc	1

REAR CHAINGUARD

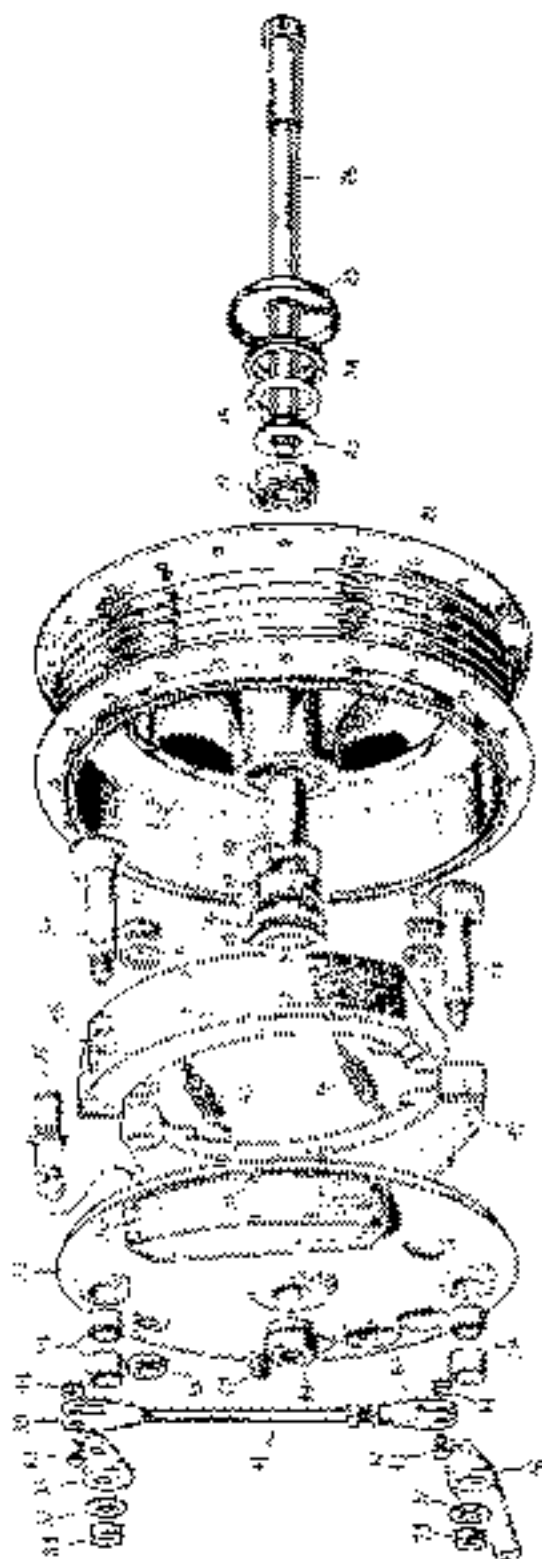
Q1	06 0456	Rear chainguard	1
Q5	06 0459	Rear chainguard front bolt	1
Q6	030312	Rear chainguard front bolt washer	2
Q7	033057	Rear chainguard front bolt nut	1
Q12	06.0641	Rear chainguard extension	1
Q10	06 0459	Rear chainguard rear bolt	1
Q9	030312	Rear chainguard rear bolt washer	2
Q6	033057	Rear chainguard rear bolt nut	1

BATTERY BOX AND CARRIER

	033057	Battery carrier bolt nut	1
	06.0327	Battery earth bolt	1
	030312	Battery earth bolt washer	1
143	06 0533	Battery carrier rubber pad	1
145	06.0867	Battery carrier rubber side pad	2
	06 0533	Battery carrier rubber rear pad	1
	06.0568	Battery strap assembled	1
113	06.0615	Battery tray assembled	1
	06.0658	Battery tray bolt (to frame)	2
	030310	Battery tray bolt washer	4
	06.0029	Battery tray bolt nut	2
111	06.0927	Chain oiler clip (battery tray)	2
	06.0677	Chain oiler and harness clip bolt	1
	030329	Chain oiler and harness clip washer	2
	06.0678	Chain oiler and harness clip nut	1



K. CHAINCASE



L FRONT WHEEL

Plate No.	Part No.	Description	Qty.	Bin No.
FRONT WHEEL				
	06 0984	Wheel complete—less axle and tube	1	
	06 0985	Wheel bare less fittings	1	
	A330	Rim only WM2-19	1	
	20063	Spoke	20	
	20064	Spoke	20	
	021693	Spoke nipple	40	
L21	06 0364	Front hub shell only	1	
L17	17721	Bearing right hand	1	
L22	040100	Bearing left hand	1	
	16763	Bearing spacer	1	
L24	06 0363	Bearing lock ring	1	
L16	E 6885	Bearing felt washer	1	
L23	E 6889	Bearing felt washer retainer ring	2	
L15	19714	Oil retaining washer	1	
L25	18531	Dust cover	1	
L18	13646	Bearing spacer assembled	1	
L26	06 0362	Front wheel spindle	1	
L49	06 0361	Front wheel spindle nut	1	
L27	06 0360	Front wheel cover plate	1	
	F 5944A	Brake plate packing washer	1	
L34	16 0009	Brake expander	1	A4
L45	06 0006	Brake shoe with linings	2	
	06 0612	Brake shoe lining only	2	
	000113	Brake shoe lining plate	2	
L43	06 0014	Brake shoe spring	14	Set
	06 0013	Brake shoe slipper	2	
L36	06 0025	Expander lever	1	
L35	06 0027	Expander lever cover	1	
L37	000010	Expander lever washer	1	
L38	06 0026	Expander lever nut	2	
L41	06 0045	Expander lever pin end	2	
L42	033617	Tie rod lock nut	1	
L39	06 0018	Yoke left hand thread	1	
L40	06 0019	Yoke right hand thread	1	
L70	06 0789	Air inlet cover	1	
	06 0020	Air inlet gauge	1	
	06 0021	Air exit gauge	1	
L31	06 0292	Self tapping screw	14	
	06 0045	Air exit cover	1	
L48	06 0533	Yoke pin	1	
L46	06 0553	Yoke pin sleeve	1	
L32	19600	Expander bush	1	
L32	06 0004	Torque stop pivot pin	1	
	06 0005	Torque stop pivot pin nut	1	
	06 0011	Frame brake cover plate assembly	1	
	31294	Pin pin washer	1	
	019512	Pin pin sleeve	2	

REAR WHEEL

	06 0986	Wheel complete	1	
	06 0987	Wheel bare less fittings	1	
	18350	Rim only WM2-19	1	
	23063	Spoke—long head	20	
	23061	Spoke—short head	20	
	021693	Nipple	40	
M1	06 0313	Hub shell only	1	
M5	06 0319	Brake drum (spacers)	1	
M8	04 0123	Brake drum sleeve nut	1	
M11	17721	Hub bearing left hand	3	
M10	040100	Hub bearing right hand	1	
M16	18234	Hub bearing spacer	1	
M14	06 0317	Hub bearing lock ring	1	
M13	E 6889	Hub bearing washer	1	
M12	E 6885	Hub felt washer	1	
M15	19714	Hub felt retaining washer	2	
M9	18231	Inner sleeve	1	
M17	06 0251	Brake drum retaining stud	1	
M2	18348	Hub disc	1	
M3	25100	Hub disc hammer drive screw	1	
M4	18731	Hub disc grommet	6	
M20	06 0289	Rear wheel spindle	3	
M21	19266	Spindle washer	1	
M19	06 0374	Spindle spacer	2	
M22	06 0392	Spindle nut	1	

Part No.	Part No.	Description	QTY.	Ref. No.
REAR WHEEL—continued				
M21	06 0332	Cover plate	1	
	06 0704	Brake lever return spring	1	
M30	06 0325	Torque pivot pin	1	
M31	06 0326	Torque pivot pin nut	1	
M36	14454	Pivot pin retaining plate	1	
M37	14506	Pivot pin retaining plate washer	1	
M38	06 0327	Pivot pin retaining plate bolt	2	
M14	06 0314	Brake cam	1	
M32	06 0829	Brake shoe	2	
	06 0790	Brake lining	2	
	E 5061	Brake lining rivet	14	See
M35	E 5032	Brake shoe spring	2	
M25	9765	Expander lever	1	
M26	000010	Expander lever washer	1	
M27	06 0029	Expander lever nut	1	
M29	06 0134	Cover plate spacer outer	1	
	7 5776	Cover plate washer	1	AR
	06 0806	Rear brake yoke connector	1	

BRAKE OPERATING PARTS

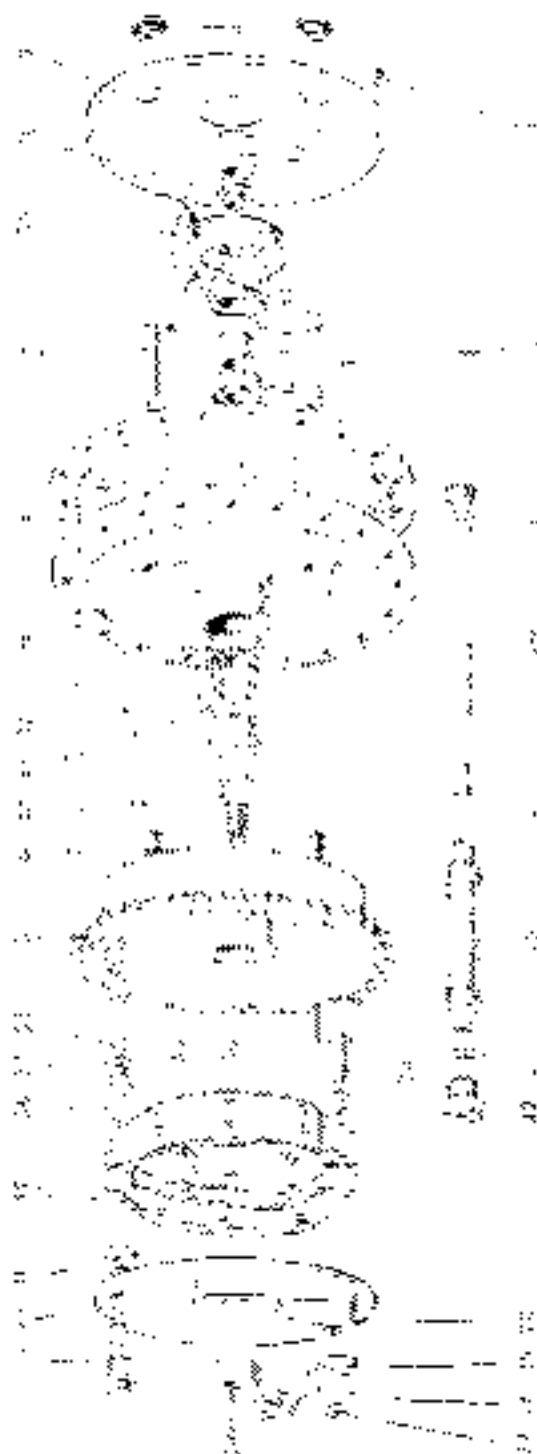
Q1	06 0473	Brake pedal	1	
	06 0790	Rear brake lever spring	1	
	06 0797	Rear brake adjuster nut	1	
	06 0791	Rear brake adjuster washer	1	
	06 0775	Rear brake yoke connector	1	
	06 0155	Yoke spacer	1	
	06 0153	Yoke end fitting	1	
	06 0656	Yoke connector	1	
Q13	06 0482	Rear brake cable	1	
Q1	06 048	Brake operating piston master	1	
Q4	06 0443	Brake pedal stop bolt	1	
Q3	06 0431	Brake pedal stop pin	1	
	021595	Brake pedal stop washer	1	

SPEEDOMETER

	06 0476	Speedometer MPH	1	
	06 0731	Speedometer K/LG	1	
	06 0801	Speedometer lead	1	
	26087	Speedometer cable	1	
M8	06 0410	Instrument case	1	
	10 0677	Speedometer gear	1	
	3401	Speedometer spacer	1	
M18	010408	Speedometer cable K/LG velocity lead 06 0731	1	

HEADLAMP

108218	Bulb, aux.	1	
534065	Clamp, lens retaining (type 2)	1	
06 0798	Headlamp with harness (left side)	1	
06 0799	Headlamp with harness (right side)	1	
06 0800	Headlamp with harness (both sides)	1	
03 540	Headlamp bolt washer	2	
011555	Headlamp bolt spacer	2	
553742	Headlamp rim	1	
144931	Screw, fixing rim	1	
114296	Plate, fixing rim	1	
19189	Warning light body assembly	1	
54 4033	Spring washer, warning light	1	
28	Bulb, warning light	1	
54945043	Bulb holder, warning light	1	
33710	Lighting switch	1	
515798	Light unit	1	
554602	Bulb holder, main	1	
54573590	Bulb holder, pilot	1	
446	Bulb, main	1	
989	Bulb, pilot	1	
54523979	Body	1	
54954377	Harness	1	



M REAR WHEEL

Part No.	Part No.	Description	Qty.	Bin No.
REAR LAMP				
34840	Rear lamp (Lucas 579)	...	1	
34377109	Lens Red	...	1	
37269	Lens screw	...	2	
54371677	Lens seating gasket	...	1	
54374349	Bulb holder with reflector	...	1	
388	Bulb	...	1	
06 0909	Rear lamp screw	...	2	
06.0E10	Rear lamp lead	...	1	
HORN				
0330-0	Electric horn	...	1	
06.0B65	Fixing nut	...	2	
002012	Fixing bolt washer	...	4	
034057	Fixing bolt nut	...	3	
06.0B52	Horn bracket mudguard bolt	...	1	
06.0B52	Horn bracket mudguard bolt nut	...	1	
STOP LIGHT				
03 621	Stop light switch	...	1	
06 0677	Stop light switch screw	...	2	
000519	Stop light switch screw washer	...	2	
06 0678	Stop light switch screw nut	...	2	
06 0810	Stop light switch cable	...	1	
06 0653	Stop light switch lead harness	...	1	
ALTERNATOR				
54031027	Alternator (Lucas 579)	...	1	
K3	57303A	Stator only	...	
K13	34210901	Rotor only	...	
K2	06 0403	Alternator groundnut	...	1
K18	06 0386	Stator stud	...	2
K27	06 0377	Stator stud spacer	...	2
	0005 1	Stator stud washer	...	2
K26	06 0700	Stator stud lock	...	1
K12	06 0453	Rotor stator	...	1
K9, A14B	00948	Rover eye	...	1
K6, A2A	24848	Rover washer	...	1
K7, A2J	06 0307	Rover nut	...	1
K11	06 0654	Rover stud (G32)	...	2K
K13	06 0655	Rover stud (G32)	...	2K
	06 0592	Contact breaker cover etc	...	1
	34019817	Contact breaker etc	...	1
	06 0572	Condenser pack	...	1
	06 0720	Contact breaker bolt	...	1
	T.2251	Contact breaker bolt washer	...	1
	013396	Contact breaker bolt washer	...	1
	009983	Contact breaker fixing screw	...	1
	009984	Contact breaker fixing screw washer	...	2
	034051	Contact breaker shaft	...	1
	033080	Contact breaker shaft pin	...	1
	033037	Contact breaker shaft spacer	...	1
	033048	Contact breaker shaft bearing	...	1
	034052	Contact breaker shaft bearing	...	1
	034053	Contact breaker shaft oil seal	...	1
	034055	Contact breaker shaft thrust washer	...	1
	034049	Contact breaker bearing	...	1
	030082	Contact breaker cover	...	1
	19479	Contact breaker cover grommet	...	1
	034056	Contact breaker cover stud	...	1
	030084	Contact breaker cover clip	...	1
	25135	Contact breaker housing fixing bolt	...	1
	010706	Contact breaker housing fixing bolt washer	...	1
	015306	Contact breaker housing fixing bolt washer	...	1
	E.3229	Contact breaker housing fixing bolt nut	...	1
	L.2191	Contact breaker housing flange gasket	...	1
	T.2243	Contact breaker housing fixing stud	...	2
	11796	Contact breaker housing fixing stud washer	...	2
	E.3231	Contact breaker housing fixing stud nut	...	2
	06 0946	Condenser pack fixing screw	...	2
	000519	Condenser pack fixing screw washer	...	2
	06 0678	Condenser pack fixing screw nut	...	2
	031075	Capacitor	...	1
	031080	Capacitor spring	...	1

Plate No.	Part No.	Description	Qty.	Bin No.
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BATTERY AND FITTINGS

033049	Battery PU25A	...	1	
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RECTIFIER AND ZENER DIODE

029634	Rectifier with nut (Lucas 49372A)	...	1	
015306	Rectifier washer	...	1	
033057	Rectifier nut	...	1	
06.0649	Rectifier bracket	...	1	
000011	Rectifier bracket washer	...	2	
06.0348	Rectifier bracket nut	...	1	
033057	Rectifier bracket and battery earth fixing nut	...	1	
06.0327	Rectifier bracket and battery earth bolt	...	1	
000012	Rectifier bracket and battery earth hole washer	...	1	
030051	Zener diode	...	1	
06.0859	Zener diode bolt	...	1	
06.0544	Zener diode heat sink plate	...	2	
06.0541	Zener diode heat sink plate spacer	...	1	
06.0853	Zener diode bracket	...	1	
015306	Zener diode washer	...	1	
033057	Zener diode nut	...	1	
06.0847	Zener diode "Rotolok"	...	1	
06.0697	Coil	...	2	
06.0695	Coil fixing bolt	...	2	
045062	Coil fixing bolt washer	...	4	
033037	Coil fixing bolt nut	...	2	
06.0802	Coil blade	...	4	
06.0694	Coil bracket spacer	...	4	

SWITCHES AND ELECTRICAL SUNDRIES

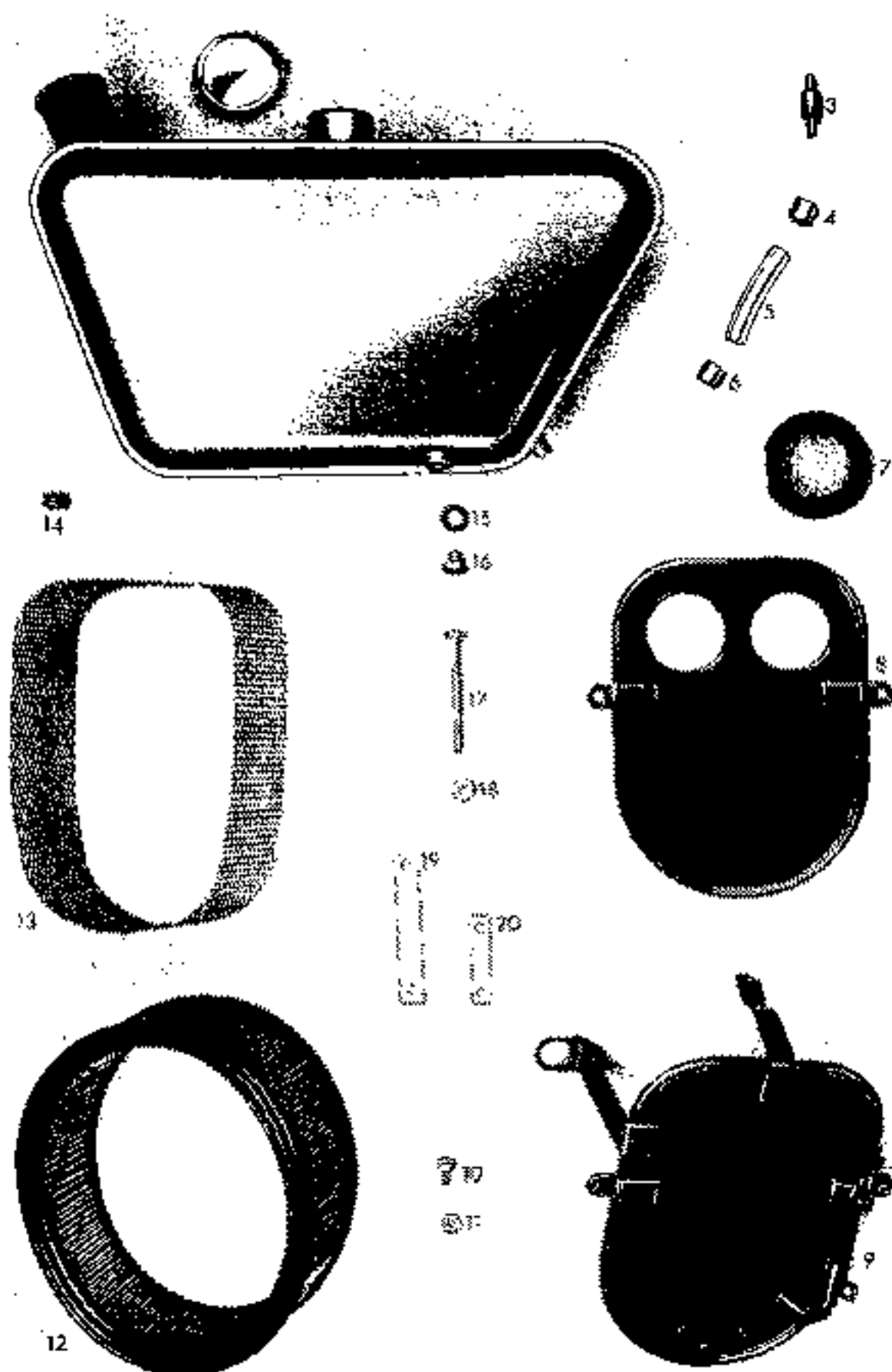
06.0802	Engine earth lead	...	2	
06.0331	Battery earth bolt (rectifier bracket fitting)	...	1	
000013	Battery earth bolt washer (rectifier bracket fitting)	...	1	
06.0586	H.T. cable for sparking plug	...	2	
06.0834	Spark plug (Clearance 4 x 7)	...	2	
06.032A	Ammeter	...	1	
032220	Spark plug cover (superseded)	...	2	
03222	Spark plug cover (superseded)	...	2	
06.0785	Copper switch and horn button	...	1	
033016	Ignition switch	...	1	
033044	Ignition switch lock screw 2 keys	...	1	
000931	Ignition switch screw 3 x 1/2	...	1	
18285	Ignition harness to test	...	2	
06.0609	Ignition harness to test	...	2	

GASKET SETS

06.0910	Gasket set pump etc	...	1	
06.0911	Gasket set rock pumping	...	1	
06.0919	Timing cover gasket	...	1	
048023	Oil seal (timing side)	...	1	
T.2187	Oil seal (timing side)	...	1	
16949	Filter body washer	...	1	
T.322	Oil pump sealing washer	...	1	
033056	Contact breaker cover gasket	...	1	
T.2191	Contact breaker housing flange gasket	...	1	
06.0398	Outer portion front chain case gasket	...	1	
042025	Inspection cap gasket (chaincase)	...	2	
20842	Inspection cap gasket (chaincase ignition timing)	...	1	
T.2084	Rocker feed pipe banjo washer	...	6	
06.0400	Cylinder head gasket	...	1	
24249	Cylinder base gasket	...	1	
T.2084	Rocker cover gasket	...	1	
T.2088	Rocker cover gasket	...	2	
T.2083	Rocker shaft joint washer	...	4	
T.2240	Rocker shaft plate joint washer	...	4	
T.2166	Exhaust pipe nut washer	...	2	
012443	Felt washer	...	1	
06.0711	Gasket—chaincase to crankcase	...	1	

ACCESSORY COVER

06.0854	Accessory cover assembled	...	1	
06.0836	Accessory cover bracket foot	...	1	



N AIR FILTER

Plate No.	Part No.	Description	Qty	Str No
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ACCESSORY COVER—continued

	06.0838	Accessory cover bracket rear	...	...
	06.0377	Accessory cover bracket bolt	...	...
	000012	Accessory cover bracket bolt washer	...	4
	033057	Accessory cover bracket bolt cap	...	4
J12	06.0848	Accessory cover "Rotolock"	...	4
	06.0857	Accessory cover "Rotolock" rubber pad	...	1
114	06.0856	Accessory cover grommet	...	1
			...	2

REVOLUTION COUNTER

	06.0676	Rev. counter head	...	...
	030392	Rev. counter drive shaft	...	...
	06.0801	Rev. counter light lead	...	...
H6	06.0510	Instrument case	...	...
A137	06.0710	Rev. counter gearbox	...	1
A136	0.2373	Rev. counter gearbox screw	...	1
A138	23446	Rev. counter gearbox washer	...	1
			...	2

AIR FILTER

	06.0327	Air filter fixing bolt	...	...
	000012	Air filter fixing bolt washer	...	...
	033057	Air filter fixing bolt nut	...	2
	033027	Air filter mounting plate sleeve	...	...
N8	06.0901	Air filter front plate assembly	...	2
N9	06.0815	Air filter back plate assembly	...	...
N12	06.0873	Air filter element	...	1
N13	06.0816	Air filter mounting plate	...	1
N17	06.2000	Air filter fixing plate	...	1
N7	06.0471	Air filter case	...	2
N18	06.0827	Air filter back plate securing strap	...	2
N19	06.0923	Air filter back locking strap strap	...	3
N18	000012	Air filter bolt washer	...	1
N20	06.0923	Air filter bolt locking strap strap	...	1

CABLE CLIPS

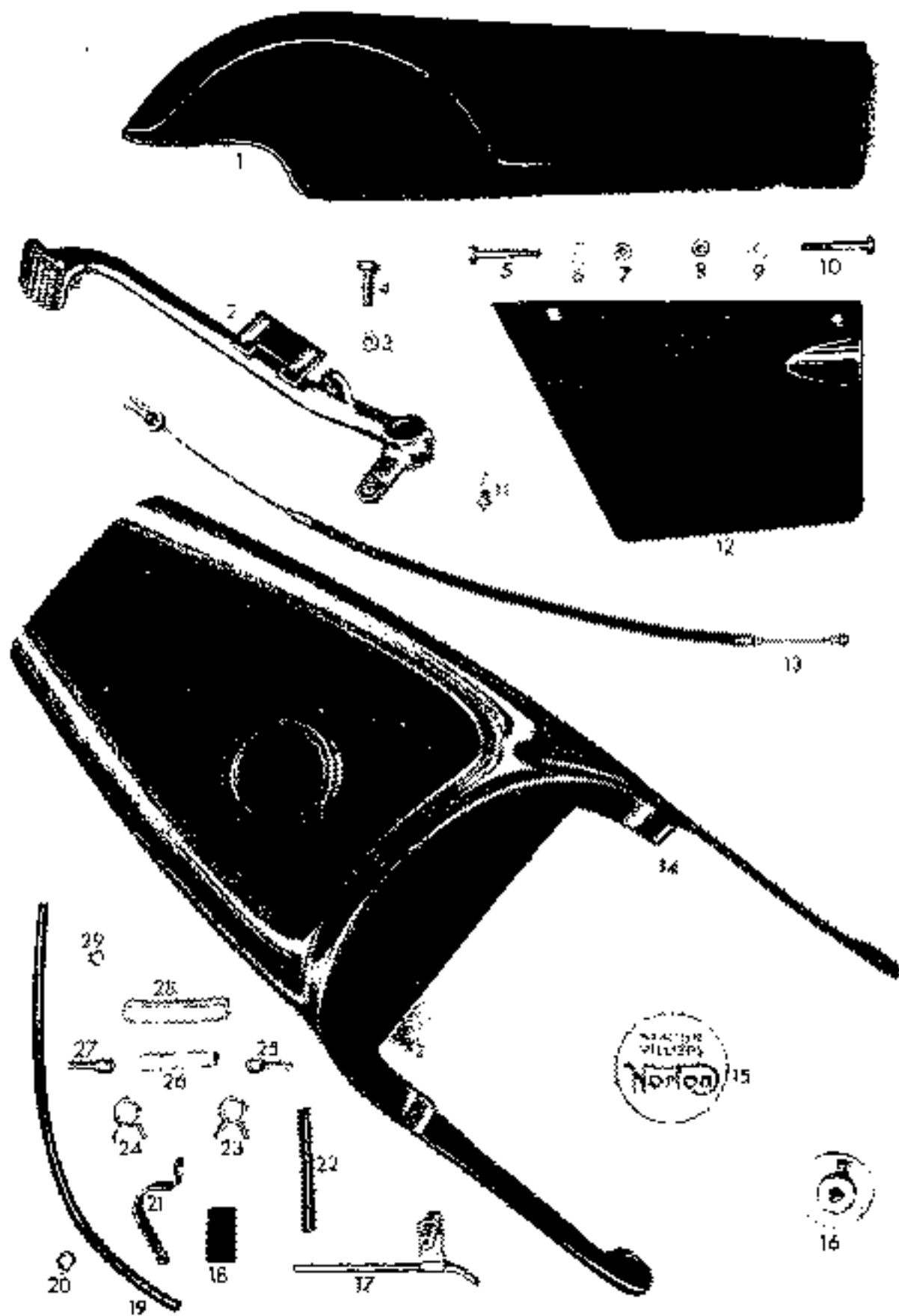
	061402	Rubber cable clip (flat)	...	4
	025881	Rubber cable clip (long)	...	3

TAIL SECTION

Q 1	06.0502	Tail section	...	...
	06.0306	Tail section bracket	...	1
	06.0304	Tail section bracket rubber	...	1
	06.0159	Tail section bolt	...	1
	06.0855	Tail section bolt	...	1
	000011	Tail section bolt washer	...	1
	06.0864	Tail section nut	...	2
	06.0500	Tail section front subframe	...	1

TOOLS

	0.7241	Tool bag	...	...
	0A.0840	Spanner C.E. $\frac{1}{8}$ in. x $\frac{3}{8}$ in. AF	...	1
	0A.082	Spanner C.E. $\frac{1}{8}$ in. x $\frac{1}{2}$ in. AF	...	...
	06.0822	Spanner C.E. $\frac{3}{8}$ in. x $\frac{1}{2}$ in. AF	...	1
	06.0873	Spanner C.E. $\frac{1}{2}$ in. x $\frac{3}{4}$ in. AF	...	1
	06.0824	Spanner box $\frac{1}{8}$ in. x $\frac{1}{2}$ in. AF	...	1
	06.0922	Spanner box $\frac{1}{2}$ in. x $\frac{3}{4}$ in. AF	...	...
	0.7248	Pliers	...	1
	021675	Screwdriver	...	...
	017052	Spanner C.E. $\frac{1}{8}$ in. x $\frac{1}{2}$ in.	...	...
	017053	Spanner C.E. $\frac{1}{8}$ in. x $\frac{3}{4}$ in.	...	...
	SBL2174	Spanner box $\frac{1}{2}$ in. x $\frac{3}{4}$ in.	...	1
	024365	Contact breaker screwdriver/gauge	...	1
	019869	Allen key	...	1
	017252	Plug box spanner	...	1
	030459	Tommy bar	...	1
	033284	Suspension unit spanner	...	1
	LT007	Tyre lever	...	1
	017114	Tyre pump	...	2
	SPU120	Rocker adjusting spanner	...	1
	06.0829	Tyre pump shield	...	...
	06.0989	Tool kit complete less inflator	...	1



○ TAIL SECTION

WORKSHOP TOOLS

Part No.	Description
06.0934	Auto Advance Drive Belt
06.0941	Engine Sprocket & Clutch Hub Tool
06.0947	Drift Front Engine Mounting
06.0948	Drift Rear Engine Mounting
06.0949	Auto Advance Lock Washer
06.0952	Front Engine Mounting Tool
06.0995	Rear Engine Mounting Tool
06.0999	Clutch Tool
06.1015	Clutch Hub Lock
06.1028	Rocker Shaft Extractor
06.1037	Camshaft Sprocket Extractor
06.0859	Camshaft Sprocket Bolt
06.1229	Exhaust Pipe Ring Spanner
06.0942	Head Spanner
06.1359	Camshaft Oil Seal Guide

FRONT CRASH BAR

061798	Front Crash Bar
061799	Rear Crash Bar (1469)



COMMANDO

SPARES LIST

SUPPLEMENTS FOR 1969 AND 1970

Pages 36 to 47

SUPPLEMENTS FOR 1969 AND 1970

SPARES LIST FOR 1969 COMMANDO 'R' to be used in conjunction with 1968 COMMANDO SPARES LIST

Plate No.	Part No.	Description	Qty	Bin No.
CRANKCASE—PAGE 4				
	361099	Crankcase complete with timing cover	1*	
	361073	Timing cover	1*	
	361117	Crankcase halves	1*	
	361100	Crankcase timing side only	1*	
	361092	Timing cover gasket	1*	
	361102	Timing cover screw long	1*	
	361103	Timing cover screw short	4*	
	361104	Timing cover screw medium	2*	
CYLINDER BARREL—PAGE 5				
	360398A	Barrel (Silver)	1	
PISTONS AND RINGS—PAGE 5				
	361183	Piston complete 154 Left Hand	1*	
	361187	Piston complete 154 Right Hand	1*	
	361189	Piston complete 150 Left Hand	1*	
	361191	Piston complete 150 Left Hand	1*	
	361193	Piston complete 150 Left Hand	1*	
	361186	Piston complete 150 Right Hand	1*	
	361188	Piston complete 150 Right Hand	1*	
	361190	Piston complete 150 Right Hand	1*	
	361192	Piston complete 150 Right Hand	1*	
	361194	Piston complete 150 Right Hand	1*	
	361180	Scraper ring 154	2	
	361181	Scraper ring 154	2	
	361182	Scraper ring 150	2	
	361183	Scraper ring 150	2	
	361184	Scraper ring 150	2	
TIMING GEAR—PAGE 6				
	061086	Camshaft thrust washer	1*	
	061084	Camshaft	1*	
	061077	Intermediate gear assembled	1*	
	061078	Intermediate gear shaft	1*	
	061079	Intermediate gear bush	1*	
	061080	Camshaft sprocket	1*	
	22732	Camshaft sprocket nut	1*	
	061094	Chain tensioner stopper	1*	
ROCKERS, COVERS ETC.—PAGE 6				
	18093A	Rocker covers (Bright polish)	2	
	18094A	Rocker cover (Bright polish)	1	
HEAD STEADY STAY—PAGE 7				
	061129	Engine steady side plate	2	
ENGINE PLATES—PAGE 7				
	061226	Front engine plate mounting bush	2*	
	061227	Front engine plate mounting spacer	1*	
	061228	Front engine plate rubber buffer	2*	
	061227	Rear engine plate mounting rubber	3*	
	061229	Rear engine plate mounting spacer	2*	
	061280	Rear engine plate rubber buffer	2*	

(*Applicable when ENGINE No. 121257)

Plate No.	Part No.	Description	Qty.	Bin No.
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CARBURETTOR—PAGE 9

061315	Carburettor left hand (930 315)	...	1*
061336	Carburettor right hand (930 365)	...	1*
21248	Carburettor screw	...	1*
928-071	Gasket	...	2*
L930 005	Left hand body	...	1*
R930 005	Right hand body	...	1*

CHAINS—PAGE 11

029485	Rear chain—From engine 16a. 938757	...	1
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GEARS AND SHAFTS—PAGE 11

061057	Sieve gear	...	1
061058	Layshaft 4th gear	...	1

GEAR CHANGE—PAGE 13

040612	Foot change lever (chrome) STATE CHROME OR DULL	...	1
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KICKSTARTER—PAGE 15

061039	Kickstarter crank assembly of 60mm	STATE CHROME	1
061038	Kickstarter crank ball (chrome)	OR DULL	1

FRAME—PAGE 15

061130	Frame	...	1
061286	Cent. frame plate	...	1
061287	Cerification plate (new)	...	1

CENTRE STAND—PAGE 17

061116	Centre stand	...	1
061295	Centre stand locating spring	...	1
061059	Centre stand spring	...	1

FOOTRESTS—PAGE 17

061053	Footrest right hand (chrome)	STATE CHROME	1
061052	Footrest left hand (chrome)	OR DULL	1
061246	Support bolt	...	1*
000011	Support bolt washer	...	2*
061247	Support bolt nut	...	1*
061238	Support plate	...	1*

FRONT FORKS—PAGE 17

011544A	Top cover (chrome)	STATE CHROME	1
011545A	Top cover (chrome)	OR BLACK	1
18263	Head race	...	2
13591	Head race felt	...	2

HANDLEBAR—PAGE 19

061046	Handle bar (Export)	...	1
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FRONT MUDGUARD—PAGE 19

060519A	Front mudguard stay (chrome)	STATE CHROME OR DULL	1
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REAR MUDGUARD—PAGE 19

061173	Rear mudguard	...	1
060359	Rear mudguard bolt	...	3
000011	Rear mudguard washer	...	3
060348	Rear mudguard nut	...	3
061121	Rear mudguard rim	...	1
061174	Rear mudguard stay	...	1

(* Applicable after ENGINE No. 131257)

Plate No.	Part No.	Description	Qty.	Sh. No.
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REAR NUMBER PLATE—PAGE 19

002176	Number plate spacer	1	..
061355	Side reflector bracket	2	..
061197	Rear number plate support	1	..
060327	Rear number plate support bolt	2	..
060863	Rear fairing bolt	2	..
000012	Rear fairing washer	2	..
061121	Rear fairing	1	..

BRAKE CABLE—PAGE 20

061076	Front brake cable complete with snap (open end not)	U.S.A. only	1
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OIL PIPE—PAGE 22

061357	Oil pipe (1 p.)	1*
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TWIN SEAT—PAGE 22

061168	Dual seat	1	..
21952	Dual seat rubber	6	..

PETROL TANK—PAGE 22

061108	Petrol tank RED	1	..
061110	Petrol tank BLUE	1	..
037138	Petrol tank (closed end)	1	..
061040	"NORTON" transfer	2	..
109195	Reserve transfer	1	..

OIL TANK—PAGE 22

061117	Oil tank	1	..
061017	Transfer for COMMANDO	1	..
061054	Washer	1	..

FRONT CHAINCASE—PAGE 24

061025	Chaincase cover (left)	1*	..
060761	Light indicator plate	6	..

BATTERY BOX AND CARRIER—PAGE 24

061119	Shatterproof washer	2	..
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REAR WHEEL—PAGE 27

211207	Security bolt	1	..
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BRAKE PARTS—PAGE 28

061054	Brake pedal (chrome)	STATE CHROME OR DULL	*
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SPEEDOMETER—PAGE 28

061353	Speedometer bezel (keys)	1	..
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HEADLAMP—PAGE 28

061160	Headlamp complete with harness	1*	..
061356	Headlamp bolt	2*	..

ALTERNATOR—PAGE 30

061177	Alternator	1	..
061101	Contact breaker	1*	..
061281	Contact breaker screw	2*	..
061093	Contact breaker lead seal	1*	..
061087	Contact breaker cover	1*	..
061105	Contact breaker cover screw	2*	..
34419344	Auto advance unit	1*	..
34419220	Adjusting ring	1*	..
34415642	Spring	2*	..

(*Applicable after ENGINE No. 121257)

Plate No.	Part No.	Description	Qty.	Bin No.
RECTIFIER AND ZENER DIODE—PAGE 31				
061156	Coil	...	2*	
54419974	Coil bracket	...	1*	
425377	Condenser	...	2*	
061242	Coil bracket	...	1	
060865	Coil bracket bolt	...	2	
030017	Coil bracket washer	...	2	
033057	Coil bracket nut	...	2	

SWITCH AND ELECTRICAL SUNDRIES—PAGE 31

061169	H.T. Cable	...	3*	
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GASKET SETS—PAGE 31

061361	Gasket set	...	1*	
061097	Timing cover gasket	...	1*	

ACCESSORY COVER—PAGE 31

061173	Accessory cover	...	1	
061077	Accessory cover transfer	...	1	
060498	Coil securing band	...	1	

REVOLUTION COUNTER—PAGE 33

061580	Rev counter worm gear	...	1*	
061090	Rev counter drive housing	...	1*	
061106	Rev counter drive housing cover	...	2*	
061780	Rev counter drive housing O-ring	...	1*	
061118	Rev counter cable	...	1	

CABLE CLIP—PAGE 33

026880	Cable clip	...	6	
026961	Cable clip	...	4	

TOOLS—PAGE 33

061351	Camshaft oil seal gasket	...	1*	
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OPTIONAL

061523	Proton crank pin set	...	1	
061264	Regt crank pin set	...	1	

(*Available also under C&G Ref No. 231257)

SPARES LIST FOR 1967 COMMANDO 'S'

to be used in conjunction with
1968 COMMANDO SPARES LIST

CRANKCASE—PAGE 4

061099	Crankcase complete with timing cover	...	1	
061073	Timing cover	...	1	
061112	Crankcase halves	...	1	
061160	Crankcase timing side only	...	1	
061092	Timing cover gasket	...	1	
061102	Timing cover screw—long	...	1	
061103	Timing cover screw—short	...	4	
061104	Timing cover screw—medium	...	7	

CYLINDER BARREL—PAGE 5

060356A	Cylinder barrel (SILVER)	...	1	
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Plate No.	Part No.	Description	Qty.	Draw No.
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CHAINS—PAGE 11

U29483	Rear chain From Engine No. 513337	..	..	..	..	..	..	..	1
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GEARS AND SHAFT—PAGE 13

061057	Sleeve gear ..	..	..	..	..	..	..	..	1
061058	Layshaft 4th gear ..	..	..	..	..	..	..	..	1

GEAR CHANGE—PAGE 13

060632	Foot change lever (shifter) ..	..	..	..	..	..	..	..	1
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KICKSTARTER—PAGE 15

061059	Kickstarter crank assembly (disassembled) ..	..	..	..	..	..	..	..	1
061055	Kickstarter crank (disassembled) ..	..	..	..	..	..	..	..	1

FRAME—PAGE 15

061120	Frame ..	..	..	..	..	..	..	..	1
061286	Center stand bracket ..	..	..	..	..	..	..	..	1
061287	Center stand bracket ..	..	..	..	..	..	..	..	1

CENTRE STAND—PAGE 17

061116	Center stand ..	..	..	..	..	..	..	..	1
061285	Center stand bracket (disassembled) ..	..	..	..	..	..	..	..	1
061039	Center stand bracket ..	..	..	..	..	..	..	..	1

FOOTRESTS—PAGE 17

061053	Footrest right hand (disassembled) ..	..	..	..	..	..	..	..	1
061054	Footrest left hand (disassembled) ..	..	..	..	..	..	..	..	1
061246	Footrest support bolt ..	..	..	..	..	..	..	..	1
061247	Footrest support nut ..	..	..	..	..	..	..	..	1
060511	Footrest support washer ..	..	..	..	..	..	..	..	1
061228	Footrest support plate right hand ..	..	..	..	..	..	..	..	1

FRONT FORKS—PAGE 17

061424	Forks complete ..	..	..	..	..	..	..	..	1
061133	Fork Crown ..	..	..	..	..	..	..	..	1
061131	Handlebar peg ..	..	..	..	..	..	..	..	1
061130	Pinch stud ..	..	..	..	..	..	..	..	1
13263	Head Race ..	..	..	..	..	..	..	..	2
15631	Head Race Bolt ..	..	..	..	..	..	..	..	1
061132	Exhaust valve ..	..	..	..	..	..	..	..	1
061114	Pin nut ..	..	..	..	..	..	..	..	1
061115	Pin ..	..	..	..	..	..	..	..	1

HANDLEBAR—PAGE 19

061046	Handlebars (Export) ..	..	..	..	..	..	..	..	1
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FRONT MUDGUARD—PAGE 19

25542A	Front mudguard ..	..	..	..	..	..	..	..	1
25540A	Front mudguard stay ..	..	..	..	..	..	..	..	2

REAR MUDGUARD—PAGE 19

061402	Rear mudguard ..	..	..	..	..	..	..	..	1
060359	Rear mudguard bolt ..	..	..	..	..	..	..	..	4
060341	Rear mudguard washer ..	..	..	..	..	..	..	..	7
060348	Rear mudguard nut ..	..	..	..	..	..	..	..	3
061121	Rear mudguard clip ..	..	..	..	..	..	..	..	1
061400	Rear mudguard stay ..	..	..	..	..	..	..	..	1

Plate No.	Part No.	Description	Qty.	Bin No.
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REAR NUMBER PLATE—PAGE 19

061197	Rear number plate support	...	...	1
060327	Rear number plate support bolt	...	...	2
061355	Side reflector bracket	...	...	2
060865	Rear fanning bolt	...	...	2
000012	Rear fanning washer	...	...	2
061122	Rear fanning	...	...	1

BRAKE CABLE—PAGE 20

061076	Front brake cable complete with stop switch—C.S.A. C14.Y	...	...	1
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OIL PIPES—PAGE 22

061159	Oil feed filter	...	...	1
042065	Oil feed filter washer	...	...	2
060950	Oil feed hose 44"	...	...	1
14698	Oil return adaptor washer	...	...	2
060952	Oil return hose 54"	...	...	1
061045	Oil pipe and junction block	...	...	1
061137	Oil pipe clip	...	...	4

TWIN SEAT—PAGE 22

061168	Dual seat	...	...	1
21852	Dual seat rubber	...	...	6

PETROL TANK—PAGE 22

061108	Petrol Tank RED	...	...	1
061110	Petrol Tank BLUE	...	...	1
061040	408" Oil transfer	...	...	2
000195	Reserve transfer	...	...	1

OIL TANK—PAGE 22

061140	Oil Tank	...	...	1
061218	Oil tank cap	...	...	1
060652	Oil tank bolt	...	...	1
500836	Oil tank sieve	...	...	1
061153	Oil tank feed pump	...	...	2
061145	Oil tank return pump	...	...	2
061157	Oil tank return bolt	...	...	2

PILLION FOOTREST—PAGE 24

060861	Lug bolt	...	...	2
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FRONT CHAINCASE—PAGE 24

061025	Chaincase cover Rd C	...	...	1
060763	Ignition and gear plate	...	...	1

REAR CHAINGUARD—PAGE 24

061272	Rear chainguard	...	...	1
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BATTERY BOX AND CARRIER—PAGE 24

061220	Battery tray assembled	...	...	1
061221	Battery carrier rubber	...	...	1
061233	Battery carrier and oil tank supports	...	...	1

REAR WHEEL—PAGE 27

011197	Security bolt	...	...	1
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BRAKE OPERATING PARTS—PAGE 28

061354	Brake pedal (chrome)	...	...	1
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SPEEDOMETER—PAGE 28

061333	Speedometer head clip	...	...	1
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Plate No.	Part No.	Description	Qty.	Br. No.
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HEADLAMP—PAGE 28

061160	Headlamp complete with harness—HOME AVE. U.S.A.	1	
061356	Headlamp bolt...	2	
000011	Headlamp washer	2	
061234	Headlamp spacer	2	
061378	Clip harness-battery platform	1	
060915	Clip harness battery platform bolt	1	
061239	Headlamp support	1	
061238	Headlamp stay left hand	1	
061245	Headlamp stay right hand	1	
060327	Headlamp stay bolt	2	
015306	Headlamp stay washer	2	
033057	Headlamp nut	2	
000012	Headlamp washer	4	
061362	Headlamp lock nut	2	
061224	Headlamp complete with harness (FRANCE)	1	
061225	Headlamp with harness complete (JAPANESE)	1	
553540	Light unit (GERMANY & ITALY)	1	
54956250	Harness	1	

ALTERNATOR—PAGE 30

06117	Alternator	1	
061101	Contact breaker	1	
061261	Contact breaker screw	1	
061083	Contact breaker lead seal	1	
061085	Contact breaker cover	1	
061105	Contact breaker screw	2	

REAR LAMP—PAGE 30

54933286	Stop and go etc	1	
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RECTIFIER AND ZENER DIODE—PAGE 31

061242	Cool brackets	1	
060865	Cool bracket bolt	2	
000013	Cool bracket washer	4	
033057	Cool bracket nut	2	
061148	Cool	2	
34419974	Cool brackets	2	
425327	Condenser	2	

SWITCHES AND ELECTRICAL SUPPLIES—PAGE 31

54956423	24" lead uninsulated	2	
(061164)			
54953387	Rev counter and speedometer base	2	

ACCESSORY COVER—PAGE 33

061342	Diode fastener	2	
061341	Diode fastener single	2	
061340	Diode fastener spacer	1	
061213	Right side cover RED	1	
061209	Right side cover BLUE	1	
061207	Right side cover transfer	1	
061202	Left side cover RED	1	
061198	Left side cover BLUE	1	
061207	Left side cover transfer	1	
061204	Left side cover bracket	2	
342929	Left side cover spacer	2	
061344	Left side cover bolt	2	
061206	Left side cover grommet	4	

REVOLUTION COUNTER—PAGE 33

061089	Rev counter worm gear	2	
061090	Rev counter drive housing	1	
061106	Rev counter drive housing screw	2	
061287	Rev counter drive housing "O" ring	1	
061118	Rev counter cable	1	

Plate No.	Part No.	Description	Qty.	Box No.
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AIR FILTER—PAGE 33

363902A	Air filter front plate (chrome)	...	...	...	...	...	...	...	...	...	1
361361	Air filter front plate spacer	...	...	...	...	...	...	...	...	...	1

CABLE CLIPS—PAGE 33

526880	Cable clip	...	...	...	...	...	...	...	...	...	6
526881	Cable clip	...	...	...	...	...	...	...	...	...	4

TOOLS—PAGE 33

561359	Camshaft oil seal guide	...	...	...	...	...	...	...	...	...	1
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OPTIONAL

061275	Front crash bar kit	...	...	...	...	...	...	...	...	...	1
061289	Rear crash bar kit	...	...	...	...	...	...	...	...	...	1

SPARES LIST FOR 1969 COMMANDO FASTBACK to be used in conjunction with 1968 COMMANDO SPARES LIST

CRANKCASE—PAGE 4

561379	Crankcase complete with timing cover	...	...	...	...	...	...	...	...	...	1*
561371	Timing cover	...	...	...	...	...	...	...	...	...	1*
561112	Crankcase halves less timing cover	...	...	...	...	...	...	...	...	...	1
561100	Crankcase timing side only	...	...	...	...	...	...	...	...	...	1*
561092	Timing cover gasket	...	...	...	...	...	...	...	...	...	1*
561103	Timing cover lower leg	...	...	...	...	...	...	...	...	...	1*
561101	Timing cover screw shaft	...	...	...	...	...	...	...	...	...	4*
561104	Timing cover screw washers	...	...	...	...	...	...	...	...	...	2*

CYLINDER BARREL—PAGE 5

060194A	Cylinder barrel silver	...	...	...	...	...	...	...	...	...	1
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PISTONS—PAGE 5

061185	Piston complete sec. left side	...	...	...	...	...	...	...	...	...	1
061186	Piston complete sec. right side	...	...	...	...	...	...	...	...	...	1
061180	Scraper ring 3rd	...	...	...	...	...	...	...	...	...	2
061187	Piston complete - 010 left hand	...	...	...	...	...	...	...	...	...	1
061189	Piston complete - 020 left hand	...	...	...	...	...	...	...	...	...	1
061191	Piston complete - 030 left hand	...	...	...	...	...	...	...	...	...	1
061193	Piston complete - 040 left hand	...	...	...	...	...	...	...	...	...	1
061188	Piston complete - 010 right hand	...	...	...	...	...	...	...	...	...	1
061190	Piston complete - 020 right hand	...	...	...	...	...	...	...	...	...	1
061192	Piston complete - 030 right hand	...	...	...	...	...	...	...	...	...	1
061194	Piston complete - 040 right hand	...	...	...	...	...	...	...	...	...	1
061181	Scraper ring - 010	...	...	...	...	...	...	...	...	...	2
061182	Scraper ring - 020	...	...	...	...	...	...	...	...	...	2
061183	Scraper ring - 030	...	...	...	...	...	...	...	...	...	2
061184	Scraper ring - 040	...	...	...	...	...	...	...	...	...	2

CAN
REPLACE 1968
PATTERN

TIMING GEAR—PAGE 6

061086	Camshaft thrust washer	...	...	...	...	...	...	...	...	...	1*
061084	Camshaft	...	...	...	...	...	...	...	...	...	1*
061077	Intermediate gear ass.	...	...	...	...	...	...	...	...	...	1*
061078	Intermediate gear shaft	...	...	...	...	...	...	...	...	...	1*
061079	Intermediate gear bush	...	...	...	...	...	...	...	...	...	1*
061083	Camshaft sprocket	...	...	...	...	...	...	...	...	...	1*
20732	Camshaft sprocket nut	...	...	...	...	...	...	...	...	...	1*
061094	Chain tensioner slipper	...	...	...	...	...	...	...	...	...	1*

(*Applicable after EA/GISE No. 431257)

Part No.	Part No.	Description	Qty.	Bin No.
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HEAD STEADY STAY—PAGE 7

061128	Engine steady side plate		2	
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ENGINE PLATES ETC.—PAGE 7

061226	Front engine mounting bush		2*	
061277	Front engine mounting spacer		1	
061278	Front engine buffer rubber		2*	
061227	Rear engine mounting rubber		2*	
061279	Rear engine mounting spacer		2*	
061282	Rear engine buffer rubber		2*	

ROCKER COVERS ETC.—PAGE 8

18092A	Rocker cover front (bright polish)	STATE BRIGHT	2	
18094A	Rocker cover rear (bright polish)	OR GULL	1	

CARBURETTOR—PAGE 9

061335	Carburettor left hand (990, 105)		1*	
061336	Carburettor right hand (990, 105)		1*	
21248	Carburettor fixing screw		1*	
528 071	Genuine		2*	
L930 005	Left hand body		1*	
R930 005	Right hand body		1*	

GEARS AND SHAFTS—PAGE 10

061057	Sleeve gear boss		1	
061058	Layshaft set gear		1	

CHAINS—PAGE 11

029465	Rear chain—From engine No. 101227		1	
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GEAR CHANGE—PAGE 12

045632	Footchange lever (chrome?)	STATE CHROME OR GULL	1	
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KICKSTARTER—PAGE 15

061056	R Kickstart crank (dimpled) and subassembly	STATE CHROME	1	
061058	R Kickstart crank gear (chrome?)	OR GULL	1	

FRAME—PAGE 15

051390	Frame		1	
051388	Certification label		1	
051387	Cert. Gear oil level cover		4	

CENTRE STAND—PAGE 17

061116	Centre stand		1	
061295	Centre stand locking spring		1	
061039	Centre stand spring		1	

FOOTRESTS—PAGE 17

061053	Footrest right hand (chrome?)	STATE CHROME	1	
061052	Footrest left hand (chrome?)	OR GULL	1	
061246	Footrest support bolt		1*	
000011	Footrest support bolt washer		2*	
061247	Footrest support bolt nut		1*	
061228	Footrest support plate		1*	

FRONT FORKS—PAGE 17

011544A	Top cover tube left hand (chrome?)	STATE CHROME	1	
011545A	Top cover tube right hand (chrome?)	OR BLACK	1	
16263	Frame ball race		2	
15631	Frame ball race felt washer		2	

(* Also usable after ENGINE No. 124757)

Plate No.	Part No.	Description	Qty	Part No.
HANDLEBAR—PAGE 19				
	061046	Handlebar (Export)	1	
FRONT MUDGUARD—PAGE 19				
	060619A	Front mudguard stay (chrome)	1	STATE CHROME OR BLACK
REAR NUMBER PLATE—PAGE 19				
	061355	Reflector bracket	2	
	000178	Number plate spacer	1	
BRAKE CABLE—PAGE 20				
	061076	Front brake cable complete with stop switch—U.S.A. ONLY	1	
PETROL TANK—PAGE 22				
	026359	Petrol tank rubber	1	
	032229	Petrol tank support rubber	1	
	009195	Petrol tank reserve chamber	1	
	061040	'NORTON' transfer	1	
	061069	Petrol tank RED	1	SEE FINISH
	061070	Petrol tank GREEN	1	NOT
	061071	Petrol tank RED SILVER	1	ACCESSORY
	061139	Petrol tank HIRE PLATE COVER	1	FOR NOTE
OIL TANK—PAGE 22				
	061117	Oil tank	1	
	061017	Oil tank transfer for Cooper	1	
	061354	Oil tank rubber	1	
OIL PIPES—PAGE 22				
	061357	Oil pipe clip	1	
FRONT CHAINCASE—PAGE 24				
	061016	Chaincase outer half	1	
	060761	Ignition indicator plate	1	
BATTERY BOX AND CARRIER—PAGE 24				
	014119	Washer	2	
REAR WHEEL—PAGE 27				
	011707	Security bolt	1	
BRAKE OPERATING PARTS—PAGE 28				
	061054	Brake pads (chrome)	1	STATE CHROME OR DULL
SPEEDOMETER—PAGE 28				
	061333	Speedometer head—cilia	1	
HEADLAMP—PAGE 28				
	061166	Headlamp complete with harness	1*	
	061356	Headlamp bolt	2*	
HORN—PAGE 30				
	015326	Horn bracket guard washer	1	
	002012	Horn bracket guard washer	1	
	060865	Horn bracket guard bolt	1	

(*Applies to all ENGINES No. 191257)

Plate No.	Part No.	Description	Qty.	Bus No.
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ALTERNATOR—PAGE 30

061777	Alternator (rotor and stator)	...	1	
061701	Contact breaker complete	...	1	
54419344	Auto advance unit	...	1	
54419720	Adjusting pin	...	1	
54415642	Springs	...	1	
061093	Contact breaker lead wire	...	2	
061097	Contact breaker cover	...	1	
061281	Contact breaker screw	...	1	
061105	Contact breaker cover screw	...	2	

RECTIFIER AND ZENER DIODE—PAGE 31

061158	Ignition coil	...	2	
061242	Ignition coil bracket to frame	...	1	
060865	Ignition coil bracket to frame bolt	...	2	
009012	Ignition coil bracket to frame washer	...	2	
093057	Ignition coil bracket to frame nut	...	2	
54415974	Coil bracket	...	1	
425377	Condenser	...	2	

SWITCHES AND ELECTRICAL SUNDRIES—PAGE 31

061169	H.V. Cap	...	2	
061389	Ignition switch/sleeve	...	1	

ACCESSORY COVER—PAGE 31

061519	Accessory cover	...	1	
061617	Accessory cover (for 750 Commando)	...	1	

GASKET SETS—PAGE 31

061362	Gasket set	...	1	
061082	T timing cover gasket	...	1	

REVOLUTION COUNTER—PAGE 31

061110	Rev. counter cable	...	1	
061089	Rev. counter drive worm gear	...	1	
061090	Rev. counter drive housing	...	1	
061105	Rev. counter drive bearing screw	...	2	
061252	Rev. counter drive housing O-ring	...	1	

CABLE CLIP—PAGE 33

026820	Cable clip	...	5	
026891	Cable clip	...	4	

TAIL SECTION—PAGE 33

061063	Tail section RED	SELF FINISH	1	
061064	Tail section GREEN	NOT	1	
061065	Tail section RED/31 VER	REFINISHED	1	
061138	Tail section PURP FLAKE SILVER	FOR MOTIF	1	
035039	NONION Transfer		1	
061044	COMMANDO 750 Transfer		2	

TOOLS—PAGE 33

061359	Camshaft oil seal guide	...	1	
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OPTIONAL EQUIPMENT

061275	Crash bar set—Front	...	1	
061269	Crash bar set—Rear	...	1	

(Applicable also for V-GAGE No. 131257)

SPARES SUPPLEMENT FOR 1970 COMMANDO—ALL MODELS

To be used in conjunction with 1968 Commando Spares List.

PARTS CHANGED FROM 1969 MODELS

Page No.	1970 Part No.	Description	Qty. Per Set	1969 Part No.	Models Used on
4	061537	Crankcase halves assembled	1	061117	All
4	061447	Crankcase Drive Side	1	063401	All
4	061538	Crankcase Timing Side	1	061387	All
4	061475	Crankcase T.S. Only	1	061191	All
7	014117	Eng. Steady Screw Washer	1	003011	All
11	043615	Mainshaft 1st Gear	1	043911	All
11	043614	Mainshaft 2nd Gear	1	043471	All
—	061441	Camshaft on Base	1	061154	All U.S.A.
—	010461	Deck Oil Return on Base	1	—	All
11	061702	Crane Stand Nut	2	061102	All
14	061722	Pinion Rest Support Plate	2	—	FASTBACK ROADSTER
14	062471	Pinion Rest Support Spring	2	—	FASTBACK ROADSTER
17	11711043-4	Fork Slider Pinion Spring	1	060111	All
20	0616419	Twisting	1	010012	All
20	061450	U.S.A. Twisting Cable & Spring	1	060911	All U.S.A.
20	061451	U.S.A. Twisting Cable & Spring	1	051611	All U.S.A.
23	061511	Side Cover	1	—	ROADSTER
23	061519	Deck Bridge	1	—	ROADSTER
9	061606	1st Mainshaft U.S.A.	1	060110	All U.S.A. FASTBACK ROADSTER
9	061607	2nd Mainshaft U.S.A.	1	060211	FASTBACK ROADSTER U.S.A.
10	061608	Swallow	1	051611	FASTBACK ROADSTER U.S.A.
10	061819	Swallow Oil	1	061111	ROADSTER
10	03131	Swallow Oil Seal	2	060110	U.S.A. FASTBACK
10	03131	Swallow Oil Seal	1	060110	—
11	061720	Swallow Oil Seal	1	—	All U.S.A. ROADSTER FASTBACK
14	061703	Swallow Oil Seal	1	060110	ROADSTER FASTBACK U.S.A.

1970 ROADSTER ONLY

PARTS PREVIOUSLY LISTED ONLY FOR 'S' TYPE AND NOW COMMON TO ROADSTER:

Front fender	051111	Headlamp base	050011
Front fender stay bracket	051112	Headlamp bulb socket	061214
Handlebar cap	061113	Headlamp bracket	061215
Fork crown assembled	061114	Headlamp top stay L.H.	061216
Fork crown pivot stud	061115	Headlamp top stay R.H.	061217
Fork slider extension	061116	Headlamp top stay bolt	061218
Fork main tube	061117	Headlamp top stay washer	061219
Fork garter	061118	Headlamp bottom stay washer	060012
Chain guard (chrome)	061119	Headlamp bottom stay nut	033037
Oil tank	061120	Headlamp bottom stay pin nut	061119
Oil feed filter	061121	Capacitors on battery platform	061120
Oil feed filter washer	061122	Accelerator cover bolt	061204
Oil feed bung	061123	Accelerator cover grommet	060816
Junction block	061124		