

Parts Manual

Suzuki GS1000G 1980/81

With sample prices approximately 2008

Generic part addition added for reference

Keep your GS1000 running forever!

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Please note the following details:

The original part or OEM part number can sometimes give you dimensions for a replacement part

For example: Screw part number **02142-05127** uses the first part to define where it goes and the second part gives the size 05 means 5mm and 12 means 12mm and 7 means the pitch of the thread.

In each diagram parts list, a column has been added called **Generic Part** use this to record any replacement parts that is found available for future use, as many of these parts can become obsolete.

The prices shown here are only guidelines and was applicable at a supplier middle 2008 and vary by supplier and availability.

Information on O-ring measurement:

O-ring measurement can become quite confusing, especially in non metric countries Just remember that the Suzuki was designed to metric measurements and some non-metric equivalents may fit.

Also note that getting a close non-metric equivalents and then measuring that to again get to a metric fit may cause problems.

– always use the metric measurement as your **baseline**, not the non-metric one!

The again if you are not sure check if the part number does not show a correct metric size.

What you need to know when measuring for O-rings:

The American inch system has 119 inside diameter (ID) and 5 cross sections (c/s) thus giving 349 O-ring combinations as standard sizes..

Where as there are about 15000 available metric sizes.

The difference between the two measuring systems is that inch sized O-rings have an actual size that is always larger than the normal size. For example, an O-ring with a 1/8" c/s should measure .124", but actually measures .139".

Metric O-rings have an actual size and a nominal size that are the same and a metric O-ring With a nominal c/s size of 2.5mm will actually measure 2.5mm.

O-rings need to be squeezed about 15% of their volume to function properly and the difference In the two systems is again that the inch system O-ring groove is roughly equal to the nominal size. So if the groove is .125" then the O-ring will be .139" and under pressure it will be squeezed 15% to .125".

The metric O-ring grooves are just the opposite. They have shallower grooves than the nominal size So a groove measures 3.1mm deep uses a 3.5mm O-ring and thus achieves the same 15% squeeze.

Preface

PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI GS1000GT, GS1000GX.

INSTRUCTIONS FOR QUOTING THE CATALOGUE.

DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

1. ABBREVIATION

Abbreviations used in this catalogue are as follows:

AK	:As required
ASSY	:Assembly
E. No	:Engine number
F. No	:Frame number
d	:Diameter of material
ID	:Inside diameter
OD	:Outside diameter
L	:Length
LH	:Left hand side
RH	:Right hand side
~123456	:Up to GS1000G-123456 (GS1000GLT)
123456~	:From F. No. GS100G-123456 (GS1000GLX)
~2123456	:Up to F. No. JS1GT71G B2123456 (GS1000GLX)
2123456~	:From F. No. JS1GLT71G B2123456 (GS1000GLX)
12 x 34 x 5.6	-----Figures in the description column
	Show dimensions of parts.
ID OD T (or W, L)	
NT	:Number of teeth
OPT	:Optional
OS	:Oversize
STD	:Standard
T	:Thickness
US	:Under size
W	:Width

2. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in the front as shown in the description column indicates the component of the assembly also available individually.

3. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modification between new parts and old ones.

4. NOTE

- 5.1 There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.
- 5.2 In respect of rubber and vinyl pieces, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.
- 5.3 Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

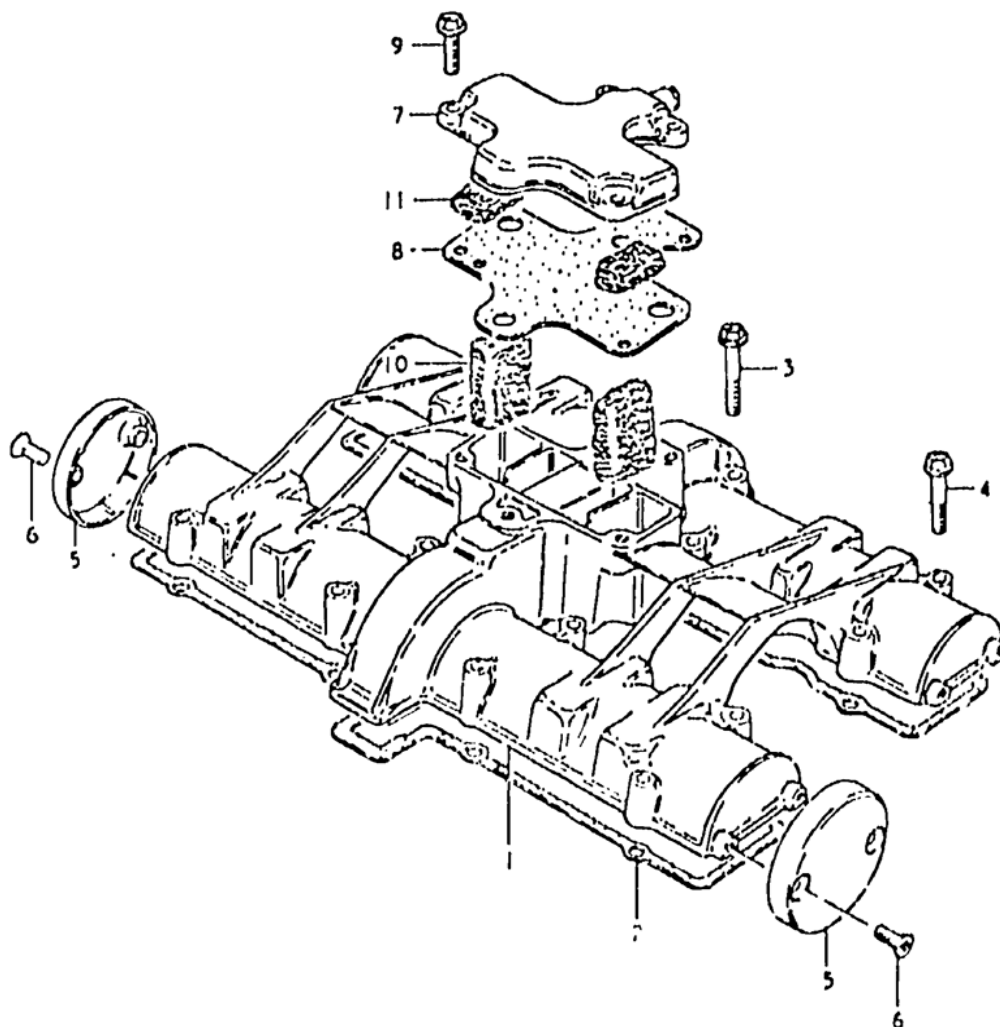
5. SERIAL FRAME NUMBER

GS1000GT	:	GS100G-100001~
GS1000GX	:	JS1GT71G B2100001~

Colour Code

Colour No	Colour Description	Munsell Colour notation	Models				
			T	X			
019	Black	N1	o	o			
05L	Candy imperial maroon			o			
08D	Marble Re mans Blue		o				
08E	Pearl black		o	o			
291	Black Semi-Gloss	(N1)	o	o			
764	Gold (Tape)		o	o			
41G	Black (leather)		o	o			
72N	Combination (674 + 080)		o				
998	Combination (764 + 019)		o				

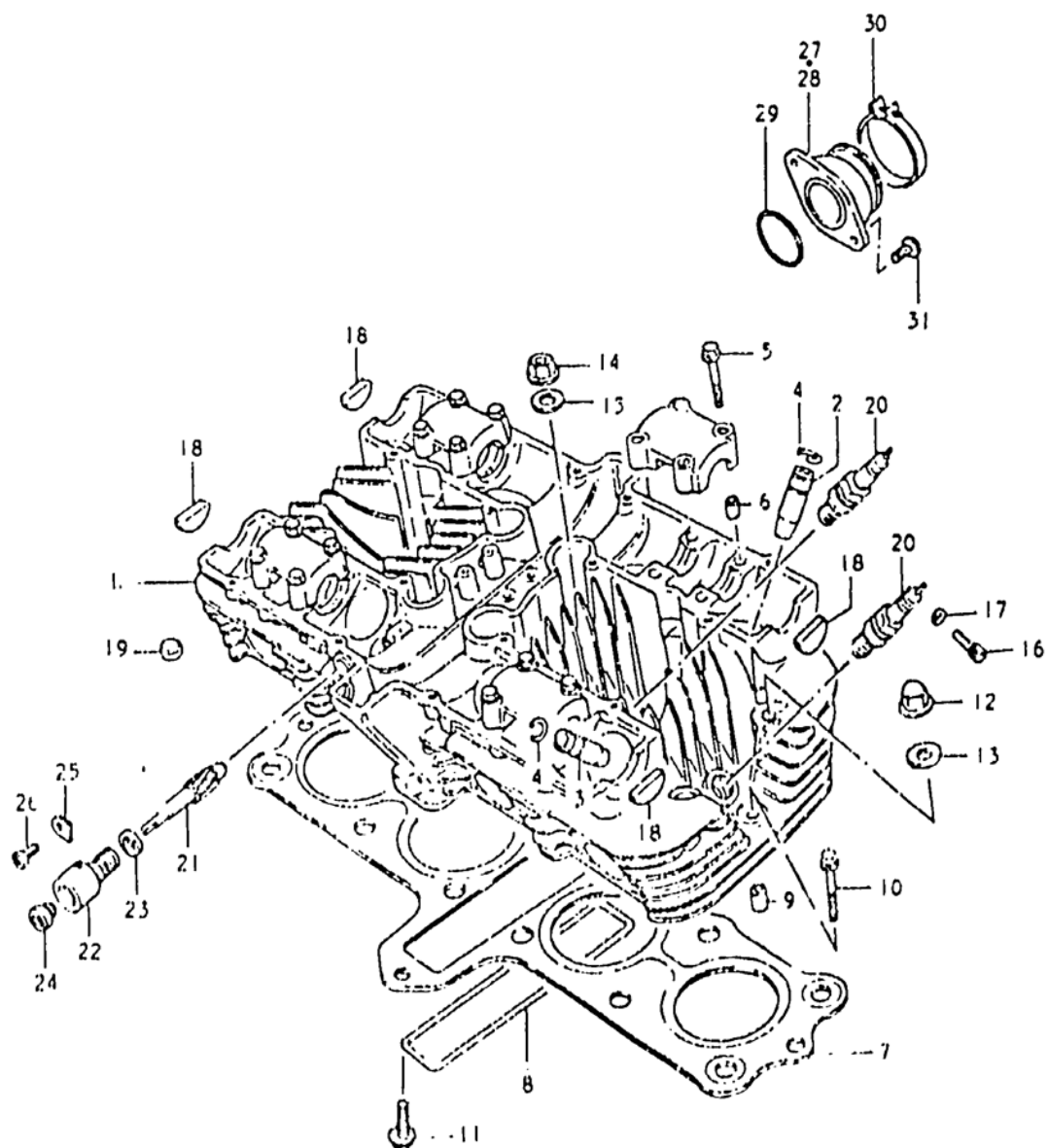
FIG.1



1000GX

REF#	PART	Amt	Cost	Generic Part
2	GASKET,CYL HD C 11173-49004-H17 (replaces 11173-49002)	1	\$13.73	
3	BOLT 01550-06407 (replaces 01517-06408)	6	\$1.18	
4	BOLT 01550-06357 (replaces 01517-06358)	10	\$1.18	
5	CAP, CYLINDER HEAD COVER 11174-49000	4	\$13.03	
6	SCREW 02122-05127 (replaces 02132-05127)	8	\$0.99	
7	COVER, BREATHER 11176-47042 (replaces 11176-47010)	1	\$15.28	
8	BREATHER CVR GA 11177-47001-H17 (replaces 11177-47001)	1	\$4.72	
9	..BOLT 01550-06257 (replaces 01517-06258)	4	\$1.00	
10	SEPARATOR,OIL B 11186-45001 (replaces 11186-45000)	2	\$2.10	
11	SEPARATOR,OIL B 11187-45001 (replaces 11187-45000)	2	\$2.10	

FIG. 2



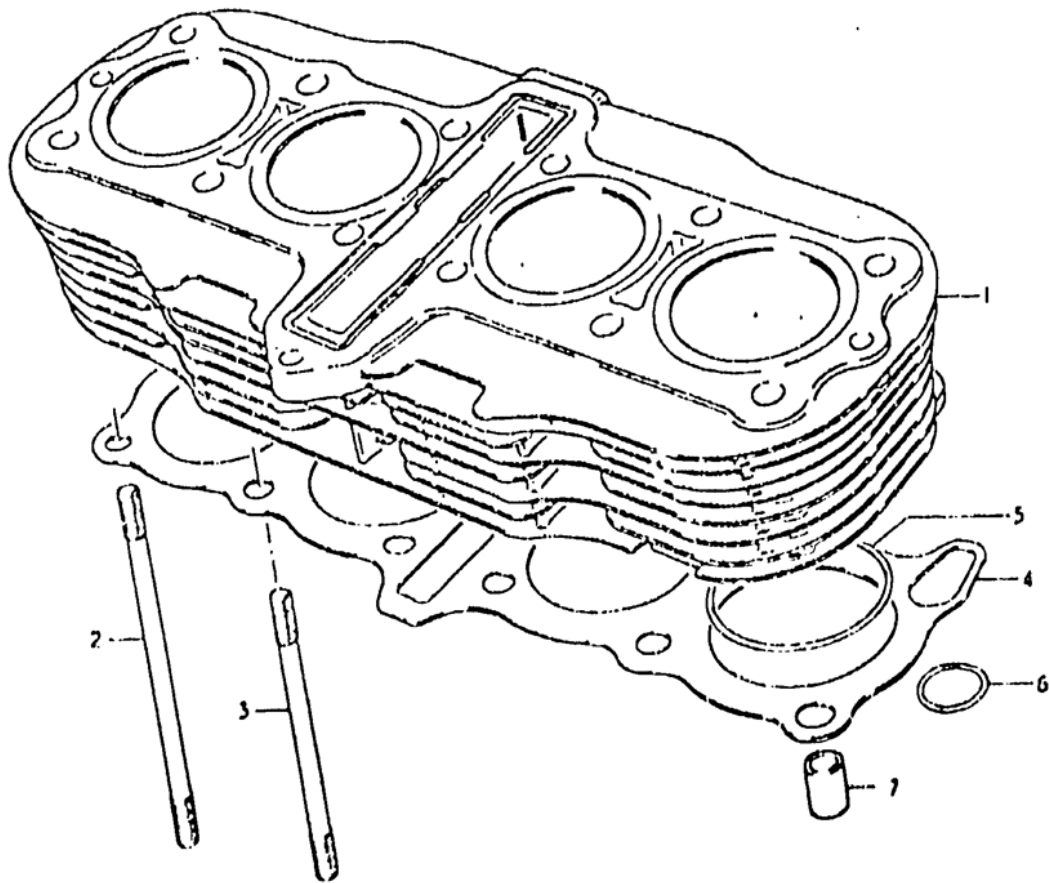
GS1000GX

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REF#	PART	Amt	Cost	Generic Part
2	GUIDE, VALVE (OS:0.3) 11115-45740	4	\$8.45	
3	.GUIDE, EXHAUST VALVE 11116-45740	4	\$9.91	
4	.RING, VALVE GUIDE 09381-10003	8	\$0.99	
5	.BOLT (6X39) 09103-06026	16	\$0.99	
6	PIN 09206-08001	8	\$0.99	
7	GASKET 11141-49410 (replaces 11141-49002)	1	\$65.26	
8	O RING 09280-99003	1	\$15.40	
9	PIN 04211-11189	2	\$0.99	
10	BOLT 01550-06457 (replaces 01517-06458)	2	\$1.18	
11	BOLT 01550-06307 (replaces 01517-06308)	1	\$1.18	
12	NUT 09159-10026	4	\$2.74	
13	GASKET 09168-10017 (replaces 09168-10019)	4	\$1.30	
14	NUT 08316-10107 (replaces 08316-16108)	8	\$1.04	
15	WASHER (10.5X22X2.3) 09160-10039	8	\$0.99	
16	BOLT 07130-0510B (replaces 09106-05006)	4	\$1.10	
17	GASKET 09168-05010	4	\$0.99	
18	PLUG, SIDE 09241-23002	4	\$2.74	
19	PAD, RUBBER 11152-38A00 (replaces 11152-45000)	18	\$1.22	
20/01	SPARK PLUG (NGK,B8ES) 09482-00091 (replaces 09482-00225)	4	\$1.69	
20/02	SPARK PLUG (ND,W24ES-U) 09482-00196	4	\$2.10	
21	GEAR, TACHO. DRIVEN (NT:10) 26431-45002 (replaces 26431-45001)	1	\$18.39	
22	SLEEVE 26441-49000 (replaces 26441-45000)	1	\$12.94	
23	SEAL BAND 26451-45000	1	\$2.31	
24	SEAL, ODOMETER (5X12X8) 09289-05002	1	\$3.77	
25	PLATE, TACHOMETER DRIVEN GEAR 26449-33000	1	\$1.64	

26	SCREW (5X12) 09128-05101	1	\$0.99	
27	PIPE, INTAKE RH 13110-49100	2	\$19.87	
28	PIPE, INTAKE LH 13120-49100	2	\$19.87	
29	.O RING, INTAKE PIPE 09280-40010 (replaces 09280-40003)	4	\$1.61	Viton O-ring 40mm x 2.5mm
30	CLAMP 09402-54303	4	\$1.71	
31	.SCREW 02112-06167 (replaces 02112-06168)	8	\$0.99	

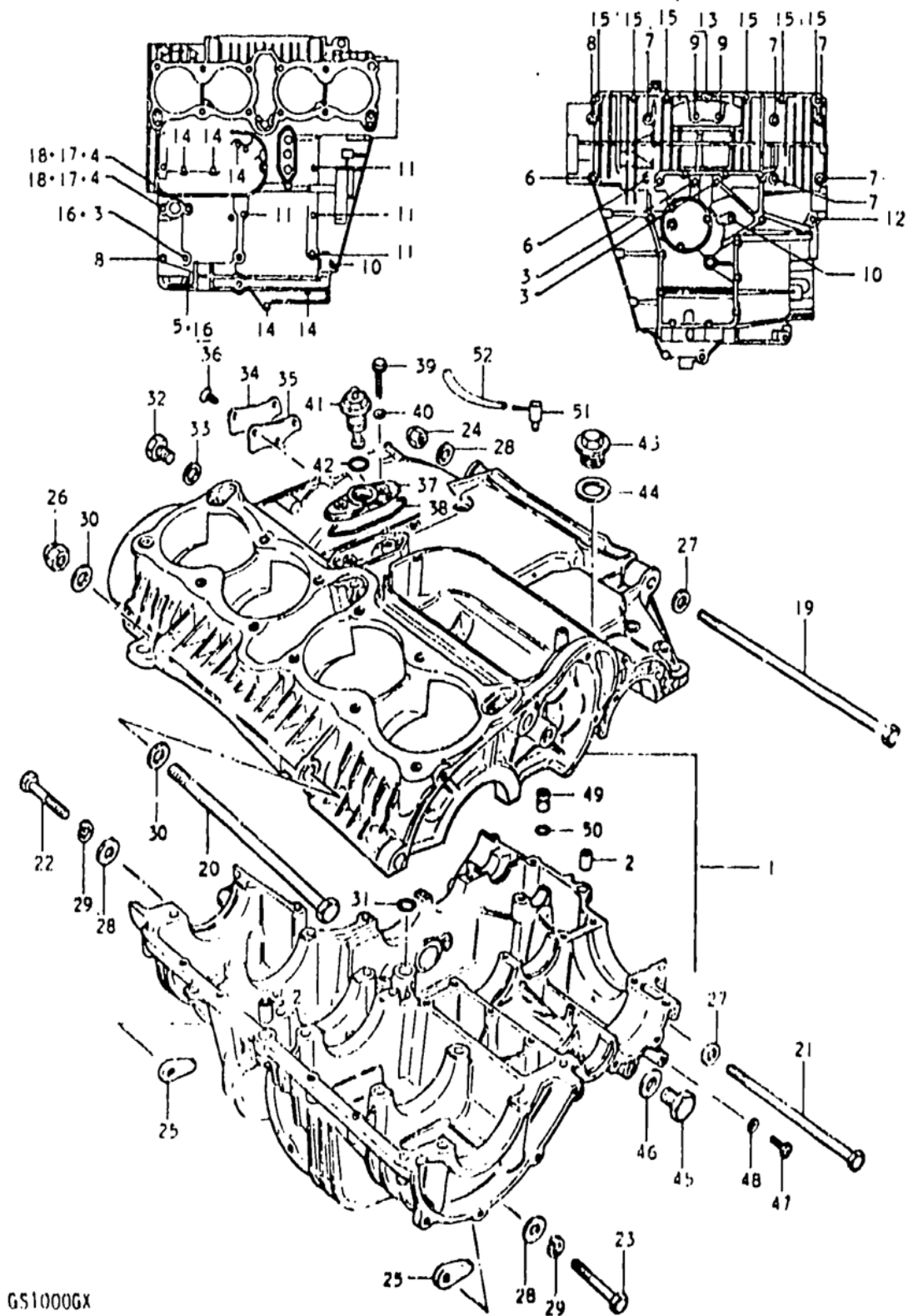
FIG.3



GS1000GX

REF#	PART	Amt	Cost	Generic Part
2	STUD BOLT 09108-10027	4	\$2.80	
3	STUD BOLT (L:168) 09108-10112 (replaces 09108-10028)	8	\$5.38	
4	GASKET,CYLINDER 11241-49401-H17	1	\$16.68	
5	O RING 09280-74002	4	\$2.25	
6	O RING (ID:3.05) 09280-21004	2	\$1.40	
7	PIN 04211-13189 (replaces 09206-13001)	2	\$0.99	

FIG.4



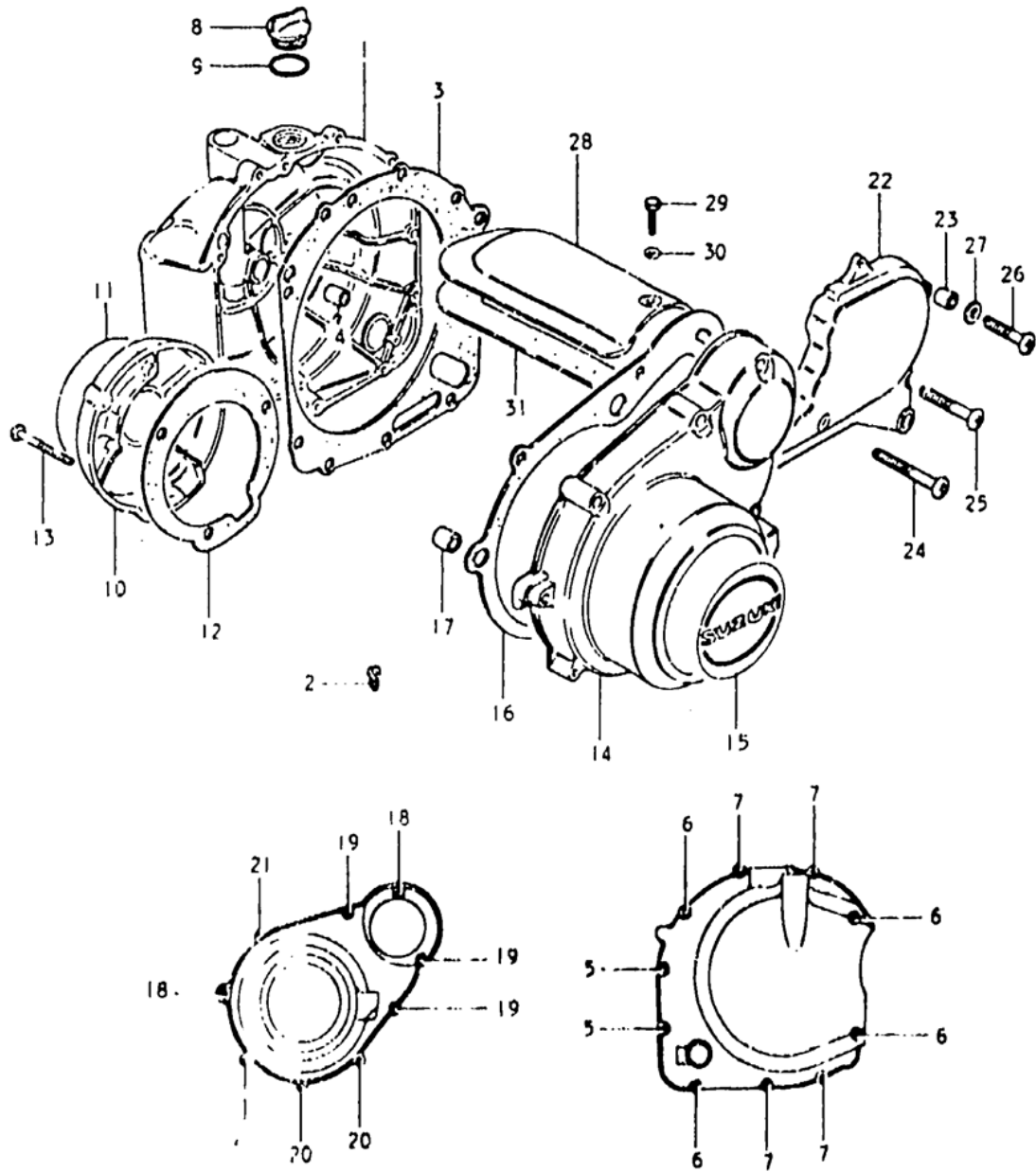
GS1000GX

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REF#	PART	Amt	Cost	Generic Part
2	PIN 04211-13189 (replaces 09206-13001)	2	\$0.99	
3	BOLT (8X125) 09103-08106 (replaces 09103-08020)	3	\$2.07	
5	BOLT, CRANKCASE (8X105) 09103-08097 (replaces 09103-08023)	1	\$1.47	
6	BOLT, UPPER 09103-08070 (replaces 09103-08009)	2	\$2.37	
7	.BOLT 01550-08907 (replaces 01517-08908)	5	\$1.88	
8	BOLT, THROTTLE LEVER HOLDER 01550-08657 (replaces 01517-08658)	4	\$1.68	
9	BOLT, THROTTLE BODY 01550-08607 (replaces 01517-08608)	2	\$1.68	
10	BOLT 01550-06907 (replaces 01517-06908)	2	\$1.68	
11	BOLT 6X75 01550-06757 (replaces 01517-06758)	4	\$1.49	
12	.BOLT 01550-06557 (replaces 01517-06558)	1	\$1.18	
13	BOLT 01550-06507 (replaces 01517-06508)	1	\$1.18	
14	BOLT 01550-06457 (replaces 01517-06458)	5	\$1.18	
15	BOLT 01550-06357 (replaces 01517-06358)	6	\$1.18	
16	..NUT 08316-10087 (replaces 08316-16088)	2	\$0.99	
17	NUT 08313-10087 (replaces 08313-11088)	2	\$0.99	
18	GASKET (8.2X14X1.0) 09168-08016 (replaces 09168-08008)	2	\$0.99	
19	BOLT (10x270) 09100-10074	1	\$10.11	
20	SHAFT, PIVOT 61211-39002 (replaces 61211-39000)	1	\$9.39	
21	BOLT (10x165) 09100-10078	1	\$4.56	
22	BOLT 01500-10603 (replaces 01107-10608)	1	\$1.74	
23	BOLT 01500-10503 (replaces 01107-10508)	1	\$1.18	
24	NUT 09159-10011	2	\$1.35	
25	NUT 09159-10020	2	\$1.88	
26	NUT, REAR CUSHION LEVER CTR 08319-21128	1	\$1.64	
27	WASHER 09160-10005	2	\$0.99	
28	WASHER, THROTTLE DRUM 08322-01107 (replaces 08322-11108)	5	\$0.99	
29	LOCK WASHER 08321-01107 (replaces 08321-21108)	2	\$0.99	

30	WASHER 08322-01127 (replaces 08322-11128)	2	\$0.99
31	.O RING 09280-13001	1	\$1.01
32	PLUG, OIL DRAIN 09247-14026 (replaces 09247-14012)	1	\$1.68
33	.GASKET (14.1X18X1.5) 09168-14004	1	\$0.99
34	.CAP, OIL GALLERY 11394-45000	1	\$2.00
35	GASKET,OIL GALL 11497-45000-H17	1	\$1.88
36	SCREW 02122-06167 (replaces 02122-06168)	3	\$0.99
37	HOUSING, SWITCH 16445-45000	1	\$13.18
38	O RING 16448-45000	1	\$4.08
39	..BOLT 01550-06257 (replaces 01517-06258)	2	\$1.00
40	WASHER, OIL GALLERY EXHAUST 09168-06023 (replaces 09168-06009)	2	\$0.99
41	SWITCH ASSY,OIL 37820-45061 (replaces 37820-45050)	1	\$12.06
42	O RING, ADJUSTER 09280-19001	1	\$0.99
43	PLUG 09248-20003 (replaces 09247-20002)	1	\$2.10
44	GASKET 20.1X27X 09168-20003 (replaces 09168-20004)	1	\$1.06
45	PLUG, OIL DRAIN 09247-14036 (replaces 09247-14014)	1	\$2.74
46	.GASKET (14.1X18X1.5) 09168-14004	1	\$0.99
47	SCREW (6X10) 09128-06044 (replaces 09128-06004)	1	\$0.99
48	WASHER, OIL GALLERY EXHAUST 09168-06023 (replaces 09168-06009)	1	\$0.99
49	.NOZZLE, OIL GALLERY 09364-05005	1	\$1.30
50	.O RING (D:1.1, ID:3.1) 09280-03003 (replaces 09280-03001)	1	\$0.99
51	PLUG, BREATHER 24821-45100	1	\$3.28
52	HOSE, BREATHER (L:600) 09352-20503-600	1	\$2.99

FIG.5



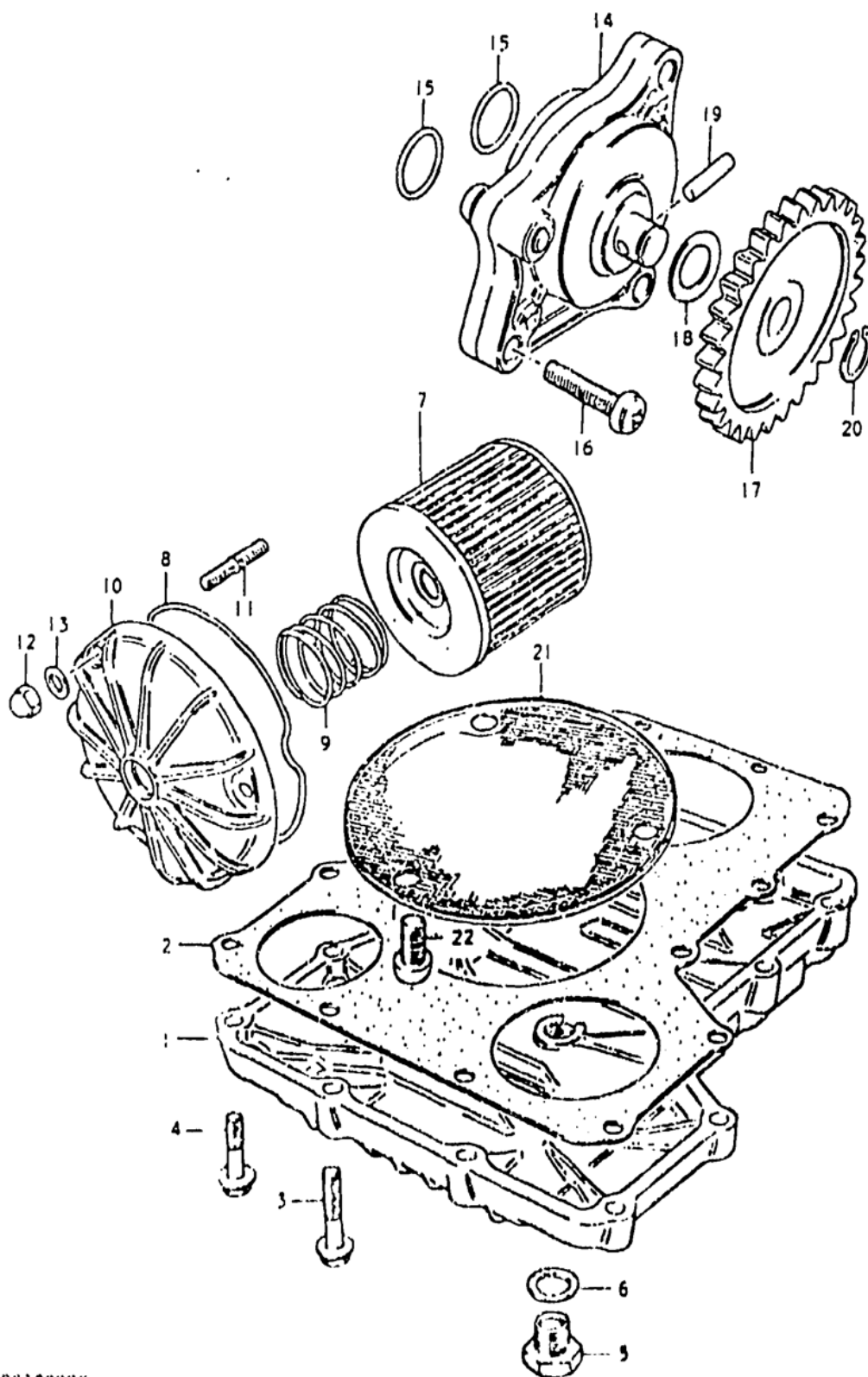
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REF#	PART	Amt	Cost	Generic Part
3	GASKET,CLUTCH C 11482-49100-H17 (replaces 11482-49100)	1	\$8.46	
4	PIN 09202-09004	2	\$0.99	
5	SCREW 02112-06357 (replaces 02112-06358)	2	\$0.99	
6	SCREW 02112-06307 (replaces 02112-06308)	3	\$0.99	
7	SCREW 02112-06257 (replaces 02112-06258)	4	\$0.99	
8	PLUG, ENGINE OIL FILLER 09200-30810 (replaces 09259-30001)	1	\$4.51	
9	.O RING 09280-32005	1	\$0.99	
10	COVER, CONTACT BREAKER 11381-49002 (replaces 11381-49001)	1	\$30.41	
11	EMBLEM 68235-45200 (replaces 68235-45100)	1	\$10.79	
12	GASKET 11491-45000	1	\$2.50	
13	.SCREW 02112-0530A (replaces 02112-05308)	3	\$0.99	
14	COVER, GENERATOR 11351-49002 (replaces 11351-49001)	1	\$102.50	
15	EMBLEM 68233-45200 (replaces 68233-45100)	1	\$8.45	
16	GASKET,MAG COVE 11483-45000-H17 (replaces 11483-45000)	1	\$5.58	
17	PIN 04211-13189 (replaces 09206-13001)	1	\$0.99	
18	SCREW (6x45) 02112-06457 (replaces 02112-06458)	2	\$0.99	
19	SCREW (6x40) 02112-06407 (replaces 02112-06408)	3	\$0.99	
20	SCREW 02112-06357 (replaces 02112-06358)	3	\$0.99	
21	SCREW 02112-06307 (replaces 02112-06308)	1	\$0.99	
22	COVER, SECONDARY DRIVE UNIT 11360-49101 (replaces 11360-49100)	1	\$54.74	
23	PIN, CL RLSE CYL 04211-09129	1	\$0.99	
24	SCREW 02112-06307 (replaces 02112-06308)	1	\$0.99	
25	SCREW 02112-06257 (replaces 02112-06258)	1	\$0.99	
26	SCREW 02112-06207 (replaces 02112-06208)	2	\$0.99	
27	.WASHER, THROTTLE ROD 08322-01067 (replaces 08322-21068)	1	\$0.99	

28	COVER, STARTER MOTOR 11382-49002	1	\$14.12
29	BOLT 01500-0510B (replaces 01104-05108)	2	\$0.99
30	.WASHER 08322-01057 (replaces 08322-21058)	2	\$0.99
31	GASKET MOTOR CO 11493-45002 (replaces 11493-45001)	1	\$3.59

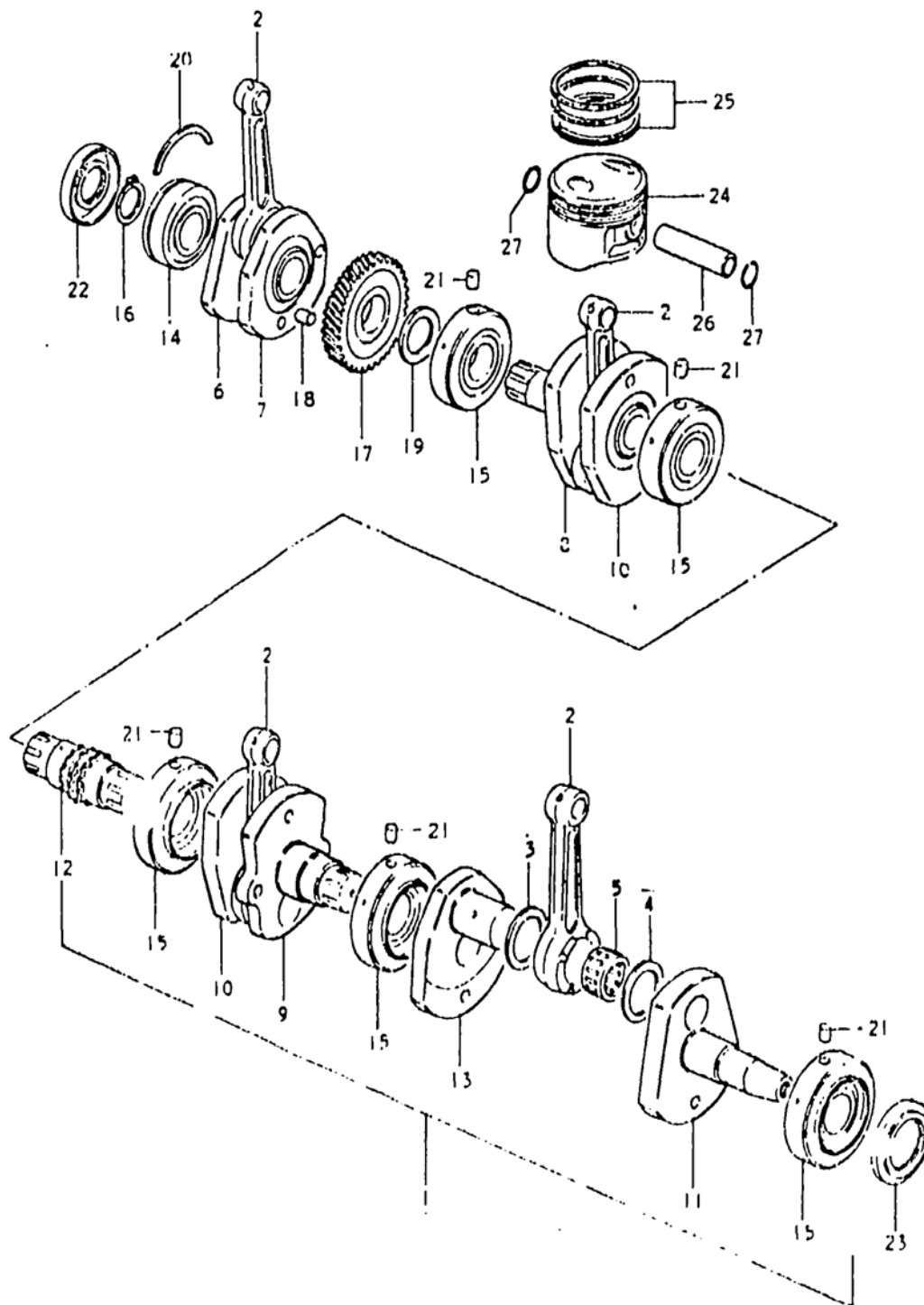
FIG.6



GS1000GX

REF#	PART	Amt	Cost	Generic part
1	PAN, OIL 11511-45100	1	\$81.18	
2	GASKET,OIL PAN(11489-45001-H17	1	\$6.01	
3	BOLT 01550-06307 (replaces 01517-06308)	7	\$1.18	
4	..BOLT 01550-06257 (replaces 01517-06258)	6	\$1.00	
5	.PLUG, OIL DRAIN 09247-14002 (replaces 09247-14001)	1	\$2.31	
6	.GASKET (14.1X18X1.5) 09168-14004	1	\$0.99	
7	FILTER, ENGINE OIL 16510-45040	1	\$3.34	
8	O RING 16518-45000	1	\$2.69	
9	SPRING 09440-32004	1	\$0.99	
11	STUD BOLT 01421-0620A (replaces 01421-06208)	3	\$0.99	
12	NUT, LICENSE HOLDER 08313-10067 (replaces 08313-11068)	3	\$0.99	
13	.WASHER, THROTTLE ROD 08322-01067 (replaces 08322-21068)	3	\$0.99	
14/01	PUMP, ENGINE OIL 16400-49020 (replaces 16400-49011)	1	\$90.28	
14/02	PUMP, ENGINE OIL 16400-49020 (replaces 16400-49012)	1	\$90.28	
15	O RING (D:1.9 ID:13) 09280-13004	2	\$0.99	
16	SCREW 02112-06257 (replaces 02112-06258)	3	\$0.99	
17	GEAR, OIL PUMP DRIVEN (NT:33) 16331-49000 (replaces 16331-49990)	1	\$27.92	
18	WASHER 08221-10185	1	\$0.99	
19	PIN 09261-04009	1	\$0.99	
20	CIRCLIP 08331-3110A (replaces 08331-31109)	1	\$0.99	
21	STRAINER, ENGINE OIL 16520-45010 (replaces 16520-45000)	1	\$6.11	
22	SCREW 02112-06127 (replaces 02112-06128)	3	\$0.99	

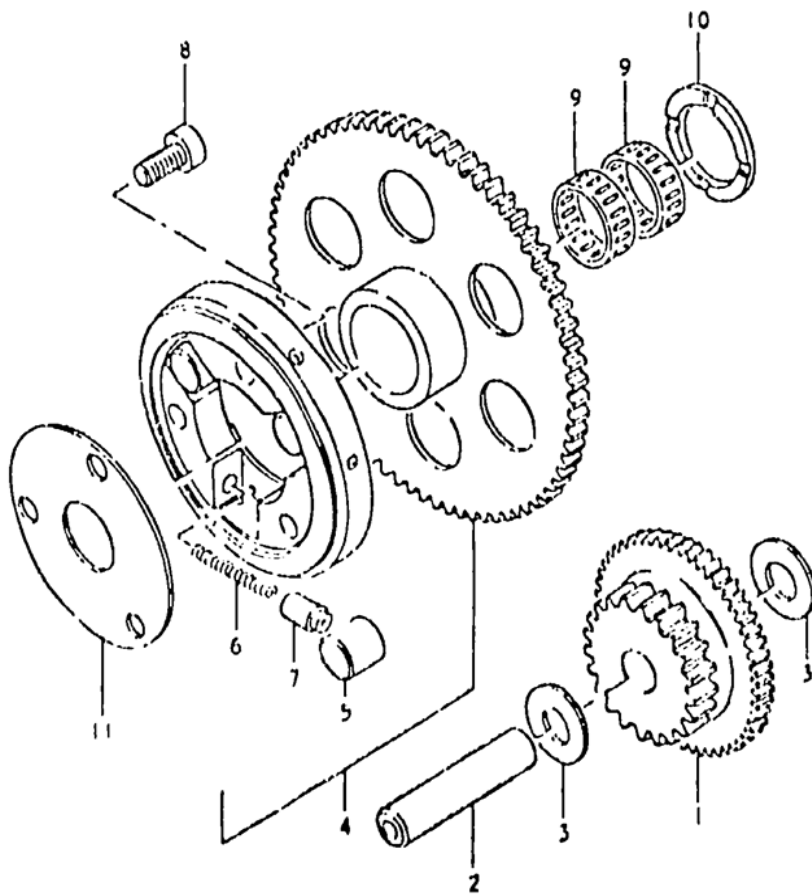
FIG.7



GS1000GX

REF#	PART	Amt	Cost	Generic Part
2	.ROD, CONNECTING 12161-49000	4	\$68.02	
5	.BEARING 09263-29002	4	\$14.22	
14	.BEARING, RH 09262-30033	1	\$21.83	
15	.BEARING 09264-32009 (replaces 09264-32005)	5	\$71.03	
16	CIRCLIP 08331-3130A (replaces 08331-11308)	1	\$1.09	
18	.PIN, SHIFT CAM HOUSING 04221-08129	1	\$0.99	
20	C RING, BEARING RH 09390-72004	1	\$1.74	
21	PIN 04221-07129	5	\$0.99	
22	OIL SEAL, RH 09283-30021	1	\$8.63	
23	OIL SEAL, LH 09289-48002	1	\$4.75	
24/01	PISTON (STD) 12111-49001	4	\$45.30	
24/02	PISTON SET 12103-49810-050	4	\$74.52	
24/03	PISTON (OS:1.0) 12111-49001-100	4	\$45.30	
25/01	PISTON RING SET (STD) 12140-49001	4	\$25.80	
25/03	PISTON RING SET (STD) 12140-44110 (replaces 12140-49001-100)	4	\$20.35	
26	PIN, PISTON 12151-13A00-0A0 (replaces 12151-15002)	4	\$7.41	
27	CIRCLIP 09381-18002	8	\$0.99	

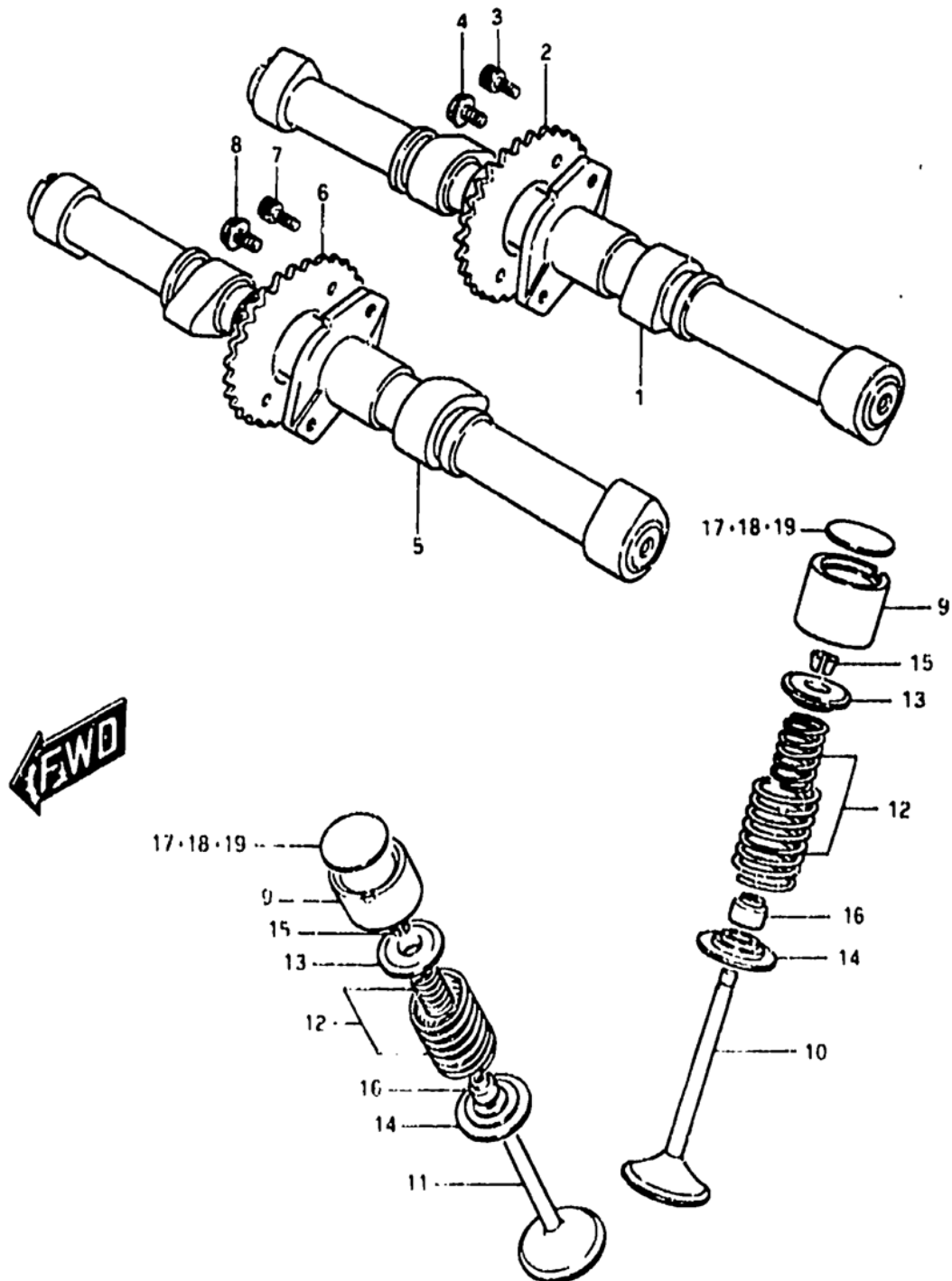
FIG. 8



G51000GX

REF#	PART	Amt	Cost	Generic Part
2	PIN 09206-13003	1	\$5.65	
3	WASHER 09160-13003	2	\$0.99	
4	STARTER CLUTCH SET 12600-49830	1	\$147.40	
5	.ROLLER 09261-14001	3	\$1.68	
6	.SPRING 09440-04015	3	\$0.99	
7	.PIECE, PUSH 12633-31000	3	\$4.02	
8	BOLT 07130-0816A (replaces 09106-08006)	3	\$1.30	
9	BEARING 09263-25030	2	\$8.46	
10	WASHER 09160-25019	1	\$5.38	
11	SHIM 12649-45000	1	\$3.35	

FIG. 9

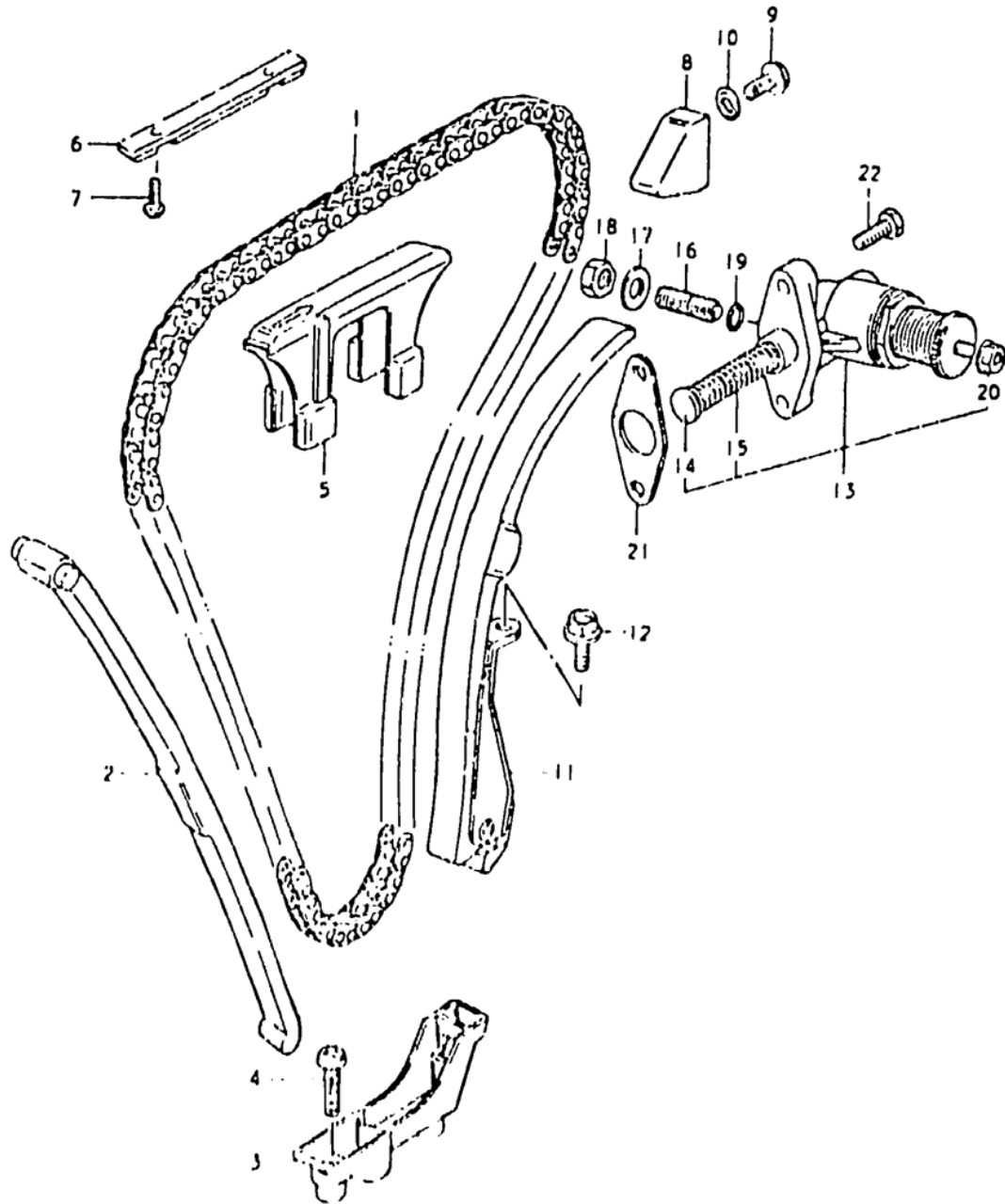


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REF#	PART	Amt	Cost	Generic Part
3	SCREW, WIRING HARNESS 07130-06103 (replaces 09106-06024)	2	\$1.04	
4	BOLT 09103-07001	2	\$1.01	
7	SCREW, WIRING HARNESS 07130-06103 (replaces 09106-06024)	2	\$1.04	
8	BOLT 09103-07001	2	\$1.01	
9	TAPPET, EXHAUST 12891-45001 (replaces 12891-45000)	8	\$20.57	
10	VALVE, INTAKE 12911-49020	4	\$22.88	
11	VALVE, EXHAUST 12912-49020	4	\$38.49	
12	SPRING SET, VALV 12920-45011 (replaces 12900-45810)	8	\$6.78	
13	RETAINER, SPRING 12931-45001 (replaces 12931-45000)	8	\$3.07	
14	SEAT, SPRING 12933-45001	8	\$2.31	
15	COTTER, VALVE 12932-45010	16	\$0.99	
16	OIL SEAL (7X14.4X9) 09289-07002	8	\$3.55	
17/01	SHIM, TAPPET (T:2.15) 12892-45000-215 (replaces 12892-45000)		\$7.96	
17/02	SHIM, TAPPET (T:2.20) 12892-45000-220 (replaces 12892-45001)		\$7.96	
17/03	SHIM, TAPPET (T:2.25) 12892-45000-225 (replaces 12892-45002)		\$7.96	
7/04	SHIM, TAPPET (T:2.30) 12892-45000-230 (replaces 12892-45003)		\$7.96	
17/05	SHIM, TAPPET (T:2.35) 12892-45000-235 (replaces 12892-45004)		\$7.96	
17/06	SHIM, TAPPET (T:2.40) 12892-45000-240 (replaces 12892-45005)		\$7.96	
17/07	SHIM, TAPPET (T:2.45) 12892-45000-245 (replaces 12892-45006)		\$7.96	
17/08	SHIM, TAPPET (T:2.50) 12892-45000-250 (replaces 12892-45007)		\$7.96	
17/09	SHIM, TAPPET (T:2.55) 12892-45000-255 (replaces 12892-45008)		\$7.96	
18/01	SHIM, TAPPET 2.6 12892-45000-260 (replaces 12892-45009)		\$7.96	
18/02	SHIM, TAPPET 2.6 12892-45000-265 (replaces 12892-45010)		\$7.96	
18/03	SHIM, TAPPET 2.7 12892-45000-270 (replaces 12892-45011)		\$7.96	
18/04	SHIM, TAPPET 2.7 12892-45000-275 (replaces 12892-45012)		\$7.96	

18/05	SHIM,TAPPET 2.8 12892-45000-280 (replaces 12892-45013)		\$7.96
18/06	SHIM,TAPPET 2.8 12892-45000-285 (replaces 12892-45014)		\$7.96
18/07	SHIM,TAPPET 2.9 12892-45000-290 (replaces 12892-45015)		\$7.96
18/08	SHIM,TAPPET 2.9 12892-45000-295 (replaces 12892-45016)		\$7.96
18/09	SHIM,TAPPET 3.0 12892-45000-300 (replaces 12892-45017)		\$7.96
19/01	SHIM,TAPPET 3.0 12892-45000-305 (replaces 12892-45018)		\$7.96
19/02	SHIM,TAPPET 3.1 12892-45000-310 (replaces 12892-45019)		\$7.96
20	SHIM SET (NOT SHOWN) 12800-45811 (replaces 12800-45810)	1	\$434.65
21	.CASE 99000-69521 (replaces 99000-69480)	1	\$86.83

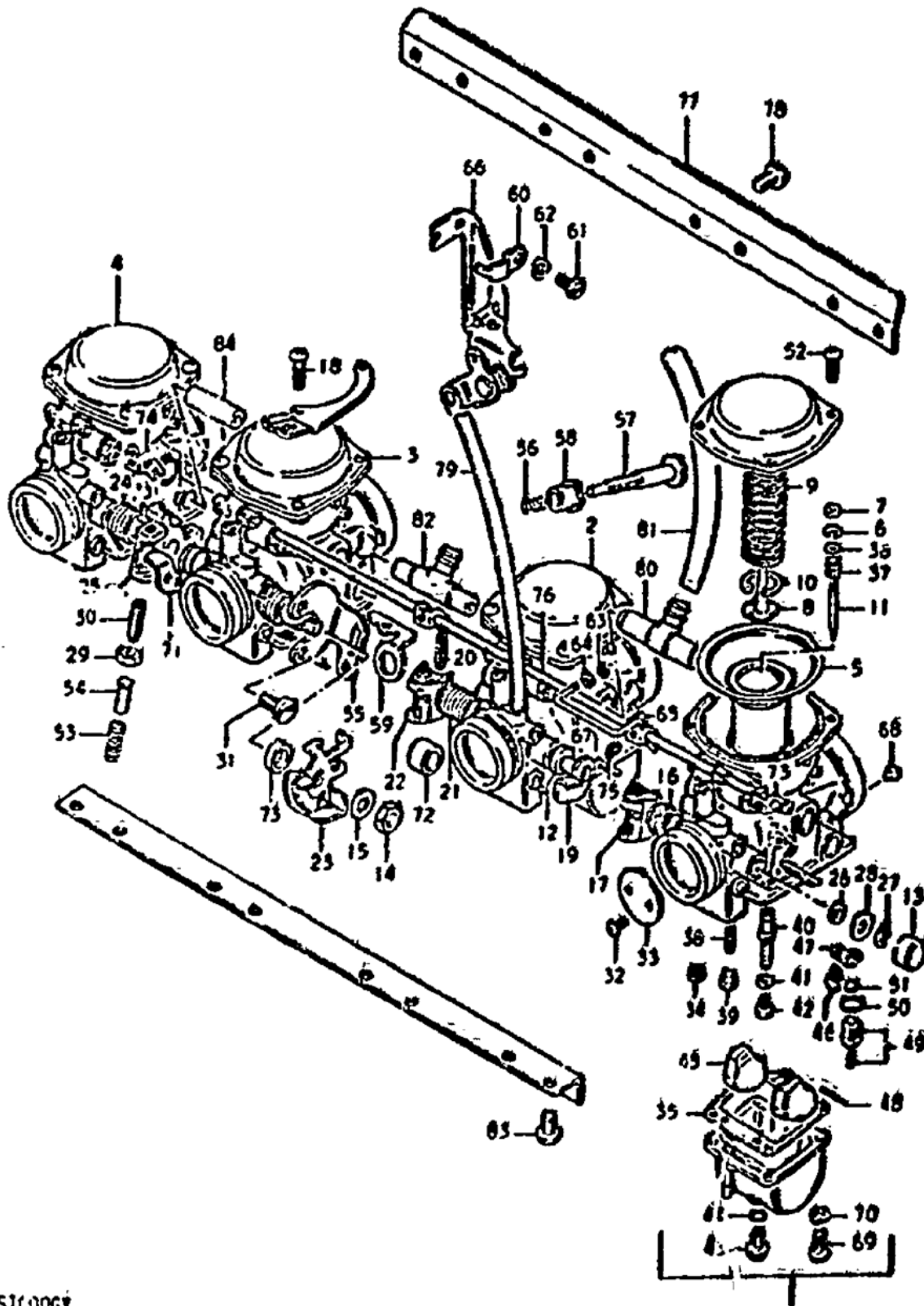
FIG. 10



G51000GX

REF#	PART	Amt	Cost	Generic Part
1	CHAIN, CAM SHAFT DRIVE (120L) 12760-45040 (replaces 12760-49010)	1	\$57.51	
2	GUIDE, CAM CHAIN NO.1 12771-45052	1	\$20.57	
4	SCREW 02112-06207 (replaces 02112-06208)	2	\$0.99	
5	GUIDE, CAM CHAIN NO.2 12781-47042	1	\$28.07	
6	GUIDE, CAM CHAIN 12782-33200 (replaces 12782-49140)	1	\$25.39	
7	SCREW 02112-05127 (replaces 02112-05128)	2	\$0.99	
8	GUIDE, CAM CHAIN NO.3 12791-45040	1	\$5.21	
9	BOLT 01550-06127 (replaces 01517-06128)	2	\$1.01	
10	WASHER, OIL GALLERY EXHAUST 09168-06023 (replaces 09168-06009)	2	\$0.99	
11	TENSIONER, CAM CHAIN 12810-49051	1	\$62.03	
12	.BOLT, REMOCON CABLE HOLDER 01550-08167 (replaces 01517-08168)	1	\$1.18	
13	ADJUSTER ASSY, TENSIONER 12830-09300 (replaces 12830-47001)	1	\$84.00	
14	.PUSH ROD 12833-47001	1	\$16.56	
15	.SPRING 09440-12017	1	\$0.99	
16	.SCREW 12838-45001	1	\$3.07	
17	WASHER 08322-01087 (replaces 08322-11088)	1	\$0.99	
18	NUT 08310-00087 (replaces 08310-12088)	1	\$0.99	
19	..O RING 09280-06005 (replaces 09280-06003)	1	\$0.99	Viton O-ring 6mm x 1.8mm
20	.NUT, AXLE HOLDER 08319-31067 (replaces 09159-06017)	1	\$0.99	
21	GKT,TENSIONER A 12837-47010 (replaces 12837-47000)	1	\$1.55	
22	BOLT (6X25) 09128-06024	2	\$0.99	
	..O RING 09280-21013	1		Viton O-ring 21mm x 2.5mm
	Oil seal 09284-10006	1		10mm ID x 16mm OD x 4mm thick

FIG.11



GS7C00GX

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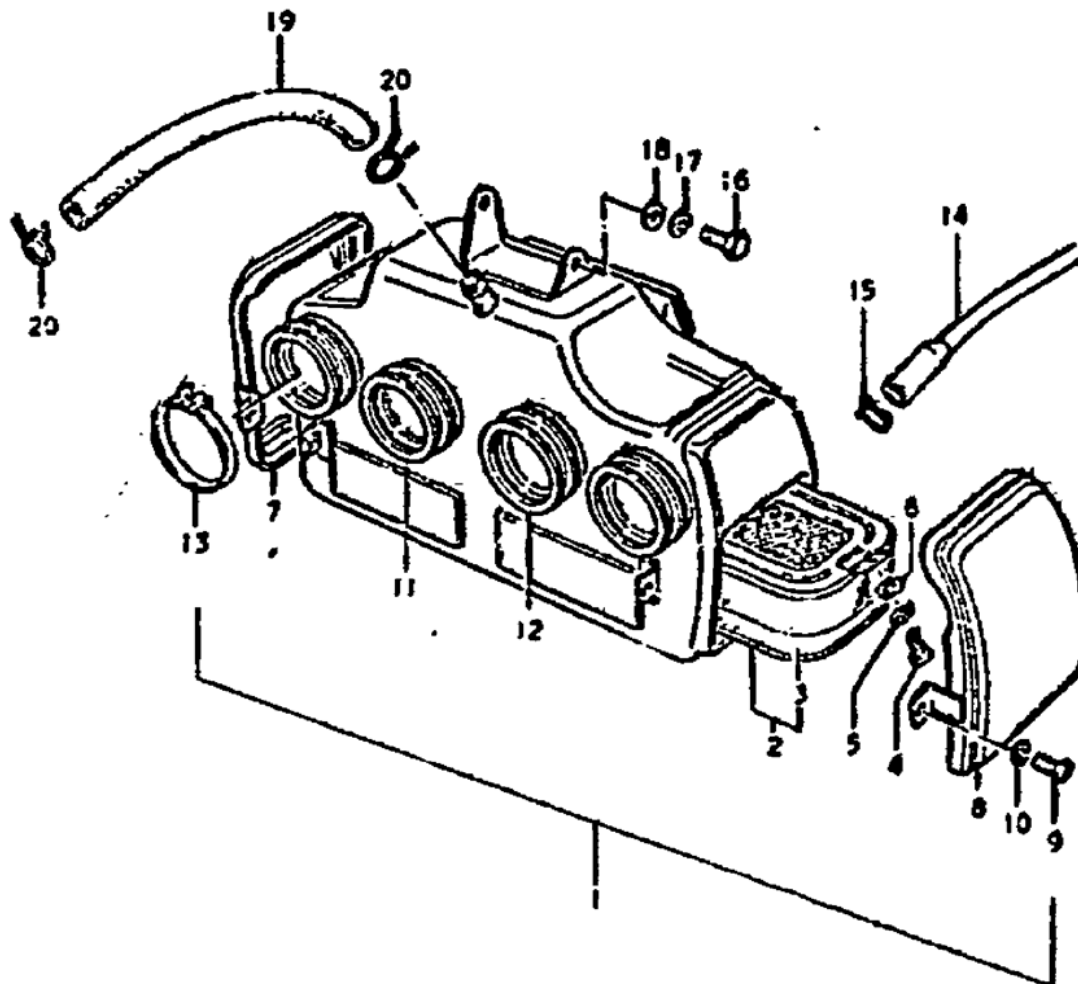
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REF#	PART	Amt	Cost	Generic Part
5	.DIAPHRAGM 13500-38310 (replaces 13500-44080)	4	\$75.42	
6	.E RING 13394-31210	4	\$2.04	
7	.RING 13387-44030	4	\$2.68	
8	.GUIDE HOLDER 13389-44030	4	\$4.80	
9	.SPRING 13503-44080	4	\$5.93	
10	.CLIP 13581-44030	4	\$2.68	
11	..NEEDLE, JET (5D50) 13383-45110	4	\$9.00	
12	.GASKET 13557-49200	2	\$1.68	
13	.CAP 13578-47070	2	\$1.98	
14	NUT 08310-00087 (replaces 08310-12088)	1	\$0.99	
18	SCREW 02112-05167 (replaces 02111-05158)	3	\$0.99	
20	.PIN 13563-47070	3	\$1.83	
23	.LEVER 13555-47070	1	\$18.39	
26	.SEAL 13651-51010	8	\$1.22	
27	.E RING 13617-44080	2	\$1.22	
28	.WASHER 13557-47070	2	\$1.64	
29	..NUT 13607-47070	3	\$1.22	
30	.SCREW 13605-47080	3	\$2.80	
31	..SCREW 13605-45110	2	\$1.32	
32	.SCREW 13604-44080	8	\$1.25	
34	..GASKET 13258-44080	4	\$1.18	
35	GASKET,FLOAT CH 13251-44080-H17 (replaces 13251-44080)	4	\$5.33	
36	.WASHER 13382-44030	4	\$1.64	
37	.SPRING 13388-44030	4	\$3.07	
38	.JET, PILOT (40) 09492-40007	4	\$5.33	
39	.PLUG 13357-44080	4	\$1.98	
41	.WASHER 13382-03110 (replaces 13332-44080)	4	\$1.22	

42	.JET, MAIN (115) 09491-23011	4	\$4.44	
43	.SCREW 13247-44080	4	\$3.69	
44	.O RING 13246-44080	4	\$1.22	Viton O-rings 5.0mm x 1.5mm
45	.FLOAT 13250-44080	4	\$12.79	
46	SCREW 02112-0406B (replaces 02111-04067)	4	\$0.99	
47	.PLATE 13373-39110	4	\$3.07	
48	.PIN, FLOAT 13254-92311	4	\$0.99	
49	.VALVE ASSY, NEEDLE 13370-44500 (replaces 13370-44080)	4	\$23.87	
50	.O RING 13374-35C00 (replaces 66263-99050)	4	\$2.82	Viton O-ring 7.5mm x 1.5mm
51	.FILTER 13376-19F00 (replaces 13376-44080)	4	\$4.77	
52	SCREW 02112-05127 (replaces 02112-05128)	13	\$0.99	S/S Allan head M5 x 12mm
53	.SPRING 13268-44010	3	\$2.07	
54	.PIN 13575-47070	3	\$0.99	
56	.SPRING 13271-93011	1	\$1.98	
57	.ADJUSTER 13267-47070	1	\$10.45	
58	.BUSH 13276-31210	1	\$3.44	
60	..PLATE 13421-47070	1	\$5.72	
61	BOLT 01500-0510B (replaces 01104-05108)	1	\$0.99	
62	WASHER,LOCK 08321-0105A (replaces 08321-21058)	1	\$0.99	
63	.CLIP, NEEDLE 13394-10010 (replaces 13415-47070)	2	\$2.04	
64	..WASHER 13523-98010	2	\$2.00	
65	..LEVER 13422-47070	1	\$7.14	
66	.BRACKET ASSY 13624-45500 (replaces 13624-49200)	1	\$21.87	
68	..JET, PILOT AIR (200) 09493-40001	4	\$6.85	
69	SCREW 02112-05167 (replaces 02112-05168)	16	\$0.99	S/S Allan head M5 x 16mm
70	WASHER,LOCK 08321-0105A (replaces 08321-21058)	16	\$0.99	S/S M5
73	.RING 13574-45120	1	\$1.98	

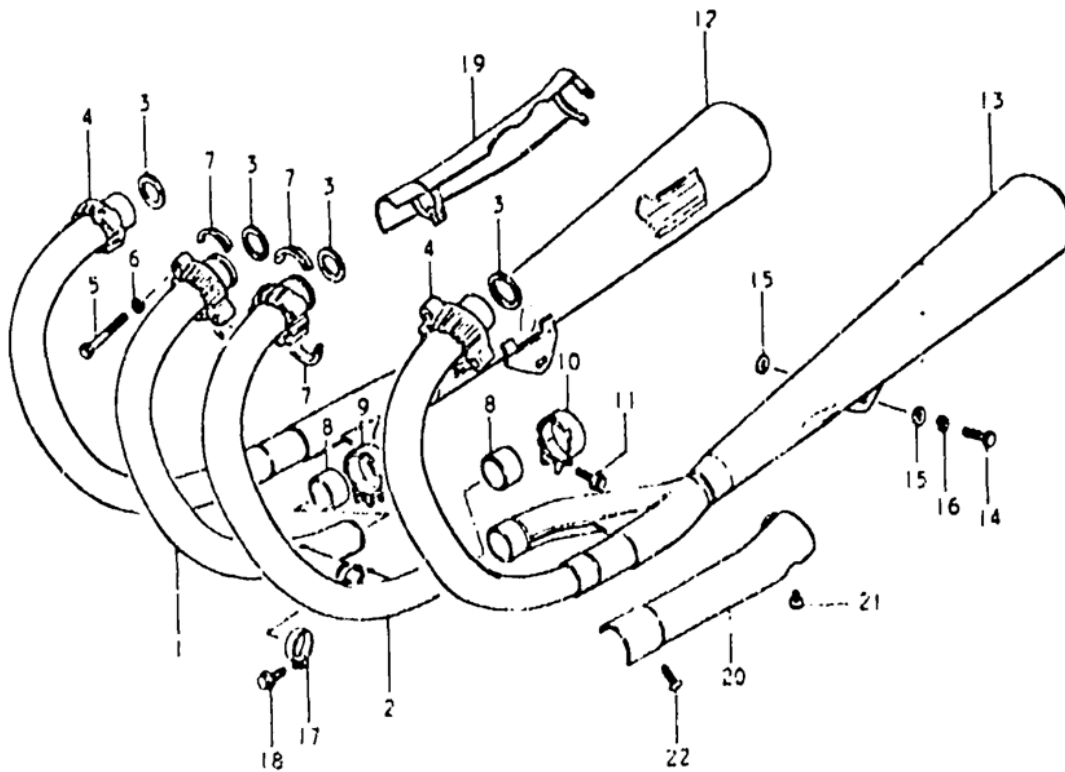
74	.LEVER 13422-44080	3	\$4.90	
75	.SCREW 13605-47070	4	\$2.68	
76	.SHAFT 13410-49200	1	\$23.73	
78	SCREW 02142-05127 (replaces 13605-47090)	8	\$0.99	S/S Allan head M5 x 12mm
79	.HOSE (4.5X8.5X600) 09355-45855-600 (replaces 13683-45110)	1	\$5.72	
80	.NIPPLE 13685-47070 T Vent O-rings	2	\$10.93	
81	.PROTECTOR (6X10X600) 09352-60103-600 (replaces 13683-47070)	4 2		Viton o-rings 6mm x 1.8mm
			\$5.41	
82	.NIPPLE 13685-49200 T Fuel inlet O-rings	1	\$14.70	
		2		Viton O-rings 6mm x 1.8mm
83	SCREW 02112-06127 (replaces 02112-06128)	8	\$0.99	S/S Allan head M6 x 12mm
84	.NIPPLE 13685-49210 Fuel tube O-rings Idle mixture screw Idle mixture screw O-ring Starter Plunger (choke) Starter plunger O-ring Bowl Drain Screw	2 8 4 4 4 4 4	\$7.65	
				Viton O-rings 6mm x 1.8mm
				Viton O-rings 2.5mm x 1.0mm
				Viton O-rings 11.0mm x 1.8mm
				M6 x 7mm with 0.8mm pitch

FIG. 12



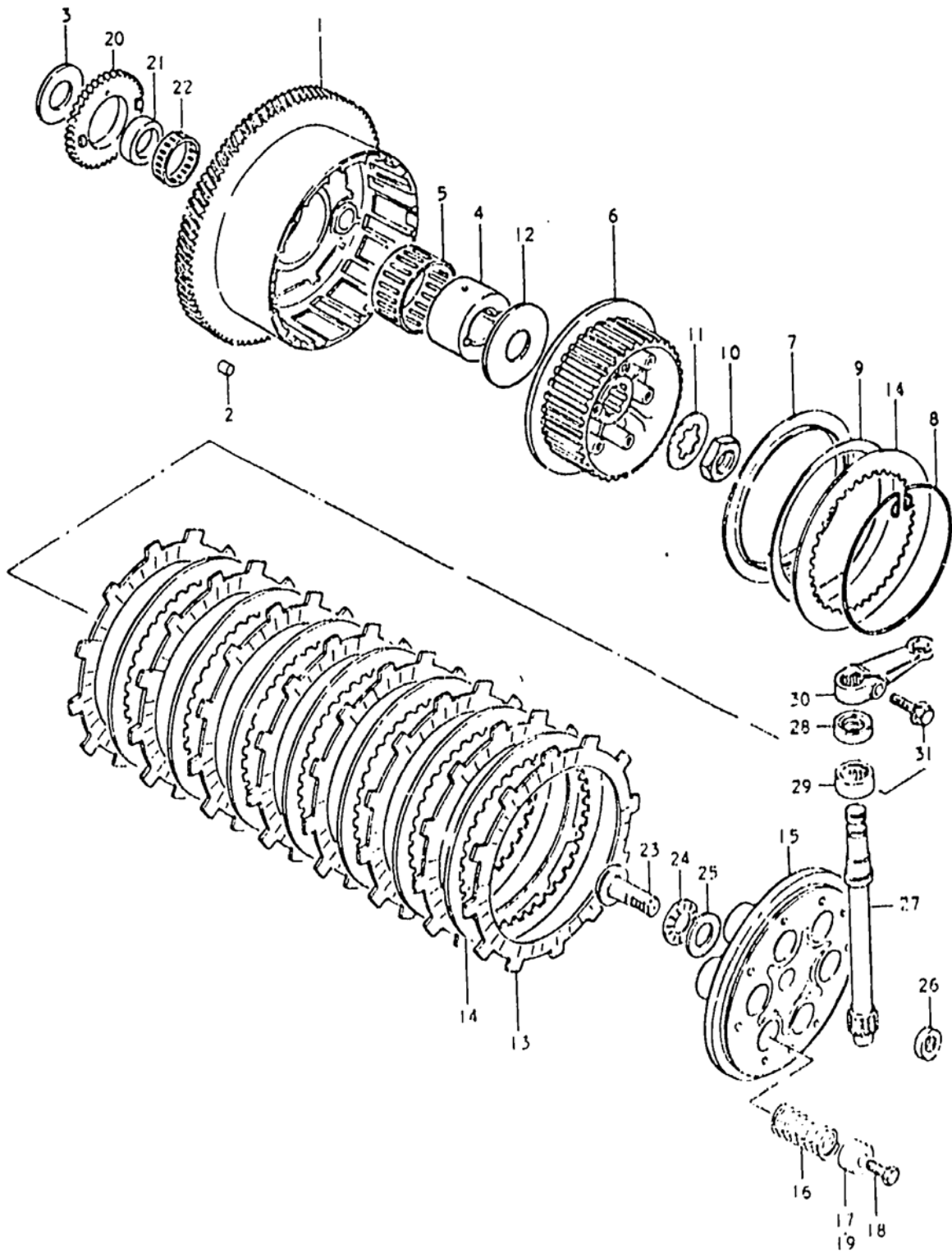
REF #	PART	Amt	Cost	Generic Part
2	.FILTER 13780-45010	1	\$39.57	
3	..ELEMENT 13781-45010	1	\$20.07	
4	.SCREW, REGULATOR 02112-05107 (replaces 02112-05108)	1	\$0.99	
5	WASHER, LOCK 08321-0105A (replaces 08321-21058)	1	\$0.99	
6	.WASHER 08322-01057 (replaces 08322-21058)	1	\$0.99	
9	.SCREW, REGULATOR 02112-05107 (replaces 02112-05108)	4	\$0.99	
10	.WASHER 08322-01057 (replaces 08322-21058)	4	\$0.99	
11	.HOSE, RH 13881-45050	2	\$10.24	
12	.HOSE, LH 13882-45050	2	\$10.24	
13	.CLAMP 09402-62208 (replaces 09402-62206)	4	\$1.78	
16	BOLT 01500-06127 (replaces 01107-06128)	2	\$0.99	
17	.LOCK WASHER 08321-01067 (replaces 08321-21068)	2	\$0.99	
18	WASHER 08322-0106A (replaces 08322-11068)	2	\$0.99	
19	HOSE, BREATHER 09352-11153-00B (replaces 09343-11001)	1	\$17.71	
20	CLIP 09401-15301	2	\$0.99	

FIG. 13



REF#	PART	Amt	Cost	Generic Part
1	PIPE, EXHAUST CENTER RH 14170-49400-H01 (replaces 14170-49010)	1	\$84.32	
2	PIPE, EXHAUST CENTER LH 14180-49400-H01 (replaces 14180-49010)	1	\$84.32	
3	GASKET, EXHAUST PIPE 14181-01D00 (replaces 14181-11010)	4	\$3.28	
4	CLAMP 14182-49000	2	\$24.40	
5	BOLT 01500-08453 (replaces 01107-08458)	8	\$1.10	S/S Allen head 8mm x 45mm
6	.WASHER 08321-01087 (replaces 08321-21088)	8	\$0.99	
7	PLATE, EXHAUST PIPE 14155-49000	4	\$1.68	
8	CONNECTOR,MUFFL 14771-49010 (replaces 14771-49001)	2	\$12.63	
9	CLAMP, CONNECTOR RH 14459-49000	1	\$8.42	
10	CLAMP, CONNECTOR LH 14469-49000	1	\$8.42	
11	..BOLT, UPPER 01550-08257 (replaces 01517-08258)	2	\$1.18	
12	MUFFLER ASSY RH 14305-49011-H01 (replaces 14310-49010)	1	\$216.27	
13	MUFFLER ASSY LH 14306-49011-H01 (replaces 14340-49010)	1	\$216.27	
14	BOLT 01500-1030A (replaces 01107-10308)	2	\$1.30	
15	WASHER, THROTTLE DRUM 08322-01107 (replaces 08322-21108)	4	\$0.99	
16	LOCK WASHER 08321-01107 (replaces 08321-21108)	2	\$0.99	
17	CLAMP, EXHAUST COUPLER 09402-37601	1	\$2.10	
18	..BOLT 01550-06257 (replaces 01517-06258)	1	\$1.00	
19	COVER, MUFFLER RH 14780-49010	1	\$27.40	
21	.SCREW 09125-05122 (replaces 02112-05068)	4	\$0.99	
22	SCREW 02112-05167 (replaces 02112-05168)	2	\$0.99	

FIG. 14



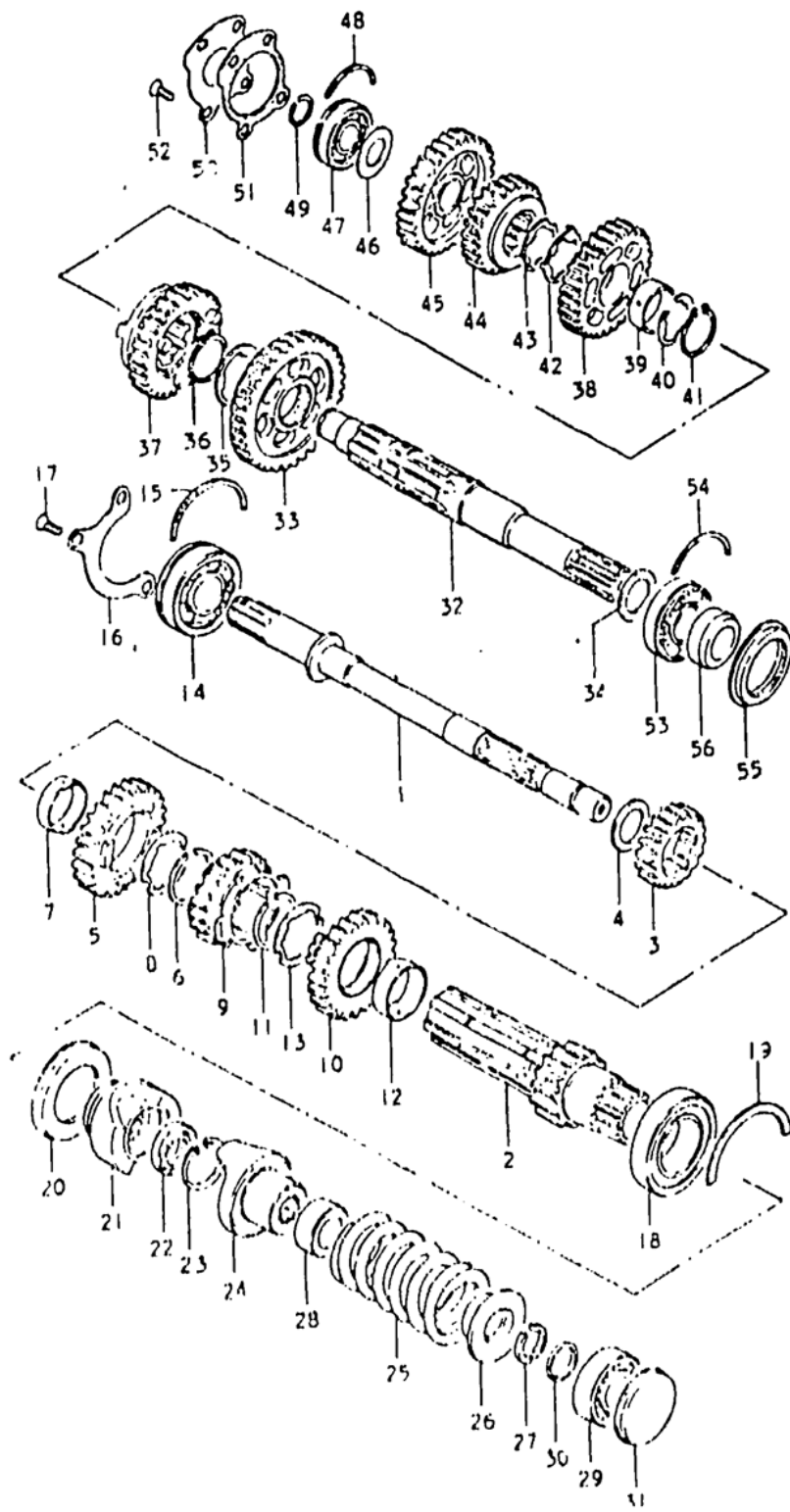
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REF#	PART	Amt	Cost	Generic part
1	GEAR,PRIMARY DR 21200-49214 (replaces 21200-49201)	1	\$164.84	
2	CUSHION 21215-49000	1	\$1.25	
3	WASHER (25X50X2.5) 09160-25055 (replaces 09160-25023)	1	\$3.13	
4	SPACER 21251-49200 (replaces 21251-45001)	1	\$27.40	
5	BEARING 09263-51002 (replaces 09263-51001)	1	\$16.57	
6/01	HUB, SLEEVE 21410-00A00 (replaces 21411-49202)	1	\$61.05	
6/02	HUB, SLEEVE 21410-00A00 (replaces 21411-49203)	1	\$61.05	
7	SEAT, WAVE WASHER 21471-49100	1	\$4.51	
8	RING, WAVE WASHER STOPPER 21481-45100	1	\$2.68	
9	WASHER (117X132.5X1.2) 09164-00003	1	\$5.65	
10	NUT, PIVOT LOCK 09140-24007 (replaces 09140-24004)	1	\$1.71	
11	WASHER 09167-25007	1	\$0.99	
12	WASHER 09160-25022	1	\$7.14	
13	PLATE, DRIVE (T:3) 21441-31D00 (replaces 21441-49200)	9	\$12.80	
14	PLATE (117X132.5X1.20) 21451-49200	9	\$4.65	
16/01	SPRING 09440-19027 (replaces 09440-19003)	6	\$2.19	
16/02	SPRING 09440-19027 (replaces 09440-19013)	6	\$2.19	
17	SPACER (6.2X12X14) 09180-06174 (replaces 09180-06088)	6	\$2.37	
18	.BOLT 01500-06307 (replaces 01107-06308)	6	\$1.10	
19	WASHER, THROTTLE LEVER 09160-06066 (replaces 09160-06020)	6	\$0.99	
20	GEAR, OIL PUMP DRIVE (NT:34) 16321-49000 (replaces 16321-49990)	1	\$28.92	
21	SPACER 16325-45001	1	\$5.77	
22	BEARING 09263-36002	1	\$9.82	
24	BEARING (15X28X2) 09263-15003	1	\$3.77	
25	WASHER (15.5X28X1) 09160-15045 (replaces 09160-15015)	1	\$1.71	

26	OIL SEAL 09285-10003	1	\$2.37
28	OIL SEAL (12X22X9) 09285-12006 (replaces 09285-12002)	1	\$2.89
29	BEARING (15X22X12) 09263-15012	1	\$5.81
30	ARM, CLUTCH RELEASE 23271-49100	1	\$11.80
31	BOLT 01550-06207 (replaces 01517-06208)	1	\$1.01

FIG. 15



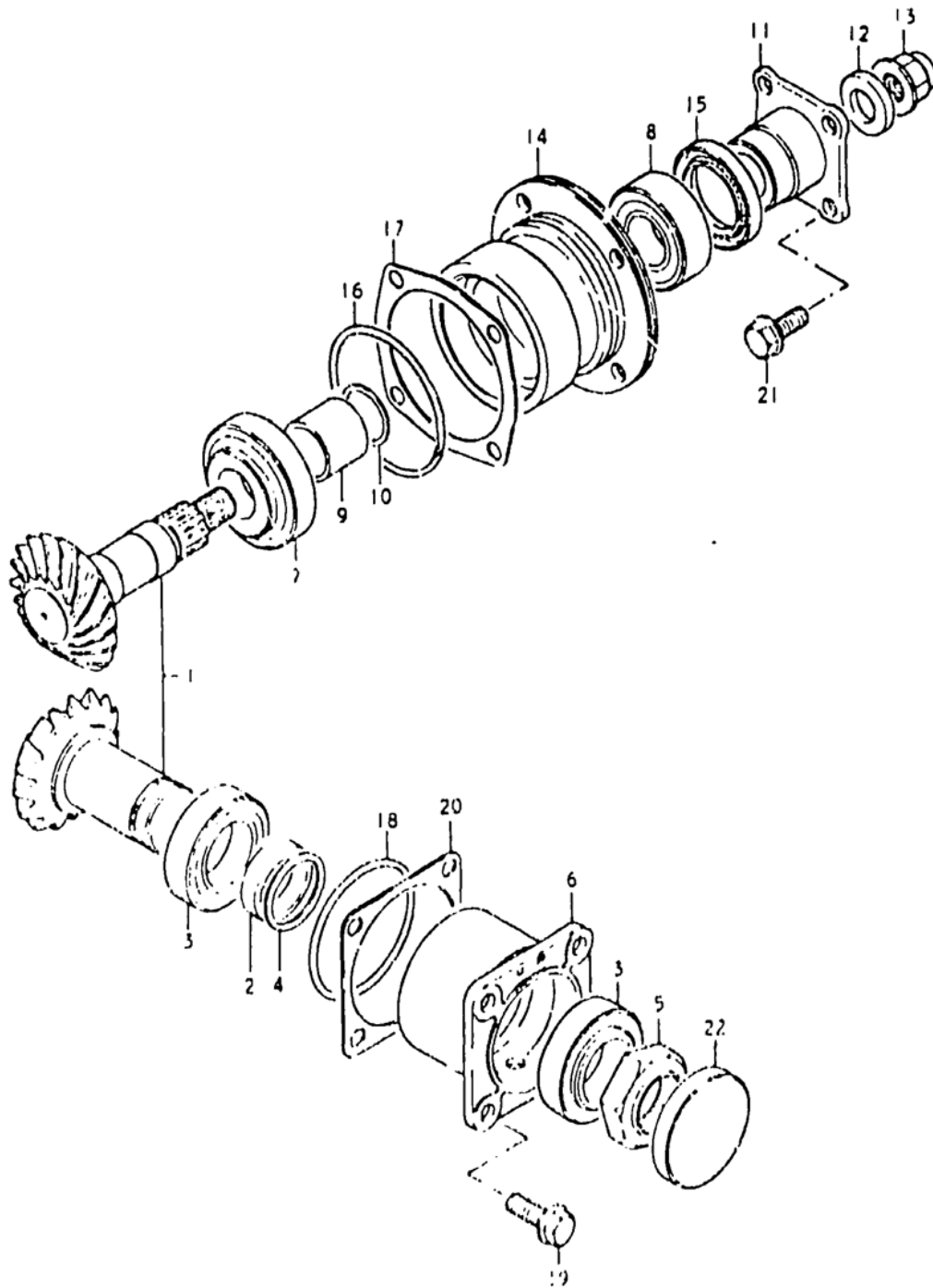
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REF#	PART	Amt	Cost	Generic Part
4	WASHER 09160-21010	1	\$5.41	
5	GEAR, 5TH DRIVE (NT:26) 24250-45102	1	\$71.47	
6	RING 09380-32002	1	\$1.68	
8	LOCK WASHER 24243-45101	1	\$2.92	
11	RING 09380-32002	1	\$1.68	
13	LOCK WASHER 24243-45101	1	\$2.92	
14	BEARING, LH (25X62X17) 09262-25105 (replaces 09262-25051)	1	\$25.57	
15	C RING, CNTR SHAFT BRG RH 09390-62012 (replaces 09390-62006)	1	\$3.25	
16	HOLDER, BEARING 24741-45000	1	\$3.74	
17	SCREW 02122-06167 (replaces 02122-06168)	3	\$0.99	
18	BEARING, MIDDLE 09262-32003	1	\$32.87	
20	OIL SEAL 09283-40005	1	\$9.63	
22	OIL SEAL 09283-20032	1	\$5.29	
23	CIRCLIP 08331-4132A (replaces 08331-21329)	1	\$0.99	
29	.BEARING, CRANKSHAFT LOWER 09262-17023 (replaces 09262-17008)	1	\$7.72	
31	PLUG 09241-40003	1	\$4.99	
34	WASHER, LH 08211-25383	1	\$1.32	
35	WASHER (28.1X38X1.0) 09167-28001	1	\$1.68	
36	CIRCLIP IDLE DRIVE GEAR 08331-3128A (replaces 08331-11289)	1	\$0.99	
37	GEAR, 4TH DRIVEN (NT:27) 24341-45100	1	\$71.47	
38	GEAR 3RD DRIVEN 24331-49202 (replaces 24331-45100)	1	\$69.60	
39	BUSH, 2ND DRIVEN GEAR 24332-49000	1	\$6.63	
40	WASHER (28.1X38X1.0) 09167-28001	1	\$1.68	
41	CIRCLIP IDLE DRIVE GEAR 08331-3128A (replaces 08331-11289)	1	\$0.99	
42	LOCK WASHER, RH 09169-28001	1	\$1.30	

43	LOCK WASHER, LH 09167-28002	1	\$1.68
46	WASHER, RH 08211-20341	1	\$1.01
47	BEARING, RH 09262-20049	1	\$15.48
48	C RING 09390-47003	1	\$0.99
49	CIRCLIP, ENGINE SPROCKET 09380-20007	1	\$1.01
50	PLATE, DRIVESHAFT 24761-45100	1	\$5.11
51	GASKET,DR SHFT 24762-45000-H17 (replaces 24762-45000)	1	\$1.04
52	SCREW 02122-06167 (replaces 02122-06168)	4	\$0.99
54	C RING 09390-52002	1	\$0.99
55	SEAL, COUNTER SHAFT LH 09283-35015	1	\$7.12

FIG. 16



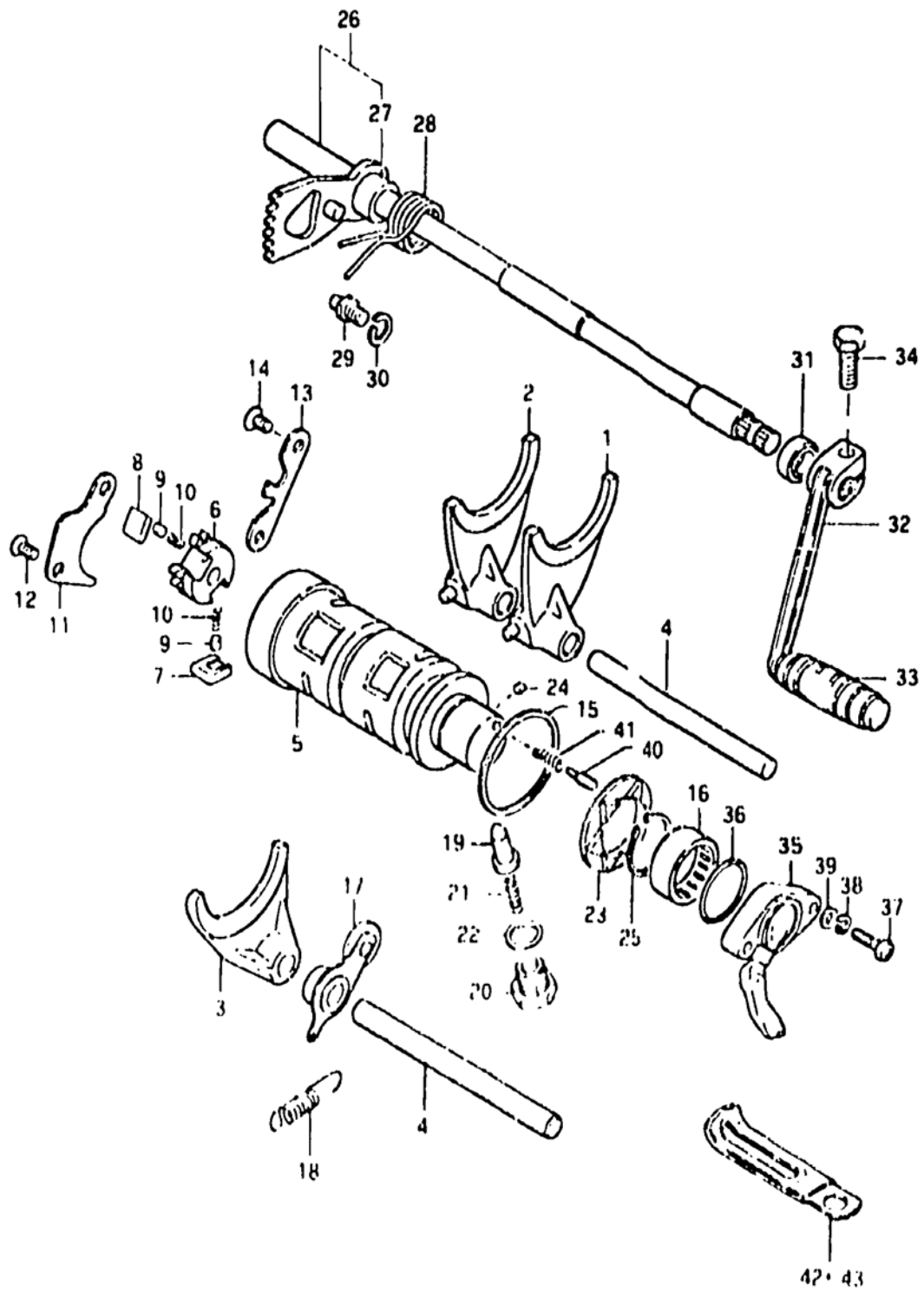
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REF#	PART	Amt	Cost	Generic Part
1	GEAR,2NDRY DRIV 24911-49001 (replaces 24900-49811)	1	\$172.75	
2	.SPACER 09180-32003	1	\$4.05	
3	.BEARING 09265-32001	2	\$36.46	
04/02	.SHIM (T:1.62) 09181-32002		\$2.29	
04/03	.SHIM (T:1.64) 09181-32003		\$2.03	
04/04	.SHIM (T:1.66) 09181-32004		\$2.29	
04/05	.SHIM (T:1.68) 09181-32005		\$2.03	
04/06	.SHIM (T:1.70) 09181-32006		\$2.29	
04/07	.SHIM (T:1.80) 09181-32007		\$2.03	
04/08	.SHIM (T:1.90) 09181-32008		\$2.29	
04/09	.SHIM (T:2.00) 09181-32009		\$2.29	
5	.NUT 09159-32001	1	\$8.42	
7	.BEARING, FRONT 09265-25012	1	\$28.73	
8	BEARING, REAR (25X52X16.25) 09265-25024 (replaces 09265-25011)	1	\$22.93	
10/01	.SHIM (T:1.60) 09181-25006		\$1.92	
10/02	.SHIM (T:1.62) 09181-25007		\$1.95	
10/03	.SHIM (T:1.64) 09181-25008		\$1.95	
10/04	.SHIM (T:1.66) 09181-25009		\$1.95	
10/05	.SHIM (T:1.68) 09181-25010		\$2.10	
10/06	.SHIM (T:1.70) 09181-25011		\$1.92	
10/08	.SHIM (T:1.90) 09181-25013		\$1.92	
10/09	.SHIM (T:2.00) 09181-25014		\$1.95	
11	.FLANGE, UNIVERSAL JOINT 24951-49100	1	\$51.10	
12	WASHER, ROTOR (14X29X4) 09160-14021	1	\$2.31	
13	NUT, RR PROP SHAFT COUP 09159-14010	1	\$5.14	

14	.HOUSING, DRIVEN BEVEL GEAR 24941-45101	1	\$54.74
15	.OIL SEAL 09283-35018	1	\$6.75
16	O RING, RR AXLE HOUSING REAR 09280-70005	1	\$2.77
18	.O RING 09280-63004	1	\$1.68
19	..BOLT, LOWER 01550-08207 (replaces 01517-08208)	4	\$1.18
20/04	SHIM (T:0.50) 24935-45103		\$3.35
21	..BOLT, UPPER 01550-08257 (replaces 01517-08258)	4	\$1.18
22	PLUG 09241-58001	1	\$7.09

FIG. 17



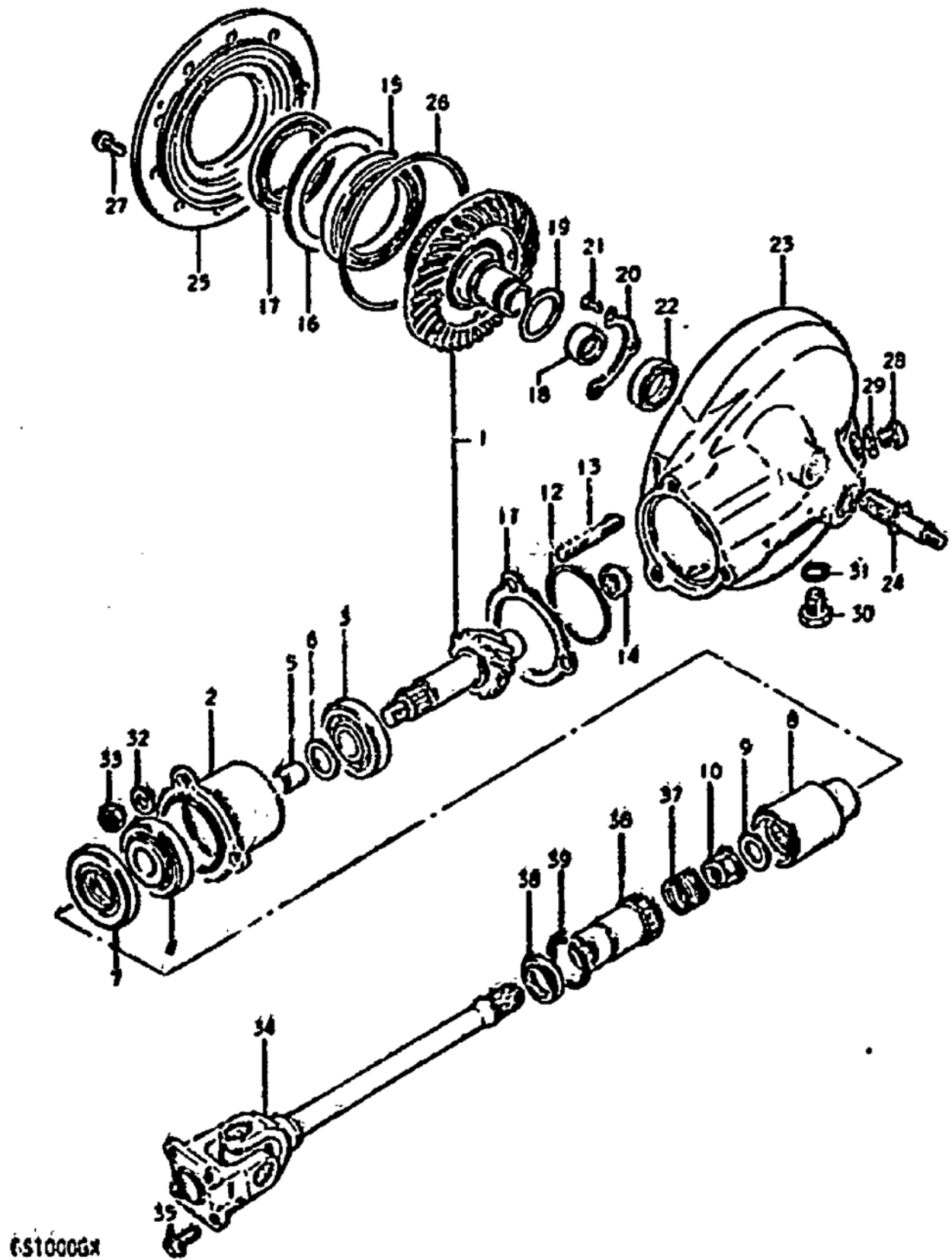
G51000GX Revised 1 Apr., '81

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REF#	PART	Amt	Cost	Generic Part
1	FORK, SHIFTING NO.1 25211-49200	1	\$34.18	
2	FORK, DRIVEN 25211-34000	1	\$43.13	
4	SHAFT, GEAR SHIFTING FORK 25411-18900 (replaces 25411-31000)	2	\$8.45	
6	GEAR, GEAR SHIFT CAM DRIVEN 25322-31310 (replaces 25322-11000)	1	\$10.28	
7	PAWL, GEAR SHIFT, NO.1 25323-34201 (replaces 25323-11000)	1	\$3.35	
8	PAWL, GEAR SHIFT, NO.2 25324-34201 (replaces 25324-11000)	1	\$3.35	
9	PIN, SHIFT POLE (5X8) 09261-05003	2	\$0.99	
10	SPRING, SHIFT PAWL RETURN 09440-04003	2	\$0.99	
11	LIFTER, PAWL 25331-11001	1	\$2.31	
12	SCREW 02122-06127 (replaces 02122-06128)	2	\$0.99	
13	GUIDE, SHIFTING CAM 25341-18000	1	\$4.59	
14	SCREW 02122-06127 (replaces 02122-06128)	2	\$0.99	
15	WASHER 09160-40001	1	\$0.99	
16	BEARING (25X32X12) 09263-25018	1	\$9.85	
18	SPRING 09443-09006	1	\$1.01	
19	STOPPER, CAM NO. 2 25351-30010	1	\$4.51	
20	HOLDER, SPRING 25354-30000	1	\$3.35	
21	SPRING 09440-06018	1	\$0.99	
22	.GASKET (14.1X18X1.5) 09168-14004	1	\$0.99	
23	PLATE, STOPPER 25381-45000	1	\$8.63	
24	PIN 04221-04069 (replaces 06211-04063)	1	\$0.99	
25	CIRCLIP 08331-31256 (replaces 08331-11258)	1	\$0.99	
28	SPRING 09444-26013 (replaces 09444-26012)	1	\$1.35	
29	STOPPER, RETURN SPRING 25671-01011 (replaces 25671-01000)	1	\$2.04	
30	.WASHER 08321-01087 (replaces 09162-08005)	1	\$0.99	
31	OIL SEAL (12X22X9) 09285-12006 (replaces 09285-12002)	1	\$2.89	
32	LEVER ASSY, GEAR SHIFTING 25600-45130 (replaces 25600-45100)	1	\$29.36	

33	.RUBBER 25652-16500	1	\$2.31
34	BOLT, REAR 01500-08207 (replaces 01107-08208)	1	\$1.10
35	BODY, SWITCH 37720-45100	1	\$37.16
36	O RING (D:2.4 ID:26.2) 09280-26005 (replaces 09280-26003)	1	\$1.01
37	.SCREW 02112-05207 (replaces 02112-05208)	2	\$0.99
38	WASHER, LOCK 08321-0105A (replaces 08321-21058)	2	\$0.99
39	.WASHER 08322-01057 (replaces 08322-21058)	2	\$0.99
40	CONTACT 09209-05011	1	\$0.99
41	SPRING 09440-04010	1	\$0.99
42	.CLAMP, SW LEADS 09404-06432 (replaces 09404-06401)	1	\$0.99
43	CLAMP, L:120 09404-08420 (replaces 09404-08401)	2	\$1.30

FIG.18

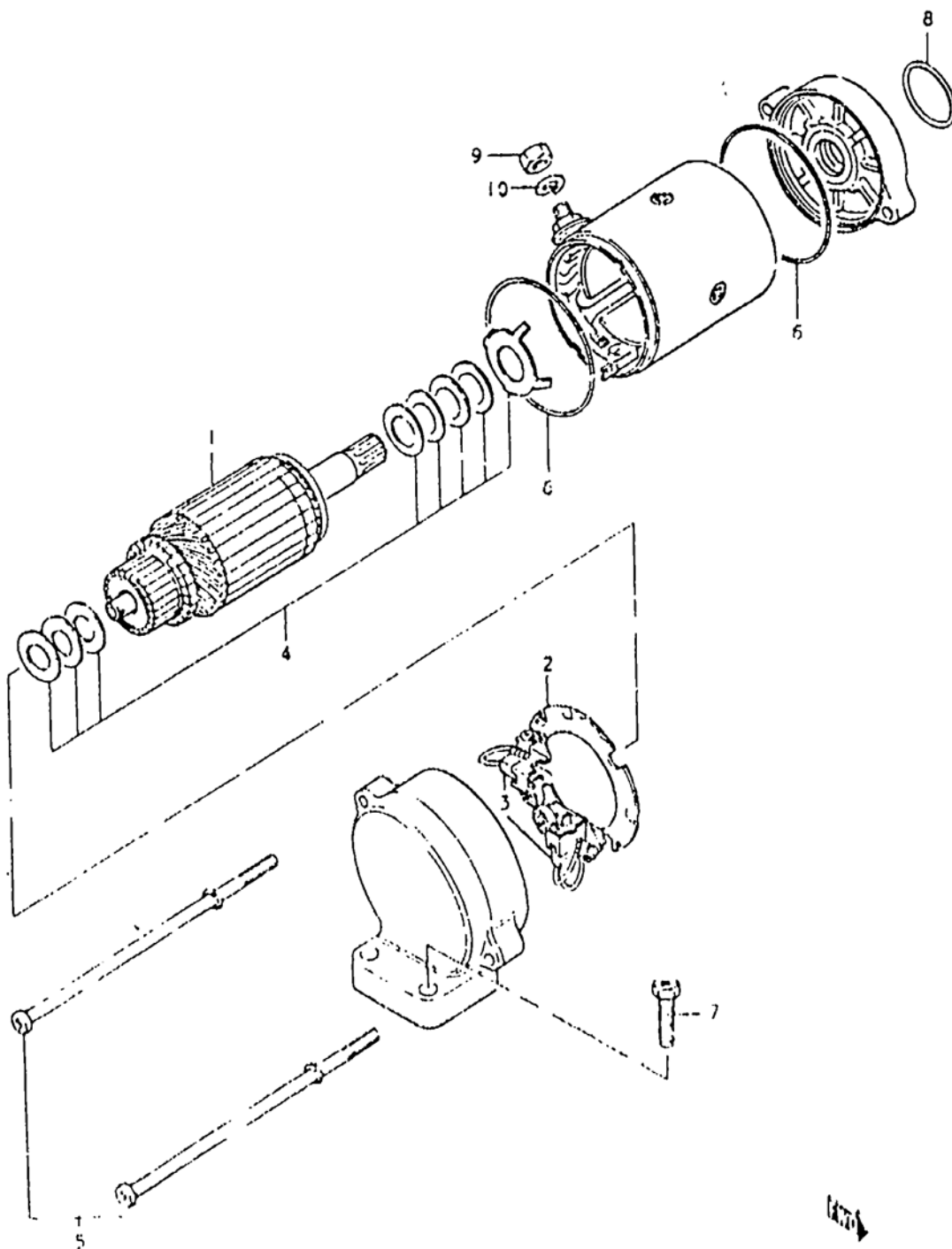


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REF#	PART	Amt	Cost	Generic Part
2	.HOUSING, DRIVE BEVEL GEAR 27441-45100	1	\$37.46	
3	.BEARING, REAR 09265-25013	1	\$27.91	
4	BEARING, REAR (25X52X16.25) 09265-25024 (replaces 09265-25014)	1	\$22.93	
5	.SPACER 09180-25057	1	\$2.80	
06/01	.SHIM (T:1.60) 09181-25006		\$1.92	
06/02	.SHIM (T:1.62) 09181-25007		\$1.95	
06/03	.SHIM (T:1.64) 09181-25008		\$1.95	
06/04	.SHIM (T:1.66) 09181-25009		\$1.95	
06/05	.SHIM (T:1.68) 09181-25010		\$2.10	
06/06	.SHIM (T:1.70) 09181-25011		\$1.92	
06/08	.SHIM (T:1.90) 09181-25013		\$1.92	
06/09	.SHIM (T:2.00) 09181-25014		\$1.95	
7	.OIL SEAL 09283-32017	1	\$8.42	
9	WASHER, ROTOR (14X29X4) 09160-14021	1	\$2.31	
10	NUT, RR PROP SHAFT COUP 09159-14010	1	\$5.14	
11/01	.SHIM (T:0.15) 27445-45100		\$2.50	
11/02	.SHIM (T:0.35) 27445-45101		\$2.25	
12	.O RING 09280-63004	1	\$1.68	
13	STUD BOLT (L:30) 01421-10308	3	\$0.99	
14	.BEARING (24X33X17) 09263-24012	1	\$16.73	
15	BEARING, FINAL DRIVEN RH 09262-70001	1	\$53.03	
17	SEAL, FINAL DRIVEN GEAR OIL R 09289-70001	1	\$23.24	
18	.BEARING, LH 09263-35004	1	\$26.39	
20	.HOLDER, BEARING 27329-45100	1	\$3.07	
21	SCREW 02112-06127 (replaces 02112-06128)	3	\$0.99	
22	.OIL SEAL (30X42X7) 09283-30028	1	\$4.10	
24	..STUD BOLT 09108-10025	1	\$9.71	

27	..BOLT, UPPER 01550-08257 (replaces 01517-08258)	10	\$1.18
28	PLUG, OIL DRAIN 09247-14026 (replaces 09247-14012)	1	\$1.68
29	.GASKET (14.1X18X1.5) 09168-14004	1	\$0.99
30	PLUG, OIL DRAIN 09247-14036 (replaces 09247-14014)	1	\$2.74
31	.GASKET (14.1X18X1.5) 09168-14004	1	\$0.99
32	LOCK WASHER 08321-01107 (replaces 08321-31108)	3	\$0.99
33	NUT, REAR CUSHION ROD RR 09159-10027	3	\$1.35
35	BOLT 09103-08050	4	\$2.07
38	SEAL, COUPLING OIL 09283-30026	1	\$4.65
39	.CIRCLIP 09381-40003	1	\$2.04

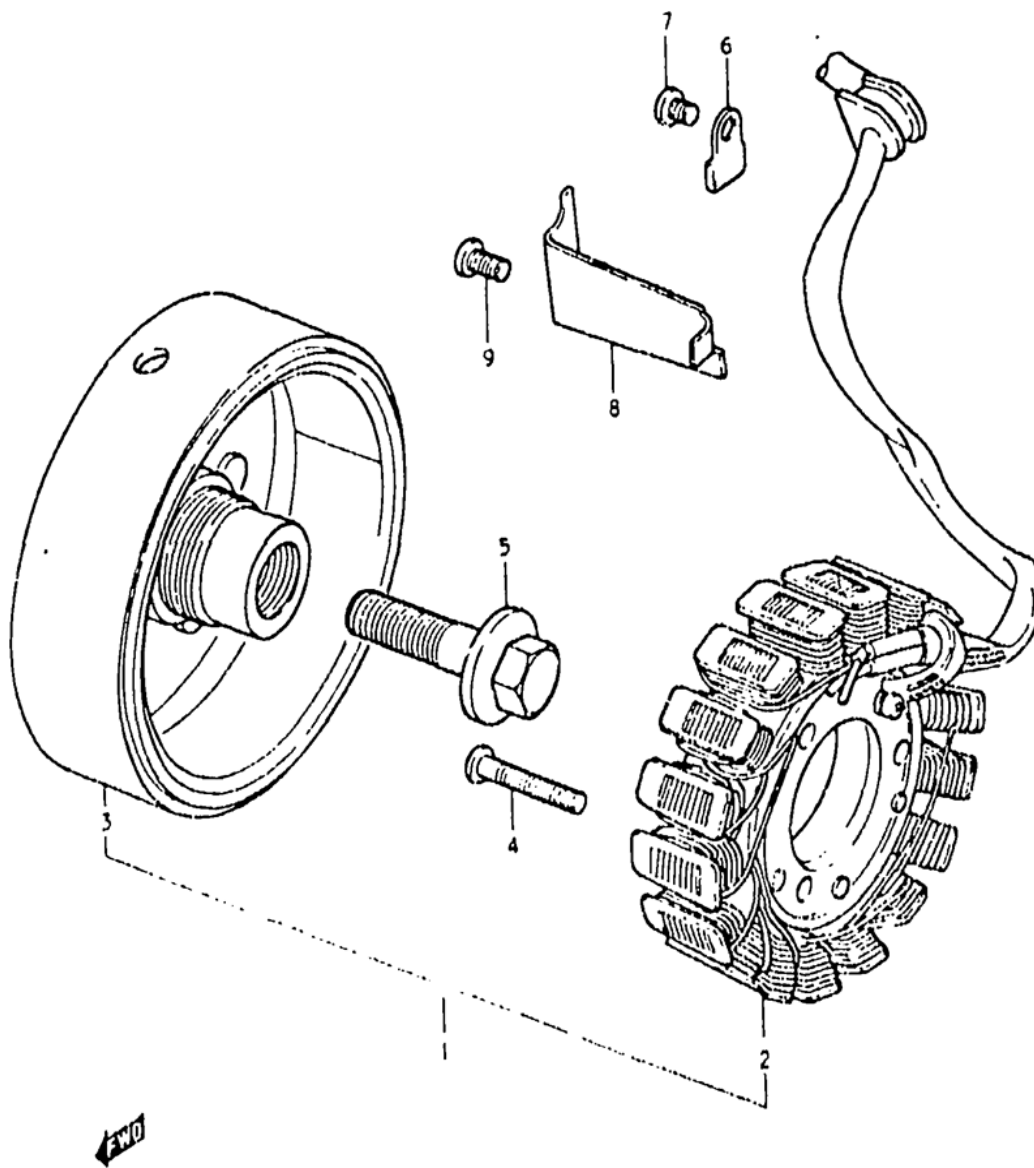
FIG. 19



GS1000GX

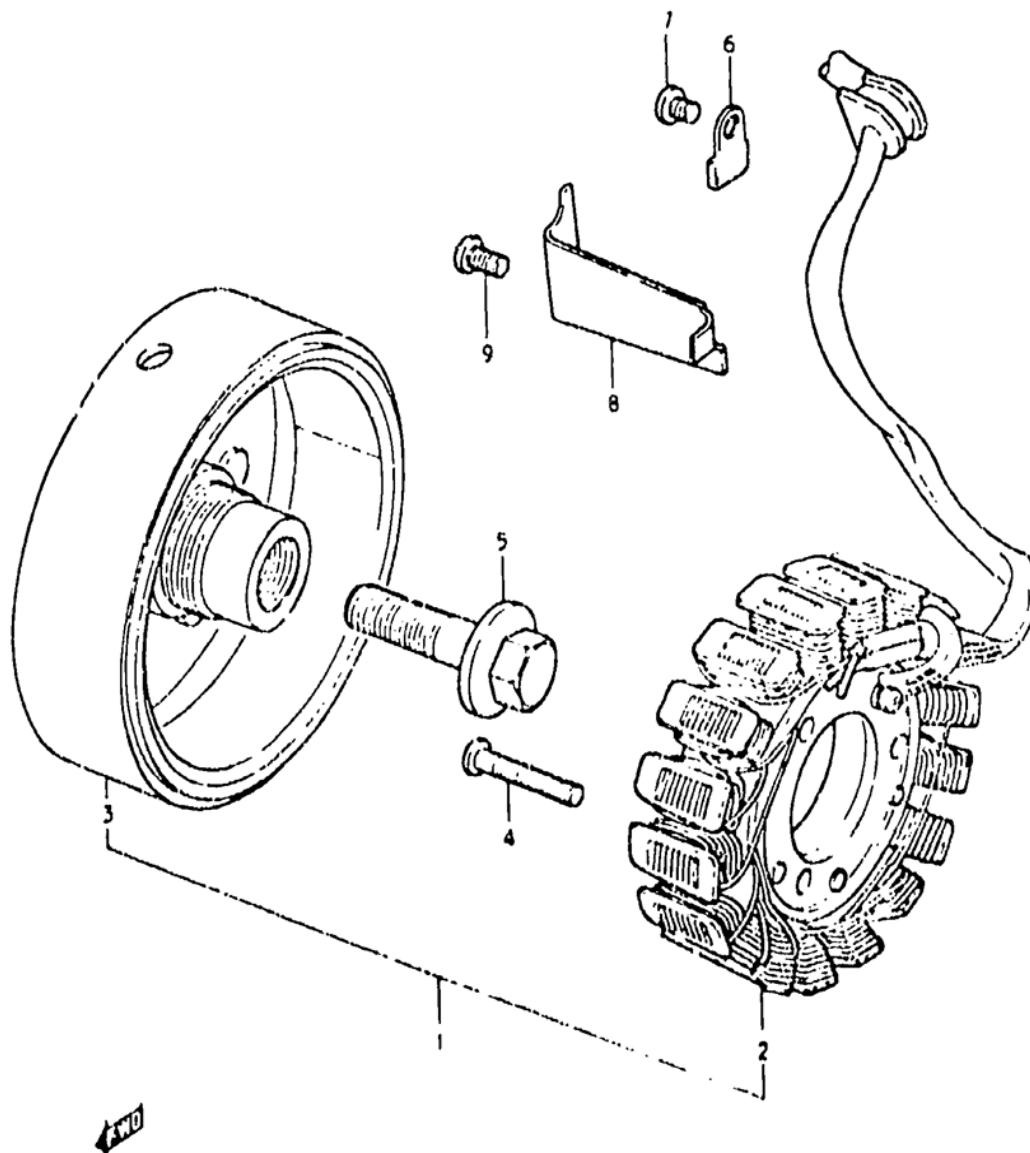
REF#	PART	Amt	Cost	Generic Part
	MOTOR ASSY, STARTING 31100-49050 (replaces 31100-45040)	1	\$289.23	
2	.HOLDER, BRUSH 31173-31040	1	\$13.71	
3	.BRUSH SET (2PCS/SET) 31131-31040	1	\$8.42	
5	.BOLT 31280-26D00 (replaces 31281-31040)	1	\$7.51	
6	.O RING 31264-31040	2	\$4.37	
7	BOLT (6X25) 09128-06024	2	\$0.99	
8	O-RING, REAR AXLE 09280-24001	1	\$0.99	
9	.NUT 08310-00067 (replaces 08310-22068)	1	\$0.99	
10	.LOCK WASHER 08321-01067 (replaces 08321-21068)	1	\$0.99	

FIG. 20



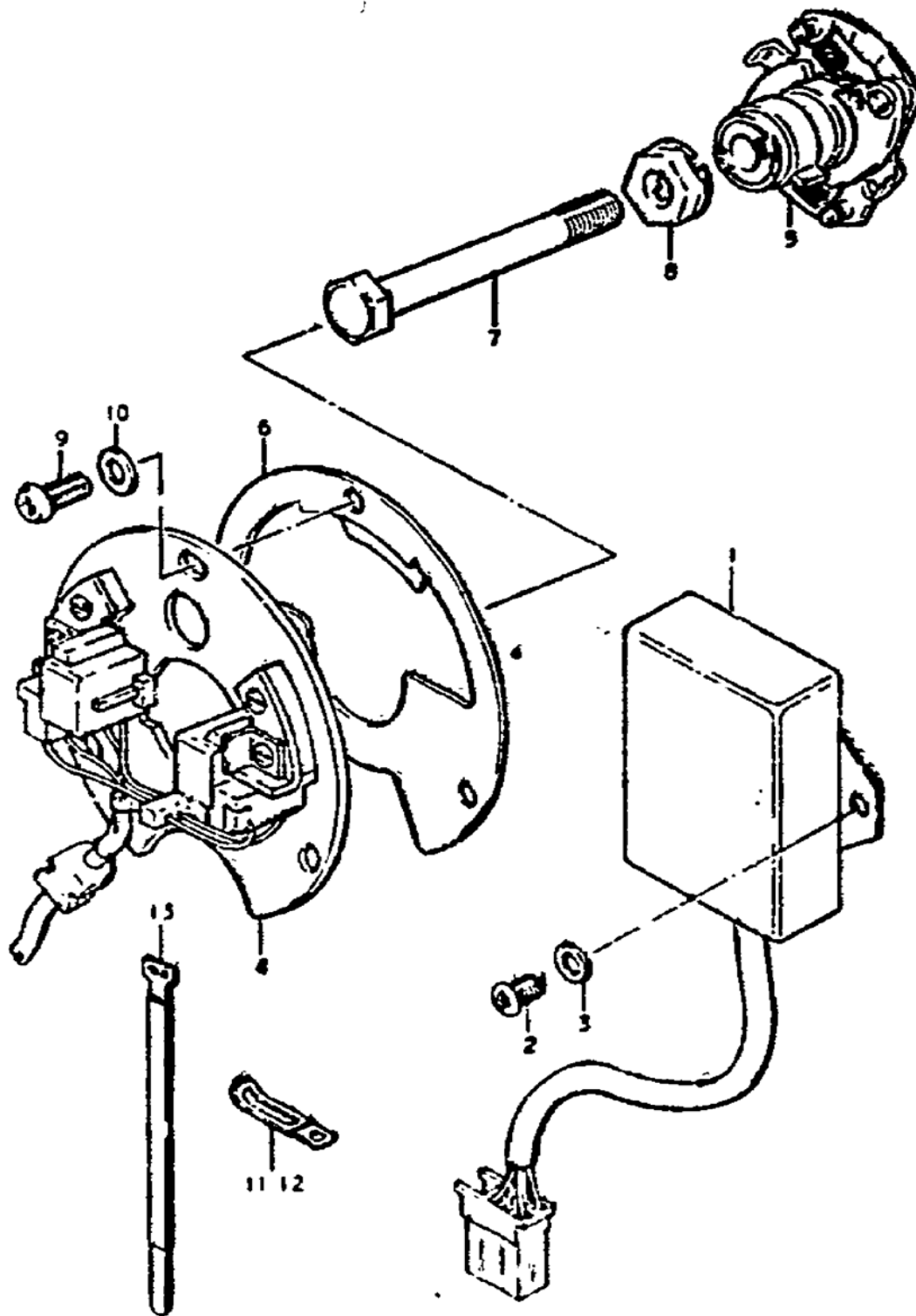
REF#	PART	Amt	Cost	Generic Part
1	.STATOR 31401-49010 (replaces 31400-49011)	1	\$161.09	
2	.STATOR 31401-49010 (replaces 31401-49011)	1	\$161.09	
4	SCREW 02112-06307 (replaces 02112-06308)	3	\$0.99	
5	BOLT 09103-12003	1	\$8.90	
6	CLAMP, GEAR SHIFT 31497-45000	1	\$0.99	
7	.SCREW 09125-05122 (replaces 02112-05068)	1	\$0.99	
8	CLAMP 31498-45000	1	\$0.99	
9	SCREW 02112-06107 (replaces 02112-06108)	1	\$0.99	

FIG. 21



REF#	PART	Amt	Cost	Generic Part
1	.STATOR 31401-49310 (replaces 31400-49110)	1	\$188.15	
2	.STATOR 31401-49310 (replaces 31401-49110)	1	\$188.15	
4	SCREW 02112-06307 (replaces 02112-06308)	3	\$0.99	
5	BOLT 09103-12003	1	\$8.90	
6	CLAMP, GEAR SHIFT 31497-45000	1	\$0.99	
7	.SCREW 09125-05122 (replaces 02112-05068)	1	\$0.99	
8	CLAMP 31498-45000	1	\$0.99	
9	SCREW 02112-06107 (replaces 02112-06108)	1	\$0.99	

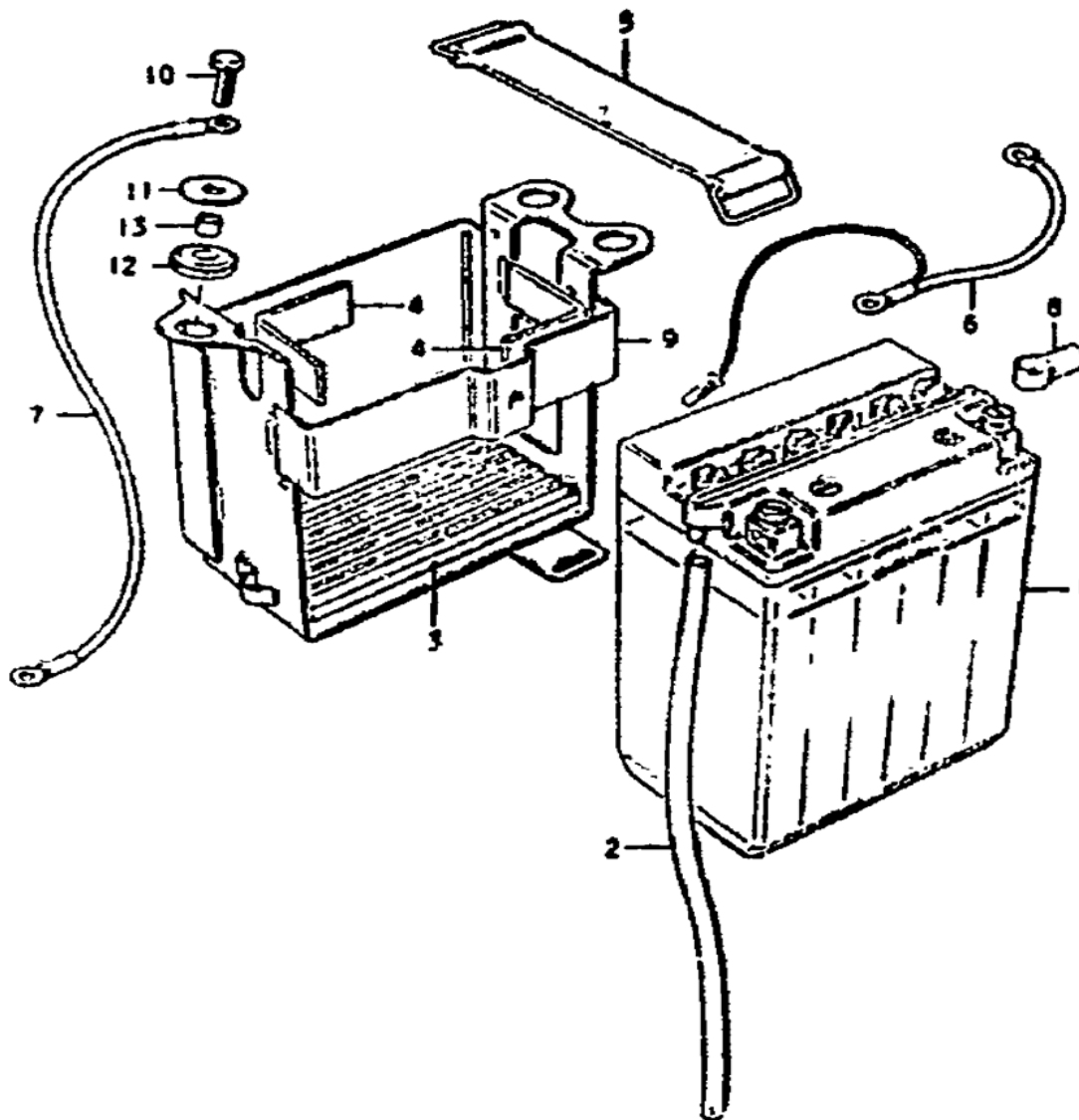
FIG.22



GS10J0GK

REF#	PART	Amt	Cost	Generic Part
1	UNIT, IGNITER 32900-45120 (replaces 32900-45110)	1	\$314.49	
2	SCREW 02112-06107 (replaces 02112-06108)	2	\$0.99	
3	.WASHER, THROTTLE ROD 08322-01067 (replaces 08322-21068)	2	\$0.99	
4	GENERATOR ASSY 33110-45410 (replaces 33110-45110)	1	\$143.48	
5	GOVERNOR ASSY, ADVANCE 33120-45110	1	\$105.81	
6	PLATE, TIMING 33371-45100	1	\$3.44	
7	BOLT 01500-08653 (replaces 01107-08658)	1	\$1.30	
8	WASHER 33465-47000	1	\$6.05	
9	SCREW 09125-05024	3	\$0.99	
10	.WASHER 08322-01057 (replaces 09160-05027)	3	\$0.99	
11	.CLAMP, SW LEADS 09404-06432 (replaces 09404-06401)	2	\$0.99	
12	CLAMP, L:120 09404-08420 (replaces 09404-08401)	2	\$1.30	
13	CLAMP 09407-18301	1	\$1.18	

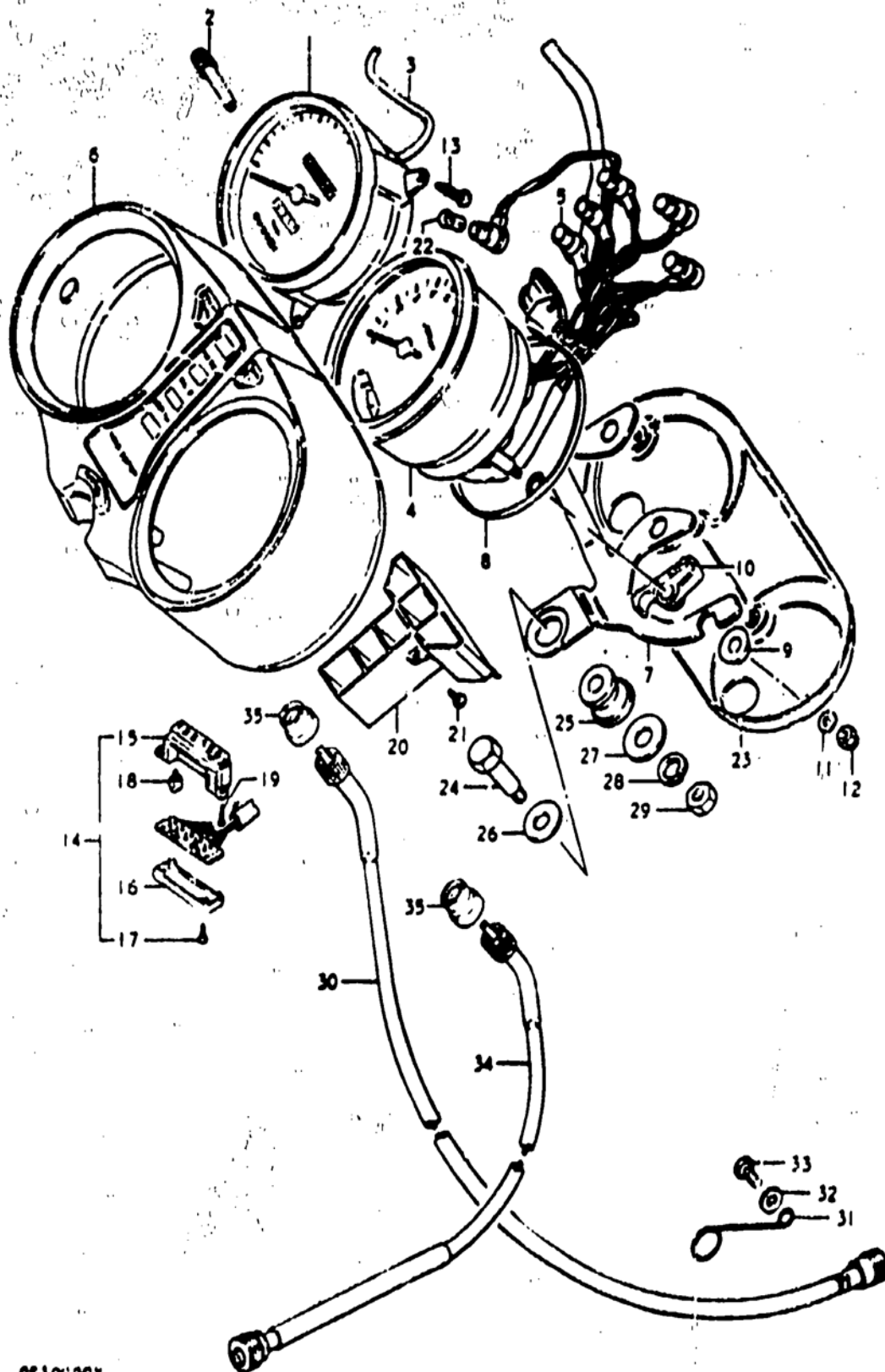
FIG. 23



GS10000X

REF#	PART	Amt	Cost	Generic Part
1	BATTERY (12V,14AH) 33610-49210	1	\$41.10	
2	HOSE, BATTERY EXHAUST 33680-16A10 (replaces 33680-31003)	1	\$3.40	
3	PROTECTOR (3) 33651-31000	1	\$5.29	
4	PROTECTOR (20X90X4) 33652-49000	4	\$1.30	
5	BAND, BATTERY 09462-00007	1	\$1.80	
06/01	WIRE,BATTERY PL 33820-44B01 (replaces 33820-45001)	1	\$10.88	
06/02	WIRE,BATTERY PL 33820-44B01 (replaces 33820-44100)	1	\$10.88	
07/01	LEAD WIRE, (-) 33850-03201 (replaces 33850-06200)	1	\$4.44	
07/02	LEAD WIRE, (-) 33850-03201	1	\$4.44	
8	CAP, TERMINAL 33624-45000	1	\$2.00	
10	BOLT, FUEL COOLER 01500-06167 (replaces 01107-06168)	3	\$0.99	
11	WASHER 09160-06054 (replaces 09160-06012)	3	\$0.99	
12	CUSHION 09320-08013	3	\$1.10	
13	SPACER (6.2x8.3x5.7) 09180-06001	3	\$0.99	

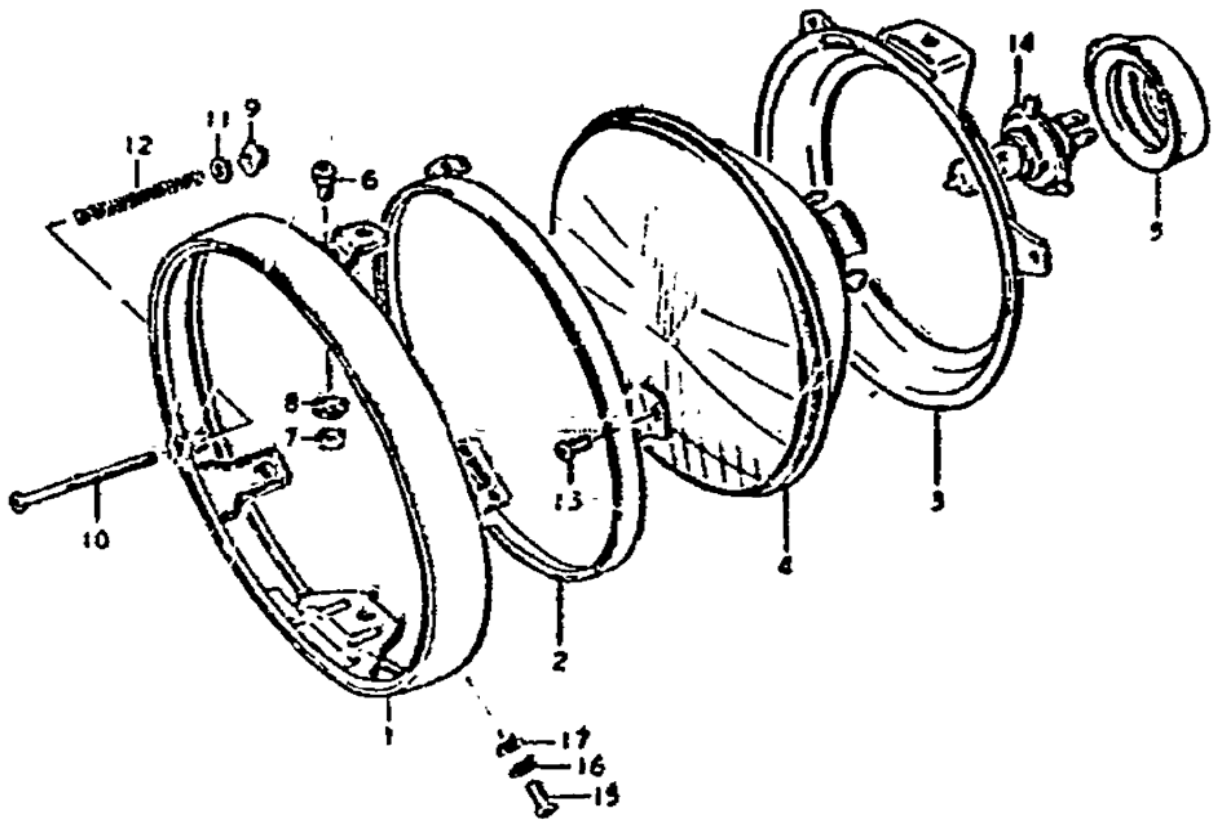
FIG. 24



GS10UJGX

REF#	PART	Amt	Cost	Generic Part
2	KNOB 34980-45020	1	\$1.68	
6	CASE, METER 34150-45100	1	\$55.75	
7	BRACKET 34951-47020	1	\$22.42	
9	CUSHION (A) 34956-45020	4	\$1.80	
11	WASHER 08322-01047 (replaces 08322-21048)	4	\$0.99	
12	NUT 08313-10057 (replaces 08313-11057)	4	\$0.99	
13	SCREW 03141-04253 (replaces 34183-45100)	4	\$0.99	
16	.COVER, LOWER 36454-45100	1	\$4.41	
17	SCREW 03511-03146 (replaces 36456-45100)	2	\$0.99	
18	.BULB 09471-12071	5	\$2.65	
20	CASE, PILOT BULB 36382-45100	1	\$8.24	
21	.SCREW 03211-04123 (replaces 36492-47020)	2	\$0.99	
22	.BULB 09471-12001	9	\$0.99	
23	PLATE, UNDER 34961-45021	1	\$30.07	
24	BOLT 09111-08031 (replaces 09111-08040)	2	\$1.61	
25	CUSHION 34956-31001 (replaces 34956-31000)	2	\$1.98	
26	WASHER, THROTTLE DRUM 08322-01107 (replaces 08322-21108)	2	\$0.99	
27	WASHER (8.5X28X1.6) 09160-08135 (replaces 09160-08002)	1	\$0.99	
28	.WASHER 08321-01087 (replaces 08321-21088)	2	\$0.99	
29	NUT 08310-00087 (replaces 08310-12088)	2	\$0.99	
30	CABLE, SPEEDOMETER 34910-45123 (replaces 34910-45121)	1	\$12.04	
31	GUIDE, CABLE NO.1 34938-45100	1	\$1.68	
32	.WASHER, THROTTLE ROD 08322-01067 (replaces 08322-21068)	1	\$0.99	
33	BOLT, FUEL COOLER 01500-06167 (replaces 01107-06168)	1	\$0.99	
34	CABLE, TACHOMETER 34940-37311 (replaces 34940-49013)	1	\$13.56	

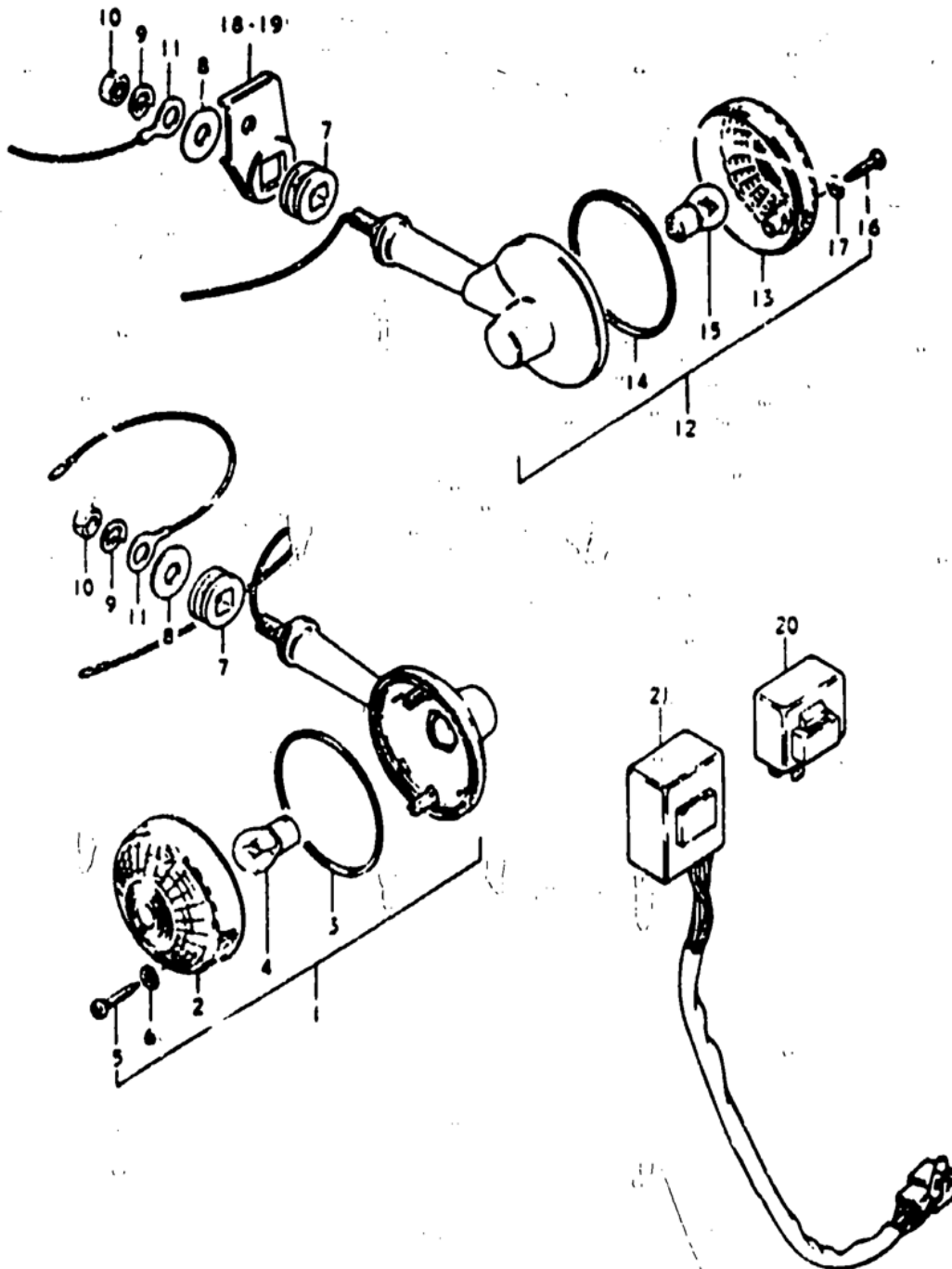
FIG. 25



GS1000G1

REF#	PART	Amt	Cost	Generic Part
1	.RIM 35111-45600	1	\$31.66	
2	.RING 35127-45600	1	\$19.87	
5	.COVER 35173-45200 (replaces 35173-49020)	1	\$9.33	
6	SCREW,HEAD LAMP 35136-35400 (replaces 35136-25611)	2	\$1.68	
7	NUT, REAR 08316-1005A (replaces 35135-25611)	2	\$0.99	
8	.SPACER 35133-45600	2	\$1.25	
9	.NUT 35135-45600	1	\$1.35	
10	.SCREW 35151-45230 (replaces 35151-27630)	1	\$1.68	
11	.WASHER 35157-27630	1	\$1.22	
13	SCREW 02112-03087 (replaces 02112-03088)	2	\$0.99	
14	BULB (12V60/55W,H4) 09471-12060	1	\$6.28	
15	SCREW 09125-05115 (replaces 09125-05022)	3	\$1.33	
16	WASHER 09162-05002 (replaces 09162-05003)	3	\$0.99	
17	WASHER 09169-06021	3	\$0.99	

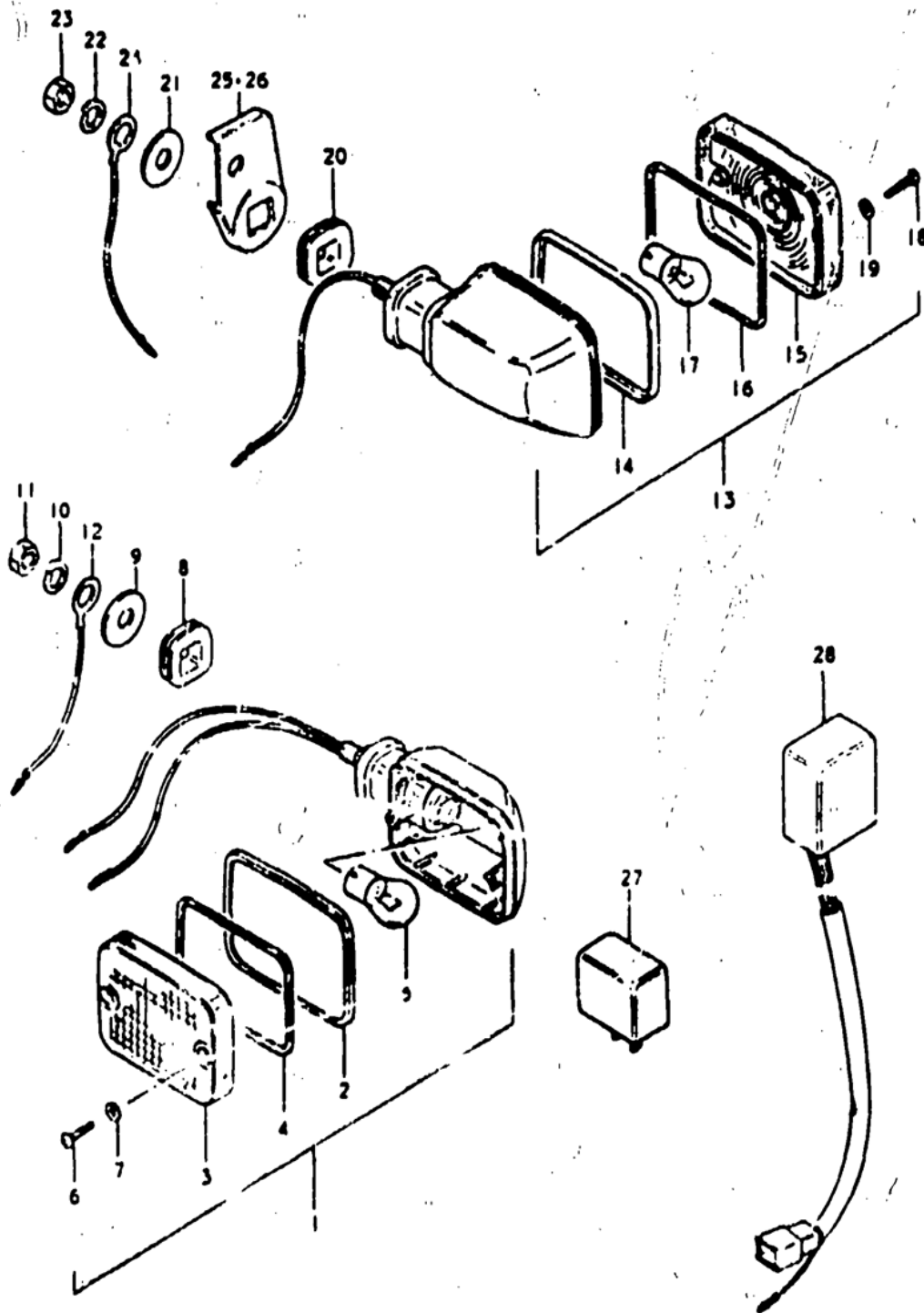
FIG. 2)



GS1000G1

REF#	PART	Amt	Cost	Generic Part
1	LAMP TURN SIGNA 35603-49121-999 (replaces 35601-49030)	2	\$64.45	
2	.LENS 35612-45010	2	\$7.26	
3	.GASKET 35613-45010	2	\$2.74	
4	.BULB 09471-12006	2	\$1.43	
5	.SCREW 03211-04306 (replaces 35625-49030)	4	\$0.99	
6	.GASKET 35627-43010	4	\$0.99	
7	CUSHION 35690-32200	4	\$2.34	
8	WASHER, OUTER 09160-08138 (replaces 09160-08001)	4	\$0.99	
9	.WASHER 08321-01087 (replaces 08321-21088)	4	\$0.99	
10	NUT 08310-00087 (replaces 08310-12088)	4	\$0.99	
11	LEAD WIRE, EARTH 36851-45100	4	\$1.64	
12	LAMP TURN SIGNA 35603-49121-999 (replaces 35601-49030)	2	\$64.45	
13	.LENS 35612-45010	2	\$7.26	
14	.GASKET 35613-45010	2	\$2.74	
15	.BULB 09471-12006	2	\$1.43	
16	.SCREW 03211-04306 (replaces 35625-49030)	4	\$0.99	
17	.GASKET 35627-43010	4	\$0.99	
18	BRACKET, RH (BLACK) 41580-45000-019	1	\$5.29	
19	BRACKET, LH (BLACK) 41590-45000-019	1	\$5.29	
20	RELAY, TURN SIGNAL 38610-49231	1	\$32.51	
21	UNIT,TURN SIG C 38830-49X00 (replaces 38830-49200)	1	\$153.74	

FIG. 27

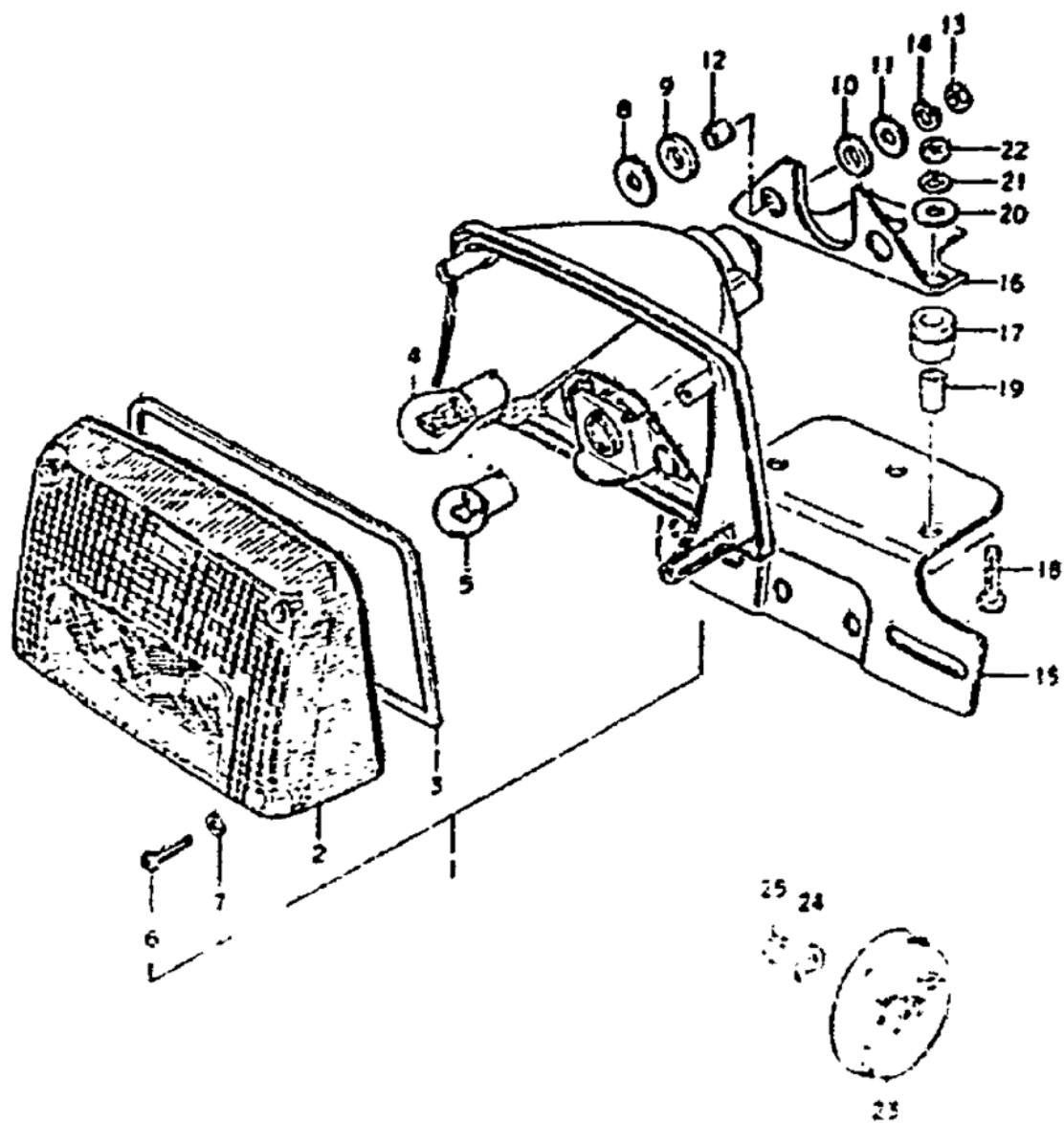


GS100CQX

REF#	PART	Amt	Cost	Generic Part
1	LAMP, FRONT TURN SIGNAL 35601-49530 (replaces 35601-49010)	2	\$54.27	
2	.RIM 35611-49230	2	\$4.90	
3	.LENS 35612-49010	2	\$8.42	
4	.GASKET 35613-49230	2	\$2.00	
5	.BULB 09471-12035	2	\$1.36	
6	.SCREW 03211-04207 (replaces 03211-04208)	4	\$0.99	
7	.GASKET 35627-43010	4	\$0.99	
8	CUSHION 09320-15002	2	\$1.71	
9	WASHER, UPPER OUTER 09160-10501 (replaces 09160-10006)	2	\$0.99	
10	LOCK WASHER 08321-01107 (replaces 08321-21108)	2	\$0.99	
11	NUT 08310-00107 (replaces 08310-12108)	2	\$0.99	
12	LEAD WIRE, EARTH 36660-33000	2	\$1.98	
13	LAMP ASSY, FR T 35601-44184-999 (replaces 35601-44130)	2	\$54.84	
14	.RIM 35611-49230	2	\$4.90	
15	.LENS 35612-49231 (replaces 35612-49230)	2	\$6.75	
16	.GASKET 35613-49230	2	\$2.00	
17	.BULB 09471-12006	2	\$1.43	
18	.SCREW 03211-04207 (replaces 03211-04208)	4	\$0.99	
19	.GASKET 35627-43010	4	\$0.99	
20	CUSHION 09320-15002	2	\$1.71	
21	WASHER, UPPER OUTER 09160-10501 (replaces 09160-10006)	2	\$0.99	
22	LOCK WASHER 08321-01107 (replaces 08321-21108)	2	\$0.99	
23	NUT 08310-00107 (replaces 08310-12108)	2	\$0.99	
24	LEAD WIRE, EARTH 36660-33000	2	\$1.98	
25	BRACKET, RH (BLACK) 41580-45000-019	1	\$5.29	

26	BRACKET, LH (BLACK) 41590-45000-019	1	\$5.29
27	RELAY, TURN SIGNAL 38610-49231	1	\$32.51
28	UNIT,TURN SIG C 38830-49X00 (replaces 38830-49200)	1	\$153.74

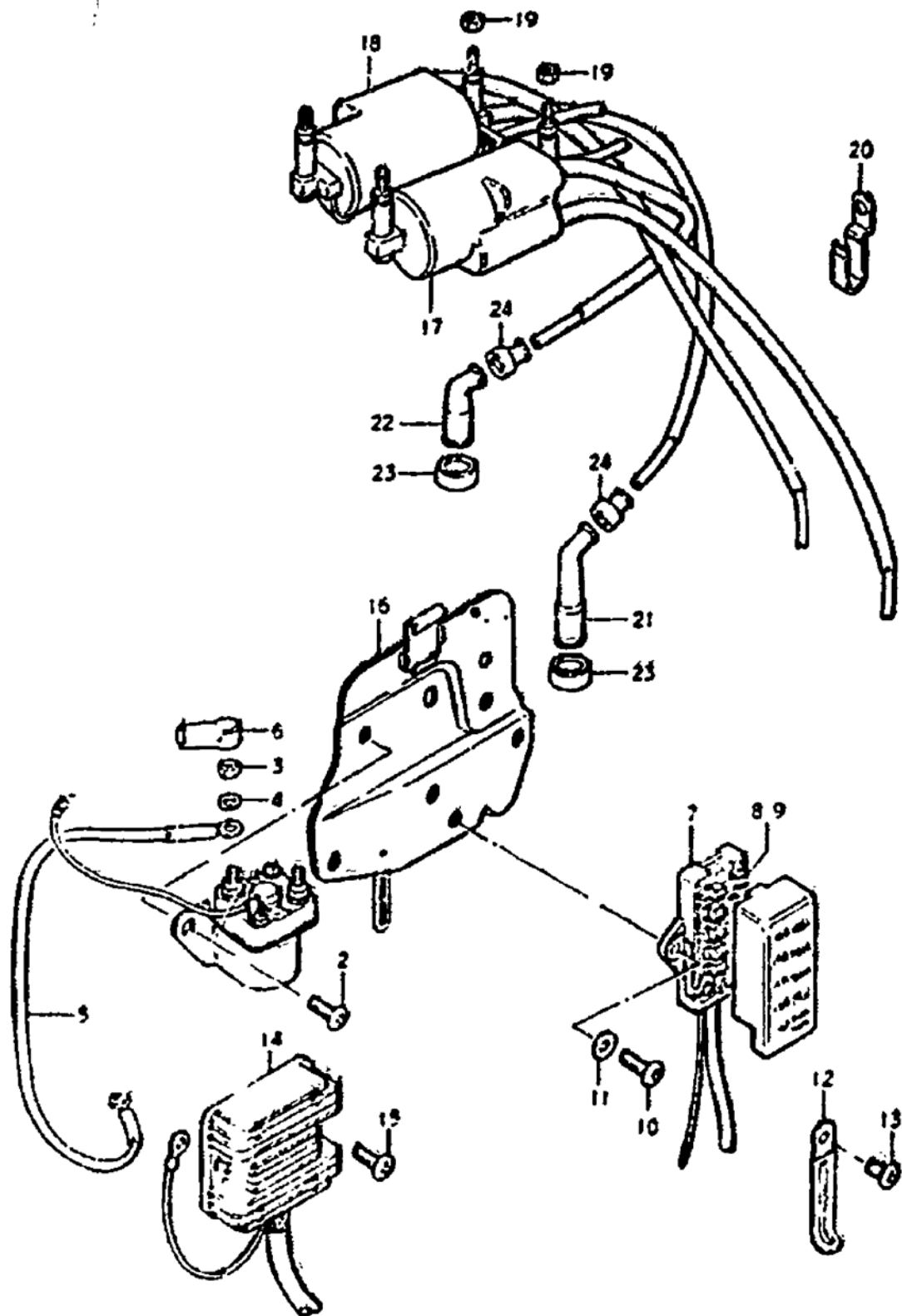
FIG. 28



GS10UUGX

REF#	PART	Amt	Cost	Generic Part
1	LAMP, REAR COMBINATION 35710-34310 (replaces 35710-49030)	1	\$78.34	
2	.LENS 35712-49031	1	\$25.39	
3	.GASKET 35713-49030	1	\$2.37	
4	.BULB 09471-12035	1	\$1.36	
5	.BULB (12V,8W) 09471-12141 (replaces 09471-12037)	1	\$0.99	
6	.SCREW 03211-04306 (replaces 35625-49030)	4	\$0.99	
7	.GASKET 35627-43010	4	\$0.99	
8	WASHER (6.5X18X1.6) 09160-06084 (replaces 09160-06007)	2	\$0.99	
9	CUSHION 09320-09004	2	\$1.10	
10	CUSHION 09320-09003	2	\$0.99	
11	WASHER 09160-06054 (replaces 09160-06012)	2	\$0.99	
12	SPACER (6.2X9X7.5) 09180-06038	2	\$0.99	
13	.NUT 08310-00067 (replaces 08310-11068)	2	\$0.99	
14	.LOCK WASHER 08321-01067 (replaces 08321-21068)	2	\$0.99	
17	.CUSHION 35765-30950 (replaces 35794-49000)	3	\$1.64	
18	BOLT 01500-06257 (replaces 01107-06258)	3	\$0.99	
19	SPACER (6.5X9X15.5) 09180-06269 (replaces 09180-06087)	3	\$1.30	
20	WASHER (6.5X18X1.6) 09160-06084 (replaces 09160-06007)	3	\$0.99	
21	.LOCK WASHER 08321-01067 (replaces 08321-21068)	3	\$0.99	
22	.NUT 08310-00067 (replaces 08310-11068)	3	\$0.99	
23	REFLEX REFLECTOR, REAR 35970-49030	2	\$12.09	
24	.WASHER 08322-01057 (replaces 08322-21058)	2	\$0.99	
25	.NUT 08310-00057 (replaces 08310-11058)	2	\$0.99	

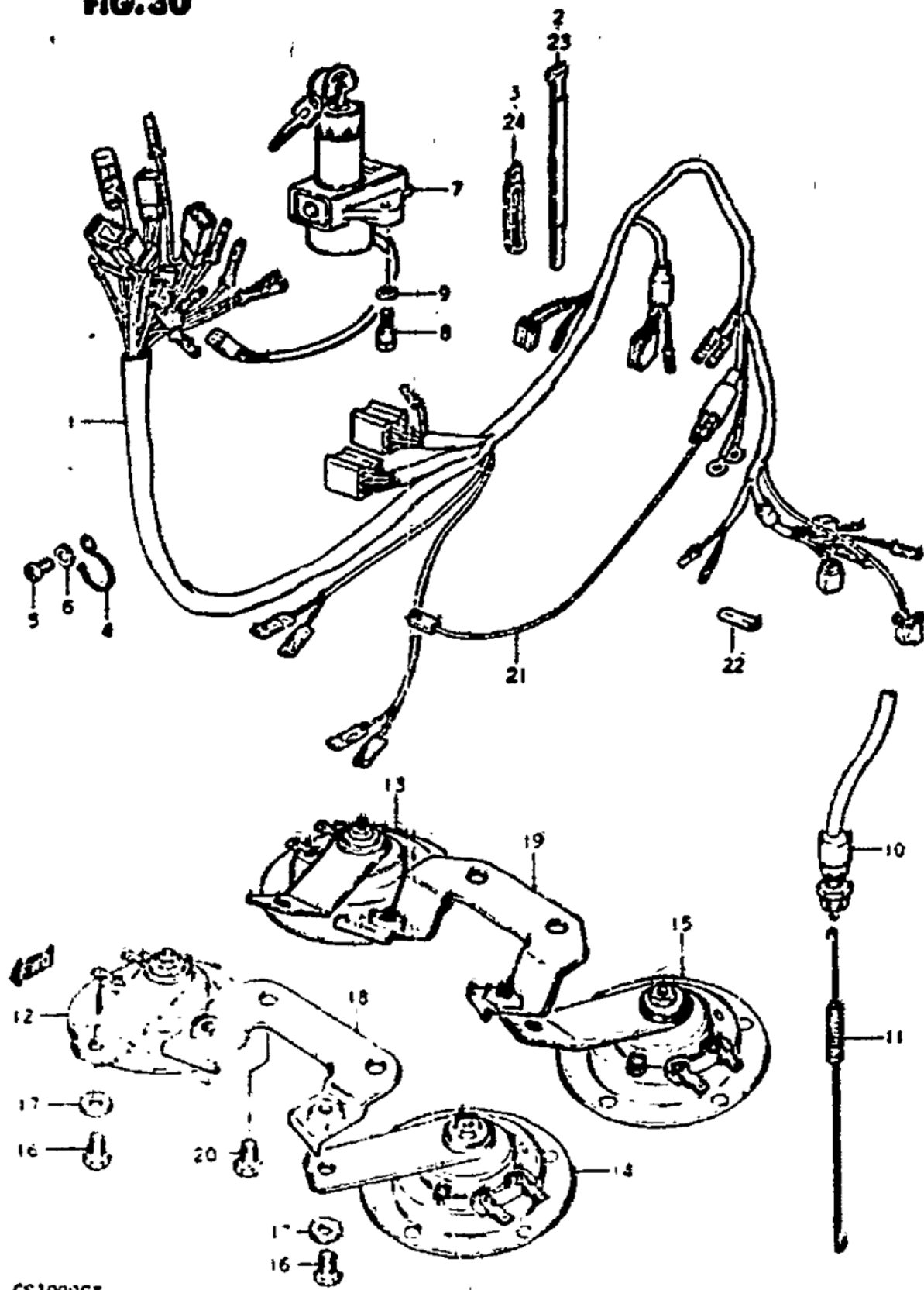
FIG. 29



GS1000G1

REF#	PART	Amt	Cost	Generic Part
1	RELAY, STARTING MOTOR 31800-37020	1	\$45.46	
2	SCREW 02112-06107 (replaces 02112-06108)	2	\$0.99	
3	.NUT 08310-00067 (replaces 08310-22068)	2	\$0.99	
4	.LOCK WASHER 08321-01067 (replaces 08321-21068)	2	\$0.99	
5	WIRE, STARTING LEAD 33850-00A01 (replaces 33850-10300)	1	\$15.95	
6	.CAP, STARTER MOTOR 31861-48B10 (replaces 31861-35100)	3	\$2.46	
7	FUSE BOX ASSY 36740-49X02 (replaces 36740-49200)	1	\$42.80	
8	.FUSE (10A) 09481-10001	4	\$0.99	
9	.FUSE (15A) 09481-15001	1	\$0.99	
10	SCREW 02112-06127 (replaces 02112-06128)	2	\$0.99	
11	.WASHER, THROTTLE ROD 08322-01067 (replaces 08322-21068)	2	\$0.99	
12	.CLAMP, SW LEADS 09404-06432 (replaces 09404-06401)	1	\$0.99	
13	SCREW 02112-06087 (replaces 02112-06088)	1	\$0.99	
14/01	RECTIFIER, REGULATOR 32800-47120 (replaces 32800-45240)	1	\$129.32	
14/02	RECTIFIER ASSY 32800-49X50 (replaces 32800-49140)	1	\$154.29	
15	SCREW 02112-06127 (replaces 02112-06128)	2	\$0.99	
17	COIL ASSY,IGNIT 33410-45112 (replaces 33410-45110)	1	\$82.12	
18	COIL ASSY,IGNIT 33410-45112 (replaces 33420-45110)	1	\$82.12	
19	.NUT 08310-00067 (replaces 08310-11068)	4	\$0.99	
20	CLAMP 09403-06307	4	\$1.10	
21	CAP, SPARK PLUG 33510-45010	2	\$11.66	
22	CAP, SPARK PLUG OUTER 33510-43010	2	\$11.66	
23	SEAL, SPARK PLUG 33541-69010	4	\$1.98	
24	SEAL, HIGH TENSION CORD 33542-38B00 (replaces 33542-98000)	4	\$1.98	

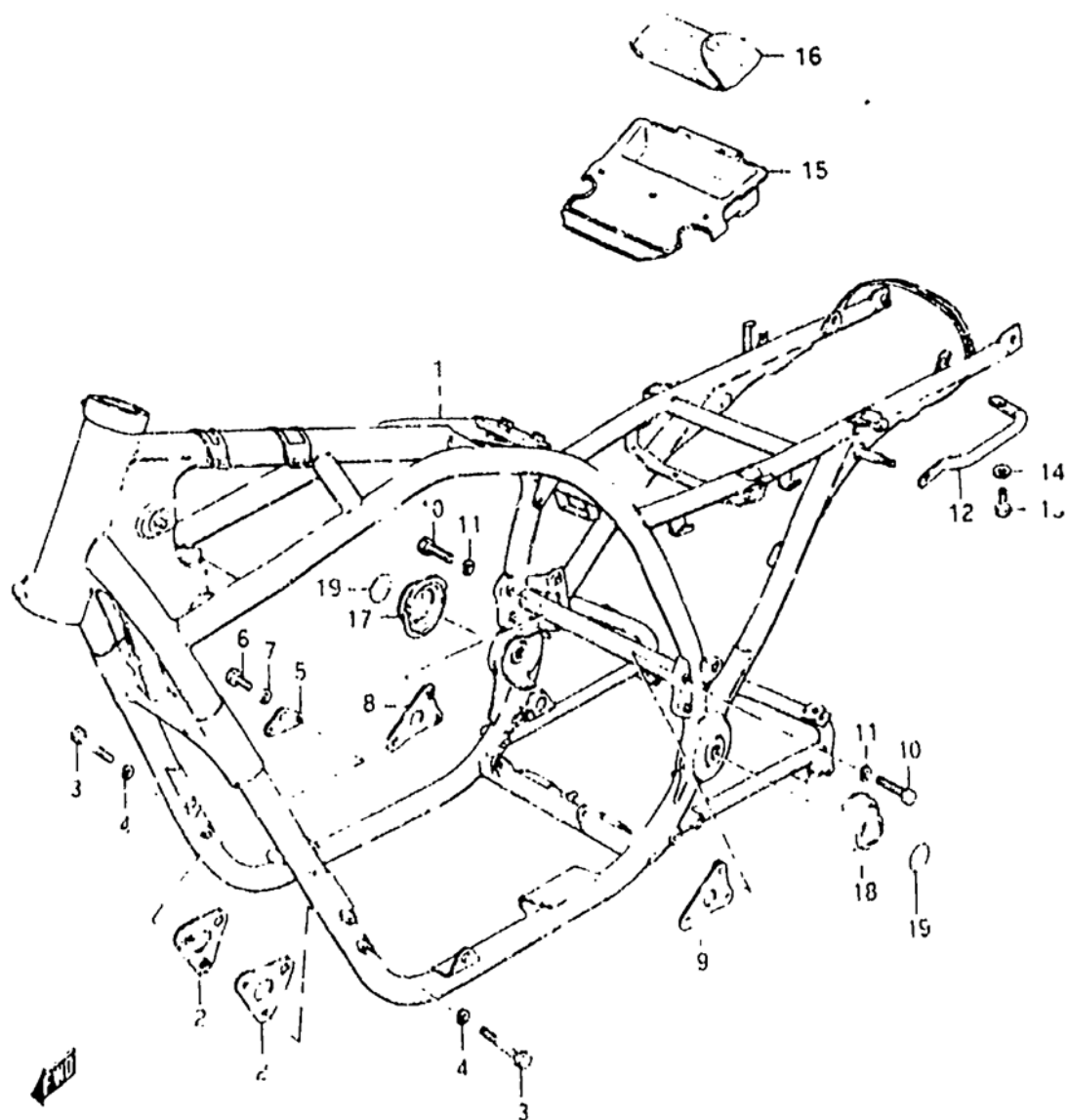
FIG.30



GS1000GX

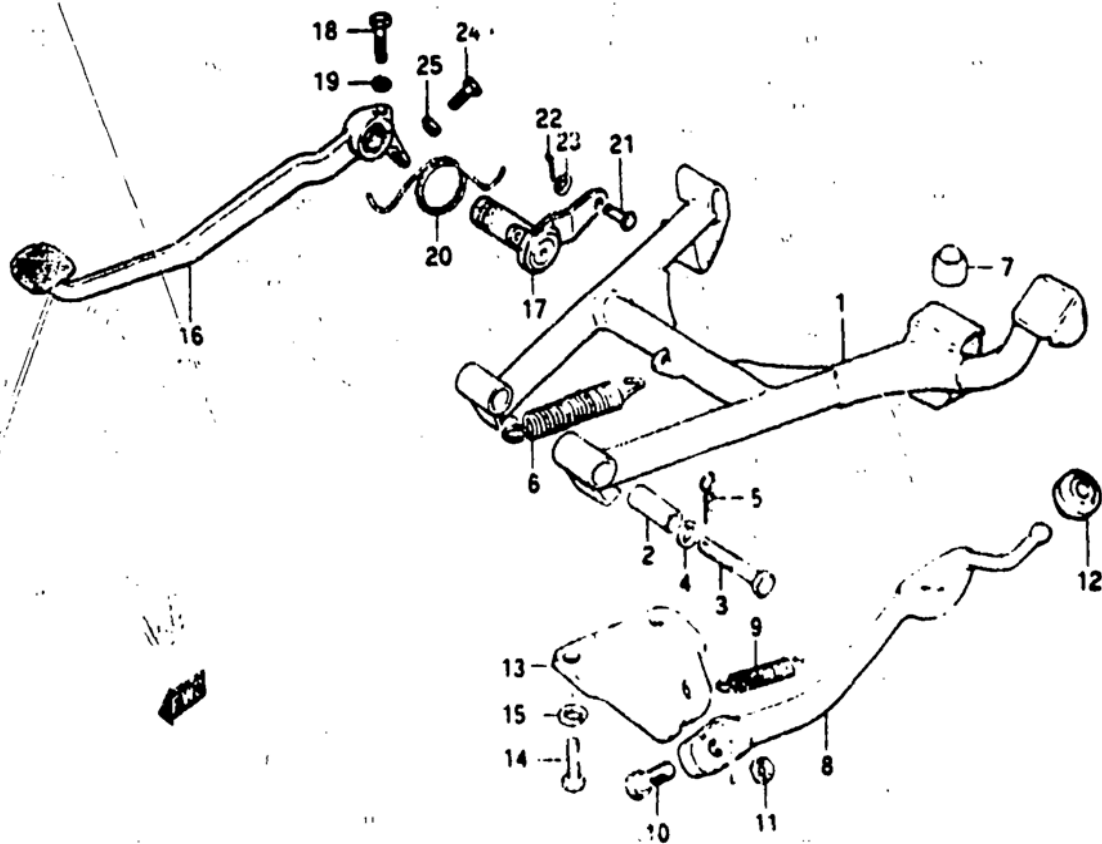
REF#	PART	Amt	Cost	Generic Part
1/01	HARNESS, WIRING 36610-45132 (replaces 36610-45131)	1	\$131.12	
2	CLAMP 09407-18301	5	\$1.18	
3	CLAMP (L:95) 09404-06434 (replaces 09404-06414)	1	\$0.99	
4	CLIP, WIRING HARNESS 36619-44002 (replaces 36619-44000)	1	\$0.99	
5	SCREW 02112-06127 (replaces 02112-06128)	1	\$0.99	
6	.WASHER, THROTTLE ROD 08322-01067 (replaces 08322-21068)	1	\$0.99	
7	SWITCH ASSY IGN 37100-45101 (replaces 37100-45100)	1	\$105.81	
8	.BOLT, PISTON JET VALVE 07130-0616A (replaces 37152-47010)	2	\$1.10	
9	.LOCK WASHER 08321-01067 (replaces 08321-21068)	2	\$0.99	
10	SWITCH, REAR BRAKE LAMP 37740-48071 (replaces 37740-04571)	1	\$8.90	
11	SPRING 09443-06018	1	\$1.71	
12	HORN ASSY 38502-49001 (replaces 38502-47000)	1	\$43.81	
14	HORN ASSY HIPIT 38501-47001 (replaces 38501-47000)	1	\$42.80	
16	BOLT 01500-0816B (replaces 01107-08168)	2	\$1.10	
18	BRACKET, HORN 38590-49010	1	\$1.78	
20	BOLT 01500-08127 (replaces 01107-08128)	2	\$1.10	
21	LEAD WIRE, PRESSURE SWITCH 36853-45001 (replaces 36853-45000)	1	\$3.20	
22	PROTECTOR, WIRING HARNESS 36611-38000	1	\$0.99	
23	CLAMP 09407-12402	2	\$1.30	
24	CLAMP (L:95) 09404-06434 (replaces 09404-06415)	2	\$0.99	

FIG.31



REF#	PART	Amt	Cost	Generic Part
3	BOLT 01500-08653 (replaces 01107-08658)	4	\$1.30	
4	.WASHER 08321-01087 (replaces 08321-21088)	4	\$0.99	
5	PLATE, NO. 2 (BLACK) 41993-45000-019	1	\$4.72	
6	BOLT 01500-0816B (replaces 01107-08168)	2	\$1.10	
7	.WASHER 08321-01087 (replaces 08321-21088)	2	\$0.99	
10	BOLT 01500-0840A (replaces 01107-08408)	4	\$1.10	
11	.WASHER 08321-01087 (replaces 08321-21088)	4	\$0.99	
12	GRIP, FRAME HANDLE 41610-34200 (replaces 41610-49000)	1	\$21.87	
13	BOLT 01500-0816B (replaces 01107-08168)	1	\$1.10	
14	WASHER 08322-01087 (replaces 08322-11088)	1	\$0.99	
16	TOOL ASSY 09800-21025 (replaces 09800-00199)	1	\$31.19	
17	COVER, RH 47191-45100	1	\$7.87	
18	COVER RR SWING 47291-45101 (replaces 47291-45100)	1	\$7.87	

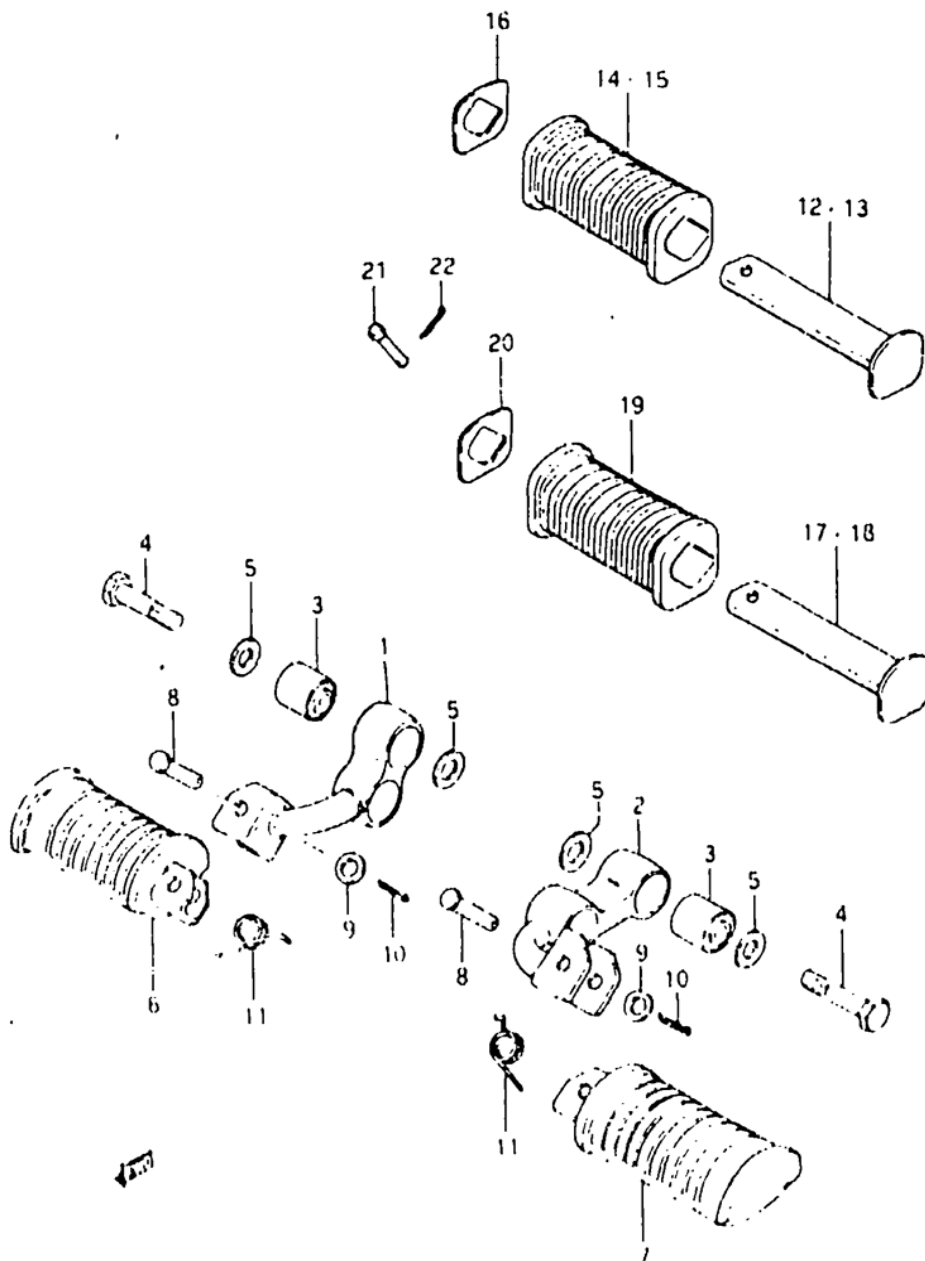
FIG. 32



GS1000GX

REF#	PART	Amt	Cost	Generic Part
2	SPACER 09180-10040	2	\$1.04	
3	BOLT CTR STAND 09101-10030 (replaces 09101-10018)	2	\$1.98	
4	LOCK WASHER 08321-01107 (replaces 08321-21108)	2	\$0.99	
5	CLIP 09385-10005 (replaces 09385-10001)	2	\$0.99	
6	SPRING 09443-20001-XC0 (replaces 09443-20001)	1	\$3.23	
7	CUSHION 09321-10001	1	\$1.10	
8	STAND, PROP 42310-45000	1	\$39.49	
9	SPRING 09443-17008-XC0 (replaces 09443-17005)	1	\$2.07	
10	BOLT 09100-10067	1	\$1.10	
11	NUT 08310-00107 (replaces 08310-22108)	1	\$0.99	
12	CUSHION 09320-07001	1	\$1.13	
14	BOLT 09100-10287 (replaces 09100-10007)	2	\$1.49	
15	LOCK WASHER 08321-01107 (replaces 08321-21108)	2	\$0.99	
18	.BOLT 01500-08257 (replaces 01107-08258)	1	\$1.10	
19	.WASHER 08321-01087 (replaces 08321-21088)	1	\$0.99	
20	SPRING 09448-37002	1	\$1.71	
21	PIN 09200-06029	1	\$0.99	
22	COTTER PIN 04111-20158	1	\$0.99	
23	.WASHER, THROTTLE ROD 08322-01067 (replaces 08322-21068)	1	\$0.99	
24	BOLT 01500-06207 (replaces 01107-06208)	1	\$0.99	
25	.NUT 08310-00067 (replaces 08310-11068)	1	\$0.99	

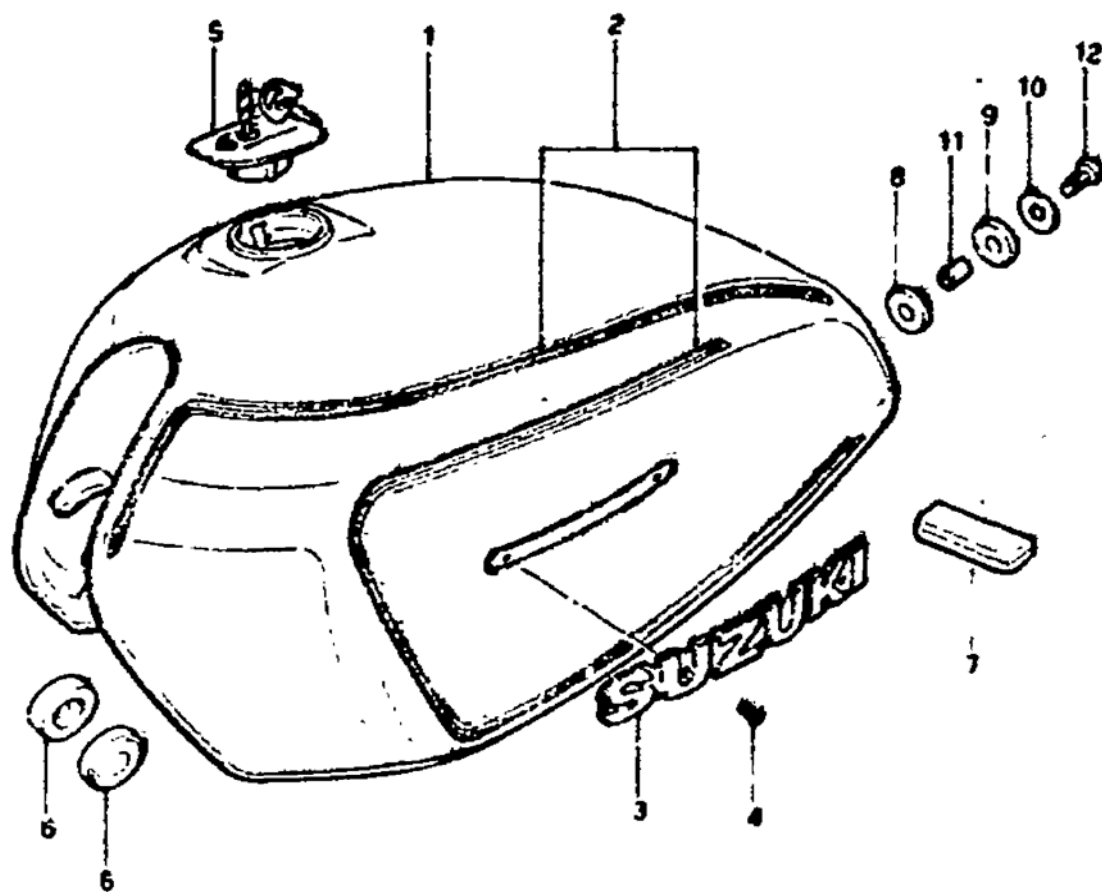
FIG. 33



651900GX

REF#	PART	Amt	Cost	Generic Part
3	.BUSHING, REAR 09319-10008	4	\$3.28	
4	BOLT (10X38) 09104-10029 (replaces 09104-10007)	4	\$1.49	
5	WASHER 09160-10123 (replaces 09160-10013)	8	\$0.99	
6	RUBBER, RH 43550-37301 (replaces 43550-49002)	1	\$15.32	
7	RUBBER, LH 43560-37301 (replaces 43560-49002)	1	\$15.32	
8	PIN 09200-08002	2	\$0.99	
9	WASHER 08322-01087 (replaces 08322-11088)	2	\$0.99	
10	COTTER PIN 04111-20158	2	\$0.99	
11	SPRING 09448-14012 (replaces 09448-14013)	2	\$1.30	
14	RUBBER 43612-45001 (replaces 43612-45000)	1	\$7.26	
15	RUBBER 43612-45001 (replaces 43622-45000)	1	\$7.26	
16	WASHER 43631-45001 (replaces 43631-45000)	2	\$2.68	
19	RUBBER 43612-45001	2	\$7.26	
20	WASHER 43631-45001	2	\$2.68	
21	.PIN 09200-06010	2	\$0.99	
22	COTTER PIN 04111-20158	2	\$0.99	

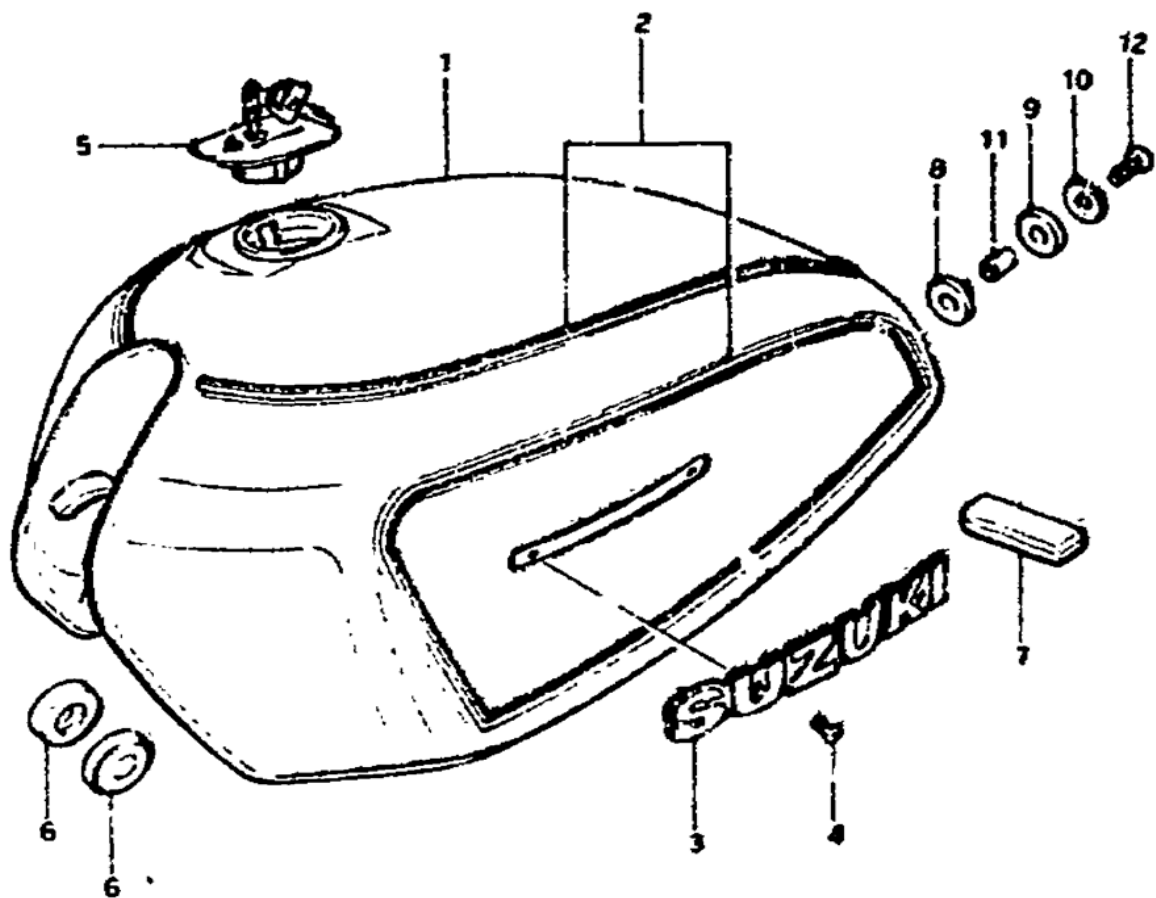
FIG. 34



651000G1

REF#	PART	Amt	Cost	Generic Part
3	EMBLEM 68111-45010	2	\$10.93	
4	SCREW 02122-0306B (replaces 02132-03065)	4	\$0.99	
5	CAP SET,FUEL TA 44200-49810 (replaces 44200-49701)	1	\$58.06	
6	CUSHION, FRONT 09329-10007	2	\$1.10	
7	CUSHION, CENTER 09329-01005	1	\$1.04	
8	CUSHION, REAR NO.1 09320-12013 (replaces 09320-12010)	1	\$1.10	
9	CUSHION, REAR NO. 2 09320-12017 (replaces 09320-12023)	1	\$0.99	
10	WASHER (8.5X28X1.6) 09160-08135 (replaces 09160-08002)	1	\$0.99	
11	SPACER, EXHAUST VALVE SHAFT 09180-08067	1	\$1.01	
12	BOLT 01500-08307 (replaces 01107-08308)	1	\$1.30	

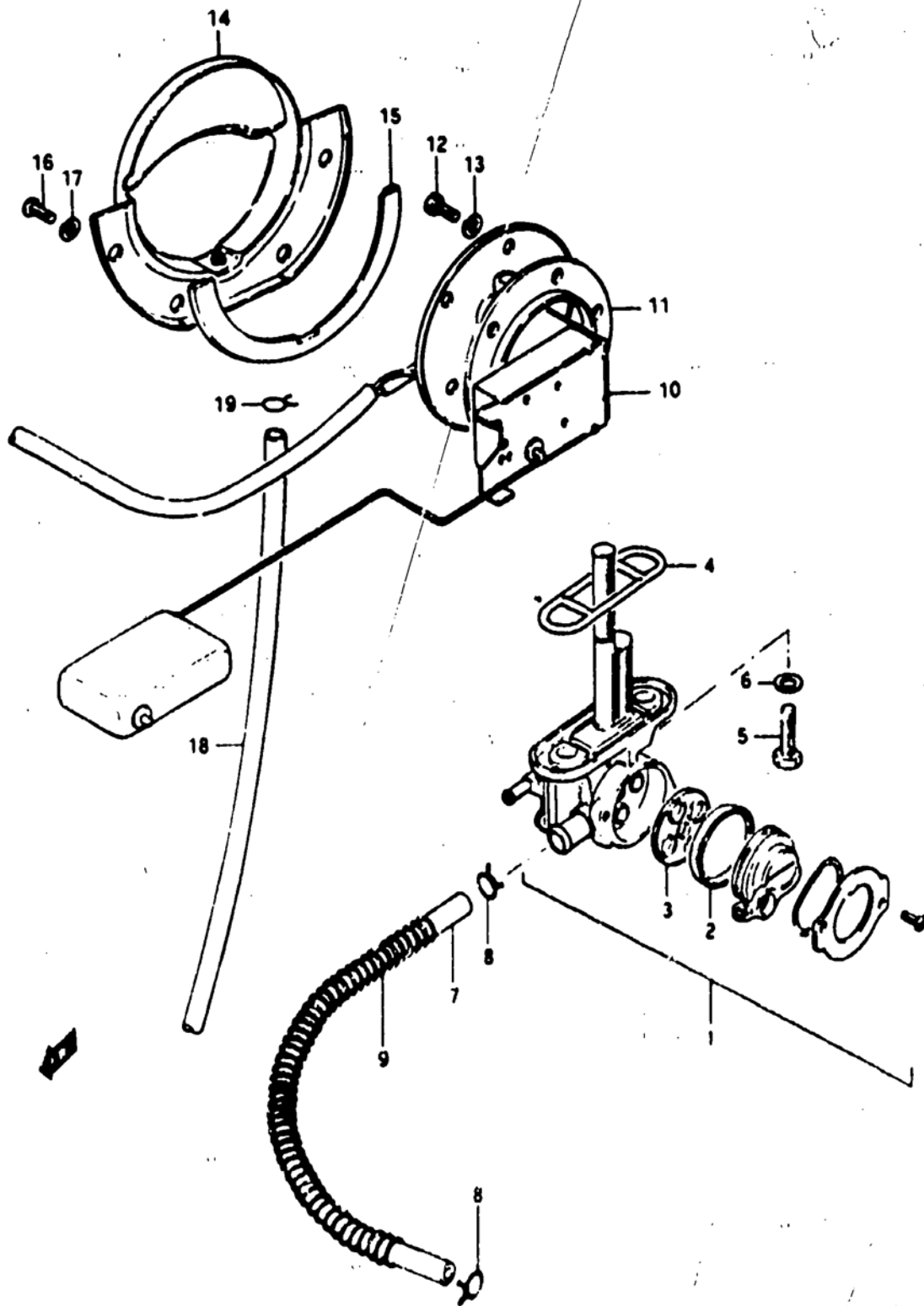
FIG. 35



GS1000GX

REF#	PART	Amt	Cost	Generic Part
3	EMBLEM 68111-45010	2	\$10.93	
4	SCREW 02122-0306B (replaces 02132-03065)	4	\$0.99	
5	CAP SET,FUEL TA 44200-49810 (replaces 44200-49701)	1	\$58.06	
6	CUSHION, FRONT 09329-10007	2	\$1.10	
7	CUSHION, CENTER 09329-01005	1	\$1.04	
8	CUSHION, REAR NO.1 09320-12013 (replaces 09320-12010)	1	\$1.10	
9	CUSHION, REAR NO. 2 09320-12017 (replaces 09320-12023)	1	\$0.99	
10	WASHER (8.5X28X1.6) 09160-08135 (replaces 09160-08002)	1	\$0.99	
11	SPACER, EXHAUST VALVE SHAFT 09180-08067	1	\$1.01	
12	BOLT 01500-08307 (replaces 01107-08308)	1	\$1.30	

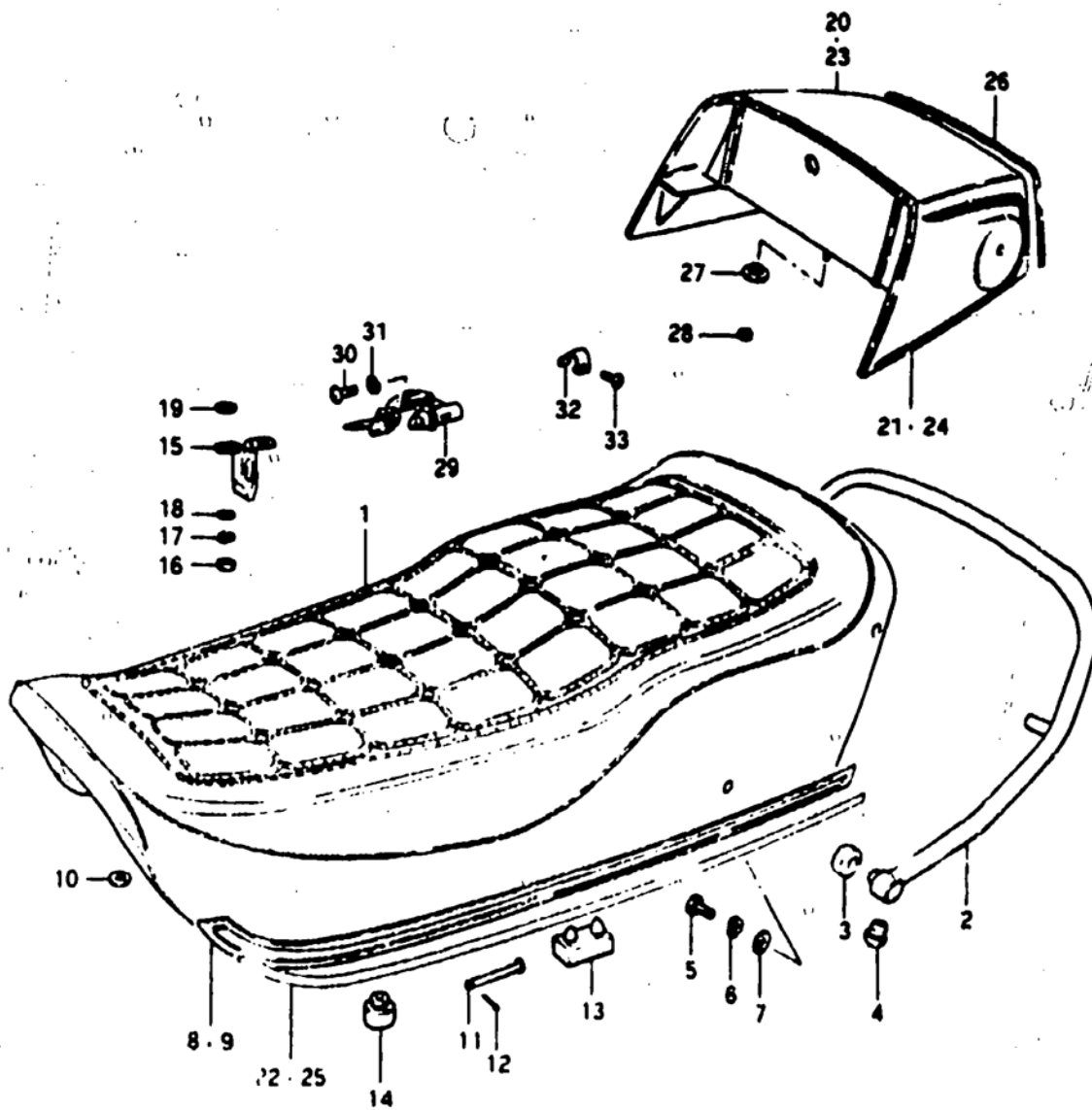
FIG. 36



GS1000GX

REF#	PART	Amt	Cost	Generic Part
1	COCK ASSY, FUEL 44300-45011	1	\$62.03	
2	.GASKET, LEVER 44353-33154	1	\$3.35	
3	.GASKET 44341-33150	1	\$1.18	
4	.O RING 44348-31051	1	\$3.35	
5	BOLT 09128-06057 (replaces 09128-06006)	2	\$0.99	
6	WASHER, OIL GALLERY EXHAUST 09168-06023 (replaces 09168-06010)	2	\$0.99	
7	HOSE, WATER DRAIN (L:2000->670 09352-70103-00B (replaces 09343-07026)	1	\$9.33	
8	CLAMP, BREATHER CASE 09401-10403	2	\$0.99	
9	SPRING, NO.1 09440-13043 (replaces 09440-13018)	1	\$2.68	
10	GAUGE ASSY, FUEL LEVEL 34810-45100	1	\$66.87	
11	.GASKET 34825-45100	1	\$2.68	
12	BOLT 01500-0510B (replaces 01104-05108)	5	\$0.99	
13	WASHER, LOCK 08321-0105A (replaces 08321-21058)	5	\$0.99	
15	GASKET 34888-49000	1	\$5.29	
16	.SCREW 02112-05087 (replaces 02112-05088)	4	\$0.99	
17	WASHER, LOCK 08321-0105A (replaces 08321-21058)	4	\$0.99	
18	HOSE 09352-50823-00B (replaces 09343-05165)	1	\$8.45	
19	CLIP 09401-08402	1	\$0.99	

FIG. 37



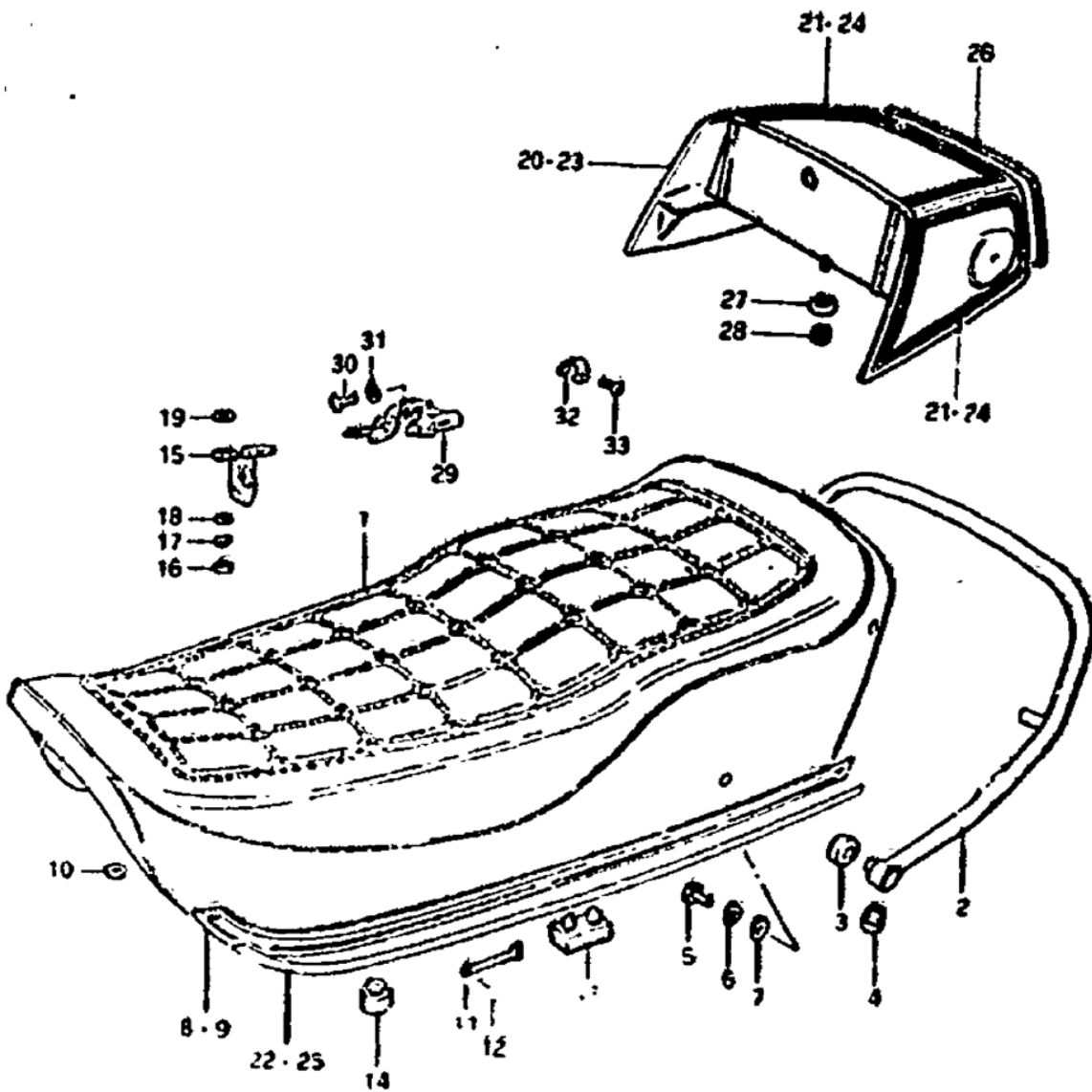
GS1000GX

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REF#	PART	Amt	Cost	Generic Part
3	.CUSHION 46212-49000	4	\$2.50	
4	.END, HANDLE 46213-49000	2	\$2.92	
5	BOLT, REAR 01500-08207 (replaces 01107-08208)	4	\$1.10	
6	.WASHER 08321-01087 (replaces 08321-21088)	4	\$0.99	
7	WASHER 08322-01087 (replaces 08322-11088)	4	\$0.99	
8	.MOULDING, RH 45191-45100	1	\$23.54	
9	.MOULDING, LH 45192-45100	1	\$23.54	
10	.NUT 09148-03008	8	\$0.99	
11	PIN 09200-06018	2	\$0.99	
12	COTTER PIN 04111-20158	2	\$0.99	
13	.CUSHION 09321-08006	4	\$1.22	
14	CUSHION 09321-10001	2	\$1.10	
15	STRIKER, SEAT LOCK 45213-47000	1	\$3.35	
16	.NUT 08310-00067 (replaces 08310-11068)	2	\$0.99	
17	.LOCK WASHER 08321-01067 (replaces 08321-21068)	2	\$0.99	
18	WASHER 08322-0106A (replaces 08322-11068)	2	\$0.99	
19	WASHER, LICENSE 09160-06077 (replaces 09160-06027)	2	\$0.99	
20	COVER SEAT TAIL 45510-45101 (replaces 45500-45860-08E)	1	\$100.37	
23	COVER SEAT TAIL 45510-45101 (replaces 45500-45100-08D)	1	\$100.37	
26	MOULDING, SEAT TAIL COVER 45522-45100	1	\$16.87	
27	WASHER 09169-06016	3	\$0.99	
28	.NUT 08319-21068	3	\$0.99	
29	SEAT LOCK SET 95700-45813	1	\$34.51	
30	SCREW 02112-05127 (replaces 02112-05128)	2	\$0.99	
31	WASHER, LOCK 08321-0105A (replaces 08321-21058)	2	\$0.99	

33	.SCREW 02112-05087 (replaces 02112-05088)	1	\$0.99
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FIG. 38



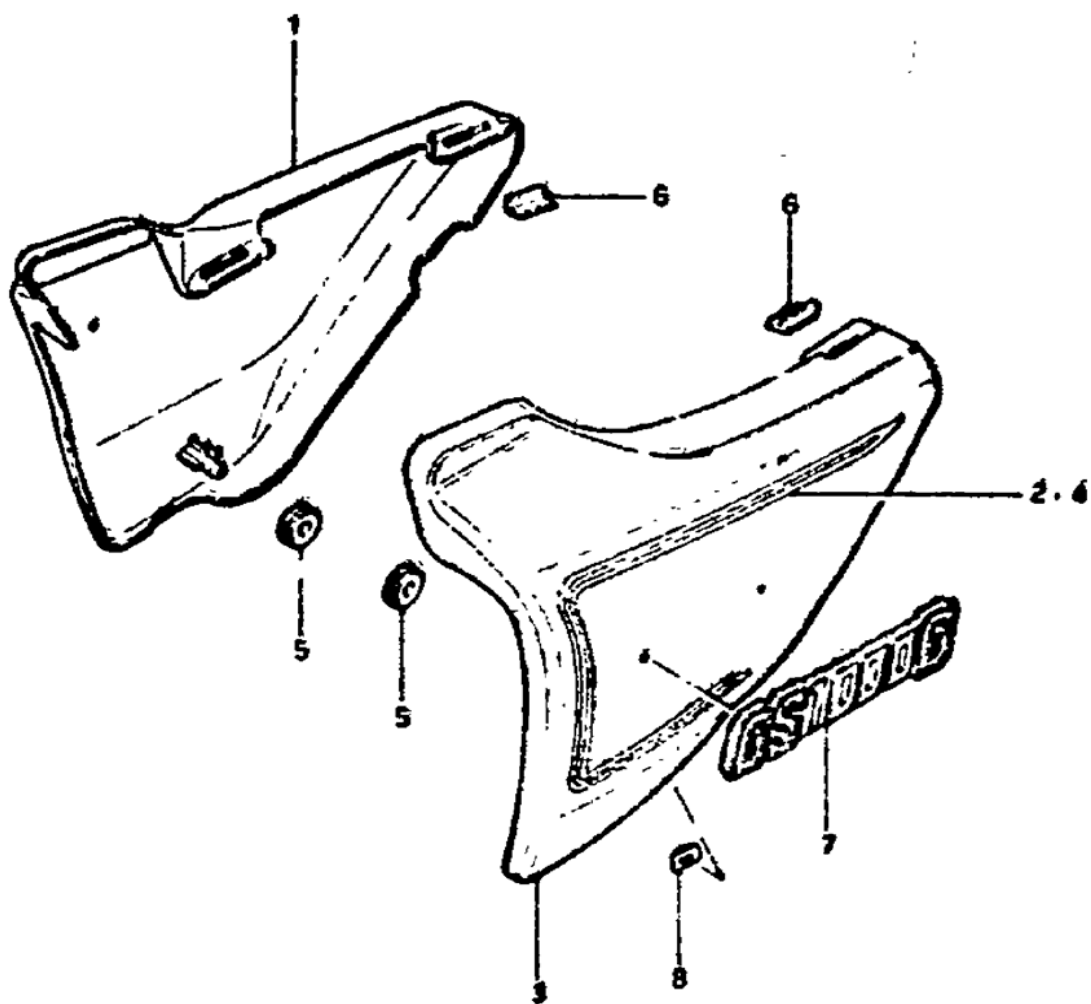
GS1000GX

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REF#	PART	Amt	Cost	Generic Part
3	.CUSHION 46212-49000	4	\$2.50	
4	.END, HANDLE 46213-49000	2	\$2.92	
5	BOLT, REAR 01500-08207 (replaces 01107-08208)	4	\$1.10	
6	.WASHER 08321-01087 (replaces 08321-21088)	4	\$0.99	
7	WASHER 08322-01087 (replaces 08322-11088)	4	\$0.99	
8	.MOULDING, RH 45191-45100	1	\$23.54	
9	.MOULDING, LH 45192-45100	1	\$23.54	
10	.NUT 09148-03008	8	\$0.99	
11	PIN 09200-06018	2	\$0.99	
12	COTTER PIN 04111-20158	2	\$0.99	
13	.CUSHION 09321-08006	4	\$1.22	
14	CUSHION 09321-10001	2	\$1.10	
15	STRIKER, SEAT LOCK 45213-47000	1	\$3.35	
16	.NUT 08310-00067 (replaces 08310-11068)	2	\$0.99	
17	.LOCK WASHER 08321-01067 (replaces 08321-21068)	2	\$0.99	
18	WASHER 08322-0106A (replaces 08322-11068)	2	\$0.99	
19	WASHER, LICENSE 09160-06077 (replaces 09160-06027)	2	\$0.99	
20	COVER SEAT TAIL 45510-45101 (replaces 45500-45160-08E)	1	\$100.37	
23	COVER SEAT TAIL 45510-45101 (replaces 45500-45160-05L)	1	\$100.37	
26	MOULDING, SEAT TAIL COVER 45522-45100	1	\$16.87	
27	WASHER 09169-06016	3	\$0.99	
28	.NUT 08319-21068	3	\$0.99	
29	SEAT LOCK SET 95700-45813	1	\$34.51	
30	SCREW 02112-05127 (replaces 02112-05128)	2	\$0.99	
31	WASHER, LOCK 08321-0105A (replaces 08321-21058)	2	\$0.99	

33	SCREW 02112-03087 (replaces 02112-03088)	1	\$0.99
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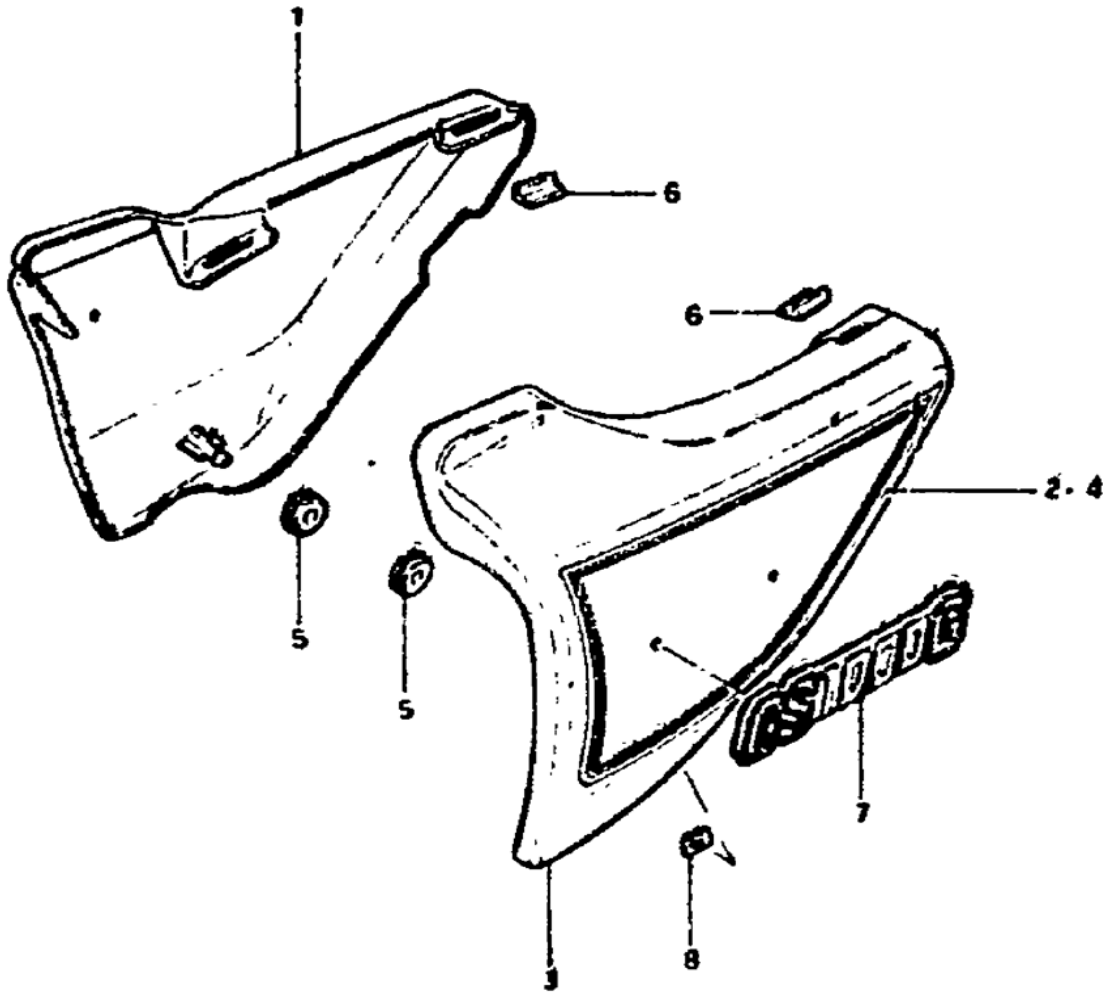
FIG.39



GS1000GX

REF#	PART	Amt	Cost	Generic Part
01/01	COVER,FRAME RH 47111-45100 (replaces 47110-45130-08E)	1	\$58.74	
01/02	COVER,FRAME RH 47111-45100 (replaces 47110-45130-08D)	1	\$58.74	
03/01	COVER,FRAME,LH 47211-45100 (replaces 47210-45130-08E)	1	\$58.74	
03/02	COVER,FRAME,LH 47211-45100 (replaces 47210-45130-08D)	1	\$58.74	
5	CUSHION, BRACE 09320-08018	2	\$1.30	
6	CUSHION, LH 47117-45000	4	\$0.99	
7	EMBLEM 68131-45130	2	\$18.05	
8	.NUT 09148-03002	4	\$0.99	

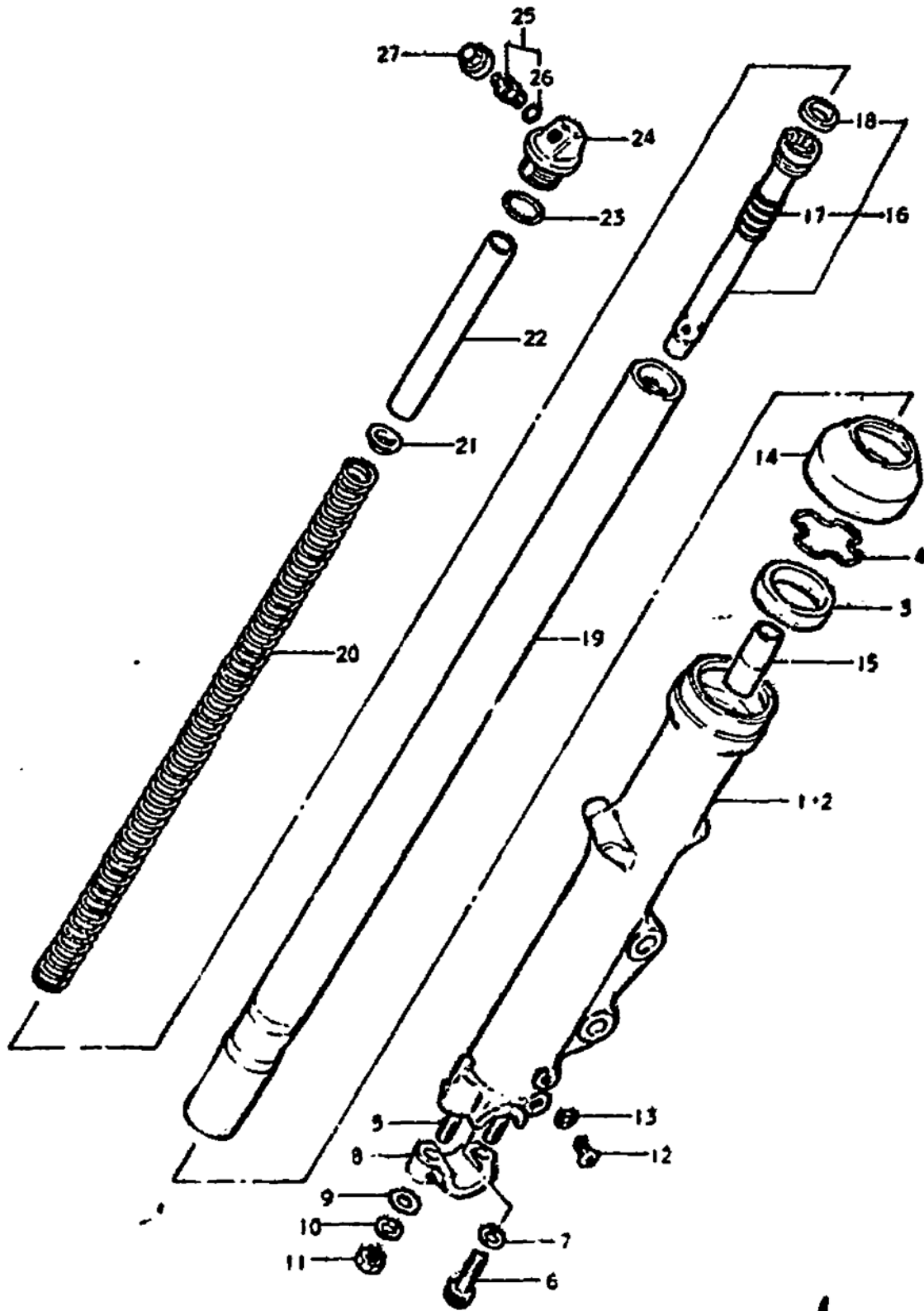
FIG.40



GS1000G1

REF#	PART	Amt	Cost	Generic Part
01/01	COVER,FRAME RH 47111-45100 (replaces 47110-45150-08E)	1	\$58.74	
01/02	COVER,FRAME RH 47111-45100 (replaces 47110-45150-05L)	1	\$58.74	
03/01	COVER,FRAME,LH 47211-45100 (replaces 47210-45150-08E)	1	\$58.74	
03/02	COVER,FRAME,LH 47211-45100 (replaces 47210-45150-05L)	1	\$58.74	
5	CUSHION, BRACE 09320-08018	2	\$1.30	
6	CUSHION, LH 47117-45000	4	\$0.99	
7	EMBLEM 68131-45130	2	\$18.05	
8	.NUT 09148-03002	4	\$0.99	

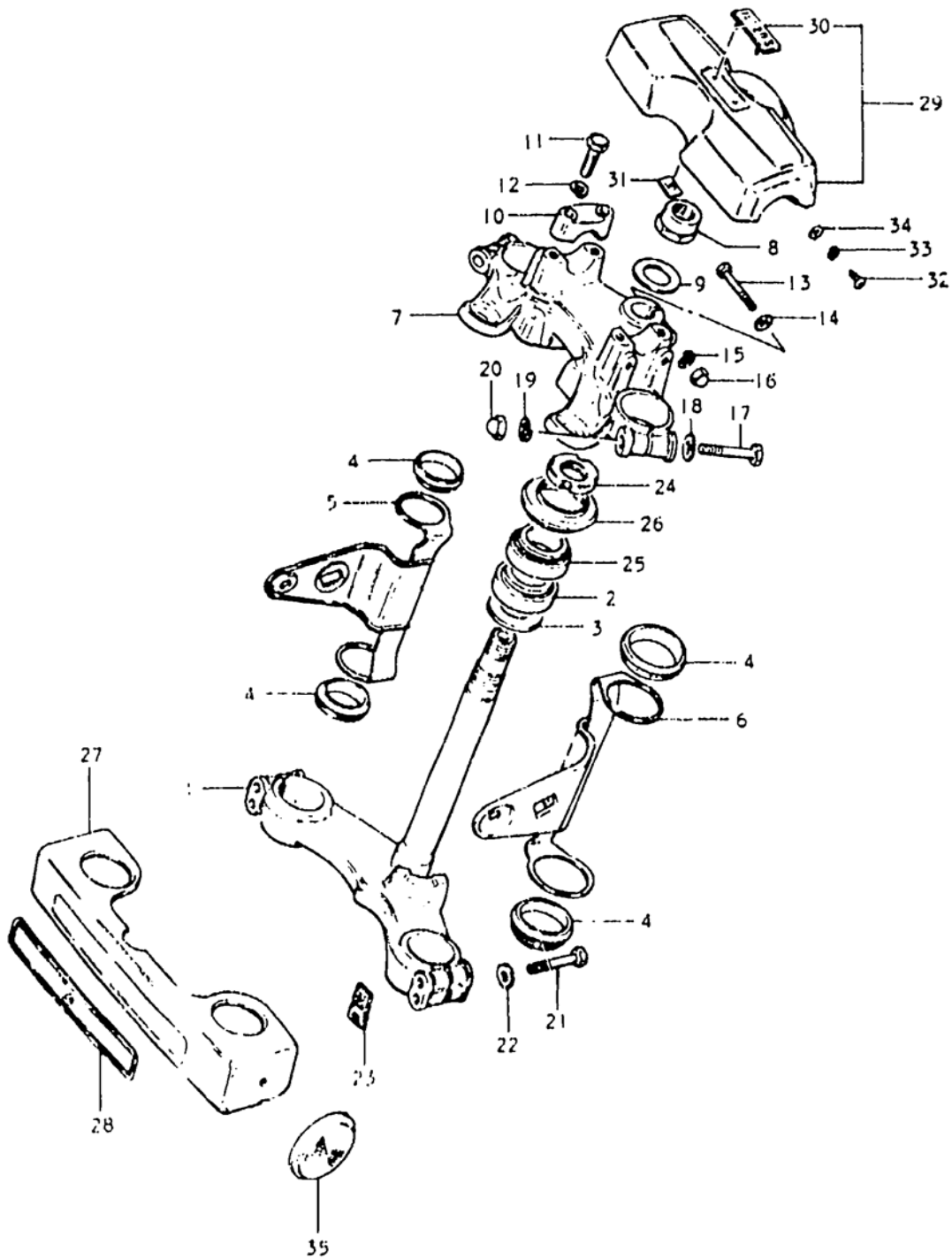
FIG. 41



6510000X

REF#	PART	Amt	Cost	Generic Part
3	.SEAL, OIL 51153-08C20 (replaces 51153-49000)	2	\$9.44	
4	.RING, STOPPER 51156-40301	2	\$2.31	
5	STUD BOLT (8X30) 09108-08142 (replaces 01421-08308)	4	\$1.37	
6	.BOLT 51147-16510	2	\$1.98	
7	.GASKET 51148-41310	2	\$0.99	
8	.HOLDER, AXLE 51132-49000	2	\$15.64	
9	WASHER 08322-01087 (replaces 08322-21088)	4	\$0.99	
10	.WASHER 08321-01087 (replaces 08321-21088)	4	\$0.99	
11	NUT 8MM 09140-08017 (replaces 09140-08005)	4	\$0.99	
12	SCREW 02112-04087 (replaces 02112-04088)	2	\$0.99	
13	.GASKET 51183-03010	2	\$0.99	
14	.DUST SEAL 51173-49002	2	\$7.91	
15	.PIECE, OIL LOCK 51195-49071	2	\$7.87	
17	..SPRING, REACTION 51177-49000	2	\$4.14	
18	..PISTON RING 51196-49000	2	\$3.44	
19	.INNER TUBE 51110-45100	2	\$151.65	
20	.SPRING 51171-49000	2	\$29.87	
21	.GUIDE SPRING 51172-38010	2	\$3.64	
23	.O RING 51117-16310	2	\$1.49	
24	.CAP 51351-41211	2	\$23.54	
25	.VALVE 51293-49001	2	\$9.63	
26	..O RING 51117-41211	2	\$1.71	
27	.CAP, VALVE 51294-49000	2	\$6.75	

FIG. 42



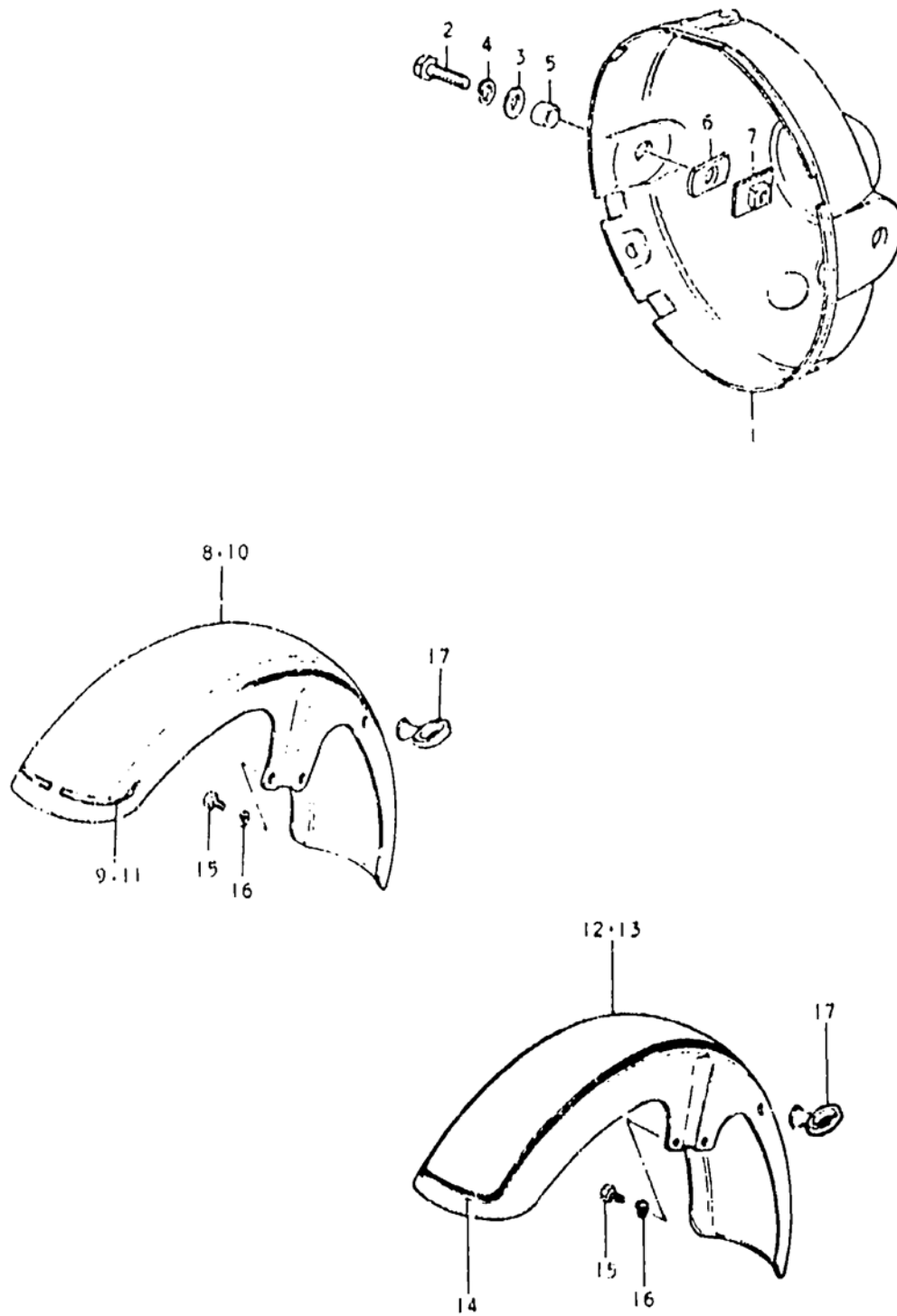
GS1000GX

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REF#	PART	Amt	Cost	Generic Part
2	.BEARING (30X55X17) 09265-30009 (replaces 09265-30005)	1	\$28.46	32006RS
3	SHIM, 30X40X1.5 09181-30184 (replaces 08211-30402)	1	\$1.28	
4	CUSHION, BRACKET 51553-34300 (replaces 51553-49000)	4	\$1.98	
5	BRACKET SET,HEA 51500-45810-291 (replaces 51530-45100-291)	1	\$81.18	
8	NUT 51353-45000	1	\$5.14	
9	WASHER, CENTER 51356-31700	1	\$3.11	
10	HOLDER, HANDLE UPPER 56211-29320-291	2	\$6.81	
11	BOLT 01500-0835B (replaces 01107-08358)	4	\$1.30	
12	.WASHER 08321-01087 (replaces 08321-21088)	4	\$0.99	
13	BOLT 01500-08507 (replaces 01107-08508)	1	\$1.30	
14	WASHER 08322-01087 (replaces 08322-21088)	1	\$0.99	
15	.WASHER 08321-01087 (replaces 08321-21088)	1	\$0.99	
16	NUT 08313-10087 (replaces 08313-11088)	1	\$0.99	
17	BOLT 01500-1055A (replaces 01107-10558)	2	\$1.49	
18	WASHER, THROTTLE DRUM 08322-01107 (replaces 08322-21108)	2	\$0.99	
19	LOCK WASHER 08321-01107 (replaces 08321-21108)	2	\$0.99	
20	NUT 08313-10107 (replaces 08313-11108)	2	\$1.10	
21	BOLT 01500-08557 (replaces 01107-08558)	4	\$1.30	
22	WASHER 08322-01087 (replaces 08322-21088)	4	\$0.99	
23	NUT 51458-49000	2	\$2.74	
24	NUT, STEERING STEM 51631-28000	1	\$6.63	
25	BEARING (25X47X15) 09265-25019 (replaces 09265-25008)	1	\$21.95	32005X
26	DUST SEAL 51643-49002 (replaces 51643-49001)	1	\$4.77	
27	COVER FRONT FOR 51871-45101 (replaces 51871-45100)	1	\$21.87	
30	.EMBLEM 68281-45100	1	\$6.20	

31	.NUT 09148-03002	2	\$0.99
32	.SCREW, REGULATOR 02112-05107 (replaces 02112-05108)	4	\$0.99
33	WASHER, LOCK 08321-0105A (replaces 08321-21058)	4	\$0.99
34	.WASHER 08322-01057 (replaces 08322-21058)	4	\$0.99
35	REFLEX REFLECTOR FRONT 35950-49080	2	\$7.99

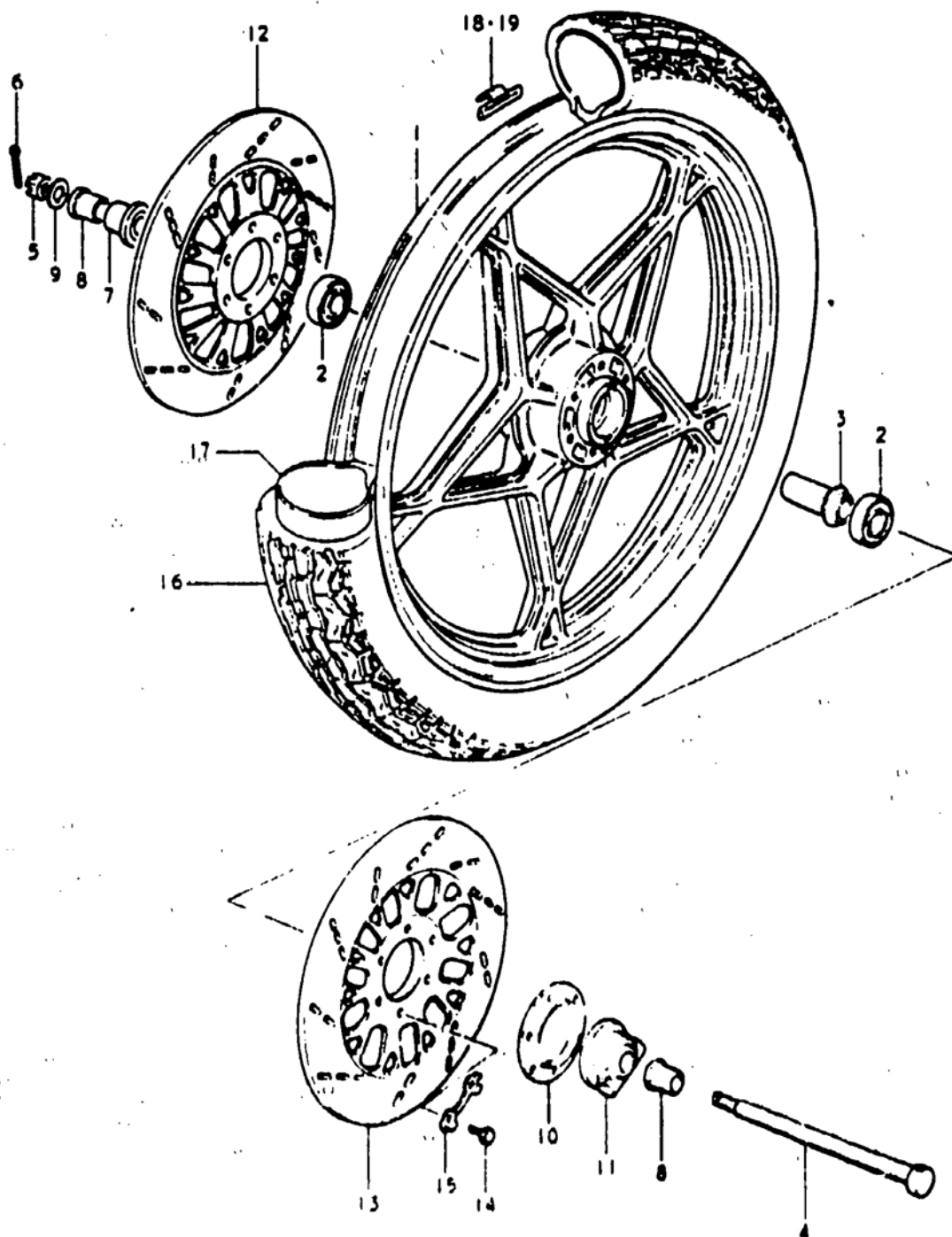
FIG.43



GS1000GX

REF#	PART	Amt	Cost	Generic Part
1	HOUSING, HEADLAMP (BLACK) 51811-45002-291	1	\$46.12	
2	BOLT 01204-08257	2	\$0.99	
3	WASHER 08322-01087 (replaces 08322-11088)	2	\$0.99	
4	.WASHER 08321-01087 (replaces 08321-21088)	2	\$0.99	
5	SPACER 09180-08187 (replaces 09180-08030)	2	\$1.06	
6	CUSHION 09329-12002	2	\$1.10	
7	PLATE 51860-45000	2	\$1.64	
15	BOLT 01500-0816B (replaces 01107-08168)	4	\$1.10	
16	.WASHER 08321-01087 (replaces 08321-21088)	4	\$0.99	
17	GUIDE,CABLE 58621-21204 (replaces 58621-21203)	1	\$3.09	

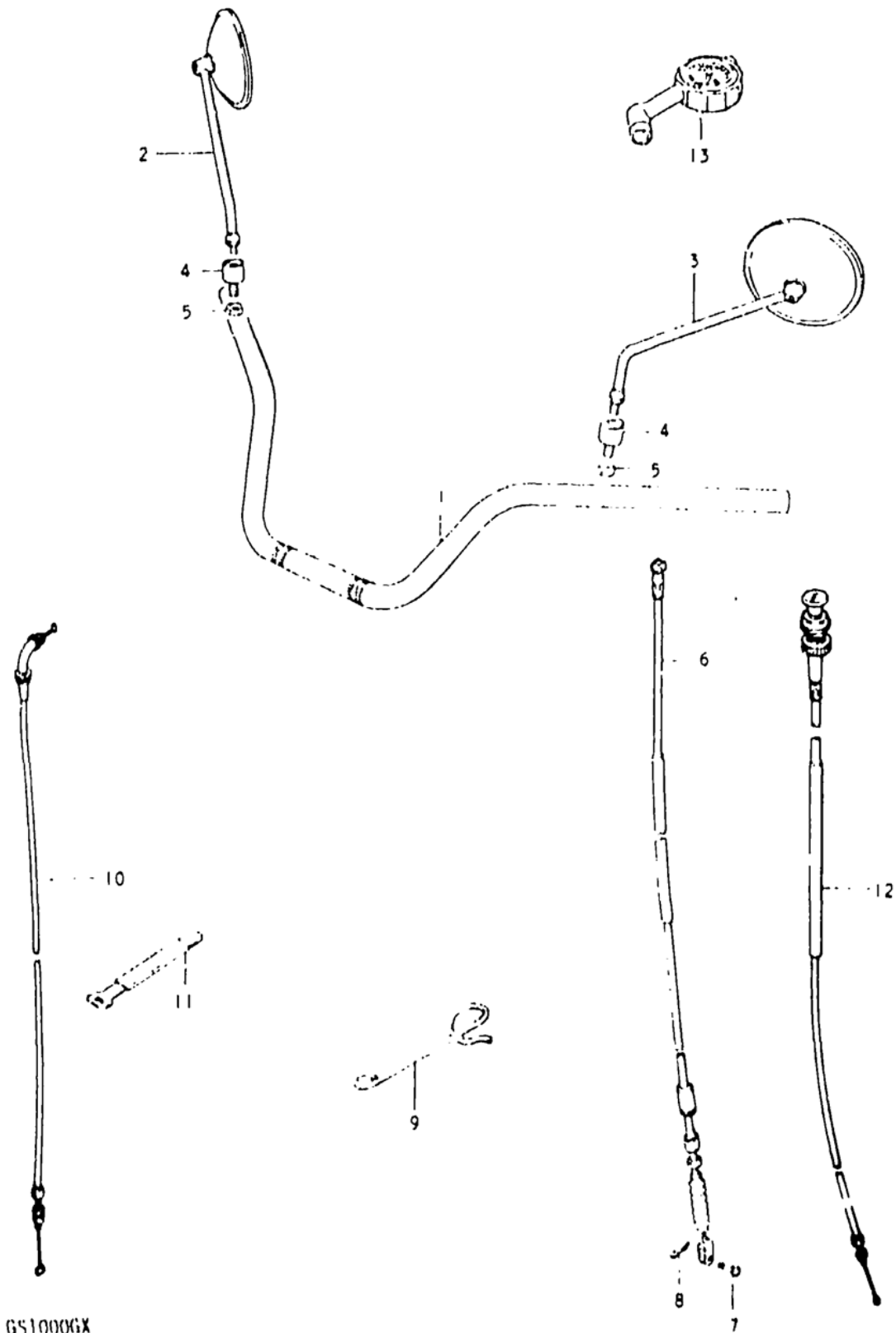
FIG. 44



GS1000GX

REF#	PART	Amt	Cost	Generic Part
2	BEARING 08123-63027	2	\$11.66	
3	.SPACER, BEARING 54730-18400	1	\$7.51	
4	AXLE, FRONT 54711-49000	1	\$20.71	
5	NUT 08314-3112A (replaces 08314-31128)	1	\$1.01	
6	COTTER PIN 04111-3030A (replaces 04111-30308)	1	\$0.99	
7	SPACER, BEARING RH 54740-18402	1	\$7.60	
8	SPACER, AXLE LH 54741-49000	2	\$7.14	
9	WASHER 08322-01127 (replaces 08322-21128)	1	\$0.99	
10	DUST SEAL 54871-45010	1	\$3.40	
11	BOX ASSY, SEEDOMETER GEAR 54600-18402 (replaces 54600-18401)	1	\$53.09	
12	DISK, FRONT BRAKE RH 59211-45250	1	\$153.74	
13	DISK, FRONT BRAKE LH 59221-45250	1	\$153.74	
14	BOLT 09100-08140	12	\$0.99	
15	WASHER 09169-08016	6	\$0.99	
17	TUBE, WHEEL INNER 65200-01B30 (replaces 55200-15010)	1	\$14.10	
18	BALANCER, WHEEL NO.2 55412-17G00 (replaces 55411-45100)		\$3.07	

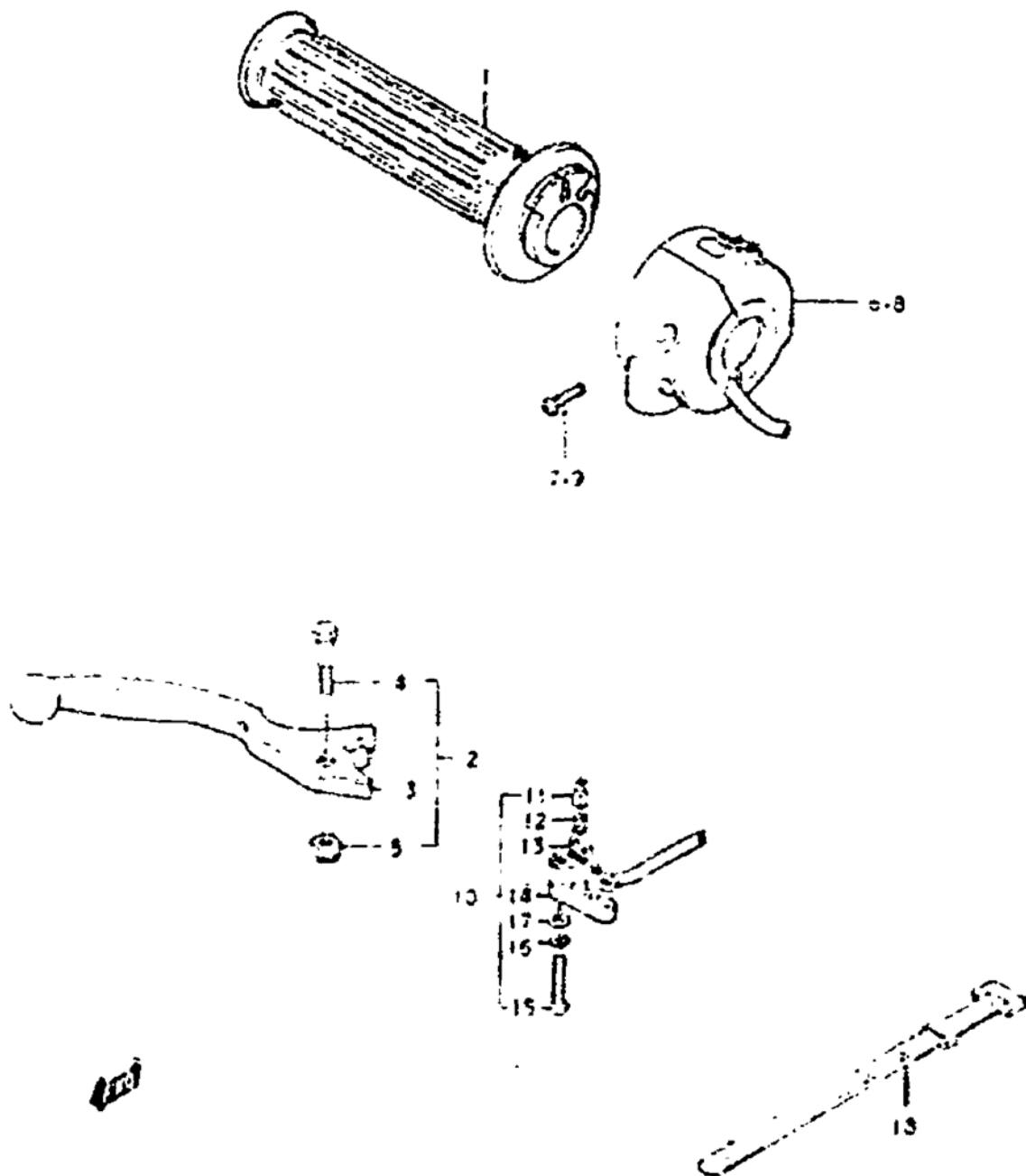
FIG.45



GS1000GX

REF#	PART	Amt	Cost	Generic Part
1	HANDLEBAR 56110-45400 (replaces 56110-45410)	1	\$58.74	
2	MIRROR ASSY,REA 56500-38AB1 (replaces 56500-45100)	1	\$53.60	
3	MIRROR ASSY,REA 56500-38AB1 (replaces 56600-45100)	1	\$53.60	
4	CUSHION, REAR VIEW MIRROR 56700-45400 (replaces 56700-31001)	2	\$9.82	
5	NUT 08310-00107 (replaces 08310-22108)	2	\$0.99	
6	CABLE, CLUTCH 58200-49400 (replaces 58200-49220)	1	\$12.15	
7	PIN 09200-06011	1	\$0.99	
8	COTTER PIN 04111-20158	1	\$0.99	
9	CLAMP 58626-45101 (replaces 58626-45100)	1	\$1.35	
10	CABLE, THROTTIE 58300-44201 (replaces 58300-44050)	1	\$12.59	
11	CLAMP 09403-00069	1	\$0.99	
12	CABLE,STARTER 58400-49010 (replaces 58400-49000)	1	\$15.86	

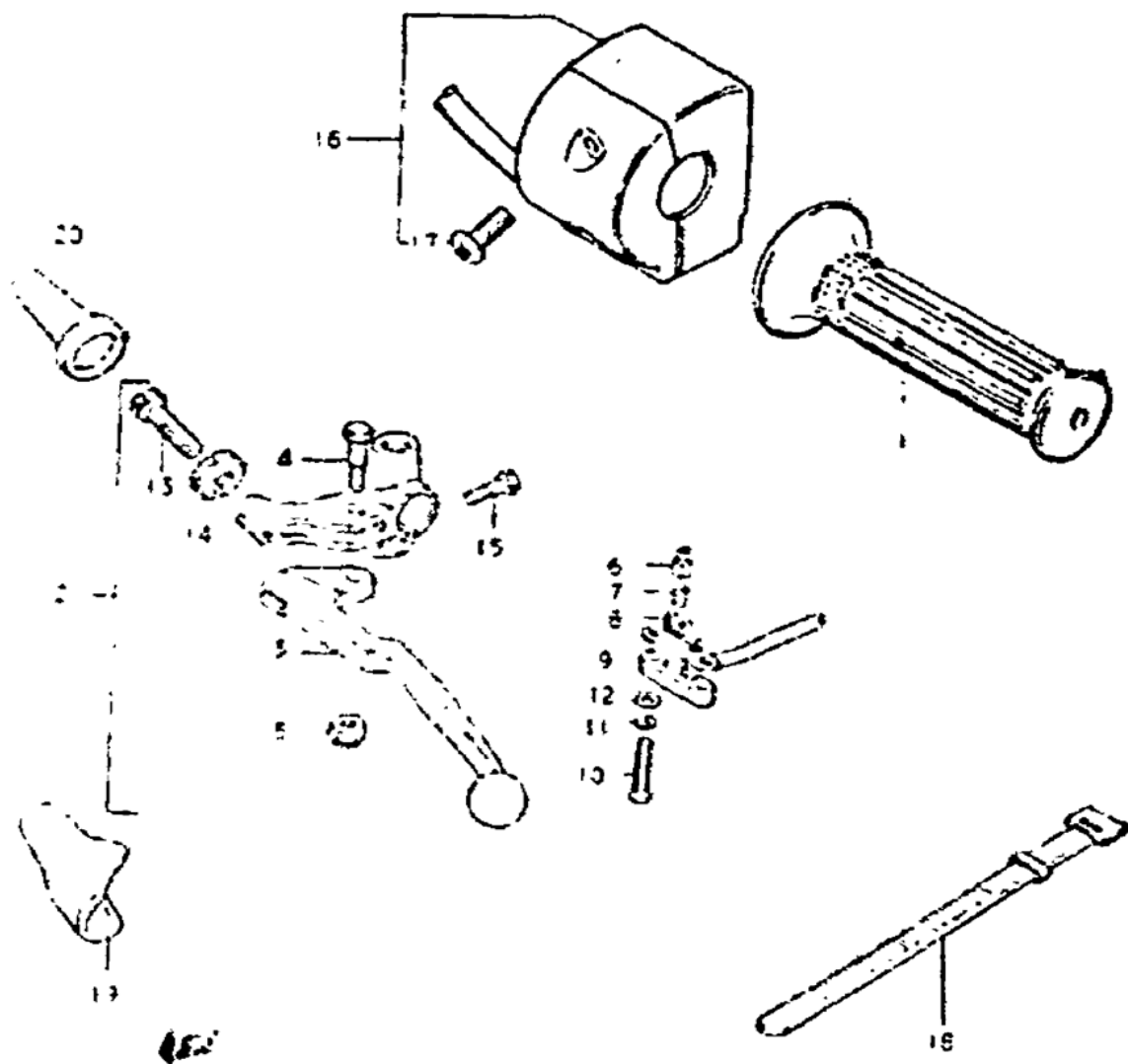
FIG. 46



GS1000GR

REF#	PART	Amt	Cost	Generic Part
1	GRIP, THROTTLE 57110-49510 (replaces 57110-44011)	1	\$17.04	
2	LEVER, BRAKE 57420-49101 (replaces 57300-49101)	1	\$8.97	
3	LEVER, BRAKE 57420-49101	1	\$8.97	
4	BOLT 57431-18621	1	\$3.20	
5	.NUT 08319-21068	1	\$0.99	
6	SWITCH ASSY,HAN 37200-49232 (replaces 37200-49230)	1	\$68.02	
7	.SCREW 09125-05102 (replaces 37591-49210)	2	\$0.99	
8	SWITCH ASSY,HAN 37200-49212 (replaces 37200-49210)	1	\$76.49	
9	.SCREW 09125-05102 (replaces 37591-49210)	2	\$0.99	
10	SWITCH ASSY, ST 57460-45500 (replaces 57460-49100)	1	\$16.29	
11	.CONTACT 57465-18601 (replaces 57461-18600)	1	\$1.98	
12	.CONTACT 57465-18601 (replaces 57462-18600)	1	\$1.98	
13	.CONTACT 57465-18601 (replaces 57463-18600)	1	\$1.98	
14	.COVER 57481-33010	1	\$2.58	
15	.SCREW 09125-03105	2	\$0.99	
16	WASHER,LOCK 09162-03001 (replaces 08321-21038)	2	\$0.99	
17	WASHER 08322-01037 (replaces 08322-21038)	2	\$0.99	
18	CLAMP 09407-12402	2	\$1.30	

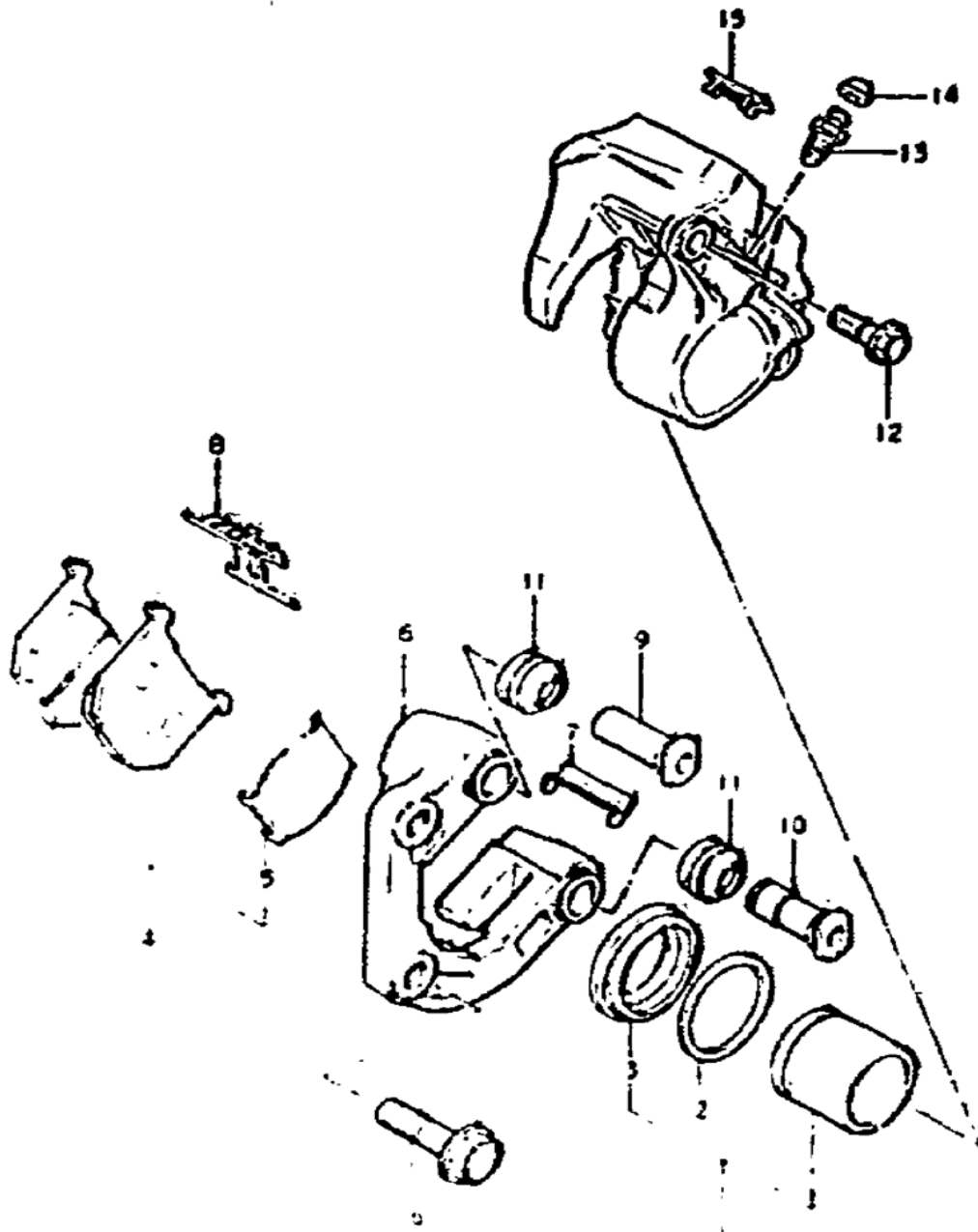
FIG.47



GS1000G1

REF#	PART	Amt	Cost	Generic Part
1	.GRIP 57211-49510 (replaces 57211-45010)	1	\$7.12	
2	LEVER ASSY,CLUT 57500-49301 (replaces 57500-49111)	1	\$21.72	
3	.LEVER, CLUTCH 57620-49111	1	\$6.73	
4	.BOLT 57431-11013 (replaces 57431-11011)	1	\$2.89	
5	.NUT 08319-21068	1	\$0.99	
6	.CONTACT 57465-18601 (replaces 57461-18600)	1	\$1.98	
7	.CONTACT 57465-18601 (replaces 57462-18600)	1	\$1.98	
8	.CONTACT 57465-18601 (replaces 57463-18600)	1	\$1.98	
9	.COVER 57481-33010	1	\$2.58	
10	.SCREW 09125-03105	2	\$0.99	
11	WASHER,LOCK 09162-03001 (replaces 08321-21038)	2	\$0.99	
12	WASHER 08322-01037 (replaces 08322-21038)	2	\$0.99	
13	.ADJUSTER, CABLE 57441-11010	1	\$2.58	
14	.NUT, ADJUSTER 57442-11010	1	\$1.22	
15	.BOLT 57451-49100	1	\$0.99	
16	SWITCH ASSY, HANDLE LH 37400-45373 (replaces 37400-49230)	1	\$87.13	
17	.SCREW 02112-05164 (replaces 02112-05165)	2	\$0.99	
18	CLAMP 09407-12402	2	\$1.30	
19	COVER 57661-31000	1	\$3.23	
20	BOOT, CLUTCH CABLE 58273-31000	1	\$0.99	

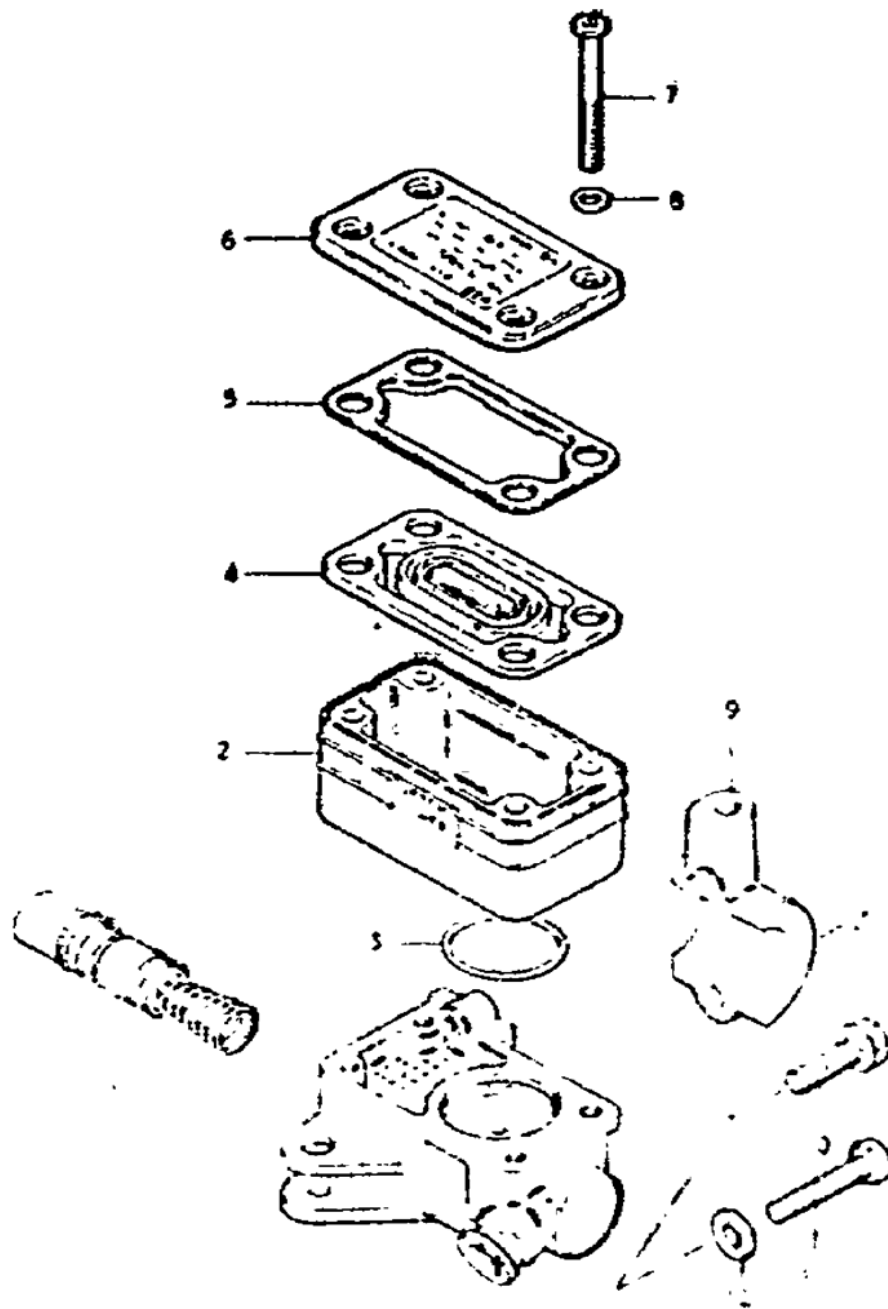
FIG.48



6510000

REF#	PART	Amt	Cost	Generic Part
1	PISTON SET 59301-45822 (replaces 59301-45820)	2	\$13.36	
2	SEAL,PISTON 69107-05CF0 (replaces 59107-18410)	2	\$3.35	
3	..BOOT, PISTON 59308-45200	2	\$3.38	
4	PAD SET 59302-45850-XNA (replaces 59301-45810)	2	\$33.28	
5	..SHIM, PAD 59371-45200	2	\$7.09	
06/01	CARRIER,CALIPER 59100-45882 (replaces 59100-45880)	1	\$31.90	
06/02	.HOLDER SET, CALIPERS LH 59301-45841 (replaces 59301-45840)	1	\$27.59	
7	..GUIDE, PAD 59316-45201 (replaces 59316-45200)	4	\$1.80	
8	..SPRING, PAD 59315-45200	2	\$4.41	
9	.AXLE, CALIPERS NO.1 59305-45200	2	\$7.09	
10	.AXLE, CALIPERS NO.2 59306-45200	2	\$7.09	
11	.BOOT, AXLE 59312-45200	4	\$4.05	
12	.BOLT 59314-45201 (replaces 59314-45200)	4	\$1.68	
13	.BLEEDER 59121-18410	2	\$4.02	
14	.CAP 55156-66310 (replaces 59122-18410)	2	\$2.37	
15	.COVER 59324-45201 (replaces 59324-45200)	2	\$2.29	
16	BOLT, REAR (10X37) 09103-10019	4	\$1.10	

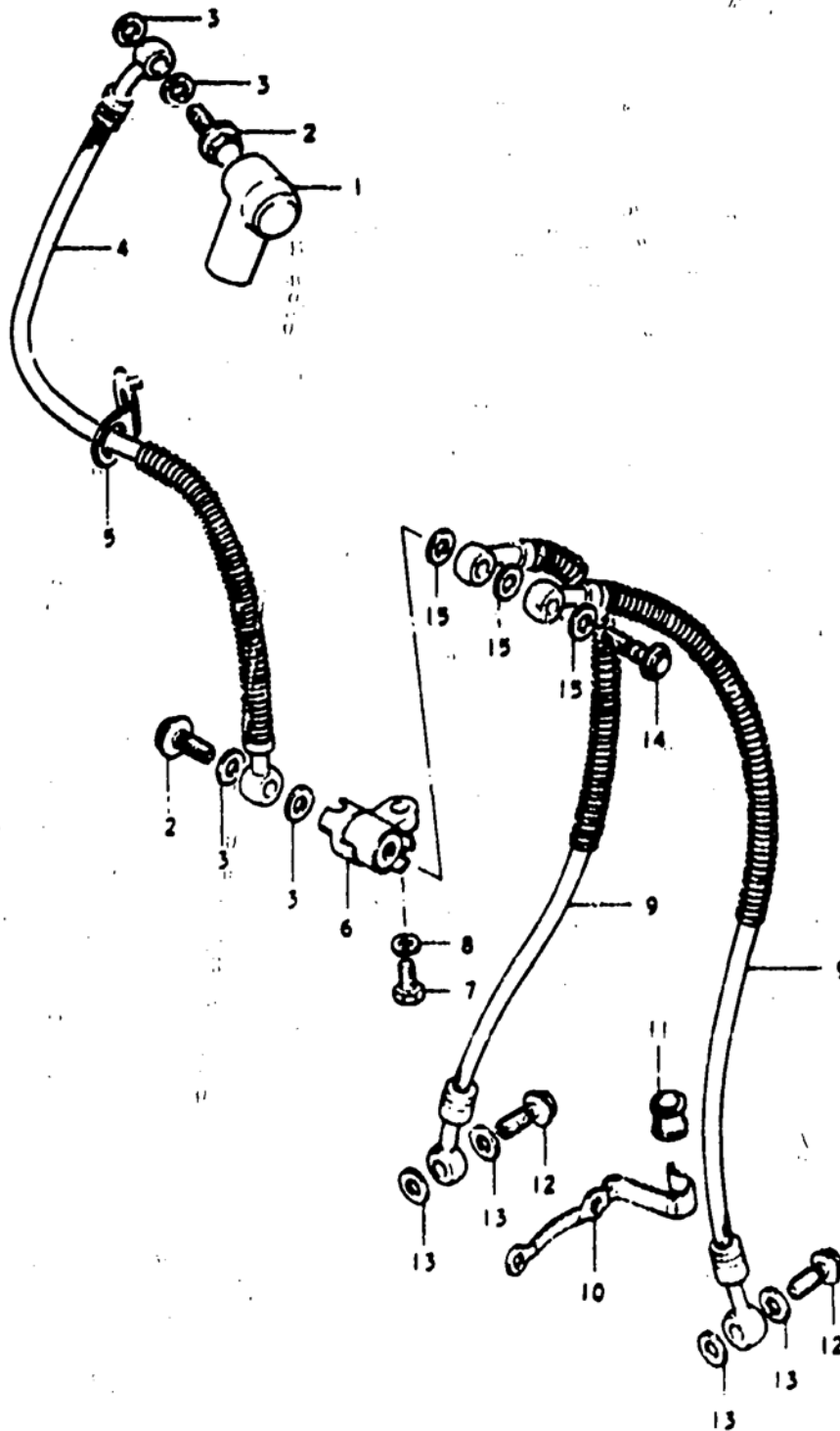
FIG.49



GS1000G1

REF#	PART	Amt	Cost	Generic Part
	CYLINDER ASSY, MASTER 59600-45130	1	\$141.10	
01/01	.PISTON / CUP SET 59600-45831 (replaces 59600-45830)	1	\$21.87	
01/02	.PISTON / CUP SET 59600-45831	1	\$21.87	
2	.RESERVIOR 59687-45100	1	\$12.00	
3	.O RING 59686-45100	1	\$2.37	
4	.DIAPHRAGM 59667-45100	1	\$5.72	
05/01	.PLATE, DIAPHRAGM 59668-45101 (replaces 59668-45100)	1	\$2.50	
05/02	.PLATE, DIAPHRAGM 59668-45101	1	\$2.50	
6	.CAP 59669-45130	1	\$13.03	
7	.SCREW 59691-45100	4	\$0.99	
8	.WASHER 59692-45100	4	\$0.99	
9	.HOLDER 59671-45100	1	\$8.42	
10	BOLT 01500-06257 (replaces 59693-45100)	2	\$0.99	
11	BOLT 01500-06257 (replaces 01107-06258)	2	\$0.99	
12	.WASHER, THROTTLE ROD 08322-01067 (replaces 08322-21068)	2	\$0.99	

FIG. 50



GS1000GX

REF#	PART	Amt	Cost	Generic Part
1	BOOT 59711-49001	1	\$3.35	
2	BOLT (10X1.00X24) 09360-10017 (replaces 09360-10007)	2	\$1.49	
3	WASHER (10X15X1.5) 09161-10009 (replaces 09161-10005)	4	\$0.99	
4	HOSE, BRAKE NO.1 59480-49400 (replaces 59480-49000)	1	\$28.73	
6	JOINT, BRAKE HOSE 59491-45001 (replaces 59491-45000)	1	\$15.13	
7	BOLT 01500-06207 (replaces 01107-06208)	1	\$0.99	
8	.LOCK WASHER 08321-01067 (replaces 08321-21068)	1	\$0.99	
9	HOSE, BRAKE NO.2 59240-49400 (replaces 59240-45000)	2	\$23.50	
10	CLAMP, HOSE 59268-49001	2	\$3.86	
11	BUSHING 59244-49000	2	\$2.29	
12	BOLT (10X1.00X24) 09360-10017 (replaces 09360-10007)	2	\$1.49	
13	WASHER (10X15X1.5) 09161-10009 (replaces 09161-10005)	4	\$0.99	
14	BOLT (10X1.00X36) 09360-10018 (replaces 09360-10008)	1	\$2.46	
15	WASHER (10X15X1.5) 09161-10009 (replaces 09161-10005)	3	\$0.99	

This technical diagram illustrates the exploded view of a vehicle chassis assembly. The components are numbered as follows:

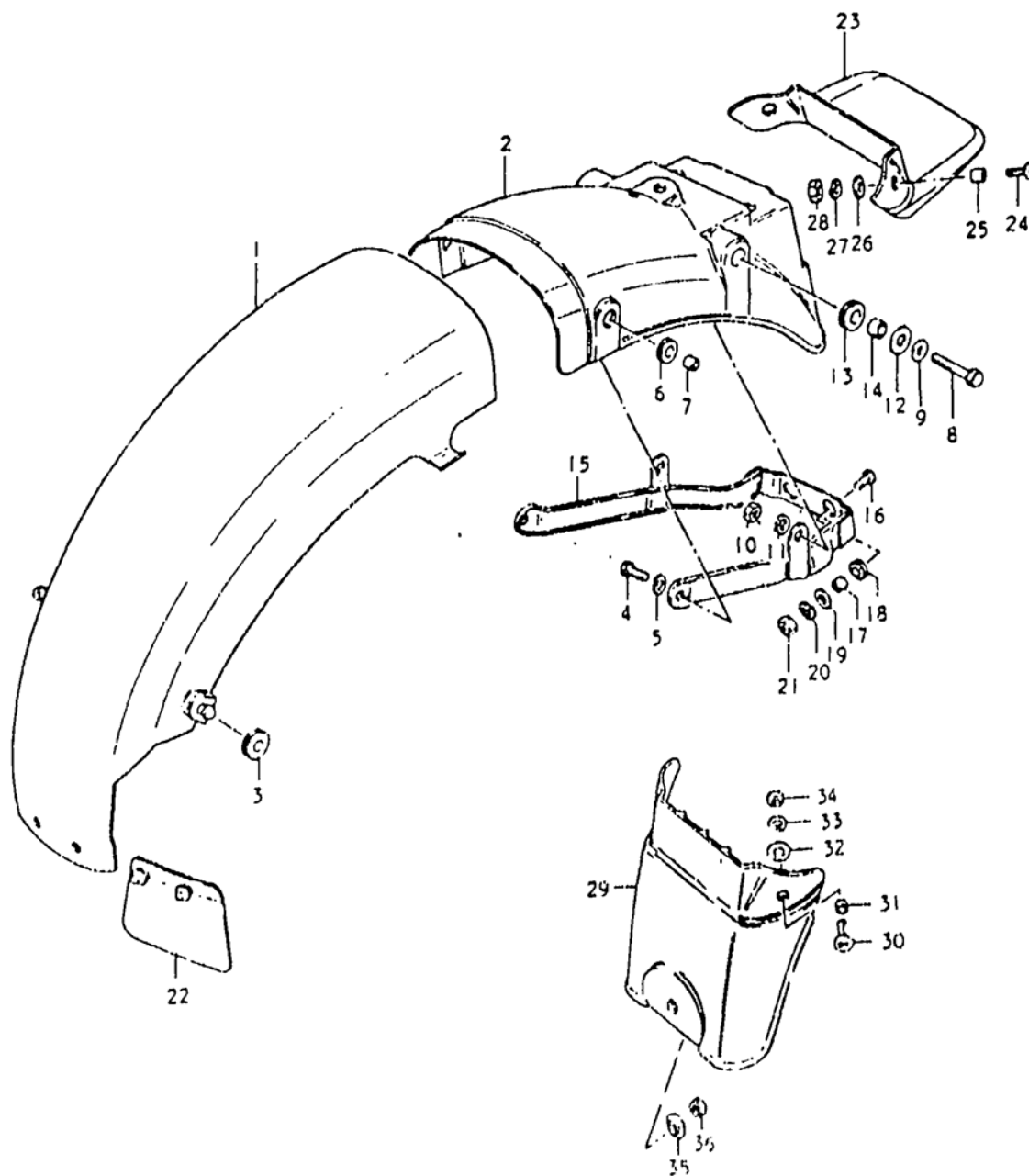
- 1**: Lower control arm
- 2**: Lower control arm bush
- 3**: Lower control arm pin
- 4**: Lower control arm nut
- 5**: Coil spring
- 6**: Coil spring plate
- 7**: Coil spring plate
- 8**: Shock absorber
- 9**: Upper control arm
- 10**: Upper control arm bush
- 11**: Upper control arm pin
- 12**: Upper control arm nut
- 13**: Upper control arm bush
- 14**: Upper control arm pin
- 15**: Upper control arm nut
- 16**: Upper control arm bush
- 17**: Lower control arm pin
- 18**: Lower control arm bush
- 19**: Lower control arm pin
- 20**: Lower control arm bush
- 21**: Lower control arm pin
- 22**: Lower control arm nut

The diagram shows the assembly of the lower control arm, coil spring, and shock absorber. The lower control arm is connected to the chassis via a pin and nut. The coil spring is mounted on the lower control arm and the chassis. The shock absorber is connected to the lower control arm and the chassis via a pin and nut.

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REF#	PART	Amt	Cost	
2	BEARING, PIVOT RH 09265-17012 (17x40x13.250)	2	\$25.97	30203RS
4/01	NUT, PIVOT LOCK 09140-24007 (replaces 09140-24009)	2	\$1.71	
4/02	NUT, PIVOT LOCK 09140-24007	2	\$1.71	
5/01	BOOT, DRIVE SHAFT 61372-45102 (replaces 61372-45101)	1	\$13.71	
5/02	BOOT, DRIVE SHAFT 61372-45102	1	\$13.71	
6	.CLAMP 09402-00303 (replaces 09402-00304)	1	\$2.56	
7	SCREW 03211-04253 (replaces 03211-04255)	1	\$0.99	
8	SPRING 61373-45100	1	\$5.72	
10	NUT 08313-10107 (replaces 08313-11108)	4	\$1.10	
11	WASHER 08322-01127 (replaces 08322-11128)	4	\$0.99	
12	WASHER (12.5X24X3.2) 09160-12082 (replaces 09160-12012)	1	\$1.37	
13	WASHER 09160-10093 (replaces 09160-10001)	4	\$0.99	
14	WASHER (10.6X24X3.20) 09160-10128 (replaces 09160-10033)	2	\$1.10	
15	WASHER 09160-10093 (replaces 09160-10001)	2	\$0.99	
16	WASHER 08322-01127 (replaces 08322-11128)	1	\$0.99	
19	BOLT, REAR 09101-10017	1	\$1.61	
20	WASHER, THROTTLE DRUM 08322-01107 (replaces 08322-11108)	2	\$0.99	
21	NUT 08314-4010B (replaces 08314-41108)	2	\$1.10	
22	COTTER PIN 04111-2020A (replaces 04111-20208)	2	\$0.99	

FIG. 52



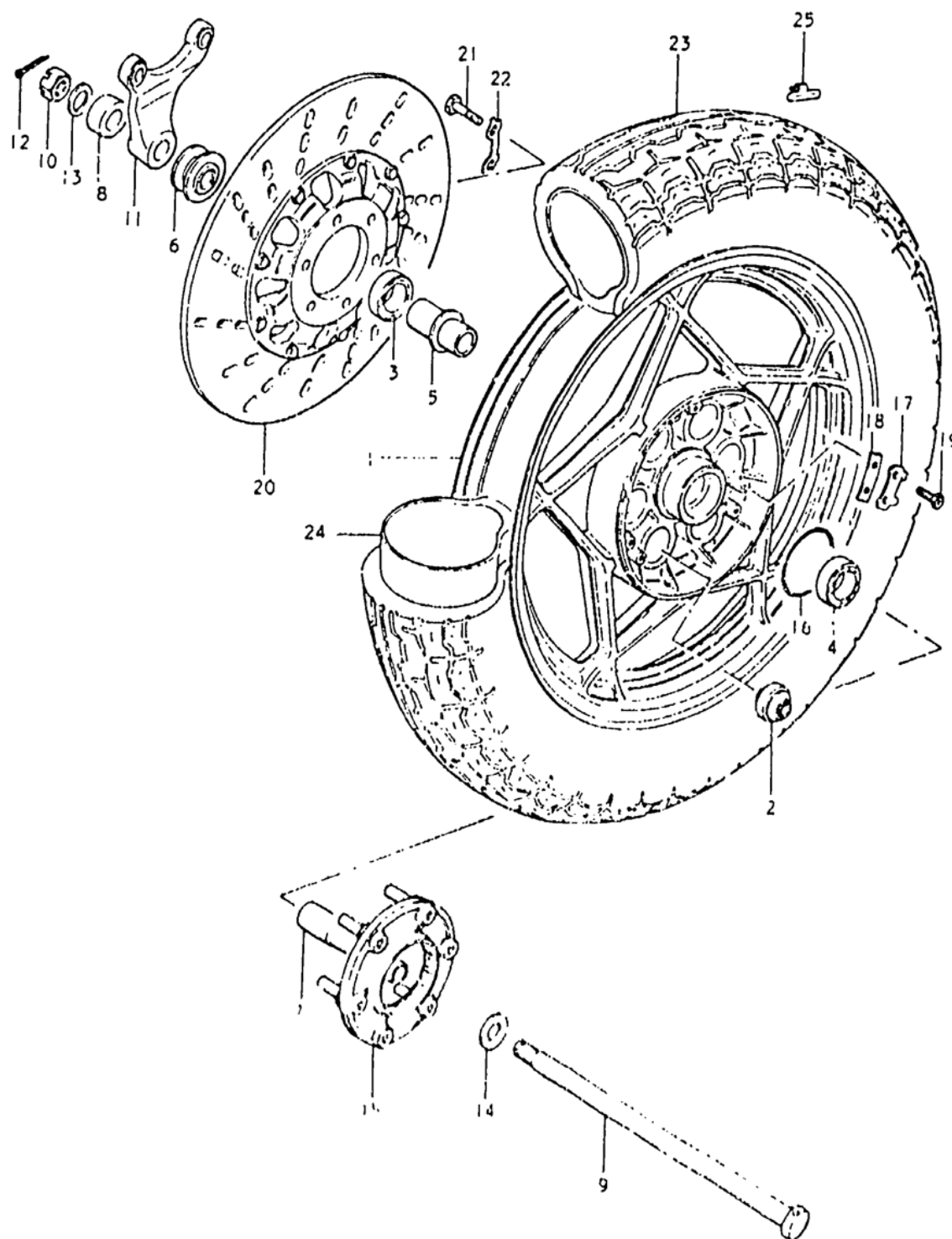
GS1000GX

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REF#	PART	Amt	Cost	Generic Part
1	BODY, REAR FENDER FRONT 63112-49004 (replaces 63112-49001)	1	\$38.83	
2	BODY, REAR FENDER REAR 63113-49000-291	1	\$65.26	
3	CUSHION 09320-08013	2	\$1.10	
4	BOLT 01500-06207 (replaces 01107-06208)	2	\$0.99	
5	.LOCK WASHER 08321-01067 (replaces 08321-21068)	2	\$0.99	
6	.CUSHION, 8.5X20X8 09320-08021 (replaces 09320-08007)	2	\$1.37	
7	SPACER (6.2X9X7.5) 09180-06038	2	\$0.99	
8	BOLT 01204-08457	2	\$1.01	
9	WASHER 08322-01087 (replaces 08322-21088)	2	\$0.99	
10	NUT 08310-00087 (replaces 08310-12088)	2	\$0.99	
11	.WASHER 08321-01087 (replaces 08321-21088)	2	\$0.99	
12	WASHER 09160-08032	2	\$0.99	
13	CUSHION 09320-12011	2	\$0.99	
14	SPACER 09180-08188 (replaces 09180-08021)	2	\$1.06	
16	SCREW 02142-06207	2	\$0.99	
17	SPACER 09180-06263 (replaces 09180-06011)	2	\$0.99	
18	CUSHION 09320-08013	2	\$1.10	
19	WASHER 09160-06054 (replaces 09160-06012)	2	\$0.99	
20	.LOCK WASHER 08321-01067 (replaces 08321-21060)	2	\$0.99	
21	.NUT 08310-00067 (replaces 08310-11068)	2	\$0.99	
22	MUD GUARD, REAR FENDER 63411-31900	1	\$4.90	
24	SCREW 09125-06073-A05 (replaces 09125-06009)	2	\$0.99	
25	SPACER (6.2x8.3x5.7) 09180-06001	2	\$0.99	
26	WASHER 09160-06028	2	\$0.99	
27	.LOCK WASHER 08321-01067 (replaces 08321-21068)	2	\$0.99	

28	.NUT 08310-00067 (replaces 08310-11068)	2	\$0.99
29	EXTENSIONER,FR 63311-49050 (replaces 63311-49000)	1	\$9.82
30	SCREW 09125-06073-A05 (replaces 09125-06009)	3	\$0.99
31	SPACER (6.2x8.3x5.7) 09180-06001	3	\$0.99
32	WASHER 09160-06028	3	\$0.99
33	.LOCK WASHER 08321-01067 (replaces 08321-21068)	3	\$0.99
34	.NUT 08310-00067 (replaces 08310-11068)	3	\$0.99

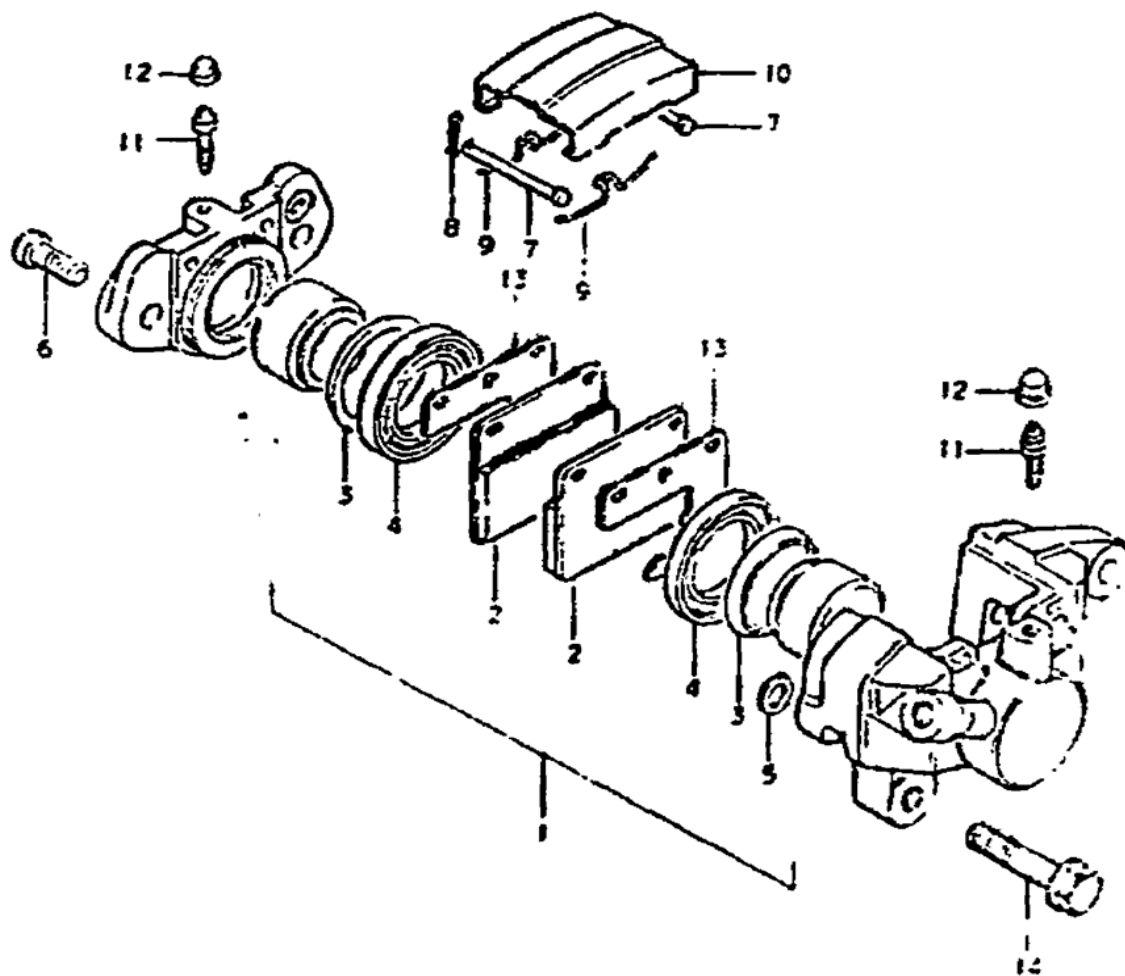
FIG. 53



651000GX

REF#	PART	Amt	Cost	Generic Part
1	WHEEL, REAR 64100-45810-12U (replaces 64100-45810)	1	\$309.15	
2	.BUSH, REAR HUB 09319-12019	6	\$5.65	
3	BEARING, RH 08123-63037	1	\$10.71	
4	BEARING 08143-63037	1	\$10.40	
7	SPACER, LH (L:83) 64772-45101 (replaces 64772-45100)	1	\$8.42	
8	SPACER, RH (17x33x15.2) 09180-17053	1	\$3.01	
10	NUT 09141-16001	1	\$2.74	
11	BRACKET, REAR CALIPERS 69721-47001	1	\$26.25	
12	PIN 04111-4030A (replaces 04111-40308)	1	\$0.99	
13	WASHER 08322-01167 (replaces 08322-11168)	1	\$0.99	
15/01	JOINT, HUB DRIVEN 64680-45113 (replaces 64680-45111)	1	\$95.86	
15/02	JOINT, HUB DRIVEN 64680-45113 (replaces 64680-45112)	1	\$95.86	
16	O RING, DRIVEN JOINT 09280-65003	1	\$1.30	
17/01	WASHER, JOINT 09169-06030 (replaces 64676-45111)	3	\$1.10	
17/02	WASHER, JOINT 09169-06030 (replaces 64676-45113)	3	\$1.10	
18	WASHER, THRUST 64677-45110	3	\$1.22	
19	SCREW 02162-0616B (replaces 09128-06005)	6	\$0.99	
20	DISK, REAR BRAKE 59210-18450	1	\$151.65	
21	BOLT 09100-08094	6	\$1.10	
22	WASHER 09169-08016	3	\$0.99	
23	TIRE (4.50V17) 65100-49230 (replaces 65100-49010)	1	\$137.97	
25/01	BALANCER, WHEEL NO.2 55412-17G00 (replaces 55411-45100)		\$3.07	

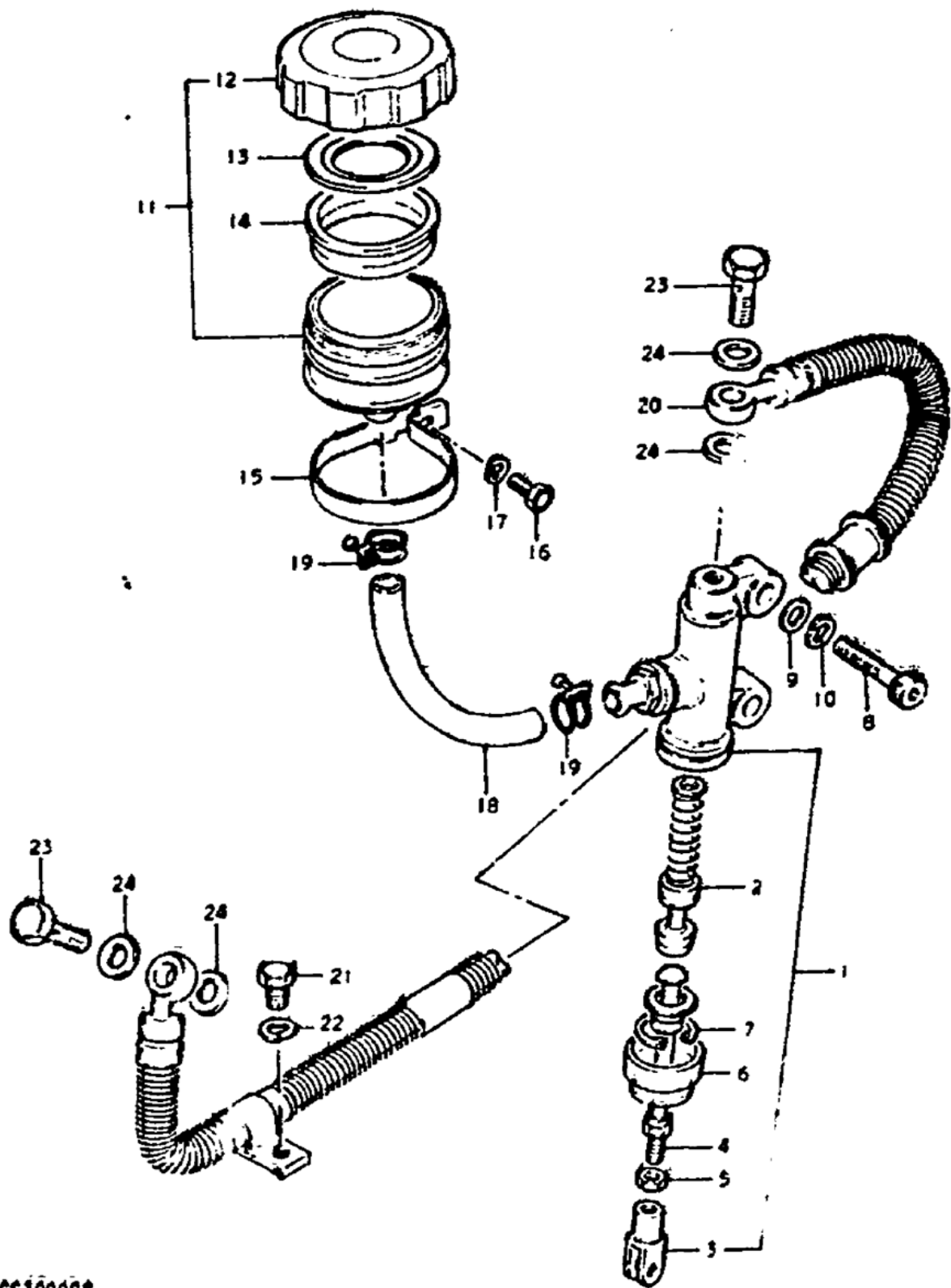
FIG. 54



6S1000GX

REF#	PART	Amt	Cost	Generic Part
	CALIPER ASSY, R 69100-08C00-999 (replaces 69100-45020)	1	\$201.08	
1	PISTON SET 69100-08821 (replaces 69100-45850)	1	\$33.45	
2	PAD SET 69101-45850-XNA (replaces 69130-45020)	2	\$33.28	
3	SEAL,PISTON 69107-05CF0 (replaces 59107-18410)	2	\$3.35	
4	..BOOT, PISTON 69108-45000	2	\$3.13	
5	..SEAL, PISTON 69107-45000	1	\$2.95	
6	.BOLT, HOUSING 69145-45000	2	\$3.40	
7	.PIN 69141-45000	2	\$2.37	
8	.CLIP 69142-45000	2	\$1.98	
9	.SPRING 69143-45001	2	\$2.37	
10	.DUST COVER 69151-45000	1	\$5.29	
11	.BLEEDER 59121-18410	2	\$4.02	
12	.CAP 55156-66310 (replaces 59122-18410)	2	\$2.37	
13	.SHIM 69152-45001	2	\$3.40	
14	.BOLT, RH 01550-10307 (replaces 01527-10305)	2	\$1.68	

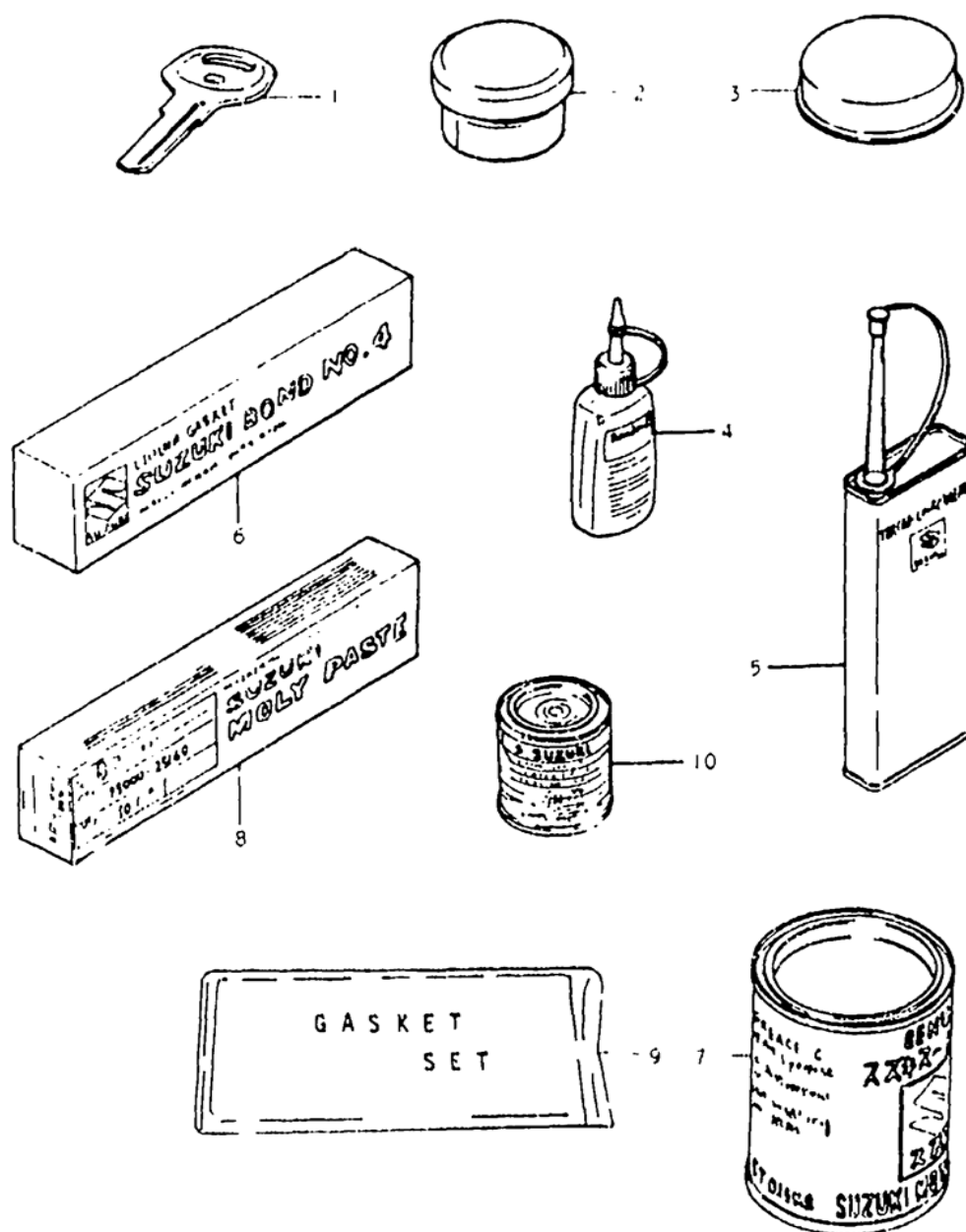
FIG. 55



GS1000G1

REF#	PART	Amt	Cost	Generic Part
1	CYLINDER ASSY,R 69600-47011 (replaces 69600-47001)	1	\$113.04	
2	.PISTON & CUP SET 69600-45820 (replaces 69600-45810)	1	\$21.39	
3	.YOKE 69692-34300 (replaces 69692-45001)	1	\$6.32	
4	.ROD, PUSH 69670-45001 (replaces 69670-45000)	1	\$10.79	
5	NUT 08310-00087 (replaces 08310-12088)	2	\$0.99	
6	.BOOT 69691-45001	1	\$2.62	
7	.CIRCLIP 51162-70040	1	\$1.22	
8	SPOOL HOLDER BO 07130-0830A (replaces 09106-08013)	2	\$1.14	
9	WASHER 08322-01087 (replaces 08322-11088)	2	\$0.99	
10	.WASHER 08321-01087 (replaces 08321-21088)	2	\$0.99	
11	TANK ASSY, RESE 69740-470V0 (replaces 69740-47011)	1	\$28.55	
12	.CAP 59669-07D00 (replaces 59669-33603)	1	\$12.09	
13	.PLATE 59668-18441	1	\$1.98	
14	.DIAPHRAGM 59667-18441	1	\$4.77	
15	CLAMP 09402-51602 (replaces 09402-51601)	1	\$2.92	
16	BOLT, FUEL COOLER 01500-06167 (replaces 01107-06168)	1	\$0.99	
17	.LOCK WASHER 08321-01067 (replaces 08321-21068)	1	\$0.99	
18	HOSE,BRAKE RESE 51241-85X50 (replaces 69731-47000)	1	\$15.86	
19	CLAMP 09400-16301	2	\$1.35	
21	BOLT, HOLDER 01500-06107 (replaces 01107-06108)	1	\$0.99	
22	.LOCK WASHER 08321-01067 (replaces 08321-21068)	1	\$0.99	
23	BOLT (10X1.00X24) 09360-10017 (replaces 09360-10007)	2	\$1.49	
24	WASHER (10X15X1.5) 09161-10009 (replaces 09161-10005)	4	\$0.99	

FIG. 56



GS1000GX

REF#	PART	Amt	Cost	Generic Part
1	KEY, BLANK 37146-47010	1	\$8.57	
2	SUZUKI PBC GREASE 99000-25110	1	\$12.04	
3	GREASE, BRAKE PAD 99000-25100	1	\$6.66	
04/01	THREAD LOCK NO.1333B 99000-32020 (replaces 99104-32020)	1	\$3.97	
04/02	THREAD LOCK NO.1342 99000-32050	1	\$4.37	
04/03	THREAD LOCK SUPER (1303B) 99000-32030 (replaces 99000-32090)	1	\$3.97	
5	THREAD LOCK NO.1401 99000-32040	1	\$16.07	
6	LIQUID GASKET NO.1104 99000-31030	1	\$3.97	
7	SUZUKI SUPER GREASE 99000-25030	1	\$5.31	
8	SUZUKI MOLY PASTE 99000-25140	1	\$8.29	