

Norton

A DIVISION OF NORTON VILLIERS LTD.

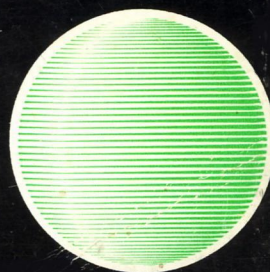
motorcycles

850

ALSO INCLUDES
750 MODELS FROM
ENGINE NUMBER
212278

COMMANDO

PARTS LIST



The Norton logo, featuring the word "Norton" in a stylized, white, serif font inside a black rectangular box.The Commando logo, featuring the word "COMMANDO" in a stylized, outlined, sans-serif font, with a horizontal line extending from the right side.

PARTS LIST

**COVERING "850" AND "750" MODELS
AFTER ENGINE NUMBER 212278**

TO LOCATE THE PART REQUIRED

Identify from the illustration the group in which the required component appears. Having located the page, the individual component is keyed from the illustration to the text.

SPECIAL NOTE

When ordering coloured parts, always quote the colour required as well as using the part number suffix. The suffix numbers **do not** indicate the colour in many instances.

ALWAYS QUOTE YOUR ENGINE NUMBER

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in Tangerine



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PISTON AND RING PACKS

850	750									
063838	063348	Piston complete – left hand STD	..	..	..	..	..	..	..	1
	063349	Piston complete – right hand STD	..	..	..	..	..	..	..	1
064040	063350	Piston complete – left hand + .010 in...	..	..	..	..	..	..	..	1
	063351	Piston complete – right hand + .010 in.	..	..	..	..	..	..	..	1
064041	063352	Piston complete – left hand + .020 in...	..	..	..	..	..	..	..	1
	063353	Piston complete – right hand + .020 in.	..	..	..	..	..	..	..	1
—	063354	Piston complete – left hand + .030 in...	..	..	..	..	..	..	..	1
—	063355	Piston complete – right hand + .030 in.	..	..	..	..	..	..	..	1
—	063356	Piston complete – left hand + .040 in...	..	..	..	..	..	..	..	1
—	063357	Piston complete – right hand + .040 in.	..	..	..	..	..	..	..	1
R26640K	*R25830	Piston Ring Pack – STD	..	..	..	..	..	..	..	2
R26640K/10	*R25830/10	Piston Ring Pack – + .010 in.	..	..	..	..	..	..	..	2
R26640K/20	*R25830/20	Piston Ring Pack – + .020 in.	..	..	..	..	..	..	..	2
—	*R25830/30	Piston Ring Pack – + .030 in.	..	..	..	..	..	..	..	2
—	*R25830/40	Piston Ring Pack – + .040 in.	..	..	..	..	..	..	..	2

*Ring Packs comprise: 1 Piston ring top (chrome)
1 Piston ring (plain)
1 Piston ring "SE" scraper

CONNECTING ROD SHELLS

064285	Connecting Rod Bearing Shell Set	Standard	..	..	..	..	..	..	..	..
064286	Connecting Rod Bearing Shell Set	.010 in.	..	..	..	..	..	..	..	..
064287	Connecting Rod Bearing Shell Set	.020 in.	..	..	..	..	..	..	..	..
064288	Connecting Rod Bearing Shell Set	.030 in.	..	..	..	..	..	..	..	..
064289	Connecting Red Bearing Shell Set	.040 in.	..	..	..	..	..	..	..	..

VALVE GUIDES

850	750									
065024	063527	Valve Guide Exhaust (Standard)	..	..	..	..	..	..	..	2
065025	—	Valve Guide Exhaust (+ .002 in.)	..	..	..	..	..	..	..	2
—	063528	Valve Guide Exhaust (+ .005 in.)	..	..	..	..	..	..	..	2
—	063529	Valve Guide Exhaust (+ .010 in.)	..	..	..	..	..	..	..	2
065026	063530	Valve Guide Exhaust (+ .015 in.)	..	..	..	..	..	..	..	2
065027	062725	Valve Guide Inlet (Standard)	..	..	..	..	..	..	..	2
065028	062760	Valve Guide Inlet (+ .002 in.)	..	..	..	..	..	..	..	2
—	062767	Valve Guide Inlet (+ .005 in.)	..	..	..	..	..	..	..	2
—	062768	Valve Guide Inlet (+ .010 in.)	..	..	..	..	..	..	..	2
065029	062769	Valve Guide Inlet (+ .015 in.)	..	..	..	..	..	..	..	2

GASKET SETS

063608	Gasket Set – overhaul 750	..	..	..	..	..	..	..	..	..
060911	Gasket Set – decarbonising 750	..	..	..	..	..	..	..	..	..
065030	Gasket Set – overhaul 850	..	..	..	..	..	..	..	..	..

SERVICE SHOP TOOLS

064622	Strap Wrench	..	..	..	..	..	..	..	..	..
064297	Engine Sprocket/Clutch Hub/Cam Sprocket Puller	..	..	..	..	..	..	..	..	..
060949	Auto Advance Lockwasher	..	..	..	..	..	..	..	..	..
063971	Isolastic Buffer Assembly Tool	..	..	..	..	..	..	..	..	..
061015	Clutch Lock Tool	..	..	..	..	..	..	..	..	..
060999	Clutch Spring Compression Tool	..	..	..	..	..	..	..	..	..
064298	Slide Hammer-Rocker Spindle/Auto Advance	..	..	..	..	..	..	..	..	..
063968	Exhaust Pipe Lockring Spanner	..	..	..	..	..	..	..	..	..
061359	Camshaft Oil Seal Tool	..	..	..	..	..	..	..	..	..
NM12093	Box Spanner Gearbox Sprocket Nut/Crankcase Filter	..	..	..	..	..	..	..	..	..
ET2003	Timing Pinion Extractor	..	..	..	..	..	..	..	..	..
063964	Valve Guide Extractor and Insertor	..	..	..	..	..	..	..	..	..
063965	Peg Spanner Wheel Bearing Lockring/Master Cylinder End Plug	..	..	..	..	..	..	..	..	..
064292	Drift and Handle Set – Crankshaft/Contact Breaker Oil Seals..	..	..	..	..	..	..	..	..	..
063969	Valve Seat Face Cutter	..	..	..	..	..	..	..	..	..
063970	Extractor Main Bearing Race	..	..	..	..	..	..	..	..	..

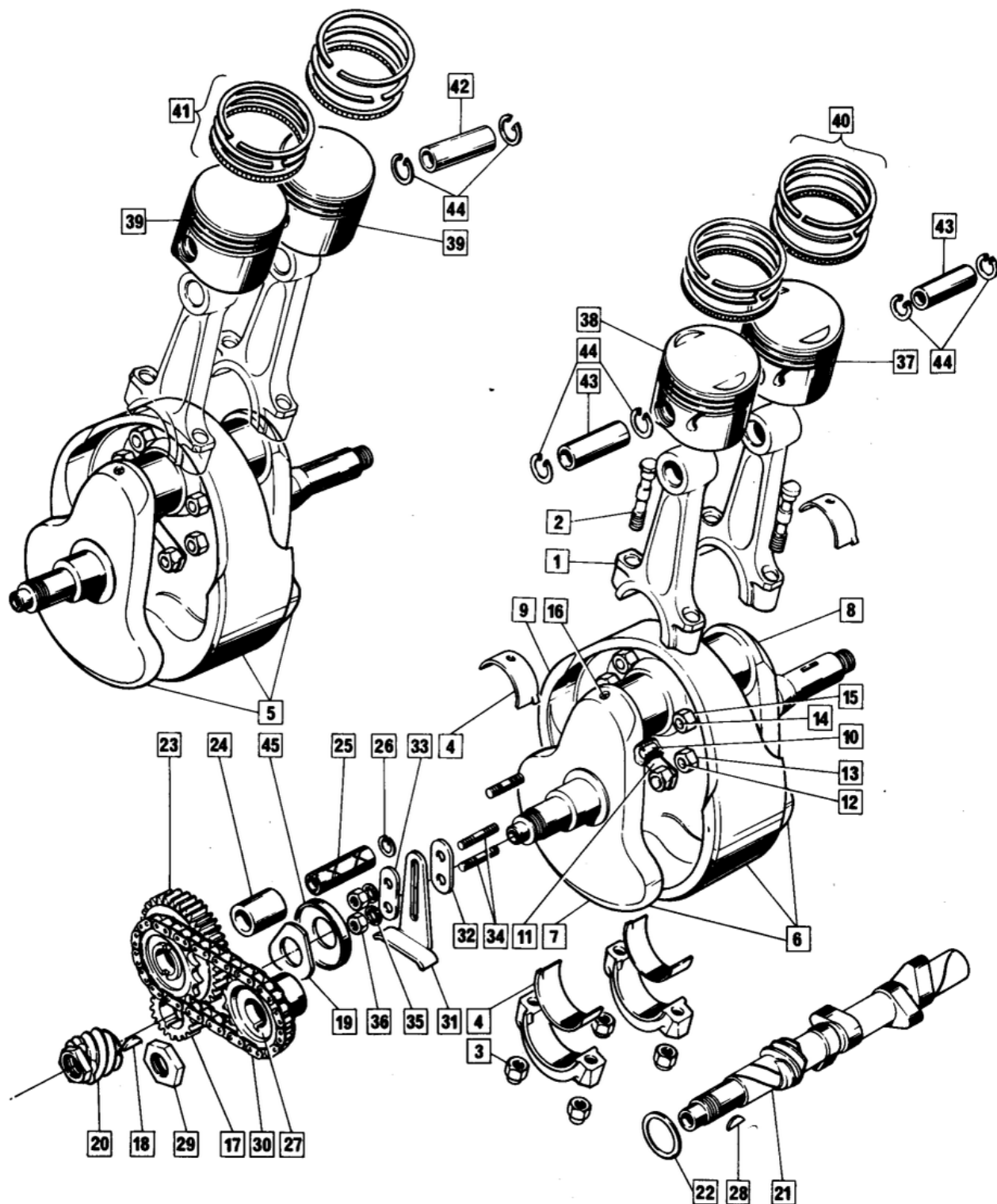
MISCELLANEOUS

064208	Plastic Gasket Kit	..	..	..	..	..	..	..	..	..
064209	Loctite Nut Lock Adhesive Kit	..	..	..	..	..	..	..	..	..

MAJOR ASSEMBLIES

064223	750 Engine, High Compression	..	..	..	..	..	..	..	..	..
064003	750 Engine, Low Compression	..	..	..	..	..	..	..	..	..
064224	750 Power Unit (Engine/Gearbox/Transmission) High Compression/19T. Final Drive	..	..	..	..	..	..	..	..	..
	Sprocket	..	..	..	..	..	..	..	..	..
064002	750 Power Unit (Engine/Gearbox/Transmission) Low Compression/21T. Final Drive	..	..	..	..	..	..	..	..	..
	Sprocket	..	..	..	..	..	..	..	..	..
065103	Gearbox less final drive sprocket	..	..	..	..	..	..	..	..	..
065022	850 Engine	..	..	..	..	..	..	..	..	..
065023	850 Power Unit (Engine/Gearbox/Transmission)	..	..	..	..	..	..	..	..	..





**Engine: Crankshaft, Connecting Rods, Pistons,
Camshaft, Timing Gear**

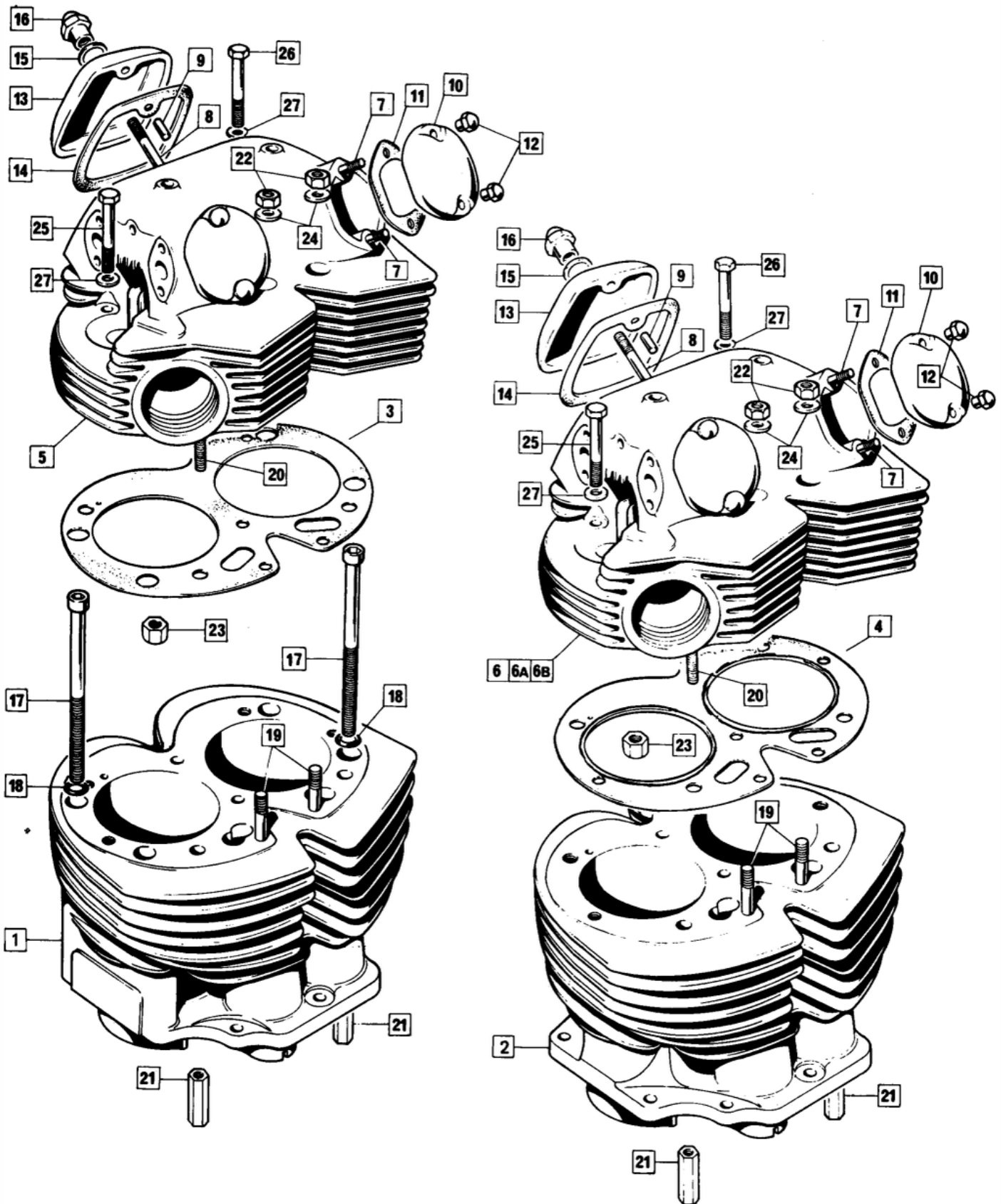
Engine: Crankshaft, Connecting Rods, Pistons, Camshaft, Timing Gear

1

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	NM.25369	Connecting Rod with Cap	2		
2	NM.23254	Connecting Rod Bolt	4		
3	NM.23253	Connecting Rod Self Locking Nut	4		
4	064285	*† Big End Shell Set, Std.	2		
5	064254	Crankshaft Assembled, 850 Only	1		
6	063106	Crankshaft Assembled, 750 Only	1		
7	NM.23262	Crank-cheek T.S., 750 Only	1		
8	060542	Crank-cheek D.S., 750 Only	1		
9	060731	Flywheel, 750 Only	1		
10	NMT2105	Dowel	1		
11	NM.2032	Nut Retaining Plate	2		
12	064184	Crankshaft Stud	4		
13	064160	Crankshaft Stud Nut	8		
14	064185	Crankshaft Stud	2		
15	064189	Crankshaft Stud Nut	4		
16	NME4591	Crankshaft Oilway Screw	1		
17	NMT2035	Timing Pinion	1	067537	
18	000572	Timing Pinion Key	1		
19	NMT.2007-	Timing Pinion Back Plate	1	067525	
20	NM.24732	Timing Pinion Nut (oil pump worm)	1	067884	
21	061084	Camshaft	1		
22	061086	Camshaft Thrust Washer	2		
23	061077	Intermediate Gear c/w Bush	1		
24	061079	Intermediate Gear Bush	1		
25	061078	Intermediate Gear Shaft	1		
26	NM.17823	Intermediate Gear Shaft Circlip	1		
27	061080	Camshaft Sprocket	1		
28	000572	Camshaft Sprocket Key	1		
29	NM.20732	Camshaft Sprocket Nut	1	067774	
30	NM.17806	Camshaft Chain	1		
31	061094	Tensioner Slipper	1		
32	NMT2218	Tensioner Backing Plate, Thin	1	067575	
33	NMT2218A	Tensioner Backing Plate, Thick	1	067576	
34	062665	Tensioner Stud	2		
35	NM.18202	Tensioner Stud Washer	2		
36	062692	Tensioner Stud Nut	2		
37	063348	* Piston complete L.H., 750 Only	1		
38	063349	* Piston complete R.H., 750 Only	1		
39	063838	* Piston complete, 850 Only	2		
40	R25830	*† Piston Ring Set, Std., 750 Only	2		
41	R26640K	*† Piston Ring Set, Std., 850 Only	2		
42	063842	Wrist Pin, 850 Only	2		
43	060955	Wrist Pin, 750 Only	2		
44	NM.23276	Circlip	2		
45	NMT2008	Sealing Washer, timing side bearing	1	067526	

*For oversizes/undersizes. Refer preface

†Available only in sets. Refer preface

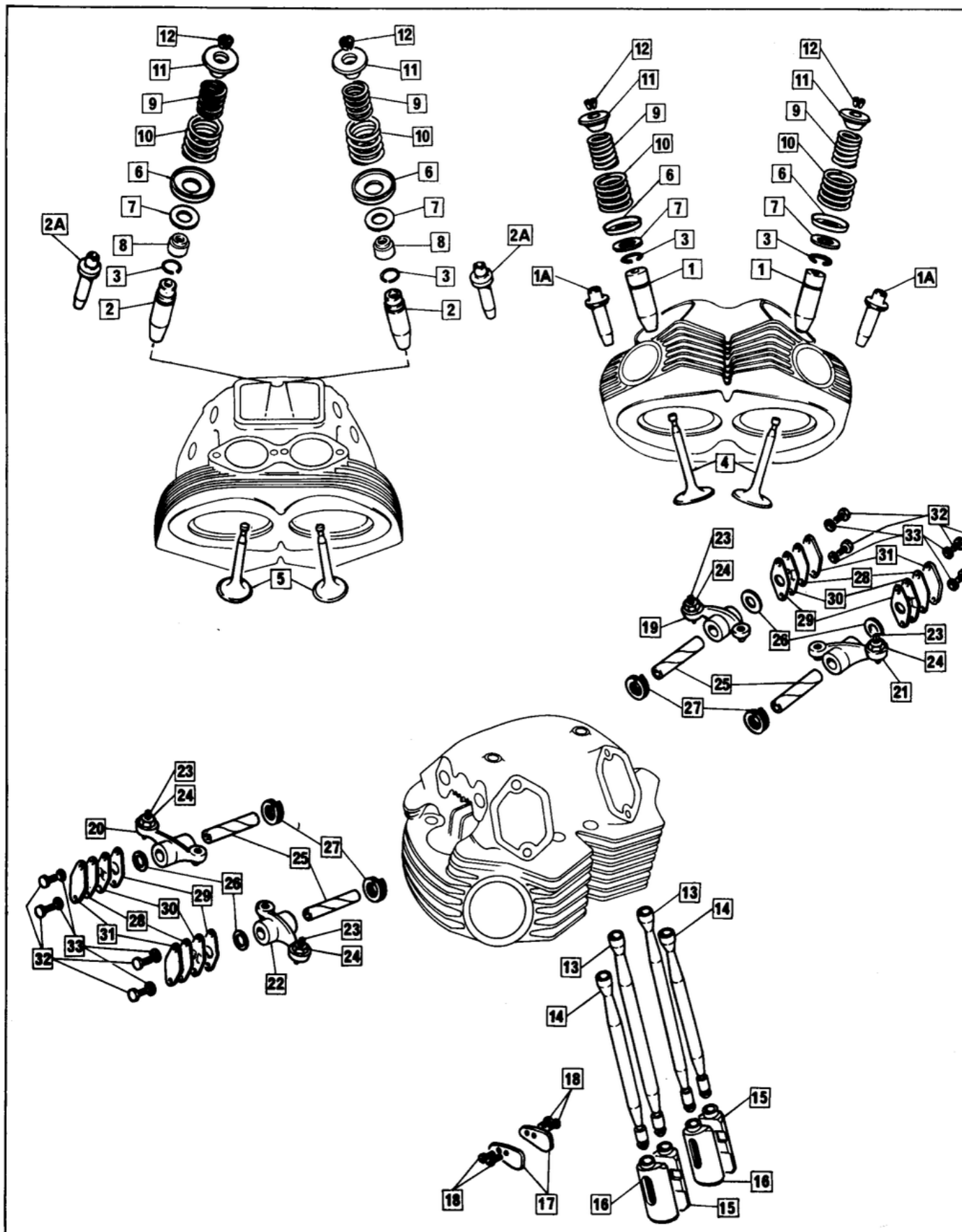


**Engine: Cylinder, Cylinder Head
750 and 850**

Engine: Cylinder, Cylinder Head 750 and 850

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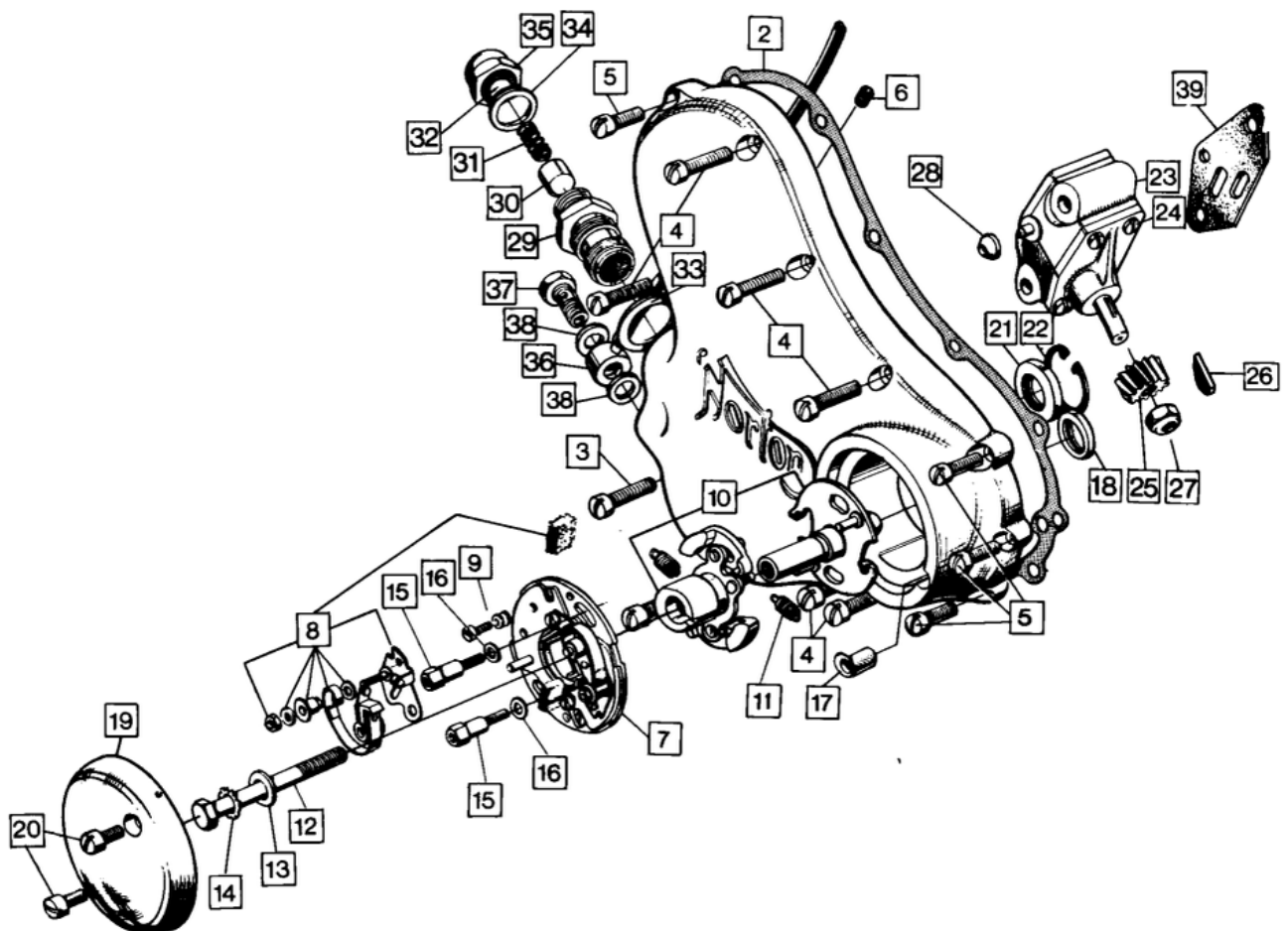
Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	063823	Cylinder 850	1		
2	061705	Cylinder 750	1		
3	065051	Cylinder Head Gasket 850 (eyeletted)	1		
4	063844	Cylinder Head Gasket 750 (eyeletted)	1		
5	064038	Cylinder Head 850	1		
6	060988	Cylinder Head 750 30 mm. Low Compression (marked RH1)	1		
6A	064097	Cylinder Head 750 32 mm. High Compression (marked RH6)	1		
6B	064048	Cylinder Head 750 32 mm. Low Compression (marked RH5)	1		
7	NMT2252	Rocker Cover Stud – Front	4		
8	NM18033	Rocker Cover Stud – Rear	1		
9	000579	Rocker Cover Dowel	1		
10	NM18093A	Rocker Cover Front	2		
11	NMT2088	Rocker Cover Gasket – Front	2		
12	NMT2085	Rocker Cover Nut – Front	4		
13	NM18094A	Rocker Cover Rear	1		
14	NMT2084	Rocker Cover Gasket – Rear	1		
15	NMT2082	Rocker Cover Stud Washer	1		
16	NMT2162	Rocker Cover Stud Nut – Rear	1		
17	063085	Cylinder Through-Bolt (850 only)	4		
18	064147	Washer (850 only)	4		
19	NMT2161	Cylinder Head/Barrel Stud	2		
20	NM24389	Cylinder Head/Barrel Stud	3		
21	063192	Cylinder Head/Barrel Stud Nut	2		
22	NMT2017	Cylinder Head/Barrel Stud Nut	2		
23	NM24250	Cylinder Head/Barrel Stud Nut	1		
24	000011	Cylinder Head/Barrel Stud Washer	2		
25	060401	Cylinder Head/Barrel Bolt	4		
26	NM25313	Cylinder Head/Barrel Bolt Short	1		
27	016213	Cylinder Head/Barrel Bolt Washer	5		



Valve Gear

Valve Gear

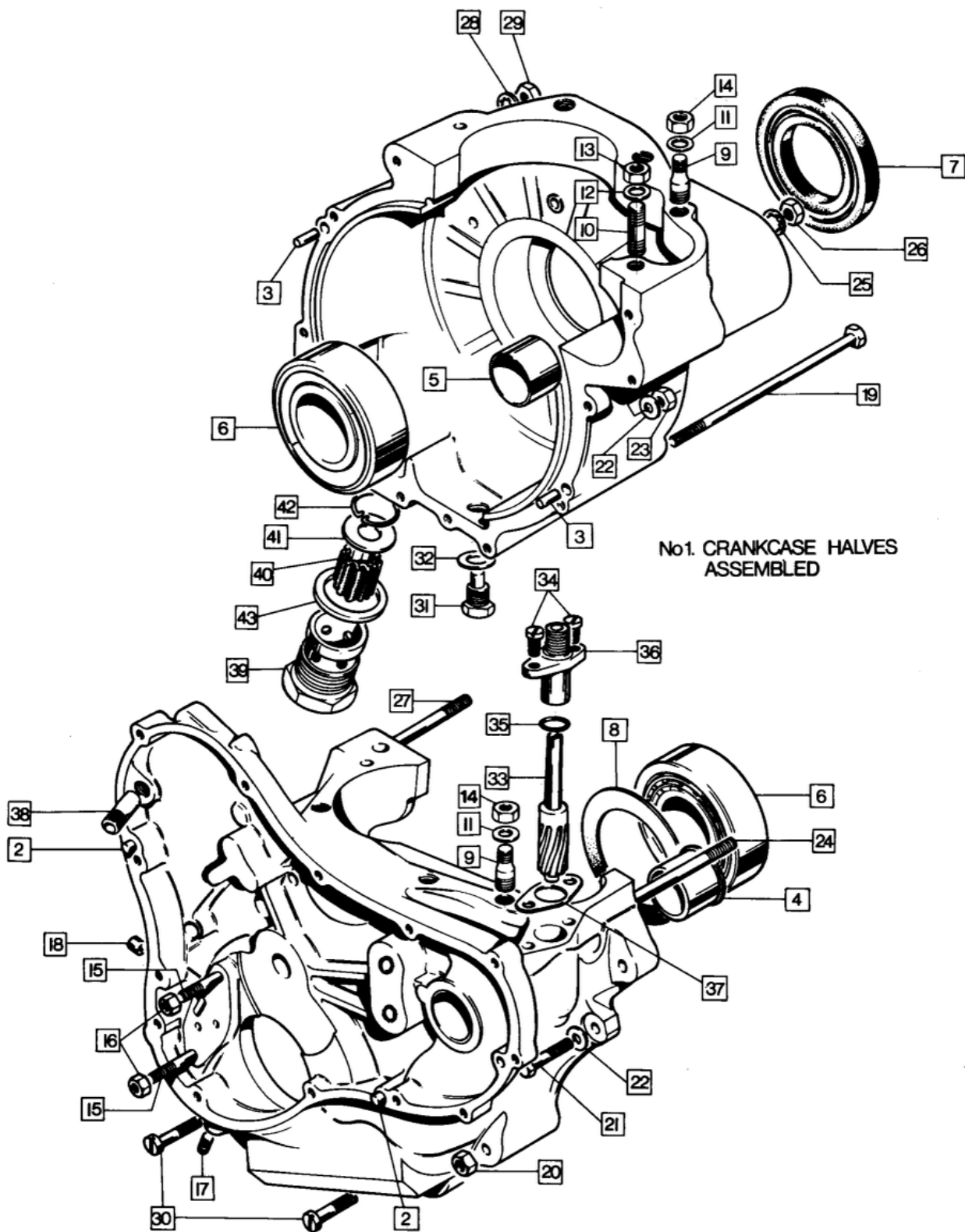
Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	064125	Valve Guide Exhaust 850	2		
1A	063527	Valve Guide Exhaust 750	2		
2	064124	Valve Guide Inlet 850	2		
2A	062725	Valve Guide Inlet 750	2		
3	011111	Circlip for Valve Guide (850 only)	4		
4	063282	Valve Exhaust	2		
5	064034	Valve Inlet	2		
6	061399	Valve Spring Seat	4		
7	NM23392	Valve Spring Heat Insulator (not fitted on inlet to RH1 cylinder head)	4		
8	062726	Valve Stem Seal - Inlet only	2		
9	NM22839	Valve Spring Inner	4		
10	NM22838	Valve Spring Outer	4		
11	NMT186	Valve Collar	4		
12	NMT187	Split Collet	(pairs) 4		
13	NM25515	Inlet Pushrod Complete	2		
14	NM25516	Exhaust Pushrod Complete	2		
15	NM22771	NM Tappet L.H. } Supplied only in pairs	1		
16	NM22772				
17	063092	Tappet Locating Plate	2		
18	NMT2143	Tappet Locating Plate Screw	4		
19	062473	Rocker Inlet L.H. with ball end, less adjuster and nut	1		
20	062471	Rocker Inlet R.H. with ball end-less adjuster and nut	1		
21	062474	Rocker Exhaust L.H. with ball end less adjuster and nut	1		
22	062472	Rocker Exhaust R.H. with ball end less adjuster and nut	1		
23	NMT2074	Rocker Adjuster	4		
24	NMT232	Rocker Adjuster Nut	4		
25	NM25350	Rocker Spindle	4		
26	NM18102	Rocker Thrust Washer	4		
27	NM18103	Rocker Spring Washer	4		
28	NMT2083	Rocker Plain Paper Gasket	4		
29	NMT2240	Rocker Spindle Joint. Paper Gasket	4		
30	NMT2238	Rocker Spindle Lock Plate	4		
31	NMT2239	Rocker Spindle Retaining Plate	4		
32	063124	Rocker Spindle Retaining Bolt	8		
33	063129	Washer (copper)	8		



**Engine: Contact Breaker, Timing Cover,
Oil Pump, Oil Pressure Relief Valve**

Engine: Contact Breaker, Timing Cover, Oil Pump, Oil Pressure Relief Valve

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	061073	Timing Cover	1		
2	061092	Timing Cover Gasket	1		
3	062685	Timing Cover Screw Long	1		
4	062686	Timing Cover Screw Medium	7		
5	062687	Timing Cover Screw Short	4		
6	NME4591	Timing Cover Oilway Plug	1		
7	54425160	Contact Breaker Plate Assembly	1		
8	60600271	Contact Points Set	2		
9	54419220	Contact Breaker Eccentric Screw	2		
10	54425656	Auto Advance Mechanism	1		
11	54412229	Auto Advance Spring Set	1		
12	060720	Contact Breaker Cam Bolt	1		
13	NMT2221	Contact Breaker Cam Washer, Plain	1		
14	015306	Contact Breaker Cam Washer, Spring	1		
15	061281	Contact Breaker Fixing Screw	2		
16	029984	Contact Breaker Fixing Screw Washer	2		
17	061093	Contact Breaker Lead Seal	1		
18	063609	Contact Breaker Oil Seal	1		
19	061087	Contact Breaker Cover	1		
20	061105	Contact Breaker Cover Screw	2		
21	048023	Oil Seal (in timing cover)	1		
22	048079	Oil Seal Circlip	1		
23	063037	Oil Pump complete	1		
24	NM.15512	Oil Pump Cover Screw	4		
25	NM.24733	Oil Pump Worm Gear	1		
26	062609	Oil Pump Worm Gear Key	1		
27	063024	Oil Pump Worm Gear Nut	1		
28	NMT272	Feed Bush Sealing Washer	1		
29	NMT2059A	Oil Pressure Relief Valve Body	1		
30	NMT2054	Oil Pressure Relief Piston	1		
31	NMT2061	Oil Pressure Relief Spring	1		
32	NM.15404	Oil Pressure Relief Shim	5		
33	063448	Oil Pressure Relief Union Washer	1		
34	NMT2057	Oil Pressure Relief Union Nut Washer	1		
35	NMT2060	Oil Pressure Relief Body Nut	1		
36	062168	Rocker Feed Pipe	1		
37	NM.18101	Banjo Bolt	3		
38	NMT1084	Fibre Washer	6		
39	062447	Gasket	1		



850 Engine: Crankcases, Filter, Breather, Tachometer Drive

850 Engine: Crankcases, Filter, Breather, Tachometer Drive

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Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	064045	Crankcase Halves Assembled	1		
2	NM.11790	Crankcase Dowel	2		
3	062621	Crankcase Dowel	2		
4	063020	Camshaft Bush, Timing Side	1		
5	063021	Camshaft Bush, Drive Side	1		
6	064118	Main Bearing	2		
7	NMT2187	Main Bearing Oil Seal	1		
8	NMT2196A	Main Bearing Shim	1		
9	063824	Cylinder Stud Stepped	2		
10	062639	Cylinder Stud Front	1		
11	063857	Cylinder Stud Washer	2		
12	NM.24252	Cylinder Stud Washer	6		
13	062651	Cylinder Stud Nut	1		
14	063825	Cylinder Stud Nut	6		
15	062664	Oil Pump Stud	2		
16	060348	Oil Pump Stud Nut	2		
17	062638	Grub Screw-oil Stop	1		
18	NM.21287	Junction Block Dowel	1		
19	062663	Crankcase Bolt, Long	1		
20	060348	Crankcase Bolt Nut	1		
21	062761	Crankcase Bolt, Short	1		
22	30859	Crankcase Bolt Washer	2		
23	060348	Crankcase Bolt Nut	1		
24	062662	Crankcase Stud Top Front	1		
25	NMT2221	Crankcase Stud Washer	1		
26	26947	Crankcase Stud Nut	1		
27	064157	Crankcase Stud Top, Rear	1		
28	016213	Crankcase Stud Washer	1		
29	060029	Crankcase Stud Nut	1		
30	062685	Crankcase Screw, T.S. to D.S. at sump	2		
31	064188	Sump Plug, Magnetic	1		
32	062624	Sump Plug Washer	1		
33	061089	Gear Tachometer	1		
34	062670	Screw	2		
35	061282	'O' Ring	1		
36	061090	Housing	1		
37	063056	Gasket, Tachometer Housing	1		
38	064200	Breather Tube	1		
39	NM16945	Sump Filter Body	1		
40	NM16946	Filter Gauze	1		
41	NM16947	Filter Washer	1		
42	NM16948	Circlip	1		
43	064153	Filter Body Washer	1		

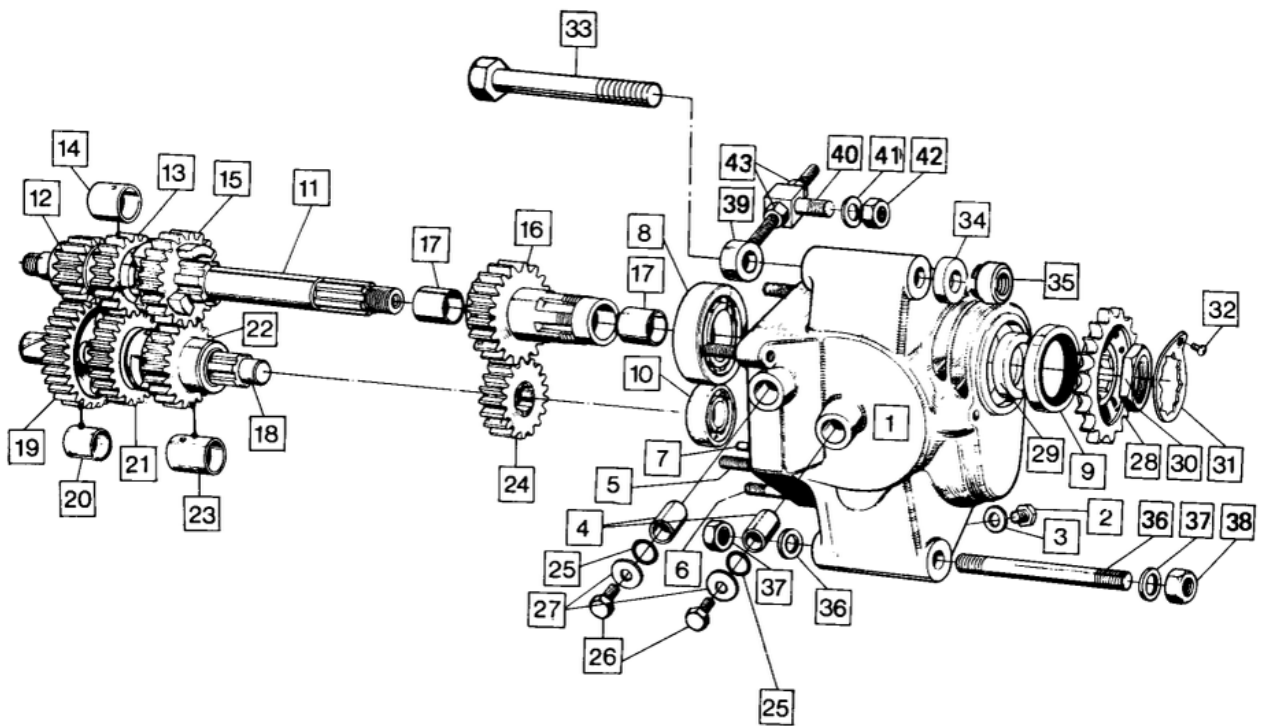


ClassicBike.biz

750 Engine: Crankcases, Crankcase Breather, Tachometer Drive

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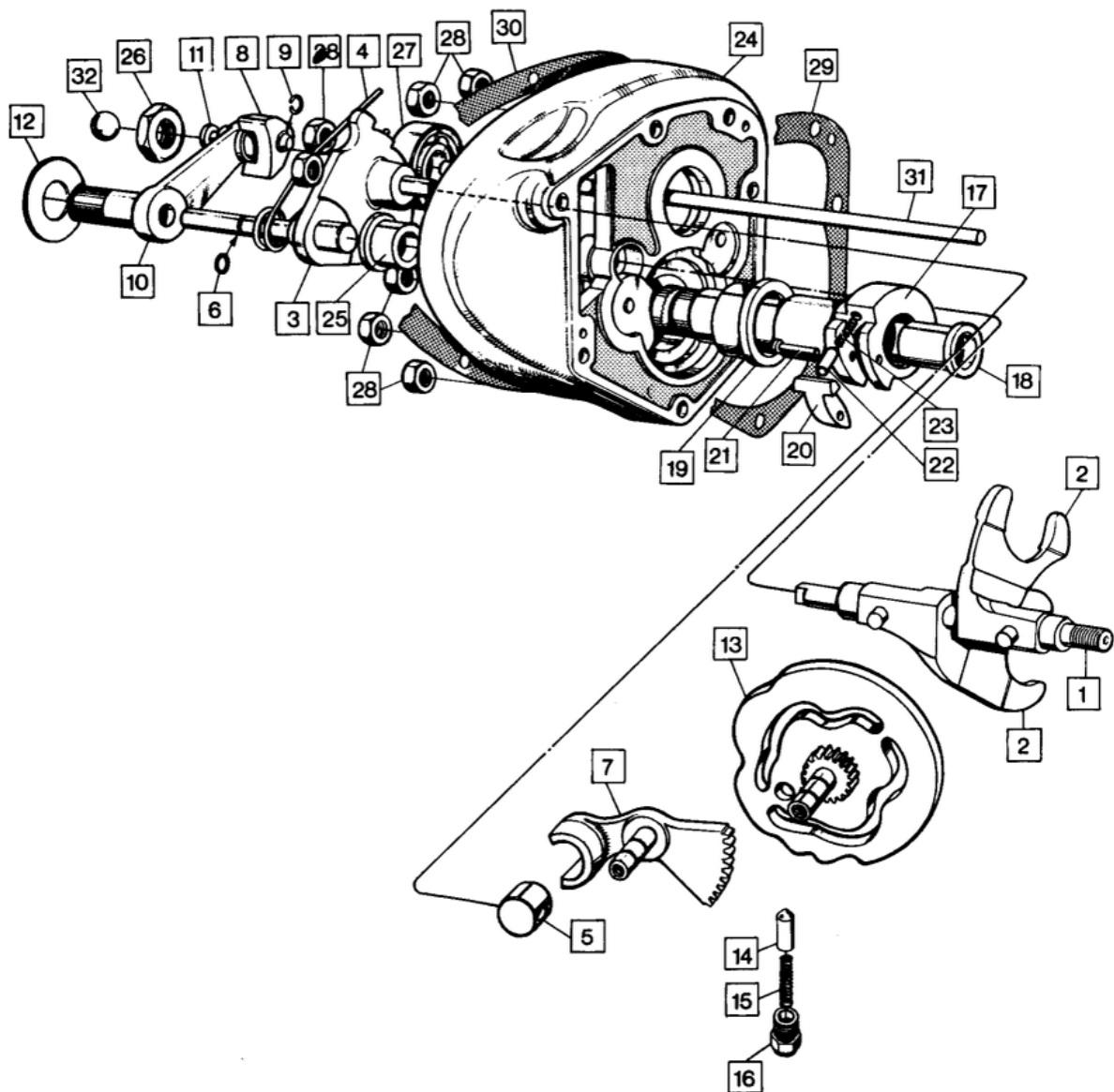
Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	063334	Crankcase Halves Assembled	1		
2	NM.11790	Crankcase Dowel	2		
3	062621	Crankcase Dowel	2		
4	062600	Camshaft Bush	2		
5	064118	Main Bearing	2		
6	NMT2187	Main Bearing Oil Seal	1		
7	NMT2196A	Main Bearing Shim	1		
8	062639	Cylinder Stud	6		
9	062640	Cylinder Stud Stepped	2		
10	062639	Cylinder Stud Front	1		
11	000011	Cylinder Stud Washer	2		
12	NM.24252	Cylinder Stud Washer	6		
13	062650	Cylinder Stud Nut	2		
14	062651	Cylinder Stud Nut	1		
15	062652	Cylinder Stud Nut	6		
16	062664	Oil Pump Stud	2		
17	060348	Oil Pump Stud Nut	2		
18	062638	Grub Screw-oil Stop	1		
19	NM.21287	Junction Block Dowel	1		
20	062663	Crankcase Bolt, Long	1		
21	060348	Crankcase Bolt Nut	1		
22	062761	Crankcase Bolt, Short	1		
23	30859	Crankcase Bolt Washer	2		
24	060348	Crankcase Bolt Nut	1		
25	062662	Crankcase Stud Top Front	1		
26	NMT2221	Crankcase Stud Washer	1		
27	26947	Crankcase Stud Nut	1		
28	062661	Crankcase Stud Top, Rear	1		
29	016213	Crankcase Stud Washer	1		
30	21998	Crankcase Stud Nut	1		
31	062685	Crankcase Screw, T.S. to D.S. at sump	2		
32	064188	Sump Plug Magnetic	1		
33	062624	Sump Plug Washer	1		
34	061089	Gear Tachometer	1		
35	062670	Screw	2		
36	061282	'O' Ring	1		
37	061090	Housing	1		
38	063056	Gasket, Tachometer Housing	1		
39	062620	Breather Body	1		
40	062614	Cap	1		
41	062618	Gasket	1		
42	062615	Separator	1		
43	063116	Retainer Disc	2		
44	25614	Bolt	2		
45	060448	'O' Ring	1		
46	063418	Tab Washer	2		



**Gearbox: Shell, Gear Cluster, Mounting Bolts,
Adjuster and Countershaft Sprockets**

Gearbox: Shell, Gear Cluster, Mounting Bolts, Adjuster and Countershaft Sprockets

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	064126	Gearbox Shell with Bushes and Studs	1		
2	040138	Drain Bolt	1		
3	000200	Drain Bolt Washer	1		
4	040056	Bush, Quadrant and Cam Spindle	2		
5	040064	Stud for Inner Case	2		
6	000271	Stud for Inner Case	5		
7	000577	Dowel	2		
8	040098	Sleeve Gear Bearing	1		
9	040132	Sleeve Gear Bearing Oil Seal	1		
10	040100	Layshaft Bearing	1		
11	060384	Mainshaft	1		
12	040026	Mainshaft 1st Gear	1		
13	040418	Mainshaft 2nd Gear	1		
14	040048	Mainshaft 2nd Gear Bush	1		
15	040635	Mainshaft 3rd Gear	1		
16	061057	Sleeve Gear c/w Bushes	1		
17	040062	Sleeve Gear Bush	2		
18	040025	Layshaft	1		
19	040115	Layshaft 1st Gear with Bush	1		
20	040046	Layshaft 1st Gear Bush	1		
21	040019	Layshaft 2nd Gear	1		
22	040634	Layshaft 3rd Gear	1		
23	040047	Layshaft 3rd Gear Bush	1		
24	061058	Layshaft 4th Gear	1		
25	040129	'O' Ring	2		
26	040136	Spindle Bolt	2		
27	000174	Spindle Bolt Washer	2		
28	040480	Countershaft Sprocket (19T)	Available		
28	060931	Countershaft Sprocket (20T)	Available		
28	060721	Countershaft Sprocket (21T)	Available		
28	060759	Countershaft Sprocket (22T)	Available		
28	063420	Countershaft Sprocket (23T)	Available		
28	063421	Countershaft Sprocket (24T)	Available		
29	040131	Countershaft Sprocket Spacer	1		
30	040070	Countershaft Sprocket Nut	1		
31	040076	Countershaft Sprocket Nut Lock Washer	1		
32	000450	Countershaft Sprocket Nut Lock Screw	1		
33	062653	Gearbox Top Bolt	1		
34	030023	Gearbox Top Bolt Spacer	1		
35	062656	Gearbox Top Bolt Nut	1		
36	060597	Gearbox Pivot Stud	1		
37	000008	Gearbox Pivot Stud Washer	2		
38	060625	Gearbox Pivot Stud Nut	2		
39	062654	Gearbox Adjuster	1		
40	062657	Gearbox Adjuster Crosshead	1		
41	000010	Gearbox Adjuster Crosshead Washer	1		
42	060029	Gearbox Adjuster Crosshead Nut	1		
43	060651	Gearbox Adjuster Nut	2		



Gearbox: Inner Cover

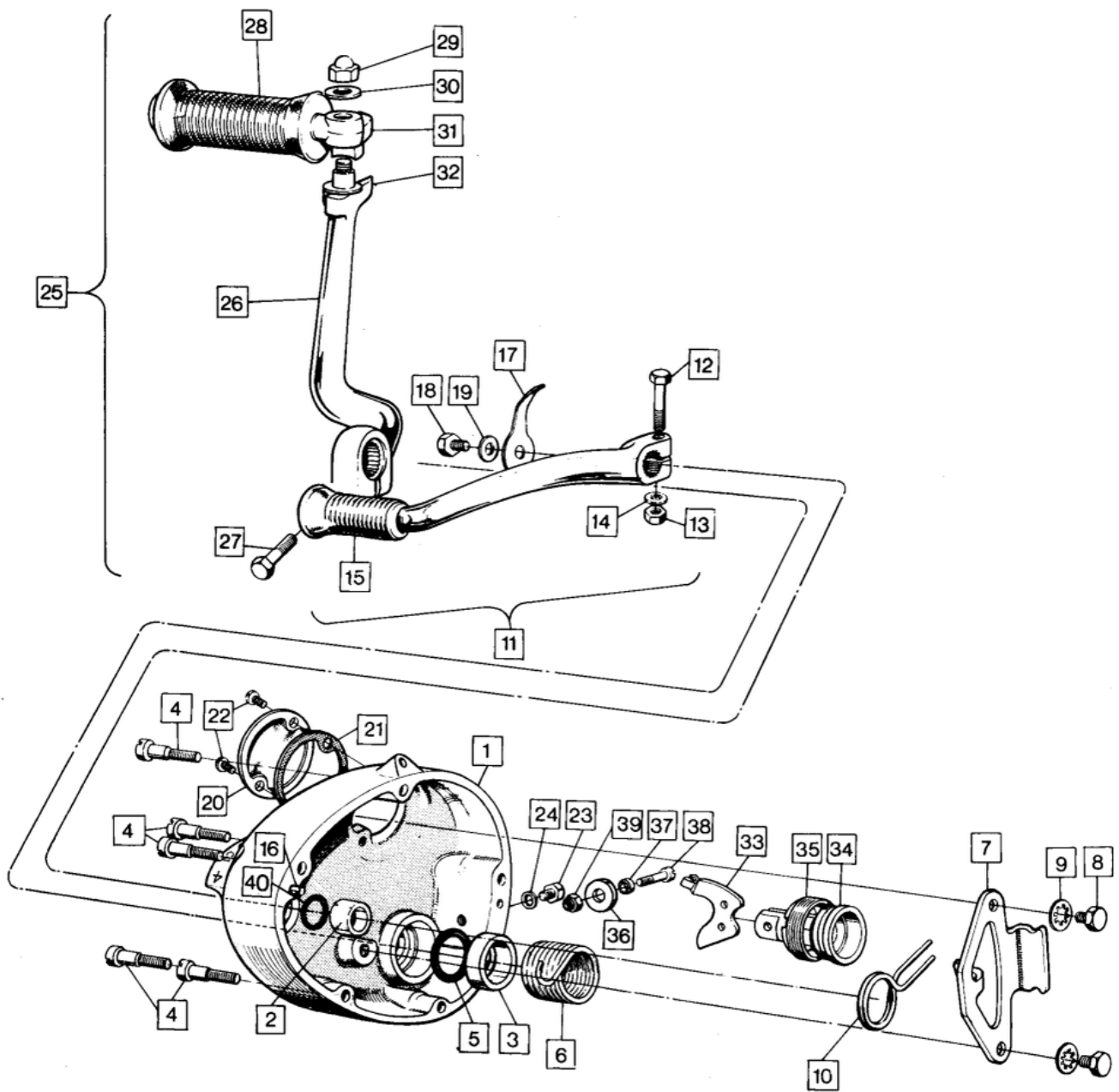
Gearbox: Inner Cover

8

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	040035	Selector Fork Spindle	1		
2	040022	Selector Fork	2		
3	040111	Ratchet Plate Assembled	1		
4	040038	Ratchet Spring	1		
5	040078	Knuckle Pin Roller	1		
6	040079	Ratchet Spindle 'O' Ring	1		
7	040109	Quadrant	1		
8	040024	Gearshift Pawl	1		
9	040049	Gearshift Pawl Circlip	1		
10	040110	Pawl Carrier Assembled	1		
11	040067	Pawl Pivot Pin	1		
12	040135	Spring Washer	1		
13	040108	Camplate	1		
14	040034	Cam Plunger	1		
15	040442	Plunger Spring	1		
16	040036	Plunger Spring Bolt	1		
17	040477	Kickstart Shaft with Bush	1		
18	040146	Bush, Shaft	1		
19	040473	Bush, Cover	1		
20	062015	Kickstart Pawl	1		
21	040033	Kickstart Pawl Pin	1		
22	040069	Kickstart Pawl Plunger	1		
23	040044	Kickstart Pawl Spring	1		
24	040467	Gearbox Inner Cover Ass.	1		
25	040061	Gear Shift Inner Bush	1		
26	040023	Mainshaft Nut	1		
27	040099	Mainshaft Bearing	1		
28	000004	Gearbox Inner Cover Stud Nut	7		
29	040030	Gasket, Inner Cover to Shell	1		
30	040055	Gasket, Inner Cover to Outer Cover	1		
31	040084	Clutch Pushrod	1		
32	040031	Clutch Operating Ball	1		

Norton

COMMANDO



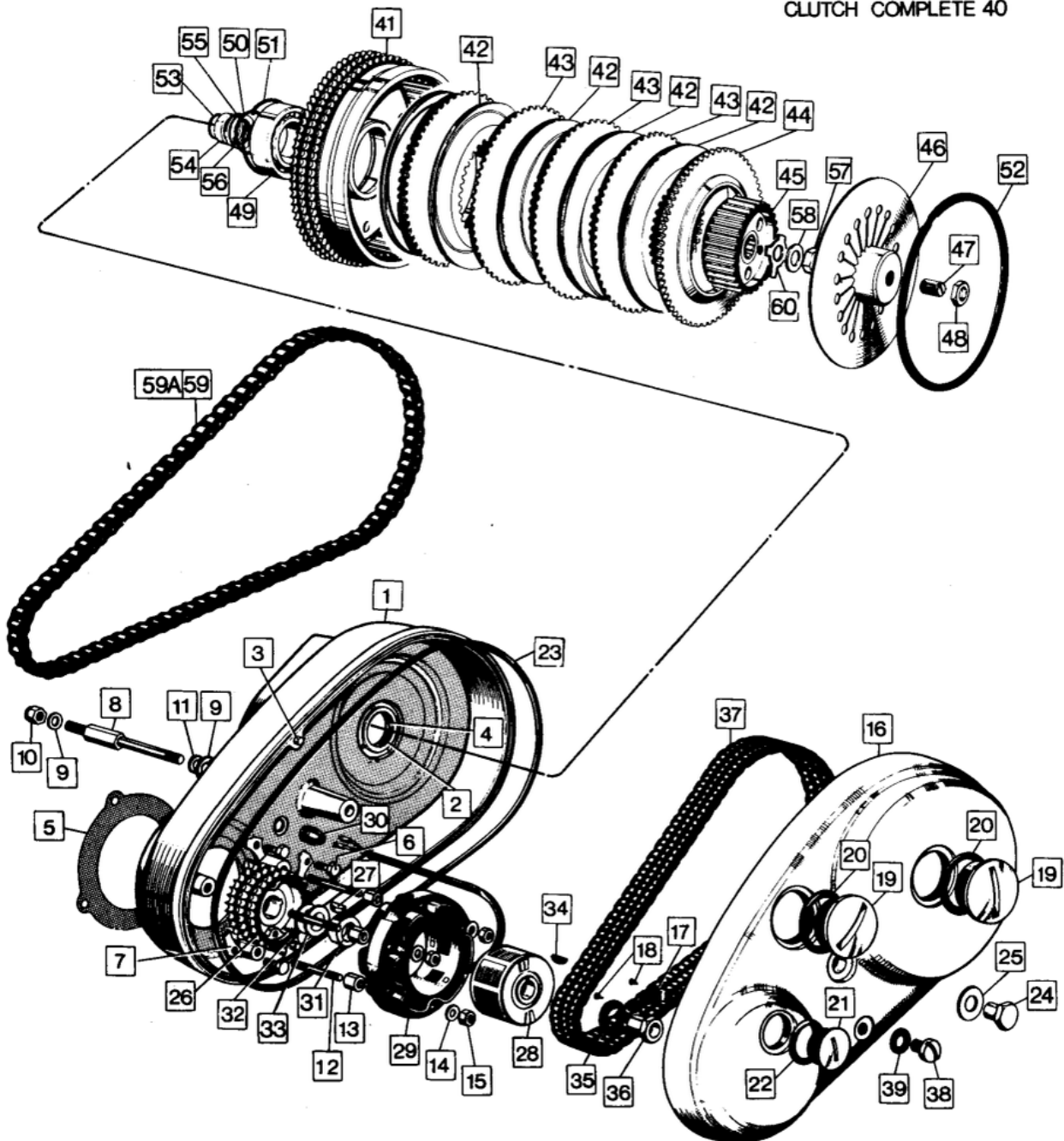
Gearbox: Outer Cover

Gearbox: Outer Cover

9

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	060740	Gearbox Outer Cover	1		
2	040063	Gear Shift Bush Outer	1		
3	040472	Kickstart Bush Outer	1		
4	000482	Outer Cover Screw	5		
5	040005	Kickstart Shaft 'O' Ring	1		
6	040475	Kickstart Return Spring	1		
7	064049	Gearshift Stop Plate	1		
8	041400	Gearshift Stop Plate Bolt	2		
9	014117	Gearshift Stop Plate Washer	2		
10	040479	Gearshift Return Spring	1		
11	061499	Gearshift Lever, chrome (including rubber)	1		
12	040105	Gearshift Lever Bolt	1		
13	000005	Gearshift Lever Nut	1		
14	045062	Gearshift Lever Washer	1		
15	040086	Gearshift Lever Rubber	1		
16	000577	Dowel, Outer to Inner Cover	2		
17	040051	Gearshift Indicator	1		
18	040137	Gearshift Indicator Bolt	1		
19	000012	Gearshift Indicator Bolt Washer	1		
20	041104	Inspection Cover	1		
21	040057	Inspection Cover Gasket	1		
22	000450	Inspection Cover Screw	2		
23	040137	Oil Level Bolt	1		
24	000203	Oil Level Bolt Washer	1		
25	061464	Kickstart Crank Complete	1		
26	061055	Kickstart crank only	1		
27	060599	Kickstart Pinch Bolt	1		
28	033218	Kickstart Rubber	1		
29	060550	Domed Nut	1		
30	000010	Plain Washer	1		
31	042934	Pin	1		
32	040433	Spring Washer	1		
33	060715	Clutch Operating Lever	1		
34	040059	Clutch Operating Lever Body	1		
35	040003	Clutch Operating Lever Body Lockring	1		
36	040060	Clutch Operating Roller	1		
37	040065	Clutch Operating Roller Sleeve	1		
38	000457	Clutch Operating Roller Screw	1		
39	011846	Clutch Operating Roller Screw Nut	1		
40	040006	'O' Ring Pawl Carrier	1		

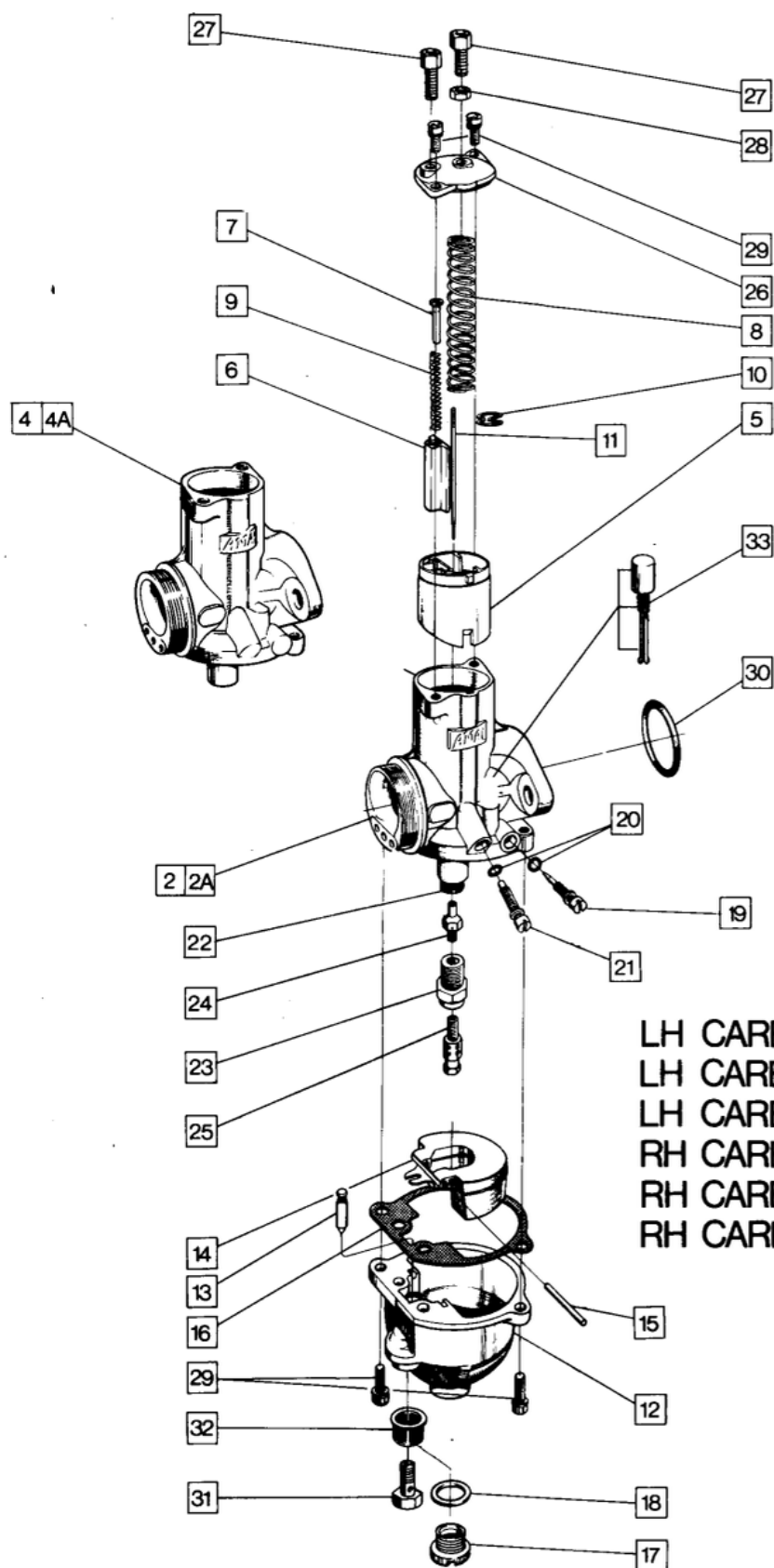
CLUTCH COMPLETE 40



Chaincases, Chains, Sprockets, Clutch, Alternator

Chaincases, Chains, Sprockets, Clutch, Alternator

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	060374	Chaincase Inner Half c/w Dowels	1		
2	060769	Chaincase Oil Seal Disc	2		
3	024145	Chaincase Dowel	2		
4	012443	Chaincase Felt Seal	1		
5	060711	Chaincase to Crankcase Gasket	1		
6	062669	Chaincase Fixing Bolt	3		
7	060395	Chaincase Fixing Bolt Washer	3		
8	060376	Chaincase Centre Stud	1		
9	000010	Chaincase Centre Stud Washer	2		
10	060397	Chaincase Centre Stud Nut	1		
11	060399	Chaincase Centre Stud Shim	AR		
12	060386	Stator Stud	3		
13	060377	Stator Stud Spacer	3		
14	000011	Stator Stud Washer	3		
15	060700	Stator Stud Nut	3		
16	062585	Chaincase Outer Half with Timing Plate	1		
17	060763	Ignition Indicator Plate	1		
18	060663	Hammer Drive Screw	2		
19	060388	Chain Inspection Cap	2		
20	062581	Chain Inspection Cap 'O' Ring	2		
21	060659	Timing Inspection Cap	1		
22	062580	Timing Inspection Cap 'O' Ring	1		
23	060398	Chaincase Band Rubber	1		
24	060367	Chaincase Attachment Nut	1		
25	060368	Chaincase Attachment Nut Washer	1		
26	060383	Engine Sprocket	1		
27	NME3682	Engine Sprocket Key	1		
28	54212006	Rotor	1		
29	47205A	Stator	1		
30	060903	Alternator Grommet	1		
31	060402	Rotor Spacer	1		
32	060665	Rotor Shim .010"	AR		
33	060664	Rotor Shim .036"	AR		
34	NM.20948	Rotor Key	1		
35	NM.24948	Rotor Washer	1		
36	060387	Rotor Nut	1		
37	060366	Front Chain (Primary)	1		
38	062582	Chaincase Oil Level Plug	1		
39	062583	Chaincase Oil Level 'O' Ring	1		
40	064644	Clutch Complete (includes items 41-46, 49-52 inclusive)	1		
41	062482	Clutch Sprocket c/w Backplate	1		
42	063741	Clutch Friction Plate, Sintered Bronze	5		
43	060746	Clutch Plain Plate	4		
44	063768	Clutch Pressure Plate	1		
45	063979	Clutch Centre	1		
46	060770	Clutch Spring Plate with Centre	1		
47	061179	Clutch Adjuster	1		
48	060005	Clutch Adjuster Nut	1		
49	060750	Clutch Bearing	1		
50	060753	Clutch Bearing Inner Circlip	1		
51	060754	Clutch Bearing Outer Circlip	1		
52	060751	Clutch Spring Circlip	1		
53	060752	Clutch Location Circlip	1		
54	060747	Clutch Location Spacer	1		
55	060894	Clutch Location Shim .036"	AR		
56	060895	Clutch Location Shim .048"	AR		
57	040373	Clutch Fixing Nut	1		
58	063447	Clutch Fixing Nut Washer	1		
59	017376	Rear Chain, 98 Links (for 19 tooth sprocket)	1		
59A	064025	Rear Chain, 99 Links (for 21 tooth sprocket)	1		
60	063459	Tab Washer	1		



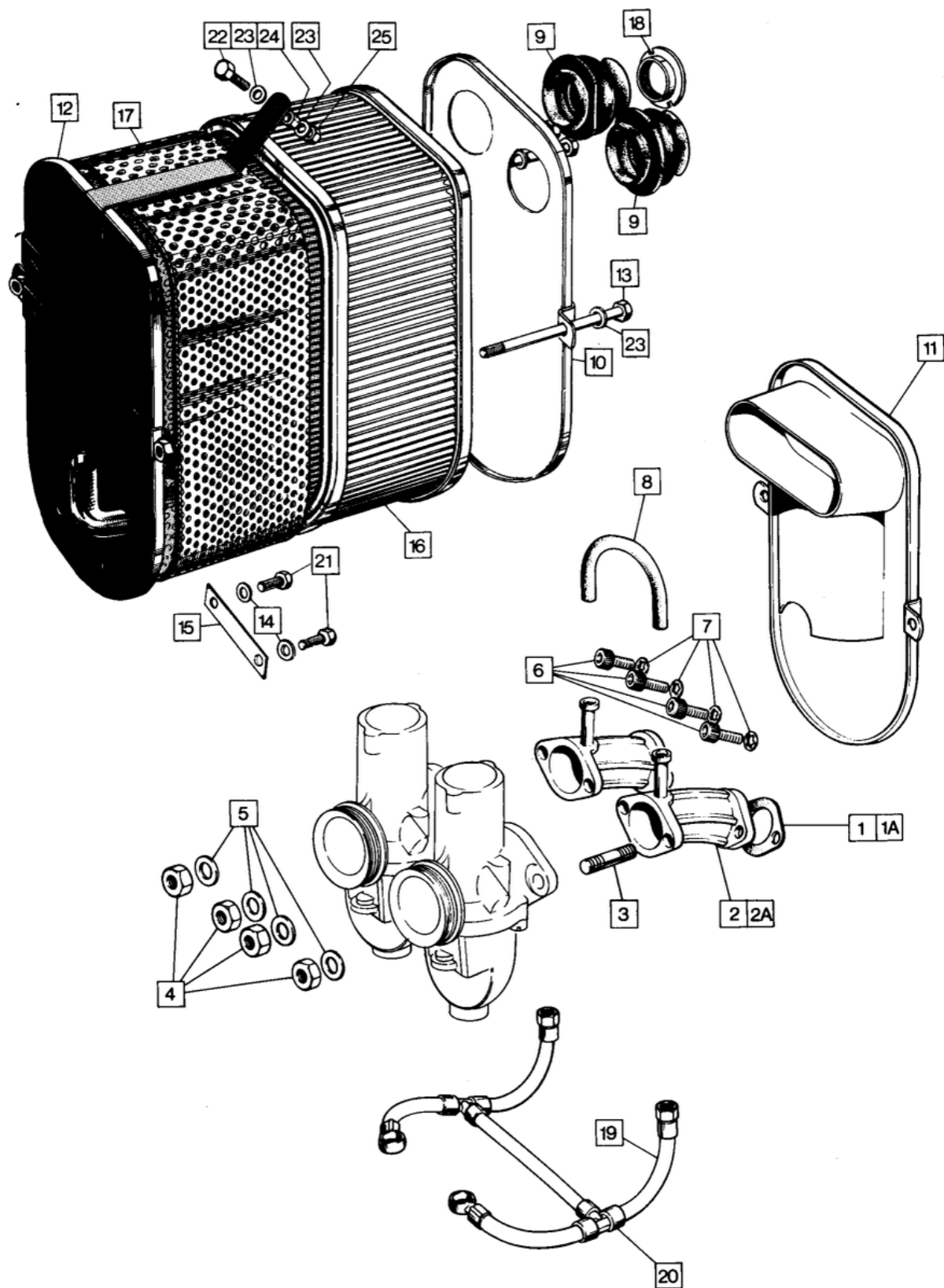
LH CARBURETOR 850	No.1
LH CARBURETOR 750 32mm	No.1A ✓
LH CARBURETOR 750 30mm	No.1B
RH CARBURETOR 850	No.3
RH CARBURETOR 750 32mm	No.3A ✓
RH CARBURETOR 750 30mm	No.3B

Carburetors

Carburetors

11

Part No.		Description	Qty.	Bin No.	Price
1	064232	Carburetor 850 L.H. L932/30	1		
1A	062709	Carburetor 750 32 mm. L.H. L932/18	1		
1B	062359	Carburetor 750 30 mm. L.H. L930/64	1		
2	L932/011	Mixing Chamber R.H. 850/750 32 mm	1		
2A	L930/005	Mixing Chamber R.H. 750 30 mm	1		
3	064233	Carburetor 850 R.H. R932/29	1		
3A	063710	Carburetor 750 R.H. 32 mm R932/19	1		
3B	062360	Carburetor 750 R.H. 30 mm R930/63	1		
4	R932/005	Mixing Chamber 850/750 R.H. 32 mm	1		
4A	R930/005	Mixing Chamber 750 R.H. 30 mm	1		
5	928/060	Throttle Valve (quote size)	2		
6	928/062	Air Valve	2		
7	928/103	Air Valve Guide	2		
8	622/131	Throttle Valve Spring	2		
9	622/129	Air Valve Spring	2		
10	622/067	Needle Clip	2		
11	928/104	Throttle Needle (use with Spray Tube 928/107)	2		
12	622/055	Float Chamber Body	2		
13	622/068	Float Needle	2		
14	622/069	Float	2		
15	622/071	Float Spindle	2		
16	622/073	Float Chamber Gasket	2		
17	622/147	Float Chamber Drain Plug	2		
18	622/151	Float Chamber Drain Plug Gasket	2		
19	622/076	Pilot Air Screw	2		
20	622/082	Friction Ring	2		
21	622/077	Throttle Stop	2		
22	928/107	Spray Tube	2		
23	622/128	Jet Holder	2		
24	622/122	Needle Jet	2		
25	376/100	Main Jet (quote size)	2		
26	928/064	Mixing Chamber Top	2		
27	4/035	Cable Adjuster	4		
28	5/077	Adjuster Locknut	4		
29	622/086	Screw Float Chamber and Carburetor Top	4		
30	033281	'O' Ring	2		
31	622/078	Banjo Bolt	2		
32	376/093	Filter	2		
33	622/172	Waterproof Tickler Complete	1		

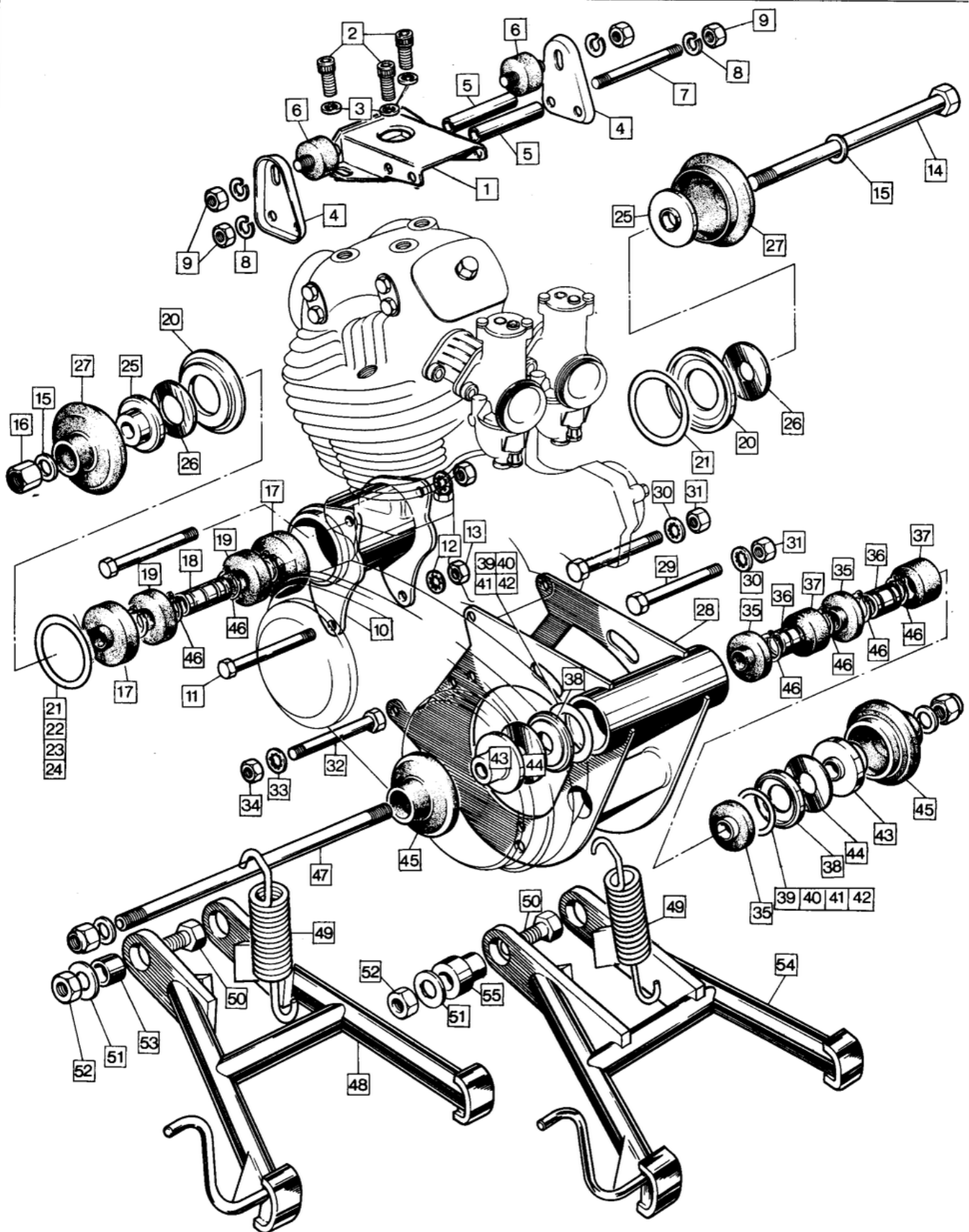


Carburetor Mountings, Air Filter and Fuel Line

Carburetor Mountings, Air Filter and Fuel Line

12

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	063458	Carburetor Heat Insulator (32 mm carb.)	2		
1A	NM23358	Carburetor Heat Insulator (30 mm carb.)	2		
2	062711	Carburetor Spacer (32 mm carb.)	2		
2A	062819	Carburetor Spacer (30 mm carb.)	2		
3	060577	Carburetor Stud	4		
4	060348	Carburetor Stud Nut	4		
5	22528	Carburetor Stud Washer	4		
6	062536	Carburetor Fixing Screw	4		
7	11796	Carburetor Fixing Screw Washer	4		
8	062284	Balance Pipe Hose	1		
9	063537	Hose	2		
10	063813	Front Plate 850 Air Cleaner	1		
11	060902	Front Plate 750 Air Cleaner	1		
12	062799	Back Plate Air Cleaner	1		
13	060900	Bolt	2		
14	000012	Washer	5		
15	060926	Locking Plate	1		
16	060673	Air Cleaner Element	1		
17	060816	Perforated Plate	1		
18	033027	Air Cleaner Adaptor Sleeve	2		
19	061440	Fuel Line Assembly	1		
20	062344	'T' Piece for Fuel Pipe	2		
21	060327	Air Cleaner Fixing Bolt	2		
22	060617	Bolt	1		
23	000012	Plain Washer	2		
24	062170	Spacer	1		
25	033057	Nut	1		

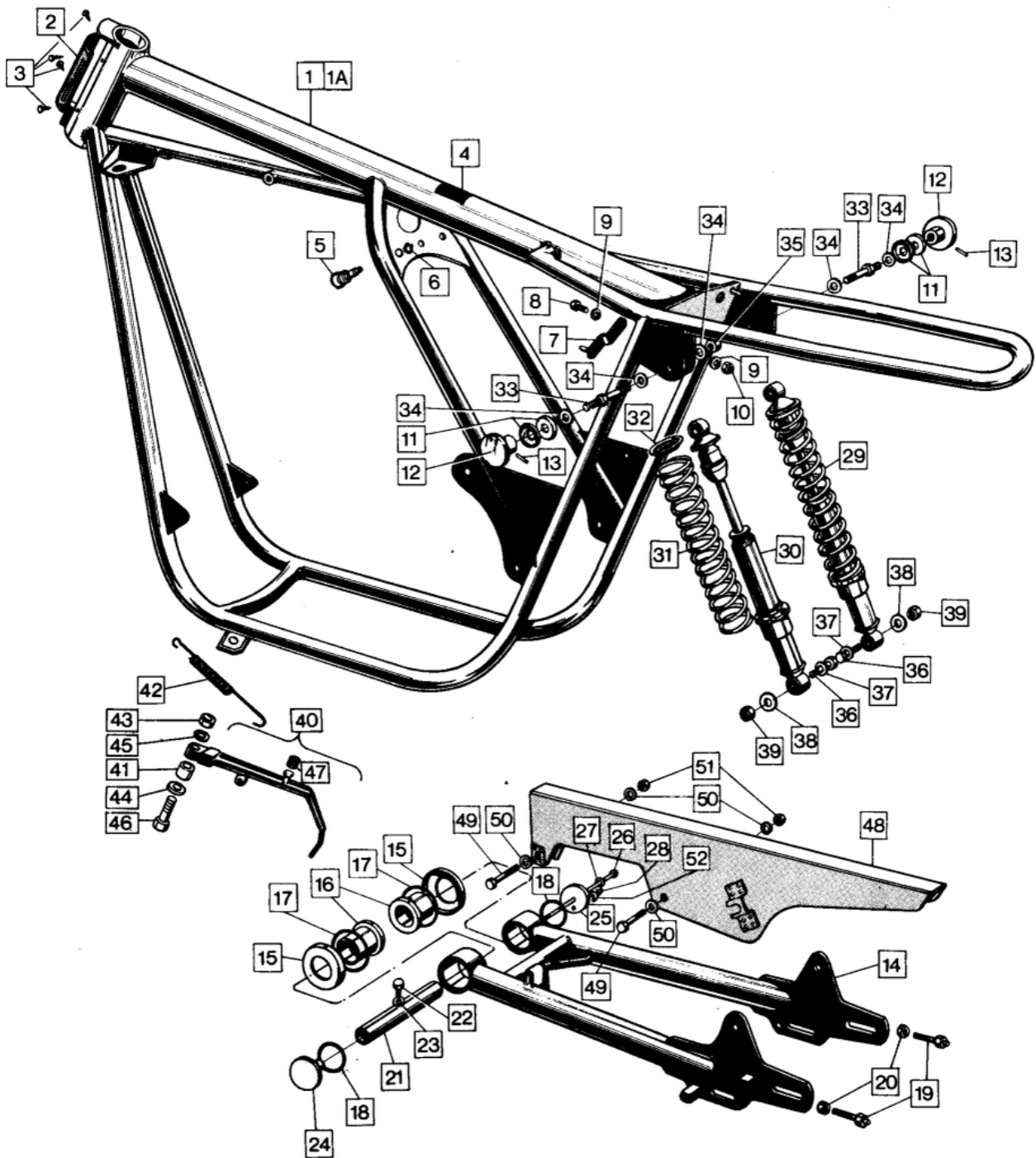


Engine Mountings, Head Steady, Centre Stand

Engine Mountings, Head Steady, Centre Stand

13

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	064179	Engine Steady	1		
2	NM.19437	Engine Steady to Head Screw	3		
3	014117	Engine Steady Screw Washer	3		
4	061128	Engine Steady Side Plate	2		
5	060490	Engine Steady Spacer	2		
6	060622	Engine Steady Rubber Mounting	2		
7	060493	Engine Steady Stud	2		
8	000192	Engine Steady Stud Washer	6		
9	060348	Engine Steady Stud Nut	6		
10	061410	Front Engine Mounting	1		
11	063213	Front Engine Plate Bolt	2		
12	30755	Front Engine Plate Washer	4		
13	063245	Engine Front Plate Nut	2		
14	060423	Front Engine Plate Bolt to Frame	1		
15	000008	Front Engine Plate Bolt Washer	2		
16	063598	Front Engine Plate Bolt Nut	1		
17	061226	Front Engine Mounting Bush	2		
18	063960	Front Engine Mounting Spacer	1		
19	061278	Front Engine Mounting Buffer	2		
20	060684	Front Engine Mounting Tube Cap	2		
21	060686	Front Engine Mounting Shim .005"	AR		
22	060687	Front Engine Mounting Shim .010"	AR		
23	060688	Front Engine Mounting Shim .020"	AR		
24	060689	Front Engine Mounting Shim .030"	AR		
25	060422	Front Engine Mounting Collar	2		
26	063556	Front Engine Mounting Washer (PTFE.)	2		
27	063718	Front Engine Mounting Gaiter	2		
28	064060	Rear Engine Mounting	1		
29	063212	Rear Engine Plate Bolt	2		
30	000010	Rear Engine Plate Washer	4		
31	063024	Rear Engine Plate Nut	2		
32	063211	Rear Engine Plate Bolt Bottom	1		
33	30859	Rear Engine Plate Washer	2		
34	063246	Rear Engine Plate Nut	1		
35	061227	Rear Engine Mounting Rubber	3		
36	063928	Rear Engine Mounting Spacer	2		
37	061280	Rear Engine Mounting Buffer	2		
38	060685	Rear Engine Mounting Tube Cap	2		
39	060775	Rear Engine Mounting Shim .005"	AR		
40	060776	Rear Engine Mounting Shim .010"	AR		
41	060777	Rear Engine Mounting Shim .020"	AR		
42	060778	Rear Engine Mounting Shim .030"	AR		
43	060436	Rear Engine Mounting Collar	2		
44	063556	Rear Engine Mounting Washer (PTFE.)	2		
45	063719	Rear Engine Mounting Gaiter	2		
46	063927	Circlip for Isolastic Buffers	8		
47	062442	Rear Engine Mounting Stud	1		
48	063051	Centre Stand (750 only)	1		
49	064643	Centre Stand Spring	1		
50	062040	Centre Stand Bolt	2		
51	000009	Centre Stand Washer	2		
52	061702	Centre Stand Nut	2		
53	061999	Centre Stand Spacer (750 Only)	2		
54	064031	Centre Stand (850 Only)	1		
55	064057	Centre Stand Spacer (850 Only)	2		

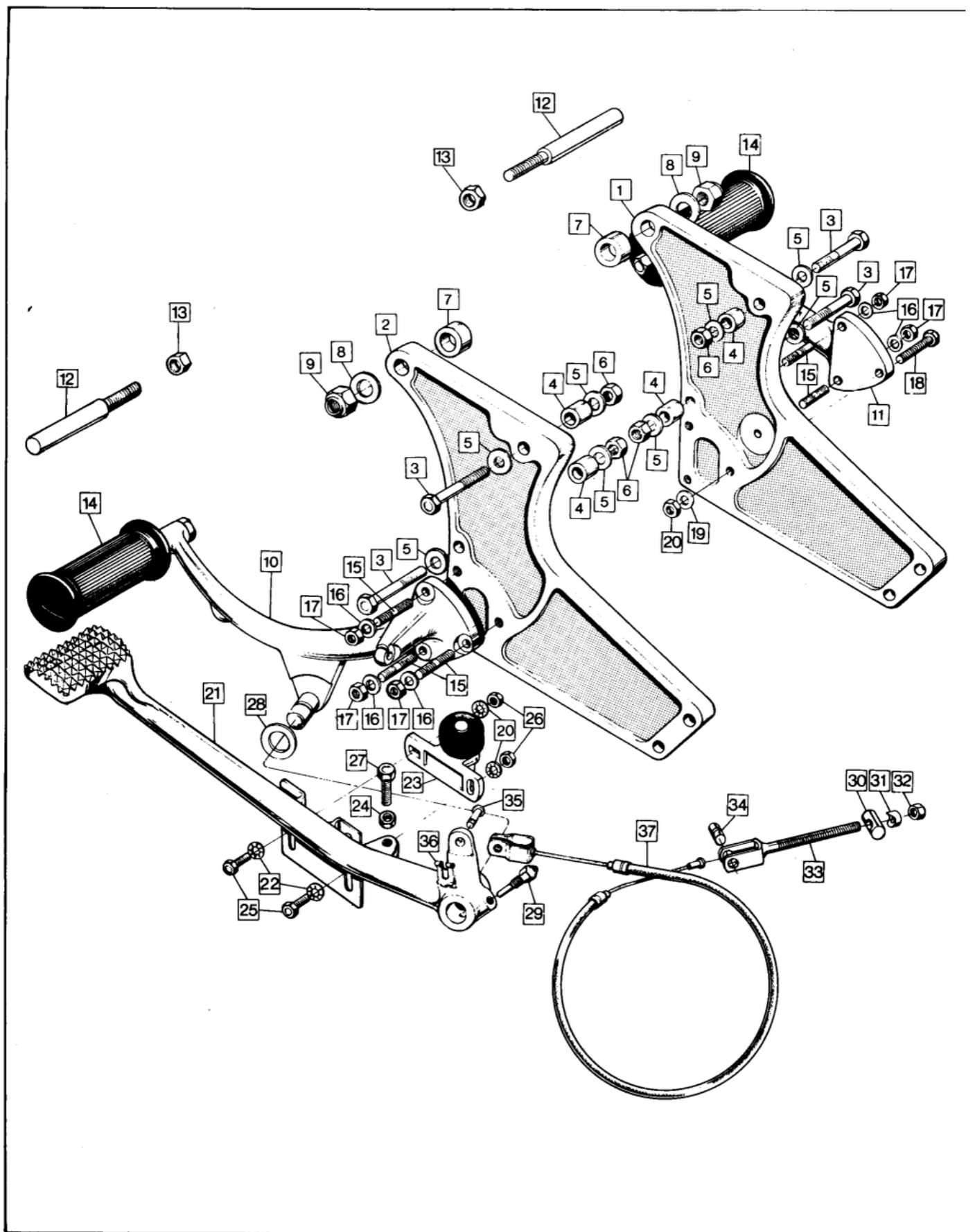


Frame, Swinging Arm, Suspension Units

Frame, Swinging Arm, Suspension Units

14

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	063079	Frame 750 Only	1		
1A	064140	Frame 850 Only	1		
2	063247	Label (Certification) available to Distributor only	1		
3	061287	Rivet	4		
4	063977	Decal	1		
5	062489	Dzus Fastener Assembled	1		
6	061341	Circlip, Fastener	1		
7	061204	Panel Support Bracket	1		
8	060865	Bracket Bolt	1		
9	000012	Bracket Washer	2		
10	033057	Bracket Nut	1		
11	NME6742	Washer (Lipped)	4		
12	064009	Knurled Nut (Dual Seat)	2		
13	060695	Pin for Nut	2		
14	064539	Swinging Arm	1		
15	060446	Cover, Dust	2		
16	060447	Bearing	2		
17	060449	'O' Ring	2		
18	060448	'O' Ring	2		
19	060650	Chain Adjuster	2		
20	060651	Adjuster Nut	2		
21	060453	Pivot Spindle	1		
22	060327	Bolt	1		
23	000012	Washer	1		
24	060869	End Cap	1		
25	060868	End Cap	1		
26	060873	End Cap Rod	1		
27	060871	Washer	1		
28	063411	Oil Nipple	1		
29	062179	Suspension Unit Complete	2		
30	062177	Damper only	2		
31	062178	Spring	2		
32	062290	Collar	4		
33	060465	Suspension Unit Top Bolt	2		
34	000010	Suspension Unit Bolt Washer	6		
35	060029	Suspension Unit Bolt Nut	2		
36	060463	Suspension Unit Bottom Bolt	2		
37	NM.22636	Suspension Unit Bottom Washer	2		
38	NM.23298	Suspension Unit Bottom Washer	2		
39	060029	Suspension Unit Bottom Nut	2		
40	063389	Prop Stand with Buffer	1		
41	062871	Pivot Spacer	1		
42	062592	Prop Stand Spring	1		
43	063089	Stand Nut	1		
44	063141	Washer	1		
45	26494	Spring Washer	1		
46	062872	Pivot Bolt	1		
47	063324	Rubber Buffer	1		
48	061865	Chainguard	1		
49	060459	Bolt, Chainguard	2		
50	000012	Washer	4		
51	033057	Nut	2		
52	064061	Nipple Washer	1		

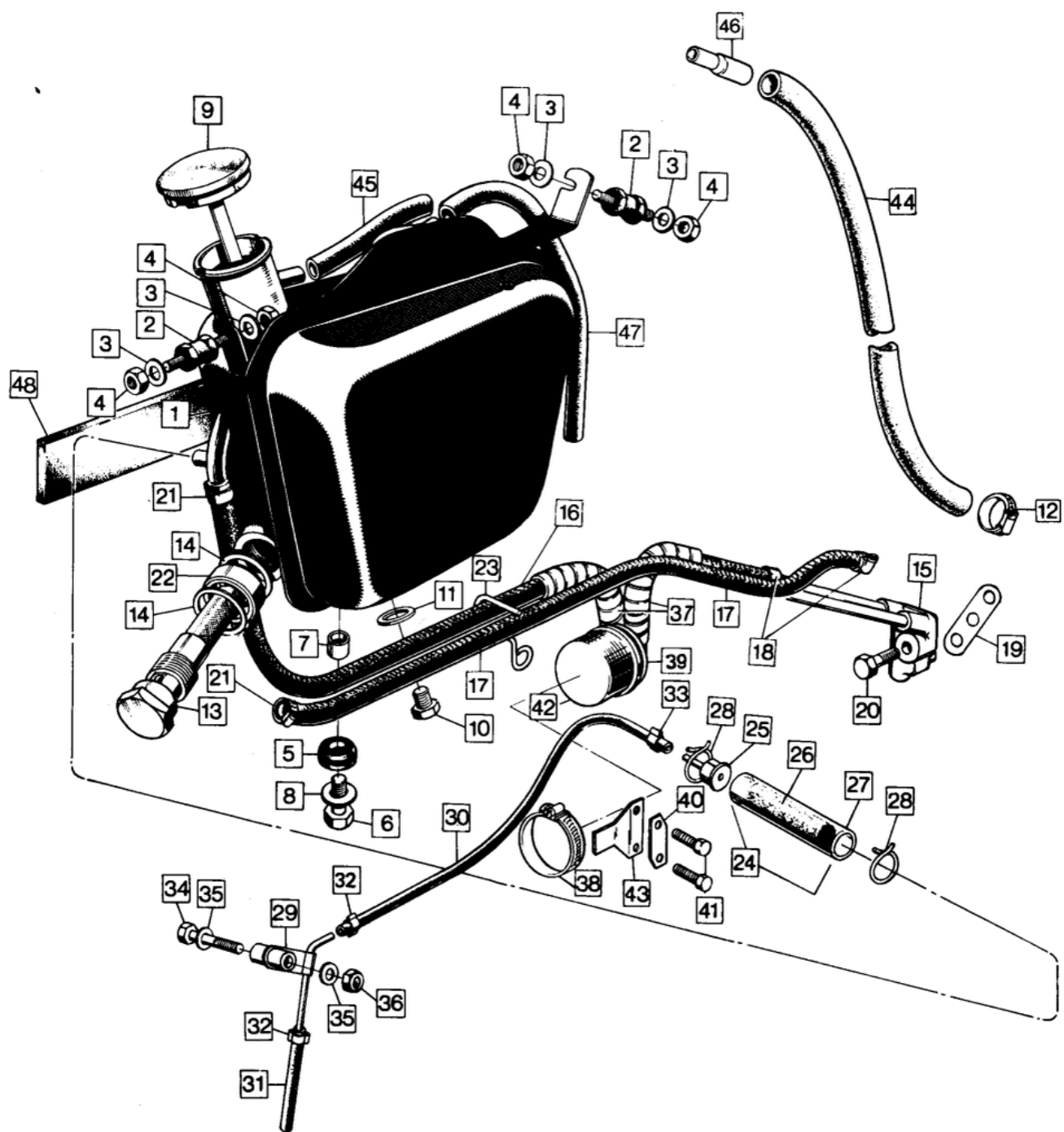


**Support Plates, Riders Footpegs, Rear Brake
Pedal and Linkage**

Support Plates, Riders Footpegs, Rear Brake Pedal and Linkage

15

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	061228	Right Hand Support Plate	1		
2	060944	Left Hand Support Plate	1		
3	060858	Bolt	4		
4	060471	Spacer, Lower	4		
5	000010	Washer	8		
6	060029	Nut	4		
7	060472	Engine Mounting Stud Washer	2		
8	000008	Footrest Support Washer	2		
9	063598	Footrest Support Nut	2		
10	063118	Left Hand Footpeg Assembly. Less Rubber	1		
11	063117	Right Hand Footpeg Assembly. Less Rubber	1		
12	062734	Footpeg	2		
13	20948	Nut	2		
14	NM.19983	Footrest Rubber	2		
15	063383	Footrest Mounting Stud	5		
16	000011	Washer	5		
17	060348	Nut	5		
18	061246	Footrest Mounting Bolt	1		
19	000011	Washer	2		
20	061247	Nut	1		
21	061054	Rear Brake Pedal	1		
22	000039	Stop Switch Washer	4		
23	34815	Stop Lamp Switch	1		
24	060651	Stop Bolt Nut	1		
25	060677	Stop Switch Screw	2		
26	060678	Stop Switch Nut	2		
27	060943	Stop Bolt	1		
28	021590	Brake Pedal Pivot Washer	1		
29	060481	Bolt (Grease Nipple)	1		
30	060780	Rear Brake Lever Roller	1		
31	060781	Rear Brake Adjusting Collar	1		
32	060797	Rear Brake Adjuster Nut	1		
33	060796	Rear Brake Cable Yoke	1		
34	060806	Rear Brake Cable Trunnion	1		
35	060552	Rear Brake Cable Pin	1		
36	060553	Spring Clip	1		
37	060482	Rear Brake Cable	1		

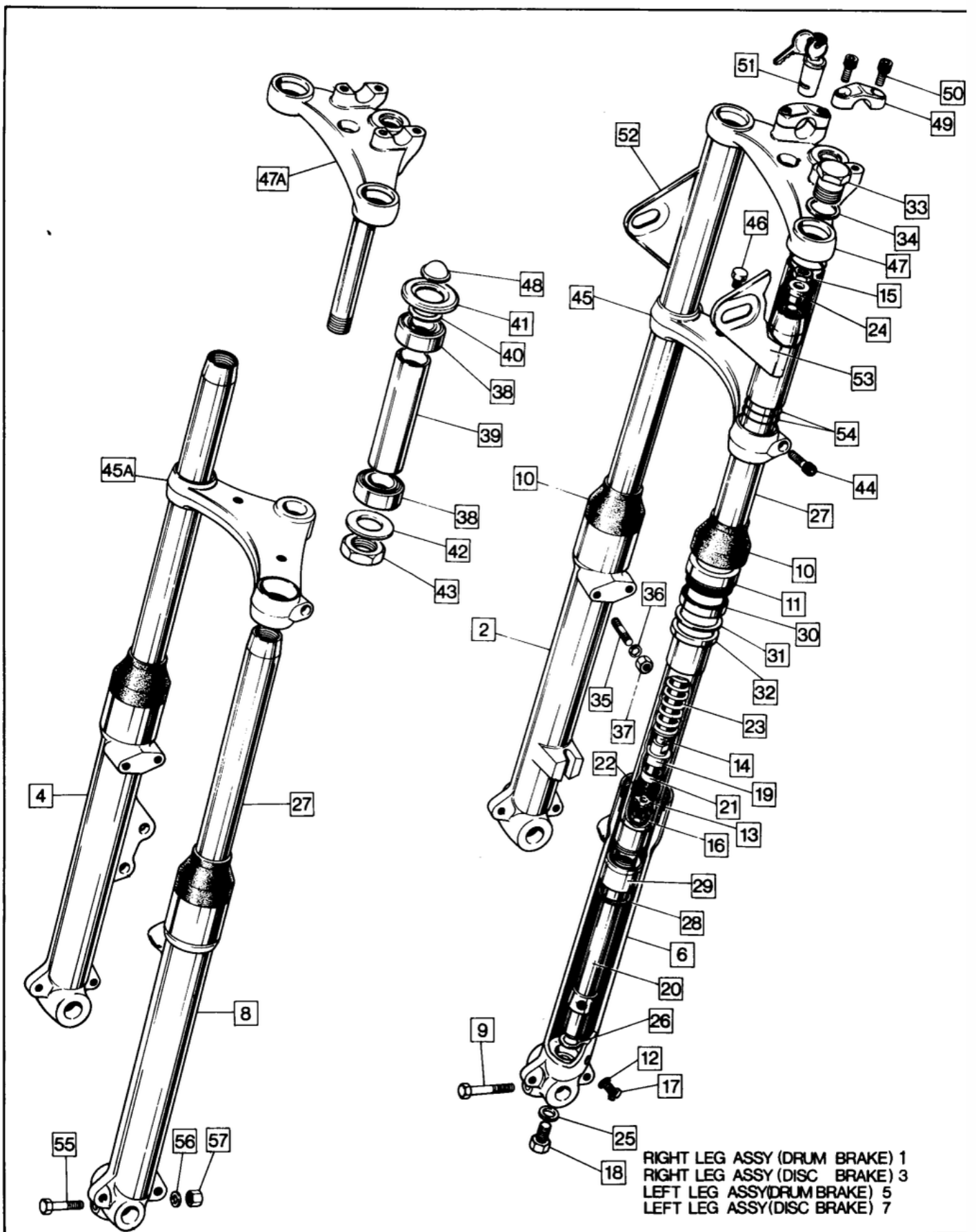


**Oil Tank, Oil Pipes, Junction Block,
Rear Chain Oiler and Full Flow Oil Filter**

Oil Tank, Oil Pipes, Junction Block, Rear Chain Oiler and Full Flow Oil Filter

16

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	063090	Oil Tank	1		
2	060636	Oil Tank Mounting	2		
3	000012	Washer	4		
4	033057	Nut	4		
5	060811	Mounting Rubber	1		
6	060652	Bolt	1		
7	061650	Spacer	1		
8	000012	Washer	2		
9	061649	Cap	1		
10	060668	Plug	1		
11	062624	Washer	1		
12	063370	Breather Hose Clip	1		
13	061159	Filter	1		
14	042065	Washer	2		
15	062206	Oil Junction Block	1		
16	062200	Feed Pipe (17 in.)	1		
17	063144	Return Pipe	2		
18	063248	Clip	2		
19	032044	Gasket	1		
20	030448	Bolt	1		
21	063248	Clip	2		
22	062207	Banjo	1		
23	061677	Clip	1		
24	061669	Chain Oiler Regulator	1		
25	060884	Regulator End	1		
26	060887	Regulator Felt	1		
27	062496	Tube (3.375 in.)	1		
28	060886	Clip	2		
29	060881	Bracket	1		
30	062084	Pipe (12 in.)	1		
31	062085	Pipe (3 in.)	1		
32	060920	Clip	2		
33	060921	Clip	1		
34	060459	Oiler Bracket Bolt	1		
35	000012	Washer	1		
36	033057	Nut	1		
37	063367	Protection Spring	2		
38	063369	Screw Clip	1		
39	063139	Mounting Head S.A.	1		
40	063142	Tab Washer	1		
41	22403	Screw	2		
42	063371	Filter	1		
43	063368	Strip. Filter Retainer	1		
44	062619	Breather Pipe. Long	1		
45	062676	Breather Pipe. Short	1		
46	062617	Adaptor	1		
47	062283	Pipe	1		
48	063961	Battery Rubber	1		
Not illustrated	064875	Compression Clip-Chain Oiler	1		

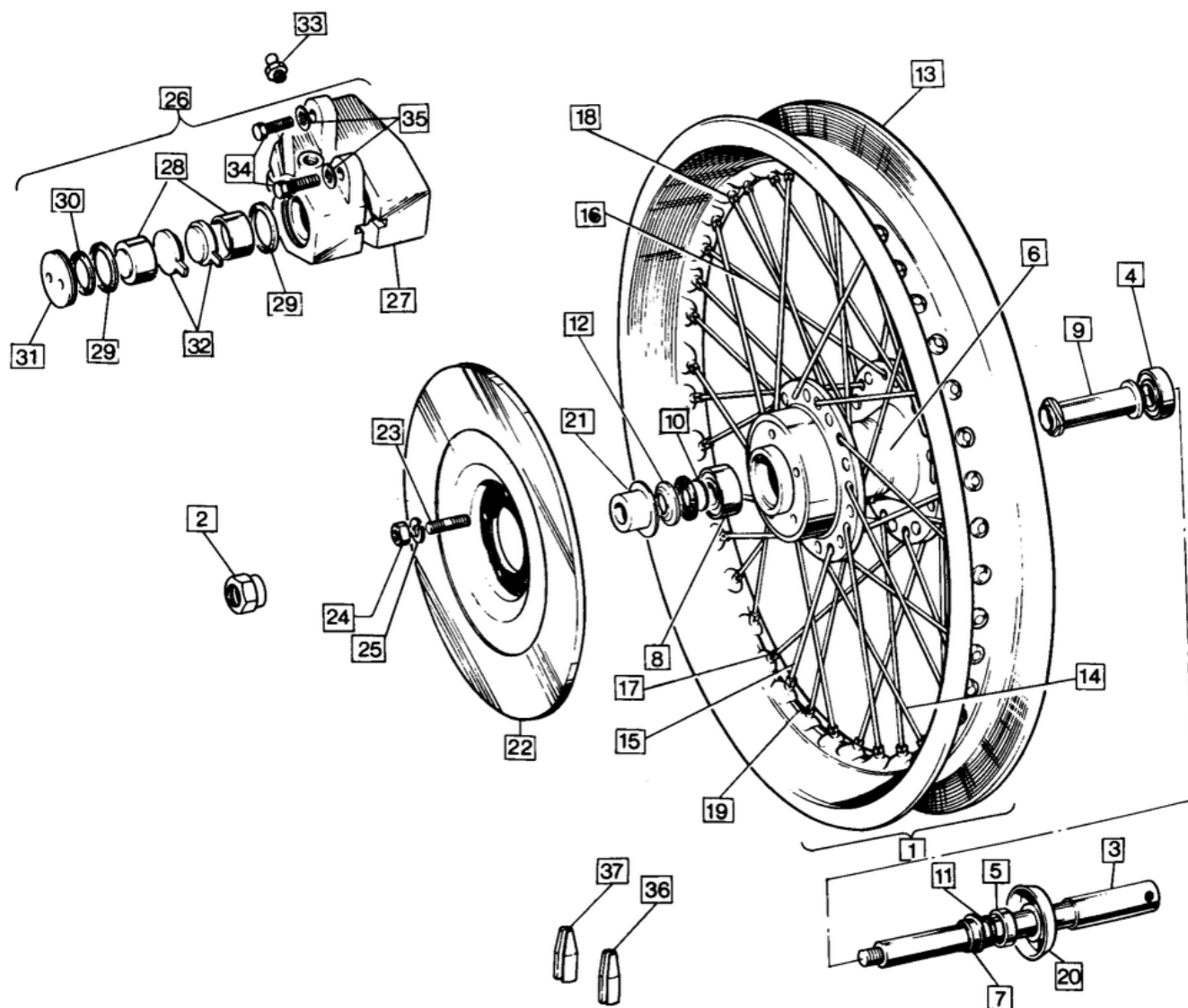


Front Forks, Steering Lock, Steering Head Bearings

Front Forks, Steering Lock, Steering Head Bearings

17

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	061564	Right Hand Leg Assembly (Drum Brake)	1		
2	060352	Right Hand Slider (Drum Brake)	1		
3	062456	Right Hand Leg Assembly (Disc Brake)	1		
4	063316	Right Hand Slider (Disc Brake)	1		
5	061563	Left Hand Leg Assembly (Drum Brake)	1		
6	060351	Left Hand Slider (Drum Brake)	1		
7	062533	Left Hand Leg Assembly (Disc Brake)	1		
8	063318	Left Hand Slider (Disc Brake)	1		
9	062465	Pinch Bolt (Drum only)	1		
10	061115	Gaiter	2		
11	061137	Collar	2		
12	000203	Washer	2		
13	030584	Damper Rod Seat	2		
14	060346	Damper Rod	2		
15	060347	Damper Rod Cap Nut	2		
16	060348	Damper Rod Locknut	2		
17	060354	Slider Drain Plug	2		
18	060359	Damper Tube Anchor Bolt	2		
19	061347	Damper Tube Cap	2		
20	061888	Damper Tube	2		
21	NM.14118B	Damper Valve	2		
22	NM.14119	Damper Valve Stop Pin	2		
23	NM.18813	Fork Spring	2		
24	NM.25003	Fork Spring Locating Bush	2		
25	NMT1009	Damper Tube Anchor Bolt Washer	2		
26	NMT814	Damper Tube Anchor Bolt Washer	2		
27	063423	Main Tube	2		
28	NM.14298	Fork Tube Bush Circlip	2		
29	NMT.1048	Fork Tube Bush	2		
30	NM.17713	Oil Seal	2		
31	NMT1049	Oil Seal Washer	2		
32	NMT1055	Fork Tube Guide Bush	2		
33	060345	Fork Tube Top Bolt	2		
34	NMT320	Washer	2		
35	063189	Stud	4		
36	000012	Washer	4		
37	060355	Nut	4		
38	0700099	Steering Head Bearing	2		
39	0700100	Bearing Spacer	1		
40	NM.17429	Washer	1		
41	NM.15628	Cover	1		
42	061912	Washer	1		
43	0700101	Nut	1		
44	061911	Socket Screw	2		
45	061916	Lower Yoke 750 Only	1		
45A	064078	Lower Yoke 850 Only	1		
46	062332	Plug for Lower Yoke	2		
47	061915	Upper Yoke with Stem 750 Only	1		
47A	064080	Upper Yoke with Stem 850 Only	1		
48	062305	Stem Blanking Plug	1		
49	NM.19021A	Clip	2		
50	060333	Screw	4		
51	030175	Lock/Keys	1		
52	062028	Right Hand Headlamp Bracket and Top Cover	1		
53	062029	Left Hand Headlamp Bracket and Top Cover	1		
54	061900	'O' Ring	6		
55	22688/2	Bolt	1		
56	000011	Washer	1		
57	27815	Nut	1		



Front Wheel and Brake (Disc Type)

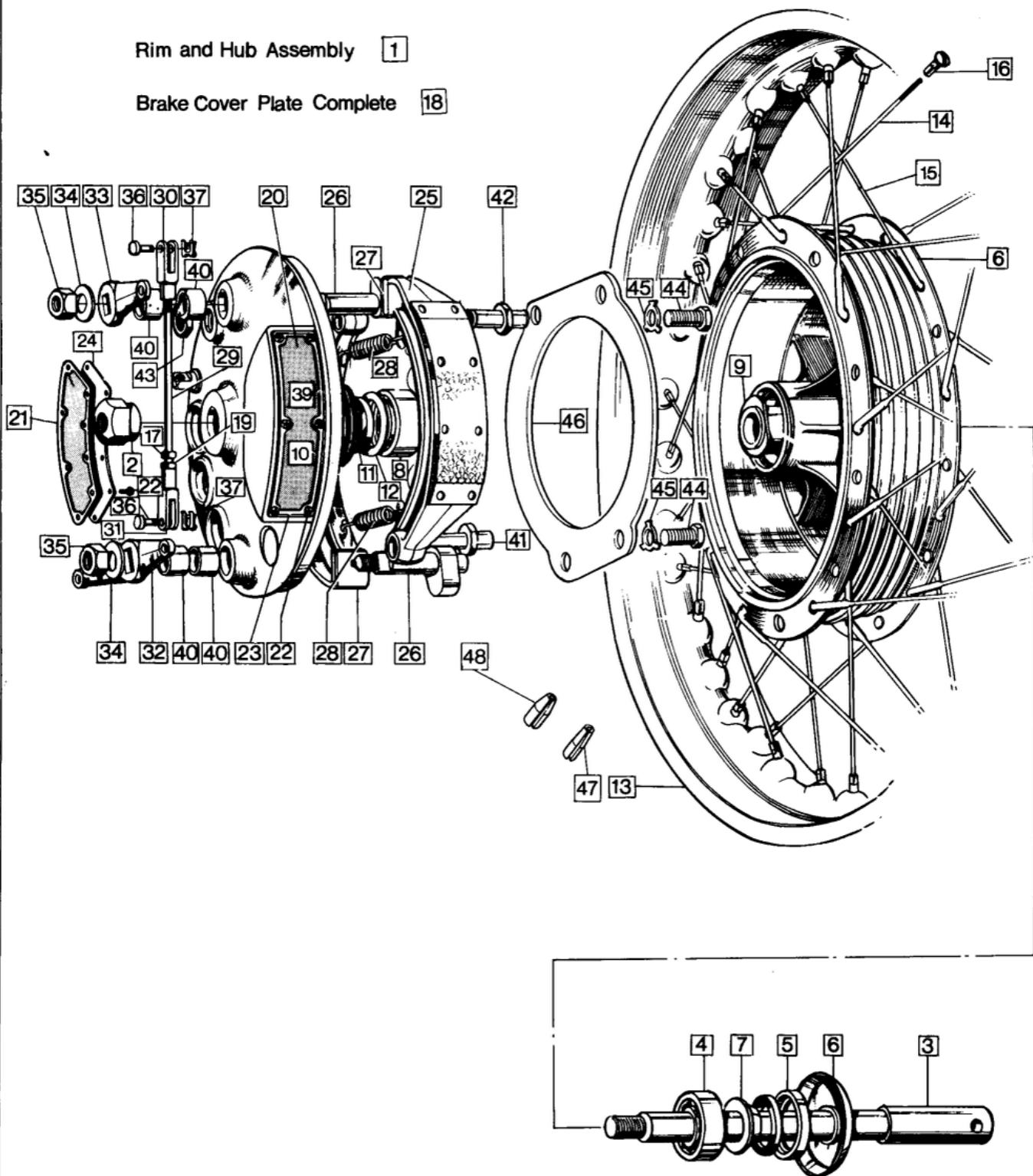
Front Wheel and Brake (Disc Type) 18

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	061950	Rim and Hub Assembly	1		
2	060361	Spindle Nut	1		
3	060362	Wheel Spindle	1		
4	040100	Bearing, L.H.	1		
5	060363	Bearing Lockring	1		
6	062867	Hub Shell c/w Bearing, Spacer, etc.	1		
7	063919	Spacer	1		
8	NM.17721	Bearing, R.H.	1		
9	061955	Spacer	1		
10	062071	Washer	1		
11	NM.E6885	Seal	2		
12	NM.19714	Washer	1		
13	061951	Rim WM2 - 19	1		
14	063924	Spoke, R.H. Inner	10		
15	063925	Spoke, R.H. Outer	10		
16	063922	Spoke, L.H. Inner	10		
17	063923	Spoke, L.H. Outer	10		
18	062595	Spoke Nipple, R.H.	20		
19	063207	Spoke Nipple, L.H.	20		
20	063918	Dust Cover	1		
21	062448	Spacer, R.H.	1		
22	061885	Disc	1		
23	061960	Stud	5		
24	060348	Nut	5		
25	0700120	Washer	5		
26	061926	Caliper Assembly	1		
27	061927	*Caliper	1		
28	061896	Piston	2		
29	061930	Seal	2		
30	062187	Seal	1		
31	062185	End Plug	1		
32	061894	Friction Pads	2		
33	061929	Bleed Nipple	1		
34	0700291	Screw	2		
35	26634	Spring Washer	2		
36	064618	Balance Weight, 17 grammes	AR		
37	064620	Balance Weight, 25 grammes	AR		
Not illus.	064243	Caliper Assembly Repair Kit	AR		

*Not available separately

Rim and Hub Assembly 1

Brake Cover Plate Complete 18



Front Wheel and Brake (Drum Type)

Front Wheel and Brake (Drum Type)

19

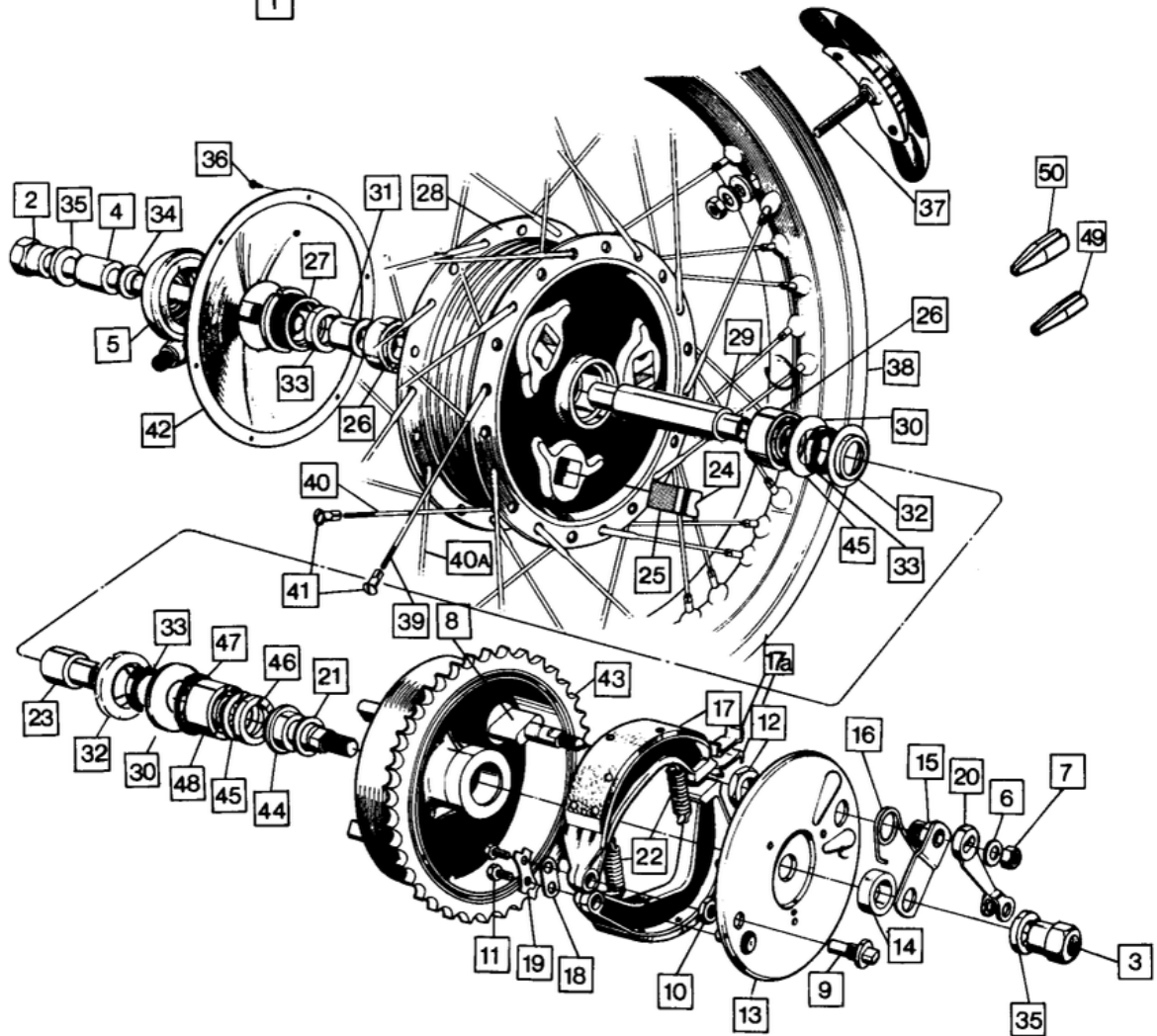
Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	061578	Rim and Hub Assembly c/w Bearings, Seals, etc.	1		
2	060361	Spindle Nut	1		
3	060362	Wheel Spindle	1		
4	040100	Bearing	1		
5	060363	Bearing Lockring	1		
6	061577	Hub Shell c/w Bearings, Spacers, etc.	1		
7	NM.16783	Spacer	1		
8	NM.17721	Bearing, R.H.	1		
9	NM.19646	Spacer	1		
10	NM.19719	Washer	1		
11	NM E6885	Seal	2		
12	NM E6889	Washer	1		
13	NM.18350	Rim WM2 - 19	1		
14	062525	Spoker, Inner	20		
15	062526	Spoke, Outer	20		
16	021693	Spoke Nipple	40		
17	033057	Nut	1		
18	063281	Cover Plate Complete (includes shoes, etc.)	1		
19	063280	Cover Plate with Bushes, Gauzes, etc.	1		
20	060020	Inlet Gauze	1		
21	060021	Exit Gauze	1		
22	060787	Air Scoop Screw	14		
23	060789	Air Inlet Cover	1		
24	060845	Air Exit Cover	1		
25	060006	Brake Shoe c/w Lining	2		
26	063272	Expander	1		
27	060013	Slipper	2		
28	060014	Brake Shoe Spring	2		
29	060015	Tie Rod	1		
30	060018	Yoke (L.H. Thread)	1		
31	060019	Yoke (R.H. Thread)	1		
32	060025	Long Expander Lever	1		
33	060027	Short Expander Lever	1		
34	000010	Washer	2		
35	060029	Expander Lever Nut	2		
36	060552	Cable Pin	3		
37	060553	Spring Clip	3		
38	NM.18551	Dust Cover	1		
39	NM E5944A	Washer	AR		
40	NM 19680	Expander Bush	4		
41	063273	Pivot Pin	1		
42	063274	Pivot Pin/Torque Stop Pin	1		
43	060005	Nut	2		
44	26484	Bolt	2		
45	060395	Tab Washer	2		
46	063275	Support Plate	1		
47	064618	Balance Weight, 17 grammes	AR		
48	064620	Balance Weight, 25 grammes	AR		

Norton

COMMANDO

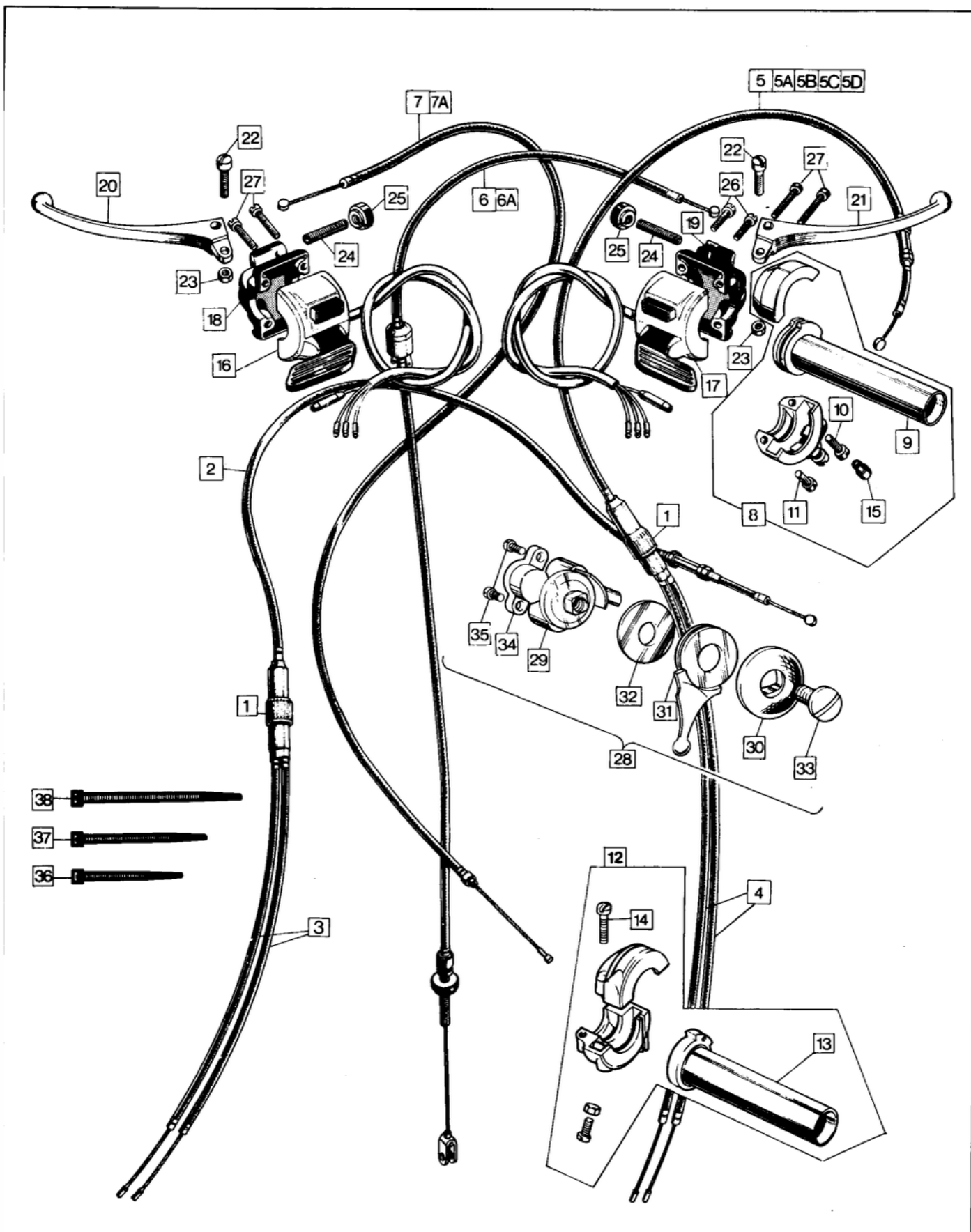
RIM AND HUB ASSEMBLY

1



Rear Wheel

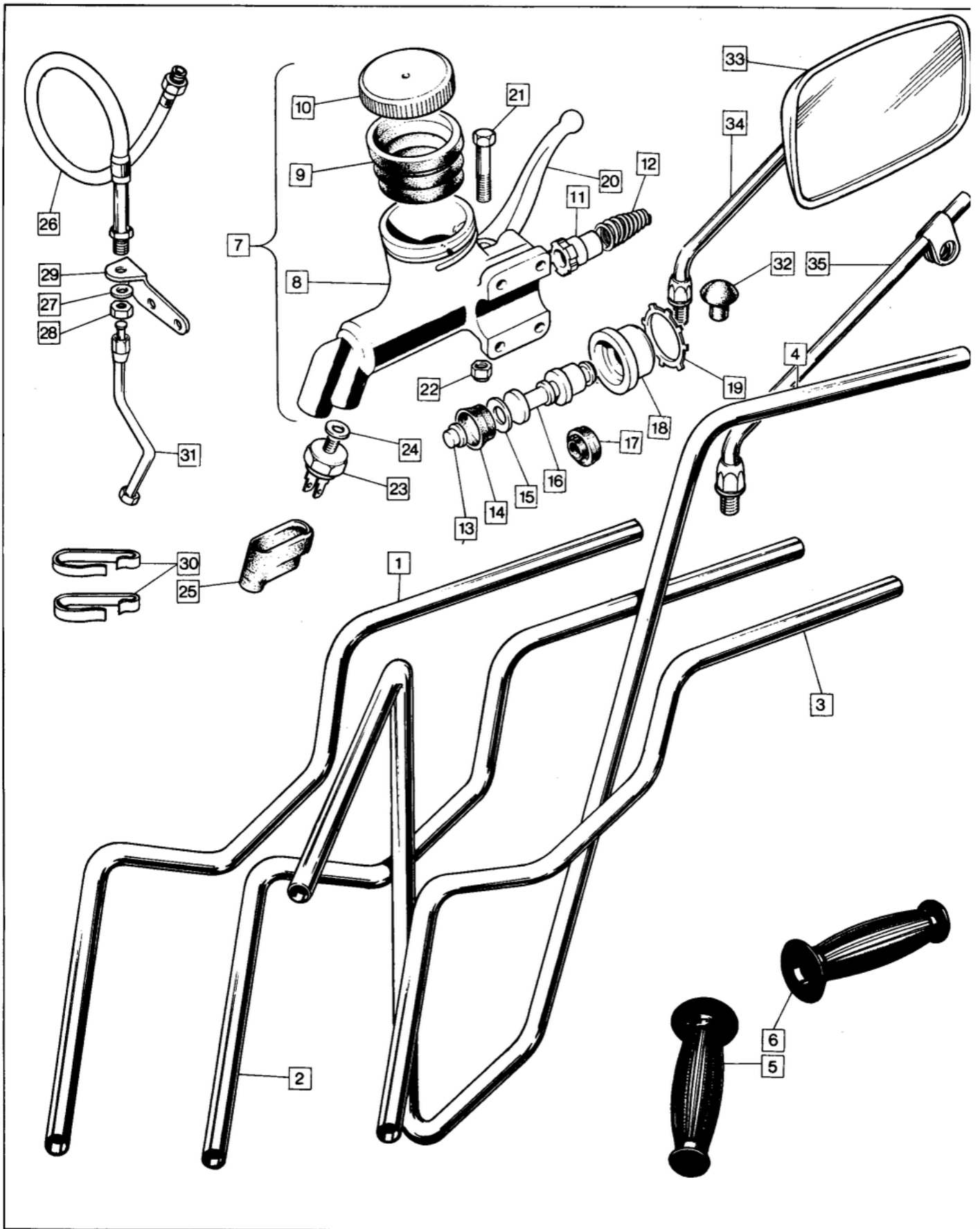
Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	062079	Rim and Hub Assembly, c/w Bearings, Seals, etc.	1		
2	060289	Wheel Axle	1		
3	060292	Wheel Axle Nut	1		
4	060324	Axle Spacer	1		
5	060627	Speedometer Gearbox	1		
6	000010	Washer	1		
7	060029	Nut	1		
8	060314	Brake Cam	1		
9	060325	Torque Stop Pin	1		
10	060326	Torque Stop Pin Nut	1		
11	060327	Bolt	2		
12	060329	Cam Bearing Nut	1		
13	060332	Cover Plate Assembled	1		
Not Illus.	061583	Brake Plate complete with Brake Parts	1		
14	060334	Cover Plate Outer Spacer	1		
15	060701	Bearing Cam and Stay	1		
16	060704	Lever Return Spring	1		
17	063417	Brake Shoe c/w Lining	2		
17A	060013	Brake Shoe Slipper	2		
18	NM.14454	Plate	1		
19	NM.14506	Washer	1		
20	NM.19765	Lever	1		
21	NM E5276	Washer	AR		
22	NM E5832	Spring	2		
23	062070	Left Hand Bearing Spacer	1		
24	062074	Cush Drive Buffer (Thick)	3		
25	062075	Cush Drive Buffer (Thin)	3		
26	040100	Bearing	2		
27	060317	Lockring	1		
28	062063	Hub Shell	1		
29	062069	Inner Bearing Spacer	1		
30	062071	Felt Retaining Washer	2		
31	NM.18234	Spacer	1		
32	063012	Dished Washer	2		
33	NM E6885	Seal	3		
34	NM.13270	Spacer - Speedometer Gearbox	1		
35	NM.19266	Washer, Spindle	2		
36	NM.2510L	Disc Screw	6		
37	017060	Security Bolt	1		
38	NM.18350	Rim WM2 - 19	1		
39	NM.20063	Spoke	20		
40	NM.20061	Spoke, Inner L.H.	10		
40A	062527	Spoke, Inner R.H.	10		
41	021693	Nipple	40		
42	062082	Rear Hub Disc	1		
43	062764	Brake Drum	1		
44	062067	Dummy Axle	1		
45	062072	Felt Retaining Washer	1		
46	062889	Felt Seal	1		
47	062090	Circlip	1		
48	NM.17721	Bearing	1		
49	064617	Balance Weight, 17 grammes	AR		
50	064619	Balance Weight, 25 grammes	AR		



Controls and Control Cables

Controls and Control Cables **21**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	019824	Junction Box – Air and Throttle Cables	2		
2	060908	Air Cable (Control End) Western-style Handlebars	1		
2A	031614	Air Cable (Control End) European Handlebars	1		
3	033144	Air Cable (Carburetor End)	2		
4	033145	Throttle Cable (Carburetor End)	2		
5	061451	Throttle Cable (Twistgrip End) Western-style Handlebars (Std. Twistgrip)	1		
5A	064137	Throttle Cable (Twistgrip End) European Handlebars (Std. Twistgrip)	1		
5B	064602	Throttle Cable (Twistgrip End) Western-style Handlebars (Quick Twistgrip)	1		
5C	064601	Throttle Cable (Twistgrip End) European Handlebars (Quick Twistgrip)	1		
5D	064638	Throttle Cable (Twistgrip End) Hi Rider only	1		
6	062491	Brake Cable (Front Drum Brake only)	1		
6A	062503	Brake Cable (Hi Rider Drum Brake only)	1		
7	062813	Clutch Cable	1		
7A	062814	Clutch Cable (Hi Rider only)	1		
8	062032	Twistgrip, Throttle – Standard (less rubber grip)	1		
9	16/091	Twistgrip Rotor only (Standard)	1		
10	11/013	Clamping Screw (long)	1		
11	11/014	Clamping Screw (short)	1		
12	064600	Twistgrip, Throttle – Quick (less rubber grip)	1		
13	364/012	Twistgrip Rotor only (Quick)	1		
14	11/013	Clamping Screw (Quick Throttle)	2		
15	026476	Slotted Abutment	1		
16	39949	L.H. Switch Cluster only (Dip Switch, etc.)	1		
17	39951	R.H. Switch Cluster only (Direction Indicator, etc.)	1		
18	063678	Clutch Pivot Casting (Black with hole for mirror)	1		
19	064635	Drum Brake Pivot Casting (Black with hole for mirror)	1		
20	062702	Clutch Lever	1		
21	062553	Brake Lever (Drum)	1		
22	062235	Pivot Bolt	2		
23	062240	Pivot Locknut	2		
24	062027	Cable Adjuster (2 Drum)	1		
25	062237	Cable Adjuster Nut (2 Drum)	1		
26	062488	Screw, Switch Clusters (8 Drum)	4		
27	062241	Screw, R.H. Switch Cluster (Disc Only)	4		
28	062535	Air Lever, Complete (12/609)	1		
29	12/620	Body, Air Lever	1		
30	12/606	Cap, Air Lever	1		
31	12/557	Lever	1		
32	12/033	Spring Washer	1		
33	12/607	Pivot Screw	1		
34	12/595	Clip	1		
35	11/014	Screw	2		
36	062828	Cable Tie	4		
37	062829	Cable Tie	9		
38	062830	Cable Tie	1		

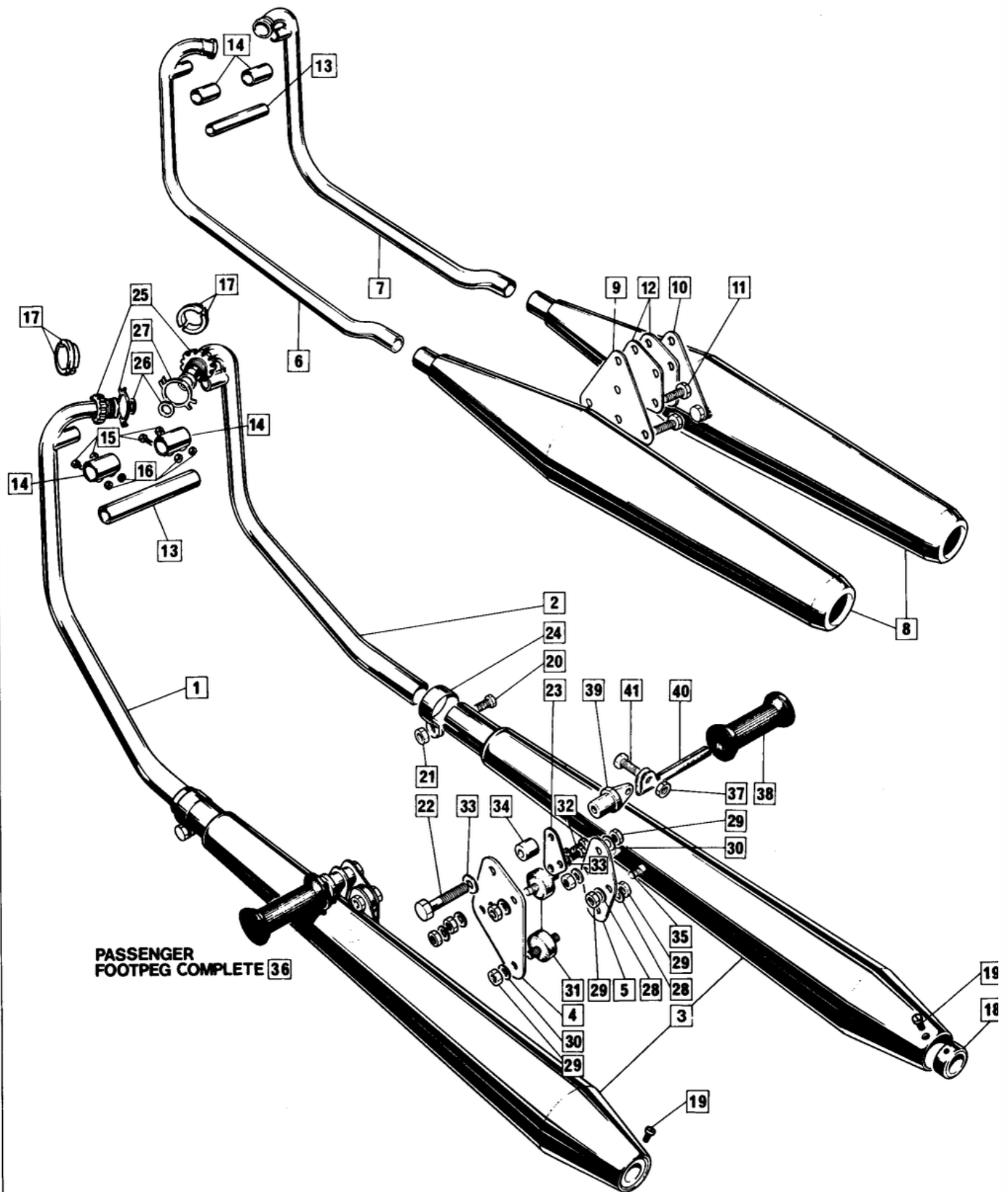


**Handlebars, Disc Brake Master Cylinder
and Hose Group**

Handlebars, Disc Brake Master Cylinder and Hose Group

22

Plate No.	Part No.	Description	Qty.	Bin No.	Price
	HANDLEBAR – FASTBACK, FASTBACK L.R., ROADSTER, INTERSTATE U.S.A.				
1	061046	Handlebar	1		
	HANDLEBAR – INTERPOL				
2	062306	Handlebar	1		
	HANDLEBAR – INTERSTATE (EUROPE)				
3	064123	Handlebar	1		
	HANDLEBAR – HI-RIDER				
4	062599	Handlebar	1		
	HANDLEBAR GRIPS				
5	061879	Dummy Grip	1		
6	061830	Twistgrip Rubber	1		
	DISC BRAKE MASTER CYLINDER				
7	064871	Master Cylinder Assembly complete	1		
8	061939	Master Cylinder Body (not available separately)			
9	061946	Bellows	1		
10	061920	Cap	1		
11	061944	Valve	1		
12	061906	Spring	1		
13	061972	Spreader	1		
14	061942	Primary Cup	1		
15	061943	Primary Cup Washer	1		
16	061898	Piston	1		
17	061945	Secondary Cup	1		
18	061941	Boot	1		
19	061947	Circlip	1		
20	063241	Brake Lever	1		
21	062184	Pivot Bolt	1		
22	062240	Nut, Pivot Bolt	1		
23	34619A	Brake Light Switch	1		
24	063544	Washer, Brake Light Switch	1		
25	062524	Switch Cover	1		
	HYDRAULIC HOSE AND FITTINGS				
26	063508	Hose Assembly (23 in. long)	1		
26	062707	Hose Assembly (25 in. long)	1		
26	063507	Hose Assembly (28 in. long)	1		
26	063541	Hose Assembly (31 in. long)	1		
26	063540	Hose Assembly (34 in. long)	1		
27	26634	Washer	1		
28	26078	Nut	1		
29	062706	Hose Support Bracket	1		
30	063031	Pipe Clip	2		
31	063899	Pipe Assembly	1		
	BRAKE FLUID				
Not illus.	063111	Lockheed 329 Brake Fluid, 8 Imp. fl. oz. (.48 U.S. pints/.227 litres)	AR		
Not illus.	064244	Master Cylinder Repair Kit	AR		
	MIRROR AND FITTINGS				
32	063668	Blanking Plug (where mirror not fitted)	AR		
33	064102	Mirror	AR		
34	064103	Stem Roadster – Interstate	AR		
35	064145	Stem Hi-Rider	AR		



850 Exhausts, Mufflers, Mutes, Passenger Footpegs

850 Exhausts, Mufflers, Mutes, Passenger Footpegs

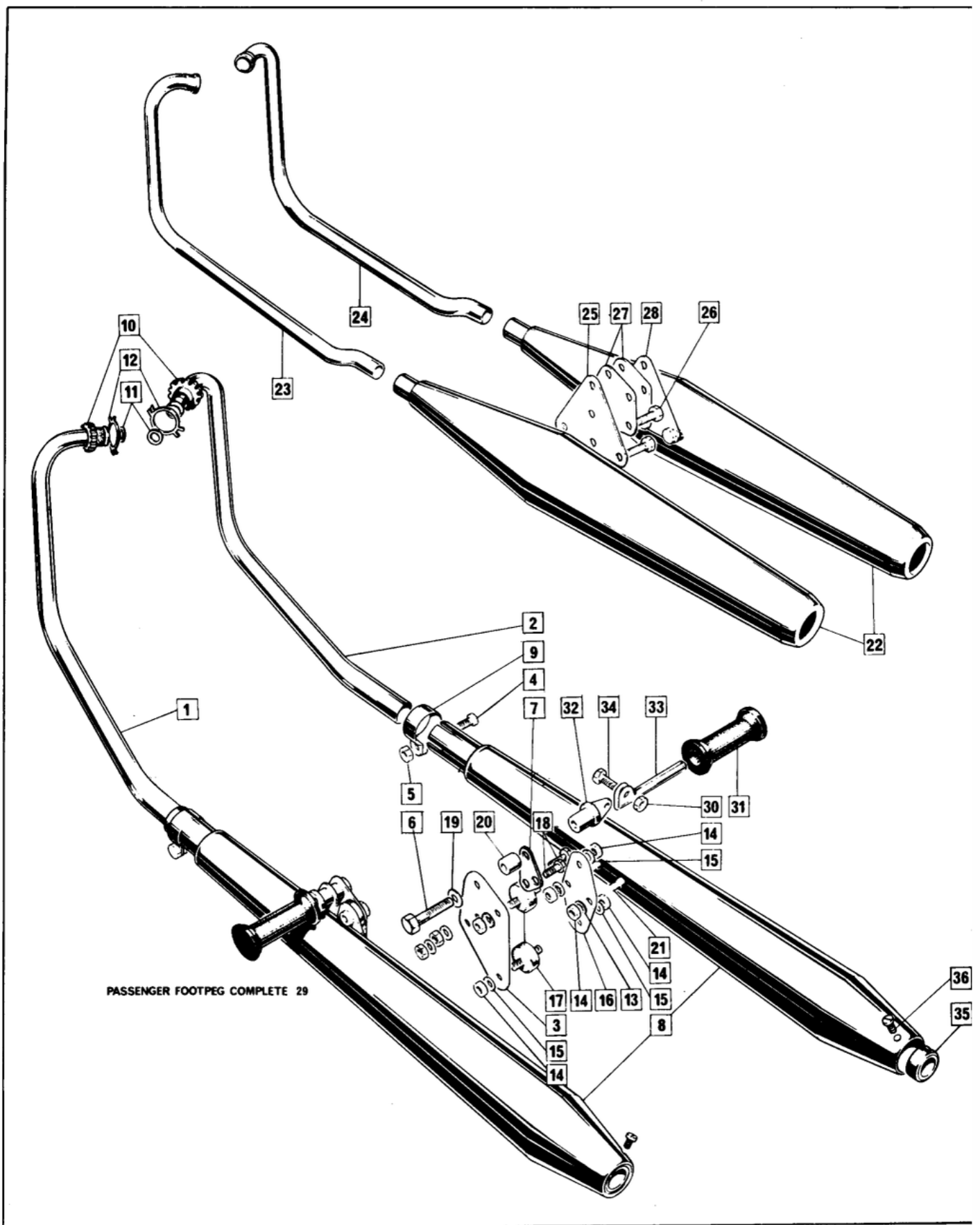
GROUP

23

Plate No.	Part No.	Description	Qty.	Bin No.	Price
EXHAUST SYSTEM — ROADSTER, HI-RIDER					
1	063997	Exhaust Pipe L.H. 850	1		
2	063998	Exhaust Pipe R.H. 850	1		
3	061978	Muffler	2		
4	061720	Muffler Stay Bracket	2		
5	061721	Muffler Bracket	2		
EXHAUST SYSTEM — INTERSTATE, INTERPOL					
6	063999	Exhaust Pipe L.H. 850	1		
7	064000	Exhaust Pipe L.H. 850	1		
8	063130	Muffler	2		
9	063132	Muffler Bracket Left	1		
10	063579	Muffler Bracket Right	1		
11	22688/3	Muffler Bolt	4		
12	063131	Muffler Stay Bracket	2		
EXHAUST SYSTEM — COMMON PARTS					
13	063994	Cross Tube	1		
14	063991	Connector	2		
15	26944	Bolt	4		
16	062240	Nut	4		
17	063990	Exhaust Pipe Collets	4		
18	061984	Muffler Mute	2		
19	061987	Mute Screw	2		
20	0700106	Bolt U.N.	2		
21	060029	Nut	4		
22	060618	Bolt	2		
23	061722	Footpeg Support Gusset	2		
24	061328	Clip	2		
25	063988	Exhaust Lock Ring	2		
26	063995	Washer, Corrugated	2		
27	062412	Tab Washer	2		
28	NM. 18202	Washer	2		
29	060348	Nut	6		
30	000011	Washer	8		
31	060622	Mounting Rubber	4		
32	060863	Bolt	4		
33	000010	Washer	10		
34	060471	Mounting Plate Spacer	2		
35	060779	Stud (Not Interpol)	4		
PASSENGER FOOTPEGS					
36	062006	Passenger Footpeg Complete	2		
37	0700267	Nut	1		
38	042569	Rubber	1		
39	060487	Lug	1		
40	060618	Footpeg	1		
41	061798	Bolt	1		

Norton

COMMANDO



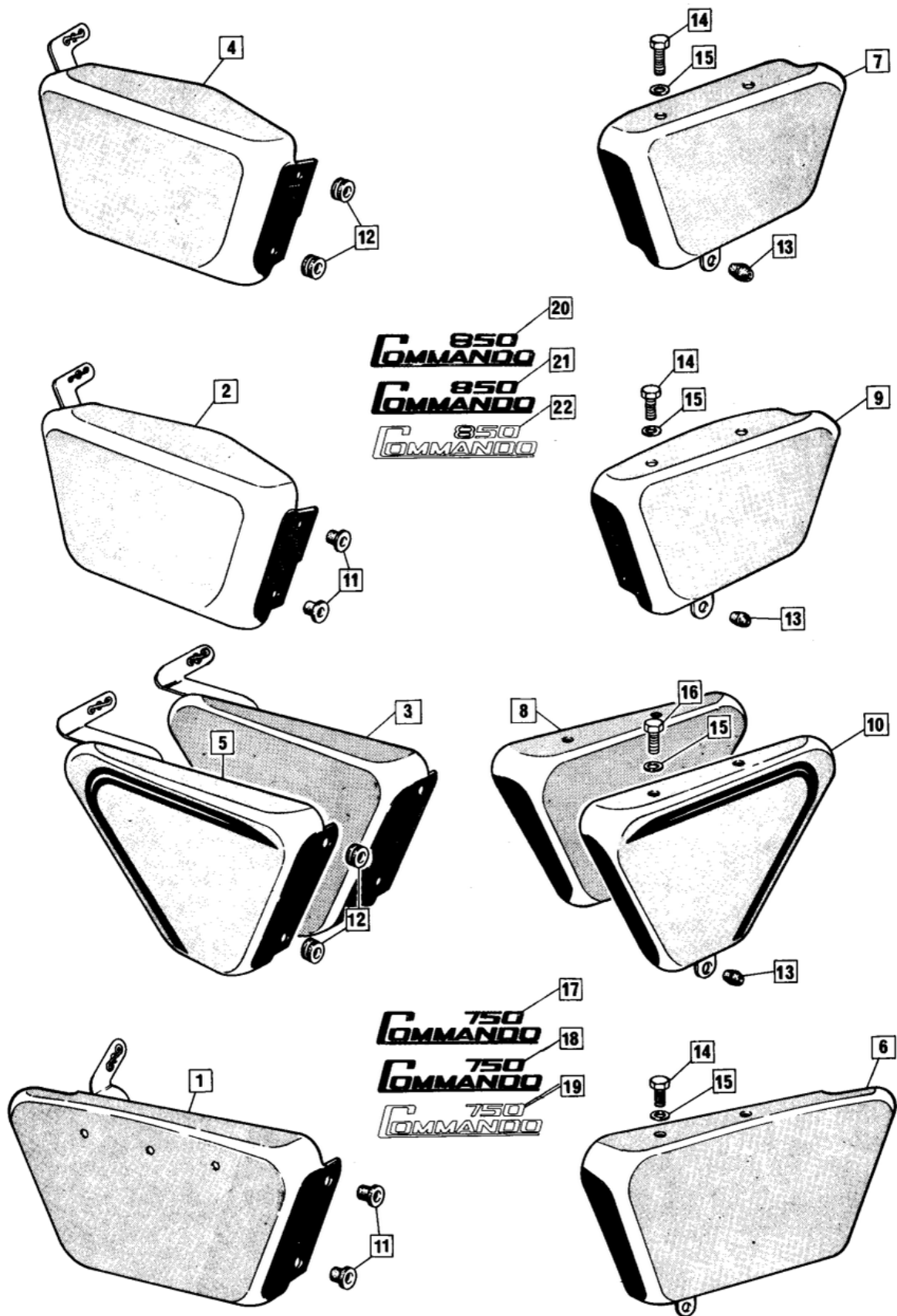
750 Exhausts, Mufflers, Mutes, Passenger Footpegs

750 Exhausts, Mufflers, Mutes, Passenger Footpegs

GROUP
24

Plate No.	Part No.	Description	Qty.	Bin No.	Price
EXHAUST SYSTEM – FASTBACK L.R. ROADSTER, HI-RIDER					
1	063375	Exhaust Pipe L.H. 750	1		
2	063376	Exhaust Pipe R.H. 750	1		
3	061720	Stay, Muffler	2		
EXHAUST SYSTEM COMMON PARTS					
4	0700106	Bolt U.N.	2		
5	060029	Nut	4		
6	060618	Bolt	2		
7	061722	Footpeg Support Gusset	2		
8	061978	Muffler	2		
9	061328	Clip	2		
10	063988	Exhaust Lockring	2		
11	063995	Washer (Corrugated)	2		
12	062412	Tab Washer	2		
13	NM18202	Washer	2		
14	060348	Nut	6		
15	000011	Washer	8		
16	061721	Muffler Bracket	2		
17	060622	Mounting Rubber	4		
18	060863	Bolt	4		
19	000010	Washer	10		
20	060471	Mounting Plate Spacer	2		
21	060779	Stud	4 (Not Interpol)		
EXHAUST SYSTEM – INTERPOL AND INTERSTATE					
All parts as for Fastback except for items below					
22	063130	Muffler	2		
23	063299	Exhaust Pipe L.H. 750	1		
24	063240	Exhaust Pipe R.H. 750	1		
25	063132	Muffler Bracket	2		
26	22688/3	Muffler Bolt	4		
27	063131	Muffler Bracket	2		
28	063579	Muffler Bracket R.H.	1		
PASSENGER FOOTPEGS					
29	062006	Passenger Footpeg complete	2		
30	0700267	Nut	1		
31	042569	Rubber	1		
32	060487	Lug	1		
33	060616	Footpeg	1		
34	061798	Bolt	1		
EXHAUST SYSTEM – MUTE					
35	061984	Muffler Mute	2		
36	061987	Screw	2		





Side Covers, Accessory Covers

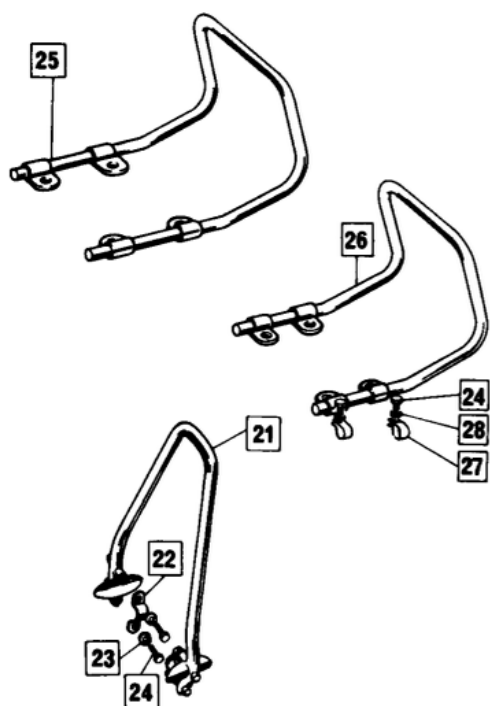
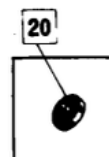
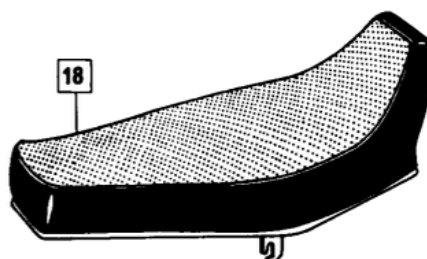
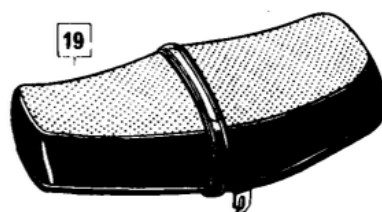
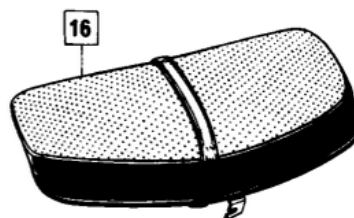
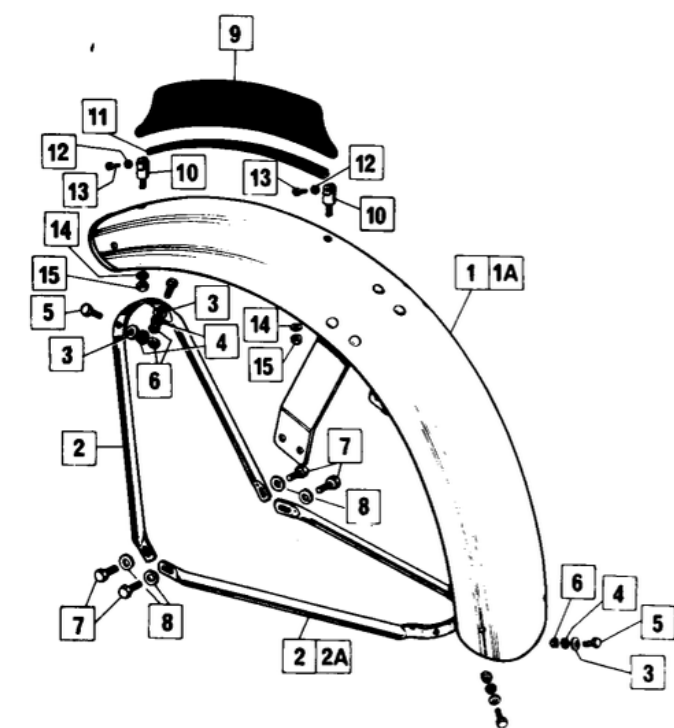
Side Covers, Accessory Covers

25

Plate No.	Part No.	Description	Qty.	Bin No.	Price
	L.H. ACCESSORY COVER – GLASS FIBER – LESS DECALS				
1	062227/13	Accessory Cover Interpol – White	1		
1	062227/9	Accessory Cover Interpol – Black	1		
2	063176/9	Accessory Cover Interstate – Black	1		
2	063176/14	Accessory Cover Interstate – Blue	1		
	L.H. ACCESSORY COVER – STEEL – LESS DECALS				
3	063503/4	Accessory Cover Roadster – Fireflake			
		Royal Blue (750 Only)	1		
3	063503/6	Accessory Cover Roadster – Canary			
		Yellow (750 Only)	1		
3	063503/9	Accessory Cover Roadster – Black			
		(750 Only)	1		
3	063503/2	Accessory Cover Roadster – Fireflake			
		Golden Bronze (750 Only)	1		
3	063503/15	Accessory Cover Roadster – Candy			
		Apple Red (750 Only)	1		
3	063503/11	Accessory Cover Hi-Rider – Tangerine			
		(750 Only)	1		
4	063505/9	Accessory Cover Interstate – Black	1		
4	063505/14	Accessory Cover Interstate – Blue	1		
4	063505/15	Accessory Cover Interstate – Candy			
		Apple Red	1		
5	064833/15	Accessory Cover Roadster – Candy			
		Apple Red (850 Only)	1		
5	064833/4	Accessory Cover Roadster – Fireflake			
		Royal Blue (850 Only)	1		
5	064833/2	Accessory Cover Roadster – Fireflake			
		Golden Bronze (850 Only)	1		
5	064833/9	Accessory Cover Roadster Hi-Rider –			
		Black (850 Only)	1		
	R.H. OIL TANK COVER – GLASS FIBRE – LESS DECALS				
6	061675/13	Oil Tank Cover Interpol – White	1		
6	061675/9	Oil Tank Cover Interpol – Black	1		
7	063177/9	Oil Tank Cover Interstate – Black	1		
7	063177/14	Oil Tank Cover Interstate – Blue	1		
	R.H. OIL TANK COVER – STEEL – LESS DECALS				
8	063504/4	Oil Tank Cover Roadster – Fireflake			
		Royal Blue (750 Only)	1		
8	063504/6	Oil Tank Cover Roadster – Canary			
		Yellow (750 Only)	1		
8	063504/9	Oil Tank Cover Roadster – Black			
		(750 Only)	1		
8	063504/2	Oil Tank Cover Roadster – Fireflake			
		Golden Bronze (750 Only)	1		
8	063504/15	Oil Tank Cover Roadster – Candy Apple			
		Red (750 Only)	1		
8	063504/11	Oil Tank Cover Hi-Rider – Tangerine			
		(750 Only)	1		
9	063506/9	Oil Tank Cover Interstate – Black	1		
9	063506/14	Oil Tank Cover Interstate – Blue	1		
9	063506/15	Oil Tank Cover Interstate – Candy			
		Apple Red	1		
10	064834/15	Oil Tank Cover Roadster – Candy Apple			
		Red (850 Only)	1		
10	064834/4	Oil Tank Cover Roadster – Fireflake			
		Royal Blue (850 Only)	1		
10	064834/2	Oil Tank Cover Roadster – Fireflake			
		Golden Bronze (850 Only)	1		
10	064834/9	Oil Tank Cover Roadster Hi-Rider –			
		Black (850 Only)	1		
FOR HI-RIDER USE THE APPROPRIATE ROADSTER ACCESSORY AND OIL TANK COVERS					
11	061206	Grommet (for glass fiber covers)	2		
12	063143	Grommet (for steel covers)	2		
13	061686	Grommet	1		
14	060327	Bolt	2		
15	000012	Washer	2		
16	0700117	Long Bolt (Roadster/Hi-Rider)	1		
	DECALS				
17	062019	Decal "750 Commando" (Gold)	AR		
18	062020	Decal "750 Commando" (Black)	AR		
19	063184	Decal "750 Commando" (Silver)	AR		
20	064014	Decal "850 Commando" (Gold)	AR		
21	064013	Decal "850 Commando" (Black)	AR		
22	064015	Decal "850 Commando" (Silver)	AR		

Norton

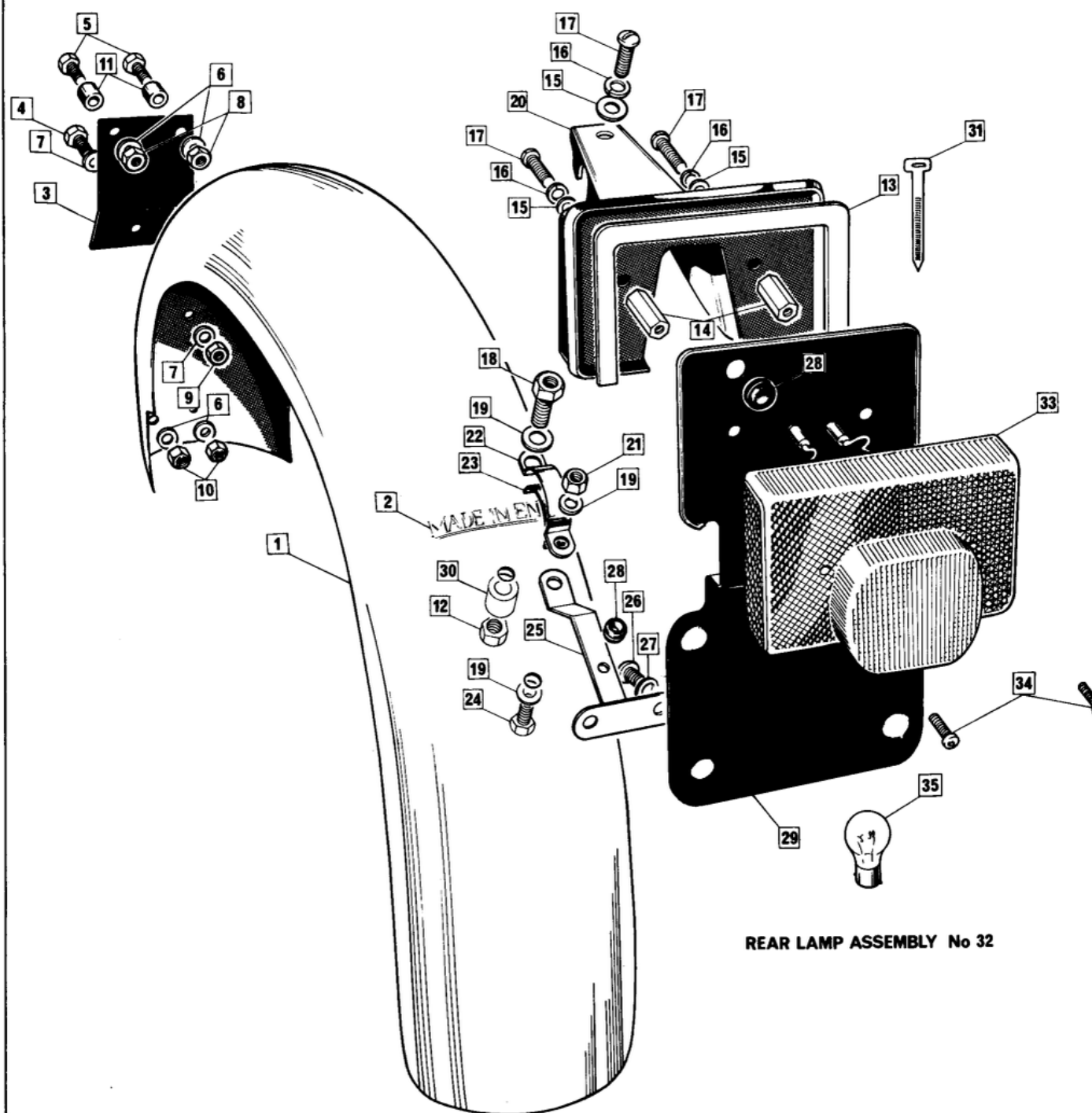
COMMANDO



Front Fender , Number Plate and Seats

Front Fender, Number Plate and Seats **26**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
FRONT FENDER – INTERSTATE ROADSTER, HI-RIDER, BLACK INTERPOL					
1	063175	Front Fender, Stainless Steel	1		
2	062323/1	Fender Stay	2		
FRONT FENDER – WHITE INTERPOL					
1A	062328/13	Front Fender, painted	1		
2A	062323/13	Fender Stay	2		
FENDER FITTINGS – COMMON TO ALL MODELS					
3	000039	Plain Washer	8		
4	000190	Serrated Washer	4		
5	060677	Bolt	4		
6	060678	Nut	4		
7	060357	Bolt	4		
8	000011	Plain Washer	4		
FRONT NUMBER PLATE (For certain markets as required)					
9	011835	Number Plate	1		
10	011836	Stanchion	2		
11	NM.18755	Bead	1		
12	NMT2221	Washer	2		
13	000861	Screw	2		
14	000012	Washer	2		
15	000005	Nut	1		
SEATS					
16	063676	Seat – Roadster	1		
17	061770	Seat – Interpol	1		
18	063859	Seat – Hi-Rider	1		
19	063677	Seat Interstate	1		
20	NM.21852	Seat Buffer	AR		
GRAB RAILS					
21	064088	Grab Rail Hi-Rider	1		
22	062379	Clip Hi-Rider Only	2		
23	NM.25592	Washer	4		
24	0700117	Bolt	4		
25	063632	Grab Rail – Interstate	1		
26	063819	Grab Rail – Roadster	1		
27	063641	Clip, Interstate/Roadster	4		
28	30858	Washer	4		



REAR LAMP ASSEMBLY No 32

Rear Fenders, Tail Light and Tail Section

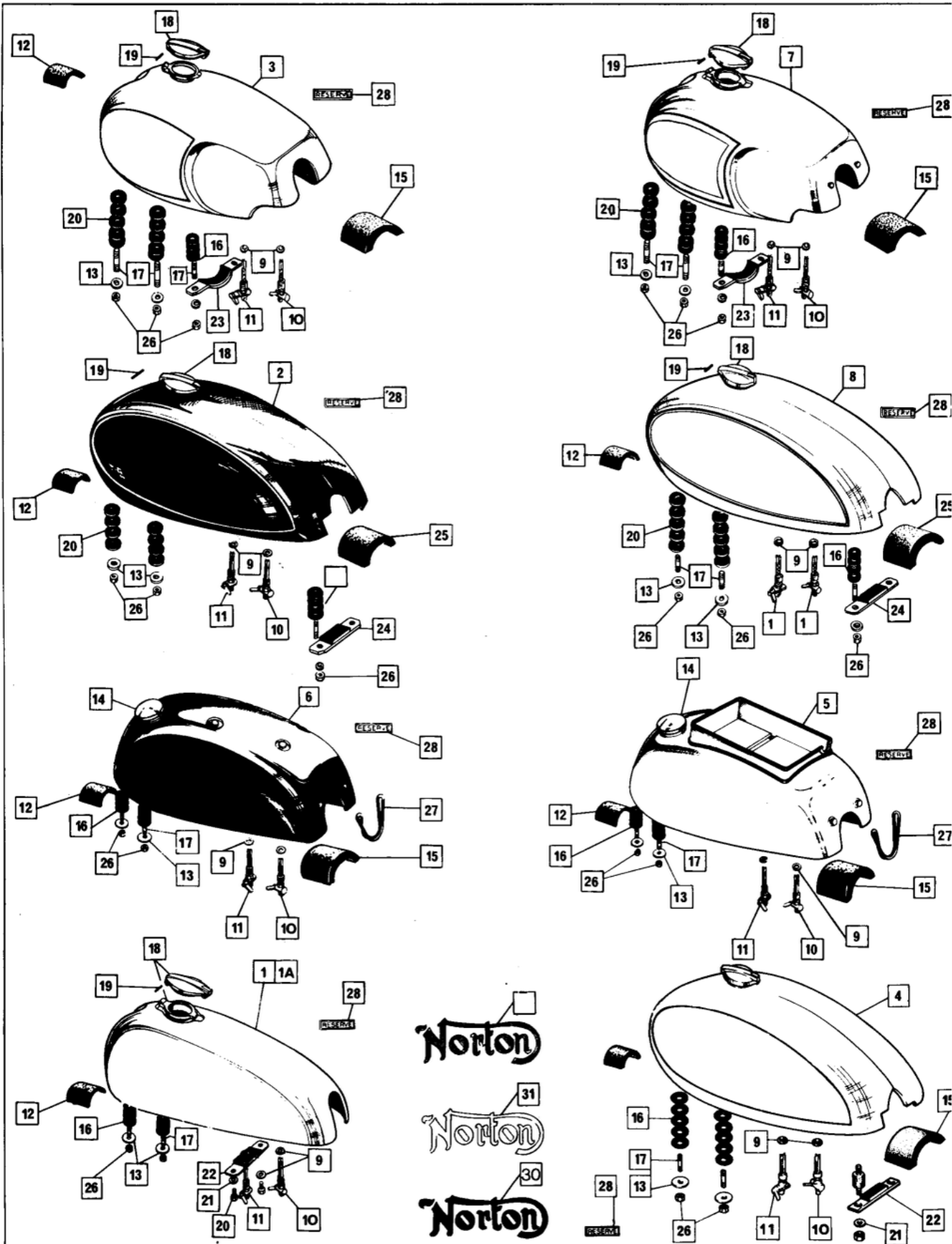
Rear Fender, Tail Light and Tail Section

27

Plate No.	Part No.	Description	Qty.	Bin No.	Price
REAR FENDER					
1	064047	Rear Fender	1		
2	064062	Decal "Made in England"	1		
3	062169	Fender Bracket	1		
4	22403	Bolt	1		
5	060652	Bolt	2		
6	000012	Washer	4		
7	000011	Washer	2		
8	060029	Nut	2		
9	060348	Nut	1		
10	062240	Nut	2		
11	062170	Spacer	2		
REAR LIGHT AND FITTINGS					
12	060651	Nut	1		
13	063733	Beading	1		
14	063921	Pillar Nut	2		
15	000039	Washer	3		
16	22401	Lockwasher	3		
17	060946	Screw	3		
18	063926	Special Screw	1		
19	000011	Washer	3		
20	063731	Fairing	1		
21	060348	Nut	1		
22	061121	Clip Bracket	1		
23	064220	Rubber	1		
24	060359	Bolt	1		
25	063727	Support Bracket	1		
26	060327	Bolt	2		
27	000012	Washer	2		
28	064152	Grommet	2		
29	063724	Mounting	1		
30	064016	Spacer	1		
31	062828	Cable Tie	1		
32	063736	*Rear Lamp Assembly L917	1		
33	54584930	Lens	1		
33A	54585314	Lens - Germany/Italy	1		
34	NA	Lens Screw	2		
35	380	Bulb, Lucas 380 12 v 5/21 w			

*For Italy and Germany use lamp 063737

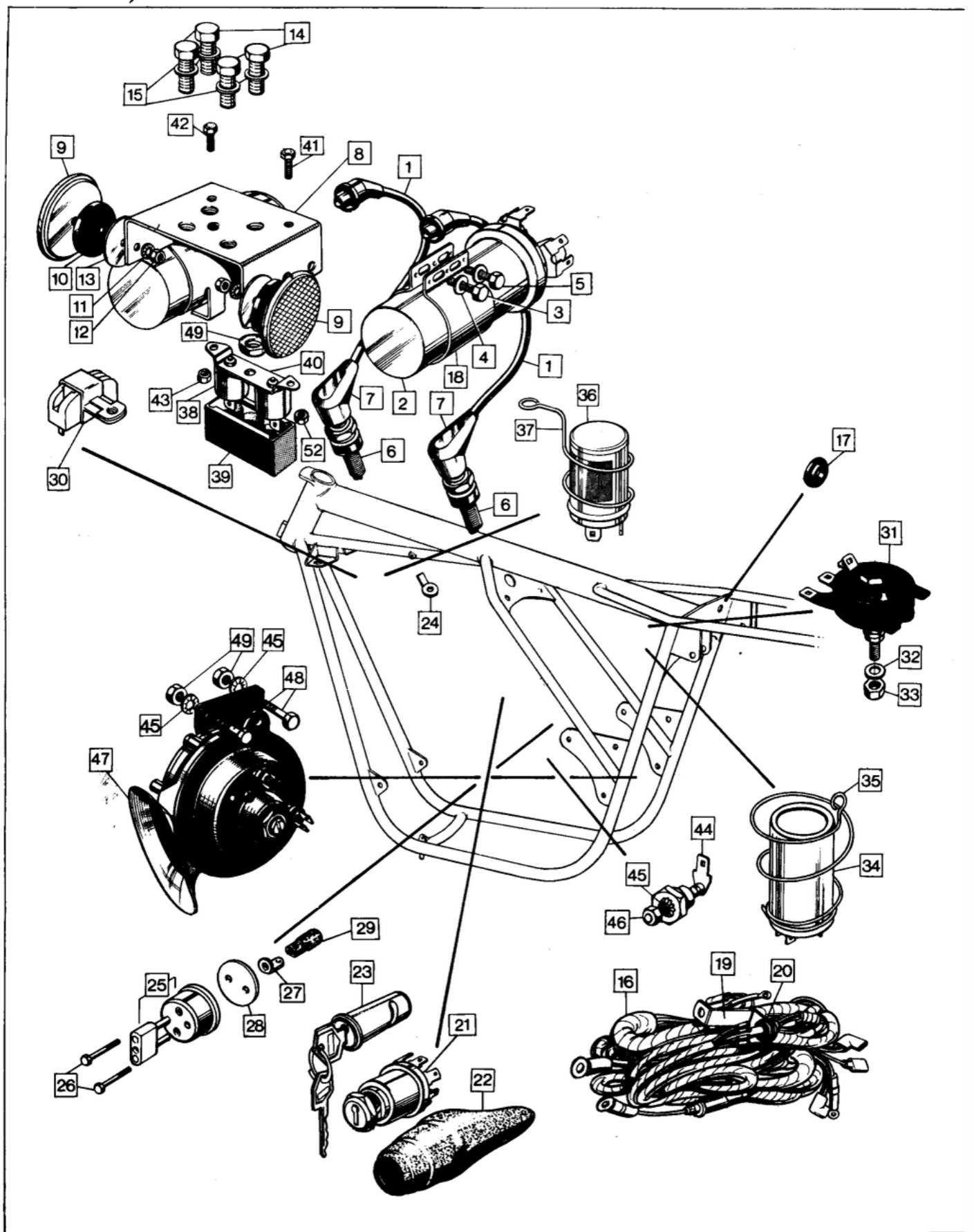




Fuel Tanks

Fuel Tanks **28**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
		GLASS FIBRE FUEL TANKS			
1	062371/6	Tank, Hi-Rider, Solid Canary Yellow (750 Only)	1		
1	062371/11	Tank, Hi-Rider, Tangerine (750 Only)	1		
1A	064832/9	Tank, Hi-Rider, Black/Gold Lining (850 Only)	1		
2	063173/9	Tank, Interstate, Black/Gold Lining (750 Only)	1		
2	<u>063173/14</u>	Tank, Interstate, Blue/Silver Lining (750 Only)	1		
	<u>065366/142</u>				
		STEEL FUEL TANKS			
3	062701/4	Tank, Roadster, Fireflake Royal Blue (750 Only)	1		
3	062701/6	Tank, Roadster, Solid Canary Yellow (750 Only)	1		
3	062701/9	Tank, Roadster, Black/Gold Lining (750 Only)	1		
4	063394/9	Tank, Interstate, Black/Gold Lining (750 Only)	1		
4	063394/14	Tank, Interstate, Blue/Silver Lining (750 Only)	1		
5	061764/13	Tank, Interpol, (with radio recess), White			
5	061764/9	Tank, Interpol, (with radio recess), Black			
6	062224/13	Tank, Interpol, (with top pommels), White			
6	062224/9	Tank, Interpol, (with top pommels), Black (Interpol tanks available in other colours to special order).			
7	064831/4	Tank, Roadster, Fireflake Royal Blue/Silver (850 Only)	1		
7	064831/2	Tank, Roadster, Fireflake Golden Bronze/ (850 Only)	1		
7	064831/9	Tank, Roadster, Black/Gold (850 Only)	1		
7	064831/15	Tank, Roadster, Candy Apple Red (850 Only)	1		
8	064830/9	Tank, Interstate, Black/Gold (850 Only)	1		
8	064830/14	Tank, Interstate, Blue/Silver (850 Only)	1		
8	064830/15	Tank, Interstate, Candy Apple Red (850 Only)	1		
		FUEL TANK FITTINGS			
9	000183	Tap Washer	2		
10	031746	Tap, Reserve	1		
11	033155	Tap	1		
12	026359	Thin Rubber	1		
13	014999	Washer	2		
14	013325	Filler Cap – Interpol Only	1		
15	062567	Thick Rubber	1		
16	060648	Rubber	8 or 12		
17	063215	Stud	2		
18	060681	Filler Cap – all except Interpol	1		
19	060882	Pin, Filler Cap – all except Interpol	1		
20	060359	Rear Bolt	2		
21	000011	Washer	2		
22	062367	Strap – Hi-Rider	1		
23	063121	Strap – Steel Roadster Tanks	1		
24	063239	Strap – Interstate	1		
25	063204	Thick Rubber – Interstate	1		
26	060797	Nut, Nyloc	2 or 4		
27	060498	Ring, Tank Fixing, Interpol	2		
		TRANSFERS			
28	009195	"Reserve"	1		
29	062931	"NORTON" Gold	2		
30	062930	"NORTON" Black	2		
31	063179	"NORTON" Silver	2		



Basic Electrical Components

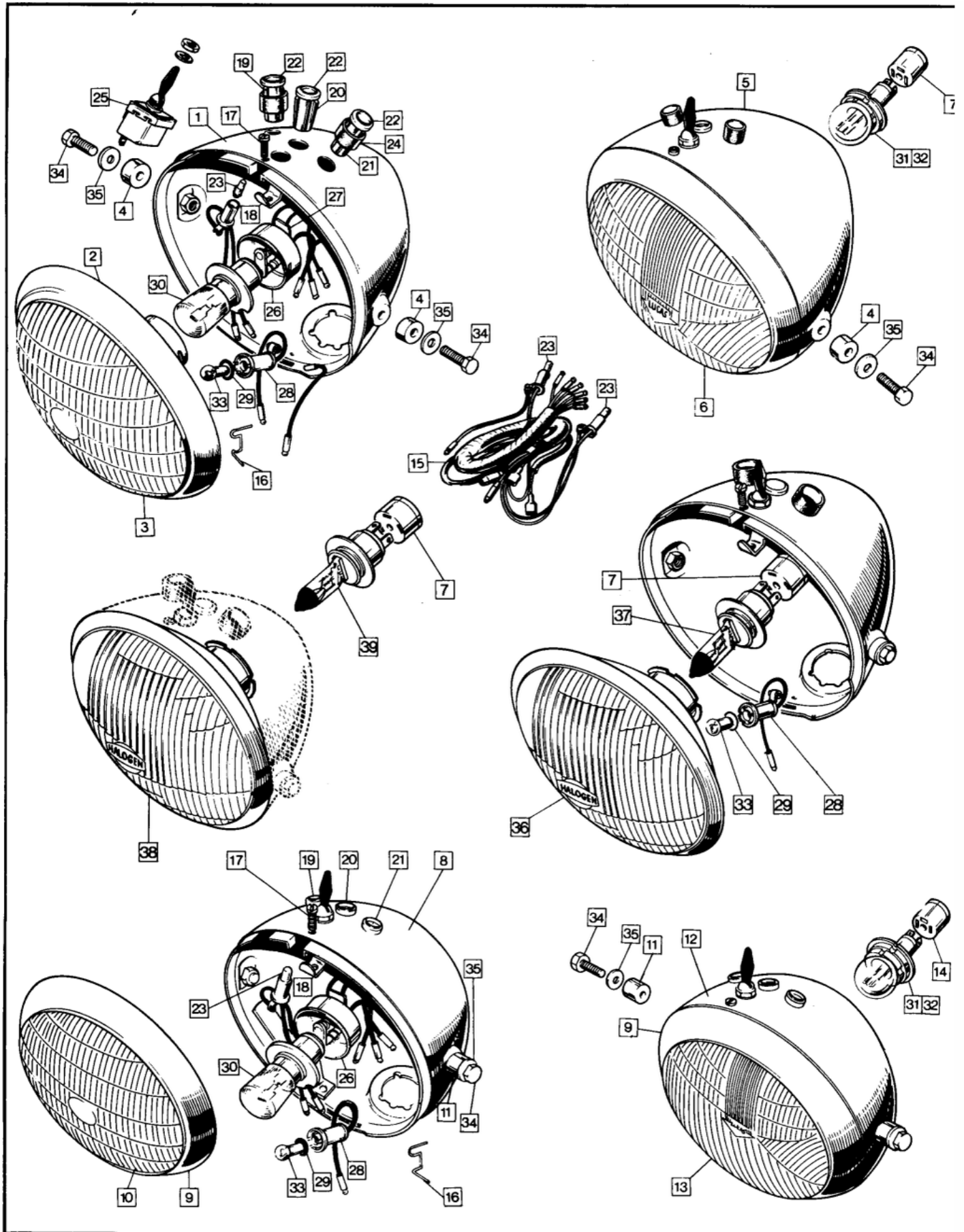
Basic Electrical Components

29

Plate No.	Part No.	Description	Qty.	Bin No.	Price
1	062263	Lead H.T.	2		
2	45222A	Coil with Bracket (Lucas Type 17M6)	2		
3	22473	Screw	2		
4	000012	Washer	4		
5	25607	Bolt	2		
6	062348	Spark Plug N7Y	2		
7	032221	Plug Cap	2		
8	062577	Bracket Coil	1		
9	57183A	Reflector, Amber	2		
10	060648	Rubber	2		
11	22401	Washer	2		
12	M1002/15E	Nut	2		
13	014999	Large Plain Washer	2		
14	060865	Bolt	4		
15	000012	Washer	4		
16	54961586	Wiring Harness	1		
17	019490	Grommet	1		
18	54419974	Clip	1		
19	060693	Bracket, Stop Light Lead	1		
20	NM.18285	Grommet	2		
21	39784	Switch, Master	1		
22	062061	Ignition Switch Cover	1		
23	033044	Lock complete with Keys	1		
24	062259	Blade	1		
25	062666	Plug/Socket	1		
26	062722	Screw	2		
27	063041	Terminal, Accessory Socket	1		
28	063025	Insulating Washer	1		
29	063147	Terminal Sleeve	2		
30	47225A	Resistor, Ballast	1		
31	49072	Rectifier	1		
32	000012	Washer	1		
33	033057	Nut	1		
34	54170009	Capacitor 2MC	1		
35	54483155	Spring	1		
36	38717	Warning Light Assimilator	1		
37	063909	Spring	1		
38	54420128	Capacitor	2		
39	54418528	Cover	1		
40	54418526	Base Plate	1		
41	25607	Screw	1		
42	22473	Screw	1		
43	22061	Nut	2		
44	49345	Zener Diode	1		
45	015306	Washer	5		
46	033057	Nut	1		
47	54068152	Horn	1		
48	060652	Bolt Horn	2		
49	033057	Nut	2		

Norton

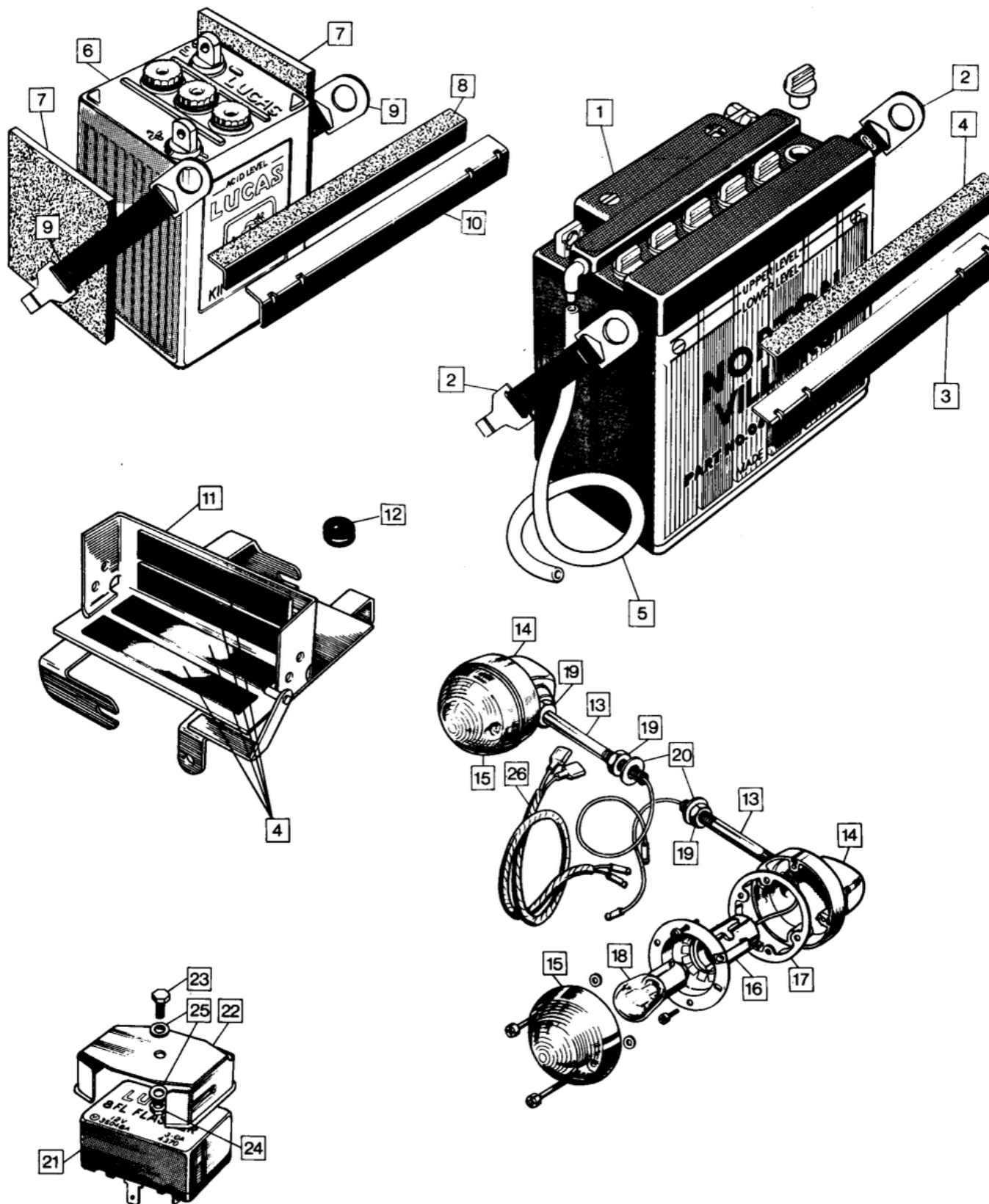
COMMANDO



Head Lights

Head Lights **30**

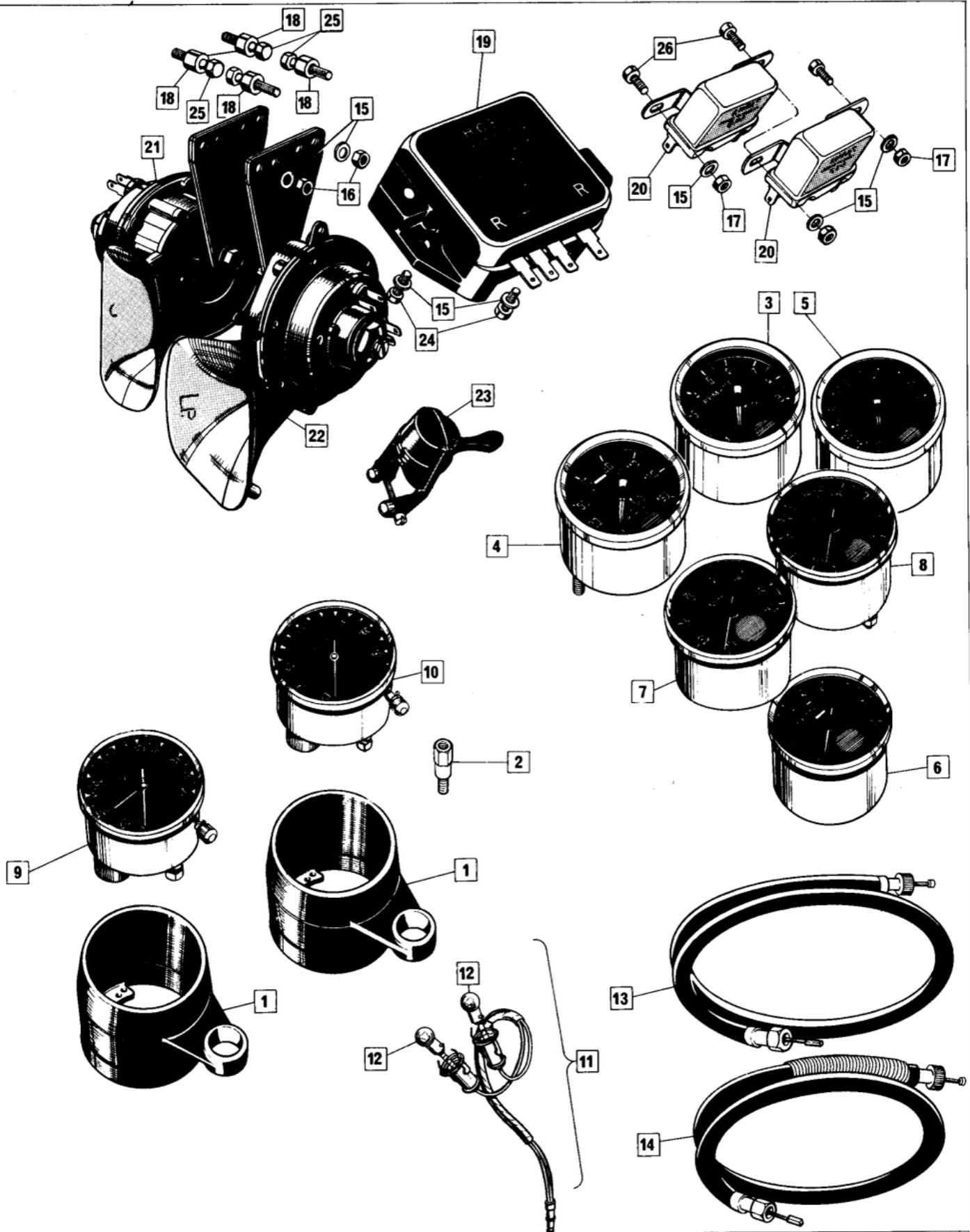
Plate No.	Part No.	Description	Qty.	Bin No.	Price
HEADLAMP – FASTBACK, FASTBACK L.R. ROADSTER, INTERPOL, INTERSTATE					
1	60279	Headlamp SS700P	1		
2	553248	Rim	1		
3	54525927	Light Unit	1		
4	062035	Spacer	2		
5	60349	Headlamp SS700P Continental/France	1		
6	54522680	Light Unit Continental/France	1		
7	553738	Adaptor	1		
HEADLAMP, HI-RIDER					
8	60280	Headlamp MCH66	1		
9	534343	Rim	1		
10	54525272	Light Unit	1		
11	062300	Spacer	2		
12	60348	Headlamp MCH66 Continental/France	1		
13	54523513	Light Unit Continental/France	1		
14	553738	Adaptor	1		
HEADLAMP COMPONENTS – COMMON TO MCH66 AND SS700P HEADLAMPS					
15	54960724	Headlamp Harness	1		
16	504665	Wire Fixing	6		
17	144921	Screw, Rim Fixing	1		
18	534296	Plate, Rim Fixing	1		
19	54363453	Warning Light Body Amber	1		
20	54363454	Warning Light Body Red	1		
21	54363455	Warning Light Body Green	1		
22	54140331	Sealing Ring, Light Body	3		
23	281	Bulb, Warning Light	3		
24	54525212	Shield Warning Light	3		
25	34660	Lighting Switch	1		
26	554602	Bulb Holder Main	1		
27	555910	Sleeve, Terminal	1		
28	54573590	Bulb Holder Pilot	1		
29	554354	Ring, Pilot Bulb Seating	1		
30	370	Bulb Main 45/40W	1		
31	410	Bulb, Main, Continental 45/40W	1		
32	411	Bulb, Main, France 45/40W	1		
33	989	Bulb Pilot	1		
34	062321	Bolt Headlamp Mounting	2		
35	062409	Washer Headlamp Mounting	2		
HEADLAMP COMPONENTS – QUARTZ HALOGEN					
36	54526114	Quartz-Halogen Light Unit (lens/reflector)			
37	463	Bulb, Quartz-Halogen			
38	54526323	Light Unit – Continental			
39	472	Bulb – Continental Quartz-Halogen			



Batteries, Battery Tray, Direction Indicators

Batteries, Battery Tray, Direction Indicators **31**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
BATTERY – ALL MODELS EXCEPT INTERPOL					
1	063244	Battery	1		
2	061662	Strap	2		
3	061667	Crossbar	1		
4	062602	Rubber	5		
5	063227	Breather Tube	1		
BATTERY – INTERPOL					
6	54027410	Battery SCZ7E	2		
7	061655	Rubber	2		
8	061660	Rubber	1		
9	061661	Strap	2		
10	061668	Crossbar	1		
BATTERY TRAY – ALL MODELS					
11	062557	Tray Battery	1		
12	060811	Grommet	1		
DIRECTION INDICATORS					
13	062059	Indicator Lamp Mounting 60600091	4		
14	062060	Lamp 56147	4		
15	54581638	Lens	4		
16	54580322	Bulbholder Assembly	4		
17	573832	Interior Assembly	4		
18	382	Bulb	4		
19	20948	Nut	2		
20	26494	Washer	2		
21	062045	Flasher Unit 35048	1		
22	062046	Mounting Bracket 54385091	1		
23	060915	Bolt	1		
24	060678	Nut	1		
25	000039	Washer	2		
26	062574	Link Lead (Front Flashers)	1		

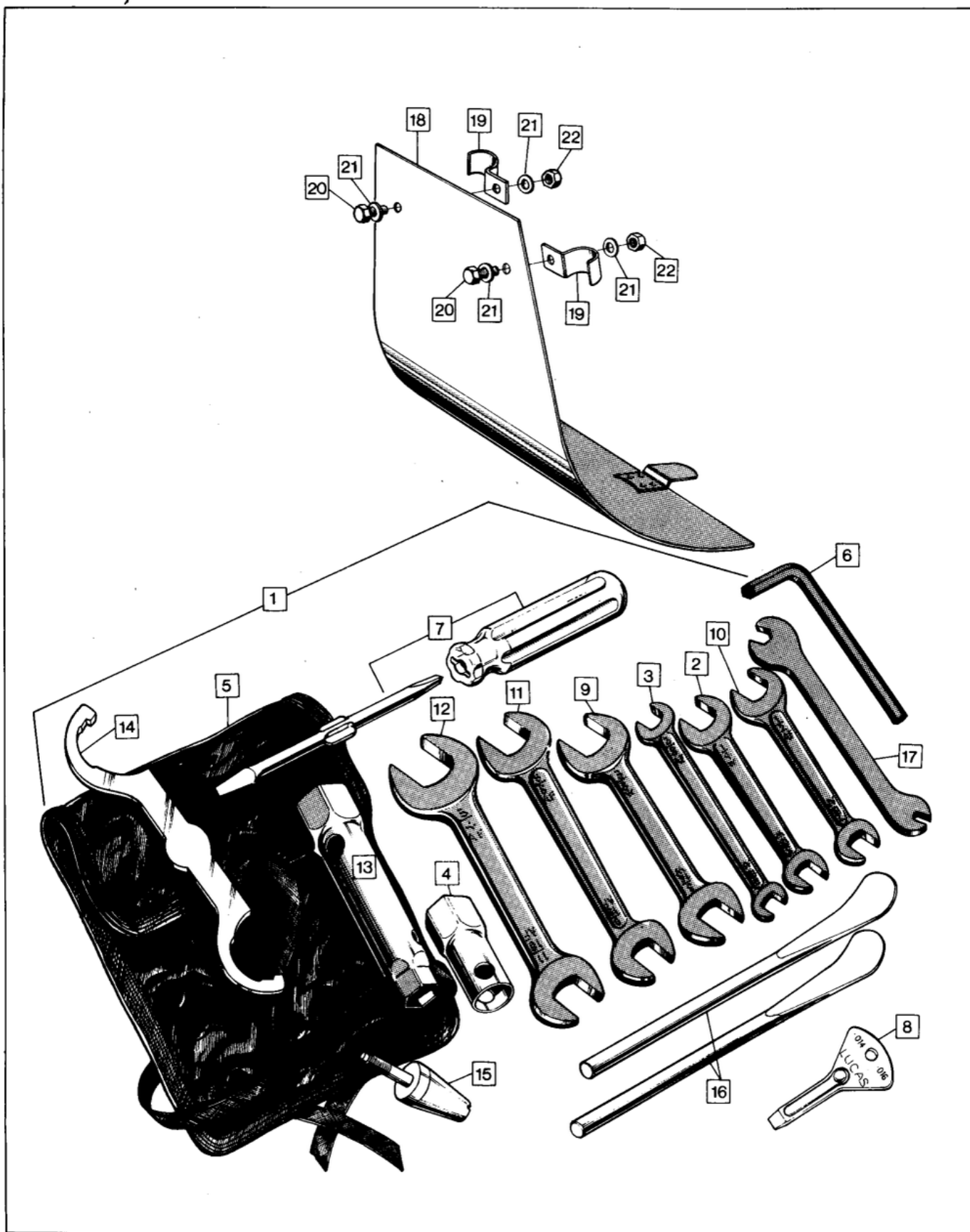


Instruments and Police Horns

Instruments and Police Horns **32**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
INSTRUMENTS, INSTRUMENT CASES AND DRIVE CABLES					
1	064144	Instrument Case	2		
2	061281	Extension Bolt for Smiths Instruments	4		
3	063791	Tachometer Head – Veglia			
4	063790	Speedometer Head (MPH) – Veglia c/w trip			
5	063789	Speedometer Head (KPH) – Veglia c/w trip			
6	062279	Tachometer Head, Smiths	1		
7	062277	Speedometer Head, MPH, Smiths	1		
8	062278	Speedometer Head, KPH, Smiths	1		
9	061767	Speedometer Head, MPH, Certified (Police)	AR		
10	062229	Speedometer Head, KPH, Certified (Police)	AR		
11	062086	Speedometer Bulbholder, Bulb and Lead	1		
12	L643	Speedometer/Tachometer Bulb	1		
13	NM.25087	Speedometer Cable	1		
14	061118	Tachometer Cable	1		
INTERPOL ONLY – POLICE HORNS					
15	000039	Washer	7		
16	033057	Nut – Horn Fixing	2		
17	060678	Nut	5		
18	060694	Spacer (Horn to coil bracket)	4		
19	60933008	Control	1		
20	33213	Relay 6RA	2		
21	54068189	Horn 9H	1		
22	54068190	Horn 9H	1		
23	31482	Switch, Horns and Blue Lamp	2		
24	30865	Screw (2 alt control to tool cpt)	2		
25	NM.26948	Bolt (Horns to coil bracket)	4		
26	30802	Screw (Relays to cover)	3		

(Blue Lamp not supplied – this is in fairing)



Toolkit and Skid Plate

Toolkit and Skid Plate **33**

Plate No.	Part No.	Description	Qty.	Bin No.	Price
	TOOL KIT CPTE				
1	062550	Tool Kit complete	1		
2	017052	Spanner $\frac{3}{8}$ " x $\frac{1}{2}$ " open ended	1		
3	017053	Spanner $\frac{5}{8}$ " x $\frac{3}{8}$ " open ended	1		
4	017252	Spanner - Spark Plug	1		
5	017253	Bag	1		
6	064548	Key, Socket Screw	1		
7	062551	Screwdriver	1		
8	024365	Gauge/Contact Breaker Screwdriver	1		
9	060820	Spanner $\frac{5}{8}$ " x $\frac{3}{8}$ " open ended	1		
10	060821	Spanner $\frac{7}{8}$ " x $\frac{1}{2}$ " open ended	1		
11	060822	Spanner $\frac{9}{8}$ " x $\frac{5}{8}$ " open ended	1		
12	060823	Spanner $\frac{11}{8}$ " x $\frac{3}{2}$ " open ended	1		
13	060922	Spanner $\frac{3}{4}$ " x $\frac{15}{8}$ " Box	1		
14	061284	Spanner Suspension Unit	1		
15	061359	Camshaft Oil Seal Guide	1		
16	NMLTU07	Lever	2		
17	NMSPU2/20	Spanner Rocker Adjusters	1		
	SKID PLATE (Available only as Spares)				
18	062401	Skid Plate	1		
19	062404	Clip	2		
20	060359	Bolt	2		
21	000011	Washer	4		
22	060348	Nut	2		